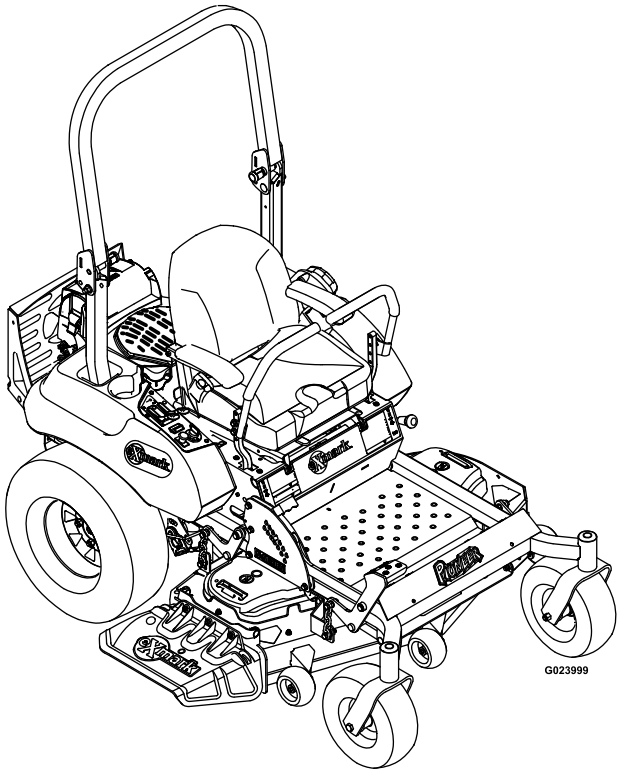
PIONEER® S-SERIES

Model No. PNS720KC523SS—Serial No. 314000000 and Up

Picture below may not reflect actual product.



Parts Manual

Part No. 4502-003 Rev. A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

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Industrial Park Box 808
Beatrice, NE 68310

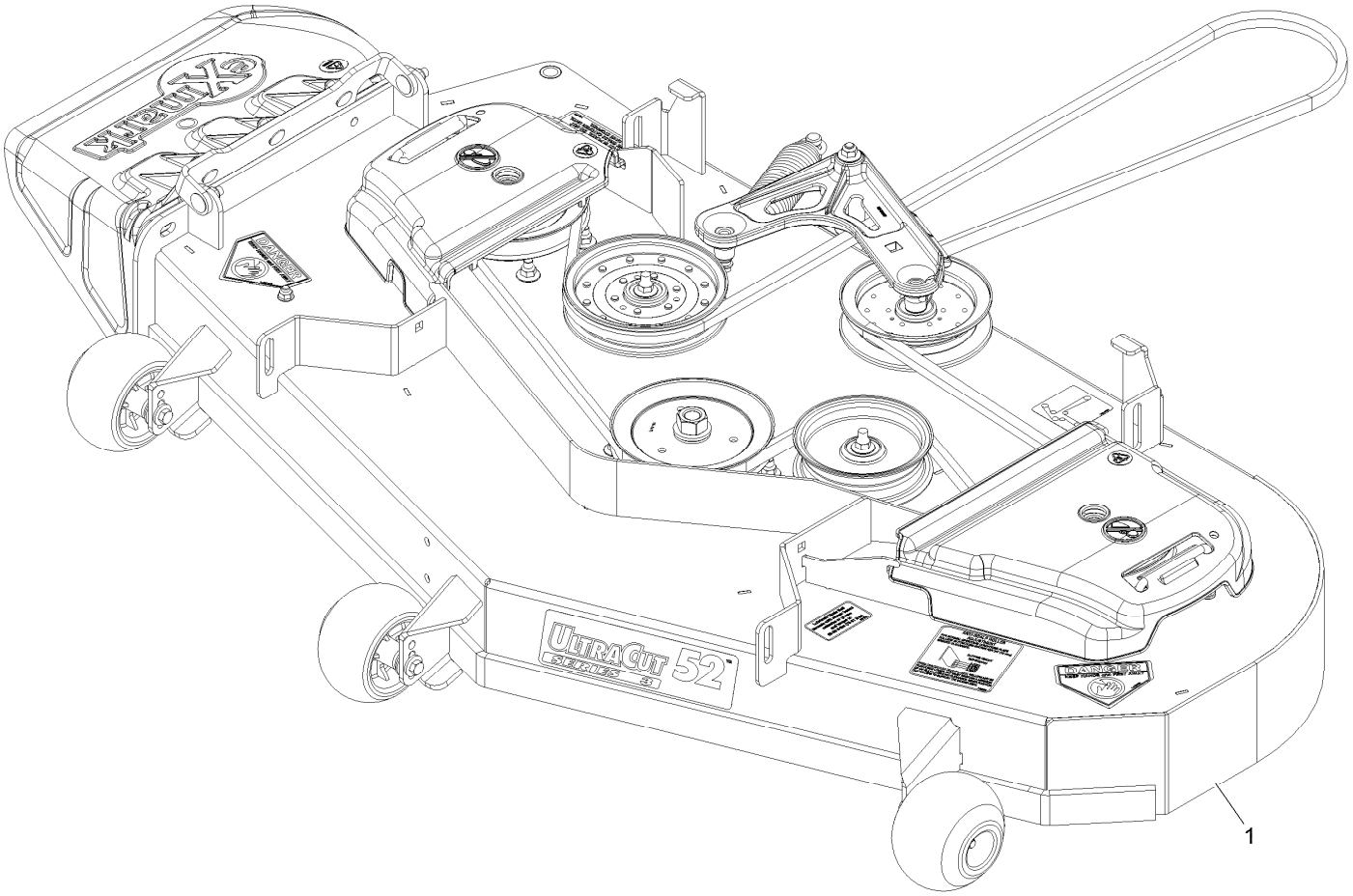
Contact us at www.Exmark.com.
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If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

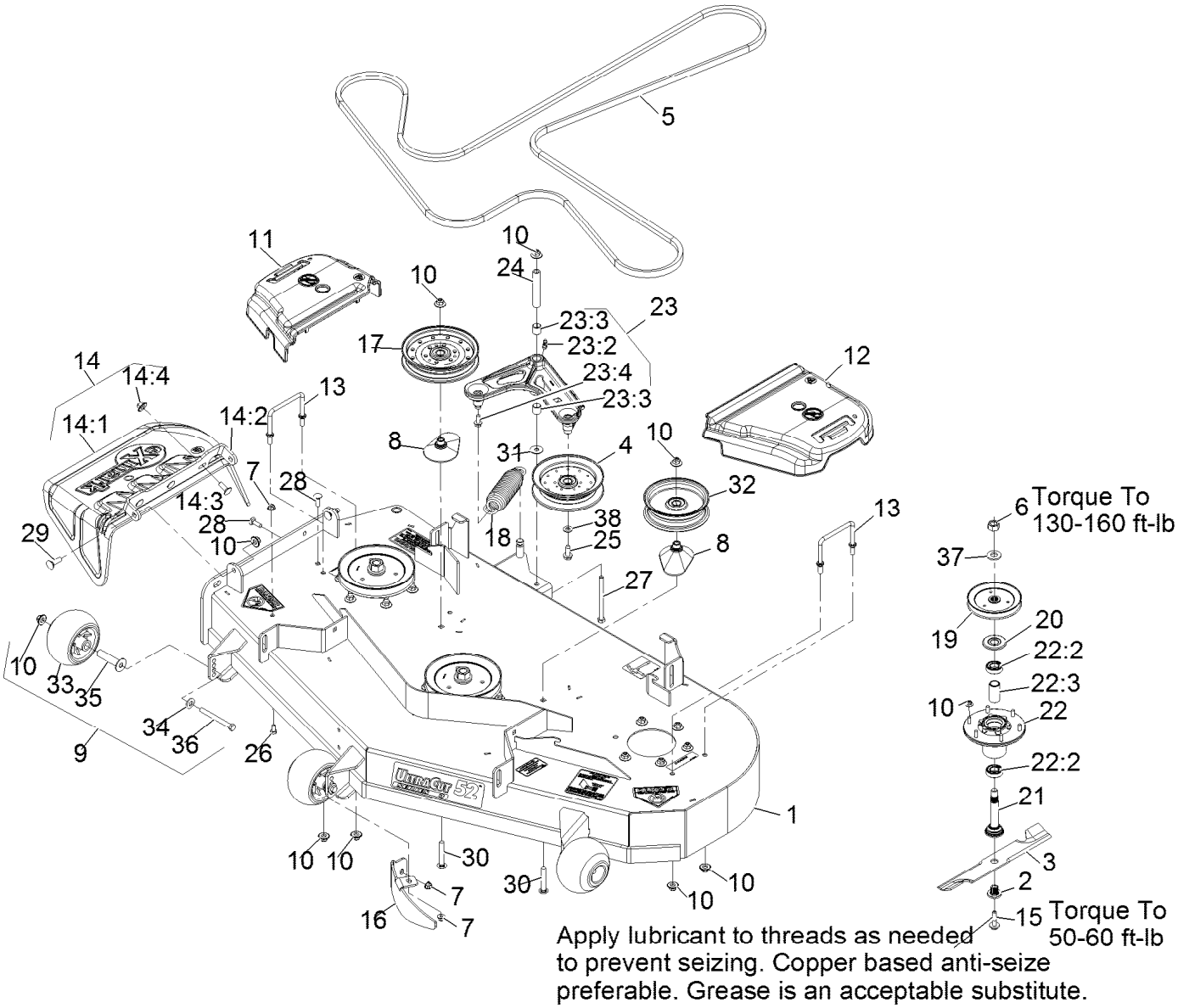
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Complete Deck Assembly No. 116-4812

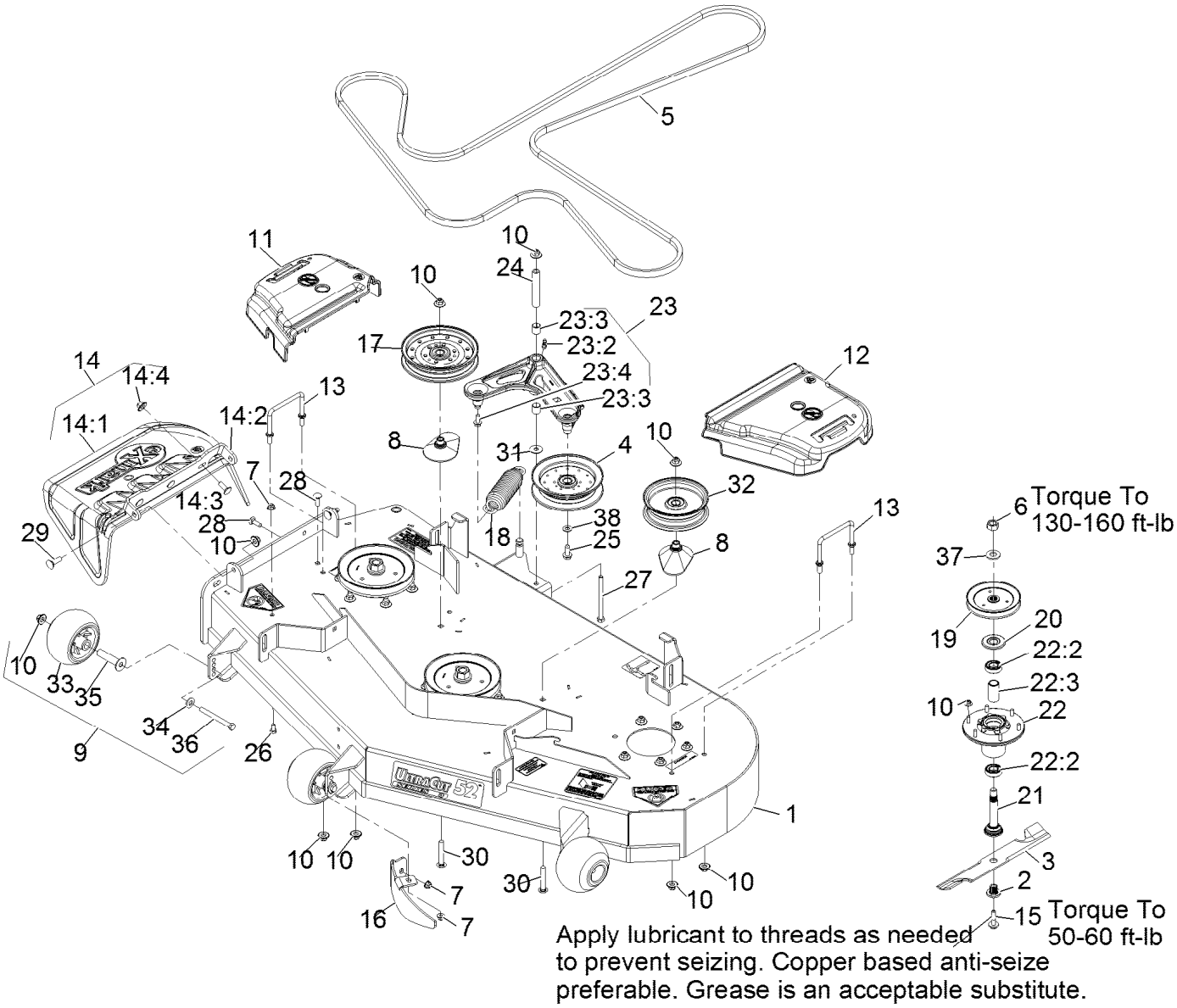
Ref.	*Part Number*	*Qty.*	*Description*
1	116-4812	1	ASM-Deck Complete 523



Deck Assembly

Ref.	Part Number	Qty.	Description
1	116-3196	1	ASM-Deck W/Decals, 52
2	103-3037	3	Bushing, Splined
3	103-6382	3	Blade, Solid
3	103-6387	3	Blade, Low Lift
3	116-5175	3	Blade-Extreme 2, 18.00"
3	103-6402	3	Blade-Notched
3	103-6392	3	Blade, Mulching●
4	116-4668	1	Idler-Pulley, Flanged
5	103-9273	1	Belt, Deck Drive (60")
6	116-7306	3	Nut-Hex
7	104-8300	3	Nut-Nyloc 5/16-18 Flg
8	109-2872	2	Spacer-Pulley
9	116-9981	3	Kit, Anti-Scalp Roller
10	109-6658	30	Nut-Nyloc 3/8-16 Flg
11	109-6935	1	Cover-Belt, RH
12	109-6936	1	Cover-Belt, LH
13	109-6982	2	Wireform-Cover
14	109-7188	1	ASM,Discharge Chute
14:1	109-2738	1	Chute, Discharge
14:2	109-8675-01	1	Bracket,Discharge Chute
14:3	3231-22	3	Bolt-Carriage 3/8-16 X 1
14:4	109-6658	3	Nut-Nyloc 3/8-16 Flg
15	109-9220	3	Screw-Sems 1/2-20 X 2.19
16	116-5835-01	1	Baffle-Dogleg, Lze-Pns-52
17	116-4670	1	Pulley-Idler, Flat
18	116-6317	1	Spring-Extension
19	116-0675	3	Sheave,Blade Drive 6.50
20	116-1286	3	Guard,Bearing Top .989
21	116-3342	3	ASM-Spindle And Seal
22	116-3344	3	ASM-Cutter Hsg With Bearings
22:2	116-0720	2	Bearing-Ball
22:3	116-3312	1	Spacer-Bearing
23	126-0976	1	ASM-Idler Arm W/Bearings
23:2	302-40	1	Zerk-90° 1/4-28
23:3	1-513034	2	Sleeve-Bearing
23:4	32144-11	1	Screw-HWH 5/16-18 X 3/4 Tf

● Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.

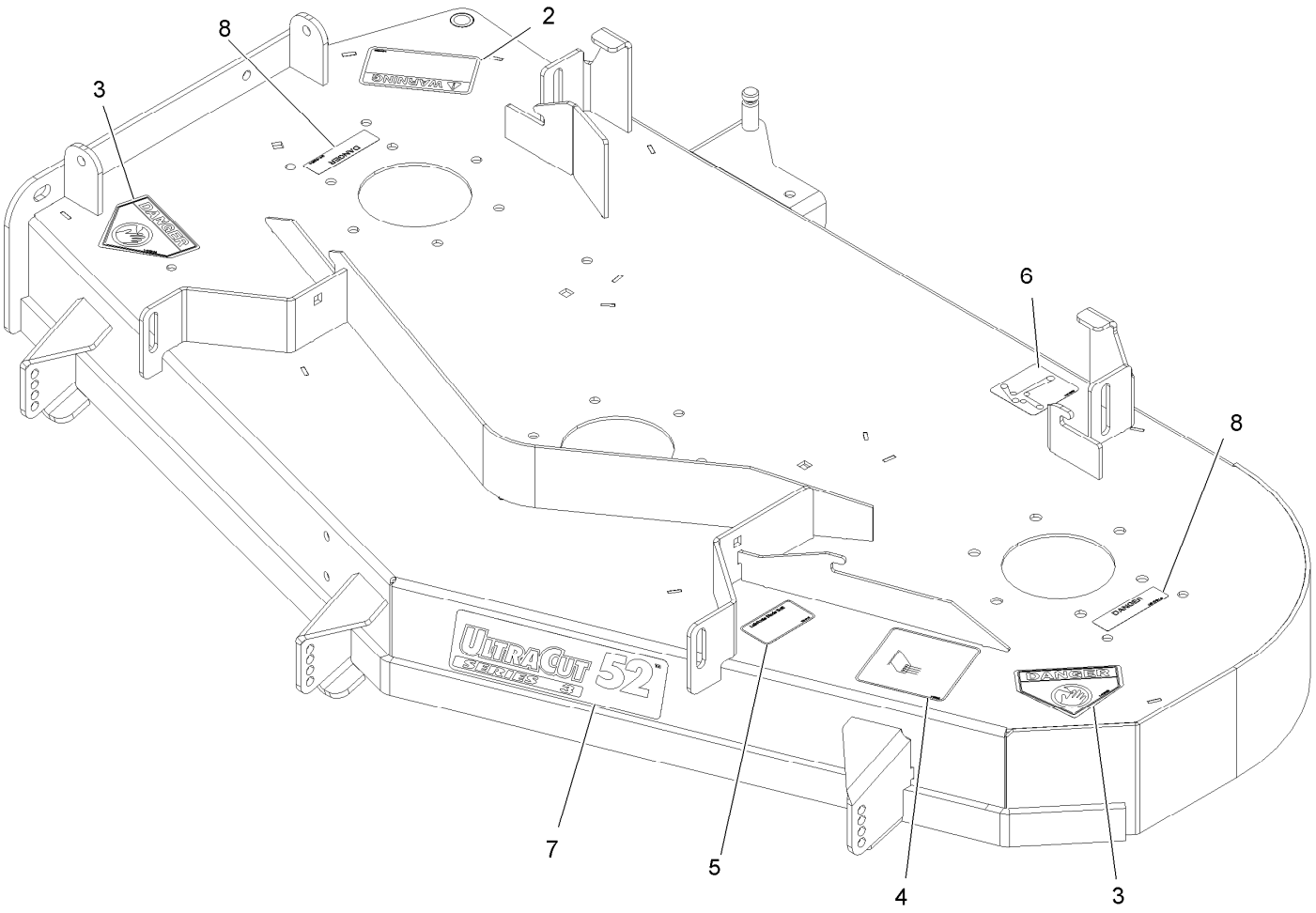


Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
24	116-5111	1	Bushing
25	126-1696	1	Screw-Thread Forming
26	322-2	1	Screw-HH 5/16-18 X 5/8
27	323-23	1	Screw-HH 3/8-16 X 4-1/2
28	3230-2	2	Bolt-Carriage 5/16-18 X 1
29	3231-25	2	Bolt-Carriage 3/8-16 X 1 1/4
30	3231-44	2	Bolt-Carriage 3/8-16 X 2 1/2
31	52-2860	1	Washer

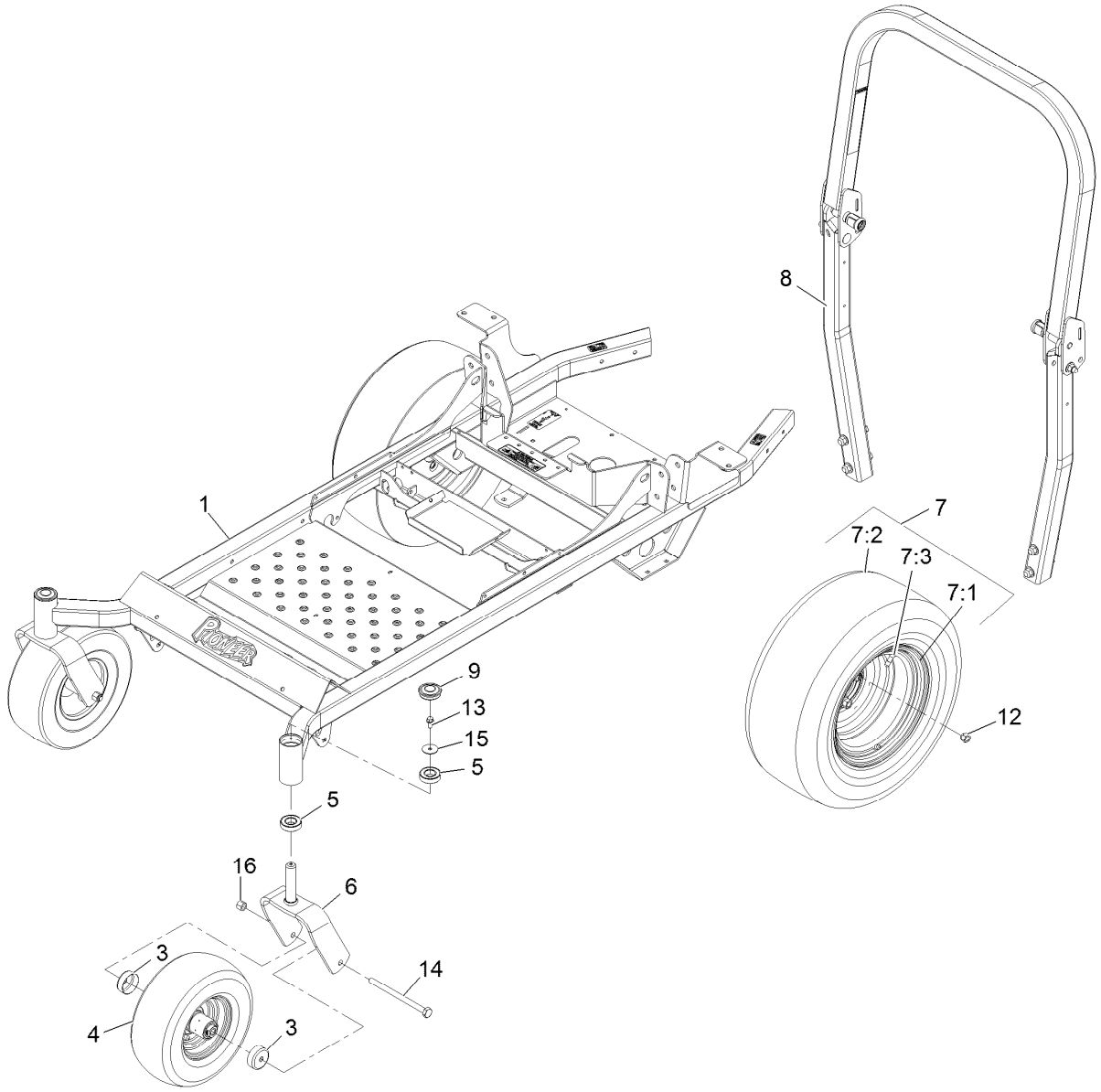
Ref.	Part Number	Qty.	Description
32	116-4669	1	Pulley-Idler Flat
33	103-8415	3	Roller-Anti-Scalp
34	98-5975	3	Washer-Spring Disc 3/8
35	116-8131	3	Axle, Roller
36	116-9362	3	Screw-HH
37	103-2802	3	Washer-Spring Disc 3/4
38	3256-24	1	Washer-Flat

● Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.



Deck W/Decals Assembly No. 116-3196

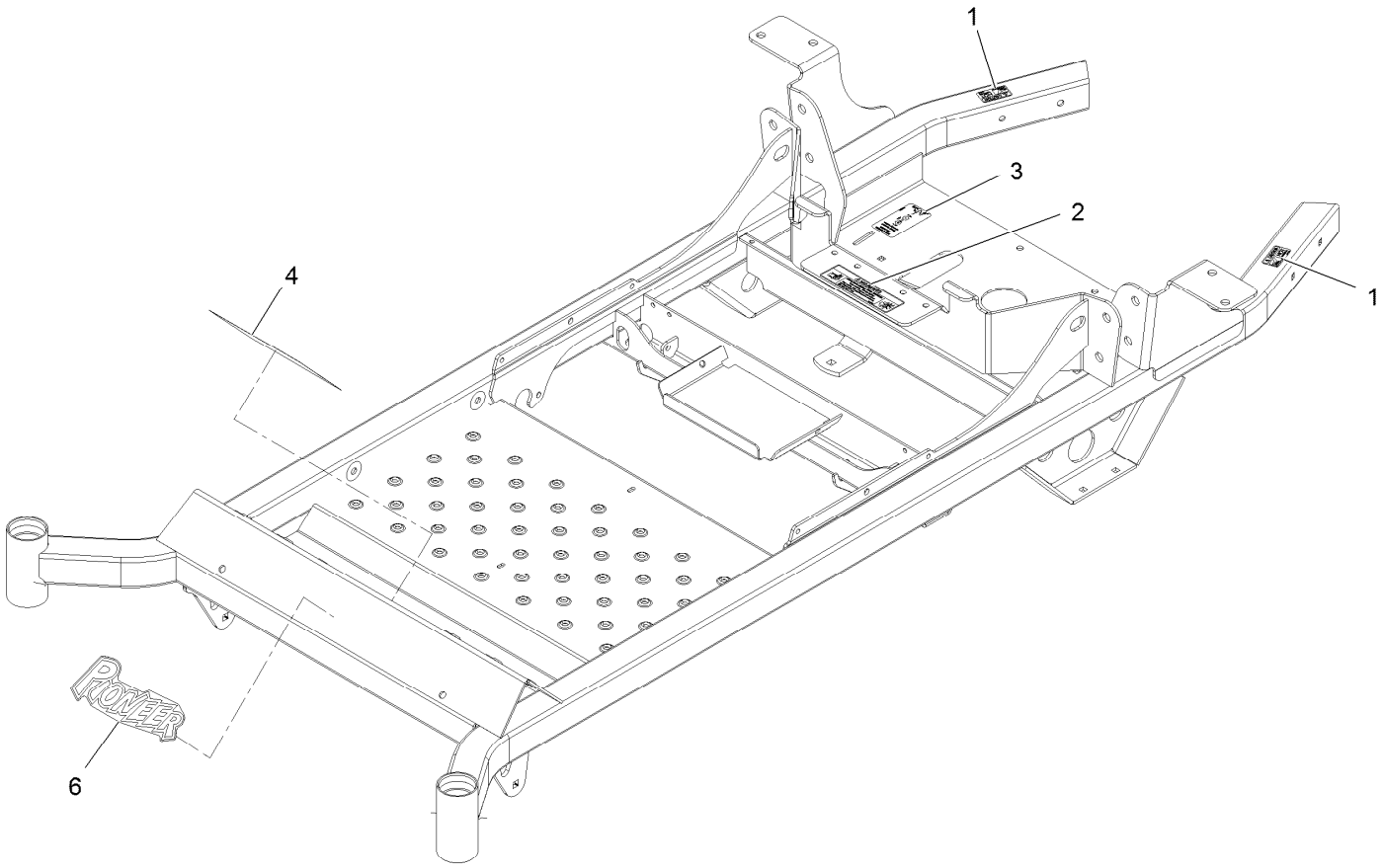
Ref.	*Part Number*	*Qty.*	*Description*
2	1-303508	1	Decal-Warning, Discharge
3	1-403005	2	Decal-Danger
4	1-633922	1	Decal, Anti-Scalp
5	109-3148	1	Decal, Bolt Torque
6	109-6035	1	Decal-Belt Routing
7	116-4699	1	Decal-Ultracut 52 Series 3
8	98-5954	2	Decal-Missing Cover



Main Frame Assembly

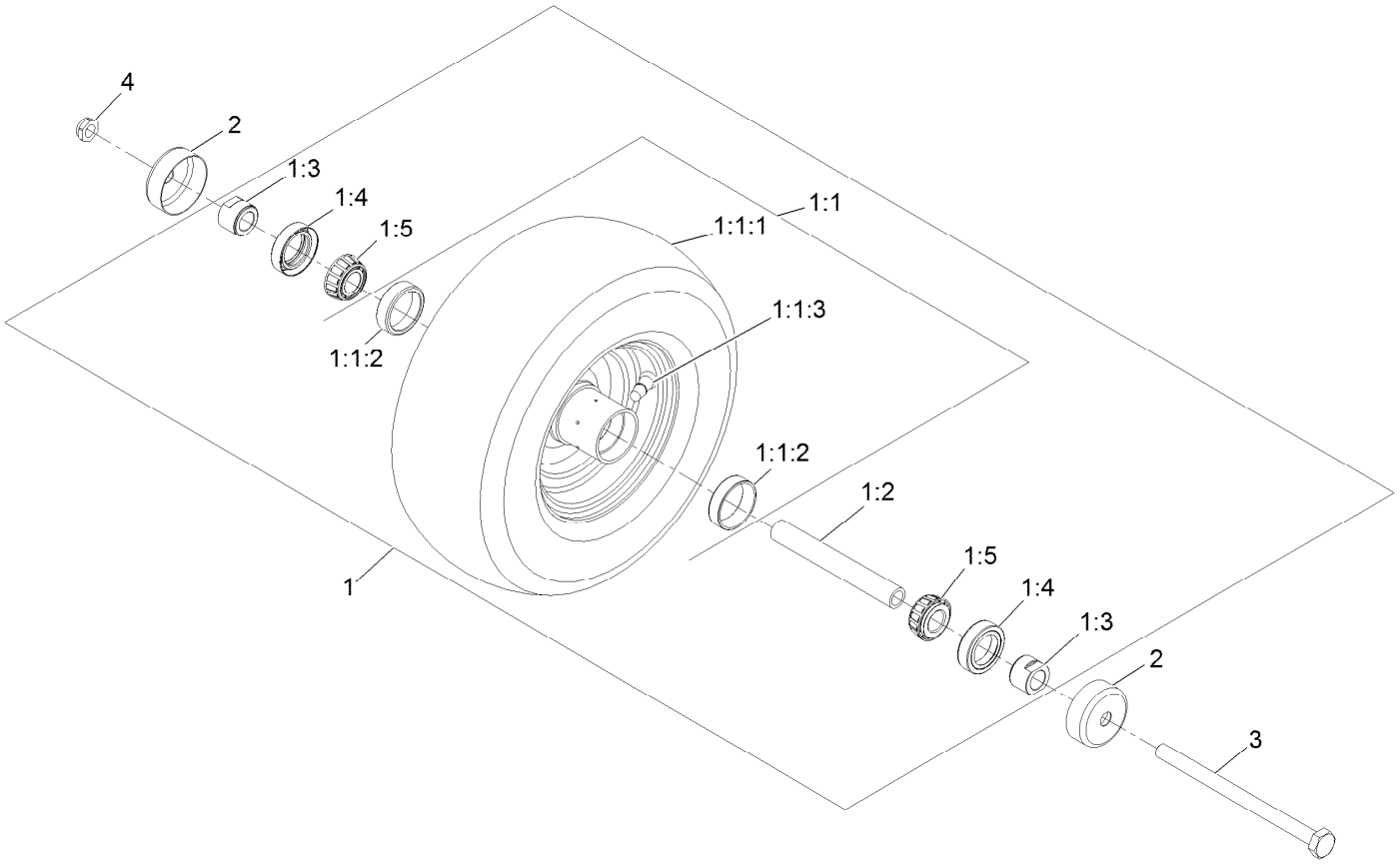
Ref.	Part Number	Qty.	Description
1	116-6831	1	Frame ASM-48-52
3	103-2768	4	Guard-Seal
4	103-5189	2	Asm, Caster Wheel (Pneumatic)
5	109-3678	4	Bearing-Ball
6	116-0611-01	2	Wld,Caster Fork
7	116-6318	2	ASM-Wheel And Tire 22 X 9.50-12
7:1	116-6320	1	Wheel

Ref.	Part Number	Qty.	Description
7:2	120-3271	1	Tire
7:3	232-27	1	Stem-Valve
8	116-3498	1	ASM-ROPS Pioneer
9	116-4348	2	Cap-Grease
12	242-50	8	Nut-Lug 1/2-20
13	3234-5	2	Screw-HH Flg 5/16-18 X 3/4
14	325-36	2	Screw-HH 1/2-13 X 7 1/2
15	3256-68	2	Washer-Flat
16	3296-23	2	Nut-Nyloc 1/2-13



Mainframe W/Decals Assembly No. 116-6831

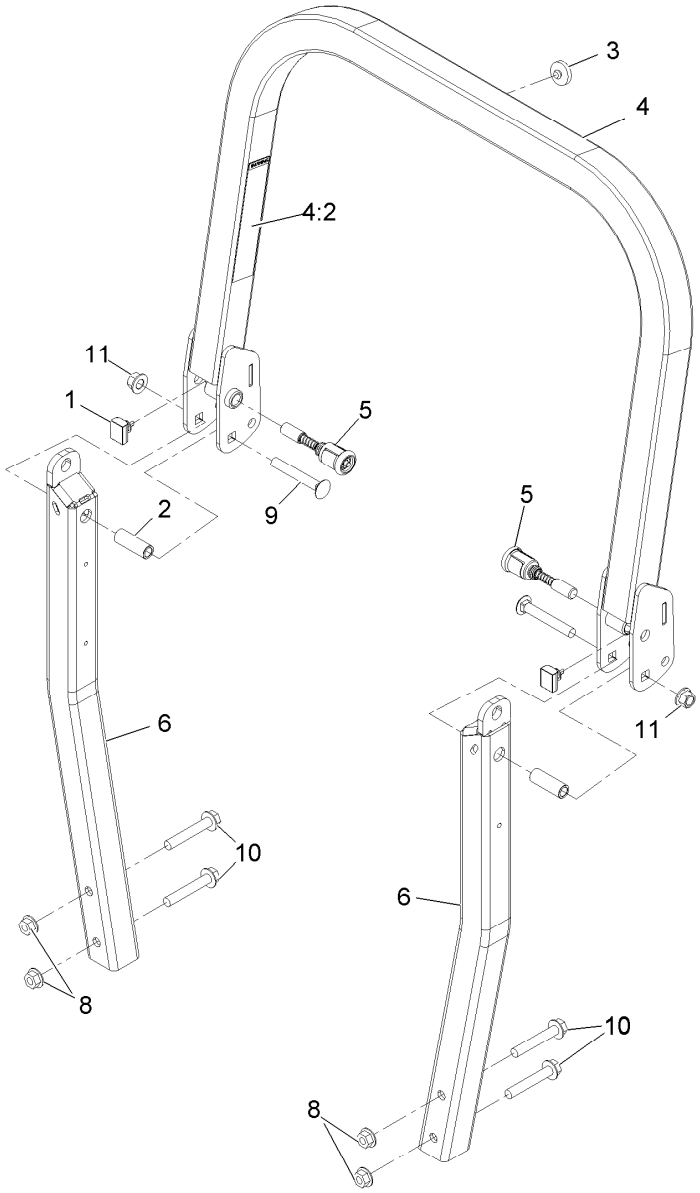
Ref.	*Part Number*	*Qty.*	*Description*
1	103-2076	2	Decal-Caution
2	116-1119	1	Decal,Belt Drive
3	116-6363	2	Decal-Drive Release
4	116-3303	1	Decal-Slope
6	116-4570	1	Decal-Pioneer Logo



Caster Wheel Assembly No. 103-5189

Ref.	*Part Number*	*Qty.*	*Description*
1		1	ASM, Wheel And Brg 13X5.00-6 ●
1:1		1	ASM, Wheel And Tire 13X5.00-6 ●
1:1:1	1-633002	1	Tire
1:1:2	1-633584	2	Bearing-Cup
1:1:3	5108	1	Valve
1:2	103-3155	1	Axle-Caster
1:3	103-3051	2	Spacer-Nut ■
1:4	103-0063	2	Seal-Double Lip
1:5	1-633585	2	Bearing-Cone Tapered Roller
2	103-2768	2	Guard-Seal
3	325-36	1	Screw-HH 1/2-13 X 7 1/2
4	3296-45	1	Nut-Nyloc 1/2-13 Thin

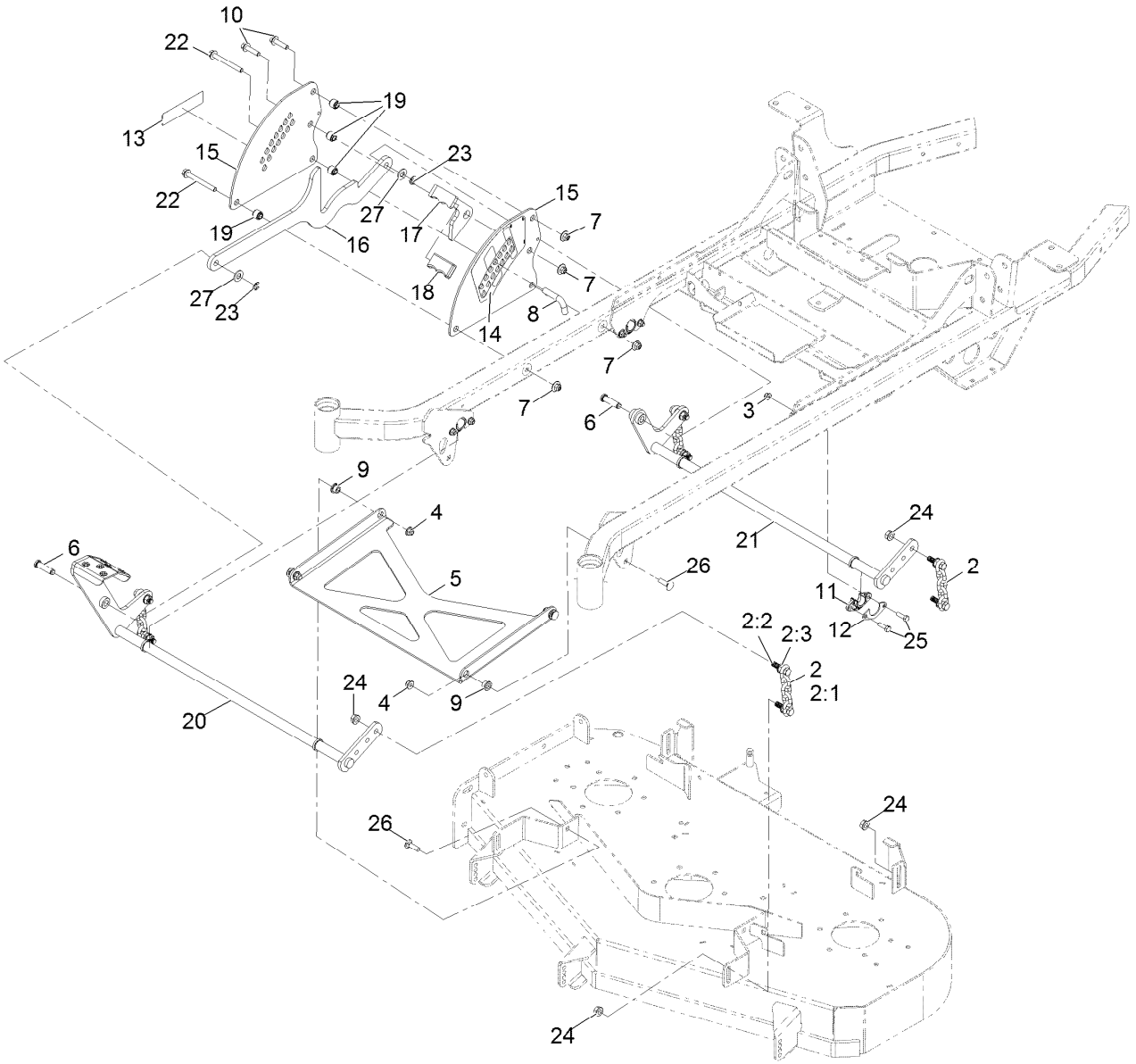
● Not serviced separately
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Roll-Over Protection System Assembly No. 116-3498

Ref.	*Part Number*	*Qty.*	*Description*
1	109-5337	2	Bumper-ROPS
2	109-6653	2	Spacer
3	109-9233	1	Bumper-Push-In, Rubber
4	116-0019	1	Upper ROPS ASM
4:2	107-2102	1	Decal-Warning, Folding ROPS
5	116-0104	2	Pin-Spring
6		2	ASM-Lwr ROPS Leg ●
8	32128-49	4	Nut-Whizlock 1/2-13
9	3233-10	2	Bolt-Carriage 1/2-13 X 3 1/2
10	3234-40	4	Screw-HF
11	99-5107	2	Nut-Lock 1/2-13

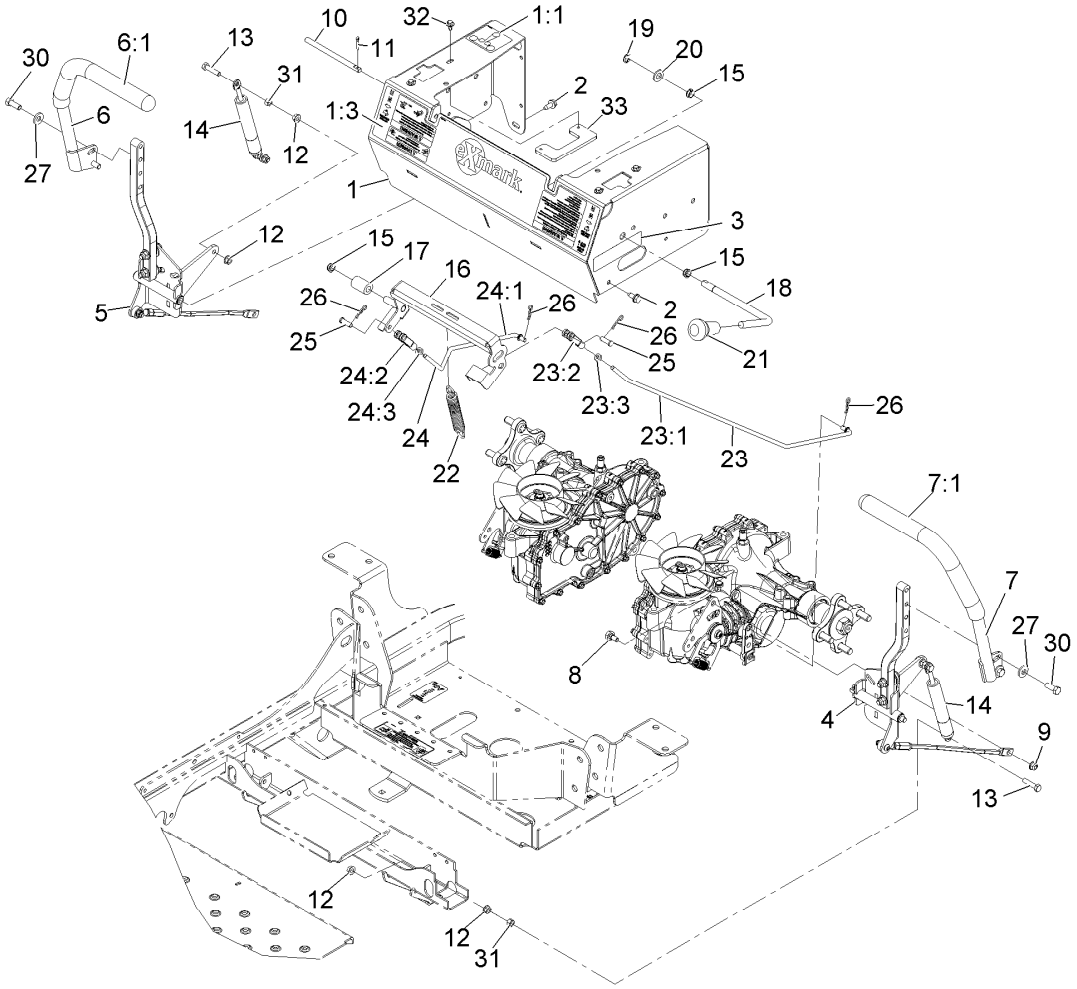
● Not serviced separately



Deck Lift Assembly

Ref.	Part Number	Qty.	Description
2	103-9817	4	Deck Chain ASM
2:1	1-633447	1	Chain-Lift, Deck
2:2	103-1898	2	Screw-HH 7/16-20 X 1-5/8 Sp
2:3	32128-37	2	Nut-Whizlock 7/16-14
3	104-8300	8	Nut-Nyloc 5/16-18 Flg
4	104-8301	4	Nut-Nyloc 3/8-16 Flg
5	109-3723-01	1	Strut-Deck
6	109-5819	2	Pin-Clevis
7	109-6658	4	Nut-Nyloc 3/8-16 Flg
8	116-5584	1	Pin-HOC
9	109-8788	4	Bushing-Flanged
10	114-4681	2	Screw-HHF
11	115-5065	4	Bushing-Flange
12	116-2887	4	Gusset-Lift, Deck

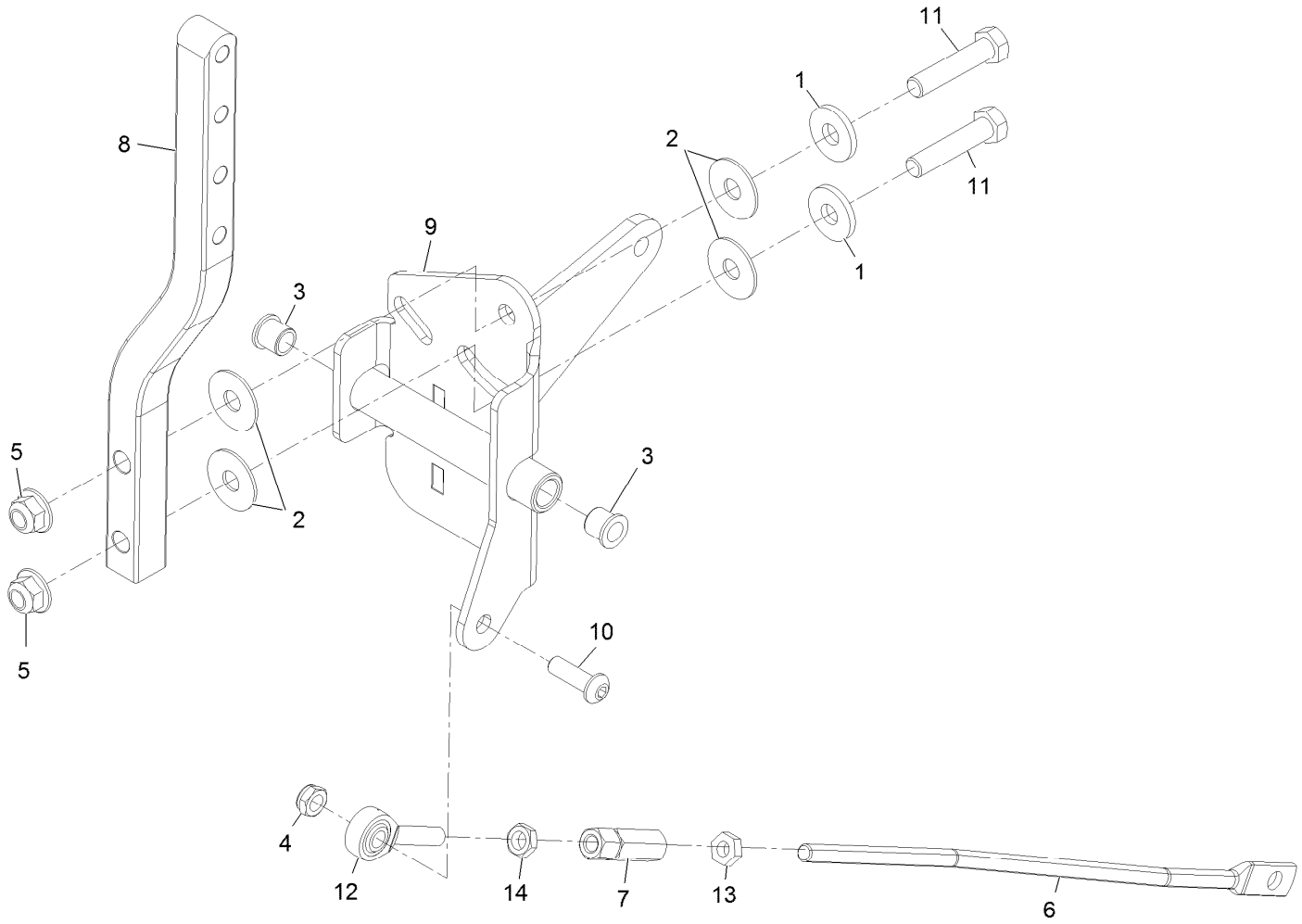
Ref.	Part Number	Qty.	Description
13	116-3884	1	Decal-S-Series
14	116-4308	1	Decal-Height Of Cut
15	116-4309-03	2	Plate,Deck Lift
16	116-4310-03	1	Link-HOC
17	116-4311	1	Transport Lock-HOC
18	116-4312	1	Grip-Bar, Flat
19	116-4313	4	Spacer-Step, Double
20	116-6011-03	1	Wld-Deck Lift Shaft Frt
21	116-6012-03	1	Wld-Deck Lift Shaft Rr
22	116-4701	2	Screw-HHF
23	32120-47	2	Ring-Retaining
24	32128-37	8	Nut-Whizlock 7/16-14
25	322-5	8	Screw-HH 5/16-18 X 1
26	3231-25	4	Bolt-Carriage 3/8-16 X 1 1/4
27	3256-26	2	Washer-1/2 Sae



Motion Control Assembly

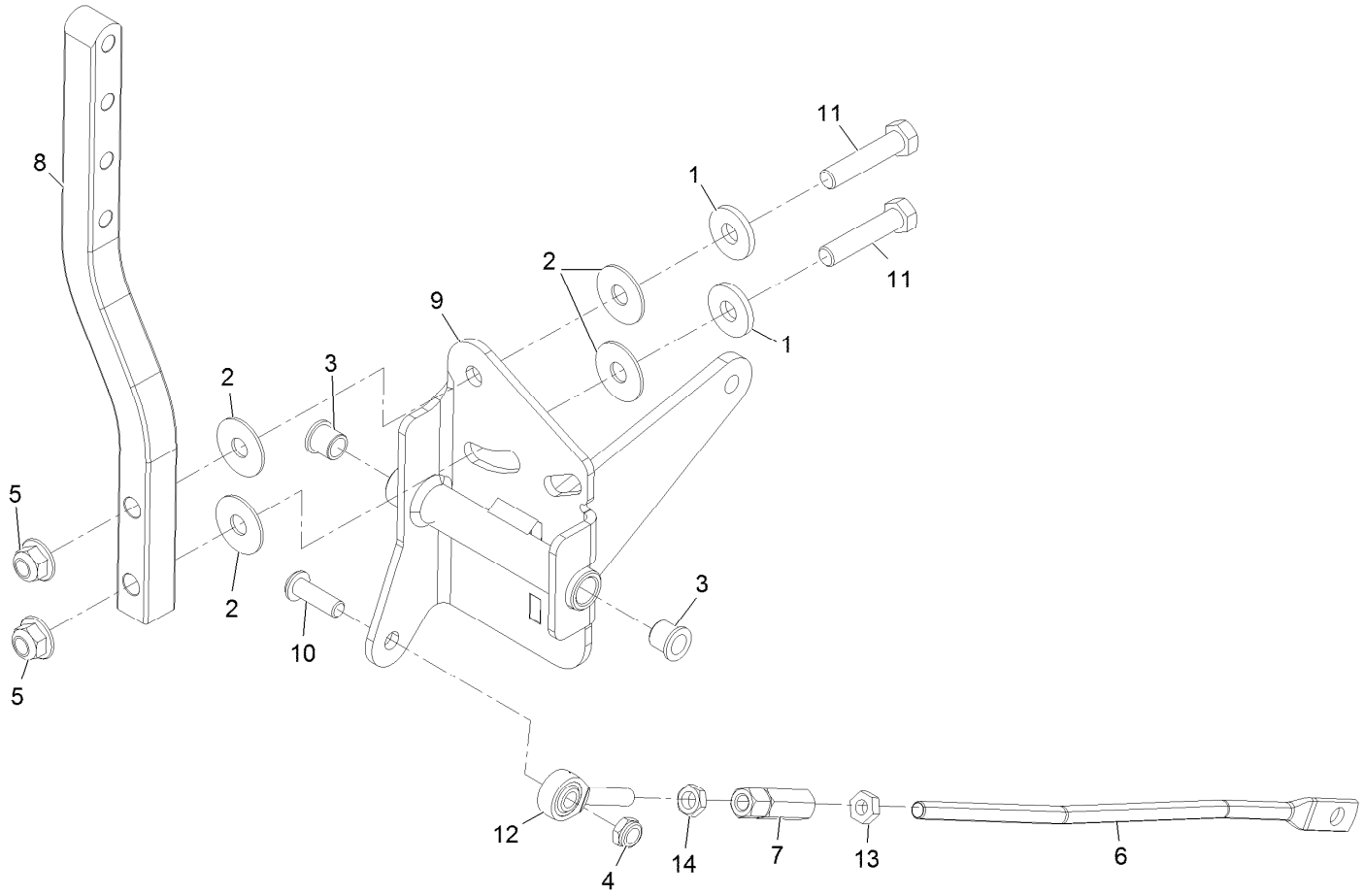
Ref.	Part Number	Qty.	Description
1	116-3188	1	ASM-Mot Ctrl Frm W/Dcl
1:1	109-6014	1	Decal-Belt Routing
1:3	116-4430	1	Decal-Front Panel
2	32144-70	6	Screw-HWH 5/16-18 X 3/4 Tf
3	116-3884	1	Decal-S-Series
4		1	Motion Control ASM-LH ●
5		1	Motion Control ASM-RH ●
6	119-3486	1	RH Handle ASM
6:1	108-6187	1	Grip
7	119-3485	1	LH Handle ASM
7:1	108-6187	1	Grip
8	37-8771	2	Screw-Shoulder 5/16-18 X 5/8
9	104-8300	2	Nut-Nyloc 5/16-18 Flg
10	109-3705	2	Pin-Control Pivot
11	3272-10	2	Pin-Cotter 1/8 X 3/4
12	32128-20	8	Nut-Whizlock 5/16-18
13	1-403180	4	Screw-HH 5/16-18 X 1 1/4 Sp
14	109-5957	2	Damper-Motion Control
15	116-1393	3	Bushing,Snap
16	116-6233	1	Wld-Brake Center Arm
17	109-5010	1	Spacer
18	116-3155	1	Handle,Brake
19	32120-47	1	Ring-Retaining
20	106-9888	1	Washer-Flat
21	106-7952	1	Knob
22	88-6130	1	Spring-Deck, Engagement
23	116-1165	1	Brake Linkage ASM-LH
23:1	116-1167	1	Linkage,Brake LH
23:2	1-303105	1	Yoke-Adjustable
23:3	3220-2	1	Nut-Jam 5/16-24
24	116-1166	1	Brake Linkage ASM-RH
24:1	116-1168	1	Linkage-Brake, RH
24:2	1-303105	1	Yoke-Adjustable
24:3	3220-2	1	Nut-Jam 5/16-24
25	1-808280	2	Pin-Clevis 5/16 X 1 49/64
26	1-806003	4	Hairpin-Cotter
27	98-5975	4	Washer-Spring Disc 3/8
30	323-6	4	Screw-HH 3/8-16 X 1
31	3217-6	4	Nut-Hex 5/16-18
32	46-8560	4	Screw-HHF 1/4-20 X 1/2
33	109-6214	2	Stop-Motion Control

● Not serviced separately



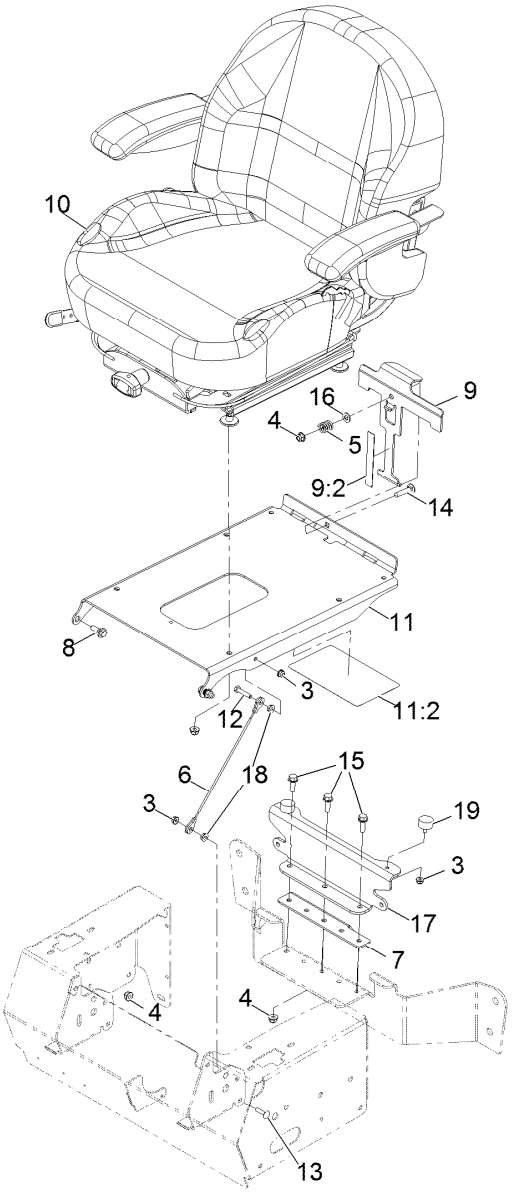
Motion Control Assembly - LH

Ref.	*Part Number*	*Qty.*	*Description*
1	5-0838	2	Washer
2	52-2900	4	Washer-Plastic
3	103-9928	2	Bearing
4	3296-47	1	Nut-Nyloc 5/16-18 Thin
5	104-8301	2	Nut-Nyloc 3/8-16 Flg
6	116-2543	1	Link,Motion Control
7	109-3728	1	Nut-Rod Adjustment
8	116-3183	1	Arm-Motion Control
9	116-5477	1	LH Control Pivot ASM
10	3274-104	1	Screw-Button Head 5/16-18 X 1
11	323-9	2	Screw-HH 3/8-16 X 1 3/4
12	2411-53	1	Balljoint LH
13	3220-2	1	Nut-Jam 5/16-24
14	3220-20	1	Nut-Jam 5/16-24 LH



Motion Control Assembly - RH

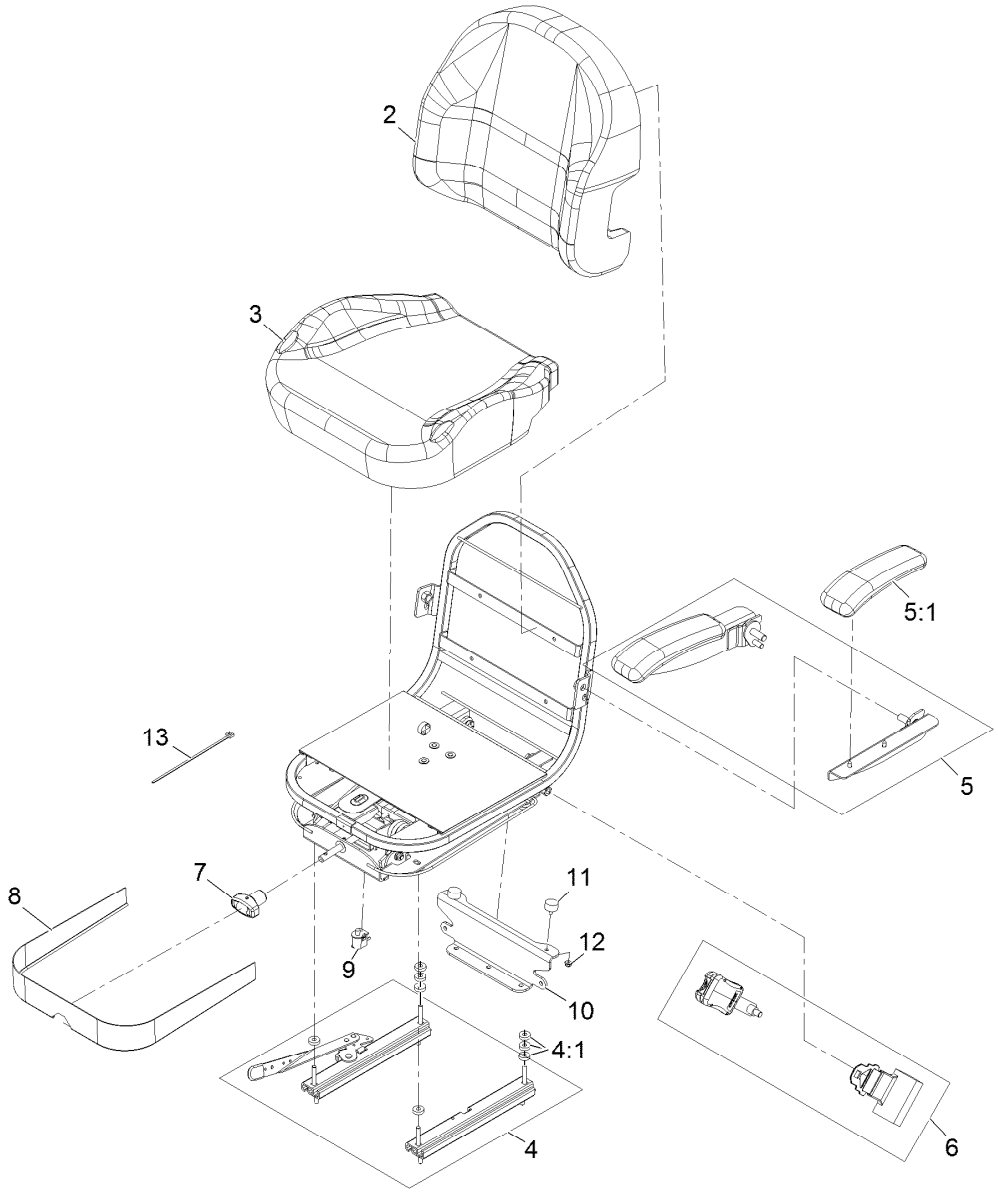
Ref.	*Part Number*	*Qty.*	*Description*
1	5-0838	2	Washer
2	52-2900	4	Washer-Plastic
3	103-9928	2	Bearing
4	3296-47	1	Nut-Nyloc 5/16-18 Thin
5	104-8301	2	Nut-Nyloc 3/8-16 Flg
6	116-2543	1	Link,Motion Control
7	109-3728	1	Nut-Rod Adjustment
8	116-3183	1	Arm-Motion Control
9	116-5476	1	RH Control Pivot ASM
10	3274-104	1	Screw-Button Head 5/16-18 X 1
11	323-9	2	Screw-HH 3/8-16 X 1 3/4
12	2411-53	1	Balljoint LH
13	3220-2	1	Nut-Jam 5/16-24
14	3220-20	1	Nut-Jam 5/16-24 LH



Seat Assembly

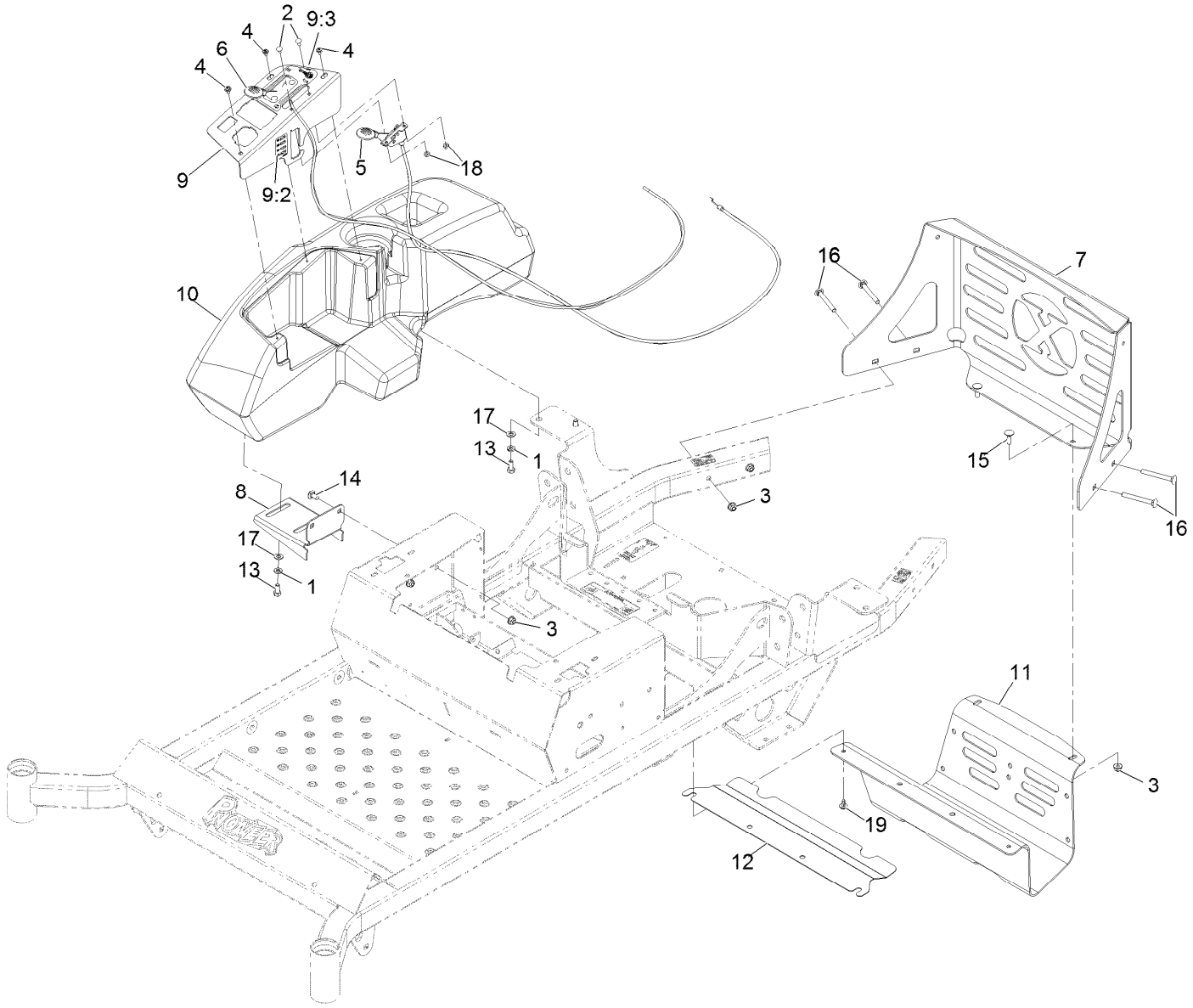
Ref.	Part Number	Qty.	Description
3	104-7201	4	Nut-Nyloc 1/4-20 Flg
4	104-8300	10	Nut-Nyloc 5/16-18 Flg
5	107-3017	1	Spring-Compression
6	109-2628	1	Cable-Stop, Seat
7	116-0871	1	Catch,Seat Latch
8	116-1297	2	Screw-Shoulder
9	116-3121	1	ASM-Seat Latch
9:2	116-3120	1	Strip-Poly Wear
10	126-2802	1	Kit-Seat Suspension
11	116-4418	1	Plate, Seat W/Decals

Ref.	Part Number	Qty.	Description
11:2	109-6016	1	Decal-Service Aid
12	321-8	1	Screw-HH 1/4-20 X 1 1/4
13	3229-2	1	Bolt-Carriage 1/4-20 X 1
14	3230-4	1	Bolt-Carriage 5/16-18 X 1 1/2
15	3234-29	3	Screw-HH Flg 5/16-18 X 1
16	3256-23	1	Washer-5/16 Sae
17	126-0480-01	1	Plate-Seat Support
18	32128-33	2	Nut-Whizlock 1/4-20
19	240-14	2	Bumper-Rubber



Seat W/Tracks Assembly No. 126-2802

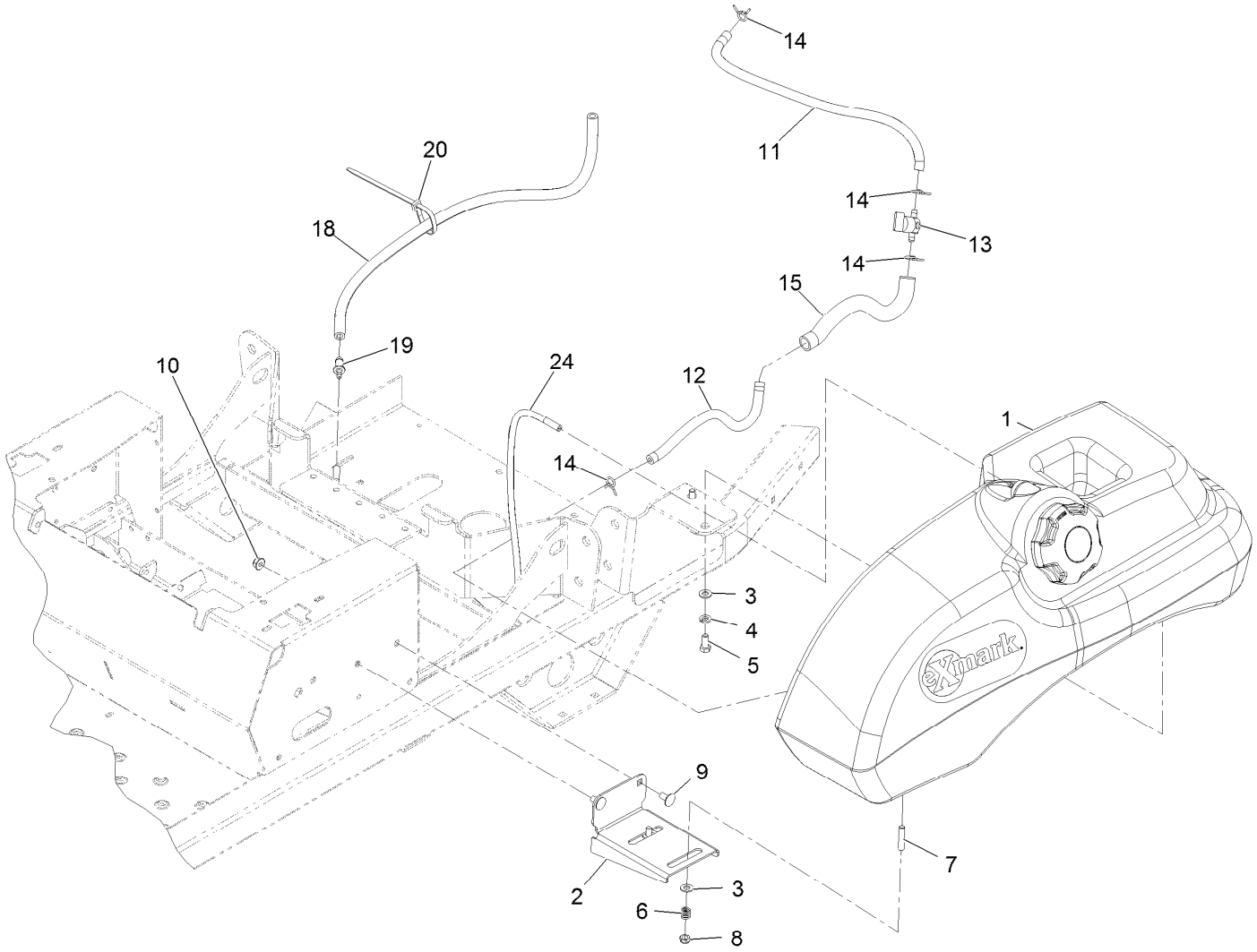
Ref.	*Part Number*	*Qty.*	*Description*
2	126-3505	1	Cover-Seat Back
3	130-0848	1	Cover-Cushion
4	126-3501	1	Kit-Track-Seat 4"
4:1	26-4840	8	Spacer-Pin, Mounting
5	126-2058	1	Armrest Kit
5:1	110-4163	2	Cushion-Rest, Arm
6	126-3504	1	Kit-Seat Belt Service
7	130-0846	1	Knob-Adjuster
8	126-3506	1	Cover-Skirt W/Fasteners
9	82-2190	1	Switch
10	126-0480-01	1	Plate-Seat Support
11	240-14	2	Bumper-Rubber
12	104-7201	2	Nut-Nyloc 1/4-20 Flg
13	1-303335	1	Tie-Cable 7 15/16 (Large)



Controls Assembly

Ref.	Part Number	Qty.	Description
1	1-805005	4	Washer-Lock 5/16 Heavy
2	1-807513	4	Bolt-Carriage #10-24 X 1/2
3	104-8300	8	Nut-Nyloc 5/16-18 Flg
4	109-2661	3	Screw-PPH #10-24 X 1/2
5	126-2800	1	Control-Throttle
6	109-9147	1	Control-Choke
7	116-3453-03	1	Panel,Rear Guard
8	116-3495-03	1	Bracket-Tank And Fender
9	116-9051	1	ASM, Control Panel W/ Decal
9:2	116-1496	1	Decal,Fuse Block
9:3	116-4465	1	Decal-Throttle Choke

Ref.	Part Number	Qty.	Description
10	116-4138	1	Console,RH
11	116-4708-03	1	Guard-Muffler
12	126-0456-03	1	Shield, Heat
13	322-3	4	Screw-HH 5/16-18 X 3/4
14	3230-18	2	Bolt-Carriage 5/16-18 X 5/8
15	3230-2	2	Bolt-Carriage 5/16-18 X 1
16	3230-9	4	Bolt-Carriage 5/16-18 X 2 3/4
17	3256-23	4	Washer-5/16 Sae
18	3296-2	4	Nut-Nyloc #10-24
19	46-8560	2	Screw-HHF 1/4-20 X 1/2

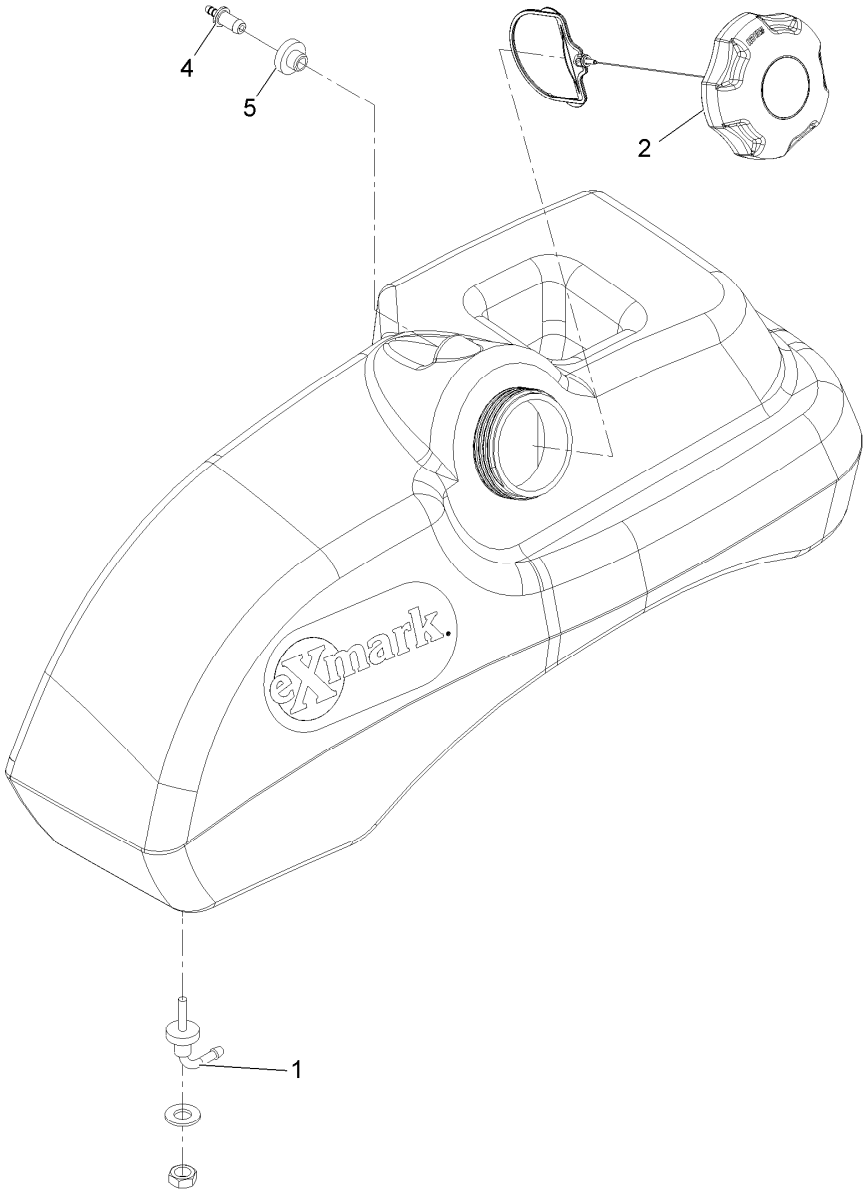


Fuel Tank Mounting Assembly

Ref.	Part Number	Qty.	Description
1	116-4610	1	ASM-Fuel Tank
2	116-3495-03	1	Bracket-Tank And Fender
3	3256-23	4	Washer-5/16 Sae
4	1-805005	2	Washer-Lock 5/16 Heavy
5	322-3	2	Screw-HH 5/16-18 X 3/4
6	1-633349	2	Spring-Compression
7	1-633023	2	Stud-Fuel Tank ●
8	3296-47	2	Nut-Nyloc 5/16-18 Thin
9	3230-18	2	Bolt-Carriage 5/16-18 X 5/8
10	104-8300	2	Nut-Nyloc 5/16-18 Flg

Ref.	Part Number	Qty.	Description
11	110-5706	1	Hose-Fuel
12	109-0282	1	Hose-Fuel
13	1-603770	1	Valve-Fuel
14	1-303077	4	Clamp-Fuel Line
15	116-4515	1	Conduit-Fuel Line
18	114-0832	1	Hose-Fuel
19	116-4630	1	Fitting-Straight Orifice
20	1-303335	1	Tie-Plastic
24	116-4802	1	Hose,Emissions

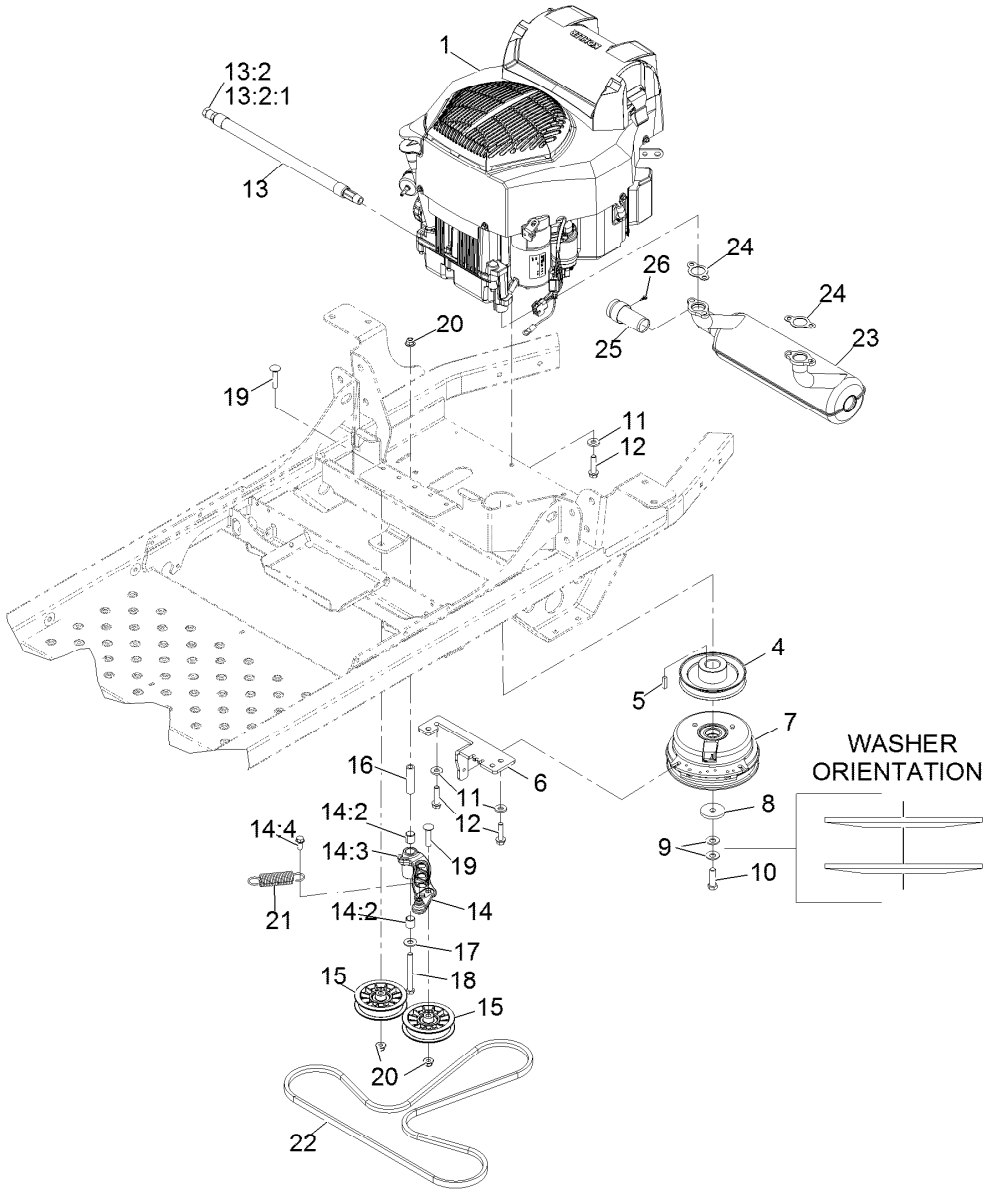
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Fuel Tank Assembly No. 116-4610

Ref.	*Part Number*	*Qty.*	*Description*
1	103-2605	1	Fitting-Fuel Bulkhead W/Strainer ●
2	120-5461	1	Cap-Fuel, Ratcheting
4	116-4630	1	Fitting-Straight Orifice
5	46-6560	1	Bushing

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Engine Assembly

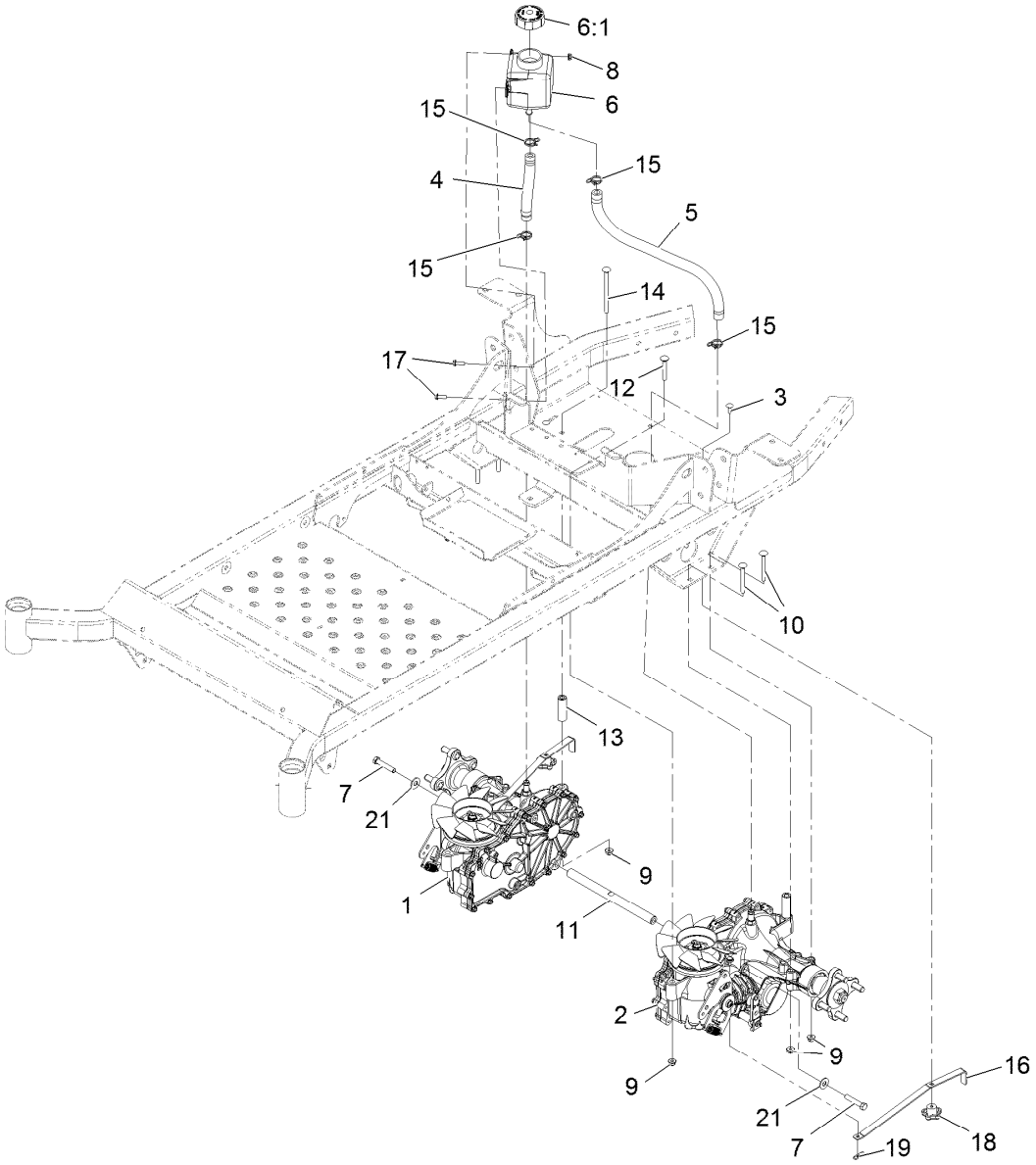
Ref.	Part Number	Qty.	Description
1		1	Engine - Kohler Zt720 ●■
4	116-1946	1	Sheave-Pump, Drive
5	1-807259	1	Key-Machine 1/4 X 1/4 X 1
6	116-4773-03	1	Anchor-Clutch
7	116-1947	1	Clutch
8	109-6919	1	Washer-Clutch
9	1-603610	2	Washer-Spring Disc 7/16
10	109-9761	1	Screw-HH 7/16-20 X 1 1/2 W/Loctite ◆
11	98-5975	4	Washer-Spring Disc 3/8
12	32144-102	4	Screw-HWH 3/8-16 X 1 1/2 Taptite
13	116-5316	1	Oil Drain Hose ASM
13:2	353-508	1	Plug-W/O-Ring
13:2:1	237-42	1	O-Ring
14	126-0973	1	ASM-Idler Arm W/Bearings
14:2	1-513034	2	Sleeve-Bearing
14:3	302-40	1	Zerk-90° 1/4-28
14:4	32144-11	1	Screw-HWH 5/16-18 X 3/4 Tf
15	116-2456	2	Pulley-Flat, 3.50 Dia
16	1-603384	1	Bushing-Pivot, Idler
17	3256-4	1	Washer-3/8 Std
18	323-15	1	Screw-HH 3/8-16 X 3 1/2
19	3231-5	2	Bolt-Carriage 3/8-16 X 1 3/4
20	104-8301	3	Nut-Nyloc 3/8-16 Flg
21	1-603402	1	Spring-Extension
22	115-9613	1	V-Belt
23	126-1477	1	Muffler, Kohler ▲
24	110-6697	2	Gasket-Exhaust
25	126-0268	1	Arrestor-Spark
26	126-0275	1	Screw-HWH

● Not serviced separately

■ Obtain parts from www.kohlerplus.com

▲ Includes spark arrestor and mounting screw.

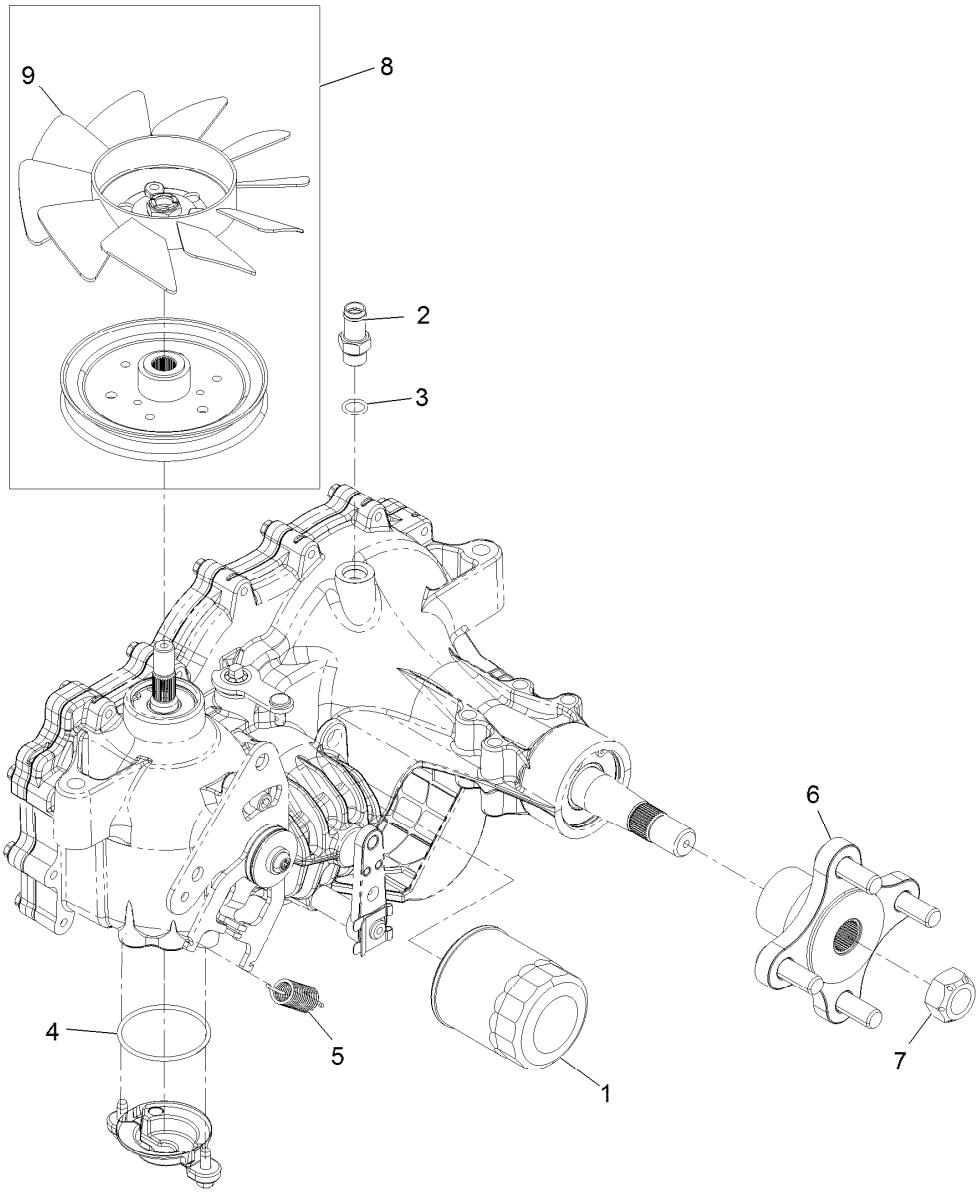
◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	116-3174	1	Transaxle ASM
2	116-3173	1	Transaxle ASM
3	3229-1	2	Bolt-Carriage 1/4-20 X 3/4
4	116-5641	1	Hose-Hydraulic
5	116-5642	1	Hose-Hydraulic
6	109-2250	1	Vent-Tank, Hydro
6:1	109-3320	1	Cap-Reservoir, HYD
7	94-7972	2	Screw-HH W/Loctite ●
8	104-7201	2	Nut-Nyloc 1/4-20 Flg
9	104-8300	8	Nut-Nyloc 5/16-18 Flg
10	3230-9	4	Bolt-Carriage 5/16-18 X 2 3/4
11	116-6833	1	Shaft-Spacer
12	3230-7	2	Bolt-Carriage 5/16-18 X 2 1/4
13	116-5809	2	Spacer-Hydro
14	3230-30	2	Bolt-Carriage 5/16-18 X 4 1/2
15	126-0327	4	Clamp-Hose
16	109-5395	2	Arm-Hydro Bypass
17	32105-15	2	Screw-Machine 1/4-20 X 3/4
18	108-6402	2	Knob-Handle
19	1-806003	2	Hairpin-Cotter
21	3256-4	2	Washer-3/8 Std

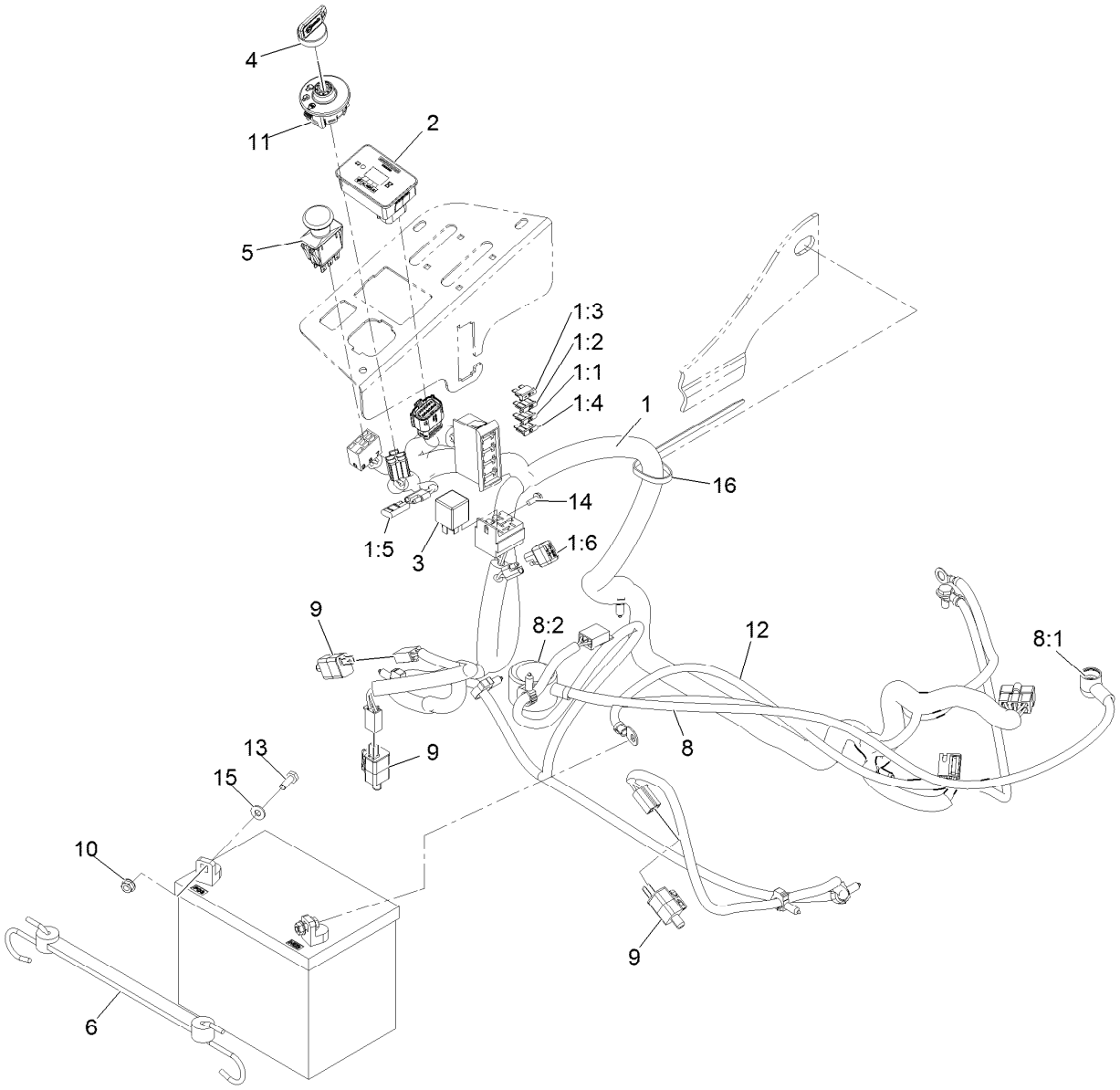
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Transaxle Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	109-3321	1	Element-Oil Filter, HYD
2	109-3278	1	Adapter-Straight
3	237-42	1	O-Ring
4	109-3540	1	O Ring-Seal
5	109-5592	1	Spring-Extension
6	109-5939	1	Hub Kit
7	109-3536	1	Nut-Hub
8	109-5938	1	Fan And Pulley Kit
9	114-8453	1	Fan-7.0
99	109-3537	1	Seal Kit ●

● Not illustrated



Electrical Assembly

Ref.	Part Number	Qty.	Description
1	116-4861	1	Harness, Wire ●
1:1	109102	1	Fuse-Blade, 25 Amp
1:2	1-816001	1	Fuse-Blade Type, 20 Amp
1:3	109355	1	Fuse-Blade, 15 Amp
1:4	218-578	1	Fuse-Blade, 10 Amp
1:5	116-0053	1	Cap-Plug
1:6	103-3895	1	Diode-Tvs
2	116-5609	1	Module ASM
3	1-643275	1	Relay-12Vdc 40 Amp
4	1-603511	1	Key-Ignition
4	103-2106	1	Key-Exmark Logo
5	103-5221	1	Switch-PTO
6	104-2466	1	Holddown-Battery

Ref.	Part Number	Qty.	Description
8	109-7630	1	Positive Battery Cable ASM
8:1	109-2407	1	Insulator-Battery
8:2	1-543393	1	Insulator-Solenoid
9	110-6765	3	Switch
10	32128-33	2	Nut-Whizlock 1/4-20
11	117-2221	1	Switch-Ignition
12	117-7240	1	Cable-Battery, Negative
13	321-4	2	Screw-HH 1/4-20 X 3/4
14	32144-1	1	Screw-HWH #10-24 X 1/2 Taptite
15	3256-22	2	Washer-1/4 Sae
16	1-303335	1	Tie-Cable 7 15/16 (Large)

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:

Notes:

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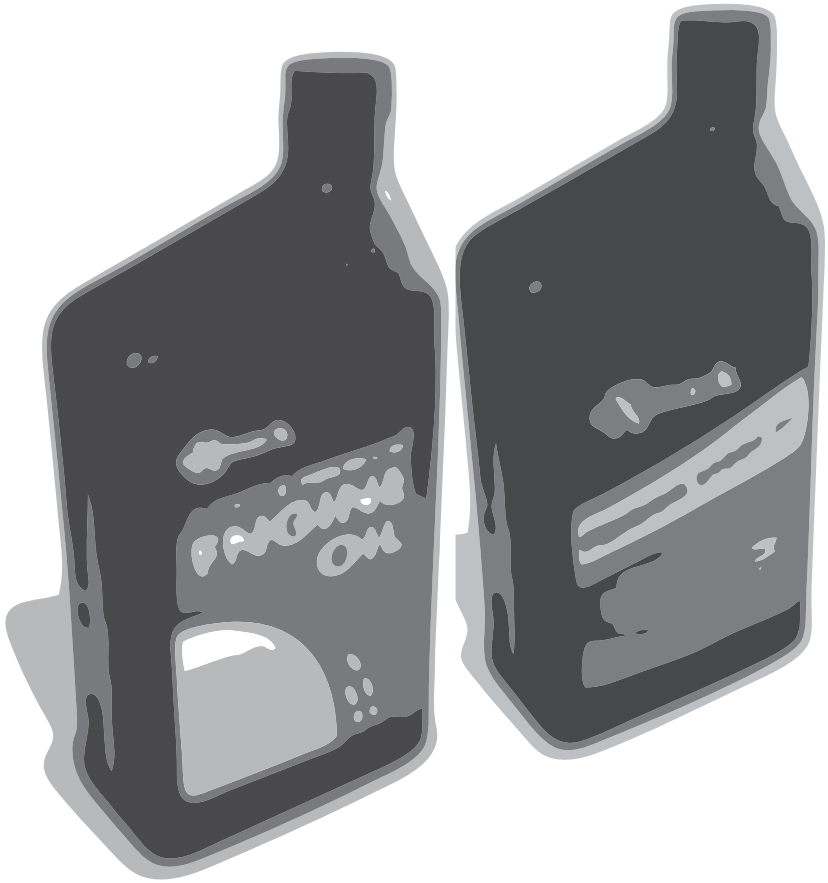
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