



## Handle Bumpers Wear Prematurely

**Product:** Greensmaster® Flex 1800 / 2100

**December 17, 2013**

**Affected Units:**

**Flex 2100**

**Flex 1800**

**eFlex 2100**

**eFlex 1800**

**Models:**

04040

04041

04042

04043

**Serial Numbers:**

312000101 – 313001164

312000101 – 313000132

312000101 – 313000162

312000101 – 313009999

**Subject:** Handle Bumpers wear prematurely

**Situation:** The rubber Handle Bumpers (115-6991) may crack and deteriorate as the handle continuously contacts the metal stops (see picture below).



**Correction:** The material of the rubber bumper has been changed to a more durable polyester-based urethane that will withstand repeated impacts associated with this area of the handlebar. The new part number is 125-3525 and it is harder than the previous part.

Contact your Distributor with any questions you may have.

## Installation Instructions

1. Remove flange nut (11) and shoulder bolt (5) from both sides.
2. Remove old rubber bumpers (7) by carefully cutting and removing them.
3. Install new rubber bumper (125-3525). Use soapy water to aid in installation.
4. Reinstall bolt (5) and nut (11) to retain handle.

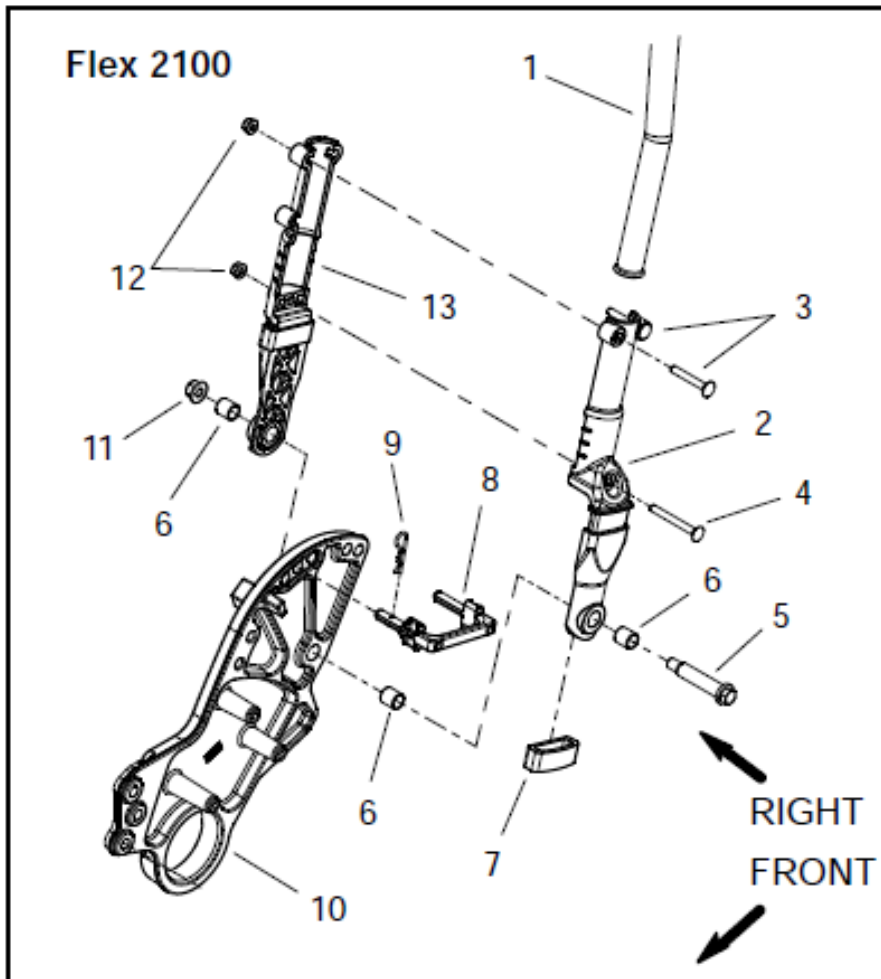


Figure 2

- |                        |                           |
|------------------------|---------------------------|
| 1. Handle              | 8. Handle retainer        |
| 2. Offset handle clamp | 9. Hair pin               |
| 3. Carriage screw      | 10. Side plate (LH shown) |
| 4. Carriage screw      | 11. Flange nut            |
| 5. Shoulder bolt       | 12. Flange nut            |
| 6. Bushing             | 13. Handle clamp          |
| 7. Rubber bumper       |                           |