Form No. 3382-925 Rev A

TORO®

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Parts Catalog

VR-2650 Rammer Compactor

Model No. 68034—Serial No. 314000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

3382-925 A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquefied Petroleum Gas

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

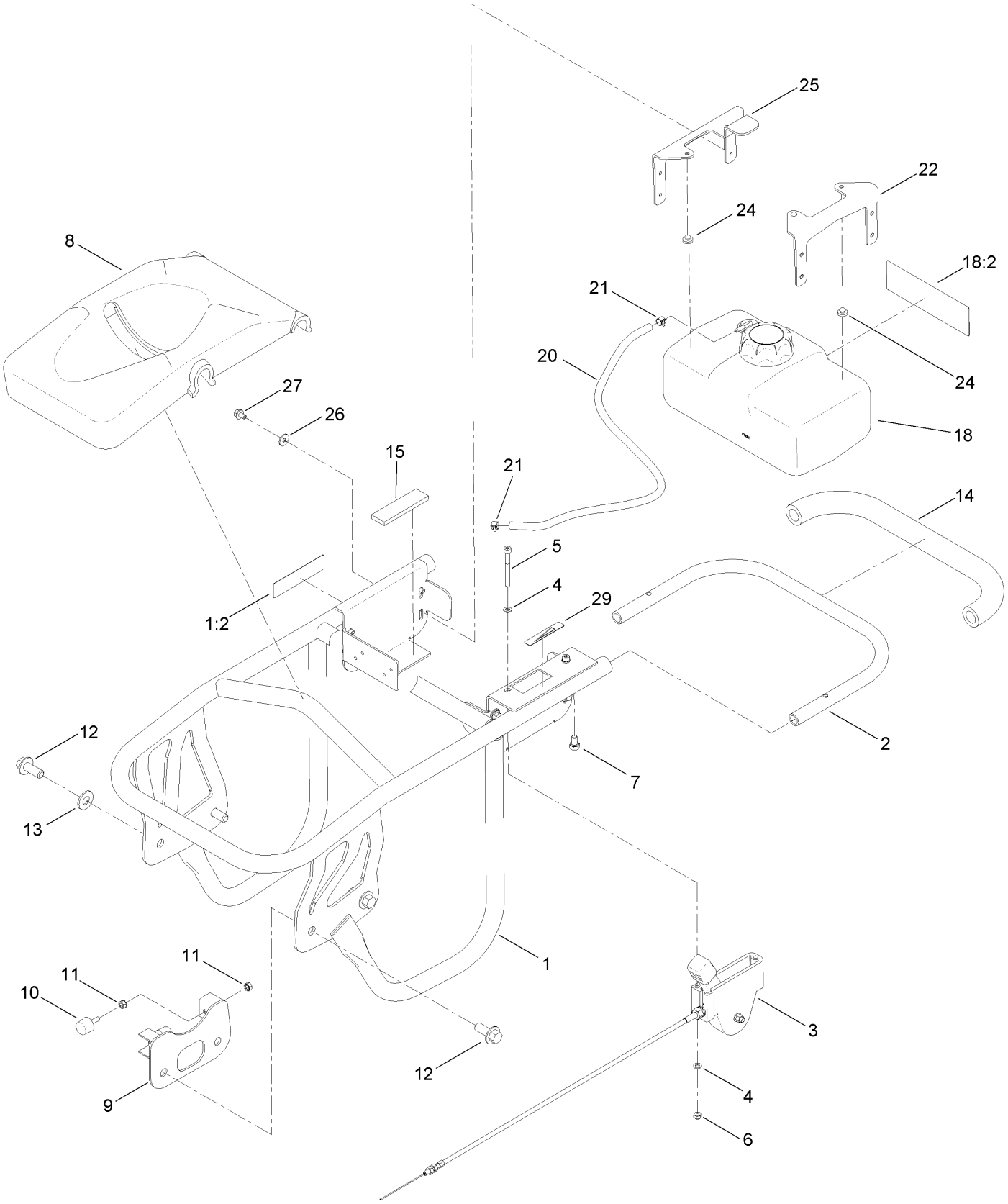
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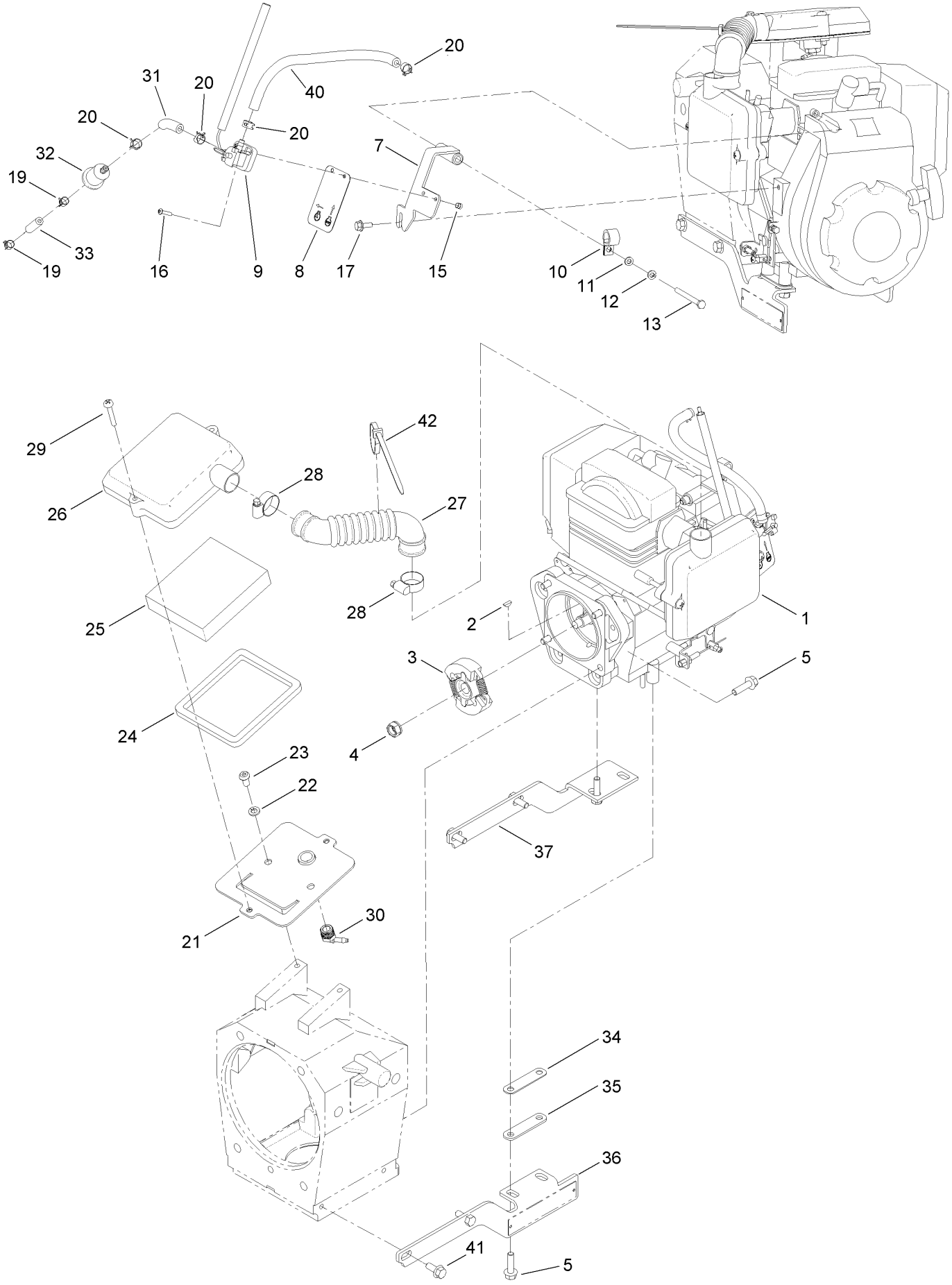
Frame, Handle and Fuel Tank Assembly



Frame, Handle and Fuel Tank Assembly (continued)

Ref.	Part Number	Qty.	Description
1	127-2830	1	Handle ASM
1:2	117-2718	1	Decal-Arrester, Spark
2	127-5596-03	1	Handle-Rammer
3	125-8669	1	Throttle Lever ASM
4	33093-00	4	Washer-Flat
5	ST80940	2	Screw-HSH
6	115-7373	2	Nut-Lock
7	ST80586	2	Screw-HWH
8	125-4803	1	Cover-Engine
9	ST39424-03	1	Stopper
10	ST39427	2	Mount-Shock
11	98-5845	4	Nut-Hex
12	33106-020	4	Screw-HHF
13	29-8910	2	Washer
14	ST39483	1	Grip-Cushion, Handle
15	125-6239	2	Pad-Tank, Fuel
18	127-7574	1	1 Gallon Fuel Tank ASM
18:2	125-8191	1	Decal-Warning
20	120-5022	1	Hose-Fuel
21	2412-80	2	Clamp-Hose
22	ST66668-03	1	Bracket-Top, Fuel Tank
24	ST47292	4	Bumper-Rubber
25	127-7556-03	1	Guard-Fuel Tank, Top
26	ST81181	8	Washer-Flat
27	81-1280	8	Screw-HHF
29	125-8182	1	Decal-Throttle

Engine and Air Filter Assembly

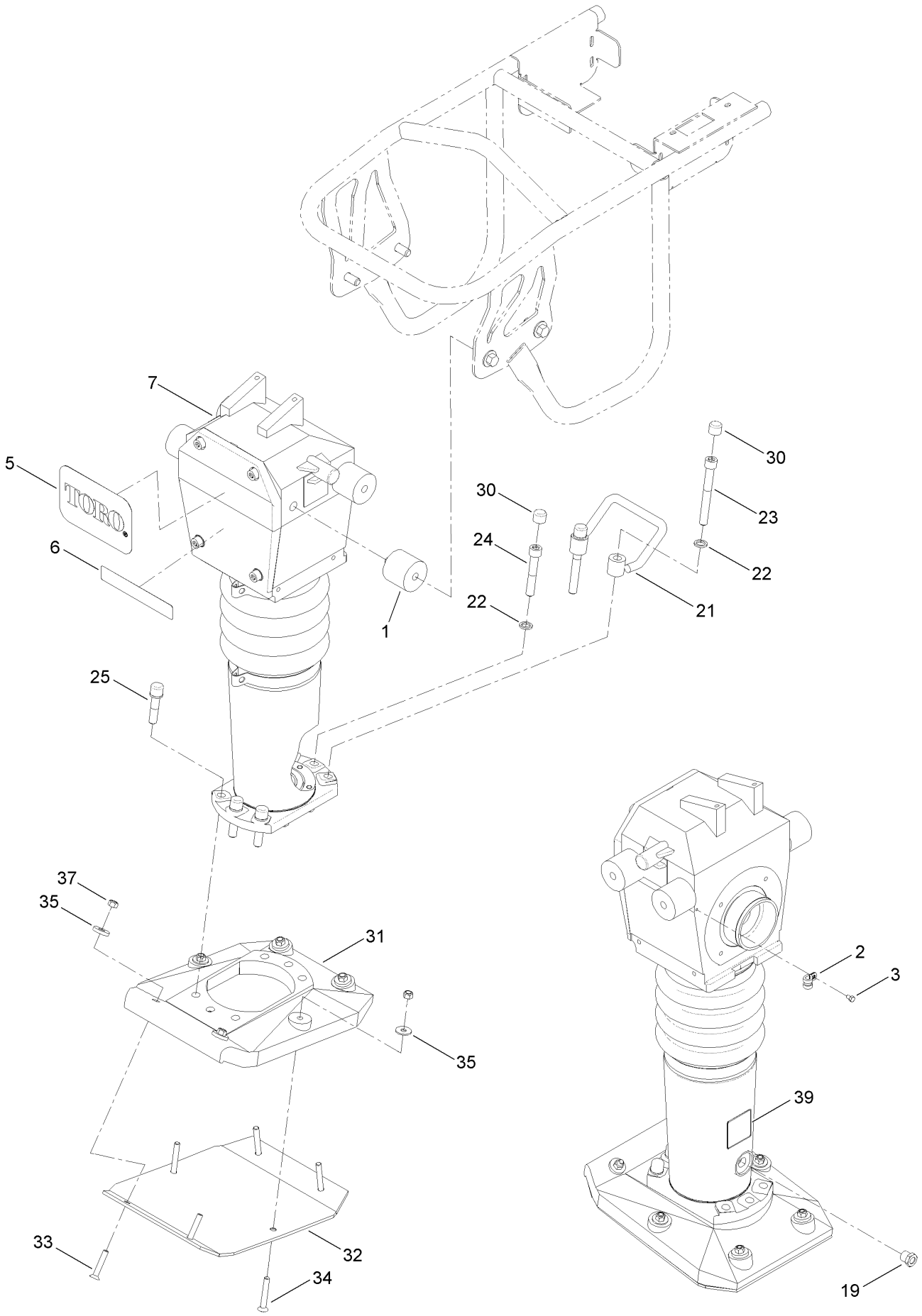


Engine and Air Filter Assembly (continued)

Ref.	Part Number	Qty.	Description
1	125-4818	1	Engine-Honda, Gx100 ●
2	ST32525	1	Key-Woodruff
3	ST30291	1	Clutch-Friction
4	ST32524	1	Nut-Hex Flange
5	33104-030	8	Screw-HHF
7	127-7548	1	Bracket-Fuel Valve
8	125-4966	1	Hang Tag-Run, Stop
9	ST58582	1	Fuel Shut Off Valve ASM
10	2412-87	1	Clamp-Cable
11	33093-00	1	Washer-Flat
12	43-5930	1	Washer-Lock, Spring
13	ST81354	1	Screw-HH
15	46-0430	2	Nut-Lock
16	119-7444	2	Screw-HSBH
17	33113-016	1	Screw-HH
19	2412-80	2	Clamp-Hose
20	2412-98	4	Clamp-Hose
21	ST50187-03	1	Base-Prefilter
22	ST80812	2	Washer-Lock
23	ST81188	2	Screw-HSBH
24	ST32516	1	Gasket-Prefilter
25	ST32517	1	Filter-Air, Prefilter
26	ST32518	1	Cover-Air Filter
27	ST32515	1	Tube-Air
28	ST32519	2	Clamp-Worm
29	ST32526	2	Screw-PPH
30	127-7537	1	Fitting-90 DEG
31	99-9415	1	Hose-Fuel
32	ST31231	1	Filter-Fuel
33	119-8561	1	Hose-Fuel
34	ST50255-03	2	Shim-Engine (16GA)
35	ST50256-03	2	Shim-Engine (11GA)
36	127-1697-03	1	Bracket-Support, LH
37	ST50195-03	1	Bracket-Support, RH
40	109-0297	1	Hose-Fuel
41	33104-020	4	Screw-HHF
42	1-303335	1	Tie-Plastic

● Obtain parts from www.honda-engines.com

Lower Unit Assembly

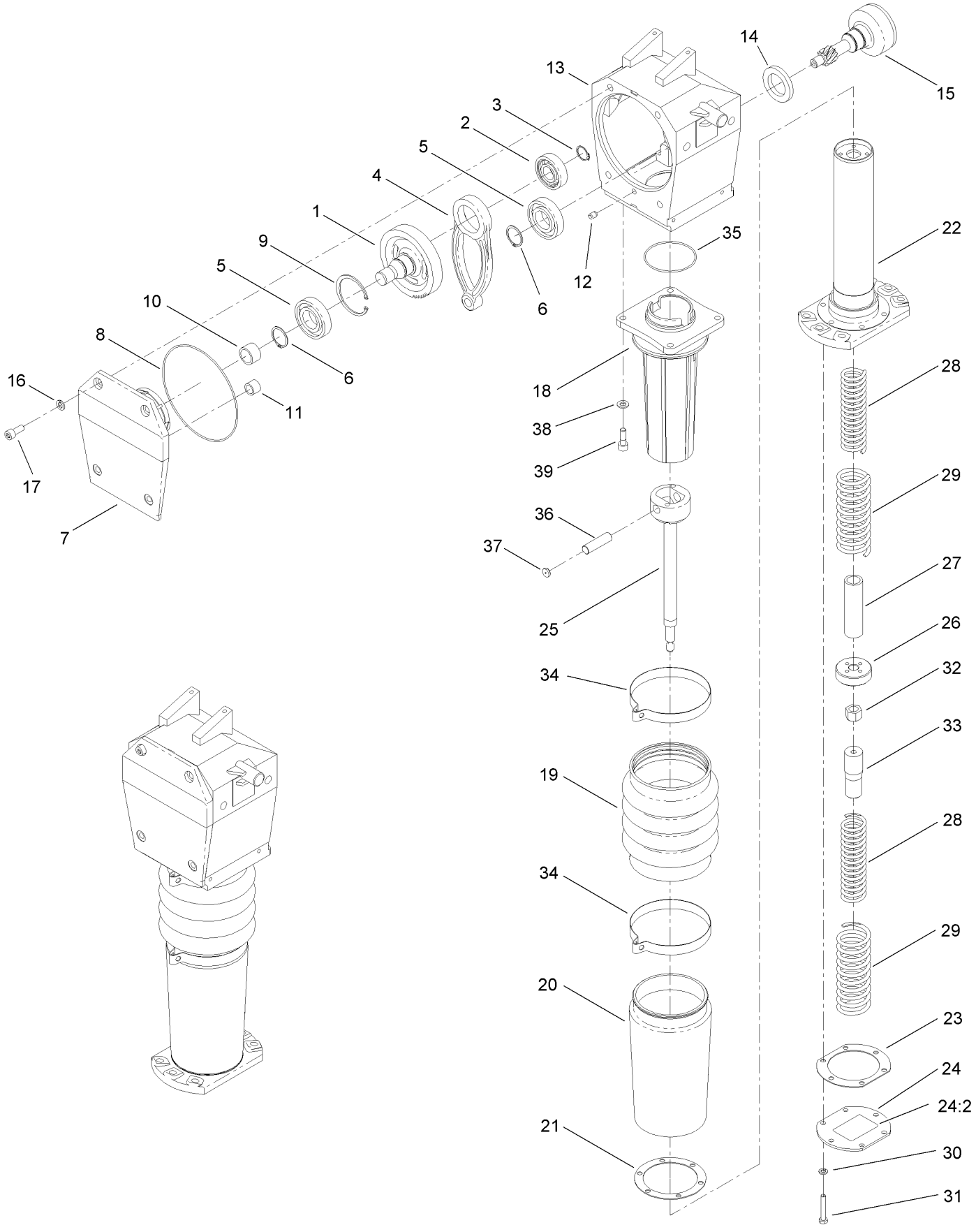


Lower Unit Assembly (continued)

Ref.	Part Number	Qty.	Description
1	ST39425	4	Mount-Shock
2	ST39509	1	Clamp
3	ST81043	1	Screw-HH
5	127-7590	1	Decal
6	127-7591	1	Decal
7		1	Rammer ASM ●
19	ST34096	1	Plug-Sight, Oil
21	ST39405-03	1	Grip-Lifting
22	ST81196	6	Washer-Lock
23	ST80943	2	Screw-HSH
24	ST80945	1	Screw-HSH
25	ST80822	3	Screw-HSH
30	ST80765	6	Cap-Plastic
31	ST39371	1	Shoe-Plastic, Light
32	ST39400-03	1	Plate-Shoe
33	ST80949	2	Screw
34	ST80948	4	Screw-HSFH
35	ST80813	6	Washer-Flat
37	33024-00	6	Nut-Lock, NI
39	127-7595	1	Decal-Oil Level

● Not serviced separately

Rammer Assembly



Rammer Assembly (continued)

Ref.	Part Number	Qty.	Description
1	ST39379	1	Gear-Helical
2	ST39429	1	Bearing-Ball
3	ST39432	1	Ring-External
4	ST50302	1	Rod-Connecting
5	ST39428	2	Bearing-Ball
6	32120-84	2	Ring-Snap, External
7	ST50294	1	Cover-Front
8	ST39437	1	O-Ring
9	ST50539	1	Ring-Internal
10	ST39430	1	Bearing-Needle
11	ST39431	1	Bearing-Needle
12	ST80543	1	Pin
13	ST50193	1	Gearcase
14	ST39435	1	Seal-Shaft
15	ST50192	1	Pinion
16	42-9600	4	Washer-Lock, Spring
17	ST80803	4	Screw-HSH
18	ST39374	1	Guide-Tube
19	ST39372	1	Boot-Awack
20	ST39377	1	Cover-Housing, Spring
21	ST39399	1	Gasket-Housing, Spring Cover
22	125-8668	1	Housing-Spring
23	ST39390	1	Gasket-Cover, Spring
24	127-2831	1	Bottom Spring Cover ASM
24:2	125-8181	1	Decal-Warning, Spring
25	ST39381	1	Rod-Piston
26	ST39389	1	Puck-Piston
27	ST39384	1	Snubber-Axial, Top
28	ST39382	2	Spring-Compression, Inner
29	ST39383	2	Spring-Compression, Outer
30	ST80812	6	Washer-Lock
31	33114-050	6	Screw-HH
32	33028-00	1	Nut-Lock, NI
33	ST39385	1	Snubber-Axial, Lower
34	ST39439	2	Clamp-Boot, Stomper
35	ST39438	1	O-Ring
36	ST39436	1	Pin
37	ST39401	2	Button-Pin, Captivator
38	33095-00	4	Washer-Flat
39	ST80872	4	Screw-HSH



Count on it.