Form No. 3381-622 Rev A

Upper ROPS Frame Kit

LT3340, CT2120, CT2140, CT2240, or Groundsmaster® 3400 Traction Unit

Model No. 111-7251

Installation Instructions

Introduction

This product complies with all relevant European directives. For details, please see the Declaration of Incorporation (DOI) at the back of this publication.

Carefully read and understand the information in this manual to learn how to fit the hoop to your product properly and avoid injury and product damage. Refer to your traction unit operator manual for information on sage use and maintenance of the ROPS.

This roll bar must only be used to replace existing roll bar from traction units fitted with the ROPS complying with Safety Standard ISO 21299.

If after studying this manual you are unsure how to fit this kit, always seek professional advice from your local authorised dealer

Whenever you need service, genuine Toro parts, or additional information, contact an Authorized Toro Distributor or Toro Customer Service and have the model and serial numbers of your product ready.

Specifications

Weight of roll bar	22.5 kg (49.6 lbs)
Height of machine	2.160 m (7.08 ft)

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Bloomington, MN 55420

Register at www.Toro.com.

CE

Original Instructions (EN)
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Installation

Installing the Roll Bar

Note: Due to the weight of the roll bar, it is recommended that suitable lifting equipment is used to remove the existing roll bar and install the new roll bar.

1. Park the traction unit on a level surface and apply the parking brake.
2. Lower the cutting units.
3. Stop the engine and remove the ignition key.
4. Remove the existing roll bar; refer to the *Operator's Manual*.
5. Raise the roll bar and locate it into position (Figure 1).

   Note: Lightly grease the pivot points on the roll bar and the retaining fastener shanks.

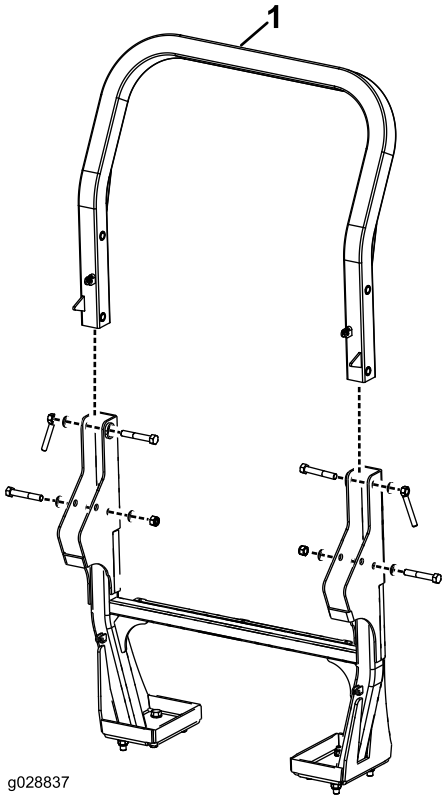


Figure 1

1. Roll bar

6. Install the retaining fasteners (Figure 1).
7. Torque the pivot bolts to 220 Nm (162 ft-lbs).

Declaration of Incorporation

The Toro Company, 8111 Lyndale Ave. South, Bloomington, MN, USA declares that the following unit(s) conform(s) to the directives listed, when installed in accordance with the accompanying instructions onto certain Toro models as indicated on the relevant Declarations of Conformity.

Model No.	Serial No.	Product Description	Invoice Description	General Description	Directive
111-7251	—	Upper ROPS Frame Kit	ROPS ASM, HOOP-UPPER [FIELD]	ROPS	2006/42/EC

Relevant technical documentation has been compiled as required per Part B of Annex VII of 2006/42/EC.

We will undertake to transmit, in response to requests by national authorities, relevant information on this partly completed machinery. The method of transmission shall be electronic transmittal.

This machinery shall not be put into service until incorporated into approved Toro models as indicated on the associated Declaration of Conformity and in accordance with all instructions, whereby it can be declared in conformity with all relevant Directives.

Certified:



David Klis
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Count on it.