FORM NO. 3314-541 Rev. A

TORO®

MODEL NO. 30548 — 10001
THRU 20001 & UP

OPERATOR'S MANUAL

48" RECYCLER® CUTTING UNIT

FOR PROLINE 118

The PROLINE 118 conforms to the American National Standards Institute's safety standards for riding mowers; thus, Toro proudly displays these ANSI sasfety seals.

TORO
THIS UNIT CONFORMS TO ANSI B71.4 - 1984

To assure maximum safety, optimum performance, and to gain knowledge of the product, it is essential that you or any other operator of the mower read and understand the contents of this manual before the engine is ever started. Pay particular attention to the SAFETY INSTRUCTIONS highlighted by this symbol —



The safety alert symbol means CAUTION, WARNING or DANGER — personal safety instruction. Failure to comply with the instruction may result in personal injury.

FOREWORD

The 48" cutting deck has advanced concepts in engineering, design and safety; and if maintained properly, will give excellent service.

Since it is a high-quality product, Toro is concerned about the future use of the machine and safety of the user. Therefore, read this manual to familiarize yourself with proper set-up, operation and maintenance instructions. The major sections of the manual are:

1. Safety Instructions
2. Set-up Instructions
3. Before Operating
4. Lubrication
5. Maintenance

Certain information in this manual is emphasized. DANGER, WARNING and CAUTION identify personal safety-related information. IMPORTANT identifies mechanical information demanding special attention. Be sure to read this directive because it deals with the possibility of damaging a part or parts of the machine. NOTE identifies general information worthy of special attention.

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SAFETY INSTRUCTIONS



This safety alert symbol means CAUTION, WARNING or DANGER — "personal safety instruction". Read and understand the instruction because it has to do with safety. Failure to comply with the instruction may result in personal injury.

The following instructions are comparable to the "Safe Operating Practices for Riding Vehicles" adopted by ANSI — American National Standards Institute B71.4-1984. The ProLine 118 is designed and tested to offer reasonably safe service. Failure to operate the machine in accordance with these Safety Instructions MAY RESULT IN PERSONAL INJURY.

BEFORE OPERATING

1. Read and understand the contents of this Operator's Manual before starting and operating the machine. Become familiar with all controls and how to stop quickly. A replacement manual is available by sending complete Model and Serial Number to:

   The Toro Company
   8111 Lyndale Avenue South
   Minneapolis, Minnestoa 55420

2. Never allow children or adults unfamiliar with it's operation to operate the machine, and keep everyone, especially children and pets, away from the area of operation.

3. Remove sticks, stones, wire and any other debris or objects that might be picked up and thrown by the cutter blades.

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SAFETY INSTRUCTIONS

4. Keep all shields and safety devices in place. If a shield, safety device or decal is defective or damaged, repair or replace it before operation is commenced. Also, tighten any loose nuts, bolts and screws to make sure machine is in safe operating condition.

5. Do not operate machine while wearing sandals, tennis shoes, sneakers or shorts. Also, do not wear loose fitting clothing because it could get caught in moving parts. Always wear long pants and substantial shoes. Wearing safety glasses, safety shoes and a helmet is advisable and required by some local ordinances and insurance regulations.

6. Be sure interlock switches are adjusted correctly so engine cannot be started unless traction pedal is released – neutral position – and PTO switch is in DISENGAGE position.

7. Fill fuel tank with gasoline before starting the engine. Avoid spilling any gasoline. Since gasoline is highly flammable, handle it carefully – DO NOT SMOKE.

A. Use an approved gasoline container.

B. Do not fill tank while engine is hot or running.

C. Do not smoke while handling gasoline.

D. Fill fuel tank outdoors and up to about one inch (25 mm) from top of the tank, not the filler neck. KEEP HOOD CLOSED when filling.

E. Wipe up any spilled gasoline. Install gasoline container cap and machine fuel tank cap securely before starting the engine.

WHILE OPERATING

8. Do not run the engine in a confined area without adequate ventilation. Exhaust fumes are hazardous and could possibly be deadly.

9. Maximum seating capacity is one person. Never carry passengers.

10. Sit on the seat when starting the engine and operating the machine.

11. When starting the engine:

A. Engage parking brake.

B. Be sure traction pedal is in neutral and PTO is in disengage position.

C. After engine is started, release parking brake and keep foot off traction pedal. Machine must not move. If movement is evident, the neutral return mechanism is adjusted incorrectly; therefore, shut engine off and adjust until machine does not move when traction pedal is released.

12. Using the machine demands attention, and to prevent loss of control:

A. Mow only in daylight or when there is good artificial light.

B. Watch for holes or other hidden hazards.

C. Do not drive close to a sand trap, ditch, creek or other hazard.

D. Reduce speed when making sharp turns and when turning on hillsides.

E. Avoid sudden stops and starts.

F. Before backing up, look to the rear to be sure no one is behind the machine.

G. Watch out for traffic when near or crossing roads. Always yield the right-of-way.

13. If the cutting unit ever plugs, disengage PTO and shut engine off. Use a stick to remove the obstruction.

14. Never raise the cutting unit while the blades are rotating.

15. If the cutting blades strike a solid object or the machine vibrates abnormally, disengage PTO, move throttle to SLOW, set parking brake and shut engine off. Remove key from switch and disconnect high tension wires from spark plugs to prevent possibility of accidental starting. Check cutting unit and traction unit for damage and defective parts. Make all repairs before restarting the engine and operating the cutting unit. Make sure blades are in good condition and blade bolts are tight.

16. Cut grass slopes carefully. When going uphill or downhill do not start or stop suddenly.

17. Do not touch engine, muffler or its adjacent shroud while engine is running or soon after it is stopped because these areas could be hot enough to cause a burn.

18. Lower the cutting unit or other attached implement to the ground and remove key from switch whenever machine is left unattended.

19. Before getting off the seat:

A. Move traction pedal to neutral position and remove foot from pedal.

B. Disengage the PTO and set the parking brake.

SAFETY INSTRUCTIONS

C. Shut the engine off and remove key from ignition switch. Wait for all movement to stop before getting off the seat.

MAINTENANCE

20. Remove key from ignition switch and disconnect high tension wire from spark plug to prevent accidental starting of the engine when servicing, adjusting or storing the machine.

21. Perform only those maintenance instructions described in this manual. If major repairs are ever needed or assistance is desired, contact an Authorized TORO Distributor.

22. To reduce the potential of a fire hazard or possible engine damage, keep the engine and grass shield free of excessive grease, grass, leaves and accumulations of dirt. CLEAN DAILY.

23. Be sure machine is in safe operating condition by keeping nuts, bolts and screws tight. Check the blade mounting bolts frequently to be sure they are tight.

24. Make sure all hydraulic line connectors are tight, and all hydraulic hoses and lines are in good condition before applying pressure to the system.

25. Keep body and hands away from pin hole leaks or nozzles that eject hydraulic fluid under high pressure. Use paper or cardboard, not hands, to search for leaks. Hydraulic fluid escaping under pressure can have sufficient force to penetrate skin and do serious damage. If fluid is ejected into the skin it must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

26. Before disconnecting or performing any work on the hydraulic system, all pressure in system must be relieved by stopping engine and lowering implement to the ground.

27. If the engine must be running to perform a maintenance adjustment, keep hands, feet, clothing and other parts of the body away from the cutting unit blades and other moving parts.

28. Do not overspeed the engine by changing governor settings. Maximum engine speed is 3100-3300 rpm. To ensure safety and accuracy, have an Authorized TORO Distributor check maximum engine speed with a tachometer.

29. Engine must be shut off before checking oil or adding oil to the crankcase.

30. At the time of manufacture, the PROLINE 118 conformed to safety standards in effect for riding mowers. Therefore, to assure optimum performance and safety, always purchase genuine TORO replacement parts and accessories. Replacement parts and accessories made by other manufacturers could be dangerous. Such use could void the product warranty of The Toro Company.

⚠ CAUTION

1. KEEP ALL SHIELDS IN PLACE.
2. BEFORE LEAVING OPERATOR'S POSITION.
   A. MOVE TRANSMISSION TO NEUTRAL.
   B. DISENGAGE ATTACHMENT CLUTCH.
   C. SET PARKING BRAKE.
   D. SHUT OFF ENGINE.
   E. REMOVE IGNITION KEY.
3. WAIT FOR ALL MOVEMENT TO STOP BEFORE SERVICING MACHINE.
4. KEEP BYSTANDERS FROM AREAS BEING MOWED.

SAFETY AND INSTRUCTION DECALS



The following decals are installed on the machine. If any become damaged or illegible, replace it. The decal part number is listed in your parts catalog. Replacement can be ordered from your Authorized Toro Distributor.



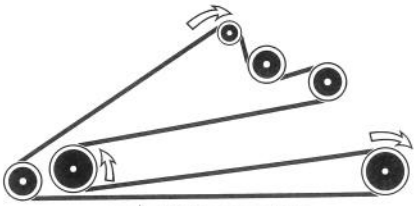
ON RIGHT AND LEFT SIDE OF CUTTING UNIT (Part No. 43-8480)



ON LEFT SIDE OF CUTTING UNIT (Part No. 68-7270)



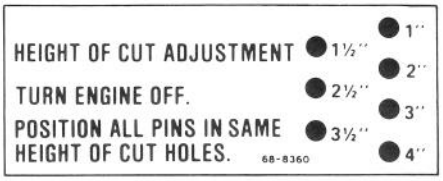
ON LEFT SIDE OF CUTTING UNIT (Part No. 72-7890)



ON CENTER OF DECK UNDER COVERS (Part No. 72-7750)



ON REAR OF CUTTING UNIT (Part No. 68-8340)



ON BOTH SIDES OF CUTTING UNIT (Part No. 68-8360, L.H. SIDE) (Part No. 74-0940, R.H. SIDE)

SPECIFICATIONS

CUTTING UNIT

Width of Cut: 48 in.

Height-of-Cut: Adjustable from 1" to 4" (25 to 102 mm) in 1/2" (13 mm) increments.

Cutter Blades: Three heat treated steel blades, (2) 23 in. long and (1) 10-1/2" long.

Pneumatic Wheels: 8 in. (203 mm) dia. with greaseable roller bearings. (Inflation 10–15 P.S.I.)

Cutting Unit Drive System: Belt drive from implement jackshaft to right angle gear box. Belt drive to all spindles.

Options:

Grass Shield Kit — Part No. 82-7450
Rear Weight — Part No. 24-5780

LOOSE PARTS

Note: Use this chart as a checklist to assure all parts have been received. Without these parts, total set-up cannot be completed.

DESCRIPTION	QTY.	USE
Capscrews — 3/8-16 x 1-3/4" lg. Locknuts Patch Lock Capscrews — 3/8-16 x 7/8" lg. Flatwashers Shims	4 4 4 4 2	Mount carrier frame to traction frame.
Castor Wheel Assembly Thrust Washer Lynch Pin	2 8 2	Install in frame. Install on castor fork shafts. Install in top hole of castor shafts.
V-Belt	1	Mount to cutting unit and traction unit.
Operator's Manual Registration Card	1 1	

SET-UP INSTRUCTIONS

INSTALL CASTOR WHEELS

1. Place two thrust washers on each castor wheel shaft (Fig. 1).

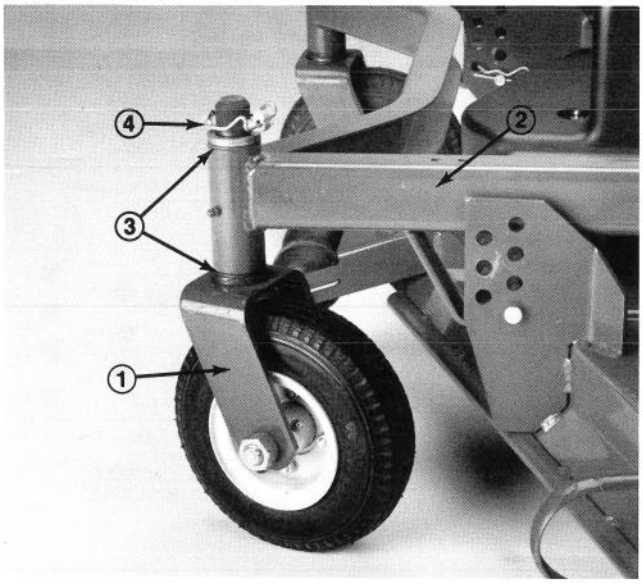


Figure 1

1. Castor wheel assembly 3. Thrust washers
2. Frame 4. Lynch pin

2. Insert shafts into carrier frame. Install two more thrust washers and secure with lynch pins (Fig. 1).

MOUNT CARRIER FRAME TO TRACTION FRAME

1. Align carrier frame mounting holes with mounting holes in traction frame, while positioning shim on top of traction frame and aligning mounting holes (Fig. 2).

2. Secure each side with (2) 3/8-16 x 1-3/4" lg. capscrews and locknuts. Locknuts must be positioned outside carrier frame.

3. Secure top of each carrier frame and shim to traction frame with (2) 3/8-16 x 7/8" lg. patch lock capscrews and flatwashers. Torque fasteners to 240-320 in. lb.

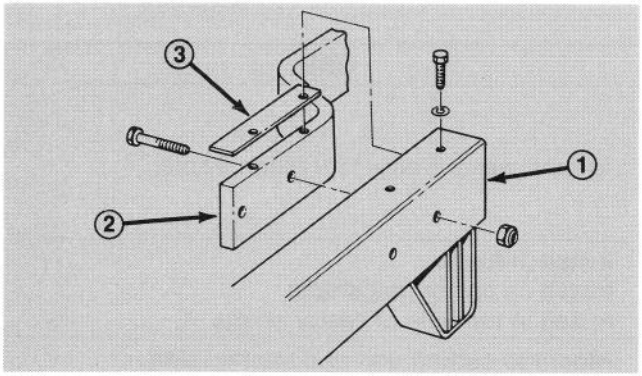


Figure 2

1. Carrier frame 2. Traction frame 3. Shim

INSTALL DRIVE BELT

1. Unhook latches securing center deck cover to housing, and remove cover to expose gear box pulley (Fig. 3).

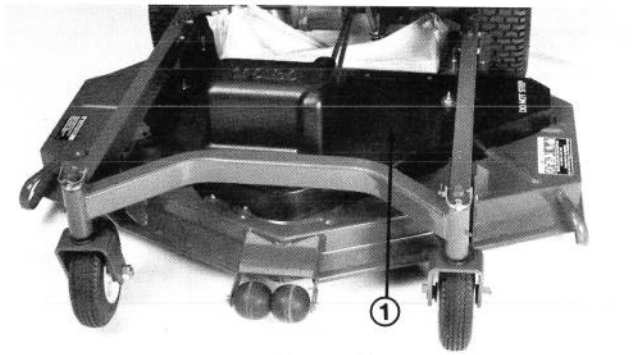


Figure 3

1. Belt cover

2. Route V-belt around jackshaft pulley and gear box pulley (Fig. 4).

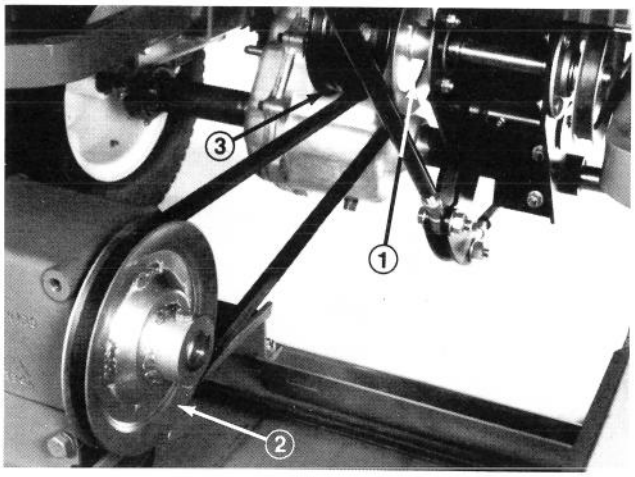


Figure 4

1. Jackshaft pulley 2. Gear box pulley 3. Idler pulley

3. Raise idler pulley and position over upper portion of belt (Fig. 4).

4. Reinstall belt cover and secure to housing.

INSTALL GRASS SHIELD — Optional

1. Position a shield bracket on each side of engine mount, aligning edge of bracket with front edge on engine mount (Fig. 5). Using each bracket as a template, locate, mark and drill (2) .238" dia. holes in each side of engine mount.

2. Position a side support on bottom of each frame rail as shown in Fig. 5. Bend in side support to be centered under axle. Using side support as a template, locate, mark and drill (3) .238" dia. holes in left frame rail and (2) holes in right frame rail. **DO NOT DRILL A FRONT MOUNTING HOLE IN RIGHT FRAME RAIL.**

SET-UP INSTRUCTIONS

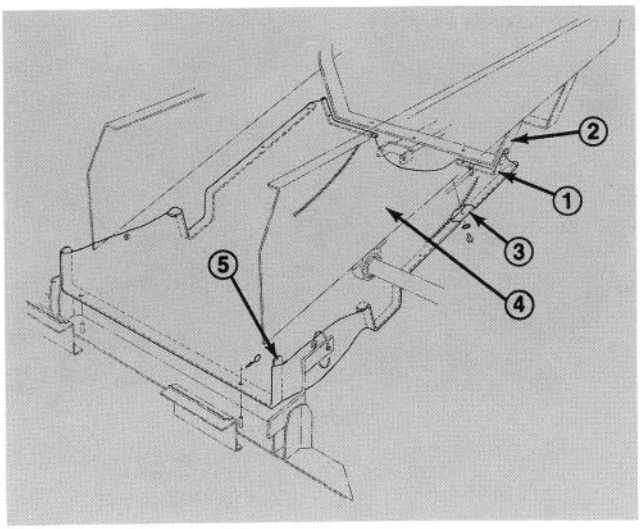


Figure 5

1. *Shield bracket*
2. *Engine mount*
3. *Side support*
4. *Frame rail*
5. *Deck support*

3. Slide shield brackets, side supports and deck support through seams in shield as shown in Fig. 5. Access zipper tabs to be positioned to the outside.

4. Using a punch or other similar pointed device, poke holes through shield material at all holes locations. Mount shield to each frame rail and both sides of engine mount with (9) self tapping screws and lockwashers (Fig. 5 & 6).



Figure 6

5. Position cutting unit in lowest height-of-cut position, refer Adjusting Height-of-cut, page 8.

6. Insert front of shield (deck support) onto mounting pins on cutting unit (Fig. 7). Secure shield to pins with (2) hair pin cotters (Fig. 7).

7. Secure top front of shield material to traction unit lift arms with cable ties as shown in Fig. 7.

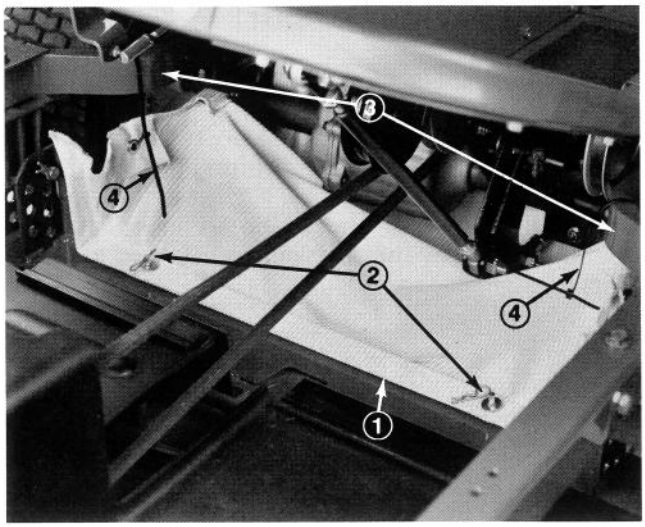


Figure 7

1. *Shield*
2. *Mounting pin*
3. *Lift arms*
4. *Cable ties*

INSTALL REAR WEIGHT

CAUTION

To insure proper handling and safety characteristics, (2) 35 lb. rear weights must be purchased and attached to the PROLINE 118 traction unit.

1. Locate mounting holes under Toro decal in rear frame.

2. Cut away decal material to expose holes.

3. Mount rear weights to back of machine with two capscrews, lockwashers, spacers, and nuts (Fig. 8). Spacer must be between weight and chassis. Order parts from your Authorized Toro Distributor.

Note: Order weight (Part No. 24-5780) from your Authorized Toro Distributor.

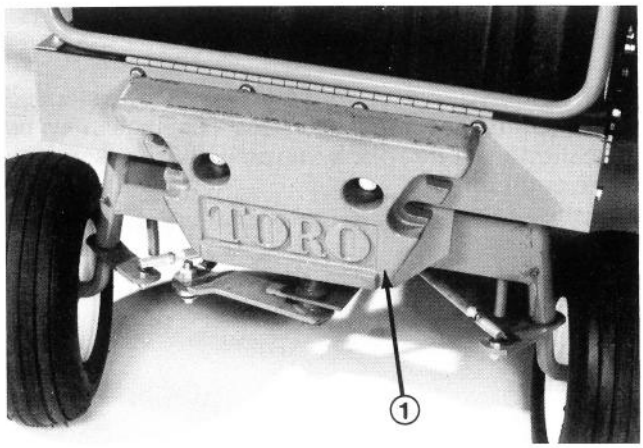


Figure 8

1. *Rear weight*

BEFORE OPERATING

ADJUSTING HEIGHT-OF-CUT

The height-of-cut is adjustable from 1 to 4 inches (25 to 102 mm) in 1/2 inch (13 mm) increments by relocating four clevis pins in different hole locations in brackets at each corner of the cutting unit (Fig. 9).

Note: All four pins should be in identical hole locations to prevent any operating and cutting difficulties.

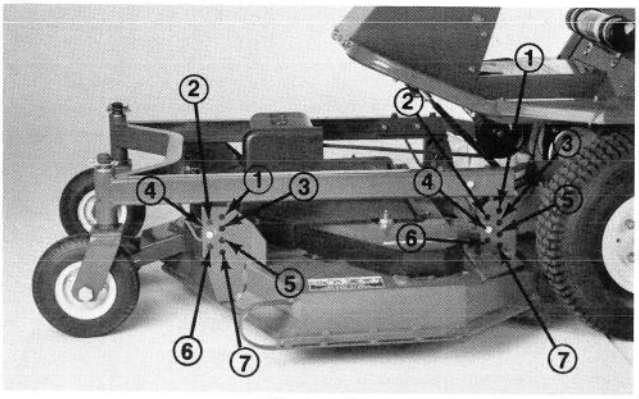


Figure 9

1. *1 in. (25 mm)*
2. *1-1/2 in. (38 mm)*
3. *2 in. (51 mm)*
4. *2-1/2 in. (64 mm)*
5. *3 in. (76 mm)*
6. *3-1/2 in. (89 mm)*
7. *4 in. (102 mm)*

OPERATION

OPERATING TIPS

1. MOW WHEN GRASS IS DRY — Mow either in the late morning to avoid the dew or in late afternoon to avoid the damage that can be caused by direct sunlight on the sensitive, freshly mowed grass.

2. SELECT THE PROPER HEIGHT-OF-CUT SETTING TO SUIT CONDITIONS — Remove approximately one inch or no more than one third of the grass blade when cutting. In exceptionally lush and dense grass you may have to raise your height-of-cut setting another notch.

3. MOWING IN EXTREME CONDITIONS — Air is required to recut grass clippings in mower housing, so do not set height-of-cut too low or totally surround housing by uncut grass. Always try to have one side of the mower housing free from uncut grass, allowing air to be drawn into housing. When making an initial cut thru center of uncut area, operate machine slower and back up if mower starts to clog.

4. STOPPING — If forward motion has to be stopped while cutting, a clump of grass clippings may be deposited on lawn. Follow this procedure for stopping while cutting:

A. With deck engaged, move onto a previously cut area.
B. Raise deck slightly, while driving forward.
C. Allow traction pedal to move to neutral position, move throttle control lever to slow position, and rotate ignition key to off.

5. MOW AT PROPER INTERVALS — Under most normal conditions you'll need to mow approximately every 4-5 days. But remember, grass grows at different rates at different times. This means that in order to maintain the same height-of-cut, which is good practice, you'll need to cut more frequently in early spring, perhaps every 4 or 5 days; as the grass growth rate slows in mid summer, only every 8-10 days. If you are unable to mow for an extended period due to weather conditions, or other reasons, mow first with the height-of-cut at a high level; then mow again 2-3 days later with a lower height setting.

6. ALWAYS MOW WITH SHARP BLADES — A sharp blade cuts cleanly and without tearing or shredding the grass blades like a dull blade. Tearing and shredding will cause the grass to turn brown at the edges which will impair growth and increase susceptibility to diseases.

7. AFTER OPERATING — To assure optimum performance, clean underside of mower housing, especially around inserts (kickers) after each use. If residue is allowed to build up in mower housing and on inserts, recycler performance will decrease.

LUBRICATION MAINTENANCE

GREASE BEARINGS, BUSHINGS, AND GEAR CASE

1. The cutting unit must be lubricated regularly. If machine is operated under normal conditions, lubricate blade spindle bearings, castor bearings and castor bushings with No. 2 general purpose lithium base grease, after every 8 hours of operation or daily, whichever comes first (Fig. 10 & 11).

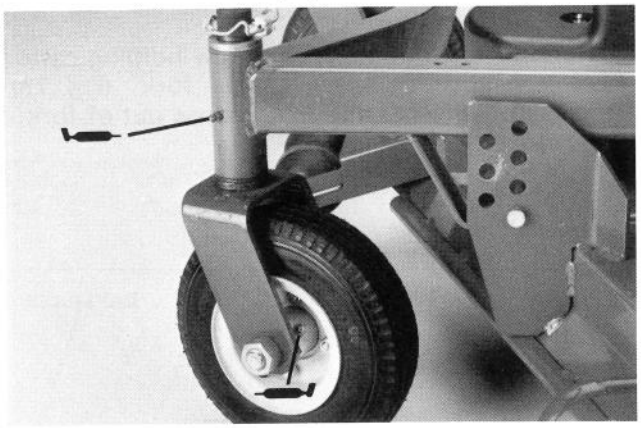


Figure 10

2. After every 50 hours of operation, lower cutting unit so castor wheels are on a level surface. Be sure all height-of-cut pins are in the same hole locations. Clean area around gear box filler plug (Fig. 11) to prevent contaminants from entering gear box. Remove filler plug and check level of lubricant. If level of lubricant is low, add SAE E.P. 90 wt. oil until oil level is up to bottom of filler hole. Reinstall filler plug.

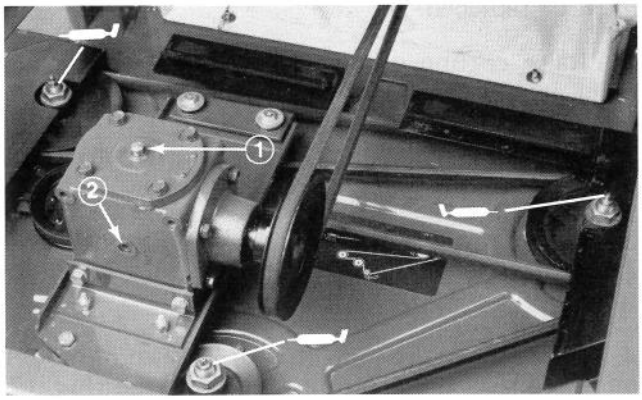
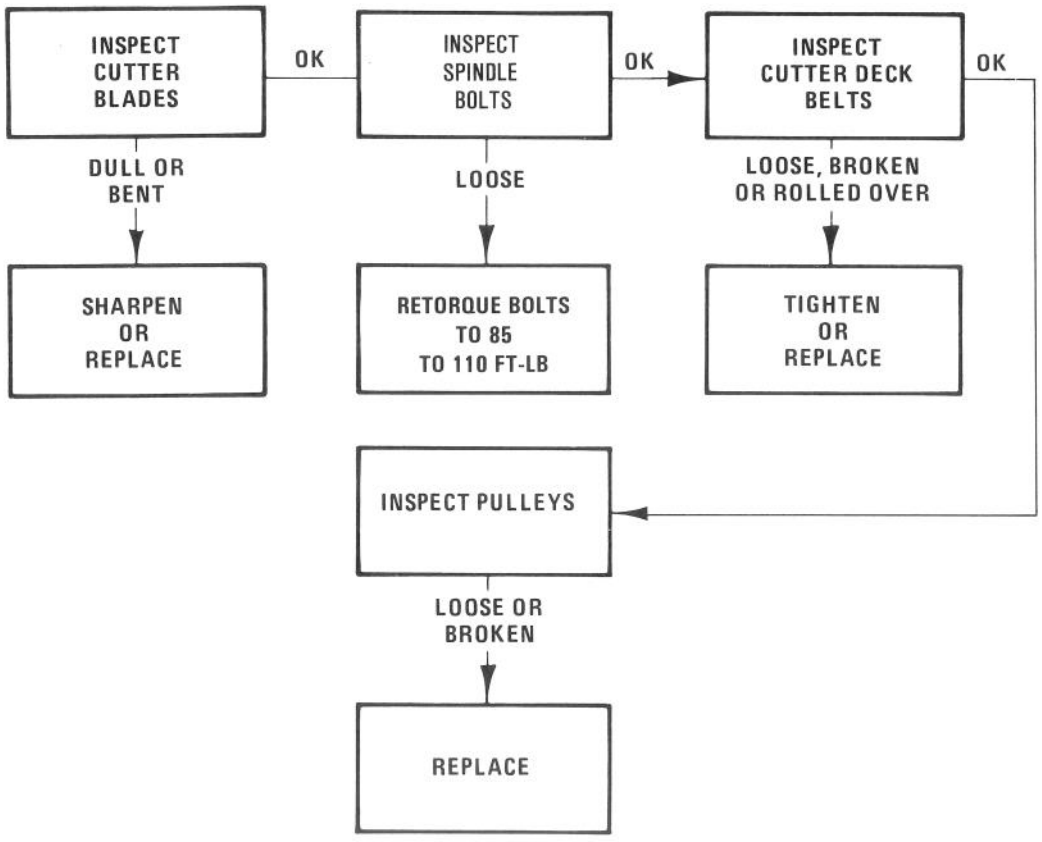


Figure 11

1. Gear box 2. Filler plug

CUTTING UNIT MAINTENANCE TROUBLESHOOTING

UNIT WILL NOT CUT OR CUTS POORLY



CUTTING UNIT MAINTENANCE

SERVICING BUSHINGS IN CASTOR ARMS

The castor arms have bushings pressed into the top and bottom portion of the tube and after many hours of operation, the bushings will wear. To check the bushings, move castor fork back and forth and from side-to-side. If castor spindle is loose inside the bushings, bushings are worn and must be replaced.

1. Raise cutting unit so wheels are off floor and block it so it cannot fall accidentally.

2. Remove lynch pin and thrust washers from top of castor spindle.

3. Pull castor spindle out of mounting tube. Allow thrust washers to remain on bottom of spindle.

4. Insert pin punch into top or bottom of mounting tube and drive bushing out of tube (Fig. 12). Also drive other bushing out of tube. Clean inside of tubes to remove dirt.

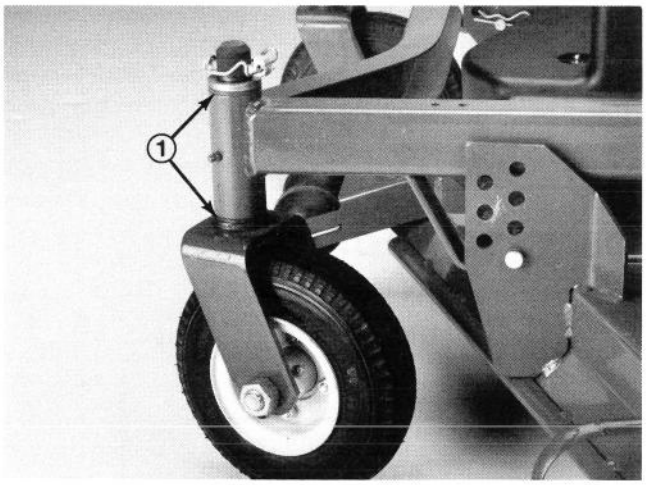


Figure 12

1. Bushings

5. Apply grease to inside and outside of new bushings. Using a hammer and flat plate, drive bushings into mounting tube.

6. Inspect castor spindle for wear and replace it if damaged.

7. Push castor spindle through bushings and mounting tube. Slide spacers onto spindle. Install lynch pin through castor spindle to retain all parts in place.

IMPORTANT: When bushings are installed, the inside diameter may collapse slightly, and this may not allow castor spindle to be installed. If castor spindle does not slide through new bushings and mounting tube, ream both bushings to inside diameter of 1.126 inches (28.6 mm).

SERVICING CASTOR WHEEL AND BEARING

The castor wheel rotates on a high-quality roller bearing and is supported by a spanner bushing. Even after many hours of use, provided that the bearing was kept well-lubricated, bearing wear will be minimal. However, failure to keep bearing lubricated will cause rapid wear. A wobbly castor wheel usually indicates a worn bearing.

1. Remove locknut from capscrew holding castor wheel assembly between castor fork (Fig. 13). Grasp castor wheel and slide capscrew out of fork.

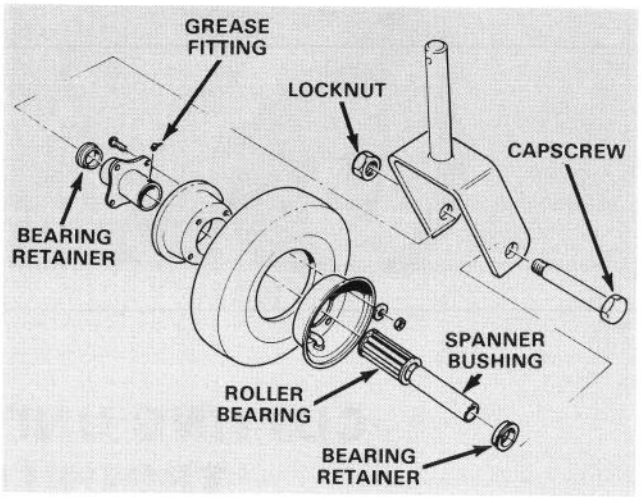


Figure 13

Note: Account for the two thrust washers (Fig. 15).

2. Tip wheel to the side and allow spanner bushing to fall out (Fig. 13).

3. Inspect bearing, spanner bushing and wheel for wear. Replace defective parts.

4. To reassemble parts, slide spanner bushing through the hub.

5. Mount castor wheel assembly and washers between the fork and secure with capscrews and locknut. Tighten capscrew and locknut until spanner bushing and washers bottoms against inside of castor fork.

6. Pump grease through grease fitting on wheel (Fig. 13) until bearing is greased thoroughly.

CHECKING FOR BENT BLADE

1. Rotate blade until the ends face forward and backward (Fig. 14). Measure from inside of cutting unit to cutting edge at front of blade (Fig. 14), and remember this dimension.

CUTTING UNIT MAINTENANCE

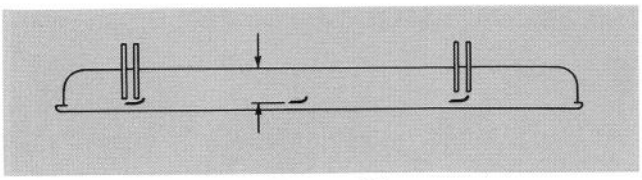


Figure 14

2. Rotate opposite end of blade forward. Measure between the cutting unit and cutting edge of blade at the same position as in step 1. The difference between dimensions obtained in steps 1 and 2 must not exceed 1/8 of an inch (3 mm). If dimension exceeds 1/8 of an inch (3 mm), replace the blade because it is bent: refer to Removing Cutter Blade, page 11.

REMOVING CUTTER BLADE

The blade must be replaced if a solid object is hit, the blade is out-of-balance or if the blade is bent. Always use genuine TORO replacement blades to be sure of safety and optimum performance. Never use replacement blades made by other manufacturers because they could be dangerous.

WARNING

Do not try to straighten a blade that is bent, and never weld a broken or cracked blade. Always use a new blade to assure safety.

1. Grasp end of blade using a rag or thickly padded glove. Remove bladebolt, flatwasher, lockwasher and blade from spindle shaft (Fig. 15).

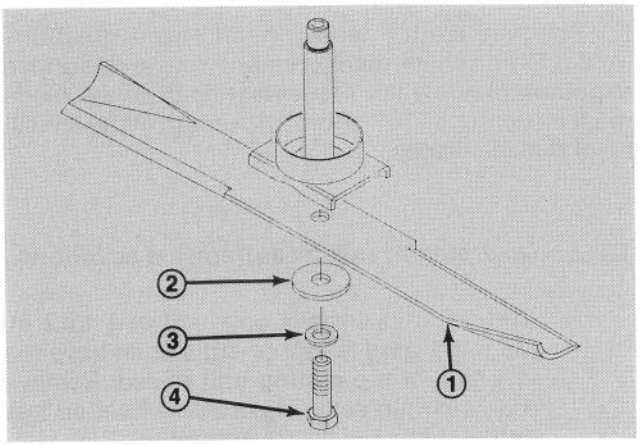


Figure 15

1. Blade
2. Flatwasher (outside blades only)
3. Lockwasher
4. Bladebolt

2. In sequence, install blade — sail facing toward cutting unit — with bladebolt, flatwasher and lockwasher. Tighten bladebolt to 85-110 ft-lb.

IMPORTANT: When removing or installing blades, make sure blades are not reversed because they rotate in opposite directions and will not cut properly.

CHECKING SAIL AND SHARPENING CUTTER BLADE

Two areas must be considered when checking and servicing the cutter blade: one area is the sail, the other is the cutting edge. Both cutting edges and the sail, which is the turned up metal opposite the cutting edge, contribute to a good quality-of-cut. The sail is important because it pulls grass up straight, thereby producing an even cut. However, the sail will gradually wear down during operation, and this condition is normal. As the sail wears down, the quality-of-cut will degrade somewhat, although the cutting edges are sharp. The cutting edges of the blade must be sharp so the grass is cut rather than torn. A dull cutting edge is evident when tips of the grass appear brown and shredded. Sharpen the cutting edges to correct this condition.

1. Examine cutting ends of the blade carefully, especially where the flat and curved parts of the blade meet (Fig. 16-1). Since sand and abrasive material can wear away the metal that connects the flat and curved parts of the blade, check the blade before using the mower. If wear is noticed (Fig. 16-2), replace the blade.

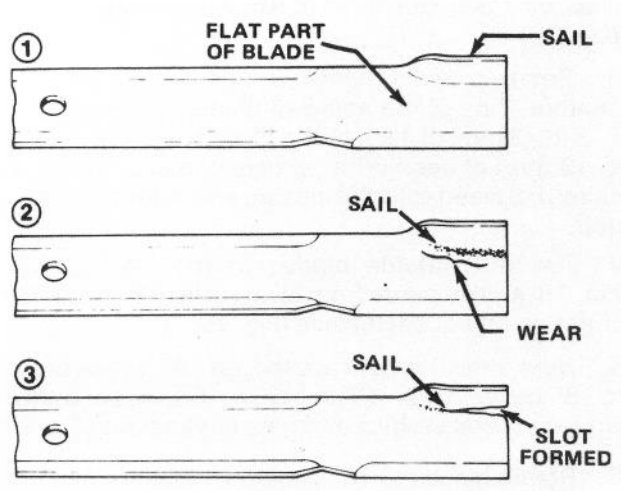


Figure 16

DANGER

If blade is allowed to wear, a slot will form between the sail and flat part of the blade (Fig. 16-3). Eventually a piece of the blade may break off and be thrown from under the housing, possibly resulting in serious injury to yourself or bystander.

CUTTING UNIT MAINTENANCE

2. Inspect cutting edges of all blades. Sharpen the cutting edges if they are dull or nicked. Sharpen only the top of the cutting edge and maintain the original cutting angle to make sure of sharpness (Fig. 17). The blade will remain balanced if same amount of metal is removed from both cutting edges.

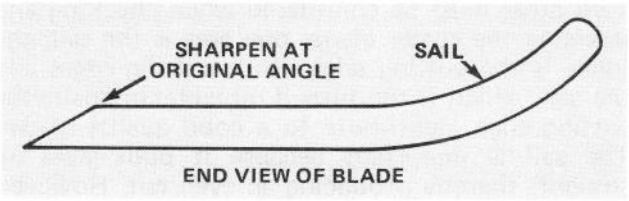


Figure 17

Note: Remove the blades and sharpen them on a grinder: refer to Removing Cutter Blade, page 11. After sharpening the cutting edges, reinstall blade with bladebolt and lockwasher. Blade sails must be on top of blade. Tighten bladebolt to 85-110 ft-lb.

CORRECTING CUTTING UNIT MISMATCH

If one cutter blade cuts lower than the others, correct as follows:

1. Check to make sure front height-of-cut pins are resting properly on frame cushions.

2. Raise height-of-cut to the 3½" (89 mm) or 4 min. (102 mm) position: refer to Adjusting Height-Of-Cut, page 8.

3. Rotate outside blades so tips line up with one another. Tips of the adjacent blades must be within 1/8 in. (3 mm) of each other. If tips are not within 1/8 in. (3 mm) of each other, proceed to step 4 and add shims between spindle housing and bottom of cutting unit.

4. Position outside blades in the "A" position (Fig. 18) and measure from level surface to the bottom of the tip end of each blade (Fig. 19).

5. Note measurement attained at "A", rotate blades to "B" position (Fig. 18), measure distance of outside blades to level surface and note dimensions (Fig. 19).

6. Rotate blades to "C" position, measure and note distance measured (Fig. 18, 19).

7. Compare measurements at various positions. All dimensions must be equal within 1/4 in. (6 mm) from one another. The difference between dimensions must not exceed 1/4 in. (6 mm). If difference exceeds 1/4 in. (6 mm), proceed to step 8 and 9 and add shims between spindle housing and bottom of cutting unit.

8. Remove flange bolts and nuts from outer spindle in the area where shims must be added. To raise or lower the blade, add a shim, Part No. 3256-24, between spindle housing and bottom of cutting unit. Continue checking alignment of blades and adding shims until tips of blades are within the required dimension.

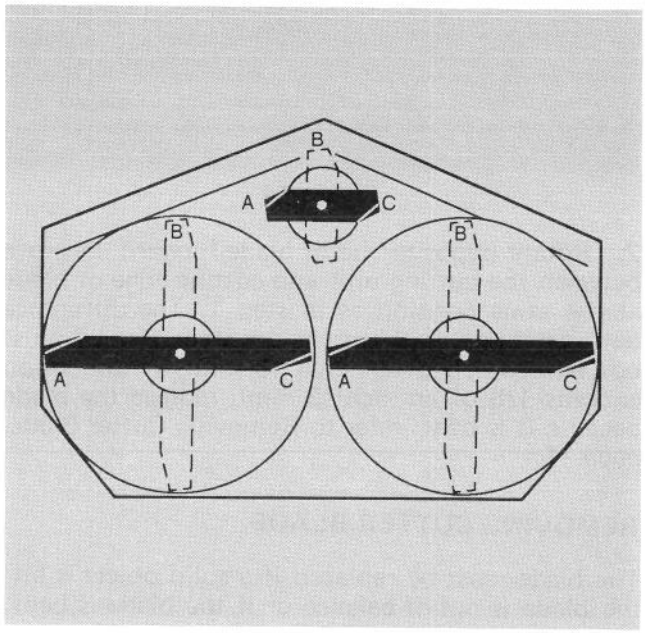


Figure 18

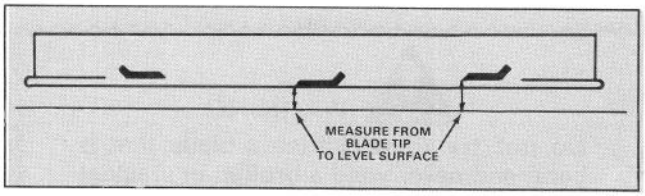


Figure 19

9. Position center blade in all three positions (A, B & C) and check measurement from level surface to bottom of blade tip. The lowest tip of center blade must be within 3/16" (5 mm) maximum of the lowest tip of outside blades.

10. Equalize side to side measurements as follows:

A. Cutting units usually operated at 1 to 2 in. (25 to 51 mm) height-of-cut should have the low side of the cutting unit raised. Remove the lynch pin securing castor wheel on low end and remove castor assembly.

B. Transfer one thrust washer from top side of castor shaft to lower side, install castor assembly and compare blade height of all blades; refer to items 3 through 7. Continue adding thrust washers if height still does not meet requirements.

CUTTING UNIT MAINTENANCE

C. If cutting unit is operated at 2 to 4 in. (51 to 102 mm) height-of-cut, lower the high side of cutting unit. Remove lynch pin of castor at high end of unit and remove castor assembly (Fig. 18)

D. Transfer one thrust washer from lower side of castor shaft to top side, install assembly and compare blade height of all blades; refer to items 3 through 7. Repeat procedure if height still does not meet requirements.

E. If height is within specified dimension, install lynch pin, set height-of-cut to proper height and resume operation.

ADJUSTING IDLER PULLEY

The idler pulley applies force against the belt so power can be transmitted to the blade pulleys. If the idler is not tensioned against the belt with sufficient force, maximum power will not be transmitted to the pulleys.

1. Unhook latches securing center belt cover to top of cutting unit. Remove cover.

2. Remove nut securing spring anchor to capscrew in housing (Fig. (20). Lift anchor off capscrew and pull to increase belt tension. Correct belt tension is achieved when approximately 30-40 lbs. of force is applied to spring.

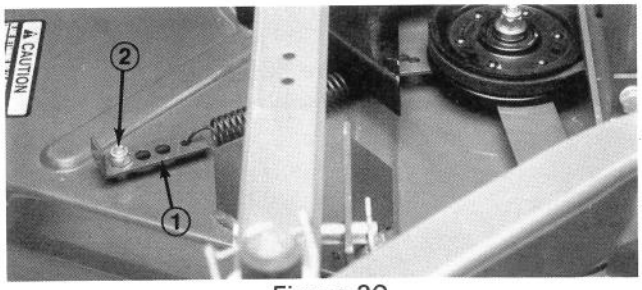


Figure 20

1. Spring anchor 2. Nut

3. Reinstall spring anchor on capscrew in appropriate mounting hole and install nut.

4. Reinstall belt cover.

REPLACING DRIVE BELT

The blade drive belt, tensioned by the spring loaded idler, is very durable. However, after many hours of use, the belt will show signs of wear. Signs of a worn belt are: squealing when belt is rotating, blades slipping when cutting grass, frayed edges, burn marks and cracks. Replace the belt if any of these conditions are evident.

1. Unhook latches and remove screws securing belt covers to top of cutting unit. Remove covers.

2. Remove nut securing spring anchor to capscrew in housing (Fig. 20). Lift anchor off capscrew and allow belt to relax.

3. Remove worn belt from pulleys and slide one end of belt under gear box bracket to remove.

4. Install new belt around spindle pulleys, gearbox pulley, and idler pulley (Fig. 21).

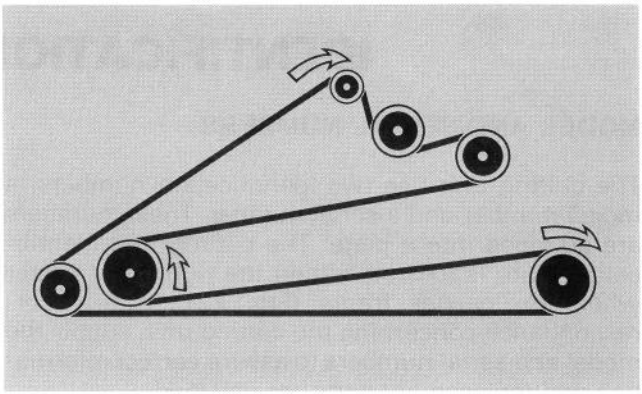


Figure 21

5. Readjust belt tension; refer to Adjusting Idler Pulley, page 13.

6. Reinstall belt covers.

REPLACING SPINDLE PULLEY

1. Remove pulley cover on top of spindle housing to be serviced. Also remove cover over idler pulley.

2. Remove drive belt, refer to Replacing Drive Belt, page 13.

3. Remove locknut retaining spindle pulley on spindle shaft. Slide pulley off shaft, which will allow spindle shaft to be removed from spindle housing.

4. Remove capscrews and nuts holding spindle housing assembly against cutting unit. Slide spindle housing assembly out bottom of cutting unit.

5. If spindle shaft will be replaced, remove blade bolt securing blade to spindle. Otherwise, the blade may be left on spindle shaft.

6. Reposition spacer and bearing in spindle housing. Make sure bearings are positioned open side toward spindle housing and hole in spacer is aligned with groove in shaft.

7. Reinstall spindle in spindle housing. Make sure bearings and spacers are properly positioned on shaft.

CUTTING UNIT MAINTENANCE

8. Slide pulley end of spindle assembly through hole in cutting unit. Mount spindle assembly in place with capscrews and nuts.

9. Push pulley onto spindle shaft, and retain parts together with locknut. Tighten nut to 85-110 ft-lb. and rotate spindle shaft to be sure shaft rotates freely.

10. Grease bearing with Mobilux No. 2 or general purpose Lithium base grease until grease is visible at at lower or upper seal.

11. Reinstall belts and covers.

IDENTIFICATION AND ORDERING

MODEL AND SERIAL NUMBERS

The cutting unit has two identification numbers: a model number and a serial number. These numbers are stamped into a plate. The cutting unit identification plate is located behind the right front caster wheel on carrier frame (Fig. 22). In any correspondence concerning the cutting unit, supply the model and serial numbers to assure correct information and replacement parts are obtained.

To order replacement parts from an authorized TORO Distributor, supply the following information:

1. Model and serial numbers of the cutting unit.

2. Part number, description and quantity of parts desired.

Note: Do not order by reference number if a parts catalog is being used; use the part number.

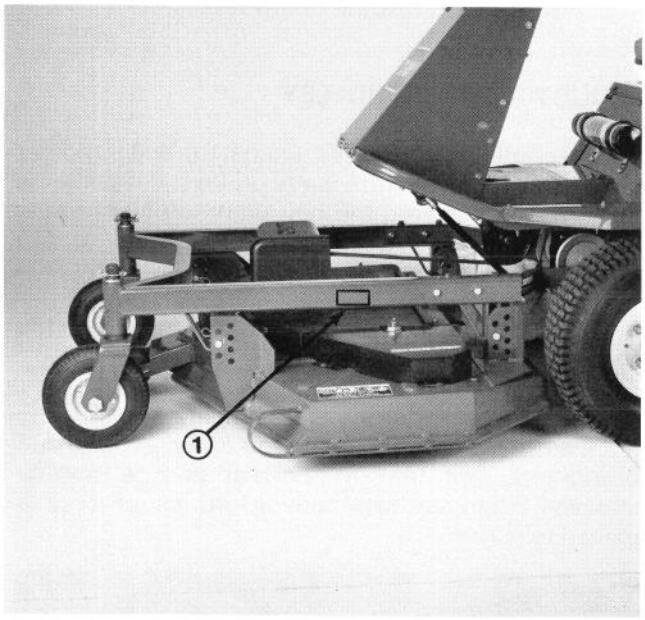


Figure 22

1. Model and serial number

MAINTENANCE RECORD

Date	Hours Used							

V40-474

TORO ProLine Products

THE TORO TOTAL COVERAGE GUARANTEE

A One Year Limited Warranty
(A Full Two-Year Warranty for Residential Use)

What Is Covered By This Express Warranty?

The Toro Company promises to repair any TORO Pro-Line product used for commercial, institutional, or rental purposes if defective in materials or workmanship for a period of one year from the date of purchase. The cost of parts and labor are included as well as transportation within a 15 mile radius of a TORO ProLine Service Dealer.

What Products Are Covered By This Warranty?

ProLine products covered by this warranty include the ProLine 118 and wide area walk behind mowers and their cutting decks and accessories.

How About Residential Use?

TORO ProLine products used for residential use are covered by a full two-year warranty.

How Do You Get Warranty Service?

Should you feel your TORO ProLine product contains a defect in materials or workmanship, contact the dealer who sold you the product or any TORO ProLine Service Dealer. The Yellow Pages of your telephone directory is a good reference source; look under TORO Commercial Service Dealers. The Service Dealer will either arrange service at his/her dealership or recommend another authorized Service Dealer who may be more convenient. You may need proof of purchase (copy of registration card, sales receipt, etc.) for warranty validation.

If for any reason you are dissatisfied with a Service Dealer's analysis of the defect in materials or workmanship or if you need a referral to a TORO ProLine Service Dealer, please feel free to contact us at the following address:

Toro Customer Service Department
8111 Lyndale Avenue South
Minneapolis, MN 55420
612-888-8801

What Must You Do To Keep The Warranty In Effect?

You must maintain your TORO Product by following the maintenance procedures described in the operator's manual. Such routine maintenance, whether performed by a dealer or by you, is at your expense.

What Does This Warranty Not Cover? and How Does Your State Law Relate To This Warranty?

There is no other express warranty except as described above. This express warranty does not cover:

- Cost of regular maintenance service or parts, such as filters, fuel, lubricants, tune-up parts, blade sharpening, brake and clutch adjustments.
- Any product or part which has been altered or misused or required replacement or repair due to normal wear, accidents, or lack of proper maintenance.
- Repairs necessary due to improper fuel, contaminants in the fuel system, or failure to properly prepare the fuel system prior to any period of non-use over three months.
- Pickup and delivery charges for distances beyond a 15 mile radius from a TORO ProLine Service Dealer.

All repairs covered by this warranty must be performed by a TORO Service Dealer using Toro approved replacement parts.

Repair by a TORO Service Dealer is your sole remedy under this warranty.

The Toro Company is not liable for indirect, incidental or consequential damages in connection with the use of the TORO Products covered by this warranty, including any cost or expense of providing substitute equipment or service during reasonable periods of malfunction or non-use pending completion of repairs under this warranty. Some states do not allow exclusions of incidental or consequential damages, so the above exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

COUNTRIES OTHER THAN THE UNITED STATES OR CANADA

Customers who have purchased TORO products exported from the United States or Canada should contact their TORO Distributor (Dealer) to obtain guarantee policies for your country, province, or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the TORO importer. If all other remedies fail, you may contact us at The Toro Company.