

Count on it.

# Parts Catalog

# **Ultra Blower/Vacuum**

Model No. 51581—Serial No. 314000001 and Up

# **Ordering Replacement Parts**

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

### **Understanding Reference Numbers**

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

### **Service Assembly Reference Numbers**

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

### **Reference Numbers Indicating Quantity**

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

## List of Abbreviations

AR: as required ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

**CARR:** carriage

**CCW**: counter clockwise

CW: clockwiseDEG: degrees

**DPA:** Dual Point Adjustment **ECM:** electronic control module

EXT: external
FH: flat head
GA: gauge
HD: heavy-duty
HF: hex flange
HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread

forming

**HJ**: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head HSFH: hex socket flat head HSH: hex socket head HWH: hex washer head

**HWHTF:** hex washer head thread

forming

HYD: hydraulic
LH: left hand
LP: low pressure

**LPG:** Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

**PFH:** phillips flat head **PPH:** phillips pan head

PPHTF: phillips pan head thread

forming

PRH: phillips round head PTH: phillips truss head PTO: power-take-off

RH: right hand

**ROPS:** roll-over protection system

RRB: rear roller brush
SFH: slotted fillister head
SHH: slotted hex head

SHWH: slotted hex washer head

**SPH**: slotted pan head **SQH**: square head

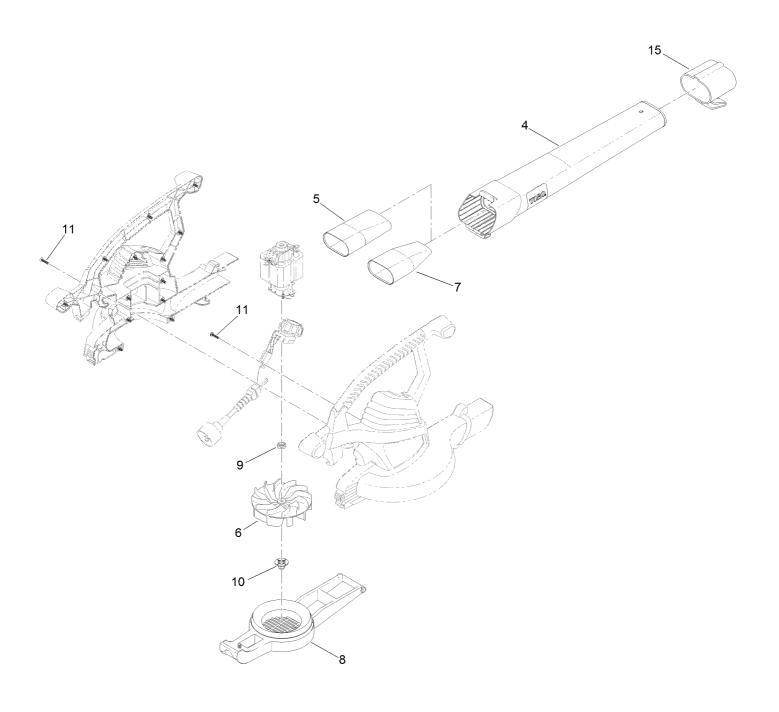
SRH: slotted round head

STD: standard
TAP: self tapping
TTH: torx truss head

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# **Blower Tube and Impeller Assembly**

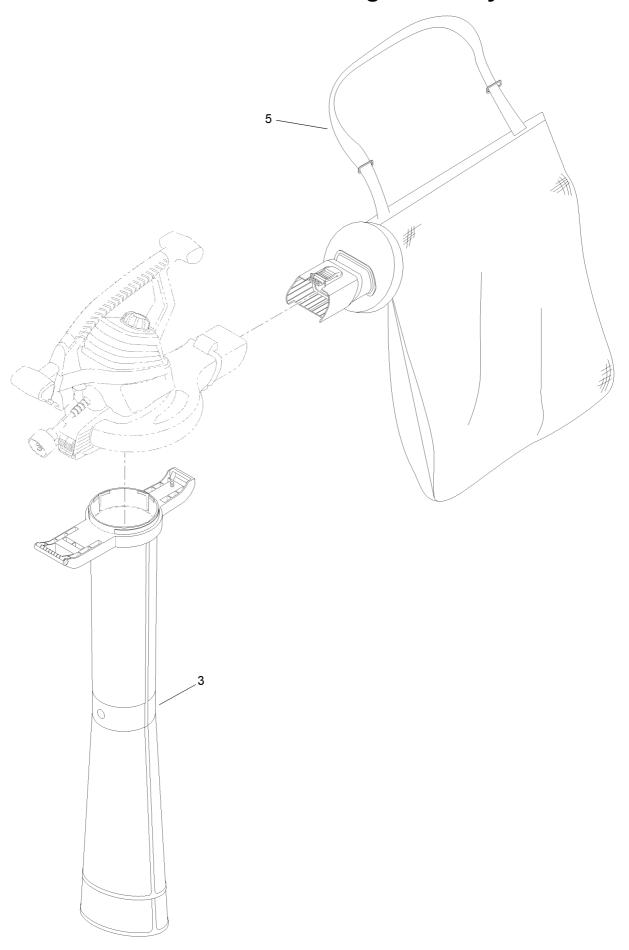


# **Blower Tube and Impeller Assembly (continued)**

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
4	119-9760	1	Tube-Blower	9	127-7078	1	Bushing-Motor
5	119-9766	1	Tube-Insert	10	114-9015	1	Nut-Impeller
6	125-0549	1	Impeller ASM	11	94-4496	15	Screw-PPH
7	127-2253	1	Insert-Tube, Mph	15	119-9765	1	Adapter-Wrap, Cord
8	108-8965	1	Cover-Inlet				

3384-366A

# Vacuum Tube and Bag Assembly



# **Vacuum Tube and Bag Assembly (continued)**

Ref.	Part Number	Qty.	Description
3	127-7018	1	Vacuum Tube ASM
5	127-7040	1	Bottom Dump Bag ASM

