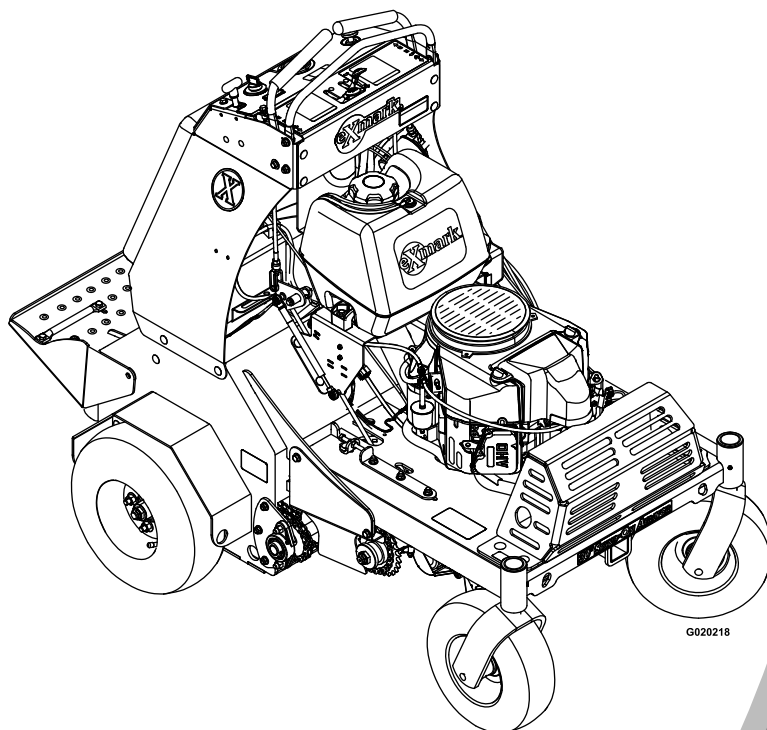




STAND-ON AERATOR

Model No. SAR481KA30—Serial No. 313000000 and Up

Picture below may not reflect actual product.



Parts Manual

Part No. 4501-566 Rev. B

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required	HJ: hex jam	PRH: phillips round head
ASM: assembly	HLH: hex lag head	PTH: phillips truss head
BBC: blade brake control	HOC: height-of-cut	PTO: power-take-off
BHTF: button head thread forming	HSBH: hex socket button head	RH: right hand
CARR: carriage	HSFH: hex socket flat head	ROPS: roll-over protection system
CCW: counter clockwise	HSH: hex socket head	RRB: rear roller brush
CW: clockwise	HWH: hex washer head	SFH: slotted fillister head
DEG: degrees	HWHTF: hex washer head thread forming	SHH: slotted hex head
DPA: Dual Point Adjustment	HYD: hydraulic	SHWH: slotted hex washer head
ECM: electronic control module	LH: left hand	SPH: slotted pan head
EXT: external	LP: Liquefied Petroleum Gas	SQH: square head
FH: flat head	LPG: Liquefied Petroleum Gas	SRH: slotted round head
GA: gauge	NI: nylon insert	STD: standard
HD: heavy-duty	NPTF: national pipe thread fine	TAP: self tapping
HF: hex flange	PFH: phillips flat head	TTH: torx truss head
HH: hex head	PPH: phillips pan head	
HHF: hex head flange	PPHTF: phillips pan head thread forming	
HHFTF: hex head flange thread forming		

Touch Up Paint

Exmark black touch up spray paint – gloss black.

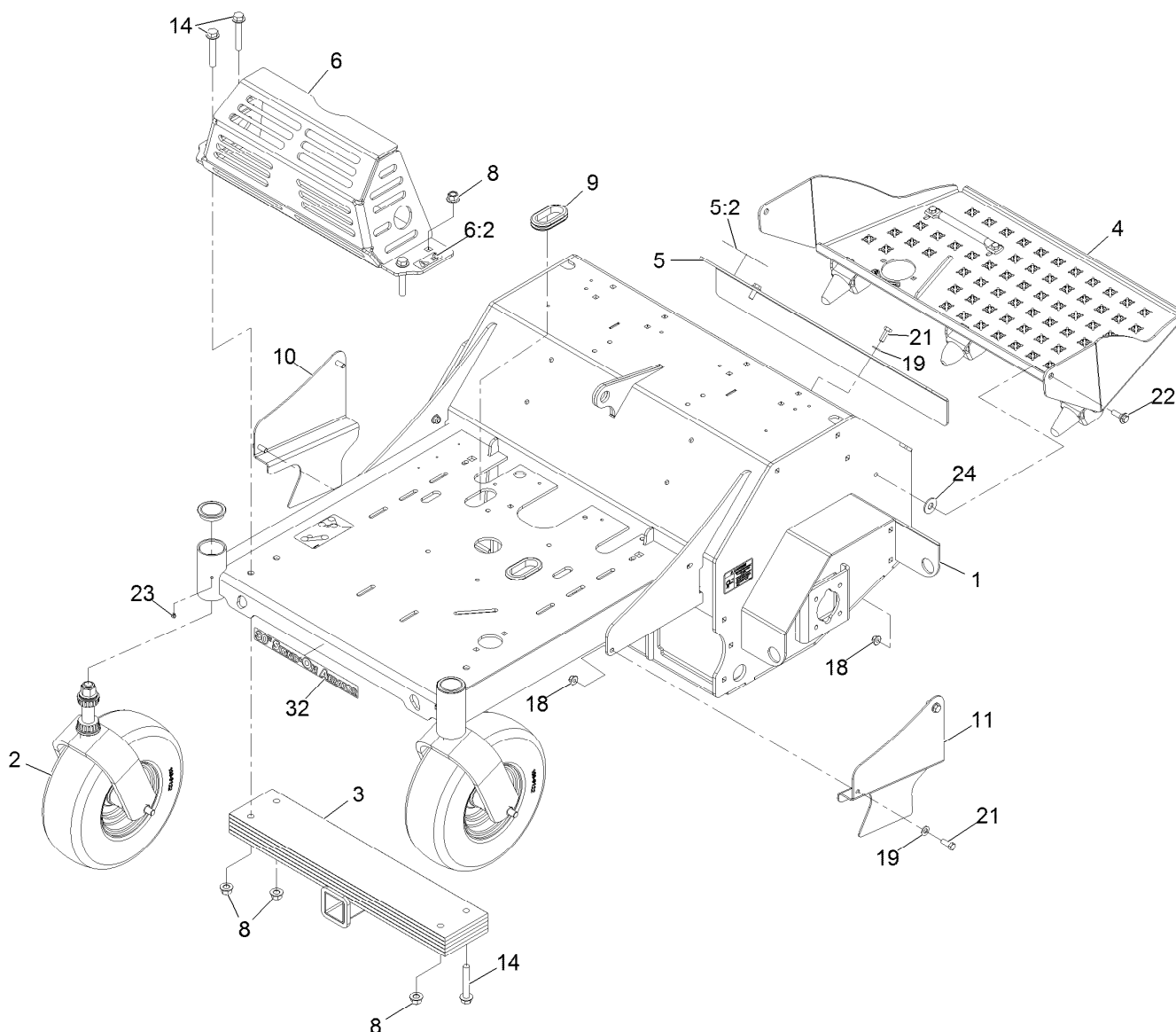
Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).



If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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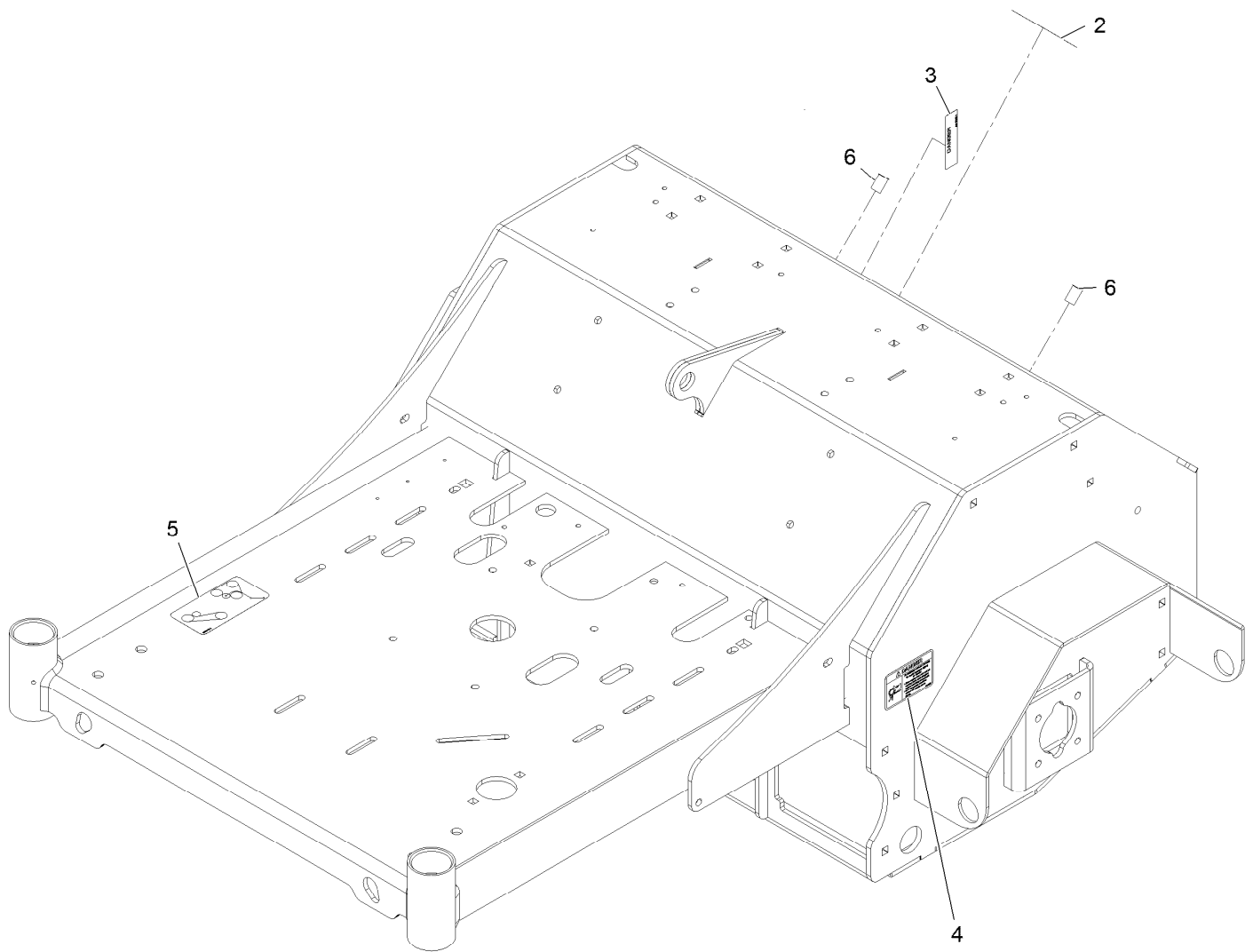


Main Frame Assembly

Ref.	Part Number	Qty.	Description
1	116-8134	1	Frame-Main ASM W/Decals
2		2	Front Caster ASM W/Fork ●
3	116-6536-01	1	Weight
4	116-9134	1	Platform ASM W/Decal & Rocker
5	116-6939	1	Access Cover ASM
5:2	116-6459	1	Decal-Tine Ground Operation
6	116-8258	1	Muffler Guard ASM
6:2	115-2047	2	Decal-Surface, Hot
8	99-5107	4	Nut-Lock 1/2-13
9	126-0015	2	Grommet

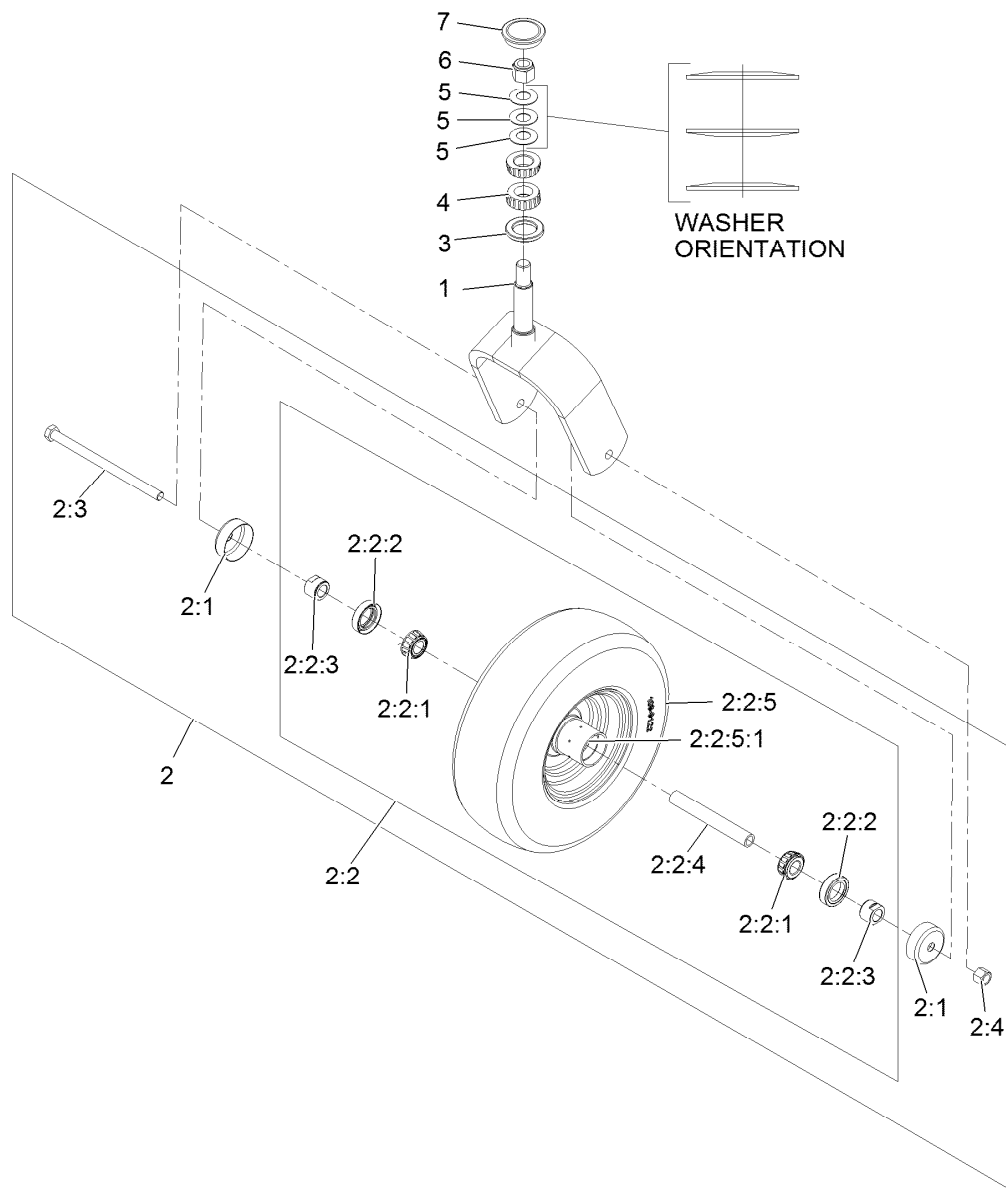
Ref.	Part Number	Qty.	Description
10	116-6612-01	1	Guard-Chain, RH
11	116-6611-01	1	Guard-Chain, LH
14	3234-40	4	Screw-HF
18	104-8301	6	Nut-Nyloc 3/8-16 Flg
19	3256-24	6	Washer-3/8 Sae
21	323-6	6	Screw-HH 3/8-16 X 1
22	614672	2	Screw-Shoulder 3/8-16 X 1.295
23	1-811010	2	Plug
24	3256-6	2	Washer
32	116-6952	1	Decal-Stand-On Aerator 30

● Not serviced separately



Main Frame W//Decals Assembly No. 116-8134

Ref.	Part Number	Qty.	Description
2	116-6455	1	Decal-Danger Rotating Tines
3	98-5954	1	Decal-Cover, Missing
4	116-6456	2	Decal-Danger Chain Drive
5	116-9391	1	Decal-Belt Routing
6	32148-10	2	Insert-Nut



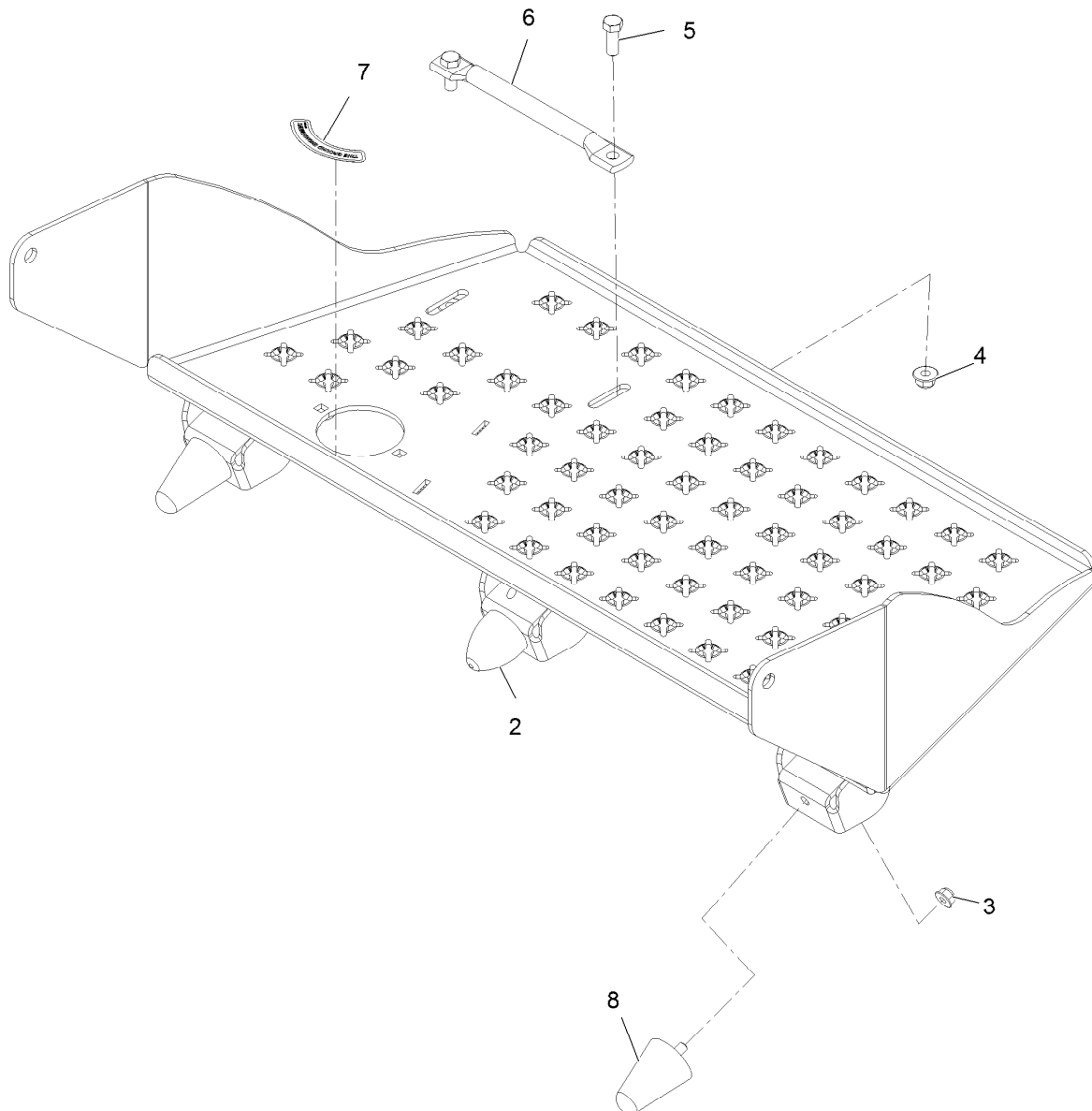
Caster Wheel and Fork Assembly

Ref.	Part Number	Qty.	Description
1	116-6704-01	1	Caster
2	109-9126	1	Wheel And Tire ASM
2:1	103-2768	2	Guard-Seal
2:2		1	Wheel And Tire ASM ●
2:2:1	1-633585	2	Bearing-Cone Tapered Roller
2:2:2	103-0063	2	Seal-Double Lip
2:2:3	103-3051	2	Spacer-Nut ■
2:2:4	103-3155	1	Axle-Caster
2:2:5		1	Wheel And Tire ASM ●

Ref.	Part Number	Qty.	Description
2:2:5:1	1-633584	1	Bearing-Cup
2:3	325-42	1	Screw-HH 1/2-13 X 8
2:4	3296-23	1	Nut-Nyloc 1/2-13
3	116-5647	1	Seal-Grease
4	1-543509	2	Cone-Bearing Tapered Roller
5	1-633508	3	Washer-Spring Disc
6	3296-51	1	Nut-Nyloc 3/4-10
7	103-4882	1	Cap-Grease

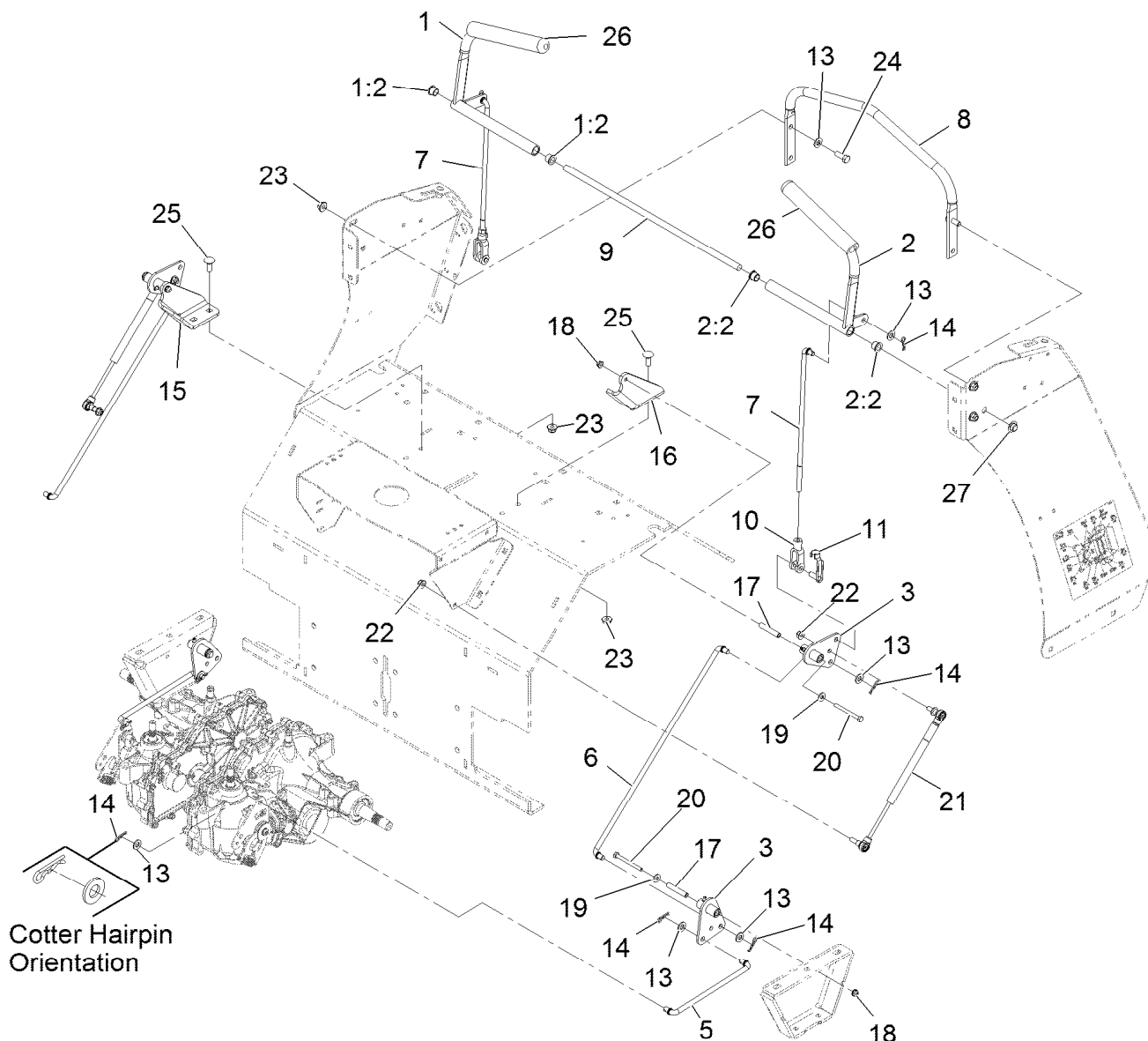
● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Platform W/Decal and Rocker Assembly

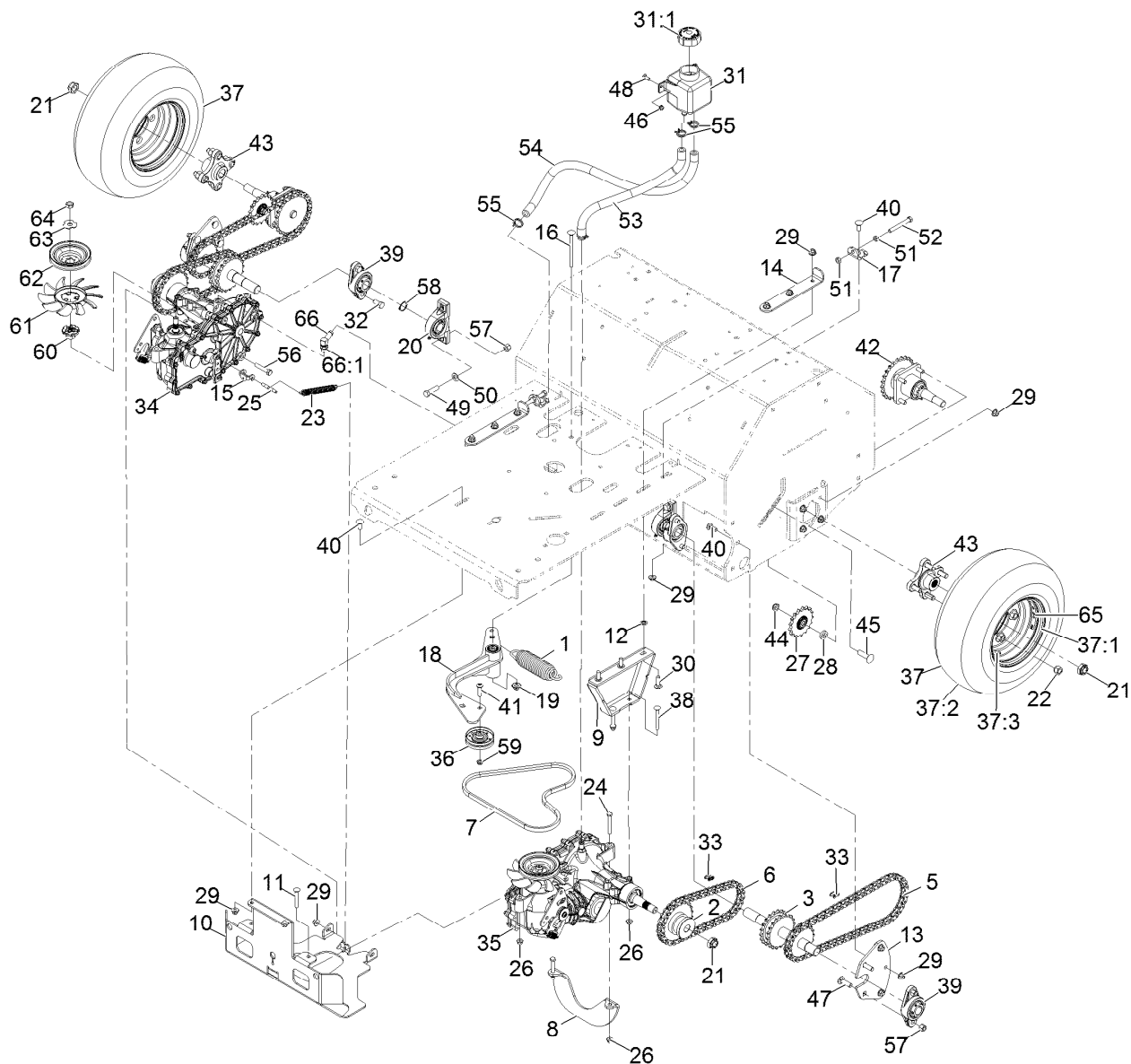
Ref.	Part Number	Qty.	Description
2	114-1926	1	Bumper-Rubber
3	104-8300	3	Nut-Nyloc 5/16-18 Flg
4	104-8301	2	Nut-Nyloc 3/8-16 Flg
5	323-6	2	Screw-HH 3/8-16 X 1
6	116-8950-03	1	Rocker-Foot Pedal
7	116-6460	1	Decal-Tine Ground Engagement
8	114-1925	2	Bumper-Rubber



Motion Control Assembly

Ref.	Part Number	Qty.	Description
1	116-6567	1	RH Control Handle ASM
1:2	116-4279	2	Bearing-Flange
2	116-6566	1	LH Control Handle ASM
2:2	116-4279	2	Bearing-Flange
3	126-0340	4	Bellcrank W/Zerk
5	116-6722	2	Link-Hydro Control
6	116-9298	2	Link-Bell Crank Control
7	116-6730	2	Link-Bellcrank Control
8	116-6608-03	1	Bar-Reference
9	116-6607	1	Shaft-Pivot, Control
10	1-633131	2	Yoke-Linkage, Brake
11	103-2399	2	Pin-Clevis Spring 3/8
13	3256-24	14	Washer-3/8 Sae
14	1-806003	10	Hairpin-Cotter

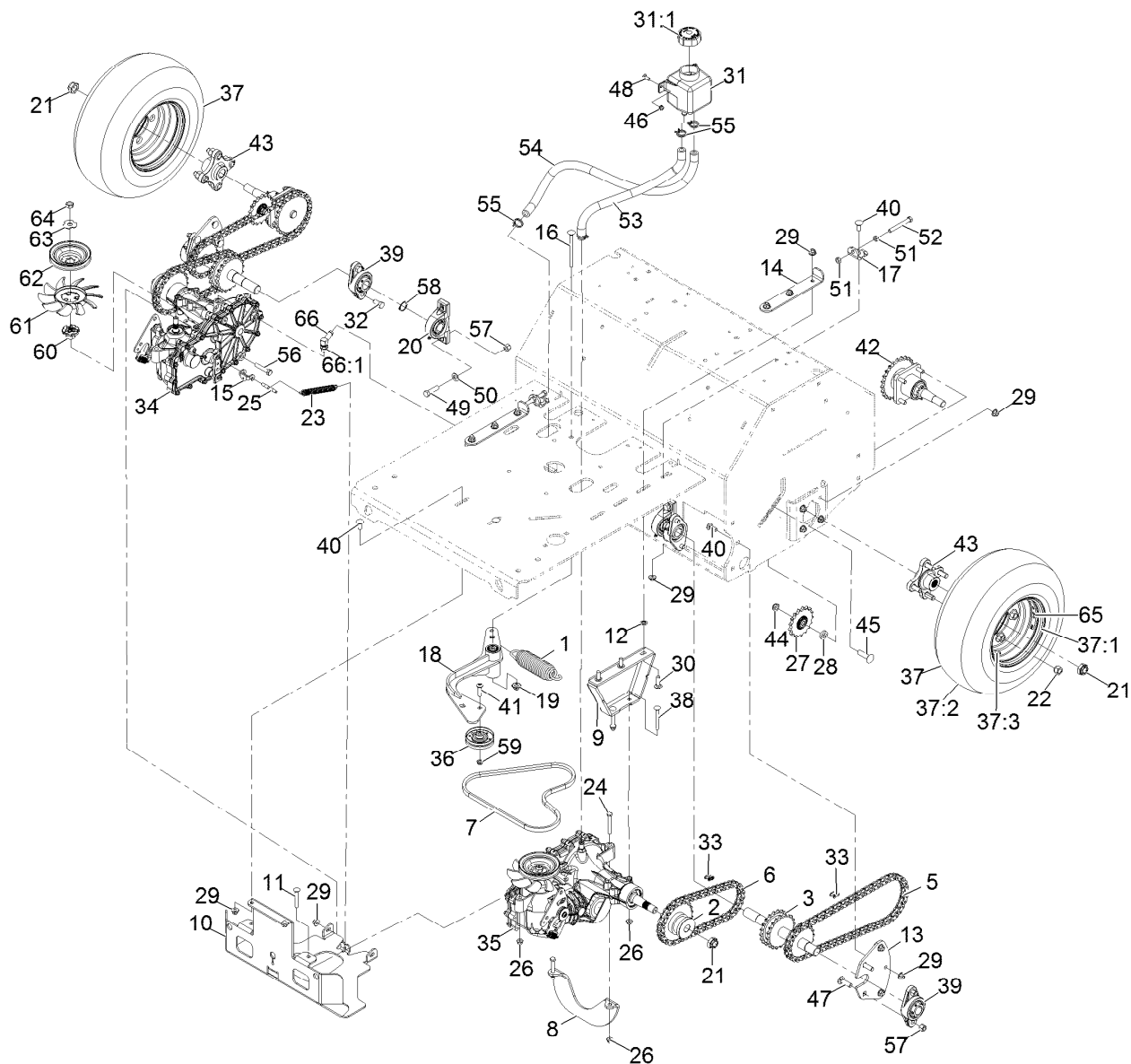
Ref.	Part Number	Qty.	Description
15	116-6576-03	1	Bracket-Pivot, RH
16	116-6577-03	1	Bracket-Pivot, LH
17	116-7224	4	Spacer
18	104-7201	4	Nut-Nyloc 1/4-20 Flg
19	3256-2	4	Washer-1/4 Std
20	321-14	4	Screw-HH 1/4-20 X 2 3/4
21	116-0027	2	Damper-Control, Motion
22	104-8300	4	Nut-Nyloc 5/16-18 Flg
23	104-8301	8	Nut-Nyloc 3/8-16 Flg
24	323-6	4	Screw-HH 3/8-16 X 1
25	3231-2	4	Bolt-Carriage 3/8-16 X 1
26	103-8153	2	Grip-Lever, Control
27	32112-14	2	Nut-Push



Ground Drive Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-6317	1	Spring-Extension	19	109-6658	1	Nut-Nyloc 3/8-16 Flg
2	116-9305	2	Hub Chain Drive ASM	20	116-6756	2	Bearing-Pillow Block
3	116-9684	2	Jackshaft ASM	21	116-2839	4	Nut-Lock
5	116-6895	2	Chain-Roller, #50	22	242-50	8	Nut-Lug 1/2-20
6	116-6896	2	Link-#50 Roller Chain, 47	23	76-4660	1	Spring-Door
7	116-8874	1	Belt-4L Section	24	322-12	2	Screw-HH 5/16-18 X 2 1/2
8	116-9127-03	1	Angle Brace	25	116-7596	1	Pin-Brake, Park
9	116-9710-03	2	Mount-Transmission	26	104-8300	8	Nut-Nyloc 5/16-18 Flg
10	116-9711-03	1	Guard-Transmission	27	116-6719	2	Sprocket-Idler, 17T
11	3230-7	2	Bolt-Carriage 5/16-18 X 2 1/4	28	104-8417	2	Washer
12	107-3154	6	Nut-Push 3/8-16	29	104-8301	26	Nut-Nyloc 3/8-16 Flg
13	116-6596-01	2	Plate-Jackshaft	30	3231-25	6	Bolt-Carriage 3/8-16 X 1 1/4
14	116-6619	2	Plate-Adjustment, Transmission	31	109-2250	1	Vent-Tank, Hydro
15	116-7597	1	Yoke-Park Brake	31:1	109-3320	1	Cap-Reservoir, HYD
16	9000779	1	Bolt 3/8-16 X 4 1/2	32	116-7109	4	Screw-HH
17	116-6723	2	Bracket-Hydro, Adjust	33	116-6897	4	Link-Connecting, #50
18	116-9307	1	Idler Arm ASM	34	116-9712	1	RH Transaxle ASM (No Fan)
				35	116-9713	1	LH Transaxle ASM (No Fan)
				36	116-9715	1	Pulley-Idler

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

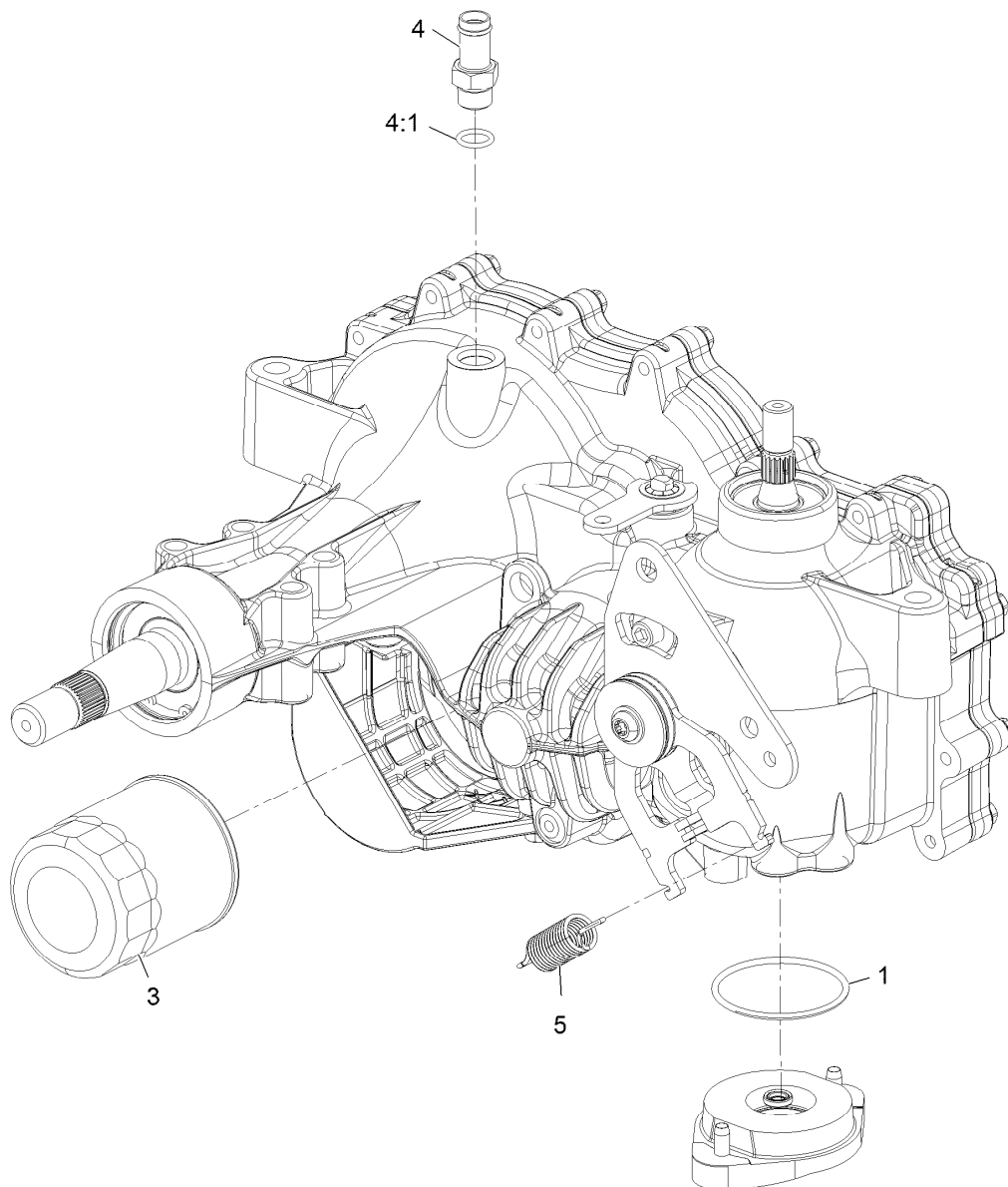


Ground Drive Assembly (continued)

Ref.	Part Number	Qty.	Description
37	116-6932	2	Tire ASM (16 X 6.50-8)
37:1	116-6977	1	Rim (8 X 5.375)
37:2	116-6978	1	Tire (16 X 6.50-8, 4 Ply)
37:3	232-27	1	Stem-Valve
38	3230-9	4	Bolt-Carriage 5/16-18 X 2 3/4
39	116-6777	4	Bearing-Flange, 2 Bolt
40	3231-2	10	Bolt-Carriage 3/8-16 X 1
41	116-9927	1	Screw-HSBH
42	116-9545	2	Axle And Bearing ASM
43	116-3872	2	Hub-Offset
44	3296-45	2	Nut-Nyloc 1/2-13 Thin
45	3233-14	2	Screw-CARR
46	104-7201	2	Nut-Nyloc 1/4-20 Flg
47	3232-3	4	Bolt-Carriage 7/16-14 X 1 1/2
48	3229-1	2	Bolt-Carriage 1/4-20 X 3/4
49	324-6	4	Screw-HH 7/16-14 X 1 1/2
50	3256-25	4	Washer-7/16 Sae

Ref.	Part Number	Qty.	Description
51	3217-7	4	Nut-Hex 3/8-16
52	99-8664	2	Bolt-HH 3/8-16 X 3 Tap
53	116-6775	1	Hose-Hydraulic
54	116-6776	1	Hose-Hydraulic
55	109-3322	4	Clamp-Hose
56	323-10	2	Screw-HH 3/8-16 X 2
57	3296-48	8	Nut-Nyloc 7/16-14
58	32151-29	2	Ring-Retaining
59	3296-59	1	Nut-Nyloc 3/8-16 Thin
60	116-9705	2	Hub-Pulley
61	116-9706	2	Fan
62	116-9707	2	Pulley
63	116-9708	2	Washer-Slotted
64	116-9714	2	Nut-Jam, Hex 1/2-20 W/Patch ●
65	116-9666	2	Decal-Wheel Hub And Nut Torques
66	109-6449	1	Fitting-Elbow, 90
66:1	237-42	1	O-Ring

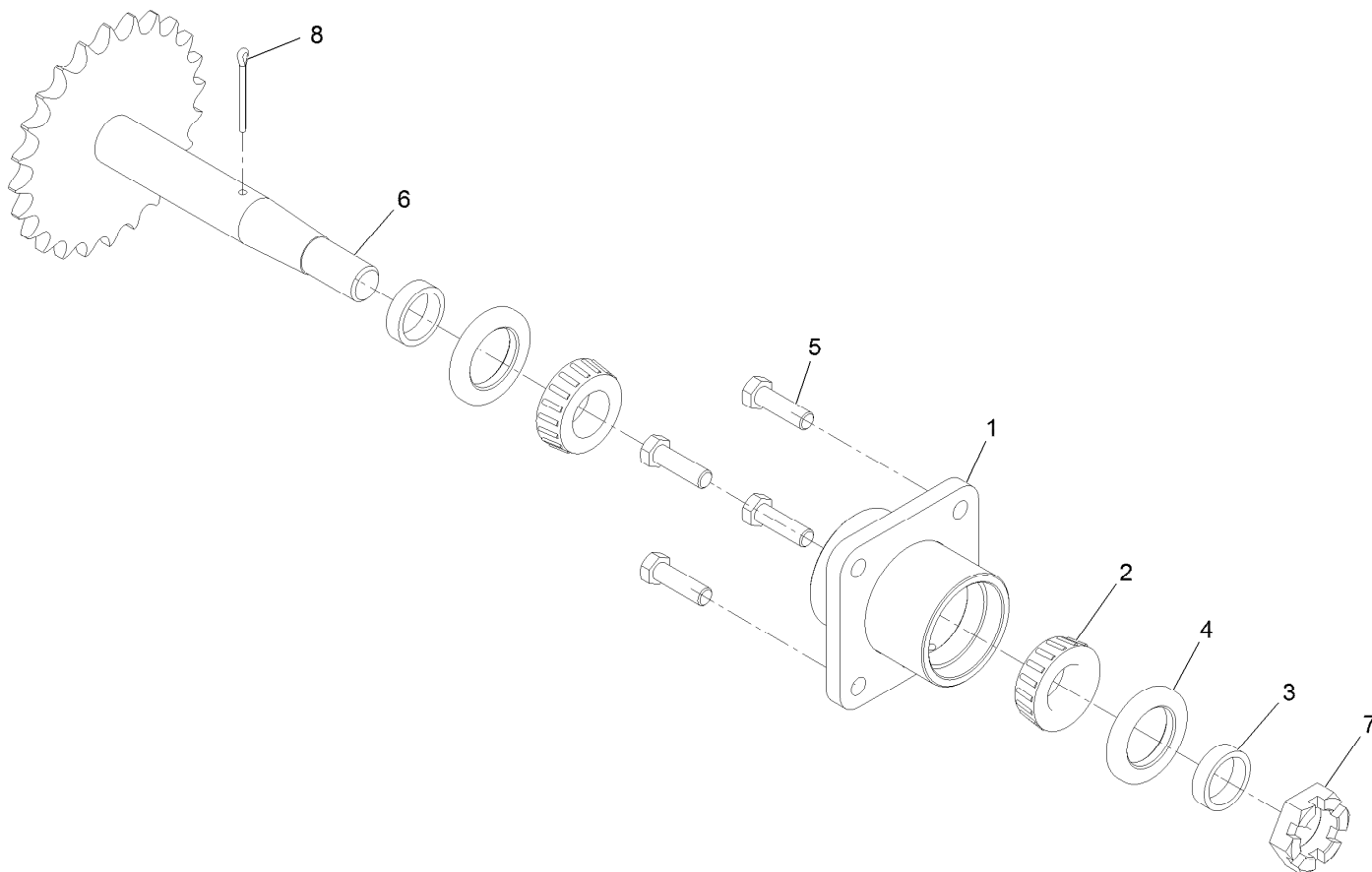
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



LH and RH Transaxle Assembly Nos. 116-9712 and 116-9713

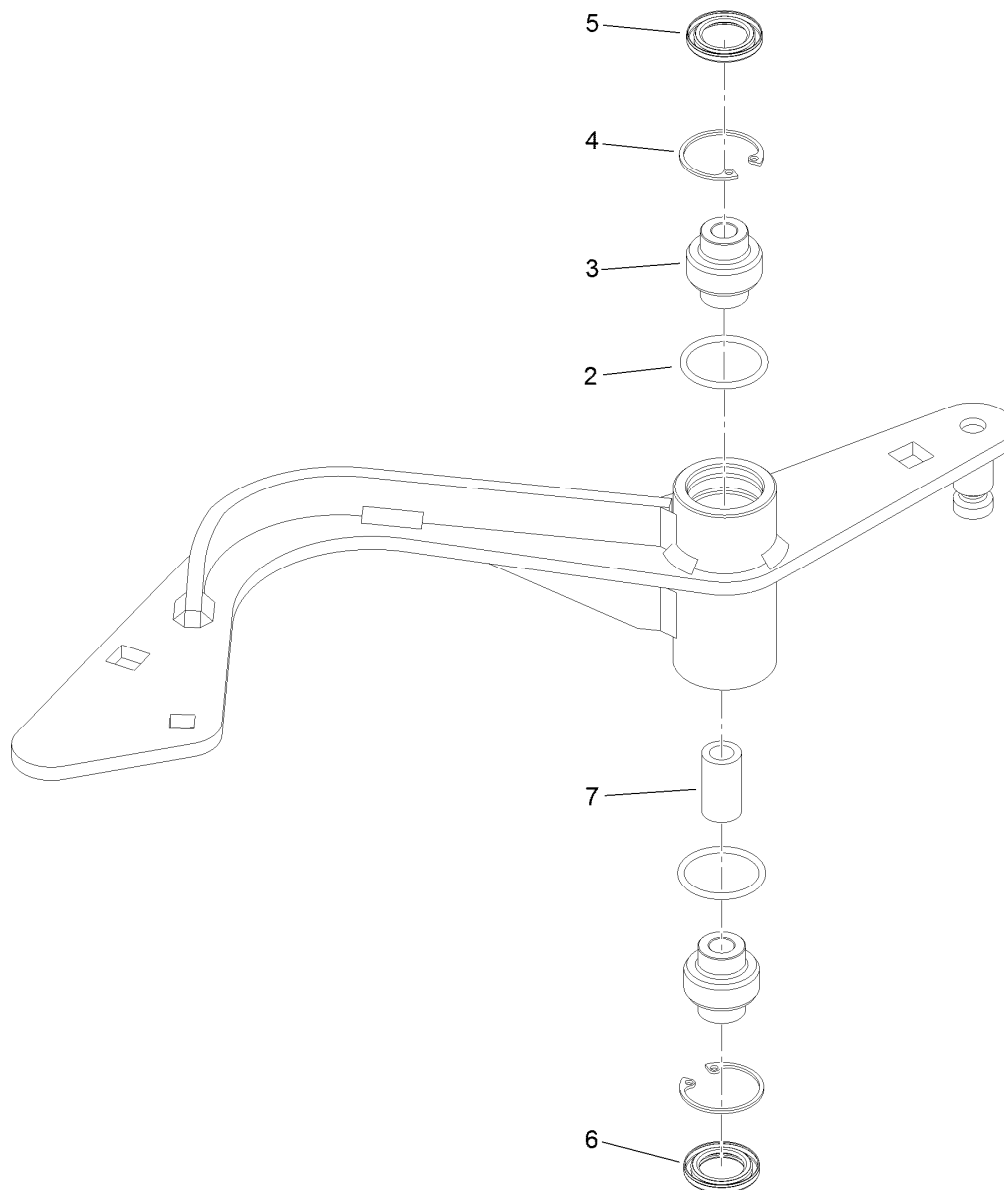
Ref.	Part Number	Qty.	Description
1	109-3540	1	O-Ring-Charge Seal Cover
3	109-3321	1	Filter-Hydraulic
4	109-3278	1	Adapter-Straight
4:1	1-603921	1	O-Ring-Sae #6
5	109-5592	1	Spring
99	109-3537	1	Complete Seal Kit ●

● Not illustrated



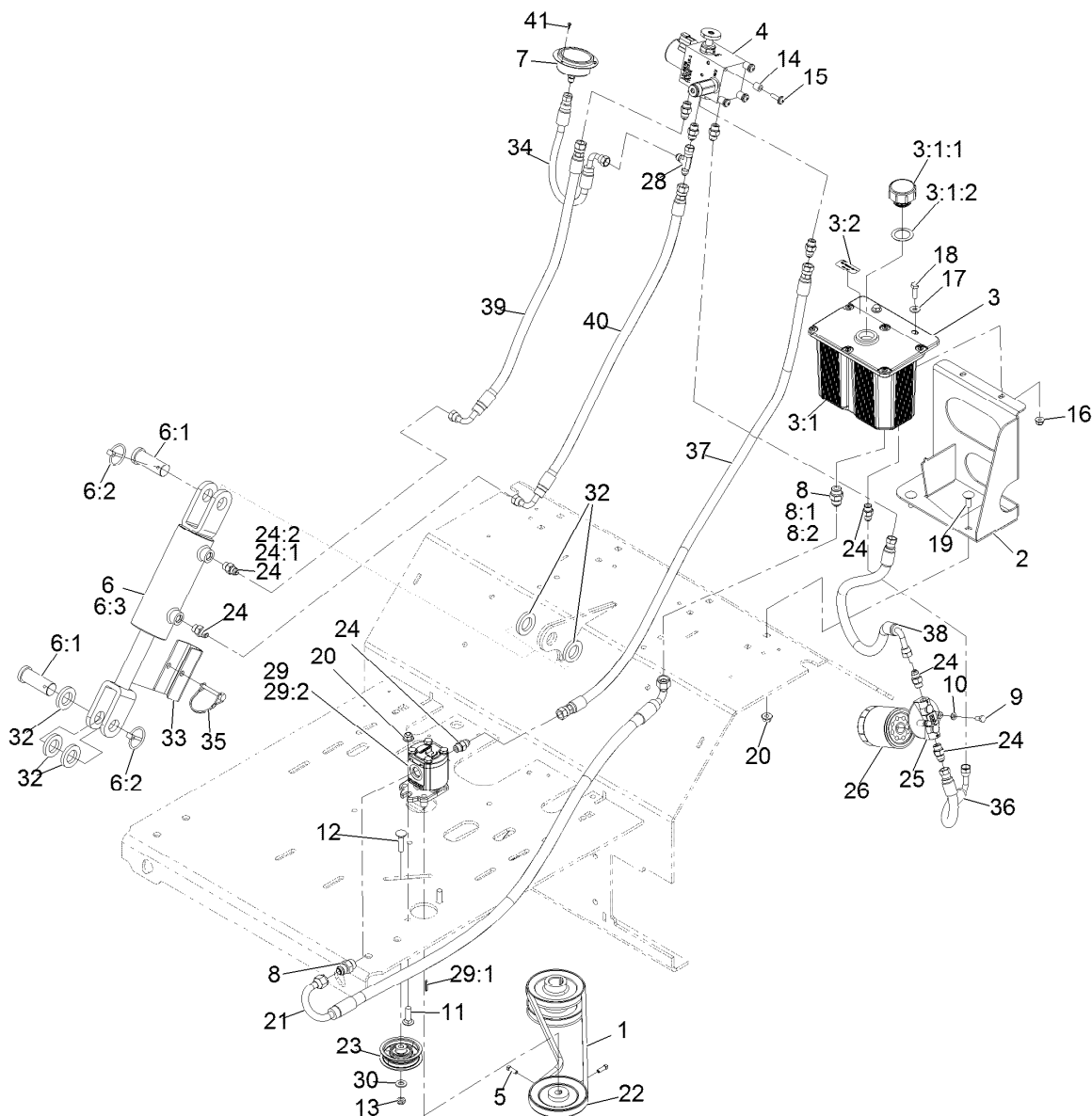
Axle and Bearing Assembly No. 116-9545

Ref.	Part Number	Qty.	Description
1	116-6746-01	1	Mount-Bearing, Wheel
2	1-543509	2	Cone-Bearing Tapered Roller
3	116-6758	2	Spacer
4	1-543511	2	Seal-Grease
5	323-7	4	Screw-HH 3/8-16 X 1 1/4
6	116-9484	1	Axle
7	99-3139	1	Nut
8	1-806800	1	Pin-Cotter 9/64 X 1 1/2



Idler Arm Assembly No. 116-9307

Ref.	Part Number	Qty.	Description
2	106-7159	2	O-Ring
3	103-3504	2	Bearing-Spherical
4	32120-10	2	Ring-Snap
5	103-3506	1	Seal-Single Lip
6	103-3505	1	Seal-Double Lip
7	1-603401	1	Spacer-Fender

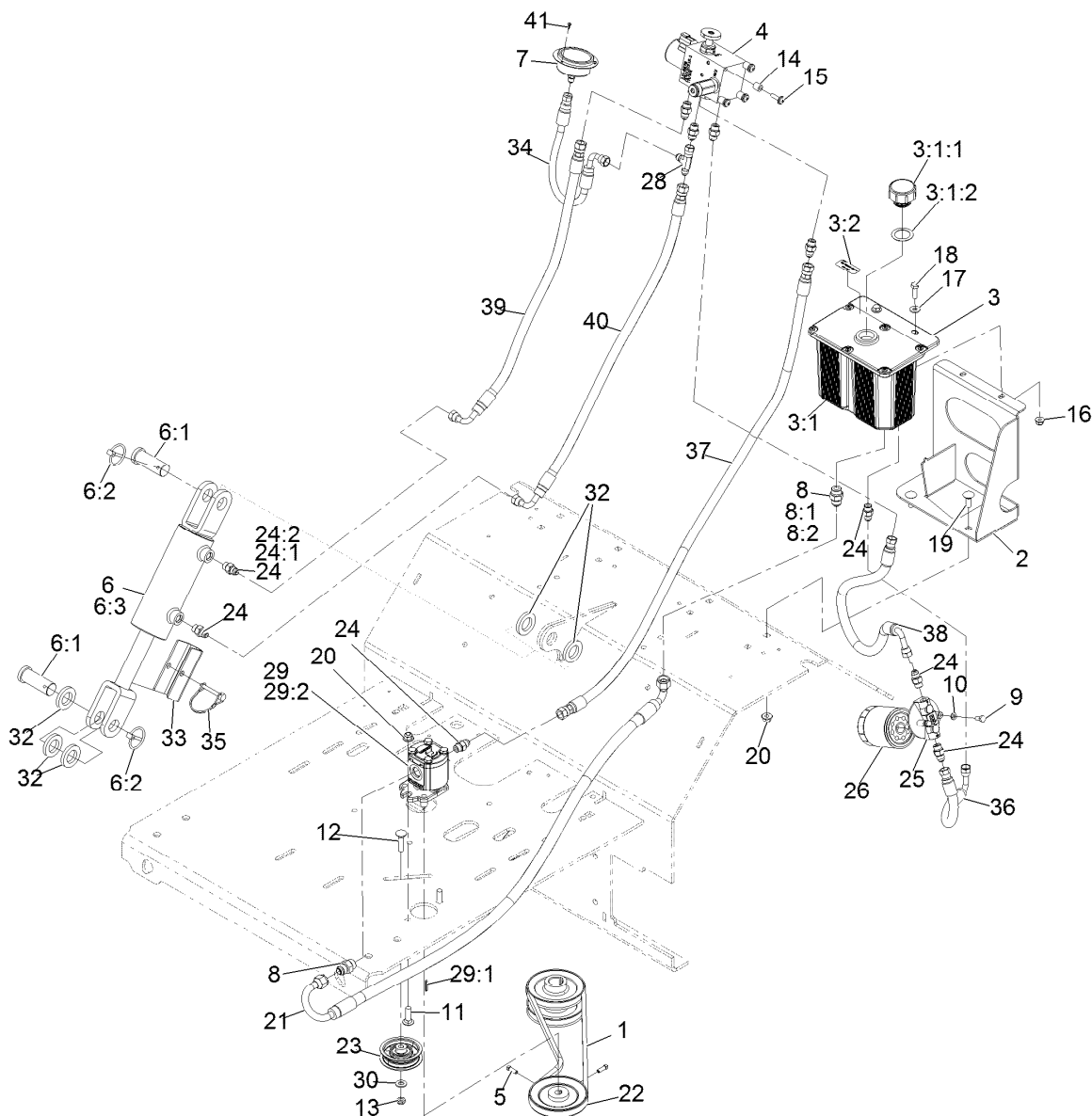


Auxiliary Hydraulic Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-8874	1	Belt-4L Section	11	3231-25	2	Bolt-Carriage 3/8-16 X 1 1/4
2	116-6618-03	1	Bracket-Tank, Hydraulic	12	3231-4	1	Bolt-Carriage 3/8-16 X 1 1/2
3	116-7556	1	ASM-Reservoir W/Decal	13	3296-59	1	Nut-Nyloc 3/8-16 Thin
3:1		1	Tank-Hydraulic ●	14	22-7810	4	Spacer
3:1:1	103-1948	1	Cap-Reservoir, HYD	15	110-9361	4	Screw-PPH, Sems
3:1:2	103-1949	1	Gasket-Cap	16	104-8300	2	Nut-Nyloc 5/16-18 Flg
3:2	116-6990	1	Decal-Hydro Oil Aw-32	17	3256-2	2	Washer-1/4 Std
4	116-9549	1	Valve-Manifold	18	322-5	2	Screw-HH 5/16-18 X 1
5	3241-6	2	Screw-SQH ■	19	3231-2	4	Bolt-Carriage 3/8-16 X 1
6	116-6969	1	HYD Cylinder ASM	20	104-8301	6	Nut-Nyloc 3/8-16 Flg
6:1	116-7290	2	Pin-Clevis	21	116-9309	1	HYD Hose ASM
6:2	92-1298	2	Pin-Lynch	22	116-6667	1	Pulley
6:3	127-3234	1	Seal Kit	23	116-6760	1	Pulley-Idler, Flat
7	116-8178	1	Gauge-Pressure	24	103-2156	6	Adapter-Straight
8	1-603990	2	Adapter-Straight	24:1	1-603921	1	O-Ring-Sae #6
8:1	1-603920	1	O-Ring-Sae #8	24:2	103-1020	1	O-Ring-37 Flare #6
8:2	1-603992	1	O-Ring-37 Flare #8	25	104-7836	1	Filter-Head
9	321-3	2	Screw-HH 1/4-20 X 5/8	26	109-4180	1	Element, Oil Filter
10	1-805004	2	Washer-Lock 1/4 Heavy	28	353-877	1	Fitting-HYD, Tee (Swivel)

● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

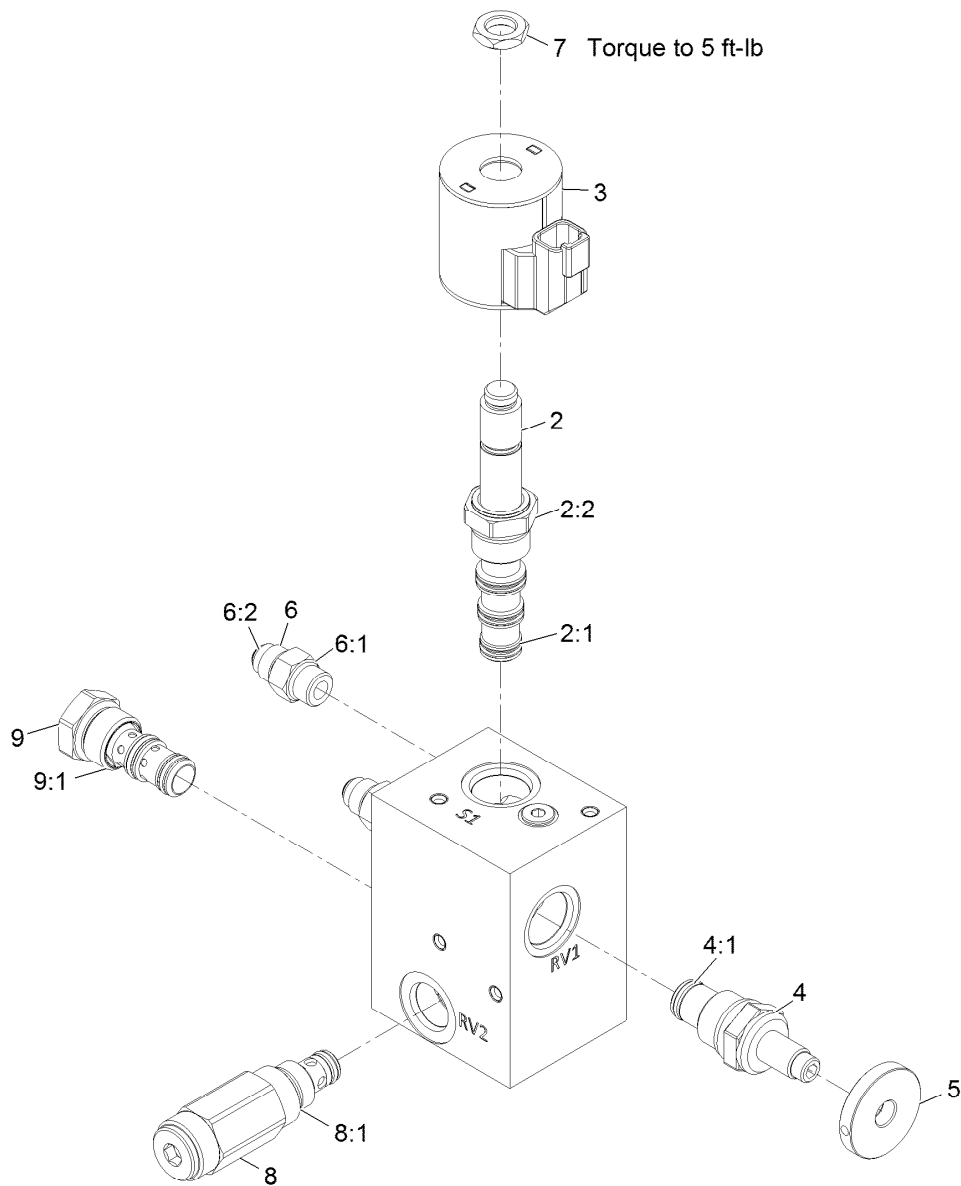


Auxiliary Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
29	116-9129	1	Pump-Hydraulic	35	112-2583	1	Pin-Locking
29:1	115-7855	1	Key-Square	36	116-6675	1	HYD LP Hose ASM
29:2	112-0199	1	Seal Kit	37	116-8151	1	Hydraulic Hose ASM
30	3256-24	1	Washer-3/8 Sae	38	116-9308	1	Hydraulic Hose ASM
32	116-6781	5	Spacer	39	116-6677	1	Hydraulic Hose ASM
33	116-7307-01	1	Stop-Cylinder	40	116-6678	1	HYD Hp Hose ASM
34	116-8180	1	HYD Hp Hose ASM (3/8,Str,90)	41	363-8552	3	Screw-TAP,6-32X3/8,Phph,Stl,Rohs

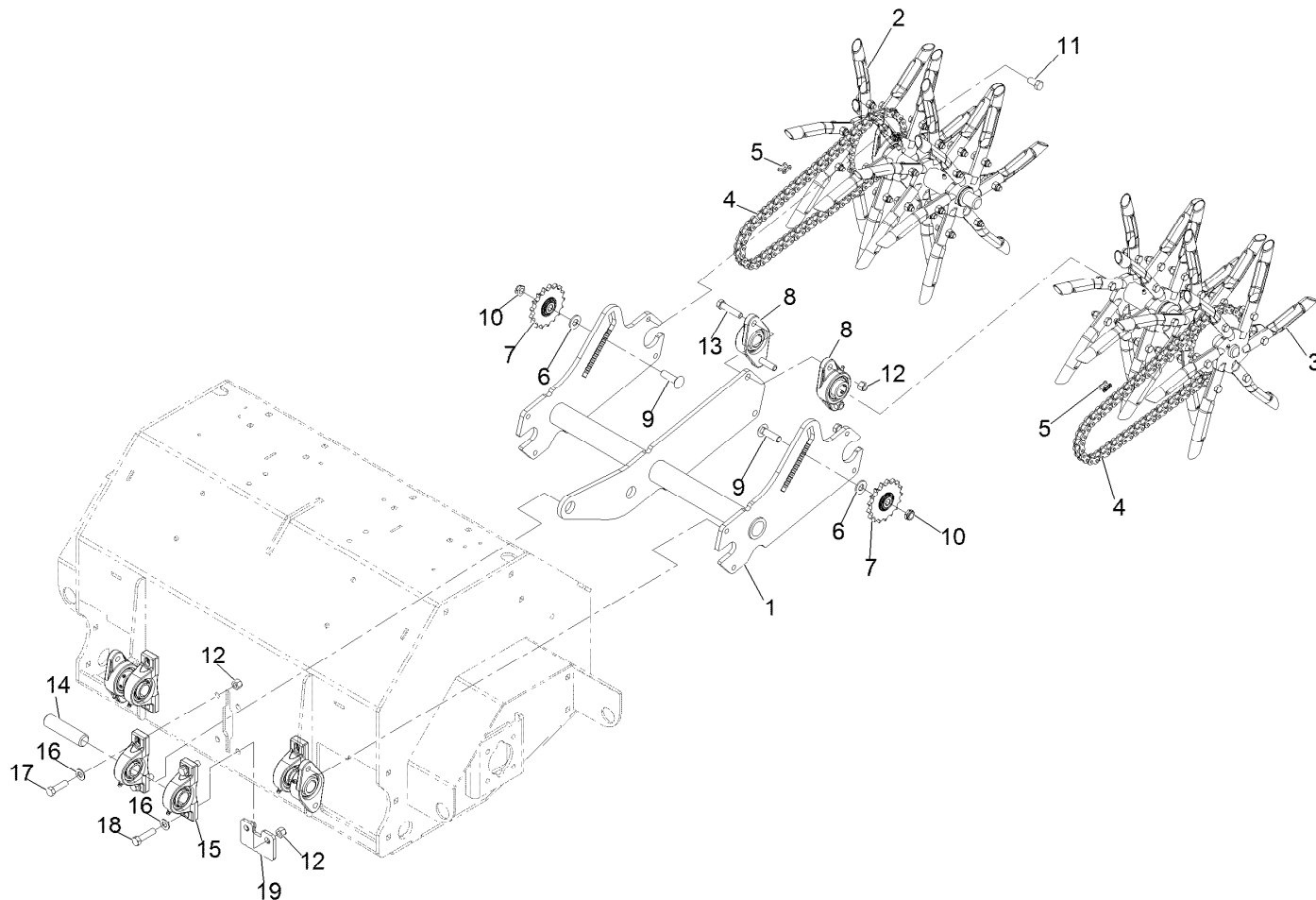
● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Manifold W/Check and Relief Valve Assembly No. 116-9549

Ref.	Part Number	Qty.	Description
2	110-8906	1	Valve-Solenoid
2:1	110-8908	1	Spool Valve Seal Kit
2:2	110-2634	1	Nut-Coil
3	119-4619	1	Coil-Solenoid
4	116-9397	1	Valve-Relief, Poppet Style
4:1	116-9398	1	Relief Valve Seal Kit
5	116-9396	1	Knob (1.5 Dia)
6	103-2156	4	Adapter-Straight
6:1	1-603921	1	O-Ring-Sae #6
6:2	103-1020	1	O-Ring-37 Flare #6
7	110-2634	1	Nut-Coil
8	116-9716	1	Valve-Relief
8:1	116-9717	1	Kit-Seal F/116-9716
9	116-9718	1	Valve-Check, P O
9:1	116-9719	1	Kit-Seal F/116-9718

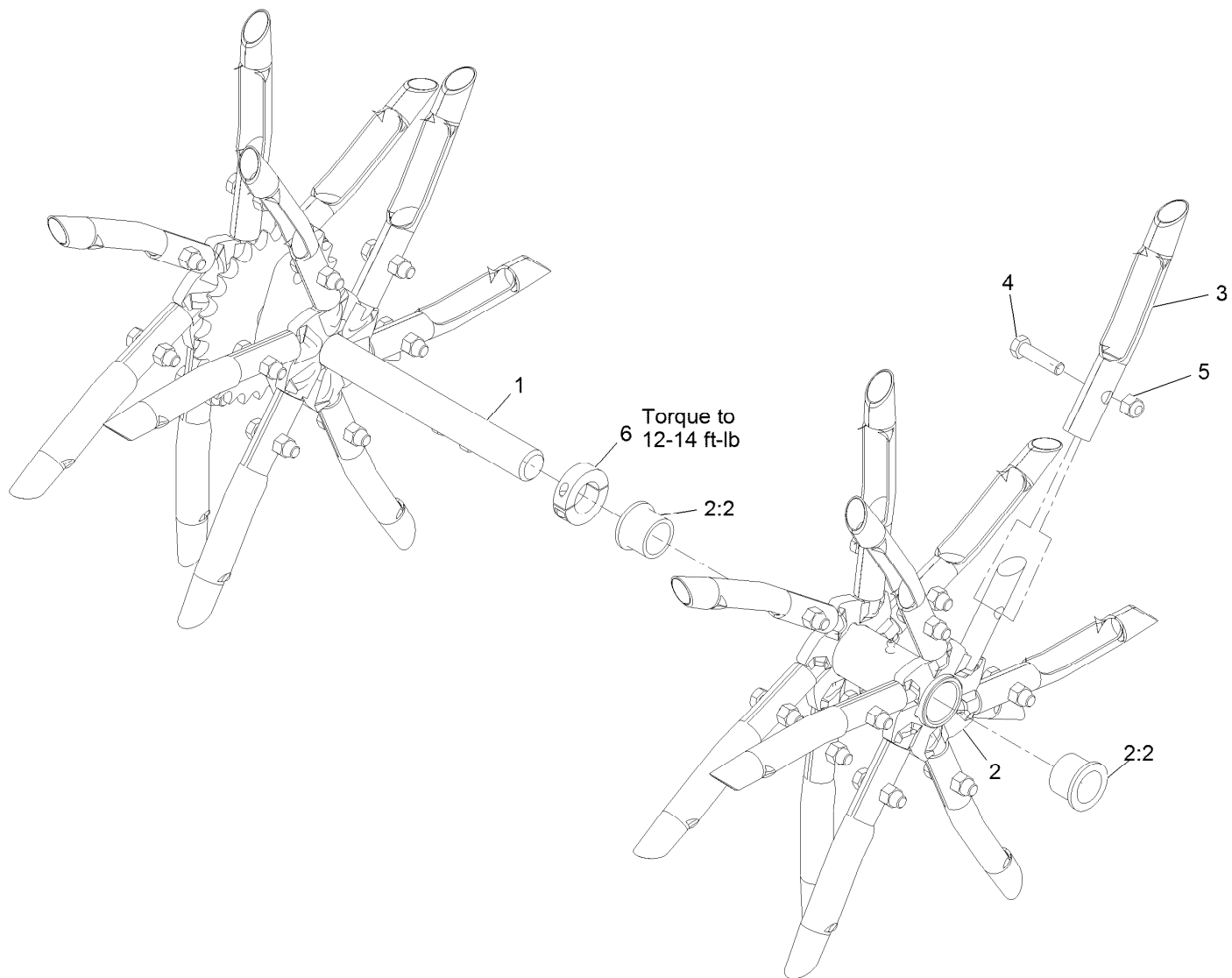


Tine Assembly

Ref.	Part Number	Qty.	Description
1	116-6553-03	1	Trail Arm ASM
2	116-6738	1	RH Tine Wheel ASM
3	116-6739	1	LH Tine Wheel ASM
4	116-6895	2	Chain-Roller, #50
5	116-6897	2	Link-Connecting, #50
6	87-7270	2	Washer-Thrust
7	116-6719	2	Sprocket-Idler, 17T
8	116-6777	2	Bearing-Flange, 2 Bolt
9	3233-14	2	Screw-CARR
10	3296-45	2	Nut-Nyloc 1/2-13 Thin

Ref.	Part Number	Qty.	Description
11	116-7109	4	Screw-HH ●
12	3296-48	6	Nut-Nyloc 7/16-14
13	324-8	2	Screw-HH
14	116-6629	1	Shaft
15	116-6756	2	Bearing-Pillow Block ●
16	3256-25	4	Washer-7/16 Sae
17	324-6	2	Screw-HH 7/16-14 X 1 1/2
18	324-7	2	Screw-HH
19	116-7327-01	1	Plate-Downstop

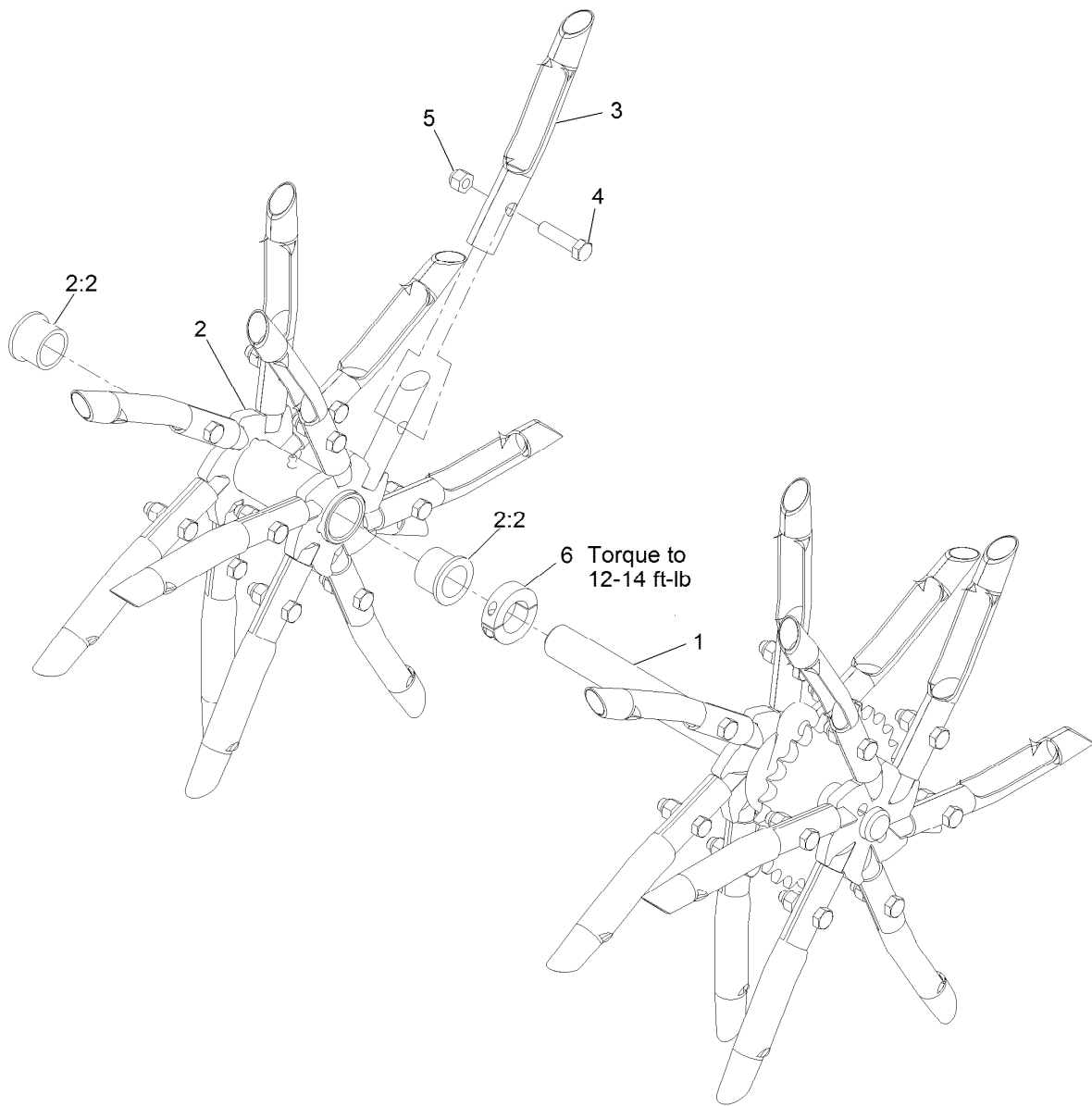
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



RH Tine Wheel Assembly No. 116-6738

Ref.	Part Number	Qty.	Description
1	116-6727	1	Shaft-Tine, RH
2	116-6731	1	Float Tine Shaft ASM
2:2	94-8949	2	Bushing-Flange
3	126-0262	24	Tine-Coring
4	323-8	24	Screw-HH 3/8-16 X 1 1/2
5	3296-39	24	Nut-Nyloc 3/8-16
6	116-7271	1	Collar-Locking ●

● Use Loctite® 243 on threads.

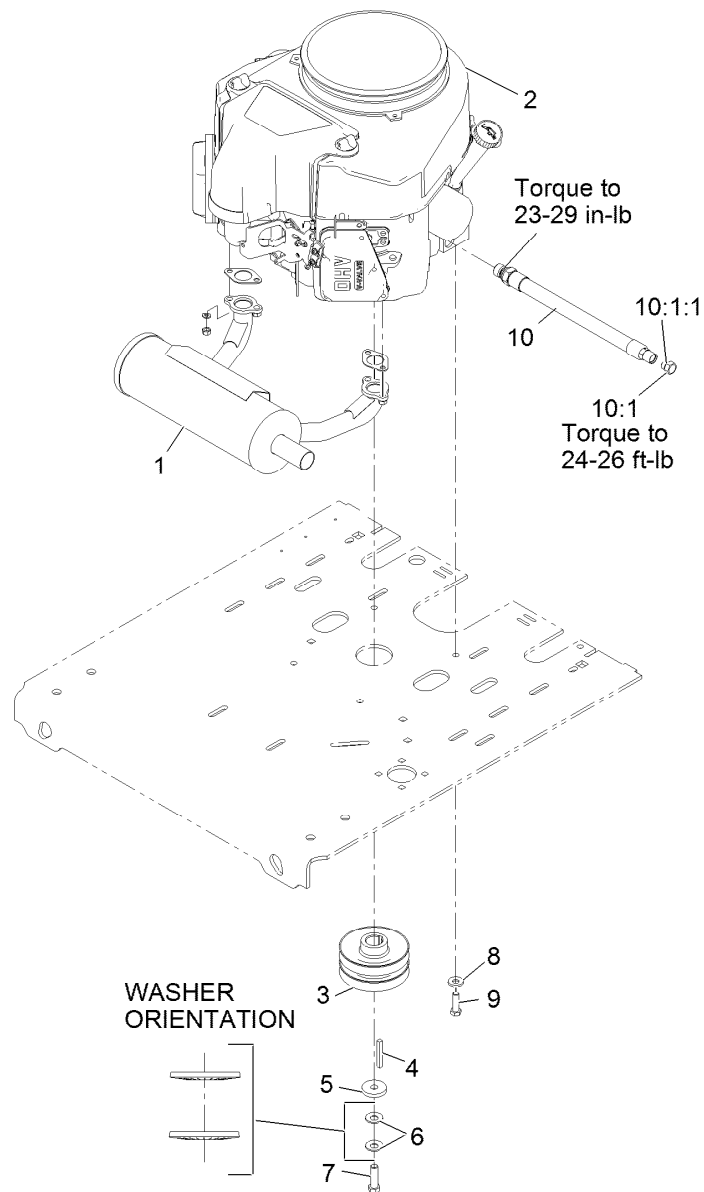


LH Tine Wheel Assembly No. 116-6739

Ref.	Part Number	Qty.	Description
1	116-6728	1	Shaft-Tine, LH
2	116-6731	1	Float Tine Shaft ASM
2:2	94-8949	2	Bushing-Flange
3	126-0262	24	Tine-Coring
4	323-8	24	Screw-HH 3/8-16 X 1 1/2
5	3296-39	24	Nut-Nyloc 3/8-16
6	116-7271	1	Collar-Locking ●

● Use Loctite® 243 on threads.

4501-566B



Engine Assembly

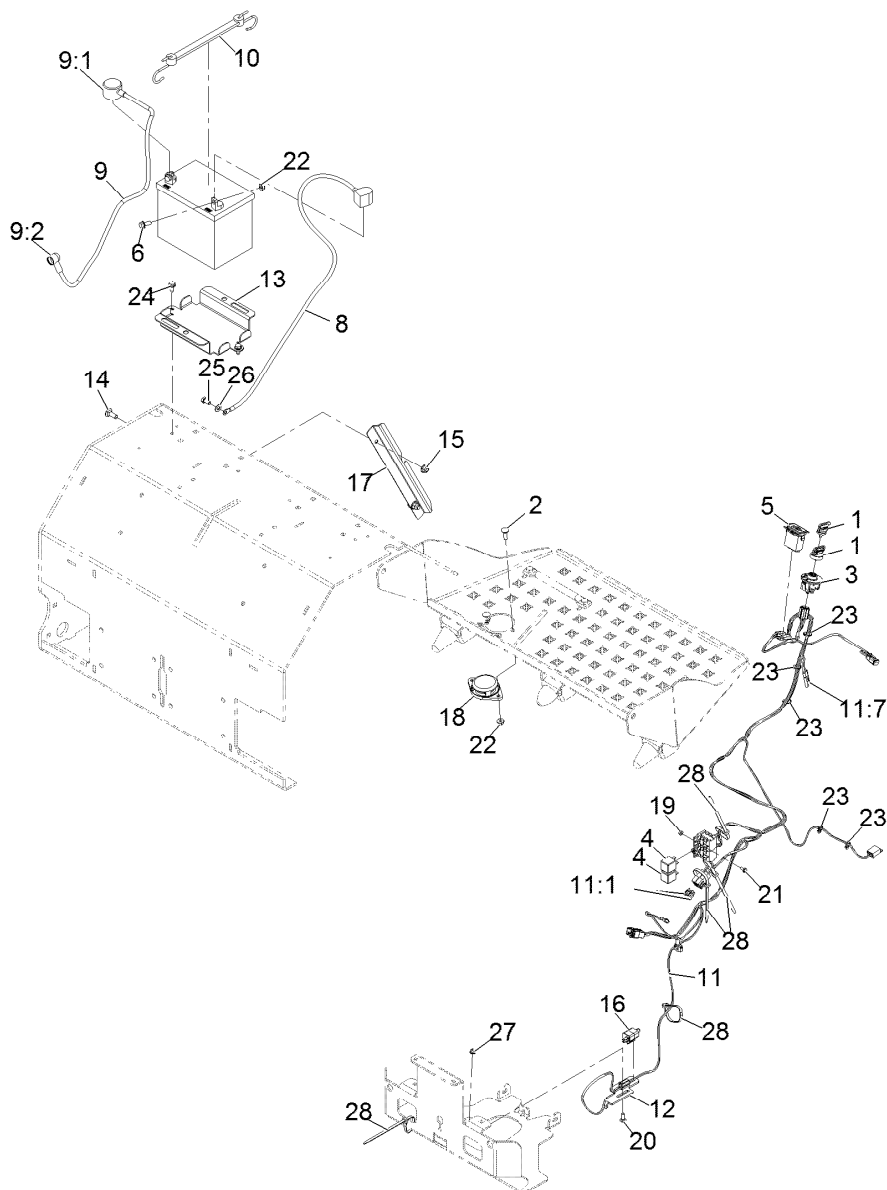
Ref.	Part Number	Qty.	Description
1	116-3735	1	Muffler-Horizontal
2		1	Engine-Kawasaki, Fs481V_s25-R ● ■
3	116-9709	1	Pulley
4	103-4177	1	Key
5	1-543610	1	Washer
6	1-603610	2	Washer-Spring Disc 7/16
7	109-9761	1	Screw-HH 7/16-20 X 1 1/2 W/Loctite ◆
8	98-5975	4	Washer-Spring Disc 3/8
9	323-7	4	Screw-HH 3/8-16 X 1 1/4
10	116-4924	1	Asm-Hose Oil Drain W/Plug ▲
10:1	353-508	1	Plug-W/O-Ring
10:1:1	237-42	1	O-Ring

● Not serviced separately

▲ Use a Teflon Pipe Sealant or equivalent on threads.

◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Obtain parts from www.kawpowerepc.com



Electrical Assembly

Ref.	Part Number	Qty.	Description
1	1-603511	1	Key-Ignition
1	103-2106	1	Key-Exmark Logo
2	3230-2	2	Bolt-Carriage 5/16-18 X 1
3	117-2221	1	Switch-Ignition
4	1-643275	2	Relay-12Vdc 40 Amp
5	1-513374	1	Meter-Engine Hours
6	3234-5	2	Screw-HH Flg 5/16-18 X 3/4
8	117-6422	1	Cable-Battery, Black
9	109-7630	1	Positive Battery Cable ASM
9:1	109-2407	1	Insulator-Battery
9:2	1-543393	1	Insulator-Solenoid
10	104-2466	1	Holddown-Battery
11	116-9382	1	Harness ASM
11:1	1-816001	2	Fuse-Blade Type, 20 Amp
11:7	116-0053	1	Cap-Plug
12	116-7589	1	Mount-Switch
13	116-9383-03	1	Bracket-Battery

Ref.	Part Number	Qty.	Description
14	3231-2	2	Bolt-Carriage 3/8-16 X 1
15	104-8301	2	Nut-Nyloc 3/8-16 Flg
16	110-6765	1	Switch-Single Pole No
17	116-9394-03	1	Guard-Harness
18	92-6282	1	Switch-Seat
19	3296-2	2	Nut-Nyloc #10-24
20	3229-1	1	Bolt-Carriage 1/4-20 X 3/4
21	3290-321	2	Screw-HWH
22	104-8300	4	Nut-Nyloc 5/16-18 Flg
23	1-303287	5	Tie-Cable 5 1/2 (Small)
24	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf
25	33114-016	1	Screw-HH M8-1.25 X 16Mm
26	33094-00	1	Washer
27	104-7201	1	Nut-Nyloc 1/4-20 Flg
28	1-303335	5	Tie-Plastic

Notes:

Notes:

Notes:

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Both SAE 30 and SAE 10W-30 in one bottle.

Contains increased levels of zinc and phosphorus for better lubricity.

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Synthetic formulation.

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Designed specifically for zero-turn mower hydraulic systems.

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HITCH KIT	TURF STRIPER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
12V POWER PORT	ULTRA VAC QUICK DISPOSAL SYSTEM
MICRO-MULCH SYSTEM	

OUT-FRONT RIDING ACCESSORIES AND OPTIONS

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FLOOR PAN EXTENDER	SUN SHADE
HITCH KIT	TRASH CONTAINER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
MICRO-MULCH SYSTEM	ULTRA VAC QUICK DISPOSAL SYSTEM
ROLL OVER PROTECTION SYSTEM (ROPS)	WEATHER CAB

WALK-BEHIND ACCESSORIES AND OPTIONS

GRASS CATCHER	TURF STRIPER
MICRO-MULCH SYSTEM	STANDON

*Some accessories and options not available for some models.

Place Model No. and Serial No.
Label Here (Included in the Literature
Pack) or Fill in Below

Model No. _____

Serial No. _____

Date Purchased _____

Engine Model No. and Spec. No. _____

Engine Serial No. (E/No) _____

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