

Count on it.

Parts Catalog

Bore Drive Attachment

TRX Trencher

Model No. 22978—Serial No. 310000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwiseDEG: degrees

DPA: Dual Point Adjustment **ECM:** electronic control module

EXT: external
FH: flat head
GA: gauge
HD: heavy-duty
HF: hex flange
HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread

forming

HJ: hex jam

HLH: hex lag head **HOC:** height-of-cut

HSBH: hex socket button head HSFH: hex socket flat head HSH: hex socket head HWH: hex washer head

HWHTF: hex washer head thread

forming

HYD: hydraulic **LH:** left hand

LP: Liquefied Petroleum Gas **LPG:** Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head **PPH:** phillips pan head

PPHTF: phillips pan head thread

forming

PRH: phillips round head **PTH:** phillips truss head

PTO: power-take-off

RH: right hand ROPS: roll-over protection system

RRB: rear roller brush
SFH: slotted fillister head
SHH: slotted hex head

SHWH: slotted hex washer head

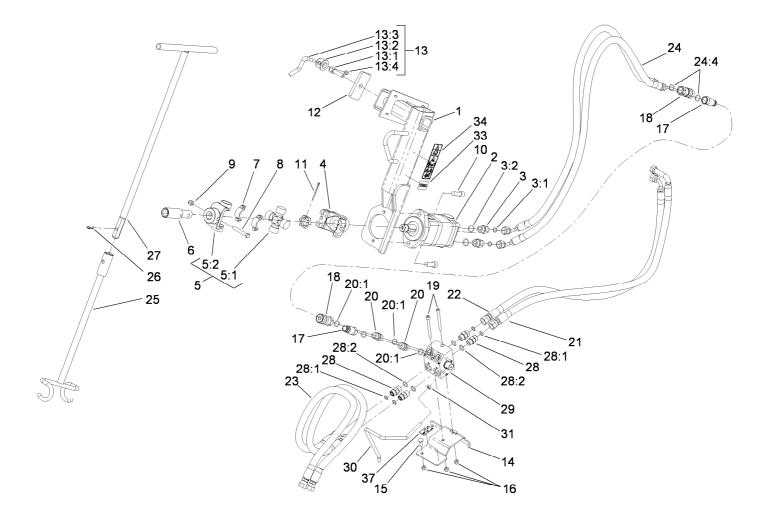
SPH: slotted pan head **SQH:** square head

SRH: slotted round head

STD: standard
TAP: self tapping
TTH: torx truss head

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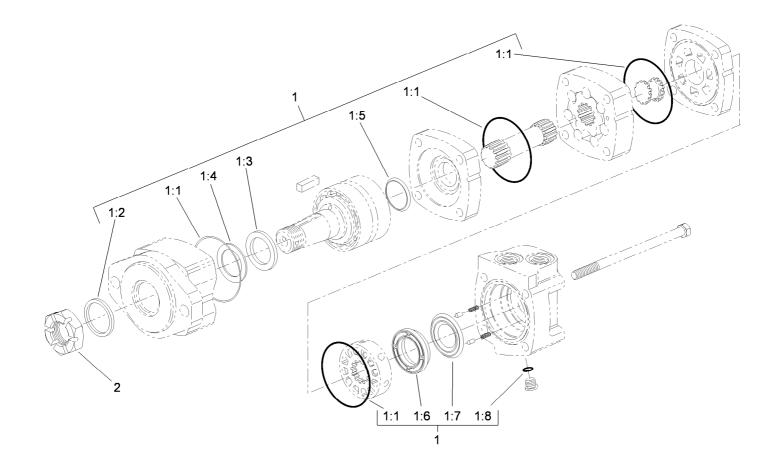
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Bore Drive Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description	
1	117-4019-03	1	Bore ASM	17	104-6114	2	Nipple-Connector	
2	117-4037	1	Motor-HYD	17:1	107-9301	1	Seal Kit ●	
3	340-6	2	Fitting-HYD, Straight	18	104-6115	2	Coupler-Female	
3:1	237-30	1	O-Ring	19	117-9935	2	Screw-HSH	
3:2	237-80	1	O-Ring	20	95-3209	2	Fitting-Thread, Straight	
4	104-5917	1	Yoke-U-Bolt	20:1	237-79	2	O-Ring	
5	104-5989	1	Yoke ASM	21	117-9936	1	HYD Hose ASM	
5:1	99-4300	1	U-Joint	22	117-9937	1	HYD Hose ASM	
5:2	104-6105	1	Yoke-U-Joint	23	117-9938	2	HYD Hose ASM	
6	115-3897	1	Coupler	24	117-9939	2	HYD Hose ASM	
7	104-5995	2	Bearing Strap Kit	24:4	237-79	1	O-Ring	
8	323-47	1	Screw-HH	25	104-5988-03	1	Tool-Guide, Rod	
9	3296-39	1	Nut-Lock, NI	26	32121-41	1	Pin-Roll	
10	3274-4	2	Screw-HSH	27	106-7740-03	1	Handle-Tool, Guide	
11	3272-15	1	Pin-Cotter	28	340-4	4	Fitting-HYD, Straight	
12	117-4017-03	1	Plate-Clamp	28:1	237-30	1	O-Ring	
13	107-1664	1	Lever ASM	28:2	237-79	1	O-Ring	
13:1	106-3239	1	Screw-Lock	29	117-9909	1	HYD Manifold ASM	
13:2	107-1644	1	Cap-Lock	30	117-9934	1	Handle-Manifold	
13:3	106-3241	1	Lever-Lock	31	3218-3	1	Nut-Jam	
13:4	3296-29	1	Nut-Lock, NI	33	95-7896	1	Decal	
14	117-4049-01	1	Plate-Manifold	34	117-9952	1	Decal-Danger	
15	3230-2	1	Bolt-CARR	37	117-8855	1	Decal-Instructional	
16	3296-29	3	Nut-Lock, NI					

Not illustrated



Hydraulic Motor Assembly No. 117-4037

Ref.	Part Number	Qty.	Description
1	56-6890	1	Seal Kit
1:1		4	Ring-Retaining ●
1:2		1	Seal-Exclusion, Shaft ●
1:3		1	Seal-Shaft ●
1:4		1	Ring-Back-Up ●
1:5		1	Seal-Face, Shaft ●
1:6		1	Seal-Face, Inner ●
1:7		1	Seal-Face, Outer ●
1:8		1	Ring-Retaining ●
2	99-3139	1	Nut

Not serviced separately

Attachments and Accessories

For 22978 Bore Drive Attachment TRX Trencher

Product Name	Model/Part
Rod And Reamer	22421



