


TORO[®]

MODEL NO. 22031 - 2000001 & UP

**OPERATOR'S
MANUAL****PROLINE 21"**
Recycler[®] Mower**SAFETY INSTRUCTIONS**

This mower "meets or exceeds the B71.4-1984 specifications of the American National Standards Institute for walk behind rotary mowers. However, improper use or maintenance by the operator or owner can result in injury. To reduce the potential for injury, comply with these safety instructions and always pay attention to the safety alert symbol . Failure to comply with these instructions may result in personal injury.

BEFORE OPERATING

1. Read this manual carefully before operating the mower. Become familiar with the controls and proper use of the mower. Never allow children to operate the mower or adults to operate it without proper instructions.
2. Keep everyone, especially children and pets, away from area of operation. Thoroughly inspect area where mower will be used and remove sticks, stones, wire, and debris.
3. Wear long pants and substantial shoes. Do not operate mower while wearing open sandals or when barefoot.
4. Always wear safety glasses or eye shields during operation to protect eyes from foreign objects that may be thrown from the machine.
5. Check fuel level before starting engine. Do not fill fuel tank indoors, when the engine is running, or until engine cools for several minutes after running. Wipe up spilled gasoline before starting engine.
6. Keep all guards, shields, grass catcher and safety devices in place. Repair or replace damaged parts, including decals. Check all safety devices before each use of mower.
7. Engine and blade are designed to stop when the engine kill control bar is released. Ensure control bar functions properly before each use of mower.

WHILE OPERATING

8. Do not run engine indoors.
9. Always maintain secure footing. Keep a firm grip on the handle and walk; never run. Never operate mower in wet grass. Mow only in daylight or in good artificial light.
10. Mow across the face of slopes; never up and down. Use extreme caution when changing direction on slopes. Do not mow excessively steep slopes.

11. Keep face, hands, and feet away from the mower housing and cutter blade when the engine is running. Stay behind the handle until the engine stops and keep clear of discharge opening at all times.

12. When cutting and re-cutting grass clippings, remove grass bag and ensure discharge tunnel plug is locked securely in place. When bagging grass, stop engine and ensure discharge tunnel door is closed before the bag is removed and emptied.

13. Shut engine off and wait for all moving parts to stop before unclogging discharge tunnel. Use a stick, not your hand, to unclog tunnel.

14. Since the blade rotates for a few seconds after the engine is stopped, stay behind the handle until all moving parts stop.

15. After striking a foreign object or if mower vibrates abnormally, stop engine and remove wire from spark plug. Check mower for damage and make all repairs before using mower again.

16. Shut off engine and wait for all moving parts to stop before adjusting the height-of-cut.

17. Stop the engine when crossing a gravel driveway, road or sidewalk.

18. Stop engine before leaving the operator's position—behind the handle. Disconnect wire from spark plug if mower will be unattended.

19. Do not touch engine while it is running or shortly after it is stopped because engine will be hot enough to cause a burn.

MAINTENANCE

20. Perform only those maintenance instructions described in this manual. If major repairs are ever needed or if assistance is desired, contact your local Authorized TORO Service Dealer.

21. Before mower is cleaned, inspected, serviced, or adjusted, stop engine and disconnect wire from spark plug. Keep wire away from plug to prevent accidental starting.

SAFETY INSTRUCTIONS

22. To ensure the mower is in safe operating condition, frequently check and keep all nuts, bolts, and screws tight. Ensure blade bolt is tightened to 50 ft-lb (68 N-m).

23. To reduce fire hazard, keep engine free of excessive grease, grass, leaves, and accumulation of dirt.

24. Check grass catcher bag frequently for wear or deterioration. Replace with a new bag for your protection.

25. Allow engine to cool before storing mower in any

enclosure. Do not store mower near any open flame or where gasoline fumes may be ignited by a spark.

26. Do not overspeed the engine by changing governor settings.

27. At the time of manufacture, the mower conformed to the safety standards in effect for rotary mowers. To assure best performance and continued safety certification of the mower, use genuine TORO replacement parts and accessories. Replacement parts and accessories made by other manufacturers may result in non-conformance with the safety standards, and that could be dangerous.

SAFETY DECALS AND INSTRUCTIONS

Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or lost.



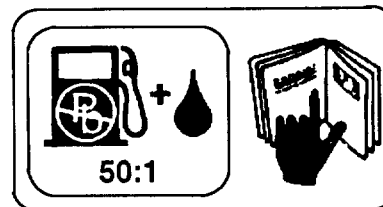
ON CONTROL BAR
(Part No. 56-6280)



ON MOWER HOUSING
(Part No. 39-5770)



ON MOWER HOUSING
(Part No. 71-1280)



ON ENGINE
(Part No. 62-7600)

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SET-UP INSTRUCTIONS

INSTALL HANDLE (Fig. 1)

1. Mount handle to outside of mower housing, using top hole, with (2) 5/16-18 x 1-1/2" lg. capscrews, washers, spacers, and nylon insert locknuts.

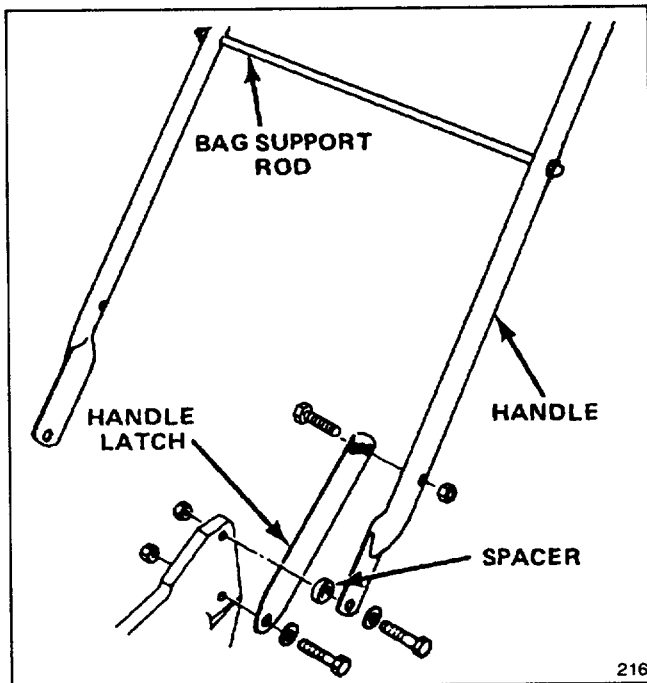


Figure 1

2. Mount handle latches to outside of mower housing, using bottom hole, with (2) 5/16 x 18 x 1-1/4" lg. capscrews, washers, and locknuts.

3. Secure handle latches to handle with (2) 5/16-18 x 1-1/2" lg. capscrews and nylon insert locknuts. Position locknuts on outside of handle.

Note: Handle height is adjustable for operator comfort. Stand behind mower handle to gauge height. To adjust handle height, reposition capscrews and locknuts securing handle latches to handle into other mounting holes in latches.

4. Slide bag support rod thru **top** mounting holes in handle and secure each end with (2) cap locknuts.

5. Secure control cables to rear of handle with cable tie.

INSTALL STARTER ROPE

1. Pull starter rope through rope guide on handle (Fig. 2). To make rope easier to loop, squeeze control bar on handle to release blade brake.

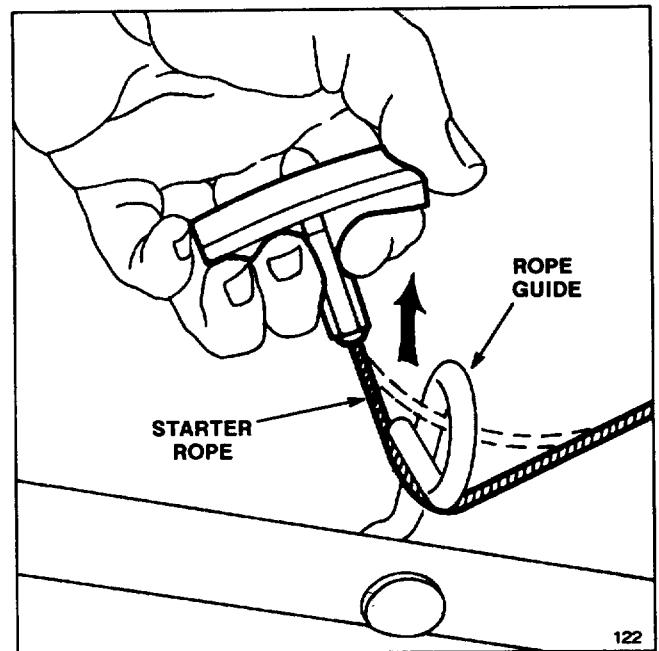


Figure 2

INSTALL GAS TANK

1. Hook the plastic clips on the rear of the gas tank onto the gas tank bracket (Fig. 3).
2. Secure gas tank to tank base with (2) self-tapping screws (Fig. 3). Do not overtighten screws.
3. Hook gas tank retainer onto gas tank and slide end of retainer into hole in tank bracket. Secure retainer to tank bracket with locknut (Fig. 3). Do not overtighten locknut.

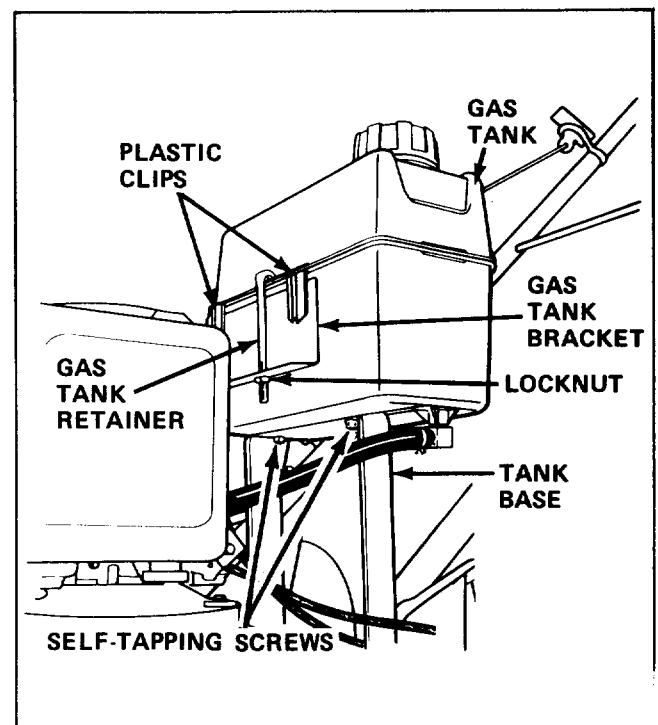


Figure 3

SET-UP INSTRUCTIONS

- Slide end of fuel line onto elbow fitting. Secure in place with fuel line clamp (Fig. 4).

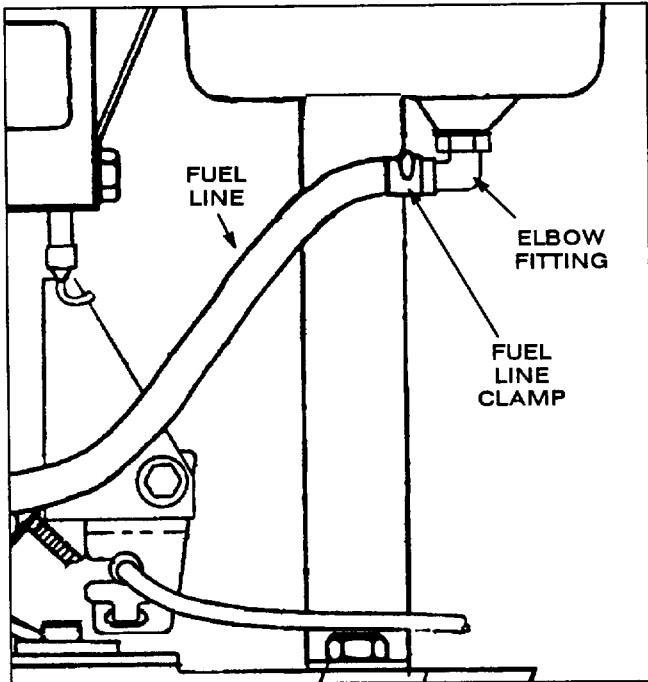


Figure 4

- Since the plug is slightly wider than the discharge tunnel opening, rotate the plug clockwise slightly while inserting it (Fig. 6). Make sure the arrow on the plug decal is pointing upwards.

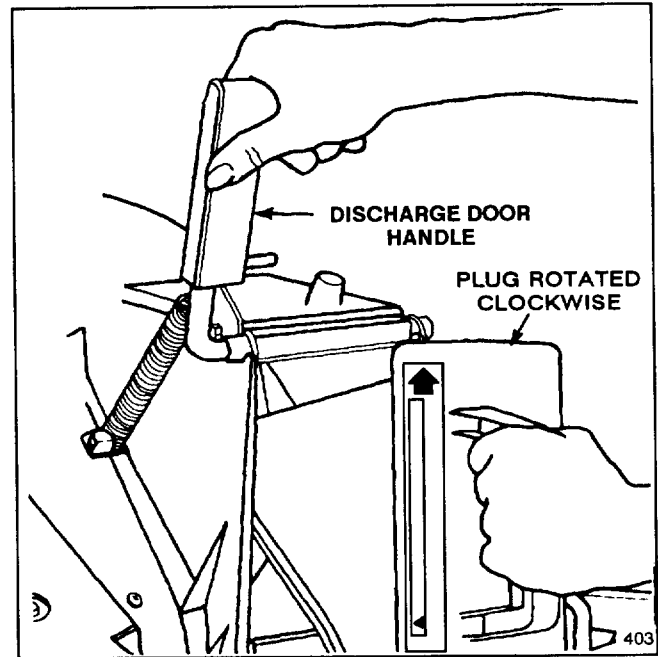


Figure 6

INSTALL AIR CLEANER COVER (Fig. 5)

- Insert bottom tabs of air cleaner cover into slots. Rotate cover upwards and snap into place.

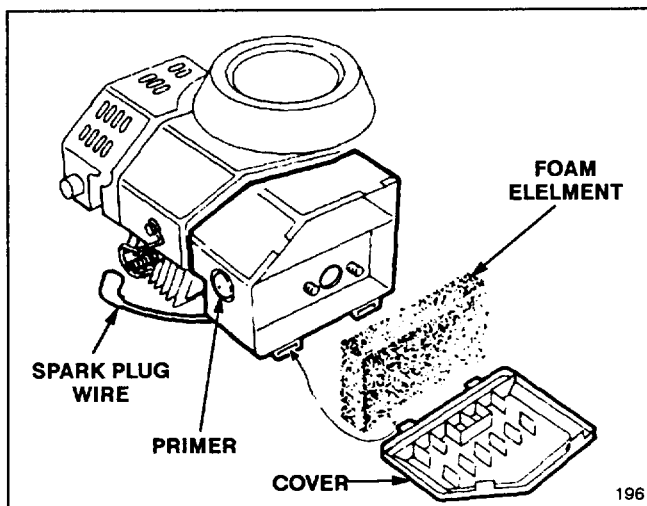


Figure 5

INSTALL DISCHARGE TUNNEL PLUG

- Open the discharge door by pulling forward on the handle and moving it rearwards (Fig. 6). Hold the discharge door handle to prevent the spring-loaded door from closing while inserting the plug.

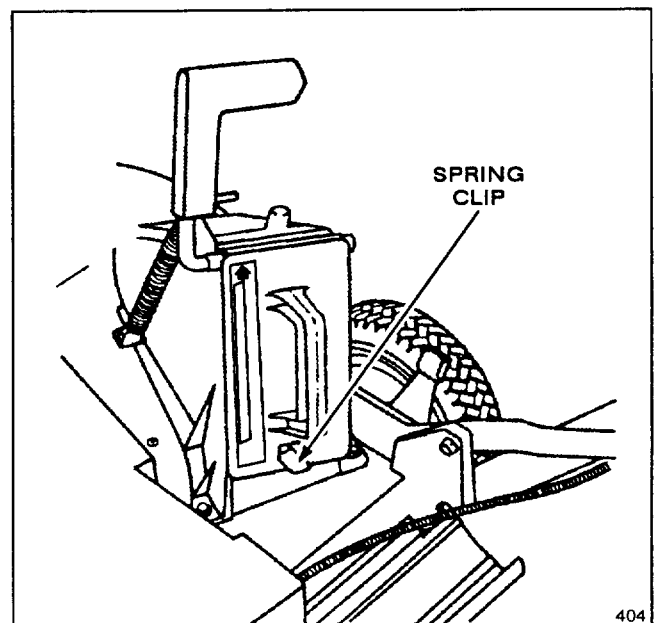


Figure 7

BEFORE OPERATING



WARNING

DANGER: Gasoline is extremely flammable and explosive under certain conditions. Do not smoke when handling fuel and keep fuel far away from open flames and sparks. Never buy more than a 30 day supply of gasoline. Store it in an approved container. Keep gasoline out of reach of children.

Refuel outdoors and only when engine is cold. Fill tank to within 1/4" to 1/2" (6 to 13 mm) from bottom of filler neck, not into filler neck. This space is for expansion of fuel. Use funnel or spout to prevent spilling. Wipe up any spilled gas.

MIX GASOLINE AND OIL – 50:1 RATIO

1. APPROVED OIL – For simplicity and best engine performance, mix the contents of one bottle of Toro 50:1 Two-Cycle Oil with two gallons of fresh, unleaded regular gasoline. Leaded regular gasoline may be used if unleaded regular is not available.

Toro Two-Cycle Oil is specially formulated to provide superior lubrication, make starting easy, and prolong engine life. If Toro Two-Cycle Oil is not available, mix two gallons of gasoline and 5.2 ounces of another high grade two-cycle oil that has the NMMA or BIA-TCW certification printed on the label.

IMPORTANT: YOU CAN ALSO USE TORO "EASY-MIX" TWO-CYCLE OIL (3.2 OUNCE BOTTLE MIXED ONE PER GALLON OF GASOLINE) IN THIS TORO TWO-CYCLE ENGINE.

NEVER USE AUTOMOTIVE OIL (i.e. SAE 30, 10W30 etc.), TWO-CYCLE OIL THAT IS NOT CERTIFIED NMMA/BIA-TCW, OR THE WRONG MIX RATIO BECAUSE THE ENGINE CAN BE DAMAGED, AND IT WOULD NOT BE COVERED BY THE TORO WARRANTY.

Toro also recommends that Toro Stabilizer/Conditioner be used regularly in all Toro gasoline powered products during operation and storage seasons. Toro Stabilizer/Conditioner cleans the engine during operation

and prevents gum-like varnish deposits from forming in the engine during periods of storage.

2. Mixing Gasoline and Oil (Fig. 8) – Pour half a gallon of gasoline into an approved gasoline container and add correct amount of two-cycle oil. Reinstall cap on gasoline container and shake the container to mix oil and gas thoroughly. Remove cap and add remaining amount of gasoline.

IMPORTANT: NEVER USE METHANOL, GASOLINE CONTAINING METHANOL, GASOLINE CONTAINING MORE THAN 10% ETHANOL, PREMIUM GASOLINE, OR WHITE GAS BECAUSE ENGINE FUEL SYSTEM DAMAGE COULD RESULT.

DO NOT USE FUEL ADDITIVES OTHER THAN THOSE MANUFACTURED FOR FUEL STABILIZATION DURING STORAGE SUCH AS TORO'S STABILIZER/CONDITIONER OR A SIMILAR PRODUCT. TORO'S STABILIZER/CONDITIONER IS A PETROLEUM DISTILLATE BASED CONDITIONER/STABILIZER. TORO DOES NOT RECOMMEND STABILIZERS WITH AN ALCOHOL BASE SUCH AS ETHANOL, METHANOL OR ISOPROPYL. ADDITIVES SHOULD NOT BE USED TO TRY TO ENHANCE THE POWER OR PERFORMANCE OF MACHINE.

NOTE: Do not mix gasoline and oil in the product fuel tank. Oil that is at room temperature mixes easier and more thoroughly than cold oil.

50:1 GAS/OIL Mixing Chart

U.S. GALLON	
Gasoline	Oil
1 gallon	2.6 oz.
2 gallons	5.2 oz.

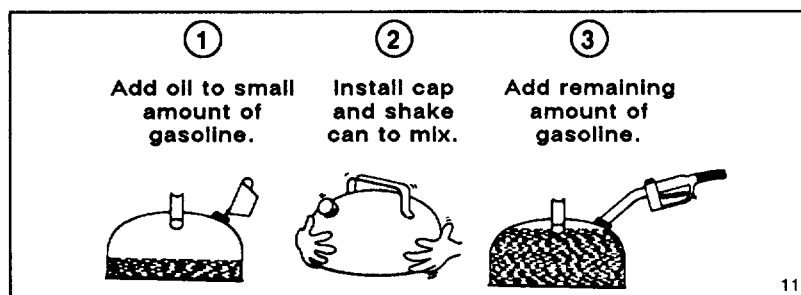


Figure 8

RECYCLER® MOWER TIPS

RECYCLER® MOWER FEATURES

The Toro Recycler® mower has a new and completely different cutting concept that leaves your lawn with a bagged look without bagging clippings.

Your Recycler® mower is equipped with special parts which increase your mower's ability to cut and recut grass clippings, leaves, and other yard debris into tiny particles and inject them down into the grass. These parts are:

- A. A special blade and blade stiffener
- B. Four special "kicker plates" positioned on the underside of the mower deck in strategic positions (Fig. 9)

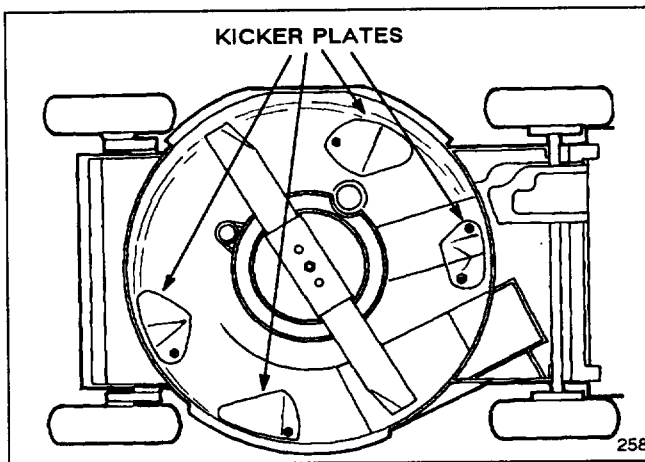


Figure 9

- C. A special plug which locks into the mower's discharge tunnel (a fifth kicker is on the plug) (Fig. 10)

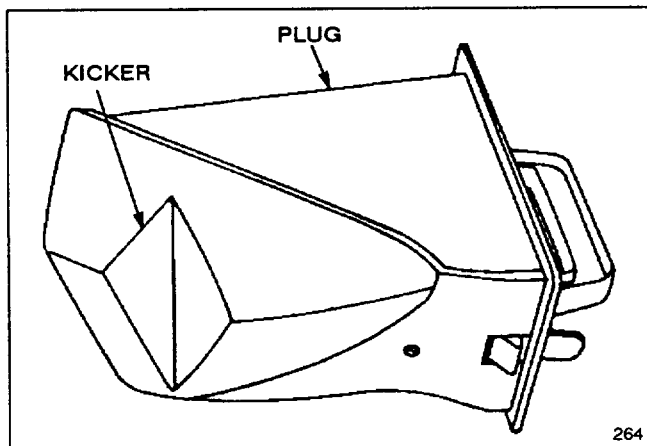


Figure 10

The blade and four kicker plates are permanent parts of your mower. The blade should be removed only for sharpening or replacement. The kickers should never be removed, unless they need to be replaced. They do not interfere with the normal bagging or optional side discharge operations of the mower.

The plug, however, is a removable part, just as the grass bag and optional side discharge chute are re-

movable parts. You cannot use the plug in combination with either the grass bag or the side discharge chute.

It is possible to mow without using the plug by closing the discharge tunnel door. However, your lawn appearance will be much more satisfactory if you use the plug as it has an additional kicker (Fig. 10) that helps drive the clippings down into the grass.



WARNING

Never start or operate the mower unless one of the following is true:

- 1. The discharge tunnel plug is locked in place.
- 2. The bag is locked in place.
- 3. The side discharge chute is locked in place.
- 4. The discharge door is locked closed.



WARNING

Mow grass in dry conditions only. For safety reasons, never operate mower in wet grass. There is the possibility that you may slip on wet grass and that your foot might slide into the blade path.

TIPS FOR CUTTING GRASS CLIPPINGS

Even with the Recycler® mower, you may encounter conditions where it is not possible to hide all of the finely cut clippings or leaves all of the time down in the grass. Follow these instructions for the best cutting results and lawn appearance:

- Maintain a **sharp blade** throughout the cutting season. Periodically file down nicks on blade.
- Clean any residue from the underside of mower housing, kickers, and plug after each use. See Cleaning Mower Housing, Discharge Tunnel and Plug, page 13.
- When cutting grass over 6" tall, you may want to cut the lawn twice to hide clippings down in the grass.
- In the heat of the summer, it is generally best to cut grass at the C, D or E height-of-cut settings. Only about 1/3 of the grass blade should be cut. Cutting below the C setting is not recommended unless grass is sparse or it is late fall when grass growth begins to slow down. If long grass must be cut, you may need to use a higher height-of-cut setting and a slower walking speed; then recut the grass at a more normal setting. If grass is too long and leaves clumps on top of lawn, mower may plug and cause engine to stall.
- Alternate mowing direction. This helps disperse clippings over lawn for even fertilization.

RECYCLER® MOWER TIPS

If the finished cut lawn appearance is unsatisfactory, try one or more of the following:

- Sharpen the blade.
- Walk at a slower pace while mowing.
- Raise the height-of-cut setting on your mower.
- Cut your grass more frequently.
- Overlap cutting swaths instead of cutting a full swath with each pass.
- Mow across the marginal areas a second time.
- Set height-of-cut on front wheels one notch lower than rear wheels. (example: set front wheels at "C" setting and rear wheels at "D" setting)

TIPS FOR CUTTING LEAVES

You can cut up leaves in the fall instead of bagging. If you decide to bag, the Recycler® mower reduces the number of leaf bags you will need by finely chopping

up the leaves before they are bagged. Some leaf particles will be injected back down into the soil. When spring arrives, the leaf particles will have decomposed and returned valuable nutrients to the soil.

- Ensure leaves are dry.
- When cutting is complete, always be sure that 50% of the lawn shows through the cut leaf cover. This may require one or more passes over the leaves.
- For light leaf coverage, position all wheels at the same height-of-cut setting.
- If there are more than 5" of leaves on lawn, set the front wheels one or two notches higher than the rear wheels. This makes it easier to feed leaves under mower deck.
- Walk at a slower mowing speed if leaves are not being cut up finely enough to be hidden down in the grass.
- If you cut up a lot of oak leaves, you might want to add lime to your grass in the spring. Lime reduces the acidity of oak leaves.

OPERATING INSTRUCTIONS

OPERATING TIPS

1. **CUTTING**—Best cutting results are achieved when engine is running at maximum speed and only about 1/3 of the grass blade is cut. If long grass must be cut, use highest height-of-cut setting for first mowing. Then recut the grass at a more normal setting. If too long of grass is cut, mower may plug and cause engine to stall.
2. **SHARP BLADE**—Begin each cutting season with a sharp blade. Periodically file down nicks.

STARTING, STOPPING, AND SELF-PROPELLING

1. **CONTROLS**—Throttle control, control bar, and fingertip starter are on upper handle (Fig. 11).
2. Push spark plug wire onto spark plug.
3. **STARTING**—Move throttle to **CHOKE**. Squeeze control bar against handle. Pull fingertip starter out slowly until positive engagement results; then pull vigorously to start the engine. Regulate throttle as desired when engine starts (Fig. 11).

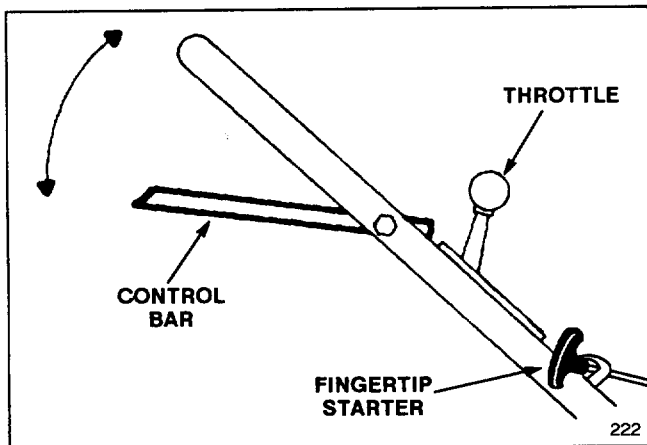


Figure 11

NOTE: A cold engine will start easier by pumping the primer bulb 3-5 times before pulling the starter rope.

NOTE: When starting a warm engine, **CHOKE** may not be necessary.

4. **STOPPING**—To stop engine, release control bar and wait for all moving parts to stop. Pull wire off spark plug if mower will be unattended or not used.

USING GRASS BAG

Occasionally you may wish to use the grass bag for bagging extra long grass, lush grass or leaves.

1. Stop engine and wait for all moving parts to stop.
2. Ensure chute door handle is fully forward and pin is engaged in catch (Fig. 12).

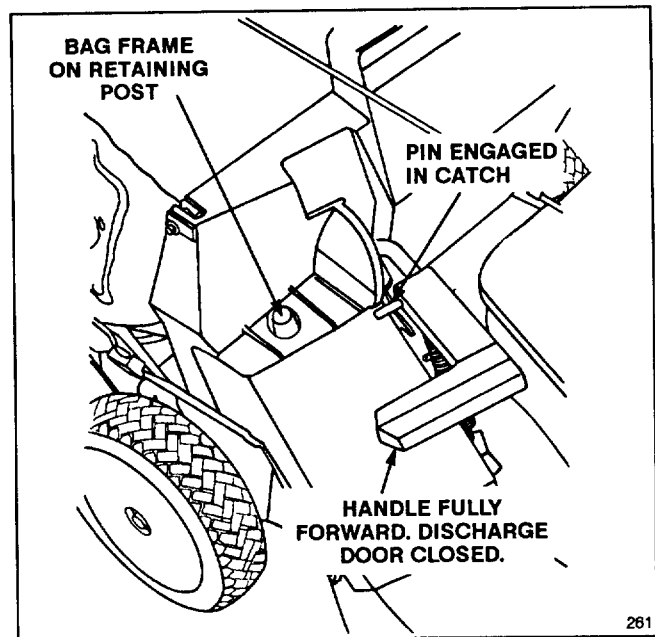


Figure 12

3. **INSTALLING BAG**—Slide hole in bag frame onto retaining post on housing (Fig. 12) and set rear of bag frame onto lower handle.

4. Pull discharge door handle forward until pin clears catch and move handle rearward until pin locks in bag notch (Fig. 13). Discharge door in mower housing is now open.

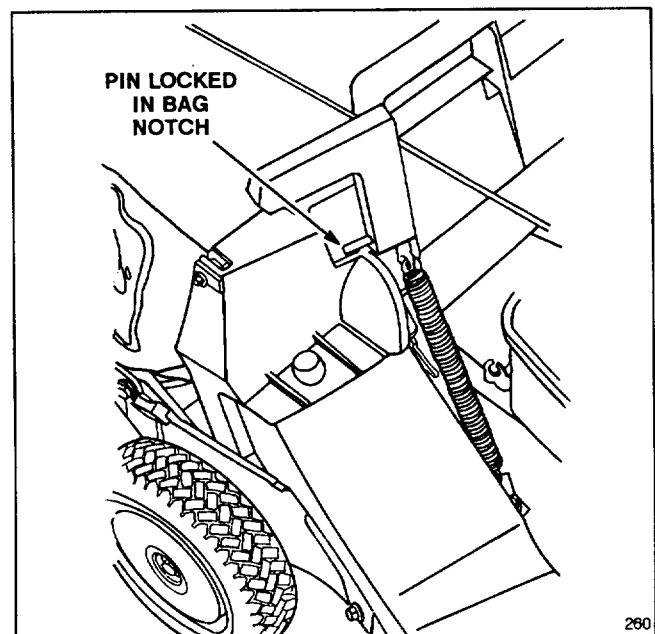


Figure 13

OPERATING INSTRUCTIONS



CAUTION

Except when grass bag, side discharge attachment or discharge tunnel plug is used, never open discharge door on mower when engine is running because grass clippings and other debris discharges with enough force to cause injury.

The grass bag material will catch and contain the majority of foreign objects such as small stones and other similar debris. The bag material, however, is subject to normal wear and deterioration. So check the bag frequently, and if it is defective, install a new genuine TORO replacement bag that has this or similar warning.



CAUTION

If discharge door cannot be closed because grass clippings clog discharge area, gently move discharge door handle back and forth until door can be closed completely. Do not force discharge door closed because door or handle may be damaged. If door still cannot be closed, stop engine and remove obstruction.

5. **EMPTYING BAG** — Stop engine and wait for all moving parts to stop. Raise discharge door handle and move it forward to engage the locking pin with catch (Fig. 12). Grasp handle at front and rear of bag and lift bag off mower. Gradually tip bag forward to empty clippings.

6. To reinstall bag, repeat steps 3 and 4.

ADJUSTING HEIGHT-OF-CUT

The height-of-cut is adjustable from approximately 3/4 to 3-1/4 inches (19 mm to 83 mm), in 1/2 inch (12.7 mm) increments. Moving height-of-cut adjuster forward raises height-of-cut.

1. Stop the engine and wait for all moving parts to stop.
2. For easier adjustment, lift housing up so wheel is off ground. **Do not place hands under deck to lift housing.** Squeeze adjusting lever toward wheel (Fig. 14) and move it to the desired setting. Ensure pin on height-of-cut adjuster lever engages notch in mower housing wear plate. Adjust all wheels to the same setting.

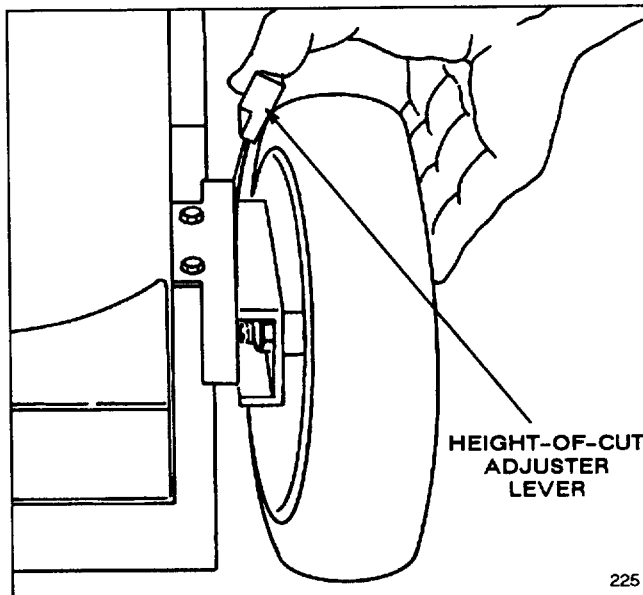


Figure 14

MAINTENANCE



CAUTION

Pull wire off spark plug before performing adjustments or maintenance.

SERVICING AIR CLEANER

Normally, clean air cleaner after every 25 operating hours. More frequent cleaning is required when mower is operated in dusty or dirty conditions.

1. Stop engine and pull wire off spark plug (Fig. 15).
2. Lift tabs at top of air cleaner cover and pivot cover down. Clean cover thoroughly.
3. If outside of foam element is dirty, remove it from air cleaner body. Clean thoroughly.
 - A. WASH foam element in a solution of liquid soap and warm water. Squeeze to remove dirt, but do not twist because foam may tear. Rinse thoroughly in clear water.
 - B. DRY by wrapping in a clean rag. Squeeze rag and foam element to dry.

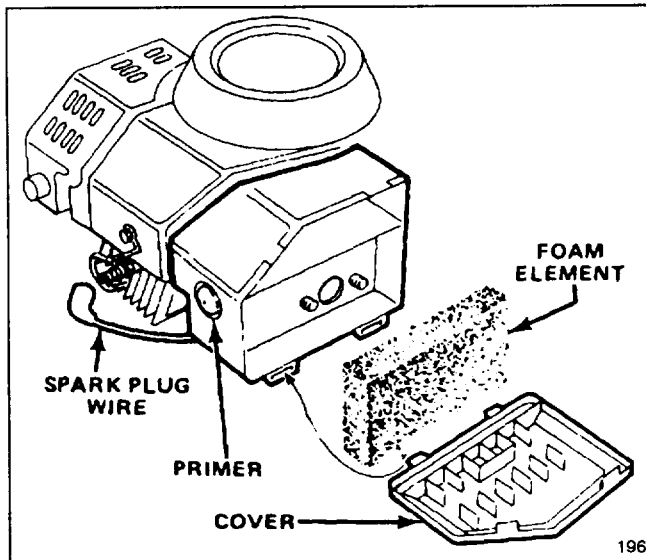


Figure 15

- C. SATURATE element with 5 ounces (150 ml) of SAE 30 engine oil. Squeeze element to remove excess oil and to distribute oil thoroughly. A damp element is desirable.

4. Reinstall foam element and air cleaner cover.

IMPORTANT: Do not operate engine without air cleaner element because extreme engine wear and damage will likely result.

REPLACING SPARK PLUG

Use an NGK BPMR4A spark plug or equivalent. Correct air gap is 0.032" (0.81 mm). Remove plug after every 25 operating hours and check its condition.

1. Stop engine and pull wire off spark plug (Fig. 15).

2. Clean around spark plug and remove plug from cylinder head.

IMPORTANT: Replace a cracked, fouled, or dirty spark plug. Do not sand blast, scrape, or clean electrodes because engine damage could result from grit entering cylinder.

3. Set air gap at 0.032" (0.81 mm) (Fig. 16). Install correctly gapped spark plug and gasket seal. Tighten plug firmly to 10 ft-lb (13.6 N-m).

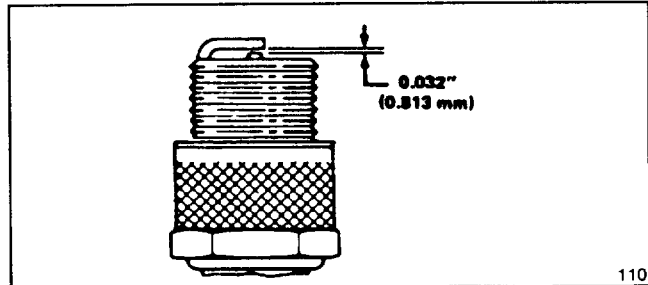


Figure 16

DRAINING GASOLINE

1. Stop engine and pull wire off spark plug (Fig. 15).

Note: Drain gasoline from a cold engine only.

2. Remove cap from fuel tank and use pump-type siphon to drain fuel into clean gas can.

Note: This is the only procedure recommended for draining fuel.

ADJUSTING THROTTLE

Throttle control adjustment may be required if engine does not start. Whenever a new throttle control cable is installed, throttle must be adjusted.

1. Stop engine and pull wire off spark plug (Fig. 15).

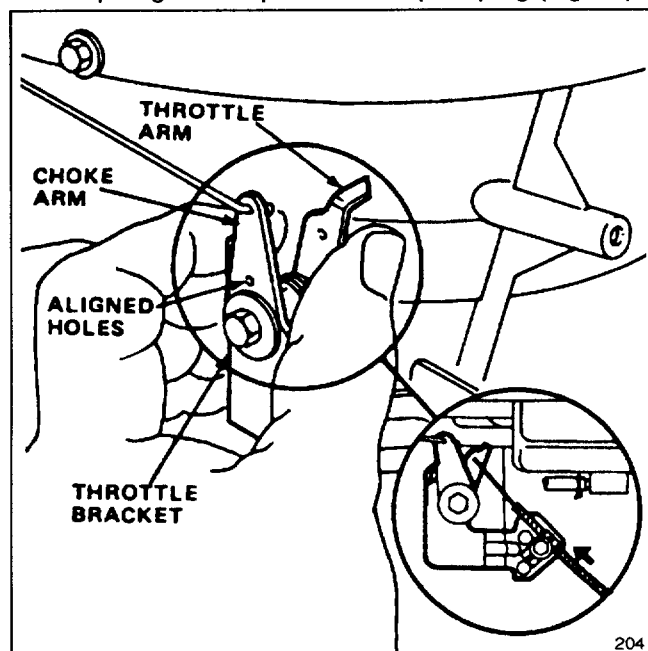


Figure 17

MAINTENANCE

2. If necessary, close door on mower housing and remove grass bag.
3. Move throttle control to FAST.
4. Loosen cable clamp screw until throttle cable slides (Fig. 17). Align holes in choke arm and throttle bracket. A small dia. pin may be inserted into aligned holes to hold adjustment. Push throttle cable until throttle arm makes contact with choke arm. Tighten cable clamp screw. Remove pin if used.

CLEANING COOLING SYSTEM

After every 75 operating hours, clean dirt and chaff from cylinder, cylinder head fins and from around carburetor and linkage. Also remove debris from air intake slots on recoil housing. This will ensure proper cooling and best engine performance.

CLEANING MUFFLER AND EXHAUST PORT

Clean end of muffler pipe and exhaust port after every 75 hours of operation.



CAUTION

Clean muffler and exhaust port only after engine and muffler are cool. A hot engine and muffler can cause burns.

1. Use hard wood scraper and remove carbon from end of muffler pipe (Fig. 18).
2. Remove screw, two nuts, and lockwashers (Fig. 18). Slide muffler off mounting pins.

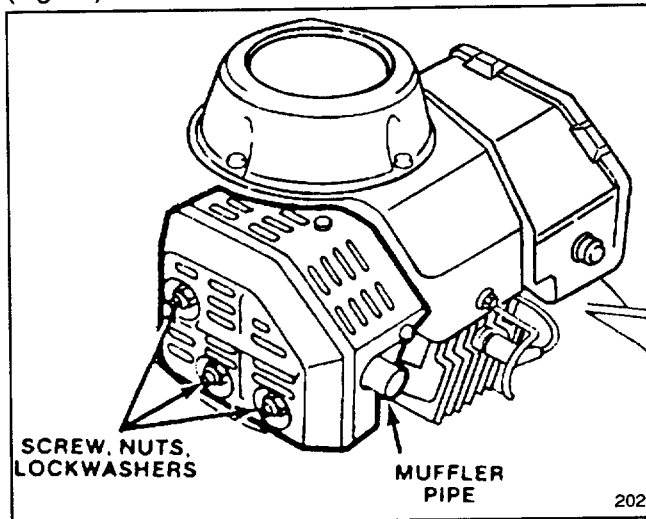


Figure 18

3. Pull wire off spark plug. Slowly pull recoil starter so piston covers exhaust port (Fig. 19).
4. Clean carbon from exhaust port (Fig. 19) with flat, hard wood scraper.

IMPORTANT: Do not use a metal scraper or similar object to clean exhaust port because accidental damage to the piston or cylinder could easily occur.

5. Reinstall muffler with screw, (2) nuts and lockwashers (Fig. 18). After cleaning exhaust port, make sure muffler gasket is still usable.

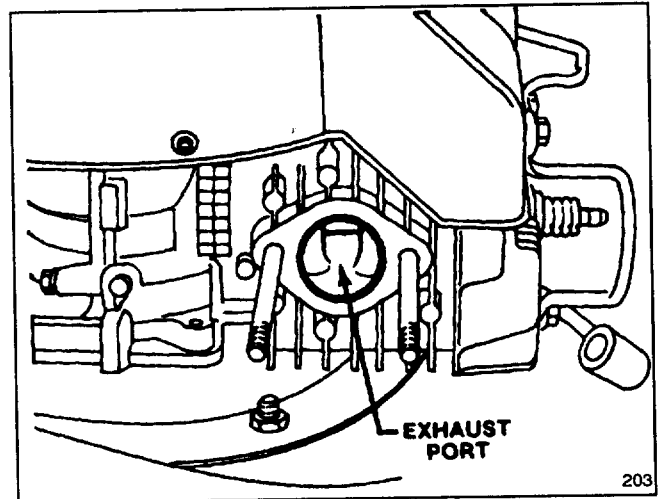


Figure 19

INSPECTING/REMOVING/SHARPENING BLADE

1. Stop engine and pull wire off spark plug (Fig. 15).
2. Drain gasoline from fuel tank; refer to Draining Gasoline, page 10.
3. Tip mower on its right side (Fig. 20). Avoid rotating blade as starting problems may result.



CAUTION

Do not attempt to inspect, remove or replace blade without first removing the spark plug wire from spark plug and fastening it away from accidental contact with spark plug.

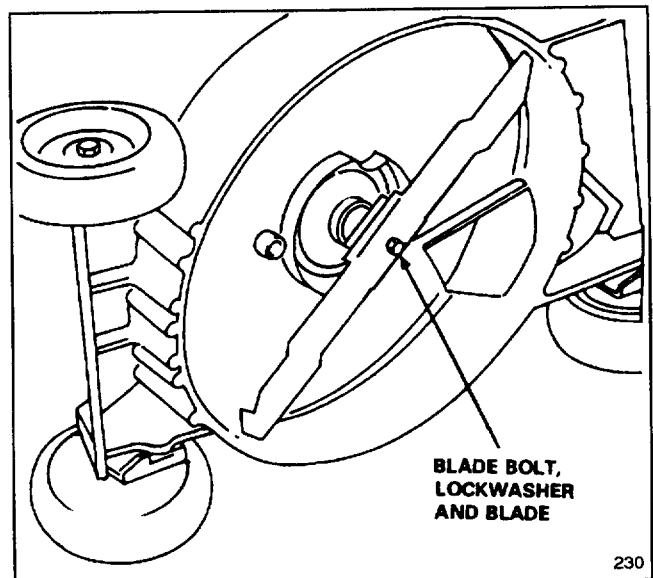


Figure 20

MAINTENANCE

4. INSPECTING BLADE—Carefully examine blade for sharpness and wear, especially where flat and curved parts meet (Fig. 21A). Since sand and abrasive material can wear away the metal that connects the flat and curved parts of the blade, check blade before using the mower. If a slot or wear is noticed, (Fig. 21B & C), replace blade. Refer to step 5.

Note: For optimum performance, install new blade before cutting season begins. During the year, file down small nicks to maintain the cutting edge.



CAUTION

If blade is allowed to wear, a slot may form near the sail. Eventually a piece of blade may break off resulting in serious injury to yourself or a bystander.

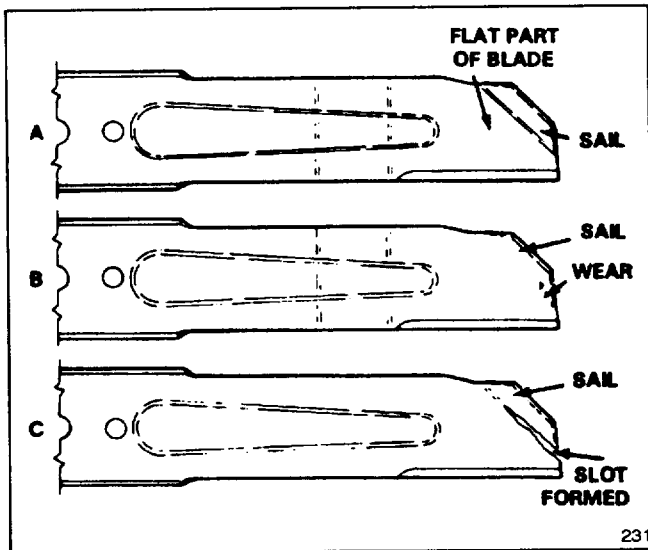


Figure 21

5. REMOVING BLADE—Grasp end of blade using a rag or thickly padded glove. Remove blade bolt, lockwasher, and blade (Fig. 20).

6. SHARPENING BLADE—Using a file, sharpen top side of blade and maintain original cutting angle (Fig. 22). The blade will remain balanced if same amount of material is removed from both cutting edges.

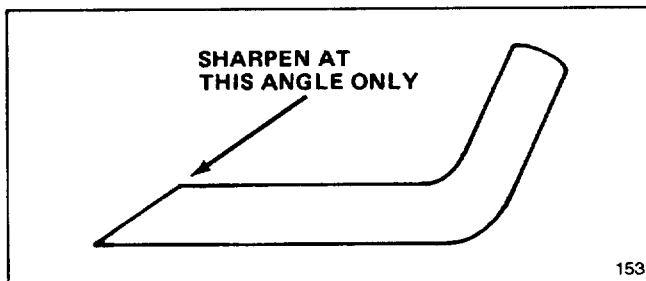


Figure 22

IMPORTANT: Check balance of blade by putting it on a blade balancer. An inexpensive balancer can be purchased at a hardware store. A balanced blade stays in a horizontal position and an unbalanced blade settles to the heavy side. If blade is not balanced, file more metal off cutting edge on heavy end of blade.

7. Install sharp, balanced blade with lockwasher and blade bolt. Sail part of blade must point toward top of mower housing to assure correct installation. Tighten blade bolt to 50 ft-lb (68 N-m).

LUBRICATION

After every 25 operating hours or when season ends, pivot arms must be lubricated.

1. Move rear wheel height-of-cut levers to center setting. Wipe grease fittings with clean rag (Fig. 23). Install grease gun onto fitting and gently apply 2 or 3 pumps of #2 Multi-Purpose Lithium Base Grease. Excessive grease pressure may damage seals.

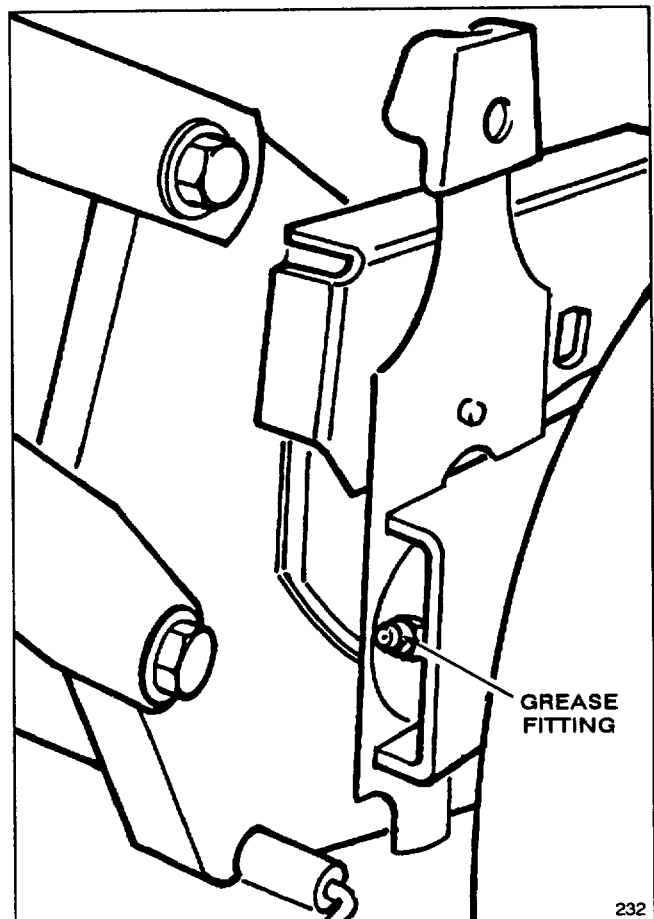


Figure 23

MAINTENANCE

SERVICING WHEELS (Fig. 24)

Removal

1. Stop engine and remove capscrew, wheel spacer, and locknut mounting wheel to pivot arm.
2. Separate wheel halves from tire by removing (4) capscrews and locknuts.

Note: If bearings are to be removed from bearing support hub, remove by pressing on bearing spacer.

Assembly

1. Position tire onto (1) wheel half aligning lugs on each.
2. Place bearing support hub into center hole of wheel half. Make sure legs of hub are positioned over flange of hole.

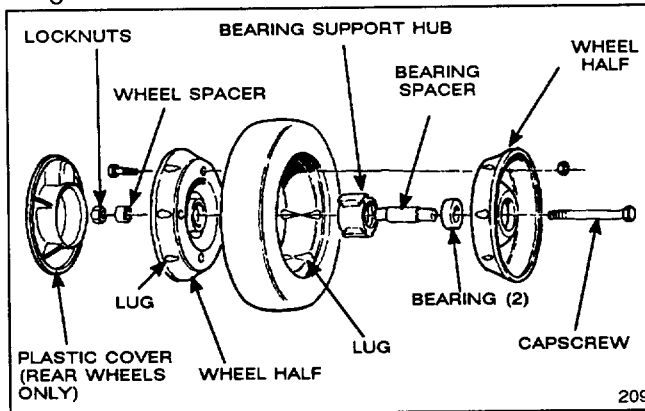


Figure 24

3. Place other wheel half onto bearing support hub aligning wheel and tire lugs and mounting holes.
4. Using (2) 1/4 - 20 x 1.50" lg. fully threaded screws or bolts and non-locking nuts, loosely secure wheel halves together. Mount screws or bolts in opposing holes.
5. Check alignment of all parts and tighten screws, alternating from side to side for a uniform fit, until wheel halves are drawn together.
6. Install (2) capscrews and locknuts, previously removed, in remaining holes in wheel halves and tighten. Remove (2) long screws or bolts and replace with (2) capscrews and locknuts.
7. Reinstall wheel to pivot arm with capscrews, spacer, and locknut. Make sure spacer is positioned between wheel hub and pivot arm.

CLEANING MOWER HOUSING, DISCHARGE TUNNEL AND PLUG

To ensure best performance, the discharge tunnel plug must be cleaned after each use. When grass is thick and lush, clipping may collect on and around the plug; this may make plug removal difficult. After each use, remove plug from discharge tunnel and clean off all debris.

Keep underside of mower housing clean. Be especially careful to keep kickers on underside of mower housing free of debris (Fig. 25).

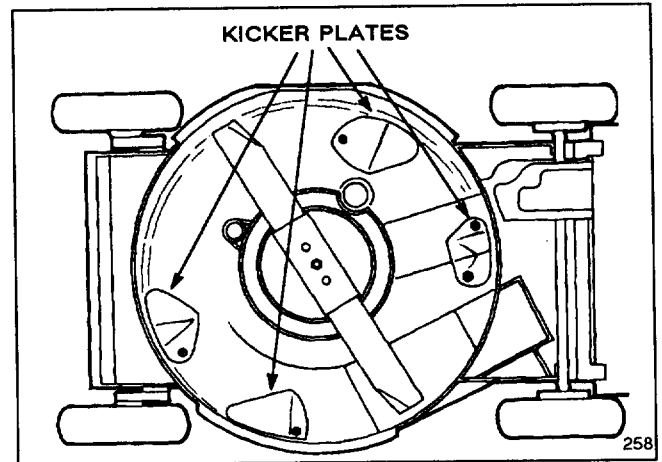


Figure 25

Always be sure that discharge tunnel door locks closed when handle is released. If debris prevents discharge door from locking closed, clean inside of discharge tunnel and door thoroughly.

1. Stop engine and pull wire off spark plug.
2. Drain gasoline from fuel tank: refer to Draining Gasoline, page 10.
3. Tip mower on its right side. Avoid rotating blade because starting problems may result.
4. Remove dirt and grass clippings that stick to housing with a hardwood scraper. Avoid burrs and sharp edges.

PREPARING MOWER FOR STORAGE

1. For long term storage, either drain gasoline from fuel tank or add a fuel stabilizer to the gasoline. To drain gasoline, refer to Draining Gasoline, page 10. After fuel is drained, start engine and let it idle until all fuel is consumed and engine stops. Repeat the starting procedure two more times to ensure all gas is removed from the engine. If gasoline is not drained, gum-like varnish deposits will form and cause poor engine operation, even starting problems.

Fuel can be left in gas tank only if a fuel additive, such as Toro's Stabilizer/Conditioner, is added to gasoline and run through engine before storing. Toro's Stabilizer/Conditioner is a petroleum distillate based conditioner/stabilizer. Toro does not recommend stabilizers with an alcohol base, such as ethanol, methanol or isopropyl. Use fuel additive in recommended quantities as specified on container.

Under normal conditions, fuel additives remain effective in fuel for 6-8 months.

2. Remove spark plug and pour 2 teaspoons of Toro two-cycle oil into hole in cylinder. Pull starter rope slowly to coat inside of cylinder. Install spark plug and tighten to 10 ft-lb (13.6 N·m). **DO NOT INSTALL WIRE ON SPARK PLUG.**

3. Clean underside of housing: refer to Cleaning Mower Housing, page 13.

MAINTENANCE

4. Check condition of blade: refer to Inspecting/Removing/Sharpening Blade, page 11.
5. Tighten all nuts, bolts, and screws.
6. Clean dirt and chaff from cylinder, cylinder head fins, and blower housing. Also remove grass clippings, dirt, and grime from external parts of the engine, shrouding, and top of mower housing.
7. Clean air cleaner: refer to Servicing Air Cleaner,

page 10.

8. Lubricate the pivot arms: refer to Lubrication, page 12.

9. Touch up all rusted or chipped paint surfaces. Toro Re-Kote paint is available from an Authorized TORO Service Dealer.

10. Store mower in a clean, dry place, out of the reach of children. Cover mower to keep it clean and protected.

OPTIONAL EQUIPMENT

1. **Side Discharge Kit, Model No. 59168** — Install in seconds. Rear mounted in place of the grass bag. Disperses clippings while trimming on both sides (Fig. 26).

2. **Spark Arrestor (Part No. 81-0200)** — If a spark arrestor is required because of local, state, or federal regulations, it may be purchased at your local Authorized TORO Service Dealer. Clean screen after every 75 hours of operation. If mower is operated on any California forest, brush, or grass covered land without a properly operating spark arrestor, the operator is violating state law, Section 4442 Public Resources Code.

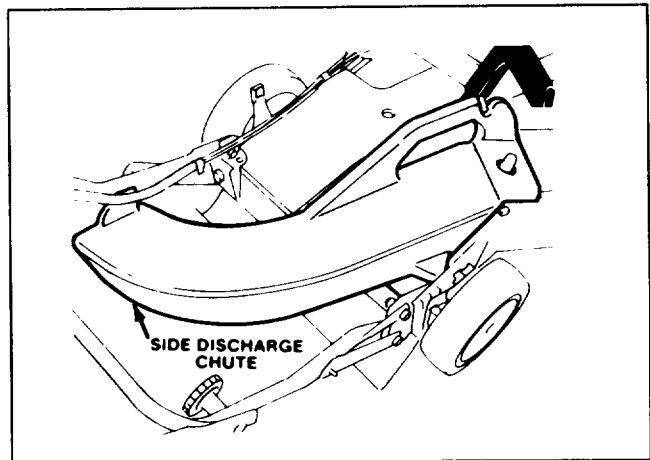


Figure 26

TORO SERVICE SUPPORT

If help — concerning safety, set-up, operation, maintenance, or troubleshooting — is ever needed, contact the local Authorized TORO Service Dealer or Distributor. Refer to the “Yellow Pages” for assistance. In addition to skilled service technicians, the dealer and distributor have factory approved accessories and replacement parts. Keep your Toro all TORO. Buy genuine TORO replacement parts and accessories.

PRODUCT IDENTIFICATION

The model and serial number decal is located at rear of mower housing, near the discharge door. Always refer to specific numbers on this decal in correspondence or when replacement parts are needed.

MAINTENANCE RECORD

[illegible]



Consumer
Products

THE TORO TOTAL COVERAGE GUARANTEE

A Full Two-Year Warranty
(Limited Warranty for Commercial Use)

What Is Covered By This Express Warranty?

The Toro Company promises to repair any TORO Product used for residential purposes if defective in materials or workmanship for a period of two years from the date of purchase. The cost of parts and labor are included, but the customer pays the transportation costs.

Transportation within a 15 mile radius of the servicing dealer is covered under this warranty for two-stage snowthrowers, walk behind debris equipment and all TORO Wheel Horse riding products. Walk power mowers, single stage snowthrowers, and other products not specifically covered, are excluded from the transportation coverage provided by this warranty.

What Products Are Covered By This Warranty?

This warranty applies to all gasoline powered Consumer Products (including TORO Wheel Horse riding products). Wide area walk behind mowers, ProLine 118, and 21" Commercial mowers without blade stop controls are covered by separate warranty statements.

How About Commercial Use?

TORO Consumer Products used for commercial, institutional or rental use are covered by a limited warranty for the following time periods from the date of purchase:

Products	Warranty Period
<ul style="list-style-type: none"> 300 through 700 Series Tractors (except 612-Z) and 1600 HMR <ul style="list-style-type: none"> Chassis 1 year limited warranty Engine 2 year limited warranty 21" Commercial Duty Walk Mower with blade stop controls 1 year limited warranty 200 Series Tractors, Rear Engine Riders, 612-Z, 1200 HMR 3.0 and 3.5 HP Edgers Straight Shaft Trimmers, and Backpack Blowers 90 day limited warranty All Others 45 day limited warranty 	

How Do You Get Warranty Service?

Should you feel your TORO product contains a defect in material or workmanship, contact the dealer who sold you the product or any Authorized TORO Service Dealer or TORO Master Service Dealer. The Yellow Pages of your telephone directory is a good reference source. The dealer will either arrange service at his/her dealership or recommend another Authorized Service Dealer who may be more convenient. You may need proof of purchase (copy of registration card, sales receipt, etc.) for warranty validation.

If for any reason you are dissatisfied with the Service Dealer's analysis of the defect in materials or workmanship or if you need a referral to a TORO Service Dealer, please feel free to contact us at the following address:

Toro Customer Service Department
8111 Lyndale Avenue South
Minneapolis, MN 55420
612-888-8801

What Must You Do To Keep The Warranty In Effect?

You must maintain your TORO Product by following the maintenance procedures described in the operator's manual. Such routine maintenance, whether performed by a dealer or by you, is at your expense.

What Does This Warranty Not Cover? and

How Does Your State Law Relate To This Warranty?

There is no other express warranty except the TORO Starting Guarantee on GTS Engines. This express warranty does not cover:

- Cost of regular maintenance service or parts, such as filters, fuel, lubricants, tune-up parts, blade sharpening, brake and clutch adjustments.
- Any product or part which has been altered or misused or required replacement or repair due to normal wear, accidents, or lack of proper maintenance.
- Repairs necessary due to improper fuel, contaminants in the fuel system, or failure to properly prepare the fuel system prior to any period of non-use over three months.
- Pickup and delivery charges for distances beyond a 15 mile radius from an Authorized TORO Service Dealer (covered products only).

All repairs covered by this warranty must be performed by an Authorized TORO Service Dealer using Toro approved replacement parts.

Repair by an Authorized TORO Service Dealer is your sole remedy under this warranty.

The Toro Company is not liable for indirect, incidental or consequential damages in connection with the use of the TORO Products covered by this warranty, including any cost or expense of providing substitute equipment or service during reasonable periods of malfunction or non-use pending completion of repairs under this warranty. Some states do not allow exclusions of incidental or consequential damages, so the above exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

COUNTRIES OTHER THAN THE UNITED STATES OR CANADA

Customers who have purchased TORO products exported from the United States or Canada should contact their TORO Distributor (Dealer) to obtain guarantee policies for your country, province, or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the TORO importer. If all other remedies fail, you may contact us at The Toro Company.