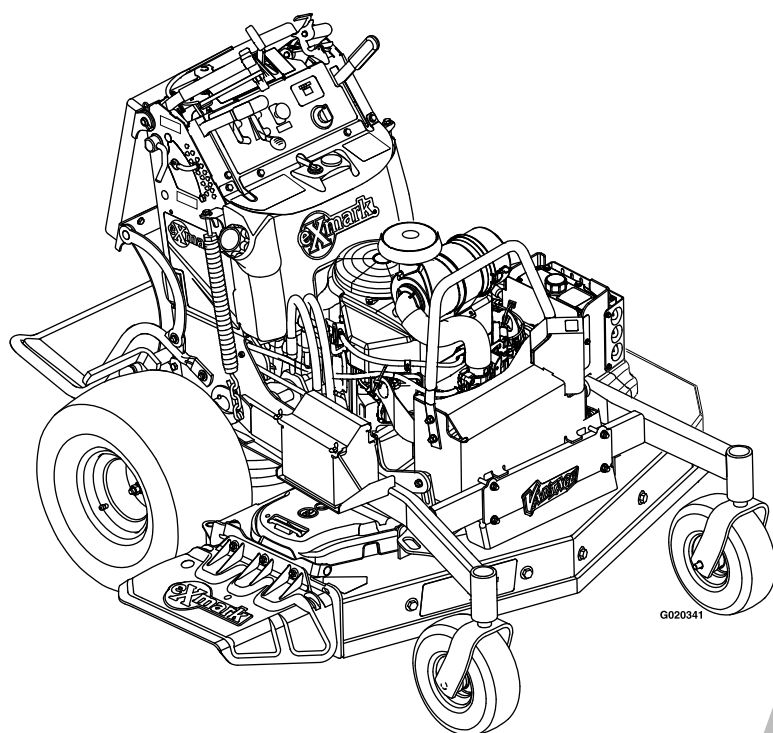




VANTAGE® X-SERIES

Model No. VTX691KA524—Serial No. 314000000 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required	HJ: hex jam	PRH: phillips round head
ASM: assembly	HLH: hex lag head	PTH: phillips truss head
BBC: blade brake control	HOC: height-of-cut	PTO: power-take-off
BHTF: button head thread forming	HSBH: hex socket button head	RH: right hand
CARR: carriage	HSFH: hex socket flat head	ROPS: roll-over protection system
CCW: counter clockwise	HSH: hex socket head	RRB: rear roller brush
CW: clockwise	HWH: hex washer head	SFH: slotted fillister head
DEG: degrees	HWHTF: hex washer head thread forming	SHH: slotted hex head
DPA: Dual Point Adjustment	HYD: hydraulic	SHWH: slotted hex washer head
ECM: electronic control module	LH: left hand	SPH: slotted pan head
EXT: external	LP: Liquefied Petroleum Gas	SQH: square head
FH: flat head	LPG: Liquefied Petroleum Gas	SRH: slotted round head
GA: gauge	NI: nylon insert	STD: standard
HD: heavy-duty	NPTF: national pipe thread fine	TAP: self tapping
HF: hex flange	PFH: phillips flat head	TTH: torx truss head
HH: hex head	PPH: phillips pan head	
HHF: hex head flange	PPHTF: phillips pan head thread forming	
HHFTF: hex head flange thread forming		

Touch Up Paint

Exmark black touch up spray paint – gloss black.

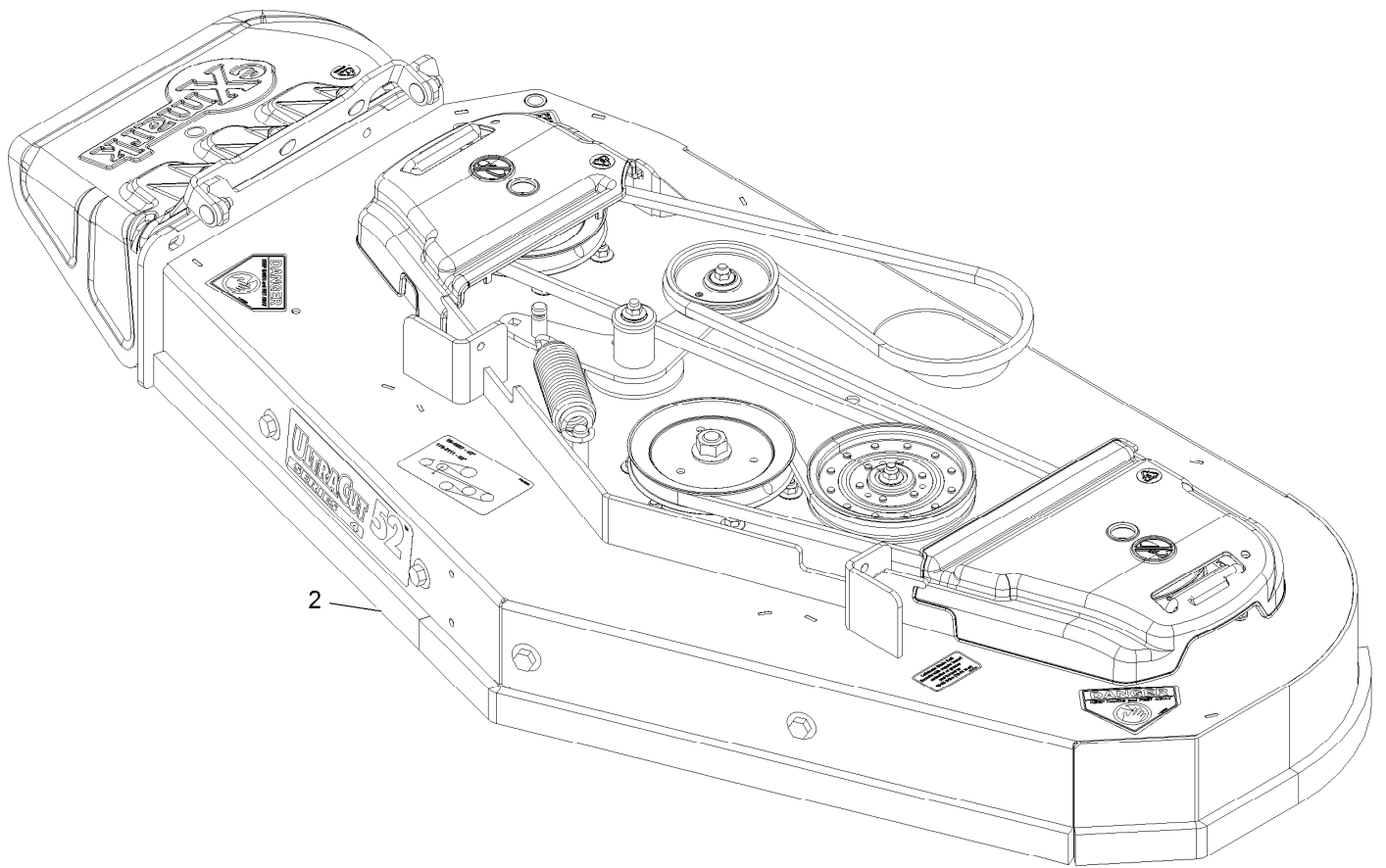
Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).



If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

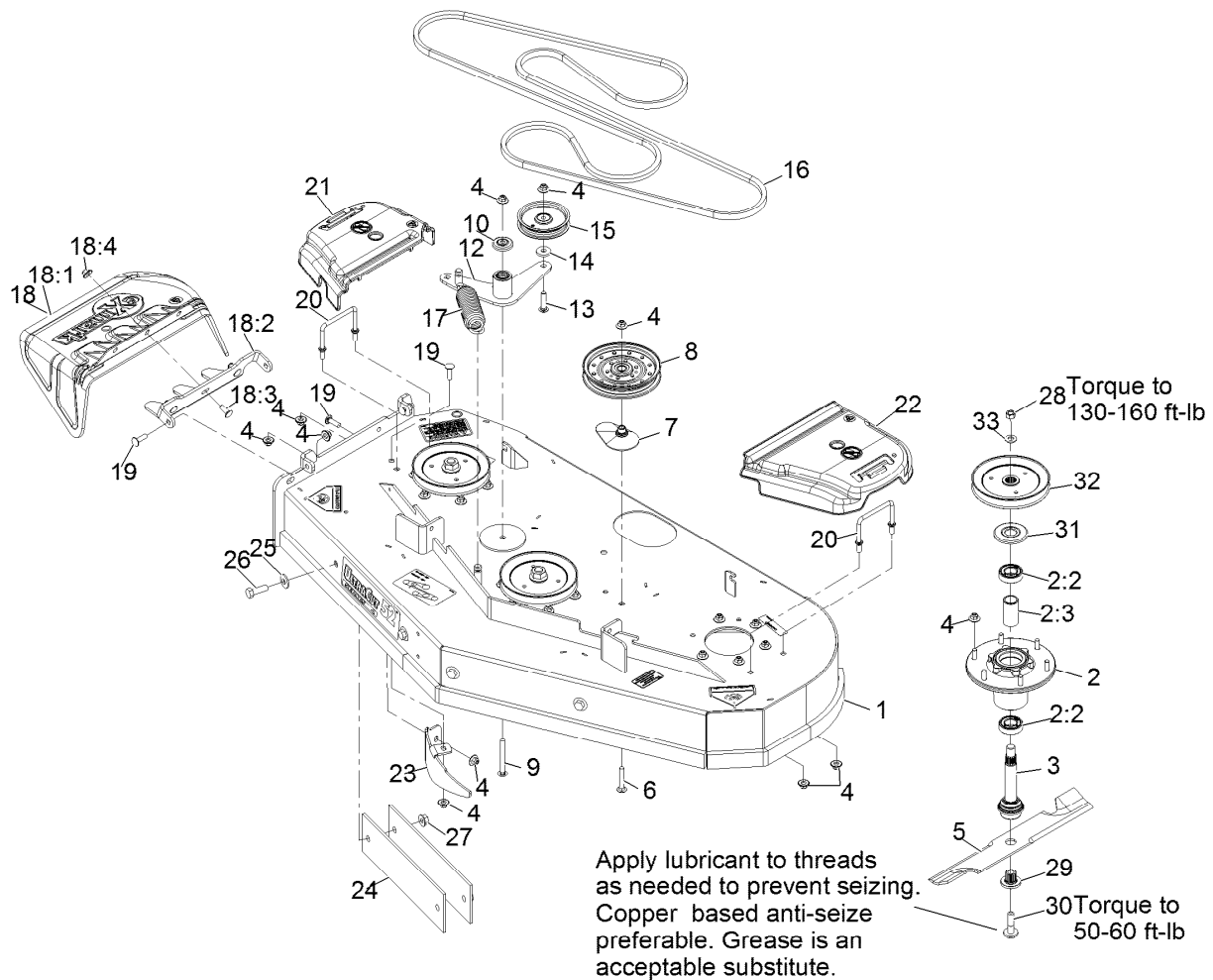
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Complete Deck Assembly

Ref.	Part Number	Qty.	Description
2	116-5012	1	ASM-Deck Complete 524



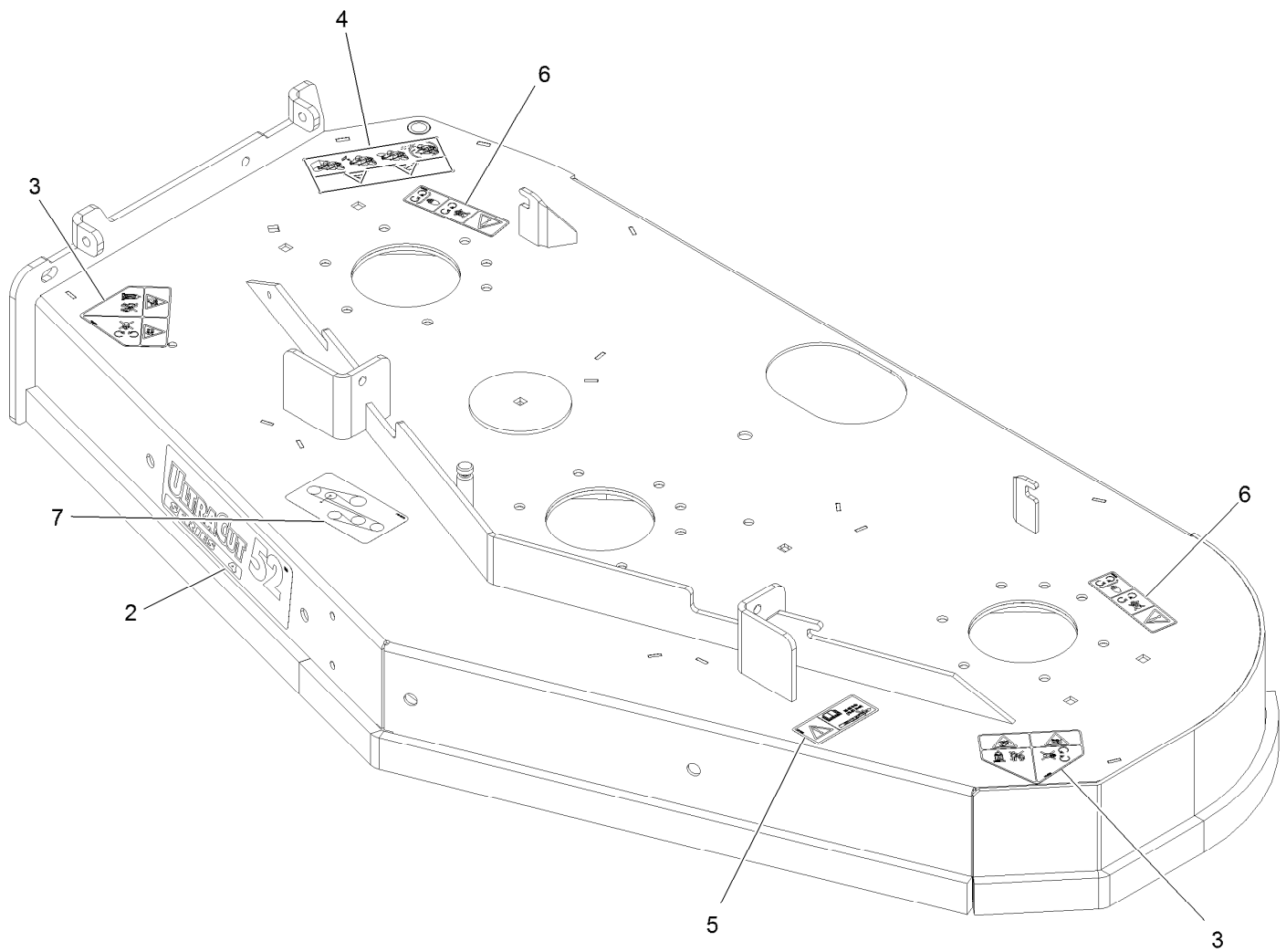
Deck Assembly

Ref.	Part Number	Qty.	Description
1	116-4001	1	Deck ASM-524
2	116-3344	3	ASM-Cutter Hsg With Bearings
2:2	116-0720	2	Bearing-Ball
2:3	116-3312	1	Spacer-Bearing
3	116-3341	3	ASM-Spindle And Seal ■
4	109-6658	29	Nut-Nyloc 3/8-16 Flg
5	103-6387	3	Blade, Low Lift
5	103-6382	3	Blade, Solid
5	103-6392	3	Blade, Mulching ●
5	103-6402	3	Blade-Notched
5	116-5175	3	Blade-Extreme 2, 18.00"
6	3231-7	1	Bolt-Carriage 3/8-16 X 2 1/4
7	109-2872	1	Spacer-Pulley
8	116-4667	1	Idler-Pulley, Flat
9	3231-11	1	Bolt-Carriage 3/8-16 X 3 1/2
10	103-2916	1	Guard-Top
12	116-3806	1	Idler Arm ASM W/Bearings
13	116-3381	1	Bolt-Carriage 3/8-16 X 1 3/4
14	1-373034	1	Washer
15	93-1622	1	Pulley-Idler
16	116-3111	1	Belt-B158.0

Ref.	Part Number	Qty.	Description
17	116-6317	1	Spring-Extension
18	109-7188	1	ASM,Discharge Chute
18:1	109-2738	1	Chute, Discharge
18:2	109-8675-01	1	Bracket,Discharge Chute
18:3	3231-22	3	Bolt-Carriage 3/8-16 X 1
18:4	109-6658	3	Nut-Nyloc 3/8-16 Flg
19	3231-28	4	Bolt-Carriage 3/8-16 X 1 1/4
20	109-6982	2	Wireform-Cover
21	109-6935	1	Cover-Belt, RH
22	109-6936	1	Cover-Belt, LH
23	116-5814-01	1	Baffle-Dogleg, Lz-Vt52
24	116-1822-01	4	Bar,Weight
25	1-513435	4	Washer-Spring Disc 1/2
26	325-6	4	Screw-HH 1/2-13 X 1 1/2
27	32128-49	4	Nut-Whizlock 1/2-13
28	116-7306	3	Nut-Hex
29	103-3037	3	Bushing, Splined
30	109-9220	3	Screw-Sems 1/2-20 X 2.19
31	116-1286	3	Guard,Bearing Top .989
32	116-0675	3	Sheave,Blade Drive 6.50 ■
33	103-2802	3	Washer-Spring Disc 3/4

● Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.

■ Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize). See operator s manual for locations.



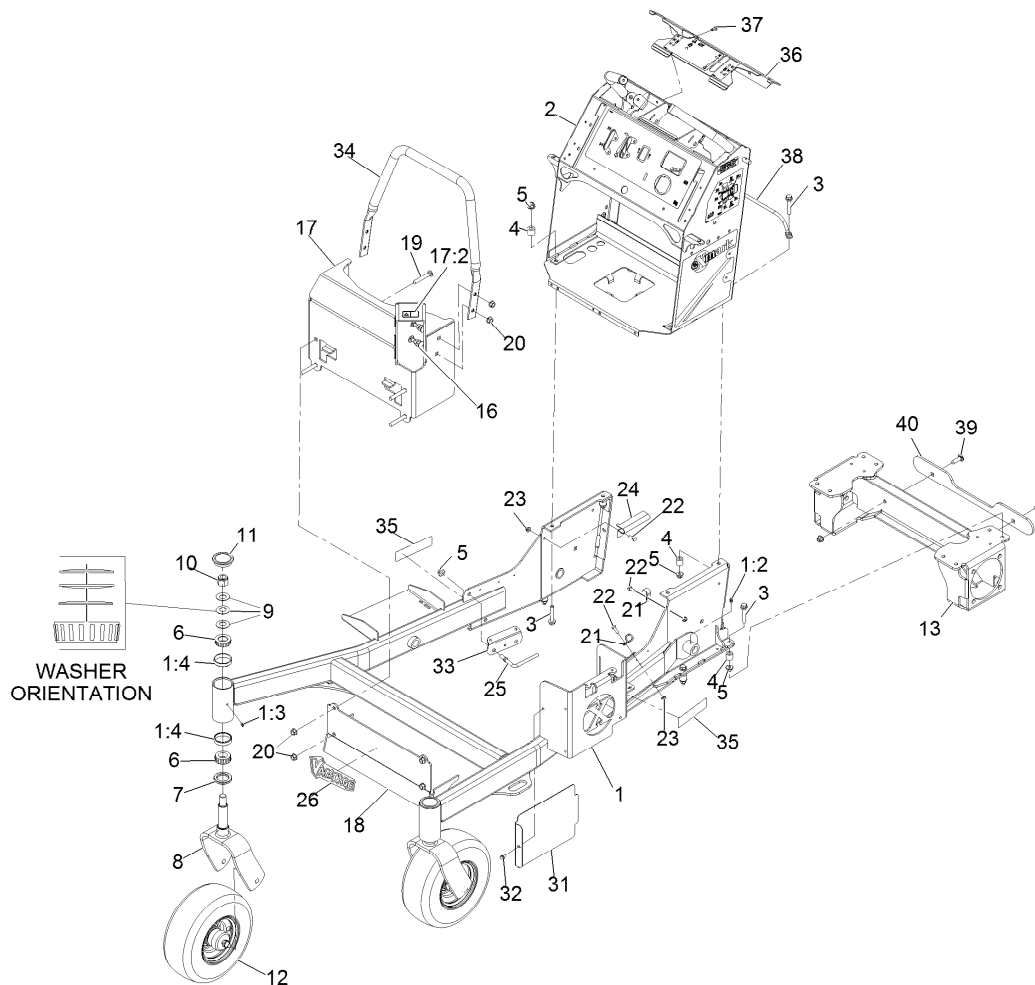
Deck W/Decals Assembly No. 116-4001

Ref.	Part Number	Qty.	Description
2	116-0034	1	Decal,Ultracut 52 Series 4
3	112-8760	2	Decal-Danger
4	114-3489	1	Decal-Warning, Bagger
5	116-8283	1	Decal-Bolt Torque
6	112-9028	2	Decal-Cover Missing
7	116-8774	1	Decal-Belt Routing



Idler Arm Assembly No. 116-3806

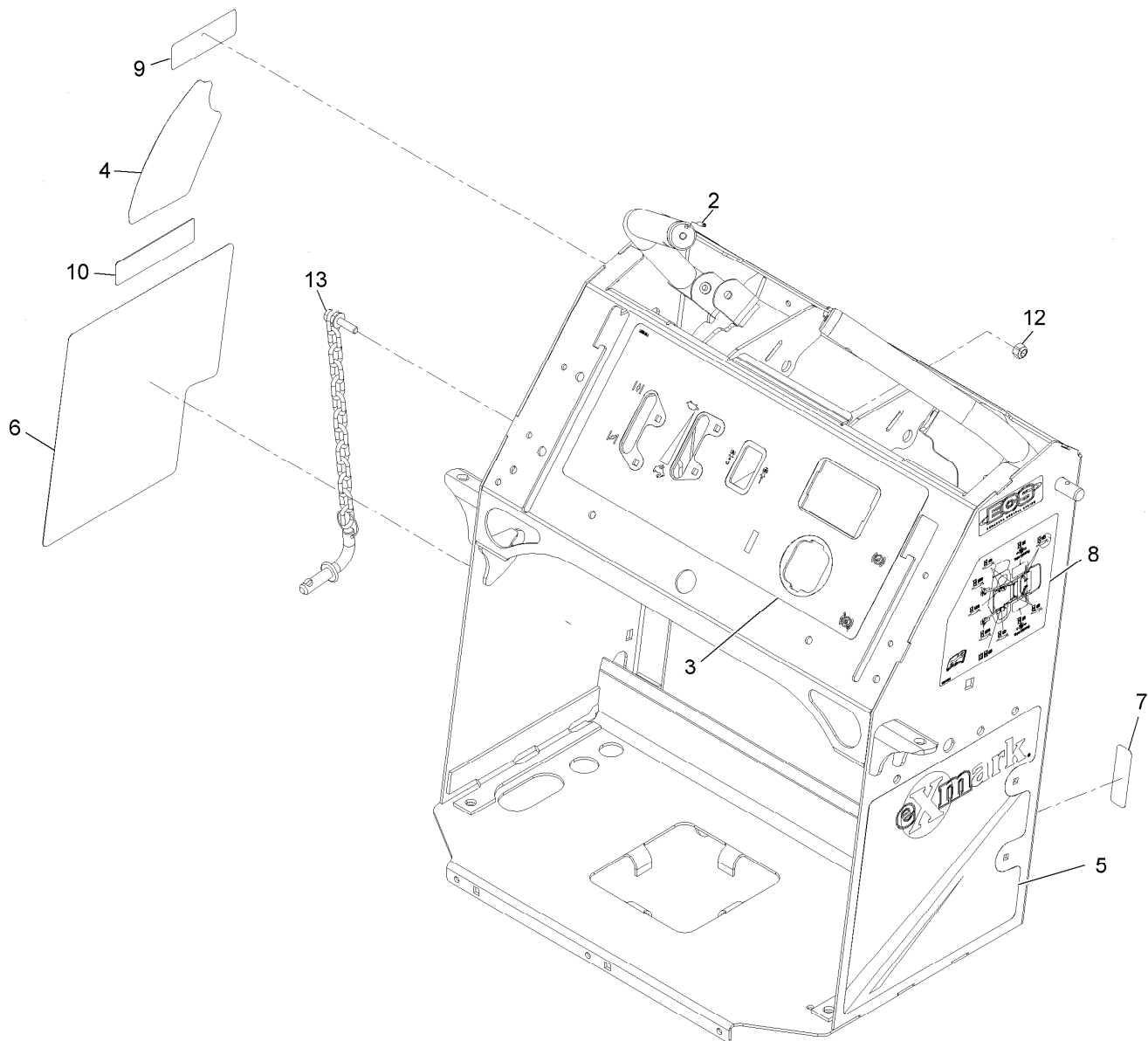
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	103-3504	2	Bearing-Spherical
3	103-3505	1	Seal-Double Lip
4	103-3506	1	Seal-Single Lip
5	106-7159	2	O-Ring
6	32120-10	2	Ring-Retaining



Main Frame Assembly

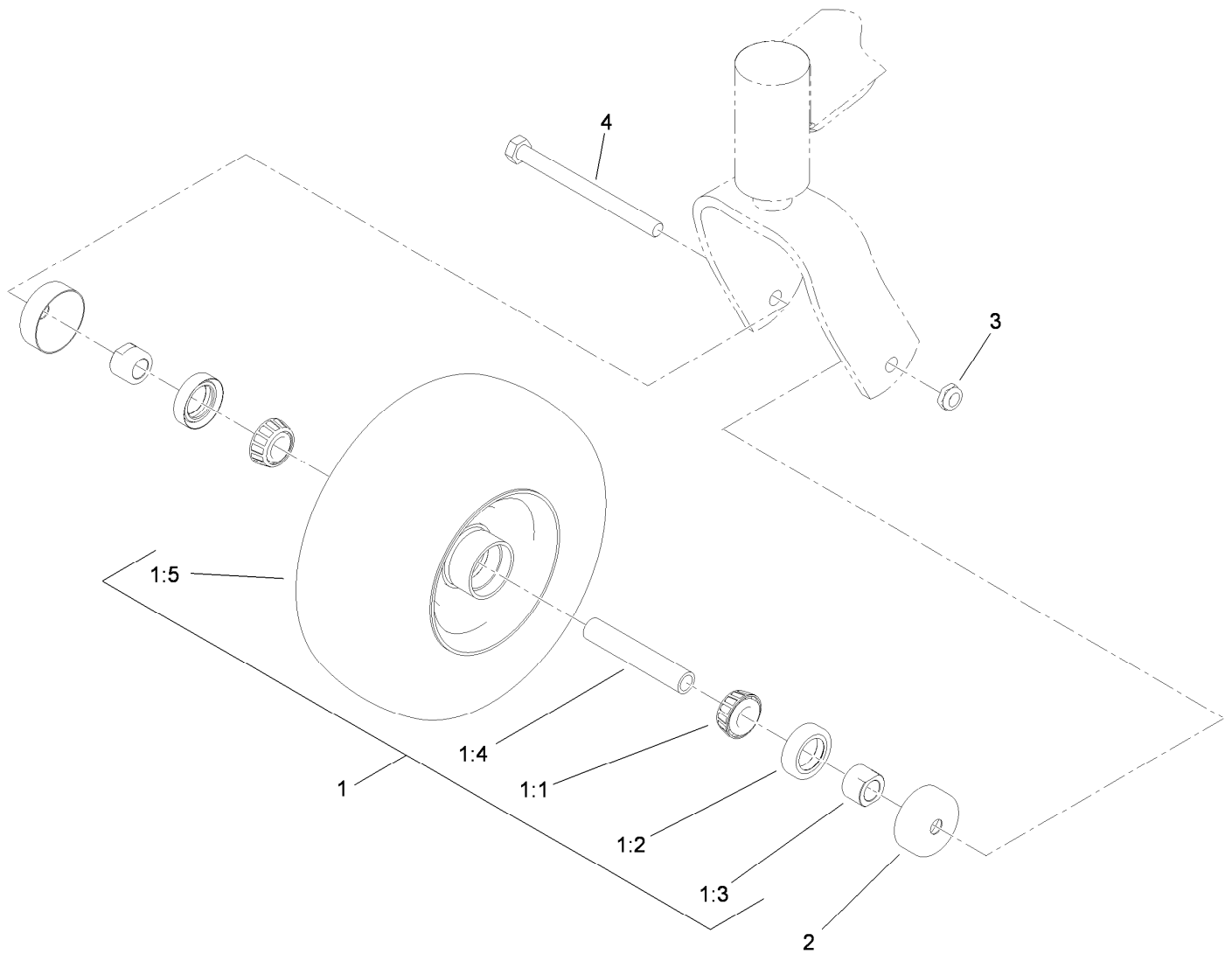
Ref.	Part Number	Qty.	Description
1	116-7045	1	Front Frame ASM
1:2	302-5	4	Zerk 1/4-28 Str Thrd Forming
1:3	1-811010	2	Plug
1:4	1-543508	4	Cup-Bearing Tapered Roller
2	116-8854	1	Tower Assembly
3	108-3742	8	Screw-HH Flg 3/8-16 X 2
4	121-1760	8	Spacer
5	104-8301	12	Nut-Nyloc 3/8-16 Flg
6	1-543509	4	Cone-Bearing Tapered Roller
7	116-5647	2	Seal-Grease
8	121-7988-01	2	Caster Fork ASM
9	1-633508	6	Washer-Spring Disc
10	3296-51	2	Nut-Nyloc 3/4-10
11	103-4882	2	Cap-Grease
12	112-3810	2	Wheel/Tire And Bearing ASM
13	116-9560-03	1	Motor Frame Weldment [black]
16	3231-22	4	Bolt-Carriage 3/8-16 X 1
17	116-6373	1	Muffler Guard ASM
17:2	106-5517	1	Decal-Warning, Hot Surface

Ref.	Part Number	Qty.	Description
18	116-3113-01	1	Panel-Guard
19	3231-31	4	Bolt-Carriage 3/8-16 X 2 1/2
20	32128-21	8	Nut-3/8-16 Flanged Side Lock
21	2412-87	1	Clamp-Cable
22	321-4	2	Screw-HH 1/4-20 X 3/4
23	104-7201	2	Nut-Nyloc 1/4-20 Flg
24	116-5067	1	Bracket-Hose, Fuel (Double)
25	116-3382	2	Guide-Hose, Support
26	116-3137	1	Decal-Vantage Logo
31	116-6981-01	1	Shield-Heat, Tall
32	32144-4	1	Screw-HWH 1/4-20 X 1/2 Taptite
33	116-6997-01	2	Guard-Hose
34	116-8152-03	1	Tube, Guard
35	116-3883	2	Decal-X-Series
36	116-8859	1	Control Pannel W/Decals
37	63-8590	2	Screw-Button Head 1/4-20 X .62 Tf
38	116-7688	1	Rod, Guard
39	3231-22	2	Bolt-Carriage 3/8-16 X 1
40	126-1364-03	1	Plate, Bumper Spacer



Tower W/Decals Assembly No. 116-8854

Ref.	Part Number	Qty.	Description
2	126-2925	2	Pin-Spring
3	116-9321	1	Decal-Control Panel Ecs
4	116-2040	1	Decal-Height Of Cut
5	116-4269	1	Decal-LH Panel
6	116-1909	1	Decal-RH Panel
7	116-8772	1	Decal-Fuse
8	116-9164	1	Decal-Service Aid
9	116-9165	2	Decal-Ecs Logo
10	117-2718	1	Decal-Arrester, Spark
12	3296-42	1	Nut-Nyloc 1/4-20
13	114-0409	1	HOC Pin ASM

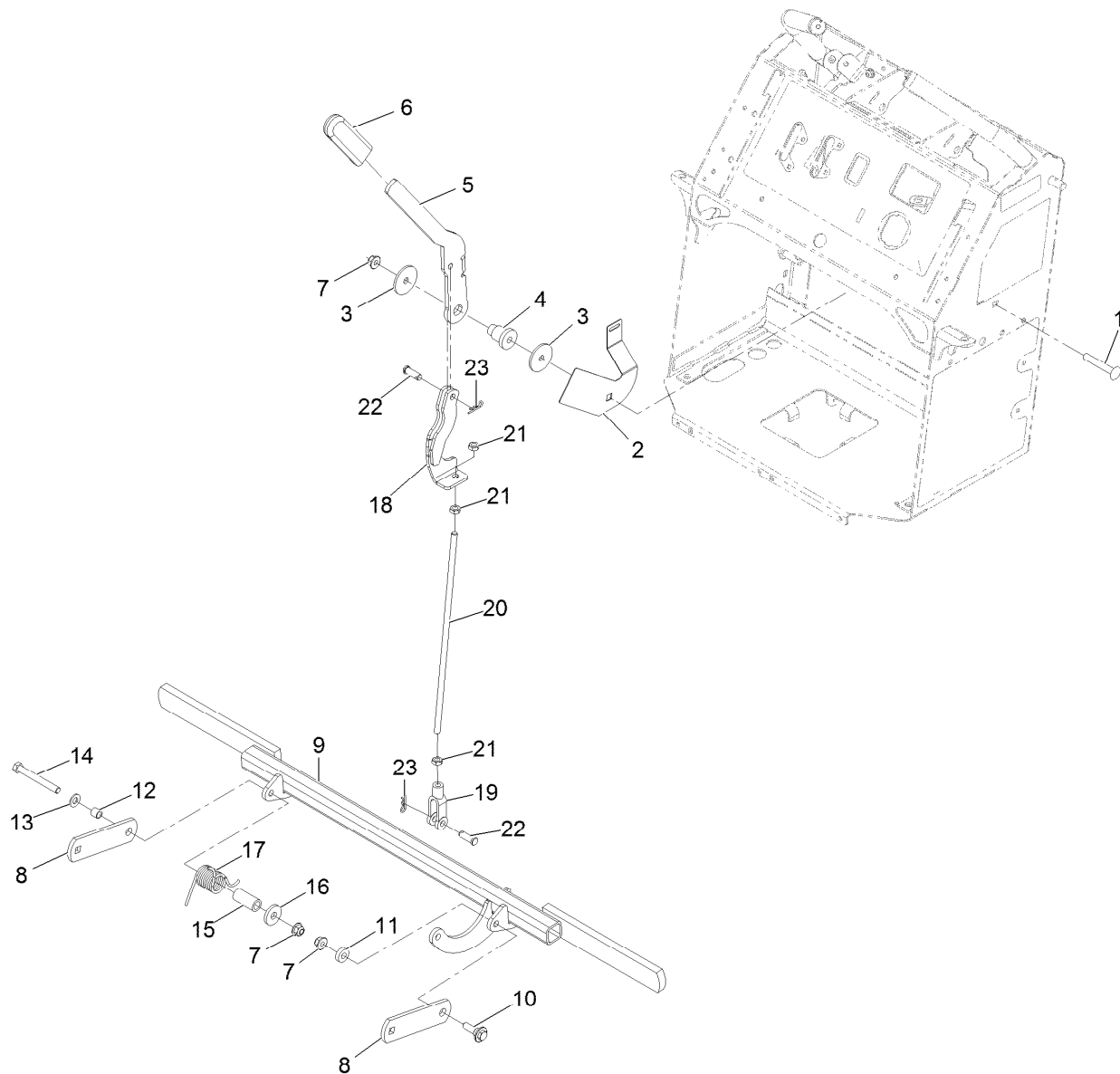


Wheel and Bearing Assembly No. 112-3810

Ref.	Part Number	Qty.	Description
1		1	Wheel And Bearing ASM ●
1:1	1-633585	2	Bearing-Cone, Taper
1:2	103-0063	2	Seal-Caster
1:3	103-3051	2	Spacer-Nut ■
1:4	103-3157	1	Axle-Caster
1:5	110-9965	1	Wheel And Tire ASM
2	103-2768	2	Guard-Seal
3	3296-45	1	Nut-Lock, NI
4	325-20	1	Screw-HH

● Not serviced separately

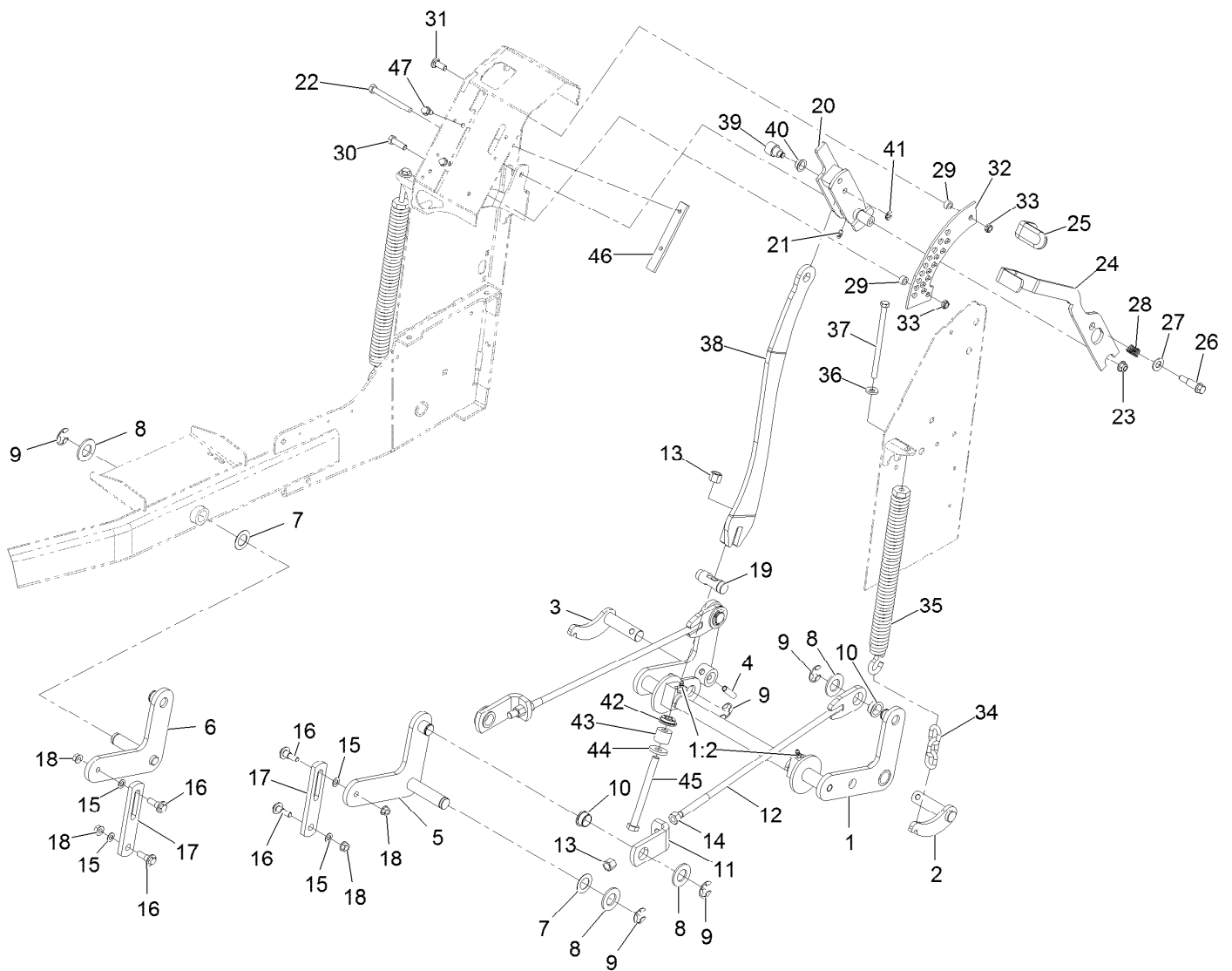
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on spacer nut



Park Brake Assembly

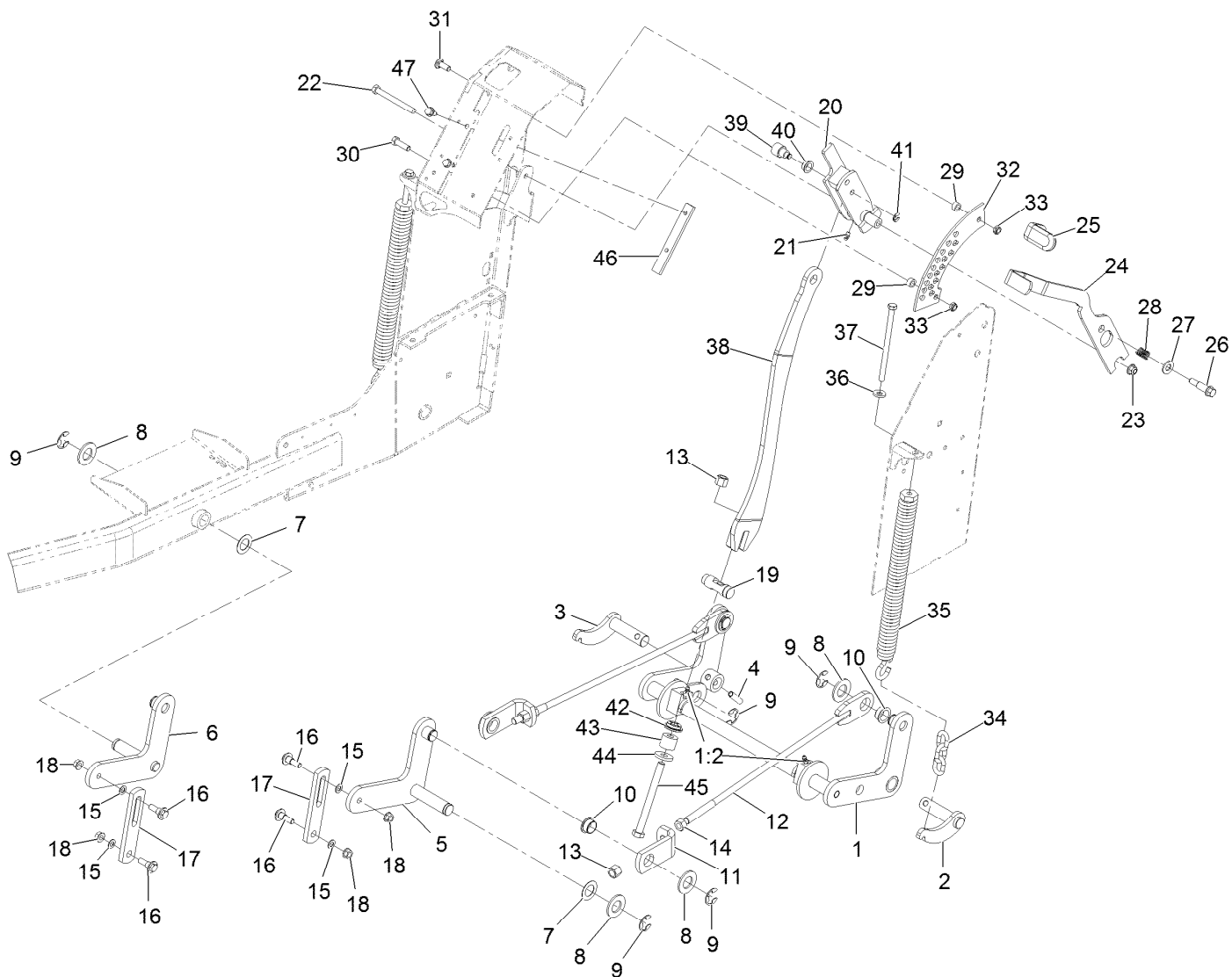
Ref.	Part Number	Qty.	Description
1	3231-44	1	Bolt-Carriage 3/8-16 X 2 1/2
2	117-0452-03	1	Plate-Switch, Brake
3	63-7400	2	Washer-Rebound
4	106-3214	1	Mount-Pulley
5	117-5759-03	1	Lever-Brake
6	1-633268	1	Grip-Lever
7	104-8301	3	Nut-Nyloc 3/8-16 Flg
8	114-5186-01	2	Support-Brake
9	119-8730-03	1	Bar-Brake
10	614672	1	Screw-Shoulder 3/8-16 X 1.295
11	5-0652	1	Spacer

Ref.	Part Number	Qty.	Description
12	117-9684	1	Spacer
13	3256-24	1	Washer-3/8 Sae
14	323-20	1	Screw-HH 3/8-16 X 3-1/4
15	117-9683	1	Spacer
16	117-9682	1	Spring-Torsion
17	1-373034	1	Washer
18	119-8780-03	1	Arm-Brake
19	1-633131	1	Yoke-Linkage, Brake
20	119-7244	1	Rod-Brake
21	3220-3	3	Nut-Jam 3/8-24
22	283-2	2	Pin-Clevis 3/8 X 1 1/6
23	3290-307	2	Pin-Hair



Deck Lift Assembly

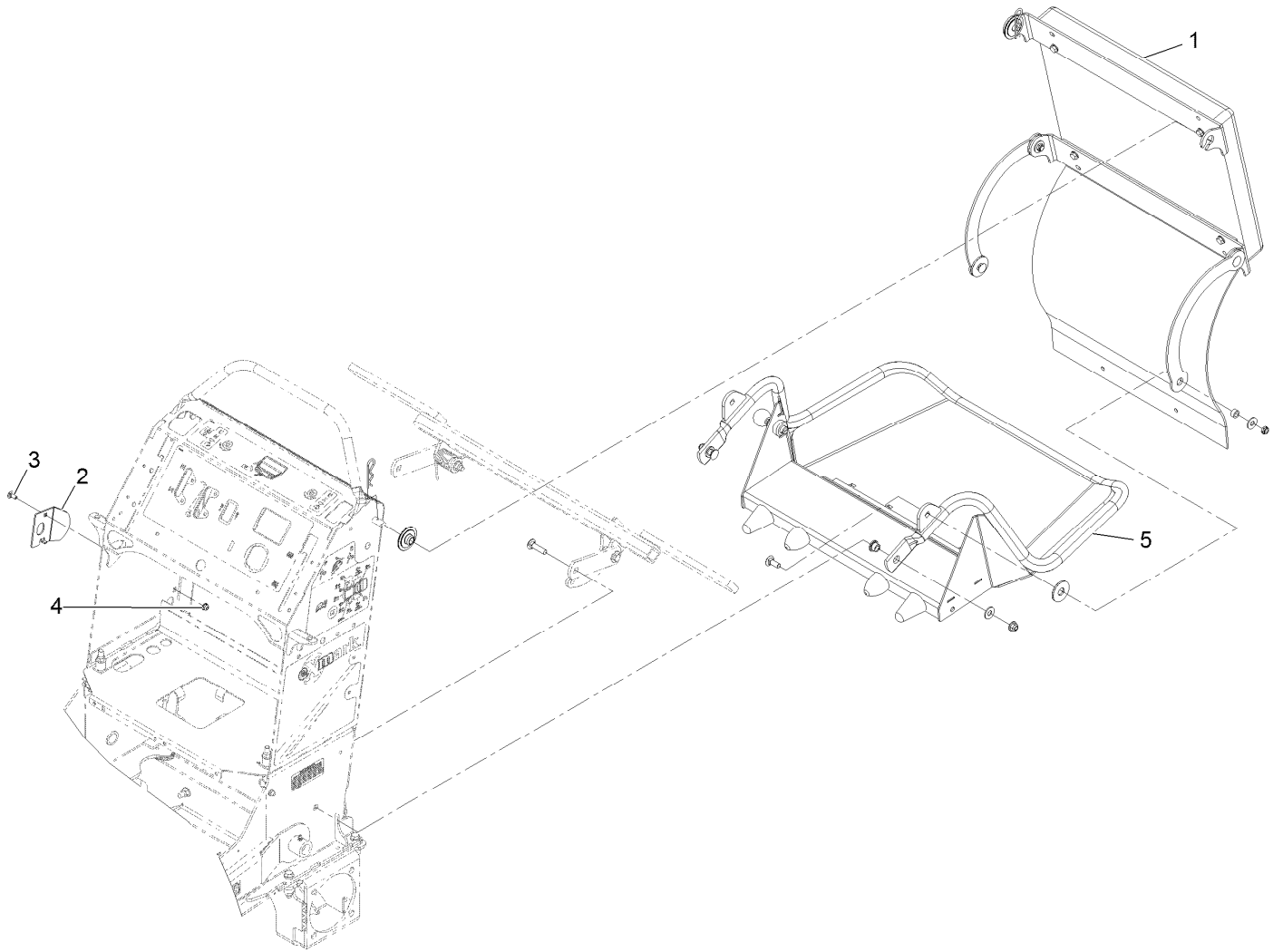
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-3103	1	Rear Crossshaft ASM	19	114-5274	1	Pin-HOC
1:2	302-11	2	Zerk-45° 1/4-28	20	114-3512	1	HOC Handle ASM
2	116-3104-01	1	Shaft-Pivot, LH	21	302-5	1	Zerk 1/4-28 Str Thrd Forming
3	116-3105-01	1	Shaft-Pivot, RH	22	323-42	1	Screw-HH 3/8-16 X 3 3/4
4	116-3107	2	Pin-Spiral	23	104-8301	1	Nut-Nyloc 3/8-16 Flg
5	121-5993-01	1	Arm-Lift, LH	24	114-1878-03	1	Lever-HOC
6	121-5994-01	1	Arm-Lift, RH	25	1-633268	1	Grip-Lever
7	110-6767	2	Washer-Thrust	26	66-0561	1	Screw-Shoulder
8	3256-29	6	Washer-7/8 Sae	27	3256-26	1	Washer-1/2 Sae
9	32151-103	7	E-Ring	28	65-9940	1	Spring
10	116-2909	4	Bearing-Flange	29	111044	2	Bushing
11	116-2901	2	Bracket-Lift Rod	30	323-7	1	Screw-HH 3/8-16 X 1 1/4
12	116-8676	2	Lift Rod ASM	31	3231-22	1	Bolt-Carriage 3/8-16 X 1
13	3296-23	3	Nut-Nyloc 1/2-13	32	114-5307	1	Bracket-HOC
14	3217-9	2	Nut-Hex 1/2-13	33	3296-59	2	Nut-Nyloc 3/8-16 Thin
15	40-1940	4	Washer	34	103-9859	2	Chain-Decklift
16	109-9840	4	Screw-Hex Flange 3/8-16 X .80	35	116-0886	2	Extension Spring ASM
17	117-0519	2	Link-Lift	36	98-5975	2	Washer-Spring Disc 3/8
18	32128-21	4	Nut-3/8-16 Flanged Side Lock	37	323-58	2	Bolt-HH 3/8-16 X 6 Tap
				38	116-2939	1	Bar-Lift



Deck Lift Assembly (continued)

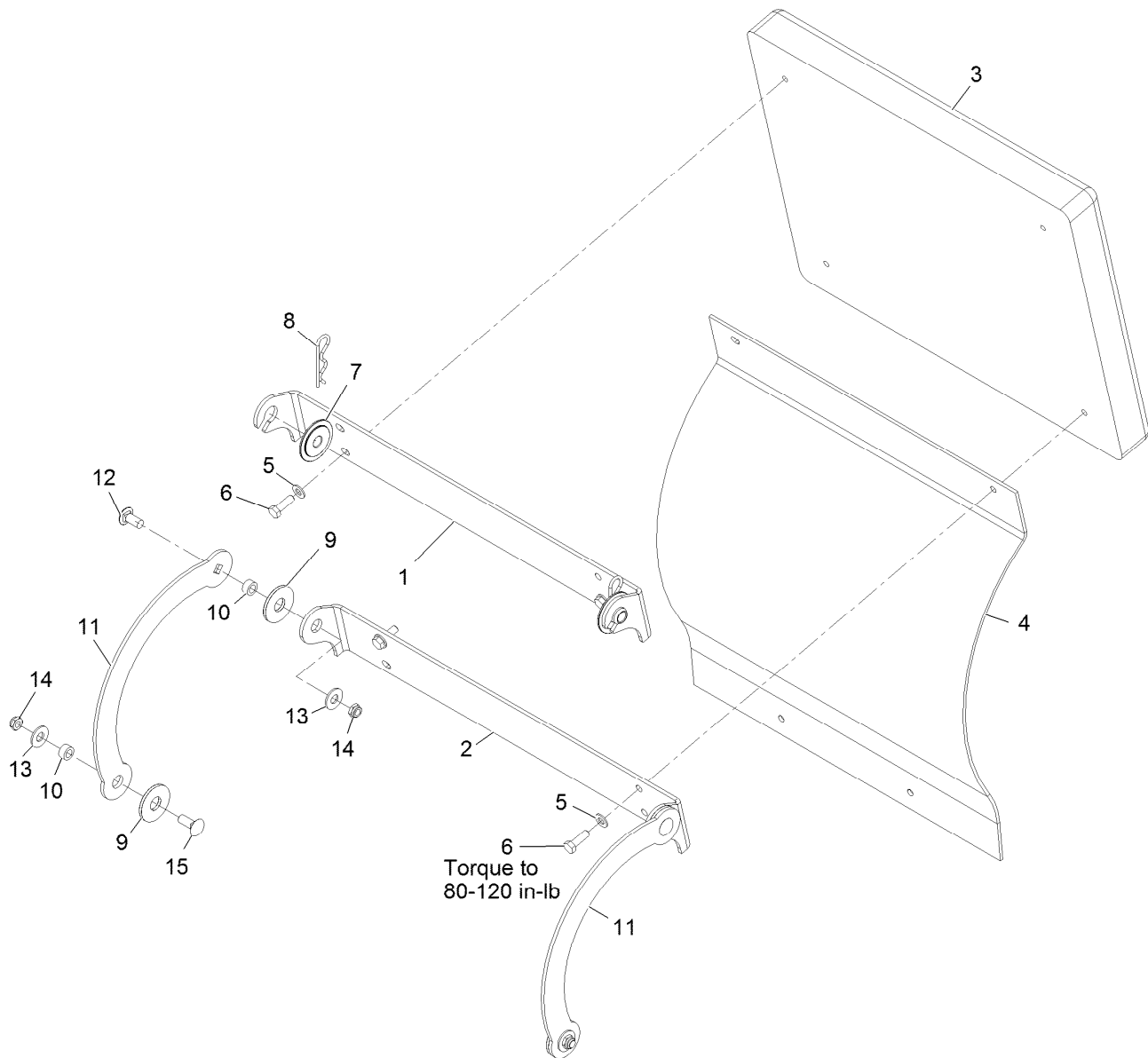
Ref.	Part Number	Qty.	Description
39	116-3048	1	Hub-Pivot
40	116-3047	1	Bearing-Flange
41	32151-47	1	Ring-Retaining
42	116-3625	1	Seat-Spring
43	116-3241	1	Spring-Urethane

Ref.	Part Number	Qty.	Description
44	92-2651	1	Washer
45	325-22	1	Screw-HH 1/2-13 X 5 1/2
46	116-3124	1	Skid-Handle, Lift
47	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf



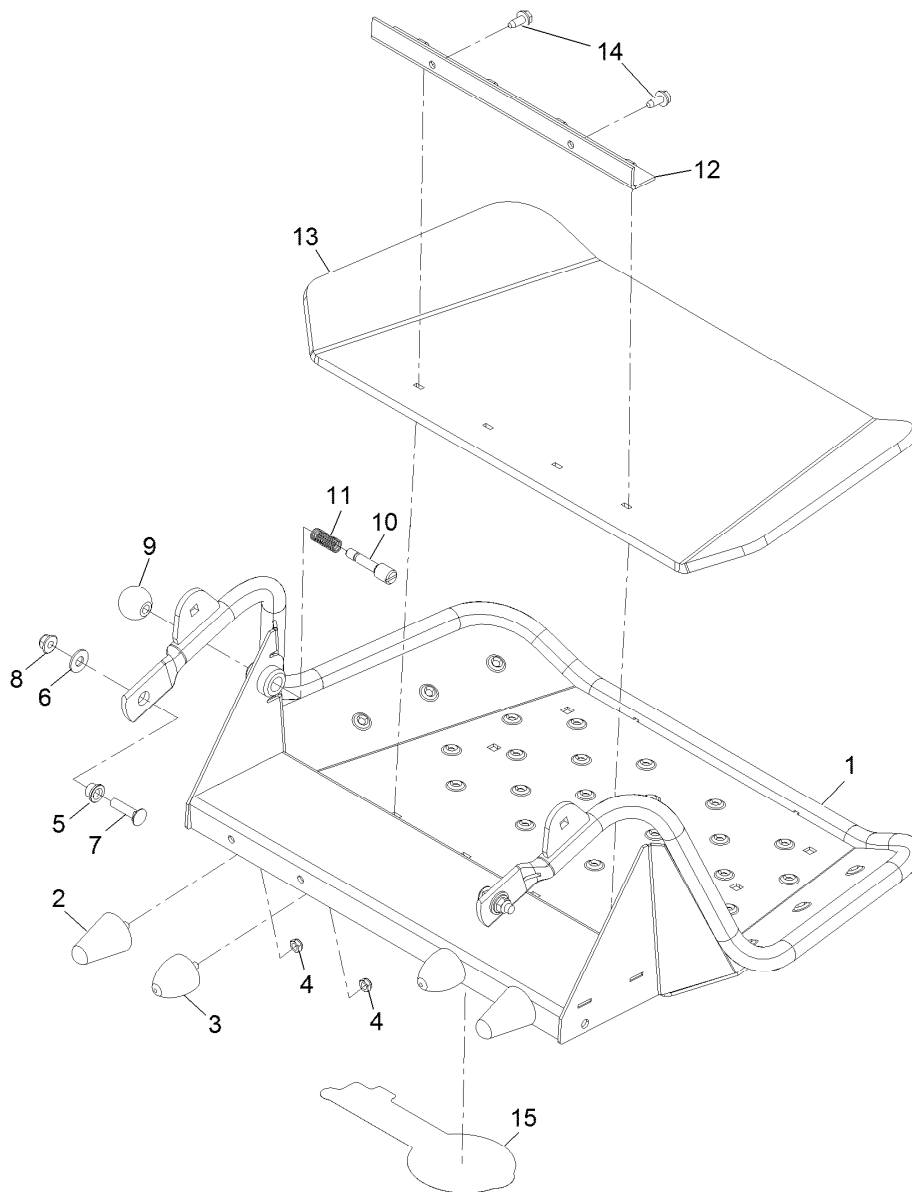
Platform Group

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-1210	1	ASM, Cushion
2	119-7312	1	Plate-Striker
3	3229-11	1	Bolt-Carriage 1/4-20 X 5/8
4	104-7201	1	Nut-Nyloc 1/4-20 Flg
5	116-1804	1	ASM,Platform



Cushion Assembly No. 126-1210

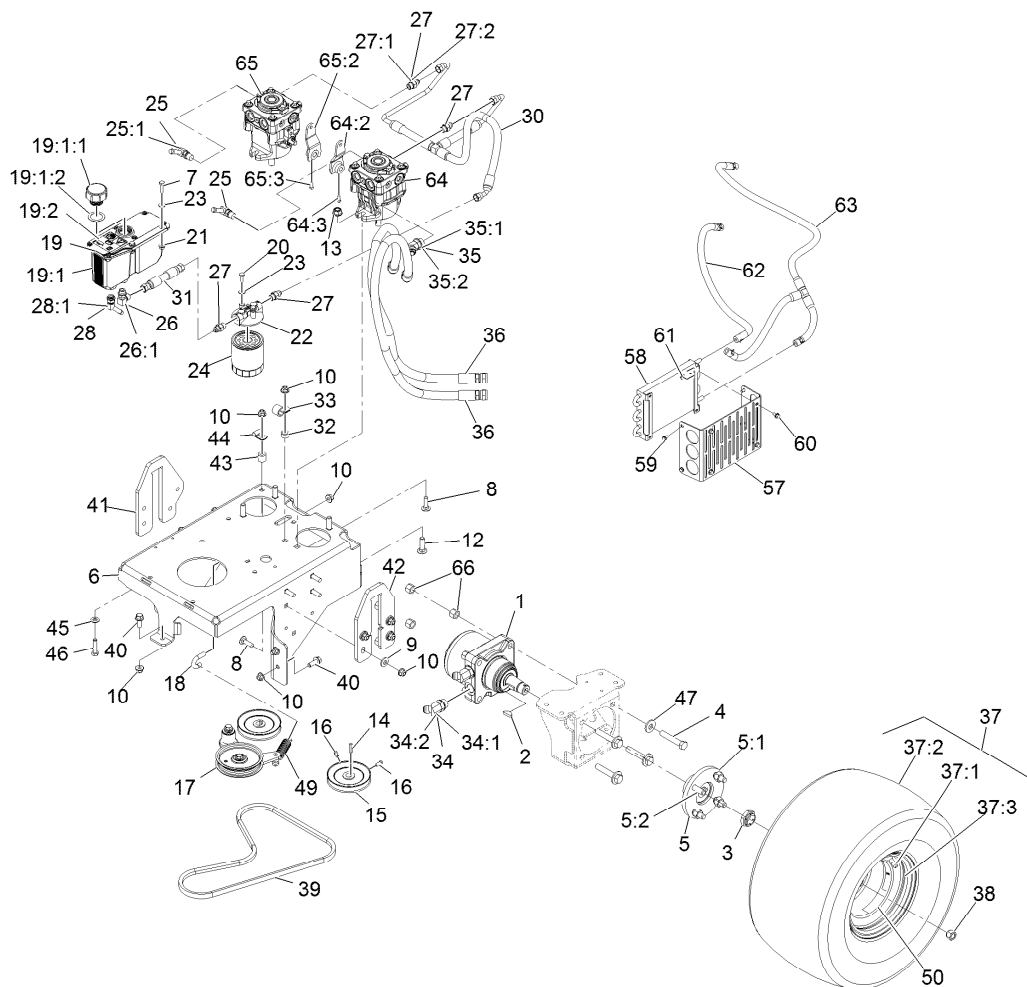
Ref.	Part Number	Qty.	Description
1	116-2757-03	1	Hinge-Pad
2	116-2061-03	1	Hinge-Pad
3	116-1790	1	Pad,Grey Cushion
4	126-0362	1	Shield, Rear
5	3256-23	4	Washer-5/16 Sae
6	116-0648	4	Screw-HH 5/16-18 X 1 W/Patch
7	116-2886	2	Slide-Bushing
8	3290-355	2	Pin-Hair
9	114-0463	4	Washer-Friction, Composite
10	111044	4	Bushing
11	114-1915-03	2	Link-Pad
12	3231-27	2	Bolt-Carriage 3/8-16 X 7/8
13	3256-4	4	Washer-3/8 Std
14	3296-59	4	Nut-Nyloc 3/8-16 Thin
15	3231-2	2	Bolt-Carriage 3/8-16 X 1



Platform Assembly No. 116-1804

Ref.	Part Number	Qty.	Description
1	117-9641-03	1	Platform ASM
2	114-1925	2	Bumper-Rubber
3	114-1926	2	Bumper-Rubber
4	3296-47	4	Nut-Nyloc 5/16-18 Thin
5	109-8788	2	Bushing-Flanged
6	3256-4	2	Washer-3/8 Std
7	3231-4	2	Bolt-Carriage 3/8-16 X 1 1/2
8	104-8301	2	Nut-Nyloc 3/8-16 Flg
9	1-603175	1	Knob-Ball
10	119-8650	1	Pin-Latch ●
11	114-5348	1	Spring
12	114-1920-03	1	Clamp-Shield
13	114-5349	1	Mat-Foot
14	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf
15	1-653546	1	Decal, Exmark

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Ground Drive Assembly

Ref.	Part Number	Qty.	Description
1	126-1301	2	Motor-Wheel
2	3257-8	2	Key-Woodruff
3	116-1399	2	Locknut
4	325-11	8	Screw-HH 1/2-13 X 2 3/4
5	18-3209	2	Wheel Hub / Stud ASM
5:1	10-6870-03	1	Hub-Wheel
5:2	10-6830	4	Stud-Type, Drive
6	116-7796-01	1	Weldment, Frame
7	321-6	2	Screw-HH 1/4-20 X 1
8	3231-25	9	Bolt-Carriage 3/8-16 X 1 1/4
9	98-5975	8	Washer-Spring Disc 3/8
10	104-8301	16	Nut-Nyloc 3/8-16 Flg
12	3232-3	4	Bolt-Carriage 7/16-14 X 1 1/2
13	114-8417	4	Nut-HF, NI
14	1-807272	2	Key-5Mm X 5Mm X 25Mm
15	105-5648	2	Pulley-Pump ■
16	3241-5	4	Setscrew-SQH 1/4-20 X 5/8
17	116-9980	1	Pump Idler ASM
18	116-8526	1	Anchor, Spring
19	116-2066	1	ASM,Reservoir W/Decals ▲
19:1		1	Reservoir-HYD ●
19:1:1	103-1948	1	Cap-Reservoir, HYD

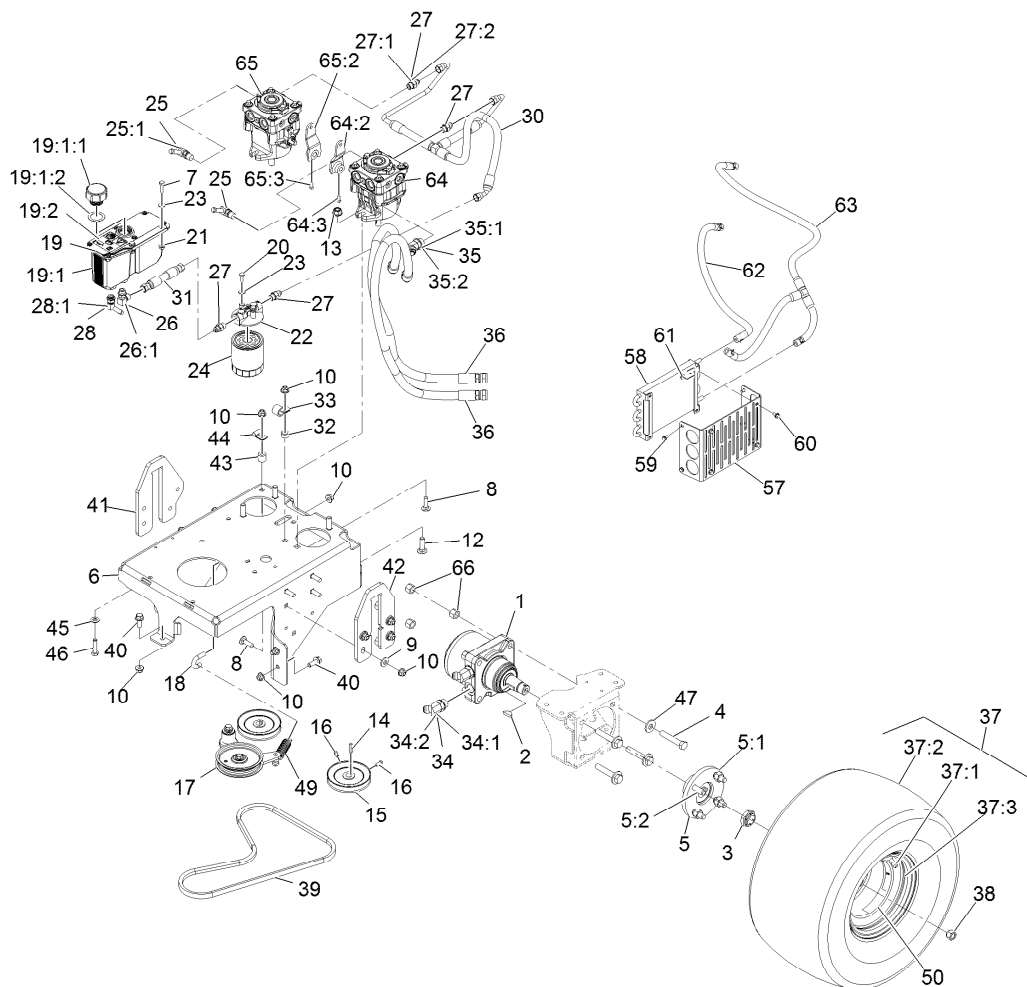
Ref.	Part Number	Qty.	Description
19:1:2	103-1949	1	Gasket-Cap
19:2	115-4212	1	Decal-Warning
20	321-4	2	Screw-HH 1/4-20 X 3/4
21	32128-32	2	Nut-Hex 1/4-20 Side Lock
22	104-7836	1	Filter-Head
23	3256-22	4	Washer-1/4 Sae
24	109-4180	1	Element, Oil Filter
25	100-4887	2	Fitting-Barbed, 90 DEG
25:1	237-42	1	O-Ring
26	103-1802	1	Fitting-HYD, 90 DEG
26:1	1-603921	1	O-Ring-Sae #6
27	103-2156	4	Adapter-Straight
27:1	1-603921	1	O-Ring-Sae #6
27:2	103-1020	1	O-Ring-37 Flare #6
28	103-1807	1	Fitting-Barbed, 45 DEG
28:1	237-42	1	O-Ring
30	116-2650	1	Hose Assembly - Charge
31	116-2604	1	HYD Hose ASM
32	1-653069	1	Spacer-Wheel
33	1-633396	1	Clip-Loom 5/8
34	1-523222	4	Fitting-HYD, 45 DEG
34:1	1-603919	1	O-Ring-Sae #10
34:2	1-603992	1	O-Ring-37 Flare #8
35	1-523221	4	Fitting-HYD, 45 DEG

● Not serviced separately

▲ Use Exmark Premium Hydro Oil P/N 109-9828 (32oz)

◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Apply anti-seize compound in bore.



Ground Drive Assembly (continued)

Ref.	Part Number	Qty.	Description
35:1	1-603920	1	O-Ring-Sae #8
35:2	1-603992	1	O-Ring-37 Flare #8
36	116-6902	4	HYD Hose ASM
37	120-6465	2	Wheel/Tire ASM
37:1	116-4605	1	Rim-8 Inch
37:2	120-6466	1	Tire
37:3	232-27	1	Stem-Valve
38	242-50	8	Nut-Lug 1/2-20
39	114567	1	Belt-V
40	3234-42	5	Screw HHF 3/8-16 X 1
41	116-4922	1	Plate-Lift, RH
42	116-3546	1	Plate, Lift LH
43	121-1760	1	Spacer
44	116-3362	1	Clip-Tube
45	3256-24	1	Washer-3/8 Sae
46	323-8	1	Screw-HH 3/8-16 X 1 1/2
47	1-513435	8	Washer-Spring Disc 1/2
49	108-4056	1	Spring-Extension

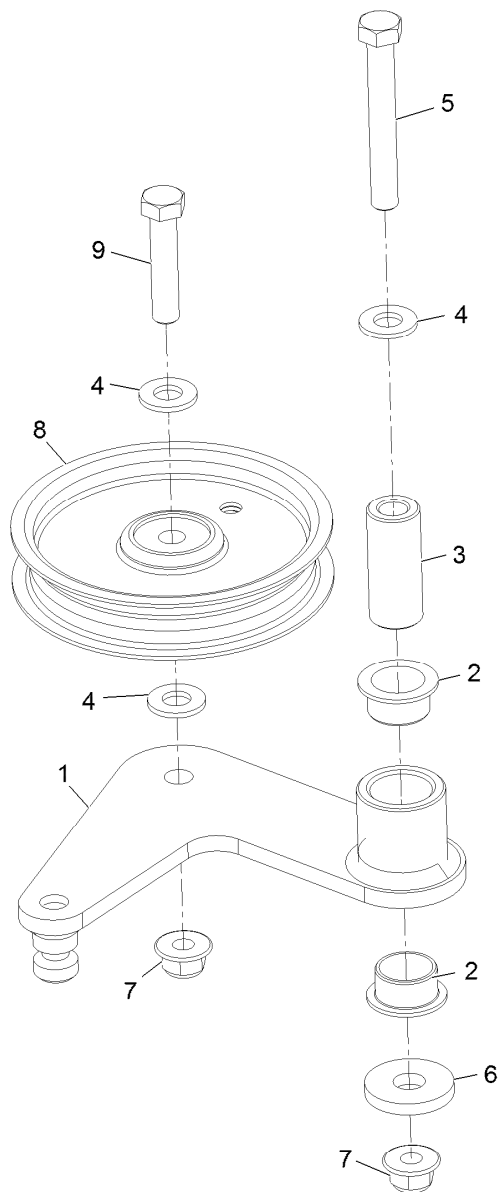
Ref.	Part Number	Qty.	Description
50	126-2055	2	Decal-Torque Wheel Lug-Hub
57	116-7497-01	1	Bracket, Cooler Mounting
58	116-7274	1	Cooler-Oil
59	32144-4	4	Screw-HWH 1/4-20 X 1/2 Taptite
60	3234-13	4	Screw-HHF
61	32149-2	4	Nut-Keps
62	116-8839	1	Hose, Hydraulic Assy
63	116-7613	1	Hose ASM-HYD LP 3/8
64	116-8846	1	Pump W/Arm - Left
64:2	126-0334	1	Arm-Hydro
64:3	3241-5	1	Setscrew-SQH 1/4-20 X 5/8
65	116-8847	1	Pump W/Arm -Right
65:2	126-0334	1	Arm-Hydro
65:3	3241-5	1	Setscrew-SQH 1/4-20 X 5/8
66	3296-23	8	Nut-Nyloc 1/2-13

● Not serviced separately

▲ Use Exmark Premium Hydro Oil P/N 109-9828 (32oz)

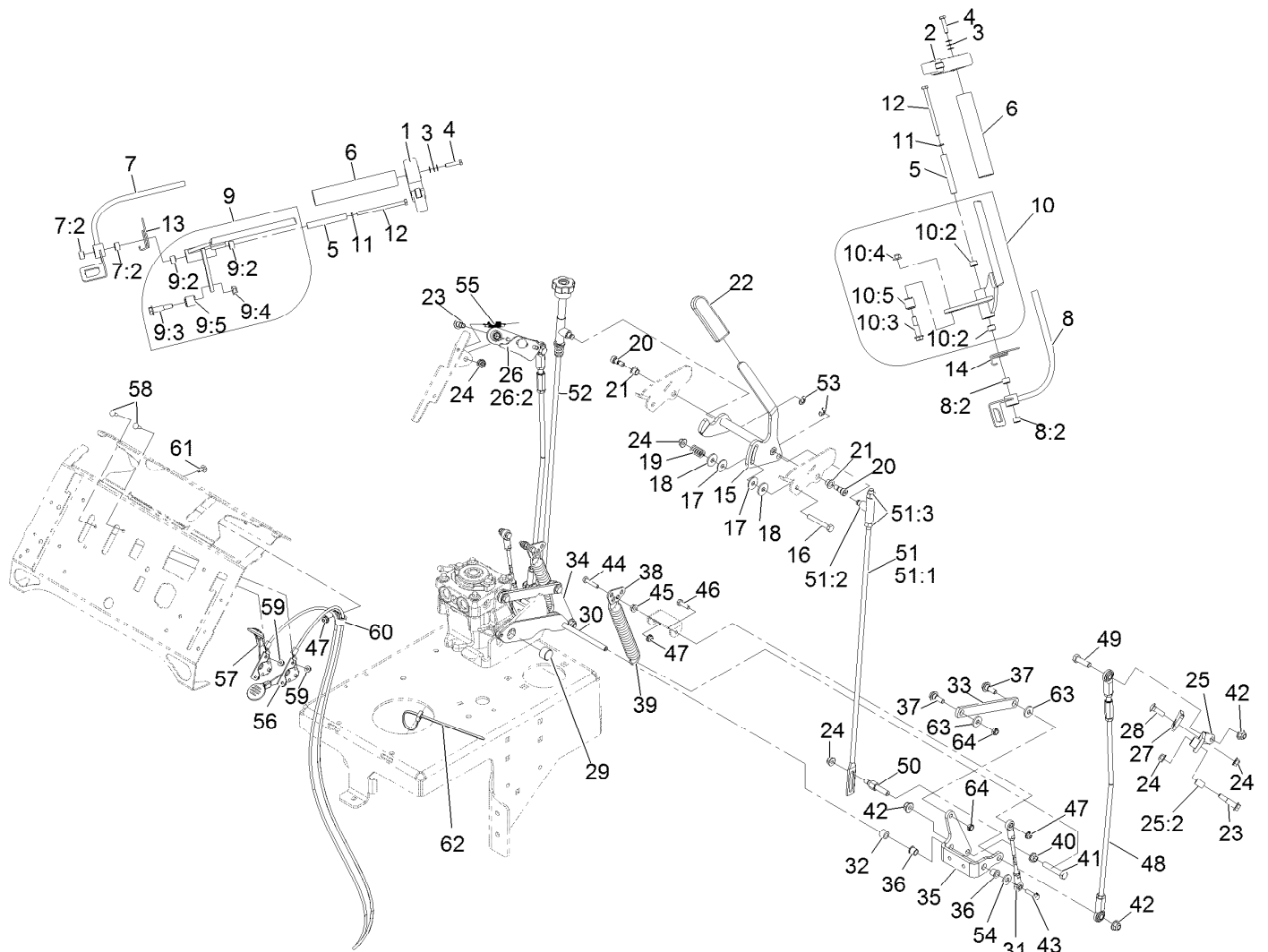
◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Apply anti-seize compound in bore.



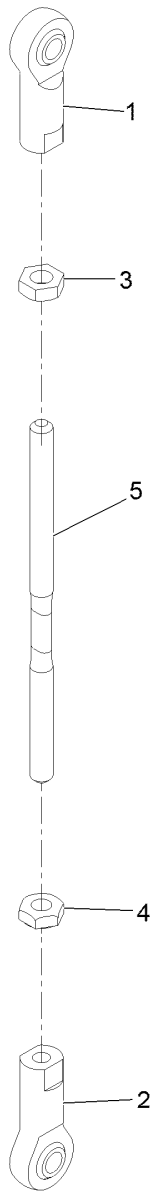
Pump Idler Assembly No. 116-9980

Ref.	Part Number	Qty.	Description
1	116-8717	1	Idler Arm ASM
2	109-8054	2	Bushing-Flanged
3	116-8718	1	Spacer, Pivot
4	3256-24	3	Washer-3/8 Sae
5	323-13	1	Screw-HH 3/8-16 X 2 3/4
6	1-373034	1	Washer
7	104-8301	2	Nut-Nyloc 3/8-16 Flg
8	93-1622	1	Pulley-Idler
9	323-9	1	Screw-HH 3/8-16 X 1 3/4



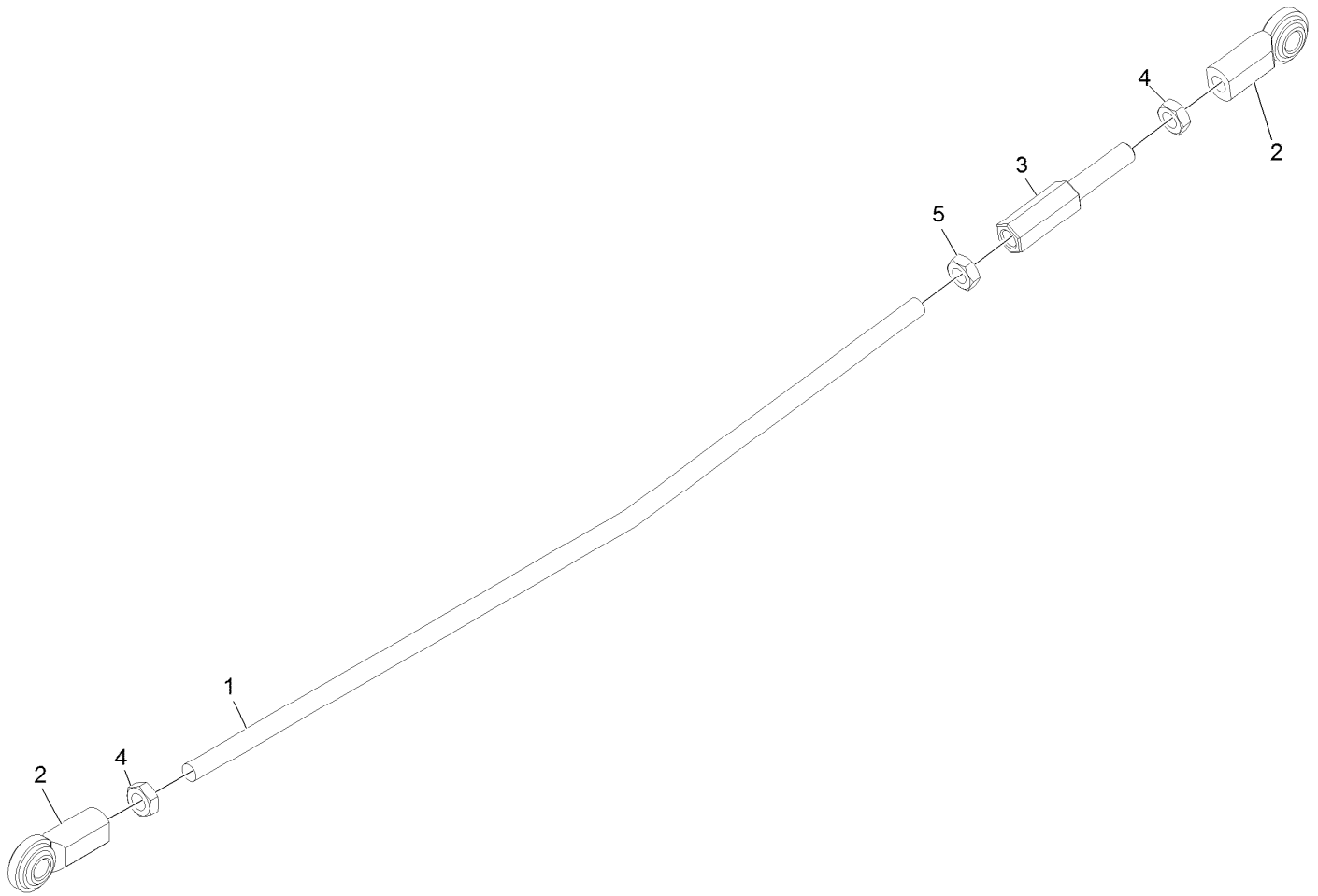
Controls Assembly (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
30	116-8563	1	Bellcrank Link ASM	49	323-7	2	Screw-HH 3/8-16 X 1 1/4
31	116-7738	2	ASM, Link	50	116-9167	2	Stud-Control, Speed
32	52-2480	2	Spacer-Wheel	51	116-8679	1	ASM, Rod Left
33	116-4208	2	Link-Bellcrank, Pump	51:1	116-9938	1	Rod, Left
34	126-0335	1	Bellcrank-Lower, Rt	51:2	116-8683	1	Swivel
35	126-0336	1	Bellcrank-Lower, Lt	51:3	3219-3	2	Nut-Hex 3/8-24
36	103-9928	4	Bearing	52	116-8681	1	ASM, Rod Right
37	116-2670	4	Screw-Shoulder HHF 5/16-18 X .96	53	32151-47	2	Ring-Retaining
38	126-0535	2	Link, Adjustable	54	66-2920	2	Washer-Friction
39	1-603402	2	Spring-Extension	55	114-0249	2	Spring-Extension
40	3290-357	2	Nut-Whizlock 3/8-16	56	116-4276	1	Control-Throttle
41	323-10	2	Screw-HH 3/8-16 X 2	57	116-4277	1	Control-Choke
42	104-8301	6	Nut-Nyloc 3/8-16 Flg	58	1-807533	4	Bolt-Carriage #10-24 X 5/8
43	120-4654	2	Screw-HHF	59	32128-17	4	Nut-Flange #10-24 Top Lock
44	321-8	2	Screw-HH 1/4-20 X 1 1/4	60	2412-87	1	Clamp-Cable
45	32128-33	2	Nut-Whizlock 1/4-20	61	3229-11	1	Bolt-Carriage 1/4-20 X 5/8
46	321-5	2	Screw-HH 1/4-20 X 7/8	62	3290-378	1	Tie-Cable
47	104-7201	5	Nut-Nyloc 1/4-20 Flg	63	4-2390	4	Washer-Flat
48	116-7756	2	ASM, Rod	64	3296-47	4	Nut-Nyloc 5/16-18 Thin



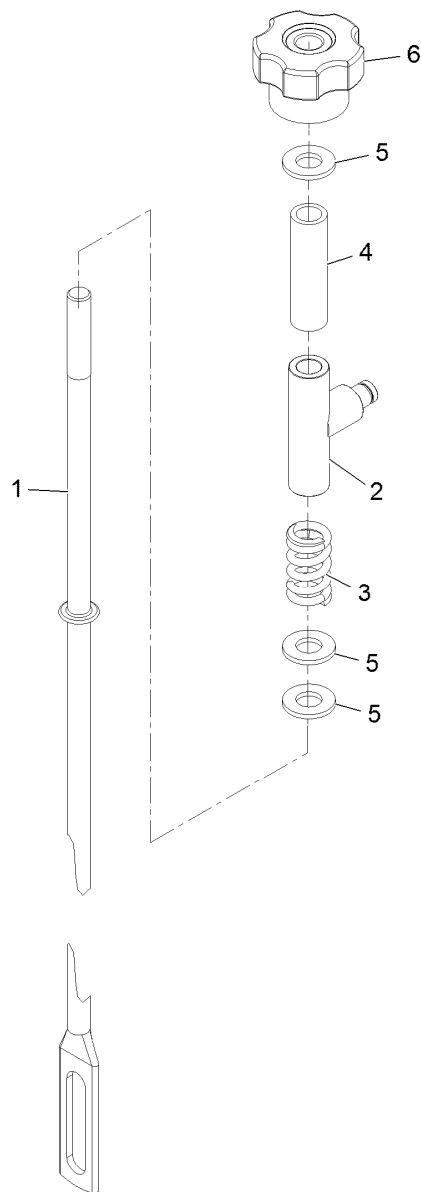
Vertical Adjust Link Assembly No. 116-7738

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	2411-41	1	Rod End-Ball Joint
2	104-4013	1	Joint-Ball, LH
3	3220-1	1	Nut-Jam 1/4-28
4	104-3941	1	Nut-Jam
5	116-7737	1	Rod



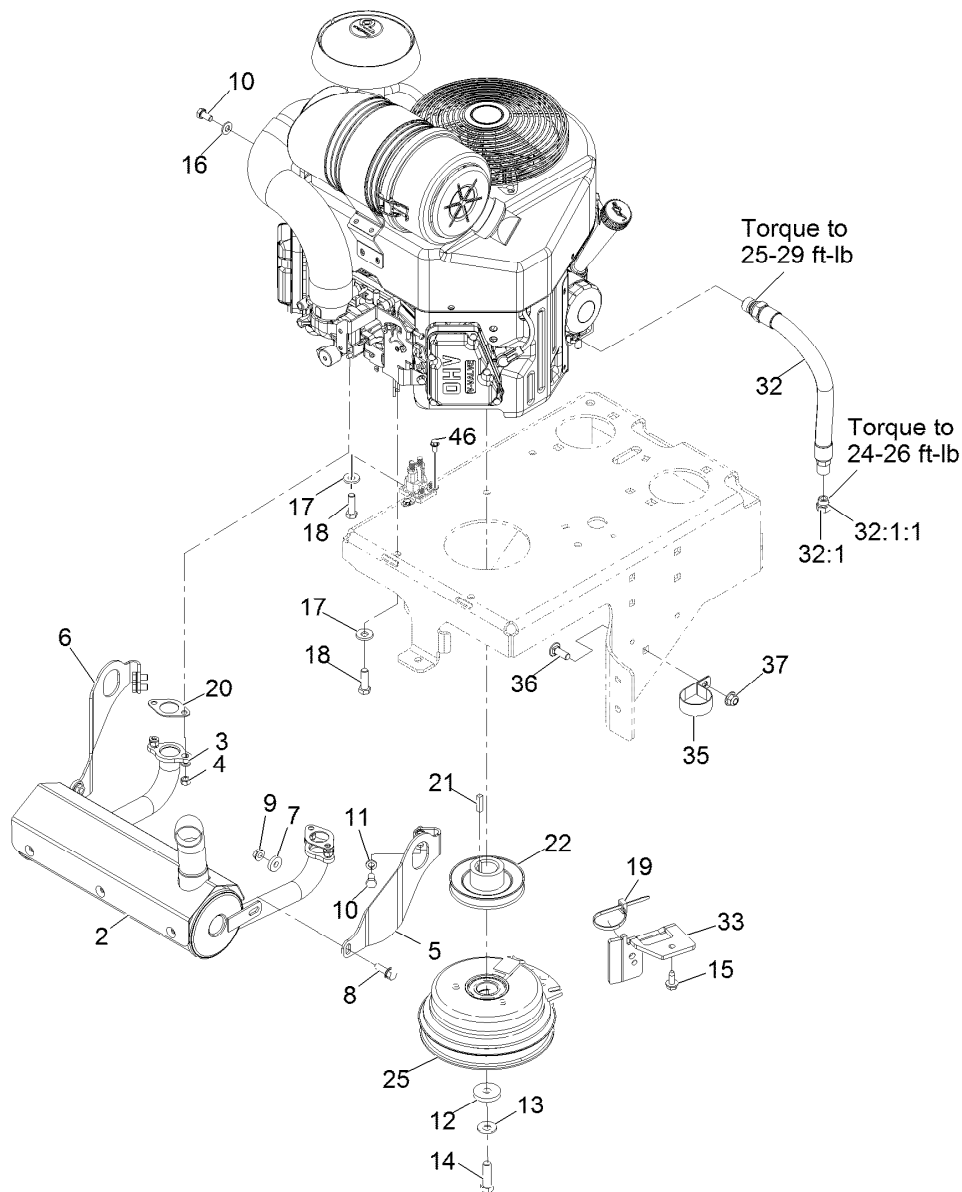
Rod Assembly No. 116-7756

Ref.	Part Number	Qty.	Description
1	116-9937	1	Link-Lower, Motion Control
2	103-0608	2	Balljoint
3	116-4755	1	Rod-Adjustment
4	3220-3	2	Nut-Jam 3/8-24
5	3220-16	1	Nut-Jam 3/8-24 LH



Rod Assembly No. 116-8681

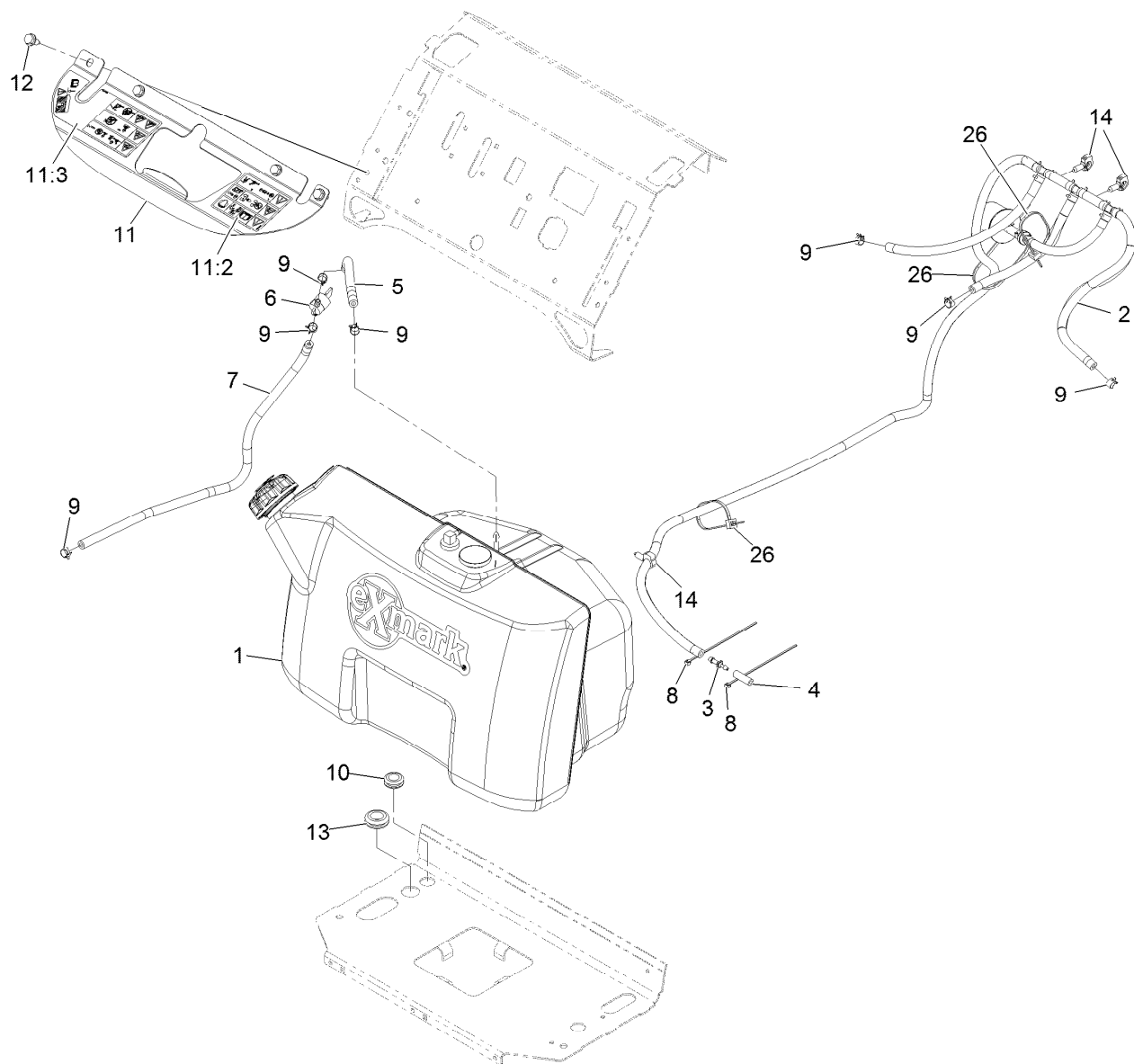
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9939	1	Rod, Right
2	116-8683	1	Swivel
3	116-7560	1	Spring-Compression
4	116-8684	1	Spacer
5	3256-24	3	Washer-3/8 Sae
6	116-9172	1	Knob



Engine Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
2	116-8747	1	Muffler, Kawasaki, 22-26	18	323-7	4	Screw-HH 3/8-16 X 1 1/4
3	114-3550	4	Washer-Lock, Spring	19	3290-378	1	Tie-Cable
4	114-3549	4	Nut-M8	20	1-653313	2	Gasket-Exhaust
5	116-2353	1	Bracket-Muffler Mount, LH	21	1-807259	1	Key-Machine 1/4 X 1/4 X 1
6	116-2354	1	Bracket-Muffler Mount, RH	22	116-3882	1	Pulley
7	104-7658	2	Spacer	25	116-8517	1	Clutch-200 Ft-Lb, 1.125 Bore - No D Driv
8	3234-29	2	Screw-HH Flg 5/16-18 X 1	32	116-4924	1	Asm-Hose Oil Drain W/Plug
9	32128-25	2	Nut-Hex 5/16-18 Side Lock	32:1	353-508	1	Plug-W/O-Ring
10	33114-016	5	Screw-HH M8-1.25 X 16Mm	32:1:1	237-42	1	O-Ring
11	3253-4	4	Washer-Lock 5/16	33	116-3811-01	1	Bracket-Anchor, Clutch
12	107-4136	1	Washer	35	2412-147	1	Clamp
13	1-603610	1	Washer-Spring Disc 7/16	36	3231-22	1	Bolt-Carriage 3/8-16 X 1
14	3212-6	1	Screw-HH 7/16-20 X 1 1/2 ●	37	104-8301	1	Nut-Nyloc 3/8-16 Flg
15	32144-70	1	Screw-HWH 5/16-18 X 3/4 Tf	46	32144-4	2	Screw-HWH 1/4-20 X 1/2 Tapite
16	33094-00	1	Washer				
17	98-5975	3	Washer-Spring Disc 3/8				

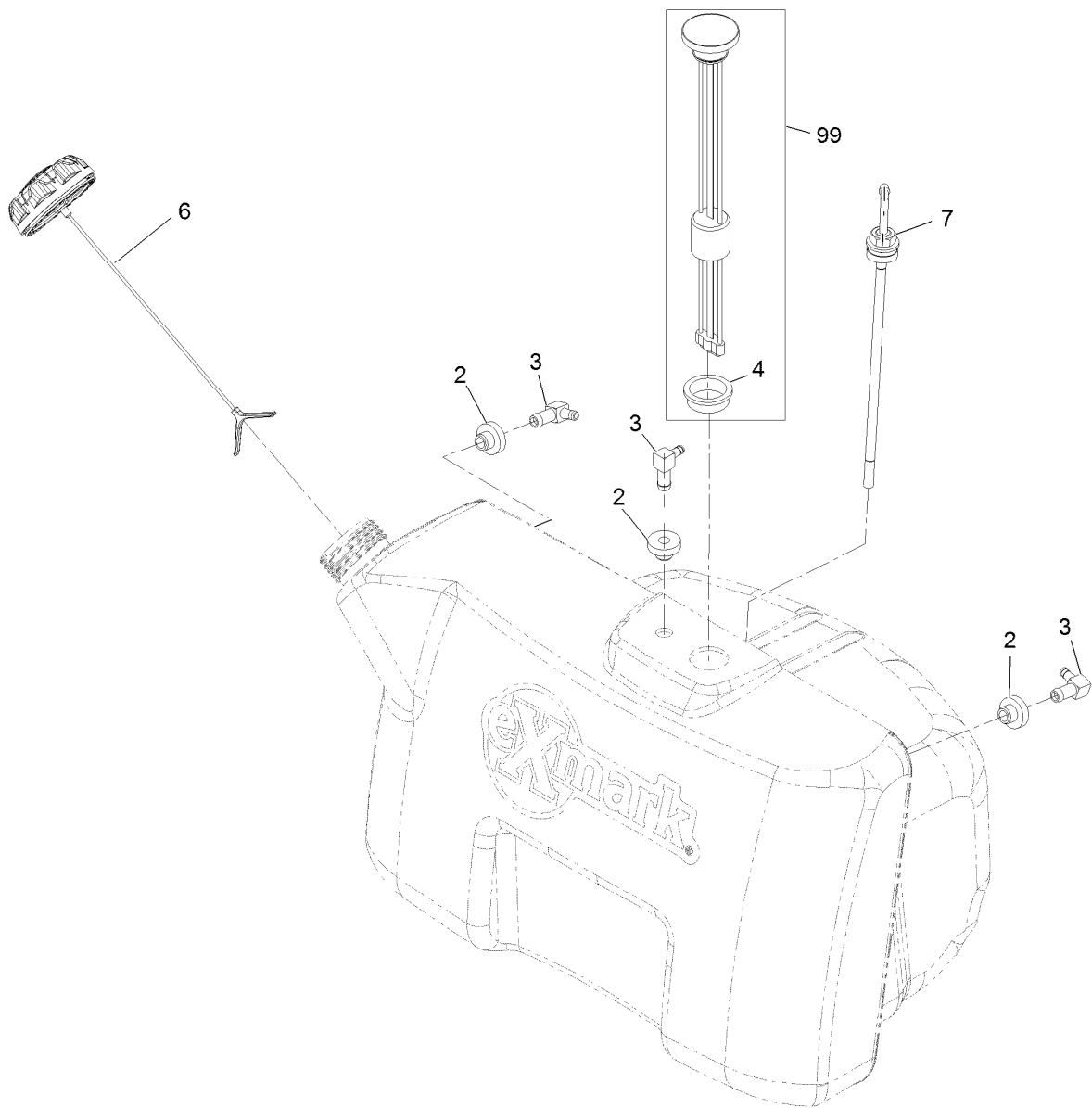
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Fuel Assembly

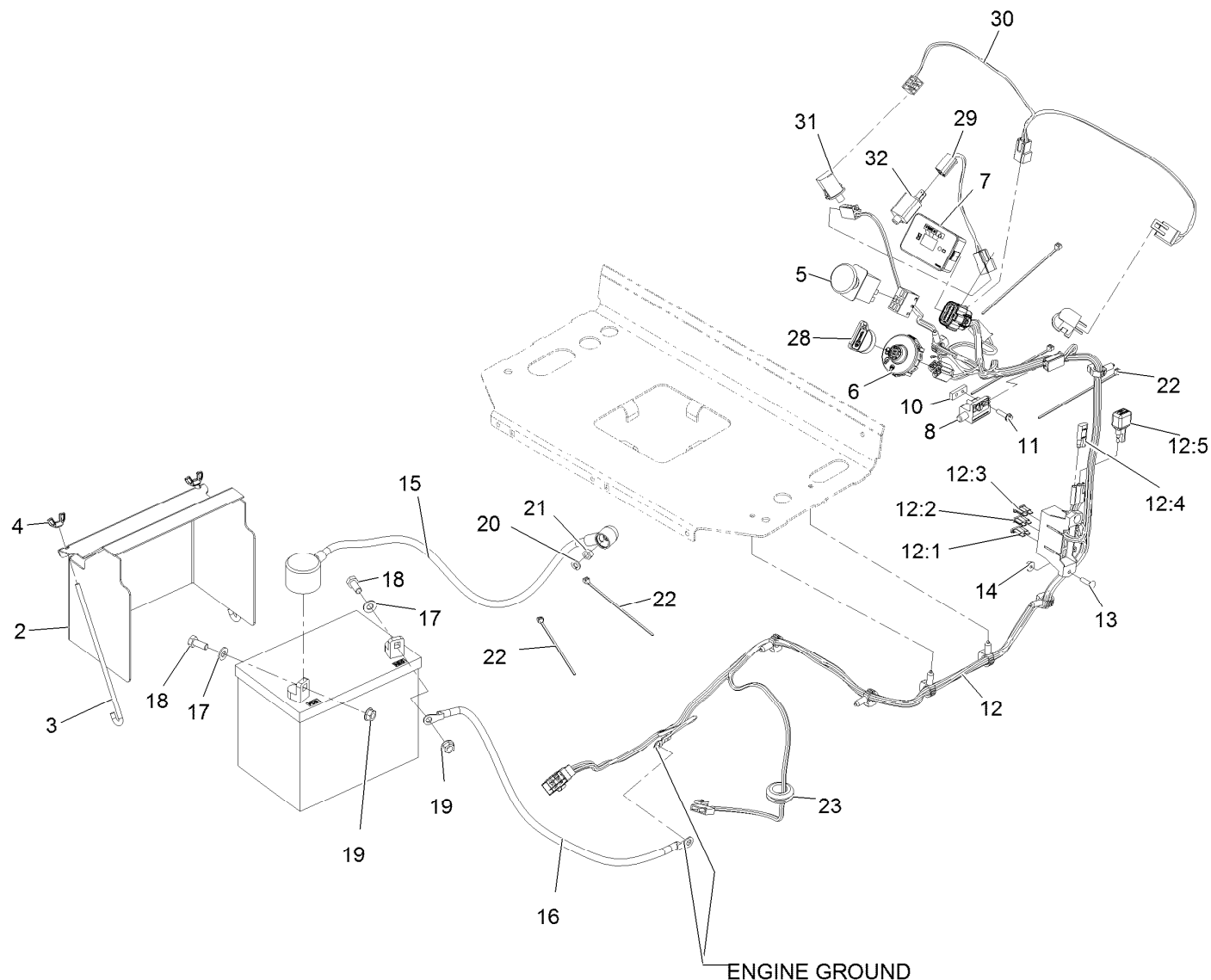
Ref.	Part Number	Qty.	Description
1	116-4577	1	Tank ASM- Exmark
2	116-5096	1	Vent ASM
3	116-5072	1	Fitting-Straight
4	115-3392	1	Hose
5	107-9297	1	Hose-Fuel
6	1-603770	1	Valve-Fuel
7	109-0301	1	Hose-Fuel
8	1-303287	2	Tie-Cable 5 1/2 (Small)
9	2412-98	7	Clamp-Hose

Ref.	Part Number	Qty.	Description
10	112-7069	1	Grommet
11	116-9193	1	Bracket-Tank
11:2	116-9143	1	Decal-Warning LH
11:3	116-9144	1	Decal-Warning RH
12	32144-70	4	Screw-HWH 5/16-18 X 3/4 Tf
13	117-2781	1	Grommet
14	32180-040	3	Clip-Harness
26	3290-378	3	Tie-Cable



Fuel Tank Assembly No. 116-4577

Ref.	Part Number	Qty.	Description
2	46-6560	3	Bushing
3	1-643172	3	Elbow-90 DEG
4	95-8972	1	Grommet
6	126-1789	1	Cap-Fuel, Ratcheting
7	116-3408	1	Fitting-Fuel, Bulkhead
99	116-7264	1	Kit, Vantage Fuel Gage Replacement



Electrical Assembly

Ref.	Part Number	Qty.	Description
2	117-0543-01	1	Cover-Battery
3	1-633651	2	Bolt-Holddown
4	1-543792	2	Wingnut-Nyloc 1/4-20
5	114-0279	1	Switch-PTO
6	117-2222	1	Switch-Ignition
7	116-8893	1	Module-Hour Meter
8	1-513152	1	Switch-Closed, Normally
10	1-633181	2	Plate-Tapped
11	32105-13	4	Screw-HWH #10-24 X 3/4
12	116-4615	1	Harness-Wire ●
12:1	109103	1	Fuse-Blade, 30 Amp
12:2	109102	1	Fuse-Blade, 25 Amp
12:3	218-578	1	Fuse-Blade, 10 Amp
12:4	116-0053	1	Cap-Plug
12:5	103-3895	1	Diode-Tvs
13	3229-20	2	Screw-CARR

Ref.	Part Number	Qty.	Description
14	3290-148	2	Nut-Whizlock #10-24
15	115-3864	1	Cable-Battery, Positive
16	105-0836	1	Cable-Battery, Black
17	3256-23	2	Washer-5/16 Sae
18	322-3	2	Screw-HH 5/16-18 X 3/4
19	109-5715	2	Nut-Hex Flange 5/16-18
20	3253-3	1	Washer-Lock 1/4
21	3217-5	1	Nut-Hex 1/4-20
22	1-303287	5	Tie-Cable 5 1/2 (Small)
23	117-2781	1	Grommet
28	103-2106	1	Key-Exmark Logo
29	116-8845	1	Harness-Neutral
30	116-8844	1	Harness-OpC
31	82-2190	2	Switch-Bail
32	1-513051	1	Switch-Open, Normally

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:

Notes:

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4-CYCLE PREMIUM ENGINE OIL

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Contains increased levels of zinc and phosphorus for better lubricity.

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HITCH KIT	TURF STRIPER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
12V POWER PORT	ULTRA VAC QUICK DISPOSAL SYSTEM
MICRO-MULCH SYSTEM	

OUT-FRONT RIDING ACCESSORIES AND OPTIONS

CUSTOM RIDE SEAT SUSPENSION SYSTEM	SNOW BLADE
DUAL-TAIL WHEEL	SNOWBLOWER
FLOOR PAN EXTENDER	SUN SHADE
HITCH KIT	TRASH CONTAINER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
MICRO-MULCH SYSTEM	ULTRA VAC QUICK DISPOSAL SYSTEM
ROLL OVER PROTECTION SYSTEM (ROPS)	WEATHER CAB

WALK-BEHIND ACCESSORIES AND OPTIONS

GRASS CATCHER	TURF STRIPER
MICRO-MULCH SYSTEM	STANDON

*Some accessories and options not available for some models.

Place Model No. and Serial No.
Label Here (Included in the Literature
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