



**Count on it.**

**Parts Catalog**

**Walk-Behind Rotary Broom**

Model No. 23740—Serial No. 314000001 and Up

Model No. 38700—Serial No. 314000001 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# List of Abbreviations

**AR:** as required

**ASM:** assembly

**BBC:** blade brake control

**BHTF:** button head thread forming

**CARR:** carriage

**CCW:** counter clockwise

**CW:** clockwise

**DEG:** degrees

**DPA:** Dual Point Adjustment

**ECM:** electronic control module

**EXT:** external

**FH:** flat head

**GA:** gauge

**HD:** heavy-duty

**HF:** hex flange

**HH:** hex head

**HHF:** hex head flange

**HHFTF:** hex head flange thread forming

**HJ:** hex jam

**HLH:** hex lag head

**HOC:** height-of-cut

**HSBH:** hex socket button head

**HSFH:** hex socket flat head

**HSH:** hex socket head

**HWH:** hex washer head

**HWHTF:** hex washer head thread forming

**HYD:** hydraulic

**LH:** left hand

**LP:** Liquefied Petroleum Gas

**LPG:** Liquefied Petroleum Gas

**NI:** nylon insert

**NPTF:** national pipe thread fine

**PFH:** phillips flat head

**PPH:** phillips pan head

**PPHTF:** phillips pan head thread forming

**PRH:** phillips round head

**PTH:** phillips truss head

**PTO:** power-take-off

**RH:** right hand

**ROPS:** roll-over protection system

**RRB:** rear roller brush

**SFH:** slotted fillister head

**SHH:** slotted hex head

**SHWH:** slotted hex washer head

**SPH:** slotted pan head

**SQH:** square head

**SRH:** slotted round head

**STD:** standard

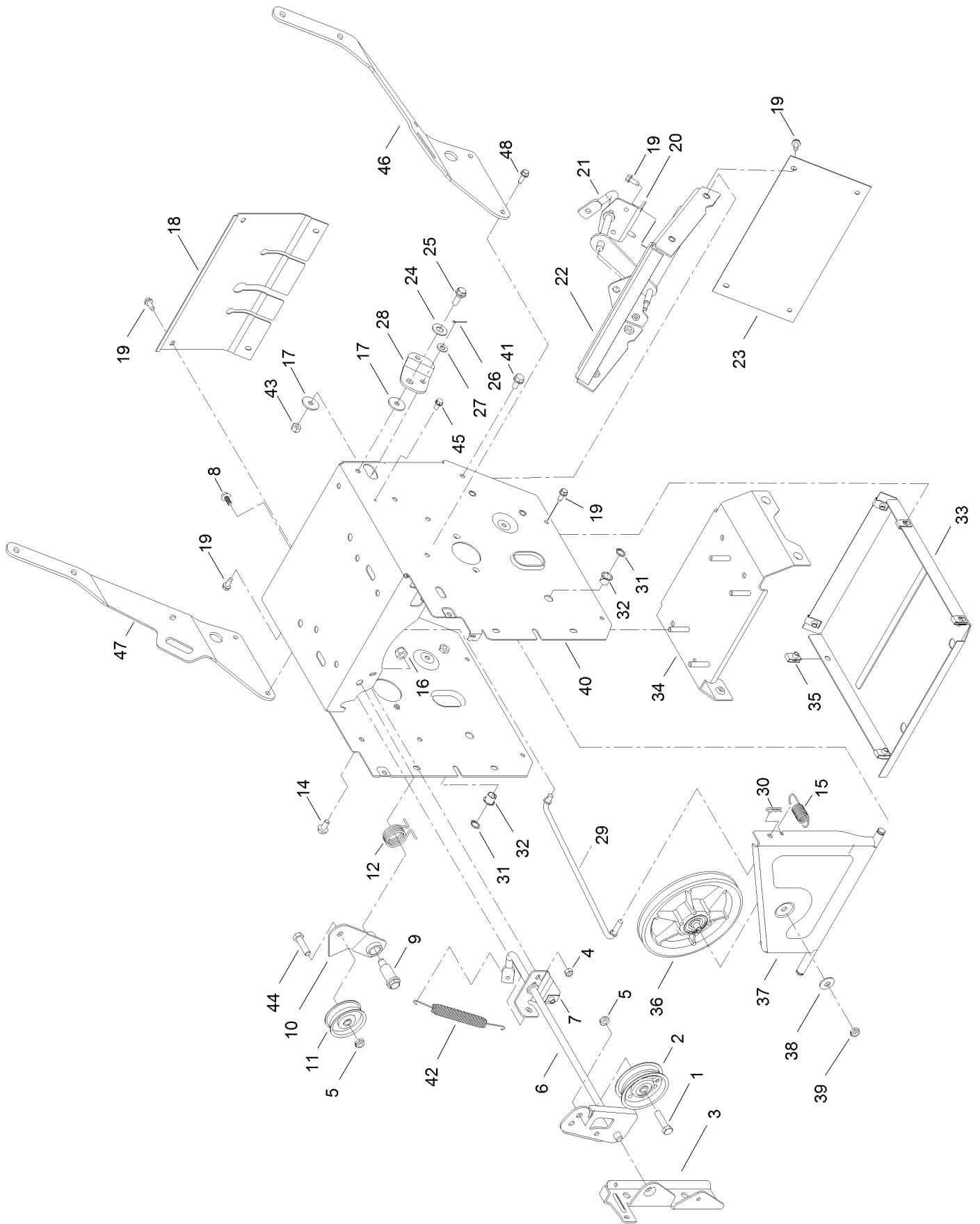
**TAP:** self tapping

**TTH:** torx truss head

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# Frame Assembly

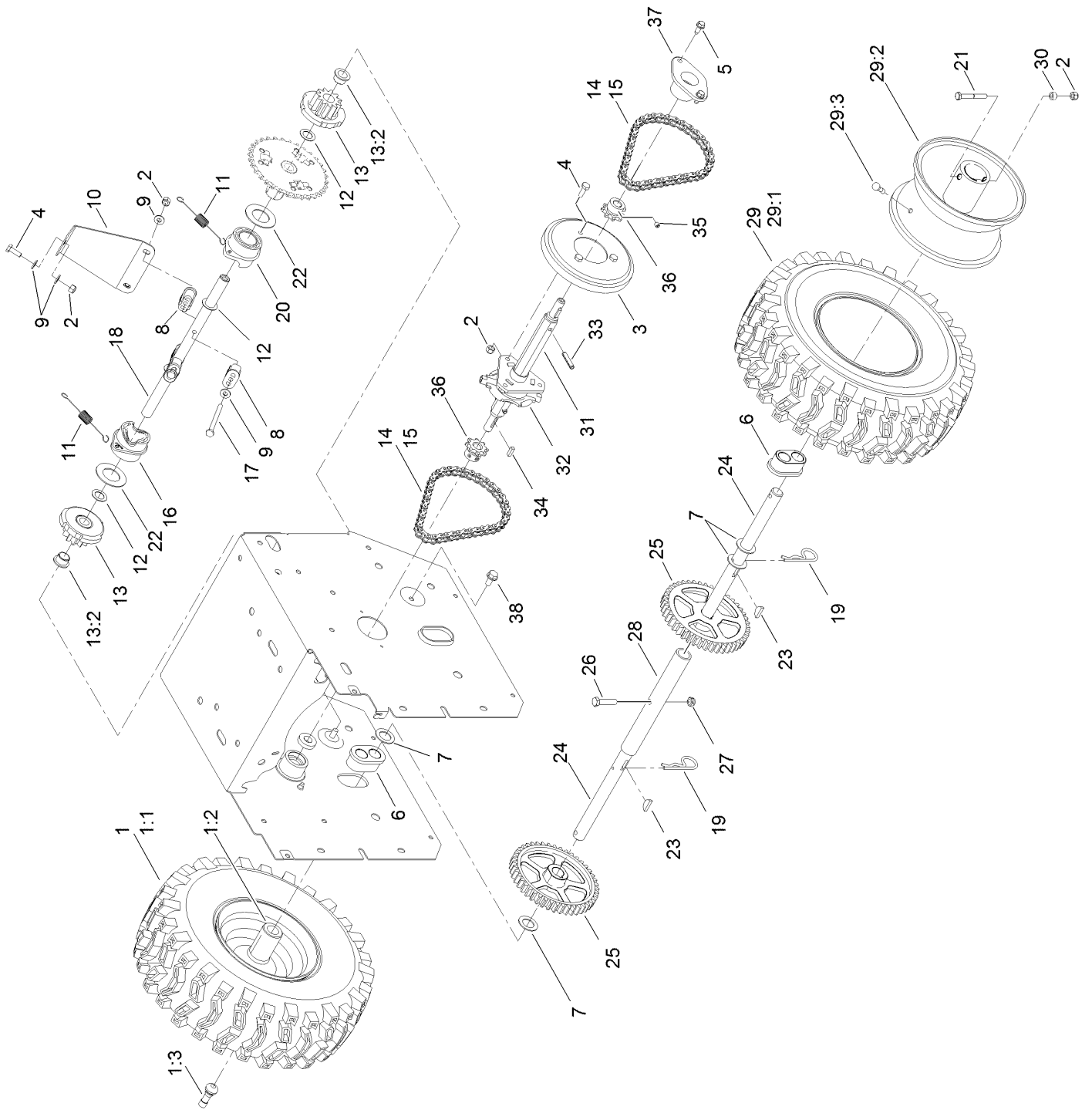


## Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	323-8	1	Screw-HH	26	3272-4	1	Pin-Cotter
2	92-7104	1	Pulley-Idler	27	3256-23	1	Washer-Flat
3	107-1039	1	Bracket-Idler, Impeller	28	107-1011	1	Bellcrank-Drive
4	3296-42	1	Nut-Lock, NI	29	106-4467	1	Link-Control, Speed
5	3296-59	2	Nut-Lock, NI	30	3290-307	1	Pin-Hair
6	107-3838-03	1	Impeller Clutch ASM	31	32151-61	2	Ring-Retaining
7	120-9824	1	Bracket-Clutch, Impeller	32	256-257	2	Bushing-Nyliner
8	99-6810	1	Screw-HHF	33	106-7330-01	1	Pan-Bottom
9	108-5056	1	Bolt-Shoulder ●	34	116-7678	1	Brace-Frame
10	108-5058	1	Arm-Idler, Traction	35	107069	8	Clip
11	3-4244	1	Pulley-Idler	36	108-0031	1	Pulley-Traction
12	108-7332	1	Spring-Torsion	37	108-7307	1	Bracket-Wheel, Friction
14	3234-7	2	Screw-HHF	38	3290-340	1	Washer-Belleville
15	107-1003	1	Spring-Extension	39	3296-5	1	Nut-Lock
16	3296-76	1	Nut-Lock, NI	40	120-9832-01	1	Traction Frame ASM
17	5-4460	2	Washer-Pivot	41	32144-14	4	Screw-HWHTF
18	108-0022-01	1	Cover-Upper	42	108-2976	1	Spring-Extension
19	32144-10	13	Screw-HWH	43	3296-29	1	Nut-Lock, NI
20	108-0036	1	Bracket-Rod, Shift	44	323-29	1	Screw-HH
21	106-7268	1	Lever-Control, Traction	45	32144-4	1	Screw-HWH
22	108-0026-03	1	Shift Plate ASM	46	116-7672-03	1	Brace-Handle, LH
23	106-7345-01	1	Cover-Lower	47	116-7673-03	1	Brace-Handle, RH
24	25-5640	1	Washer	48	32144-44	4	Screw-HWH, Thread Roll
25	27-0410	1	Screw-Shoulder				

● Apply light coat of anti-seize to pivot surface.

# Drive Assembly



## Drive Assembly (continued)

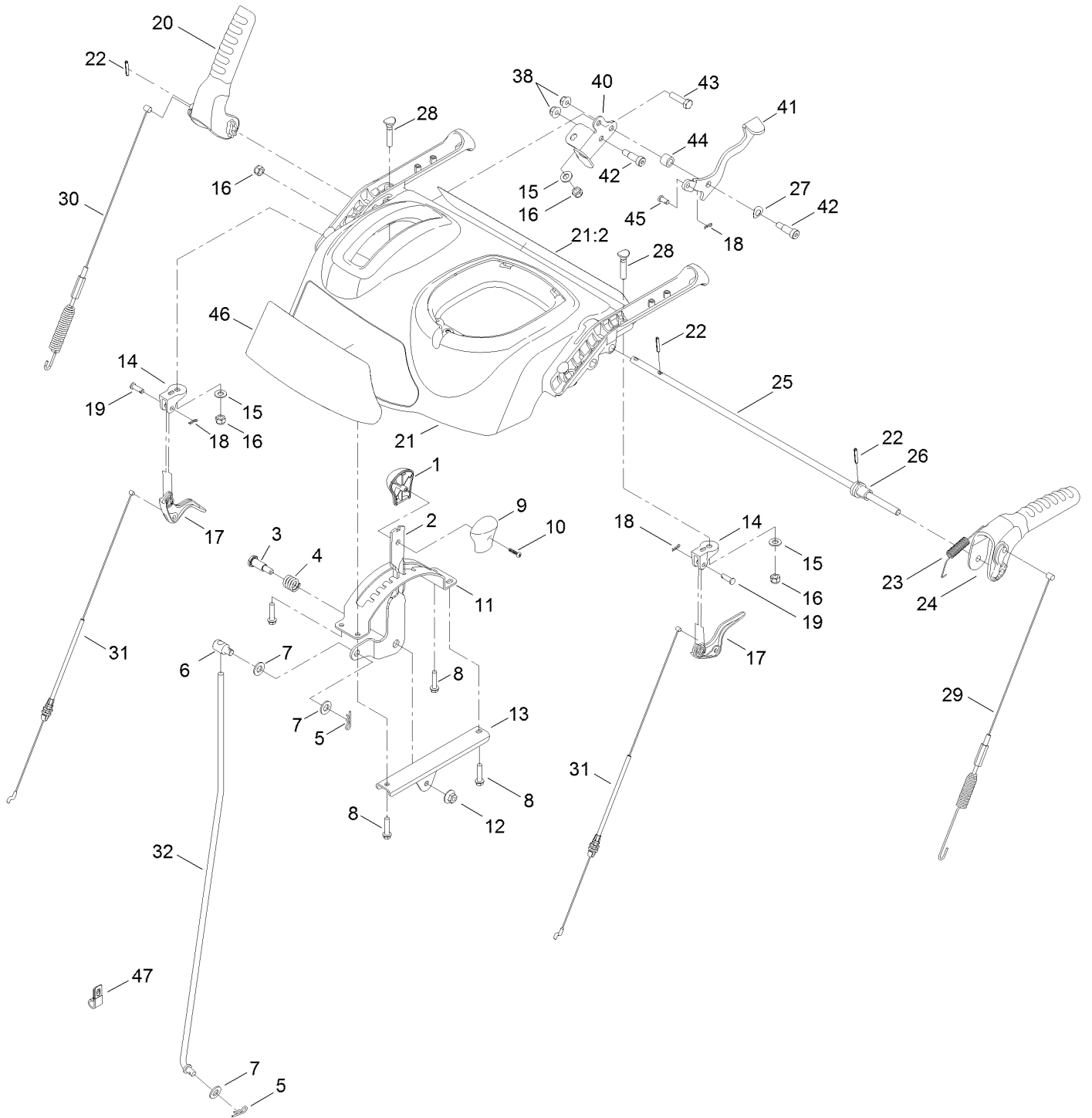
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	RH Wheel And Tire ASM ●	20	107-8887	1	Collar-Shift, LH
1:1	107-3042	1	Tire	21	108-2975	2	Screw-HH
1:2	107-3043	1	Rim-Tire	22	107-8891	2	Washer-Thrust
1:3	232-27	1	Stem-Valve	23	3257-7	2	Key-Woodruff
2	3296-42	8	Nut-Lock, NI	24	107-8898	2	Shaft-Axle
3	119-1567	1	Wheel-Friction	25	106-4572	2	Gear-Axle, 44 Tooth
4	321-4	4	Screw-HH	26	322-17	1	Screw-HH
5	32144-10	4	Screw-HWH	27	3296-47	1	Nut-Lock, NI
6	106-4558	2	Bearing-Axle	28	106-7259	1	Tube-Axle
7	3-8664	4	Washer-Thrust	29		1	LH Wheel And Tire ASM ●
8	107-8889	4	Guide-Collar	29:1	107-3042	1	Tire
9	3256-22	6	Washer-Flat	29:2	107-3043	1	Rim-Tire
10	107-8892-03	1	Brace-Collar, Shift	29:3	232-27	1	Stem-Valve
11	107-8893	2	Spring-Extension	30	55-9370	2	Spacer-Blade, Rotor
12	108-0015	4	Washer-Flat	31	116-7908	1	Shaft-Hex ▲
13	107-8894	2	11T Gear ASM	32	106-4434	1	Trunnion-Hex
13:2	108-2973	2	Bushing-Flange	33	32121-9	2	Pin-Roll, Slotted
14	108-0016	2	Chain-Roller	34	94-8850	2	Key-Square
15	2710-6	2	Link-Connecting	35	3245-32	4	Screw-HSH
16	107-8888	1	Collar-Shift, RH	36	106-7317	2	Sprocket-8 Tooth
17	321-23	2	Screw-HH	37	108-7319	2	Retainer-Bearing
18	107-8883	1	Shaft-Intermediate ■	38	32144-14	2	Screw-HWHTF
19	3290-343	2	Pin-Hair				

● Not serviced separately

▲ Apply light coat of oil to hex portion of shaft.

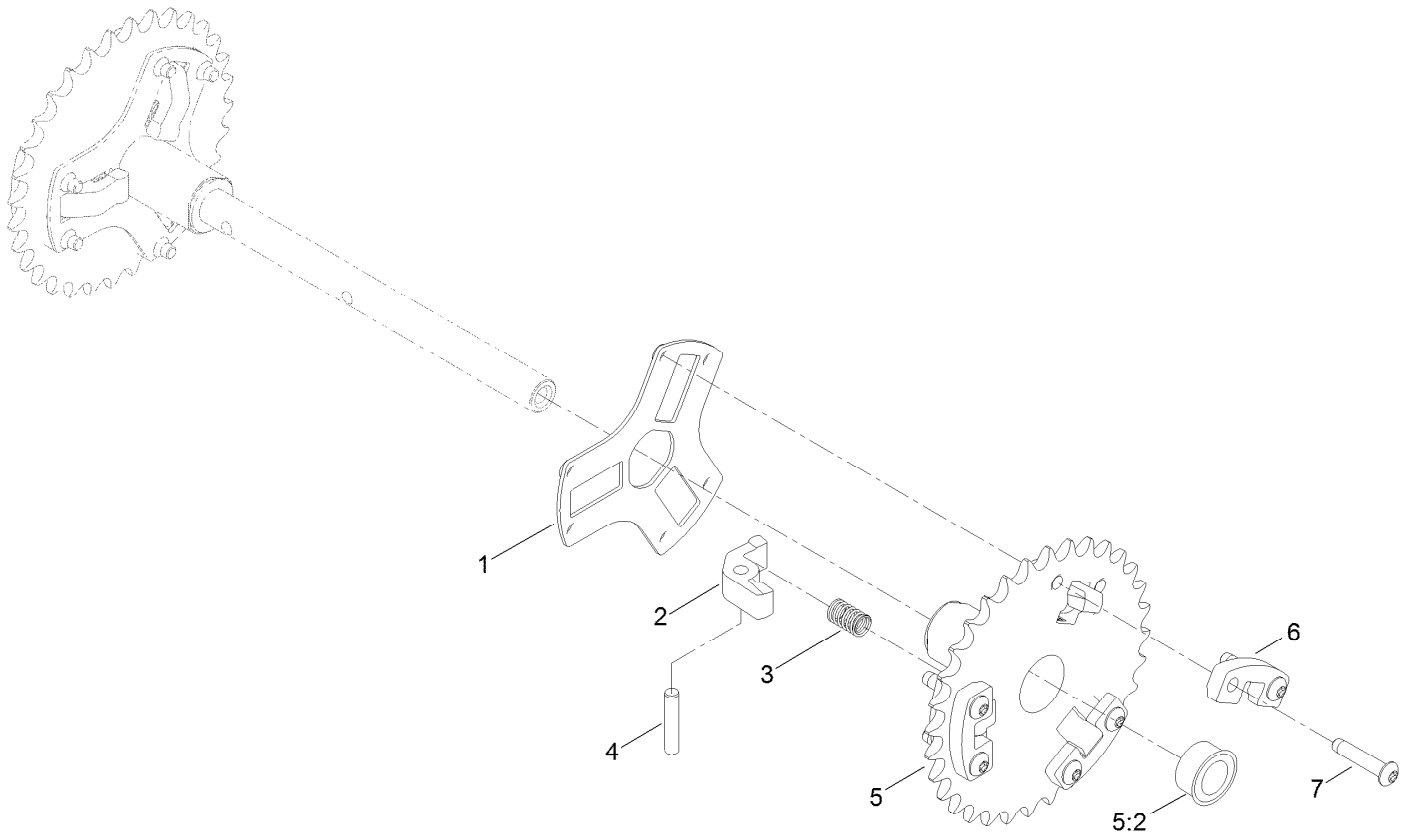
■ Apply light coat of oil before assembly.

# Control Panel Assembly



## Control Panel Assembly (continued)

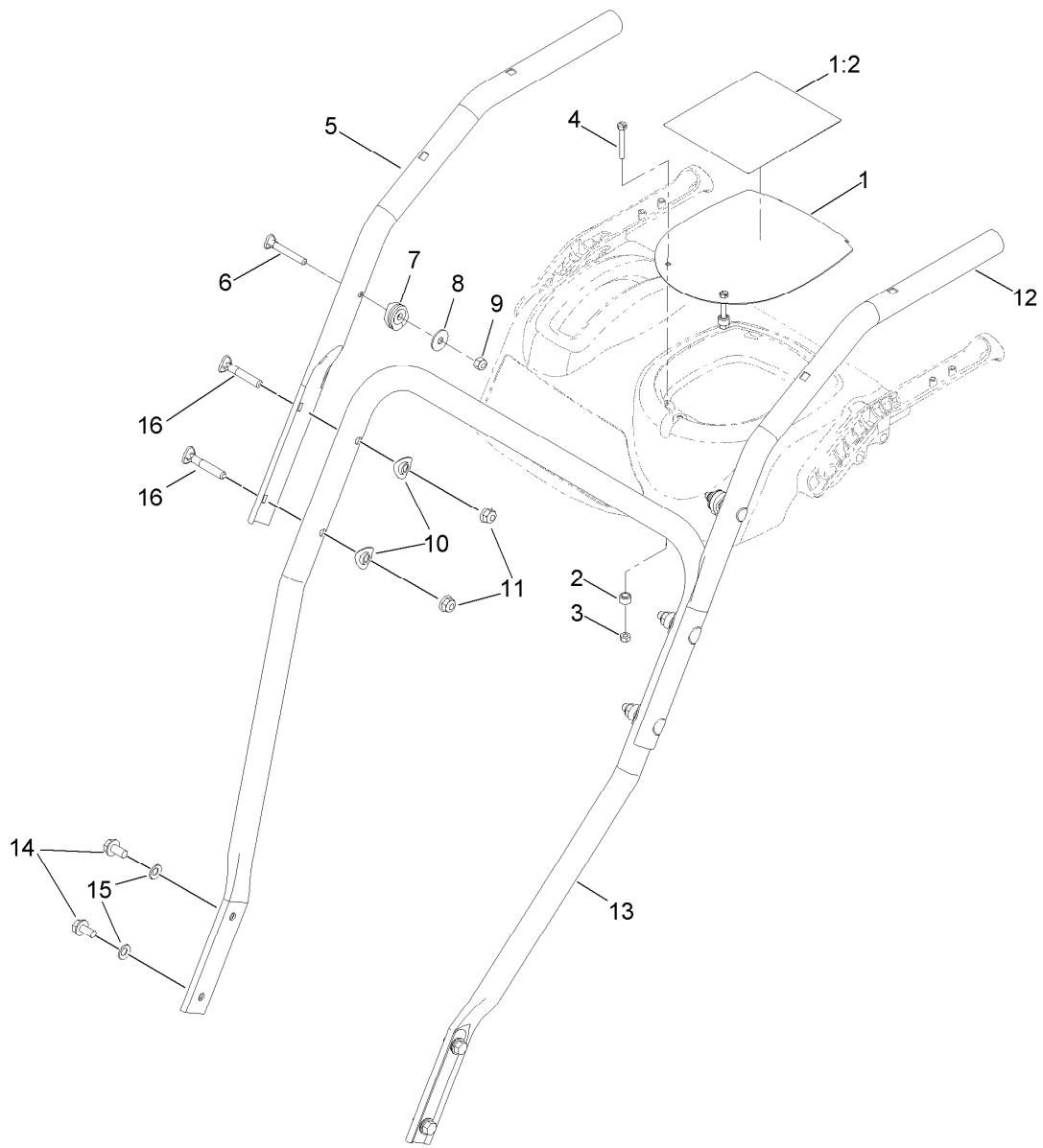
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-4423	1	Knob-Shift, RH	21:2	126-0017	1	Decal-Control Panel
2	106-7278-03	1	Selector-Speed	22	32121-125	3	Pin-Spring
3	63-2650	1	Screw-Shoulder	23	107-3001	1	Spring-Tension
4	108-7313	1	Spring-Compression	24	106-4410	1	Lever-Traction
5	3290-307	2	Pin-Hair	25	105-9996	1	Rod-Lockout
6	110-3446	1	Trunnion-Rod	26	107-1043	1	Cam-Lockout
7	3256-24	3	Washer-Flat	27	3290-212	1	Washer-Spring
8	46-8092	4	Screw-Plastite	28	107-3018	4	Screw-Handle
9	105-9999	1	Knob-Shift, LH	29	120-0132	1	Cable-Traction
10	94-4496	1	Screw-PPH	30	115-5685	1	Cable-Auger
11	106-7277-03	1	Guide-Selector, Speed	31	107-8896	2	Cable-Clutch
12	32128-13	1	Nut-HHF	32	107-1005	1	Rod-Shift
13	106-7279-03	1	Mount-Selector, Speed	38	104-8300	2	Nut-Flange, NI
14	105-9980	2	Mount-Clutch, Lever	40	116-7669	1	Bracket-Lever, Broom Angle
15	3256-70	4	Washer-Flat	41	116-7670	1	Lever-Thumb, Broom Angle
16	3296-72	5	Nut-Lock, NI	42	119-6915	2	Screw-Shoulder, HSH
17	106-4505	2	Lever-Clutch	43	322-6	1	Screw-HH
18	108-2992	3	Pin-Hair	44	116-7793	1	Tube-Spacer
19	1-808265	2	Pin-Clevis	45	146319	1	Pin-Clevis
20	106-4413	1	Lever-Auger	46	126-0016	1	Decal-Toro Power Broom
21	126-0063	1	Control Panel ASM	47	1-323229	1	Clip-Loom



## Wheel Clutch Sprocket Assembly

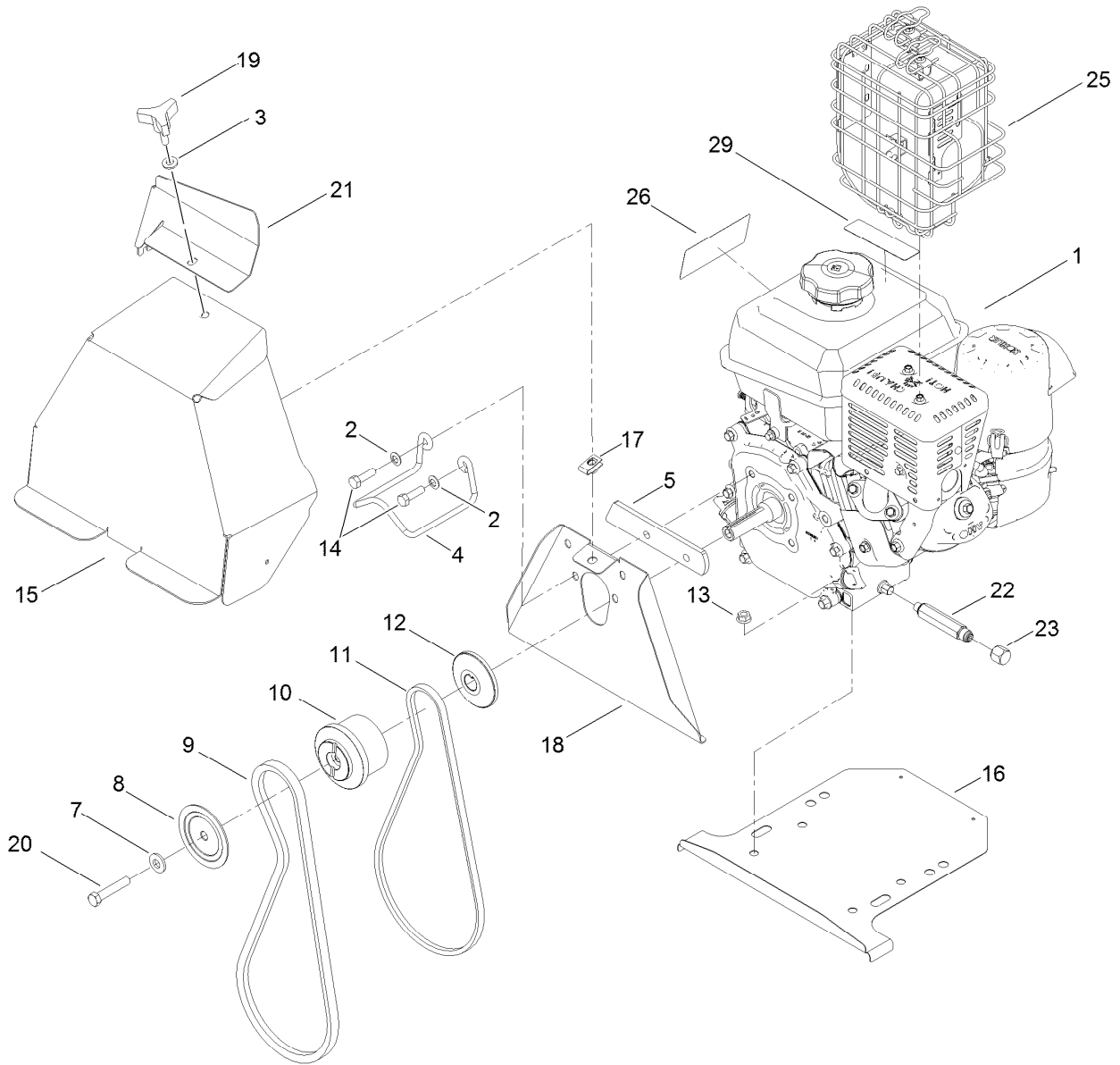
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	107-8886	2	Retainer-Pin, Pawl
2	107-8879	6	Pawl-Clutch
3	107-8885	6	Spring-Compression
4	107-8899	6	Pin-Dowel ●
5	107-8895	2	32T Sprocket ASM
5:2	108-2973	2	Bushing-Flange
6	107-8880	6	Support-Pawl
7	108-0035	12	Screw-Torx Button Head

● Apply light coat of oil before assembly.



## Handle Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-7788	1	Panel, Control	9	3296-73	2	Nut-Lock, NI
1:2	116-7370	1	Decal-Warning	10	107-3844	4	Washer
2	55-9370	2	Spacer-Blade, Rotor	11	104-8300	4	Nut-Flange, NI
3	3296-2	2	Nut-Lock, NI	12	108-0037-03	1	Handle-Upper, LH
4	32105-5	2	Screw	13	105-9981-03	1	Handle-Lower
5	108-0038-03	1	Handle-Upper, RH	14	32144-14	4	Screw-HWHTF
6	95-4453	2	Screw	15	3290-475	4	Washer-Belleville
7	106-4509	2	Clamp-Cable	16	92-2260	4	Screw-Handle
8	87-6630	2	Washer-Plain				



## Engine and Pully Assembly

Ref.	Part Number	Qty.	Description
1		1	Engine-Kohler, Ch270 ●▲
2	3290-475	2	Washer-Belleville
3	1-303334	1	Washer-Spring
4	107-3835	1	Guide-Belt
5	116-7659-03	1	Spacer-Cover Belt
7	98-5975	1	Washer-Belleville
8	112-8139	1	Sheave-Half, Impeller ■
9	1-653332	1	Belt-Blower
10	112-8117	1	Pulley-Engine, Center ■
11	94-8812	1	V Belt-Traction
12	112-8138	1	Sheave-Half, Traction ■
13	32128-20	4	Nut-HF
14	3210-6	2	Screw-HH

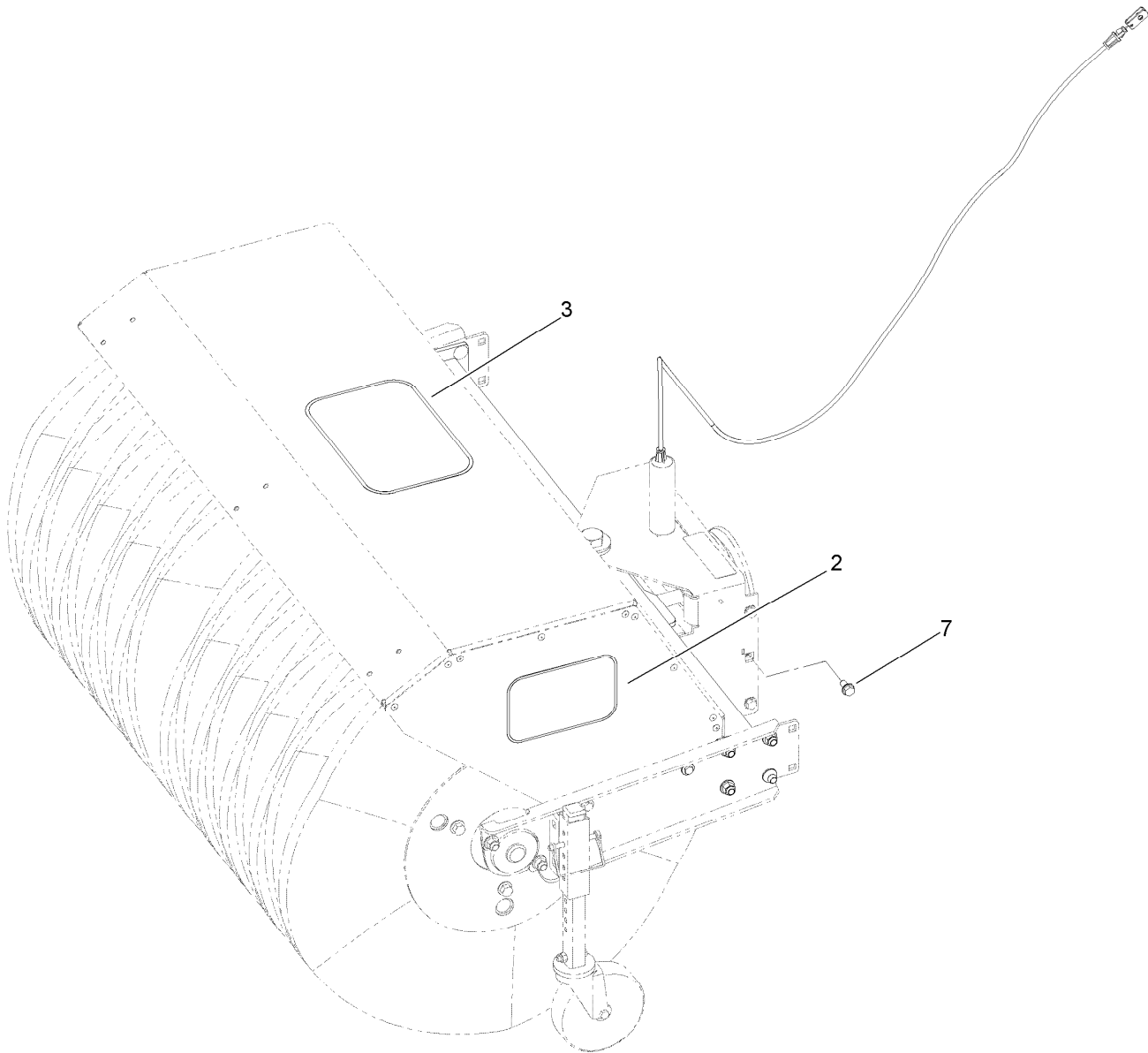
Ref.	Part Number	Qty.	Description
15	116-7258-01	1	Cover-Belt
16	116-8761-01	1	Shield-Drive
17	94-2413	1	U-Nut
18	116-7431-01	1	Cover-Belt, Back
19	106-2240	1	Knob
20	3211-9	1	Screw-HH ◆
21	116-7922-01	1	Shield-Ice
22	116-8721	1	Adapter
23	01-201-4520	1	Cap
25	116-8549	1	Guard-Muffler
26	116-8505	1	Decal-Engine Fuel
29	117-2718	1	Decal-Arrester, Spark

● Not serviced separately

▲ Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)

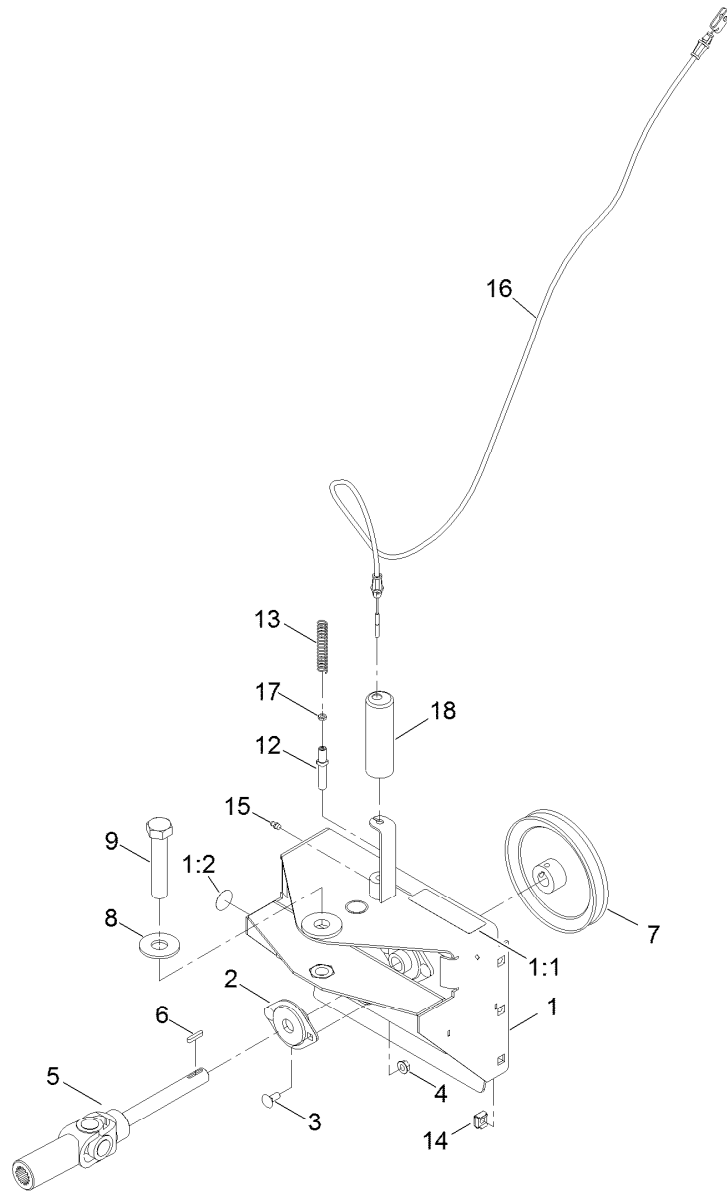
◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Apply anti-seize compound in bore.



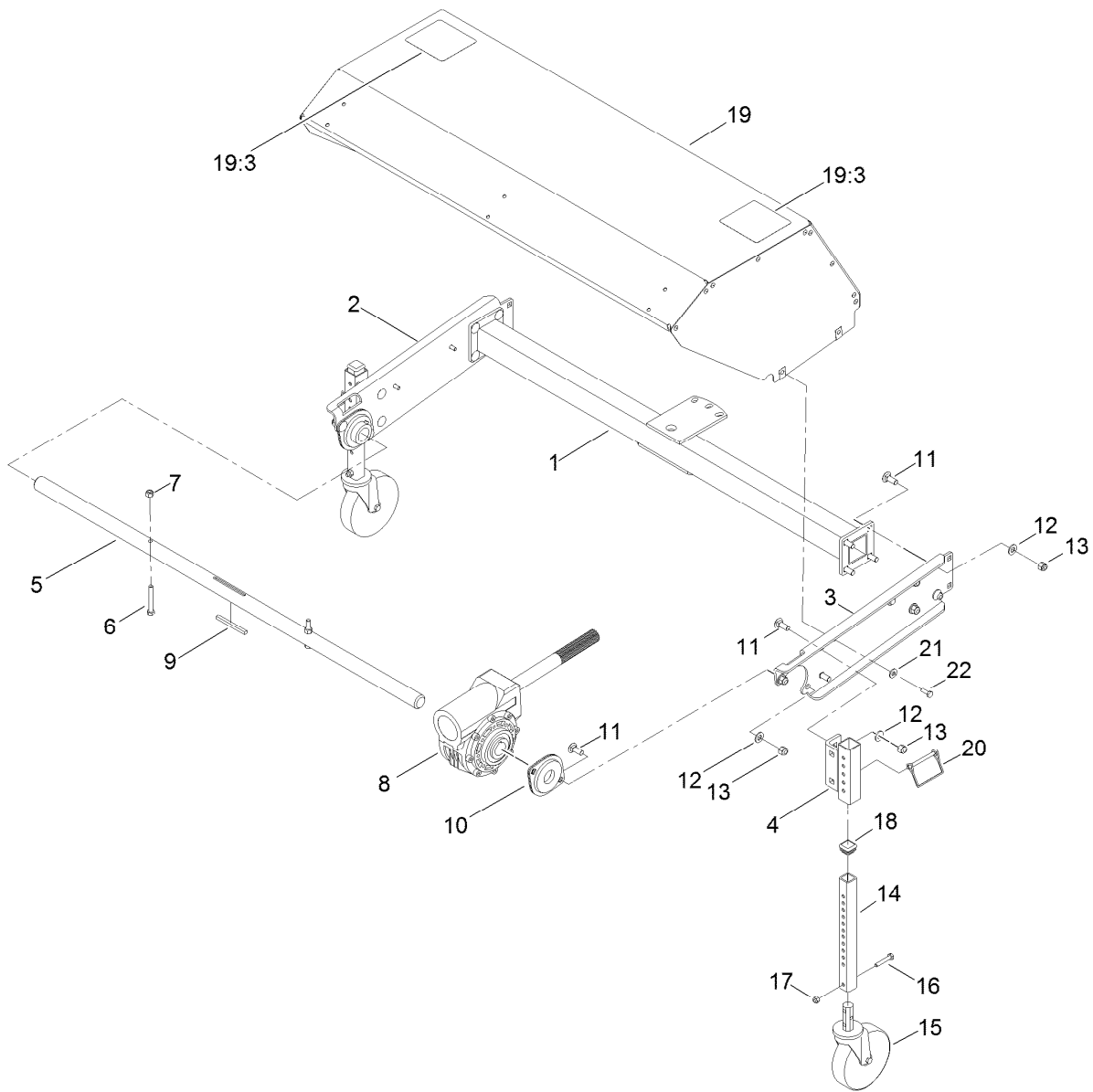
## Broom Head

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	62-5550	2	Decal
3	66-6140	1	Decal
7	32144-14	6	Screw-HWHTF



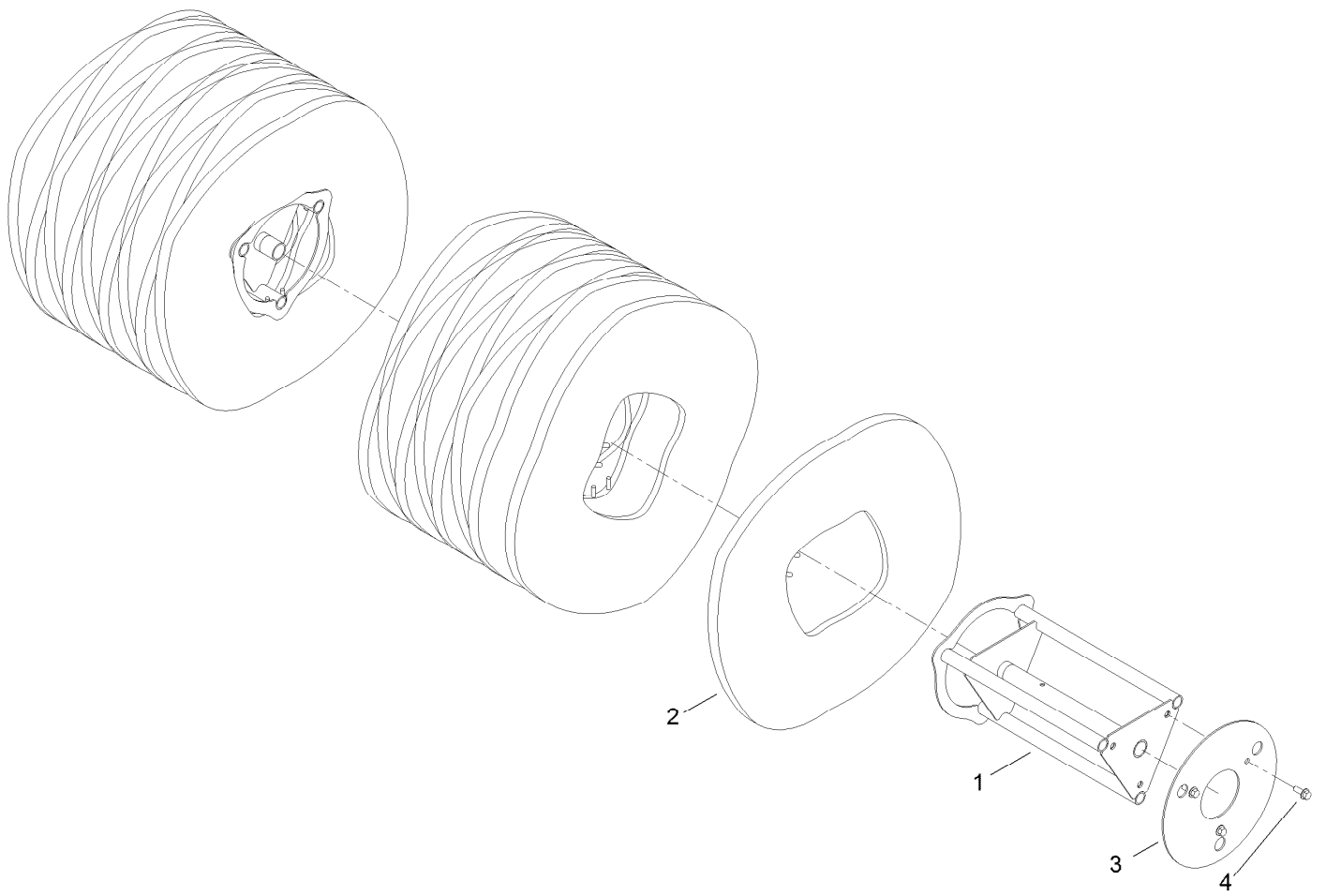
## Mounting Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-8122	1	Frame-Broom, Mounting ASM	8	3256-8	1	Washer-Flat
1:1	112-9028	1	Decal-Cover Missing	9	3216-7	1	Screw-HH
1:2	115-2903	2	Decal-Grease	12	116-8106	1	Pin-Swing
2	116-8103	2	Bearing-.75 Shaft	13	116-8107	1	Spring-Compression
3	3230-1	4	Bolt-CARR	14	3290-496	6	Nut-Retainer
4	32128-20	4	Nut-HF	15	302-19	1	Fitting-Grease
5	116-8104	1	Driveline-Series	16	116-7671	1	Cable-Broom Angle
6	116-8105	1	Key-Round End	17	3217-26	1	Nut-Hex
7	116-7930	1	Pulley-Impeller	18	116-8108	1	Cap



## Broom Head and Frame Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-8544	1	Frame	13	3296-39	16	Nut-Lock, NI
2	116-8546	1	Arm-Right	14	116-8223	2	Tube-Square, Height Adjust
3	116-8545	1	Arm-Left	15	116-8117	2	Caster-Wheel
4	116-8543	2	Caster-Bracket	16	321-9	2	Screw-HH
5	116-8114	1	Shaft	17	3296-42	2	Nut-Lock, NI
6	322-11	2	Screw-HH	18	103-3202	2	Cap
7	3296-29	2	Nut-Lock, NI	19	116-8123	1	Broom-Hood ASM
8	116-8115	1	Gearbox-Worm	19:3	116-8140	2	Decal-Warning
9	83-2800	1	Key-Straight	20	116-8224	2	Pin, Wire Lock
10	116-8116	2	Bearing-Flange	21	3256-2	4	Washer-Flat
11	3231-2	16	Bolt-CARR	22	321-4	4	Screw-HH
12	3256-24	16	Washer-Flat				



## Core Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-8119	2	Core-Broom
2	116-8120	18	Segment-Poly
3	116-8121	2	Plate-End, Retainer
4	3234-11	6	Screw-HHF

# Attachments and Accessories

## For 38700 Walk-Behind Rotary Broom

<b>Product Name</b>	<b>Model/Part</b>
Cab Kit.....	116-8227
Turf Caster Kit.....	116-8228
Dirt Deflector Kit.....	116-8229
Debris Box Kit.....	116-8230
Black Snow/Ice Wafers.....	116-8232
Yellow Turf Wafers.....	116-8233
Light Kit.....	116-8234
Rack Kit.....	116-9820
Electrical Power Kit.....	126-0023
Sprayer Boom Kit.....	126-0024

**Notes:**

**Notes:**



**Count on it.**