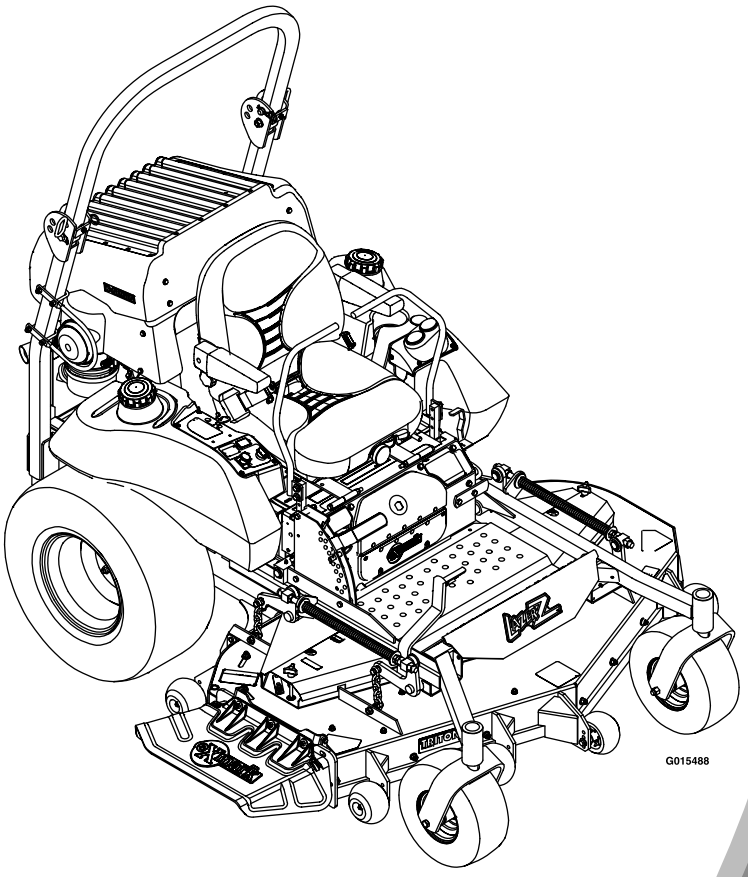
Parts Manual

LAZER Z® DS-SERIES

Model No. LZDS902K72RD—Serial No. 314000000 and Up

Picture below may not reflect actual product.



Part No. 4501-772 Rev. C

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

© 2014—Exmark Mfg. Co., Inc.
Industrial Park Box 808
Beatrice, NE 68310

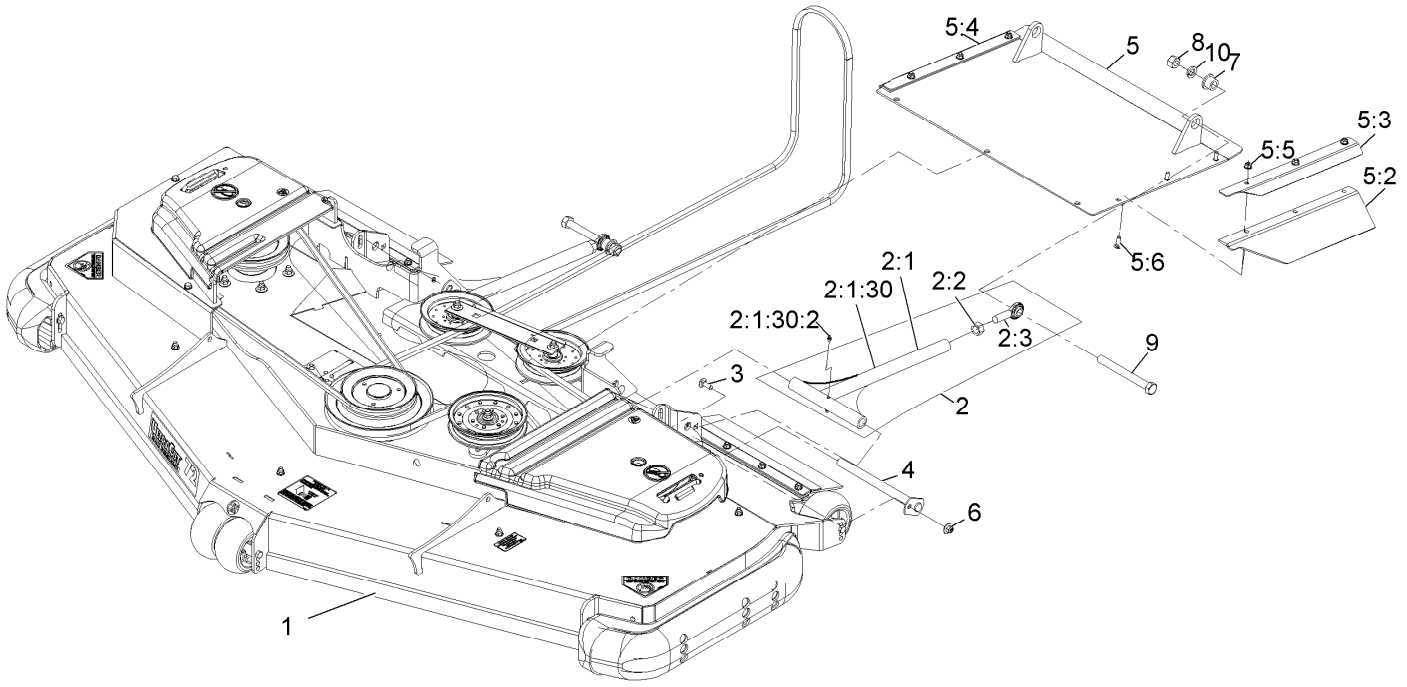
Contact us at www.Exmark.com.
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If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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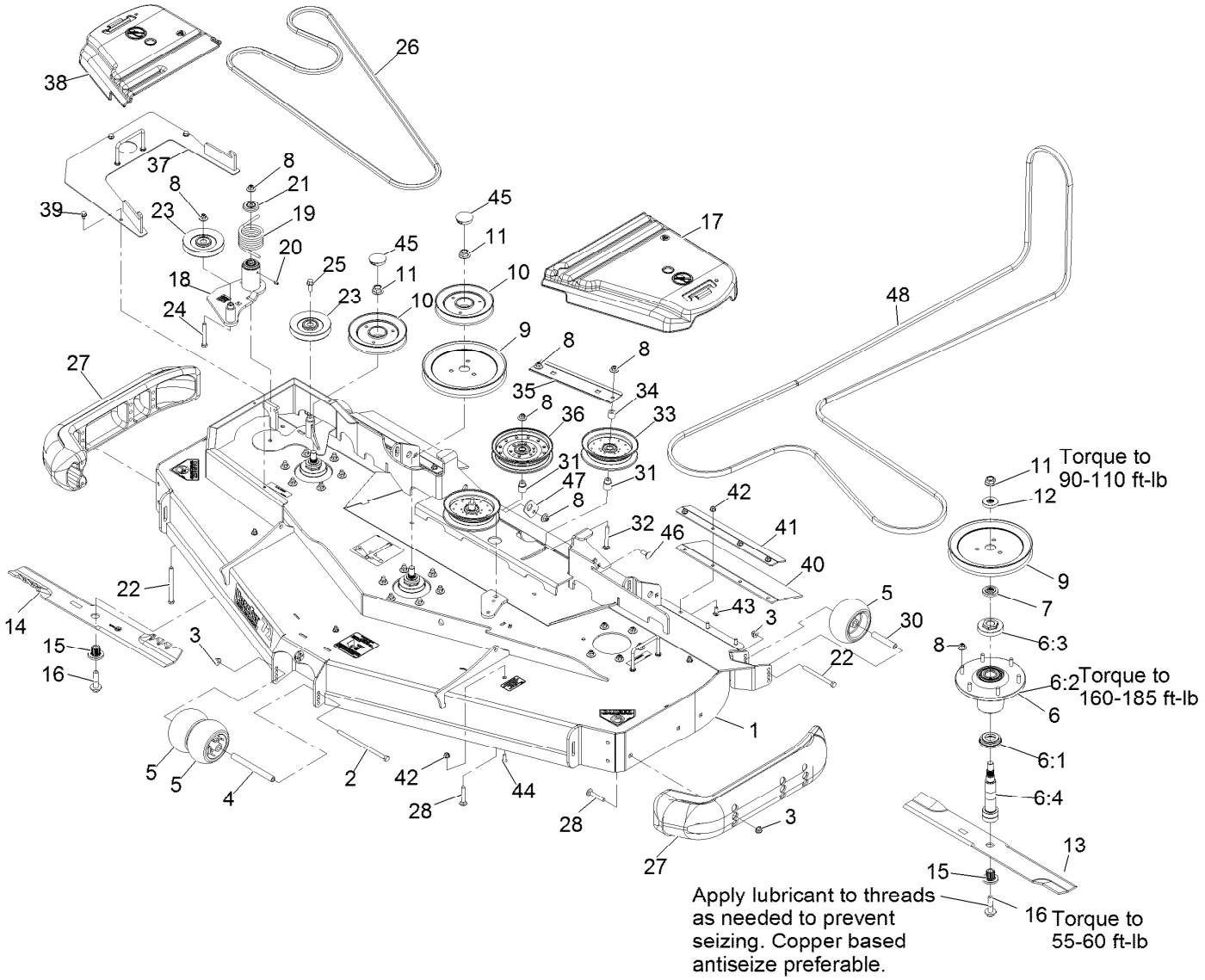


Complete Deck Assembly

Ref.	Part Number	Qty.	Description
1	116-9147	1	ASM-Deck Complete Rd72
2	103-8544	2	Asm, Strut 66" And 72"
2:1	109-1183	1	Wld, Deck Strut-Std 72
2:1:30		1	Tube And Zerk ASM ●
2:1:30:2	109-1380	2	Fitting-Grease
2:2	3219-6	1	Nut-Hex 5/8-18
2:3	1-633029	1	Balljoint
3	3231-2	2	Bolt-Carriage 3/8-16 X 1
4	1-632199-01	2	Pin-Strut
5	116-8489	1	ASM-Discharge Tunnel Rd72

Ref.	Part Number	Qty.	Description
5:2	116-8484	2	Flap-Rd Tunnel Side
5:3	116-8485-03	1	Brkt-Rd Tunnel Flap LH
5:4	116-8490-03	1	Brkt-Rd Tunnel Flap RH
5:5	104-8300	6	Nut-Nyloc 5/16-18 Flg
5:6	3230-16	6	Bolt-Carriage 5/16-18 X 7/8
6	109-6658	2	Nut-Nyloc 3/8-16 Flg
7	92-9252	2	Bushing-Flange
8	3217-11	2	Nut-Hex 5/8-11
9	1-800344	2	Screw-HH 5/8-11 X 6
10	3253-8	2	Washer-Lock 5/8

● Not serviced separately

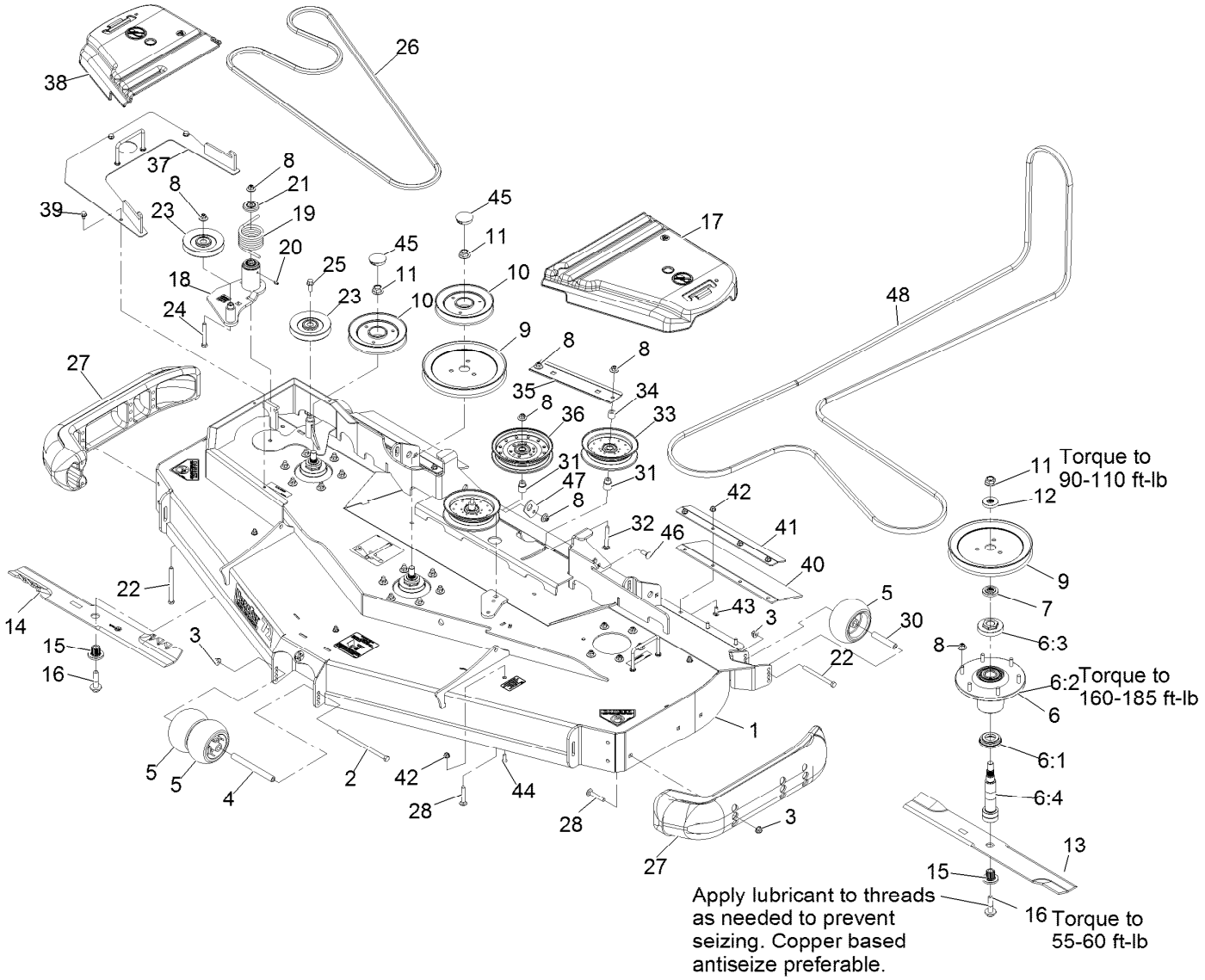


Deck Assembly

Ref.	Part Number	Qty.	Description
1	116-8213	1	Deck-Rd72, W/Decals
2	108-5388	1	Screw-HH
3	104-8301	3	Nut-Nyloc 3/8-16 Flg
4	98-5967	1	Spacer-Wheel
5	1-603299	4	Roller-Scalp, Anti
6	109-6917	3	ASM,Spindle Housing
6:1	103-9504	1	Guard, Bottom
6:2	103-9539	1	Asm, Cutter Housing
6:3	109-0916	1	Nut, Spindle 7/8-14
6:4	109-6881	1	Spindle,Double Spline ●
7	103-9522	3	Spacer, Splined Stepped
8	109-6658	25	Nut-Nyloc 3/8-16 Flg
9	109-2180	2	Sheave,Blade Drive 9.00
10	116-8193	2	Sheave-Rd, Reverse Drive
11	109-7033	3	Nut-Flange 5/8-18 Centerlock
12	103-9523	1	Spacer, Splined
13	116-5171	2	Blade-Extreme 2, 24.50"
13	103-6404	2	Blade, Notched (72")

Ref.	Part Number	Qty.	Description
13	103-6389	2	Blade, Low Lift (72")
14	116-8503	1	Blade-Extreme 2-24.50, Rd72
14	116-8502	1	Blade-Low Lift 24.50, Rd72
15	103-3037	3	Bushing, Splined
16	109-9220	3	Screw-Sems 1/2-20 X 2.19
17	109-6938	1	Cover-Belt, LH
18	126-0853	1	Idler ASM
19	108-1921	1	Spring-Torsion
20	302-19	1	Zerk-1/4-28 Str
21	103-2916	1	Guard-Top
22	323-23	3	Screw-HH 3/8-16 X 4-1/2
23	126-1478	2	Sheave
24	323-13	1	Screw-HH 3/8-16 X 2 3/4
25	3234-11	1	Screw-HH Flg 3/8-16 X 1
26	116-8501	1	Belt
27	112-1479	2	Skid-Bumper, Deck
28	3231-7	1	Bolt-Carriage 3/8-16 X 2 1/4
30	98-7912	2	Tube-Spanner

● Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize). See operator s manual for locations.

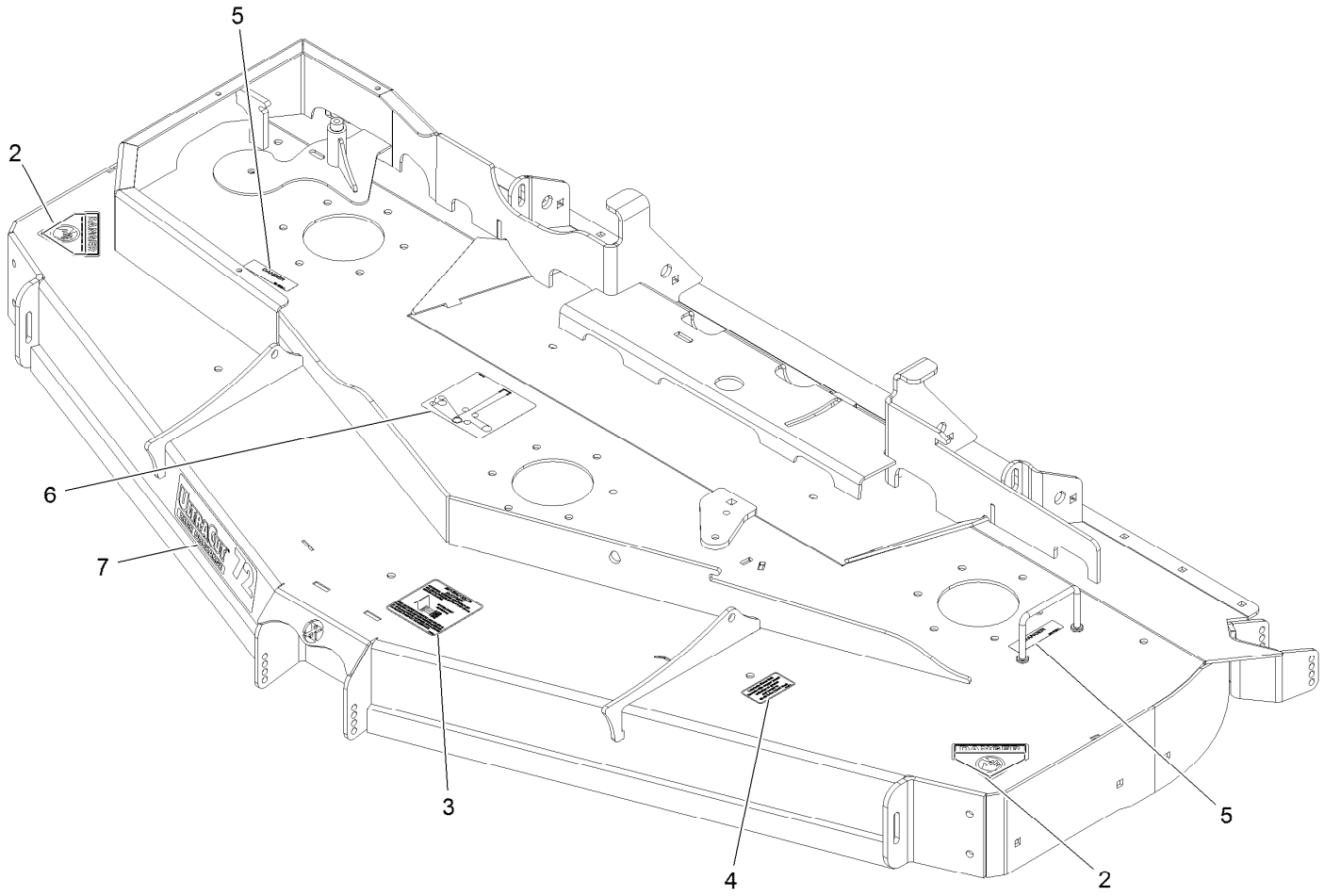


Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
31	1-633456	3	Bushing, Idler
32	3231-9	2	Bolt-Carriage 3/8-16 X 2 3/4
33	116-4668	2	Idler-Pulley, Flanged
34	121-1760	2	Spacer
35	116-8964-01	1	Guide-Rd Belt
36	116-4670	1	Pulley-Idler, Flat
37	116-9267-01	1	Cover-Rd72 Reverse Drive [red]
38	116-0094	1	Cover-Belt, RH
39	9266934	3	Screw-HWH 5/16 X 1/2 Tf

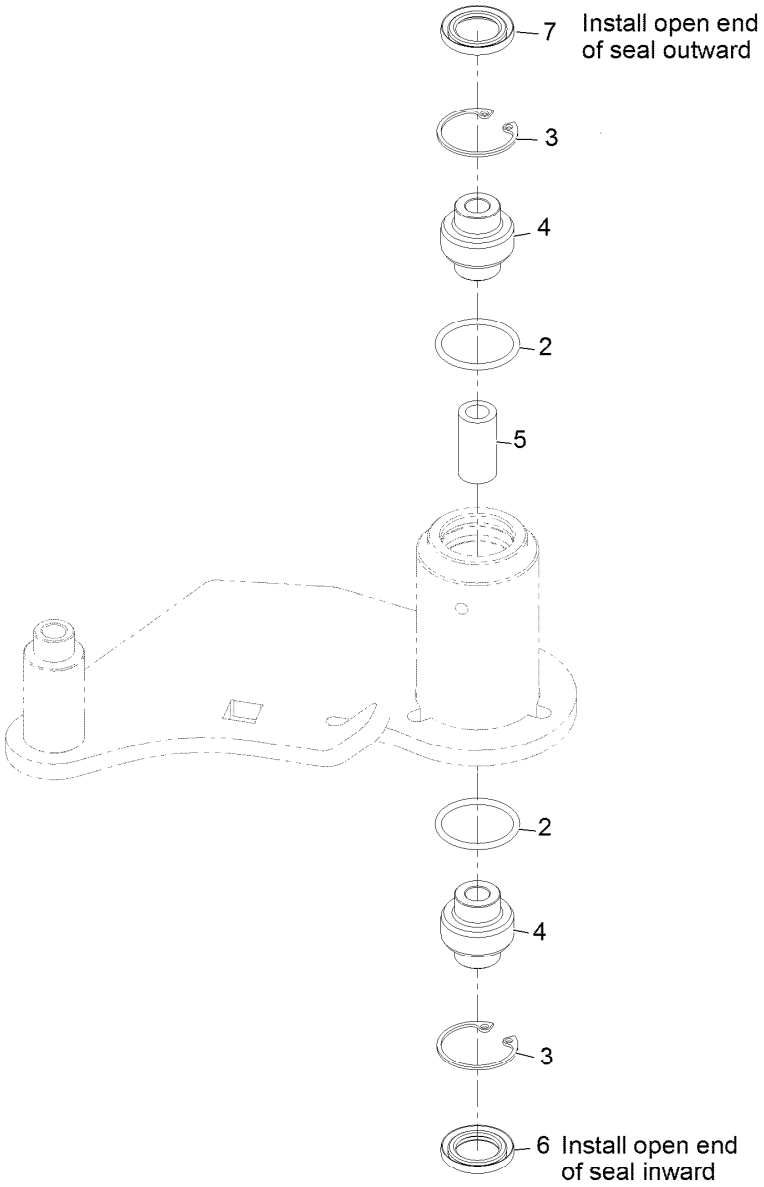
Ref.	Part Number	Qty.	Description
40	116-8288	2	Guard-Tire Rd72
41	126-0414-01	2	Support-Outer Flap
42	104-8300	12	Nut-Nyloc 5/16-18 Flg
43	3230-16	8	Bolt-Carriage 5/16-18 X 7/8
44	3274-55	4	Screw-Button Head 5/16-18 X 3/4
45	116-2253	2	Plug,Black Nylon 1.75
46	3231-2	2	Bolt-Carriage 3/8-16 X 1
47	1-633031-01	2	Plate,Deck Strut
48	116-9702	1	Belt-V

● Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize). See operator s manual for locations.



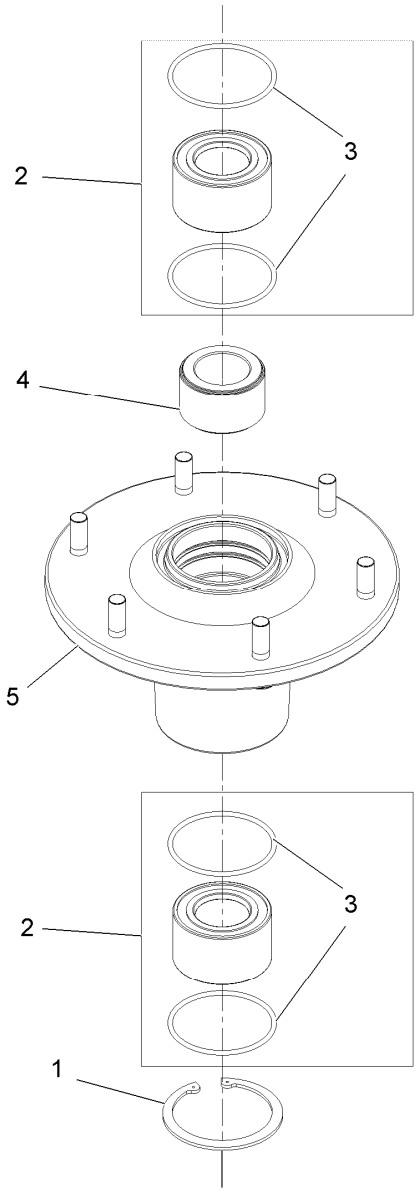
Deck W/Decals Assembly No. 116-8213

Ref.	*Part Number*	*Qty.*	*Description*
2	1-403005	2	Decal-Danger
3	1-633922	1	Decal, Anti-Scalp
4	109-3148	1	Decal, Bolt Torque
5	98-5954	2	Decal-Missing Cover
6	116-8598	1	Decal,Belt Routing Rd Decks
7	116-8600	1	Decal,Rear Discharge 72



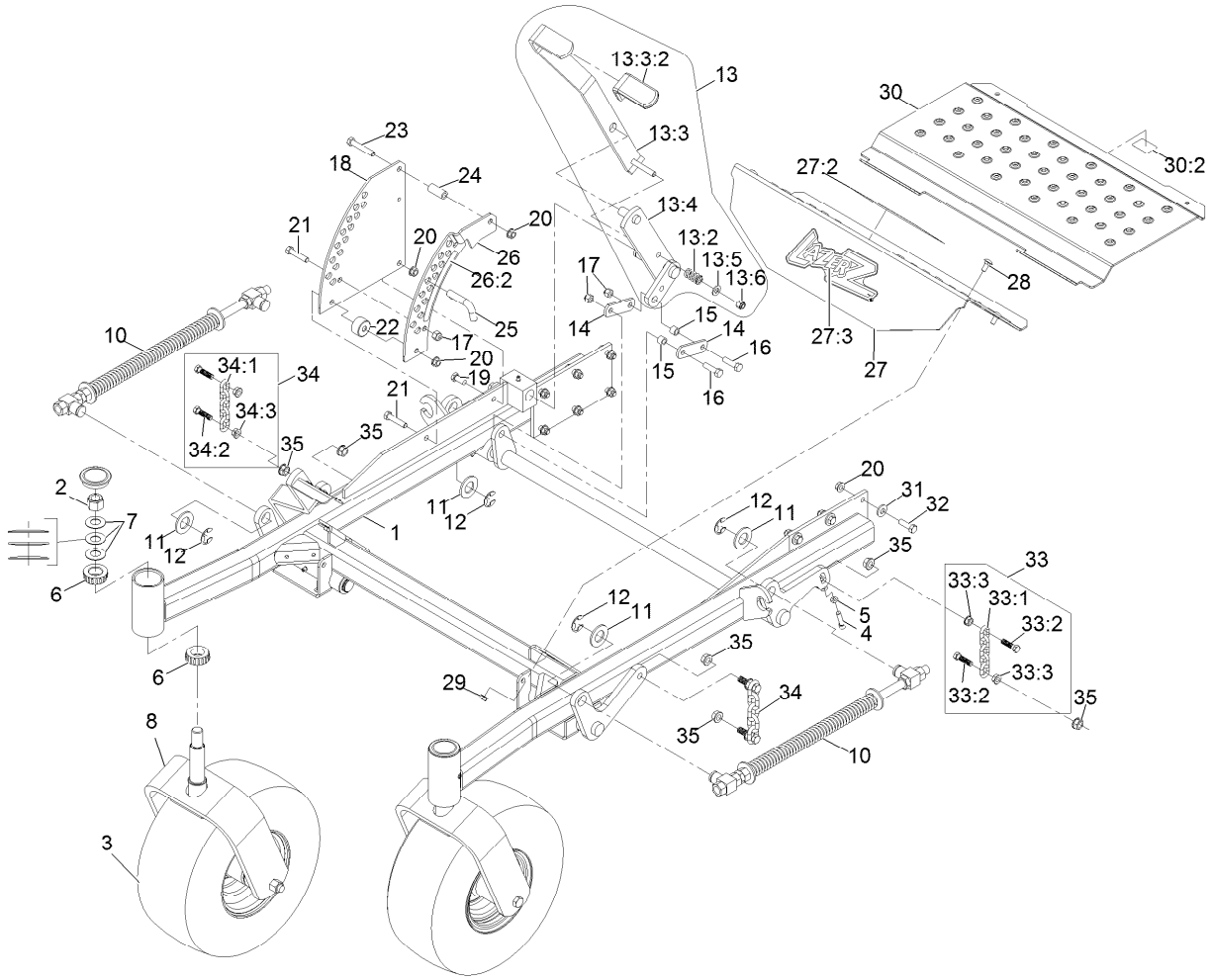
Idler Assembly No. 126-0853

Ref.	*Part Number*	*Qty.*	*Description*
2	106-7159	2	O-Ring
3	32120-10	2	Ring-Retaining
4	103-3504	2	Bearing-Spherical
5	108-6544	1	Spacer
6	103-3505	1	Seal-Double Lip
7	103-3506	1	Seal-Single Lip



Cutter Housing Assembly No. 103-9539

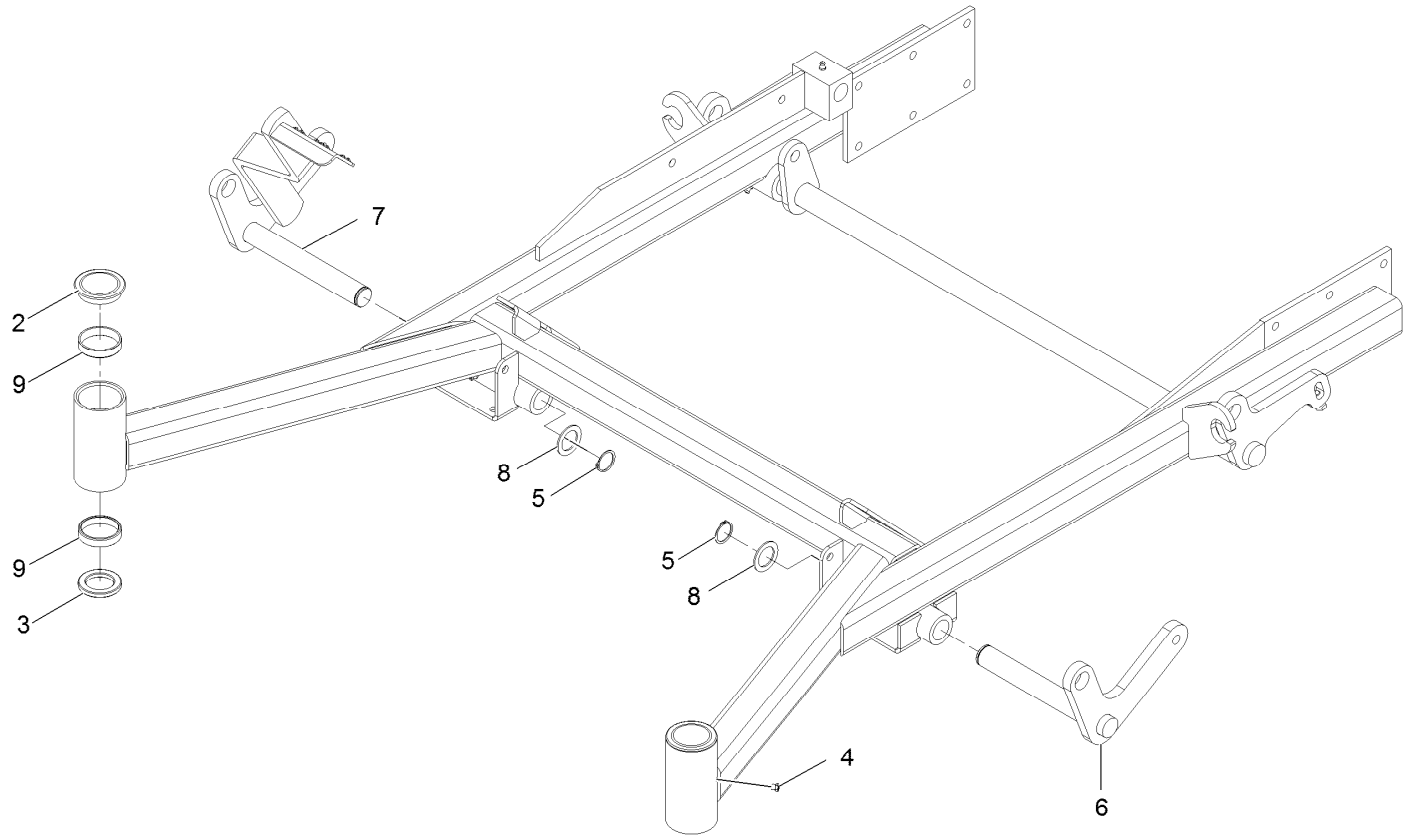
Ref.	*Part Number*	*Qty.*	*Description*
1	92-5581	1	Ring-Retaining
2	109-2064	1	Asm, Bearing W/O-Rings
3	103-5895	4	O-Ring
4	103-9506	1	Spacer, Bearing
5	109-0764	1	Asm, Housing W/Studs



Front Frame Assembly

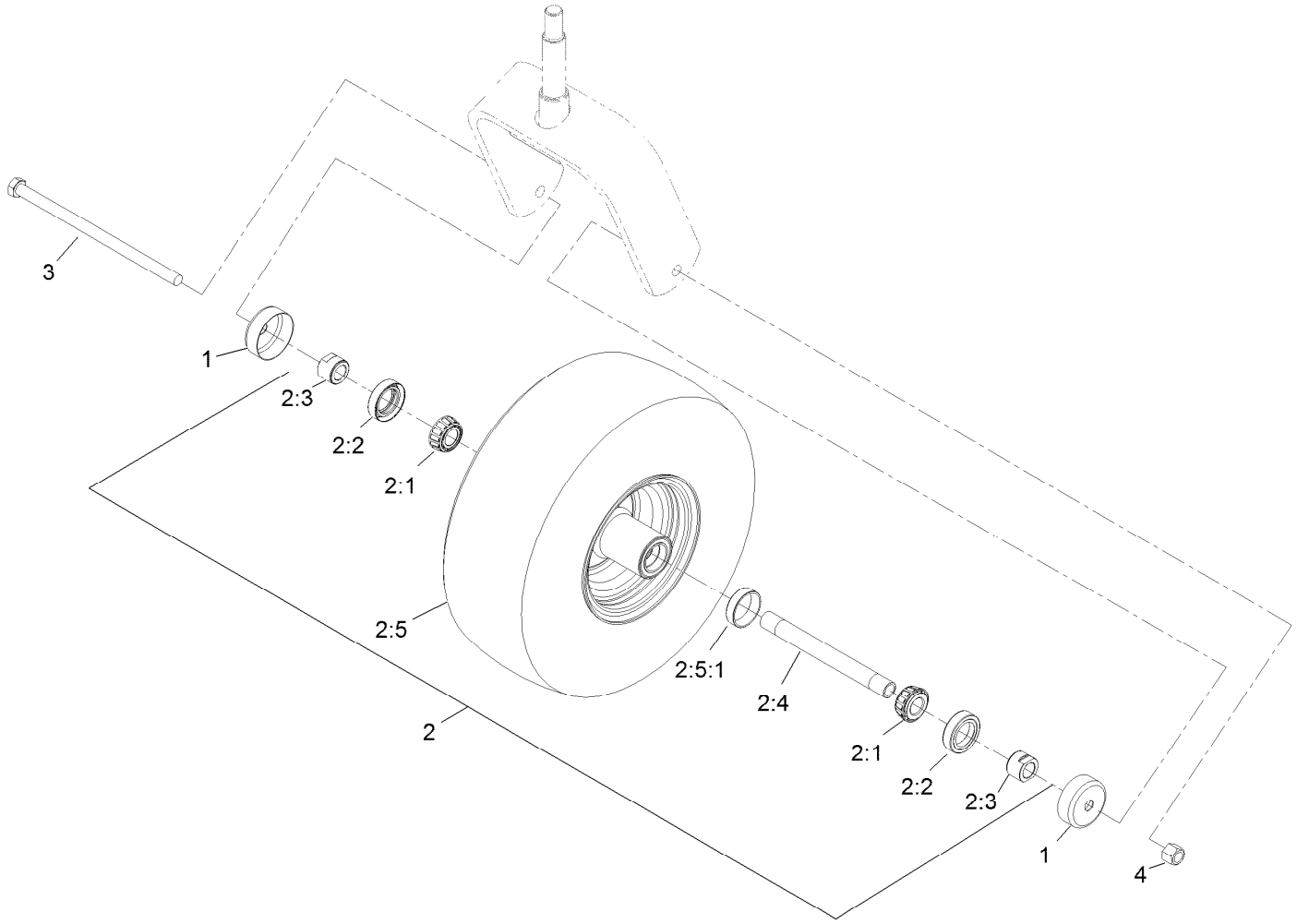
Ref.	Part Number	Qty.	Description
1	116-9410	1	ASM-Frt Frm 72Rd
2	3296-51	2	Nut-Nyloc 3/4-10
3	116-8644	2	ASM-Whl And Tire
4	3274-18	2	Screw-Sh 5/16-18 X 1 1/4
5	3218-2	2	Nut-Jam 5/16-18
6	1-543509	4	Cone-Bearing Tapered Roller
7	1-633508	6	Washer-Spring Disc
8	116-8400-01	2	Wld-Caster Fork 15
10	103-2047	2	Front Frame Spring ASM
11	3256-29	4	Washer-7/8 Sae
12	32151-103	5	E-Ring
13	109-4488	1	ASM,Deck Lift Handle
13:2	1-633325	1	Spring-Compression
13:3	103-2084	1	Lift Lever/Grip ASM
13:3:2	1-633295	1	Grip-Lever, Lift
13:4	109-4487	1	Wld,Arm Deck Lift
13:5	3256-24	1	Washer-3/8 Sae
13:6	3296-39	1	Nut-Nyloc 3/8-16
14	1-633068	2	Arm-Lift, Deck
15	103-1918	2	Bushing
16	323-29	2	Screw-HH 3/8-16 X 1 3/8
17	3296-39	3	Nut-Nyloc 3/8-16
18	116-9122-01	1	Plate-Deck Lift Notched Outer
19	323-5	1	Screw-HH 3/8-16 X 7/8
20	3290-357	15	Nut-Whizlock 3/8-16
21	323-9	2	Screw-HH 3/8-16 X 1 3/4

Ref.	Part Number	Qty.	Description
22	109-3193	1	Stop, Deck Height
23	323-11	1	Screw-HH 3/8-16 X 2 1/4
24	1-633082	1	Bushing
25	116-5584	1	Pin-HOC
26	116-9124	1	Plate-Lift, Deck W/Decal
26:2	1-633706	1	Decal-Height, Deck
27	109-1903	1	Asm, Floorpan (103-8274-01) W/Decals
27:2	103-3113	1	Decal, Lazer Model
27:3	116-3303	1	Decal-Slope
28	3230-1	4	Bolt-Carriage 5/16-18 X 3/4
29	32128-20	4	Nut-Whizlock 5/16-18
30	109-1902	1	Asm, Floorpan, Liftout (103-8276-01) W/Decal
30:2	1-513748	1	Decal-Guard
31	98-5975	12	Washer-Spring Disc 3/8
32	323-7	12	Screw-HH 3/8-16 X 1 1/4
33	103-9792	2	Deck Chain ASM
33:1	1-633447	1	Chain-Lift, Deck
33:2	103-1898	2	Screw-HH 7/16-20 X 1-5/8 Sp
33:3	32128-37	2	Nut-Whizlock 7/16-14
34	103-9817	2	Deck Chain ASM
34:1	1-633447	1	Chain-Lift, Deck
34:2	103-1898	2	Screw-HH 7/16-20 X 1-5/8 Sp
34:3	32128-37	2	Nut-Whizlock 7/16-14
35	32128-37	8	Nut-Whizlock 7/16-14



Front Frame Assembly No. 116-9410

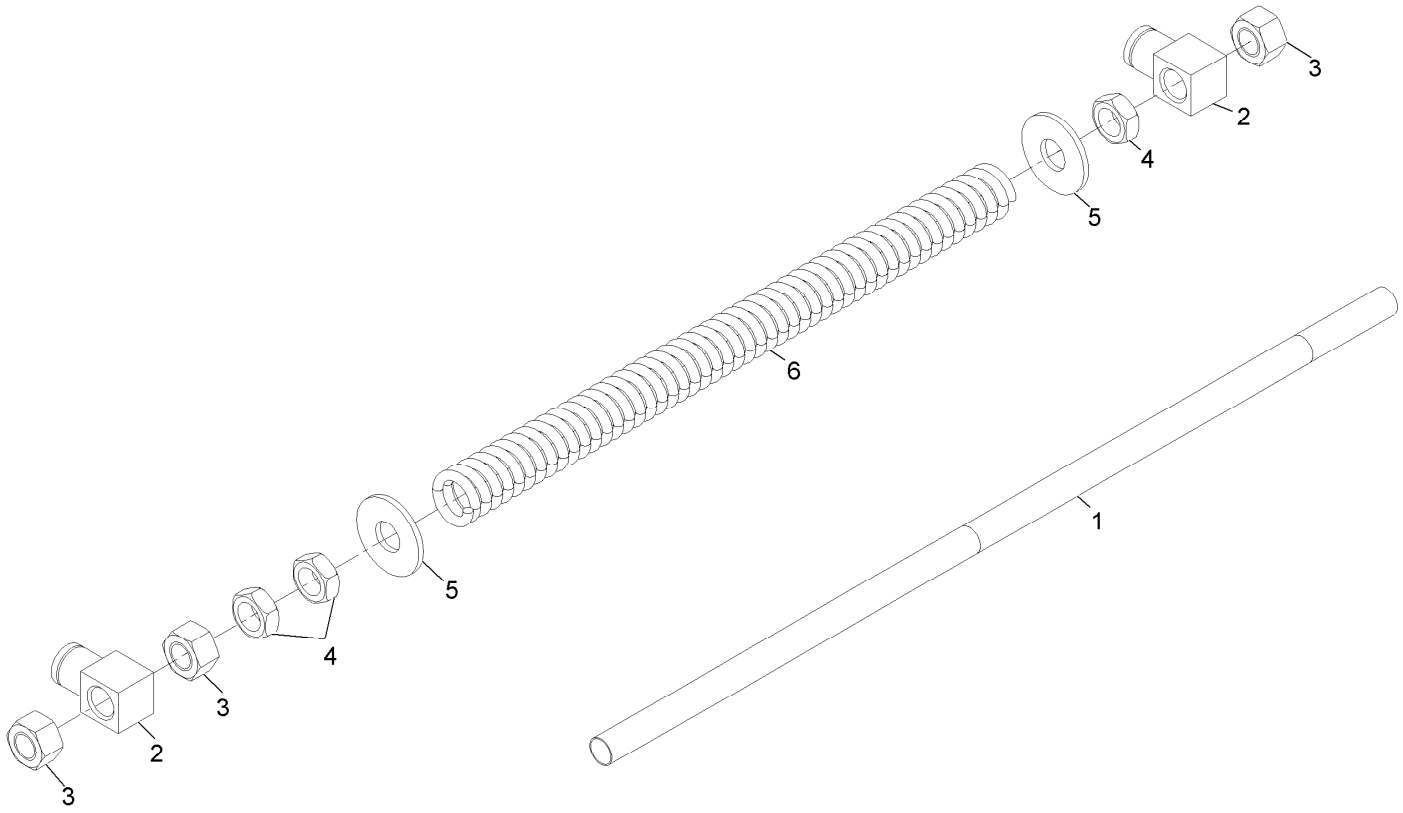
Ref.	*Part Number*	*Qty.*	*Description*
2	103-4882	2	Cap-Grease
3	116-5647	2	Seal-Grease
4	1-811010	2	Plug
5	32151-29	2	Ring-Retaining
6	103-9741-01	1	Weldmt, Front Lift Shaft (LH)
7	103-9740-01	1	Weldmt, Front Lift W/Lever(RH)
8	1-523157	2	Washer
9	1-543508	4	Cup-Bearing Tapered Roller



Wheel and Tire Assembly No. 116-8644

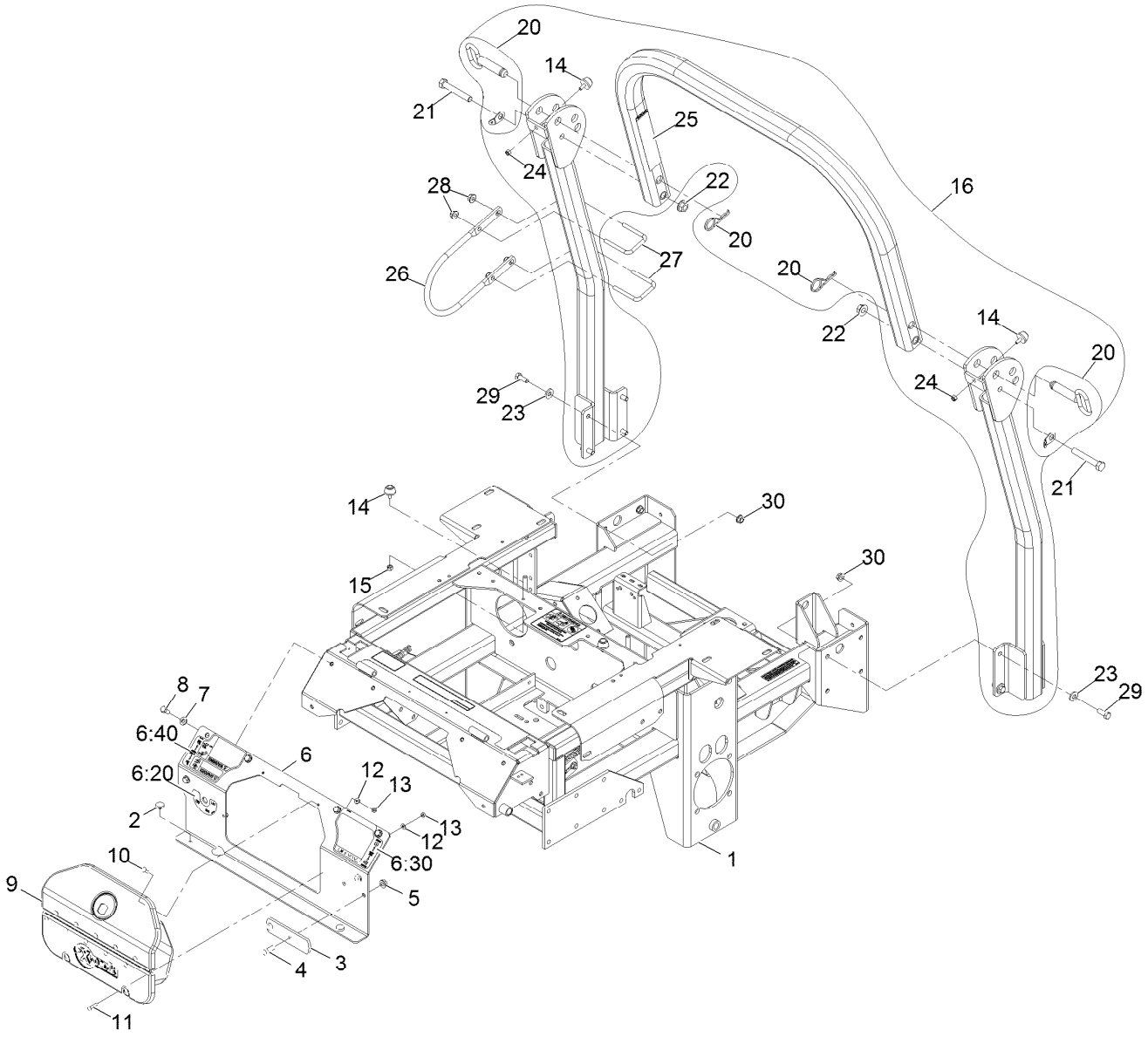
Ref.	*Part Number*	*Qty.*	*Description*
1	103-2768	2	Guard-Seal
2		1	ASM-Whl And Tire ●
2:1	1-633585	2	Bearing-Cone Tapered Roller
2:2	103-0063	2	Seal-Double Lip
2:3	103-3051	2	Spacer-Nut ■
2:4	103-5156	1	Axle-Caster
2:5		1	ASM-Wheel Tire 15X6.0-6 ●
2:5:1	1-633584	1	Bearing-Cup
3	325-39	1	Screw-HH 1/2-13 X 9 1/2
4	3296-23	1	Nut-Nyloc 1/2-13

● Not serviced separately
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Front Frame Spring Assembly No. 103-2047

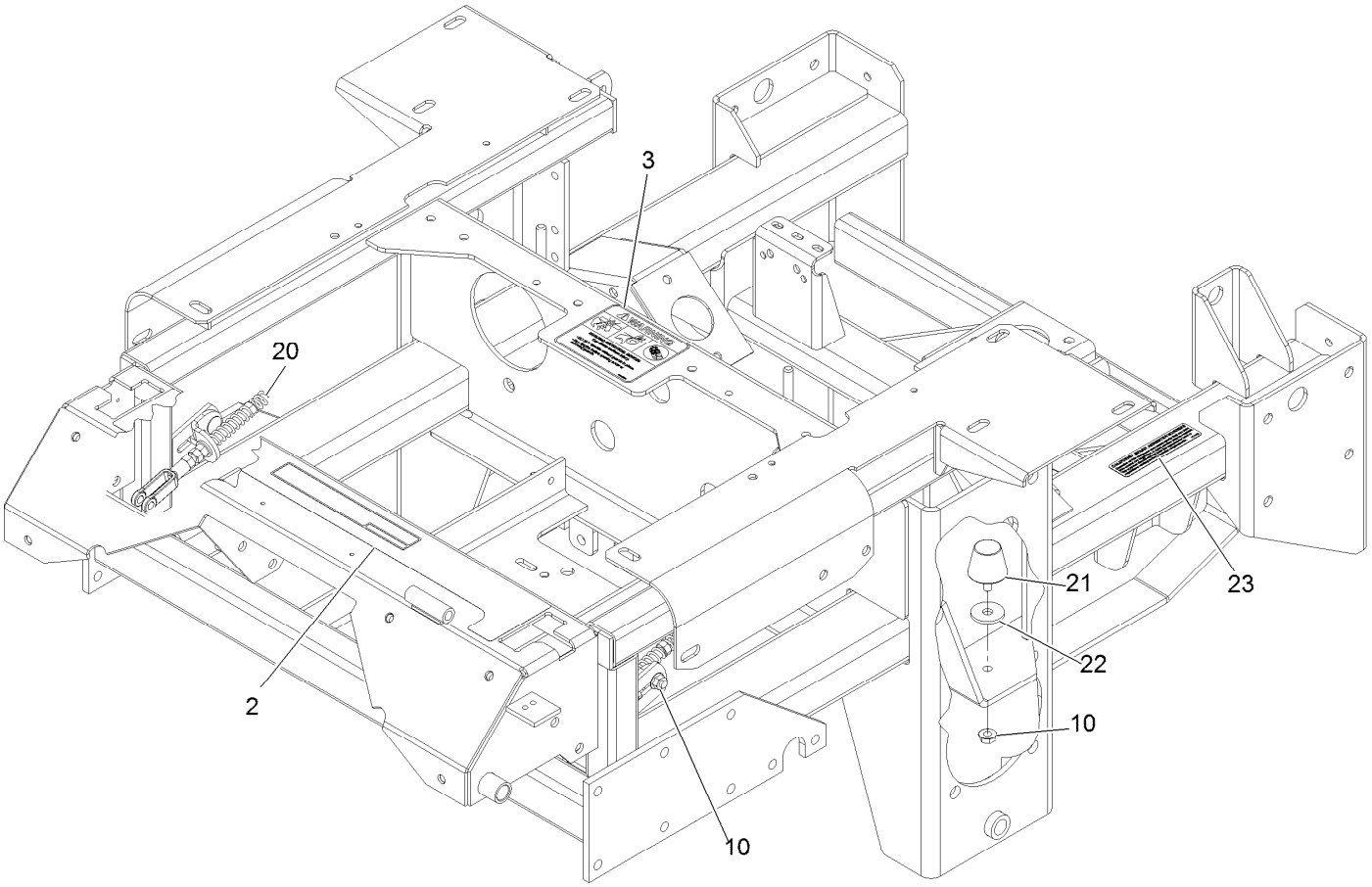
Ref.	*Part Number*	*Qty.*	*Description*
1	1-633096	1	Rod-Lift, Deck
2	1-633441	2	Swivel-Deck Mount, Rear
3	3217-11	3	Nut-Hex 5/8-11
4	3218-6	3	Nut-Jam 5/8-11
5	3256-7	2	Washer-5/8 Std
6	1-643015	1	Spring-Support, Deck



Main Frame Assembly

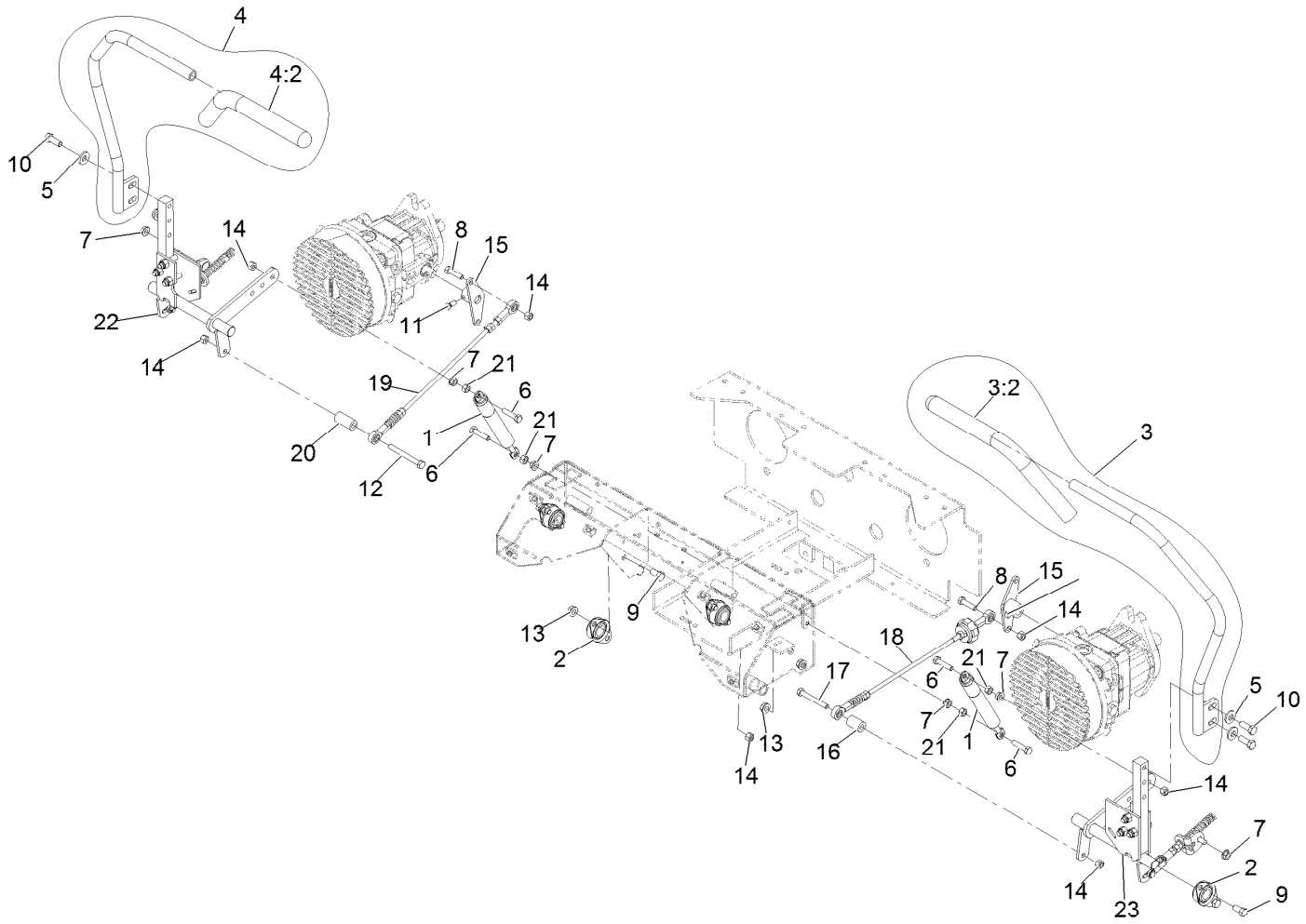
Ref.	Part Number	Qty.	Description
1	109-3984	1	Asm-Engine Deck W/Decals
2	1-513658	2	Bumper
3	1-633964-03	1	Stop-Brake, Park
4	323-6	2	Screw-HH 3/8-16 X 1
5	3290-357	2	Nut-Whizlock 3/8-16
6	109-2075	1	Asm, Console(103-8273-03) W/Decals
6:20	109-1215	1	Decal, Cutting Height
6:30	109-1214	1	Decal, Park Brake
6:40	103-0261	1	Decal-Valve, Fuel
7	3256-23	6	Washer-5/16 Sae
8	322-3	6	Screw-HH 5/16-18 X 3/4
9	103-3666	1	Asm, Cubby
10	1-803075	2	Screw-Truss Head #10-24 X 3/4
11	32122-28	4	Screw-Truss HD #10-24 X 1
12	3256-14	6	Washer-#10 Std
13	3296-2	6	Nut-Nyloc #10-24
14	109-2365	4	Bumper-Rubber
15	3296-42	2	Nut-Nyloc 1/4-20
16	109-0060	1	Kit, Xp Rops ●
20	103-4553	2	Pin-Fold, ROPS
21	325-13	2	Screw-HH 1/2-13 X 3 1/4
22	32128-23	2	Nut-Hex 1/2-13 Side Lock
23	98-5975	8	Washer-Spring Disc 3/8
24	3296-73	2	Nut-Nyloc 1/4-20
25	107-2102	1	Decal-Warning, Folding ROPS
26	103-7599	1	Guard
27	109-2394	2	U-Bolt
28	104-8301	4	Nut-Nyloc 3/8-16 Flg
29	323-6	8	Screw-HH 3/8-16 X 1
30	3290-357	8	Nut-Whizlock 3/8-16

● Includes seat belt assembly



Engine Deck W/Decals Assembly No. 109-3984

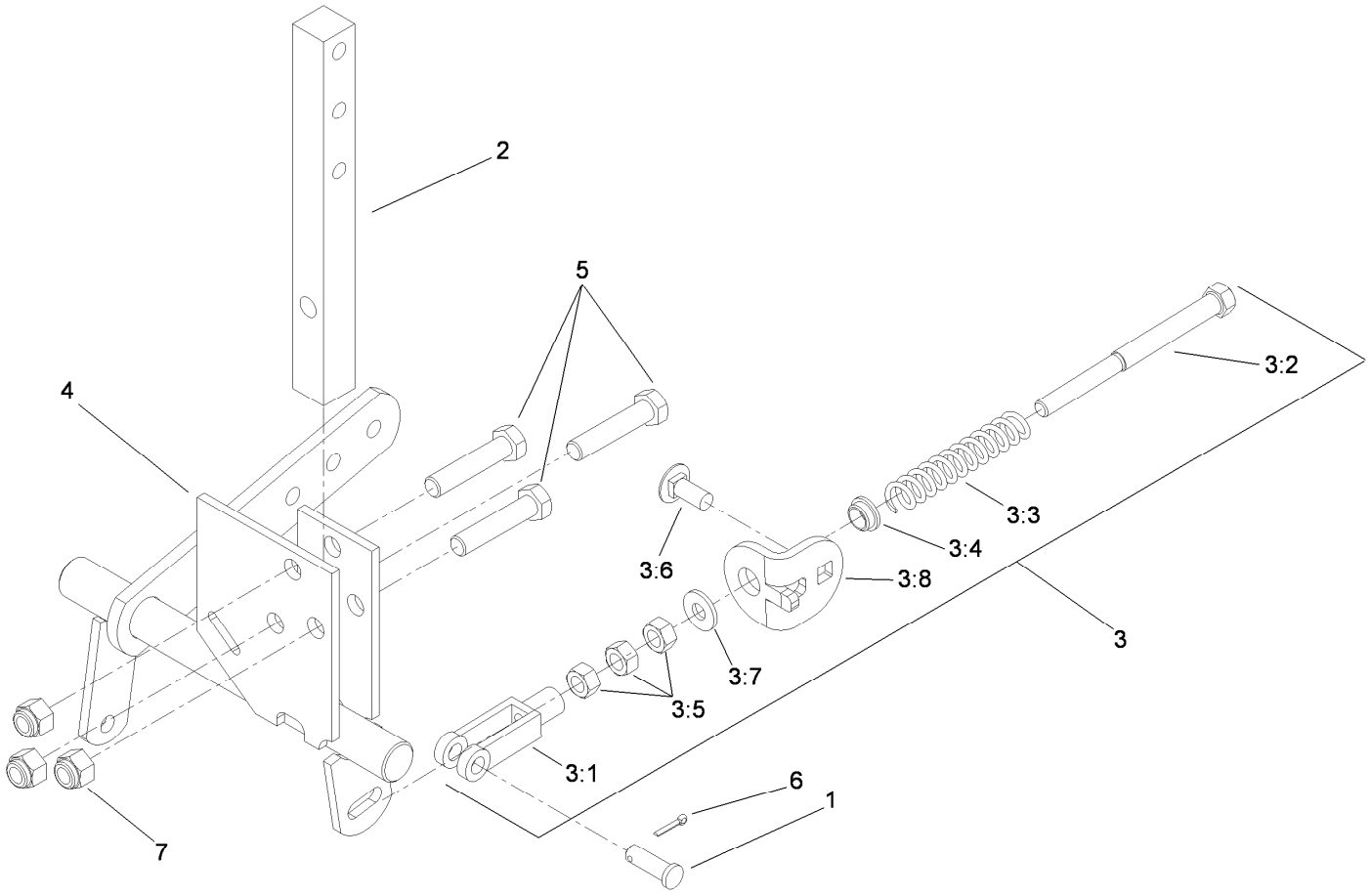
Ref.	*Part Number*	*Qty.*	*Description*
2	107-9866	1	Decal-Console, Top
3	109-2264	1	Decal, Warning
10	32128-20	3	Nut-Whizlock 5/16-18
20	109-3903	2	Neutral Return ASM
21	1-543963	1	Bumper-Rubber
22	63-8410	1	Washer
23	117-2718	1	Decal-Arrester, Spark



Motion Control Assembly

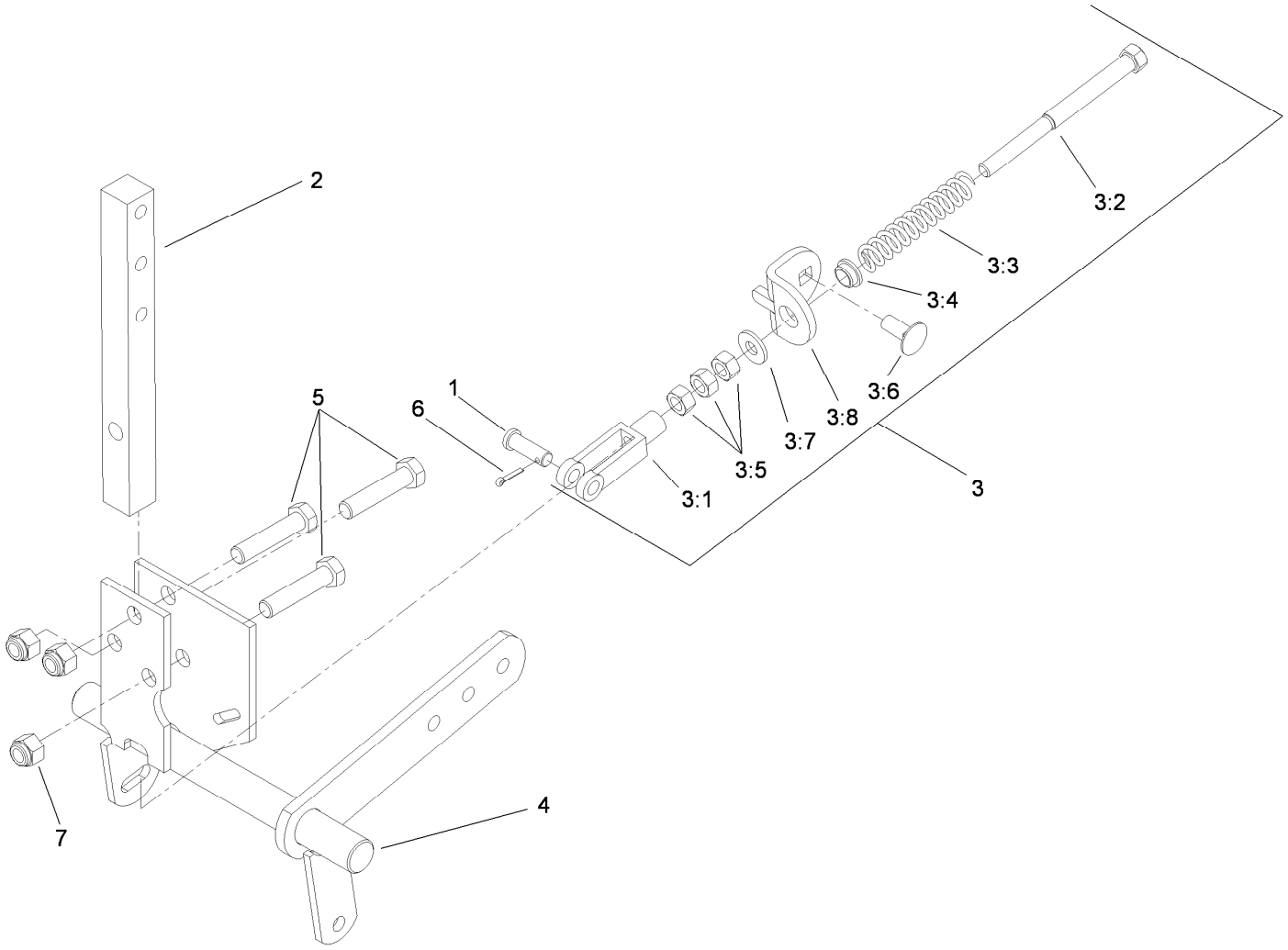
Ref.	Part Number	Qty.	Description
1	109-2339	2	Damper-Control, Motion
2	1-633102	4	Bearing-Flanged
3	103-3457	1	Handle (103-3326-03) W/Grip (LH)
3:2	103-3456	1	Grip, Motion Control Handle
4	103-3458	1	Handle (103-3327-03) W/Grip (RH)
4:2	103-3456	1	Grip, Motion Control Handle
5	98-5975	4	Washer-Spring Disc 3/8
6	1-403180	4	Screw-HH 5/16-18 X 1 3/8 Special
7	32128-20	6	Nut-Whizlock 5/16-18
8	322-6	2	Screw-HH 5/16-18 X 1 1/4
9	323-4	8	Screw-HH 3/8-16 X 3/4
10	323-6	4	Screw-HH 3/8-16 X 1
11	1-803022	2	Setscrew-5/16-18 X 5/8 ●
12	322-14	1	Screw-HH 5/16-18 X 3
13	3290-357	8	Nut-Whizlock 3/8-16
14	3296-29	8	Nut-Nyloc 5/16-18
15	103-0194-03	2	Arm-Control, Hydro
16	103-1361	1	Spacer
17	322-12	1	Screw-HH 5/16-18 X 2 1/2
18	103-3062	1	Tracking Rod ASM
19	103-5190	1	RH HYD Connect Link ASM
20	103-5192	1	Spacer-Control, HYD
21	3217-6	4	Nut-Hex 5/16-18
22	109-3978	1	RH Motion Control ASM
23	109-3979	1	LH Motion Control ASM

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



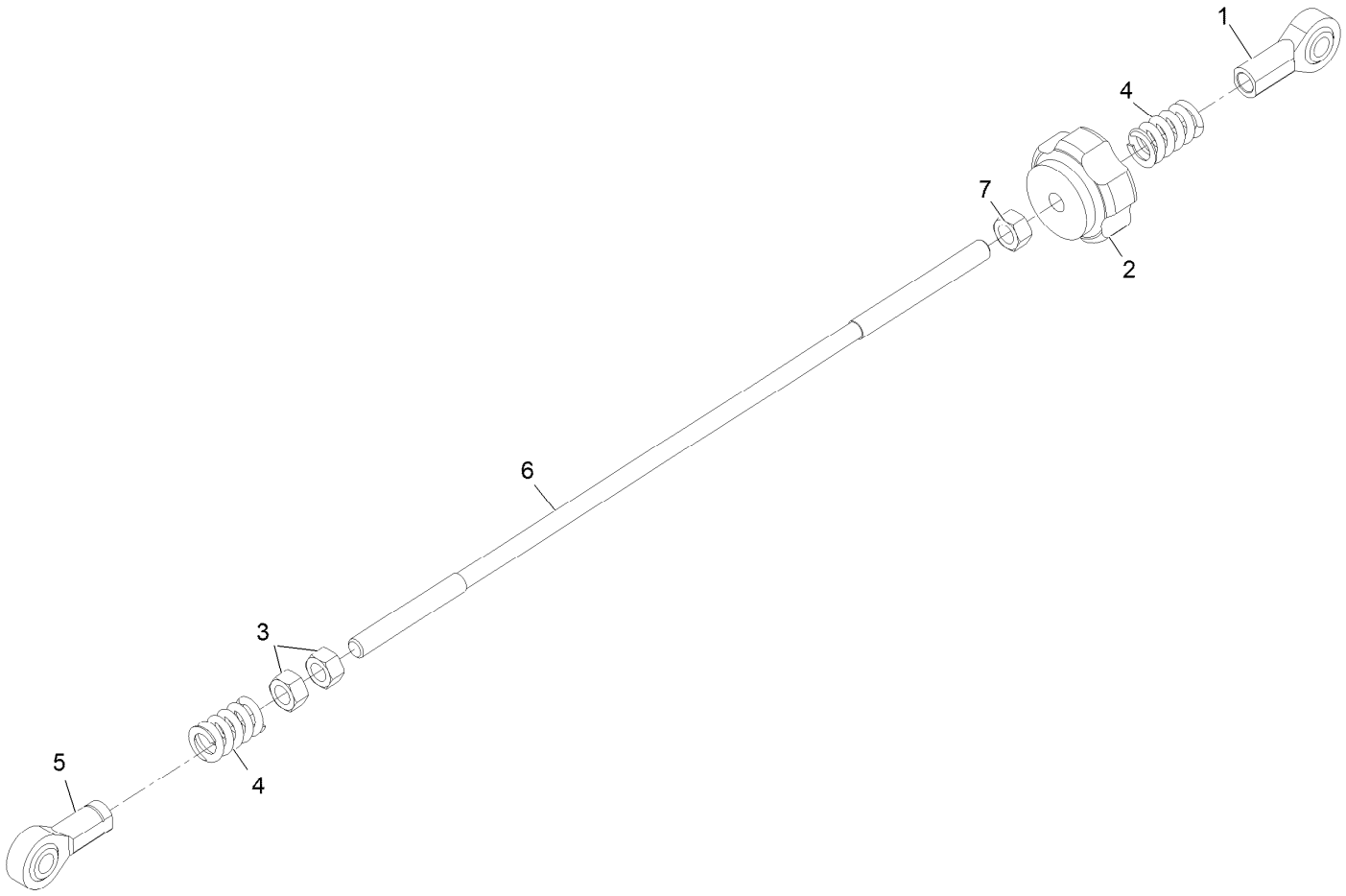
LH Motion Control Assembly No. 109-3979

Ref.	*Part Number*	*Qty.*	*Description*
1	1-808280	1	Pin-Clevis
2	103-0407	1	Arm-Shaft, Control
3	109-3903	1	Neutral Return ASM
3:1	1-303105	1	Yoke-Adjustable
3:2	1-603737	1	Bolt-Return, Neutral
3:3	1-603807	1	Spring-Return, Neutral
3:4	109-3769	1	Bushing-Nylon, Flanged
3:5	3219-2	3	Nut-Hex
3:6	3230-23	1	Screw-CARR
3:7	3256-2	1	Washer-Flat
3:8	109-3908	1	Tab-Adjustment
4	109-3983	1	Control-Motion, LH
5	323-9	3	Screw-HH
6	3272-5	1	Pin-Cotter
7	3296-39	3	Nut-Lock, NI



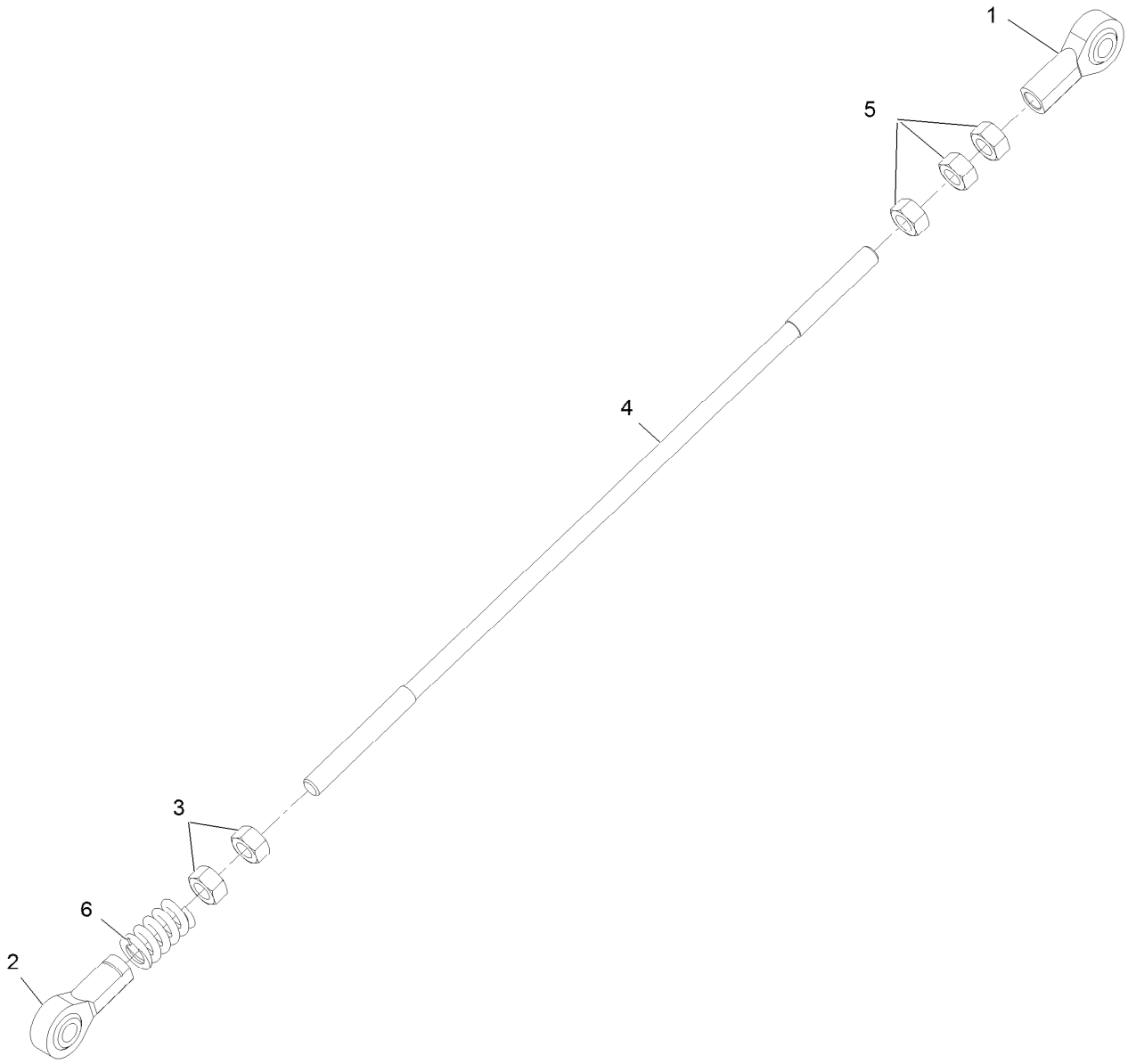
RH Motion Control Assembly No. 109-3978

Ref.	*Part Number*	*Qty.*	*Description*
1	1-808280	1	Pin-Clevis
2	103-0407	1	Arm-Shaft, Control
3	109-3903	1	Neutral Return ASM
3:1	1-303105	1	Yoke-Adjustable
3:2	1-603737	1	Bolt-Return, Neutral
3:3	1-603807	1	Spring-Return, Neutral
3:4	109-3769	1	Bushing-Nylon, Flanged
3:5	3219-2	3	Nut-Hex
3:6	3230-23	1	Screw-CARR
3:7	3256-2	1	Washer-Flat
3:8	109-3908	1	Tab-Adjustment
4	109-3980	1	Control-Motion, RH
5	323-9	3	Screw-HH
6	3272-5	1	Pin-Cotter
7	3296-39	3	Nut-Lock, NI



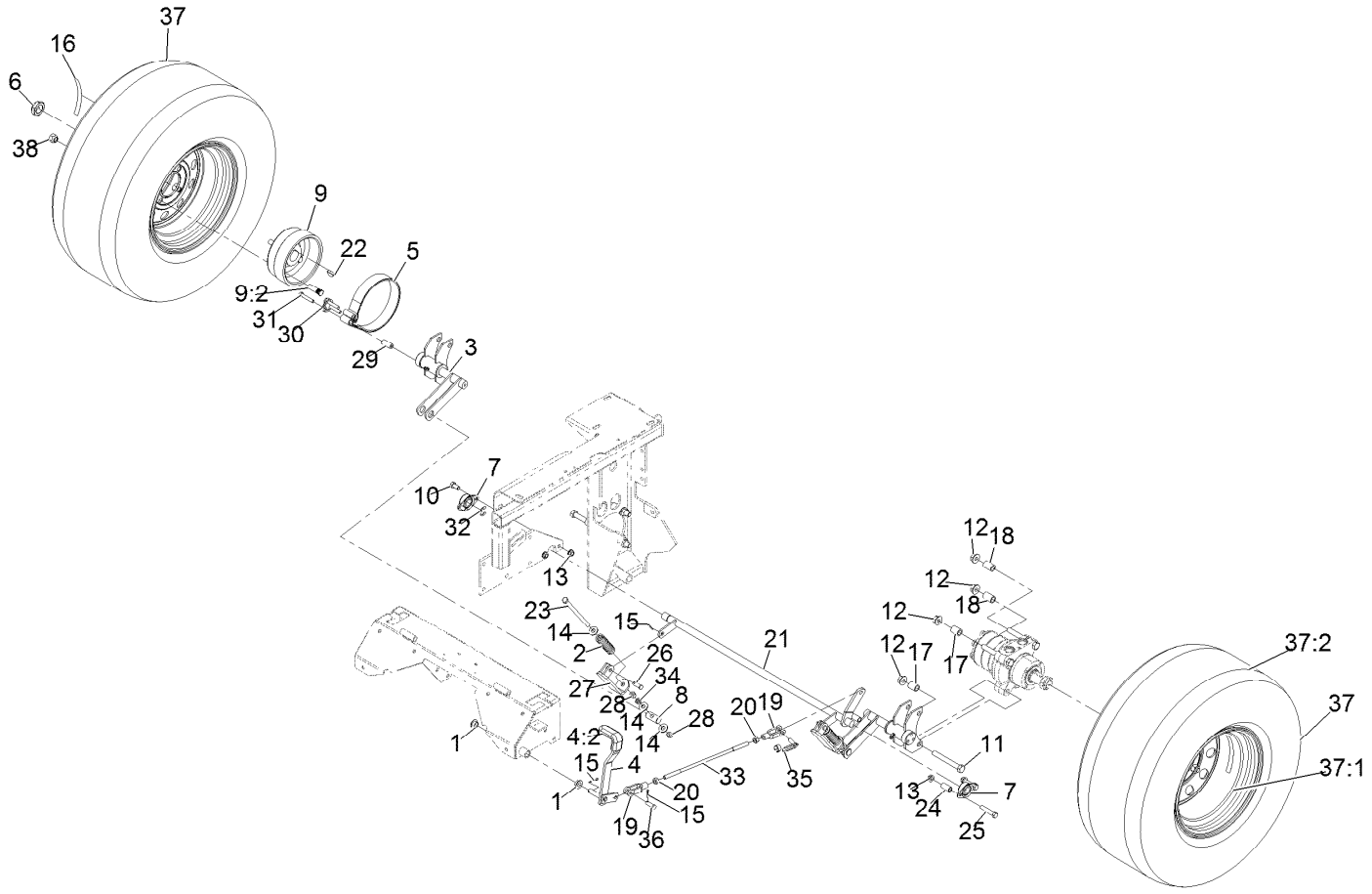
Tracking Rod Assembly No. 103-3062

Ref.	*Part Number*	*Qty.*	*Description*
1	1-543017	1	Balljoint
2	103-3060	1	Knob-Tracking
3	1-804524	2	Nut-Hex 5/16-24 (LH)
4	1-323245	2	Spring-Compression
5	1-633152	1	Balljoint
6	103-3065	1	Link, Hydro Connecting (LH)
7	3219-2	1	Nut-Hex 5/16-24



RH Hydro Connecting Link Assembly No. 103-5190

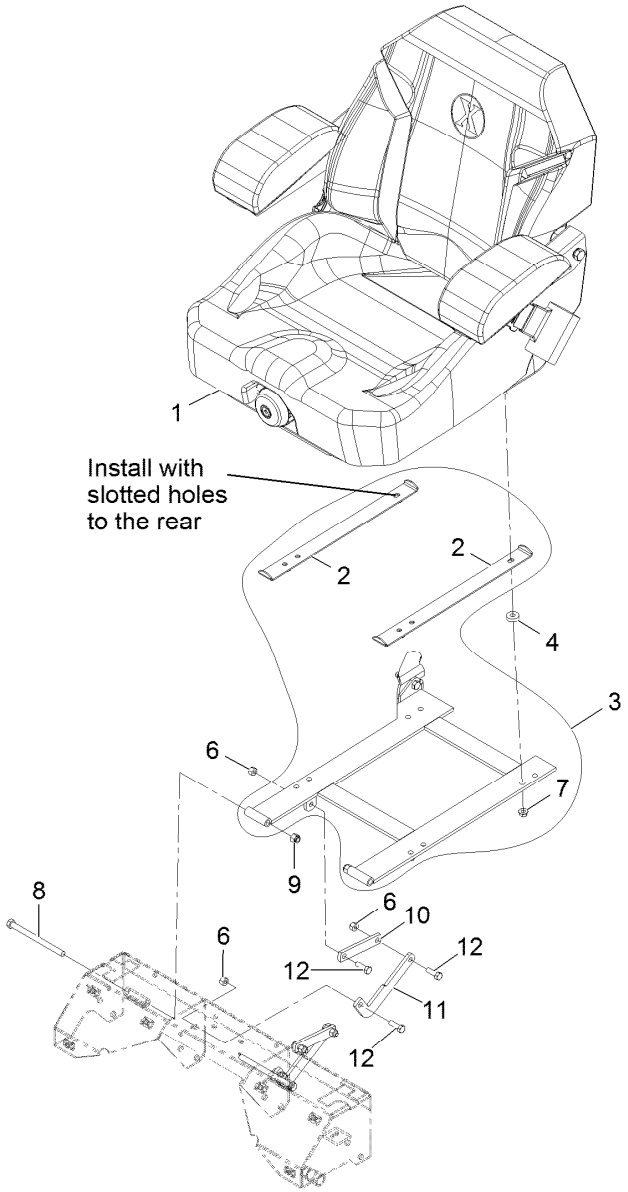
Ref.	*Part Number*	*Qty.*	*Description*
1	1-543017	1	Balljoint
2	1-633152	1	Balljoint
3	1-804524	2	Nut-Hex 5/16-24 (LH)
4	103-5182	1	Link, Hydro Connecting (RH)
5	3219-2	3	Nut-Hex 5/16-24
6	1-323245	1	Spring-Compression



Park Brake Assembly

Ref.	Part Number	Qty.	Description
1	1-513140	2	Bearing
2	109-2230	2	Spring-Compression
3	103-0810-03	2	Brake-Wide
4	103-0197	1	Brake Lever And Grip ASM
4:2	1-633268	1	Grip-Lever
5	103-9761	2	Band, Brake
6	116-1399	2	Locknut
7	1-633102	2	Bearing-Flanged
8	1-633144	2	Pin-Trunion
9	116-2291	2	Hub W/Studs ASM
9:2	1-633926	4	Stud-Wheel
10	323-4	2	Screw-HH 3/8-16 X 3/4
11	325-20	8	Screw-HH 1/2-13 X 6
12	32128-49	8	Nut-Whizlock 1/2-13
13	3290-357	4	Nut-Whizlock 3/8-16
14	3256-4	6	Washer-3/8 Std
15	3272-10	4	Pin-Cotter 1/8 X 3/4
16	126-2055	2	Decal-Torque Wheel Lug-Hub
17	109-5011	4	Spacer-Wheel, Short
18	109-5012	4	Spacer-Wheel, Long
19	1-633131	2	Yoke-Linkage, Brake

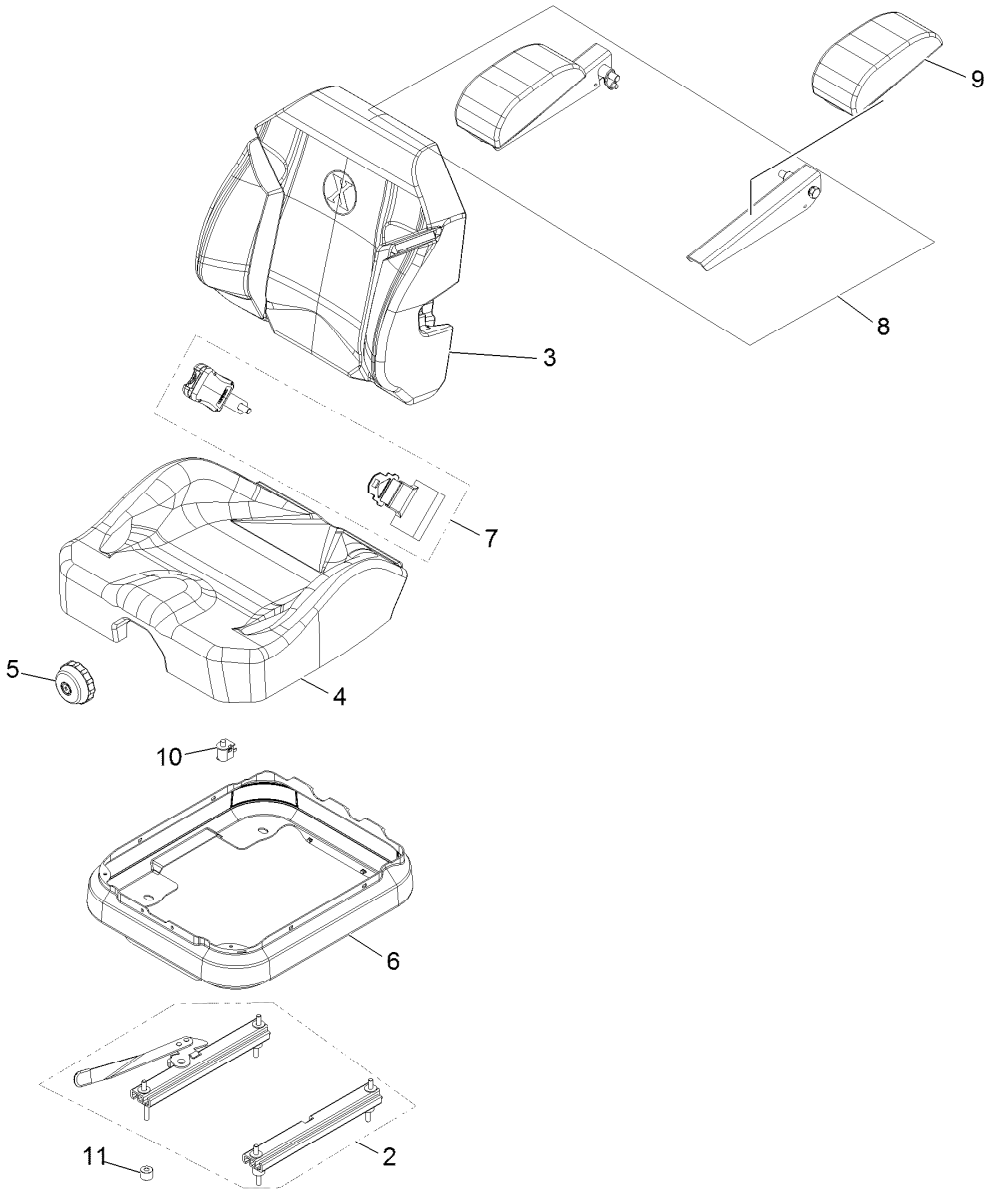
Ref.	Part Number	Qty.	Description
20	3219-3	2	Nut-Hex 3/8-24
21	103-5243-03	1	Shaft-Brake
22	3257-42	2	Key-Woodruff 5/16 X 1
23	323-58	2	Bolt-HH 3/8-16 X 6 Tap
24	103-0051	2	Spacer-Retainer, Brake
25	323-10	2	Screw-HH 3/8-16 X 2
26	1-808284	2	Pin-Clevis
27	103-1117-03	2	Linkage-Brake, Lower
28	3296-39	4	Nut-Nyloc 3/8-16
29	103-0384	6	Spacer
30	103-0374	2	Retainer-Band, Brake
31	322-9	6	Screw-HH 5/16-18 X 1 3/4
32	32151-48	1	E-Ring
33	103-1708	1	Rod-Brake
34	3218-3	2	Nut-Jam 3/8-16
35	103-2399	1	Pin-Clevis Spring 3/8
36	1-808285	1	Pin-Clevis 3/8 X 1 1/8
37	109-3157	2	Wheel And Tire ASM
37:1	109-3156	1	Rim
37:2	103-4963	1	Tire
38	242-50	8	Nut-Lug 1/2-20



Seat Assembly

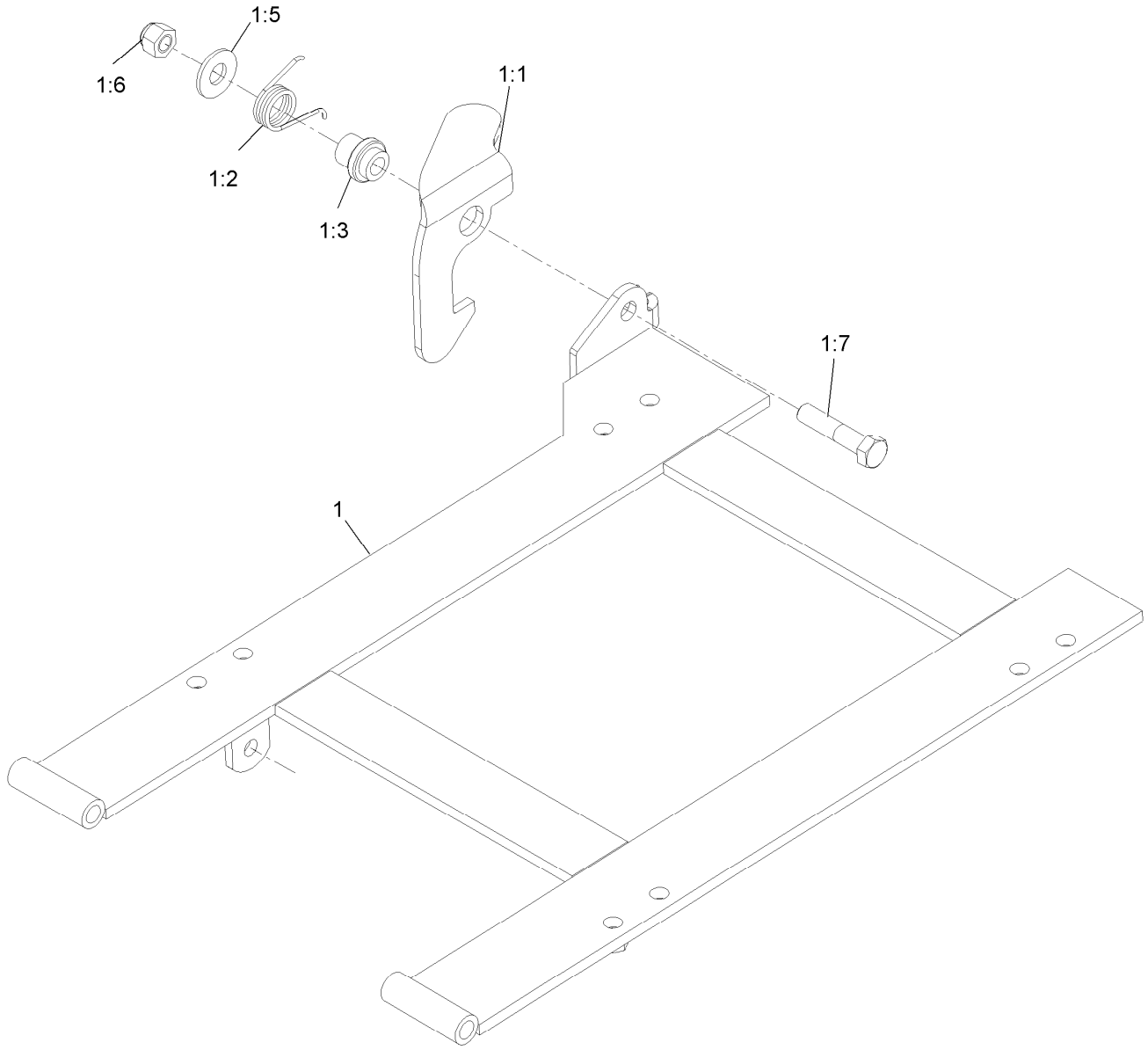
Ref.	*Part Number*	*Qty.*	*Description*
1	116-8912	1	Kit-Suspension Seat
2	1-653282-03	2	Stop/Spacer-Seat
3	109-9228	1	Kit,Seat Frame Service ●
4	26-4840	4	Spacer-Pin, Mounting
6	3296-29	6	Nut-Nyloc 5/16-18
7	32128-20	4	Nut-Whizlock 5/16-18
8	323-39	2	Screw-HH 3/8-16 X 5
9	3296-39	2	Nut-Nyloc 3/8-16
10	103-5161	2	Link-Stop, Seat
11	109-2759	2	Link-Stop, Seat
12	322-5	6	Screw-HH 5/16-18 X 1

● Includes seat belt assembly



Seat W/Tracks Assembly No. 116-8912

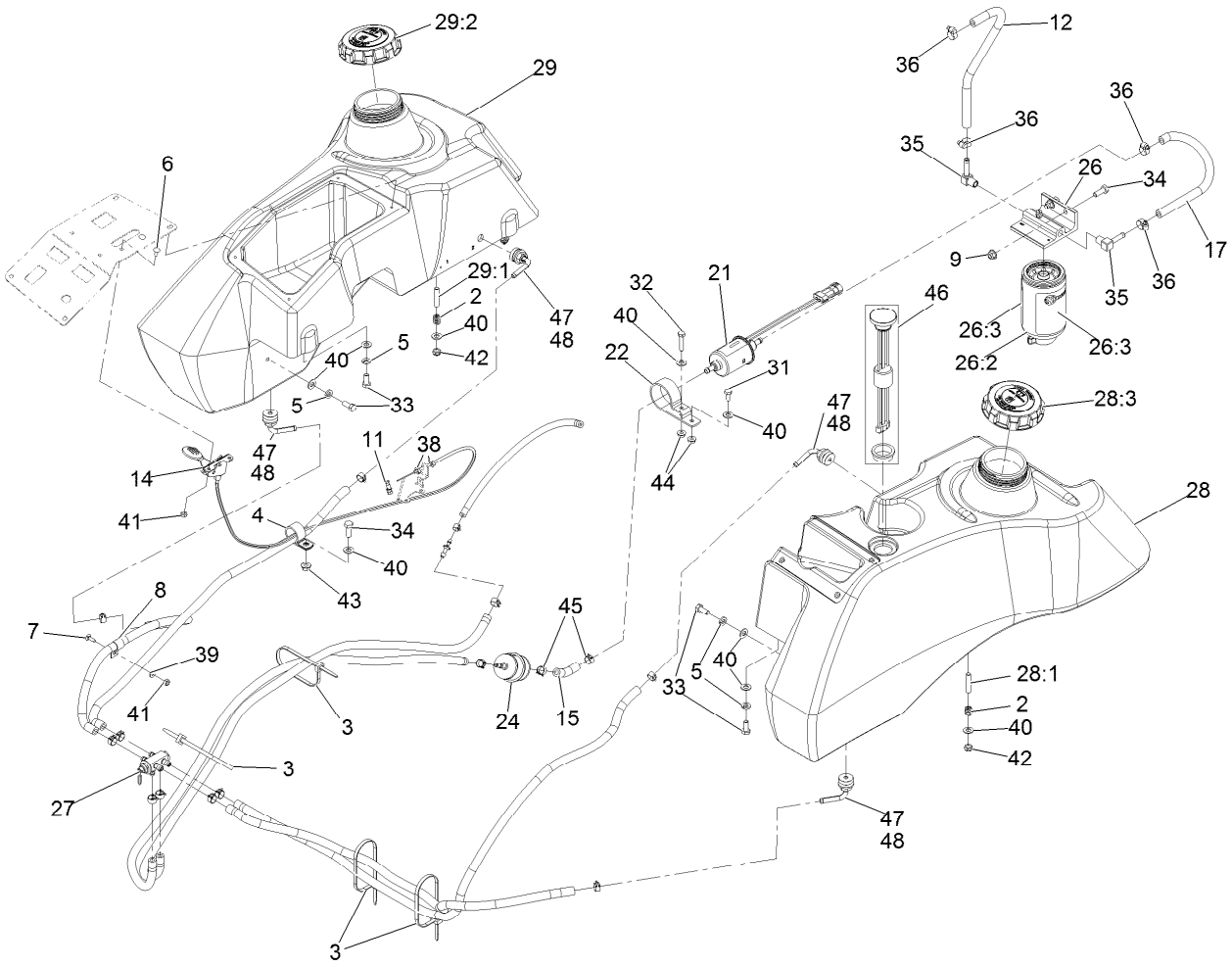
Ref.	*Part Number*	*Qty.*	*Description*
2	116-8910	1	Seat Track Set
3	116-8908	1	Cover-Back 311463Vn500
4	116-8909	1	Cover-Cushion 311464Vn500
5	116-8911	1	Knob-Adjuster
6	116-5659	1	Cover-Suspension Bellows
7	109-9805	1	Seat Belt Kit
8	116-8906	1	Kit-Arm Rest Set
9	116-8905	1	Kit-Arm Rest Pads
10	82-2190	1	Switch
11	116-9329	4	Spacer



Seat Frame Single Latch Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1		1	Seat Frame Single Latch ASM ●
1:1	103-5520	1	Catch-Latch, Single
1:2	103-5519	1	Spring-Torsion, Latch
1:3	107-0075	1	Bushing
1:5	3256-4	1	Washer-3/8 Std
1:6	3296-39	1	Nut-Nyloc 3/8-16
1:7	323-9	1	Screw-HH 3/8-16 X 1 3/4

● Not serviced separately

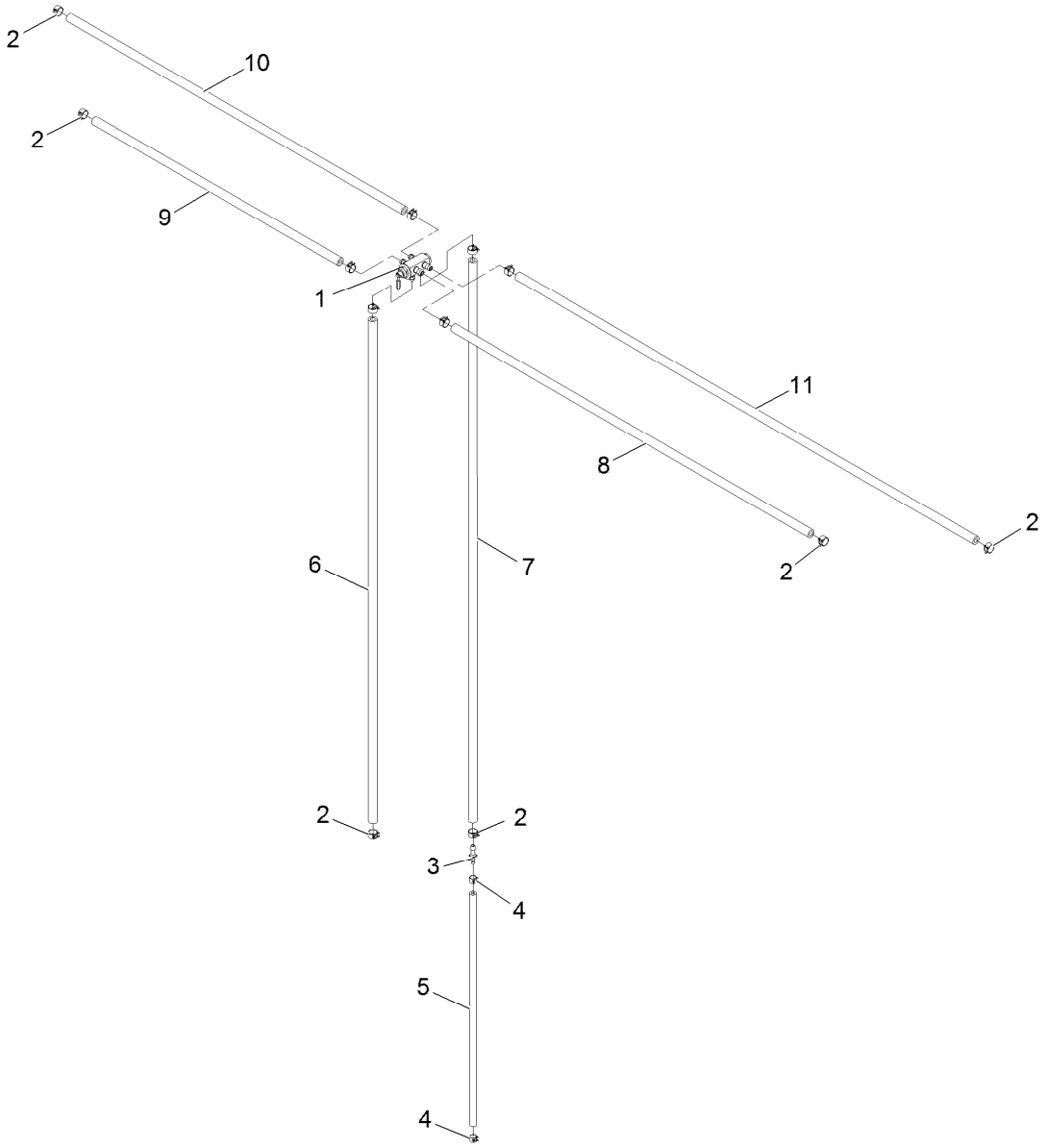


Fuel Assembly

Ref.	Part Number	Qty.	Description
2	1-633349	6	Spring-Compression
3	1-643115	4	Tie-Cable 11.4
4	1-643312	1	Clip-Loom
5	1-805005	4	Washer-Lock 5/16 Heavy
6	1-807513	2	Bolt-Carriage #10-24 X 1/2
7	1-807533	1	Bolt-Carriage #10-24 X 5/8
8	103-1193	1	Clip-Loom Half
9	104-8300	2	Nut-Nyloc 5/16-18 Flg
11	108-5928	1	Swivel-Stop, Cable
12	109-0274	1	Hose-Fuel Line 16"
14	109-6652	1	Cable, Throttle
15	110-0047	1	Hose-Fuel Line 2 3/8"
17	110-4104	1	Hose-Fuel Line 11"
21	110-8806	1	Pump-Fuel
22	110-8817	1	Bracket-Pump, Fuel
24	112-7836	1	Filter-Inline
26	116-0290	1	ASM,Fuel Filter
26:2	116-0289	1	Filter,Fuel
26:3	116-1559	2	Decal,Exmark Filter
27		1	ASM, Fuel Valve-Hoses ●
28	116-0141	1	ASM,Fuel Tank Lxs LH
28:1	1-633023	3	Stud-Fuel Tank ▲

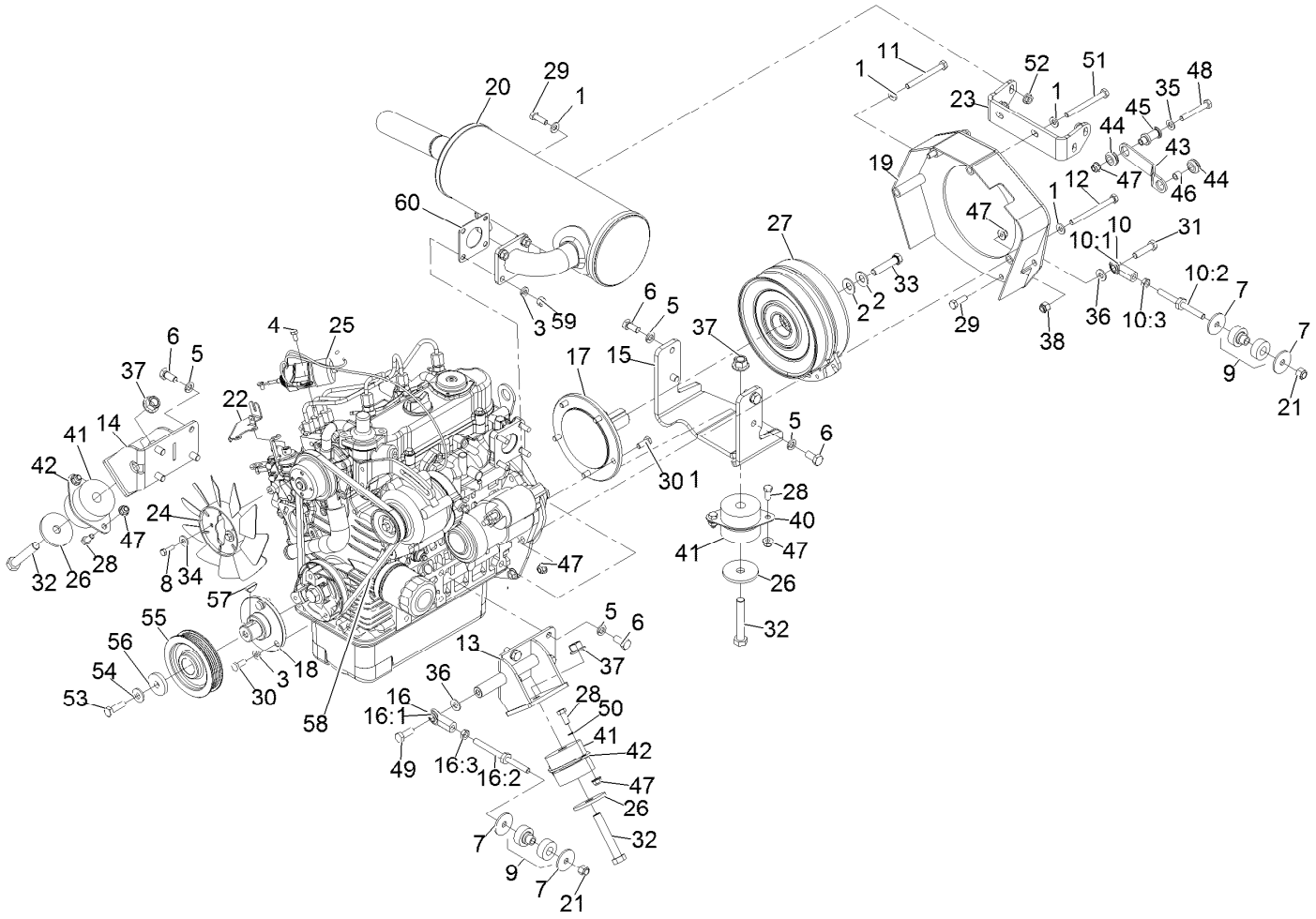
Ref.	Part Number	Qty.	Description
28:3	114-5062	1	Cap-Biodiesel
29	116-0142	1	ASM, Fuel Tank Lxs RH
29:1	1-633023	3	Stud-Fuel Tank ▲
29:2	114-5062	1	Cap-Biodiesel
31	321-3	1	Screw-HH 1/4-20 X 5/8
32	321-8	1	Screw-HH 1/4-20 X 1 1/4
33	322-3	4	Screw-HH 5/16-18 X 3/4
34	322-4	3	Screw-HH 5/16-18 X 7/8
35	353-707	2	Adapter-90°
36	2412-108	4	Clamp-Worm
38	3220-1	2	Nut-Jam 1/4-28
39	3256-14	1	Washer-#10 Std
40	3256-23	13	Washer-5/16 Sae
41	3296-2	3	Nut-Nyloc #10-24
42	3296-47	6	Nut-Nyloc 5/16-18 Thin
43	32128-20	1	Nut-Whizlock 5/16-18
44	32128-33	2	Nut-Whizlock 1/4-20
45	92-2379	2	Clamp-Hose
46	103-6564	1	Kit-Fuel Gauge
47	116-0968	1	Fitting,Fuel Bulkhead W/O Screen ■
48	103-2784	1	O-Ring

● Not serviced separately
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.
▲ Use Pro-Lock retaining type, Part no. 1-840023 (.5cc tube) on threads.



Fuel Valve Hose Assembly

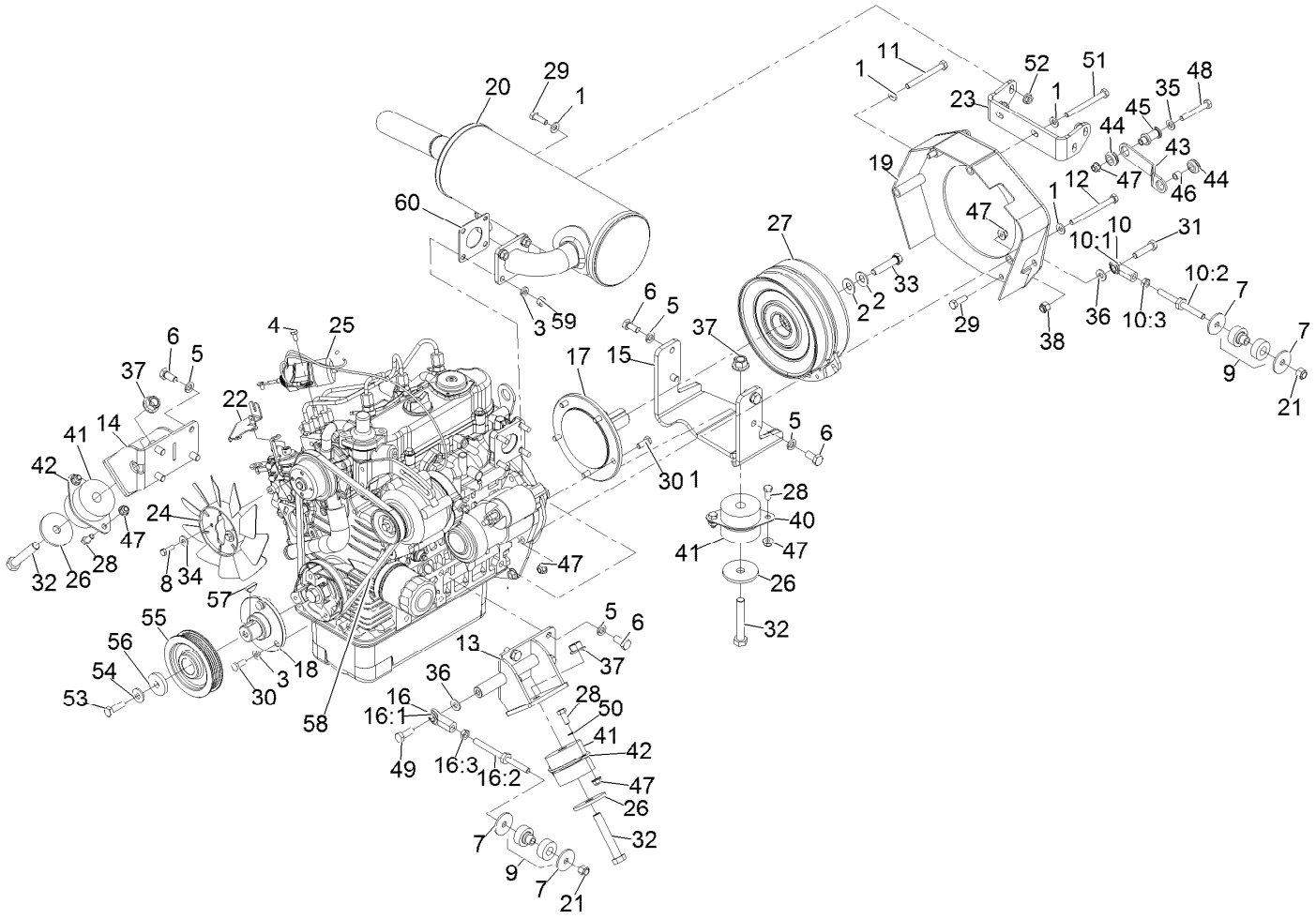
Ref.	*Part Number*	*Qty.*	*Description*
1	116-0973	1	Valve,Fuel Selector 5/16
2	92-2379	12	Clamp-Hose
3	121-2573	1	Fitting-Straight
4	2412-80	2	Clamp-Hose
5	68-3633	1	Hose-Fuel
6	110-4114	1	Hose-Fuel
7	110-4100	1	Hose-Fuel
8	115-2370	1	Hose-Fuel
9	108-3284	1	Hose-Fuel
10	110-6186	1	Hose-Fuel
11	109-0277	1	Hose-Fuel



Engine Assembly

Ref.	Part Number	Qty.	Description
1	1-303334	8	Washer-Spring Disc 5/16
2	1-603610	2	Washer-Spring Disc 7/16
3	1-805005	7	Washer-Lock 5/16 Heavy
4	33113-012	2	Screw-HH M6-1 X 12Mm
5	42-9600	12	Washer-Lock M10
6	63-7790	12	Screw-HH M10-1.25 X 1.25Mm
7	93-6099	4	Washer
8	33113-020	2	Screw-HH M6-1 X 12Mm
9	103-3568	2	Isolator-Link
10	103-3745	1	Ball Joint Link ASM
10:1	103-0608	1	Balljoint
10:2	103-3567	1	Link, A-T
10:3	3220-3	1	Nut-Jam 3/8-24
11	33114-080	1	Screw-HH M8-1.25 X 80Mm
12	322-23	1	Screw-HH 5/16-18 X 3 3/4
13	116-4514-03	1	Engine Mount-LH
14	116-4513-03	1	Engine Mount-RH
15	116-2638-03	1	Bracket,Engine Mount
16	109-8528	1	Asm, A-T Link
16:1	103-0608	1	Balljoint
16:2	103-7544	1	Link, Rear A-T Axial
16:3	3220-3	1	Nut-Jam 3/8-24
17	109-9873	1	Shaft,Kubota 902 Stub
18	103-7556	1	Hub, Pump Drive
19	116-5089-03	1	Wld,Flywheel Cover
20	116-7108	1	Muffler Kit - Kubota
21	3296-6	2	Nut-Nyloc 3/8-24
22	126-0723	1	Bracket, Kd Throttle
23	116-6179-03	1	Support-Muffler
24	109-0789	1	Fan
25	109-1211	1	Solenoid, Fuel.
26	116-5142	3	Washer
27	116-1610	1	Clutch, Cms250 Kd
28	322-3	6	Screw-HH 5/16-18 X 3/4
29	322-5	5	Screw-HH 5/16-18 X 1
30	33114-020	8	Screw-HH M8-1.25 X 20Mm ●

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

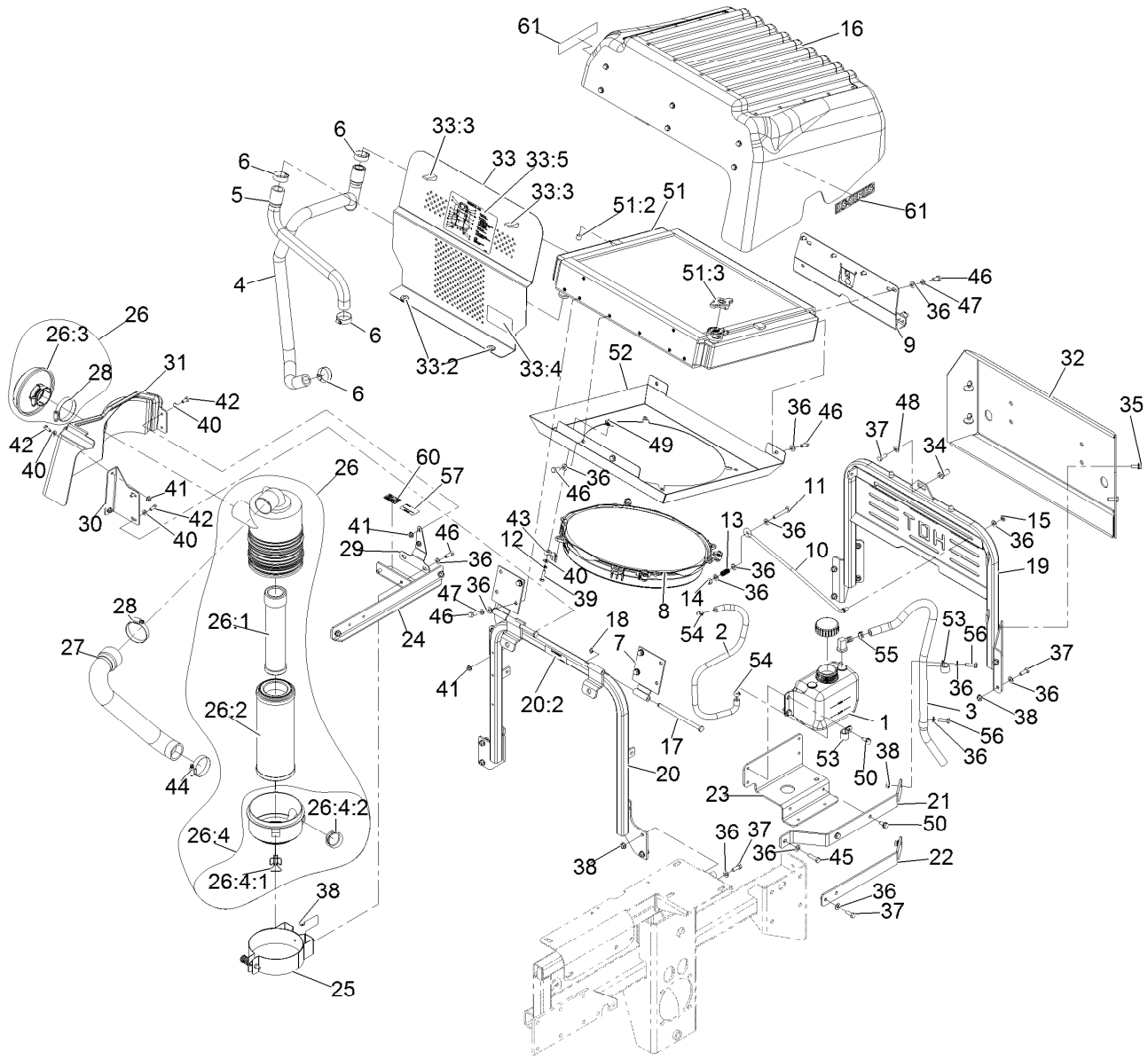


Engine Assembly (continued)

Ref.	Part Number	Qty.	Description
31	323-8	1	Screw-HH 3/8-16 X 1 1/2
32	325-12	3	Screw-HH 1/2-13 X 3
33	3212-8	1	Screw-HH 7/16-20 X 2 ●
34	3256-2	2	Washer-1/4 Std
35	3256-23	1	Washer-5/16 Sae
36	3256-24	2	Washer-3/8 Sae
37	99-5107	3	Nut-Lock 1/2-13
38	3296-39	1	Nut-Nyloc 3/8-16
40	116-2641-03	1	Flange ASM
41	116-4433	3	Isolator,Engine
42	116-2725-03	2	Flange-11GA
43	116-5296-03	1	Clutch Link
44	1-633630	2	Grommet
45	116-5295	1	Clutch Standoff
46	1-633545	1	Spacer

Ref.	Part Number	Qty.	Description
47	104-8300	9	Nut-Nyloc 5/16-18 Flg
48	322-11	1	Screw-HH 5/16-18 X 2 1/4
49	3235-22	1	Screw-HH, Lock
50	3255-8	1	Washer-Lock 5/16 (Ext-Tooth)
51	119-4866	2	Screw-HH ●
52	32128-20	4	Nut-Whizlock 5/16-18
53	323-7	1	Screw-HH 3/8-16 X 1 1/4
54	98-5975	1	Washer-Spring Disc 3/8
55	103-4718	1	Sheave, Engine
56	1-543610	1	Washer
57	1-807014	1	Key-Woodruff 1/4 X 7/8
58	109-2901	1	Belt
59	33014-00	4	Nut-Hex M8-1.25
60	99-8343	1	Gasket-Muffler

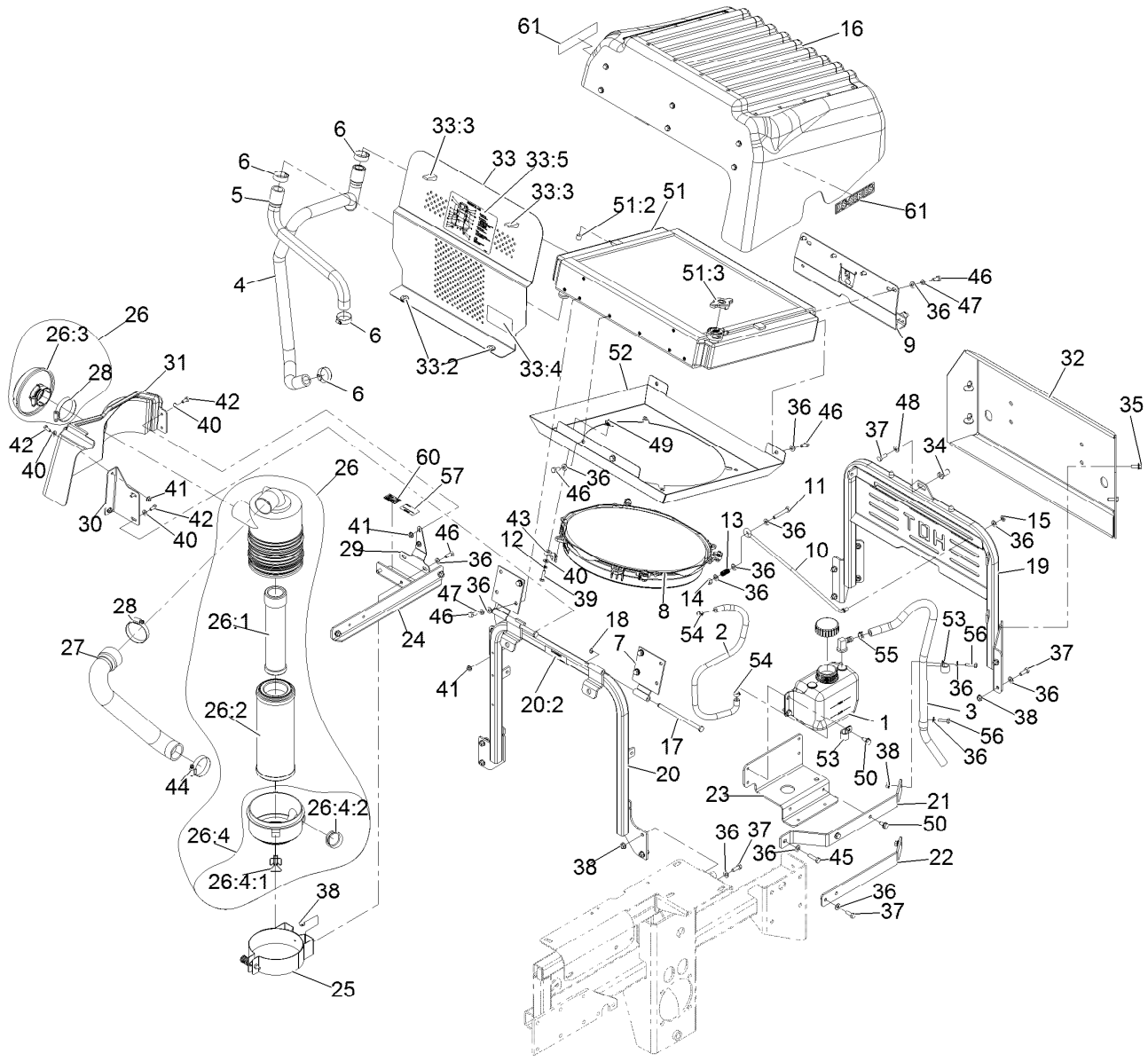
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Cooling Assembly

Ref.	Part Number	Qty.	Description
1	116-7124	1	Tank, Overflow W/Cap
2	116-7204	1	Hose, .313 I.D.X 25.0 Reinforced Epdm
3	116-7245	1	Hose, .500 I.D. X 30" Epdm
4	109-3142	1	Hose, Radiator
5	103-7532	1	Hose, Radiator
6	2412-34	4	Clamp-Hose
7	109-3179-03	2	Wld, Hinge Plate
8	116-6274	1	Fan- Electric
9	109-8427	1	ASM-Latch Plate
10	103-9207	1	Rod, Prop
11	322-10	1	Screw-HH 5/16-18 X 2
12	3253-3	4	Washer-Lock 1/4
13	103-6643	1	Spring
14	3296-29	1	Nut-Nyloc 5/16-18
15	109-0917	1	Nut-Push 5/16
16	116-6394	1	Hood ASM, D902
17	103-9218	2	Pin, Cover Pivot
18	32120-18	2	E-Ring
19	109-8546-03	1	Wld, Rear Radiator Mount

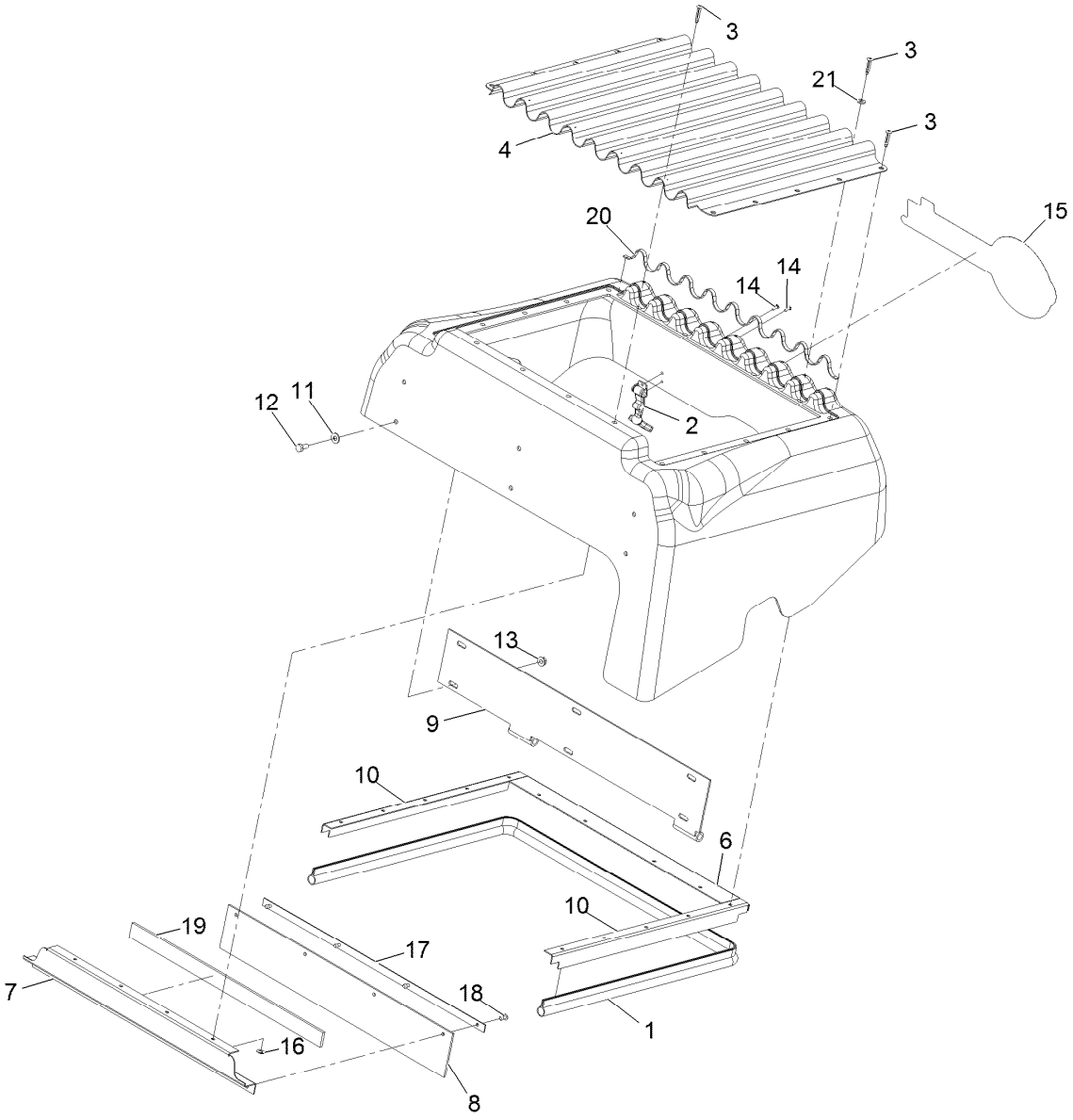
Ref.	Part Number	Qty.	Description
20	109-2804	1	Asm, Front Radiator Mount (103-7582-03) W/Decals
20:2	98-5954	1	Decal-Missing Cover
21	103-7558-03	1	Rib, Top
22	103-7579-03	1	Rib, Bottom
23	116-4822-03	1	Bracket, Bottle-Hydro Tank
24	103-9248-03	1	Wld, Air Cleaner Mount
24	109-3257	1	Asm, Air Cleaner Brkt W/Decals
25	103-1058	1	Bracket-Filter, Air
26	103-5178	1	Asm-Canister Air Filter W/Hood
26:1	103-1326	1	Filter-Air, Safety
26:2	103-1327	1	Filter-Air
26:3	100-2436	1	Asm-Hood Air Intake W/Clamp
26:4	103-1060	1	Cover-Filter, Air
26:4:1	99-3174	2	Clip-Cleaner, Air
26:4:2	109-2820	1	Ejector-Air Cleaner
27	103-7597	1	Hose, Air Intake
28	2412-42	1	Clamp-Hose



Cooling Assembly (continued)

Ref.	Part Number	Qty.	Description
29	103-9222-03	1	Bracket, Rear Cover
30	103-9206-03	1	Bracket, Front Cover
31	103-9221	1	Panel, Side
32	103-1479-03	1	Bumper, Rear
33	116-0136	1	ASM,Panel W/ Decals Lxs Lc Kd
33:2	109-0023	2	Grommet
33:3	74-5950	2	Latch
33:4	116-0127	1	Decal,Hydro Belt Routing
33:5	116-0997	1	Decal, Check Service
34	109-8432	1	Pin, Latch
35	3234-47	4	Screw-HH Flg 5/16-18 X 3/4
36	3256-23	32	Washer-5/16 Sae
37	322-4	12	Screw-HH 5/16-18 X 7/8
38	32128-20	16	Nut-Whizlock 5/16-18
39	321-6	4	Screw-HH 1/4-20 X 1
40	3256-22	10	Washer-1/4 Sae
41	32128-33	6	Nut-Whizlock 1/4-20
42	321-3	6	Screw-HH 1/4-20 X 5/8
43	109-2950	4	Mount, Fan

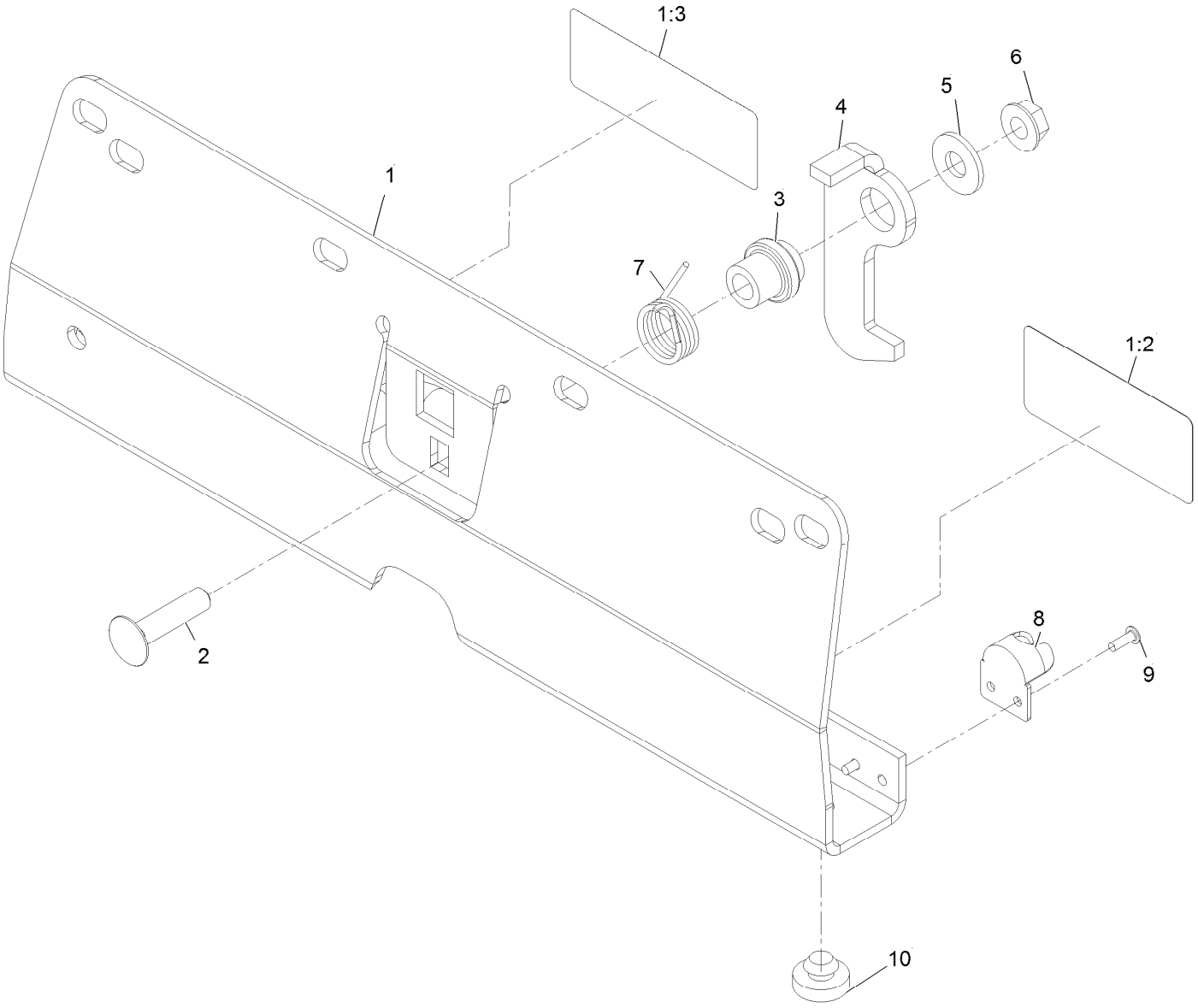
Ref.	Part Number	Qty.	Description
44	1-643009	1	Clamp-Hose
45	322-6	1	Screw-HH 5/16-18 X 1 1/4
46	322-3	14	Screw-HH 5/16-18 X 3/4
47	3253-4	8	Washer-Lock 5/16
48	1-303334	1	Washer-Spring Disc 5/16
49	107069	4	Nut-Retainer-Panel 1/4-20
50	32144-70	6	Screw-HWH 5/16-18 X 3/4 Tf
51	116-5303	1	Radiator ASM, Al D902
51:2	99-8551	1	Plug-Pipe
51:3	1-643161	1	Cap-Radiator
52	116-6296-03	1	Fan Shroud,16
53	1-633396	3	Clip-Loom 5/8
54	92-2379	2	Clamp-Hose
55	110-6242	1	Clamp-Hose
56	322-5	2	Screw-HH 5/16-18 X 1
57	110-0806	1	Decal-Caution
60	103-2076	1	Decal-Caution
61	116-6992	2	Decal, Ds Series



Hood Assembly

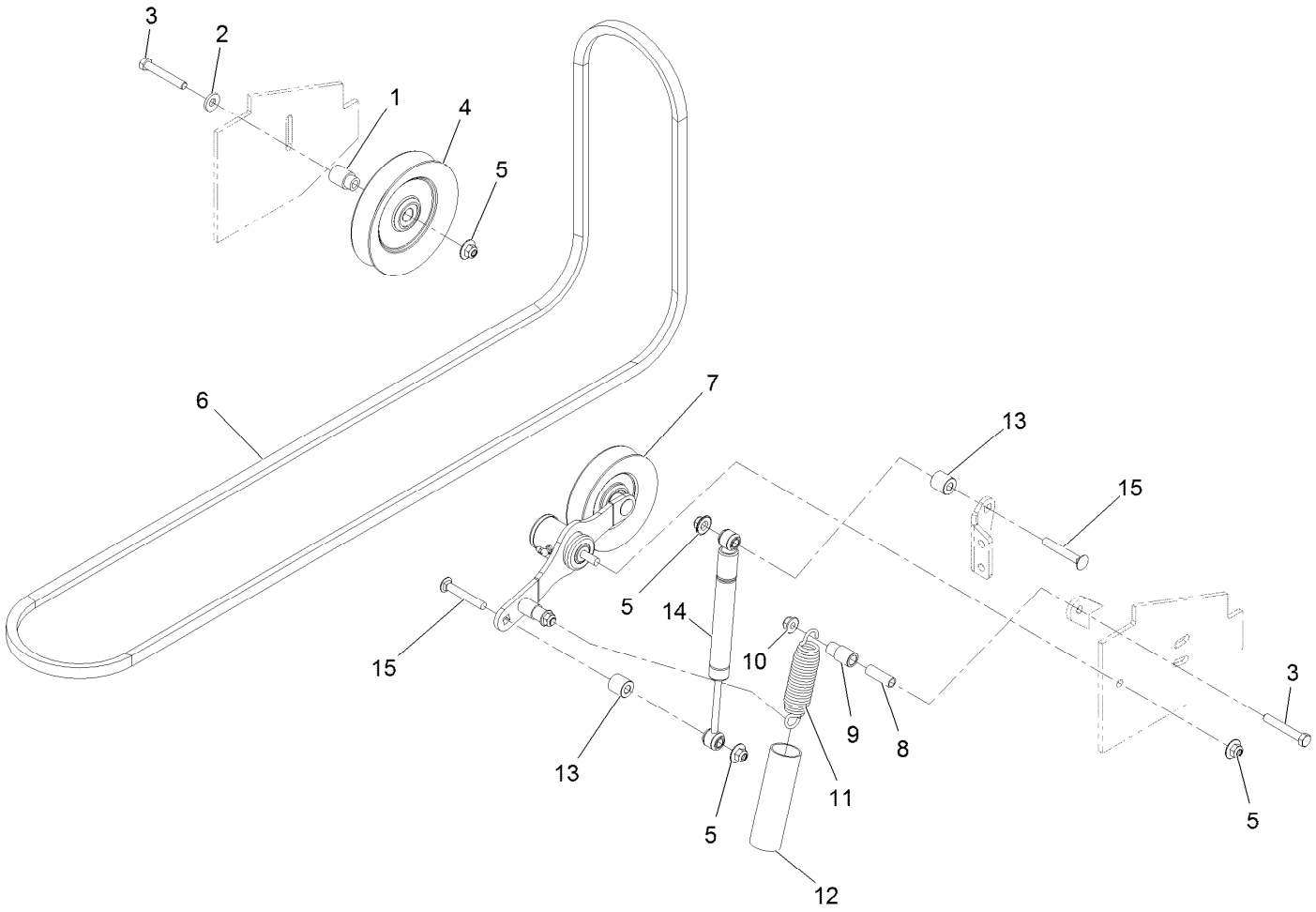
Ref.	Part Number	Qty.	Description
1	116-5325	1	Seal-Trim 54.6
2	1-643188	2	Latch-Rubber
3	1-803072	18	Rivet
4	103-9201-03	1	Screen, Radiator
6	116-5323-03	1	Mount-Seal Rear
7	116-5302-03	1	Mount-Seal Front
8	116-5160	1	Seal-Radiator Hood
9	103-9226-03	1	Wld, Hinge
10	116-5324-03	2	Mount-Seal Side
11	3256-22	6	Washer-1/4 Sae

Ref.	Part Number	Qty.	Description
12	321-3	6	Screw-HH 1/4-20 X 5/8
13	32128-33	6	Nut-Whizlock 1/4-20
14	923786	4	Rivet
15	109-1801	1	Decal, Exmark Logo
16	1-303435	4	Washer-Spring Disc 1/4
17	116-5319-03	1	Plate-Seal Backup
18	1-803073	4	Rivet-Pop
19	116-5348	1	Seal-Front Screen
20	116-5349	1	Seal-Rear Screen
21	3256-14	4	Washer-#10 Std



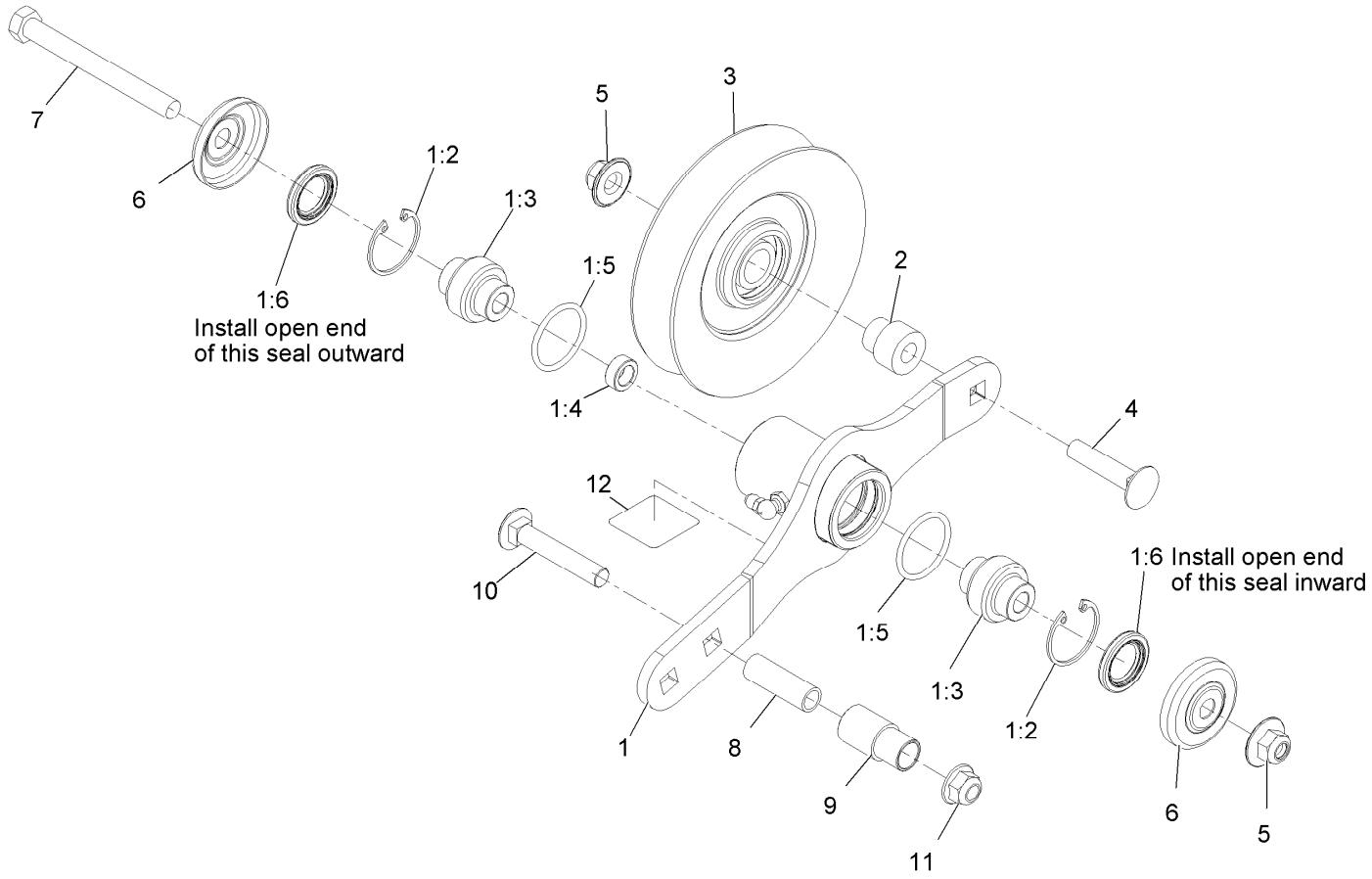
Latch Plate Assembly No. 109-8427

Ref.	*Part Number*	*Qty.*	*Description*
1	109-8539	1	Asm, Latch Plate W/Decals
1:2	110-3842	1	Decal-Antifreeze
1:3	109-2263	1	Decal, Pump Fan Warning
2	112-6950	1	Bolt-Carriage 5/16-18 X 1 3/8 Short Neck
3	107-0075	1	Bushing
4	109-8431	1	Hook, Latch
5	3256-3	1	Washer-5/16 Std
6	32128-25	1	Nut-Hex 5/16-18 Side Lock
7	109-8430	1	Spring
8	1-643189	2	Keeper-Latch, Rubber
9	923786	4	Rivet
10	1-513658	2	Bumper



Mule Drive Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	103-2627	1	Bushing-Idler
2	98-5975	1	Washer-Spring Disc 3/8
3	323-12	2	Screw-HH 3/8-16 X 2 1/2
4	1-633166	1	Pulley-Idler
5	109-6658	4	Nut-Nyloc 3/8-16 Flg
6	109-4199	1	Belt, Mule Drive
7	116-9286	1	ASM-Ttnr Arm W/Pulley
8	109-8754	1	Spacer
9	109-8866	1	Bushing, Plastic
10	104-8301	1	Nut-Nyloc 3/8-16 Flg
11	116-6316	1	Spring-Extension
12	116-0932	1	Dampener,Spring
13	116-9300	2	Spacer-.39Idx.88Odx.88L
14	116-9280	1	Damper-Mule Belt Drive
15	3231-31	2	Bolt-Carriage 3/8-16 X 2 1/2

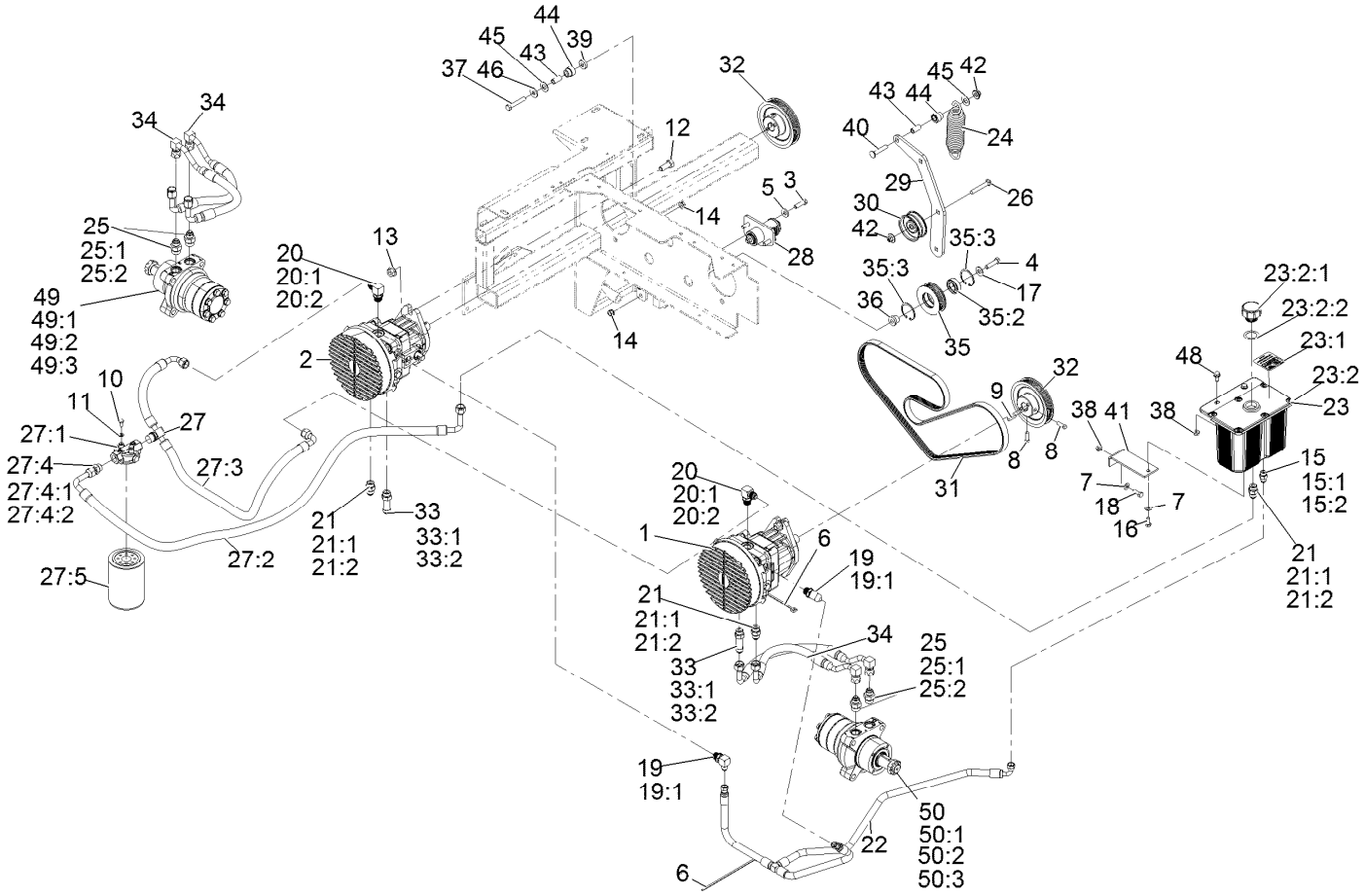


Tightener Arm W/Pulley Assembly No. 116-9286

Ref.	Part Number	Qty.	Description
1		1	ASM-Ttnr Arm W/Bearings●
1:2	32120-10	2	Ring-Retaining
1:3	103-3504	2	Bearing-Spherical
1:4	103-5677	1	Spacer
1:5	106-7159	2	O-Ring
1:6	103-3506	2	Seal-Single Lip
2	1-603496	1	Bushing-Idler
3	1-603805	1	Pulley-Idler
4	3231-5	1	Bolt-Carriage 3/8-16 X 1 3/4

Ref.	Part Number	Qty.	Description
5	109-6658	2	Nut-Nyloc 3/8-16 Flg
6	103-2916	2	Guard-Top
7	323-42	1	Screw-HH 3/8-16 X 3 3/4
8	109-8754	1	Spacer
9	109-8866	1	Bushing, Plastic
10	3231-7	1	Bolt-Carriage 3/8-16 X 2 1/4
11	104-8301	1	Nut-Nyloc 3/8-16 Flg
12	103-5858	1	Decal,Grease

● Not serviced separately

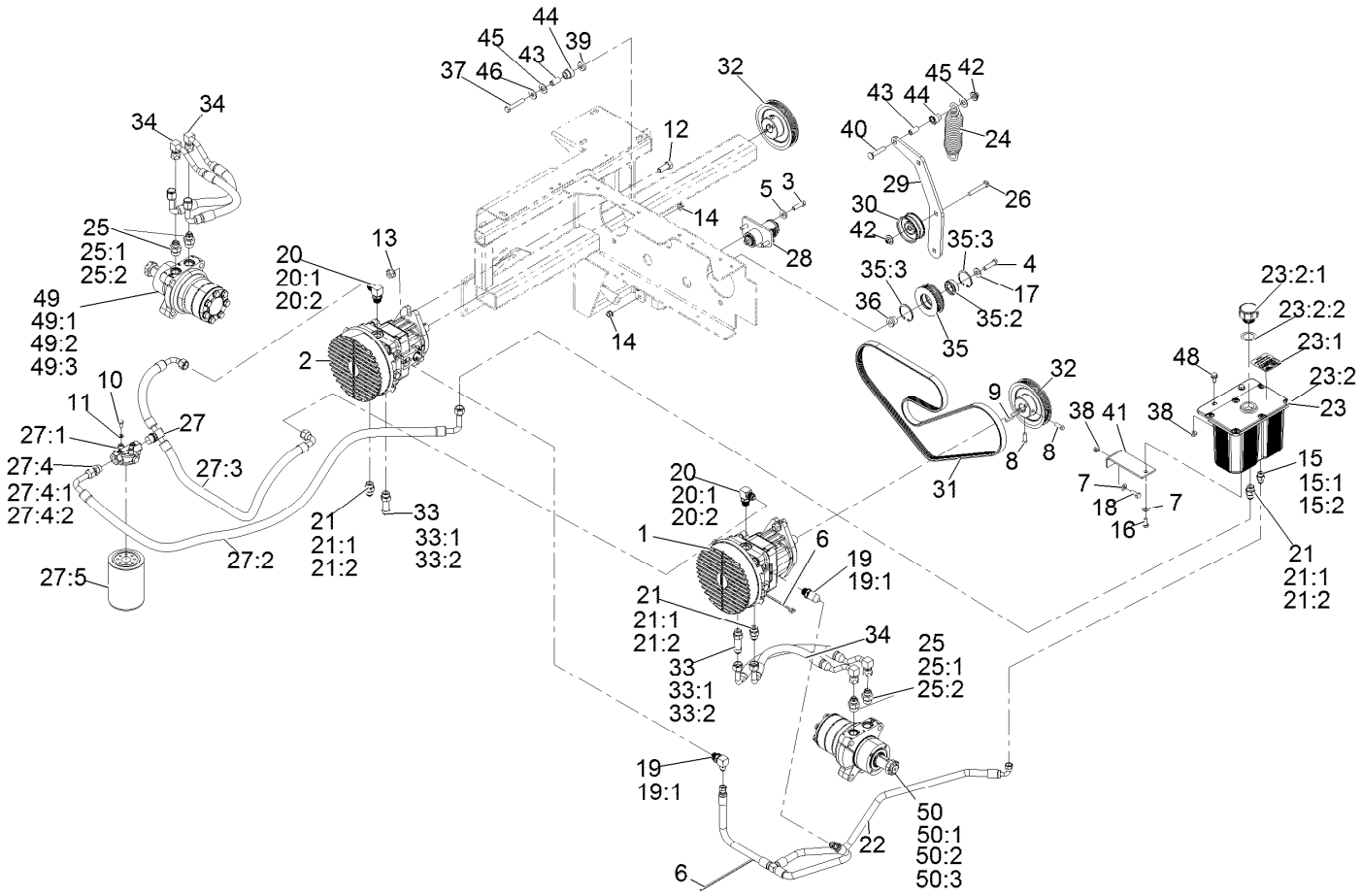


Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	109-7543	1	Pump, Hydro
2	109-7544	1	Pump, Hydro
3	323-7	3	Screw-HH 3/8-16 X 1 1/4
4	323-8	1	Screw-HH 3/8-16 X 1 1/2
5	98-5975	3	Washer-Spring Disc 3/8
6	1-303335	2	Tie-Cable 7 15/16 (Large)
7	3256-23	2	Washer-5/16 Sae
8	30-1710	4	Setscrew-5/16-18 X 1
9	1-807259	2	Key-Machine 1/4 X 1/4 X 1
10	321-3	2	Screw-HH 1/4-20 X 5/8
11	1-805004	2	Washer-Lock 1/4 Heavy
12	325-5	4	Screw-HH 1/2-13 X 1 1/4
13	32128-49	4	Nut-Whizlock 1/2-13
14	3290-357	4	Nut-Whizlock 3/8-16
15	103-2156	1	Adapter-Straight
15:1	1-603921	1	O-Ring-Sae #6
15:2	103-1020	1	O-Ring-37 Flare #6
16	322-3	1	Screw-HH 5/16-18 X 3/4
17	3256-4	1	Washer-3/8 Std
18	322-4	1	Screw-HH 5/16-18 X 7/8
19	103-1014	2	Elbow-90°
19:1	1-603920	1	O-Ring-Sae #8
20	103-2153	2	Elbow-90°
20:1	1-603920	1	O-Ring-Sae #8
20:2	1-603992	1	O-Ring-37 Flare #8
21	1-603990	3	Adapter-Straight

Ref.	Part Number	Qty.	Description
21:1	1-603920	1	O-Ring-Sae #8
21:2	1-603992	1	O-Ring-37 Flare #8
22	109-0087	1	Asm-Case Drain Hose
23	109-0582	1	Hydraulic Tank ASM
23:1	116-0404	1	Decal-Hydraulic Tank
23:2		1	Tank-Hydraulic ●
23:2:1	103-1948	1	Cap-Reservoir, HYD
23:2:2	103-1949	1	Gasket-Cap
24	116-6317	1	Spring-Extension
25	1-603991	4	Adapter-Straight
25:1	237-80	1	O-Ring
25:2	1-603992	1	O-Ring-37 Flare #8
26	3231-31	1	Bolt-Carriage 3/8-16 X 2 1/2
27	109-6905	1	Asm, Charge Hose
27:1	103-2259	1	Head-Filter
27:2	109-6904	1	Asm, Filter Inlet Hose
27:3	109-6903	1	Hose, Pump Inlet
27:4	1-603990	1	Adapter-Straight
27:4:1	1-603920	1	O-Ring-Sae #8
27:4:2	1-603992	1	O-Ring-37 Flare #8
27:5	103-2146	1	Filter,Xp HYD 25 Micron
28	109-3250	1	Asm, Pump Idler W/Bearings
29	103-7569-03	1	Arm, Pump Idler
30	116-0888	1	Idler,Flanged
31	109-7582	1	Belt, Hydro Pump Drive

● Not serviced separately

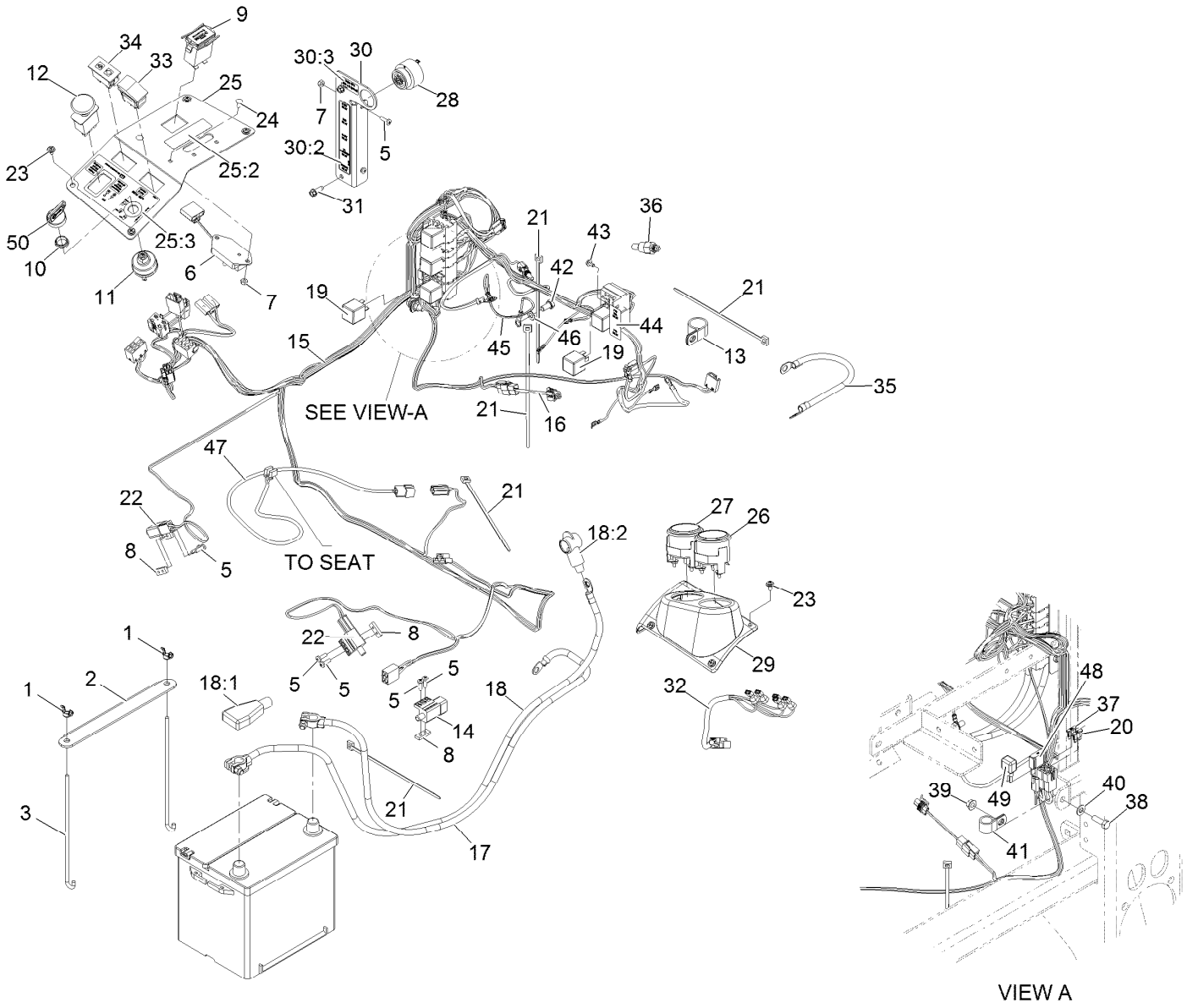


Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description
32	109-7561	2	Sheave, Hydro Pump
33	103-1940	2	Adapter-Straight
33:1	237-79	1	O-Ring
33:2	1-603992	1	O-Ring-37 Flare #8
34	103-4679	4	HYD Hose ASM
35	103-4728	1	Asm, Lower Frame Idler
35:2	251-347	1	Bearing-Ball
35:3	32151-13	2	Ring-Retaining
36	103-4566	1	Spacer, Lower Frame Idler
37	323-11	1	Screw-HH 3/8-16 X 2 1/4
38	32128-20	3	Nut-Whizlock 5/16-18
39	103-3186	1	Spacer-Bracket, Guide
40	3231-6	1	Bolt-Carriage 3/8-16 X 2
41	109-0089-03	1	Bracket, Hydraulic Tank
42	109-6658	2	Nut-Nyloc 3/8-16 Flg

Ref.	Part Number	Qty.	Description
43	109-8753	2	Spacer
44	109-8752	2	Spacer
45	112-9771	2	Washer-Teflon
46	5-0838	1	Washer
48	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf
49	112-8358	1	HYD Motor ASM (CW)
49:1	3257-42	1	Key-Woodruff
49:2	1-809036	1	Nut-HH
49:3	109-5966	1	Wheel Motor Seal Kit
50	112-8357	1	HYD Motor ASM (CCW)
50:1	3257-42	1	Key-Woodruff
50:2	1-809036	1	Nut-HH
50:3	109-5966	1	Wheel Motor Seal Kit

● Not serviced separately

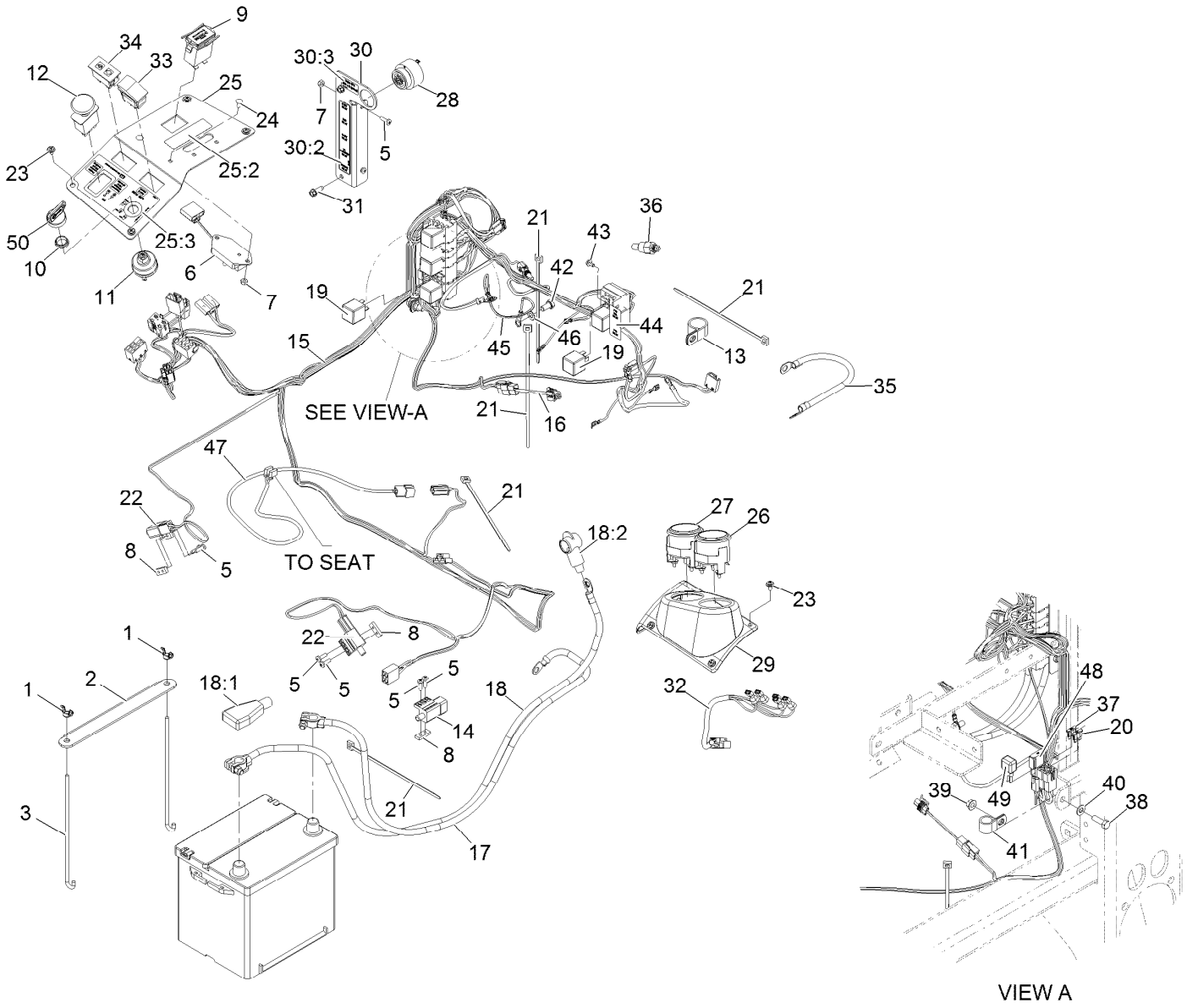


Electrical Assembly

Ref.	Part Number	Qty.	Description
1	1-543792	2	Wingnut-Nyloc 1/4-20
2	103-1311-03	1	Holddown-Battery
3	103-1312	2	Bolt-Holddown
5	3290-500	8	Screw-PPH #10-24 X 5/8
6	103-5218	1	Module-Delay, Seat
7	3296-2	4	Nut-Nyloc #10-24
8	1-633181	3	Plate-Tapped
9	1-513374	1	Meter-Engine Hours
10	103-0498	1	Nut-Ignition
11	103-0206	1	Switch-Ignition W/Keys
12	114-0279	1	Switch-PTO
13	1-643312	1	Clip-Loom
14	1-633111	1	Switch
15	116-8236	1	Harness,Wiring-Lzds Kubota ▲
16	110-8808	1	Harness-Wire
17	109-3074	1	Cable, Ground (-)

Ref.	Part Number	Qty.	Description
18	109-7607	1	Asm, Cable-Battery (+) ●
18:1	103-1340	1	Insulator-Terminal, Battery
18:2	103-1420	1	Insulator-Starter
19	1-643275	7	Relay-12Vdc 40 Amp
20	1-816001	1	Fuse-Blade Type, 20 Amp
21	1-303335	5	Tie-Cable 7 15/16 (Large)
22	1-513051	2	Switch-N.O.
23	109-2661	8	Screw-PPH #10-24 X 1/2
24	1-807513	2	Bolt-Carriage #10-24 X 1/2
25	116-5139	1	Control Panel W/Decals
25:2	103-1798	1	Decal, Throttle
25:3	116-5185	1	Decal-Control Panel
26	1-643021	1	Gauge-Temperature
27	1-643037	1	Gauge-Voltmeter
28	103-0205	1	Alarm-Dual Tone 12Vdc
29	103-3684	1	Bezel, Gauge
30	109-3495	1	Asm, Relay Mount Bracket

● Includes insulators
■ Use a Teflon Pipe Sealant or equivalent on threads.
▲ Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.



Electrical Assembly (continued)

Ref.	Part Number	Qty.	Description
30:2	109-2951	1	Decal, Relay
30:3	109-2478	1	Decal, 3850 Rpm
31	49-2040	2	Screw-HWH 1/4-20 X 3/4 Tf
32	103-4339	1	Harness-Gauge ▲
33	110-0811	1	Switch-Rocker
34	109-2488	1	Cluster, Lights
35	103-1349	1	Cable-Engine Negative
36	103-7886	1	Sender, Temperature ■
37	103-1368	1	Fuse-40 Amp
38	322-5	1	Screw-HH 5/16-18 X 1
39	32128-20	1	Nut-Whizlock 5/16-18
40	3256-23	1	Washer-5/16 Sae

Ref.	Part Number	Qty.	Description
41	1-633396	1	Clip-Loom 5/8
42	33114-016	1	Screw-HH M8-1.25 X 16Mm
43	104-2065	2	Screw-HWH #10-24 X 3/8
44	116-5074	1	Decal-Relay Diesel
45	116-5163	1	Ground Wire ASM
46	3255-8	1	Washer-Lock 5/16 (Ext-Tooth)
47	103-1227	1	Harness-Wiring, Seat ▲
48	94-8002	1	Fuse-Blade, 50 Amp
49	100-4918	1	Diode-Over Molded
50	103-2106	1	Key-Exmark Logo

● Includes insulators
■ Use a Teflon Pipe Sealant or equivalent on threads.
▲ Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

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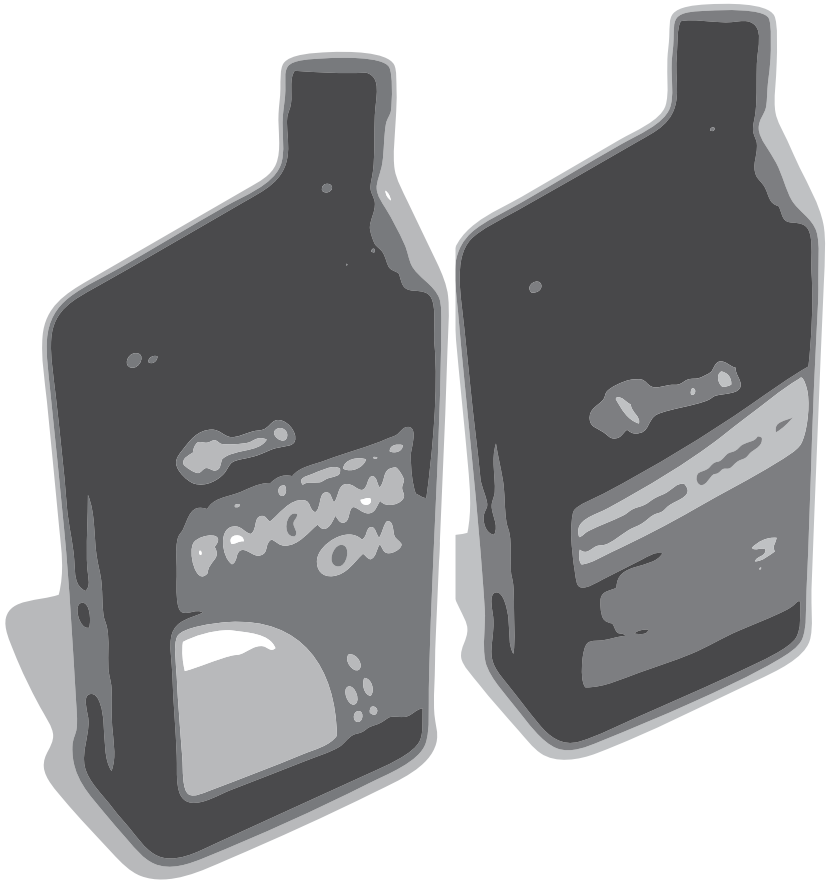
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