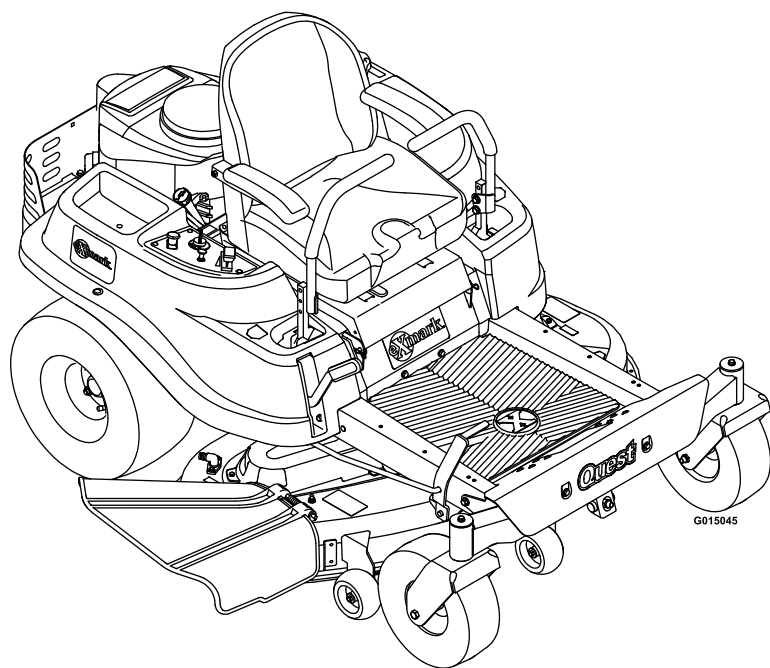




## QUEST®

Model No. QTS691KA422—Serial No. 314000000 and Up

Picture below may not reflect actual product.



# Parts Manual

# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# List of Abbreviations

**AR:** as required

**ASM:** assembly

**BBC:** blade brake control

**BHTF:** button head thread forming

**CARR:** carriage

**CCW:** counter clockwise

**CW:** clockwise

**DEG:** degrees

**DPA:** Dual Point Adjustment

**ECM:** electronic control module

**EXT:** external

**FH:** flat head

**GA:** gauge

**HD:** heavy-duty

**HF:** hex flange

**HH:** hex head

**HHF:** hex head flange

**HHFTF:** hex head flange thread forming

**HJ:** hex jam

**HLH:** hex lag head

**HOC:** height-of-cut

**HSBH:** hex socket button head

**HSFH:** hex socket flat head

**HSH:** hex socket head

**HWH:** hex washer head

**HWHTF:** hex washer head thread forming

**HYD:** hydraulic

**LH:** left hand

**LP:** Liquefied Petroleum Gas

**LPG:** Liquefied Petroleum Gas

**NI:** nylon insert

**NPTF:** national pipe thread fine

**PFH:** phillips flat head

**PPH:** phillips pan head

**PPHTF:** phillips pan head thread forming

**PRH:** phillips round head

**PTH:** phillips truss head

**PTO:** power-take-off

**RH:** right hand

**ROPS:** roll-over protection system

**RRB:** rear roller brush

**SFH:** slotted fillister head

**SHH:** slotted hex head

**SHWH:** slotted hex washer head

**SPH:** slotted pan head

**SQH:** square head

**SRH:** slotted round head

**STD:** standard

**TAP:** self tapping

**TTH:** torx truss head

# Touch Up Paint

Exmark black touch up spray paint – gloss black.

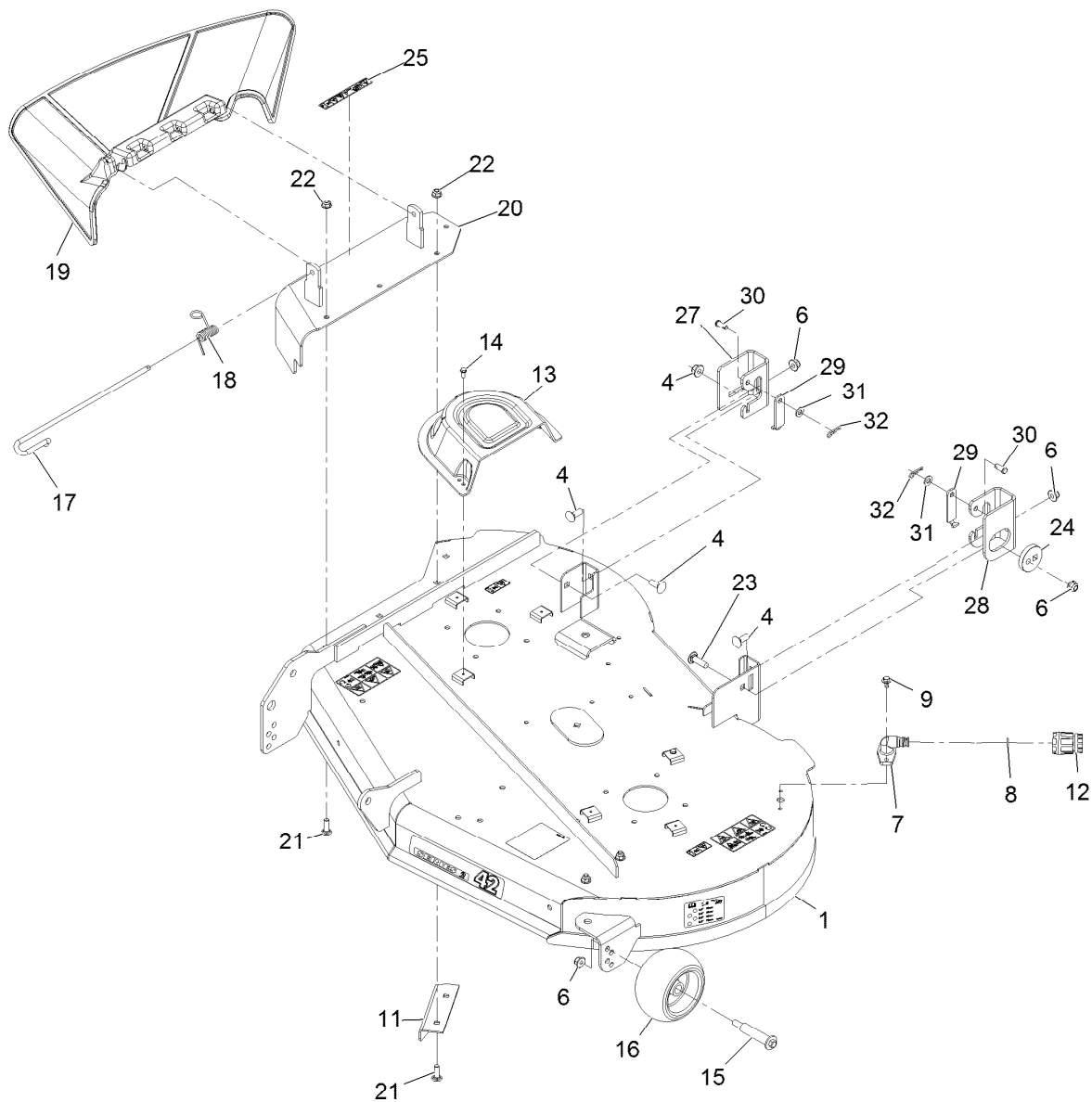
Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).



If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

## Contents

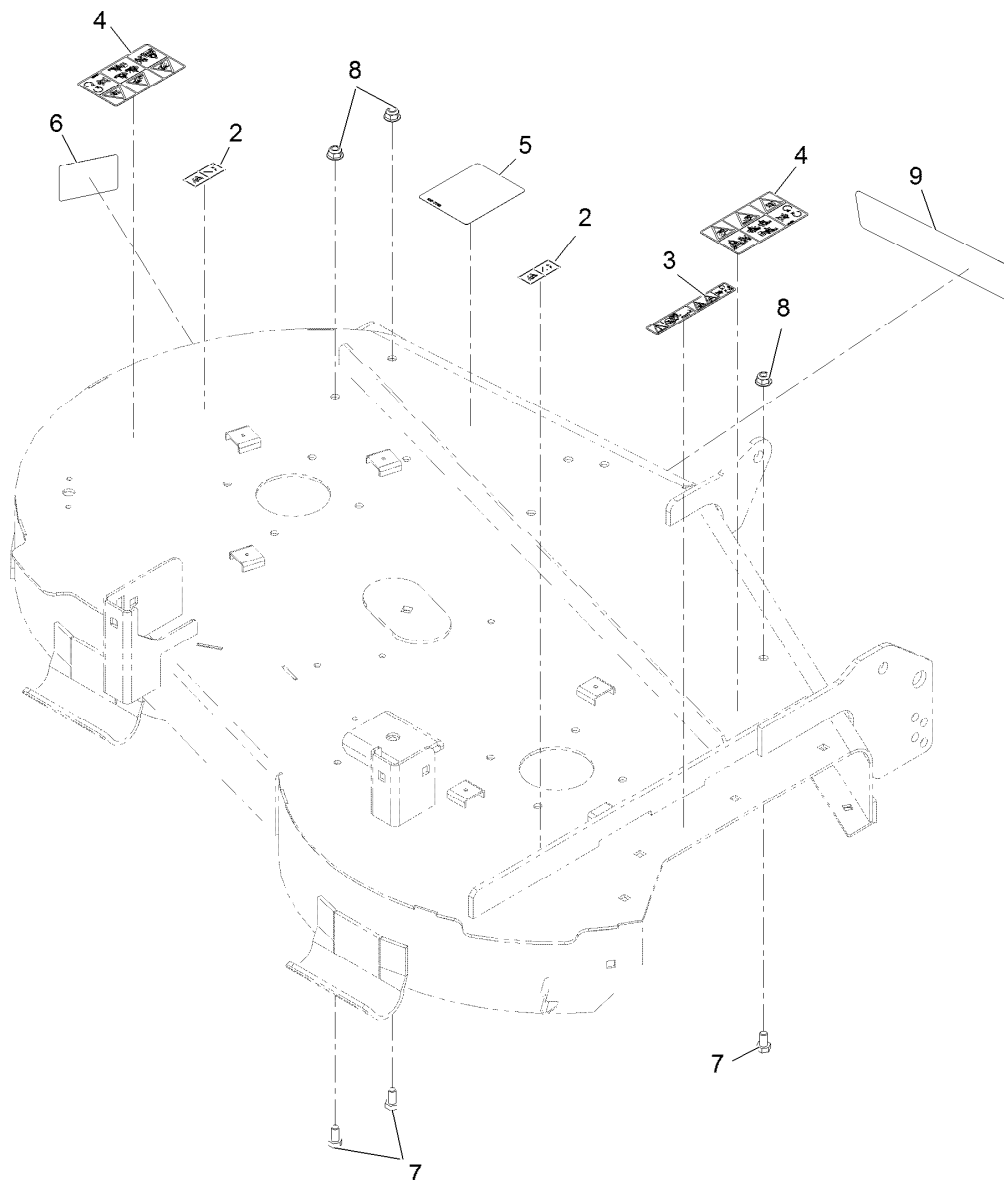
|                                                        |    |
|--------------------------------------------------------|----|
| 42 Inch Deck Assembly .....                            | 4  |
| 42 Inch Deck Assembly No. 125-5482 .....               | 5  |
| 42 Inch Deck, Belt and Blade Assembly .....            | 6  |
| Main Frame and Front Axle Assembly .....               | 7  |
| Caster Wheel Assembly No. 130-0736 .....               | 8  |
| Deck Lift Assembly .....                               | 10 |
| Motion Control Assembly .....                          | 11 |
| Seat Assembly .....                                    | 12 |
| Engine and Muffler Assembly .....                      | 13 |
| Clutch Assembly .....                                  | 14 |
| Controls and Fuel Tank .....                           | 15 |
| Hydro Transaxle Drive and Rear Wheel Assembly .....    | 16 |
| Left hand Hydro Transaxle Assembly No. 119-3340 .....  | 18 |
| Right Hand Hydro Transaxle Assembly No. 119-3341 ..... | 20 |
| Belt and Idler Assembly .....                          | 22 |
| Fuel Delivery Assembly .....                           | 23 |
| Electrical Assembly .....                              | 24 |



## 42 Inch Deck Assembly

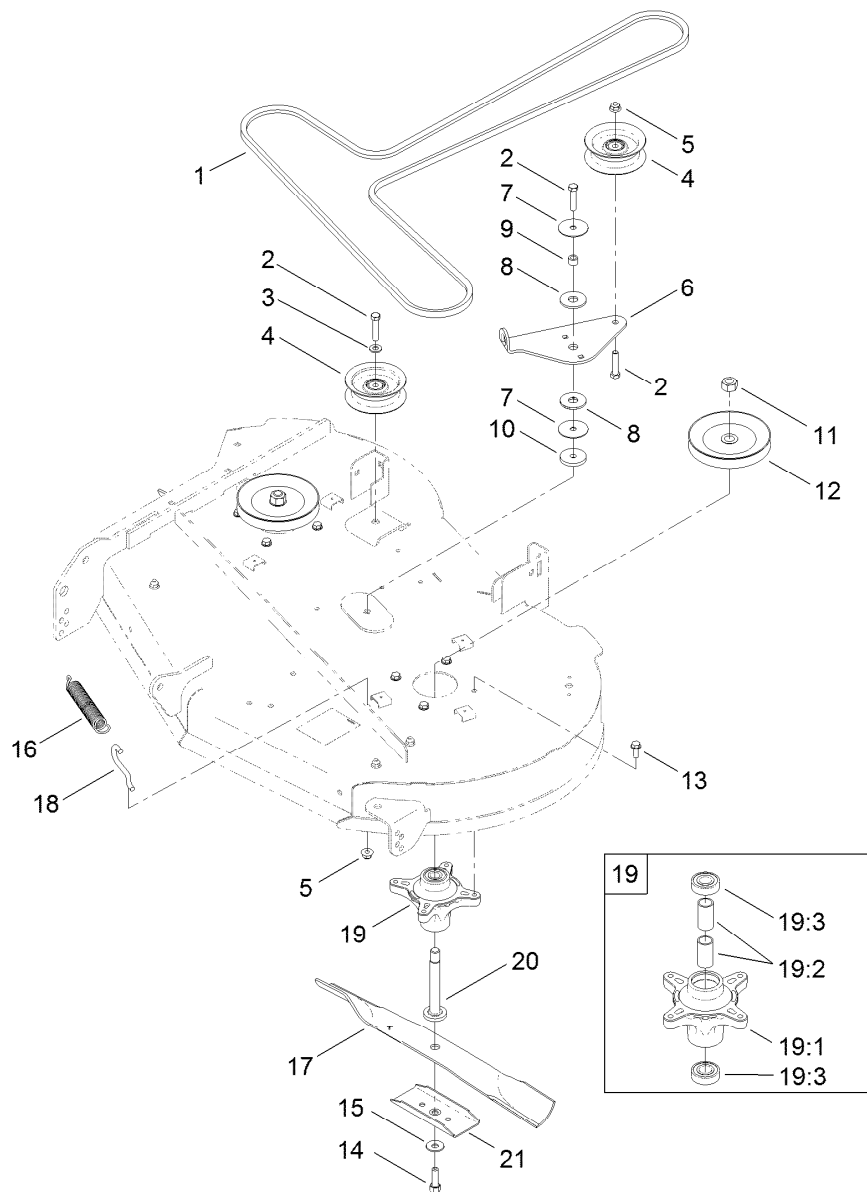
| Ref. | Part Number | Qty. | Description                      |
|------|-------------|------|----------------------------------|
| 1    | 125-5482    | 1    | 42" Deck And Decal ASM (Service) |
| 4    | 3231-2      | 3    | Bolt-Carriage 3/8-16 X 1         |
| 6    | 104-8301    | 6    | Nut-Nyloc 3/8-16 Flg             |
| 7    | 95-2747     | 1    | Fitting-Washout                  |
| 8    | 46-6290     | 1    | O-Ring                           |
| 9    | 46-8560     | 2    | Screw-HHF 1/4-20 X 1/2           |
| 11   | 120-7951-03 | 1    | Baffle-Cutoff                    |
| 12   | 95-3270     | 1    | Connector-Hose                   |
| 13   | 108-7889    | 2    | Cover-Belt                       |
| 14   | 32144-1     | 6    | Screw-HWH #10-24 X 1/2 Taptite   |
| 15   | 112-3977    | 2    | Bolt-HH Shoulder 3/8-16 X 3.79   |
| 16   | 1-603299    | 2    | Roller-Scalp, Anti               |
| 17   | 109-8854    | 1    | Pin-Chute                        |

| Ref. | Part Number | Qty. | Description                  |
|------|-------------|------|------------------------------|
| 18   | 121-2983    | 1    | Spring-Torsion               |
| 19   | 121-0739    | 1    | Deflector-Discharge          |
| 20   | 120-7945-01 | 1    | Discharge Cover ASM          |
| 21   | 3230-22     | 4    | Bolt-Carriage 5/16-18 X 1 Sp |
| 22   | 104-8300    | 4    | Nut-Nyloc 5/16-18 Flg        |
| 23   | 3231-28     | 1    | Bolt-Carriage 3/8-16 X 1 1/4 |
| 24   | 112-3980    | 1    | Eccentric                    |
| 25   | 93-7009     | 1    | Decal-Danger                 |
| 27   | 130-6888    | 1    | Bracket - Hanger, Rr         |
| 28   | 130-6889    | 1    | Bracket - Hanger, Lr         |
| 29   | 130-6891    | 2    | Link - Deck Retention        |
| 30   | 283-62      | 2    | Pin-Clevis                   |
| 31   | 3256-23     | 2    | Washer-Flat                  |
| 32   | 1-806003    | 2    | Pin-Cotter, Hair             |



## 42 Inch Deck Assembly No. 125-5482

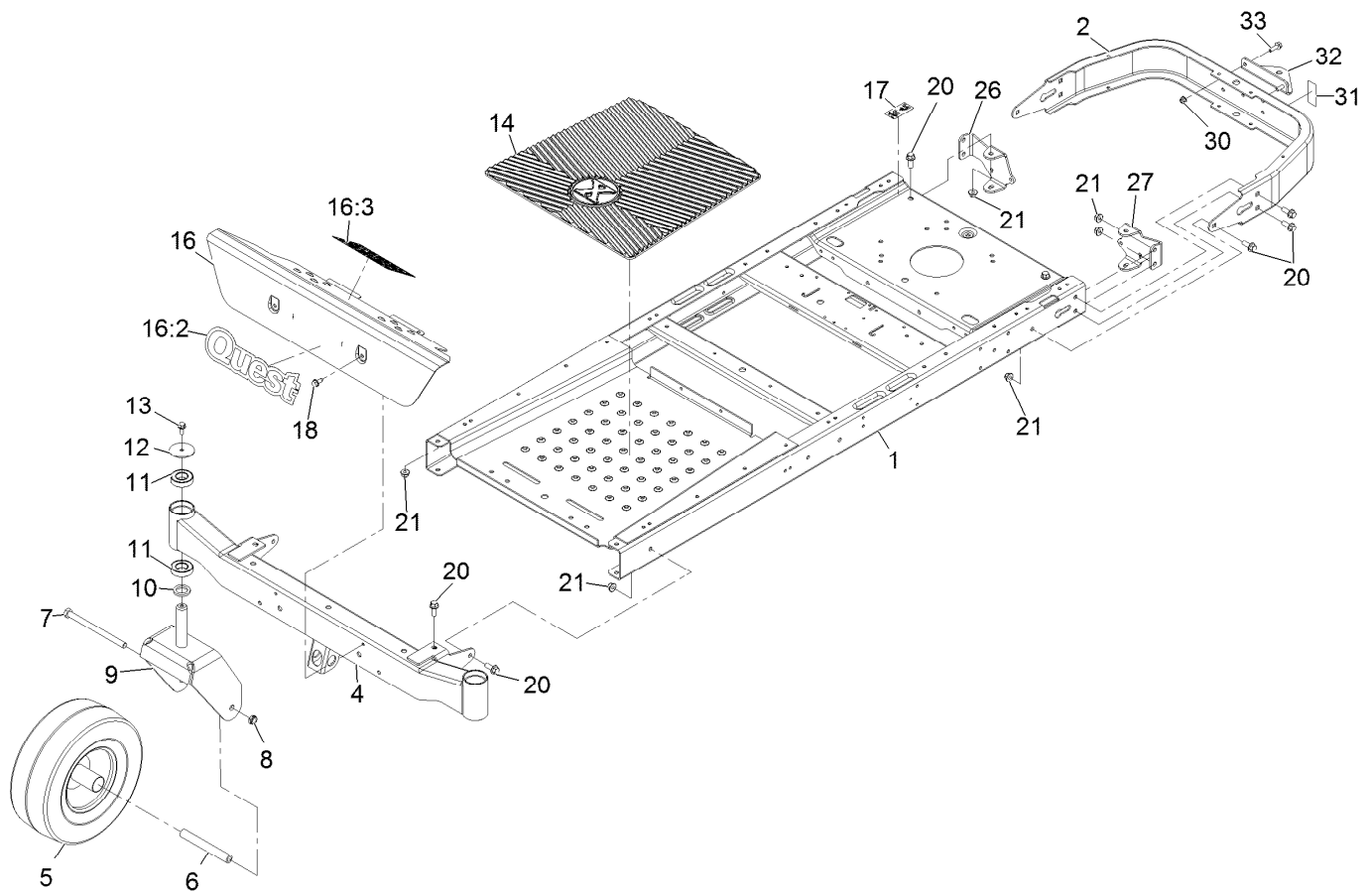
| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 2    | 114-1606    | 2    | Decal-Danger           |
| 3    | 93-7009     | 1    | Decal-Danger           |
| 4    | 110-6691    | 2    | Decal-Danger           |
| 5    | 105-7015    | 1    | Decal-Routing, Belt    |
| 6    | 112-9840    | 1    | Decal-Scalp, Anti      |
| 7    | 322-2       | 3    | Screw-HH 5/16-18 X 5/8 |
| 8    | 104-8300    | 3    | Nut-Nyloc 5/16-18 Flg  |
| 9    | 126-1771    | 1    | Decal-Series 2 - 42    |



## 42 Inch Deck, Belt and Blade Assembly

| Ref. | Part Number | Qty. | Description                       |
|------|-------------|------|-----------------------------------|
| 1    | 119-8819    | 1    | V-Belt                            |
| 2    | 323-9       | 3    | Screw-HH 3/8-16 X 1 3/4           |
| 3    | 3256-24     | 1    | Washer-3/8 Sae                    |
| 4    | 106-2175    | 2    | Pulley-Idler, Flat                |
| 5    | 104-8301    | 2    | Nut-Nyloc 3/8-16 Flg              |
| 6    | 114-8540    | 1    | Arm-Idler                         |
| 7    | 120-2229    | 2    | Washer-Idler Pivot                |
| 8    | 114-0463    | 2    | Washer-Friction, Composite        |
| 9    | 115-4986    | 1    | Spacer                            |
| 10   | 110-9981    | 1    | Washer-Plain                      |
| 11   | 3219-6      | 2    | Nut-Hex 5/8-18                    |
| 12   | 125-5574    | 2    | Pulley                            |
| 13   | 32144-41    | 8    | Screw-HWH 3/8-16 X 7/8<br>Taptite |

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 14   | 26-0671     | 2    | Screw-HH            |
| 15   | 3290-465    | 2    | Washer-Spring Disc  |
| 16   | 106-2177    | 1    | Spring-Extension    |
| 17   | 110-6568-03 | 2    | Blade-21.6 Inch     |
| 18   | 88-5970     | 1    | Hook-Return, Spring |
| 19   | 121-0751    | 2    | Spindle ASM         |
| 19:1 | 117-7267    | 1    | Spindle             |
| 19:2 | 120-7935    | 2    | Spacer              |
| 19:3 | 100-1048    | 2    | Bearing-Ball        |
| 20   | 117-7268    | 2    | Shaft-Spindle       |
| 21   | 106-2248-03 | 2    | Stiffener-Blade     |

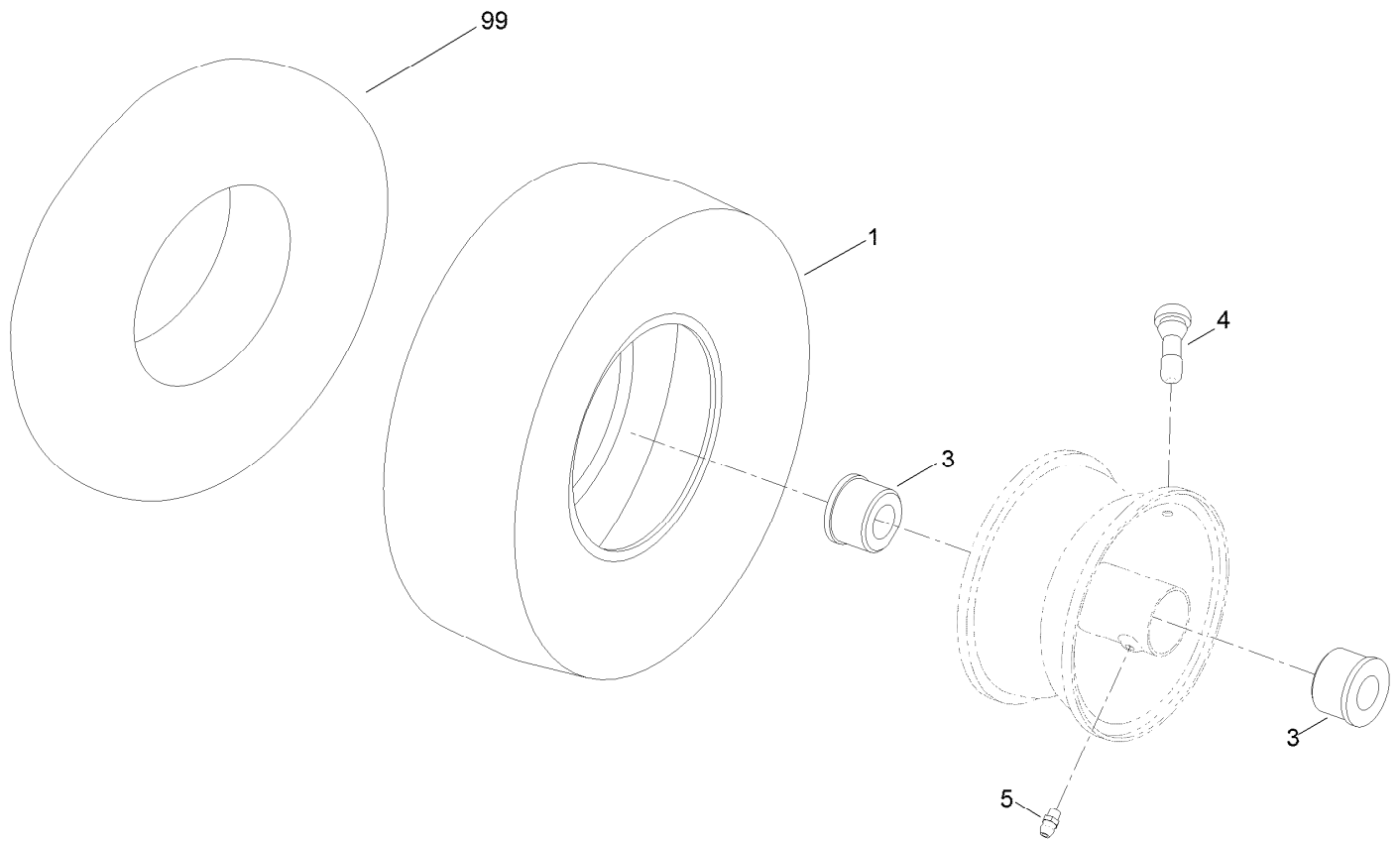


## Main Frame and Front Axle Assembly

| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 1    | 121-2970-01 | 1    | Frame                      |
| 2    | 110-1920-01 | 1    | Bumper-Rear                |
| 4    | 120-5516-01 | 1    | Axle-Front                 |
| 5    | 130-0736    | 2    | Caster Wheel ASM           |
| 6    | 104-3667    | 2    | Spanner-Wheel              |
| 7    | 325-22      | 2    | Screw-HH 1/2-13 X 5 1/2    |
| 8    | 3296-45     | 2    | Nut-Nyloc 1/2-13 Thin      |
| 9    | 120-2266-01 | 2    | Fork-Caster                |
| 10   | 117-7394    | 2    | Washer-Thrust              |
| 11   | 109-3678    | 4    | Bearing-Ball               |
| 12   | 119-8915    | 2    | Washer                     |
| 13   | 3234-47     | 2    | Screw-HH Flg 5/16-18 X 3/4 |
| 14   | 120-5457    | 1    | Mat-Floor                  |
| 16   | 125-0071    | 1    | Footrest ASM               |

| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 16:2 | 116-4218    | 1    | Decal                      |
| 16:3 | 120-2239    | 1    | Decal-Danger               |
| 17   | 121-2989    | 2    | Decal-Bypass               |
| 18   | 32144-70    | 2    | Screw-HWH 5/16-18 X 3/4 Tf |
| 20   | 3234-42     | 14   | Screw HHF 3/8-16 X 1       |
| 21   | 104-8301    | 14   | Nut-Nyloc 3/8-16 Flg       |
| 26   | 121-0737-01 | 1    | Mount-Hydro, Rear (RH)     |
| 27   | 121-0738-01 | 1    | Mount-Hydro, Rear (LH)     |
| 30   | 104-8300    | 2    | Nut-Nyloc 5/16-18 Flg      |
| 31   | 109-7076    | 1    | Decal                      |
| 32   | 117-1232-03 | 1    | Bracket-Hitch              |
| 33   | 3234-29     | 2    | Screw-HH Flg 5/16-18 X 1   |

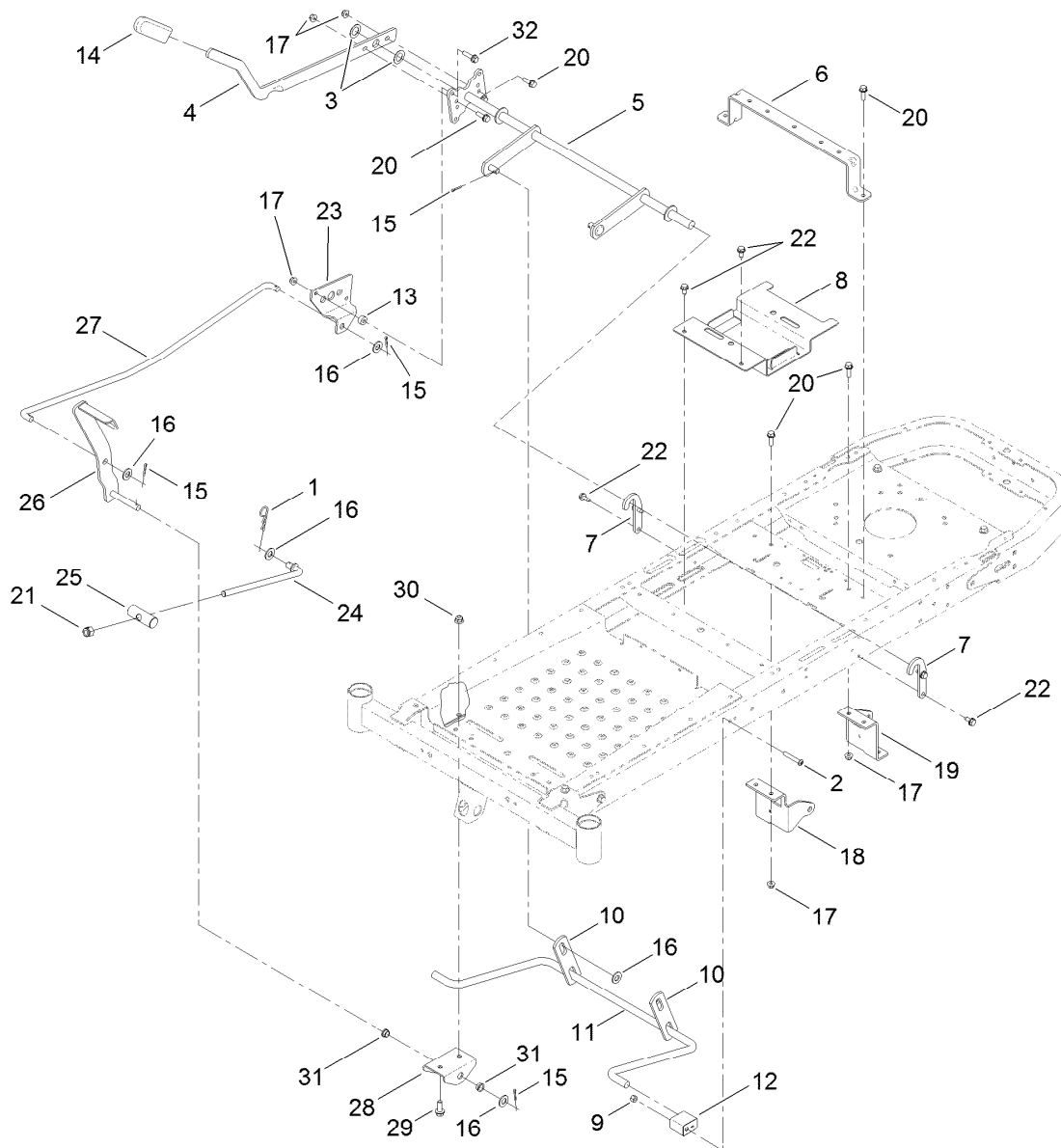
# Caster Wheel Assembly No. 130-0736



## Caster Wheel Assembly No. 130-0736 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 130-0735           | 1           | Tire               |
| 3           | 114-1640           | 2           | Bushing-Flange     |
| 4           | 232-27             | 1           | Stem-Valve         |

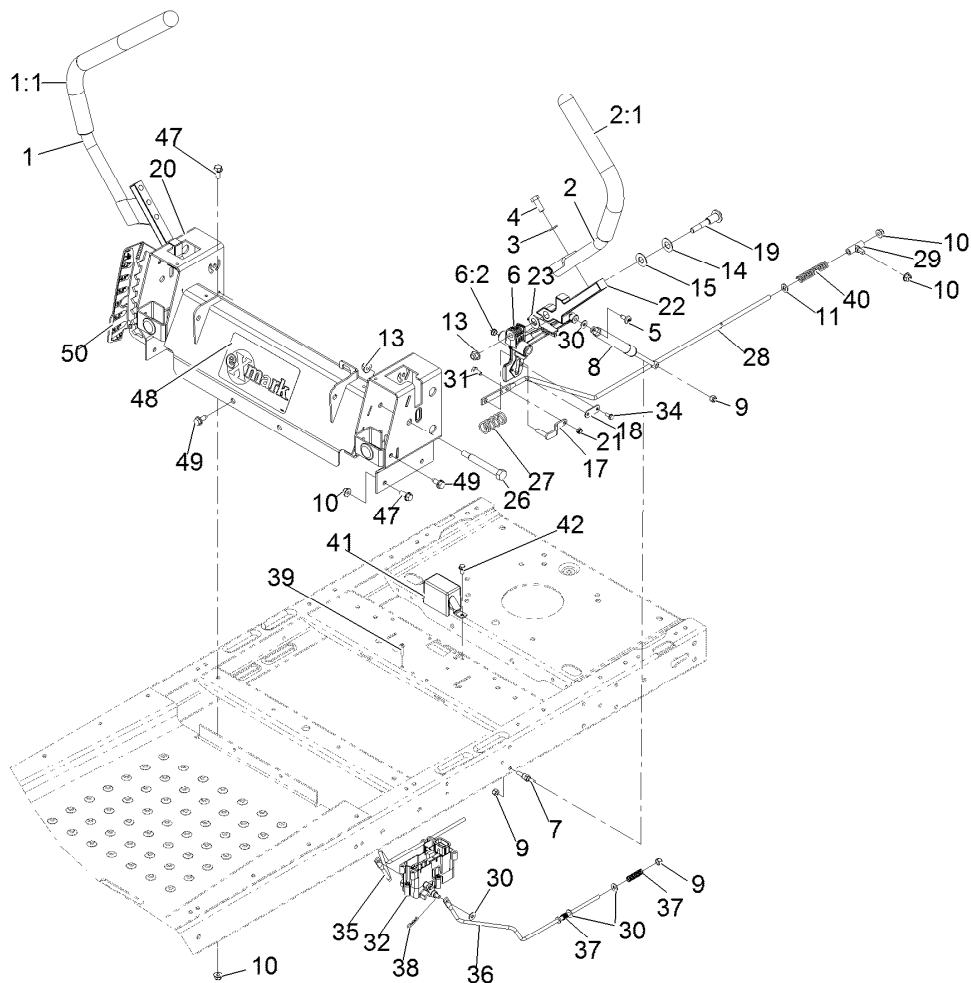
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 5           | 302-5              | 1           | Fitting-Grease     |
| 99          | 105-0844           | 1           | Tube-Inner         |



## Deck Lift Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 1-806005    | 1    | Hairpin-Cotter        |
| 2    | 120-5499    | 2    | Screw-HSBH            |
| 3    | 3-6498      | 2    | Washer-Thrust         |
| 4    | 119-3427-03 | 1    | Lever-Lift            |
| 5    | 117-7346-03 | 1    | Lift-Deck             |
| 6    | 119-3435-03 | 1    | Brace-Seat, Rear      |
| 7    | 119-8875    | 2    | Bracket-Lift          |
| 8    | 119-3406-03 | 1    | Bracket-Battery       |
| 9    | 3296-29     | 2    | Nut-Nyloc 5/16-18     |
| 10   | 108-7840    | 2    | Link-Lift             |
| 11   | 108-7839    | 1    | Arm-Lift, Rear        |
| 12   | 108-7845    | 2    | Block-Pivot           |
| 13   | 121-1759    | 2    | Spacer                |
| 14   | 1-633268    | 1    | Grip-Lever            |
| 15   | 3272-10     | 5    | Pin-Cotter 1/8 X 3/4  |
| 16   | 3256-26     | 6    | Washer-1/2 Sae        |
| 17   | 104-8300    | 6    | Nut-Nyloc 5/16-18 Flg |

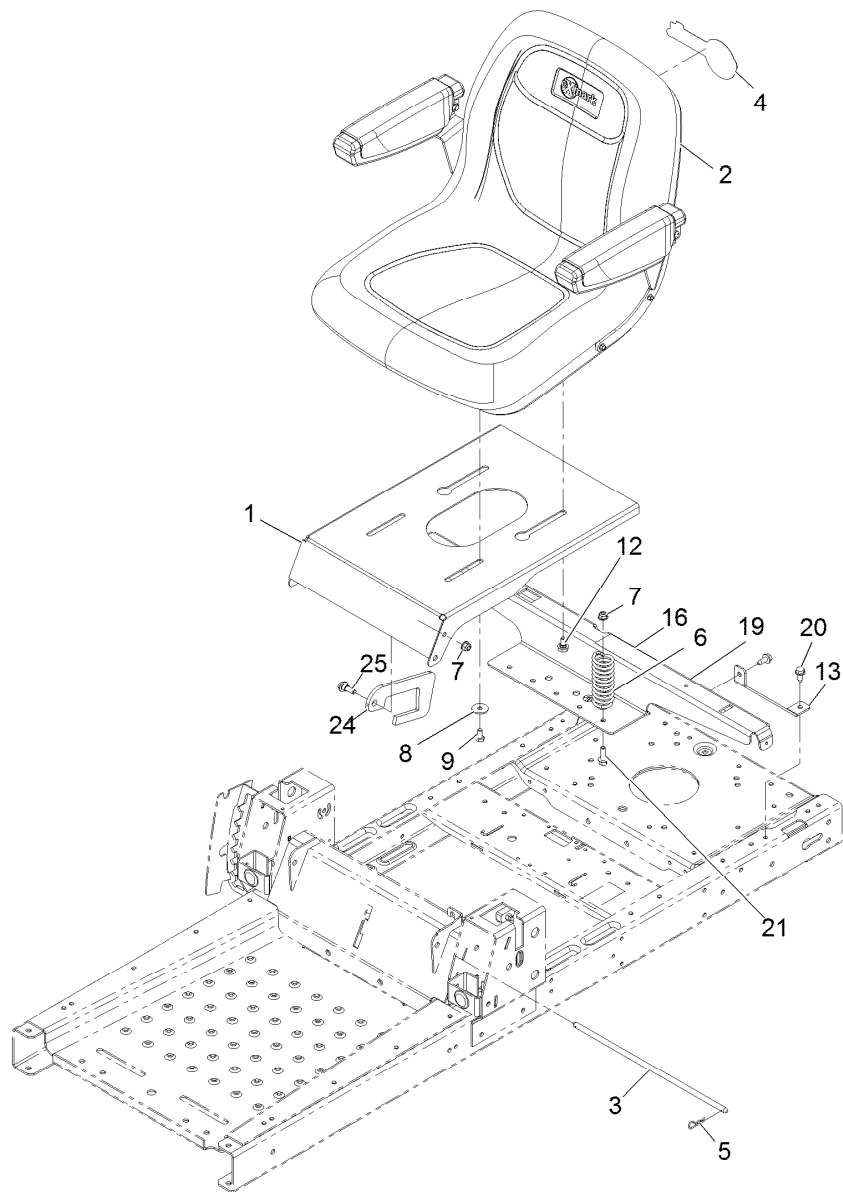
| Ref. | Part Number | Qty. | Description                  |
|------|-------------|------|------------------------------|
| 18   | 119-8861-01 | 1    | Mount-Hydro, Front (RH)      |
| 19   | 119-8862-01 | 1    | Mount-Hydro, Front (LH)      |
| 20   | 3234-29     | 4    | Screw-HH Flg 5/16-18 X 1     |
| 21   | 3296-19     | 1    | Nut-Nyloc 1/2-20             |
| 22   | 32144-70    | 6    | Screw-HWH 5/16-18 X 3/4 Tf   |
| 23   | 120-2275    | 1    | Plate-Footlift               |
| 24   | 104-8047    | 1    | Rod-Trunion                  |
| 25   | 119-8810    | 1    | Pin-Pivot                    |
| 26   | 120-2276-01 | 1    | Pedal ASM                    |
| 27   | 120-2242    | 1    | Rod-Footlift                 |
| 28   | 120-2294-01 | 1    | Bracket-Footlift             |
| 29   | 3234-42     | 2    | Screw HHF 3/8-16 X 1         |
| 30   | 104-8301    | 2    | Nut-Nyloc 3/8-16 Flg         |
| 31   | 256-156     | 2    | Bushing-Flange               |
| 32   | 3234-36     | 2    | Screw-HH Flg 5/16-18 X 1 1/4 |



## Motion Control Assembly

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 121-0731    | 1    | Handle-Control, RH     |
| 1:1  | 121-0726    | 1    | Grip                   |
| 2    | 121-0730    | 1    | Handle-Control, LH     |
| 2:1  | 121-0726    | 1    | Grip                   |
| 3    | 3256-24     | 4    | Washer-3/8 Sae         |
| 4    | 323-6       | 4    | Screw-HH 3/8-16 X 1    |
| 5    | 120-7950    | 2    | Screw-Shoulder         |
| 6    | 119-3470    | 2    | Actuator Arm ASM       |
| 6:2  | 256-156     | 2    | Bushing-Flange         |
| 7    | 110-6810    | 2    | Stud-Damper            |
| 8    | 103-2913    | 2    | Damper-Control, Motion |
| 9    | 3296-42     | 6    | Nut-Nyloc 1/4-20       |
| 10   | 104-8300    | 10   | Nut-Nyloc 5/16-18 Flg  |
| 11   | 3256-23     | 2    | Washer-5/16 Sae        |
| 13   | 104-8301    | 4    | Nut-Nyloc 3/8-16 Flg   |
| 14   | 119-8925    | 2    | Washer-Belleville      |
| 15   | 117-1240    | 2    | Washer                 |
| 17   | 119-3303    | 2    | Pin-Rod, Hydro         |
| 18   | 119-8948    | 2    | Plate-Stop, Hydro      |
| 19   | 117-1198    | 2    | Bolt-Pivot             |
| 20   | 125-5473-03 | 1    | Control Box ASM        |
| 21   | 3296-56     | 2    | Nut-Nyloc 1/4-20 Thin  |
| 22   | 115-5098-05 | 2    | Lever-Control          |
| 23   | 120-2273    | 2    | Washer-Nylon           |

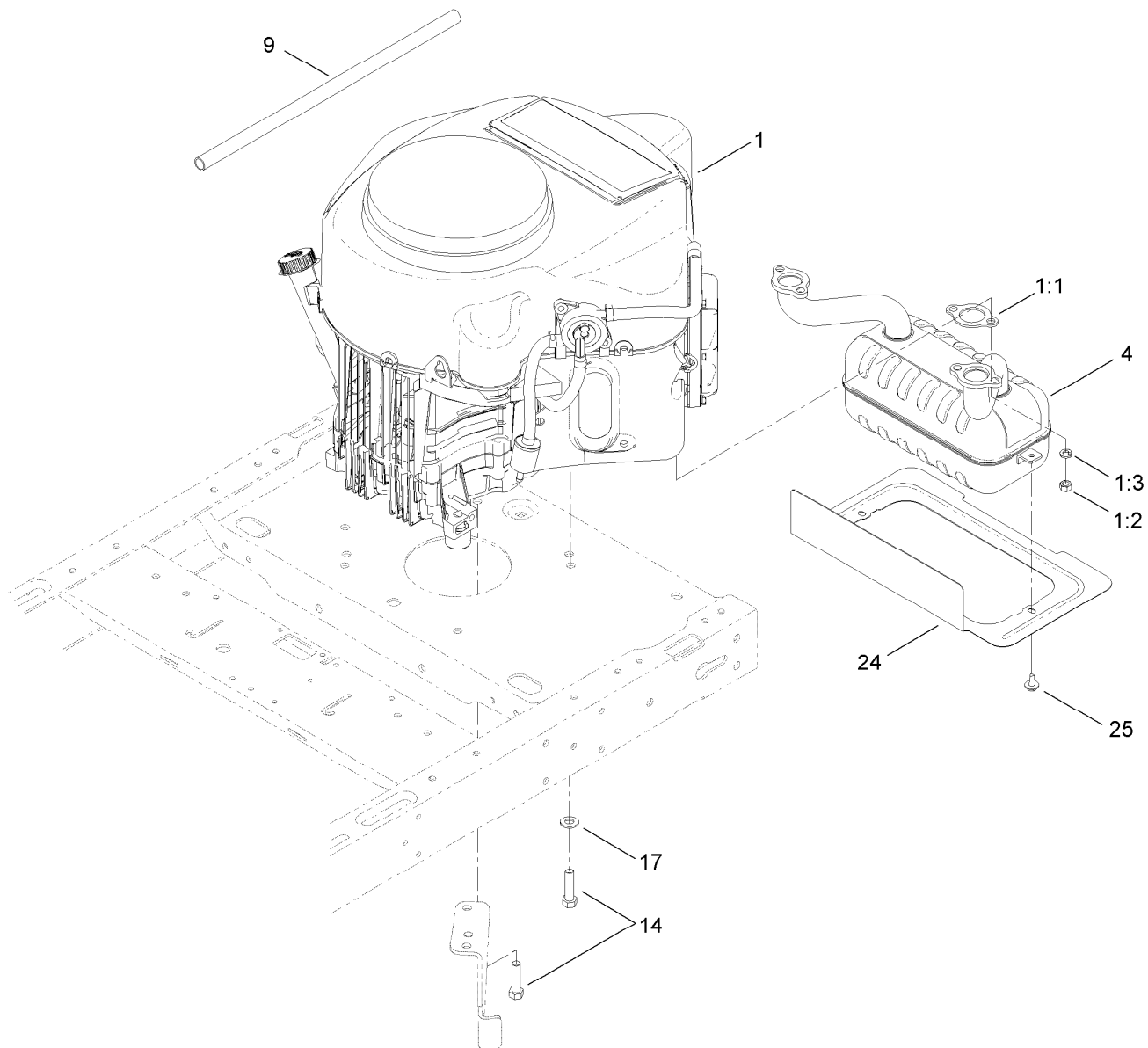
| Ref. | Part Number | Qty. | Description                    |
|------|-------------|------|--------------------------------|
| 26   | 115-5099    | 2    | Bolt-Pivot                     |
| 27   | 119-8876    | 2    | Spring-Return                  |
| 28   | 117-5388    | 2    | Rod-Hydro                      |
| 29   | 119-8842    | 2    | Mount-Rod, Hydro               |
| 30   | 119-8952    | 8    | Washer                         |
| 31   | 321-3       | 2    | Screw-HH 1/4-20 X 5/8          |
| 32   | 121-3017    | 1    | Brake Control Module ASM       |
| 34   | 32144-1     | 4    | Screw-HWH #10-24 X 1/2 Taptite |
| 35   | 121-2974    | 1    | Rod-Brake, RH                  |
| 36   | 121-2975    | 1    | Rod-Brake, LH                  |
| 37   | 117-1169    | 4    | Spring-Compression             |
| 38   | 3290-307    | 2    | Pin-Hair                       |
| 39   | 32144-36    | 4    | Screw-PPH                      |
| 40   | 1-603807    | 2    | Spring                         |
| 41   | 119-8859    | 1    | Cover-Brake                    |
| 42   | 32144-4     | 1    | Screw-HWH 1/4-20 X 1/2 Taptite |
| 47   | 3234-47     | 6    | Screw-HH Flg 5/16-18 X 3/4     |
| 48   | 116-4219    | 1    | Decal                          |
| 49   | 32144-70    | 4    | Screw-HWH 5/16-18 X 3/4 Tf     |
| 50   | 119-8871    | 1    | Decal                          |



## Seat Assembly

| Ref. | Part Number | Qty. | Description                  |
|------|-------------|------|------------------------------|
| 1    | 119-3391-03 | 1    | Pan-Seat                     |
| 2    | 119-8957    | 1    | Seat-18 In W/Arm             |
| 3    | 119-3433    | 1    | Rod-Pivot, Narrow            |
| 4    | 120-5464    | 1    | Decal                        |
| 5    | 3290-250    | 2    | Pin-Hair                     |
| 6    | 92-7054     | 3    | Spring-Compression           |
| 7    | 104-8300    | 4    | Nut-Nyloc 5/16-18 Flg        |
| 8    | 5-4460      | 2    | Washer-Pivot                 |
| 9    | 322-2       | 2    | Screw-HH 5/16-18 X 5/8       |
| 12   | 37-8771     | 2    | Screw-Shoulder 5/16-18 X 5/8 |

| Ref. | Part Number | Qty. | Description                      |
|------|-------------|------|----------------------------------|
| 13   | 119-3431-03 | 2    | Support-Tank, Rear               |
| 16   | 106-8717    | 1    | Decal-Service                    |
| 19   | 121-0732-03 | 1    | Support-Pod                      |
| 20   | 32144-70    | 4    | Screw-HWH 5/16-18 X 3/4 Tf       |
| 21   | 3234-29     | 3    | Screw-HH Flg 5/16-18 X 1         |
| 24   | 120-5512    | 1    | Stop-Seat                        |
| 25   | 116-2670    | 1    | Screw-Shoulder HHF 5/16-18 X .96 |

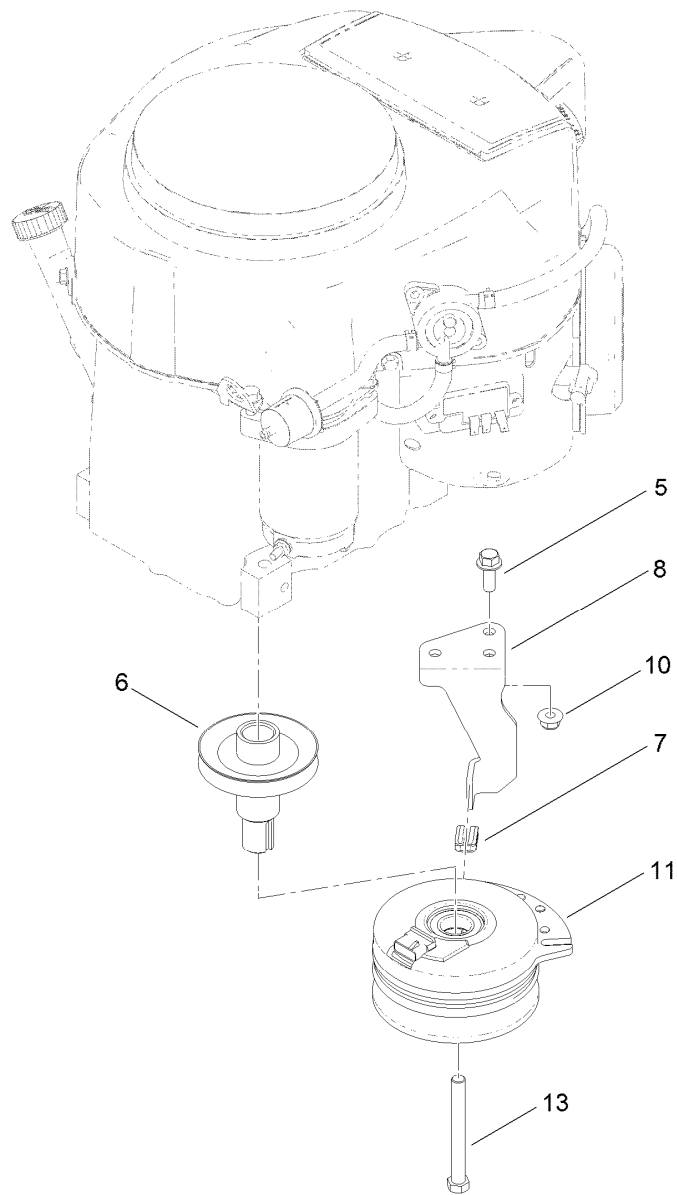


## Engine and Muffler Assembly

| Ref. | Part Number | Qty. | Description                       |
|------|-------------|------|-----------------------------------|
| 1    |             | 1    | Engine-Kawasaki, Fr691V-_s07-R ●■ |
| 1:1  | 1-653313    | 2    | Gasket-Exhaust                    |
| 1:2  | 114-3549    | 4    | Nut                               |
| 1:3  | 114-3550    | 4    | Washer-Lock, Spring               |
| 4    | 117-7256    | 1    | Muffler-Kawasaki                  |
| 9    | 106-7022    | 1    | Tube-Drain, Oil                   |
| 14   | 323-50      | 4    | Bolt-HH                           |
| 17   | 3256-24     | 3    | Washer-Flat                       |
| 24   | 121-2973-03 | 1    | Shield-Heat                       |
| 25   | 46-8560     | 2    | Screw-HHFTF                       |

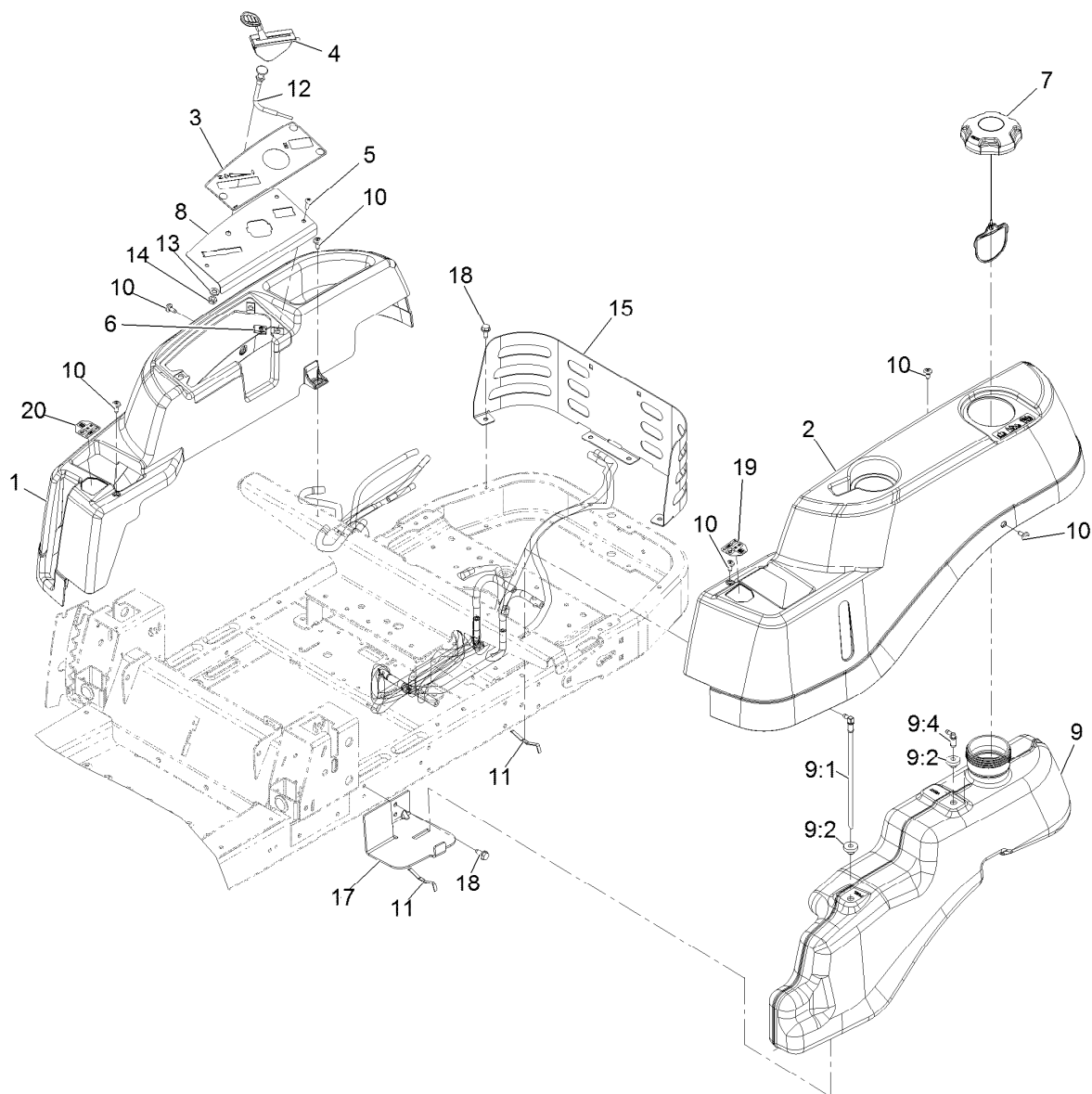
● Not serviced separately

■ Obtain parts from [www.kawpowerepc.com](http://www.kawpowerepc.com)



## Clutch Assembly

| Ref. | Part Number | Qty. | Description     |
|------|-------------|------|-----------------|
| 5    | 3234-42     | 1    | Screw-HHF       |
| 6    | 119-3318    | 1    | Pulley-Engine   |
| 7    | 120-2217    | 1    | Isolator-Clutch |
| 8    | 119-8884    | 1    | Stop-Clutch     |
| 10   | 104-8301    | 1    | Nut-Flange, NI  |
| 11   | 117-7468    | 1    | Clutch-Electric |
| 13   | 3212-16     | 1    | Screw-HH        |

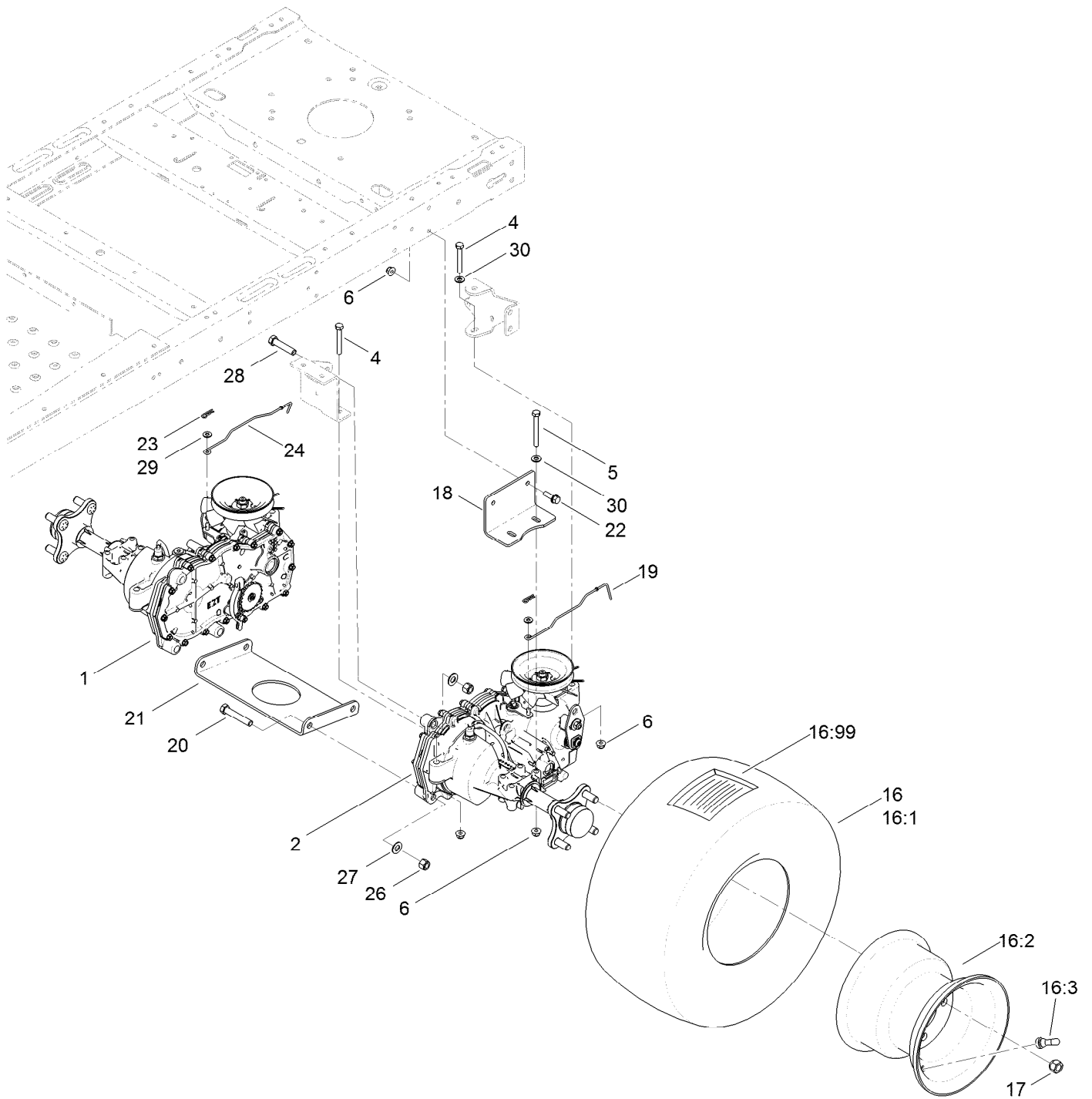


## Controls and Fuel Tank

| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 1    | 119-8961    | 1    | Pod-RH                    |
| 2    | 119-8960    | 1    | Pod-LH                    |
| 3    | 120-5462    | 1    | Decal-Control Panel       |
| 4    | 120-2214    | 1    | Cable-Throttle            |
| 5    | 3258-166    | 3    | Screw-PPH 1/4-20 X 3/4    |
| 6    | 107069      | 3    | Nut-Retainer-Panel 1/4-20 |
| 7    | 120-5461    | 1    | Cap-Fuel, Ratcheting      |
| 8    | 119-3378-03 | 1    | Plate-Control             |
| 9    | 119-3324    | 1    | Fuel Tank ASM             |
| 9:1  | 121-0793    | 1    | Connector-Elbow, 90 DEG   |
| 9:2  | 46-6560     | 2    | Bushing                   |
| 9:4  | 117-7400    | 1    | Fitting-Plastic           |

| Ref. | Part Number | Qty. | Description                   |
|------|-------------|------|-------------------------------|
| 10   | 120-7950    | 6    | Screw-Shoulder                |
| 11   | 609830      | 2    | Spring                        |
| 12   | 112-9753    | 1    | Cable-Choke                   |
| 13   | 3253-21     | 1    | Washer-Lock 3/8               |
| 14   | 3220-3      | 1    | Nut-Jam 3/8-24                |
| 15   | 119-8993-03 | 1    | Guard-Rear, Narrow            |
| 17   | 119-3476-03 | 1    | Support-Tank, Front           |
| 18   | 32144-70    | 6    | Screw-HWH 5/16-18 X 3/4<br>Tf |
| 19   | 119-8814    | 1    | Decal-Control Lever, LH       |
| 20   | 119-8815    | 1    | Decal-Control Lever, RH       |

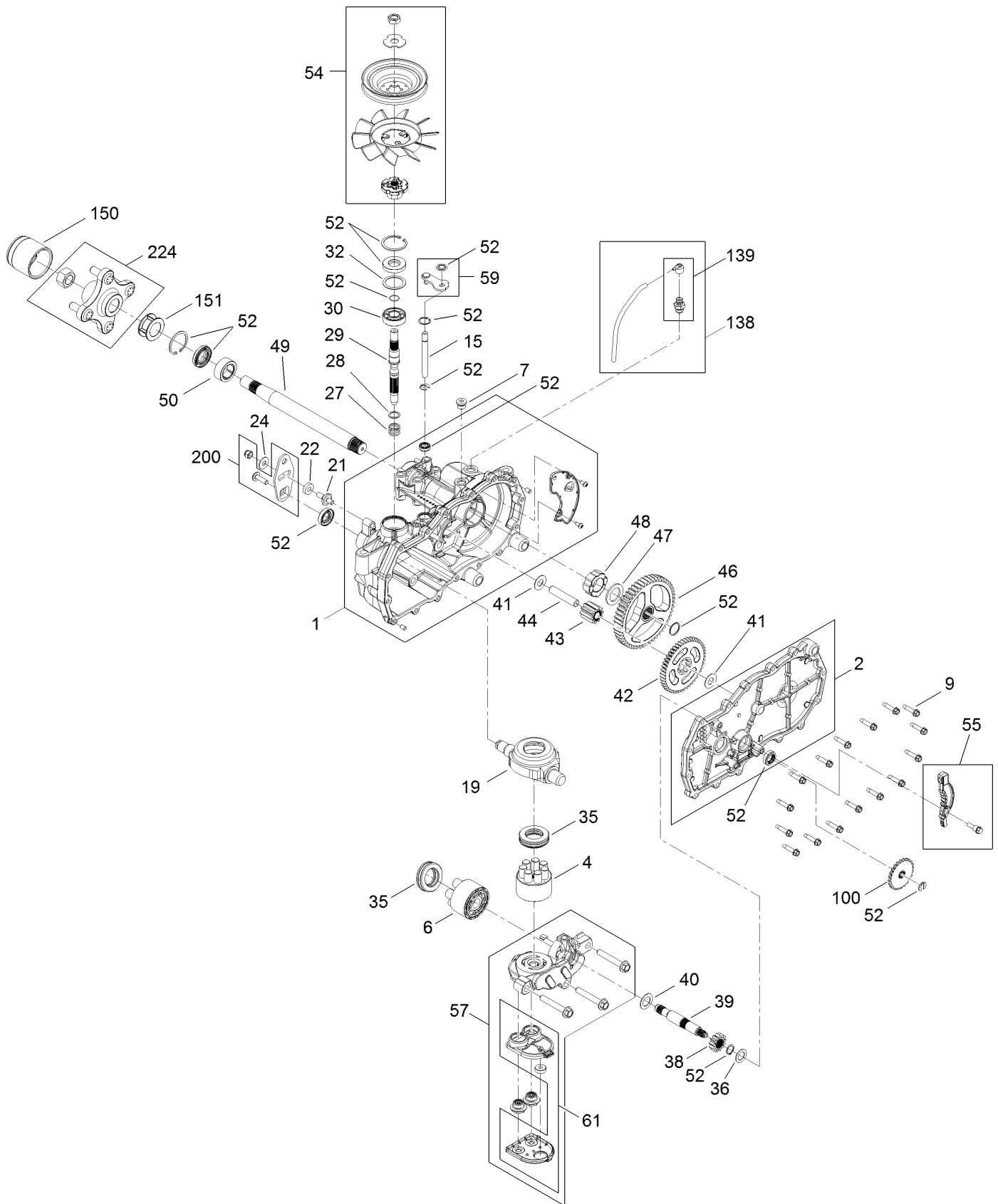
# Hydro Transaxle Drive and Rear Wheel Assembly



## Hydro Transaxle Drive and Rear Wheel Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|--------------------------|-------------|--------------------|-------------|--------------------------|
| 1           | 119-3341           | 1           | RH Hydro Transaxle ASM   | 19          | 121-2971           | 1           | Rod-Bypass, LH           |
| 2           | 119-3340           | 1           | LH Hydro Transaxle ASM   | 20          | 324-10             | 4           | Screw-HH 7/16-14 X 2 1/2 |
| 4           | 322-11             | 4           | Screw-HH 5/16-18 X 2 1/4 | 21          | 119-3339-03        | 1           | Plate-Cross, Hydro       |
| 5           | 322-13             | 4           | Screw-HH 5/16-18 X 2 3/4 | 22          | 3234-29            | 4           | Screw-HH Flg 5/16-18 X 1 |
| 6           | 104-8300           | 12          | Nut-Nyloc 5/16-18 Flg    | 23          | 3290-307           | 2           | Pin-Hair                 |
| 16          | 120-5523           | 2           | Wheel And Tire ASM       | 24          | 121-0752           | 1           | Rod-Bypass, RH           |
| 16:1        | 119-8907           | 1           | Tire                     | 26          | 3296-48            | 6           | Nut-Nyloc 7/16-14        |
| 16:2        | 107-2475           | 1           | Wheel                    | 27          | 3256-25            | 6           | Washer-7/16 Sae          |
| 16:3        | 232-27             | 1           | Stem-Valve               | 28          | 324-8              | 2           | Screw-HH                 |
| 16:99       | 107-2491           | 1           | Tube-Tire                | 29          | 119-8952           | 2           | Washer                   |
| 17          | 242-50             | 8           | Nut-Lug 1/2-20           | 30          | 3256-23            | 6           | Washer-5/16 Sae          |
| 18          | 117-7264-03        | 2           | Mount-Hydro              |             |                    |             |                          |

# Left hand Hydro Transaxle Assembly No. 119-3340

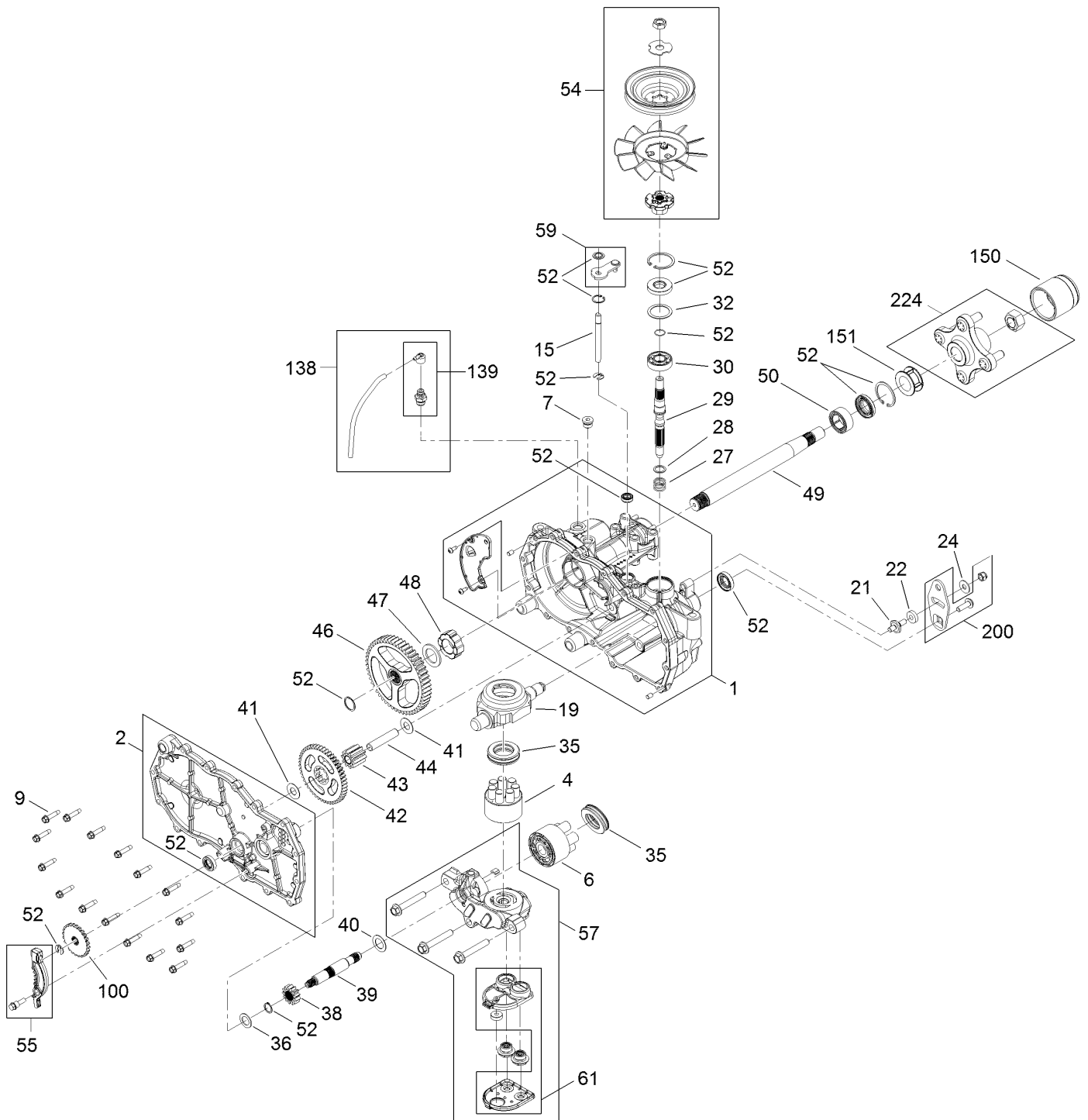


# Left hand Hydro Transaxle Assembly No. 119-3340 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|---------------------------|
| 1           | 106-8695           | 1           | Main Housing ASM      | 42          | 104-5317           | 1           | Gear-10T/48T              |
| 2           | 106-8696           | 1           | Side ASM              | 43          | 104-5318           | 1           | Gear-Jackshaft, 10T       |
| 4           | 110-8561           | 1           | Pump Block ASM        | 44          | 104-5329           | 1           | Pin-Jackshaft             |
| 6           | 103-2666           | 1           | Cylinder Block Kit    | 46          | 112-9855           | 1           | Gear-52T, Bull            |
| 7           | 104-2189           | 1           | Plug-Thread, Straight | 47          | 112-9856           | 1           | Washer                    |
| 9           | 104-5305           | 16          | Screw-HHF             | 48          | 112-9857           | 1           | Bearing-Sleeve            |
| 15          | 106-8678           | 1           | Rod-Bypass            | 49          | 121-5732           | 1           | Shaft-Axle                |
| 19          | 104-5304           | 1           | Swashplate-Trunnion   | 50          | 112-9859           | 1           | Bushing-Axle              |
| 21          | 104-2116           | 1           | Stud                  | 52          | 106-8686           | 1           | Seal Kit                  |
| 22          | 112-9853           | 1           | Puck-Friction         | 54          | 121-5729           | 1           | Fan Pulley Kit            |
| 24          | 114-8491           | 1           | Washer                | 55          | 106-8688           | 1           | Brake Arm Kit             |
| 27          | 120-5537           | 1           | Spring-Compression    | 57          | 112-9861           | 1           | Center Section Filter Kit |
| 28          | 120-5538           | 1           | Washer                | 58          | 104-2147           | 1           | Sealant ●                 |
| 29          | 104-5306           | 1           | Shaft-Input           | 59          | 120-5549           | 1           | Bypass Kit                |
| 30          | 104-5311           | 1           | Bearing-Ball          | 61          | 114-1634           | 1           | Filter Kit                |
| 32          | 104-5308           | 1           | Spacer                | 100         | 106-8694           | 1           | Disc-Brake, Cog           |
| 35          | 94-6922            | 2           | Bearing-Thrust        | 138         | 112-9866           | 1           | Breather Kit              |
| 36          | 104-5339           | 1           | Washer-Flat           | 139         | 114-1635           | 1           | Breather ASM              |
| 38          | 104-5316           | 1           | Gear-Pinnion, 13T     | 150         | 116-6214           | 1           | Cap-Long Axle             |
| 39          | 106-8683           | 1           | Shaft-Motor           | 151         | 121-5734           | 1           | Tube-Axle                 |
| 40          | 104-5360           | 1           | Washer                | 200         | 117-5362           | 1           | Arm Control Kit           |
| 41          | 119-5541           | 2           | Washer                | 224         | 109-3538           | 1           | Hub Kit                   |

● Not illustrated

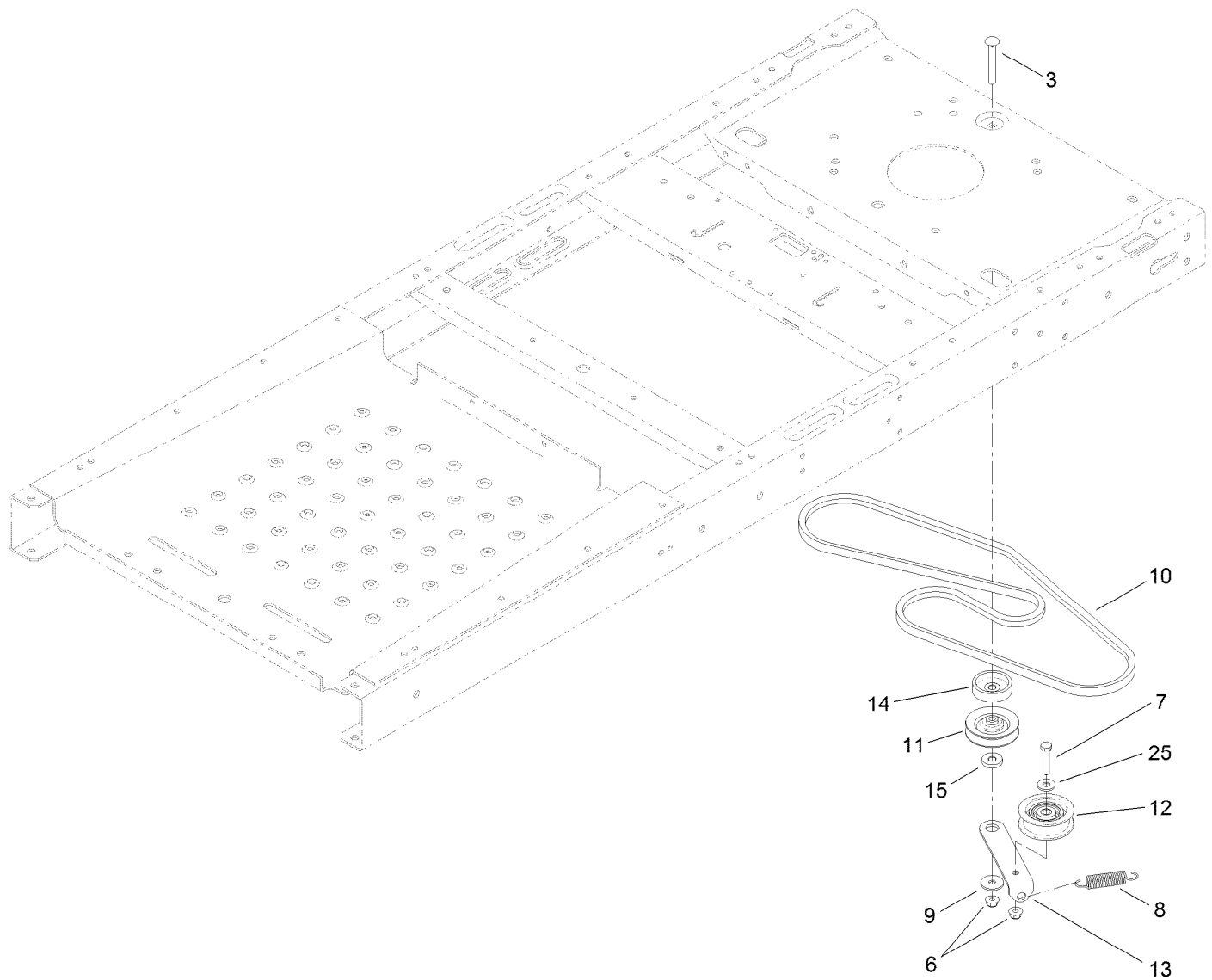
# Right Hand Hydro Transaxle Assembly No. 119-3341



# Right Hand Hydro Transaxle Assembly No. 119-3341 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|---------------------------|
| 1           | 106-8674           | 1           | Main Housing ASM      | 42          | 104-5317           | 1           | Gear-10T/48T              |
| 2           | 106-8675           | 1           | Side ASM              | 43          | 104-5318           | 1           | Gear-Jackshaft, 10T       |
| 4           | 110-8561           | 1           | Pump Block ASM        | 44          | 104-5329           | 1           | Pin-Jackshaft             |
| 6           | 103-2666           | 1           | Cylinder Block Kit    | 46          | 112-9855           | 1           | Gear-52T, Bull            |
| 7           | 104-2189           | 1           | Plug-Thread, Straight | 47          | 112-9856           | 1           | Washer                    |
| 9           | 104-5305           | 16          | Screw-HHF             | 48          | 112-9857           | 1           | Bearing-Sleeve            |
| 15          | 106-8678           | 2           | Rod-Bypass            | 49          | 121-5732           | 1           | Shaft-Axle                |
| 19          | 104-5304           | 1           | Swashplate-Trunnion   | 50          | 112-9859           | 1           | Bushing-Axle              |
| 21          | 104-2116           | 1           | Stud                  | 52          | 106-8686           | 1           | Seal Kit                  |
| 22          | 112-9853           | 1           | Puck-Friction         | 54          | 121-5729           | 1           | Fan Pulley Kit            |
| 24          | 114-8491           | 1           | Washer                | 55          | 106-8688           | 1           | Brake Arm Kit             |
| 27          | 120-5537           | 1           | Spring-Compression    | 57          | 112-9862           | 1           | Center Section Filter Kit |
| 28          | 120-5538           | 1           | Washer                | 58          | 104-2147           | 1           | Sealant ●                 |
| 29          | 104-5306           | 1           | Shaft-Input           | 59          | 107-2489           | 1           | Bypass Arm Kit            |
| 30          | 104-5311           | 1           | Bearing-Ball          | 61          | 114-1634           | 1           | Filter Kit                |
| 32          | 104-5308           | 1           | Spacer                | 100         | 106-8694           | 1           | Disc-Brake, Cog           |
| 35          | 94-6922            | 2           | Bearing-Thrust        | 138         | 112-9866           | 1           | Breather Kit              |
| 36          | 104-5339           | 1           | Washer-Flat           | 139         | 114-1635           | 1           | Breather ASM              |
| 38          | 104-5316           | 1           | Gear-Pinnion, 13T     | 150         | 116-6214           | 1           | Cap-Long Axle             |
| 39          | 106-8683           | 1           | Shaft-Motor           | 151         | 121-5734           | 1           | Tube-Axle                 |
| 40          | 104-5360           | 1           | Washer                | 200         | 117-5362           | 1           | Arm Control Kit           |
| 41          | 119-5541           | 2           | Washer                | 224         | 109-3538           | 1           | Hub Kit                   |

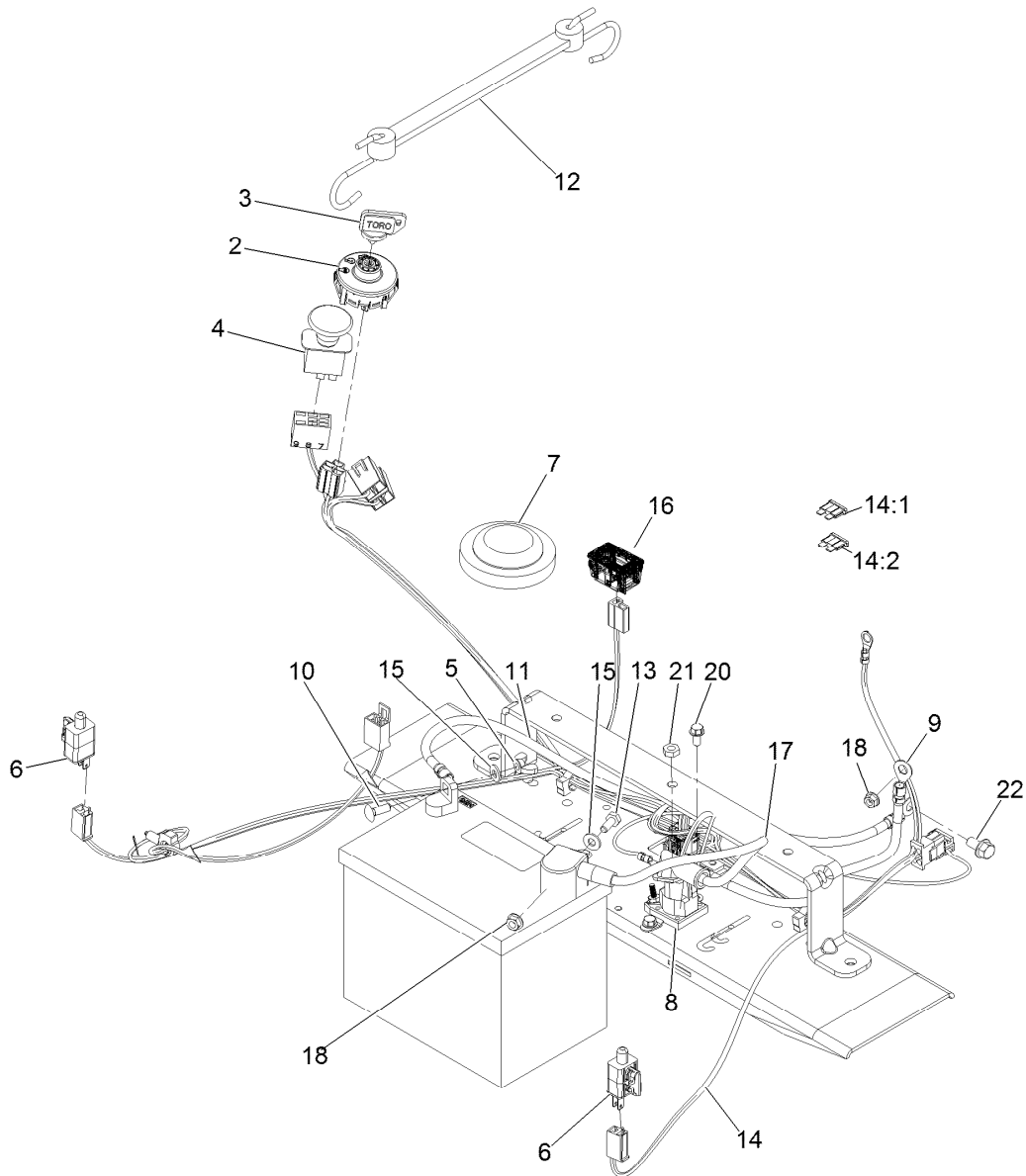
● Not illustrated



## Belt and Idler Assembly

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 3    | 3230-8      | 1    | Screw-CARR           |
| 6    | 104-8300    | 2    | Nut-Flange, NI       |
| 7    | 322-7       | 1    | Screw-HH             |
| 8    | 104-6415    | 1    | Spring-Return, Pedal |
| 9    | 5-4460      | 1    | Washer-Pivot         |
| 10   | 119-3309    | 1    | V-Belt               |
| 11   | 119-8822    | 1    | Pulley-Idler         |
| 12   | 106-2176    | 1    | Pulley-Idler         |
| 13   | 119-3326    | 1    | Arm-Idler            |
| 14   | 119-3353    | 1    | Spacer               |
| 15   | 119-3327    | 1    | Spacer-Arm, Idler    |
| 25   | 3256-3      | 1    | Washer-Flat          |

4501-833A



## Electrical Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 2    | 117-2221    | 1    | Switch-Ignition       |
| 3    | 103-2106    | 1    | Key,Exmark Logo       |
| 4    | 103-5221    | 1    | Switch-PTO            |
| 5    | 32103-22    | 1    | Nut-Wing              |
| 6    | 110-6765    | 2    | Switch-Single Pole No |
| 7    | 100-3524    | 1    | Switch-Seat           |
| 8    | 117-1197    | 1    | Solenoid              |
| 9    | 119-8898    | 1    | Cable-Battery, Red    |
| 10   | 3229-1      | 1    | Bolt-CARR             |
| 11   | 119-8899    | 1    | Cable-Battery, Black  |
| 12   | 104-2466    | 1    | Holddown-Battery      |

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 13   | 321-3       | 1    | Screw-HH           |
| 14   | 121-5652    | 1    | Harness-Wire       |
| 14:1 | 109103      | 1    | Fuse-Blade, 30 Amp |
| 14:2 | 109102      | 1    | Fuse-Blade, 25 Amp |
| 15   | 3256-22     | 2    | Washer-Flat        |
| 16   | 120-2244    | 1    | Hourmeter          |
| 17   | 119-8897    | 1    | Cable-Battery, Red |
| 18   | 32128-33    | 2    | Nut-HF             |
| 20   | 32144-4     | 2    | Screw-HWH          |
| 21   | 3220-2      | 2    | Nut-Jam            |
| 22   | 33104-016   | 1    | Screw-HHF          |

**Notes:**

**Notes:**

## MAXIMIZE THE PERFORMANCE OF YOUR EXMARK.

### **4-CYCLE PREMIUM ENGINE OIL**

Part No. 116-3373

Both SAE 30 and SAE 10W-30 in one bottle.

Contains increased levels of zinc and phosphorus for better lubricity.

No Viscosity Index Improvers that tend to shear down in high heat.

Synthetic formulation.

Gas & Diesel compatible.

Anti-corrosion additives.

API 'SL' and JASO rated with wet clutch compatibility for other machines.

### **PREMIUM HYDRO OIL**

Part No. 109-9828

Commercial quality for tough, high-heat conditions.

Designed specifically for zero-turn mower hydraulic systems.

Superior shear resistance under heavy loads.



Available from your local Exmark dealer. Find your closest dealer at [exmark.com](http://exmark.com)

## EXMARK ACCESSORIES AND OPTIONS\*

### MID-MOUNT RIDING ACCESSORIES AND OPTIONS

|                                    |                                 |
|------------------------------------|---------------------------------|
| CUSTOM RIDE SEAT SUSPENSION SYSTEM | OPERATOR CONTROLLED DISCHARGE   |
| FULL SUSPENSION SEAT               | SUN SHADE                       |
| DECK LIFT ASSIST KIT               | TRASH CONTAINER                 |
| HITCH KIT                          | TURF STRIPER                    |
| LIGHT KIT                          | ULTRA VAC COLLECTION SYSTEM     |
| 12V POWER PORT                     | ULTRA VAC QUICK DISPOSAL SYSTEM |
| MICRO-MULCH SYSTEM                 |                                 |

### OUT-FRONT RIDING ACCESSORIES AND OPTIONS

|                                    |                                 |
|------------------------------------|---------------------------------|
| CUSTOM RIDE SEAT SUSPENSION SYSTEM | SNOW BLADE                      |
| DUAL-TAIL WHEEL                    | SNOWBLOWER                      |
| FLOOR PAN EXTENDER                 | SUN SHADE                       |
| HITCH KIT                          | TRASH CONTAINER                 |
| LIGHT KIT                          | ULTRA VAC COLLECTION SYSTEM     |
| MICRO-MULCH SYSTEM                 | ULTRA VAC QUICK DISPOSAL SYSTEM |
| ROLL OVER PROTECTION SYSTEM (ROPS) | WEATHER CAB                     |

### WALK-BEHIND ACCESSORIES AND OPTIONS

|                    |              |
|--------------------|--------------|
| GRASS CATCHER      | TURF STRIPER |
| MICRO-MULCH SYSTEM | STANDON      |

\*Some accessories and options not available for some models.

Place Model No. and Serial No.  
Label Here (Included in the Literature  
Pack) or Fill in Below

Model No. \_\_\_\_\_

Serial No. \_\_\_\_\_

Date Purchased \_\_\_\_\_

Engine Model No. and Spec. No. \_\_\_\_\_

Engine Serial No. (E/No) \_\_\_\_\_

© 2014 Exmark Mfg. Co., Inc.  
Industrial Park Box 808  
Beatrice, NE 68310  
All Rights Reserved

Part No. 4501-833 Rev. A  
(402) 223-6290  
Fax (402) 223-5489  
Printed in the USA.



[www.exmark.com](http://www.exmark.com)