FORM NO. 3314–953

TORO

MODEL NO. 03644
MODEL NO. 03646
MODEL NO. 03648
MODEL NO. 03738
MODEL NO. 03740
MODEL NO. 03742

INSTALLATION INSTRUCTIONS

ROLLER KIT

(Reelmaster 335 D & Reelmaster 450 D Cutting Units)

1. Position a front roller adjuster between guard and side plate on each side, aligning mounting holes, and securing with (2) 1/2–13 x 1.75" lg. bolts and locknuts. Tighten all fasteners securing guard.

2. Thread a cone nut (cone up) onto each collar assembly.

3. Slide a collar assembly onto each end of roller shaft. To ease assembly, apply a soap/water solution or a suitable rubber lubrication to each end of roller shaft.

4. Slide each collar assembly (with roller installed), up into a roller adjuster. END OF ROLLER SHAFT WITH LARGE LOCKNUT AND PAINTED RED MUST BE POSITIONED ON RIGHT SIDE OF CUTTING UNIT.

5. Thread a cone nut (cone down) onto each collar assembly.

6. Adjust height–of–cut as instructed in Cutting Unit Operators Manual.

NOTE: DO NOT ADJUST SECTIONAL ROLLERS BELOW .50" HEIGHT-OF-CUT AS INTERFERENCE WITH SIDE GUARD MAY OCCUR.

7. Lubricate roller with #2 general purpose lithium base grease initially and after they have been washed off after operation.

8. Check bearing adjustment. Tighten flex locknut to 10–15 ft.lb., while rotating roller sections. Then, back nut off and retighten to 7–10 ft.lb. Wear sleeves must not rotate with the seals.

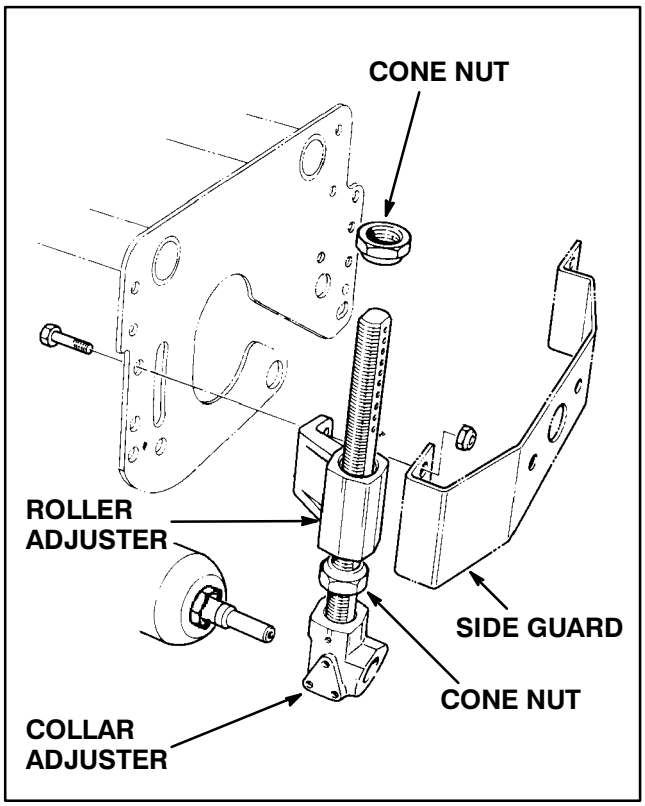


Figure 1

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