Form No. 3375-865 Rev B

TORO®

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Parts Catalog

Right-Hand Groomer Kit

Reelmaster® 3550 Series 18-inch Cutting Unit

Model No. 03915

Register at www.Toro.com.
Original Instructions (EN)

3375-865 B

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquefied Petroleum Gas

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

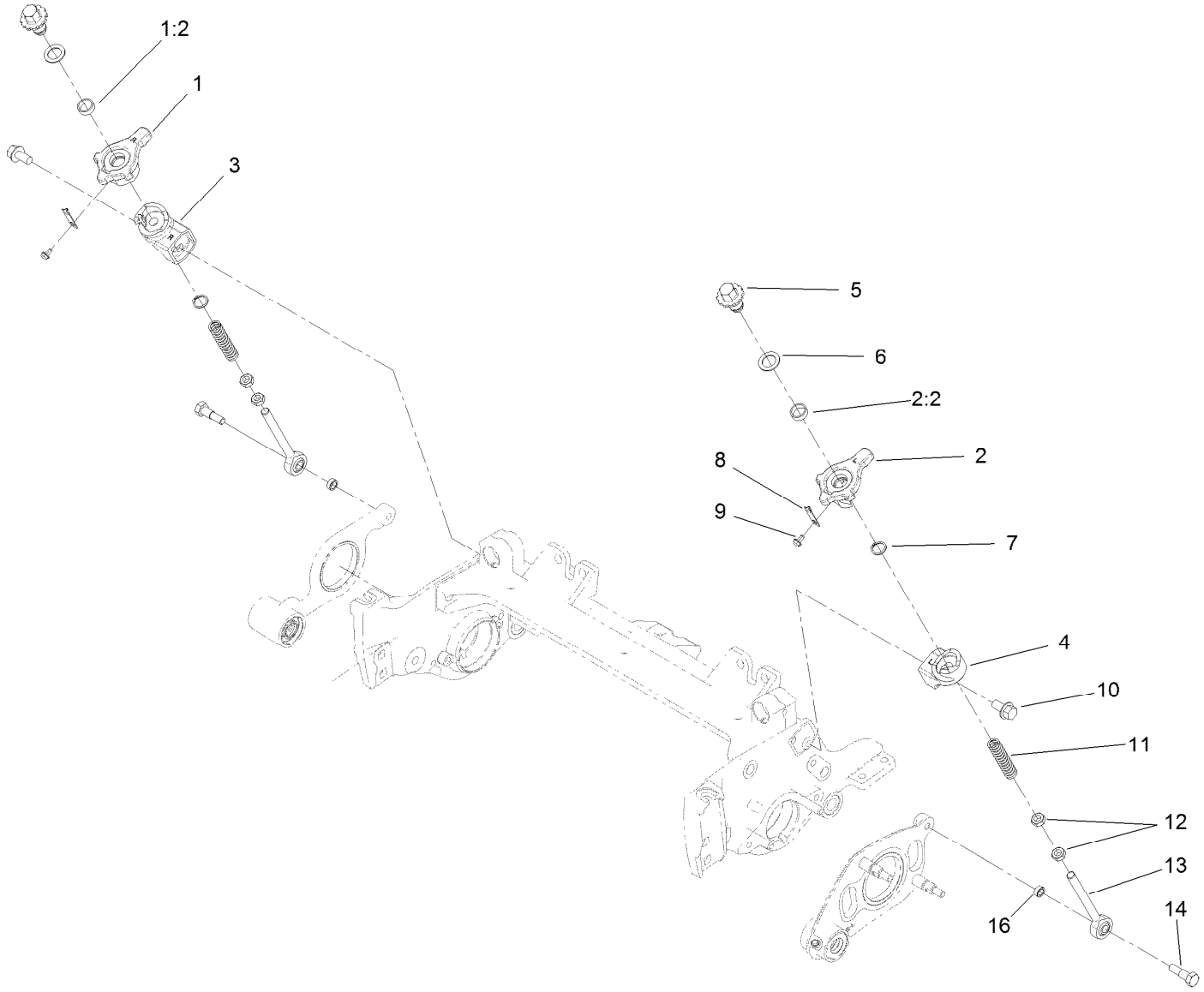
TTH: torx truss head

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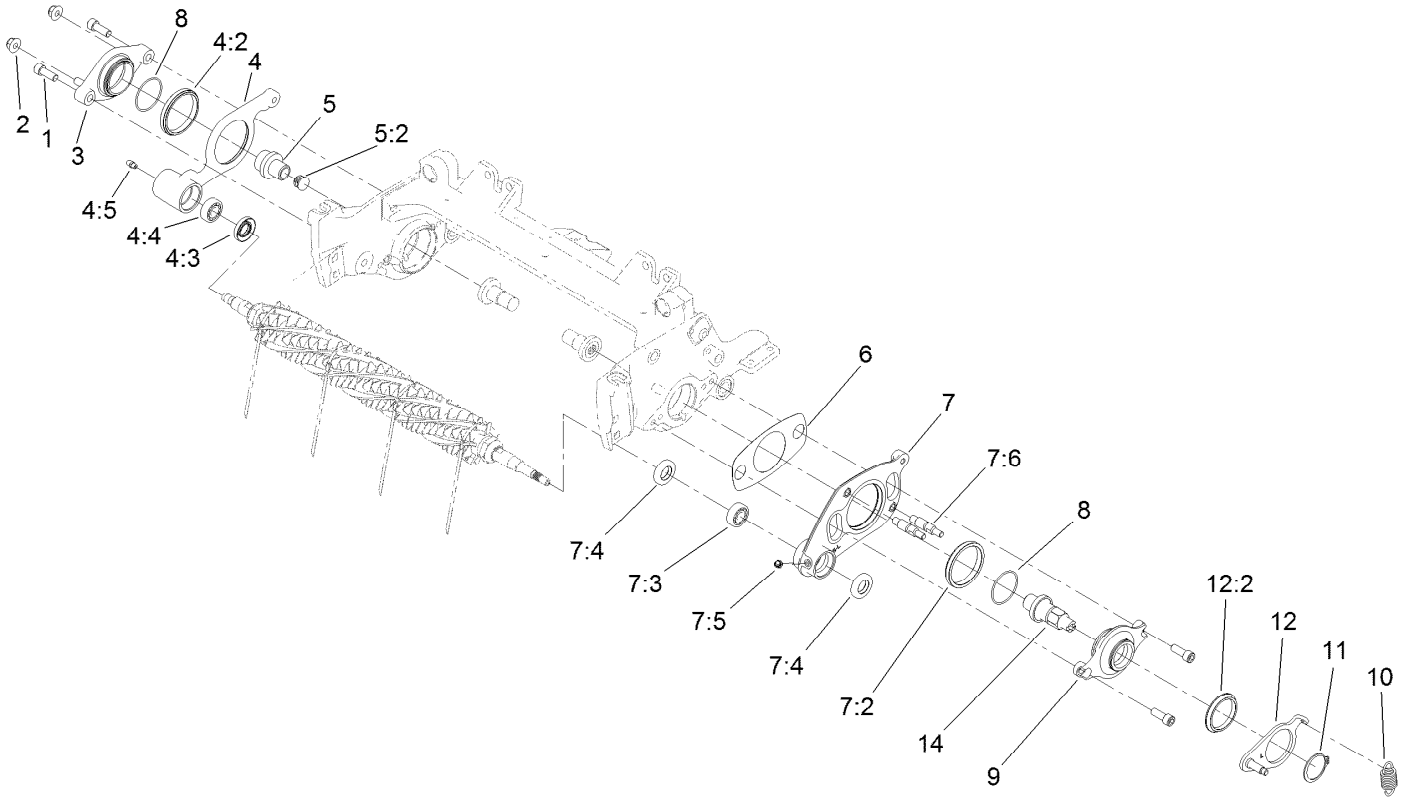
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Quick-Up Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	108-4465	1	RH Upper Ramp ASM
1:2	108-4211	1	Bushing
2	108-4464	1	LH Upper Ramp ASM
2:2	108-4211	1	Bushing
3	107-7755	1	Ramp-Lower, RH
4	107-7753	1	Ramp-Lower, LH
5	107-7763	2	Adjuster-Groomer
6	3256-69	2	Washer-Flat
7	32120-64	2	Ring-Snap, External

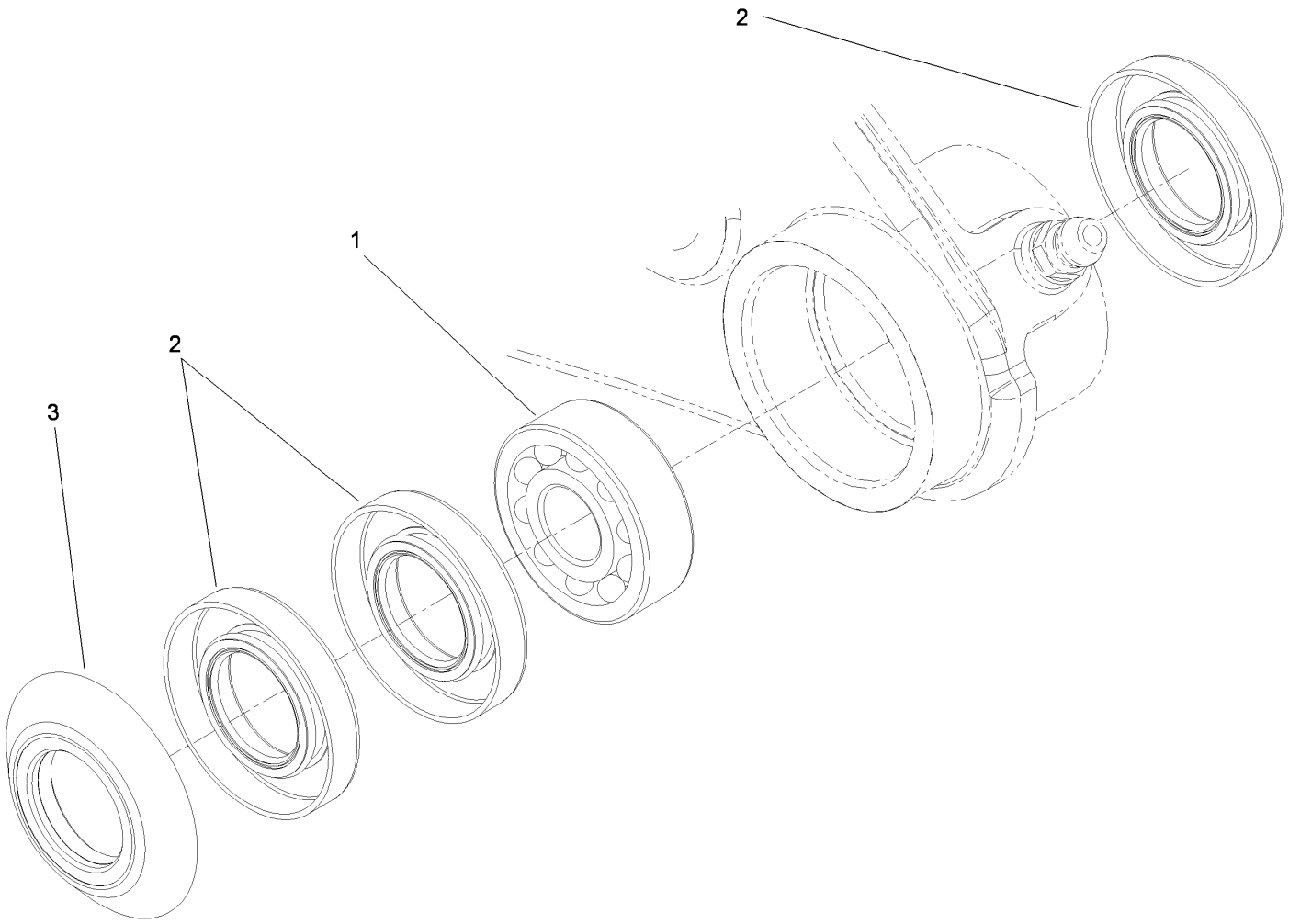
Ref.	*Part Number*	*Qty.*	*Description*
8	104-4754	2	Spring-Detent
9	104-2065	2	Screw-HWH
10	3234-1	2	Screw-HHF
11	108-4469	2	Spring-Compression
12	3220-3	4	Nut-HJ
13	107-7769	2	Rod-Ball Joint
14	121-6991	2	Bolt-Shoulder
16	99-2018	2	Spacer-Arm, Idler



Groomer Pivot Plate Assembly

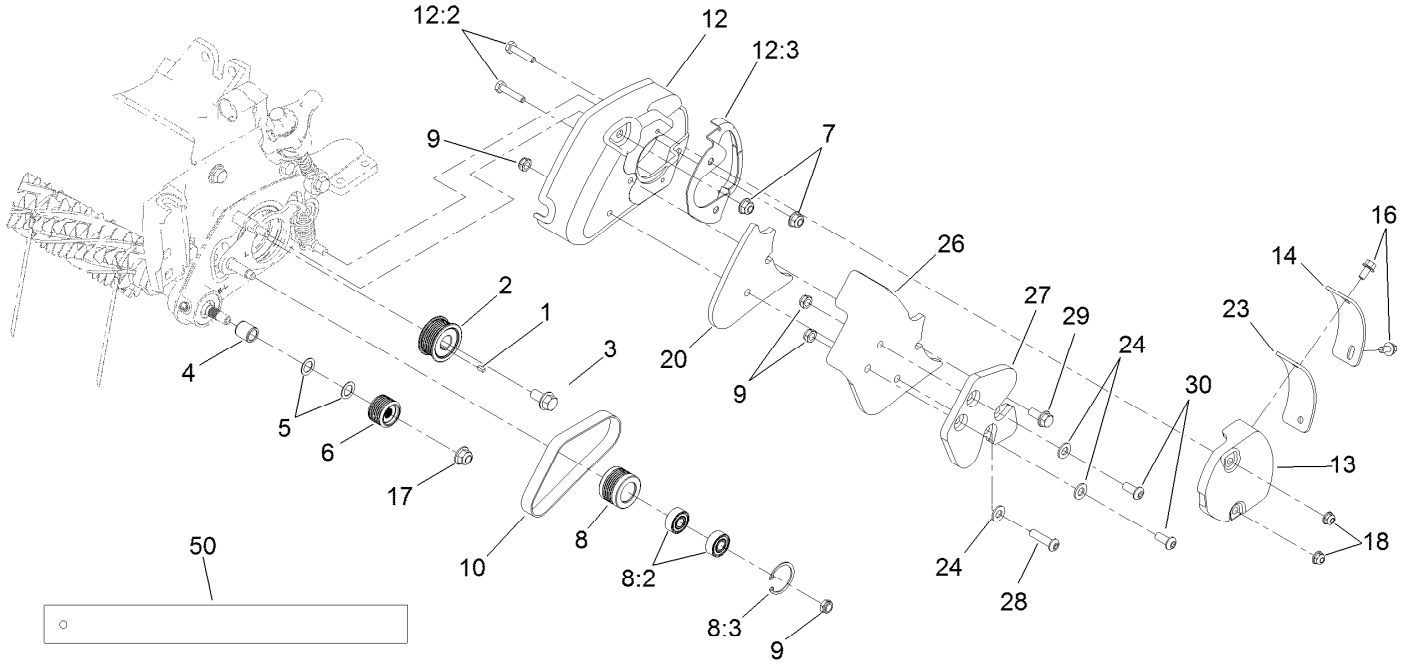
Ref.	Part Number	Qty.	Description
1	3274-7	4	Screw-HSH
2	104-8301	2	Nut-Flange, NI
3	108-4166	1	Pivot-Hub
4	121-6956	1	LH Groomer Plate ASM
4:2	108-4479	1	Bushing-Flange
4:3	106-8530	1	Seal-Grease
4:4	95-0707	1	Bearing-Aligning, Self
4:5	302-5	1	Fitting-Grease
5	125-2774	1	LH Groomer Insert ASM
5:2	125-5609	1	Plug-Plastic
6	107-7794	1	Shim
7	121-3190	1	RH Groomer Plate ASM
7:2	108-4479	1	Bushing-Flange
7:3	95-0707	1	Bearing-Aligning, Self
7:4	106-8530	2	Seal-Grease
7:5	302-61	1	Fitting-Grease
7:6	108-4154	2	Stud-Groomer
8	112-6968	2	O-Ring
9	112-6993	1	Pivot-Hub, Drive
10	110-1700	1	Spring-Extension
11	32151-95	1	Ring-Retaining
12	110-1710	1	RH Idler Plate ASM
12:2	108-4459	1	Bushing-Flange
14	125-2787	1	Shaft-Drive, RH
25	TOR4112	1	Adapter-Drive, Reel ●▲
50	110-4086	1	Groomer/RRB Bearing And Seal Kit ●■

● Not illustrated
▲ Obtain directly from K-Line Industries, Inc. (800) 241-0936
■ Optional Equipment



Groomer Bearing and Seal Assembly No. 110-4086

Ref.	*Part Number*	*Qty.*	*Description*
1	95-0707	1	Bearing-Aligning, Self
2	106-8530	3	Seal-Grease
3	108-4172	1	Seal-Excluder

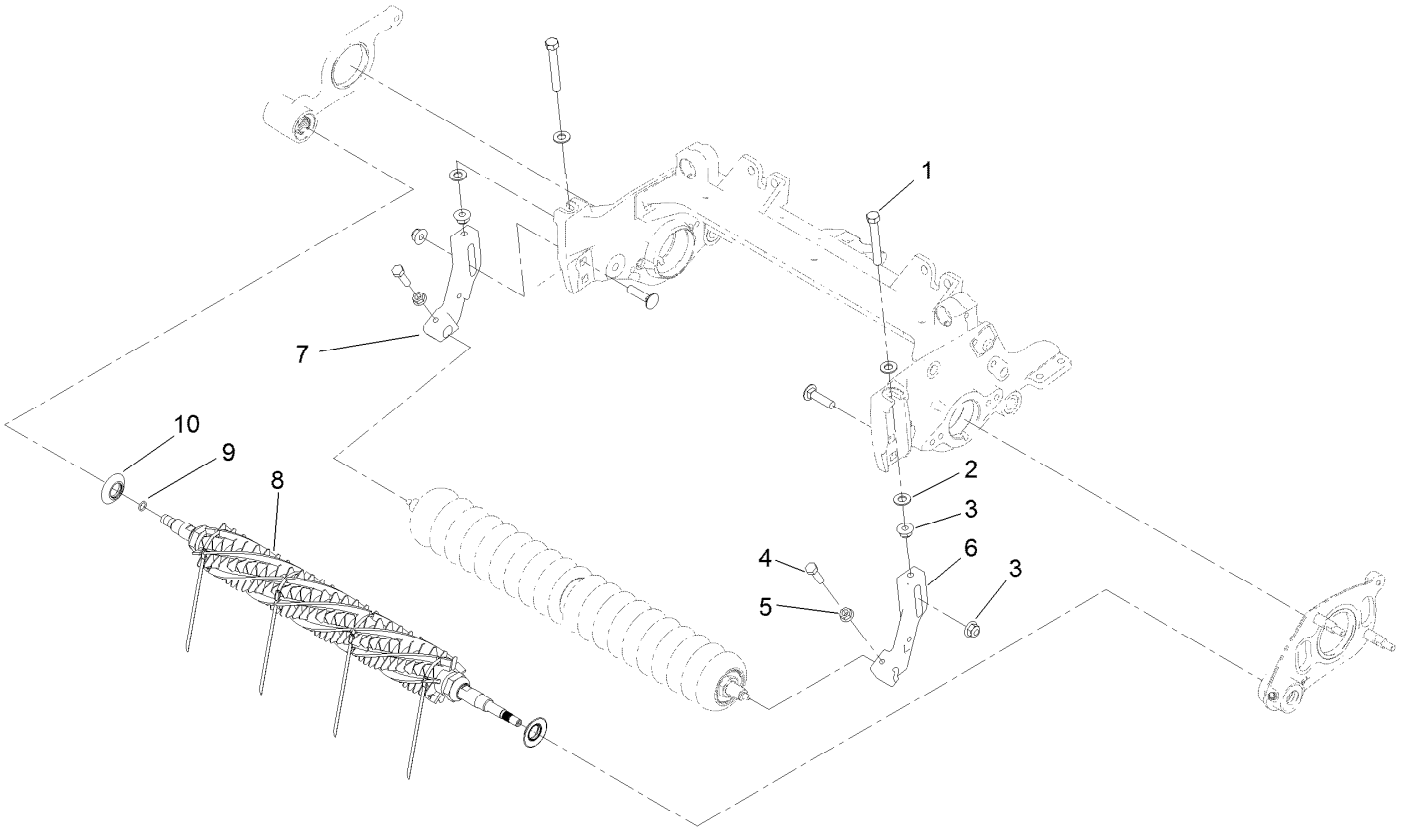


Drive and Cover Assembly

Ref.	Part Number	Qty.	Description
1	95-9619	1	Key-Square
2	107-7797	1	Pulley-Drive
3	110-1718	1	Screw-HHF
4	108-4491	1	Spacer
5	112-6957	2	Washer-Hardened
6	112-6974	1	Pulley-Spline Driven
7	104-8300	2	Nut-Flange, NI
8	110-1713	1	Idler Pulley ASM
8:2	110-1701	2	Bearing
8:3	32151-60	1	Ring-Snap
9	3296-47	4	Nut-Lock, NI
10	108-4497	1	Belt-Groomer
12	125-0591	1	RH Groomer Cover ASM
12:2	114-0282	2	Screw-HH
12:3	121-3163	1	Gasket-Cover

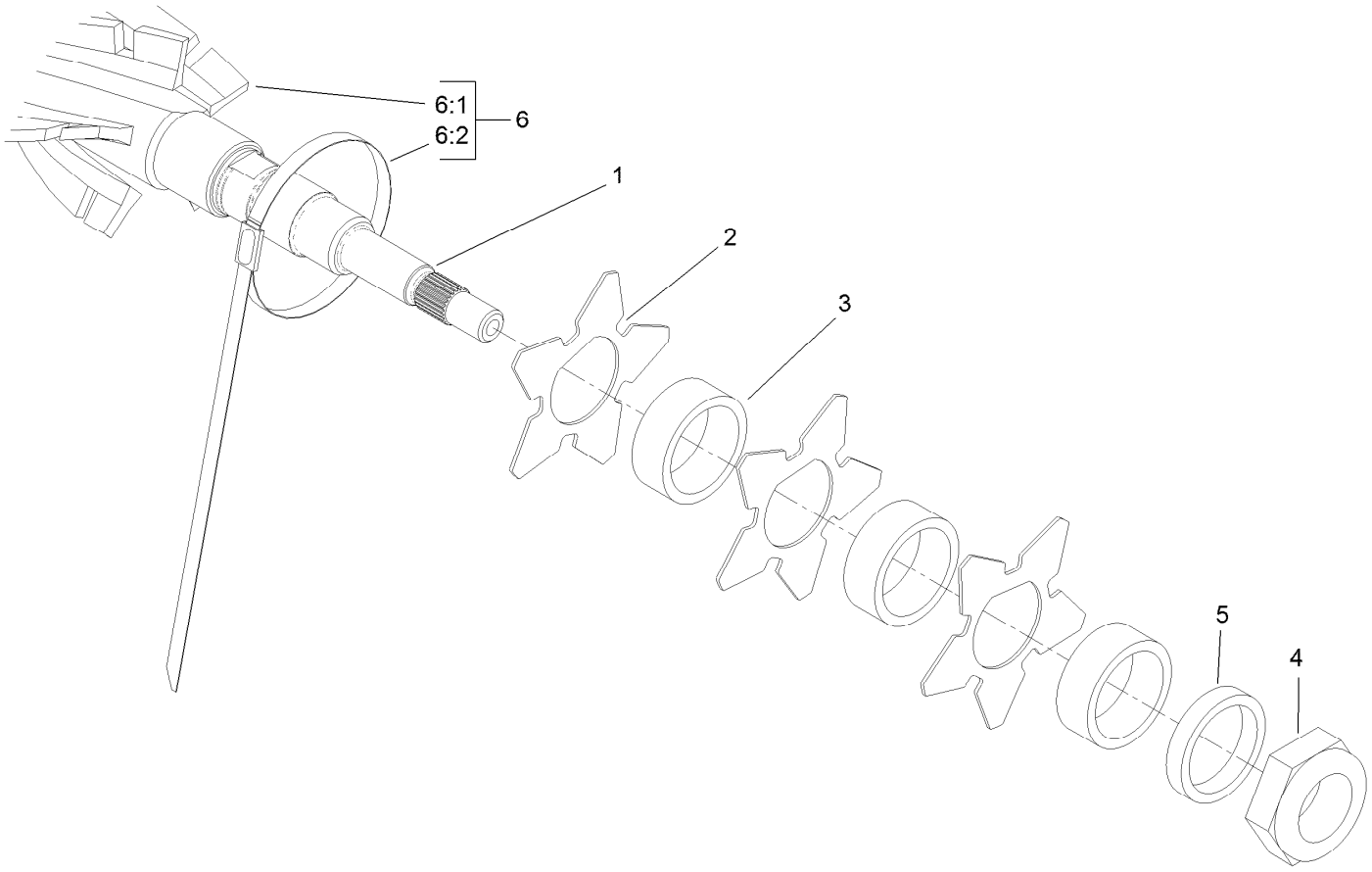
Ref.	Part Number	Qty.	Description
13	121-3152-03	1	Cover-Groomer/Brush
14	121-3161	1	Plate-Groomer Cover
16	3234-13	2	Screw-HHF
17	104-8301	1	Nut-Flange, NI
18	104-7201	2	Nut-HF
20	121-3193-03	1	Weight-Groomer
23	121-6968	1	Gasket-Groomer/RRB Plate
24	3256-23	3	Washer-Flat
26	127-4299-03	1	Weight-Groomer, RH
27	127-7117	1	Bumper-Groomer
28	3290-511	1	Screw-HSBH
29	3234-47	1	Screw-HHF
30	3274-55	2	Screw-HSBH
50	114-5446	1	Tool-Alignment ●

● Optional Equipment



Groomer and Height-of Cut Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	112-7451	2	Screw-TAP
2	48-9220	4	Washer
3	104-8301	4	Nut-Flange, NI
4	322-16	2	Screw-HH
5	32128-20	2	Nut-HF
6	125-2797	1	Bracket-HOC, Groomer (LH)
7	125-2798	1	Bracket-HOC, Groomer (RH)
8	119-9172	1	Groomer Blade ASM
9	107-8844	1	O-Ring
10	108-4172	2	Seal-Excluder



Groomer Blade Assembly No. 119-9172

Ref.	*Part Number*	*Qty.*	*Description*
1	119-9173	1	Groomer Shaft ASM
2	112-6963	32	Blade-Groomer
3	107-4430	33	Spacer-Plastic
4	3296-60	2	Nut-Lock, NI
5	70-1350	2	Spacer-Plastic
6	119-9176	1	Fairway Broomer Kit ●
6:1	119-9175	5	Brush-Broomer
6:2	108-4175	4	Strap-Broomer Brush

● Optional Equipment

Attachments and Accessories

For 03915 Right-Hand Groomer Kit Reelmaster 3550 Series 18-inch Cutting Unit

Product Name	Model/Part
Groomer/RRB Bearing and Seal Kit	110-4086
Tool-Alignment	114-5446
Fairway Broomer Kit (18in)	119-9176
Reel Drive Adapter (Obtain directly from K-Line Industries, Inc. (800) 241-0936)	TOR4112

Notes:



Count on it.