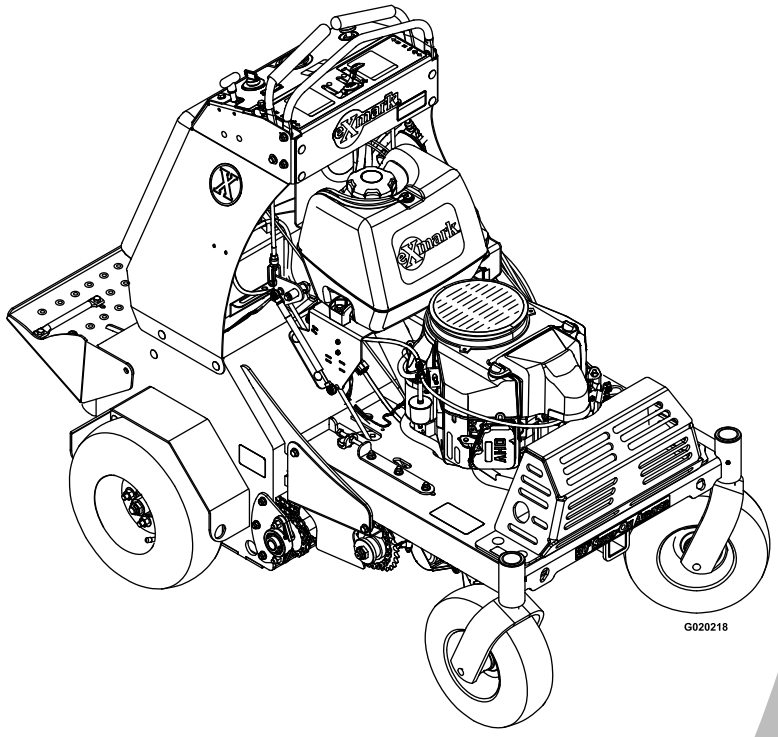
STAND-ON AERATOR

Model No. ARX481CKA30000—Serial No. 315000000 and Up

Picture below may not reflect actual product.



Parts Manual

Part No. 4502-179 Rev. A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

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Industrial Park Box 808
Beatrice, NE 68310

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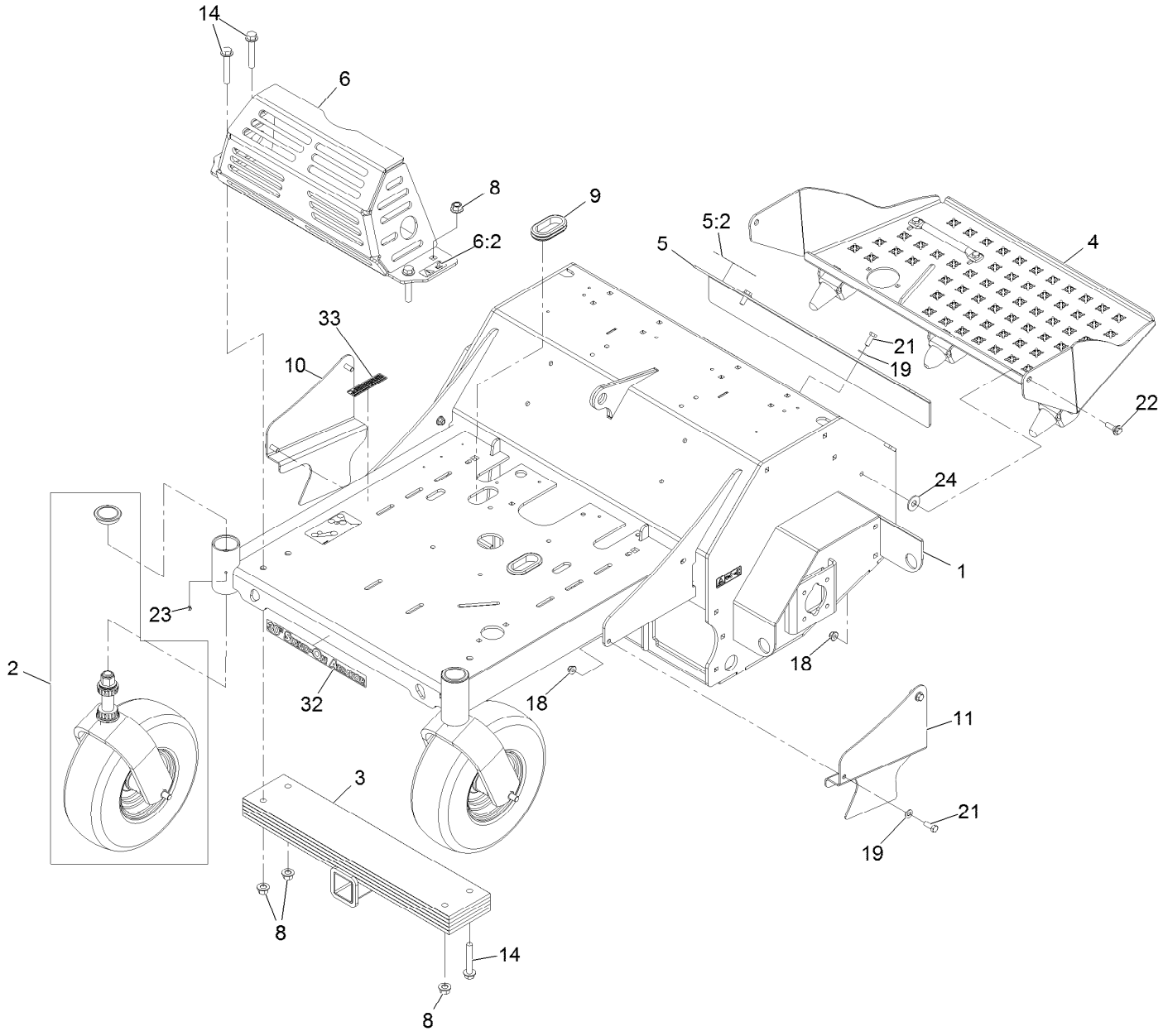


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

Contents

Main Frame Assembly 4
Main Frame Decal Assembly No. 116-8138 6
Caster Wheel and Fork Assembly 8
Platform and Rocker Assembly 10
Tower Assembly 12
Ground Drive Assembly 14
Idler Arm Assembly No. 116-9307 16
Axle and Bearing Assembly No. 116-9545 18
RH Tine Wheel Assembly No. 116-6738 20
LH Tine Wheel Assembly No. 116-6739 22
Fuel Assembly 24
Motion Control Assembly 26
Electrical Assembly 28
Auxiliary Hydraulic Assembly 30
Manifold W/Check and Relief Asm No. 116-9549 32
Engine Assembly 34
Tine Assembly 36

Main Frame Assembly

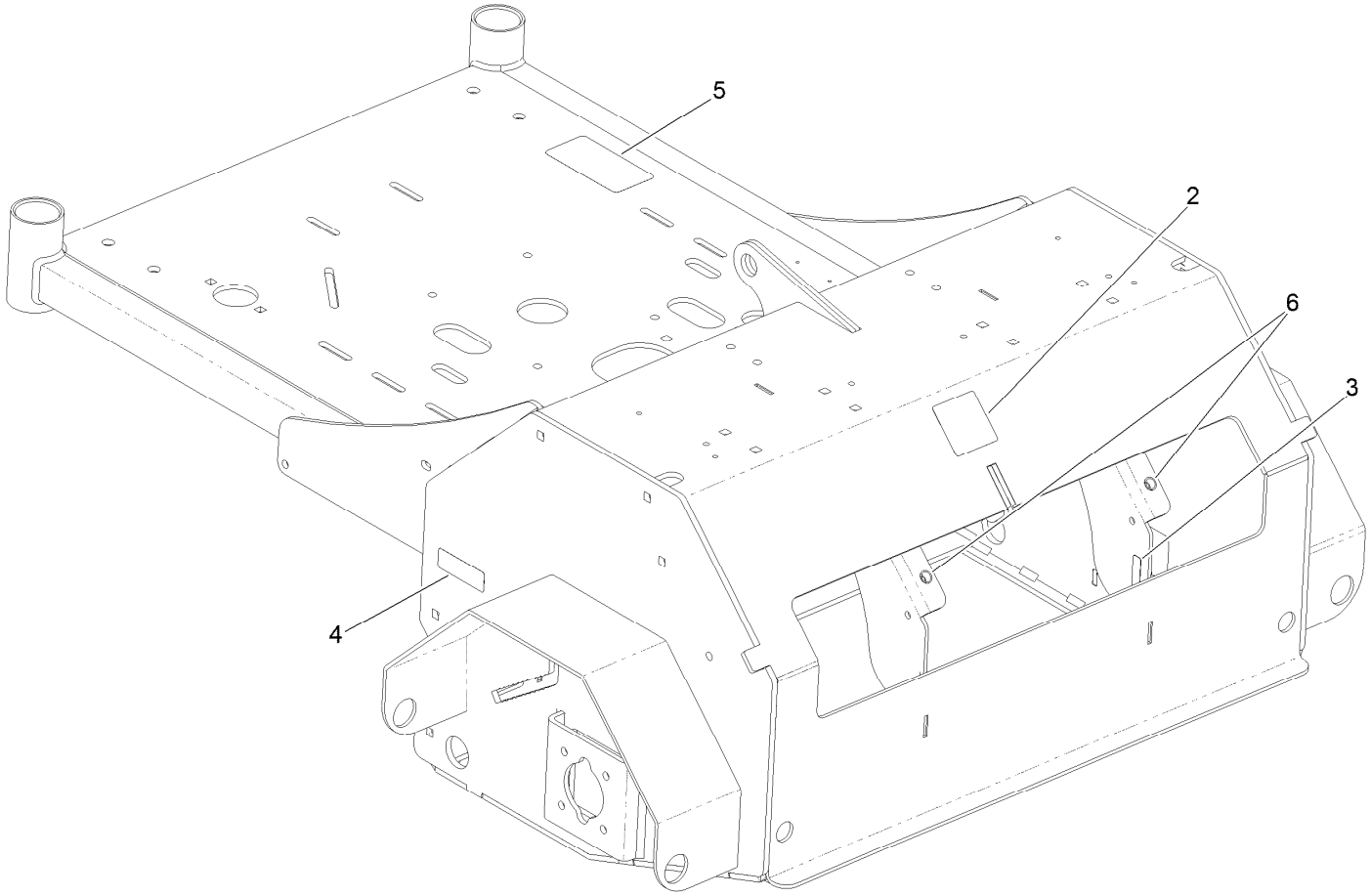


Main Frame Assembly (continued)

Ref.	Part Number	Qty.	Description
1	116-8138	1	Main Frame ASM
2		2	Front Caster ASM W/Fork ●
3	116-6536-01	1	Weight
4	116-9134	1	Platform ASM W/Decal & Rocker
5	116-7300	1	Access Cover ASM
5:2	121-6163	1	Decal-Tine Ground Operation (Ce)
6	116-8258	1	Muffler Guard ASM
6:2	115-2047	2	Decal-Surface, Hot
8	99-5107	4	Nut-Lock 1/2-13
9	126-0015	2	Grommet
10	116-6612-01	1	Guard-Chain, RH
11	116-6611-01	1	Guard-Chain, LH
14	3234-40	4	Screw-HF
18	104-8301	6	Nut-Nyloc 3/8-16 Flg
19	3256-24	6	Washer-3/8 Sae
21	323-6	6	Screw-HH 3/8-16 X 1
22	614672	2	Screw-Shoulder 3/8-16 X 1.295
23	1-811010	2	Plug
24	3256-6	2	Washer
32	116-6952	1	Decal-Stand-On Aerator 30
33	117-2718	1	Decal-Arrester, Spark

● Not serviced separately

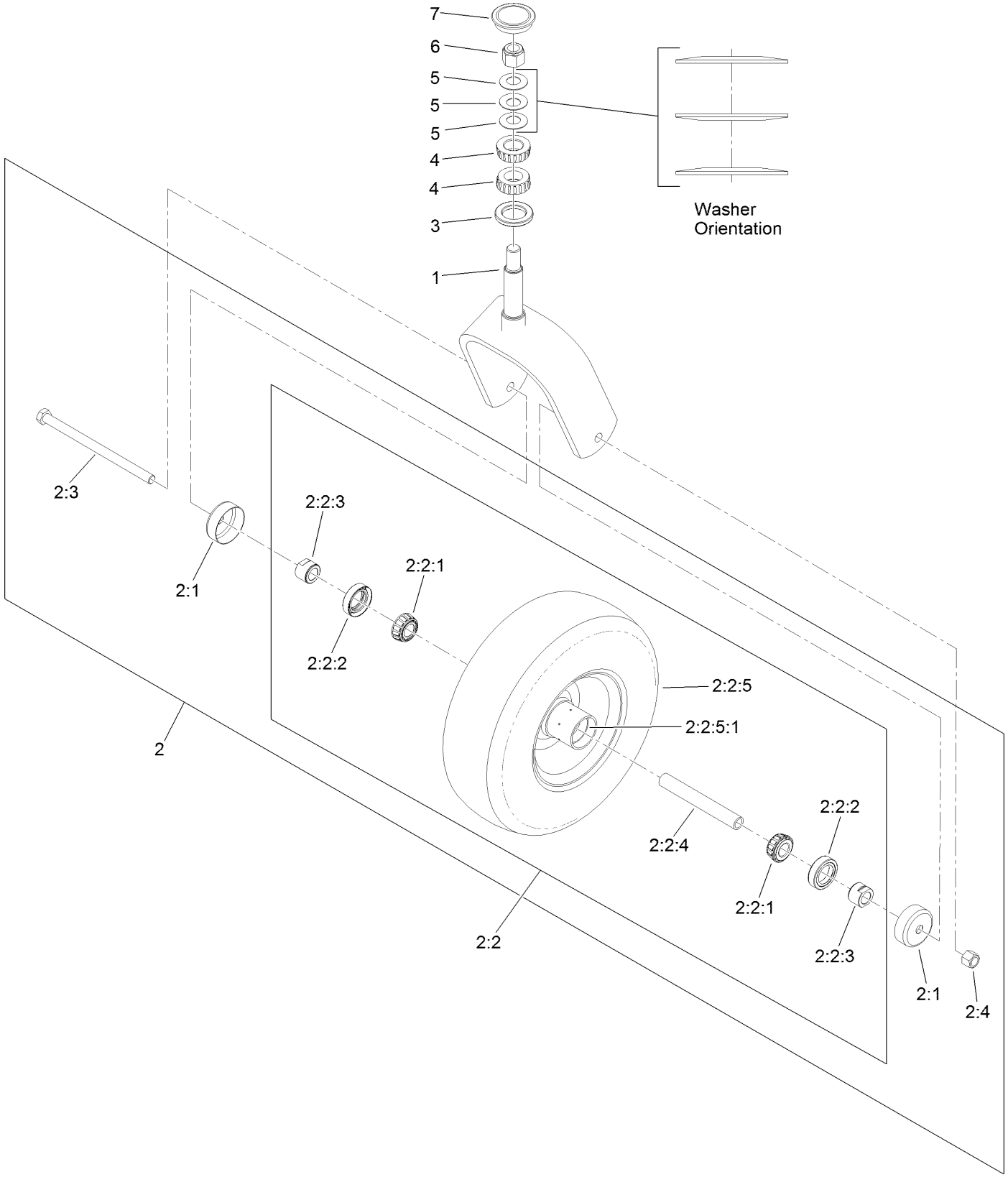
Main Frame Decal Assembly No. 116-8138



Main Frame Decal Assembly No. 116-8138 (continued)

Ref.	Part Number	Qty.	Description
2	121-6150	1	Decal-Warning
3	120-9570	1	Decal-Warning
4	121-6161	2	Decal-Danger
5	116-9391	1	Decal-Belt Routing
6	32148-10	2	Insert-Nut

Caster Wheel and Fork Assembly

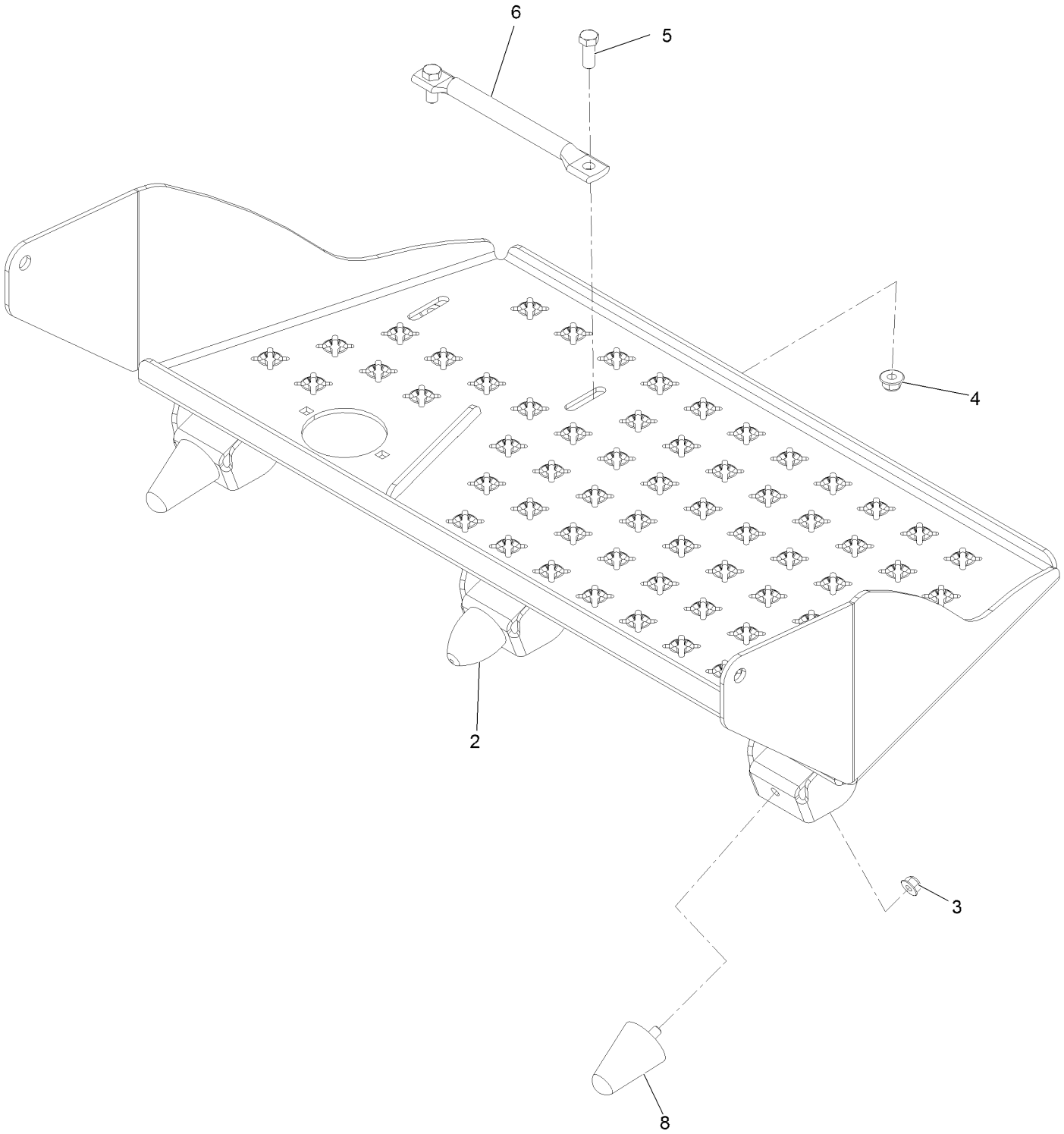


Caster Wheel and Fork Assembly (continued)

Ref.	Part Number	Qty.	Description
1	116-6704-01	1	Caster
2	109-9126	1	Wheel & Tire ASM
2:1	103-2768	2	Guard-Seal
2:2		1	Wheel And Tire ASM ●
2:2:1	1-633585	2	Bearing-Cone, Taper
2:2:2	103-0063	2	Seal-Caster
2:2:3	103-3051	2	Spacer-Nut ■
2:2:4	103-3155	1	Axle-Caster
2:2:5		1	Wheel And Tire ASM ●
2:2:5:1	1-633584	1	Bearing-Cup
2:3	325-42	1	Screw-HH
2:4	3296-23	1	Nut-Lock, NI
3	116-5647	1	Seal-Grease
4	1-543509	2	Bearing-Roller, Tapered
5	1-633508	3	Washer-Bellville
6	3296-51	1	Nut-Lock, NI
7	103-4882	1	Cap-Grease

● Not serviced separately
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

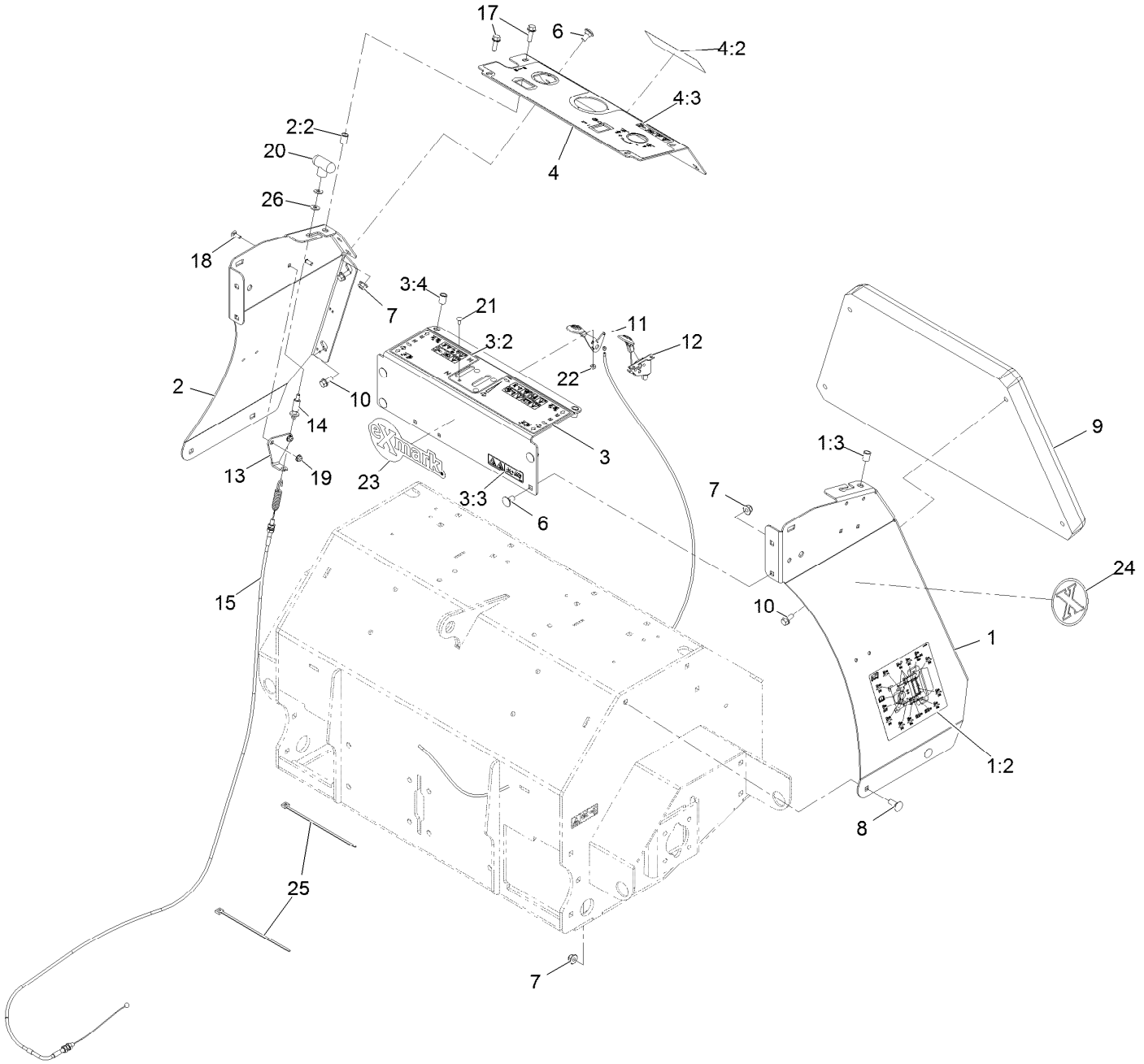
Platform and Rocker Assembly



Platform and Rocker Assembly (continued)

Ref.	Part Number	Qty.	Description
2	114-1926	1	Bumper-Rubber
3	104-8300	3	Nut-Nyloc 5/16-18 Flg
4	104-8301	2	Nut-Nyloc 3/8-16 Flg
5	323-6	2	Screw-HH 3/8-16 X 1
6	116-8950-03	1	Rocker-Foot Pedal
8	114-1925	2	Bumper-Rubber

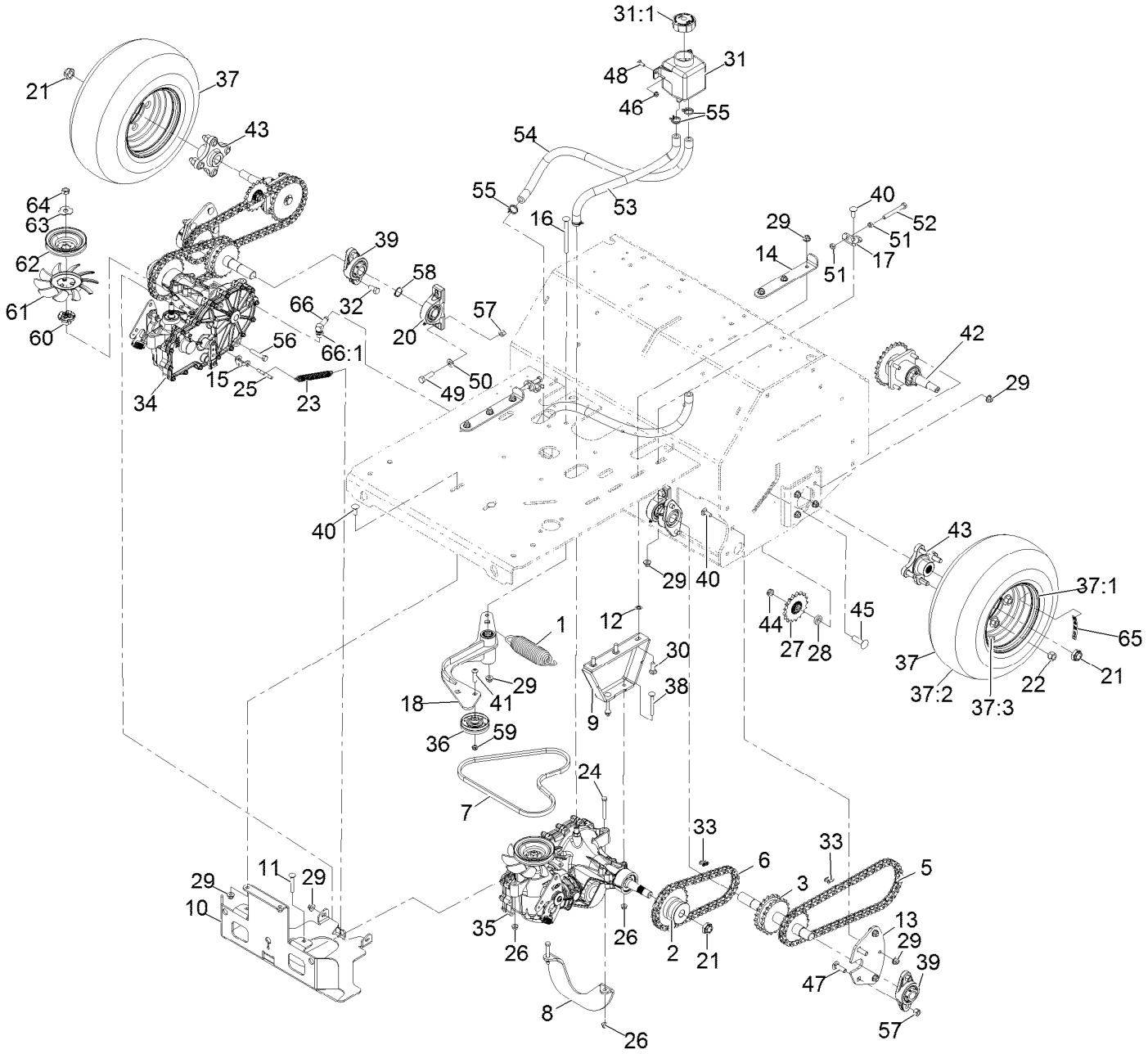
Tower Assembly



Tower Assembly (continued)

Ref.	Part Number	Qty.	Description
1	116-9386	1	Panel-Side,LH W/Decals-Black
1:2	116-9392	1	Decal-Service Aid Ce
1:3	32148-7	1	Nut-Insert
2	116-7658	1	ASM-Panel,Side RH (Black)
2:2	32148-7	1	Nut-Insert
3	126-4525	1	ASM-Plate W/Decal
3:2	121-6164	1	Decal-Warning, Control Panel
3:3	121-6162	1	Decal-Warning, Tines
3:4	32148-7	2	Nut-Insert
4	126-4524	1	ASM-Panel W/Decals
4:2	121-6166	1	Decal-Danger
4:3	126-4528	1	Decal-Danger, Control Panel
6	3231-1	6	Bolt-Carriage 3/8-16 X 3/4
7	104-8301	10	Nut-Nyloc 3/8-16 Flg
8	3231-2	4	Bolt-Carriage 3/8-16 X 1
9	116-6765	1	Cushion, Grey
10	3234-5	4	Screw-HH Flg 5/16-18 X 3/4
11	109-9147	1	Control-Choke
12	109-3958	1	Control-Throttle
13	116-6630	1	Bracket-Cable, Brake
14	116-7504	1	Link-Cable, Brake
15	116-7503	1	Cable-Brake
17	3234-29	4	Screw-HH Flg 5/16-18 X 1
18	3229-1	2	Bolt-Carriage 1/4-20 X 3/4
19	104-7201	2	Nut-Nyloc 1/4-20 Flg
20	116-7607	1	Knob-Tee
21	1-807513	4	Bolt-Carriage #10-24 X 1/2
22	3296-2	4	Nut-Nyloc #10-24
23	103-2882	1	Decal, Exmark Logo
24	116-7034	2	Decal-Exmark X-Logo 3.85
25	1-303335	2	Tie-Cable 7 15/16 (Large)
26	3256-2	2	Washer-1/4 Std

Ground Drive Assembly

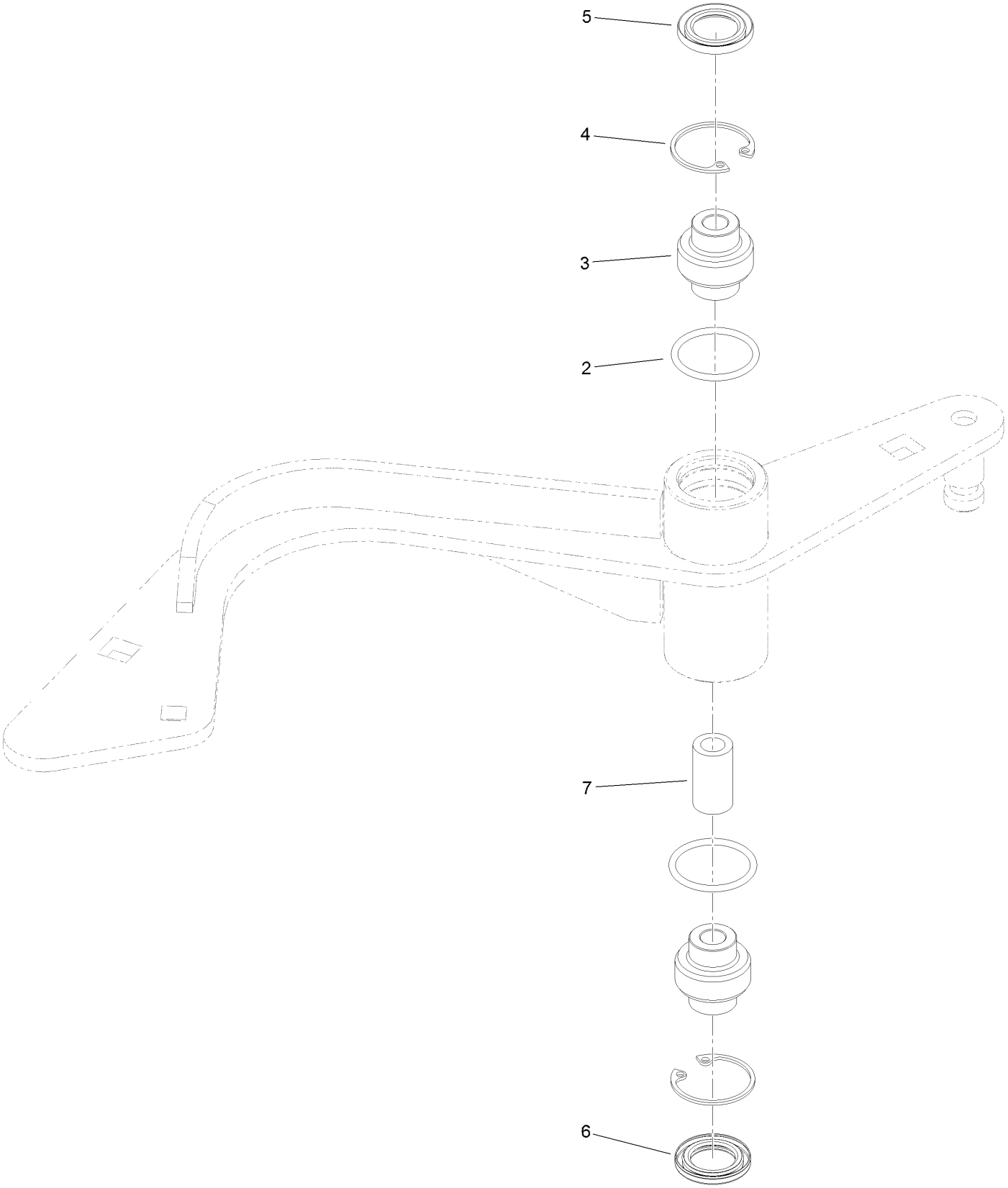


Ground Drive Assembly (continued)

Ref.	Part Number	Qty.	Description
1	116-6317	1	Spring-Extension
2	116-9305	2	Hub-Drive, Chain
3	116-9684	2	Jackshaft
5	116-6895	2	Chain-Roller, #50, 65 Links
6	116-6896	2	Chain-Roller #50, 47 Pitches
7	116-8874	1	Belt-4L Section
8	116-9127-03	1	Angle Brace
9	116-9710-03	2	Mount-Transmission
10	116-9711-03	1	Guard-Transmission
11	3230-7	2	Bolt-Carriage 5/16-18 X 2 1/4
12	107-3154	6	Nut-Push 3/8-16
13	116-6596-01	2	Plate-Jackshaft
14	116-6619	2	Plate-Adjustment, Transmission
15	116-7597	1	Yoke-Park Brake
16	9000779	1	Bolt 3/8-16 X 4 1/2
17	116-6723	2	Bracket-Hydro, Adjust
18	116-9307	1	Idler Arm ASM
20	116-6756	2	Bearing-Pillow Block
21	116-2839	4	Nut-Lock
22	242-50	8	Nut-Lug 1/2-20
23	76-4660	1	Spring-Door
24	322-12	2	Screw-HH 5/16-18 X 2 1/2
25	116-7596	1	Pin-Brake, Park
26	104-8300	8	Nut-Nyloc 5/16-18 Flg
27	116-6719	2	Sprocket-Idler, 17T
28	104-8417	2	Washer
29	104-8301	27	Nut-Nyloc 3/8-16 Flg
30	3231-25	6	Bolt-Carriage 3/8-16 X 1 1/4
31	109-2250	1	Vent-Tank, Hydro
31:1	109-3320	1	Cap-Reservoir, HYD
32	116-7109	4	Screw-HH
33	116-6897	4	Link-Connecting, #50
34	116-9712	1	RH Transaxle ASM (No Fan)
35	116-9713	1	LH Transaxle ASM (No Fan)
36	116-9715	1	Pulley-Idler
37	116-6932	2	Tire ASM (16 X 6.50-8)
37:1	116-6977	1	Rim (8 X 5.375)
37:2	116-6978	1	Tire (16 X 6.50-8, 4 Ply)
37:3	232-27	1	Stem-Valve
38	3230-9	4	Bolt-Carriage 5/16-18 X 2 3/4
39	116-6777	4	Bearing-Flange, 2 Bolt
40	3231-2	10	Bolt-Carriage 3/8-16 X 1
41	116-9927	1	Screw-HSBH
42	116-9545	2	Axle And Bearing ASM
43	116-3872	2	Hub-Offset
44	3296-45	2	Nut-Nyloc 1/2-13 Thin
45	3233-14	2	Screw-CARR
46	104-7201	2	Nut-Nyloc 1/4-20 Flg
47	3232-3	4	Bolt-Carriage 7/16-14 X 1 1/2
48	3229-1	2	Bolt-Carriage 1/4-20 X 3/4
49	324-6	4	Screw-HH 7/16-14 X 1 1/2
50	3256-25	4	Washer-7/16 Sae
51	3217-7	4	Nut-Hex 3/8-16
52	99-8664	2	Bolt-HH 3/8-16 X 3 Tap
53	116-6775	1	Hose-Hydraulic
54	116-6776	1	Hose-Hydraulic
55	109-3322	4	Clamp-Hose
56	323-10	2	Screw-HH 3/8-16 X 2
57	3296-48	8	Nut-Nyloc 7/16-14
58	32151-29	2	Ring-Retaining
59	3296-59	1	Nut-Nyloc 3/8-16 Thin
60	116-9705	2	Hub-Pulley
61	116-9706	2	Fan
62	116-9707	2	Pulley
63	116-9708	2	Washer-Slotted
64	116-9714	2	Nut-Jam, Hex 1/2-20 W/Patch ■
65	126-2054	2	Decal-Torque Wheel Lug-Hub
66	109-6449	1	Fitting-Elbow, 90
66:1	237-42	1	O-Ring
99	109-9828	1	Bottle-Oil, 32Oz Hydraulic ●

● Not illustrated
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

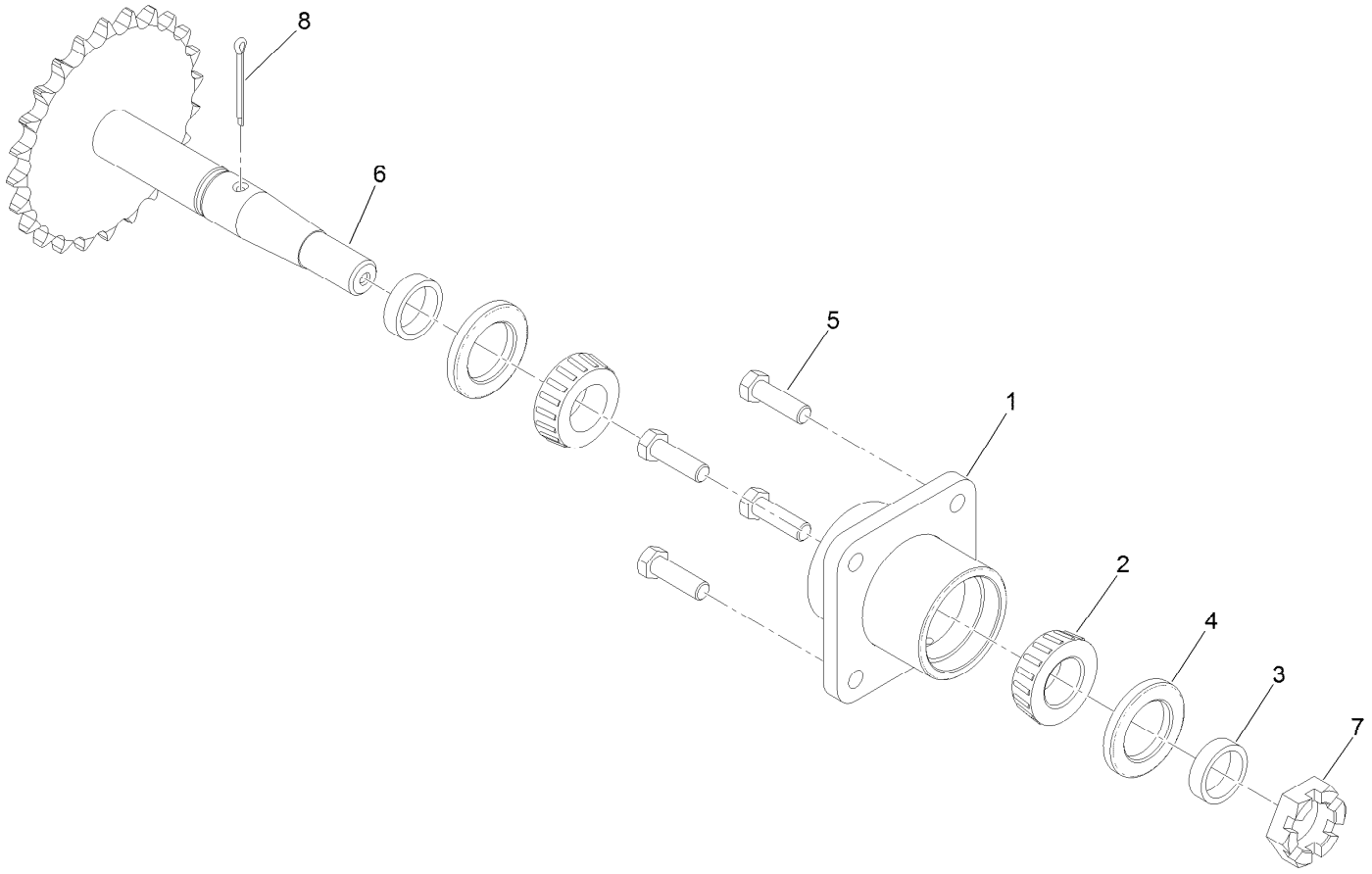
Idler Arm Assembly No. 116-9307



Idler Arm Assembly No. 116-9307 (continued)

Ref.	Part Number	Qty.	Description
2	106-7159	2	O-Ring
3	103-3504	2	Bearing-Spherical
4	32120-10	2	Ring-Snap
5	103-3506	1	Seal-Lip, Single
6	103-3505	1	Seal-Double Lip
7	1-603401	1	Spacer-Fender

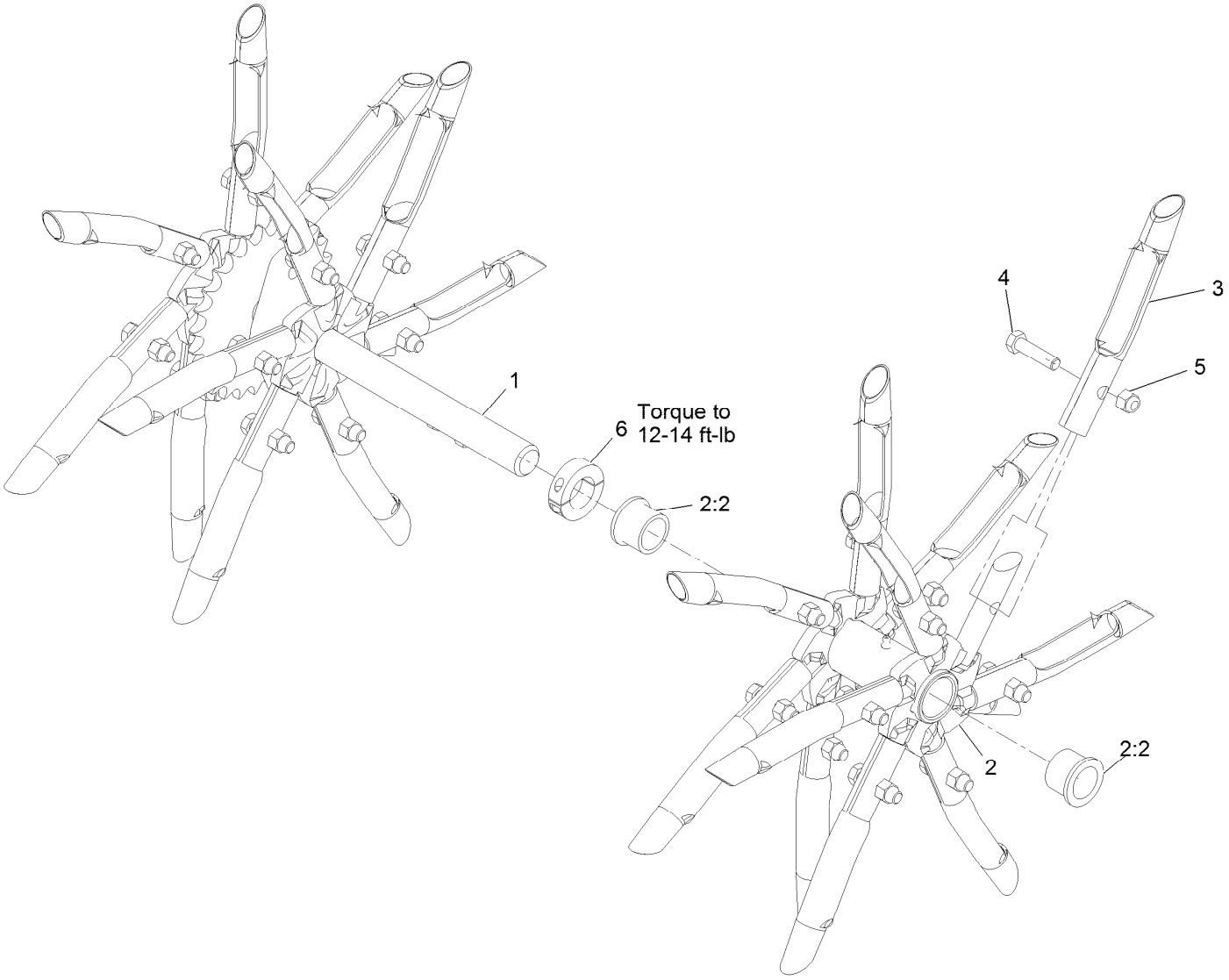
Axle and Bearing Assembly No. 116-9545



Axle and Bearing Assembly No. 116-9545 (continued)

Ref.	Part Number	Qty.	Description
1	116-6746-01	1	Mount-Bearing, Wheel
2	1-543509	2	Bearing-Roller, Tapered
3	116-6758	2	Spacer
4	1-543511	2	Seal-Grease
5	323-7	4	Screw-HH
6	126-0459	1	Axle
7	99-3139	1	Nut
8	1-806800	1	Pin-Cotter

RH Tine Wheel Assembly No. 116-6738

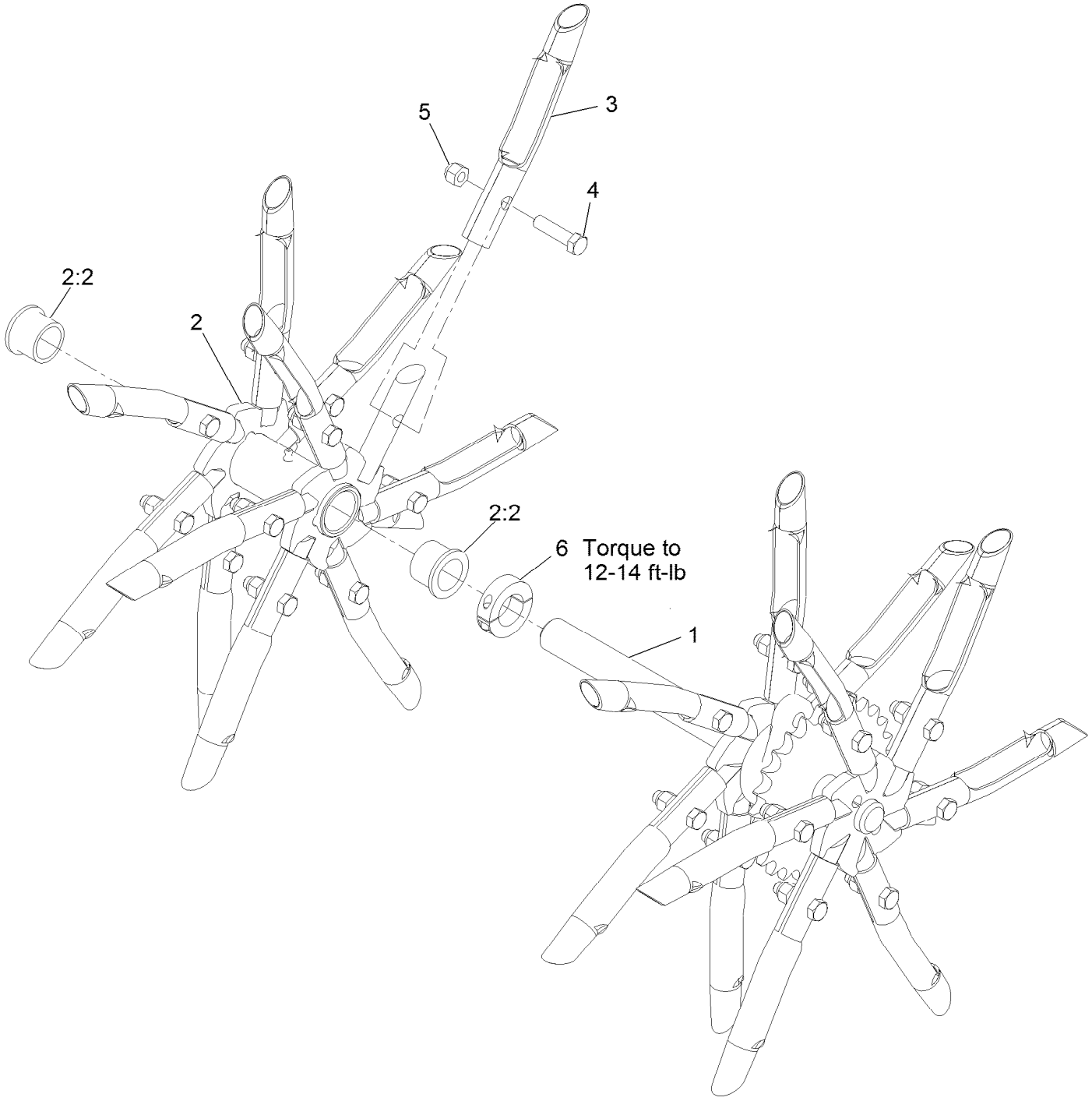


RH Tine Wheel Assembly No. 116-6738 (continued)

Ref.	Part Number	Qty.	Description
1	116-6727	1	Shaft-Tine, RH
2	116-6731	1	Float Tine Shaft ASM
2:2	94-8949	2	Bushing-Flange
3	126-2143	24	Tine-Coring (3/4)
4	323-8	24	Screw-HH 3/8-16 X 1 1/2
5	3296-39	24	Nut-Nyloc 3/8-16
6	116-7271	1	Collar-Locking ●

● Use Loctite® 243 on threads.

LH Tine Wheel Assembly No. 116-6739

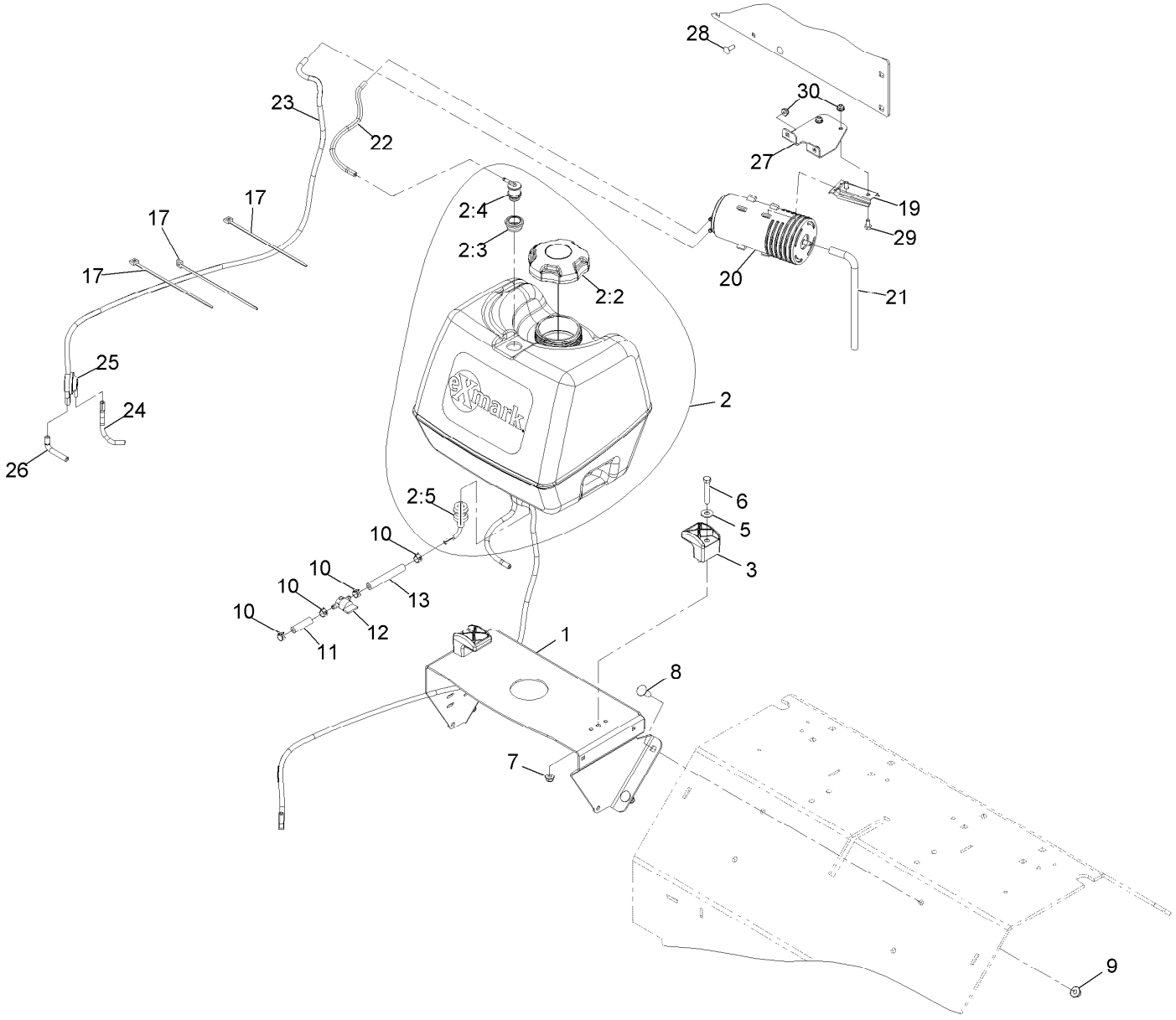


LH Tine Wheel Assembly No. 116-6739 (continued)

Ref.	Part Number	Qty.	Description
1	116-6728	1	Shaft-Tine, LH
2	116-6731	1	Float Tine Shaft ASM
2:2	94-8949	2	Bushing-Flange
3	126-2143	24	Tine-Coring (3/4)
4	323-8	24	Screw-HH 3/8-16 X 1 1/2
5	3296-39	24	Nut-Nyloc 3/8-16
6	116-7271	1	Collar-Locking ●

● Use Loctite® 243 on threads.

Fuel Assembly

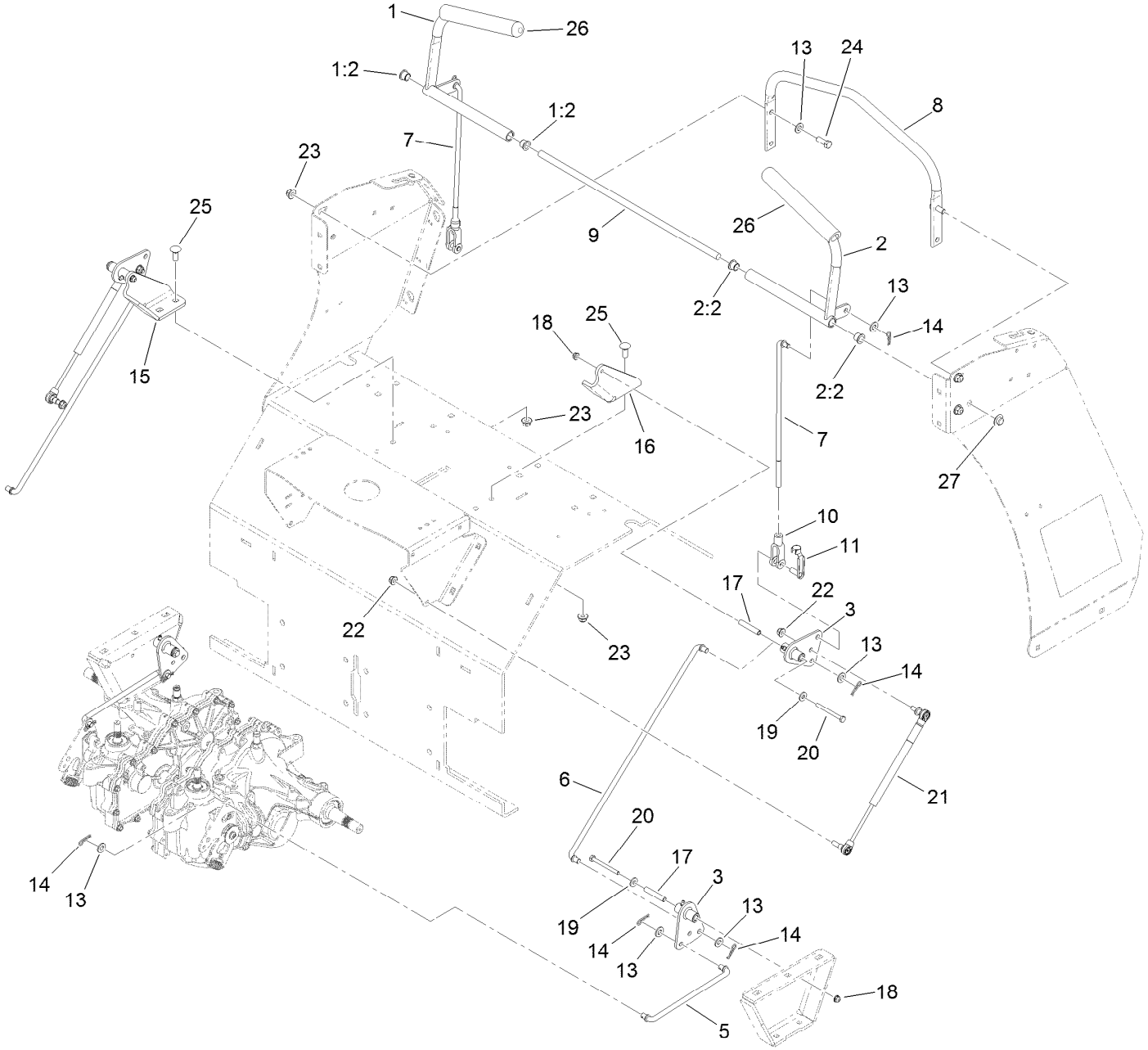


Fuel Assembly (continued)

Ref.	Part Number	Qty.	Description
1	116-9541-01	1	Support-Tank, Fuel
2	126-1525	1	ASM, Fuel Tank
2:2	120-5461	1	Cap-Fuel, Ratcheting
2:3	114-0284	1	Grommet
2:4	119-3547	1	Valve-Vent, Fuel
2:5	103-2605	1	Fitting-Fuel Bulkhead W/Strainer ●
3	107-4543	2	Clamp
5	3256-3	2	Washer-5/16 Std
6	322-10	2	Screw-HH 5/16-18 X 2
7	104-8300	2	Nut-Nyloc 5/16-18 Flg
8	3231-22	4	Bolt-Carriage 3/8-16 X 1
9	104-8301	4	Nut-Nyloc 3/8-16 Flg
10	2412-98	4	Clamp-Hose
11	119-7856	1	Hose-Fuel
12	1-603770	1	Valve-Fuel
13	105-8342	1	Hose-Fuel
17	1-303335	3	Tie-Cable 7 15/16 (Large)
19	114-0292	1	Bracket-Canister, Carbon
20	117-1221	1	Canister-Carbon, 800Cc
21	115-0962	1	Hose-Vent, Canister
22	126-3703	1	Hose-Emissions
23	116-3116	1	Hose-Vent, Formed
24	116-2394	1	Hose-Vent, Formed
25	116-2232	1	Valve-Control, Vacuum
26	116-2233	1	Hose-Vent, Formed
27	126-2991-03	1	Bracket-Mounting, Canister
28	3229-1	2	Bolt-Carriage 1/4-20 X 3/4
29	321-2	2	Screw-HH 1/4-20 X 1/2
30	104-7201	4	Nut-Nyloc 1/4-20 Flg

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

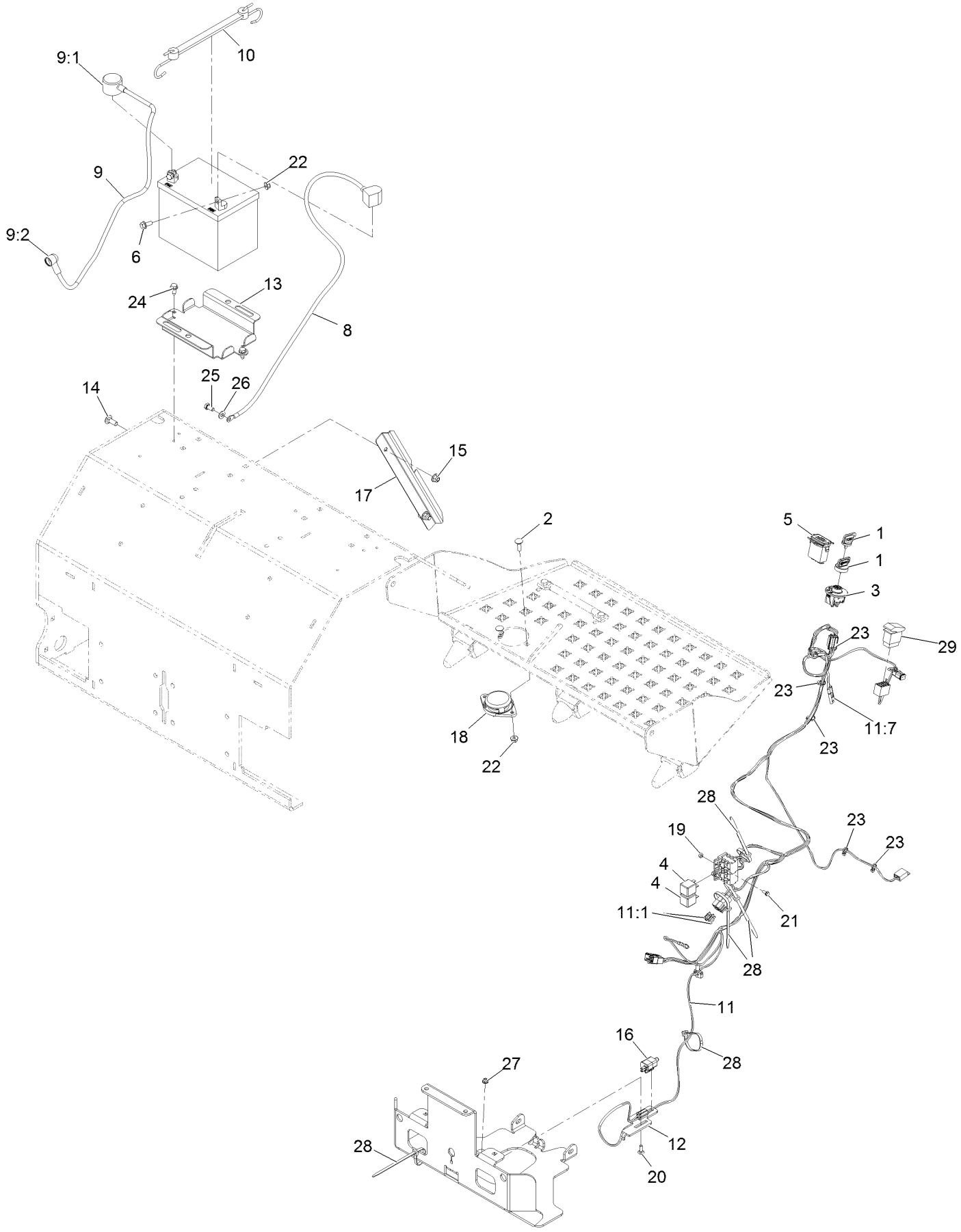
Motion Control Assembly



Motion Control Assembly (continued)

Ref.	Part Number	Qty.	Description
1	116-6567	1	RH Control Handle ASM
1:2	116-4279	2	Bearing-Flange
2	116-6566	1	LH Control Handle ASM
2:2	116-4279	2	Bearing-Flange
3	126-0340	4	Bellcrank W/Zerk
5	116-6722	2	Link-Control, Hydro
6	116-9298	2	Link-Control, Bell Crank
7	116-6730	2	Link-Control, Bell Crank
8	116-6608-03	1	Bar-Reference
9	116-6607	1	Shaft-Pivot, Control
10	1-633131	2	Yoke-Linkage, Brake
11	103-2399	2	Pin-Clevis Spring 3/8
13	3256-24	14	Washer-3/8 Sae
14	1-806003	10	Hairpin-Cotter
15	116-6576-03	1	Bracket-Pivot, RH
16	116-6577-03	1	Bracket-Pivot, LH
17	116-7224	4	Spacer
18	104-7201	4	Nut-Nyloc 1/4-20 Flg
19	3256-2	4	Washer-1/4 Std
20	321-14	4	Screw-HH 1/4-20 X 2 3/4
21	116-0027	2	Damper-Control, Motion
22	104-8300	4	Nut-Nyloc 5/16-18 Flg
23	104-8301	8	Nut-Nyloc 3/8-16 Flg
24	323-6	4	Screw-HH 3/8-16 X 1
25	3231-2	4	Bolt-Carriage 3/8-16 X 1
26	103-8153	2	Grip-Lever, Control
27	32112-14	2	Nut-Push

Electrical Assembly

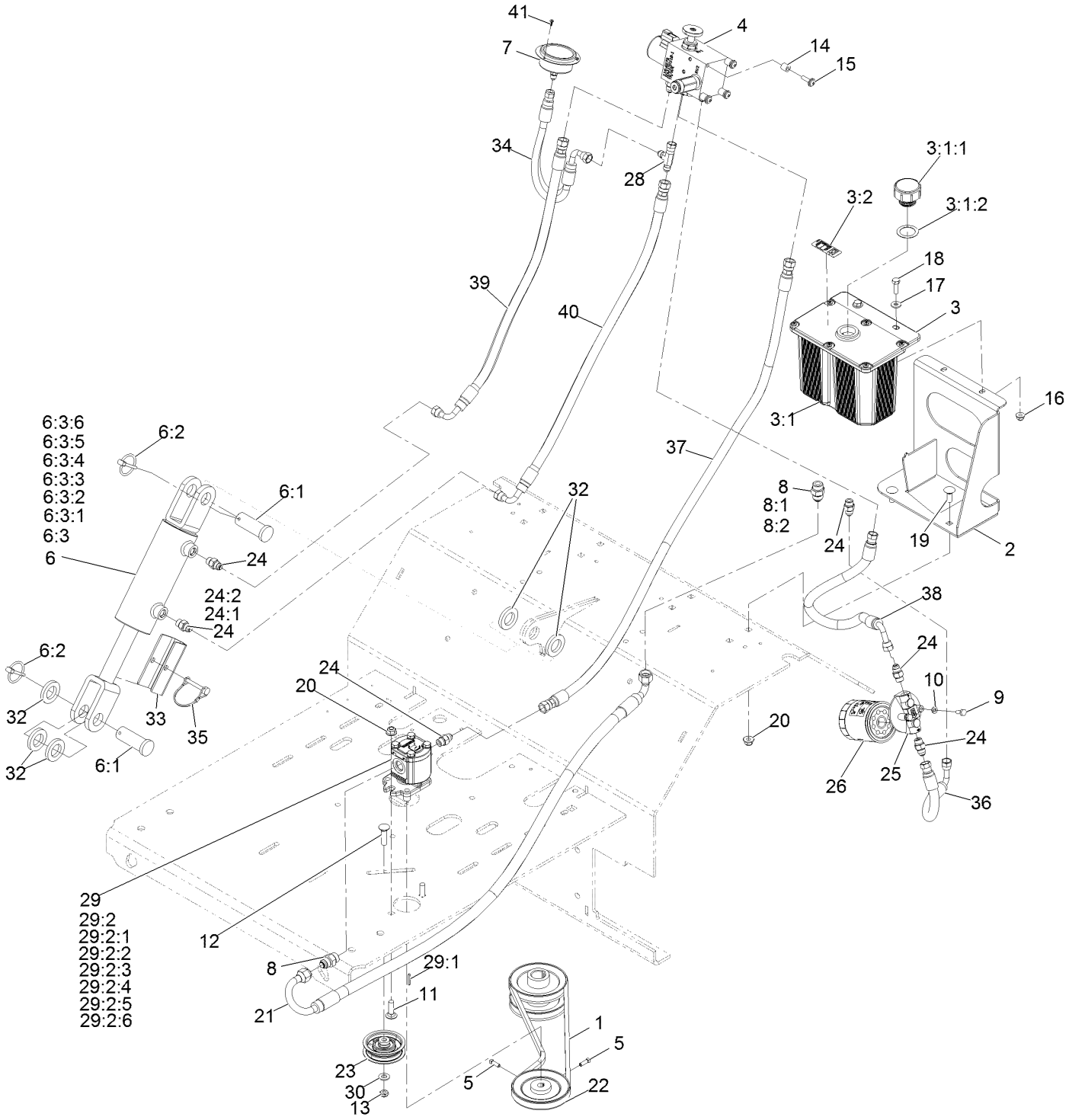


Electrical Assembly (continued)

Ref.	Part Number	Qty.	Description
1	1-603511	1	Key-Ignition
1	103-2106	1	Key-Exmark Logo
2	3230-2	2	Bolt-Carriage 5/16-18 X 1
3	117-2221	1	Switch-Ignition
4	1-643275	2	Relay-12Vdc 40 Amp
5	1-513374	1	Meter-Engine Hours
6	3234-5	2	Screw-HH Flg 5/16-18 X 3/4
8	117-6422	1	Cable-Battery, Black
9	109-7630	1	Positive Battery Cable ASM
9:1	109-2407	1	Insulator-Battery
9:2	1-543393	1	Insulator-Solenoid
10	104-2466	1	Holddown-Battery
11	126-4526	1	Harness-Wire ●
11:1	1-816001	2	Fuse-Blade Type, 20 Amp
11:7	116-0053	1	Cap-Plug
12	116-7589	1	Mount-Switch
13	116-9383-03	1	Bracket-Battery
14	3231-2	2	Bolt-Carriage 3/8-16 X 1
15	104-8301	2	Nut-Nyloc 3/8-16 Flg
16	110-6765	1	Switch
17	116-9394-03	1	Guard-Harness
18	92-6282	1	Switch-Seat
19	3296-2	2	Nut-Nyloc #10-24
20	3229-1	1	Bolt-Carriage 1/4-20 X 3/4
21	3290-321	2	Screw-HWH
22	104-8300	4	Nut-Nyloc 5/16-18 Flg
23	1-303287	5	Tie-Cable 5 1/2 (Small)
24	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf
25	33114-016	1	Screw-HH M8-1.25 X 16Mm
26	33094-00	1	Washer
27	104-7201	1	Nut-Nyloc 1/4-20 Flg
28	1-303335	5	Tie-Cable 7 15/16 (Large)
29	95-8999	1	Switch

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Auxiliary Hydraulic Assembly

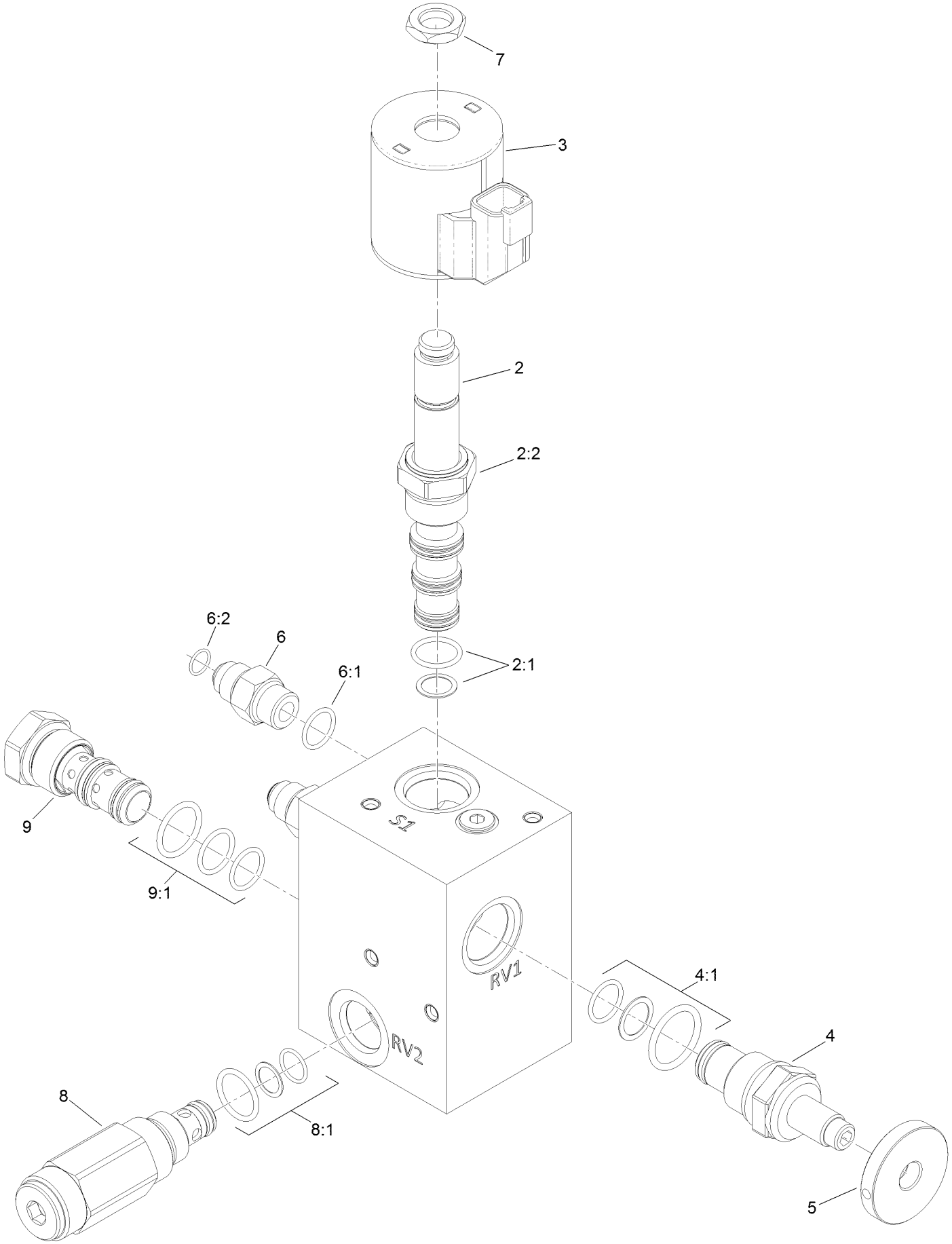


Auxiliary Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description
1	116-8874	1	Belt-4L Section
2	116-6618-03	1	Bracket-Tank, Hydraulic
3	116-7557	1	Reservoir ASM
3:1		1	Tank-Hydraulic ●
3:1:1	103-1948	1	Cap-Reservoir, HYD
3:1:2	103-1949	1	Gasket-Cap
3:2	93-6686	1	Decal-Oil, HYD
4	116-9549	1	Valve-Manifold
5	3241-6	2	Screw-SQH ■
6	116-6969	1	HYD Cylinder ASM
6:1	116-7290	2	Pin-Clevis
6:2	92-1298	2	Pin-Lynch
6:3	127-3234	1	Seal Kit
6:3:1		1	O-Ring ●
6:3:2		1	Backup Ring ●
6:3:3		1	Psp Seal ●
6:3:4		1	Bs Seal ●
6:3:5		1	Dust Seal ●
6:3:6		1	O-Ring ●
7	116-8178	1	Gauge-Pressure
8	1-603990	2	Adapter-Straight
8:1	1-603920	1	O-Ring-Sae #8
8:2	1-603992	1	O-Ring-37 Flare #8
9	321-3	2	Screw-HH 1/4-20 X 5/8
10	1-805004	2	Washer-Lock 1/4 Heavy
11	3231-25	2	Bolt-Carriage 3/8-16 X 1 1/4
12	3231-4	1	Bolt-Carriage 3/8-16 X 1 1/2
13	3296-59	1	Nut-Nyloc 3/8-16 Thin
14	22-7810	4	Spacer
15	110-9361	4	Screw-PPH, Sems
16	104-8300	2	Nut-Nyloc 5/16-18 Flg
17	3256-2	2	Washer-1/4 Std
18	322-5	2	Screw-HH 5/16-18 X 1
19	3231-2	4	Bolt-Carriage 3/8-16 X 1
20	104-8301	6	Nut-Nyloc 3/8-16 Flg
21	116-9309	1	Hose-Hydraulic
22	116-6667	1	Pulley
23	116-6760	1	Pulley-Idler, Flat
24	103-2156	6	Adapter-Straight
24:1	1-603921	1	O-Ring-Sae #6
24:2	103-1020	1	O-Ring-37 Flare #6
25	104-7836	1	Filter-Head
26	109-4180	1	Element, Oil Filter
28	353-877	1	Fitting-HYD, Tee (Swivel)
29	116-9129	1	Hydraulic Pump ASM
29:1	115-7855	1	Key-Square
29:2	112-0199	1	Seal Kit
29:2:1		1	Seal-Anti Extrusion ●
29:2:2		1	Seal-Anti Extrusion ●
29:2:3		1	Seal-Shaft ●
29:2:4		1	Seal-Upper ●
29:2:5		1	Seal ●
29:2:6		2	O-Ring ●
30	3256-24	1	Washer-3/8 Sae
32	116-6781	5	Spacer
33	116-7307-01	1	Stop-Cylinder
34	116-8180	1	Hose-Hydraulic, HP
35	112-2583	1	Pin-Locking
36	116-6675	1	Hose-Hydraulic, LP
37	116-8151	1	Hose-Hydraulic
38	116-9308	1	Hose-Hydraulic
39	116-6677	1	Hose-Hydraulic
40	116-6678	1	Hose-Hydraulic, HP
41	363-8552	3	Screw-TAP

● Not serviced separately
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

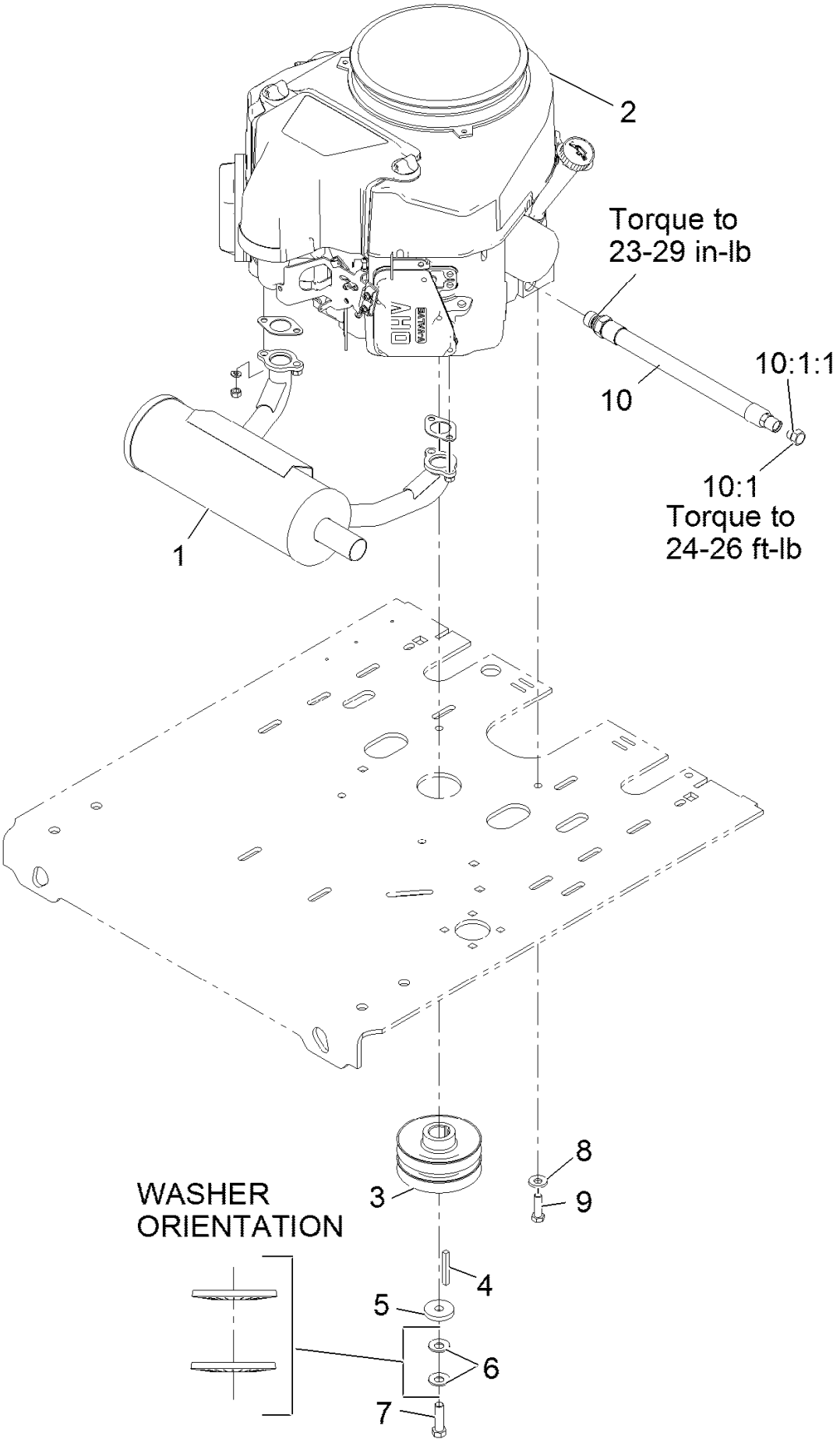
Manifold W/Check and Relief Asm No. 116-9549



Manifold W/Check and Relief Asm No. 116-9549 (continued)

Ref.	Part Number	Qty.	Description
2	110-8906	1	Valve-Solenoid
2:1	110-8908	1	Spool Valve Seal Kit
2:2	110-2634	1	Nut-Coil
3	119-4619	1	Coil-Solenoid
4	116-9397	1	Valve-Relief, Poppet Style
4:1	116-9398	1	Relief Valve Seal Kit
5	116-9396	1	Knob (1.5 Dia)
6	103-2156	4	Fitting-Straight
6:1	1-603921	1	O-Ring
6:2	103-1020	1	O-Ring
7	110-2634	1	Nut-Coil
8	116-9716	1	Valve-Relief
8:1	116-9717	1	Seal Kit
9	116-9718	1	Valve-Check, P O
9:1	116-9719	1	Seal Kit

Engine Assembly

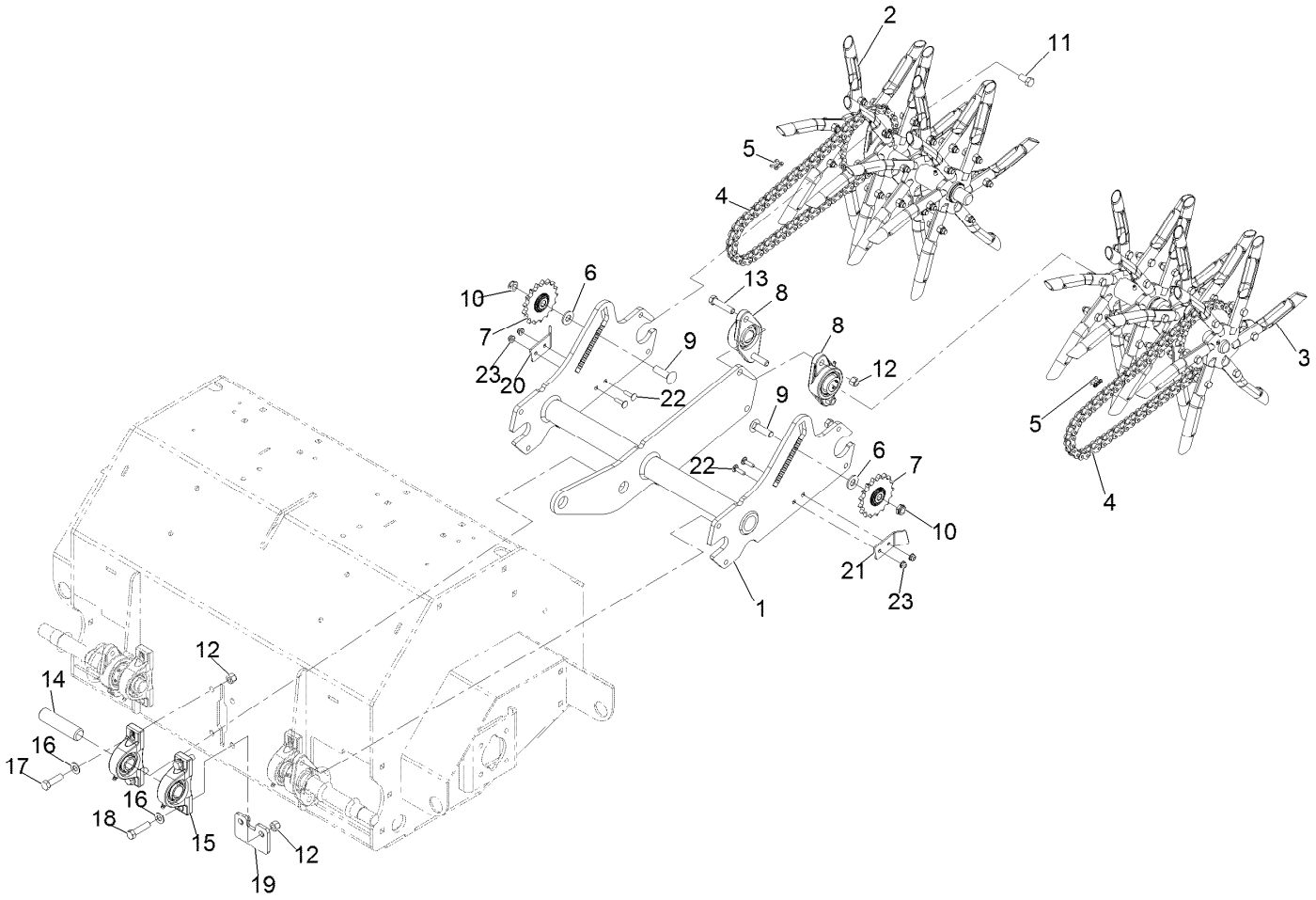


Engine Assembly (continued)

Ref.	Part Number	Qty.	Description
1	116-3735	1	Muffler-Horizontal
2		1	Engine-Kaw Fs481V, Es ●■
3	116-9709	1	Pulley
4	103-4177	1	Key
5	1-543610	1	Washer
6	1-603610	2	Washer-Spring Disc 7/16
7	109-9761	1	Screw-HH 7/16-20 X 1 1/2 W/Loctite ◆
8	98-5975	4	Washer-Spring Disc 3/8
9	323-7	4	Screw-HH 3/8-16 X 1 1/4
10	116-4924	1	Asm-Hose Oil Drain W/Plug ▲
10:1	353-508	1	Plug-W/O-Ring
10:1:1	237-42	1	O-Ring

● Not serviced separately
▲ Use a Teflon Pipe Sealant or equivalent on threads.
◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.
■ Obtain parts from www.kawpowerepc.com

Tine Assembly



Tine Assembly (continued)

Ref.	Part Number	Qty.	Description
1	126-4817-03	1	ASM-Trail Arm [black]
2	116-6738	1	RH Tine Wheel ASM
3	116-6739	1	LH Tine Wheel ASM
4	116-6895	2	Chain-Roller, #50, 65 Links
5	116-6897	2	Link-Connecting, #50
6	87-7270	2	Washer-Thrust
7	116-6719	2	Sprocket-Idler, 17T
8	116-6777	2	Bearing-Flange, 2 Bolt
9	3233-14	2	Screw-CARR
10	3296-45	2	Nut-Lock, NI
11	116-7109	4	Screw-HH ●
12	3296-48	6	Nut-Lock, NI
13	324-8	2	Screw-HH
14	116-6629	1	Shaft
15	116-6756	2	Bearing-Pillow Block ●
16	3256-25	4	Washer-Flat
17	324-6	2	Screw-HH
18	324-7	2	Screw-HH
19	116-7327-01	1	Plate-Downstop
20	126-4192-03	1	Guard,Chain RH
21	126-4193-03	1	Guard,Chain LH
22	3229-30	4	Screw-CARR
23	104-7201	4	Nut-HF

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Notes:

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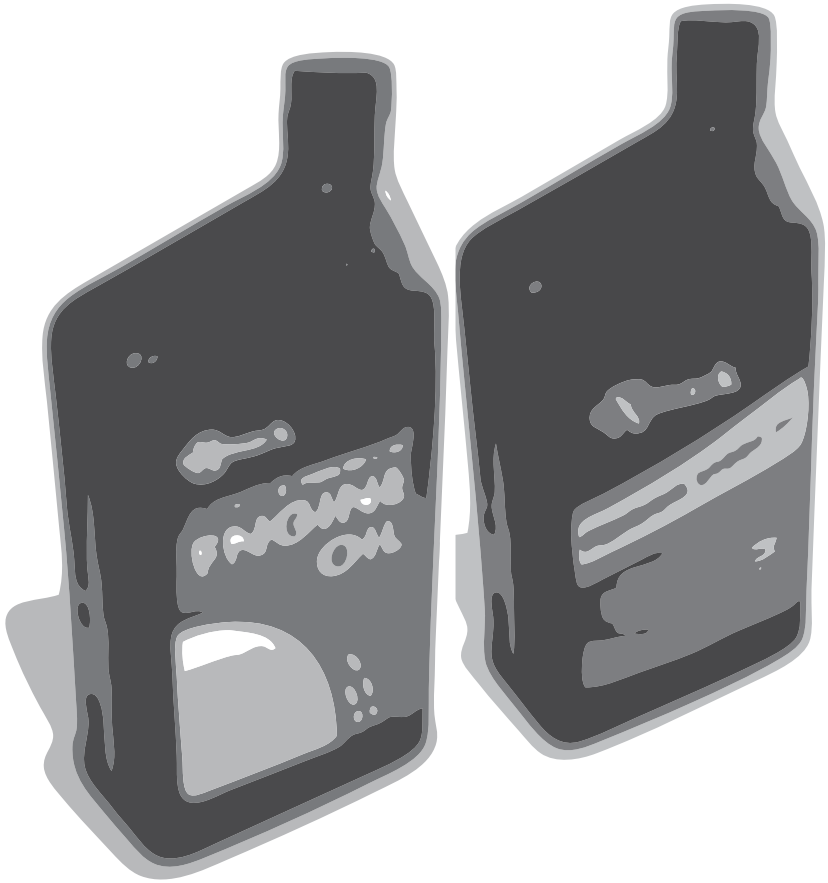
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