



**Count on it.**

# Parts Catalog

## BC-25 Brush Chipper

Model No. 22614—Serial No. 312000001 and Up

Model No. 22614G—Serial No. 312000001 and Up

Model No. 32614—Serial No. 312000001 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# List of Abbreviations

**AR:** as required

**ASM:** assembly

**BBC:** blade brake control

**BHTF:** button head thread forming

**CARR:** carriage

**CCW:** counter clockwise

**CW:** clockwise

**DEG:** degrees

**DPA:** Dual Point Adjustment

**ECM:** electronic control module

**EXT:** external

**FH:** flat head

**GA:** gauge

**HD:** heavy-duty

**HF:** hex flange

**HH:** hex head

**HHF:** hex head flange

**HHFTF:** hex head flange thread forming

**HJ:** hex jam

**HLH:** hex lag head

**HOC:** height-of-cut

**HSBH:** hex socket button head

**HSFH:** hex socket flat head

**HSH:** hex socket head

**HWH:** hex washer head

**HWHTF:** hex washer head thread forming

**HYD:** hydraulic

**LH:** left hand

**LP:** Liquefied Petroleum Gas

**LPG:** Liquefied Petroleum Gas

**NI:** nylon insert

**NPTF:** national pipe thread fine

**PFH:** phillips flat head

**PPH:** phillips pan head

**PPHTF:** phillips pan head thread forming

**PRH:** phillips round head

**PTH:** phillips truss head

**PTO:** power-take-off

**RH:** right hand

**ROPS:** roll-over protection system

**RRB:** rear roller brush

**SFH:** slotted fillister head

**SHH:** slotted hex head

**SHWH:** slotted hex washer head

**SPH:** slotted pan head

**SQH:** square head

**SRH:** slotted round head

**STD:** standard

**TAP:** self tapping

**TTH:** torx truss head

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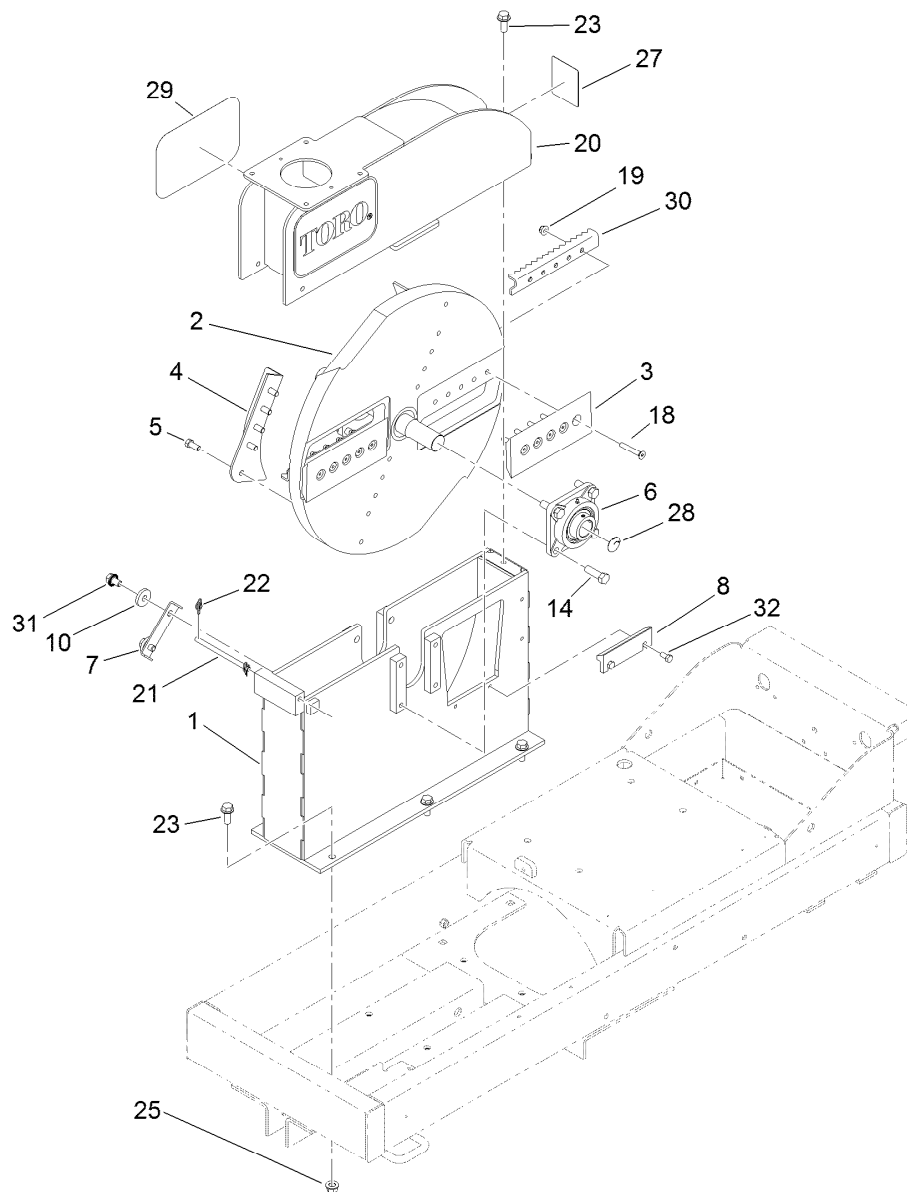
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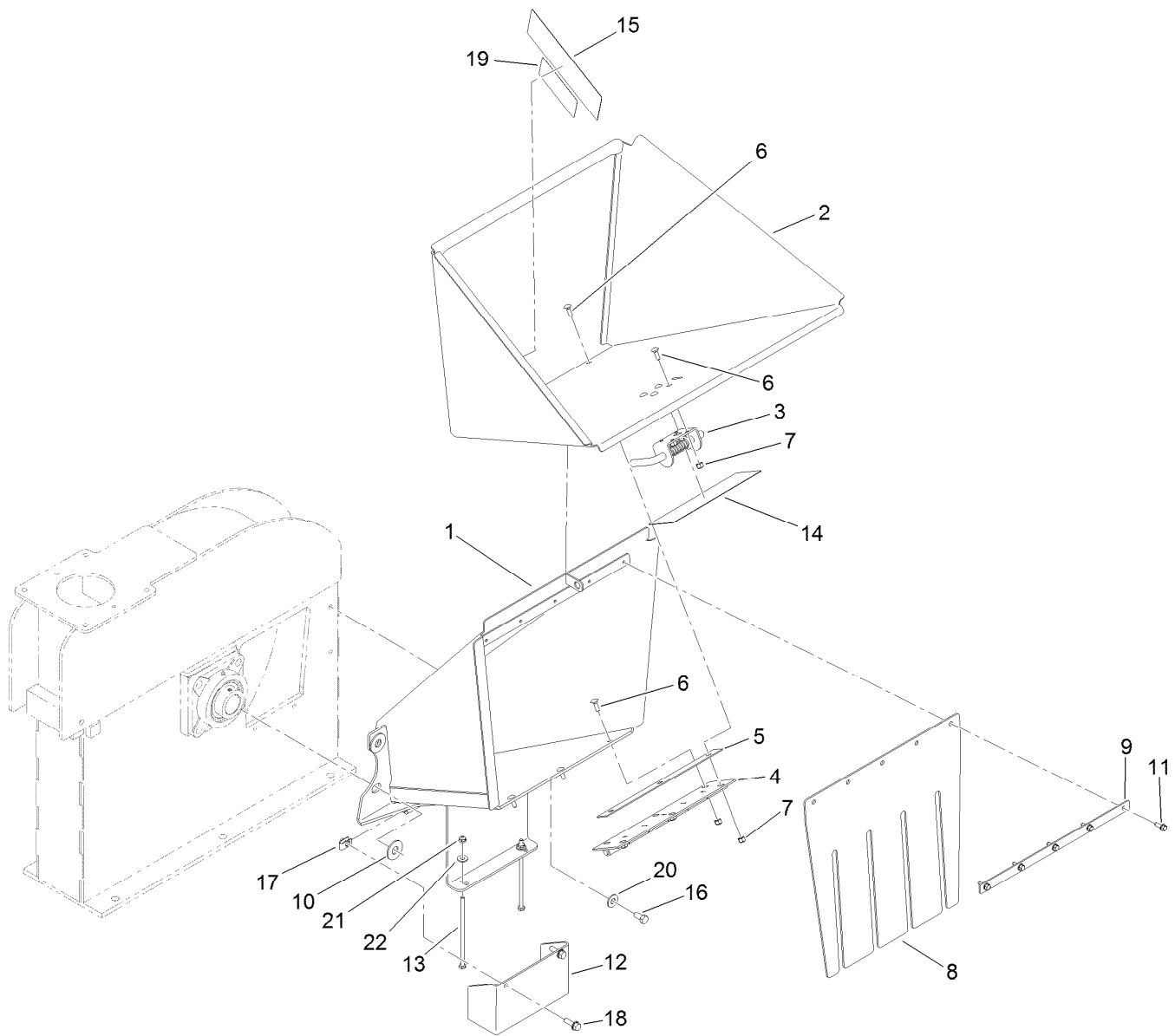
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## Cutter Wheel Assembly

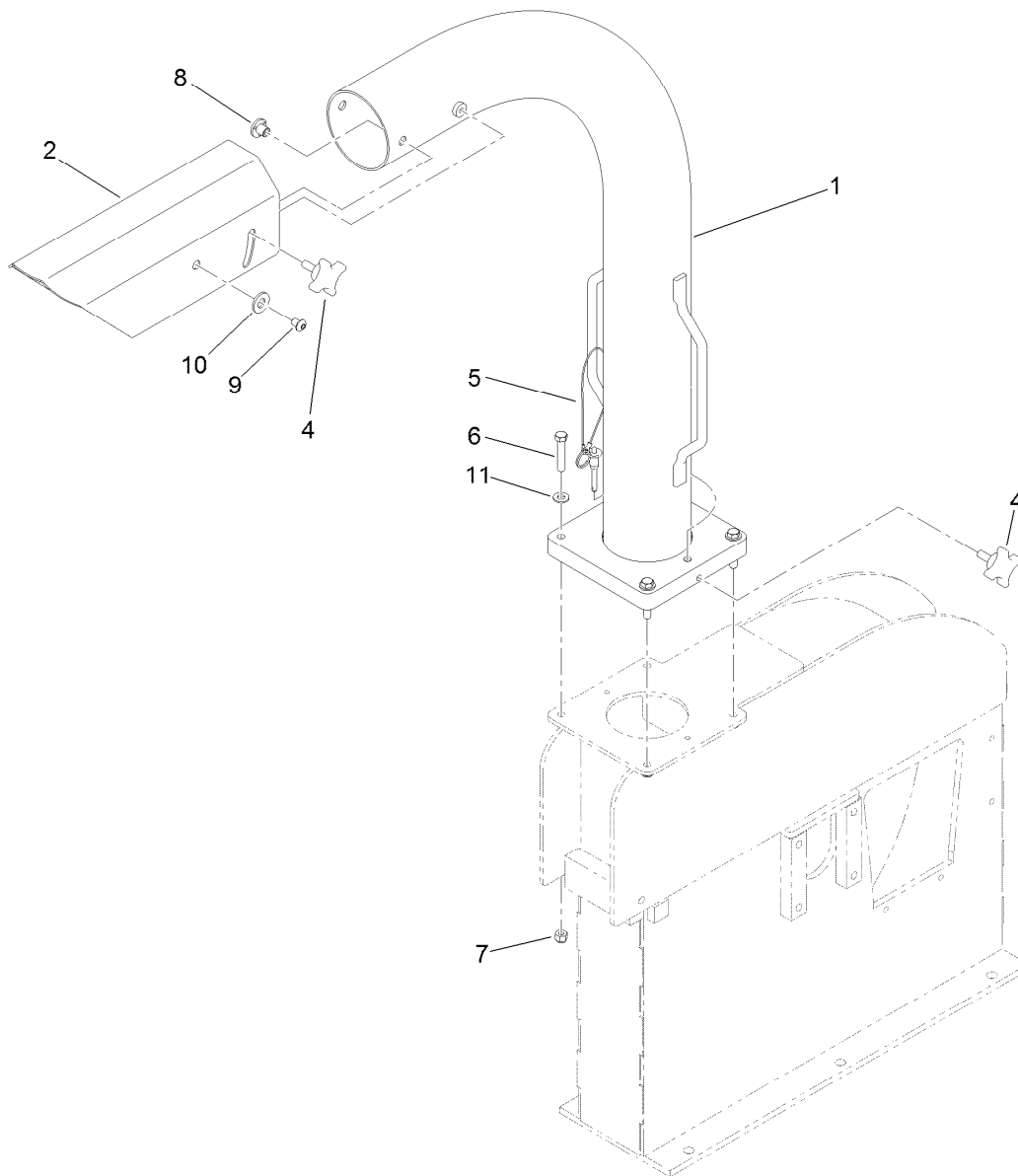
| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 1    | 120-1553-01 | 1    | Flywheel Housing ASM |
| 2    | 120-1863    | 1    | Flywheel ASM         |
| 3    | 119-5167    | 2    | Blade-Chipper        |
| 4    | 119-5184-03 | 2    | Paddle Wheel ASM     |
| 5    | 3212-4      | 10   | Screw-HH             |
| 6    | 120-1538    | 2    | Bearing ASM          |
| 7    | 120-1826-01 | 1    | Plate-Cover          |
| 8    | 120-1483    | 1    | Block-Cutter         |
| 10   | 30-8770     | 2    | Washer               |
| 14   | 120-3739    | 8    | Screw-HH             |
| 18   | 120-1881    | 10   | Bolt-HSFH            |
| 19   | 104-8301    | 10   | Nut-Flange, NI       |

| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 20   | 120-1555-01 | 1    | Flywheel Cover ASM        |
| 21   | 120-1476    | 1    | Pin-Hinge                 |
| 22   | 112-1491    | 2    | Pin-Cotter                |
| 23   | 3234-38     | 7    | Screw-HHF                 |
| 25   | 99-5107     | 6    | Nut-Lock                  |
| 27   | 119-4720    | 1    | Decal-Danger              |
| 28   | 117-1754    | 1    | Decal-Indicator, Rotation |
| 29   | 66-6140     | 2    | Decal                     |
| 30   | 119-5186-03 | 2    | Plate-Mulch               |
| 31   | 98-7993     | 2    | Screw-HHF                 |
| 32   | 323-4       | 2    | Screw-HH                  |



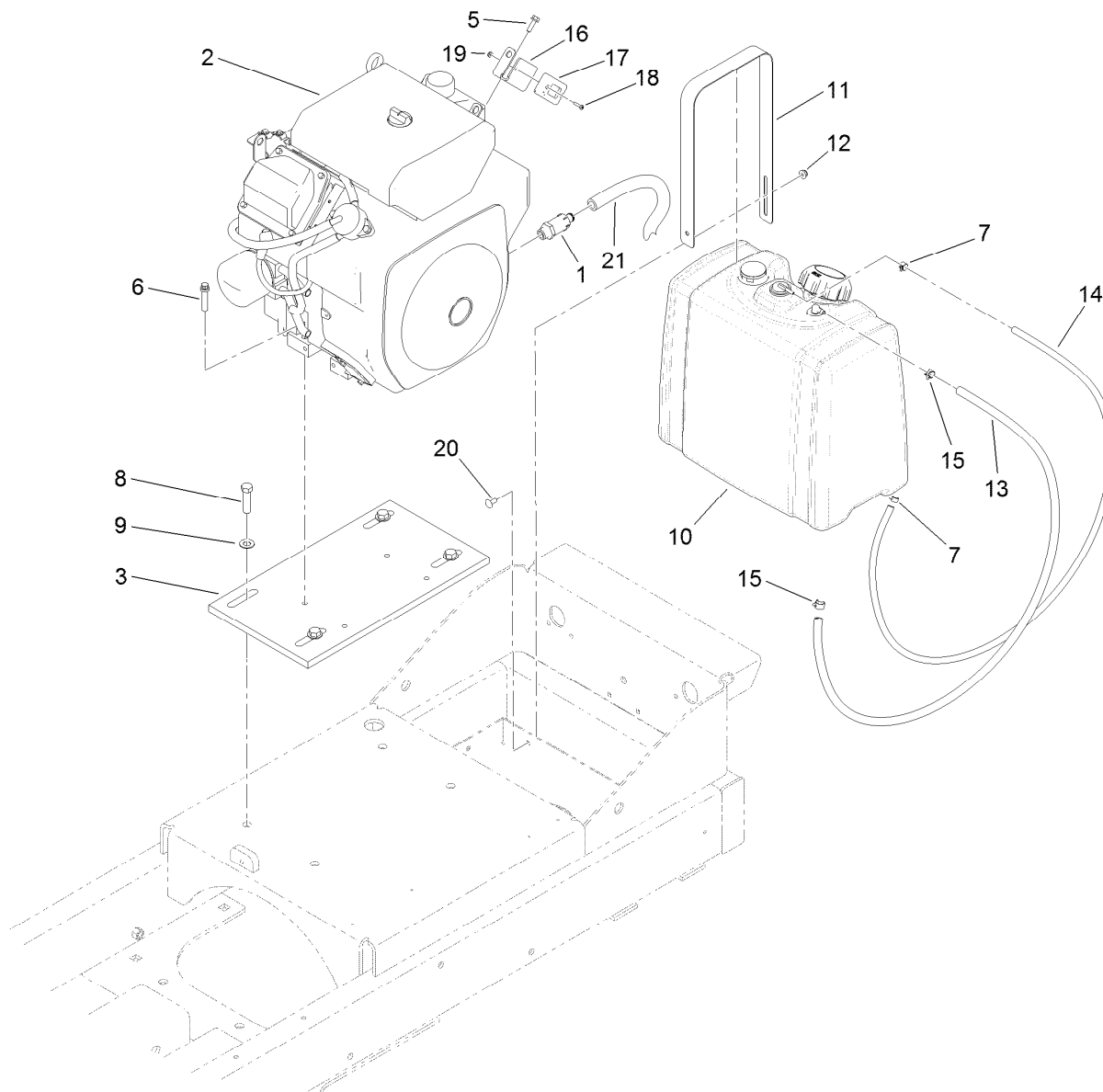
## Inlet Funnel Assembly

| Ref. | Part Number | Qty. | Description            | Ref. | Part Number | Qty. | Description          |
|------|-------------|------|------------------------|------|-------------|------|----------------------|
| 1    | 120-1557-01 | 1    | Funnel ASM             | 12   | 119-5224-01 | 1    | Bracket-Cover, Blade |
| 2    | 120-1558-01 | 1    | Funnel Door ASM        | 13   | 321-21      | 2    | Screw-HH             |
| 3    | 120-1427    | 1    | Pin-Latching           | 14   | 119-4698    | 1    | Decal-Danger         |
| 4    | 119-5170    | 1    | Hinge-Chute            | 15   | 119-4699    | 1    | Decal-Danger         |
| 5    | 119-5180    | 1    | Plate-Shim, Hinge      | 16   | 323-4       | 2    | Screw-HH             |
| 6    | 3229-1      | 10   | Bolt-CARR              | 17   | 115-7721    | 2    | Nut-Clip, U          |
| 7    | 3296-42     | 10   | Nut-Lock, NI           | 18   | 3234-29     | 2    | Screw-HHF            |
| 8    | 120-1454    | 1    | Flap-Chipper           | 19   | 120-3738    | 1    | Decal-Limit, Log     |
| 9    | 120-1532-01 | 1    | Bar-Flap               | 20   | 3256-4      | 2    | Washer-Flat          |
| 10   | 3256-15     | 2    | Washer-Flat            | 21   | 104-7201    | 2    | Nut-HF               |
| 11   | 32144-44    | 5    | Screw-HWH, Thread Roll | 22   | 3256-2      | 2    | Washer-Flat          |



## Exit Chute Assembly

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 1    | 120-1549-01 | 1    | Exit Chute ASM       |
| 2    | 119-5150-03 | 1    | Deflector-Chute      |
| 4    | 100-1449    | 2    | Knob                 |
| 5    | 120-1868    | 1    | Pin-Locking          |
| 6    | 323-10      | 4    | Screw-HH             |
| 7    | 3296-39     | 4    | Nut-Lock, NI         |
| 8    | 120-1867    | 2    | Nut-Weld             |
| 9    | 3274-103    | 2    | Screw-HSBH           |
| 10   | 65-6390     | 2    | Washer-Thrust, Plain |
| 11   | 3256-24     | 4    | Washer-Flat          |



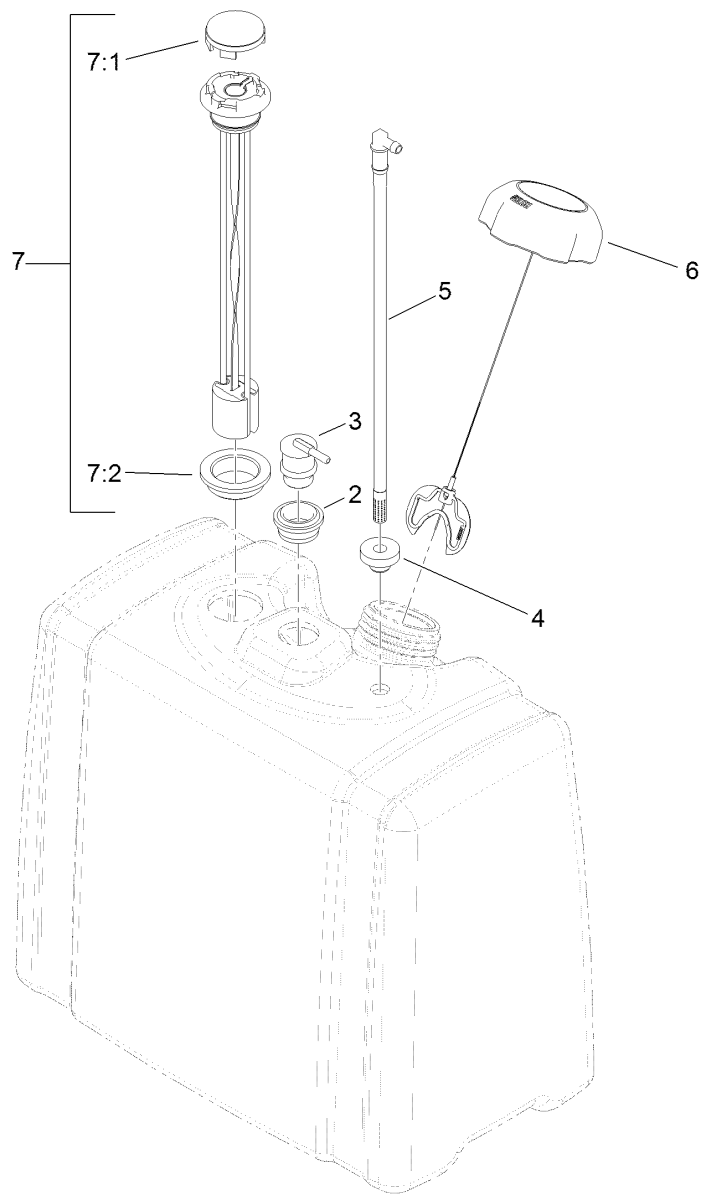
## Engine and Fuel Tank Assembly

| Ref. | Part Number | Qty. | Description                     |
|------|-------------|------|---------------------------------|
| 1    | 92-6877     | 1    | Valve-Drain, Oil                |
| 2    |             | 1    | Engine-Kohler, Ch730-3262<br>●■ |
| 3    | 120-1526-01 | 1    | Plate-Engine                    |
| 5    | 33103-020   | 2    | Screw-HHF                       |
| 6    | 117-1797    | 4    | Screw-12Pt, Patch               |
| 7    | 2412-146    | 2    | Clamp-Hose                      |
| 8    | 324-7       | 4    | Screw-HH                        |
| 9    | 3256-25     | 4    | Washer-Flat                     |
| 10   | 115-9048    | 1    | Fuel Tank ASM                   |
| 11   | 119-6285    | 2    | Strap-Hold Down, Tank           |

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 12   | 104-7201    | 4    | Nut-HF              |
| 13   | 109-0275    | 1    | Hose-Fuel           |
| 14   | 108-6344    | 1    | Hose-Fuel           |
| 15   | 2412-98     | 2    | Clamp-Hose          |
| 16   | 120-3740-03 | 1    | Bracket-Hourmeter   |
| 17   | 120-1218    | 1    | Hourmeter-Inductive |
| 18   | 3250-39     | 2    | Screw-PPH           |
| 19   | 3296-9      | 2    | Nut-Lock            |
| 20   | 3229-11     | 4    | Screw-CARR          |
| 21   | 98-4667     | 1    | Hose                |

● Not serviced separately

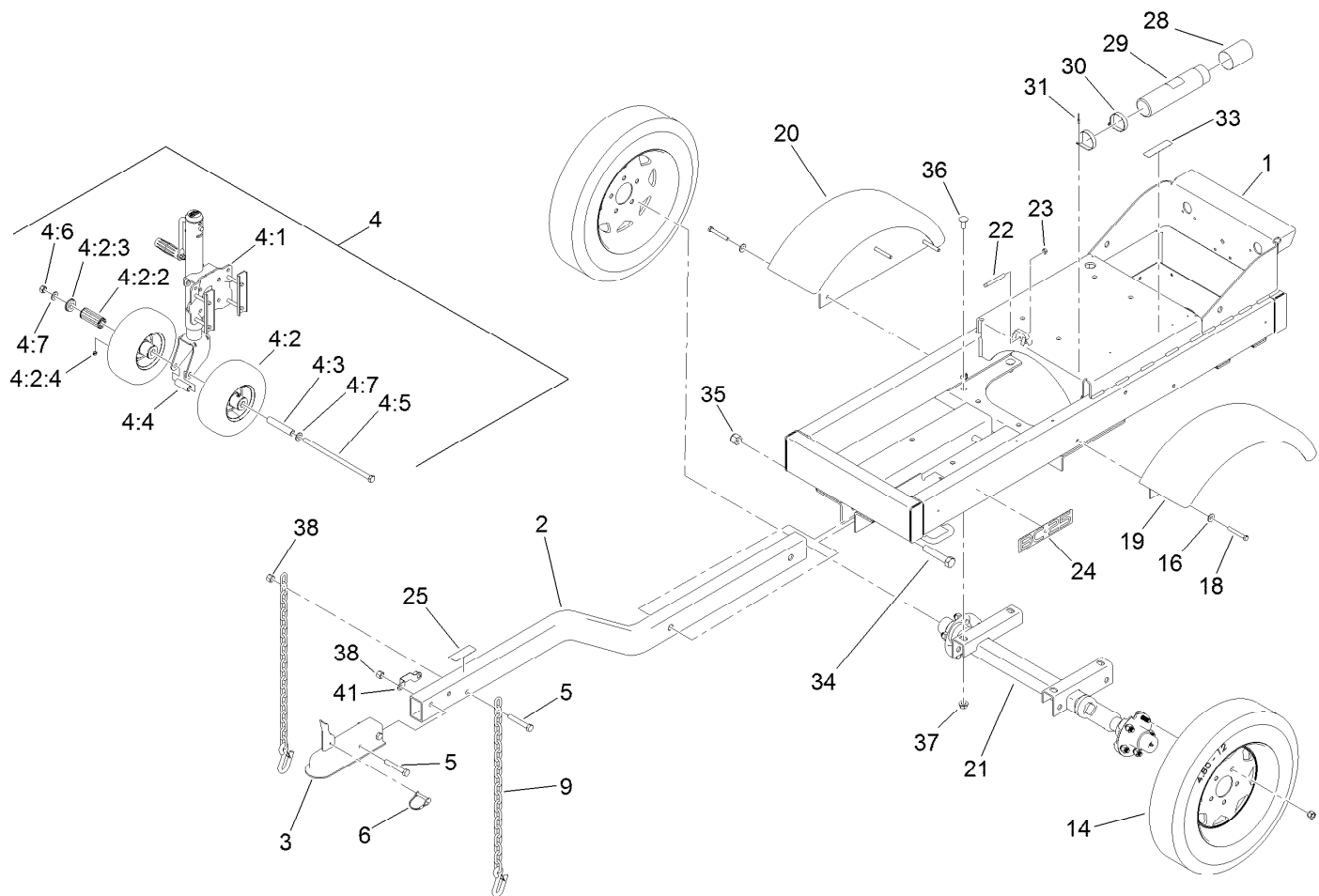
■ Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)



## Fuel Tank Assembly No. 115-9048

| Ref. | Part Number | Qty. | Description    |
|------|-------------|------|----------------|
| 2    | 114-0284    | 1    | Grommet        |
| 3    | 114-0285    | 1    | Valve-Rollover |
| 4    | 46-6560     | 1    | Bushing        |
| 5    | 115-9044    | 1    | Pipe-Stand     |
| 6    | 115-7788    | 1    | Cap-Fuel       |
| 7    | 119-0509    | 1    | Gauge ASM      |
| 7:1  | 117-8404    | 1    | Dial-Gauge     |
| 7:2  | 119-0508    | 1    | Seal           |

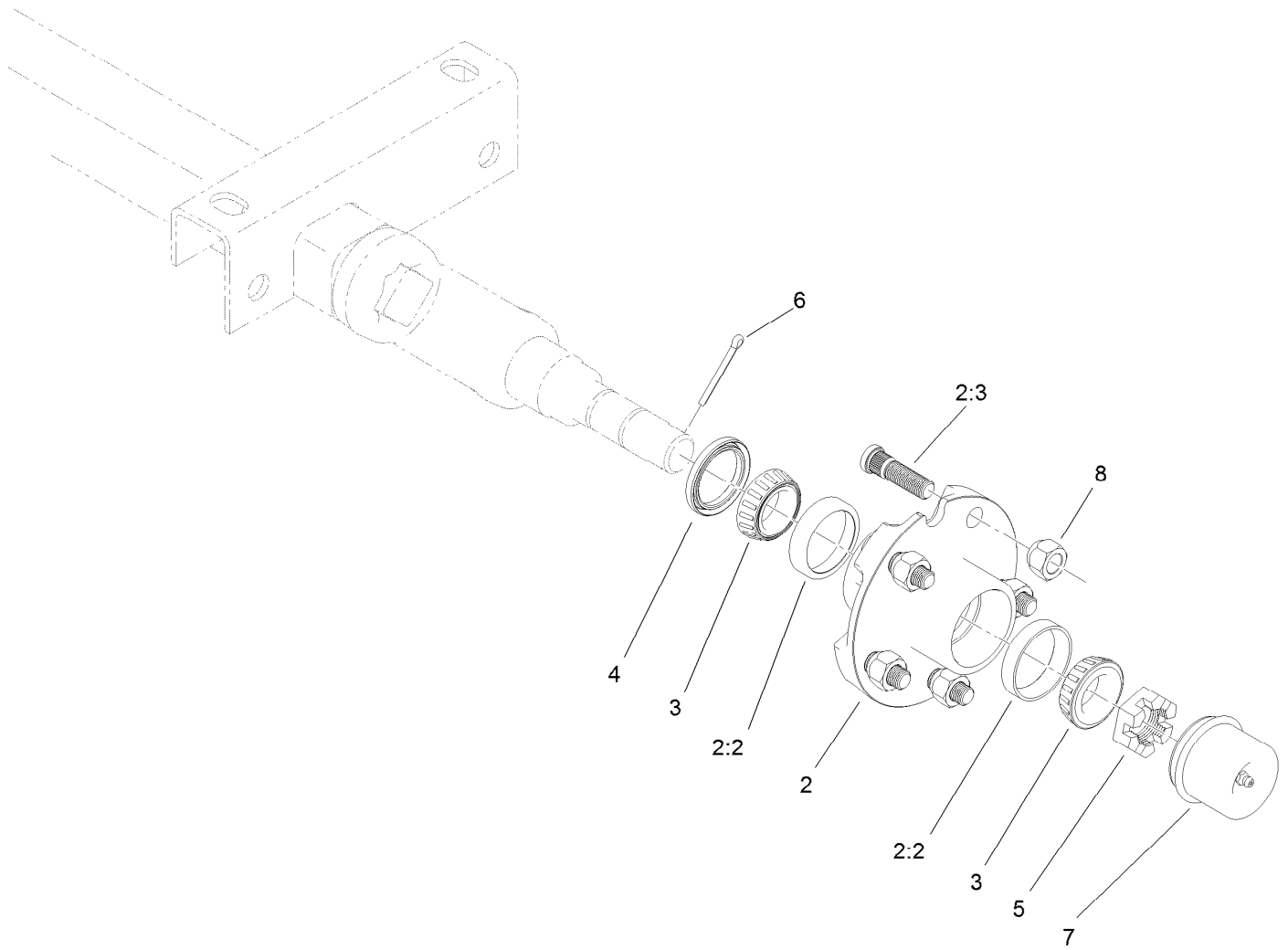




## Main Frame Assembly

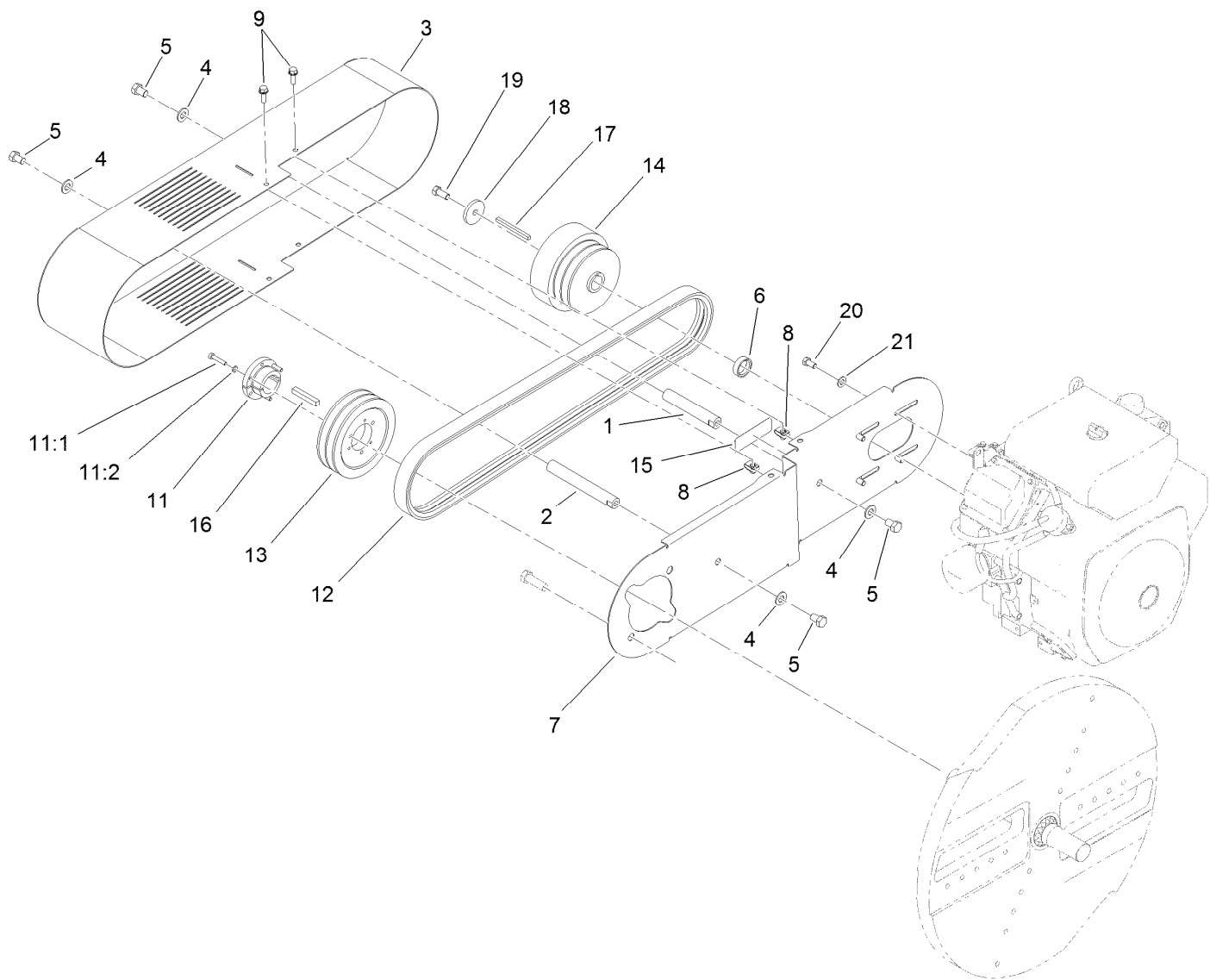
| Ref.  | Part Number | Qty. | Description           |
|-------|-------------|------|-----------------------|
| 1     | 120-1561-01 | 1    | Chipper Trailer ASM   |
| 2     | 119-5177-01 | 1    | Tube-Tongue           |
| 3     | 117-8371    | 1    | Receiver-Hitch, Ball  |
| 4     | 120-1421    | 1    | Jack ASM              |
| 4:1   | 120-1208    | 1    | Jack-Trailer          |
| 4:2   | 110-5024    | 2    | Wheel And Tire ASM    |
| 4:2:2 | 112-7066    | 1    | Bearing-Roller        |
| 4:2:3 | 1-513810    | 2    | Bushing               |
| 4:2:4 | 302-61      | 1    | Fitting-Grease        |
| 4:3   | 100-6453    | 2    | Bushing-Spanner       |
| 4:4   | 109-6653    | 1    | Spacer                |
| 4:5   | 120-1827    | 1    | Screw-HH              |
| 4:6   | 32153-5     | 1    | Nut-Hex               |
| 4:7   | 3256-26     | 2    | Washer-Flat           |
| 5     | 325-13      | 3    | Screw-HH              |
| 6     | 105-9245    | 1    | Pin-Lock              |
| 9     | 119-3045    | 2    | Chain-Safety, Trailer |
| 14    | 120-1206    | 2    | Wheel And Tire ASM    |
| 16    | 3256-4      | 6    | Washer-Flat           |

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 18   | 323-13      | 6    | Screw-HH               |
| 19   | 120-1550-03 | 1    | Left Fender ASM        |
| 20   | 120-1551-03 | 1    | Right Fender ASM       |
| 21   | 119-5190    | 1    | Axle ASM               |
| 22   | 119-4729    | 1    | Screw-Set, SQH         |
| 23   | 3217-7      | 1    | Nut-Hex                |
| 24   | 119-4748    | 2    | Decal                  |
| 25   | 119-4696    | 1    | Decal-Caution          |
| 28   | 104-7048    | 1    | Cap-Housing            |
| 29   | 104-7050    | 1    | Tube-Manual            |
| 30   | 2412-120    | 2    | Clamp-R                |
| 31   | 3269-17     | 2    | Rivet-Pop              |
| 33   | 117-2718    | 1    | Decal-Arrester, Spark  |
| 34   | 328-7       | 2    | Screw-HH               |
| 35   | 3296-51     | 2    | Nut-Lock, NI           |
| 36   | 3233-26     | 4    | Screw-CARR, Short Neck |
| 37   | 99-5107     | 4    | Nut-Lock               |
| 38   | 3296-23     | 3    | Nut-Lock, NI           |
| 41   | 120-5358    | 1    | Bracket-Retainer       |



## Axle Assembly No. 119-5190

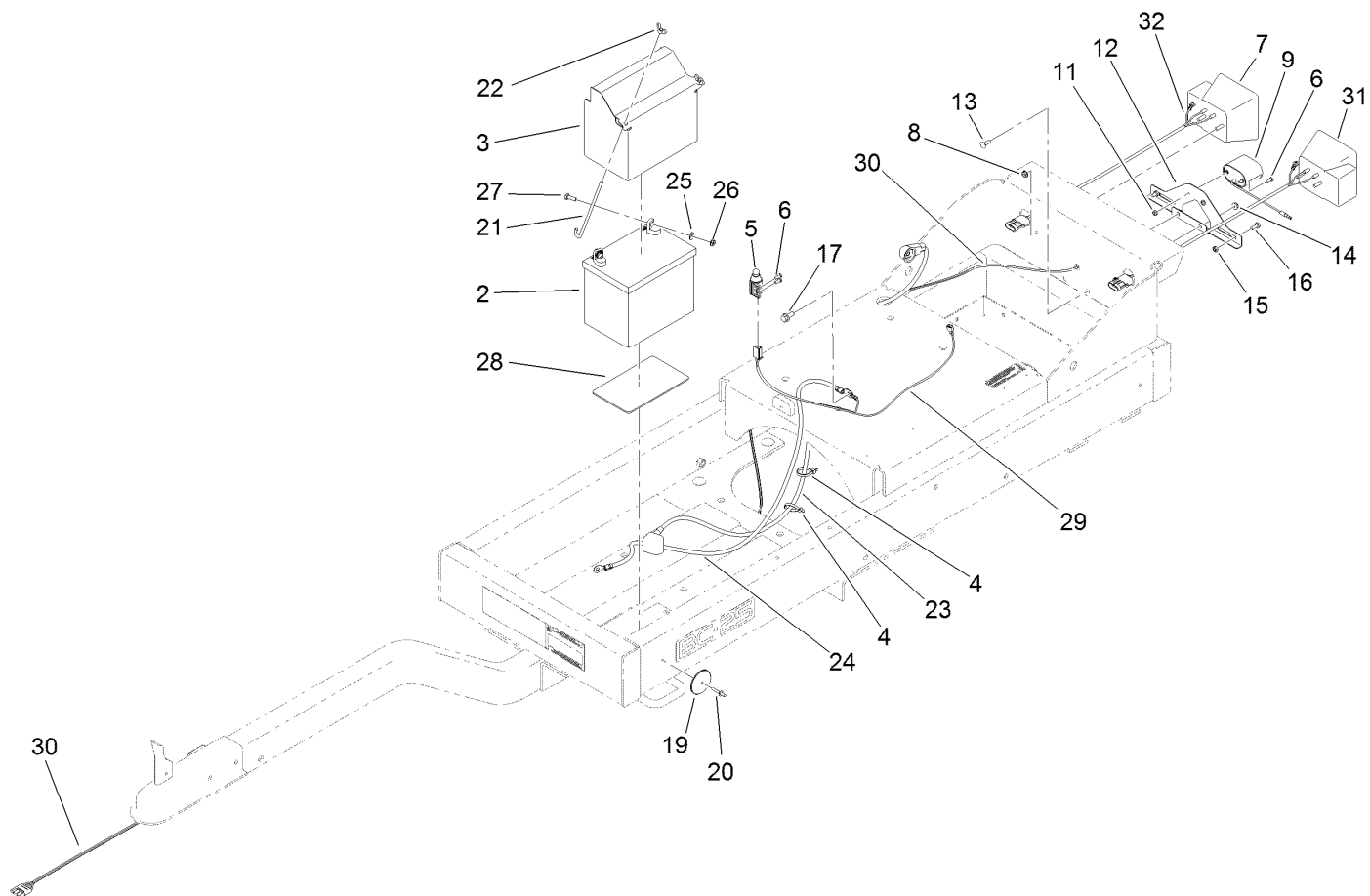
| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 2    | 120-3746    | 2    | Hub Assembly         |
| 2:2  | 254-72      | 2    | Bearing-Cup, Tapered |
| 2:3  | 114-3918    | 5    | Stud-Wheel           |
| 3    | 254-92      | 4    | Cone-Bearing, Outer  |
| 4    | 120-3748    | 2    | Seal-Grease          |
| 5    | 119-6005    | 2    | Nut-Slotted, Hex     |
| 6    | 3272-18     | 2    | Pin-Cotter           |
| 7    | 120-3749    | 2    | Cap-Dust, Surelube   |
| 8    | 242-50      | 10   | Nut-Lug              |



## Belt Guard Assembly

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 1    | 119-5175    | 1    | Tube-Standoff, Short |
| 2    | 119-5174    | 1    | Tube-Standoff, Long  |
| 3    | 120-1556-01 | 1    | Belt Cover ASM       |
| 4    | 3256-26     | 4    | Washer-Flat          |
| 5    | 325-2       | 4    | Screw-HH             |
| 6    | 117-1769    | 1    | Spacer               |
| 7    | 120-5359-01 | 1    | Guard-Belt, Inner    |
| 8    | 115-7721    | 2    | Nut-Clip, U          |
| 9    | 3234-29     | 2    | Screw-HHF            |
| 11   | 120-1865    | 1    | Bushing-Pulley       |
| 11:1 | 321-13      | 3    | Screw-HH             |

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 11:2 | 3253-3      | 3    | Washer-Lock            |
| 12   | 120-1839    | 1    | Belt-V, Banded         |
| 13   | 120-1864    | 1    | Pulley                 |
| 14   | 120-1217    | 1    | Clutch-Chipper         |
| 15   | 117-4979    | 1    | Decal-Warning, Shields |
| 16   | 117-1768    | 1    | Key-Square             |
| 17   | 117-1770    | 1    | Key-Square             |
| 18   | 109-6919    | 1    | Washer-Clutch          |
| 19   | 3212-4      | 1    | Screw-HH               |
| 20   | 323-4       | 4    | Screw-HH               |
| 21   | 3256-24     | 4    | Washer-Flat            |



## Electrical Assembly

| Ref. | Part Number | Qty. | Description                  |
|------|-------------|------|------------------------------|
| 2    | 104-8162    | 1    | Battery-Dry                  |
| 3    | 117-0543-01 | 1    | Cover-Battery                |
| 4    | 3290-379    | 2    | Tie-Cable                    |
| 5    | 120-1292    | 1    | Switch-Plunger, Nc (W/Cover) |
| 6    | 1-803071    | 4    | Screw                        |
| 7    | 120-3734    | 1    | Light-Tail, RH               |
| 8    | 32149-2     | 4    | Nut-Keps                     |
| 9    | 119-3041    | 1    | Lamp-License                 |
| 11   | 3296-12     | 2    | Nut-Lock, NI                 |
| 12   | 119-6072-03 | 1    | Bracket-Plate, License       |
| 13   | 3229-1      | 2    | Bolt-CARR                    |
| 14   | 104-7201    | 2    | Nut-HF                       |
| 15   | 33023-00    | 2    | Nut-Lock                     |
| 16   | 60-3260     | 2    | Screw-PPH                    |
| 17   | 33104-020   | 1    | Screw-HHF                    |

| Ref. | Part Number | Qty. | Description                    |
|------|-------------|------|--------------------------------|
| 19   | 104-6962    | 2    | Reflector-Amber                |
| 20   | 3269-22     | 2    | Rivet-Pop                      |
| 21   | 1-633651    | 2    | Bolt-Holddown                  |
| 22   | 1-543792    | 2    | Wingnut                        |
| 23   | 120-1848    | 1    | Cable-Battery, Positive        |
| 24   | 112-3538    | 1    | Cable-Battery, Negative        |
| 25   | 3256-22     | 2    | Washer-Flat                    |
| 26   | 32149-2     | 2    | Nut-Keps                       |
| 27   | 321-4       | 2    | Screw-HH                       |
| 28   | 62-4300     | 1    | Pad-Skid, Anti                 |
| 29   | 120-1856    | 1    | Harness-Wire                   |
| 30   | 120-1858    | 1    | Harness-Wire, Trailer (Lights) |
| 31   | 120-3735    | 1    | Light-Tail, LH                 |
| 32   | 120-3733    | 2    | Harness-Wire, Stub             |

# Attachments and Accessories

## For 22614 BC-25 Brush Chipper

| Product Name                                  | Model/Part |
|-----------------------------------------------|------------|
| Chipper Blade Tote (set of 6, new) .....      | 22616      |
| Chipper Blade Tote (set of 6, sharpened)..... | 22616-SH   |

**Notes:**

**Notes:**



**Count on it.**