Form No. 3380-842 Rev A

TORO®

Count on it.

Parts Catalog

Z Master® Professional 6000 Series Riding Mower

with 60in TURBO FORCE® Side Discharge Mower

Model No. 74946—Serial No. 314000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

3380-842 A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquefied Petroleum Gas

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

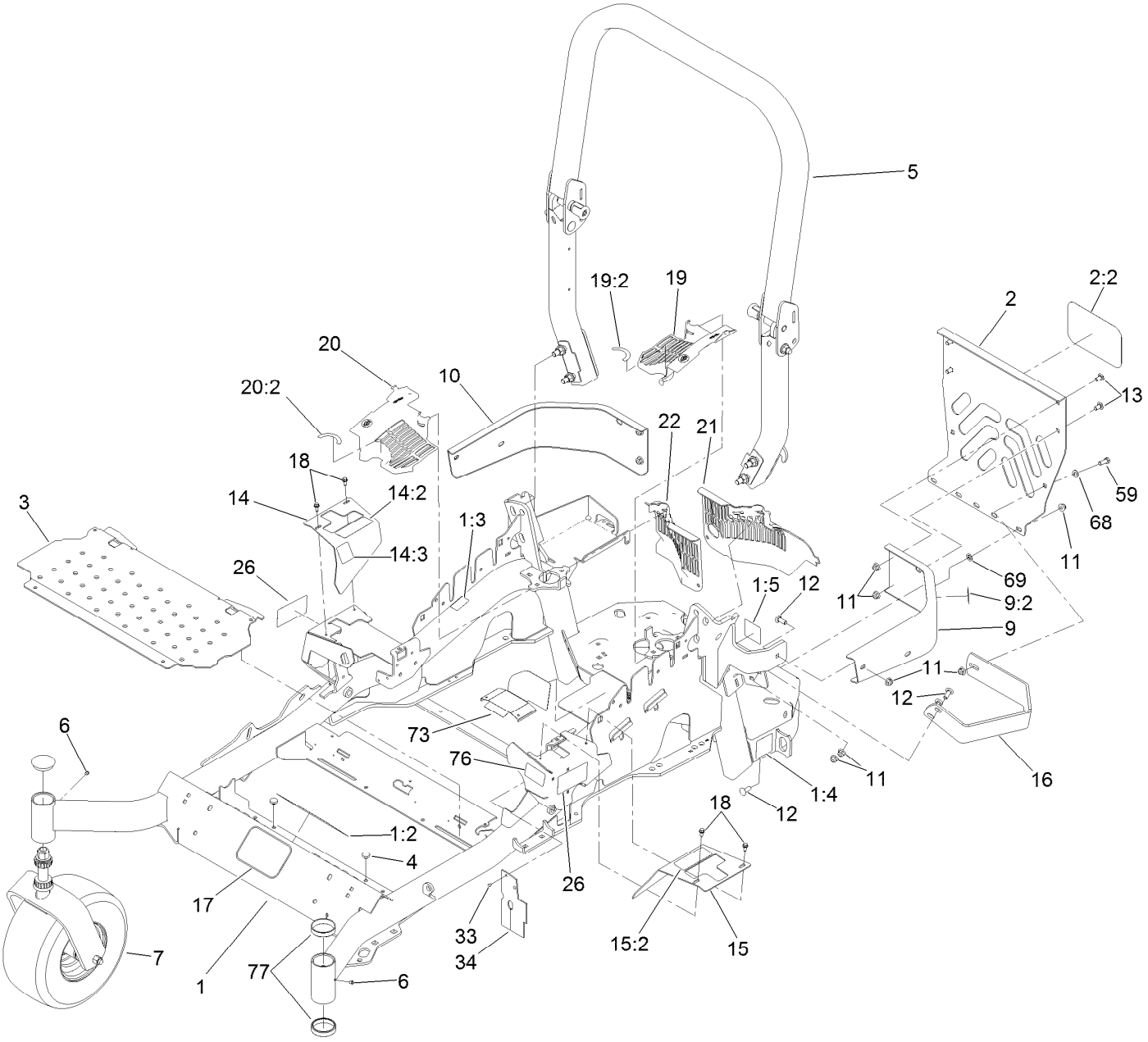
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Frame and Caster Wheel Assembly

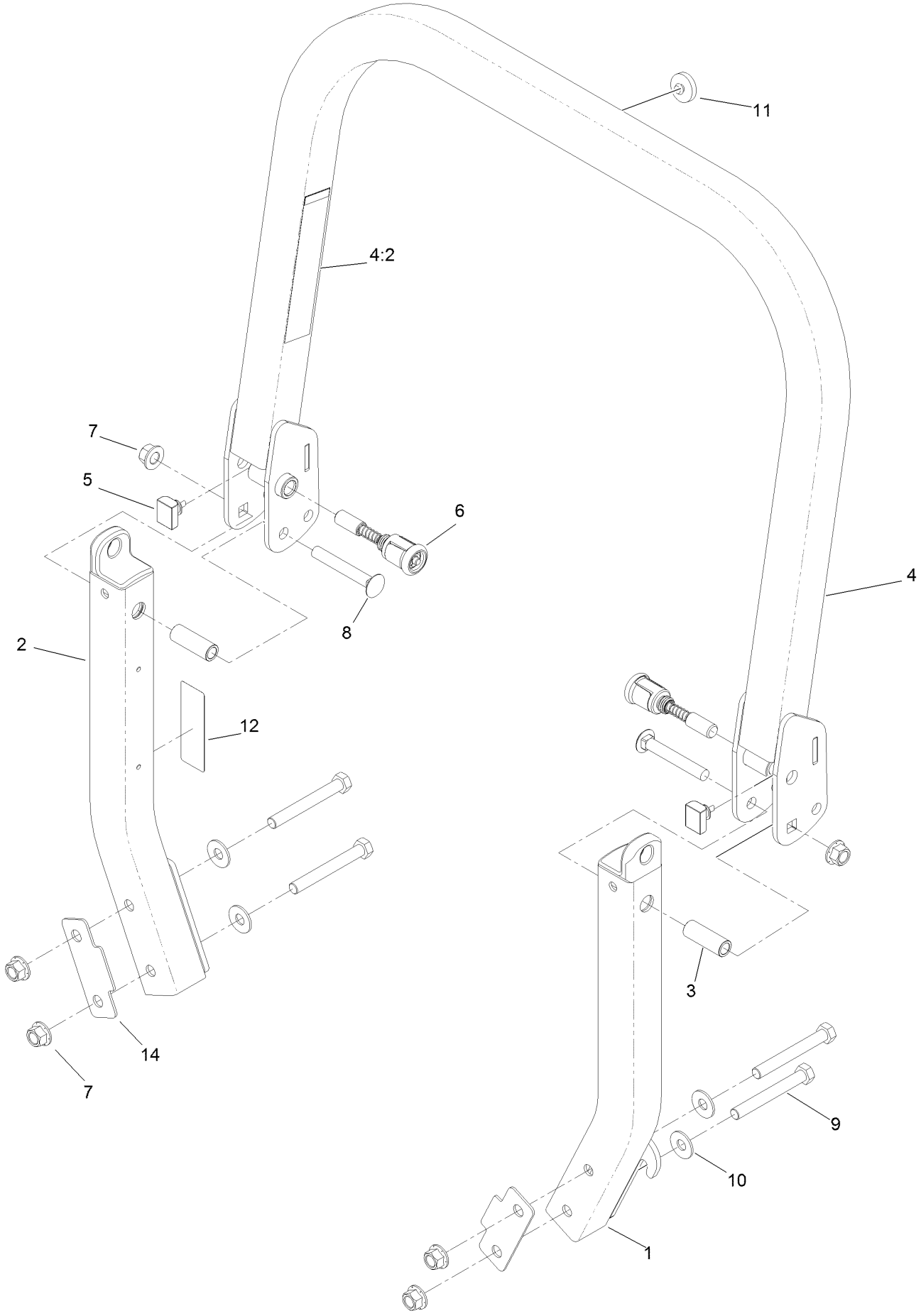


Frame and Caster Wheel Assembly (continued)

Ref.	Part Number	Qty.	Description
1	116-5902	1	Mainframe ASM
1:2	116-3303	1	Decal-Slope
1:3	103-2076	2	Decal-Caution
1:4	116-0205	2	Decal-Belt Drive
1:5	116-4858	1	Decal-Spark Arrester
2	115-7410	1	Rear Guard ASM
2:2	67-7320	1	Decal
3	116-8898-01	1	Floorpan
4	1-513658	2	Bumper
5	116-0231	1	ROPS ASM
6	1-811010	2	Plug
7		2	Caster Wheel ASM ●
9	116-0180	1	LH Bumper ASM
9:2	103-2076	1	Decal-Caution
10	116-0057-03	1	Bumper-RH
11	104-8301	11	Nut-Flange, NI
12	3231-22	6	Screw-CARR
13	3231-21	3	Screw-CARR
14	116-5899	1	RH Motion Control Cover ASM
14:2	109-7232	1	Decal-Motion Control
14:3	116-5944	1	Decal-Park Brake
15	116-0580	1	LH Motion Control Cover ASM
15:2	109-7232	1	Decal-Motion Control
16	126-2067-03	1	Guard-Muffler
17	68-3640	1	Decal
18	32144-10	4	Screw-HWH
19	116-0170	1	LH Hydro Guard ASM
19:2	116-0157	1	Decal-Hydro Oil
20	116-0171	1	RH Hydro Guard ASM
20:2	116-0157	1	Decal-Hydro Oil
21	109-9709	1	Guard-Hydro Rear, LH Trim
22	109-9058	1	Guard-Hydro, Rear RH
26	120-5895	2	Decal
33	1-803035	2	Rivet-Pop
34	116-2362	1	Deflector-Air Flow
59	323-6	1	Screw-HH
68	3256-24	1	Washer-Flat
69	107-3154	2	Nut-Push
73	126-0032-01	1	Guard-Exhaust
76	116-1654	1	Decal-Fuel Fill
77	1-543508	4	Cup-Bearing

● Not serviced separately

Roll-Over Protection System Assembly No. 116-0231

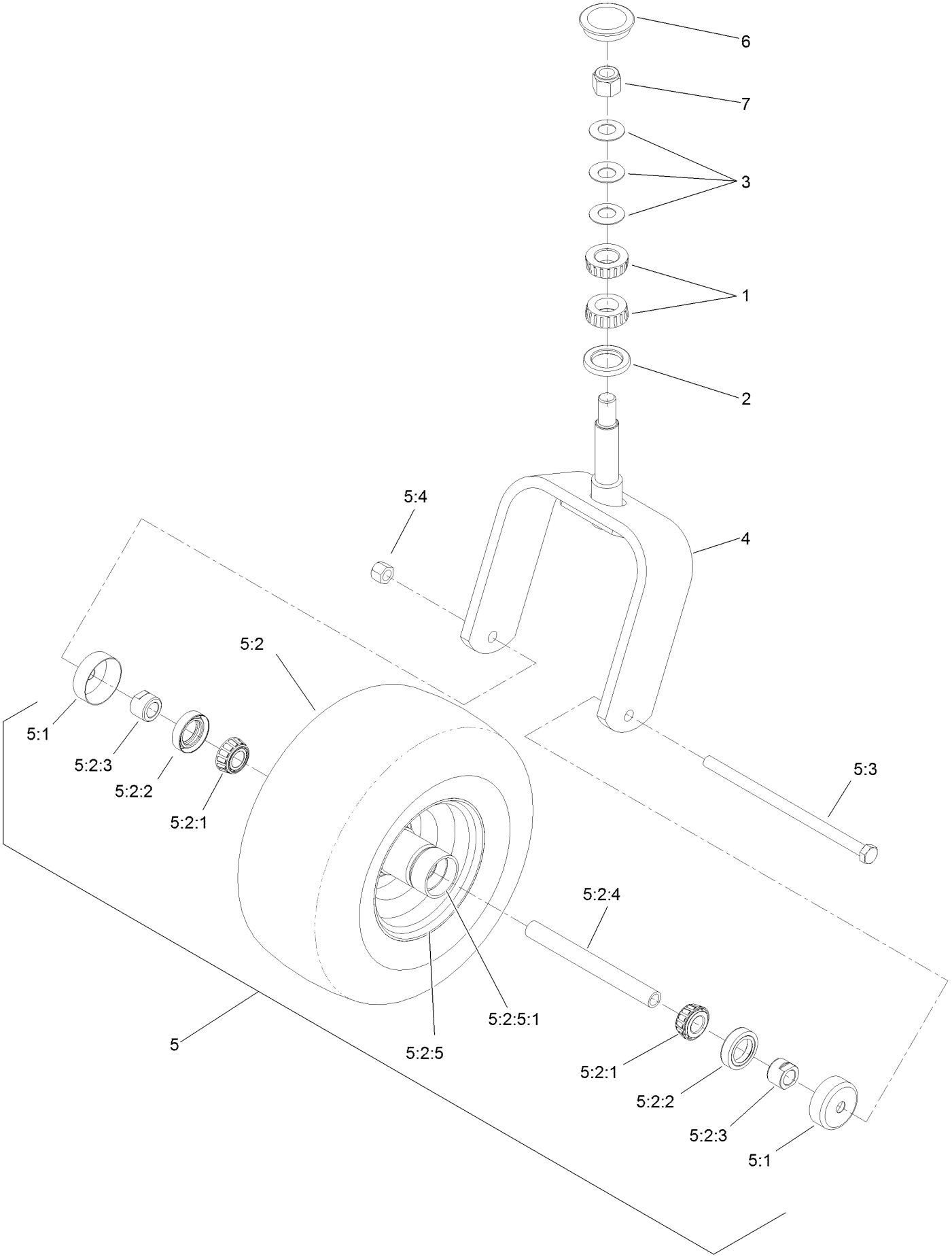


Roll-Over Protection System Assembly No. 116-0231 (continued)

Ref.	Part Number	Qty.	Description
1		1	Leg-ROPS, LH ●
2		1	Leg-ROPS, RH ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-2102	1	Decal-Warning, Folding ROPS
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Pin-Spring
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR
9	325-17	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	116-0090	1	Decal-Caution
14	116-0960	2	Spacer

● Not serviced separately

Caster Fork and Wheel Assembly

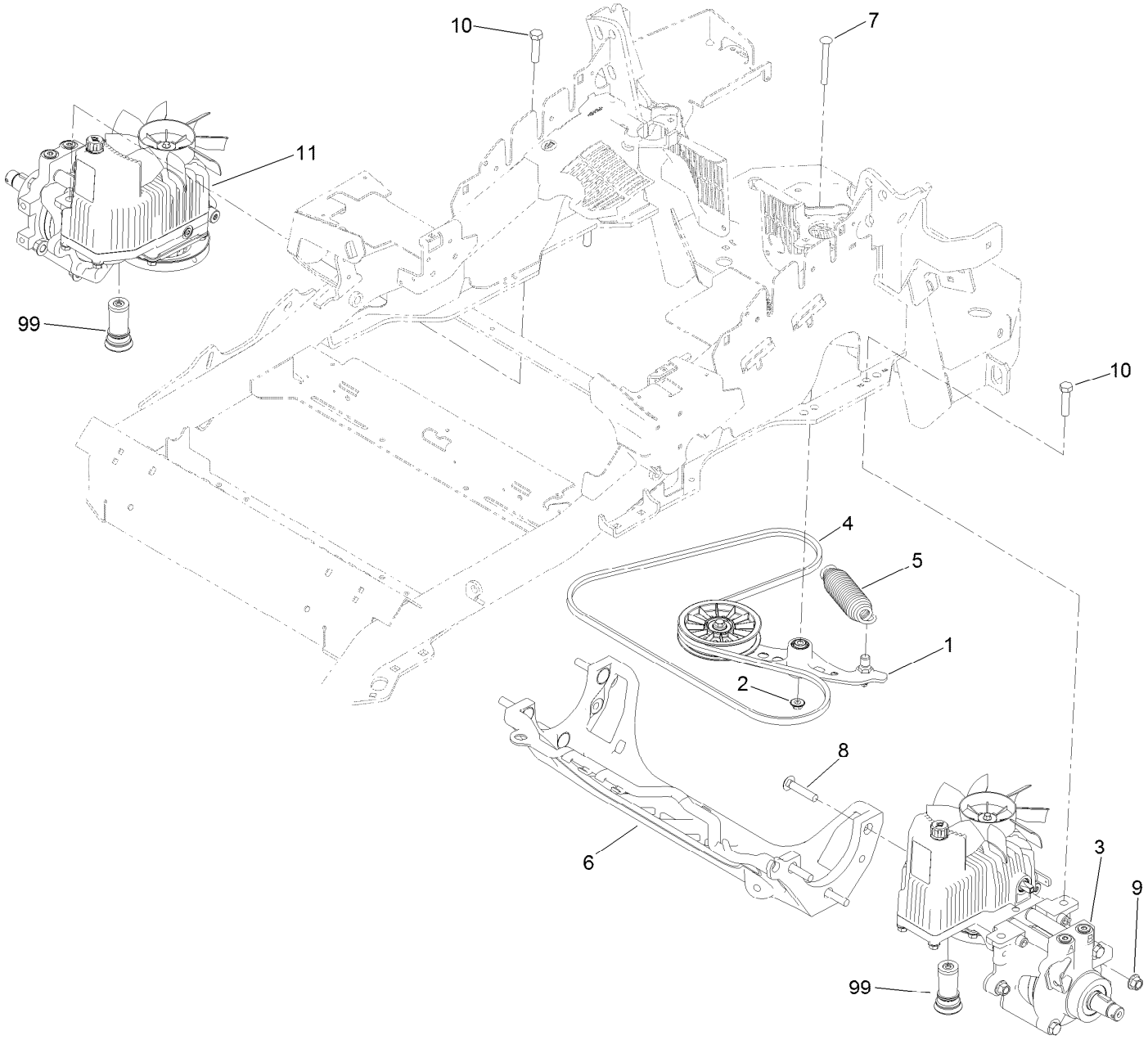


Caster Fork and Wheel Assembly (continued)

Ref.	Part Number	Qty.	Description
1	1-543509	2	Bearing-Roller, Tapered
2	116-5647	1	Seal-Grease
3	1-633508	3	Washer-Bellville
4	116-6707-01	1	Caster
5	127-9528	1	Wheel And Axle ASM
5:1	103-2768	2	Guard-Seal
5:2		1	Wheel And Bearing ASM ●
5:2:1	1-633585	2	Bearing-Cone, Taper
5:2:2	103-0063	2	Seal-Caster
5:2:3	103-3051	2	Spacer-Nut ■
5:2:4	103-5156	1	Axle-Caster
5:2:5		1	Wheel And Tire ASM ●
5:2:5:1	1-633584	1	Bearing-Cup
5:3	325-39	1	Screw-HH
5:4	3296-23	1	Nut-Lock, NI
6	103-4882	1	Cap-Grease
7	3296-51	1	Nut-Lock, NI

● Not serviced separately
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Hydraulic Pump, Idler and Belt Assembly

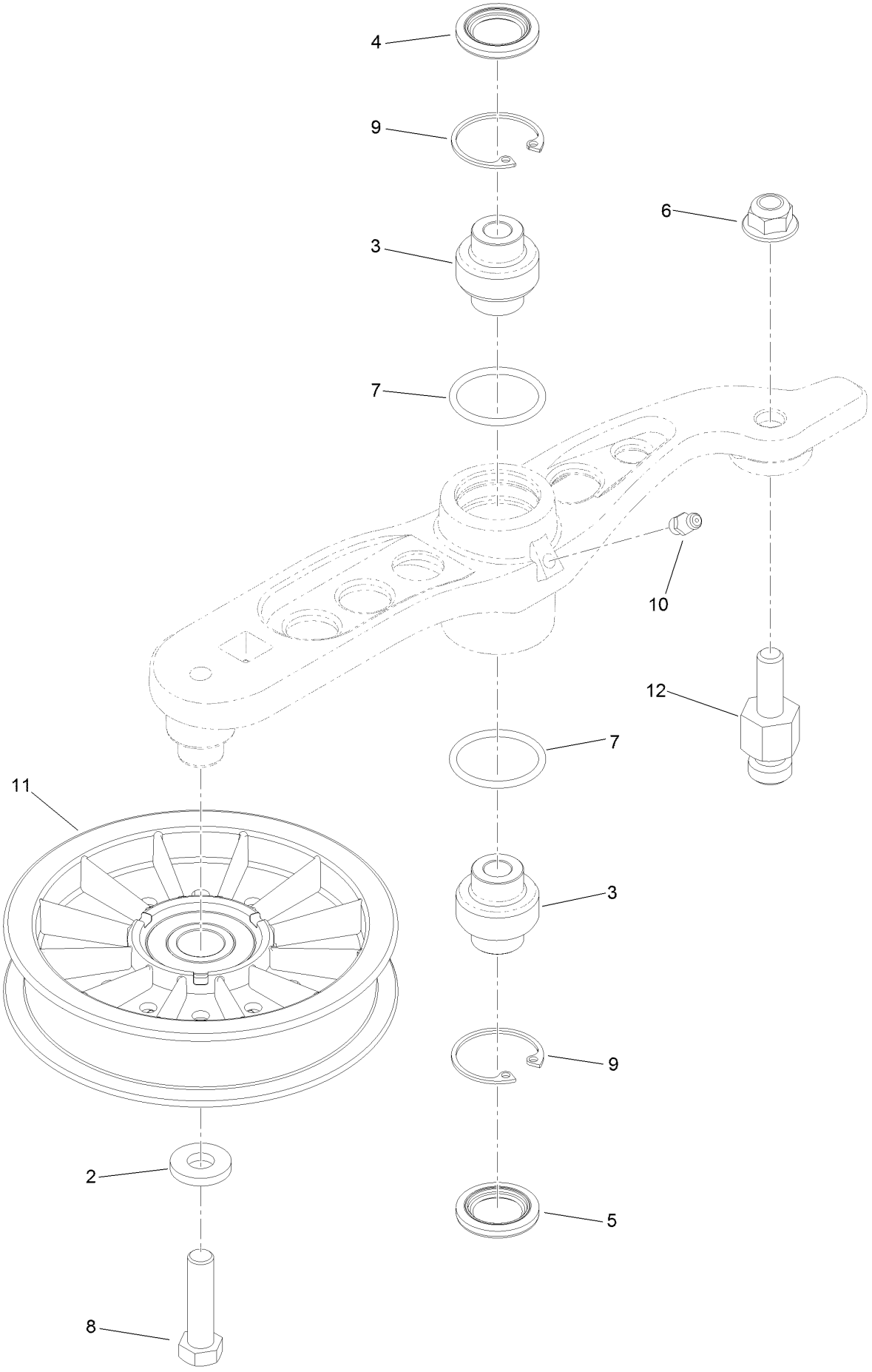


Hydraulic Pump, Idler and Belt Assembly (continued)

Ref.	Part Number	Qty.	Description
1	116-1255	1	Pump Idler ASM
2	109-6658	1	Nut-Flange, NI
3	116-6409	1	LH Hydro ASM (16Cc W/Shock)
4	109-3388	1	Belt
5	116-6317	1	Spring-Extension
6	109-9375	1	Cradle-Hydro
7	116-1502	1	Bolt-Shoulder, Carriage
8	126-0095	6	Screw-CARR
9	99-5107	6	Nut-Lock
10	325-8	4	Screw-HH
11	116-6410	1	RH Hydro ASM (16Cc W/Shock)
99	114-4713	1	Hypr-Oil 500 (Quart) ●
99	114-4714	1	Hypr-Oil 500 (Gallon) ●
99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
99	117-0390	1	Filter-Hydro

● Not illustrated

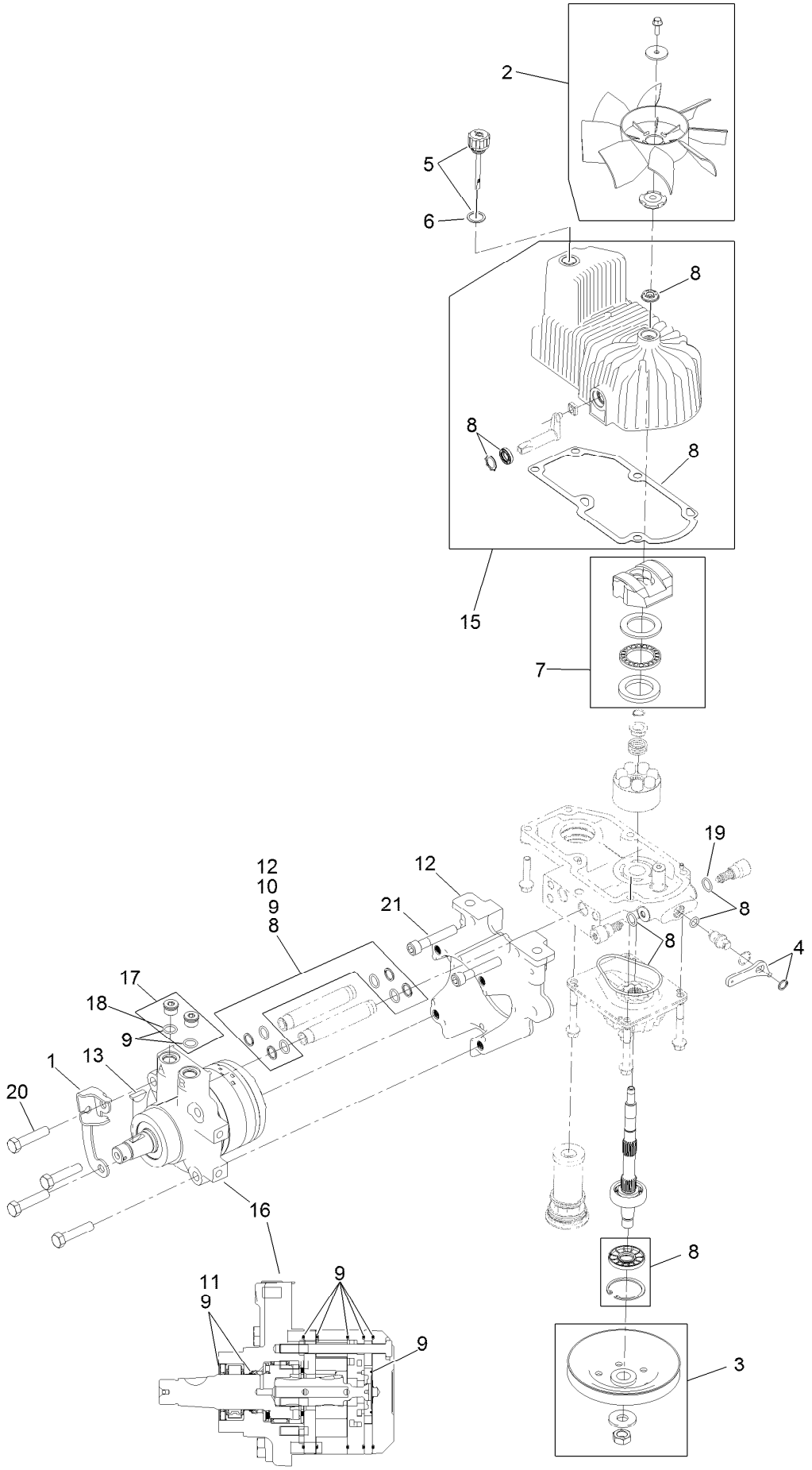
Pump Idler Assembly No. 116-1255



Pump Idler Assembly No. 116-1255 (continued)

Ref.	Part Number	Qty.	Description
2	43-0940	1	Spacer
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Double Lip
5	103-3506	1	Seal-Single Lip
6	109-6658	1	Nut-Flange, NI
7	106-7159	2	O-Ring
8	323-8	1	Screw-HH
9	32120-10	2	Ring-Snap
10	302-19	1	Fitting-Grease
11	109-8076	1	Pulley-Idler
12	116-3467	1	Pin-Spring, Anchor

LH Hydro Assembly No. 116-6409

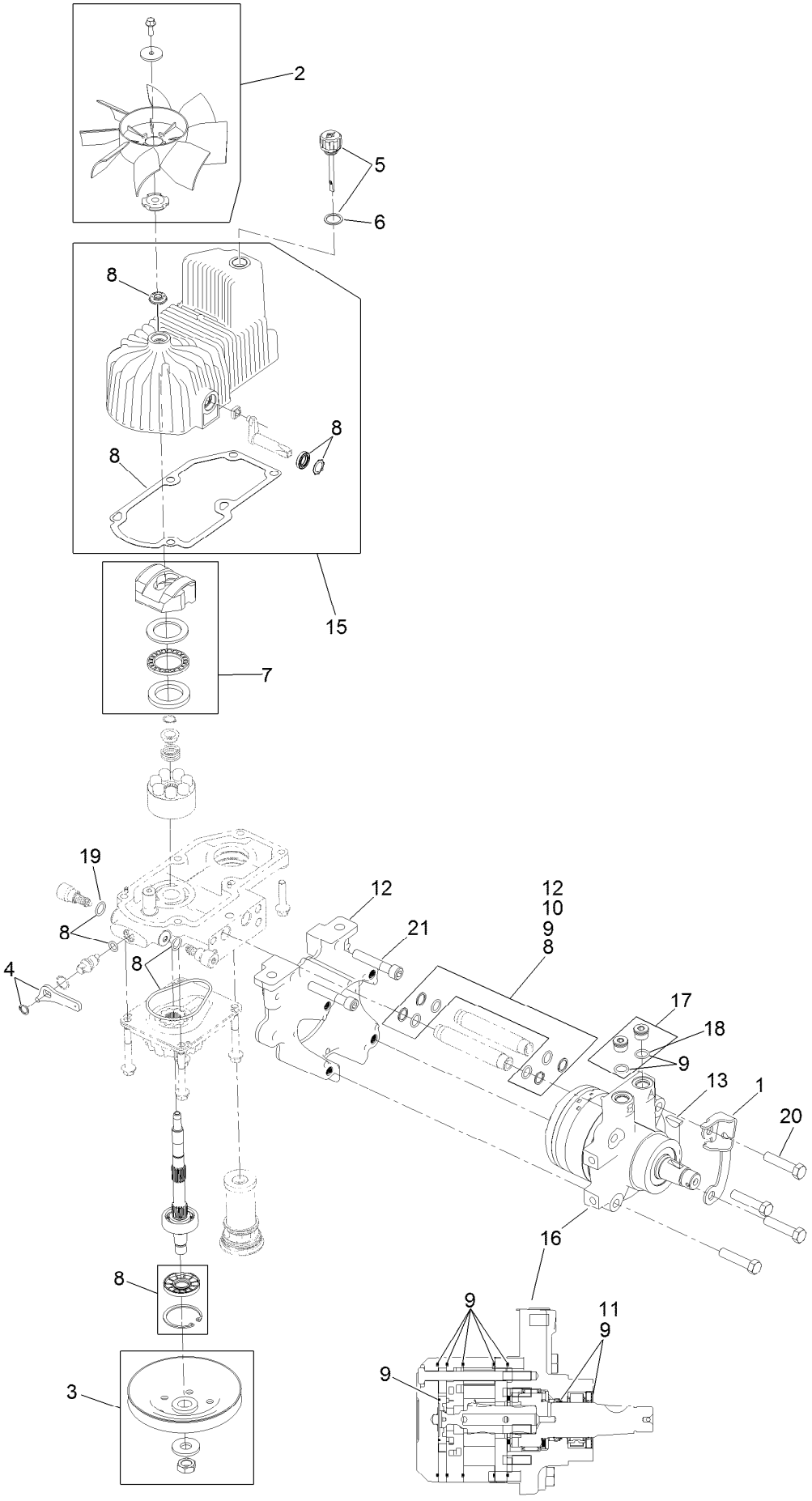


LH Hydro Assembly No. 116-6409 (continued)

Ref.	Part Number	Qty.	Description
1	116-6859	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-5469	1	Nose Cup-Uht
13	3257-42	1	Key-Woodruff
15	116-3287	1	Housing-LH
16	116-8917	1	Motor-Hydraulic, LH 280Cc
17	116-7901	1	Magnetic Plugs Service Kit
18	76-1900	2	O-Ring
19	116-8662	2	O-Ring-Check Valve
20	116-8974	4	Screw HH
21	116-8975	2	Screw-HSH
99	116-1373	1	Flow Test Kit ●

● Not illustrated

RH Hydro Assembly No. 116-6410

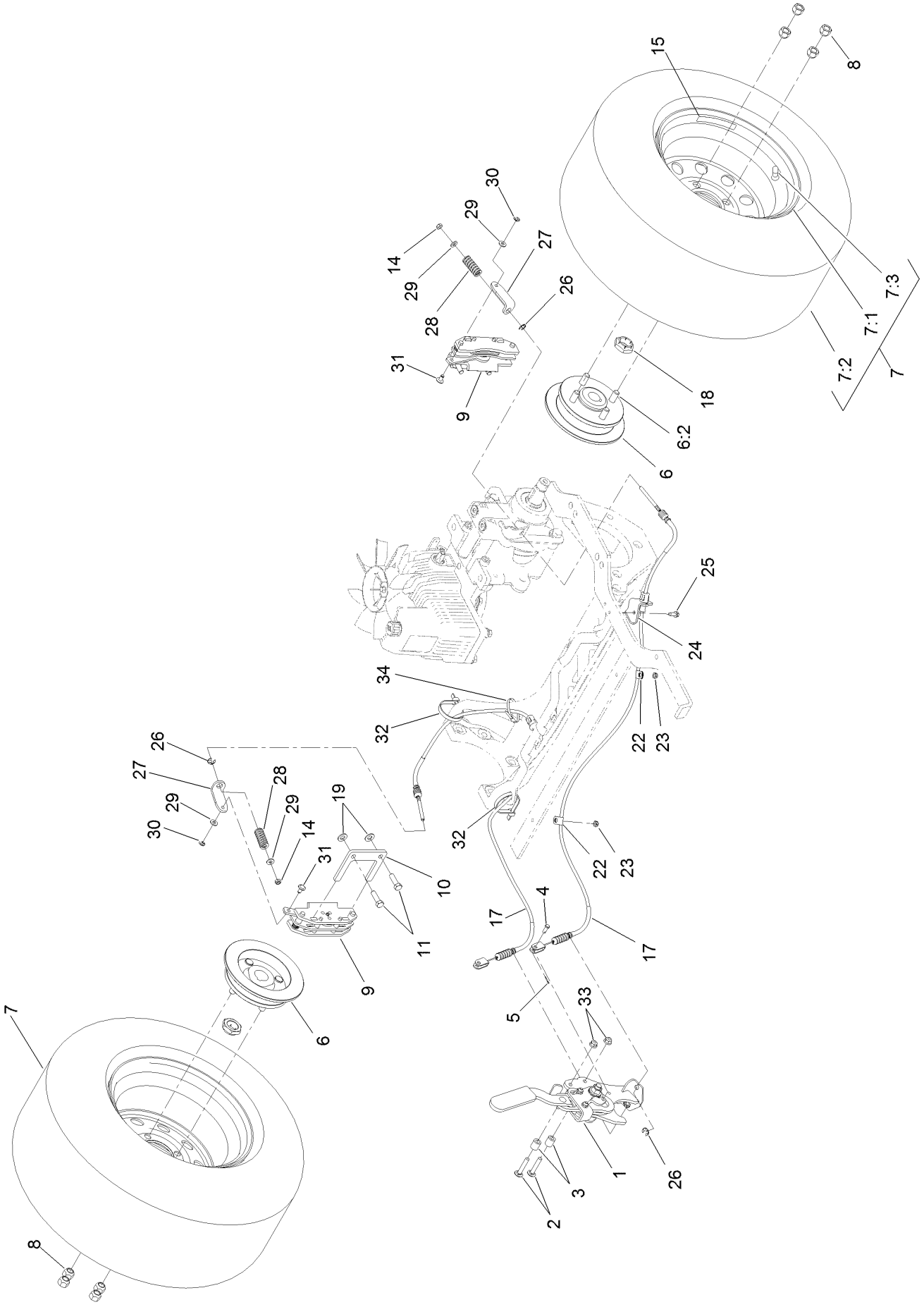


RH Hydro Assembly No. 116-6410 (continued)

Ref.	Part Number	Qty.	Description
1	116-6859	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-5469	1	Nose Cup-Uht
13	3257-42	1	Key-Woodruff
15	116-3288	1	Housing-RH
16	116-8918	1	Motor-Hydraulic, RH 280Cc
17	116-7901	1	Magnetic Plugs Service Kit
18	76-1900	2	O-Ring
19	116-8662	2	O-Ring-Check Valve
20	116-8974	4	Screw HH
21	116-8975	2	Screw-HSH
99	116-1373	1	Flow Test Kit ●

● Not illustrated

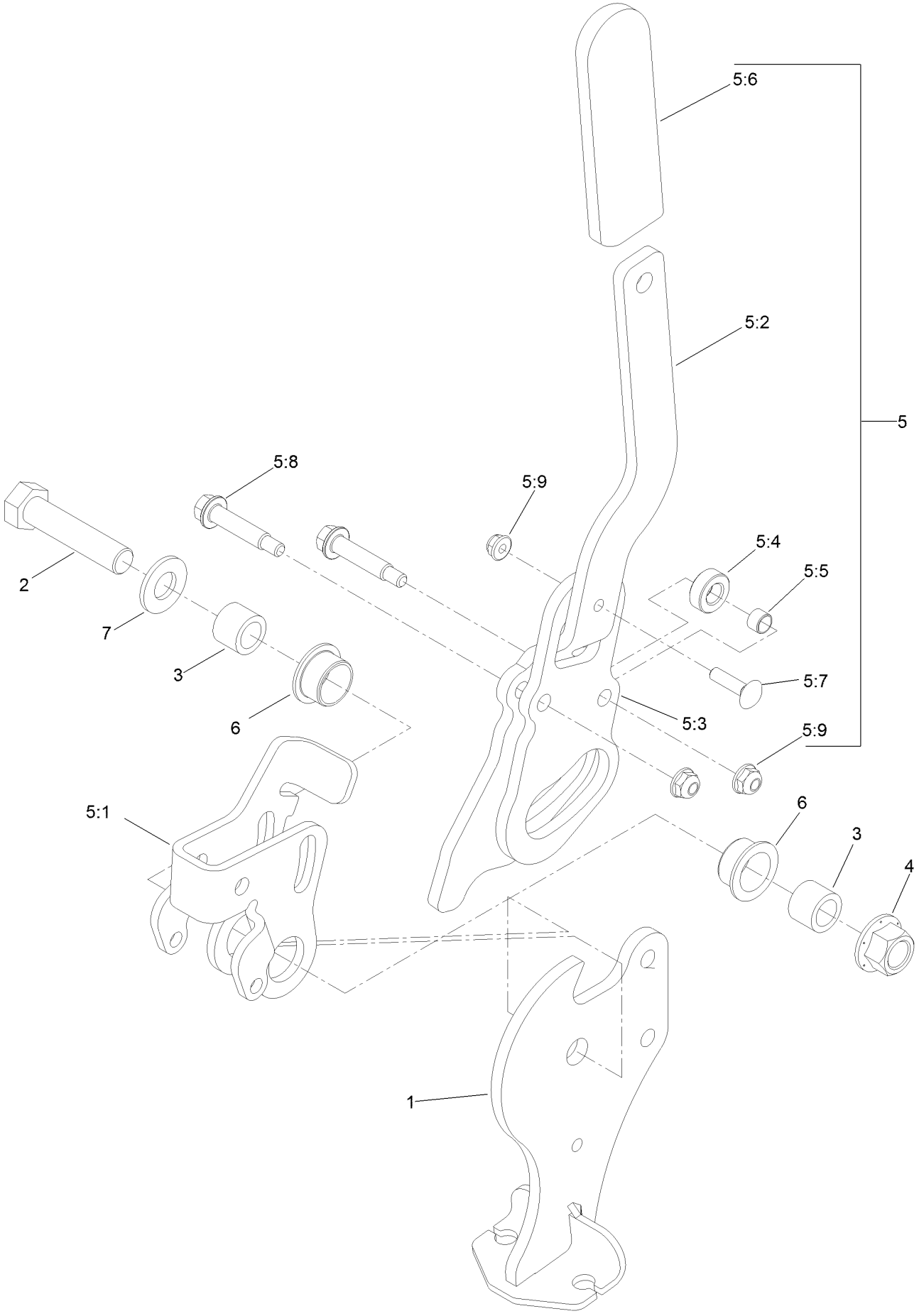
Rear Wheel and Park Brake Assembly



Rear Wheel and Park Brake Assembly (continued)

Ref.	Part Number	Qty.	Description
1	116-7551	1	Brake Handle ASM
2	116-0629	2	Screw-CARR
3	82-6840	2	Spacer
4	60-1730	2	Pin-Clevis
5	3272-1	2	Pin-Cotter
6	116-1746	2	Wheel Hub ASM
6:2	116-1696	4	Stud-Wheel
7	127-9520	2	Wheel And Tire ASM
7:1	127-9517	1	Wheel
7:2	1-633993	1	Tire
7:3	232-27	1	Stem-Valve
8	242-50	8	Nut-Lug
9	109-2889	2	Caliper-Brake
10	109-0958	2	Plate-Mount, Brake
11	92-5727	4	Screw-Lock, Patch
14	3296-13	2	Nut-Lock, NI
15	126-2055	2	Decal-Torque Wheel Lug-Hub
17	116-8963	2	Cable-Brake
18	116-1399	2	Locknut
19	3256-24	4	Washer-Flat
22	88-7970	2	Clip
23	3296-56	2	Nut-Lock, NI
24	116-6397	1	Bracket-Cable
25	32144-10	1	Screw-HWH
26	32120-18	4	E-Ring
27	116-6182	2	Bracket-Brake, L
28	116-6347	2	Spring-Die
29	3256-22	4	Washer-Flat
30	32151-86	2	E-Ring
31	116-6348	2	Pin-Brake
32	3334-945	2	Tie-Cable
33	104-8300	2	Nut-Flange, NI
34	116-0940	1	Tie-Cable

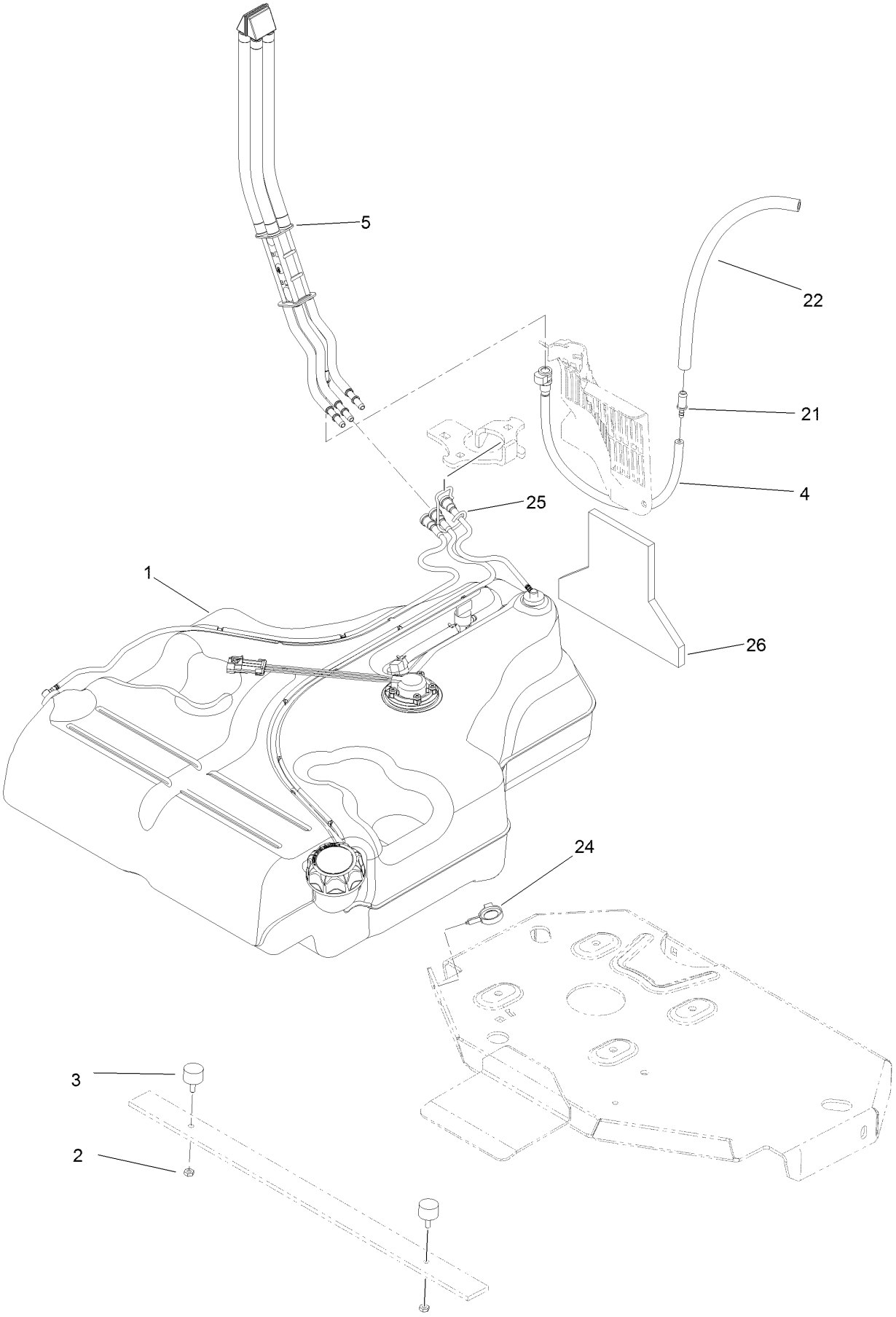
Parking Brake Handle Assembly No. 116-7551



Parking Brake Handle Assembly No. 116-7551 (continued)

Ref.	Part Number	Qty.	Description
1	116-7263	1	Pivot-Brake
2	325-9	1	Screw-HH
3	116-5384	2	Spacer
4	99-5107	1	Nut-Lock
5	116-6860	1	Handle ASM
5:1	116-6856	1	Bellcrank-Brake
5:2	116-6857	1	Handle-Brake
5:3	116-6858	1	Plate-Handle
5:4	116-6846	1	Roller-Brake
5:5	116-6852	1	Bearing-Sleeve
5:6	1-633268	1	Grip-Lever
5:7	3229-2	1	Screw-CARR
5:8	116-6876	2	Screw-Shoulder
5:9	104-7201	3	Nut-HF
6	109-8054	2	Bushing-Flange
7	3256-26	1	Washer-Flat

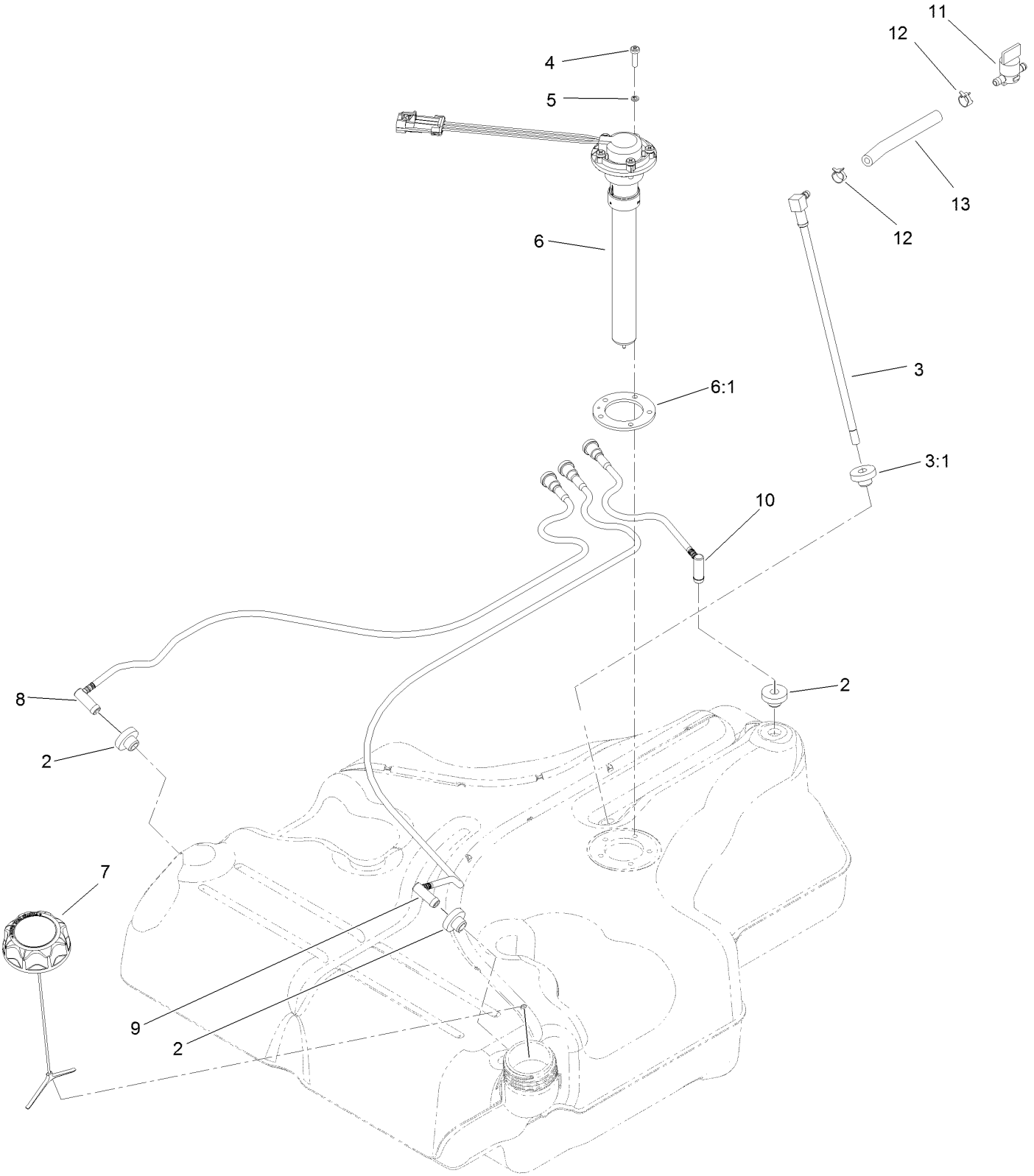
Fuel Tank Mounting Assembly



Fuel Tank Mounting Assembly (continued)

Ref.	Part Number	Qty.	Description
1	116-3979	1	Fuel Tank ASM
2	3218-1	2	Nut-Jam
3	116-6380	2	Bumper-Rubber (W/ Stud)
4	116-3977	1	Hose ASM
5	109-9491	1	Fuel Manifold Vent ASM
21	98-2952	1	Fitting-Straight
22	116-5087	1	Hose-Fuel
24	105-1853	1	Clamp-Hose
25	116-6005	1	Retainer-Vapor Line
26	126-0224	1	Insulation-Fuel Tank Foam

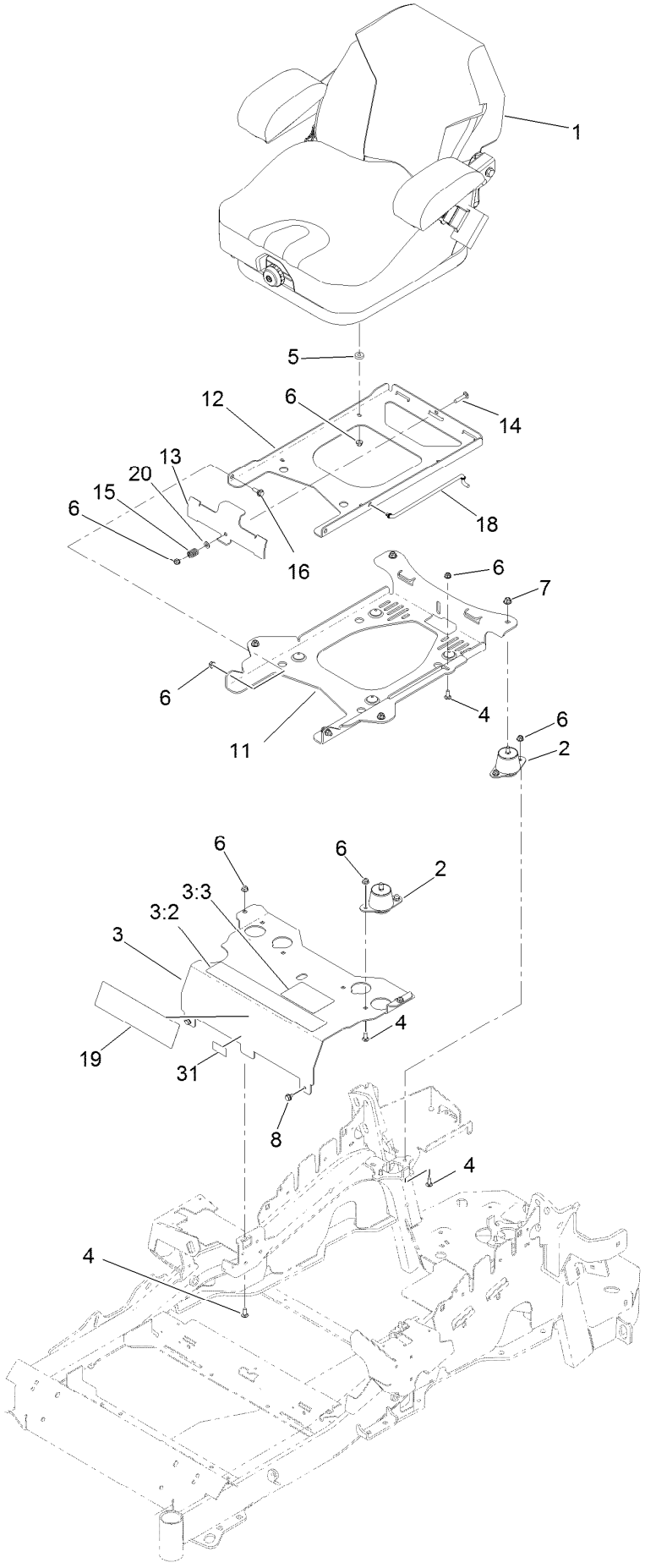
Fuel Tank Assembly No. 116-3979



Fuel Tank Assembly No. 116-3979 (continued)

Ref.	Part Number	Qty.	Description
2	46-6560	4	Bushing
3	116-2459	1	Fuel Line Kit (With Grommet)
3:1	46-6560	1	Bushing
4	9107944	5	Screw-Pan
5	3253-17	5	Washer-Lock
6	116-0003	1	Sender-Fuel Level
6:1	109-9620	1	Gasket-Sender, Fuel
7	126-1789	1	Cap-Fuel, Ratcheting
8	116-2460	1	RH Vent Line Kit (With Grommet)
9	116-2461	1	LH Vent Line Kit (With Grommet)
10	116-2462	1	Rear Vent Line Kit (With Grommet)
11	1-603770	1	Valve-Fuel
12	2412-98	2	Clamp-Hose
13	109-0650	1	Hose-Fuel

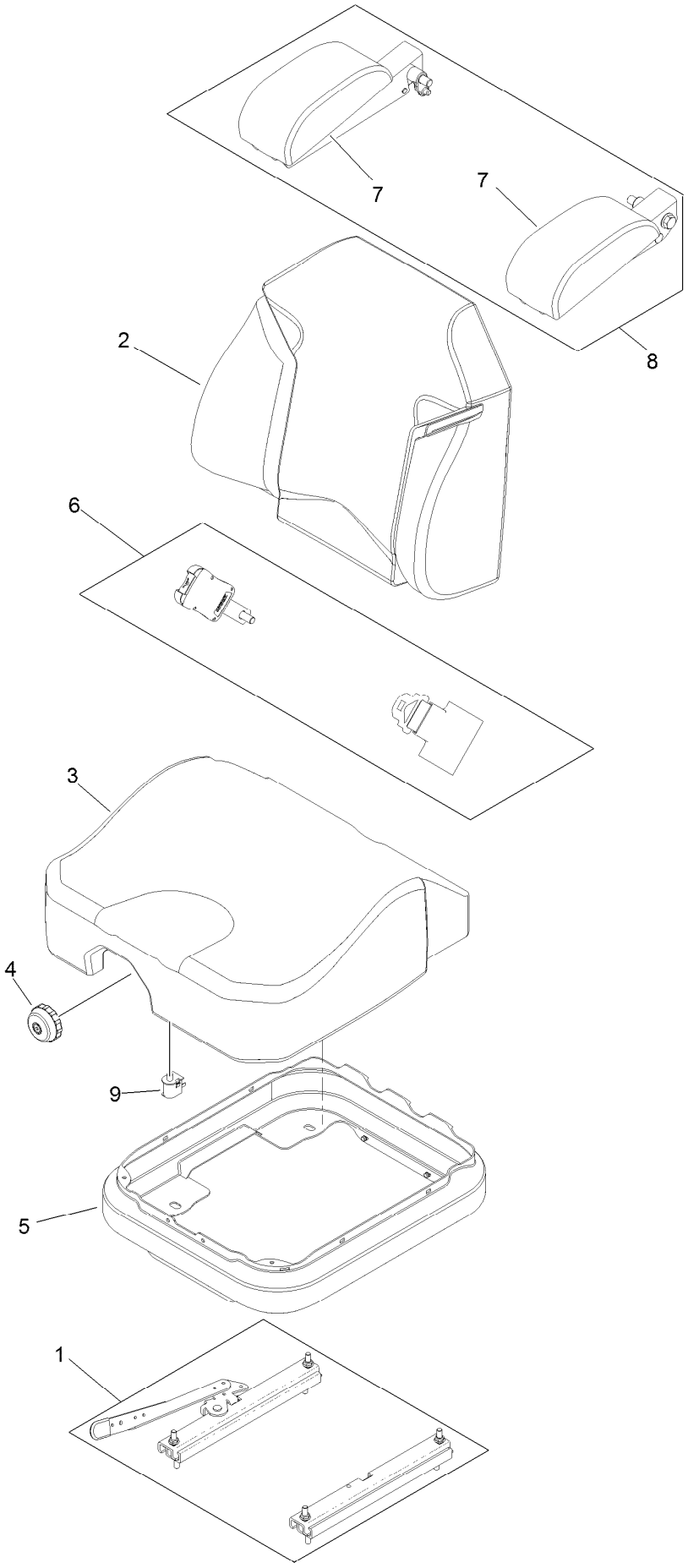
Seat Mount Assembly



Seat Mount Assembly (continued)

Ref.	Part Number	Qty.	Description
1	125-3107	1	Suspension Seat ASM
2	109-9034	4	Isolator-Seat
3	125-9385	1	Seat Mount ASM
3:2	109-7069	1	Decal-Console
3:3	125-9382	1	Decal-Service Aid
4	3230-23	11	Screw-CARR
5	26-4840	4	Spacer-Pin, Mounting
6	104-8300	18	Nut-Flange, NI
7	104-8301	4	Nut-Flange, NI
8	9266934	2	Screw
11	116-3860-03	1	Plate-Tilt, Seat Support
12	116-3859-03	1	Plate-Seat, Frame
13	109-9881-03	1	Plate-Latch, Seat
14	3230-4	1	Screw-CARR
15	107-3017	1	Spring-Compression
16	116-1297	2	Screw-Shoulder
18	116-0070	1	Rod-Prop
19	120-5893	1	Decal
20	3256-23	1	Washer-Flat
31	121-7560	1	Decal-Efi

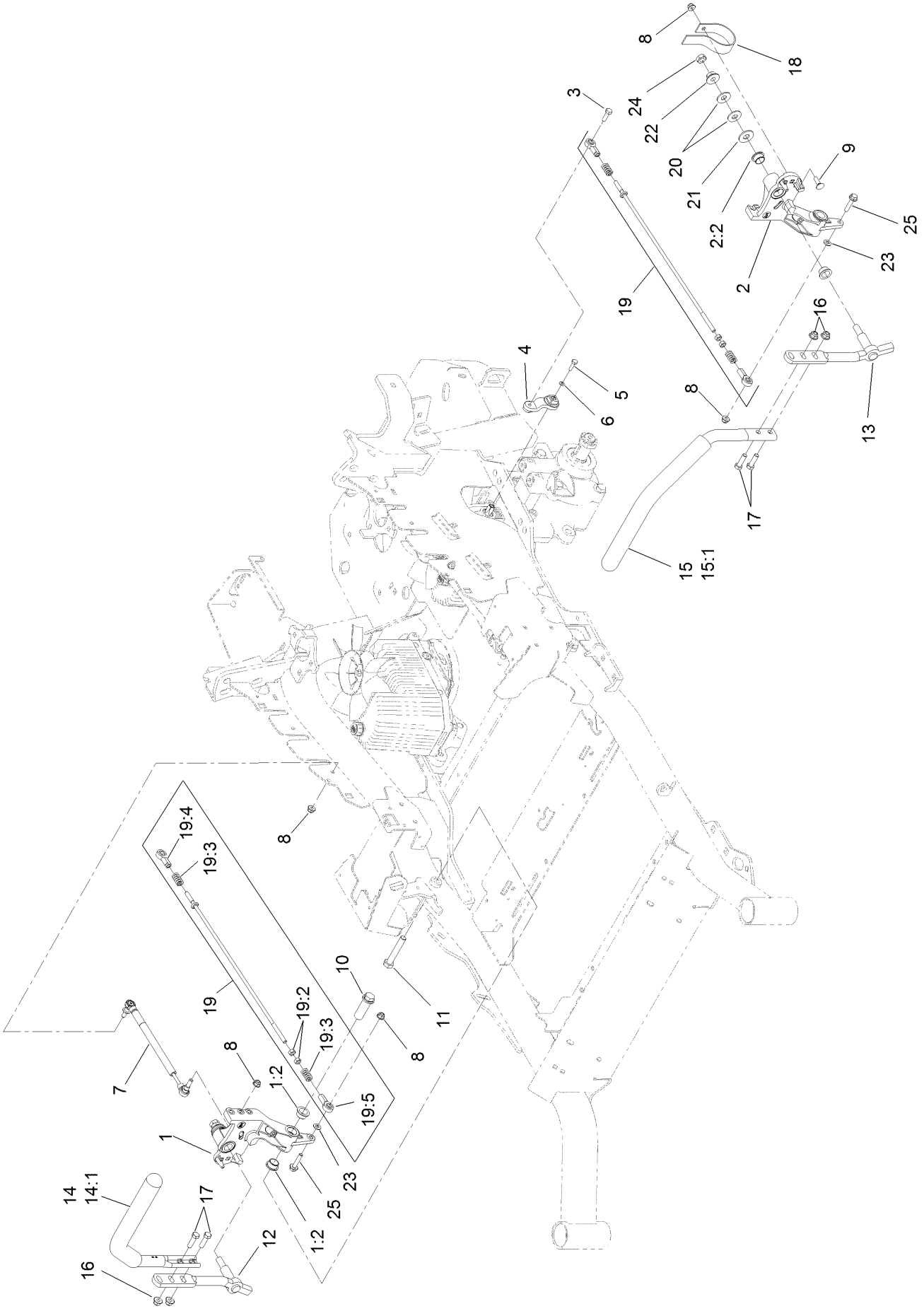
Seat Assembly No. 125-3107



Seat Assembly No. 125-3107 (continued)

Ref.	Part Number	Qty.	Description
1	116-8910	1	Seat Track Set
2	125-3112	1	Cover-Back
3	125-3111	1	Cover-Cushion
4	116-8911	1	Knob-Adjuster
5	116-5659	1	Cover-Suspension Bellows
6	109-9805	1	Seat Belt Kit
7	109-9802	1	Arm Rest Pad Set
8	109-9803	1	Arm Rest Set
9	82-2190	1	Switch-Bail

Motion Control Assembly

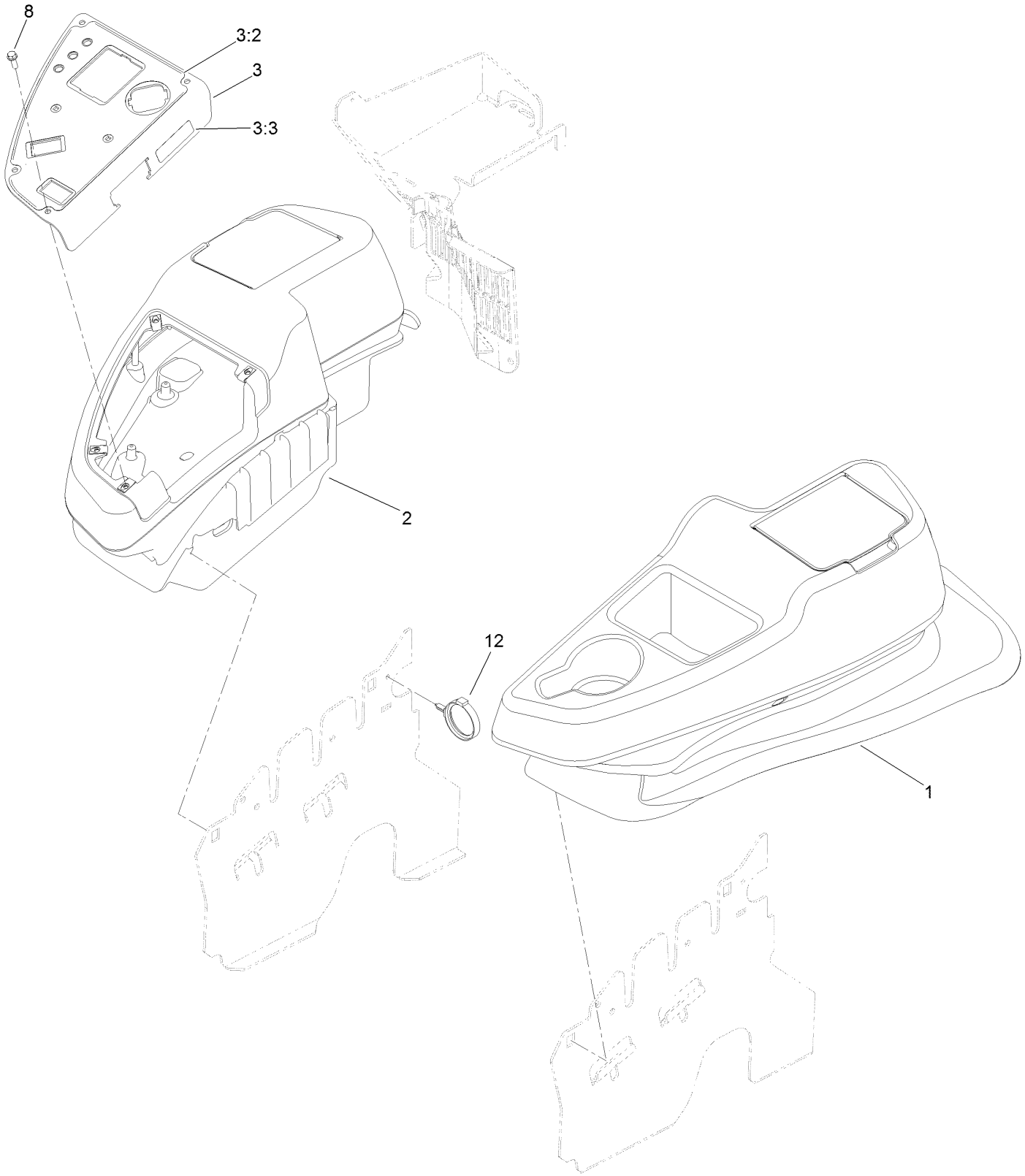


Motion Control Assembly (continued)

Ref.	Part Number	Qty.	Description
1	116-0880	1	RH Motion Control And Bushing ASM
1:2	109-8054	4	Bushing-Flange
2	116-0881	1	LH Motion Control And Bushing ASM
2:2	109-8054	4	Bushing-Flange
3	116-0648	2	Screw-HH, Thread Locking ●
4	109-4581	2	Arm-Control, Pump
5	9080046	2	Screw-HH ●
6	1-303435	2	Washer-Spring
7	116-0027	2	Damper-Control, Motion
8	104-8300	8	Nut-Flange, NI
9	3230-2	2	Bolt-CARR
10	109-5891	2	Hub-Threaded
11	325-12	2	Screw-HH
12	116-0039	1	Lever-Control Motion, RH
13	116-0040	1	Lever-Control Motion, LH
14	109-6589	1	RH Steering Handle ASM
14:1	109-5668	1	Grip-Control, Lever
15	109-6590	1	LH Steering Handle ASM
15:1	109-5668	1	Grip-Control, Lever
16	104-8301	4	Nut-Flange, NI
17	323-7	4	Screw-HH
18	109-5575	2	Spring-Leaf
19	109-8106	2	Front Pump Linkage ASM
19:2	3219-2	2	Nut-Hex
19:3	1-323245	2	Spring-Compression
19:4	1-633152	1	Balljoint-LH
19:5	1-543017	1	Balljoint-RH
20	109-9505	4	Washer-Spring
21	3256-6	2	Washer-Flat
22	32128-56	2	Nut-HF
23	3256-23	2	Washer-Flat
24	3218-5	2	Nut-Jam
25	115-1794	2	Screw-HHF

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

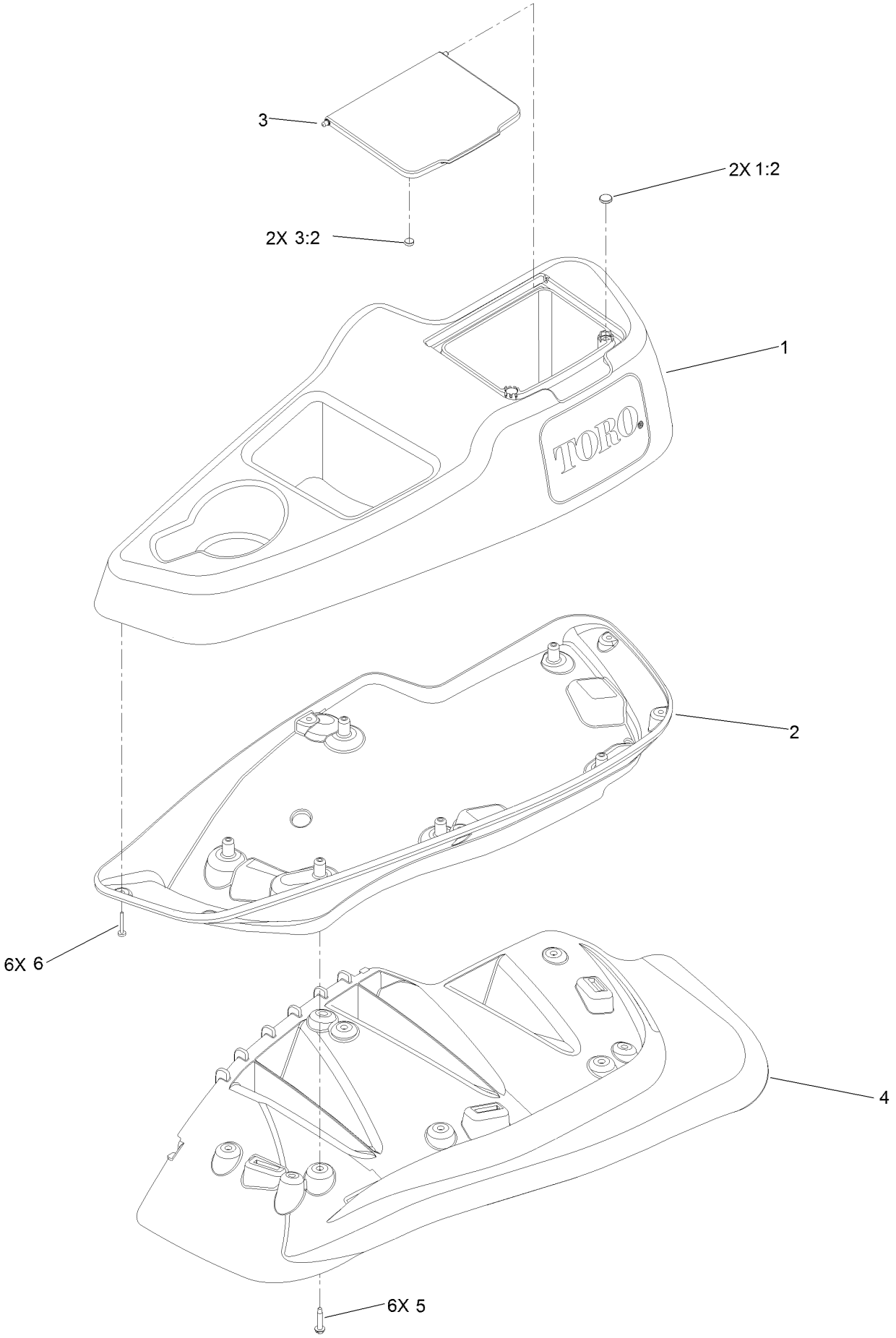
Fender, Console and Control Assembly



Fender, Console and Control Assembly (continued)

Ref.	Part Number	Qty.	Description
1	115-7401	1	LH Wide Fender/Console ASM
2	115-7400	1	RH Wide Fender/Console ASM
3	127-0315	1	Control Panel W/Decal ASM
3:2	127-0314	1	Decal-Control Panel
3:3	114-4466	1	Decal-Fuses
8	32105-15	4	Screw-HWH
12	117-7817	1	Clamp-Harness

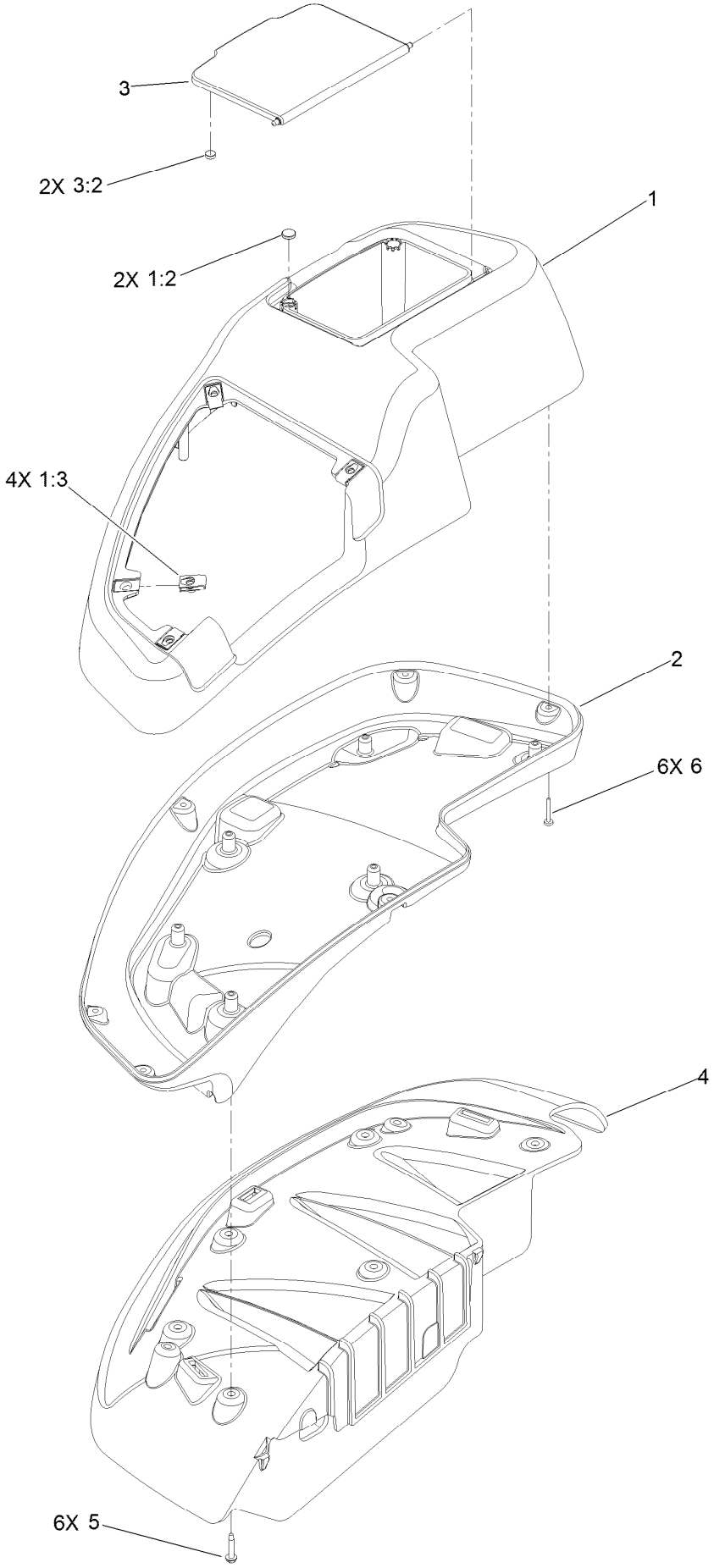
LH Console Assembly No. 115-7401



LH Console Assembly No. 115-7401 (continued)

Ref.	Part Number	Qty.	Description
1	114-1539	1	LH Wide Console Top ASM
1:2	117-0883	2	Puck
2	115-3641	1	Console-Lower, LH Wide
3	114-1537	1	Wide Lid ASM
3:2	114-5896	2	Magnet
4	109-9085	1	Fender-Wide, LH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-Fillister Head

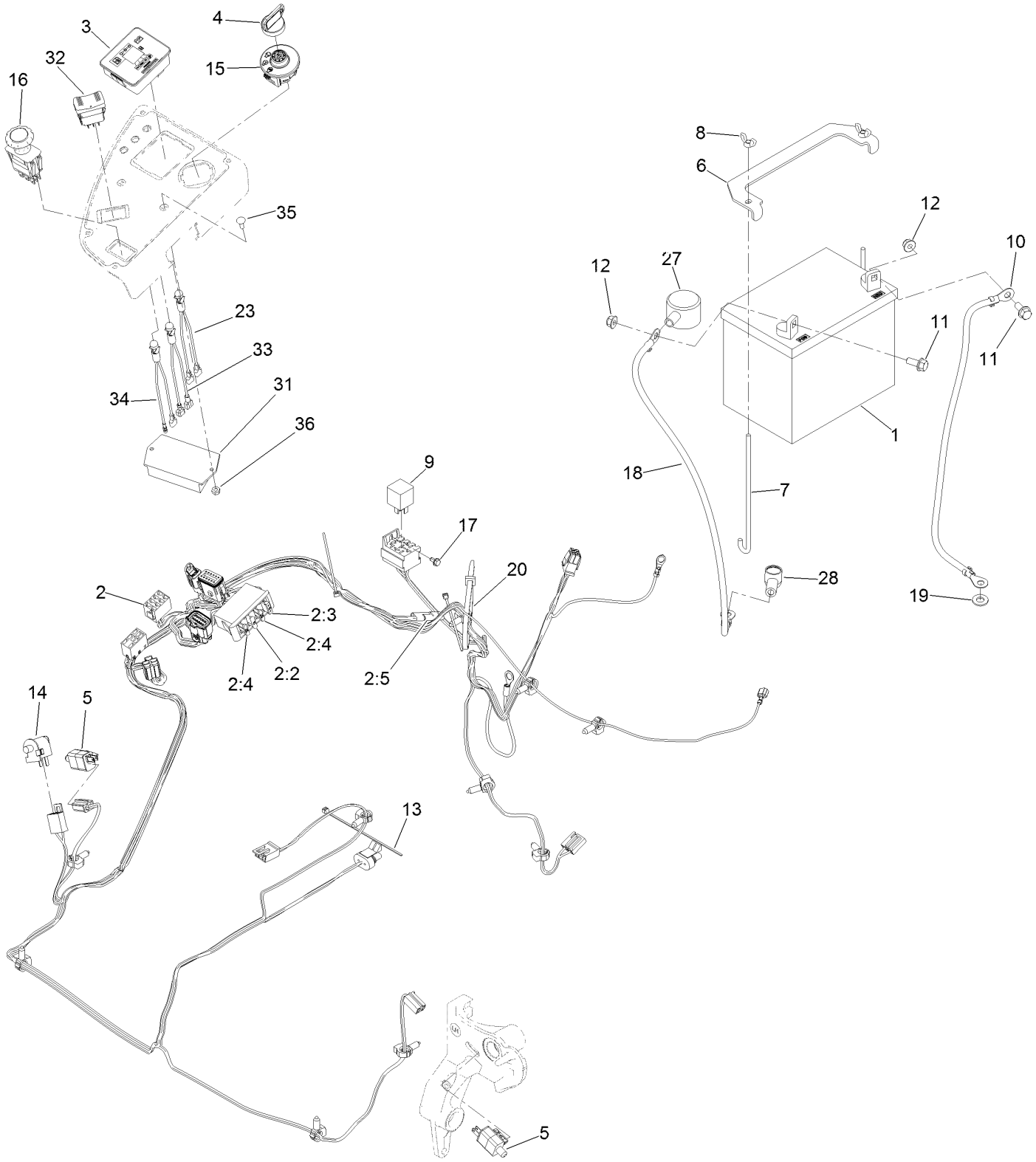
RH Console Assembly No. 115-7400



RH Console Assembly No. 115-7400 (continued)

Ref.	Part Number	Qty.	Description
1	114-1538	1	RH Wide Top Console ASM
1:2	117-0883	2	Puck
1:3	107069	4	Clip
2	115-3643	1	Console-Lower, RH Wide
3	114-1537	1	Wide Lid ASM
3:2	114-5896	2	Magnet
4	109-9083	1	Fender-Wide, RH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-Fillister Head

Electrical Assembly



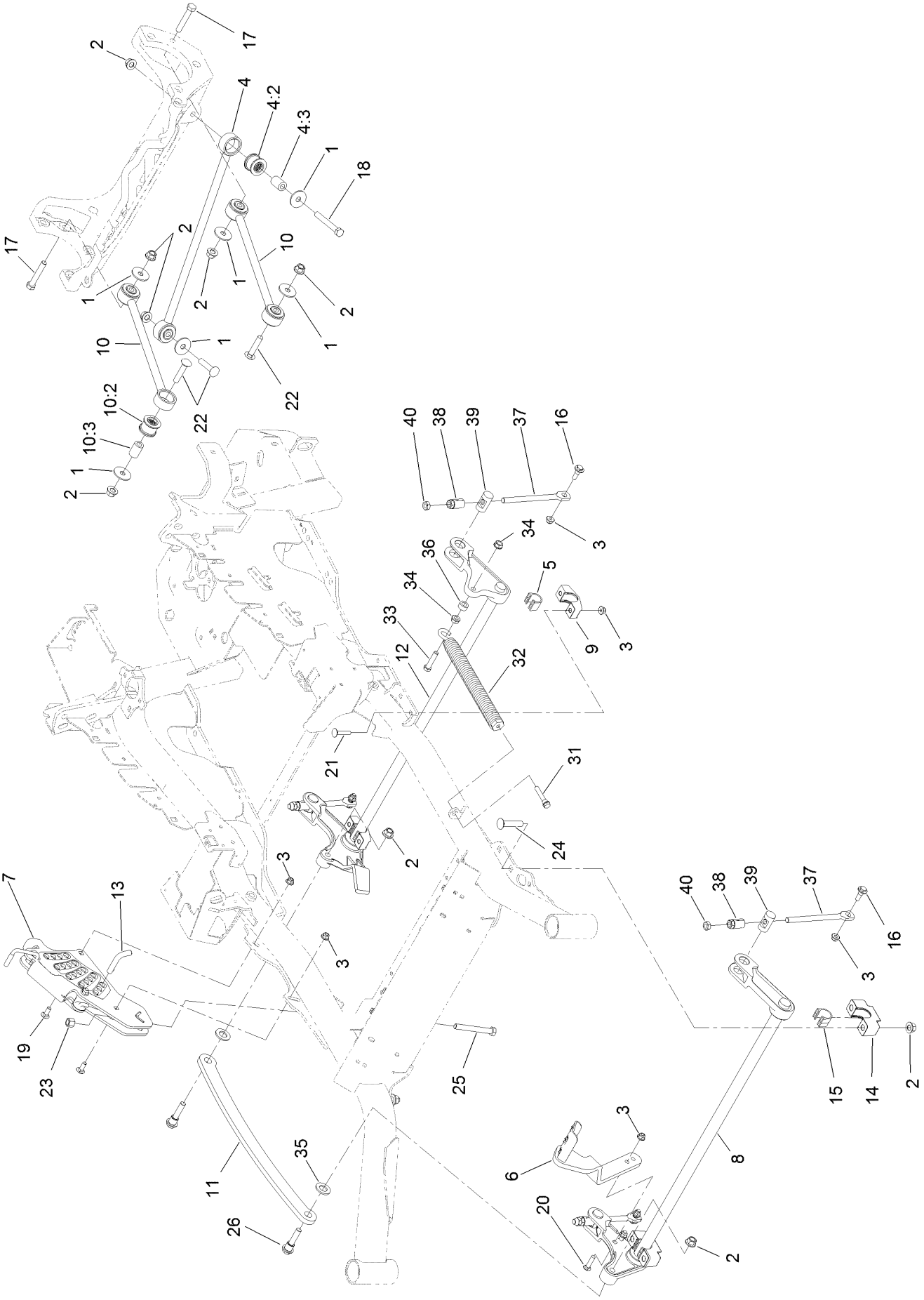
Electrical Assembly (continued)

Ref.	Part Number	Qty.	Description
1		1	Battery-Wet ●■
2	126-1682	1	Harness-Wire
2:2	218-578	1	Fuse-Blade, 10 Amp
2:3	109355	1	Fuse-Blade, 15 Amp
2:4	109102	2	Fuse-Blade, 25 Amp
2:5	116-0053	1	Cap-Plug
3	117-3882	1	Fuel/Hour Meter ASM
4	63-8360	1	Key-Ignition
5	110-6765	2	Switch-Single Pole No
6	116-0042-03	1	Strap-Tie Down, Battery
7	1-633651	2	Bolt-Holddown
8	1-543792	2	Wingnut
9	1-643275	1	Relay
10	114-1218	1	Cable-Battery, Negative
11	3234-5	2	Screw-HHF
12	104-8300	2	Nut-Flange, NI
13	1-303287	3	Tie-Cable
14	82-2190	1	Switch-Bail
15	117-2221	1	Switch-Ignition
16	116-0124	1	Switch-PTO, 10A
17	104-2065	1	Screw-HWH
18	115-3864	1	Cable-Battery, Positive
19	3256-24	1	Washer-Flat
20	1-303335	1	Tie-Plastic
23	1-643267	1	Indicator-Led, Red
27	109-2407	1	Insulator-Battery
28	1-543393	1	Insulator-Solenoid
31	126-1681	1	Controller-Red
32	116-9669	1	Switch-Rocker
33	116-9651	1	Light-Led, Red
34	116-9652	1	Light-Led, Red
35	3229-34	2	Screw-CARR
36	3296-2	2	Nut-Lock, NI

● Obtain locally.

■ Not serviced separately

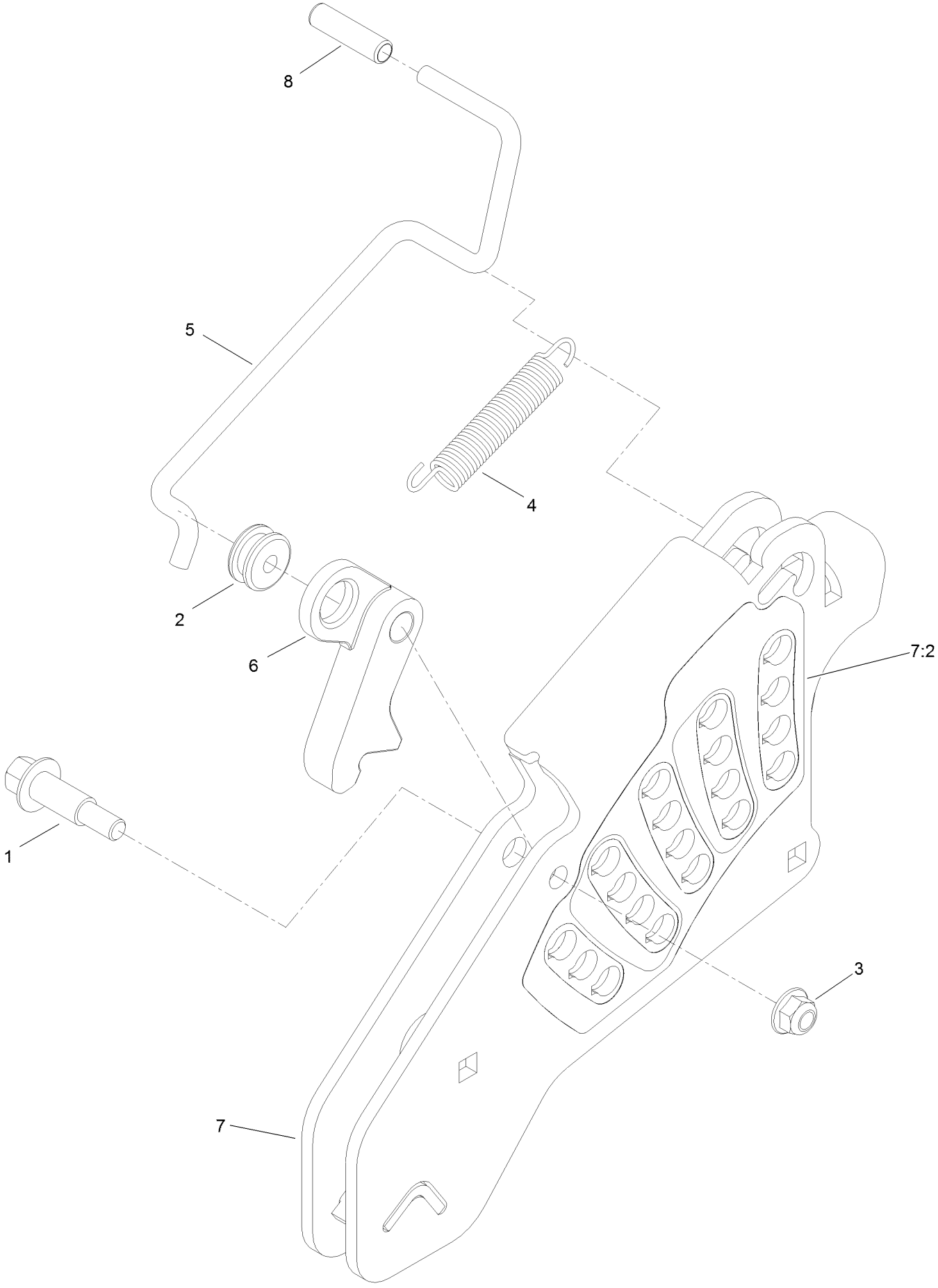
Deck Lift Assembly



Deck Lift Assembly (continued)

Ref.	Part Number	Qty.	Description
1	86-1990	6	Washer-Thrust
2	99-5107	12	Nut-Lock
3	104-8301	12	Nut-Flange, NI
4	109-5013	1	Panhard Rod ASM
4:2	109-5009	2	Bushing-Suspension, Rubber
4:3	109-5010	2	Spacer
5	109-7173	2	Bearing-Cross Shaft, Rear
6	116-1919-01	1	Lever-Foot
7	109-7438	1	HOC ASM
8	116-1771-03	1	Deck Lift-Front
9	116-0818-03	2	Support-Cross Shaft, Rear Bearing
10	109-7952	2	Deck Strut ASM
10:2	109-5009	2	Bushing-Suspension, Rubber
10:3	109-5010	2	Spacer
11	116-0797-03	1	Link-Lift, Deck
12	116-2645-03	1	Lift-Deck, Rear
13	116-5584	1	Pin-HOC
14	109-9409	2	Support-Cross Shaft, Front Bearing
15	109-9410	2	Bearing-Cross Shaft, Front
16	109-9840	4	Screw-Shoulder, HHF
17	325-12	2	Screw-HH
18	325-17	1	Screw-HH
19	3231-2	2	Bolt-CARR
20	3231-4	2	Screw-CARR
21	3231-5	4	Screw-CARR
22	3233-34	3	Screw-CARR
23	3296-23	1	Nut-Lock, NI
24	116-1700	4	Bolt-CARR
25	116-0559	1	Bolt-TAP
26	116-2022	2	Screw-HHF, Shoulder
31	92-7674	1	Bolt-Shoulder
32	116-0000	1	Extension Spring ASM
33	109-9065	1	Screw-HH
34	32128-37	2	Nut-HF
35	3256-28	2	Washer-Flat
36	116-2695	1	Spacer
37	109-8007	4	Link-Adjuster, Deck Lift
38	109-7840	4	Adjuster-Lift, Deck
39	109-8353	4	Trunnion
40	3218-5	4	Nut-Jam

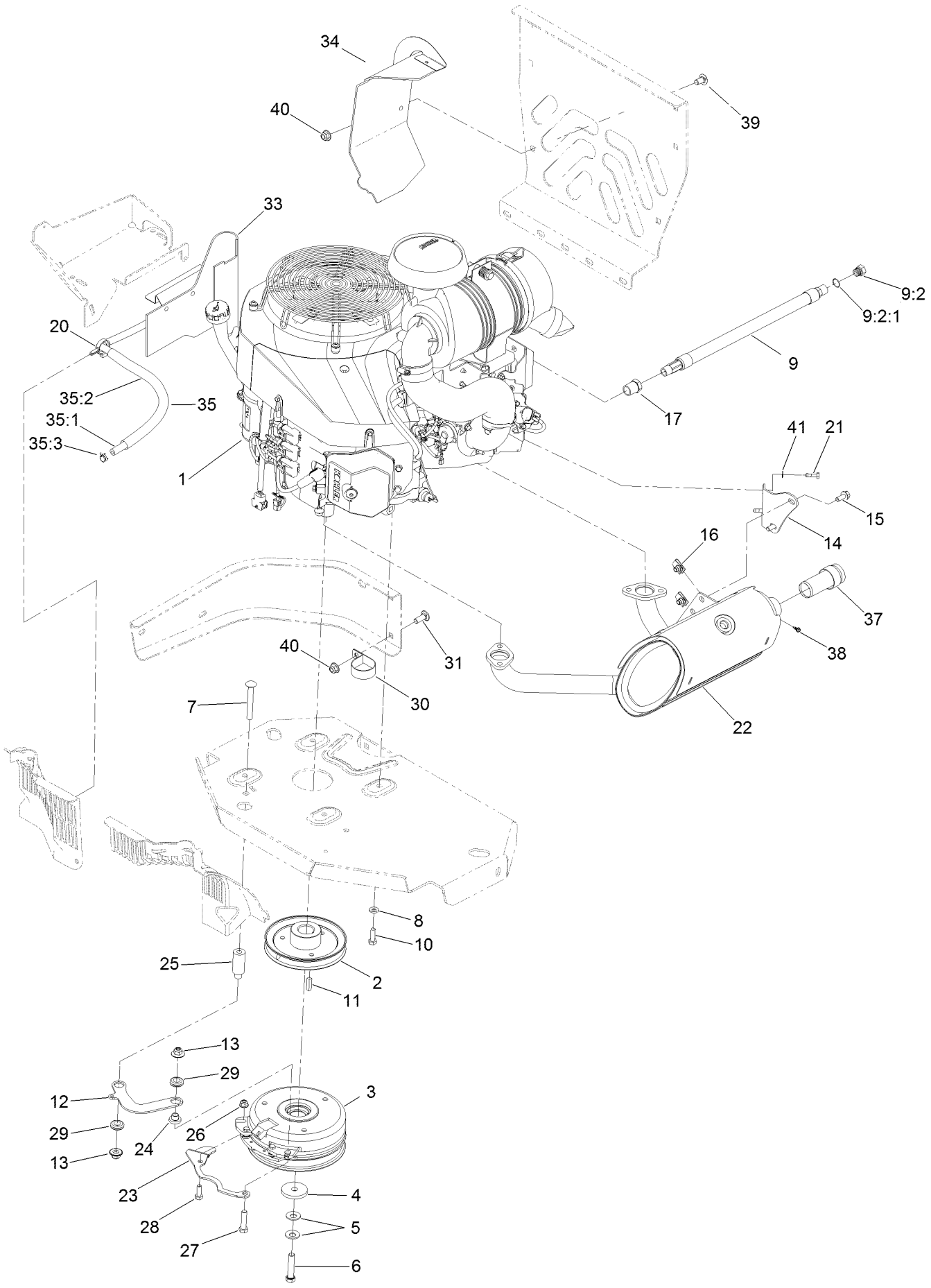
Height-of-Cut Assembly No. 109-7438



Height-of-Cut Assembly No. 109-7438 (continued)

Ref.	Part Number	Qty.	Description
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-Flange, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	116-0752	1	Decal-HOC
8	109-8250	1	Grip-Lever

Engine, Clutch and Muffler Assembly



Engine, Clutch and Muffler Assembly (continued)

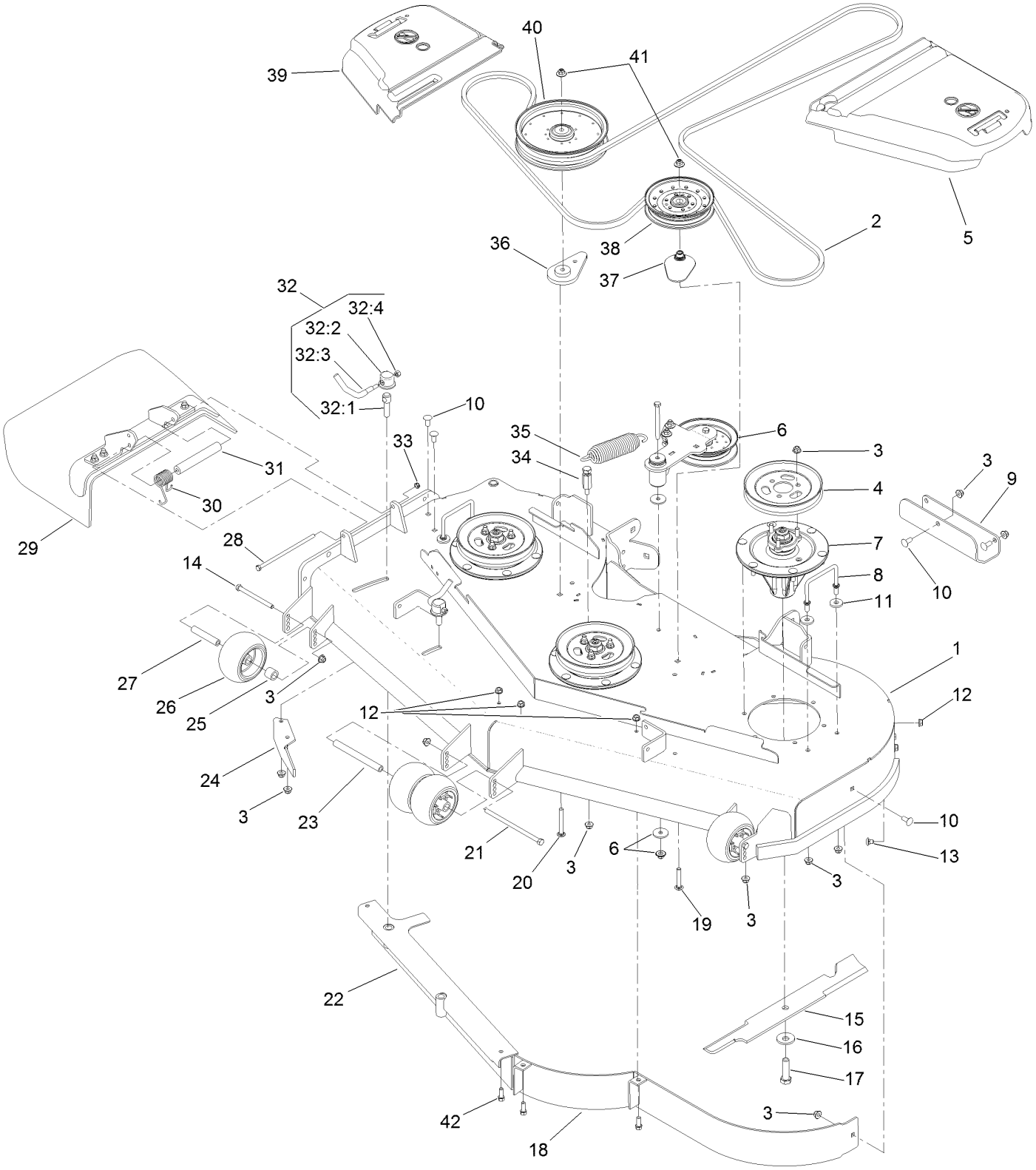
Ref.	Part Number	Qty.	Description
1		1	Engine-Kohler, Ecv940 Efi-Egov ●■
2	109-9905	1	Sheave
3	116-1621	1	Clutch Kit
4	109-6919	1	Washer-Clutch
5	1-603610	2	Washer-Spring
6	109-9761	1	Screw-HH ▲
7	3231-42	1	Screw-CARR
8	1-303334	4	Washer-Spring
9	116-5316	1	Oil Drain Hose ASM
9:2	353-508	1	Plug-HH
9:2:1	237-42	1	O-Ring
10	33114-025	4	Screw-HH
11	1-807259	1	Key
12	116-3317-01	1	Link-Anchor, Clutch
13	109-6658	2	Nut-Flange, NI
14	116-9048	1	Bracket-Muffler
15	3234-5	2	Screw-HHF
16	94-2413	2	U-Nut
17	103-1390	1	Bushing
20	105-1853	1	Clamp-Hose
21	116-4295	2	Screw-HH
22	116-7552	1	Muffler
23	116-3331-01	1	Belt-Guide
24	116-3318	1	Spacer
25	116-3319	1	Spacer
26	104-8300	1	Nut-Flange, NI
27	323-8	1	Screw-HH
28	322-4	1	Screw-HH
29	93-5108	2	Grommet-Rubber
30	2412-147	1	Clamp
31	3231-22	1	Screw-CARR
33	126-0212	1	Baffle-RH
34	126-0215	1	Baffle-Rear
35	126-1414	1	Fuel Line ASM
35:1	109-0286	1	Hose-Fuel
35:2	126-1417	1	Sleeve-Thermal
35:3	2412-98	2	Clamp-Hose
37	126-0268	1	Arrestor-Spark
38	126-0275	1	Screw-HWH
39	3231-21	1	Screw-CARR
40	104-8301	2	Nut-Flange, NI
41	1-303435	2	Washer-Spring

● Not serviced separately

▲ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Obtain parts from www.kohlerplus.com

Deck Assembly

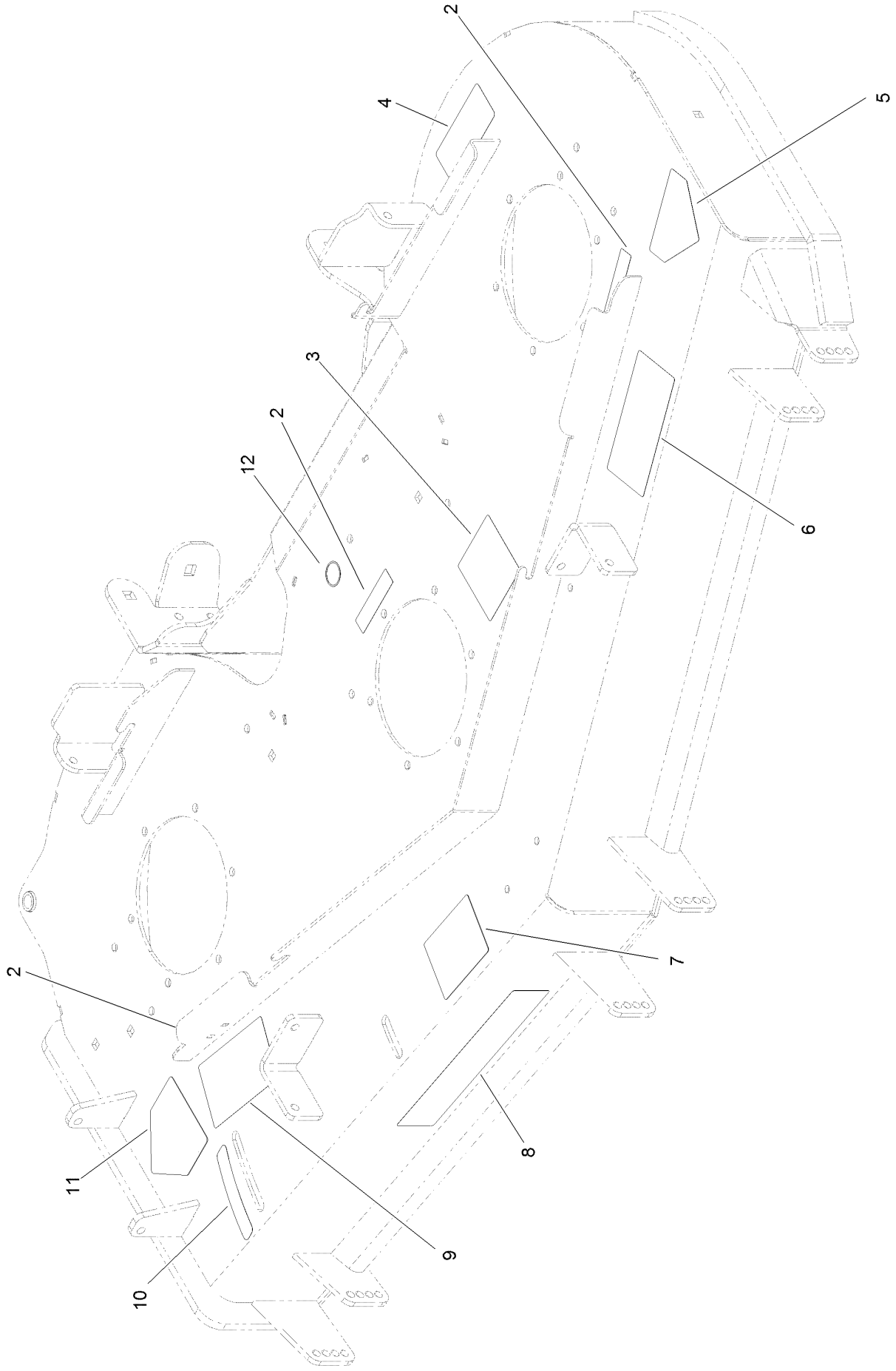


Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
1	112-4180	1	Deck Decal ASM
2	114-5858	1	Belt-V
3	104-8301	42	Nut-Flange, NI
4	105-7734	3	Pulley
5	109-6938	1	Cover-Belt, LH
6		1	Idler Arm ASM ●
7	119-8560	3	Spindle ASM
8	109-6982	2	Wireform-Cover
9	121-8031-01	1	Plate-Skid
10	3231-27	7	Screw-CARR
11	1-373034	4	Washer
12	3290-357	6	Nut-HHF, Whiz
13	108-5387	3	Screw-CARR
14	323-23	2	Screw-HH
15	105-7718-03	3	Blade-Hi Flow
16	103-0865	3	Washer-Blade Bolt, Heavy
17	51-4060	3	Screw-Blade
18	114-5842-01	1	Baffle
19	3231-40	1	Bolt-CARR, Short Neck
20	3231-42	1	Screw-CARR
21	108-5388	1	Screw-HH
22	105-7669-01	1	Baffle
23	98-5967	1	Spacer-Wheel
24	106-3216-01	1	Baffle-Discharge
25	98-7913	2	Tube-Spacer
26	1-603299	4	Roller-Scalp, Anti
27	98-7912	2	Tube-Spanner
28	322-50	1	Screw-HH
29	108-2792	1	Rubber Deflector ASM
30	108-4052	1	Spring-Torsion
31	105-4622	1	Spacer
32	107-1664	2	Lever ASM
32:1	106-3239	1	Screw-Lock
32:2	107-1644	1	Cap-Lock
32:3	106-3241	1	Lever-Lock
32:4	3296-29	1	Nut-Lock, NI
33	3296-47	1	Nut-Lock, NI
34	114-5867	1	Anchor-Spring, Tall
35	116-6317	1	Spring-Extension
36	109-9416	1	Spacer-Idler
37	109-2872	1	Spacer-Pulley
38	116-4670	1	Pulley-Idler, Flat
39	116-0094	1	Cover-Belt, RH
40	109-8590	1	Pulley-Idler
41	109-6658	2	Nut-Flange, NI
42	92-1624	3	Screw-HWH

● Not serviced separately

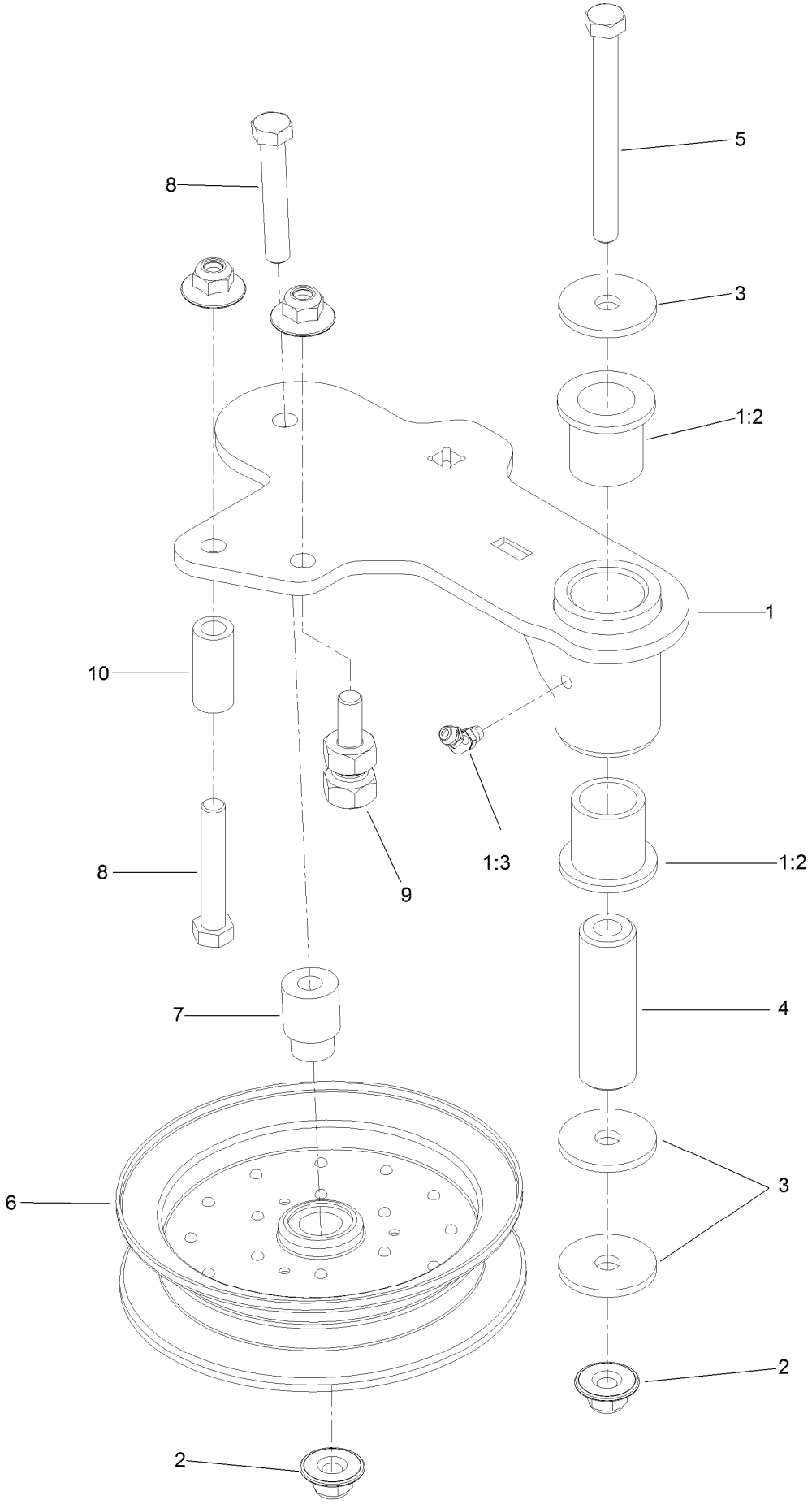
Deck Decal Assembly No. 112-4180



Deck Decal Assembly No. 112-4180 (continued)

Ref.	Part Number	Qty.	Description
2	98-5954	3	Decal-Missing Cover
3	115-7445	1	Decal-Routing, Deck Belt
4	68-8340	1	Decal-Torque
5	1-403005	1	Decal-Danger
6	66-1340	1	Decal-Danger, Thrown Object
7	105-7798	1	Decal-Scalp, Anti
8	107-1619	1	Decal
9	110-2068	1	Decal-Adjustment, Baffle
10	110-2067	1	Decal-Setting, Baffle
11	54-9220	1	Decal-Danger
12	58-6520	1	Decal-Grease

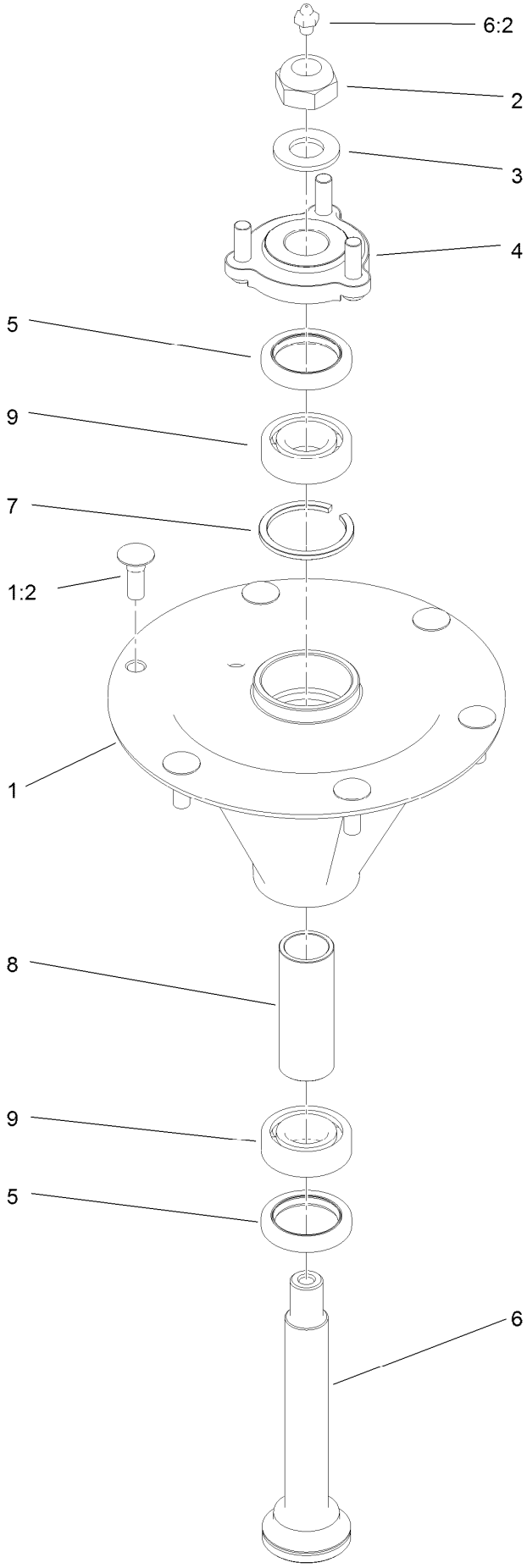
Idler Assembly



Idler Assembly (continued)

Ref.	Part Number	Qty.	Description
1	114-5870	1	Idler Arm ASM
1:2	1-303514	2	Bearing-Flanged
1:3	1481	1	Fitting-Grease
2	109-6658	4	Nut-Flange, NI
3	1-213069	3	Washer
4	114-5848	1	Spacer-Plain
5	98-5961	1	Screw-HH
6	116-4668	1	Idler-Pulley, Flanged
7	112-4212	1	Mount-Pulley
8	323-11	2	Screw-HH
9	114-5866	1	Anchor-Spring, Short
10	104-0151	1	Spacer

Spindle Assembly No. 119-8560

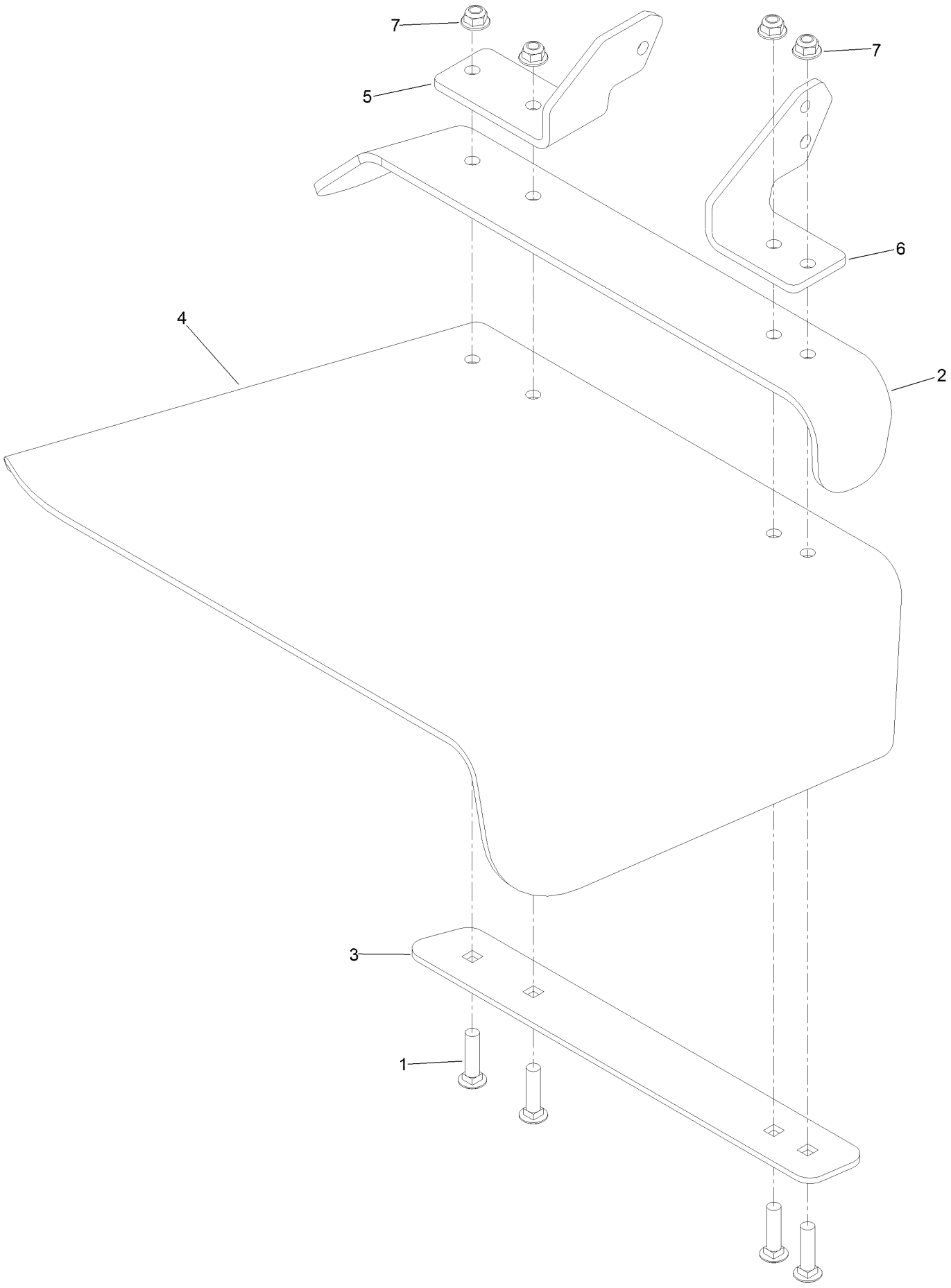


Spindle Assembly No. 119-8560 (continued)

Ref.	Part Number	Qty.	Description
1		1	Spindle Housing And Studs ASM ●
1:2	114-8195	6	Bolt-Ribbed Neck
2	3296-67	1	Nut-Lock, NI
3	92-5836	1	Washer
4	117-6172	1	Spindle Hub ASM
5	253-133	2	Seal-Oil
6	119-8527	1	Shaft-Spindle
6:2	302-2	1	Fitting-Grease
7	119-8532	1	Snap Ring
8	117-6184	1	Spacer
9	119-8558	2	Bearing-Noseal

● Not serviced separately

Rubber Deflector Assembly No. 108-2792



Rubber Deflector Assembly No. 108-2792 (continued)

Ref.	Part Number	Qty.	Description
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-Flange, NI

Attachments and Accessories

For 74946 Z Master Professional 6000 Series Riding Mower with 60in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Blade-Mid Flow, 20.5in	105-7715-03
Blade-Lo Flow, 20.5in	105-7716-03
Blade-Hi Flow, 20.5in	105-7718-03
Blade-Recycler, 20.5in	105-7777-03
Blade-Atomic, 20.5in	105-8777-03
Turbo Baffle Kit	107-1634
6 Pack Blade, 20.5in Hi-Flow	108-1114
6 Pack-Blade, 20.5in Atomic	108-1115
6 Pack Blade, 20.5in Mid-Flow	108-1123
6 Pack-Blade, 20.5in Lo Flow	108-1128
Anti-Scalp Kit (Trim Side)	108-4140
Hitch Kit	109-9487
6 Pack-Blade, 20.5in Recycler	110-0405
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon)	114-4714
Hypr-Oil 500-5 (5 gallon)	114-4715
Bimini Folding Shade Assembly	115-4510
Recycler Kit	115-7468
Roller Striper Kit	115-7470
Light Kit	116-1154
Operator-Controlled Discharge Chute Kit	117-3600
Z Stand Kit	121-4811
Deluxe Seat Kit	121-7595
Seat Tilt Frame And Iso Mount Kit	121-7596
Toro Deluxe Rider Cover	490-7319
Spark Arrestor Screen	75-6880
Blower and Drive Kit	78553
E-Z Vac Triple Bagging System	78563
E-Z Vac DFS Collection System	78567
Filter Minder Gauge	99-4664
Trash Holder Kit	TC26

Notes:

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Count on it.