



MODEL NO. 30243-30001 & UP

**OPERATOR'S
MANUAL****GROUNDMASTER® 223D**
4 WHEEL DRIVE TRACTION UNIT

The GROUNDMASTER 223-D 4-Wheel Drive conforms to the American National Standards Institute's safety standards for riding mowers; thus, TORO proudly displays the ANSI safety seal.



To assure maximum safety, optimum performance, and to gain knowledge of the product, it is essential that you or any other operator of the mower read and understand the contents of this manual before the engine is ever started. Pay particular attention to the SAFETY INSTRUCTIONS highlighted by this symbol —



The safety alert symbol means CAUTION, WARNING or DANGER — personal safety instruction. Failure to comply with the instruction may result in personal injury.



FOREWORD

The GROUNDMASTER 223–D 4 Wheel Drive was developed to satisfy the demand for a maneuverable, intermediate size, turf maintenance rotary mower. The machine has advanced concepts in engineering, design and safety; and if maintained properly, it will give excellent service.

Since the GROUNDMASTER 223–D 4 Wheel Drive is a high quality product, Toro is concerned about the future use of the machine and the safety of the user. Read this manual to familiarize yourself with the proper set up, operation, and maintenance instructions. The major sections of this manual are:

- | | |
|------------------------|---------------------------|
| 1. Safety Instructions | 4. Operating Instructions |
| 2. Set Up Instructions | 5. Maintenance |
| 3. Before Operating | |

Certain information in this manual is emphasized. DANGER, WARNING and CAUTION identify personal safety related information. IMPORTANT identifies mechanical information demanding special attention. Be sure to read the directive because it deals with the possibility of damaging a part or parts of the machine. NOTE identifies general information worthy of special attention.

If help concerning set up, operation, maintenance or safety is ever needed, contact a local Authorized Toro Distributor. In addition to genuine Toro replacement parts, the distributor also has optional equipment from the complete line of Toro turf care equipment. Keep your Toro all Toro — buy genuine Toro replacement parts and accessories.

SPARK ARRESTER

Because in some areas there are local, state or federal regulations requiring that a spark arrestor muffler be used on the engine of this mower, a spark arrestor screen is available as an option. If a spark arrestor muffler is required, order the following part from you Authorized Toro Distributor.

(1) 75–6880 Spark Arrestor Screen

This part is certified to meet the requirements of USDA Forest Service Standard No. 5100–1A.

When the mower is used or operated on any California forest, brush or grass covered land, a properly operating spark arrester must be attached to the muffler. The operator is violating state law, Section 442 Public Resources Code if a spark arrester is not used.

Whenever you have questions or need service, contact your local authorized Toro Distributor. In addition to having a complete line of accessories and professional turf care service technicians, the distributor has a complete line of genuine TORO replacement parts to keep your machine operating properly. Keep your TORO all TORO. Buy genuine TORO parts and accessories.

TABLE OF CONTENTS

SAFETY INSTRUCTIONS	4	Servicing Air Cleaner Filter	22
SAFETY AND INSTRUCTION DECALS	6	Inspecting Filter Element	23
SPECIFICATIONS	7	Cleaning Radiator And Screen	23
LOOSE PARTS CHART	8	Changing Engine Oil And Filter	23
SET-UP INSTRUCTIONS	8	Servicing Fuel System	23
BEFORE OPERATING	12	Bleeding Air From Injectors	25
Check Engine Oil	12	Servicing Engine Belts	25
Check Cooling System	12	PTO Belt	26
Check Hydraulic System Fluid	13	PTO Clutch Adjustment	26
Fill Fuel Tank	14	Changing Coolant In Cooling System	27
Check Rear Axle Lubricant	14	Adjusting Transmission For Neutral	27
CONTROLS	15	Changing Hydraulic Oil And Filter	27
OPERATING INSTRUCTIONS	17	Adjusting Service Brakes	28
Starting and Stopping	17	Changing Rear Axle Lubricant	28
Bleeding Fuel System	17	Rear Wheel Toe-in	29
Checking Interlock System	18	Adjusting Steering Stops	29
Operating Characteristics	18	Servicing Battery	29
Pushing Or Towing Traction Unit	19	Wiring Harness Service	29
LUBRICATION	20	Fuses	29
MAINTENANCE	20	PRODUCT IDENTIFICATION	30
Greasing Bearings And Bushings	19-21	PREPARATION FOR SEASONAL STORAGE ...	30
General Air Cleaner Maintenance	22	SERVICE INTERVAL CHART	31
Servicing Dust Cup and Baffle	22	THE TORO PROMISE	Back Cover



SAFETY INSTRUCTIONS

The **GROUNDMASTER 223—D 4 Wheel Drive** was tested and certified by **TORO** for compliance with the **B71.4-1984** specifications of the **American National Standards Institute**. Although hazard control and accident prevention partially are dependent upon the design and configuration of the machine, these factors are also dependent upon the awareness, concern, and proper training of the personnel involved in the operation, transport, maintenance, and storage of the machine. Improper use or maintenance of the machine can result in injury or death. To reduce the potential for injury or death, comply with the following safety instructions.

WARNING: Engine exhaust contains carbon monoxide which is an odorless, deadly poison. Carbon monoxide is also known to the State of California to cause birth defects. Do not run engine indoors or in an enclosed area.

BEFORE OPERATING

1. Read and understand the contents of this manual before starting and operating the machine. Become familiar with the controls and know how to stop the machine and engine quickly. A free replacement manual is available by sending the complete model and serial number to:

The Toro Company
8111 Lyndale Avenue South
Minneapolis, Minnesota 55420—1196.

2. Never allow children to operate the machine. Do not allow adults to operate machine without proper instruction. Only trained operators who have read this manual should operate this machine.

3. Never operate the machine when under the influence of drugs or alcohol.

4. Remove all debris or other objects that might be picked up and thrown by the blades or fast moving components from other attached implements. Keep all bystanders away from operating area.

5. Keep all shields, safety devices and decals in place. If a shield, safety device or decal is defective, illegible or damaged, repair or replace it before operating the machine. Also tighten any loose nuts, bolts or screws to ensure machine is in safe operating condition.

6. Always wear substantial shoes. Do not operate machine while wearing sandals, tennis shoes, sneakers or when barefoot. Do not wear loose fitting clothing that could get caught in moving parts and possibly cause personal injury. Wearing safety glasses, safety shoes, long pants and a helmet is

advisable and required by some local ordinances and insurance regulations.

7. Check carefully for overhead clearances before driving under any objects.

8. Check interlock switches daily for proper operation (Refer To Checking Interlock Switches, Page 18). Do not rely entirely on safety switches -shut off engine before getting off seat. If a switch fails, replace it before operating the machine. The interlock system is for your protection, so do not bypass it. Replace all interlock switches every two years. Interlock switches should be adjusted so:

A. Engine cannot be started unless traction pedal is released (neutral position)—and PTO lever is **DISENGAGED** (off position).

B. Engine stops if operator gets off seat when traction pedal is depressed.

C. Engine stops if operator gets off seat when PTO lever is **ENGAGED** (on position).

9. Grass deflectors must be installed in lowest position on side discharge units.

10. Since diesel fuel is highly flammable, handle it carefully:

A. Use an approved fuel container.

B. Do not remove fuel tank cap while engine is hot or running.

C. Do not smoke while handling fuel.

D. Fill fuel tank outdoors and only to within an inch from the top of the tank, not the filler neck. Do not overfill.

E. Wipe up any spilled fuel.

WHILE OPERATING

11. Sit on the seat when starting and operating the machine.

12. Before starting the engine:

A. Engage the parking brake.

B. Make sure traction pedal is in **NEUTRAL** and PTO switch in **OFF** position.

C. After engine is started, release parking brake and keep foot off traction pedal. Machine must not move. If movement is evident, the neutral return mechanism is adjusted incorrectly; therefore, shut engine off and adjust until machine does not move when traction pedal is released.

13. Seating capacity is one person. Therefore, never carry passengers.

14. Do not run engine in a confined area without adequate ventilation. Exhaust fumes are hazardous and could possibly be deadly.



SAFETY INSTRUCTIONS

15. Using the machine demands attention and to prevent loss of control:

- A. Operate only in daylight or when there is good artificial light.
- B. Drive slowly. Avoid sudden stops and starts.
- C. Watch for holes or other hidden hazards.
- D. Look behind machine before backing up.
- E. Do not drive close to a sand trap, ditch, creek or other hazard.
- F. Reduce speed when making sharp turns and turning on a hillside.

16. Traverse slopes carefully. Do not start or stop suddenly when traveling uphill or downhill.

17. Operator must be skilled and trained in how to drive on hillsides. Failure to use caution on slopes or hills may cause loss of control and vehicle to tip or roll possibly resulting in personal injury or death.

18. This product may exceed noise levels of 85 dB(A) at the operator position. Ear protectors are recommended for prolonged exposure to reduce the potential of permanent hearing damage.

19. When operating 4 wheel drive machine, always use the seat belt and ROPS together and have seat pivot retaining pin installed.

20. If engine stalls or loses headway and cannot make it to the top of a slope, do not turn machine around. Always back slowly straight down the slope.

21. Never raise the cutting unit or other attached implement while the blades or other parts are rotating.

22. The grass deflector must always be installed and in the lowest position on the cutting unit. This product is designed to drive objects into the ground where they lose energy quickly in grassy areas. **DON'T TAKE AN INJURY RISK!** When a person or pet appears unexpectedly in or near the mowing area, **STOP MOWING.** Careless operation, combined with terrain angles, ricochets, or improperly positioned guards can lead to thrown object injuries. Do not resume mowing until area is cleared.

23. Do not touch engine, muffler or exhaust pipe while engine is running or soon after it is stopped. These areas could be hot enough to cause burns.

24. If cutting deck strikes a solid object or vibrates abnormally, stop immediately, turn engine off, set parking brake and wait for all motion to stop. Inspect for damage. If damaged, repair or replace any components before operating.

25. Before getting off the seat:

- A. Move traction pedal to neutral position and remove foot from pedal.
- B. Set the parking brake and turn the PTO switch OFF.

C. Shut the engine OFF and remove key from ignition switch. Wait for all machine movement to stop before getting off the seat.

MAINTENANCE

26. Before servicing or making adjustments, stop engine and remove key from the switch.

27. Make sure machine is in safe operating condition by keeping all nuts, bolts and screws tight.

28. Make sure all hydraulic line connectors are tight, and all hydraulic hoses and lines are in good condition before applying pressure to the system.

29. Keep body and hands away from pin hole leaks or nozzles that eject high pressure hydraulic fluid. Use cardboard or paper to find hydraulic leaks. Hydraulic fluid escaping under pressure can penetrate skin and cause injury. Fluid accidentally injected into the skin must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

30. Before disconnecting or performing any work on the hydraulic system, all pressure in system must be relieved by stopping engine and lowering implement to the ground.

31. If major repairs are ever needed or assistance is desired, contact an Authorized Toro Distributor.

32. To reduce potential fire hazard, keep engine area free of excessive grease, grass, leaves and dirt.

33. If engine must be running to perform maintenance or an adjustment, keep hands, feet, clothing and other parts of the body away from cutting deck and other moving parts. Keep all bystanders away.

34. Do not overspeed the engine by changing governor setting. To assure safety and accuracy, have an Authorized Toro Distributor check maximum engine speed.

35. Periodically inspect the roll bar and roll bar mounting. Repair, as necessary. Do not weld, cut, drill, or modify roll bar in any manner.

36. Shut engine off before checking or adding oil to the crankcase.

37. At the time of manufacture, the machine conformed to the safety standards for riding mower. Ballast weight, mounted to rear of traction unit, is required for machine to conform to safety standard. DO NOT remove ballast weight at any time. To assure optimum performance and continued safety certification of the machine, use genuine Toro replacement parts and accessories. Replacement parts and accessories made by other manufacturers may result in non-conformance with the safety standards, and the warranty may be voided.



SAFETY AND INSTRUCTION DECALS

The following safety and instruction decals are affixed to the traction unit. If any decal becomes illegible or damaged, install a new decal. Part numbers are listed below and in your Parts Catalog.

CAUTION
MAINTAIN WHEEL FASTENER TORQUE AT 45-55 ft.-lb.
SEE OPERATORS MANUAL FOR INSTRUCTIONS. 67-1750

ON FRAME IN
 FRONT OF DRIVE WHEELS
 (Part No. 67-1720)

CAUTION
 CHECK PERFORMANCE OF ALL INTERLOCK SWITCHES DAILY.
 SEE OPERATOR'S MANUAL FOR INSTRUCTION. DO NOT
 DEFEAT INTERLOCK SYSTEM. IT IS FOR YOUR PROTECTION. 67-1710

LEFT SIDE SEAT FRAME
 (Part No. 67-1710)

WARNING
 PTO universal shaft is attached to
 traction unit. DO NOT ENGAGE PTO
 without first removing universal
 shaft or coupling it to a suitable
 implement.

TAG ON PTO SWITCH
 (Part No. 52-1420)



FRONT BULKHEAD
 (Part No. 53-4430)

TRACTION
 PEDAL
 FORWARD

REVERSE

NO STEP
 USE OTHER SIDE

CAUTION
 TURN OFF PTO
 BEFORE RAISING
 IMPLEMENT TO
 TRANSPORT POSITION.
 DO NOT OPERATE
 IMPLEMENT IN
 TRANSPORT POSITION.

RIGHT SIDE OF PLATFORM
 (Part No. 92-5772)

CAUTION
 DO NOT USE
 STARTING FLUID.

AIR CLEANER
 (Part No. 67-1700)

FLOAT

LOWER

RAISE

LIFT
 CONTROL

THROTTLE

RIGHT OF SEAT
 (Part No. 66-8750)

STARTING INSTRUCTIONS (SEE OPERATOR'S MANUAL)

1. DISENGAGE POWER TAKE-OFF.
2. PLACE TRACTION DRIVE IN NEUTRAL POSITION.
3. DEPRESS BRAKE PEDAL.
4. SET THROTTLE CONTROL - FULL OPEN.
5. PUSH GLOW PLUG SWITCH TO ON POSITION AND PREHEAT.
6. TURN KEY TO START POSITION.

TO STOP, TURN KEY TO OFF POSITION AND REMOVE KEY.

SEAT PLATE FRONT
 (Part No. 92-5773)

ANGER

LOS OPERADORES DEBEN ESTAR MUY BIEN CAPACITADOS EN UNA OPERACION SEGURA.

TO MINIMIZE THE RISK OF ACCIDENTS, INJURY, OR DEATH:

- BEFORE LEAVING OPERATOR'S POSITION:
 - MOVE TRANSMISSION TO NEUTRAL
 - SET PARKING BRAKE
 - DISENGAGE POWER TAKE-OFF
 - SHUT OFF ENGINE
- REMOVE IGNITION KEY
- KEEP ALL GUARDS AND COVERS IN PLACE.
- WAIT FOR ALL MOVEMENT TO STOP BEFORE SERVICING.
- STOP ENGINE BEFORE LEAVING SEAT, ADDING FUEL OR LIFTING HOOD.
- KEEP PEOPLE AND PETS A SAFE DISTANCE AWAY.
- ALWAYS USE SEAT BELT AND ROLL BAR TOGETHER AND HAVE SEAT PIVOT RETAINING PIN INSTALLED.
- GO SLOW AND AVOID SHARP TURNS ON SLOPES TO AVOID ROLLOVER.
- DECK MUST BE LOWERED WHEN GOING DOWN SLOPES FOR STEERING CONTROL.
- OPERATOR MUST BE SKILLED AND TRAINED IN SLOPE OPERATION - READ OPERATOR'S MANUAL.

ON TOOL BOX
 (Part No. 92-5774)

CAUTION

1 INCH (25 mm)

FILL FUEL TANK TO ONE
 INCH BELOW FILLER NECK.
 DO NOT OVERFILL.

TOOL BOX REAR
 (Part No. 27-7310)

GEAR LUBE
SAE 80W-90
API GL-5 70-2560

REAR AXLE
 (Part No. 70-2560)

WARNING

ON FAN SHROUD
 (Part No. 76-8750)

DIESEL ONLY

NEAR FUEL CAP
 (Part No. 52-1320)

CHECK/SERVICE

1. Oil levels (Engine/Trans.)
2. Coolant level
3. Tire pressure
4. Belts (Fan, Air, PTO)
5. Fuel - Diesel Only
6. Battery
7. Grease, Lube points
8. Radiator screen
9. Air cleaner
10. Electric clutch gap 0.15-0.30
11. PTO Belt tension
12. Water separator

FILTERS

	PART NO.
A. Air	27-7110
B. Fuel Pump	43-2550
C. Fuel line	63-8300
D. Trans. Oil	23-2300
E. Engine Oil	67-4330

GM 223-D QUICK REFERENCE AID

FLUID SPECIFICATIONS *See operator's manual for initial changes.

	TYPE > 32°F 0°C	TYPE < 32°F 0°C	CAPACITY	*CHANGE INTERVALS
Engine oil	SAE 30 CD	SAE 10W-30 CD	3.9 QT. 3.7 L.	50 hrs. After 100 hrs.
Trans oil	SAE 10W-30 SF, CC, CD	TYPE For FA Trans. Fluid	6 QT.	250 hrs. After 250 hrs.
Fuel	NO. 2 - D	NO. 1 - D	8.5 GAL.	After 400 hrs.
Coolant	50/50 MIX Ethylene glycol anti-freeze/Water		7 QT.	2 years

84-1960

INSIDE TOOL BOX COVER
 (Part No. 84-1960)

SPECIFICATIONS

Engine:

Manufacturer — Mitsubishi.
Horsepower — 22 (16 Kw) @ 3000 RPM.
Torque — 40 ft-lb (54.2 N.m) @ 2400 RPM.
Displacement — 58.1 cu in. (952 cc).
Crankcase Capacity — 3.8 qt. (3.6 L).
Governor — Mechanical.
Governor Limit — 3200-3250 RPM.
Idle Speed — 1700 RPM.

Air Cleaner: Donaldson heavy duty with precleaner. Remote mounted.

Fuel Tank Capacity: 8.5 gal. (32 l).

Fuel Filter/Water Separator: 3 micron spin-on type element. Replaceable (Toro Part No. 63-8300).

Fuel Pump: 12 volt electric (transistor type) w/replaceable fuel filter (Toro Part No. 43-2550).

Cooling System:

Radiator — Approx. 6 qt (5.7 l) capacity.
Expansion Tank — Remote mounted; 1 qt (0.946 l) capacity. System contains a 50/50 mix of ethylene glycol anti-freeze and water.

Electrical: Battery — 12 volt, BCI group size 26,530 Amp at 0° F. 35 amp alternator with regulator/rectifier.

Drive Coupling: Transmission driven by steel shaft with flexible rubber couplings at each end.

Transmission;

Manufacturer & Type — Sundstrand hydrostatic, Type U15.

Normal Charge Pressure — 70-150 psi (483-1034 kPa).

Implement Relief Setting — 700-800 psi (4 826 - 5 516 kPa).

Hydraulic Filter: 25 micron mounted directly to transmission. Replaceable (Toro Part No. 23-2300).

Drive Axle: Manufacturer — Dana Corp., Model GT-20. Axle serves as a hydraulic fluid reservoir and mates directly with the transmission. Approximately 5 qt (4.7 l) capacity. Mechanical rear axle is coupled to front axle by a drive shaft and overrunning clutch.

Brakes: Mechanical drum type, 7 in. (17.8 cm) dia. x 1-3/4 in. (45 mm) wide. Individually controlled by two pedals connected by cable and conduit for steering assist. Pedals may be latched together for two wheel braking. Lever provided for parking brake.

Tires, Wheels, Pressure:

Front Tires — 23 x 8.50 - 12
Rear Tires — 18 x 6.50 - 8
All tires 4 ply rating, tubeless type.
(Pressure — 10-15 psi (69-103 kPa).

Steering: 13 in. (33 cm) steering wheel. TRW power steering valve.

Main Frame: Frame is welded, formed steel.

Instrumentation: Fuel gauge, water temperature gauge, hour meter and warning lights for high temperature shutdown, oil pressure, amperage and glow plug are mounted on the console.

Controls: Throttle, PTO switch, parking brake, implement lift, ignition switch and glow plug switch are all hand-operated. Forward/reverse traction pedal and turning brakes are foot operated.

PTO Drive: Splined PTO shaft is clutched by a torque-teamed HA Section, spring tensioned V-belt directly from engine output shaft. PTO shaft engaged by electric clutch/brake assembly. PTO speed — 2200 RPM @ 3250 RPM engine speed.

Implement Connection — Universal joint and telescoping shaft assembly.

Lift Cylinders: Two, with 2 in. (51 mm) bore, 3.5 in. (89 mm) stroke.

Interlock Switches: Prevents engine starting if traction pedal or PTO switch are engaged. Stops engine if operator leaves seat with either traction pedal or PTO switch engaged.

Dimensions and Weight (approx):

Traction Unit w/Standard Seat

Length:	82 in.
Width: (Rear Wheels)	47 in.
Height:	50 in.
Weight:	1120 lb

OPTIONAL EQUIPMENT

52" Side Discharge Cutting Unit—Model No. 30555

52" Rear Discharge Cutting Unit—Model No. 30568

62" Side Discharge Cutting Unit—Model No. 30564

72" Side Discharge Cutting Unit—Model No. 30575

48" V-Plow Kit — Model No. 30750

V-Plow Mounting Kit — Model No. 30749. Required with 30750 V-Plow. 11-0390 Tire Chains recommended.

Arm Rest Kit — Model 30707. Fits Models 30769, 30772 Seat Kits.

Rear Discharge Shield Kit — Model No. 30567.

Rear Weight Box Kit — Part No. 24-5780.

Grass Collection System — Model No. 30502, 52" Blower Kit (for Model 30555 deck) or Model 30503 62" Blower Kit (for Model 30564 deck) can be used with either Model No. 30504, 9 cu. ft. Hopper Kit or Model No. 30505, 15 cu. ft. Hopper Kit.

Wide Tires w/rim: 23 x 10.5 - 12 — Part No. 62-7020.

Wheel Weights: — Part No. 11-0440. 50 lb (23 kg).

Rear Weight Kit — Part No. 24-5780. 70 lb (31.8 kg).

SPECIFICATIONS

Tire Chains — Part No. 11-0390.

Deluxe Seat Kit — Model No. 30772.

Standard Seat Kit — Model No. 30769.

Refer to Specifications section of individual Cutting Unit Operator's Manuals for cutting unit options.

LOOSE PARTS CHART

Note: Use this chart as a checklist to make sure all parts have been received. Without these parts, total set-up cannot be completed.

DESCRIPTION	QTY.	USE
Steering Wheel	1	Install Steering Wheel.
Foam Seal	1	
Nut	1	
Screw	1	
Cap	1	
Seat Belt	1	Install Seat Belt
Flatwasher	2	
Capscrew 7/16 - 20 x 1 in.	2	
Lockwasher 7/16	2	
Manual Tube	1	Install on right underside of seat.
R-Clamp	2	
ROPS	1	Mount to Frame
Roll Pin	1	Secure universal shaft to implement.
Capscrew 5/16 - 18 x 1-3/4 in.	2	
Locknut 5/16 - 18	2	
Operator's Manual (Traction Unit)	2	
Parts Catalog	1	
Registration Card	1	Fill out and return to Toro

SET-UP INSTRUCTIONS



WARNING

PTO universal shaft is attached to traction unit frame. DO NOT ENGAGE PTO without first removing universal shaft or coupling it to a suitable implement.

INSTALL REAR WHEELS

1. Remove screws from wheel hubs. Mount wheels and torque screws to 45-55 ft-lbs.

INSTALL STEERING WHEEL

1. Remove jam nut from steering shaft. Slide foam seal and steering wheel onto steering shaft.
2. Secure steering wheel to shaft with jam nut and tighten it to 10-15 ft-lb.
3. Install cap to steering wheel with screw.

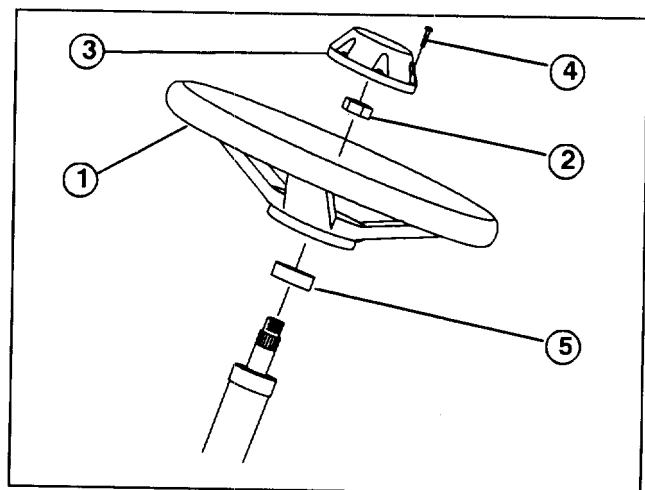


Figure 1

- | | |
|-------------------|--------------|
| 1. Steering wheel | 4. Screw |
| 2. Jam nut | 5. Foam seal |
| 3. Cap | |

INSTALL SEAT

The Groundsmaster 223-D 4 Wheel Drive is shipped without the seat assembly. Either optional Seat Kit, Model No. 30769 or 30772 must be installed.

SET-UP INSTRUCTIONS

Seat Kit, Model No. 30769, Standard Seat:

1. Attach "U" springs to seat mounting brackets using bolts and locknuts as shown in figure 2.

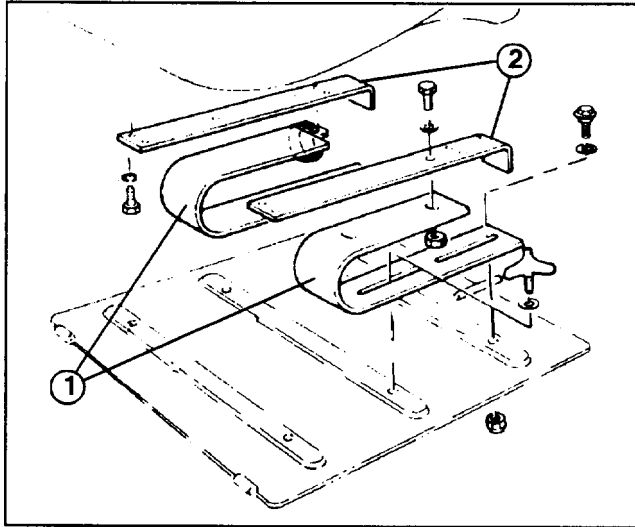


Figure 2

1. "U" spring
2. Seat mounting bracket

2. Secure seat mount assemblies to bottom of seat with (4) capscrews and lockwashers (Fig. 2).

Note: Mount the bracket in the forward set of tapped mounting holes in seat.

3. Remove hair pin cotter and pull back on locking spring flap to pivot mounting plate forward (Fig. 3).

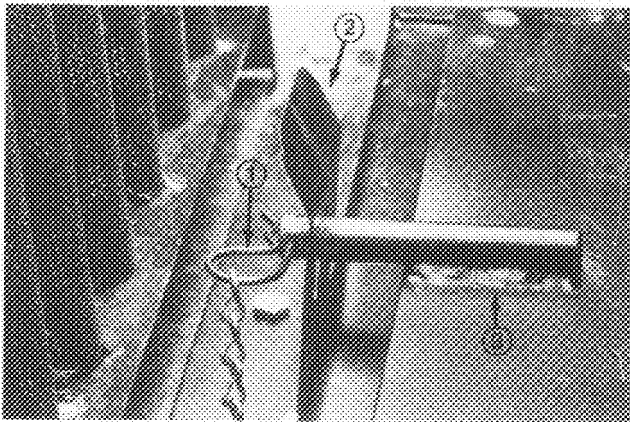


Figure 3

1. Hair pin
2. Lock spring flap
3. Seat mounting plate

4. Hold mounting plate in upright position with support rod (Fig. 4).

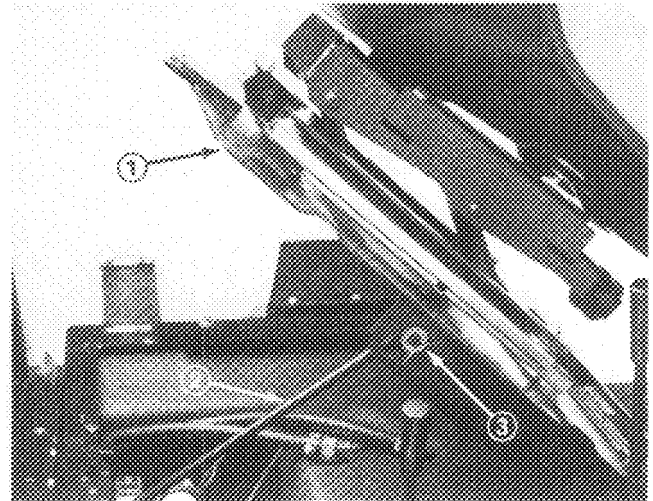


Figure 4

1. Mounting plate
2. Support rod
3. Indent

5. Mount seat and spring assembly to rear holes in seat mounting plate with two shoulder bolts, small I.D. flat washers and locknuts (Fig. 2 & 5).

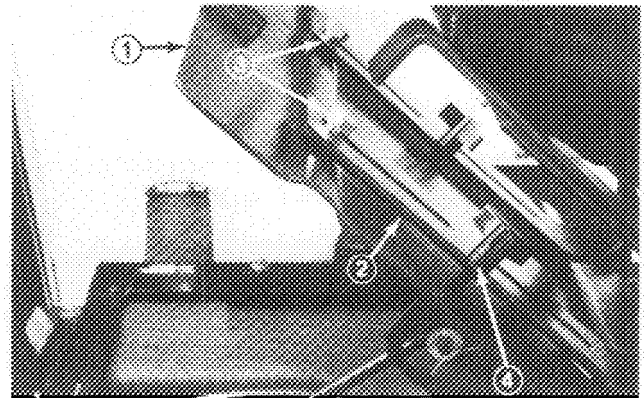


Figure 5

1. Mounting plate
2. Seat spring
3. Shoulder bolt with washer and locknut (2)
4. Adjustment handle (2)

6. Secure front slot of seat springs to traction unit front mounting holes with adjustment handles and flatwashers (Fig. 2 & 5).

7. Adjust seat to desired operating position. Loosen adjustment handles, slide seat fore or aft in slotted holes and tighten adjustment handles to secure in place.

Seat Kit, Model No. 30722, Deluxe Seat:

1. Position threaded mounting studs of seat suspension into holes in seat mounting plate.
2. Remove hair pin cotter and pull back on locking spring flap to pivot mounting plate forward (Fig. 3).
3. Hold mounting plate in upright position with support rod (Fig. 4).

SET-UP INSTRUCTIONS

- Secure seat suspension to seat mounting plate with (4) flange locknuts (Fig. 6).

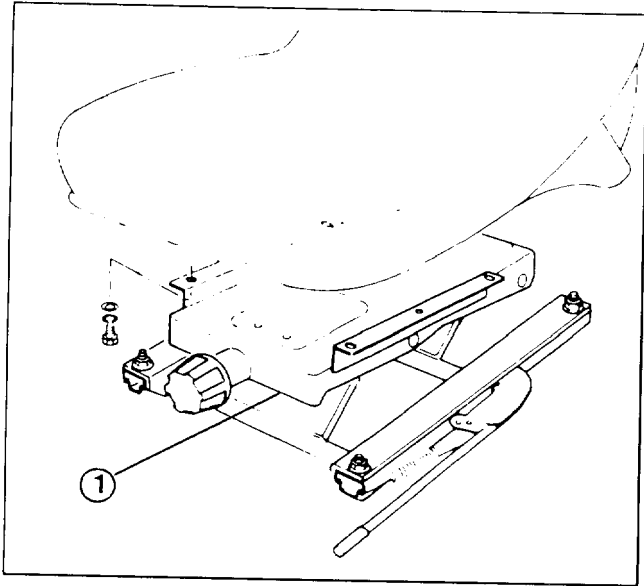


Figure 6

1. Seat suspension

- Mount seat to seat suspension with (4) capscrews, lockwashers and flatwashers (Fig. 6 & 7).

- Adjust seat for operator's comfort and weight. To adjust seat fore and aft, pull handle on left side of seat assembly outward (Fig. 7). Release handle to lock seat position. To adjust for operator's weight, turn spring tension knob; clockwise to increase tension, counterclockwise to decrease spring tension (Fig. 7).

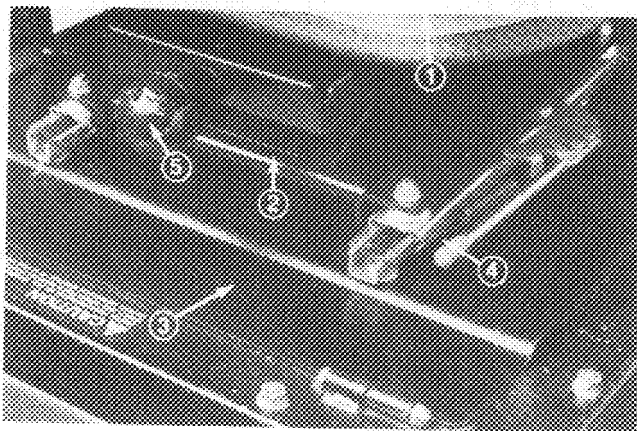


Figure 7

- | | |
|------------------------|----------------------------|
| 1. Seat | 4. Forward/backward handle |
| 2. Suspension assembly | 5. Spring tension knob |
| 3. Mounting plate | |

INSTALL SEAT BELTS

- Install tether straps and each end of seat belt to holes in back of seat with (2) 7/16 x 20 - 1" lg. capscrews, 7/16 flatwashers and 7/16 lockwashers. Tighten securely. Latch side of belt to be mounted to left side of seat.

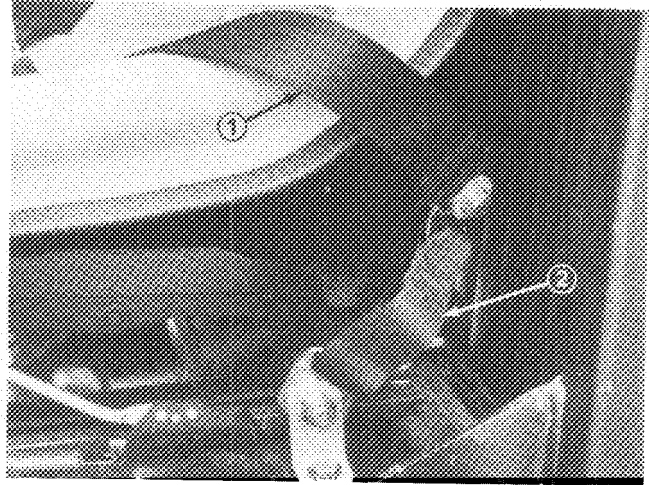


Figure 8

1. Seat Belts
2. Tether strap

NOTE: When operating machine, always use the seat belt and ROPS together.

INSTALL MANUAL TUBE

- Loosely mount (2) R-clamps to outer holes in right side of seat with (2) capscrews and flatwashers (supplied with seat kit) (Fig. 9).

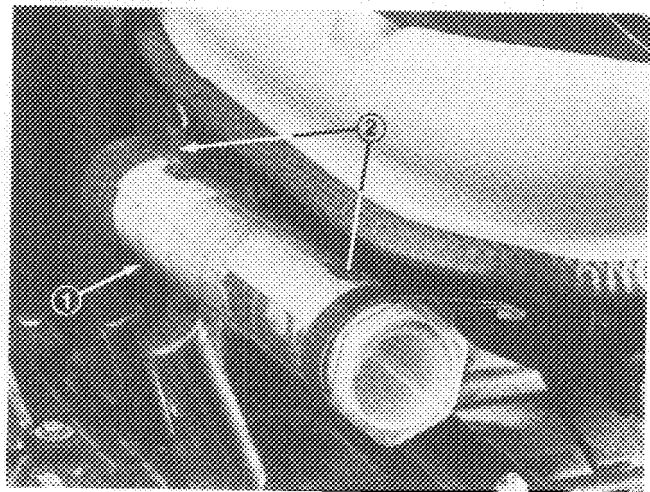


Figure 9

1. Manual tube
2. R-clamps

- Install manual tube into R-clamps, insert manual into tube and thread cap into tube (Fig. 2). Tighten capscrews.

SET-UP INSTRUCTIONS

INSTALL ROPS

1. Remove (2) 1/2-13 x 1-1/4" lg. capscrews, 1/2" flatwashers, 1/2" lockwashers and 1/2-13 nuts secured to mounting brackets on each side of machine and 1/2-13 x 1-1/4" lg. and 1/2-13 x 3-1/2" lg. capscrew, 1/2" flatwasher and 1/2" lockwasher secured to each leg of ROPS frame.
2. Lower ROPS frame onto mounting brackets, aligning mounting holes.
3. Secure each side of roll bar to mounting brackets with capscrews, flatwashers and lockwashers previously removed (Fig. 4). Torque fasteners to 50-60 ft-lbs.

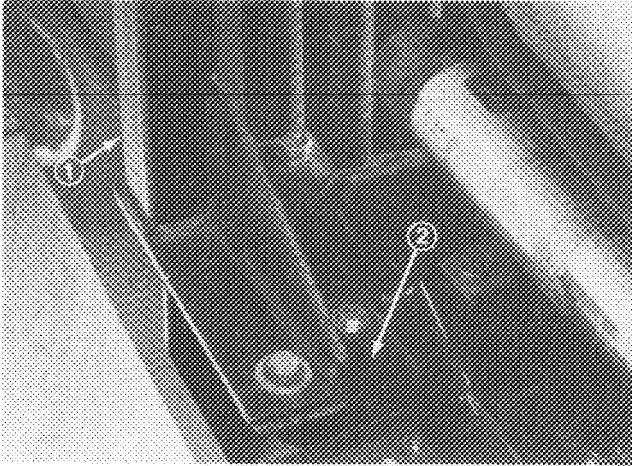


Figure 10

1. ROPS
2. Mounting bracket

NOTE: When operating machine, always use the seat belt and ROPS together.

CONNECT BATTERY

1. Lift engine cover. Check to see that the battery is securely fastened in place (Fig. 11).
2. Check battery charge with a hydrometer. If battery needs charging, be sure at least one of the battery cable is disconnected from the battery before the charger is connected.
3. Remove tape from battery cables and secure the cables to the proper battery post. The positive (+) red cable goes to the positive post and the negative (-) black cable goes to the negative post on the battery.



WARNING

Connecting cables to the wrong post could damage the electrical system and result in personal injury.

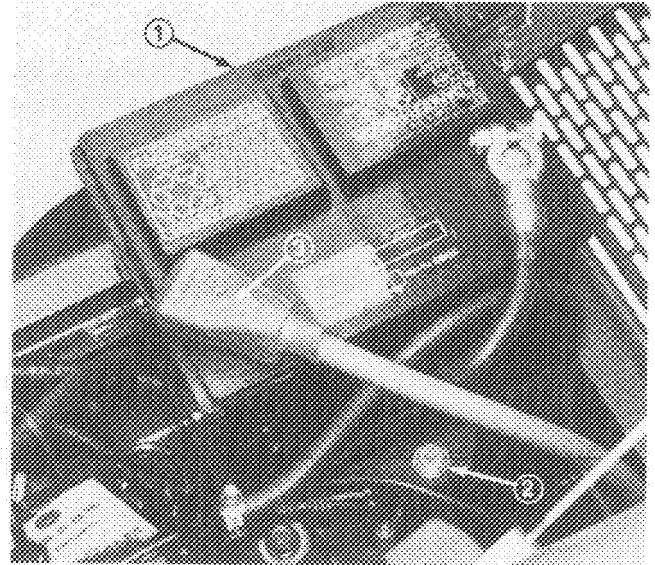


Figure 11

1. Battery
2. Battery securing bolt (2)
3. Rubber boot

Note: Make sure battery cables are routed away from any sharp edges or moving parts.

4. Coat the terminal with sealant such as Grafo 112X, Toro Part No. 505-47 and install the rubber boot onto positive terminal.

CHECK TIRE PRESSURE

The tires are over-inflated for shipping. Therefore, release some of the air to reduce the pressure. Correct air pressure in front and rear tires is 10 to 15 psi.

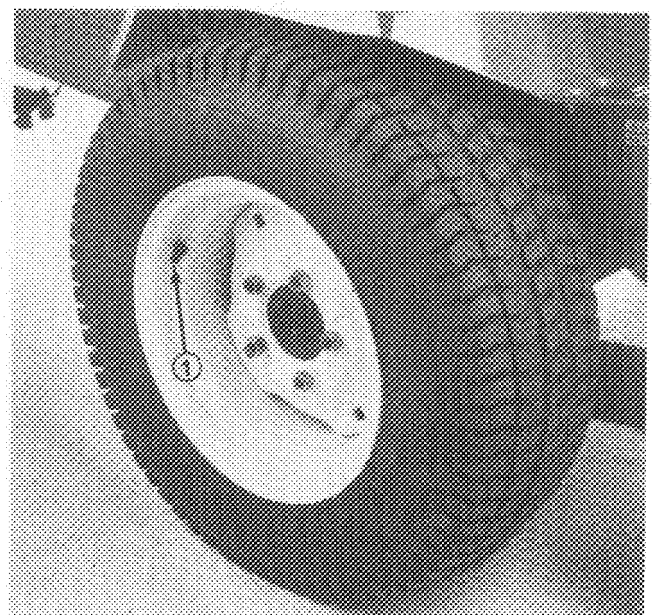


Figure 12

1. Front tire valve stem

BEFORE OPERATING

CHECK ENGINE OIL

The engine is shipped with 3.8 qt (3.6 l) of oil in the crankcase; however, level of oil must be checked before and after the engine is first started.

1. Position machine on a level surface.
2. Open the hood.
3. Remove dipstick and wipe it with a clean rag. Insert dipstick into the tube and make sure it is seated fully. Remove dipstick and check level of oil (Fig. 13). If oil level is low, add enough oil to raise level to FULL mark on dipstick. Do not overfill (Fig. 14).

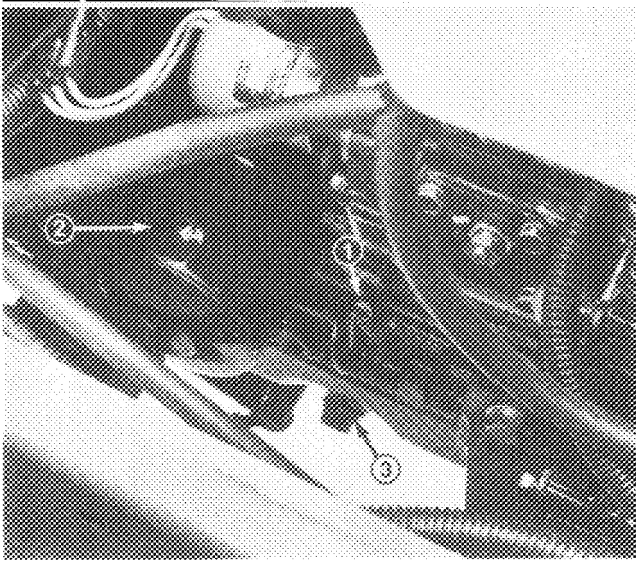


Figure 13

1. Engine oil dipstick
2. Engine oil filter
3. Oil drain plug

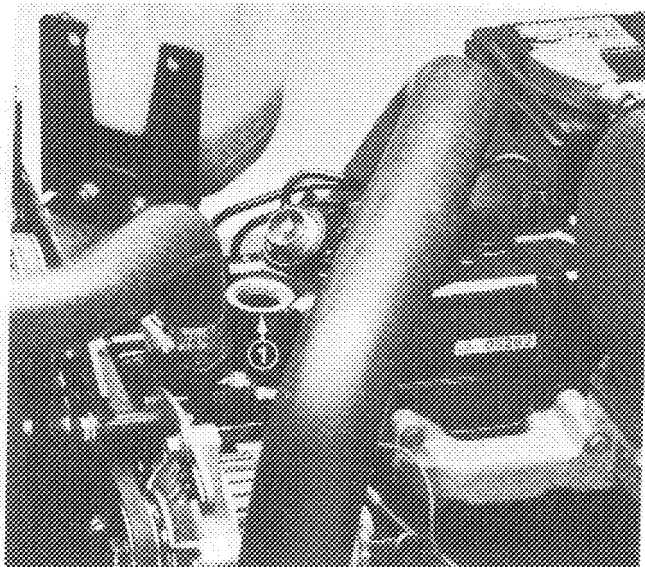


Figure 14

1. Engine oil fill

Note: If level of oil is at the ADD mark on the dipstick, add 1 pint (0.47 l) of oil and recheck level. Do not overfill.

4. The engine uses any high-quality 10W30 detergent oil having the American Petroleum Institute — API — "service classification" CD.

IMPORTANT: Check level of oil every 5 operating hours or daily. Change oil after every 50 hours of operation.

5. Insert dipstick into tube.

CHECK COOLING SYSTEM

Clean debris off screen and front of radiator daily (Fig. 15), hourly if conditions are extremely dusty and dirty; refer to Cleaning Radiator and Screen Section.

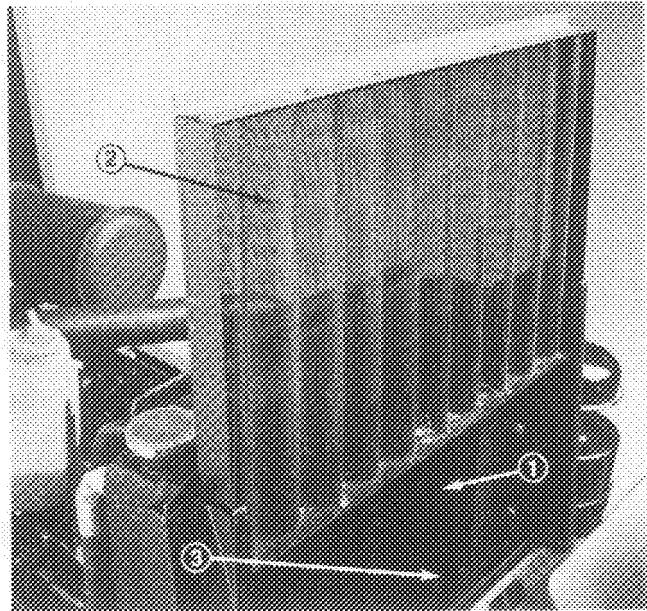


Figure 15

1. Radiator
2. Radiator screen
3. Screen channel

The cooling system is filled with a 50/50 solution of water and permanent ethylene glycol anti-freeze. Check level of coolant at beginning of each day (Fig. 16) before starting the engine. Capacity of cooling system is approximately 6 quarts (5.7 l).

1. Carefully remove radiator cap and the expansion tank cap.



CAUTION

If engine has been running, pressurized hot coolant can escape when radiator cap is removed and cause burns.

BEFORE OPERATING

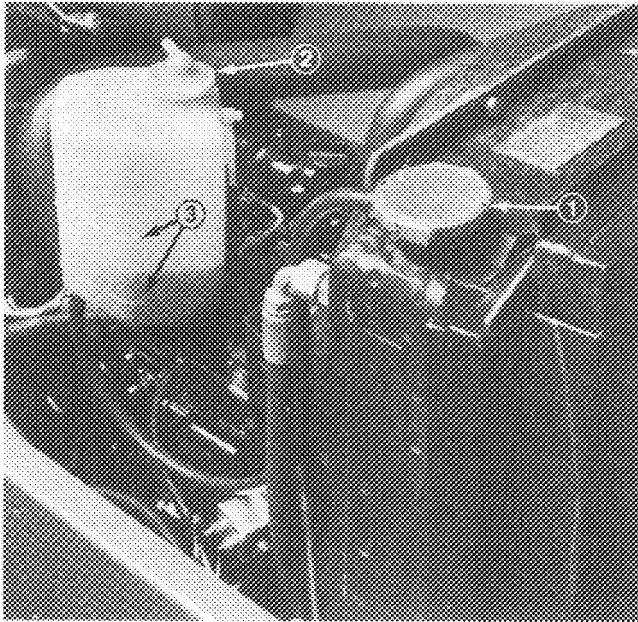


Figure 16

1. Radiator cap
2. Expansion tank cap
3. Expansion tank fill marks

2. Check level of coolant in radiator. Radiator should be filled to the top of the filler neck and the expansion tank filled to between the marks on its side.
3. If coolant level is low, replenish the system. DO NOT OVERFILL.
4. Install radiator cap and expansion tank cap.

CHECK HYDRAULIC SYSTEM FLUID

The hydraulic system was designed to operate on any high quality detergent oil having the American Petroleum Institute—API—"service classification" SF, CC or CD. Oil viscosity — weight — must be selected according to anticipated ambient temperature. Temperature/viscosity recommendations are:

Expected Ambient Temperature	Recommended Viscosity and Type
(Extreme) over 90° F	SAE 30, Type SF, CC or CD engine oil.
(Normal) 40-100° F	SAE 10W-30 or 10W-40. Type SF, CC or CD engine oil.
(Cool—Spring/Fall) 30–50° F	SAE 5W-30, Type SF, CC or CD engine oil.
(Winter) Below 30° F	Type "F" or "FA" ATF Automatic Transmission Fluid.

Note: Do not mix engine oil and automatic transmission fluid or hydraulic component damage may result. When changing fluids, also change transmission filter. **DO NOT USE DEXRON II ATF.**

The axle housing acts as the reservoir for the system. The transmission and axle housing are shipped from the factory with approximately 5 quarts (4.7 l) of SAE 10W-30 engine oil. However, check level of transmission oil before engine is first started and daily thereafter.

1. Position machine on a level surface. Place all control in neutral position and start the engine. Run engine at lowest possible RPM to purge the system of air. **DO NOT ENGAGE PTO.** Cycle steering wheel several times fully to the left and right. Raise the cutting unit to extend lift cylinders, aiming steering wheels straight forward and stop the engine.

2. Remove dipstick cap (Fig. 17) from filler neck and wipe it with a clean rag. Screw dipstick cap finger-tight onto filler neck; then remove it and check level of fluid. If level is not within 1/2 inch (13 mm) from the groove in the dipstick (Fig. 17), add SAE 10W-30 engine oil, or, if used, automatic transmission fluid to raise level to groove mark. Do not overfill.

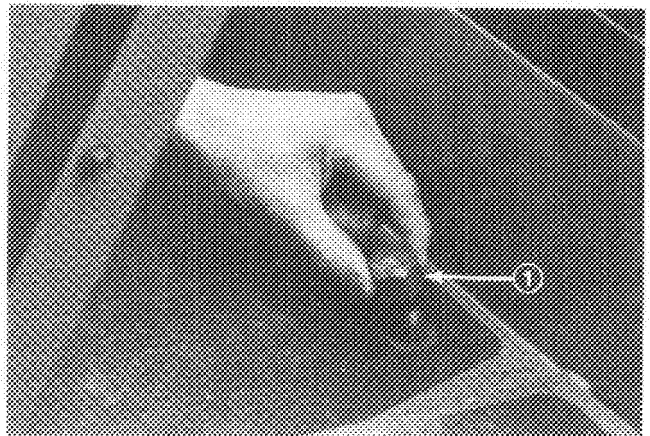


Figure 17

1. Hydraulic system reservoir fluid/add dipstick cap

IMPORTANT: When adding transmission fluid to the hydraulic system, use a funnel with a fine wire screen — 200 mesh or finer — and make sure funnel and transmission fluid are immaculately clean. This procedure prevents accidental contamination of the hydraulic system.

3. Thread dipstick fill cap finger-tight onto filler neck. It is not necessary to tighten cap with a wrench.
4. Check all hoses and fittings for leaks.

BEFORE OPERATING

FILL FUEL TANK



DANGER

Because diesel fuel is flammable, caution must be used when storing or handling it. Do not fill fuel tank while engine is running, hot, or when machine is in an enclosed area. Vapors may build up and be ignited by a spark or flame source many feet away. **DO NOT SMOKE** while filling the fuel tank to prevent the possibility of an explosion. Always fill fuel tank outside and wipe up any spilled diesel fuel before starting engine. Use a funnel or spout to prevent spilling diesel fuel and fill tank to about 1 inch (25 mm) below the filler neck. Store diesel fuel in a clean, safety-approved container and keep the cap in place on the container. Keep diesel fuel in a cool, well-ventilated place; never in an enclosed area such as a hot storage shed. To assure volatility and to prevent contamination, do not buy more than a 6 month supply.

The engine runs on No. 2-D or 1-D automotive type diesel fuel with a minimum cetane rating of 40.

Note; Higher cetane rated fuel may be required if machine is to be used at high altitudes and low-atmospheric temperatures.

Use No. 2-D diesel fuel at temperatures above 20° F (-7° C), and No. 1-D diesel fuel below 20° F (-7° C). Use of No. 1-D diesel fuel at lower temperatures provides lower flash point and pour point characteristics, therefore easing startability and lessening chances of chemical separation of the fuel due to low temperatures (wax appearance, which may plug filters).

Use of No. 2-D diesel fuel above 20° F (-7° C) will contribute toward longer life of the pump components. Do not use furnace oil. Furnace oils usually contain heavy cracked distillates which are not suitable for diesel engines.

Store fuel outside of buildings in a convenient location. Tipping the front of the tank up slightly will allow contaminants to collect at the lower end away from the outlet. Never empty the tank below 4 in. (10 cm) from the bottom of the tank to avoid picking up water and other contaminants that may have collected at the bottom. Either filter the remainder at the bottom through a chamois or dispose of it periodically to prevent excessive build-up of contaminants.

Keep all fuel containers free of dirt, water, scale and other contaminants. Many engine difficulties can be traced to contaminants in the fuel.

Use only metal containers for fuel storage. **DO NOT** store the fuel in a galvanized metal container. A chemical reaction will result, which will plug the filters and cause possible fuel system damage.

If possible, fill the fuel tank at the end of each day. This will prevent possible buildup of condensation inside the fuel tank, preventing possible engine damage. Allow the engine to thoroughly cool down before refueling.

1. Using a clean rag, clean area around fuel tank cap.
2. Remove cap from the fuel tank (Fig. 18) and fill the 8 gallon (34 l) tank to within 1 inch (25 mm) from the top with diesel fuel. Install fuel tank cap tightly after filling tank.

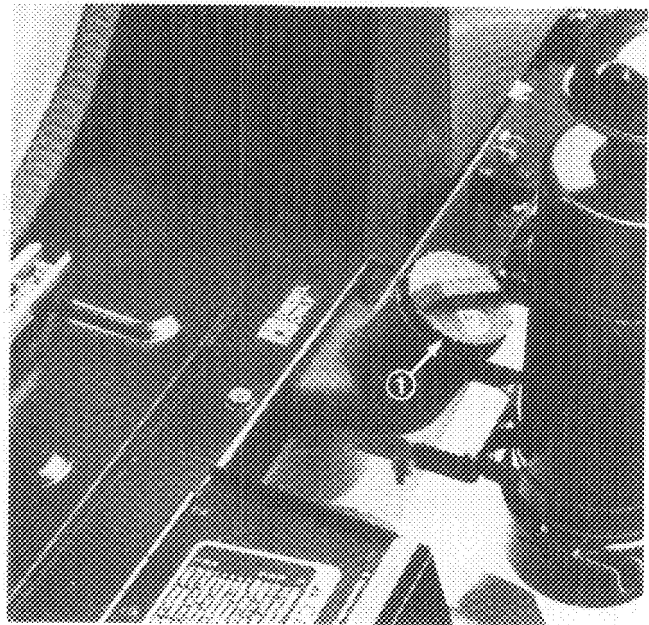


Figure 18

1. Fuel tank cap

CHECK REAR AXLE LUBRICANT

The rear axle has three separate reservoirs which use SAE 80W-90 wt. gear lube. Although the axle is shipped with lubricant from the factory, check the level before operating the machine.

1. Position the machine on a level surface.
2. Remove a check plug from each end of axle and make sure lubricant is up to bottom of hole. If level is low, remove one of the mounting bolts above each end plug and add enough lubricant to bring the level up to the bottom of the hole (Fig. 19).

BEFORE OPERATING

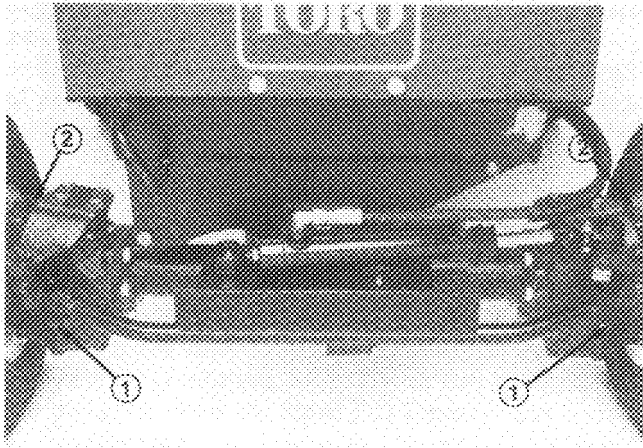


Figure 19

1. Check Plugs (2) 2. Mounting Bolts

3. Remove plug in center of axle and check level. If level is low, add enough lubricant to bring the level up to the bottom of the hole.

4. To make sure that the cavities at each end of axle tube are filled, jack up each side of the axle approximately 6". Then with axle level, check level at center plug hole.

CONTROLS

Service Brakes (Fig. 20) — The left and right brake pedals are connected to the left and right front wheels. Since both brakes work independently of each other, the brakes can be used to turn sharply or to increase traction if one wheel tends to slip while operating on certain slope conditions. However, wet grass or soft turf could be damaged when brakes are used to turn sharply. To make a "quick-stop", depress both brake pedals together. Always lock brakes together when transporting the traction unit.

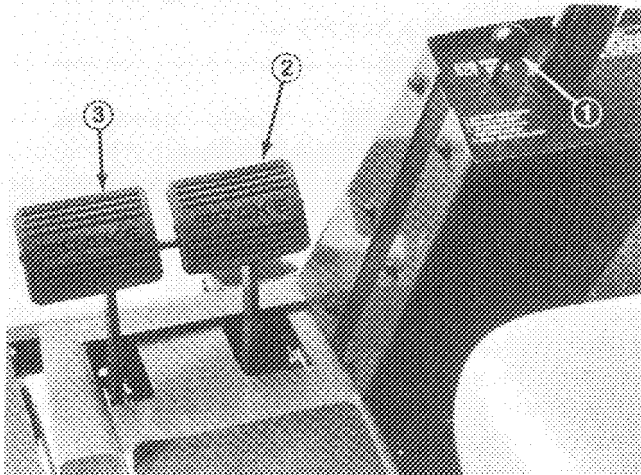


Figure 20

1. Parking brake knob
2. Right brake pedal
3. Left brake pedal

Parking Brake — Whenever the engine is shut off, the parking brake must be engaged to prevent accidental movement of the machine. To engage the parking brake, push lock arm (Fig. 21) on left brake pedal so that it locks together with the right pedal. Next, push down fully on both pedals and pull parking brake knob out (Fig. 20) then release the pedals. To release parking brake, depress both pedals until parking brake knob retracts. Before starting the engine, however, lock arm may be disengaged from left brake pedal so both pedals work independently with each front wheel.

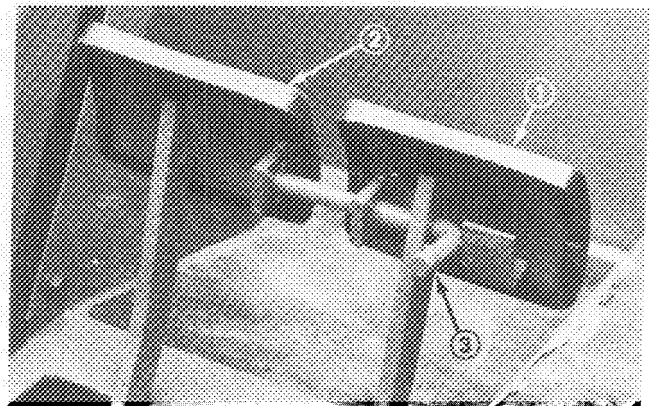


Figure 21

1. Left brake pedal
2. Right brake pedal
3. Lock arm

CONTROLS

Amp Light (Fig. 22) — The amp light should be off when engine is running. If it is on, the charging system should be checked and repaired if necessary.

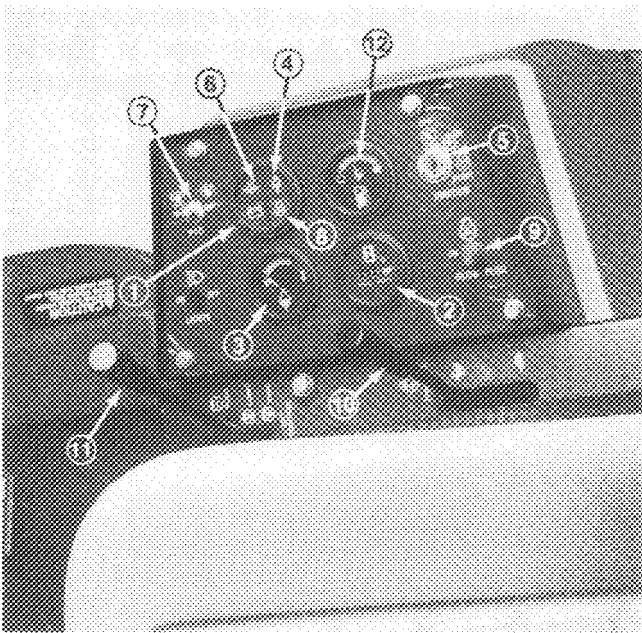


Figure 22

- | | |
|-----------------------------------|--------------------------|
| 1. Amp light | 7. PTO switch |
| 2. Hour meter | 8. Glow plug indicator |
| 3. Coolant temperature gauge | 9. Glow plug switch |
| 4. High temperature shutoff light | 10. Throttle |
| 5. Ignition key switch | 11. Hydraulic lift lever |
| 6. Oil pressure light | 12. Fuel gauge |

Hour Meter (Fig. 22) — Accumulated engine operating time registers on the hour meter.

Temperature Gauge and High Temperature Light (Fig. 22) — The coolant temperature gauge registers the coolant temperature in the system. If the temperature gets too high the engine will automatically shut off and the High Temperature Shutoff Light will light. When this happens, turn the ignition key off, check radiator for debris, check the fan belt and check the expansion tank for proper coolant level. The high temperature shutoff will automatically reset when the coolant temperature has reached a safe level.

Low Oil Pressure Light (Fig. 22) — If engine oil pressure falls below a safe level, the light glows. Stop engine and repair before resuming operation.

PTO Switch (Fig. 22) — Pull up on sleeve on toggle switch handle and move handle to ON to ENGAGE electric PTO clutch. Pull up on sleeve and move handle to OFF to DISENGAGE electric PTO clutch. The only time the PTO switch should be in the ENGAGE position is when the implement is down in operating position and ready to begin operation.

Ignition Key Switch (Fig. 22) — The ignition switch, which is used to start and stop the engine, has three

positions: OFF, RUN and START. Rotate key clockwise — START position — to engage starter motor. Release key when engine starts. The key will move automatically to the ON position. To shut engine off, rotate key counterclockwise to the OFF position.

Glow Plug Switch and Indicator (Fig. 22) — Use to preheat engine cylinders prior to cold engine starting procedures — cylinders are preheated automatically during warm engine start operation. For cold starting, push switch lever upward and hold while watching indicator. Indicator will glow orange when the glow plugs are activated. Length of time necessary to preheat cylinders should be determined by atmospheric temperature; refer to Starting /Stopping Engine procedure.

Throttle (Fig. 22) — Throttle is used to operate engine at various speeds. Moving throttle forward increases engine speed — FAST; rearward decreases engine speed — SLOW. The throttle controls the speed of the cutter blades and, in conjunction with traction pedal, controls ground speed of the traction unit.

Hydraulic Lift Lever (Fig. 22) — The hydraulic lift lever has three positions: FLOAT, TRANSPORT and RAISE. To lower cutting unit to the ground, move lift lever forward into notch in seat platform — FLOAT. The FLOAT position is used for mowing and when machine is not in operation. To raise cutting unit, pull lift lever rearward to the RAISE position. After cutting unit is raised, allow lift lever to move to the TRANSPORT position. Cutting unit must be raised when driving from one work area to another.



CAUTION

Never raise cutting unit while blades are rotating because it is hazardous.

Traction Pedal (Fig. 23) — Traction pedal has two functions: one is to make the machine move forward, the other is to make it move rearward. Using the heel and toe of the right foot, depress top of pedal to move forward and bottom of pedal to move rearward. Ground speed is proportionate to how far pedal is depressed. For maximum ground speed, traction pedal must be fully depressed while throttle is in FAST position. Maximum speed forward is 10 mph (16 Km/hr) (approx.). To get maximum power under heavy load or when ascending a hill, have throttle in FAST position while depressing traction pedal slightly to keep engine rpm high. When engine rpm begins to decrease, release traction pedal slightly to allow rpm to increase.

CONTROLS

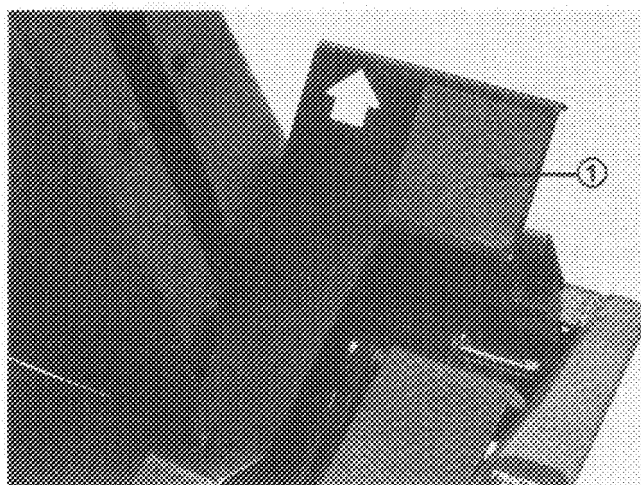


Figure 23

1. Traction pedal

Seat Adjusting Handle — To adjust seat, loosen adjusting knobs and slide seat to desired position. Tighten knobs to lock seat in place.

Seat Adjusting Handle — Deluxe Seat — To adjust seat, move lever on left side outward, slide seat to desired position and release lever so it will lock in track.

OPERATING INSTRUCTIONS

STARTING/STOPPING ENGINE

IMPORTANT: The fuel system must be bled if any of the following situation have occurred.

- A. Initial start up of a new machine.
- B. Engine has ceased running due to lack of fuel.
- C. Maintenance has been performed upon fuel system components; i.e., filter replaced, separator serviced, etc.

Refer to Bleeding The Fuel System.

1. Ensure parking brake is set, PTO switch is in OFF position and lift lever is in TRANSPORT or FLOAT position (Fig. 22). Remove foot from traction pedal and insure it is in neutral.

2. Move throttle control (Fig. 22) to full FAST position.

3. When temperature is below 15°C (60°F), push glow plug switch to ON position (Fig. 22) and hold for suggested interval.

Note: Do not exceed 1 minute of continuous use or glow plug may burn out prematurely.

Note: Refer to chart indicating approximate preheat time suggested in various temperature ranges.

Temperature	Preheat time (sec)
Above 5°C (41°F)	10
+5°C (41°F) to -5°C (23°F)	20
Below -5°C (23°F)	30

4. Turn key in ignition switch to START position (Fig. 22). Release key immediately when engine starts and allow it to return to RUN position. Move throttle control to SLOW position.

Note: Do not run starter motor more than 20 seconds at a time or premature starter failure may result. If engine fails to start after 20 seconds, turn key to OFF position, recheck controls and procedures, wait 10 additional seconds and repeat starter operation.

5. When engine is started for the first time, or after engine oil change, or overhaul of engine, transmission or axle, operate the machine in forward and reverse for one to two minutes. Also operate the lift lever and PTO lever to assure proper operation of all parts. Turn power steering wheel to the left and right to check steering response. Then shut engine off and check fluid levels, check for oil leaks, loose parts and any other noticeable malfunctions.



CAUTION

Shut engine off and wait for all moving parts to stop before checking for oil leaks, loose parts or other malfunctions.

6. To stop engine, move throttle control backward to SLOW position, move PTO switch to OFF position and rotate ignition key to OFF. Remove key from switch to prevent accidental starting.

BLEEDING FUEL SYSTEM

- 1. Raise hood over engine.
- 2. Loosen air bleed screw on top of fuel filter/water separator (Fig. 24).

OPERATING INSTRUCTIONS

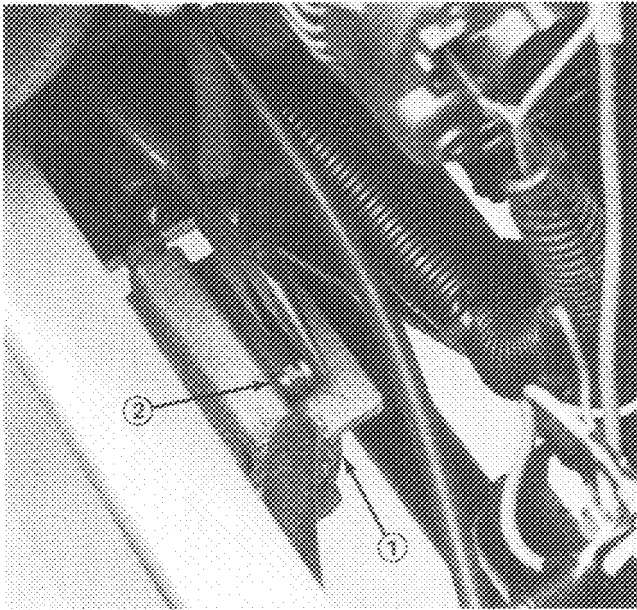


Figure 24

1. Fuel filter 2. Air bleeder screw

3. Turn key in ignition switch to the RUN position. Electric fuel pump will begin operation, thereby forcing air out around air bleed screw. Leave key in RUN position until solid stream of fuel flows out around screw. Tighten screw and turn key to OFF.

4. Open the air bleed screw on the fuel injection pump (Fig. 25) with a 10 mm wrench.

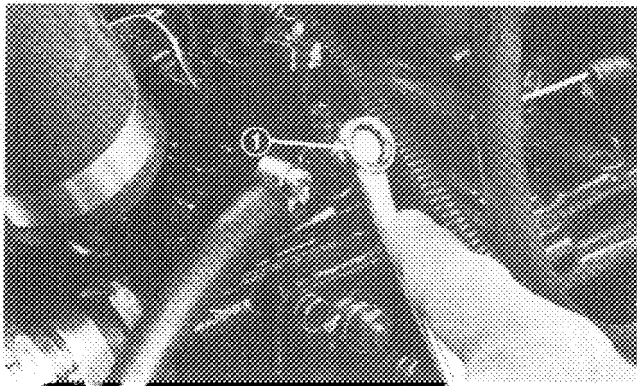


Figure 25

1. Fuel injection pump bleeder

5. Turn key in ignition switch to the RUN position. Electric fuel pump will begin operation, thereby forcing air out around air bleed screw on fuel injection pump. Leave key in RUN position until solid stream of fuel flows out around the screw. Tighten screw and turn key to OFF.

Note: Normally, engine should start after above bleeding procedures are followed. However, if engine does not start, air may be trapped between injection pump and injectors; refer to Bleeding Air From Injectors.

CHECKING INTERLOCK SYSTEM

The purpose of the safety interlock system is to prevent the engine from cranking or starting unless the traction pedal is in neutral and the PTO switch is in the OFF position. In addition, the engine will stop when the PTO control is engaged or traction pedal is depressed with operator off the seat.



CAUTION

Do not disconnect the safety switches because they are for the operator's protection. Check operation of the switches daily to be sure the interlock system is operating correctly. If a switch is malfunctioning, replace it before operating the machine. Replace the switches every 2 years to be sure of maximum safety.

1. Move PTO switch to OFF position and remove foot from traction pedal so it is fully released.

2. Rotate the ignition key to START. Engine should crank. If engine cranks, proceed to step 3. If engine does not crank, there may be a malfunction in the interlock system.

3. Raise off the seat and engage the PTO switch while the engine is running. The engine should stop within 2 seconds. If engine stops, the switch is operating correctly; thus, proceed to step 4. If engine does not stop, there is a malfunction in the interlock system.

4. Raise off the seat and depress the traction pedal while engine is running the PTO lever is disengaged. The engine should stop within 2 seconds. If engine stops, the switch is operating correctly; thus, continue operation. If engine does not stop, there is a malfunction in the interlock system.

OPERATING CHARACTERISTICS

Practice driving the GROUNDMASTER® 223-D 4 Wheel Drive before initial operation because it has a hydrostatic transmission and its characteristics are different than some turf maintenance machines. Some points to consider when operating the traction unit and cutting unit are the transmission, engine speed, load on the cutting blades, and the importance of the brakes.

OPERATING INSTRUCTIONS



CAUTION

Adequate rear weight is necessary to prevent the rear wheels from leaving the ground. Do not stop suddenly while cutting unit or implement is raised. Do not travel down hill with the cutting unit or implement raised. If the rear wheels leave the ground, steering is lost.

To maintain enough power for the traction unit and cutting unit while mowing, regulate traction pedal to keep engine rpm high and somewhat constant. A good rule to follow is: decrease ground speed as the load on the cutting blades increases; and increase ground speed as load on the blades decreases. This allows the engine, working with the transmission, to sense the proper ground speed while maintaining high blade tip speed necessary for good quality-of-cut. Therefore, allow traction pedal to move upward as engine speed decreases, and depress pedal slowly as speed increases. By comparison, when driving from one work area to another—with no load and cutting unit raised—have throttle in FAST position and depress traction pedal slowly but fully to attain maximum ground speed.

CAUTION: This product may exceed noise levels of 85 dB(A) at the operator position. Ear protectors are recommended for prolonged exposure to reduce the potential of permanent hearing damage.

Another characteristic to consider is the operation of the brakes. The brakes can be used to assist in turning the machine; however, use them carefully, especially on soft or wet grass because the turf may be torn accidentally. The brakes can be used to great advantage to control the direction of the cutting unit when trimming along fences or similar objects. The other benefit of the brakes is to maintain traction. For example; in some slope conditions, the uphill wheel slips and loses traction. If this situation occurs, depress uphill brake pedal gradually and intermittently until the uphill wheel stops slipping; thus, increasing traction on the downhill wheel. If independent braking is not desired, engage the lever on left brake pedal with right pedal. This provides simultaneous braking at both wheels.

Before stopping the engine, disengage all control and move throttle to SLOW. Moving throttle to SLOW reduces high engine speed, noise and vibration. Turn ignition key to OFF to stop the engine.

PUSHING OR TOWING TRACTION UNIT

In an emergency, the traction unit can be pushed or towed for a very short distance. However, Toro does not recommend this as standard procedure.

IMPORTANT: Do not push or tow the traction unit faster than 2 to 3 mph (3.2 to 4.8 Km/hr) because transmission may be damaged. IF traction unit must be moved a considerable distance, transport it on a truck or trailer. Whenever traction unit is pushed or towed, by-pass valve must be open.

1. Remove hair pin, pivot seat platform forward and locate seat support rod in detent notch.
2. Depress and hold the pins located in the center of the two (2) check valve assemblies in the top of the transmission (Fig. 26) while pushing or towing the machine.

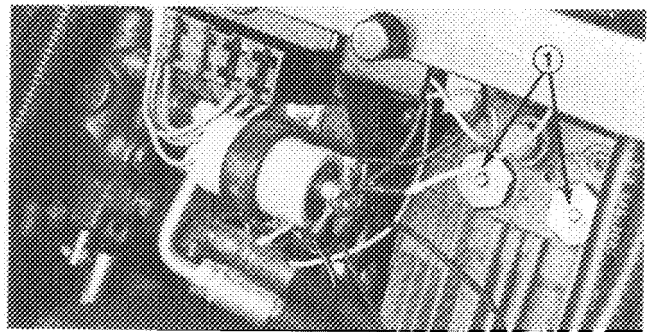


Figure 26

1. Transmission check valve bypass pins (2)

3. Start engine momentarily after repairs are completed and make sure the pins are in the full disengaged (fully up) position.

IMPORTANT: Running the machine with by-pass valve open will cause the transmission to overheat.

LUBRICATION

GREASING BEARINGS AND BUSHINGS

The traction unit has grease fittings that must be lubricated regularly with No. 2 General Purpose Lithium Base Grease. If machine is operated under normal conditions, lubricate all bearings and bushings after every 25 hours of operation. Bearings and bushings must be lubricated daily when operating conditions are extremely dusty and dirty. Dusty and dirty operating conditions could cause dirt to get into the bearings and bushings, resulting in accelerated wear.

Apply a liberal coating of grease to the check valve pins once each year (Fig. 26). Also grease the bearings in the Dana axle every 500 hours, or yearly, whichever comes first (not shown). The traction unit has bearings and bushings that must be lubricated, and these lubrication points are: PTO universal shaft (Fig. 27); lift arm pivot bushings (Fig. 28); brake pivot bushings (Fig. 29); clutch housing and drive shaft (Fig. 30); tie rod and cylinder rod ends (Fig. 31); PTO tension pivot (Fig. 32). Also apply grease to both brake cables at the drive wheel and brake pedal ends (Fig. 29).

1. Wipe grease fitting clean so foreign matter cannot be forced into the bearing or bushing.
2. Pump grease into the bearing or bushing.
3. Wipe up excess grease.

These conditions may be particularly prevalent if the rear discharge cutting unit is attached.

1. Loosen thumb screw until dust cup and baffle can be removed (Fig. 33). Separate dust cup and baffle (Fig. 33).

2. Dump dust out of the dust cup. After cleaning cup and baffle, assemble and reinstall both parts.

SERVICING AIR CLEANER FILTER

Service the air cleaner filter every 250 hours or more frequently in extreme dusty or dirty conditions by washing or using compressed air. Replace the element after every six cleanings (1500 hours) or annually.

Figure 27

1. PTO shaft lubrication: 3 places on shaft

2. Remove wing nut w/gasket and slide filter element out of air cleaner body (Fig. 33).

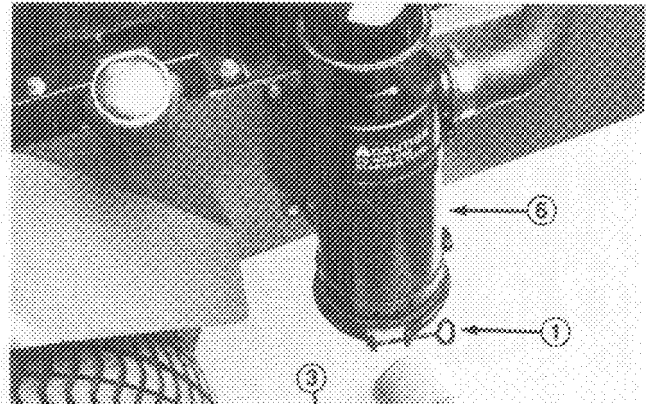


Figure 28

1. Lift arm pivot bushings on each side



Figure 33

- | | |
|----------------|-------------------------|
| 1. Thumb screw | 4. Wing nut with gasket |
| 2. Dust cup | 5. Filter element |
| 3. Baffle | 6. Air cleaner body |

3. Clean the element by washing it in a solution of filter cleaner (Toro Part No. 27-7220, available from Toro) and water, or blow dirt out of filter by using compressed air.

Note: Compressed air is recommended when element must be used immediately after servicing because a

Figure 29

1. Apply grease to both ends of both brake cables and brake pivot tubes.

though, filter must be washed when exhaust soot is lodged in the filter pores.

Washing Method

IMPORTANT: Do not remove plastic fin assembly because washing removes dust from beneath fins.

A. Prepare a solution of filter cleaner and water and soak filter element about 15 minutes. Refer to directions on filter cleaner carton for complete information.

B. After soaking filter for 15 minutes, rinse it with clear water. Maximum water pressure must not exceed 40 psi (276 kPa) to prevent damage to the filter element.

C. Dry filter element using warm, flowing air (160°F (71°C) max), or allow element to air-dry.

Figure 30

1. Clutch housing and drive shaft

LUBRICATION

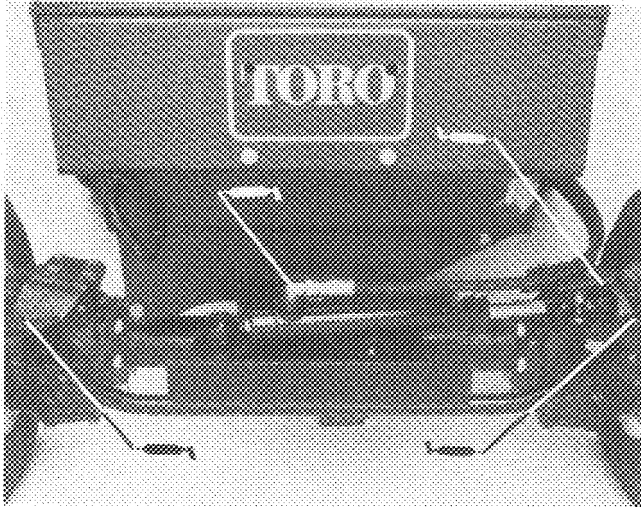


Figure 31

1. Tie rod ends, cylinder rod & pivot pin

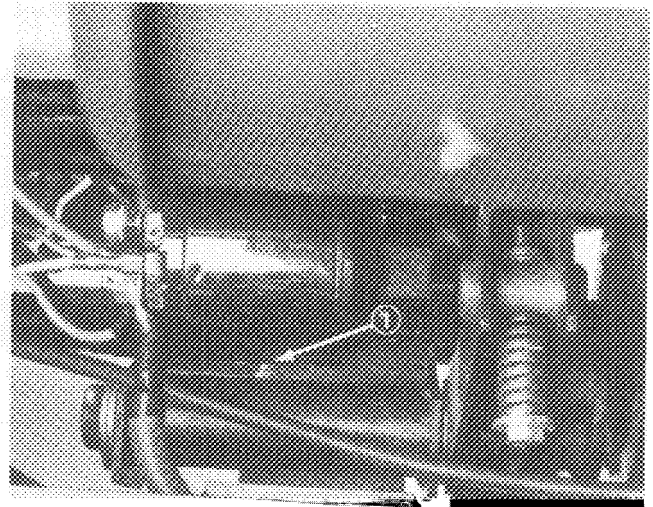


Figure 32

1. Grease PTO tension pivot

SERVICE INTERVAL CHART

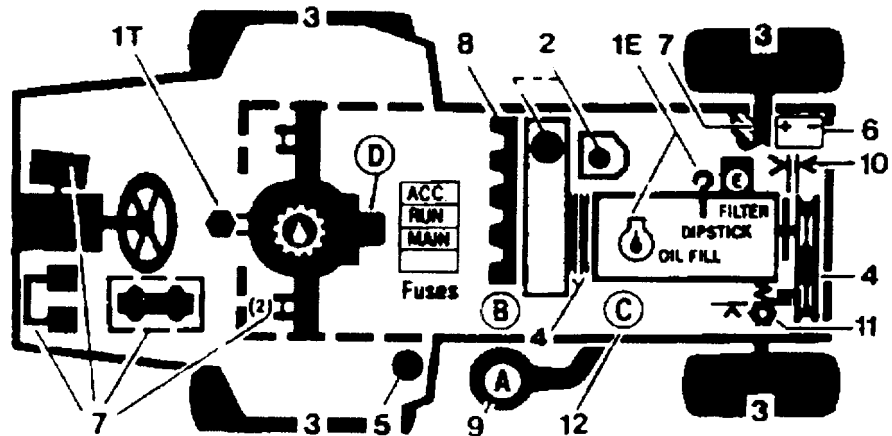


CHECK/SERVICE

1. Oil levels (Engine/Trans.)
2. Coolant level
3. Tire pressure
4. Belts (Fan, AIL PTO)
5. Fuel - Diesel Only
6. Battery
7. Grease. Lube points
8. Radiator screen
9. Air cleaner
10. Electric clutch gap .015-.030
11. PTO Belt tension
12. Water separator

FILTERS	PART NO.
A. Air	27-7110
B. Fuel Pump	43-2550
C. Fuel line	63-8300
D. Trans. Oil	23-2300
E. Engine Oil	67-4330

GM 223-D QUICK REFERENCE AID



FLUID SPECIFICATIONS *See operator's manual for initial changes.

	TYPE >32° F °C	TYPE <32° F °C	CAPACITY	*CHANGE INTERVALS
Engine oil	SAE 30 CD	SAE 10W-30 CD	3.9 QT. <small>FLUID</small>	50 hrs. filter 100hrs.
Trans oil	SAE 10W-30 SF, CC, CD	TYPE For FA Trans. Fluid	6 QT.	250 hrs. filter 250hrs.
Fuel	NO. 2 - D	NO. 1 - D	8.5 GAL.	filter 400hrs.
Coolant	50/50 MIX Ethylene glycol anti-freeze/Water		7 QT.	2 years

64-1960

MAINTENANCE

GENERAL AIR CLEANER MAINTENANCE

To prevent possible severe engine damage and ensure maximum engine service life, periodically inspect the air cleaner and hose assembly.

1. Assure hose between air cleaner and carburetor is clamped securely in place. Replace the hose if it is cracked or punctured.
2. Check air cleaner body for dent and other damage which could possibly cause an air leak. Replace a damaged air cleaner body.
3. Insure dust cap is sealing around bottom of air cleaner body.
4. Mounting screws and nuts holding air cleaner in place must be tight.
5. Inlet cap must be free of obstructions.

2. Remove wing nut w/gasket and slide filter element out of air cleaner body (Fig. 33).

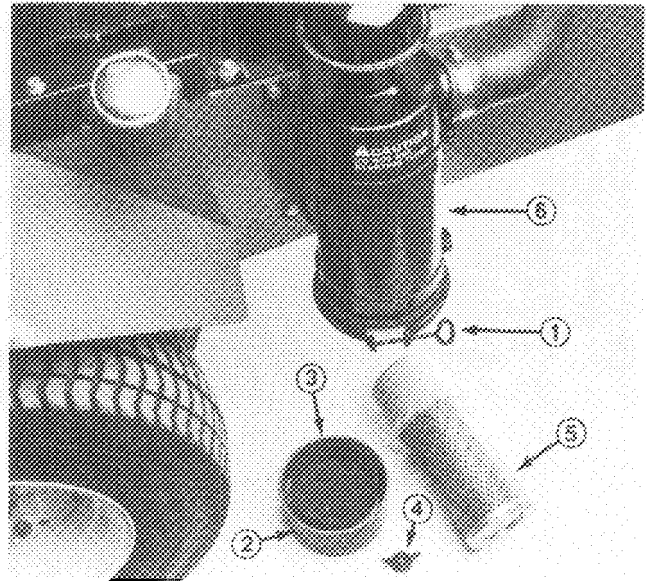


Figure 33

- | | |
|----------------|-------------------------|
| 1. Thumb screw | 4. Wing nut with gasket |
| 2. Dust cup | 5. Filter element |
| 3. Baffle | 6. Air cleaner body |

SERVICING DUST CUP AND BAFFLE

Inspect the dust cup and rubber baffle once a week or every 50 hours operation; however, daily or more frequent inspection is required when operating conditions are extremely dusty and dirty. Never allow dust to build up closer than one inch (25 mm) from the rubber baffle.

Note: If conditions are extremely dusty and dirty, begin by checking dust cup and baffle after each day's operation to establish approximately how long an interval passes before dust cup should be emptied. Base further maintenance requirements on this figure. These conditions may be particularly prevalent if the rear discharge cutting unit is attached.

1. Loosen thumb screw until dust cup and baffle can be removed (Fig. 33). Separate dust cup and baffle (Fig. 33).
2. Dump dust out of the dust cup. After cleaning cup and baffle, assemble and reinstall both parts.

SERVICING AIR CLEANER FILTER

Service the air cleaner filter every 250 hours or more frequently in extreme dusty or dirty conditions by washing or using compressed air. Replace the element after every six cleanings (1500 hours) or annually, whichever comes first.

1. Remove and service dust cup; refer to Servicing Dust Cup and Baffle.

3. Clean the element by washing it in a solution of filter cleaner (Toro Part No. 27-7220, available from Toro) and water, or blow dirt out of filter by using compressed air.

Note: Compressed air is recommended when element must be used immediately after servicing because a washed element must be dried before it is used. By comparison, washing the element cleans better than blowing dirt out with compressed air. Remember, though, filter must be washed when exhaust soot is lodged in the filter pores.

Washing Method

IMPORTANT: Do not remove plastic fin assembly because washing removes dust from beneath fins.

- A. Prepare a solution of filter cleaner and water and soak filter element about 15 minutes. Refer to directions on filter cleaner carton for complete information.
- B. After soaking filter for 15 minutes, rinse it with clear water. Maximum water pressure must not exceed 40 psi (276 kPa) to prevent damage to the filter element.
- C. Dry filter element using warm, flowing air (160°F (71°C) max), or allow element to air-dry. Do not use compressed air or a light bulb to dry the filter element because damage could result.

MAINTENANCE

Compressed Air Method

IMPORTANT: Do not remove plastic fin assembly because back-blowing with compressed air removes dust from beneath fins.

- A. Blow compressed air from inside to the outside of dry filter element. Do not exceed 100 psi (689 kPa) to prevent damage to the element.
 - B. Keep air hose nozzle at least one inch (25 mm) from pleated paper, and move nozzle up and down while rotating the filter element. Inspect element when dust and dirt are removed; refer to Inspecting Filter Element.
4. Wipe inside of air cleaner body with a damp cloth to remove excess dust. Slide filter into air cleaner body and secure it in place with wing nut and gasket.
 5. Reinstall dust cup and baffle. Move thumb screw behind air cleaner body and tighten it securely.

INSPECTING FILTER ELEMENT

1. Place bright light inside filter.
2. Rotate filter slowly while checking for cleanliness, ruptures, holes, and tears. Replace defective filter element.
3. Check fin assembly, gasket, and screen for damage. Replace filter if damage is evident.

CLEANING RADIATOR AND SCREEN

To prevent the engine from overheating, the screen and front of the radiator must be kept clean. Normally, check the screen and front of radiator daily and, if necessary, clean any debris off these parts. However, it will be necessary to check and clean the screen and radiator frequently in extremely dusty and dirty conditions.

Note: If engine shuts off due to overheating, first check the radiator and screen for excessive buildup of debris.

To thoroughly clean the radiator:

1. Remove the screen.
2. Working from the fan side of the radiator, either spray the radiator with a water hose or blow with compressed air.
3. After the radiator is thoroughly cleaned, clean out debris that may have collected in the channel at the radiator base.
4. Clean and install the screen.

CHANGING ENGINE OIL AND FILTER

Check oil level after each day's operation or each time machine is used. Change oil after every 50 hours of operation; change oil filter after first 50 hours and every 100 hours operation thereafter. If possible, run engine just before changing oil because warm oil flows better and carries more contaminants than cold oil.

1. Position machine on a level surface.
2. Open the hood. Set drain pan under the oil pan and in line with drain plug (Fig. 34).
3. Clean area around drain plug.

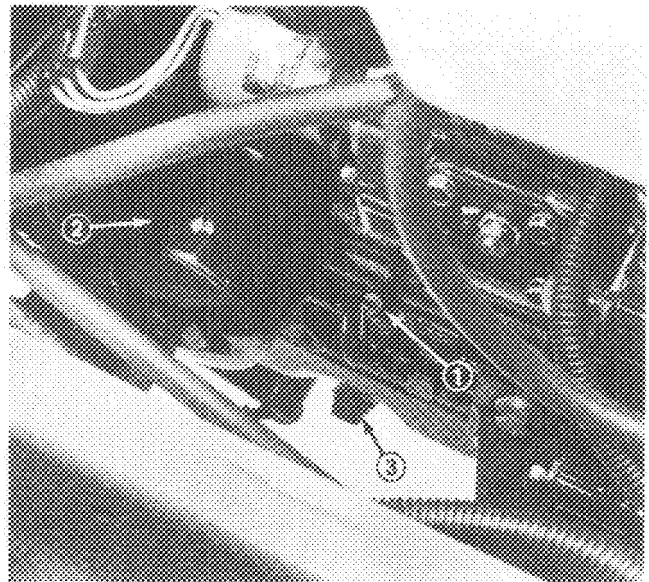


Figure 34

1. Engine oil dipstick
2. Engine oil filter
3. Oil drain plug

4. Remove oil drain plug and allow oil to flow into drain pan. Remove and replace oil filter (Fig. 34); refer to parts catalog for part number.
5. After oil is drained, reinstall drain plug and wipe up any oil that is spilled.
6. Fill crankcase with oil; refer to Check Crankcase Oil.

SERVICING FUEL SYSTEM

Note: Refer to Fill Fuel Tank With Diesel Fuel for proper fuel recommendations.

Fuel Tank

Drain and clean fuel tank every 400 hours operation or yearly, whichever comes first. Also, drain and clean tank if fuel system becomes contaminated or if machine is to be stored for an extended period. Use clean diesel fuel to flush out the tank.

MAINTENANCE

Fuel Lines and Connections

Check lines and connections every 400 hours or yearly, whichever comes first. Inspect for deterioration, damage or loose connections.

Fuel Filter/Water Separator

Drain water or other contaminants from fuel filter/water separator daily (Fig. 35) by loosening drain plug on filter canister. Tighten plug after draining. Replace filter canister after every 400 hours of operation; refer to Specifications for Toro part number.

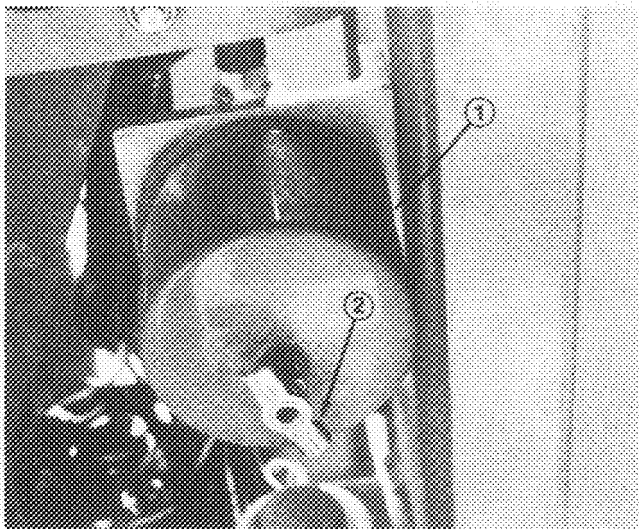


Figure 35

1. Fuel filter canister
2. Water drain

1. Clean area where filter canister mounts.
2. Remove filter canister and clean mounting surface.
3. Lubricate gasket on filter canister with 10W-40 SF-CC oil.
4. Install filter canister by hand until gasket contacts mounting surface, then rotate an additional 1/2 turn.

Fuel Pump Filter

Remove and replace the filter after every 400 hours operation.

1. Fuel pump is located on inner frame on alternator side of engine (Fig. 36).
2. Thoroughly clean outside of assembly.

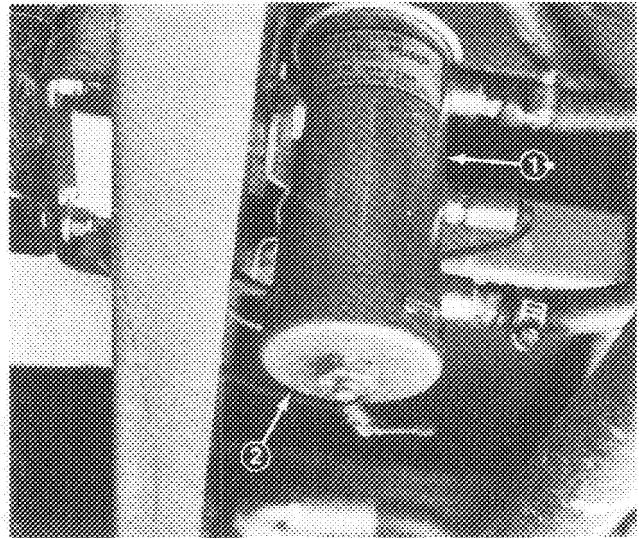


Figure 36

1. Fuel pump assembly
2. Fuel pump cover — unscrew

3. Place a drain pan under fuel pump and remove cover from fuel pump with 17 mm wrench (Fig. 37). Take care not to damage wire while removing cover.
4. Pull filter out of pump body (Fig. 37).

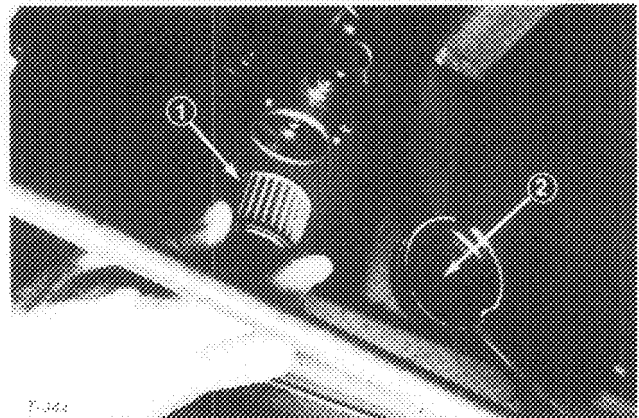


Figure 37

1. Filter
2. Magnet

5. If filter is to be cleaned, wash thoroughly in cleaning solvent and blow compressed air from inside toward outside of element. Hold air nozzle at least one inch (25 mm) from filter and move up and down while rotating filter. Do not exceed 100 psi (689 kPa) to avoid filter damage.

Note: Replace the filter if there is any visible dirt which cannot be washed out.

6. Inspect the two rubber gaskets; replace them if damaged.
7. Clean magnet of any residue (Fig. 37), insert filter into body and install cover.
8. Bleed the fuel system; refer to Bleeding Fuel System.

MAINTENANCE

BLEEDING AIR FROM INJECTORS

Note: This procedure should be used only if fuel system has been purged of air through normal priming procedures and engine still will not start; refer to Bleeding Fuel System.

1. Loosen the pipe connection to the No. 1 nozzle and holder assembly (Fig. 38).

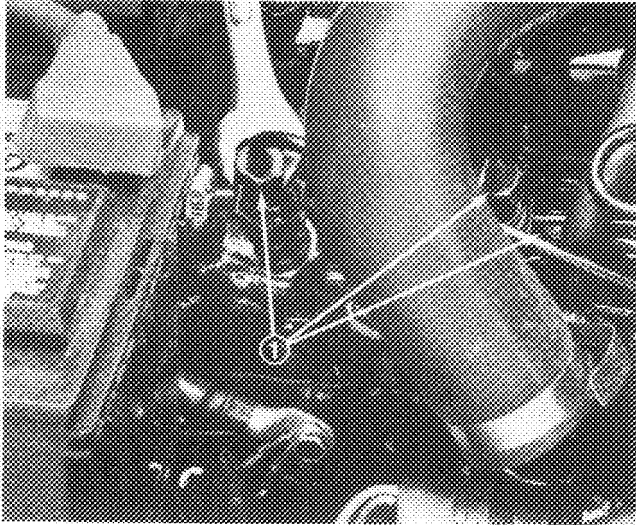


Figure 38
1. Fuel injectors (3)

2. Move throttle control to full FAST position.
3. Turn key in key switch to START position and watch fuel flow around connector. Turn key to OFF position when solid flow is observed.
4. Tighten pipe connector securely.
5. Repeat steps 1-4 on No. 2 and 3 nozzles.

SERVICING ENGINE BELTS

Check tension of all belts initially after the first day of operation and every 100 hours thereafter.

Alternator Belt

To Check Tension:

1. Open hood.
2. Check tension by depressing belt midway between alternator and crankshaft pulleys with 22 lb (10Kg) of force. Belt should deflect 7/16 in. (9 to 11 mm). If deflection is incorrect, proceed to step 3. If correct, continue operation.
3. Loosen bolt securing brace to engine and bolt securing alternator to brace (Fig. 39).

Note: Metric wrenches will be required.

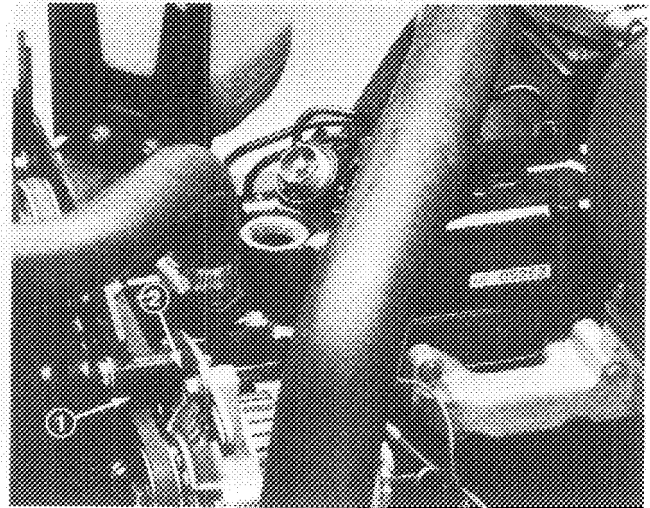


Figure 39

1. Alternator/water pump belt
2. Tension adjustment bolt

4. Insert pry bar between alternator and engine and pry out on alternator.

5. Hold alternator in position after proper belt tension setting is achieved and tighten alternator and brace bolts to secure adjustment.

To Replace Belt:

1. Open hood.
2. Loosen bolts securing brace to engine and alternator to brace (Fig. 39).
3. Remove two capscrews holding the transmission drive shaft coupler to the engine pulley (Fig. 40). Do not remove the drive shaft from the transmission.
4. Move the drive shaft out of the way so that the fan belt can be removed and a new belt installed. Install the new belt around the fan before positioning it around the drive pulley.
5. Reinstall the drive shaft. Tension the new belt. Close the hood.
6. Check the belt tension after one day's use.

Cooling Fan Belt

To Check and Adjust Tension:

1. Open hood.
2. Loosen idler pulley bolts (Fig. 40). Put 10 lb. of force on the top of idler pulley bracket and tighten the bolts.
3. Close hood.

MAINTENANCE

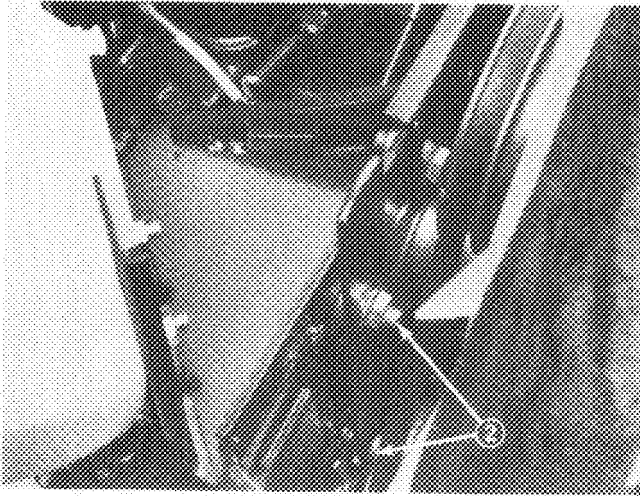


Figure 40

1. Fan belt 2. Belt tensioning bolts (2)

To replace belt:

1. Open hood. Loosen two flange nuts securing idler pulley bracket and move pulley away from belt (Fig. 40).
2. Disconnect the transmission drive shaft assembly from the engine or crankshaft pulley.
3. Remove the belt from the top and bottom pulleys.
4. Install new belt and reconnect the transmission drive shaft assembly to the engine crankshaft pulley.
5. Adjust belt tension; refer to: To Check and Adjust Tension.
6. Close the hood.

Note: Check fan belt tension after first day of operation. Readjust tension, if necessary. Follow regular maintenance check procedures thereafter.

PTO BELT

To Check Tension:

1. Turn engine off and remove the ignition key. Set the parking brake. Raise the engine hood and allow the engine to cool.
2. Loosen the tensioning rod jam nut (Fig. 41).
3. Use a 1/2" wrench to tighten or loosen the belt tensioning spring (Fig. 41). Adjust spring to a length of 1-1/2" (38 mm).
4. Tighten jam nut.

To Replace Belt:

1. Turn off the engine and remove the ignition key. Set the parking brake. Raise the hood and allow the engine to cool.
2. Loosen the tensioning rod jam nut (Fig. 41).
3. Using a 1/2" wrench, loosen the belt tensioning spring (Fig. 41) all the way.

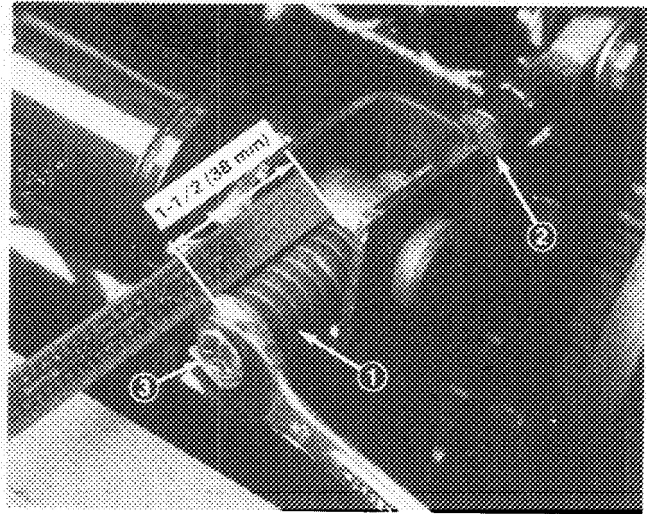


Figure 41

1. Tensioning spring 3. Tension adjusting bolt
2. Tensioning rod jam nut

4. Rotate PTO pulley toward the engine and remove the belt (Fig. 42).

5. Install the new PTO belt and retension the pulley spring to 1-1/2" (38 mm) (Fig. 41).

6. Tighten the jam nut (Fig. 41) and close the hood.

PTO CLUTCH ADJUSTMENT

The power take off electric clutch can be adjusted by following the following procedure:

1. Turn engine off and remove the ignition key. Set the parking brake. Raise the engine hood and allow the engine to cool.
2. Remove the left hand clutch retainer bracket nut and bolt so that the retainer bracket rubber bumper can be removed (Fig. 42).

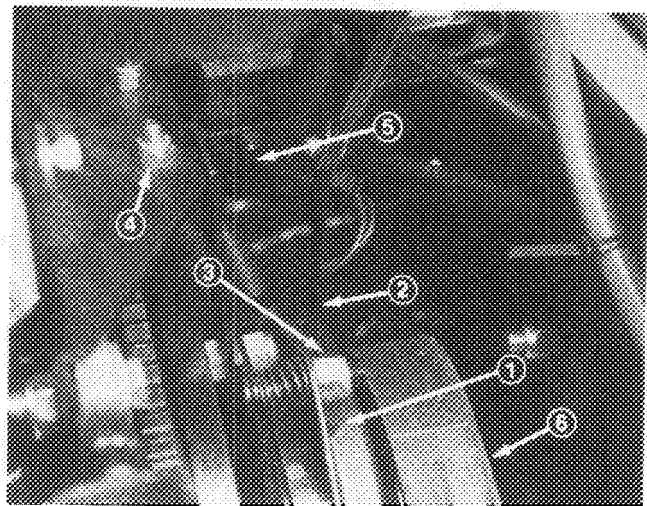


Figure 42

1. Clutch 4. Left retainer bracket nut & bolt
2. .015" air gap (3) 5. Electrical connector
3. Adjusting nut (3) 6. PTO belt

3. Unplug clutch electric connector (Fig. 42).

MAINTENANCE

4. Adjust the air gap so that a .015 inch feeler gauge slides in between the clutch lining and friction plate with light pressure (Fig. 42). The gap can be decreased by turning the adjusting nut clockwise (Fig. 41).
5. Rotate the clutch by hand and adjust all three air gaps. After all three gaps have been set, check all three again. Adjusting one gap can alter the other gaps.
6. Reinstall the bracket and retaining nut and bolt. Reconnect the clutch electrical connector.

CHANGING COOLANT IN COOLING SYSTEM

The cooling system must be filled with a 50/50 solution of water and permanent ethylene glycol anti-freeze. After every two years, drain the coolant from the radiator, reservoir expansion tank and engine by opening the drain cock and block plug. After coolant is drained, flush the entire system and refill it with a 50/50 solution of water and anti-freeze. Capacity of cooling system is approximately 7 quarts (6.4 l). When filling, fill the radiator completely and fill the expansion tank to between the marks. **DO NOT OVERFILL.** Always install radiator cap securely.

ADJUSTING TRANSMISSION FOR NEUTRAL

The machine must not creep when traction pedal is released. If it does creep, an adjustment is required.

1. Park machine on a level surface and shut engine off. Depress only the right brake pedal and engage the parking brake.
2. Jack up left front side of machine until tire is off shop floor. Support machine with jack stands to prevent it from falling accidentally.
3. Lift seat. Visually inspect traction linkage for possible binding condition, correct if necessary and check machine operation. If condition still exists, repeat steps 1 and 2 and proceed to step 4.
4. Loosen two locknut securing pump plate so plate is free to move (Fig. 43).
5. Start engine and rotate pump plate (Fig. 43) in either direction until wheel ceases rotation.

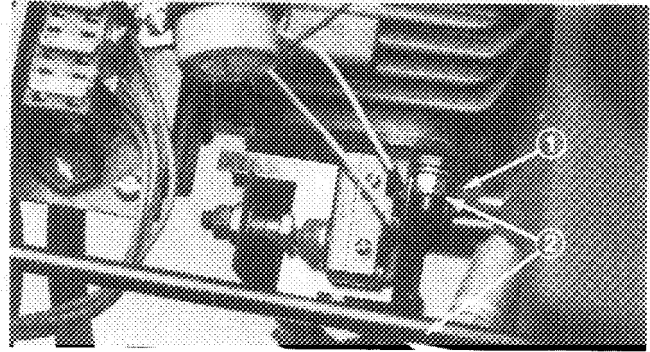


Figure 43

1. Pump plate 2. Locknut

6. Stop engine and tighten locknuts to secure pump plate (Fig. 43).
7. Start engine and check adjustment. Repeat adjustment, if necessary.
8. Stop the engine and release right brake. Remove jack stands and lower machine to the shop floor. Test drive the machine to be sure it does not creep.

CHANGING HYDRAULIC OIL AND FILTER

Initially, replace the hydraulic system oil and filter after the first full day's operation — **NOT TO EXCEED 10 HOURS**. Replace the oil and filter every 250 hours thereafter. The hydraulic system is designed to operate on any high quality detergent oil having the American Petroleum Institute — API — "service classification" SF/CC or CD. Oil viscosity — weight — must be selected according to anticipated ambient temperature for the season in which product will be used.

Temperature/viscosity recommendations are:

Expected Ambient Temperature	Recommended Viscosity and Type
(Extreme) over 90° F	SAE 30, Type SF/CC or CD engine oil.
(Normal) 40-100° F	SAE 10W-30 or 10W-40. Type SF/CC or CD engine oil.
(Cool—Spring/Fall) 30-50° F	SAE 5W-30, Type SF/CC or CD engine oil.
(Winter) Below 30° F	Type "F" or "FA" ATF Automatic Transmission Fluid.

Note: Do not mix engine oil and automatic transmission fluid or hydraulic component damage may result. When changing fluids, also change transmission filter. **DO NOT USE DEXRON II ATF.**

Note: Fluid to operate the power steering is supplied by the hydraulic system transmission charge pump. Cold weather start—up may result in "stiff" operation of the steering until the hydraulic system has warmed up. Using proper weight hydraulic oil in system will minimize this condition.

MAINTENANCE

The axle housing acts as the reservoir for the system. The transmission and axle housing are shipped from the factory with approximately 5 quarts (4.7 l) of SAE 10W-30 engine oil. However, check level of transmission oil before engine is first started and daily thereafter.

1. Lower cutting unit to shop floor, set parking brake, and turn engine OFF. Block the two rear wheels.
2. Jack up both sides of the front axle and support it with jack stands.
3. Clean the area around the hydraulic oil filter and remove the filter (Fig. 44).

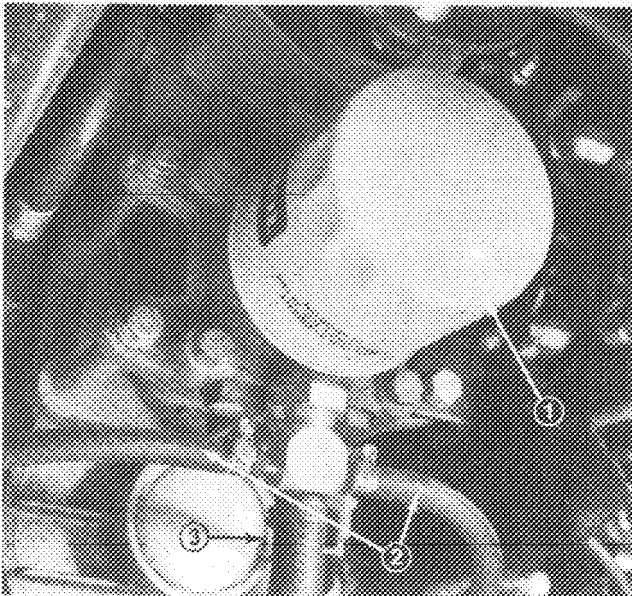


Figure 44

1. Hydraulic system filter
2. Hydraulic return lines
3. Suction line

4. Remove the tube that connects the axle housing to the transmission and allow the oil to flow into a drain pan.
5. Install new hydraulic oil filter and connect the tube between axle housing and transmission. Fill axle (reservoir) to proper level (approx. 5 qt); refer to Check Hydraulic System Fluid. Remove jack stands.
6. Start engine, cycle steering and lift cylinders, and check for oil leaks. allow engine to run for about five minute. Then shut engine off.
7. After two minutes, check level of transmission fluid; refer to Check Hydraulic System Fluid.

ADJUSTING SERVICE BRAKES

Adjust the service brakes when there is more than one inch (25 mm) of "free travel" of the brake pedals, or when the brakes do not work effectively. Free travel is

the distance the brake pedal moves before braking resistance is felt.

The brakes should be checked for adjustment after the first 25 hours of operation and should only need adjusting after considerable use thereafter. These periodic adjustments can be performed where the brake cable connect to the bottom of the brake pedals. When the cable is no longer adjustable, the star nut on inside of the brake drum must be adjusted to move the brake shoes outward. However, the brake cables must be adjusted again to compensate for this adjustment.

1. Disengage lock arm from right brake pedal so both pedals work independently of each other.
2. To reduce free travel of brake pedals — tighten the brakes — loosen front nut on threaded end of brake cable (Fig. 45). Then tighten rear nut to move cable backward until brake pedals have 1/2 to 1 inch (13 mm to 25 mm) of free travel. Tighten front nut after brakes are adjusted correctly.

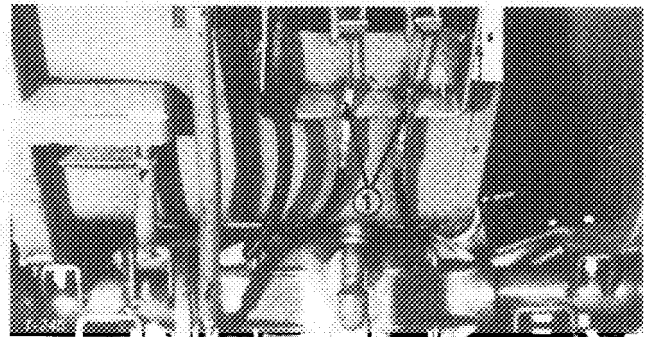


Figure 45

1. Jam nuts

CHANGING REAR AXLE LUBRICANT

After every 500 hours of operation the oil in the rear axle must be changed.

1. Position machine on a level surface.
2. Clean area around the (3) drain plugs, (1) on each end and (1) in the center (Fig. 46).

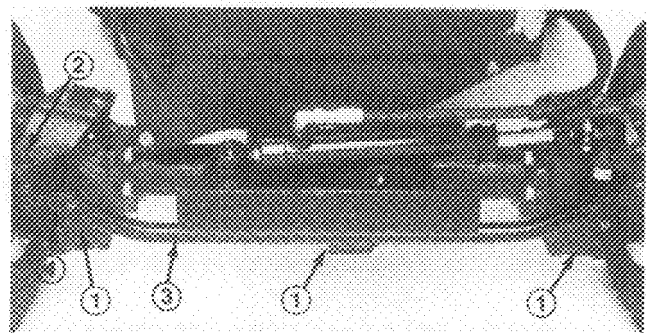


Figure 46

1. Drain plugs (3)
2. Ball joint
3. Tie Rod
4. Tie rod clamp

MAINTENANCE

3. Remove plugs allowing oil to drain into drain pans.
4. **After oil is drained, apply thread locking compound on drain plug threads and reinstall in axle.**
5. Fill axle with lubricant; refer to Check Rear Axle Lubricant.

REAR WHEEL TOE-IN

The rear wheels should not toe-in or toe-out when they are adjusted correctly. To check the rear wheel toe-in, measure the center-to-center distance at wheel hub height, in front and in back of the rear tires. If the wheels toe-in or toe-out, an adjustment is required.

1. Rotate the steering wheel so rear wheels are straight ahead.
2. Remove cotter pin and nut securing one tie rod ball joint to mounting bracket on axle and disconnect ball joint from axle (Fig. 46).
3. Loosen screw on tie rod clamp. Rotate ball joint in or out to adjust length of tie rod.
4. Reinstall ball joint to mounting bracket and check wheel toe-in.
5. After attaining desired adjustment, tighten screw on tie rod clamp and resecure ball joint to mounting bracket.

ADJUSTING STEERING STOPS

The rear axle steering stops help prevent over travel of the steering cylinder in case of impact on rear wheels. The stops should be adjusted so there is .090" clearance between bolt head and knuckle on axle when steering wheel is completely turned left or right.

1. Thread bolt in or out until .090" clearance is attained (Fig. 47).

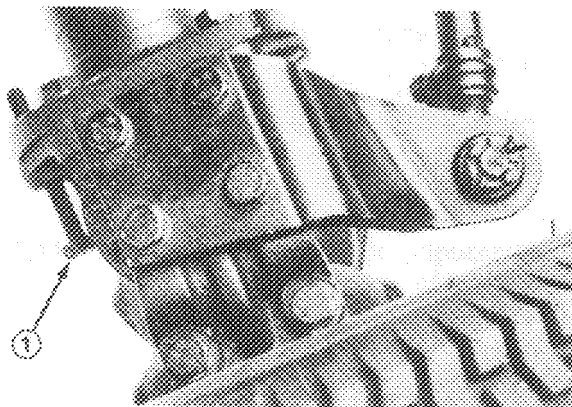


Figure 47

1. Steering Stops

SERVICING BATTERY

IMPORTANT: Before welding on the machine, disconnect ground cable from the battery to prevent damage to the electrical system.

Note: Check battery condition weekly or after every 50 hours of operation. Keep terminals and entire battery case clean because a dirty battery will slowly discharge. To clean the battery wash the entire case with solution of baking soda and water. Rinse with clear water. Coat the battery posts and cable connector with Grafo 112X (Skin-over) grease, Toro Part No. 505-47 or petroleum jelly to prevent corrosion.

WIRING HARNESS SERVICE

Prevent corrosion of wiring terminals by applying Grafo 112X (Skin-over) grease, Toro Part No. 505-47, to the inside of all harness connectors whenever the harness is replaced.

Whenever working with the electrical system, always disconnect battery cables, negative (–) cable first, to prevent possible wiring damage from short-outs.

FUSES

Fuses are accessible under seat plate (Fig. 48).

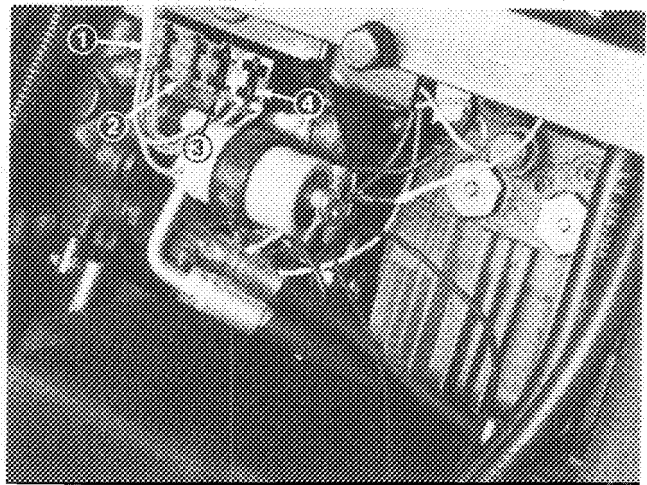


Figure 48

1. Accessories fuse (5 amp)
2. Safety switches fuse (5 amp)
3. Main fuse (7.5 amp)
4. Spare fuse (7.5 amp)

PRODUCT IDENTIFICATION

The traction unit has two identification numbers: a model number and a serial number that are stamped into a plate. The identification plate is located near the left brake pedal on the frame (Fig. 49). In any correspondence concerning the traction unit, supply the model and serial numbers to ensure correct information and replacement parts are obtained.

To order replacement parts from an Authorized TORO Distributor supply the following information:

1. Model and serial numbers of the traction unit.
2. Part number, description and quantity of parts desired.

Note: Do not order by reference number if a parts catalog is being used; use the part number.

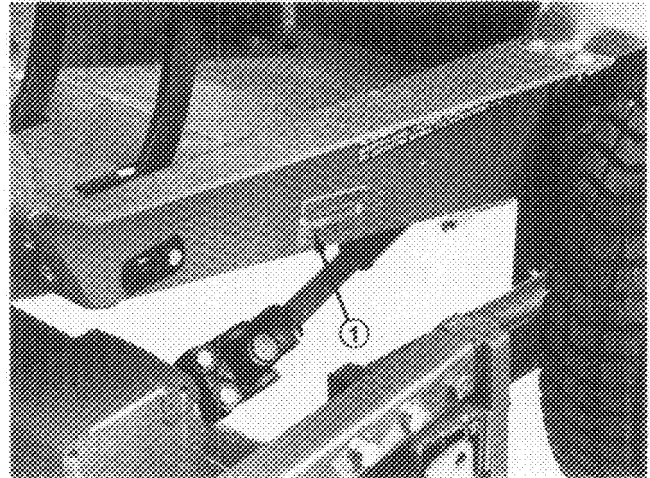


Figure 49

1. Model and serial ID plate

PREPARATION FOR SEASONAL STORAGE

Traction Unit

1. Thoroughly clean the traction unit, cutting unit and the engine, paying special attention to these areas:
 - radiator and radiator screen
 - underneath the cutting unit
 - under the cutting unit belt covers
 - counterbalance springs
 - P.T.O. Shaft Assembly
 - all grease fittings and pivot points
 - remove control panel and clean out inside of the control box
 - beneath seat plate and top of transmission
2. Check the tire pressure. Inflate all traction unit tires to 10 to 15 psi (69 to 103 kPa).
3. Remove, sharpen and balance the cutting unit's blades. Reinstall the blades and torque the blade fasteners to 85-110 ft-lb (115-149 N·m).
4. Check all fasteners for looseness; tighten as necessary.
5. Grease or oil all grease fittings, pivot points, and transmission by-pass valve pins. Wipe off any excess lubricant.
6. Lightly sand and use touch up paint on painted areas that are scratched, chipped or rusted. Repair any dents in the metal body.
7. Service the battery and cables as follows:
 - a. Remove the battery terminals from the battery posts.

- b. Clean the battery, terminals and posts with a wire brush and baking soda solution.
- c. Coat the cable terminals and battery posts with Grafo 112X skin-over grease (Toro Part Number 505-47), or petroleum jelly to prevent corrosion.
- d. Slowly recharge the battery for 24 hours every 60 days to prevent lead sulfation of the battery.

Engine

1. Drain the engine oil from the oil pan and replace the drain plug.
2. Remove and discard the oil filter. Install a new filter.
3. Refill the engine with 3.8 quarts (3.6 l) of recommended motor oil. Refer to Changing Crankcase Oil.
4. Start the engine and run at idle speed for two minutes.
5. Drain diesel fuel from the fuel tank, fuel lines, pump, filter and separator. Flush fuel tank with clean diesel fuel and connect all fuel lines.
6. Thoroughly clean and service the air cleaner assembly.
7. Seal the air cleaner inlet and the exhaust outlet with weather proof masking tape.
8. Check the oil filler cap and fuel tank cap to ensure they are securely in place.

SERVICE INTERVAL CHART

Date								
Hour Meter Reading								
Service Interval	▼	Daily	5	10	25	50	75	100
Clean Radiator Screen	Daily							
Check Interlock System	Daily							
Check Engine Oil Level	Daily							
Check Transmission Oil Level	Daily							
Check Radiator and Coolant (more often when conditions are dirty)	Daily							
Check Water Separator	Daily							
Replace Hydraulic Oil and Oil Filter (Initial)	Within 10							
Tighten Front Wheel Nuts (Initial)	2 & 10							
Check Brakes and Lubricate Cables	25							
Check Hoses, Lines, Fittings & Pump for Leaks	25							
Check Tire Pressure (12 psi – 83 kPa)	25							
Lubricate Grease Fittings & Oil	25							
Change Engine Oil Filter (Initial)	50							
Change Engine Oil	50							
Service Air Cleaner (Dust Cup & Baffle) (more often when conditions are dirty)	50							
Check Battery	50							
Check and Adjust PTO Drive Belt	50							
Change Engine Oil Filter (Regular)	100							
Check Engine Fan and Alternator Belt	100							
Check and Adjust Electric Clutch Gap	100							
Tighten Front Wheel Nuts	250							
Service Air Cleaner (Filter)	250							
Change Transmission Oil and Filter	250							
Check Steering	250							
Check Rear Wheel Toe-In	250							
Replace Fuel Filter	400							
Replace Fuel Pump Filter	400							
Check Fuel Lines and Connections	400							
Drain and Clean Fuel Tank	400							
Pack Front Wheel Bearings	500							
Grease Transmission By-Pass Pins	500							
Change Rear Axle Lubricant	500							
Replace all Interlock Switches (2 years)	1000							
Drain and Flush Cooling System (2 years)	1000							

Engine Oil: Use 10W-30 CD

Hydraulic System Fluid — 5 quarts (4.73 L) of SAE 10W-30 engine oil

Engine Oil Filter — Toro part no. 67-4330

Hydraulic Oil Filter — Toro part no. 23-2300

The Toro Promise

A Limited Warranty

The Toro Company promises to repair your Model 30243 TORO GROUNDMASTER® MOWER and its originally purchased cutting unit, if defective in materials or workmanship. The following time periods from the date of purchase apply (special warranty terms, on certain components, may be offered through The Toro Company by the component manufacturers):

**Model 30243 Two Years or 1500 operational hours,
whichever comes first**

The cost of parts, labor and transportation are included.

If you feel your TORO Product is defective and wish to rely on The Toro Promise, the following procedure is recommended:

1. Contact your Authorized TORO Distributor or Commercial Dealer (the Yellow Pages of your telephone directory is a good reference source).
2. The TORO Distributor or Commercial Dealer will advise you on the arrangements that can be made to inspect and repair your product.
3. The TORO Distributor or Commercial Dealer will inspect the product and advise you whether the product is defective and, if so, make all repairs necessary to correct the defect without an extra charge to you.

If for any reason you are dissatisfied with the distributor's analysis of the defect or the service performed, you may contact us.

Write:

TORO Commercial Products Service Department
8111 Lyndale Avenue South
Minneapolis, MN 55420-1196

The above remedy of product defects through repair by an Authorized TORO Distributor or Commercial Dealer is the purchaser's sole remedy for any defect.

THERE IS NO OTHER EXPRESS WARRANTY. ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR USE ARE LIMITED TO THE DURATION OF THE EXPRESS WARRANTY.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

This Warranty applies only to parts or components which are defective and does not cover repairs necessary due to normal wear, misuse, accidents, or lack of proper maintenance. Regular, routine maintenance of the unit to keep it in proper operating condition is the responsibility of the owner.

All warranty repairs reimbursable under The Toro Promise must be performed by an Authorized Toro Commercial Dealer or Distributor using Toro approved replacement parts.

Repairs or attempted repairs by anyone other than an Authorized TORO Distributor or Commercial Dealer are not reimbursable under the TORO Promise. In addition, these unauthorized repair attempts may result in additional malfunctions, the correction of which is not covered by warranty.

THE TORO COMPANY IS NOT LIABLE FOR INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES IN CONNECTION WITH THE USE OF THE PRODUCT INCLUDING ANY COST OR EXPENSE OF PROVIDING SUBSTITUTE EQUIPMENT OR SERVICE DURING PERIODS OF MALFUNCTION OR NON-USE.

Some states do not allow the exclusion of incidental or consequential damages, so the above exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

COUNTRIES OTHER THAN THE UNITED STATES OR CANADA

Customers who have purchased TORO products exported from the United States or Canada should contact their TORO Distributor (Dealer) to obtain guarantee policies for your country, province, or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the TORO importer. If all other remedies fail, you may contact us at The Toro Company.