



# Tailpipe Extension Kit

Workman® HD/HDX/HDX-D Series Utility Vehicle

Model No. 127-7397

## Installation Instructions

### ⚠ WARNING

#### CALIFORNIA

#### Proposition 65 Warning

This product contains a chemical or chemicals known to the State of California to cause cancer, birth defects, or reproductive harm.

## Loose Parts

Use the chart below to verify that all parts have been shipped.

Description	Qty.	Use
Tailpipe extension	1	Install the tailpipe extension.
Self-tapping screw	1	

## Installing the Tailpipe Extension

1. If installed, raise the cargo box and secure it with the lift-cylinder lock; refer to the *Owner's Manual* for the machine.
2. Slide the tailpipe extension onto the existing tailpipe of the machine (Figure 1).

**Note:** Face the bend in the tailpipe extension toward the front of the machine and slip the tail pipe extension over the existing tailpipe until the extension is fully seated.

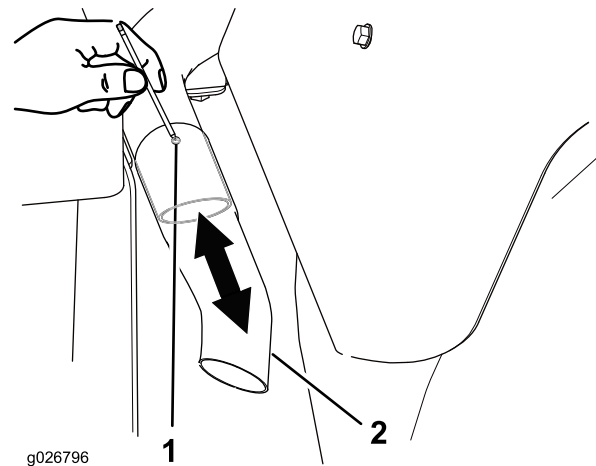


Figure 1

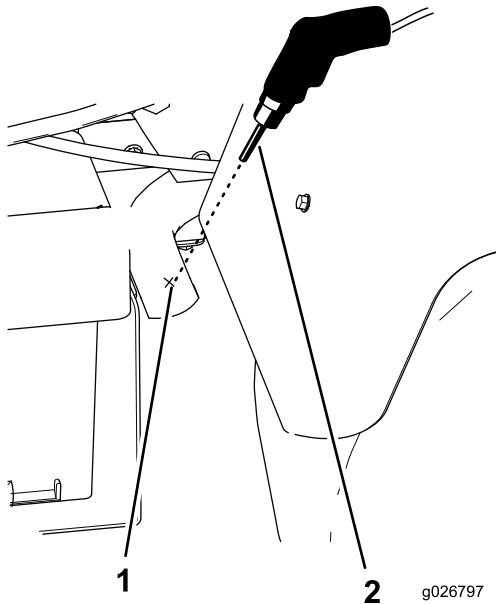
1. Tailpipe extension hole
2. Tailpipe extension

3. Mark on the tailpipe by marking through the hole on the tailpipe extension (Figure 1)
4. Remove the tailpipe extension (Figure 1).



- Center-punch the center of the mark and drill a 3 mm (1/8 inch) diameter hole in the tailpipe of the machine at the center-punch mark (Figure 2).

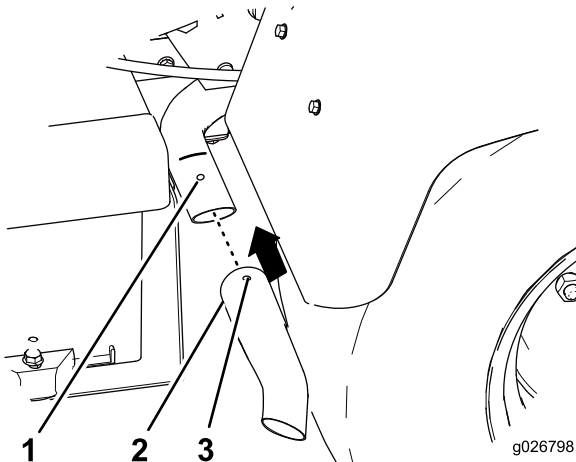
**Note:** Drill through the top wall of the tailpipe only.



**Figure 2**

- Tailpipe mark
- 3 mm (1/8 inch) drill bit

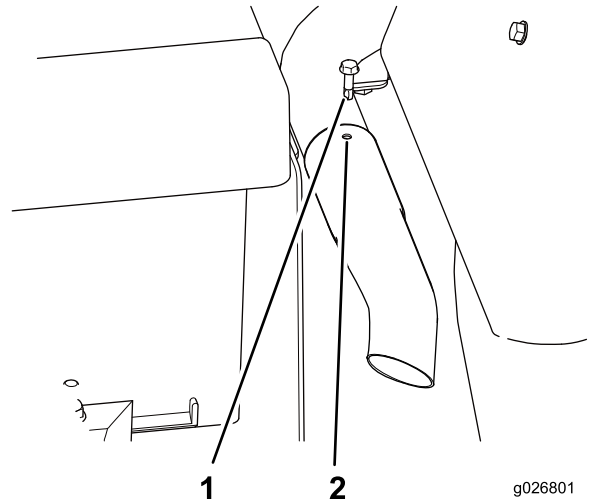
- Slip the tailpipe extension onto the tailpipe of the machine and align the holes in the pipes (Figure 3).



**Figure 3**

- 3 mm (1/8 inch) diameter hole
- Tailpipe extension
- 5 mm (3/16 inch) hole (12 o'clock position)

- Secure the tailpipe extension to the tailpipe of the machine with the self-tapping screw from the kit (Figure 4).



**Figure 4**

- Self-tapping screw #10
- 5 mm (3/16 inch) hole (12 o'clock position)

- If you raised the cargo box, remove and stow lift-cylinder lock and lower the cargo box; refer to the *Owner's Manual* for the machine.