Form No. 3387-896 Rev A

TORO®

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Parts Catalog

Pro Force Debris Blower

Groundsmaster® 328 or 3280 Traction Units

Model No. 44549—Serial No. 315000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

CE

3387-896 A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

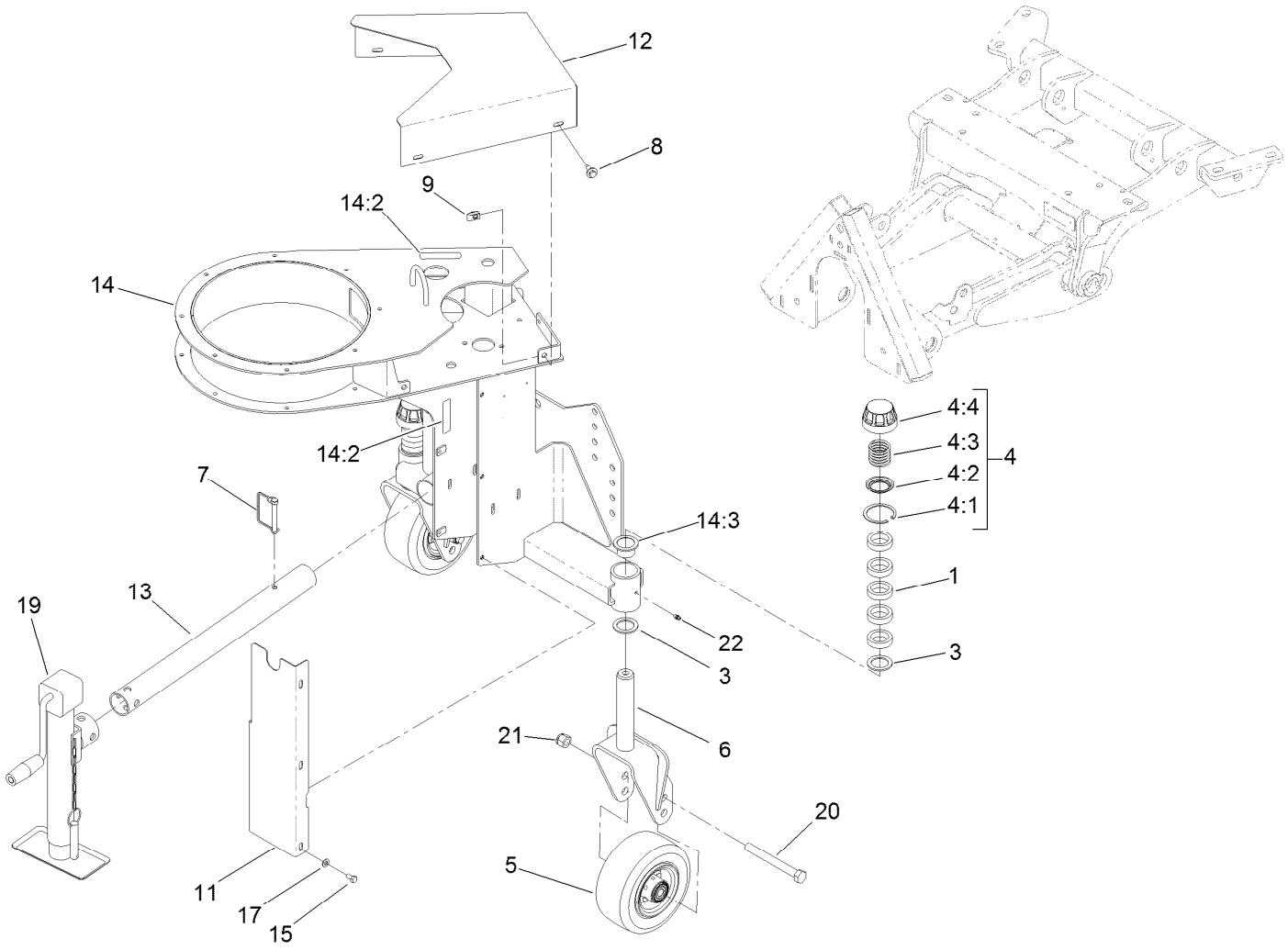
TTH: torx truss head

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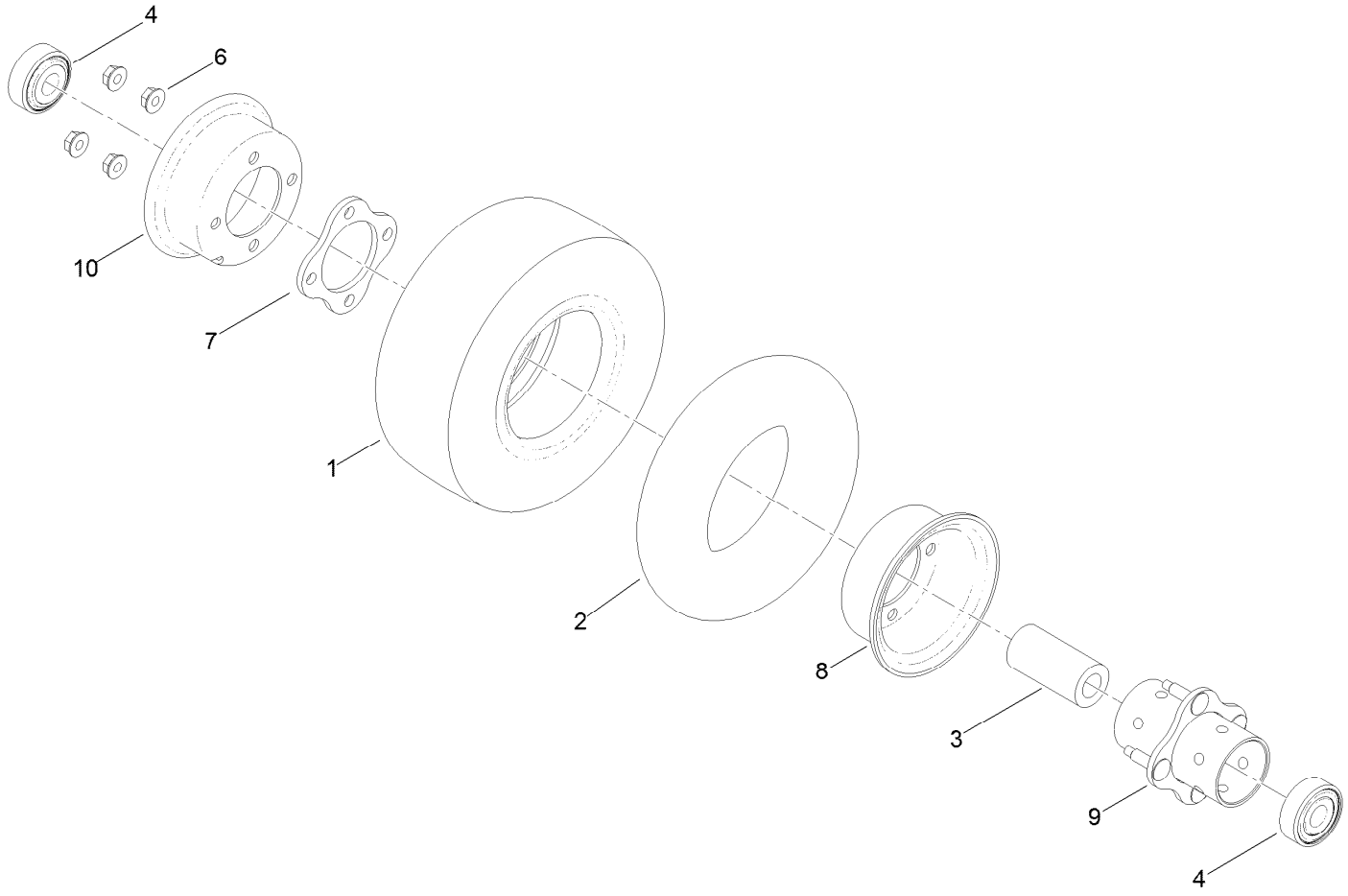
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Blower Mount and Caster Wheel Assembly

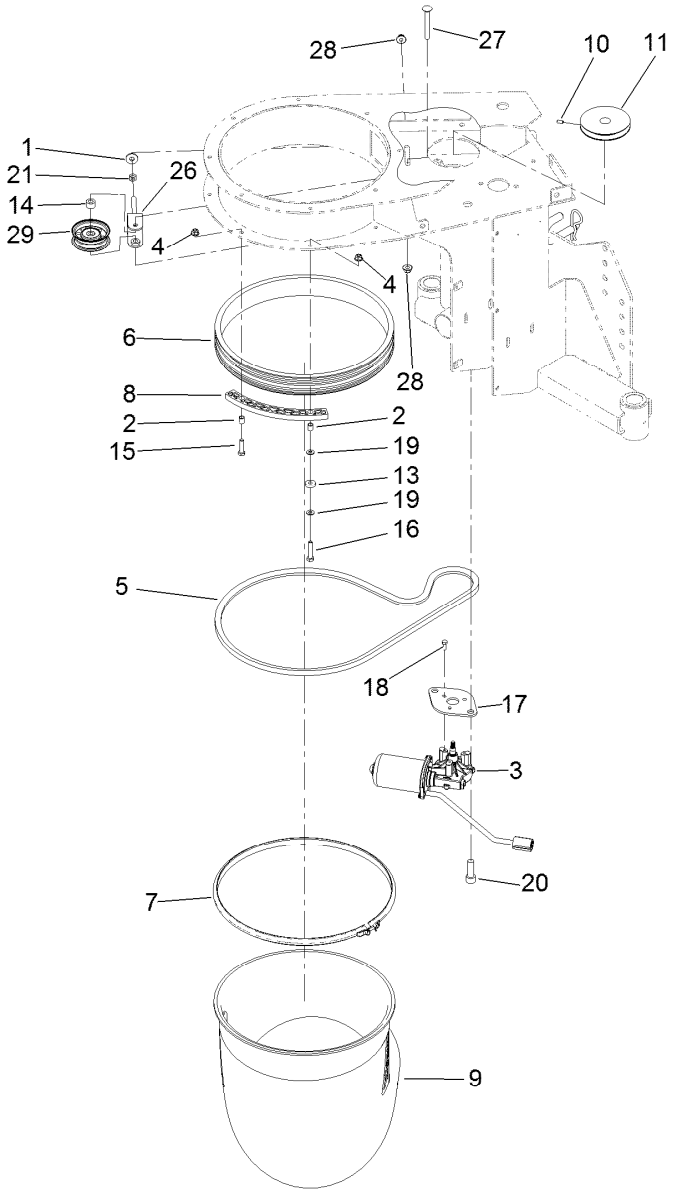
Ref.	Part Number	Qty.	Description
1	69-1510	10	Spacer
3	69-6860	4	Washer-Thrust
4	92-8862	2	HOC Cap ASM
4:1	92-5581	1	Ring-Retaining
4:2	92-5583	1	Washer-Cap
4:3	92-5584	1	Spring-Compression
4:4	92-8861	1	Cap-HOC
5	93-9938	2	Wheel ASM
6	104-0762-01	2	Fork-Castor
7	107-7400	1	Pin-Snapper
8	114-8418	5	Screw-HWH, Sems
9	115-7721	5	Nut-Clip, U

Ref.	Part Number	Qty.	Description
11	121-9926-03	1	Cover-Case, Gear
12	121-9987-03	1	Cover-Belt
13	125-4221-03	1	Tube-Stand
14	125-4228	1	Blower Frame ASM
14:2	119-0217	2	Decal-Danger
14:3	69-6470	4	Bushing-Castor
15	322-2	5	Screw-HH
17	3256-23	5	Washer-Flat
19	T0000-3423	1	Jack-Sidewind
20	327-24	2	Screw-HH
21	3296-53	2	Nut-Lock, NI
22	302-5	2	Fitting-Grease



Wheel Assembly No. 93-9938

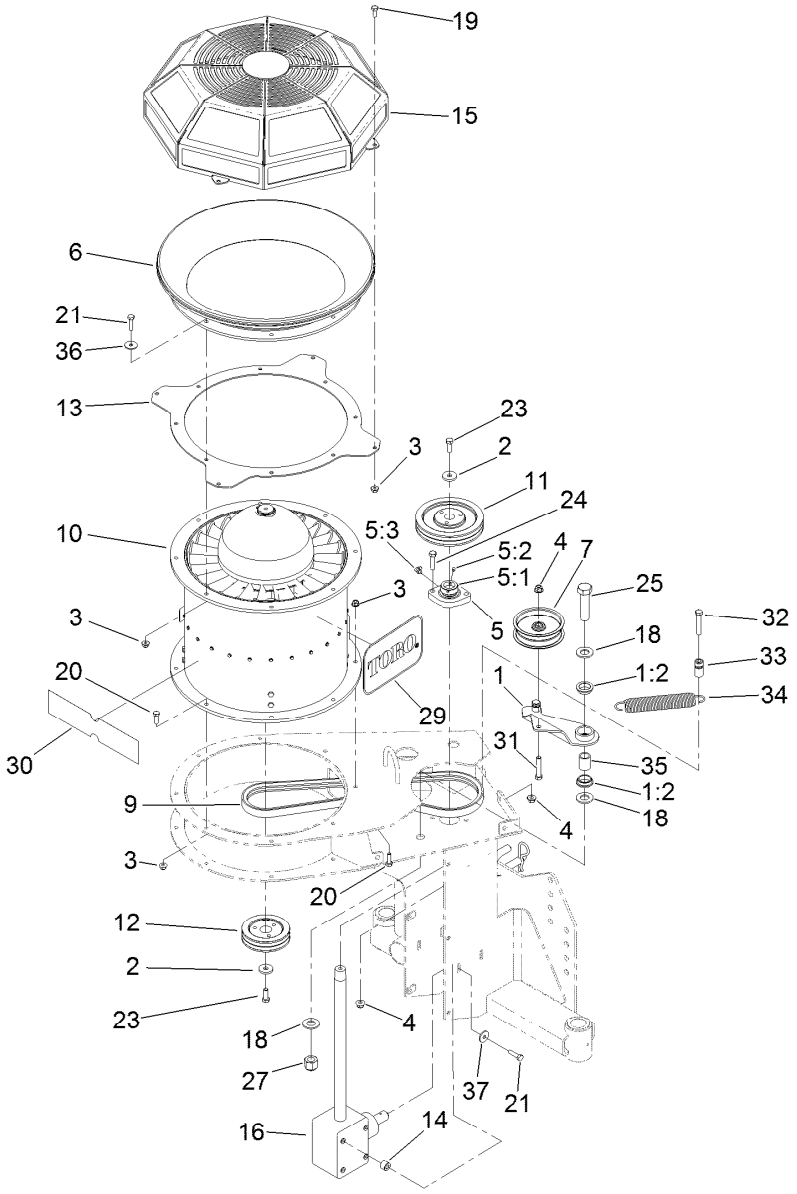
Ref.	*Part Number*	*Qty.*	*Description*
1	93-9939	1	Tire
2	68-8950	1	Tube-Inner (W/Valve)
3	93-4241	1	Spacer-Bearing, Inner
4	120-3366	2	Bearing
6	32128-16	4	Nut-HHF
7	93-4242	1	Plate
8	93-4239	1	Rim-Wheel, Half
9	93-5980	1	Hub
10	95-2741	1	Rim-Wheel, Half



Blower Drive Assembly

Ref.	Part Number	Qty.	Description
1	80-6990	1	Washer-Hardened
2	93-6859	8	Spacer
3	119-6340	1	Motor-Reversible
4	104-8300	8	Nut-Flange, NI
5	57-4740	1	V-Belt
6	112-1874	1	Pulley-Nozzle
7	112-6899	1	Clamp-Nozzle
8	114-9868	4	Guide-Nozzle
9	125-4279	1	Nozzle
10	98-0668	1	Nut
11	127-6306	1	Pulley-Drive
13	251-259	3	Bearing-Ball

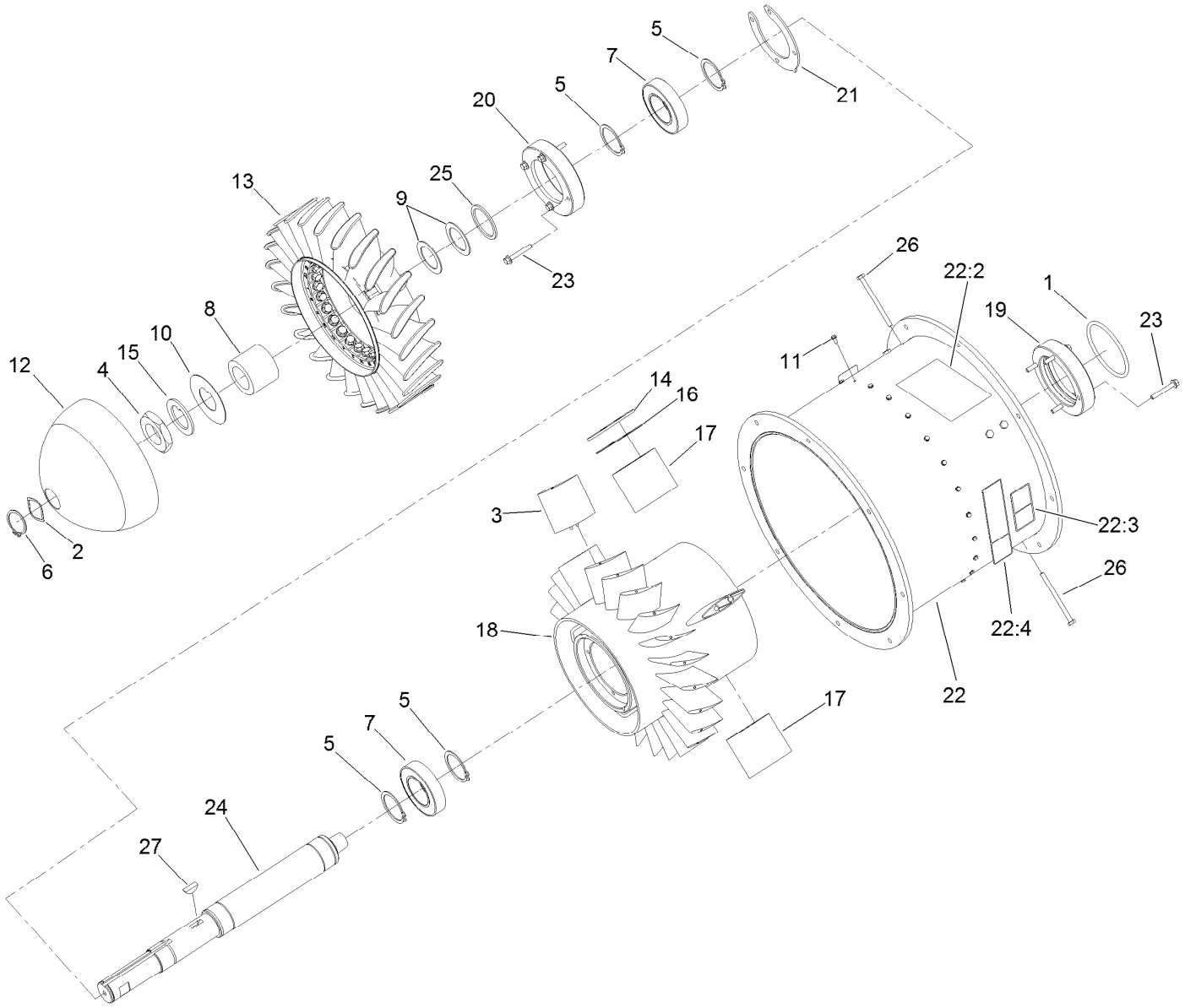
Ref.	Part Number	Qty.	Description
14	125-4264	1	Spacer-Pulley
15	322-6	5	Screw-HH
16	322-8	3	Screw-HH
17	127-6311-03	1	Mount-Motor, Electric
18	33113-016	3	Screw-HH
19	3256-74	6	Washer-Flat
20	3274-4	2	Screw-HSH
21	3217-7	1	Nut-Hex
26	125-4259-03	1	Bracket-Idler
27	109-6868	1	Bolt-Carriage
28	104-8301	2	Nut-Flange, NI
29	130-8362	1	Pulley-Idler, Flat



Blower and Gearbox Assembly

Ref.	Part Number	Qty.	Description
1	130-0860	1	Idler Arm ASM
1:2	98-2197	2	Bushing-Flange
2	99-2098	2	Washer
3	104-8300	20	Nut-Flange, NI
4	104-8301	4	Nut-Flange, NI
5	92-8799	1	Bearing-Flange
5:1	251-77	1	Collar-Lock, Bearing
5:2	3245-35	1	Screw-Set, HSH
5:3	302-40	1	Fitting-Grease, 90 DEG
6	117-8329	1	Bell-Inlet
7	119-7887	1	Pulley-Idler
9	121-9924	1	Belt-Drive
10	127-6277	1	Turbine ASM
11	121-9957	1	Pulley-Drive
12	121-9958	1	Pulley-Driven
13	127-6302-03	1	Bracket-Fan
14	121-9992	4	Spacer-Gearbox
15	127-6329-03	1	Guard-Fan

Ref.	Part Number	Qty.	Description
16	125-4226	1	Gearbox
18	92-5836	3	Washer
19	322-3	4	Screw-HH
20	322-5	8	Screw-HH
21	322-6	12	Screw-HH
23	323-6	2	Screw-HH
24	323-8	2	Screw-HH
25	328-4	1	Screw-HH
27	3296-51	1	Nut-Lock, NI
29	62-7400	2	Decal
30	115-5102	1	Decal
31	323-10	1	Screw-HH
32	323-11	1	Screw-HH
33	125-4275	1	Post-Spring
34	103-6532	1	Spring-Extension
35	125-4276	1	Spacer-Idler
36	5-4460	8	Washer-Pivot
37	115-7109	4	Washer-Flat



Turbine Assembly No. 127-6277

Ref.	Part Number	Qty.	Description
1	92-9533	1	O-Ring
2	93-4632	1	Washer-Wavey
3	112-1871	24	Vane-Stator
4	112-1899	1	Nut
5	112-1951	4	Ring-Snap, EXT
6	112-1952	1	Ring-Snap, EXT
7	127-6348	2	Bearing-Ball
8	114-2164	1	Spacer
9	115-5131	2	Washer
10	115-9005	1	Washer-Tab
11	117-8303	24	Screw-HHF
12	117-8328	1	Cap-Front
13	117-8356	1	Rotor
14	117-8393	1	Spacer-Fin
15	119-6202	1	Washer-Tab
16	119-6207	1	Spacer-Fin

Ref.	Part Number	Qty.	Description
17	119-6444	4	Mount-Fin
18	120-5920	1	Inner Housing
19	120-6042	1	End-Oring
20	120-6061	1	Bearing-Cap
21	120-6063	1	End-Cap
22	125-4284	1	Vertical Housing ASM
22:2	115-5106	1	Decal-Danger
22:3	125-4283	2	Decal-Danger, Bystanders
22:4	115-5113	2	Decal-Protection, Eye And Ear
23	125-4287	8	Screw-HHF
24	127-6278	1	Shaft-Fan
25	127-6298	1	Spacer-Bearing
26	321-19	8	Screw-HH
27	3257-42	1	Key-Woodruff

Attachments and Accessories

For 44549 Pro Force Debris Blower Groundsmaster 328 or 3280 Traction Units

Product Name	Model/Part
Tapered Nozzle Kit	119-6280
Rectangular Nozzle Kit	119-6281

Notes:

Notes:



Count on it.