

**MODEL NO. 30779** 

INSTALLATION INSTRUCTIONS

## **MULCHER KIT**

(for 72" Cutting unit, Model 30575)

- 1. Remove cutting unit from traction unit as instructed in operators manual.
- 2. Release and unhook latches securing center and left covers to top of cutting unit. Remove covers.
- 3. Locate and remove (2) capscrews and flange nuts plugging mounting holes in deck. Retain all fasteners for further use.
- 4. Turn cutting unit upside down and block up ends, to ease in the installation of the mulcher kit components.
- 5. Position mulcher screen on cutting unit, aligning it with (2) mounting holes in deck and (1) mounting hole in deflector stop.
- 6. Secure mulcher screen to cutting unit with (2)  $3/8 16 \times 3/4$ " Ig. capscrews, lockwashers and flange locknuts. Secure end of mulcher screen to deflector stop with a  $5/16 \times 1$ " Ig. carriage bolt and flange locknut.
- 7. Rotate the cutter blades to assure there is enough clearance between blades and mulcher screen. There should be approximately 1" clearance.

- 8. Using mulcher screen as a template, mark remaining (4) mounting hole locations in top of cutting unit.
- 9. Remove mulcher screen from cutting unit and drill (4) 13/32" (.406) dia. holes at positions marked.
- 10. Reinstall mulcher screen to cutting unit with (6)  $3/8 16 \times 3/4$ " lg. capscrews, lockwashers and flange locknuts.
- 11. Secure mulcher screen to deflector stop with 5/16 x 1" lg. carriage bolt and flange nut.
- 12. Align mounting holes in cutting unit with support tubes on rear shelf. Secure rear shelf to cutting unit with  $(4) 3/8 16 \times 3/4$ " Ig. capscrews and lockwashers.
- 13. Reinstall cutting unit covers and latch.
- 14. Reinstall cutting unit to traction unit as instructed in operators manual.

NOTE: When mulcher is removed, plug mounting holes in top of cutting unit with fasteners supplied in kit.

