Form No. 3353-715 Rev C

TORO®

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Parts Catalog

Versa Vac

Model No. 07053—Serial No. 250000144 and Up

Register at www.Toro.com.
Original Instructions (EN)

3353-715 C

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquefied Petroleum Gas

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

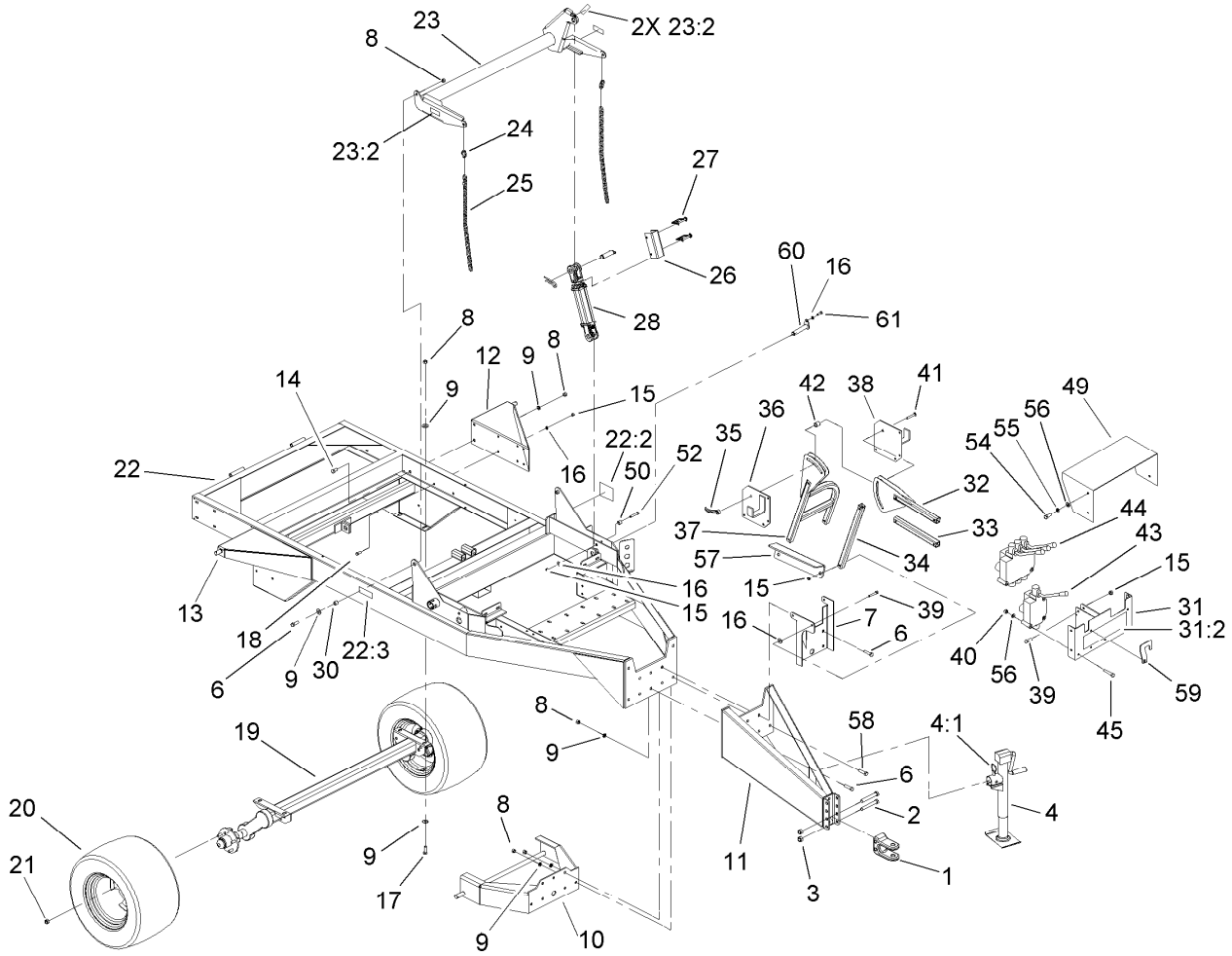
TTH: torx truss head

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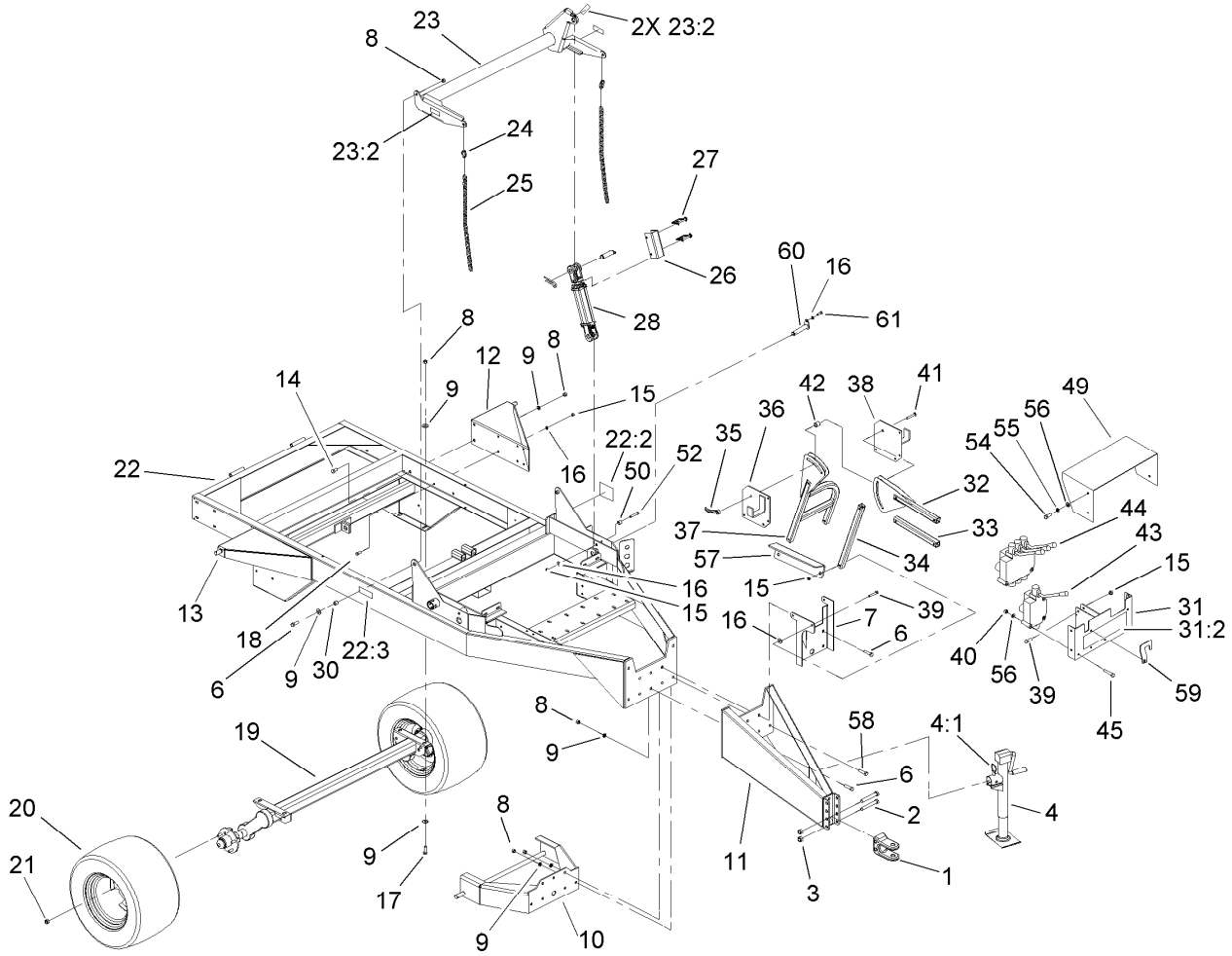


Frame and Axle Assembly

Ref.	Part Number	Qty.	Description
1	47-3550-03	1	Hitch-Clevis
2	327-23	2	Screw-HH
3	3296-53	2	Nut-Lock, NI
4	106-9699	1	Jack
6	325-8	5	Screw-HH
7	SVA17500-03	1	Base-Stand
8	3296-23	20	Nut-Lock, NI
9	3256-6	24	Washer-Flat
10	SVA11200-03	1	Deck Mount ASM
11	SV198-00-03	1	Hitch
12	SVA11300-03	1	Bracket-Door, Left
13	SVA11400-03	1	Bracket-Door, Right
14	325-5	4	Screw-HH
15	3296-39	18	Nut-Lock, NI
16	3256-24	29	Washer-Flat
17	325-6	4	Screw-HH
18	323-6	8	Screw-HH
19	SVP20000	1	Axle-Torflex
20	SVP15000	2	Tire And Wheel ASM
21	242-50	10	Nut-Lug
22	106-0189	1	Frame
22:2	106-0167	1	Decal-Caution
22:3	106-0162	2	Decal-Caution, Stay Clear (Ce)
23	106-0190	1	Arm-Lift

Ref.	Part Number	Qty.	Description
23:2	93-6674	3	Decal-Warning
24	CSP15000	2	Link-Quick
25	SV139-00	2	Chain-Link
26	SV158-00-03	1	Channel-Lock
27	PF244-00	2	Pin-Wire, Lock
28	107-1180	1	Cylinder-HYD
30	CS130-00	2	Spacer
31	106-0186	1	Mount-Valve
31:2	106-0183	1	Decal-Panel, Control
32	SVA17100-03	1	Stand-Valve
33	SVA17200-03	1	Tube-Horizontal
34	SVA17000-03	1	Tube-Vertical
35	SVA18500	1	Handle-Locking
36	SVA17400-03	1	Hanger-Hose, Right
37	SVA16900-03	1	Stand-Vavle
38	SVA17900-03	1	Hanger-Hose, Left
39	323-11	9	Screw-HH
40	3296-29	6	Nut-Lock, NI
41	3231-31	1	Screw-CARR
42	SVA17700	1	Spacer
43	106-0168	1	Valve-Control, Single Spool
43:1	107-1551	1	Seal Kit ●
44	106-0169	1	Valve-Control, Three Spool
44:1	107-1550	1	Seal Kit ●
45	322-13	6	Screw-HH

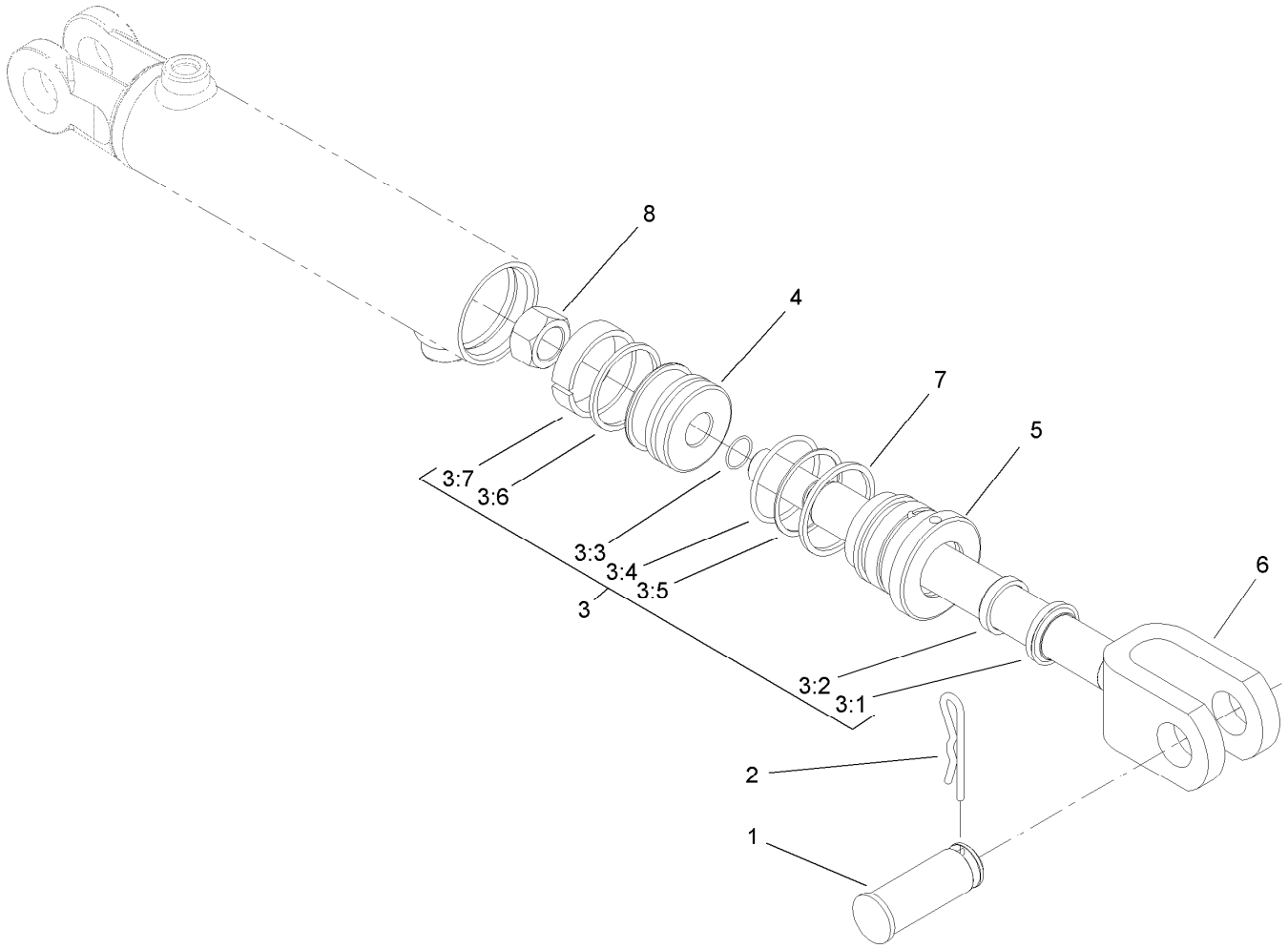
● Not illustrated



Frame and Axle Assembly (continued)

Ref.	Part Number	Qty.	Description
49	106-0171-03	1	Guard-Hose
50	SV136-00-03	1	Roller-Chain
52	325-12	1	Screw-HH
54	322-2	4	Screw-HH
55	3253-4	4	Washer-Lock
56	3256-23	10	Washer-Flat
57	105-4855-03	1	Support
58	325-10	6	Screw-HH
59	105-4920-03	1	Lockout-Valve
60	107-1186	1	Pin
61	323-7	1	Screw-HH

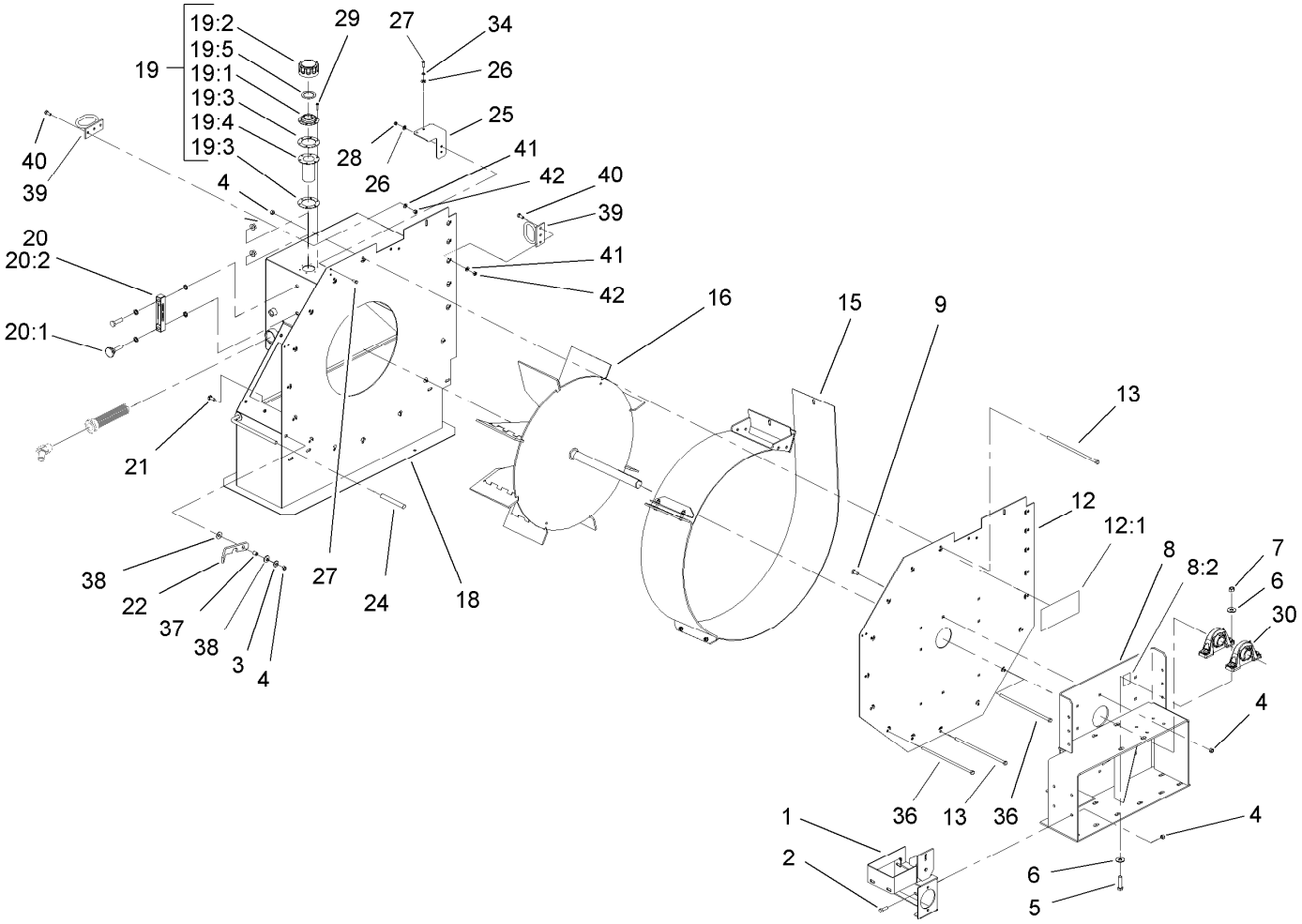
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Hydraulic Cylinder Assembly No. 107-1180

Ref.	*Part Number*	*Qty.*	*Description*
1	107-1182	2	Pin-Clevis
2	9335064	2	Pin-Cotter, Hair
3	107-1183	1	Seal Kit
3:1		1	Wiper ●
3:2		1	U-Cup ●
3:3		1	Seal-Dust ●
3:4		1	Seal-Dust ●
3:5		1	Back-Up Ring ●
3:6		1	Capseal ●
3:7		1	Ring-Wear ●
4		1	Piston ●
5		1	Head ●
6		1	Rod ASM ●
7		1	Ring-Retaining ●
8		1	Nut-Lock ●

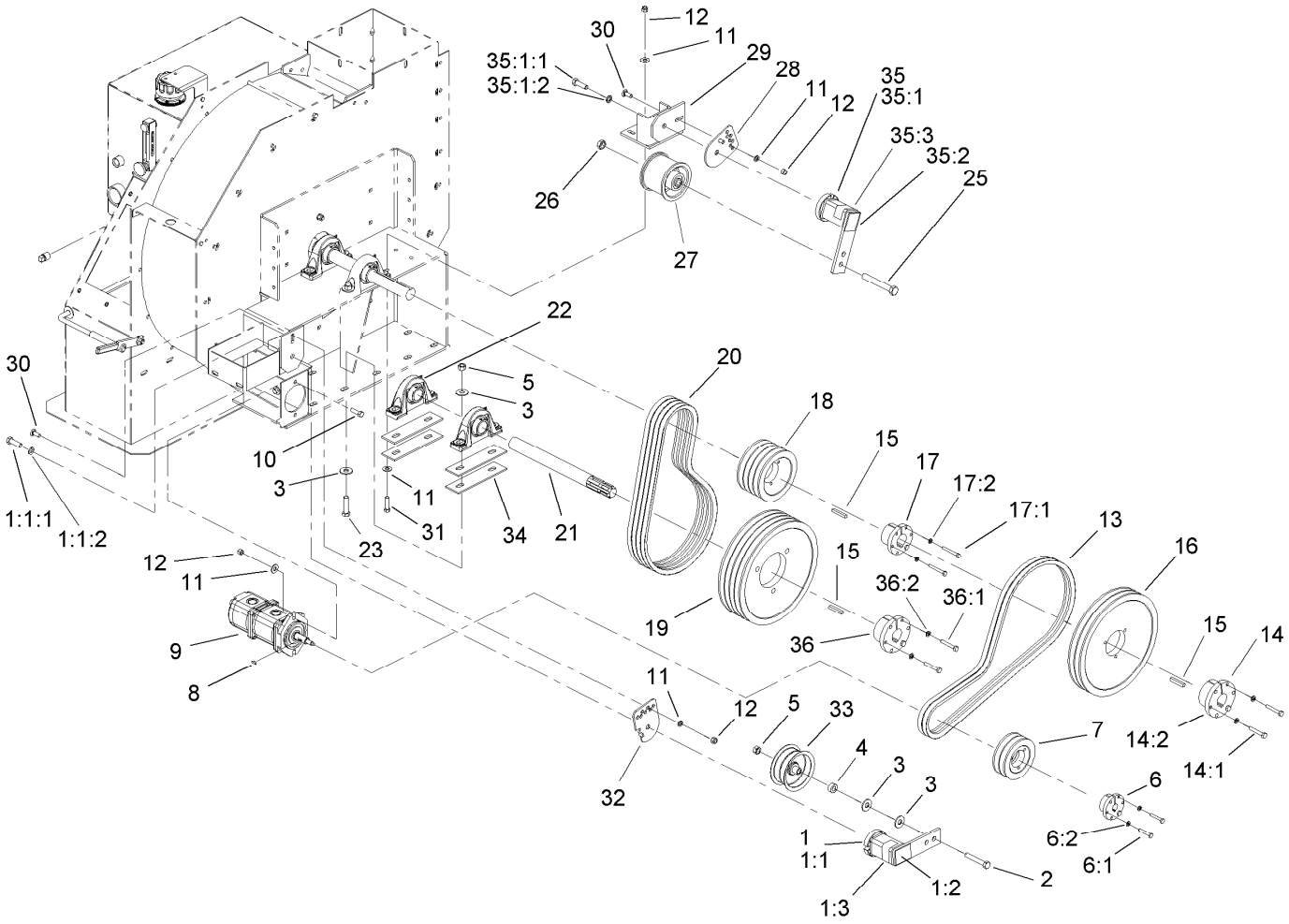
● Not serviced separately



Impeller Assembly

Ref.	Part Number	Qty.	Description
1	108-0894-01	1	Mount-Pump
2	323-7	4	Screw-HH
3	3256-4	4	Washer-Flat
4	104-8301	30	Nut-Flange, NI
5	325-8	4	Screw-HH
6	3256-6	8	Washer-Flat
7	3296-23	4	Nut-Lock, NI
8	106-0191	1	Mount-Drive
8:2	105-4586	1	Decal-Shield
9	3231-2	8	Bolt-CARR
12	106-0206	1	Panel-Back
12:1	66-6140	1	Decal
13	106-0184	15	Screw-HH
15	107-1359	1	Band ASM
16	107-1431-01	1	Impeller ASM
18	SV305-00-01	1	Funnel ASM
19	95-7004	1	Filler Cap ASM
19:1	353-961	1	Flange
19:2	353-962	1	Cap ASM
19:3	353-963	2	Gasket
19:4	62-2610	1	Strainer-Cap, Filler

Ref.	Part Number	Qty.	Description
19:5	76-1720	1	Gasket-Cap, Filler
20	SVB14700	1	Themometer ASM
20:1	108-0852	1	Probe-Temp
20:2	108-0853	1	Body-Temp
21	3231-28	1	Screw-CARR
22	106-0236-01	1	Latch
24	PF225-00	1	Cover-Handle
25	SVB15900-01	1	Mount-Filter
26	3256-22	6	Washer-Flat
27	321-4	4	Screw-HH
28	3296-42	2	Nut-Lock, NI
29	32144-107	6	Screw
30	106-0332	2	Bearing-Block, Pillow
34	3253-3	2	Washer-Lock
36	105-4865	2	Screw-HH
37	92-9025	1	Spacer
38	3290-473	2	Washer-Belleville
39	104-0028	2	Guide-Hose
40	322-5	4	Screw-HH
41	3256-23	4	Washer-Flat
42	3296-29	4	Nut-Lock, NI

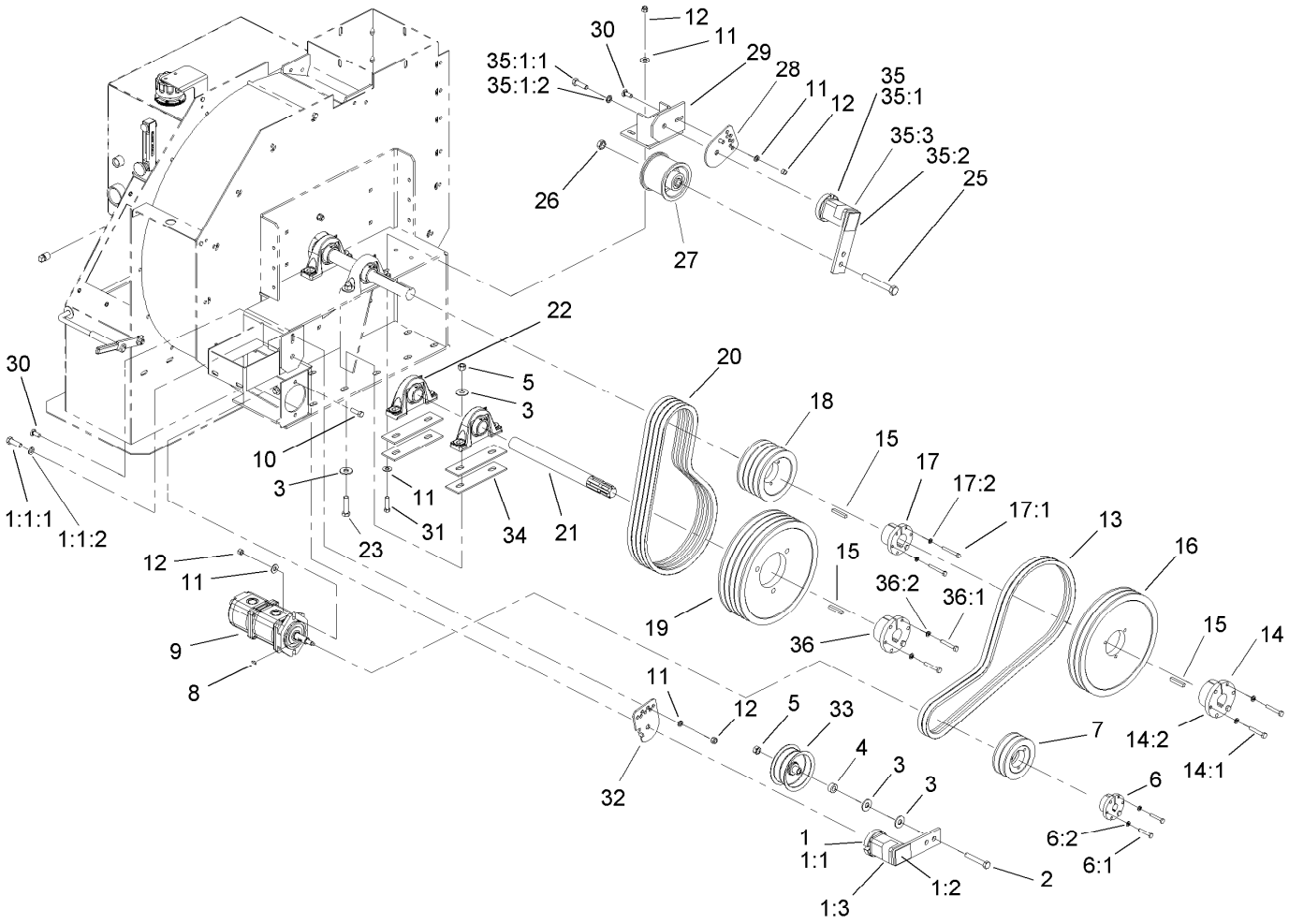


Drive Assembly

Ref.	Part Number	Qty.	Description
1	105-0667	1	Idler Tensioner ASM
1:1		1	Tensioner-Idler ●
1:1:1	33116-040	1	Screw-HH
1:1:2	3253-7	1	Washer-Lock
1:2	105-0668	1	Decal-Align
1:3	105-0669	1	Decal-Angle
2	325-12	1	Screw-HH
3	3256-6	10	Washer-Flat
4	GF213-00	1	Spacer
5	3296-23	5	Nut-Lock, NI
6	106-0357	1	Bushing-Pulley
6:1	108-0854	3	Screw-HSH
6:2	3253-3	3	Washer-Lock
7	106-0352	1	Pulley
8	3257-32	1	Key-Woodruff
9	108-0856	1	Pump-HYD
10	323-7	6	Screw-HH
11	3256-4	12	Washer-Flat
12	3296-39	8	Nut-Lock, NI
13	SVB13600	2	V-Belt
14	106-0358	1	Pulley Bushing ASM
14:1	322-10	3	Screw-HH
14:2	3253-4	3	Washer-Lock
15	61-004-0451	3	Key-Square
16	106-0353	1	Pulley

Ref.	Part Number	Qty.	Description
17	106-0360	1	Pulley Bushing ASM
17:1	321-11	3	Screw-HH
17:2	3253-3	3	Washer-Lock
18	106-0355	1	Pulley
19	106-0356	1	Pulley
20	SBC17000	4	V-Belt
21	SVB13000	1	Shaft-Input
22	106-0332	2	Bearing-Block, Pillow
23	325-10	4	Screw-HH
25	3214-15	1	Screw-HH
26	3220-6	1	Nut-Jam
27	105-4821	1	Idler-Pulley
28	105-4839	1	Stabilizer-Tensioner
29	SV286-00-01	1	Bracket-Lovejoy
30	3231-25	2	Bolt-CARR
31	323-8	4	Screw-HH
32	105-4835	1	Stabilizer-Tensioner
33	FBJ11100	1	Pulley-Idler
34	SVB19500-01	4	Shim
35	106-0334	1	Idler Tensioner ASM
35:1		1	Tensioner-Idler, Modified ●
35:1:1	33116-040	1	Screw-HH
35:1:2	3253-7	1	Washer-Lock
35:2	105-0668	1	Decal-Align
35:3	105-0669	1	Decal-Angle

● Not serviced separately

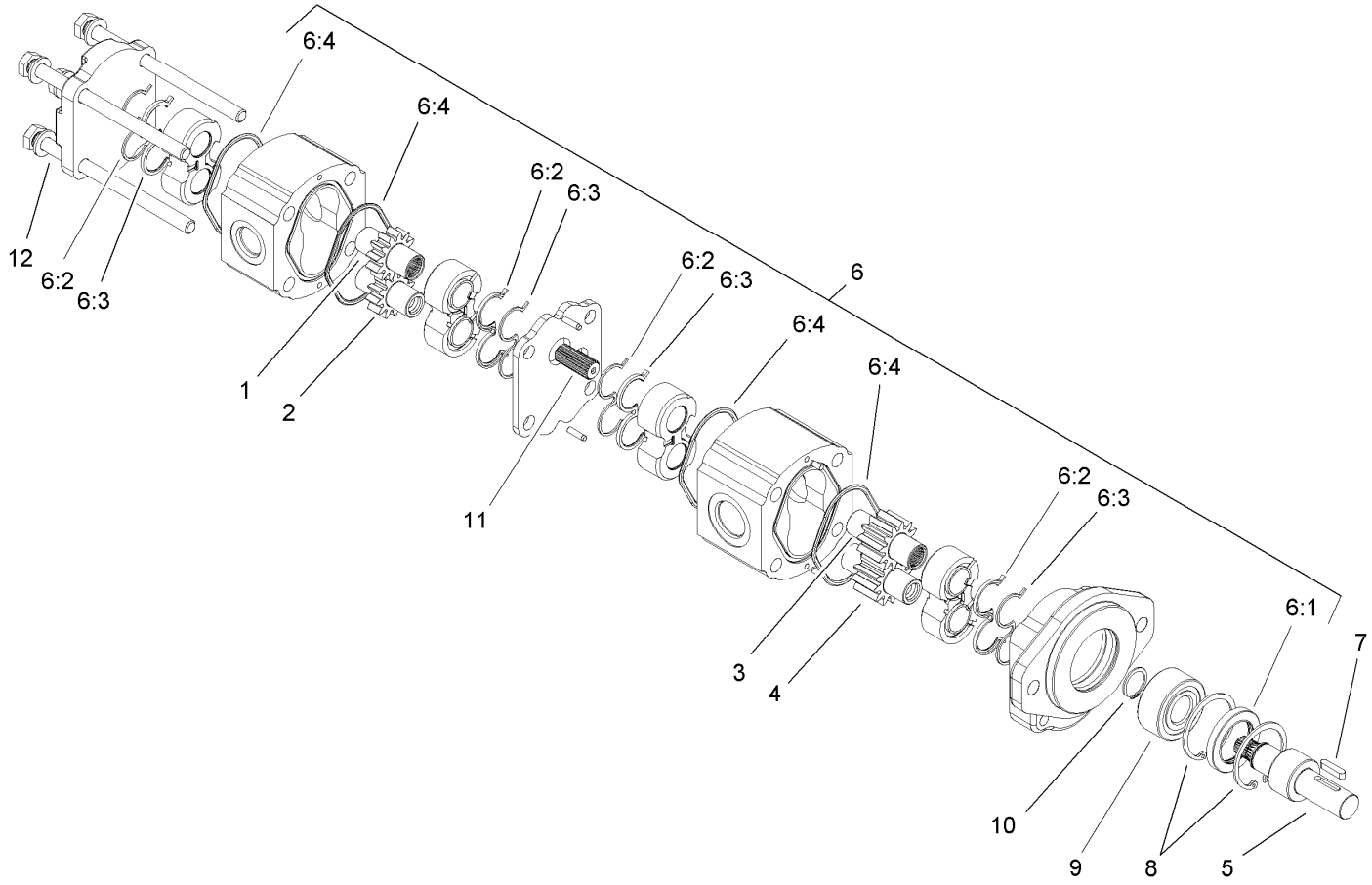


Drive Assembly (continued)

Ref.	Part Number	Qty.	Description
36	106-0362	1	Bushing-Pulley

Ref.	Part Number	Qty.	Description
36:1	325-11	3	Screw-HH
36:2	3253-7	3	Washer-Lock

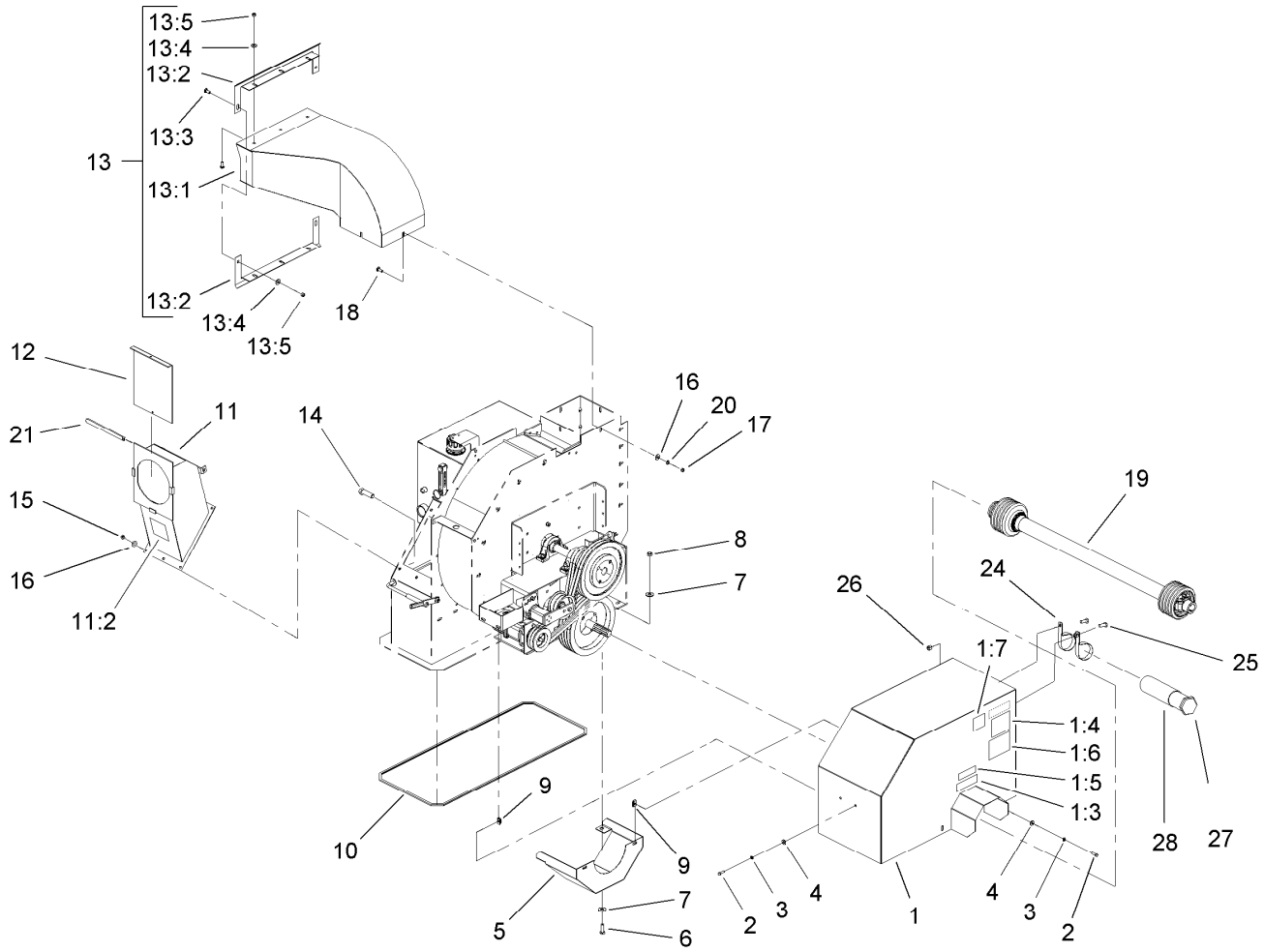
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Hydraulic Double Gear Pump Assembly No. 108-0856

Ref.	*Part Number*	*Qty.*	*Description*
1		1	Gear-Drive ●
2		1	Gear-Driven ●
3		1	Gear-Drive ●
4		1	Gear-Driven ●
5		1	Shaft ●
6	108-2438	1	Seal Kit
6:1		1	Seal-Lip ●
6:2		4	Seal-Back Up ●
6:3		4	Seal-Channel ●
6:4		4	Seal-Section ●
7		1	Key ●
8		2	Ring-Retaining ●
9		1	Bearing ●
10		1	Ring-Retaining ●
11		1	Shaft ●
12		4	Screw ●

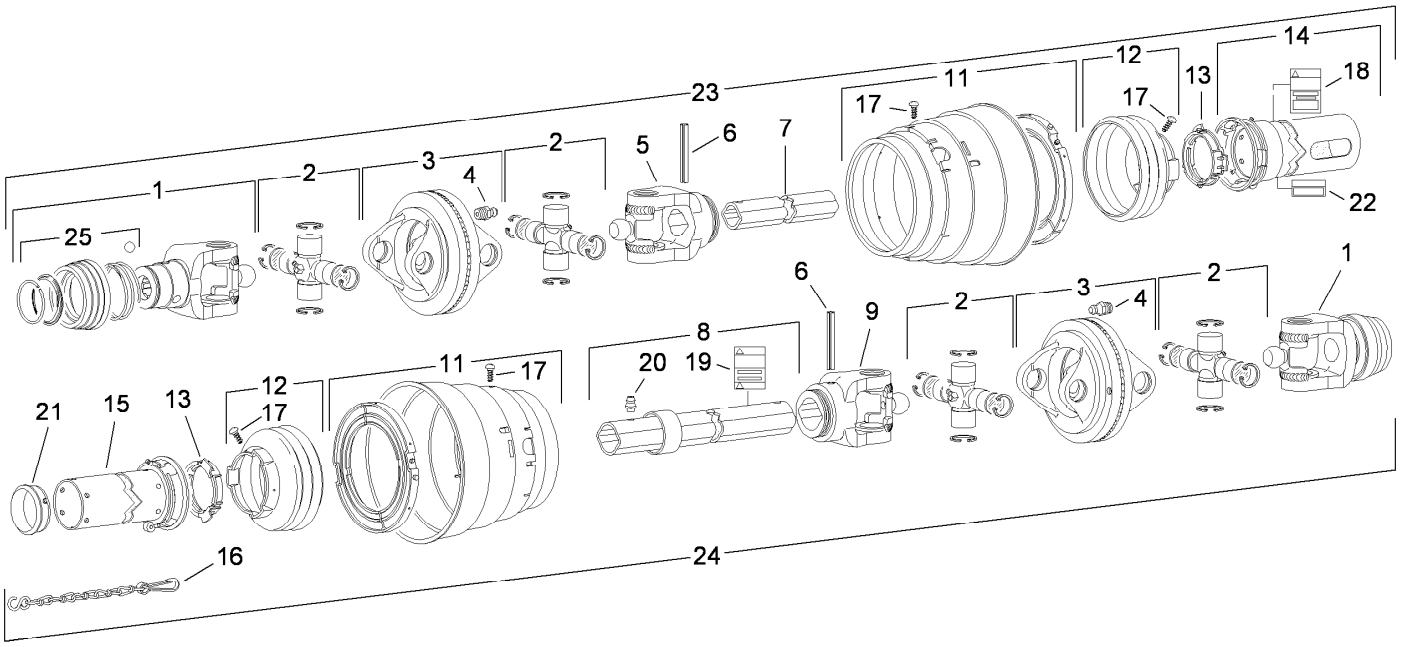
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Power-Take-Off Shaft and Shield Assembly

Ref.	Part Number	Qty.	Description
1	106-0193	1	Shield-Drive
1:3	105-0628	1	Decal-Caution, U-Joint
1:4	105-4587	1	Decal-Caution, Ce
1:5	105-0627	1	Decal-Caution
1:6	106-0163	1	Decal-Danger, Blowers
1:7	105-4586	1	Decal-Shield
2	322-5	6	Screw-HH
3	3253-4	6	Washer-Lock
4	3256-23	6	Washer-Flat
5	105-4842-01	1	Guard-Pulley
6	325-6	2	Screw-HH
7	3256-6	4	Washer-Flat
8	3296-23	2	Nut-Lock, NI
9	CSP11700	4	Nut-Thin, Tinnerman
10	105-4843	1	Trim
11	106-0192	1	Chute-Vac
11:2	106-0166	1	Decal-Danger, Blower
12	SV143-00-01	1	Door-Hose
13	SVA14900	1	Spout ASM

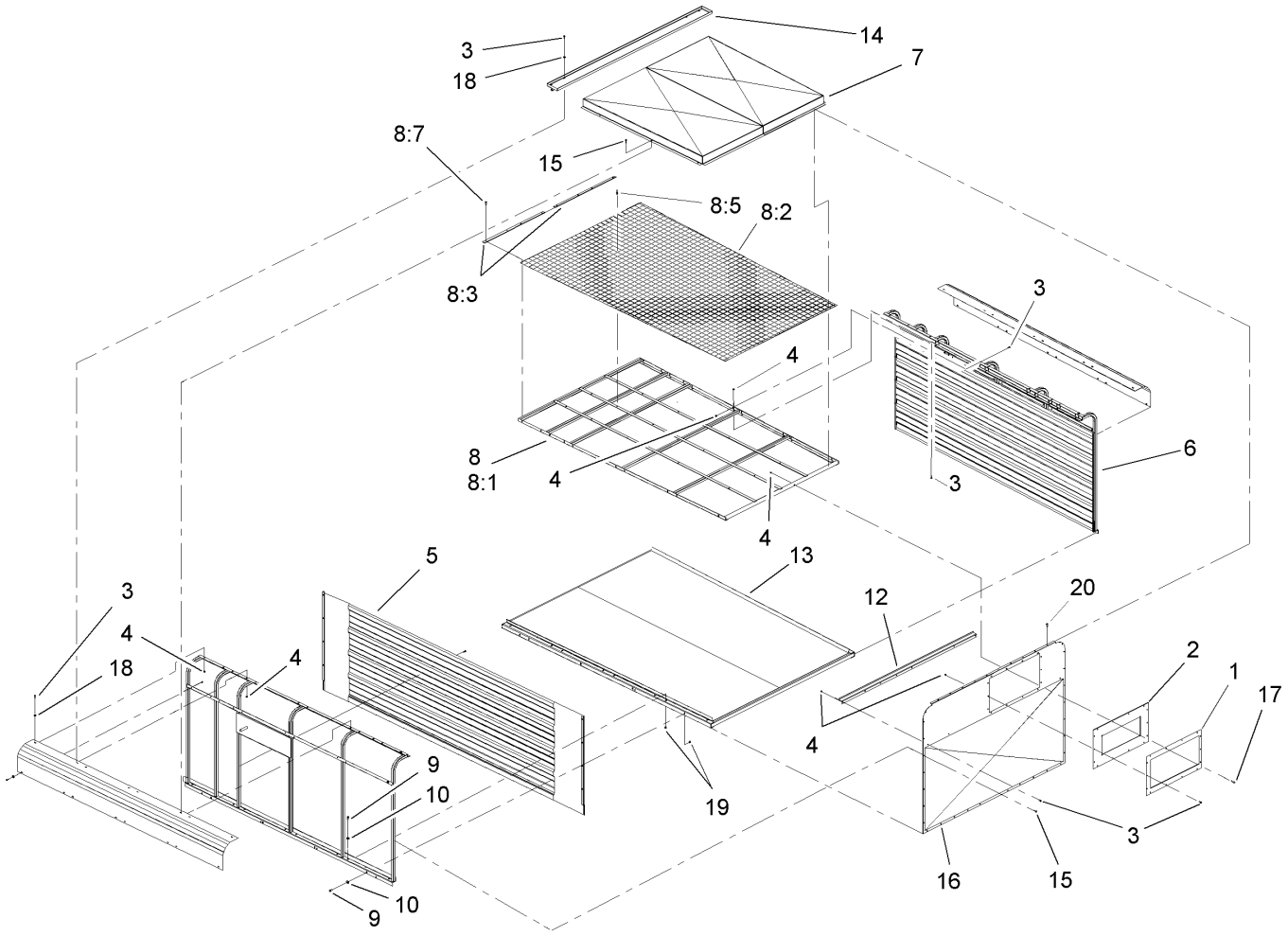
Ref.	Part Number	Qty.	Description
13:1	SV216-00-01	1	Transition-Spout
13:2	SVA10200-01	2	Seal-Dust
13:3	3231-2	8	Bolt-CARR
13:4	3256-24	8	Washer-Flat
13:5	3296-39	8	Nut-Lock, NI
14	3231-2	6	Bolt-CARR
15	3296-39	6	Nut-Lock, NI
16	3256-4	10	Washer-Flat
17	3217-7	4	Nut-Hex
18	3231-2	4	Bolt-CARR
19	SVA10500	1	Shaft-PTO, Double
20	3253-21	4	Washer-Lock
21	106-0207	1	Trim-Chute Vac
24	2412-133	2	R-Clamp
25	323-5	2	Screw-HH
26	3296-39	2	Nut-Lock, NI
27	104-7048	1	Cap-Housing
28	104-7050	1	Tube-Manual



Double Power-Take-Off Shaft Assembly No. SVA10500

Ref.	*Part Number*	*Qty.*	*Description*
1	120-6119	1	Yoke ASM
2	SVA10501	4	Cross And Bearing Kit
3	120-6120	2	Double Yoke
4	84-6290	2	Zerk-Grease
5	SVA10508	1	Yoke-Inboard, Tractor End
6	105-2927	2	Pin-Spring
7	120-6121	1	Tube-Inner
8	SVA10511	1	Tube-Outer
9	SVA10509	1	Yoke-Inboard, Implement End
11	120-6122	1	Guard And Bearing ASM
12	120-6123	1	Guard Cone,3 Rib
13	105-2936	2	Bearing-Ring
14	SVA10502	1	Shield-Outer
15	SVA10503	1	Shield-Inner
16	77-4760	1	Chain-Safety
17	84-6360	14	Screw
18	92-7936	1	Decal-Warning
19	92-7937	1	Decal-Warning
20	84-6370	1	Zerk-Grease
21		1	Support-Bearing ●
22		1	Decal-Lubrication ●
23	SVA1050T	1	Shaft-Double Cv, PTO (Tractor Half)
24	SVA1050I	1	Shaft-Double Cv, PTO (Implement Half)
25	120-6124	1	Collar Kit ASM

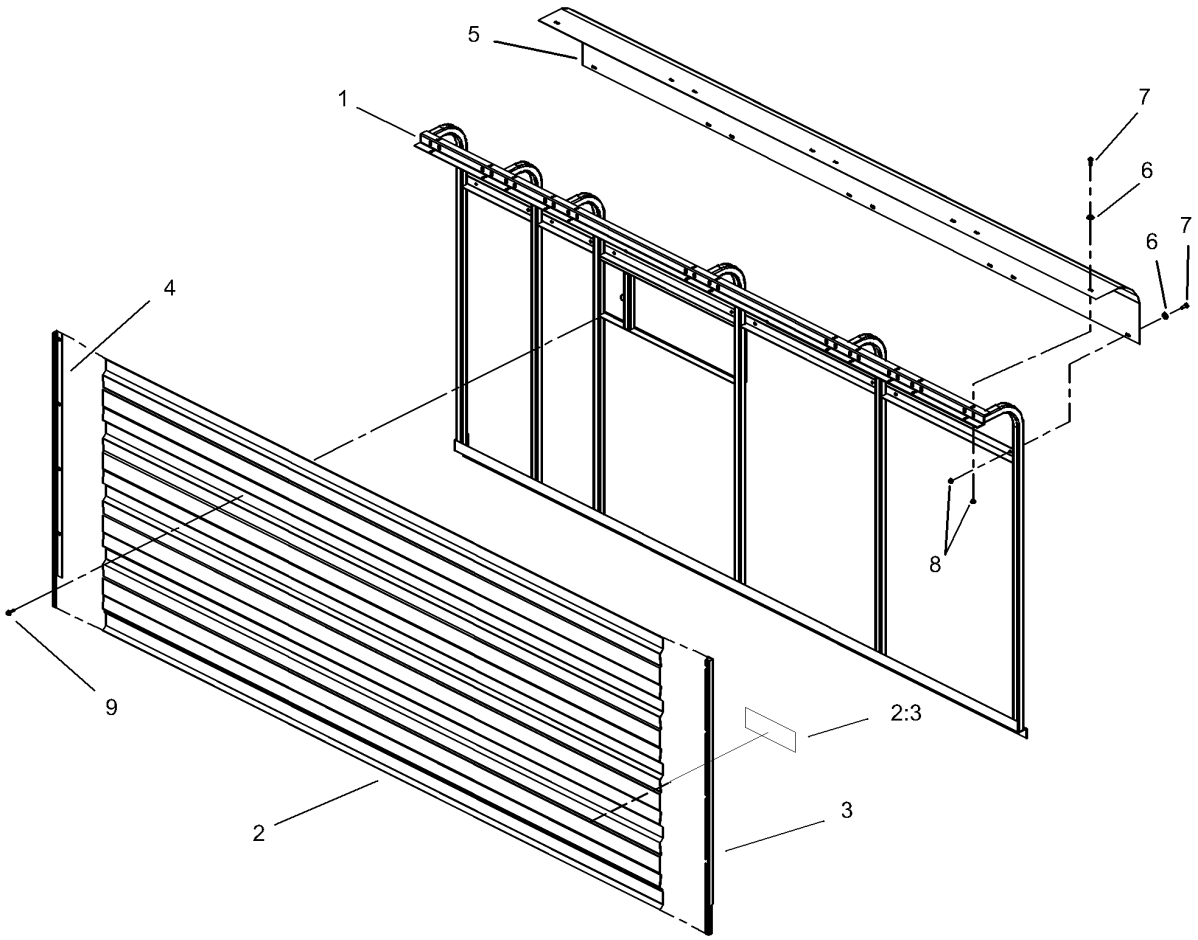
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Sidewall Assembly

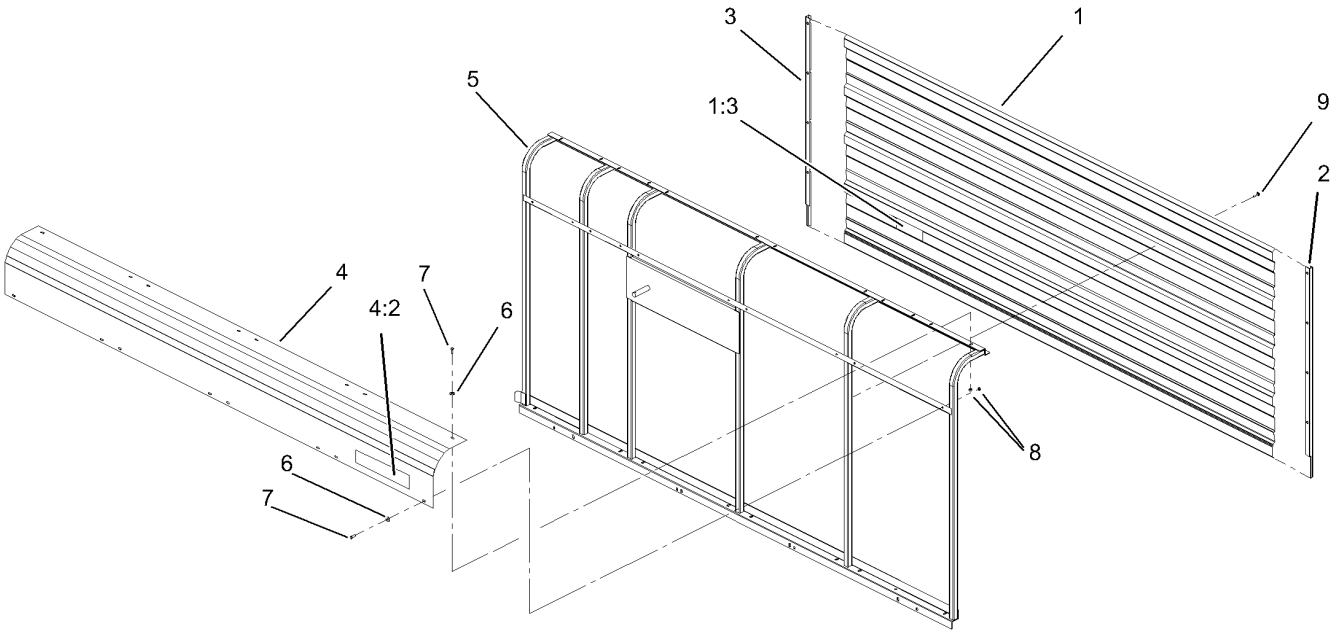
Ref.	*Part Number*	*Qty.*	*Description*
1	107-1362-01	1	Plate
2	107-1361	1	Gasket-Dust
3	321-4	69	Screw-HH
4	3296-42	73	Nut-Lock, NI
5		1	LH Sidewall ASM ●
6		1	RH Sidewall ASM ●
7	107-1495-01	1	Cap-Dust
8		1	Roof-Trailer ●
8:1	VT306-00-01	1	Roof Frame ASM
8:2	VT307-00	2	Screen-Roof
8:3	VT308-00-01	2	Trim-Edge
8:5	3269-21	15	Rivet-Pop
8:7	105-0618	8	Screw
9	323-6	24	Screw-HH
10	3256-24	24	Washer-Flat
12	SVA12000-01	1	Brace-Front
13	VT301-00-03	1	Frame-Floor
14	SVA11900-01	1	Hinge Mount ASM
15	105-0618	28	Screw
16	107-1363-01	1	Sheet-Trailer, Front
17	321-10	4	Screw-HH
18	3256-22	56	Washer-Flat
19	3290-357	24	Nut-HHF, Whiz
20	105-4848	14	Screw

● Not serviced separately



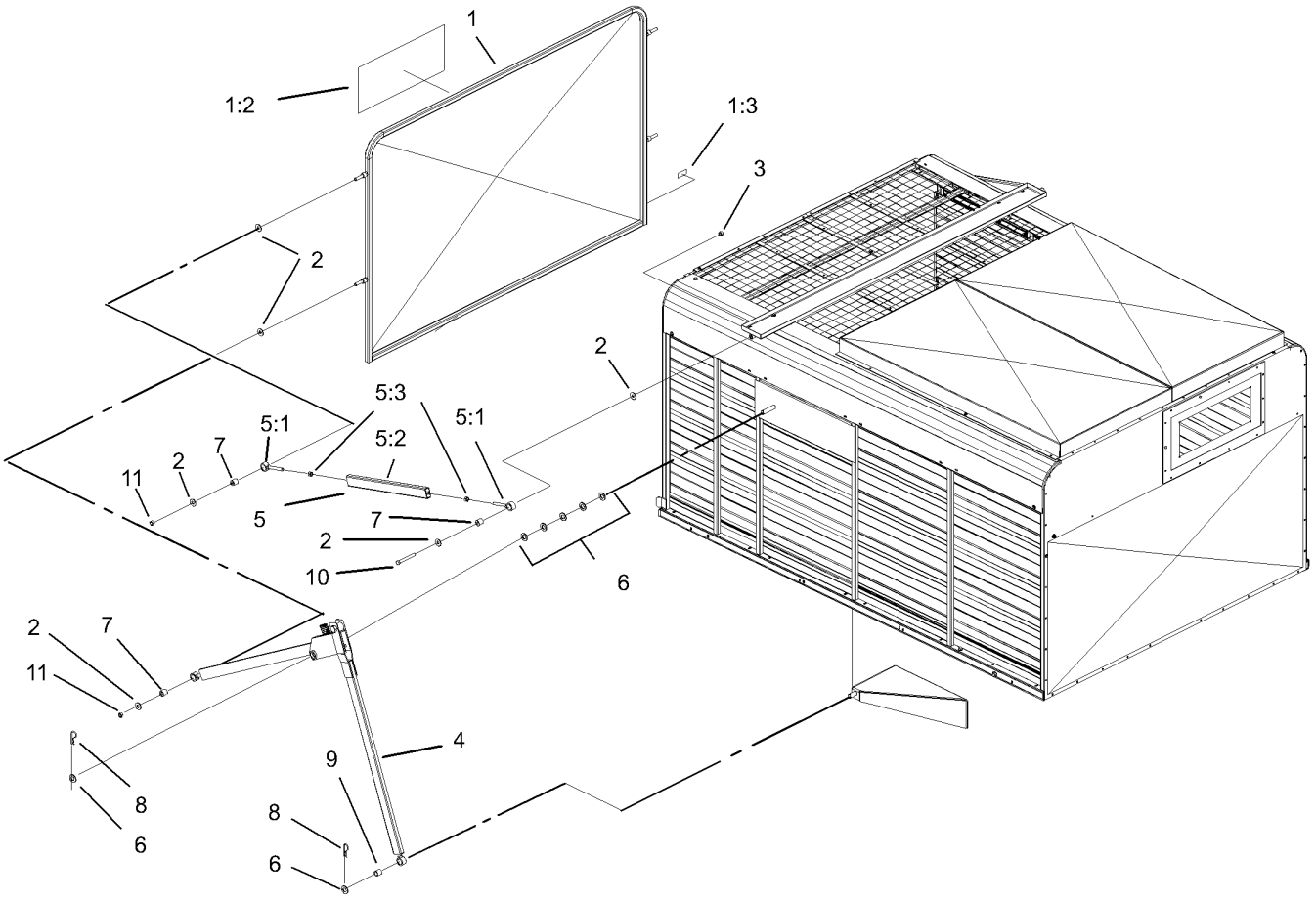
Left Hand Sidewall Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	VT203-0L-01	1	Left Wall ASM
2	106-0176	1	Sheet-Sidewall, LH
2:3	106-0162	1	Decal-Caution, Stay Clear (Ce)
3	VT130-0L-01	1	Trim-Enclosure, Left
4	106-0175	1	Corner-Roof, LH
5	VT130-0R-01	1	Trim-Enclosure, Right
6	3256-22	8	Washer-Flat
7	321-4	8	Screw-HH
8	3296-42	8	Nut-Lock, NI
9	105-0618	24	Screw



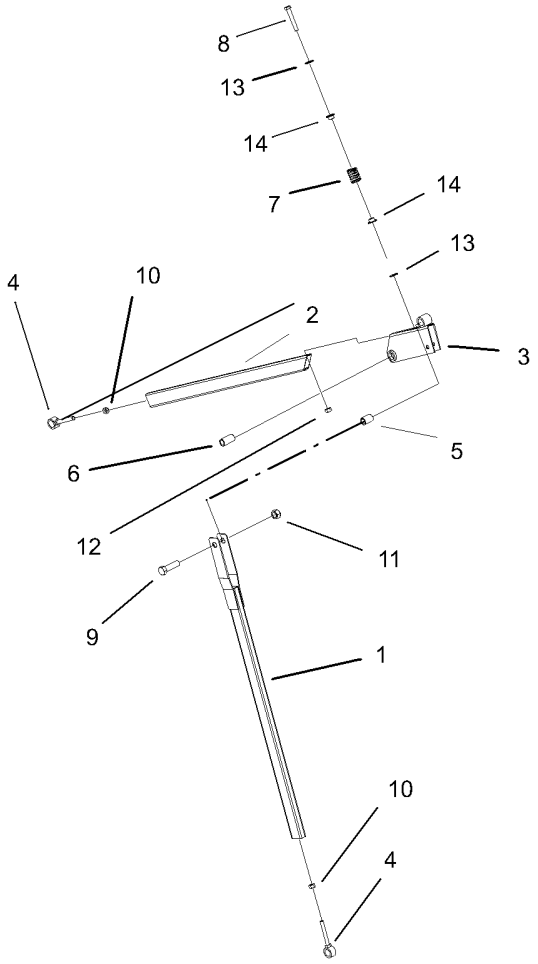
Right Hand Sidewall Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	106-0174	1	Sheet-Sidewall, RH
1:3	106-0162	1	Decal-Caution, Stay Clear (Ce)
2	VT130-0R-01	1	Trim-Enclosure, Right
3	VT130-0L-01	1	Trim-Enclosure, Left
4	106-0173	1	Corner-Roof, RH
4:2	105-0738	1	Decal-RH
5	VT203-0R-01	1	Right Wall ASM
6	3256-22	8	Washer-Flat
7	321-4	8	Screw-HH
8	3296-42	8	Nut-Lock, NI
9	105-0618	24	Screw



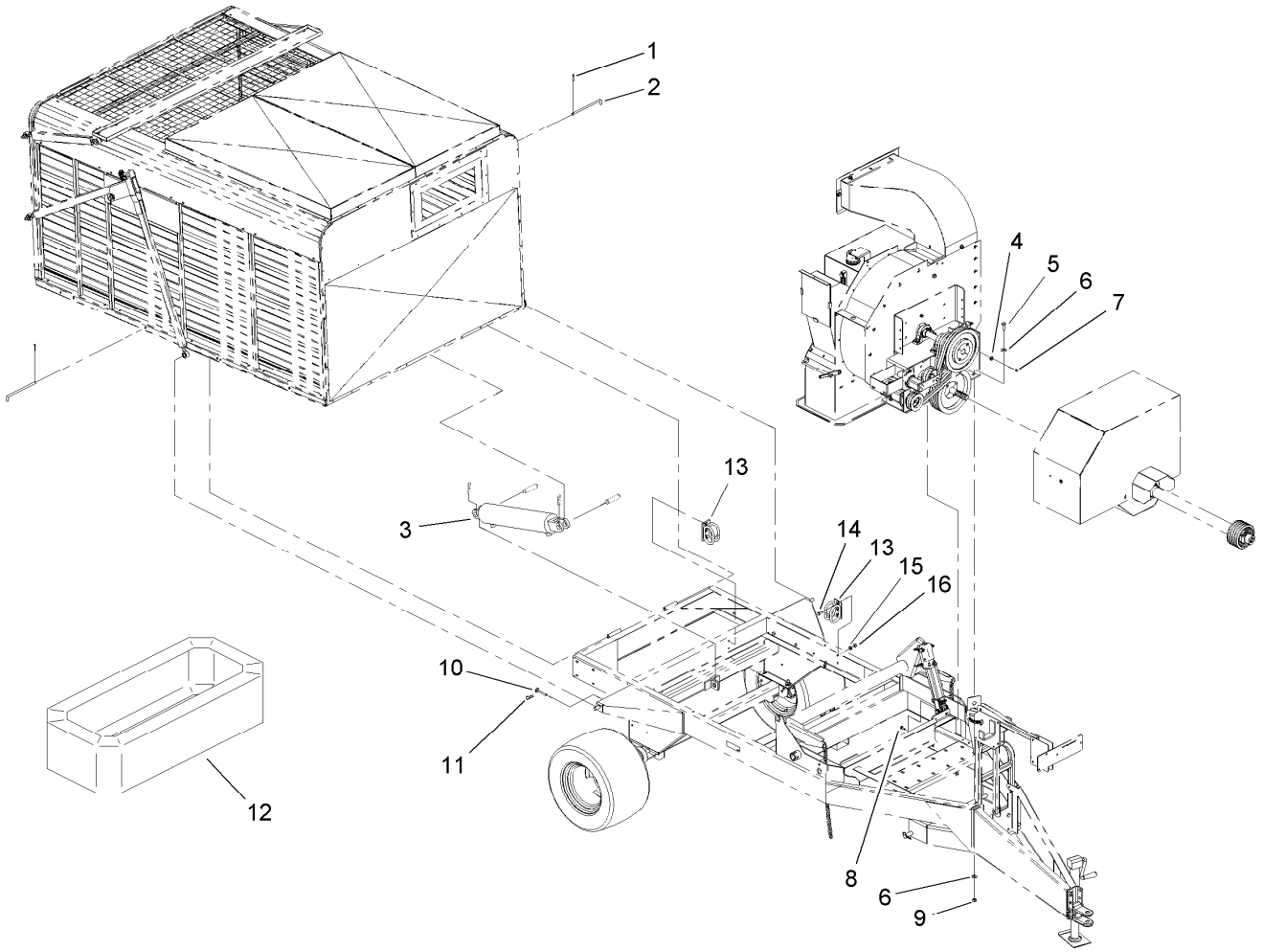
Door Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	106-0194	1	Door-Trailer
1:2	67-7920	1	Decal
1:3	106-0162	1	Decal-Caution, Stay Clear (Ce)
2	3256-5	12	Washer-Flat
3	3296-23	2	Nut-Lock, NI
4	SVA15100	2	Lower Link Door ASM
5	SVA15000	2	Upper Link Door ASM
5:1	SVA11700-01	1	Link ASM
5:2	SVA12200	2	Pivot-Hinge
5:3	3217-9	2	Nut-HH
6	3256-28	14	Washer-Flat
7	SVA12700	6	Bushing
8	9335064	4	Pin-Cotter, Hair
9	SVA12800	2	Bushing
10	325-17	2	Screw-HH
11	32153-5	4	Nut-Hex



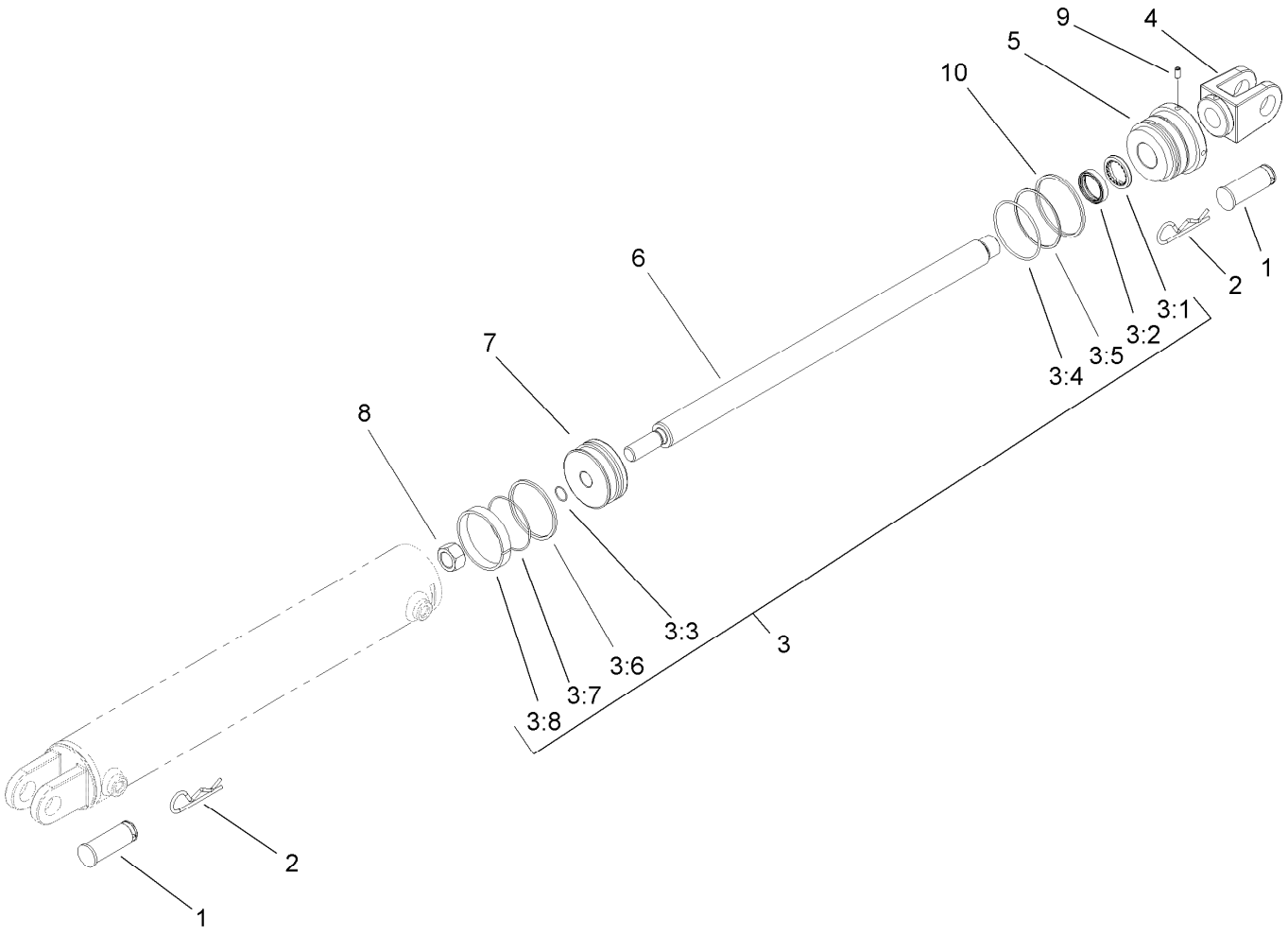
Link-Lower Door Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	SVA11800-01	1	Pull Arm ASM
2	SVA11600-01	1	Lower Linkage ASM
3	SVA12100-01	1	Mount-Bracket
4	SVA12200	2	Pivot-Hinge
5	SVA12900	1	Bushing
6	SVA13000	1	Bushing
7	GF206-00	1	Spring-Compression
8	325-13	1	Screw-HH
9	328-3	1	Screw-HH
10	3217-9	2	Nut-HH
11	3296-51	1	Nut-Lock, NI
12	3296-23	1	Nut-Lock, NI
13	3256-26	2	Washer-Flat
14	SVA13300	2	Bushing-Flange



Cylinder Assembly

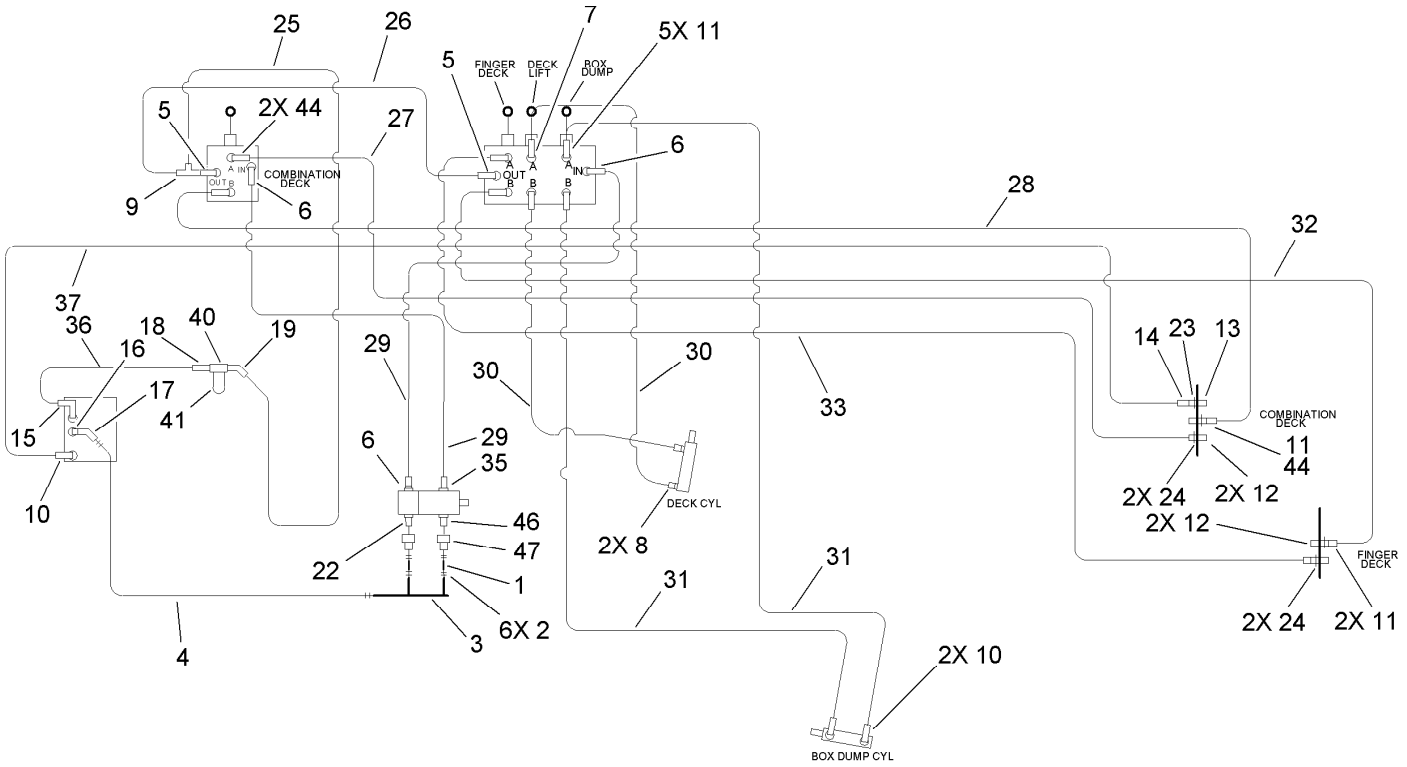
Ref.	*Part Number*	*Qty.*	*Description*
1	3272-22	2	Pin-Cotter
2	PB114-00	2	Pin-Hinge
3	107-1360	1	HYD Cylinder ASM
4	3256-4	4	Washer-Flat
5	325-6	5	Screw-HH
6	3256-6	10	Washer-Flat
7	3296-39	4	Nut-Lock, NI
8	3231-25	4	Bolt-CARR
9	3296-23	5	Nut-Lock, NI
10	SVA12600	2	Door Pin ASM
11	3290-355	2	Pin-Hair
12	SVP15100	1	Ring-Canvas
13	99-5621	2	Guide-Hose
14	322-5	4	Screw-HH
15	3256-23	4	Washer-Flat
16	3296-29	4	Nut-Lock, NI



Hydraulic Cylinder Assembly No. 107-1360

Ref.	*Part Number*	*Qty.*	*Description*
1	107-1182	2	Pin-Clevis
2	9335064	2	Pin-Cotter, Hair
3	108-2435	1	Seal Kit
3:1		1	Wiper ●
3:2		1	Seal ASM ●
3:3		1	Seal-Dust ●
3:4		1	Seal-Dust ●
3:5		1	Ring-Back Up ●
3:6		1	Seal ASM ●
3:7		1	Seal-Dust ●
3:8		1	Ring-Wear ●
4	108-2436	1	Clevis-Rod
5		1	Head ●
6		1	Rod ●
7		1	Piston ●
8		1	Nut-Lock ●
9		1	Screw-Set ●
10		1	Ring-Retaining ●

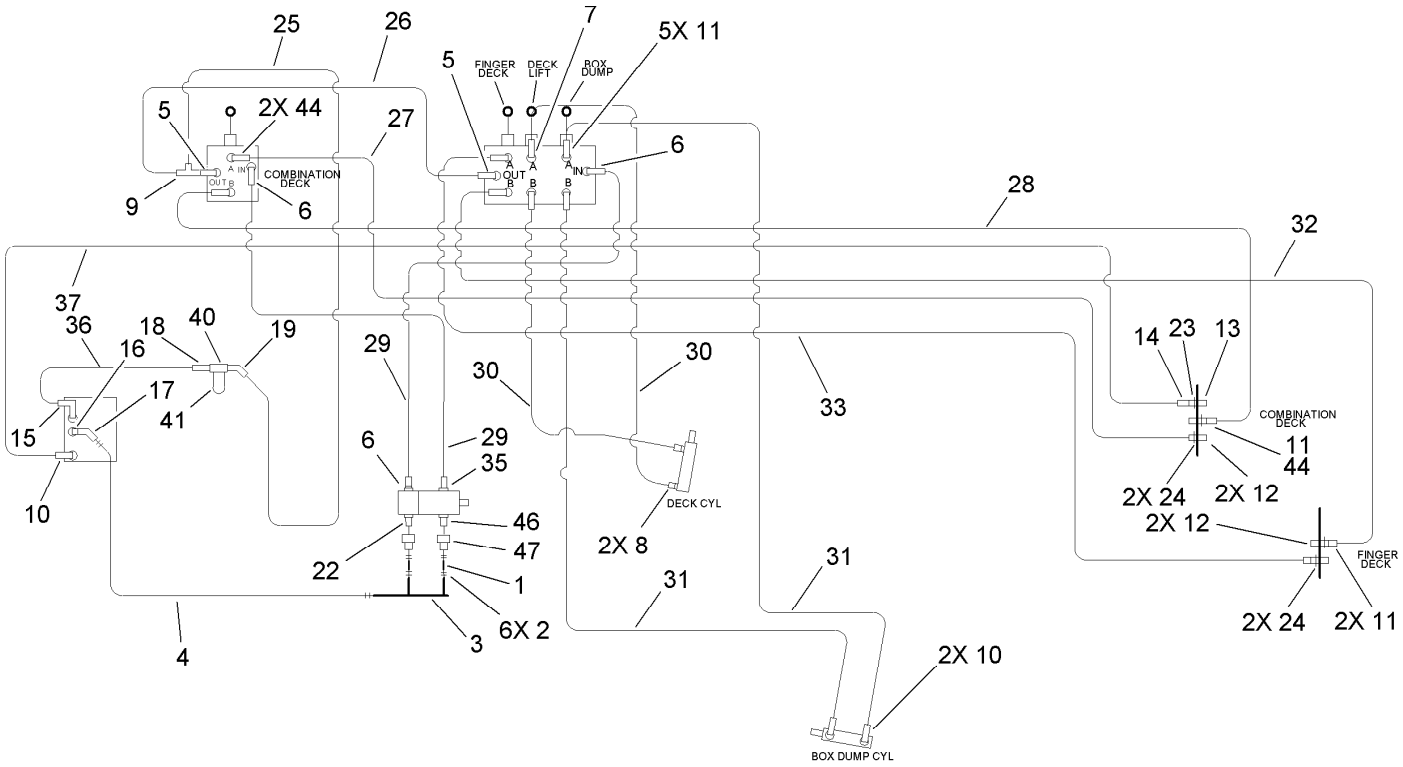
● Not serviced separately



Hydraulic Schematic Assembly

Ref.	Part Number	Qty.	Description
1	106-0072	2	Hose-Suction
2	2412-34	6	Clamp-Hose
3	108-0855	1	Tube-Maniflod
4	106-0071	1	Hose-Suction
5	340-7	2	Adapter
5:1	237-65	1	O-Ring ●
5:2	237-80	1	O-Ring ●
6	340-6	3	Fitting-HYD, Straight
6:1	237-30	1	O-Ring ●
6:2	237-80	1	O-Ring ●
7	106-0073	1	Fitting-Orificed
7:1	237-22	1	O-Ring ●
7:2	237-79	1	O-Ring ●
7:99	32151-83	1	Ring-Snap ●
8	340-2	2	Fitting-HYD, Straight
8:1	237-22	1	O-Ring ●
8:2	237-42	1	O-Ring ●
9	340-147	1	Fitting-HYD, Tee
9:1	237-65	2	O-Ring ●
10	340-124	3	Adapter
10:1	237-22	1	O-Ring ●
11	340-3	7	Adapter
11:1	237-22	1	O-Ring ●
11:2	237-79	1	O-Ring ●
12	105-4169	4	Coupler-Female
13	63-1220	1	Coupler-Disconnect, Quick
14	340-82	1	Adapter
14:1	237-42	1	O-Ring ●
14:2	237-21	1	O-Ring ●
15	340-108	1	Fitting-HYD
16	SVB14400	1	Strainer-Suction
17	SVB15100	1	Adapter-Cms
18	340-8	1	Adapter
18:1	237-65	1	O-Ring ●
18:2	237-81	1	O-Ring ●
19	340-156	1	Fitting-HYD
19:1	237-65	1	O-Ring ●
19:2	237-81	1	O-Ring ●
22	340-9	2	Fitting-HYD, Straight
22:1	237-58	1	O-Ring ●
22:2	237-81	1	O-Ring ●
23	32151-83	1	Ring-Snap
24	32120-2	4	Ring-Retaining
25	105-0649	1	Hyd Hose ASM
26	105-0648	1	Hyd Hose ASM
27	105-0650	1	Hyd Hose ASM
27:3	237-79	1	O-Ring ●
28	105-0651	1	Hyd Hose ASM
29	105-0653	2	Hyd Hose ASM
30	105-0642	2	Hyd Hose ASM

● Not illustrated



Hydraulic Schematic Assembly (continued)

Ref.	Part Number	Qty.	Description
31	105-0652	2	Hyd Hose ASM
32	105-0645	1	Hyd Hose ASM
33	105-0646	1	Hyd Hose ASM
35	340-131	1	Fitting-HYD, 90 DEG
35:1	237-30	1	O-Ring ●
35:2	237-81	1	O-Ring ●
36	105-0638	1	Hyd Hose ASM
37	105-0654	1	Hyd Hose ASM

Ref.	Part Number	Qty.	Description
40	92-5821	1	Head-Filter
41	54-0110	1	Filter-Oil, Transmission
42	SVA13800	10	Tiewire ●
44	340-4	3	Fitting-HYD, Straight
44:1	237-30	1	O-Ring ●
44:2	237-79	1	O-Ring ●
46	340-91	1	Adapter
47	108-0895	2	Adapter

● Not illustrated

Notes:

Notes:



Count on it.