Form No. 3350-488 Rev B

TORO®

Count on it.

# Parts Catalog

# Versa Vac

**Model No. 07053—Serial No. 240000001 and Up**

Register at www.Toro.com.
Original Instructions (EN)

*3350-488* B

# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

**Understanding Reference Numbers**

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

**Service Assembly Reference Numbers**

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

**Reference Numbers Indicating Quantity**

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# List of Abbreviations

**AR:** as required

**ASM:** assembly

**BBC:** blade brake control

**BHTF:** button head thread forming

**CARR:** carriage

**CCW:** counter clockwise

**CW:** clockwise

**DEG:** degrees

**DPA:** Dual Point Adjustment

**ECM:** electronic control module

**EXT:** external

**FH:** flat head

**GA:** gauge

**HD:** heavy-duty

**HF:** hex flange

**HH:** hex head

**HHF:** hex head flange

**HHFTF:** hex head flange thread forming

**HJ:** hex jam

**HLH:** hex lag head

**HOC:** height-of-cut

**HSBH:** hex socket button head

**HSFH:** hex socket flat head

**HSH:** hex socket head

**HWH:** hex washer head

**HWHTF:** hex washer head thread forming

**HYD:** hydraulic

**LH:** left hand

**LP:** Liquefied Petroleum Gas

**LPG:** Liquefied Petroleum Gas

**NI:** nylon insert

**NPTF:** national pipe thread fine

**PFH:** phillips flat head

**PPH:** phillips pan head

**PPHTF:** phillips pan head thread forming

**PRH:** phillips round head

**PTH:** phillips truss head

**PTO:** power-take-off

**RH:** right hand

**ROPS:** roll-over protection system

**RRB:** rear roller brush

**SFH:** slotted fillister head

**SHH:** slotted hex head

**SHWH:** slotted hex washer head

**SPH:** slotted pan head

**SQH:** square head

**SRH:** slotted round head

**STD:** standard

**TAP:** self tapping

**TTH:** torx truss head

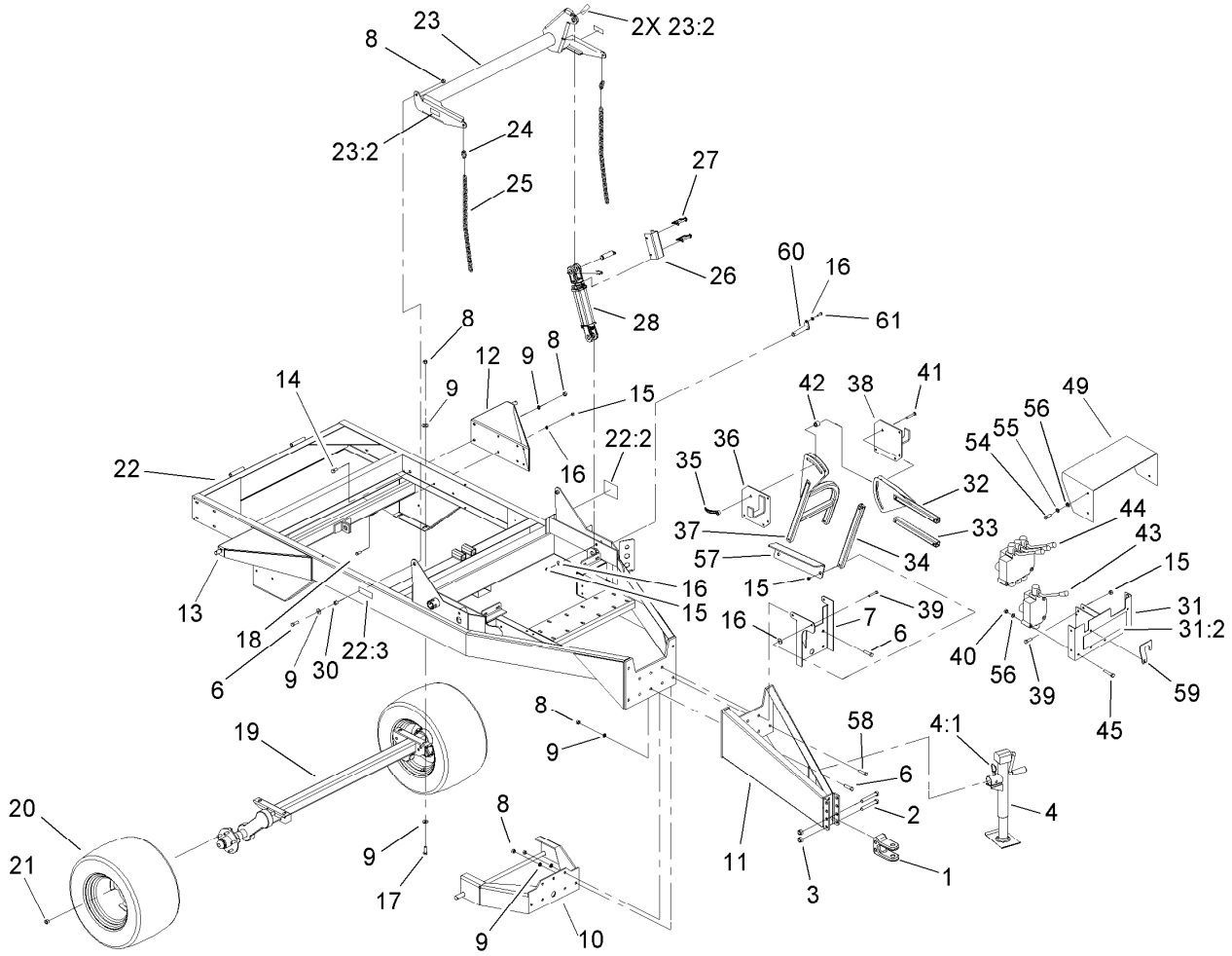
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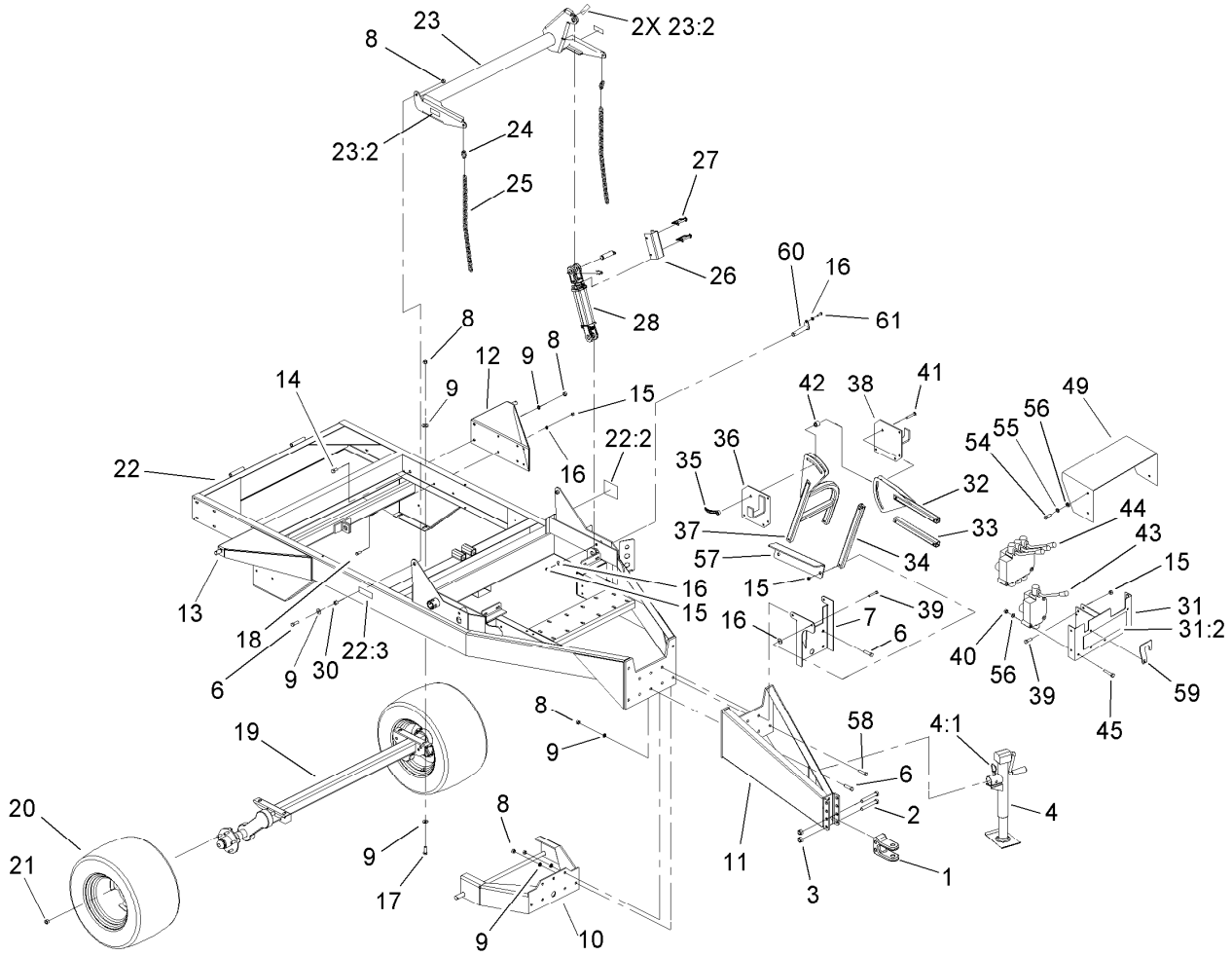



# Frame and Axle Assembly

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 1 | SV112-02-03 | 1 | Hitch-Clevis |
| 2 | 327-23 | 2 | Screw-HH |
| 3 | 3296-53 | 2 | Nut-Lock, NI |
| 4 | SVP15300 | 1 | Jack |
| 4:1 | 55-7190 | 1 | Pin And Chain ASM |
| 6 | 325-8 | 5 | Screw-HH |
| 7 | SVA17500-03 | 1 | Base-Stand |
| 8 | 3296-23 | 20 | Nut-Lock, NI |
| 9 | 3256-6 | 24 | Washer-Flat |
| 10 | SVA11200-03 | 1 | Deck Mount ASM |
| 11 | SV198-00-03 | 1 | Hitch |
| 12 | SVA11300-03 | 1 | Bracket-Door, Left |
| 13 | SVA11400-03 | 1 | Bracket-Door, Right |
| 14 | 325-5 | 4 | Screw-HH |
| 15 | 3296-39 | 18 | Nut-Lock, NI |
| 16 | 3256-24 | 19 | Washer-Flat |
| 17 | 325-6 | 4 | Screw-HH |
| 18 | 323-6 | 8 | Screw-HH |
| 19 | SVP20000 | 1 | Axle-Torflex |
| 20 | SVP15000 | 2 | Tire And Wheel ASM |
| 21 | 242-50 | 10 | Nut-Lug |
| 22 | 106-0189 | 1 | Frame |
| 22:2 | 106-0167 | 1 | Decal-Caution |
| 22:3 | 106-0162 | 2 | Decal-Caution, Stay Clear (Ce) |

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 23 | 106-0190 | 1 | Arm-Lift |
| 23:2 | 93-6674 | 3 | Decal-Warning |
| 24 | CSP15000 | 2 | Link-Quick |
| 25 | SV139-00 | 2 | Chain-Link |
| 26 | SV158-00-03 | 1 | Channel-Lock |
| 27 | PF244-00 | 2 | Pin-Wire, Lock |
| 28 | 106-0389 | 1 | Cylinder ASM |
| 30 | CS130-00 | 2 | Spacer |
| 31 | 106-0186 | 1 | Mount-Valve |
| 31:2 | 106-0183 | 1 | Decal-Panel, Control |
| 32 | SVA17100-03 | 1 | Stand-Valve |
| 33 | SVA17200-03 | 1 | Tube-Horizontal |
| 34 | SVA17000-03 | 1 | Tube-Vertical |
| 35 | SVA18500 | 1 | Handle-Locking |
| 36 | SVA17400-03 | 1 | Hanger-Hose, Right |
| 37 | SVA16900-03 | 1 | Stand-Vavle |
| 38 | SVA17900-03 | 1 | Hanger-Hose, Left |
| 39 | 323-11 | 9 | Screw-HH |
| 40 | 3296-29 | 6 | Nut-Lock, NI |
| 41 | 3231-31 | 1 | Screw-CARR |
| 42 | SVA17700 | 1 | Spacer |
| 43 | 106-0168 | 1 | Valve-Control, Single Spool |
| 43:1 | 107-1551 | 1 | Seal Kit ● |
| 44 | 106-0169 | 1 | Valve-Control, Three Spool |
| 44:1 | 107-1550 | 1 | Seal Kit ● |

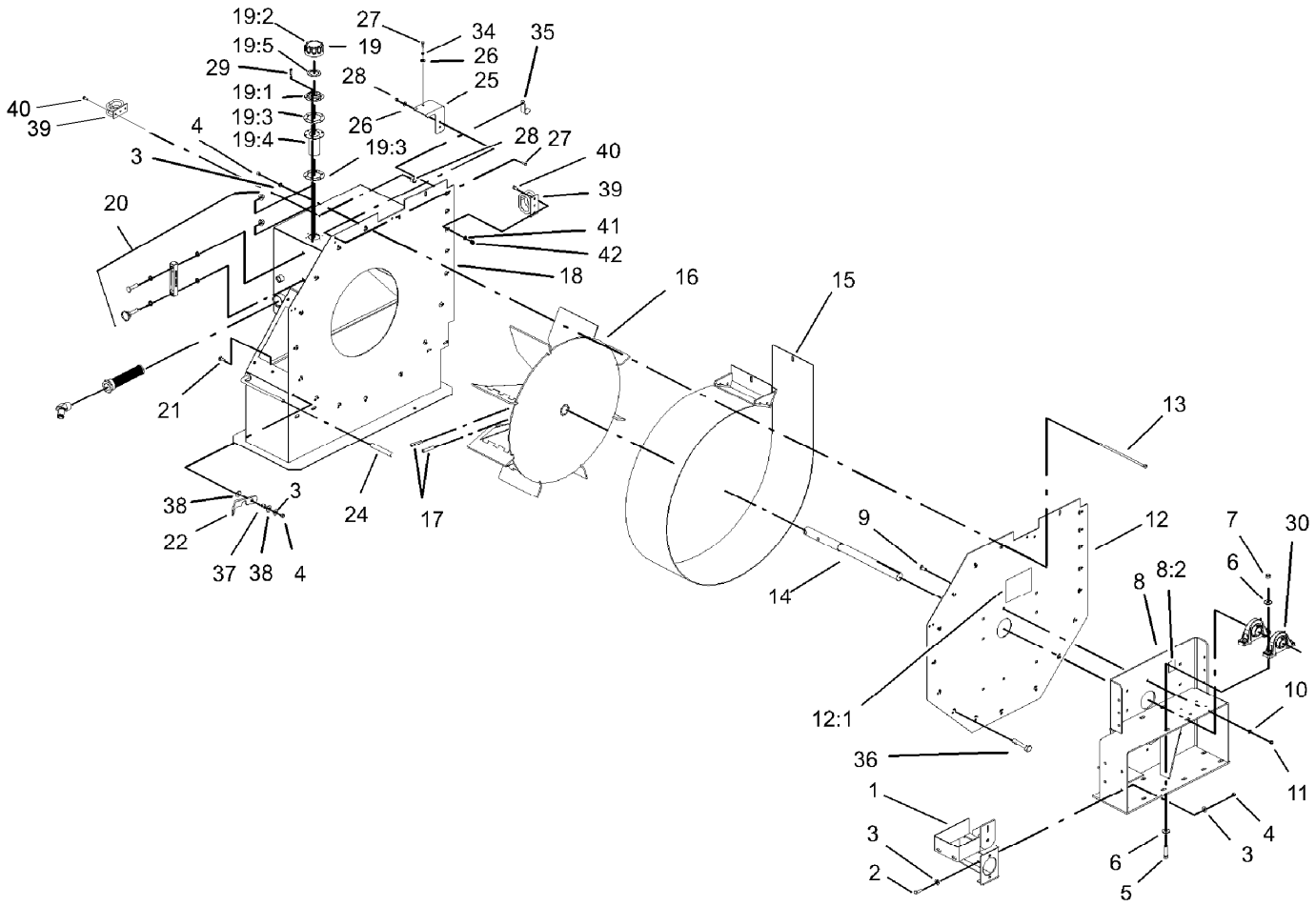
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# Frame and Axle Assembly (continued)

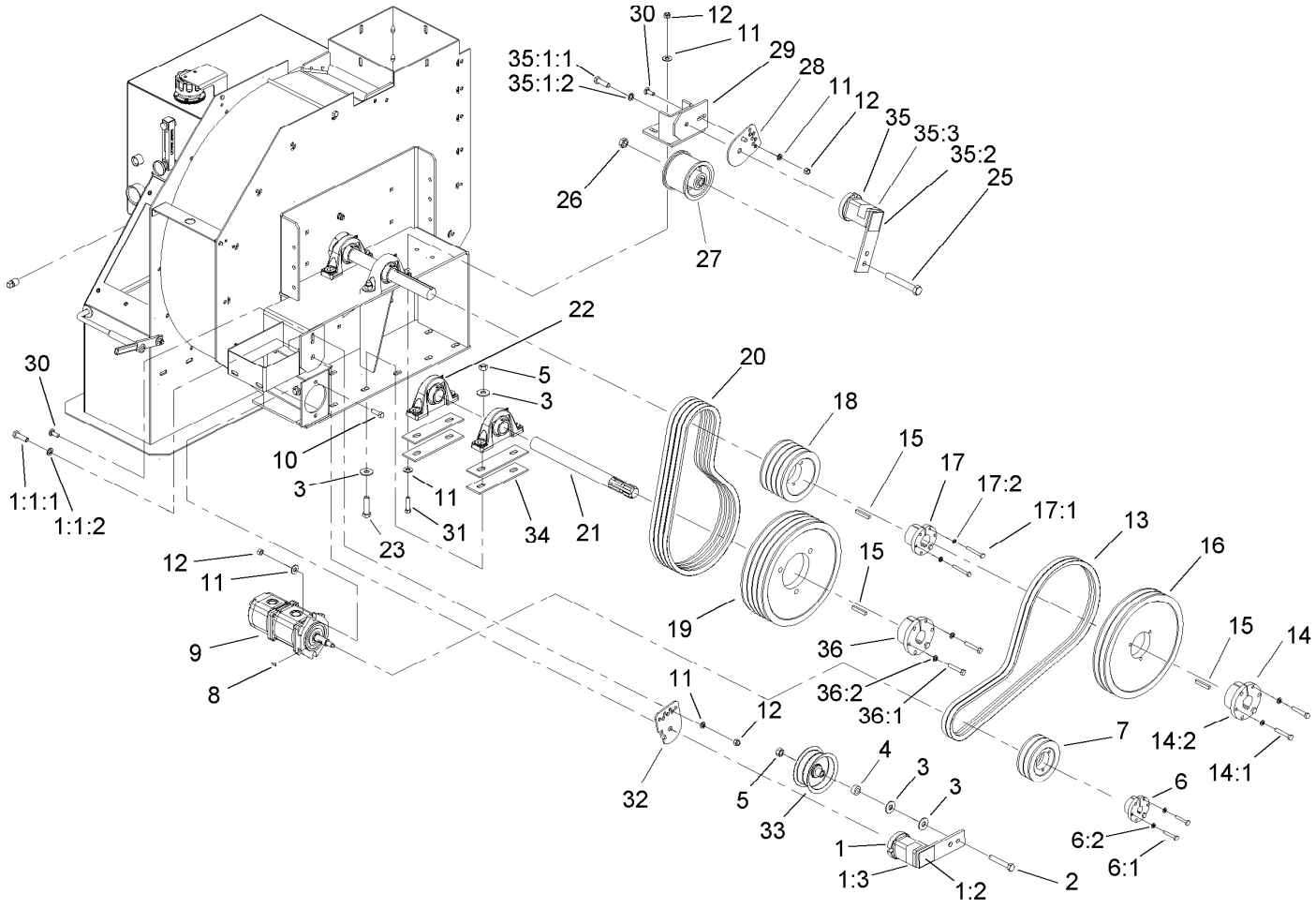
| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 45 | 322-13 | 6 | Screw-HH |
| 49 | 106-0171-03 | 1 | Guard-Hose |
| 50 | SV136-00-03 | 1 | Roller-Chain ● |
| 52 | 325-12 | 1 | Screw-HH ● |
| 54 | 322-2 | 4 | Screw-HH |
| 55 | 3253-4 | 4 | Washer-Lock |
| 56 | 3256-23 | 10 | Washer-Flat |
| 57 | 105-4855-03 | 1 | Support |
| 58 | 325-10 | 6 | Screw-HH |
| 59 | 105-4920-03 | 1 | Lockout-Valve |
| 60 | 107-1186 | 1 | Pin |
| 61 | 323-7 | 1 | Screw-HH |

● Not illustrated




# Impeller Assembly

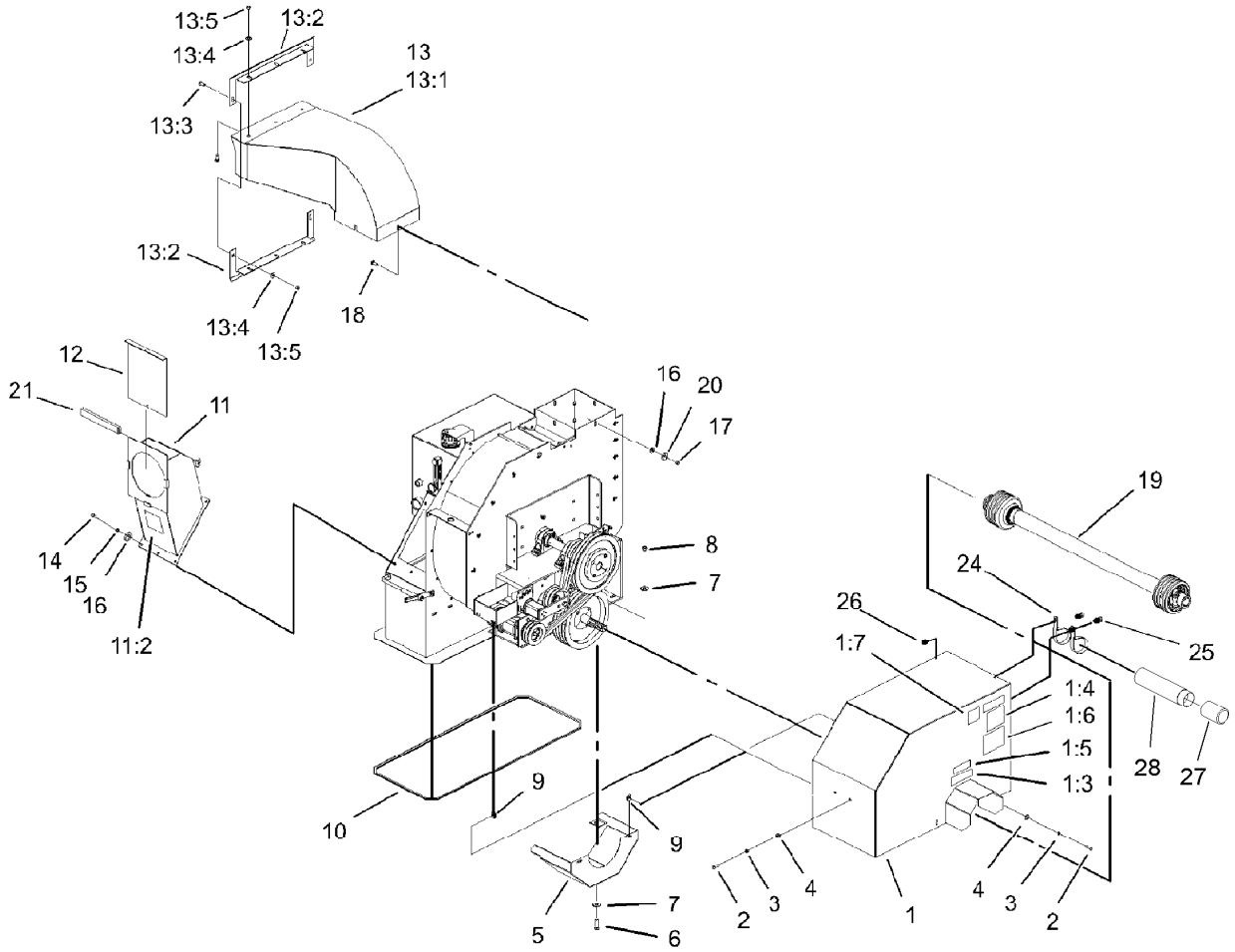
| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 1 | 105-4868-01 | 1 | Pump Mount ASM |
| 2 | 323-7 | 4 | Screw-HH |
| 3 | 3256-4 | 21 | Washer-Flat |
| 4 | 3296-39 | 22 | Nut-Lock, NI |
| 5 | 325-8 | 4 | Screw-HH |
| 6 | 3256-6 | 8 | Washer-Flat |
| 7 | 3296-23 | 4 | Nut-Lock, NI |
| 8 | 106-0191 | 1 | Mount-Drive |
| 8:2 | 105-4586 | 1 | Decal-Shield |
| 9 | 3231-2 | 8 | Bolt-CARR |
| 10 | 3256-4 | 8 | Washer-Flat |
| 11 | 3296-39 | 8 | Nut-Lock, NI |
| 12 | 106-0206 | 1 | Panel-Back |
| 12:1 | 66-6140 | 1 | Decal |
| 13 | 106-0184 | 15 | Screw-HH |
| 14 | SV327-00 | 1 | Shaft-Impeller |
| 15 | SV102-00-01 | 1 | Band ASM |
| 16 | SV201-00-01 | 1 | Impeller ASM |
| 17 | LDB14600 | 2 | Pin-Spiral |
| 18 | SV305-00-01 | 1 | Funnel ASM |
| 19 | 95-7004 | 1 | Filler Cap ASM |
| 19:1 | 353-961 | 1 | Flange |
| 19:2 | 353-962 | 1 | Cap ASM |
| 19:3 | 353-963 | 2 | Gasket |
| 19:4 | 62-2610 | 1 | Strainer-Cap, Filler |
| 19:5 | 76-1720 | 1 | Gasket-Cap, Filler |
| 20 | SVB14700 | 1 | Themometer ASM |
| 21 | 3231-28 | 1 | Screw-CARR |
| 22 | 106-0236-01 | 1 | Latch |
| 24 | PF225-00 | 1 | Cover-Handle |
| 25 | SVB15900-01 | 1 | Mount-Filter |
| 26 | 3256-22 | 6 | Washer-Flat |
| 27 | 321-4 | 4 | Screw-HH |
| 28 | 3296-42 | 2 | Nut-Lock, NI |
| 29 | 32144-89 | 6 | Screw-Thread Forming |
| 30 | 106-0332 | 2 | Bearing-Block, Pillow |
| 34 | 3253-3 | 2 | Washer-Lock |
| 35 | SVB17600-01 | 1 | Hose Hanger |
| 36 | 105-4865 | 2 | Screw-HH |
| 37 | 92-9025 | 1 | Spacer |
| 38 | 3290-473 | 2 | Washer-Belleville |
| 39 | 99-5621 | 2 | Guide-Hose |
| 40 | 322-5 | 4 | Screw-HH |
| 41 | 3256-23 | 4 | Washer-Flat |
| 42 | 3296-29 | 4 | Nut-Lock, NI |




# Drive Assembly

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 1 | 105-0667 | 1 | Idler Tensioner ASM |
| 1:1:1 | 33116-040 | 1 | Screw-HH |
| 1:1:2 | 3253-7 | 1 | Washer-Lock |
| 1:2 | 105-0668 | 1 | Decal-Align |
| 1:3 | 105-0669 | 1 | Decal-Angle |
| 2 | 325-12 | 1 | Screw-HH |
| 3 | 3256-6 | 10 | Washer-Flat |
| 4 | GF213-00 | 1 | Spacer |
| 5 | 3296-23 | 5 | Nut-Lock, NI |
| 6 | 106-0357 | 1 | Bushing-Pulley |
| 6:1 | 321-9 | 3 | Screw-HH |
| 6:2 | 3253-3 | 3 | Washer-Lock |
| 7 | 106-0352 | 1 | Pulley |
| 8 | 3257-32 | 1 | Key-Woodruff |
| 9 | SVA18100 | 1 | Pump-Hyd, Double Gear |
| 9:1 | SVA18101 | 1 | Seal Kit (Front Pump-140S6) |
| 9:2 | SVA18102 | 1 | Seal Kit (Back Pump-070S) |
| 10 | 323-7 | 6 | Screw-HH |
| 11 | 3256-4 | 12 | Washer-Flat |
| 12 | 3296-39 | 8 | Nut-Lock, NI |
| 13 | SVB13600 | 2 | V-Belt |
| 14 | 106-0358 | 2 | Pulley Bushing ASM |
| 14:1 | 322-10 | 3 | Screw-HH |
| 14:2 | 3253-4 | 3 | Washer-Lock |
| 15 | 61-004-0451 | 3 | Key-Square |
| 16 | 106-0353 | 1 | Pulley |

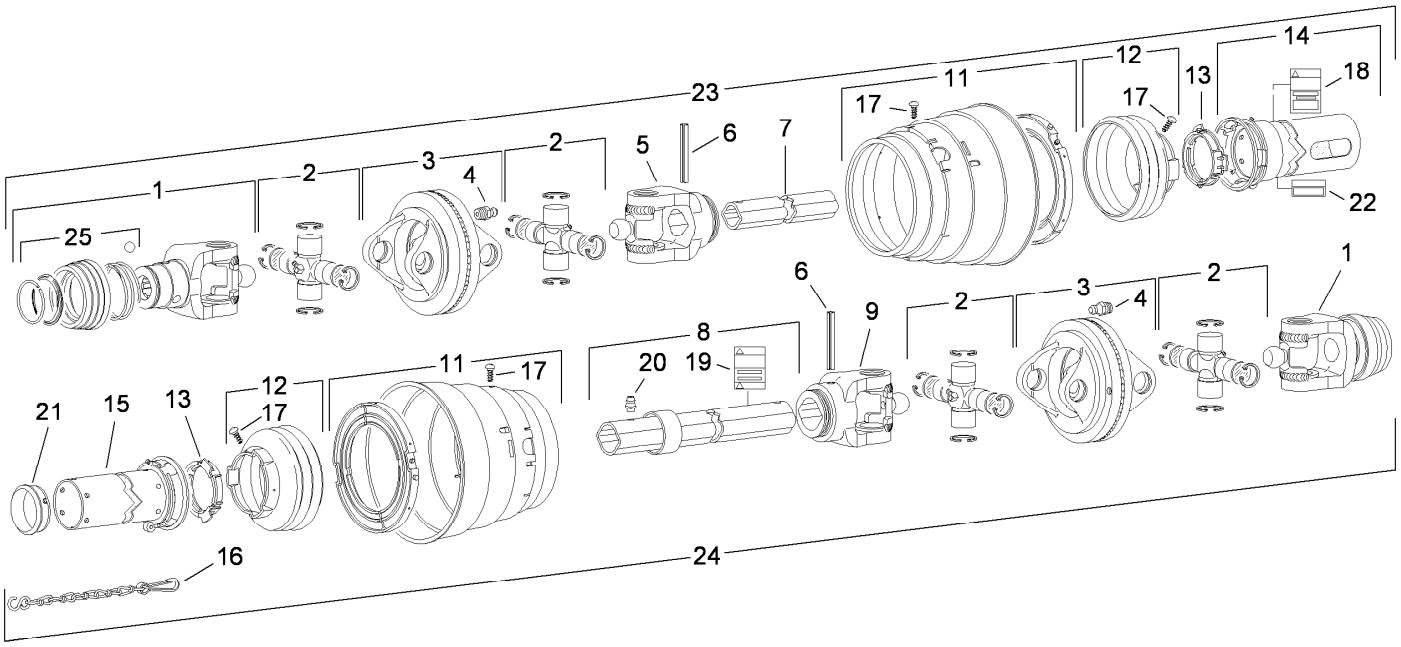
| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 17 | 106-0360 | 1 | Pulley Bushing ASM |
| 17:1 | 321-11 | 3 | Screw-HH |
| 17:2 | 3253-3 | 3 | Washer-Lock |
| 18 | 106-0355 | 1 | Pulley |
| 19 | 106-0356 | 1 | Pulley |
| 20 | SBC17000 | 4 | V-Belt |
| 21 | SVB13000 | 1 | Shaft-Input |
| 22 | 106-0332 | 2 | Bearing-Block, Pillow |
| 23 | 325-12 | 4 | Screw-HH |
| 25 | 3214-15 | 1 | Screw-HH |
| 26 | 3220-6 | 1 | Nut-Jam |
| 27 | 105-4821 | 1 | Idler-Pulley |
| 28 | 105-4839 | 1 | Stabilizer-Tensioner |
| 29 | SV286-00-01 | 1 | Bracket-Lovejoy |
| 30 | 3231-25 | 2 | Bolt-CARR |
| 31 | 323-8 | 4 | Screw-HH |
| 32 | 105-4835 | 1 | Stabilizer-Tensioner |
| 33 | FBJ11100 | 1 | Pulley-Idler |
| 34 | SVB19500-01 | 4 | Shim |
| 35 | 106-0334 | 1 | Idler Tensioner ASM |
| 35:1:1 | 33116-040 | 1 | Screw-HH |
| 35:1:2 | 3253-7 | 1 | Washer-Lock |
| 35:2 | 105-0668 | 1 | Decal-Align |
| 35:3 | 105-0669 | 1 | Decal-Angle |
| 36 | 106-0362 | 1 | Bushing-Pulley |
| 36:1 | 325-11 | 3 | Screw-HH |
| 36:2 | 3253-7 | 3 | Washer-Lock |




# Power-Take-Off Shaft and Shield Assembly

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 1 | 106-0193 | 1 | Shield-Drive |
| 1:3 | 105-0628 | 1 | Decal-Caution, U-Joint |
| 1:4 | 105-4587 | 1 | Decal-Caution, Ce |
| 1:5 | 105-0627 | 1 | Decal-Caution |
| 1:6 | 106-0163 | 1 | Decal-Danger, Blowers |
| 1:7 | 105-4586 | 1 | Decal-Shield |
| 2 | 322-5 | 6 | Screw-HH |
| 3 | 3253-4 | 6 | Washer-Lock |
| 4 | 3256-23 | 6 | Washer-Flat |
| 5 | 105-4842-01 | 1 | Guard-Pulley |
| 6 | 325-6 | 2 | Screw-HH |
| 7 | 3256-6 | 4 | Washer-Flat |
| 8 | 3296-23 | 2 | Nut-Lock, NI |
| 9 | CSP11700 | 4 | Nut-Thin, Tinnerman |
| 10 | 105-4843 | 1 | Trim |
| 11 | 106-0192 | 1 | Chute-Vac |
| 11:2 | 106-0166 | 1 | Decal-Danger, Blower |
| 12 | SV143-00-01 | 1 | Door-Hose |
| 13 | SVA14900 | 1 | Spout ASM |

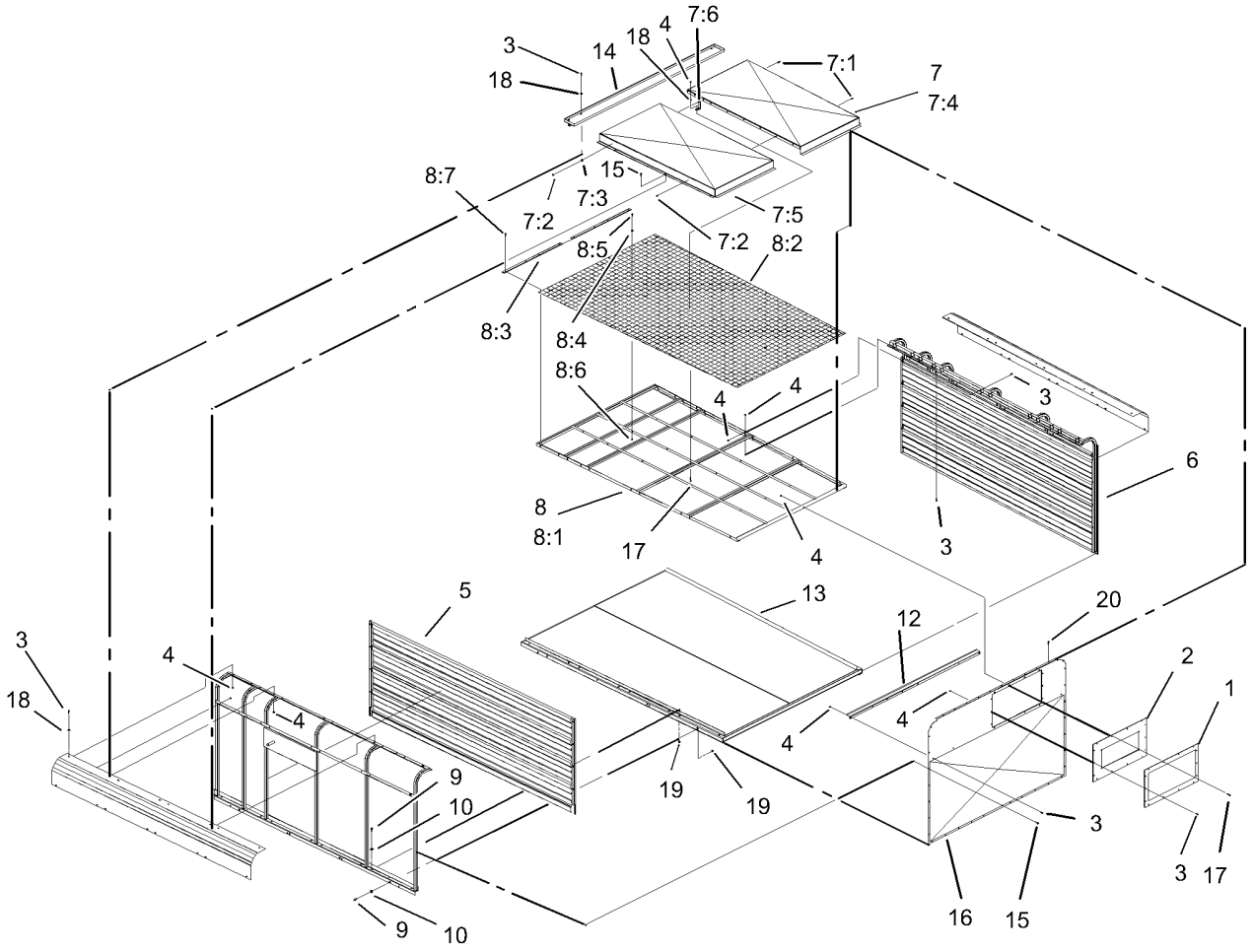
| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 13:1 | SV216-00-01 | 1 | Transition-Spout |
| 13:2 | SVA10200-01 | 2 | Seal-Dust |
| 13:3 | 3231-2 | 8 | Bolt-CARR |
| 13:4 | 3256-24 | 8 | Washer-Flat |
| 13:5 | 3296-39 | 8 | Nut-Lock, NI |
| 14 | 3231-2 | 6 | Bolt-CARR |
| 15 | 3296-39 | 6 | Nut-Lock, NI |
| 16 | 3256-4 | 10 | Washer-Flat |
| 17 | 3217-7 | 4 | Nut-Hex |
| 18 | 3231-2 | 4 | Bolt-CARR |
| 19 | SVA10500 | 1 | Shaft-PTO, Double |
| 20 | 3253-21 | 4 | Washer-Lock |
| 21 | 106-0207 | 1 | Trim-Chute Vac |
| 24 | 2412-133 | 2 | R-Clamp |
| 25 | 323-5 | 2 | Screw-HH |
| 26 | 3296-39 | 2 | Nut-Lock, NI |
| 27 | 104-7048 | 1 | Cap-Housing |
| 28 | 104-7050 | 1 | Tube-Manual |




# Double Power-Take-Off Shaft Assembly No. SVA10500

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 1 | 120-6119 | 1 | Yoke ASM |
| 2 | SVA10501 | 4 | Cross And Bearing Kit |
| 3 | 120-6120 | 2 | Double Yoke |
| 4 | 84-6290 | 2 | Zerk-Grease |
| 5 | SVA10508 | 1 | Yoke-Inboard, Tractor End |
| 6 | 105-2927 | 2 | Pin-Spring |
| 7 | 120-6121 | 1 | Tube-Inner |
| 8 | SVA10511 | 1 | Tube-Outer |
| 9 | SVA10509 | 1 | Yoke-Inboard, Implement End |
| 11 | 120-6122 | 1 | Guard And Bearing ASM |
| 12 | 120-6123 | 1 | Guard Cone,3 Rib |
| 13 | 105-2936 | 2 | Bearing-Ring |
| 14 | SVA10502 | 1 | Shield-Outer |
| 15 | SVA10503 | 1 | Shield-Inner |
| 16 | 77-4760 | 1 | Chain-Safety |
| 17 | 84-6360 | 14 | Screw |
| 18 | 92-7936 | 1 | Decal-Warning |
| 19 | 92-7937 | 1 | Decal-Warning |
| 20 | 84-6370 | 1 | Zerk-Grease |
| 21 | | 1 | Support-Bearing ● |
| 22 | | 1 | Decal-Lubrication ● |
| 23 | SVA1050T | 1 | Shaft-Double Cv, PTO (Tractor Half) |
| 24 | SVA1050I | 1 | Shaft-Double Cv, PTO (Implement Half) |
| 25 | 120-6124 | 1 | Collar Kit ASM |

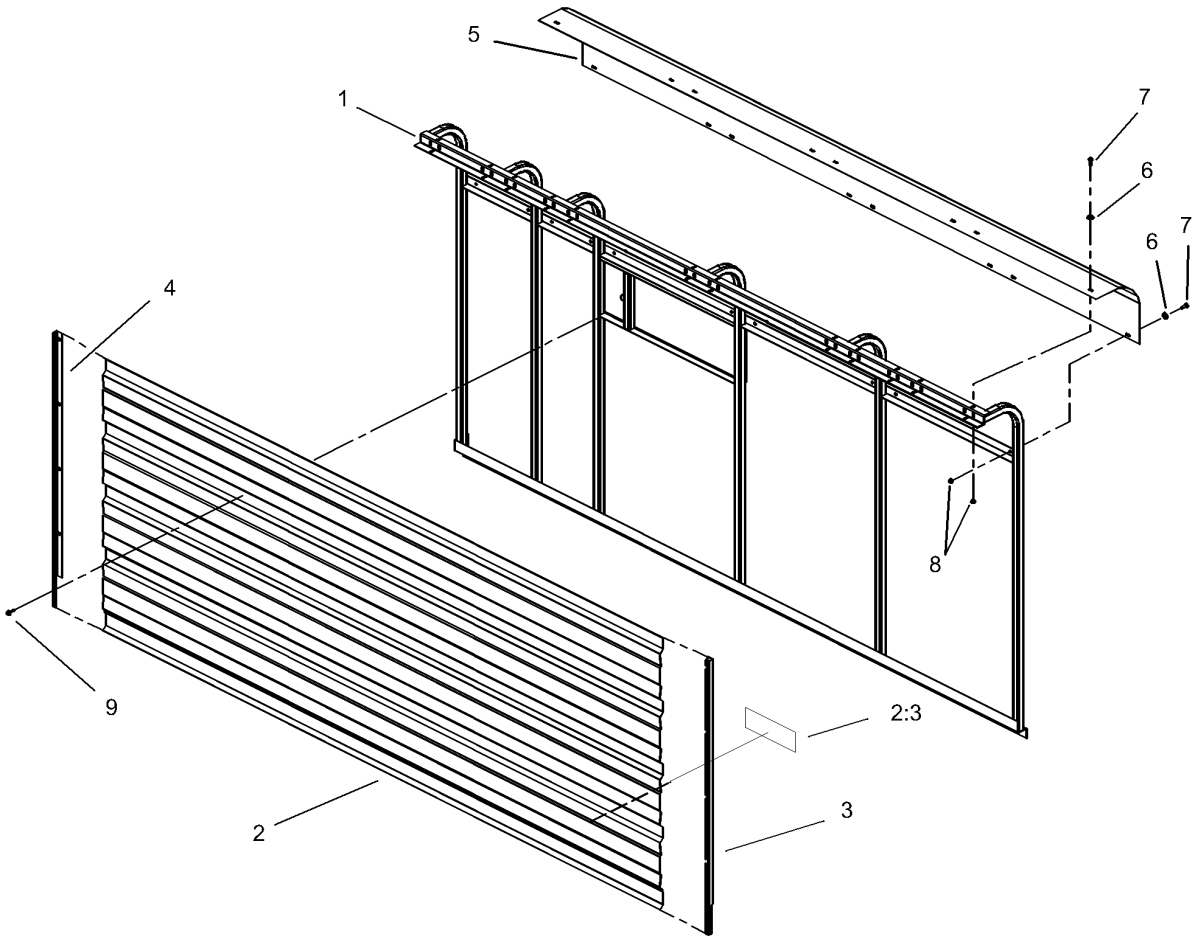
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# Sidewall Assembly

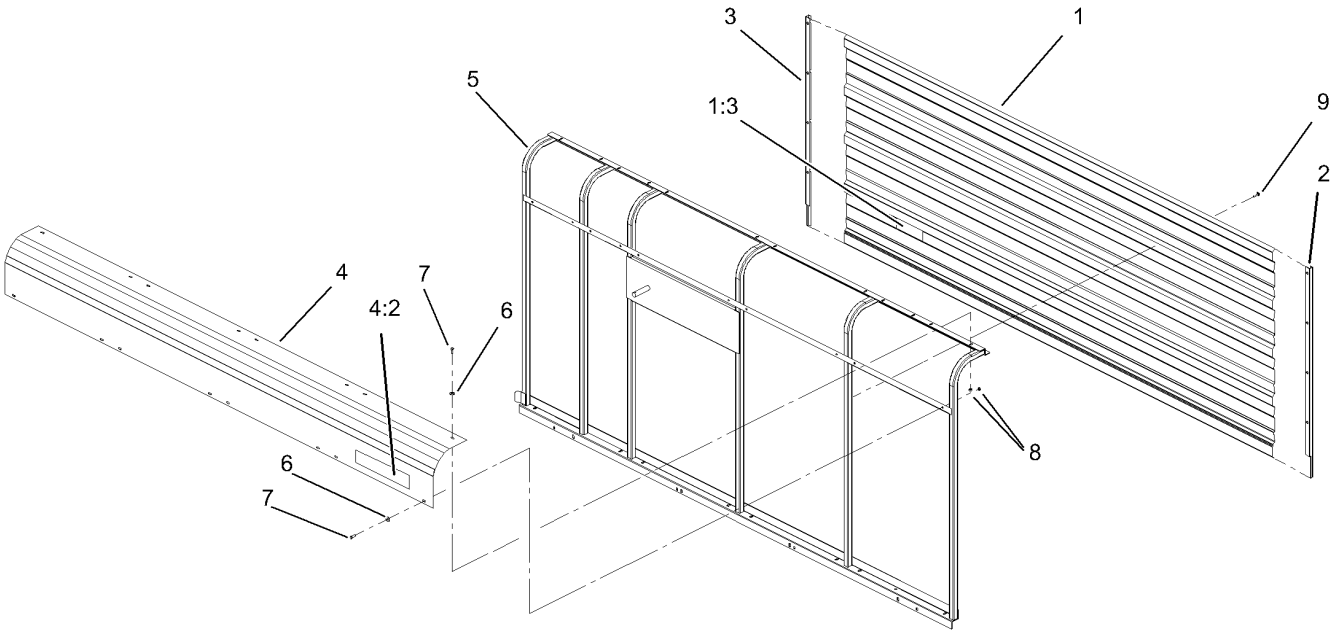
| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 1 | SVA10600-01 | 1 | Plate |
| 2 | SVA10400 | 1 | Gasket-Dust |
| 3 | 321-4 | 69 | Screw-HH |
| 4 | 3296-42 | 74 | Nut-Lock, NI |
| 5 | | 1 | LH Sidewall ASM ● |
| 6 | | 1 | RH Sidewall ASM ● |
| 7 | | 1 | Dust Cap ASM ● |
| 7:1 | 321-4 | 8 | Screw-HH |
| 7:2 | 3296-42 | 8 | Nut-Lock, NI |
| 7:3 | 3256-2 | 1 | Washer-Flat |
| 7:4 | VT309-0L-01 | 1 | Dust-Cover, Left |
| 7:5 | VT309-0R-01 | 1 | Dust-Cover, Right |
| 7:6 | VT340-00-01 | 1 | Support-Dust Cover |
| 8 | | 1 | Roof-Trailer ● |
| 8:1 | VT306-00-01 | 1 | Roof Frame ASM |
| 8:2 | VT307-00 | 2 | Screen-Roof |
| 8:3 | VT308-00-01 | 2 | Trim-Edge |
| 8:4 | 3256-22 | 15 | Washer-Flat |
| 8:5 | 321-4 | 15 | Screw-HH |
| 8:6 | 3296-42 | 15 | Nut-Lock, NI |
| 8:7 | 105-0618 | 8 | Screw |
| 9 | 323-6 | 24 | Screw-HH |
| 10 | 3256-24 | 24 | Washer-Flat |
| 12 | SVA12000-01 | 1 | Brace-Front |
| 13 | VT301-00-03 | 1 | Frame-Floor |
| 14 | SVA11900-01 | 1 | Hinge Mount ASM |
| 15 | 105-0618 | 28 | Screw |
| 16 | VT301-00-03 | 1 | Frame-Floor |
| 17 | 321-10 | 5 | Screw-HH |
| 18 | 3256-22 | 57 | Washer-Flat |
| 19 | 3290-357 | 24 | Nut-HHF, Whiz |
| 20 | 105-4848 | 14 | Screw |

● Not serviced separately



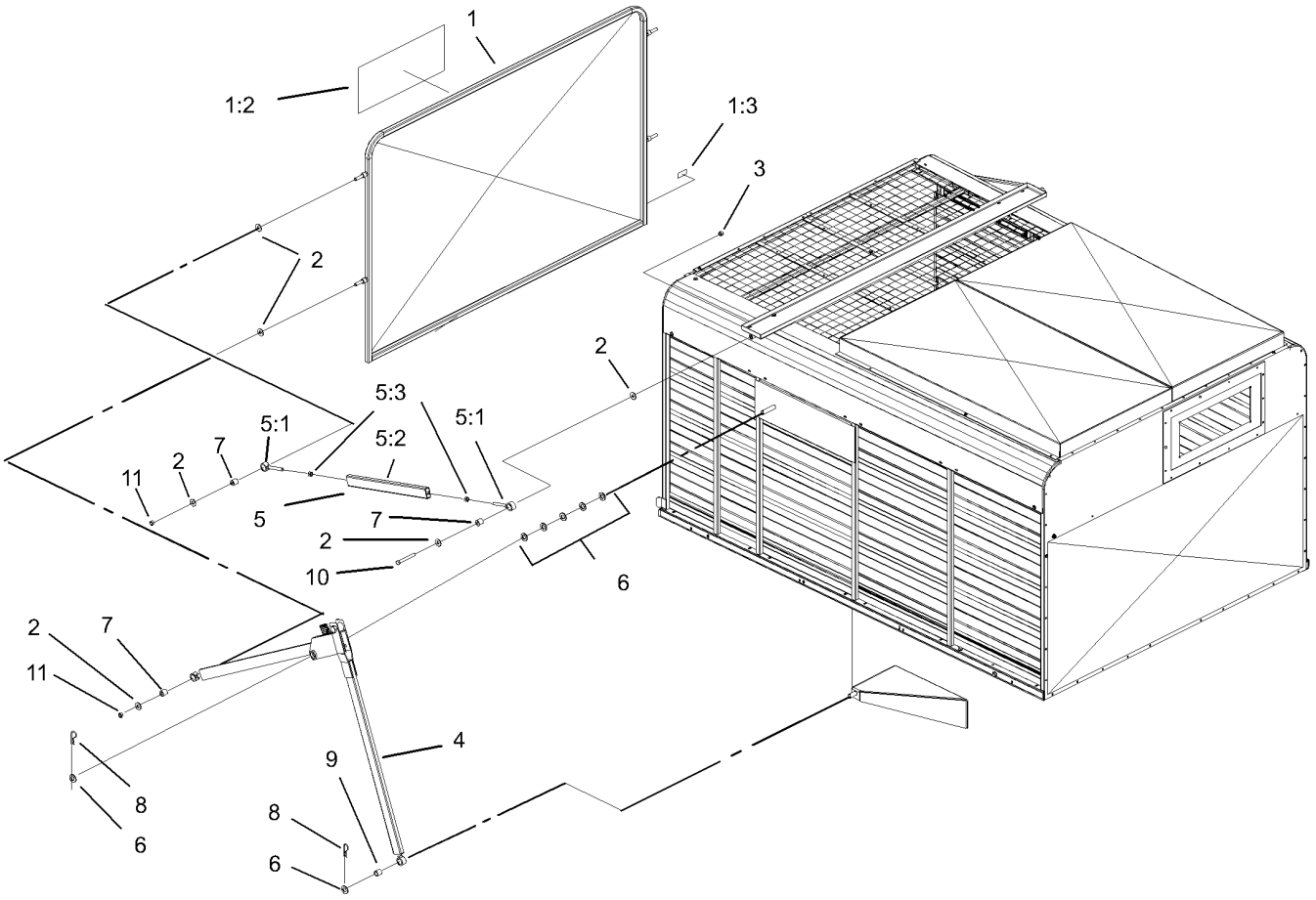

# Left Hand Sidewall Assembly

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 1 | VT203-0L-01 | 1 | Left Wall ASM |
| 2 | 106-0176 | 1 | Sheet-Sidewall, LH |
| 2:3 | 106-0162 | 1 | Decal-Caution, Stay Clear (Ce) |
| 3 | VT130-0L-01 | 1 | Trim-Enclosure, Left |
| 4 | 106-0175 | 1 | Corner-Roof, LH |
| 5 | VT130-0R-01 | 1 | Trim-Enclosure, Right |
| 6 | 3256-22 | 8 | Washer-Flat |
| 7 | 321-4 | 8 | Screw-HH |
| 8 | 3296-42 | 8 | Nut-Lock, NI |
| 9 | 105-0618 | 24 | Screw |



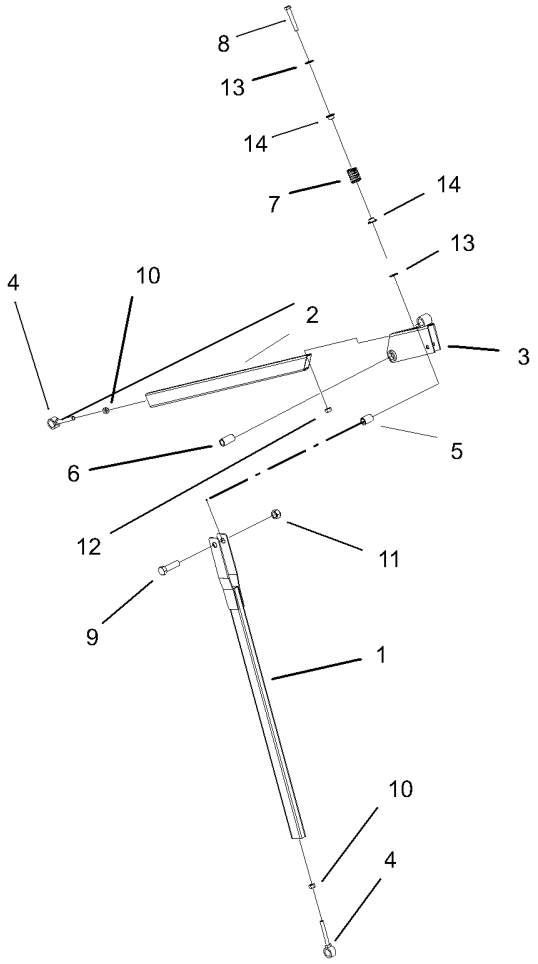

# Right Hand Sidewall Assembly

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 1 | 106-0174 | 1 | Sheet-Sidewall, RH |
| 1:3 | 106-0162 | 1 | Decal-Caution, Stay Clear (Ce) |
| 2 | VT130-0R-01 | 1 | Trim-Enclosure, Right |
| 3 | VT130-0L-01 | 1 | Trim-Enclosure, Left |
| 4 | 106-0173 | 1 | Corner-Roof, RH |
| 4:2 | 105-0738 | 1 | Decal-RH |
| 5 | VT203-0R-01 | 1 | Right Wall ASM |
| 6 | 3256-22 | 8 | Washer-Flat |
| 7 | 321-4 | 8 | Screw-HH |
| 8 | 3296-42 | 8 | Nut-Lock, NI |
| 9 | 105-0618 | 24 | Screw |



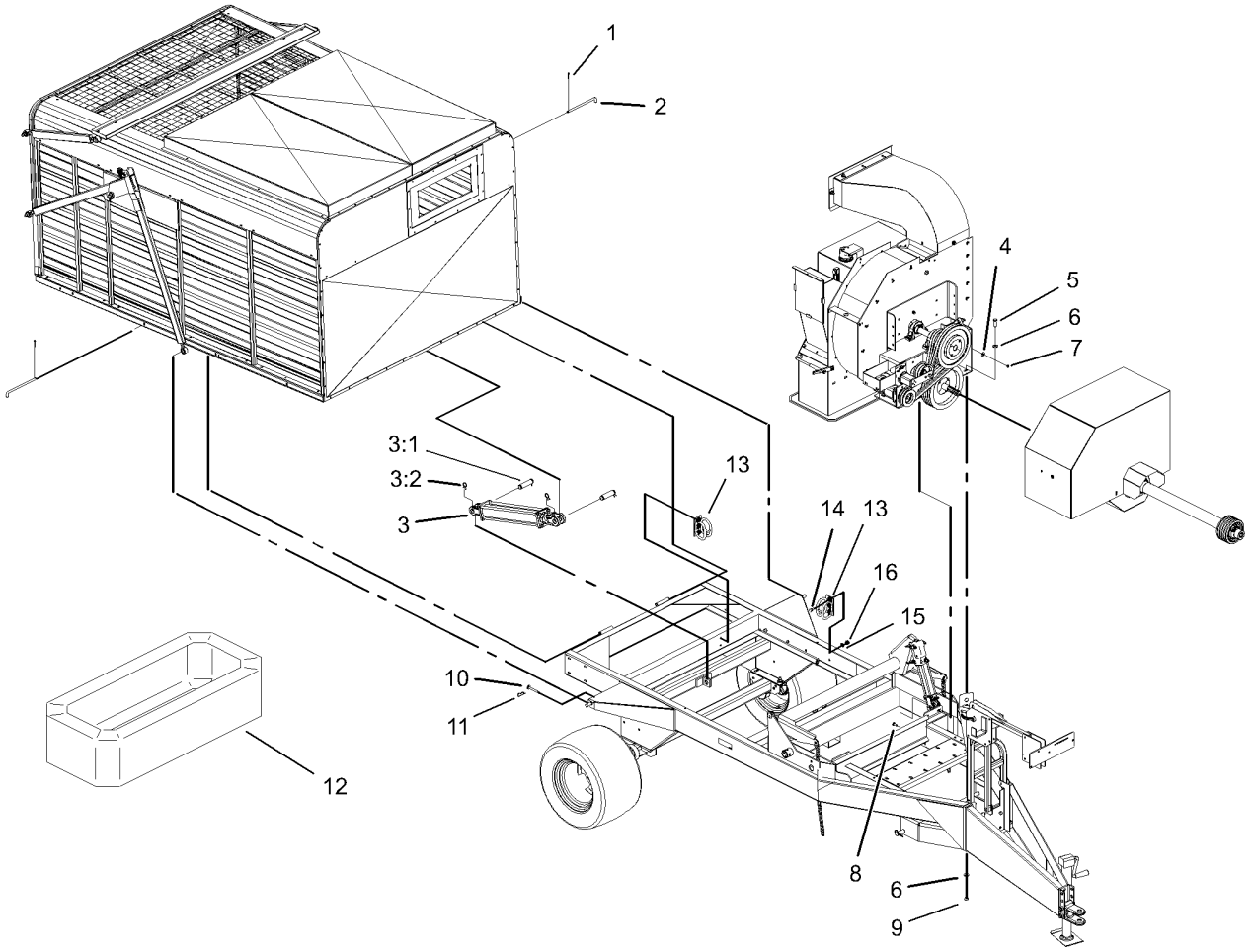

# Door Assembly

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 1 | 106-0194 | 1 | Door-Trailer |
| 1:2 | 67-7920 | 1 | Decal |
| 1:3 | 106-0162 | 1 | Decal-Caution, Stay Clear (Ce) |
| 2 | 3256-5 | 12 | Washer-Flat |
| 3 | 3296-23 | 2 | Nut-Lock, NI |
| 4 | SVA15100 | 2 | Lower Link Door ASM |
| 5 | SVA15000 | 2 | Upper Link Door ASM |
| 5:1 | SVA11700-01 | 1 | Link ASM |
| 5:2 | SVA12200 | 2 | Pivot-Hinge |
| 5:3 | 3217-9 | 2 | Nut-HH |
| 6 | 3256-28 | 14 | Washer-Flat |
| 7 | SVA12700 | 6 | Bushing |
| 8 | 9335064 | 4 | Pin-Cotter, Hair |
| 9 | SVA12800 | 2 | Bushing |
| 10 | 325-17 | 2 | Screw-HH |
| 11 | 32153-5 | 4 | Nut-Hex |



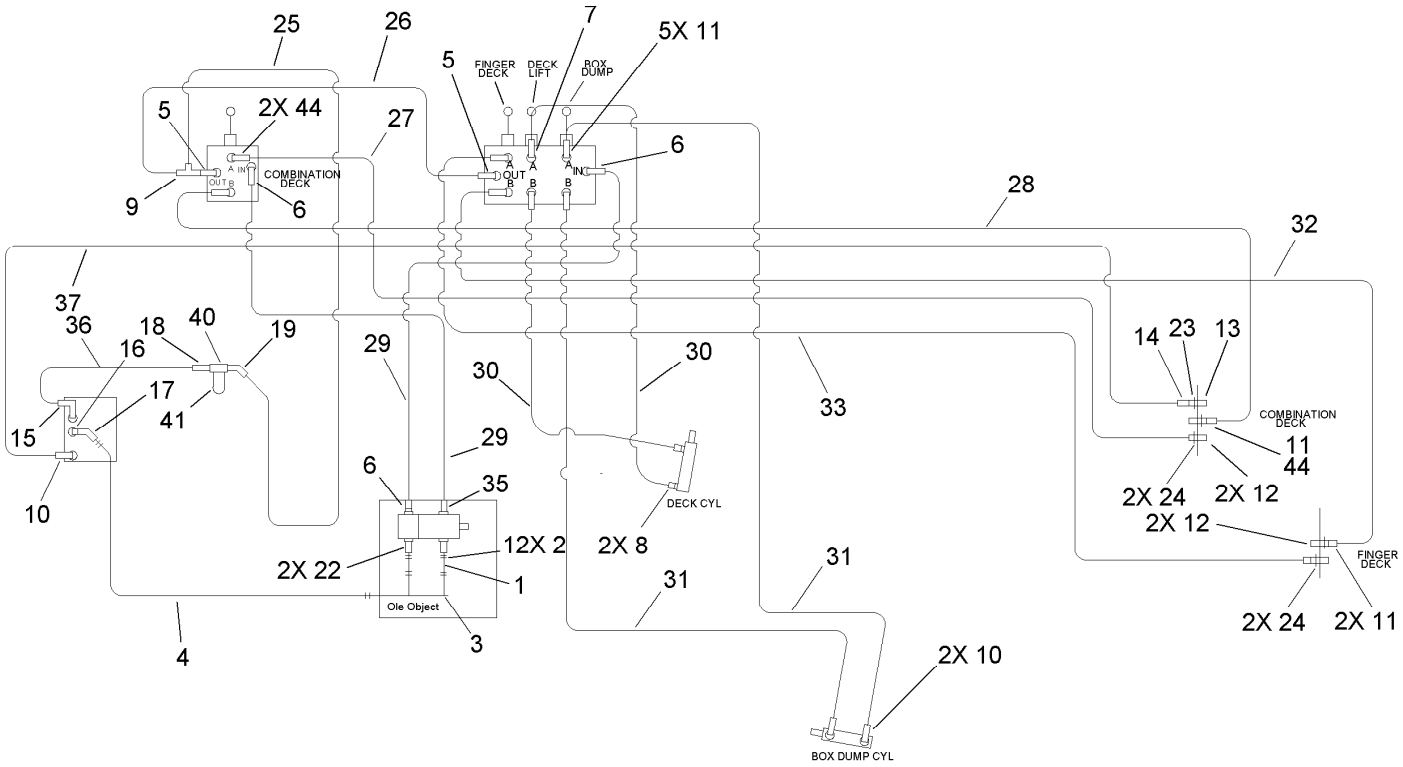

# Link-Lower Door Assembly

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 1 | SVA11800-01 | 1 | Pull Arm ASM |
| 2 | SVA11600-01 | 1 | Lower Linkage ASM |
| 3 | SVA12100-01 | 1 | Mount-Bracket |
| 4 | SVA12200 | 2 | Pivot-Hinge |
| 5 | SVA12900 | 1 | Bushing |
| 6 | SVA13000 | 1 | Bushing |
| 7 | GF206-00 | 1 | Spring-Compression |
| 8 | 325-13 | 1 | Screw-HH |
| 9 | 328-3 | 1 | Screw-HH |
| 10 | 3217-9 | 2 | Nut-HH |
| 11 | 3296-51 | 1 | Nut-Lock, NI |
| 12 | 3296-23 | 1 | Nut-Lock, NI |
| 13 | 3256-26 | 2 | Washer-Flat |
| 14 | SVA13300 | 2 | Bushing-Flange |




# Cylinder Assembly

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 1 | 3272-22 | 2 | Pin-Cotter |
| 2 | PB114-00 | 2 | Pin-Hinge |
| 3 | PSP10300 | 1 | Hydraulic Cylinder ASM |
| 3:1 | PSP10301 | 2 | Pin |
| 3:2 | PSP10302 | 4 | Keeper |
| 4 | 3256-4 | 4 | Washer-Flat |
| 5 | 325-6 | 5 | Screw-HH |
| 6 | 3256-6 | 10 | Washer-Flat |
| 7 | 3296-39 | 4 | Nut-Lock, NI |
| 8 | 3231-25 | 4 | Bolt-CARR |
| 9 | 3296-23 | 5 | Nut-Lock, NI |
| 10 | SVA12600 | 2 | Door Pin ASM |
| 11 | 3290-355 | 2 | Pin-Hair |
| 12 | SVP15100 | 1 | Ring-Canvas |
| 13 | 99-5621 | 2 | Guide-Hose |
| 14 | 322-5 | 4 | Screw-HH |
| 15 | 3256-23 | 4 | Washer-Flat |
| 16 | 3296-29 | 4 | Nut-Lock, NI |

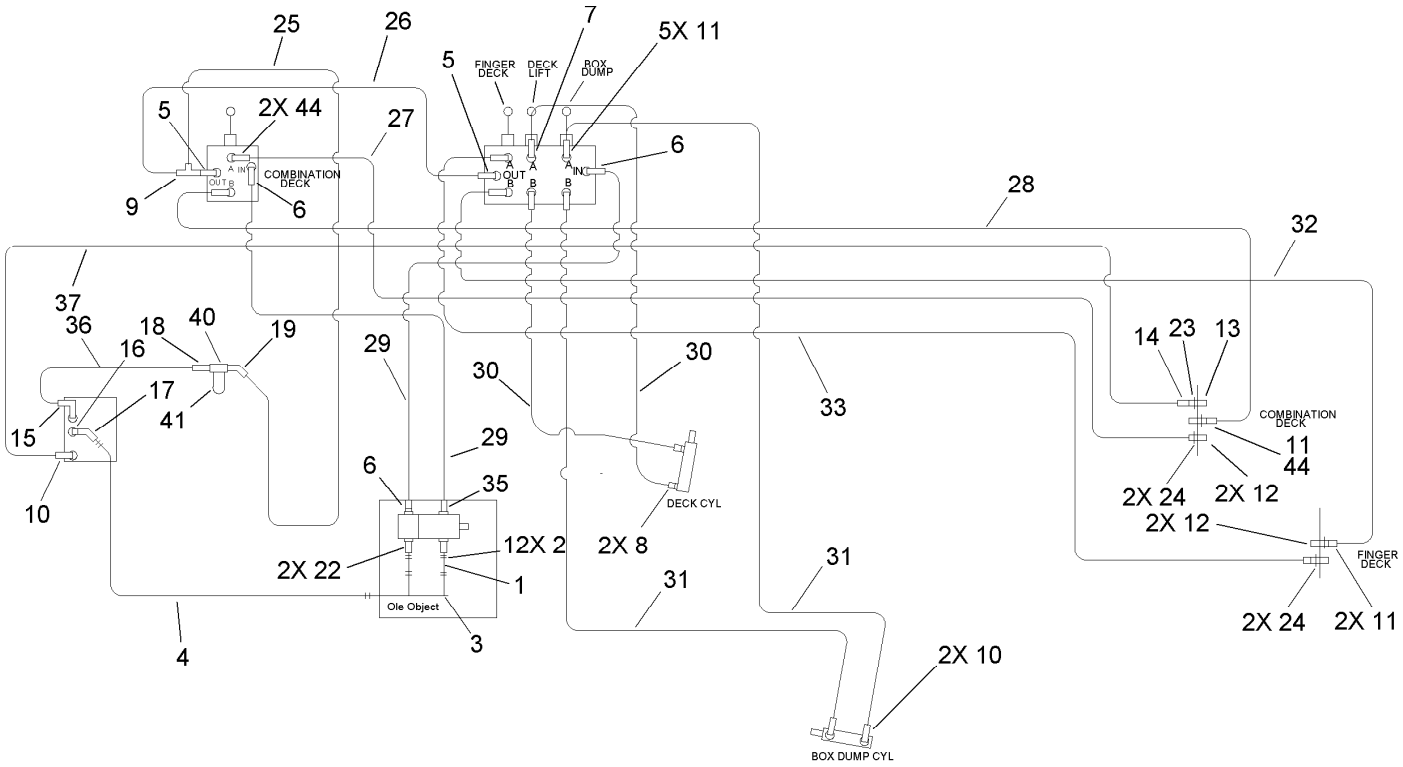



# Hydraulic Assembly

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 1 | 106-0072 | 2 | Hose-Suction |
| 2 | 2412-34 | 12 | Clamp-Hose |
| 3 | 106-0070 | 1 | Tube-Manifold |
| 4 | 106-0071 | 1 | Hose-Suction |
| 5 | 340-7 | 2 | Adapter |
| 5:1 | 237-65 | 1 | O-Ring ● |
| 5:2 | 237-80 | 1 | O-Ring ● |
| 6 | 340-6 | 3 | Fitting-HYD, Straight |
| 6:1 | 237-30 | 1 | O-Ring ● |
| 6:2 | 237-80 | 1 | O-Ring ● |
| 7 | 106-0073 | 1 | Fitting-Orificed |
| 7:1 | 237-22 | 1 | O-Ring ● |
| 7:2 | 237-79 | 1 | O-Ring ● |
| 7:99 | 32151-83 | 1 | Ring-Snap ● |
| 8 | 340-2 | 2 | Fitting-HYD, Straight |
| 8:1 | 237-22 | 1 | O-Ring ● |
| 8:2 | 237-42 | 1 | O-Ring ● |
| 9 | 340-147 | 1 | Fitting-HYD, Tee |
| 9:1 | 237-65 | 2 | O-Ring ● |
| 10 | 340-124 | 3 | Adapter |
| 10:1 | 237-22 | 1 | O-Ring ● |
| 11 | 340-3 | 7 | Adapter |
| 11:1 | 237-22 | 1 | O-Ring ● |
| 11:2 | 237-79 | 1 | O-Ring ● |
| 12 | 105-4169 | 4 | Coupler-Female |

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 13 | 63-1220 | 1 | Coupler-Disconnect, Quick |
| 14 | 340-82 | 1 | Adapter |
| 14:1 | 237-42 | 1 | O-Ring ● |
| 14:2 | 237-21 | 1 | O-Ring ● |
| 15 | 340-108 | 1 | Fitting-HYD |
| 16 | SVB14400 | 1 | Strainer-Suction |
| 17 | SVB15100 | 1 | Adapter-Cms |
| 18 | 340-8 | 1 | Adapter |
| 18:1 | 237-65 | 1 | O-Ring ● |
| 18:2 | 237-81 | 1 | O-Ring ● |
| 19 | 340-156 | 1 | Fitting-HYD |
| 19:1 | 237-65 | 1 | O-Ring ● |
| 19:2 | 237-81 | 1 | O-Ring ● |
| 22 | 353-987 | 2 | Fitting-HYD, 90 DEG (Barbed) |
| 22:1 | 237-81 | 1 | O-Ring ● |
| 23 | 32151-83 | 1 | Ring-Snap |
| 24 | 32120-2 | 4 | Ring-Retaining |
| 25 | 105-0649 | 1 | Hyd Hose ASM |
| 26 | 105-0648 | 1 | Hyd Hose ASM |
| 27 | 105-0650 | 1 | Hyd Hose ASM |
| 27:3 | 237-79 | 1 | O-Ring ● |
| 28 | 105-0651 | 1 | Hyd Hose ASM |
| 29 | 105-0653 | 2 | Hyd Hose ASM |
| 30 | 105-0642 | 2 | Hyd Hose ASM |

● Not illustrated




# Hydraulic Assembly (continued)

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 31 | 105-0652 | 2 | Hyd Hose ASM |
| 32 | 105-0645 | 1 | Hyd Hose ASM |
| 33 | 105-0646 | 1 | Hyd Hose ASM |
| 35 | 340-105 | 1 | Fitting-HYD, 90 DEG |
| 35:1 | 237-80 | 1 | O-Ring ● |
| 35:2 | 237-30 | 1 | O-Ring ● |
| 36 | 105-0638 | 1 | Hyd Hose ASM |

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 37 | 105-0654 | 1 | Hyd Hose ASM |
| 40 | 92-5821 | 1 | Head-Filter |
| 41 | 54-0110 | 1 | Filter-Oil, Transmission |
| 42 | SVA13800 | 10 | Tiewire ● |
| 44 | | 3 | Fitting-HYD, Sraight |
| 44:1 | 237-30 | 1 | O-Ring ● |
| 44:2 | 237-79 | 1 | O-Ring ● |

● Not illustrated

## Notes:

## Notes:




**Count on it.**