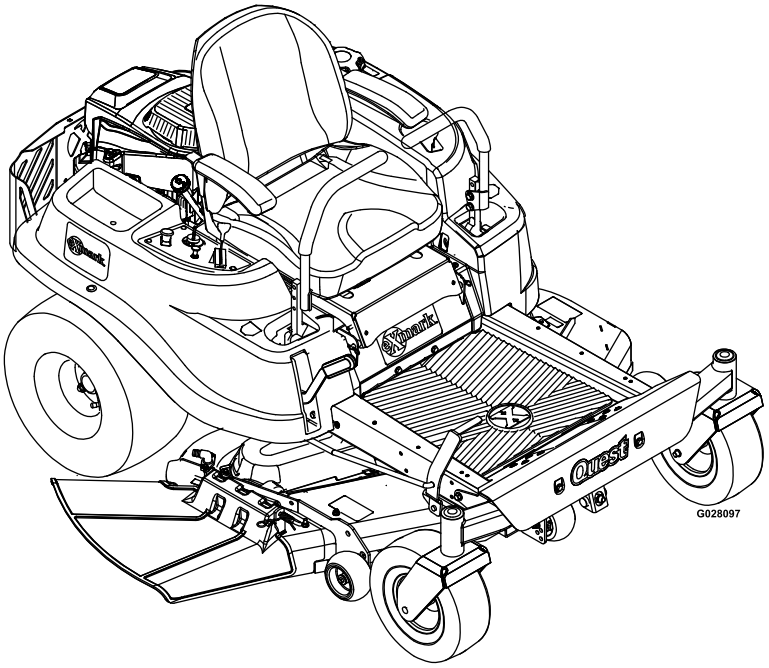
Parts Manual

QUEST®

Model No. QTE708GEM54100—Serial No. 315000000 and Up

Picture below may not reflect actual product.



Part No. 4502-185 Rev. A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

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Industrial Park Box 808
Beatrice, NE 68310

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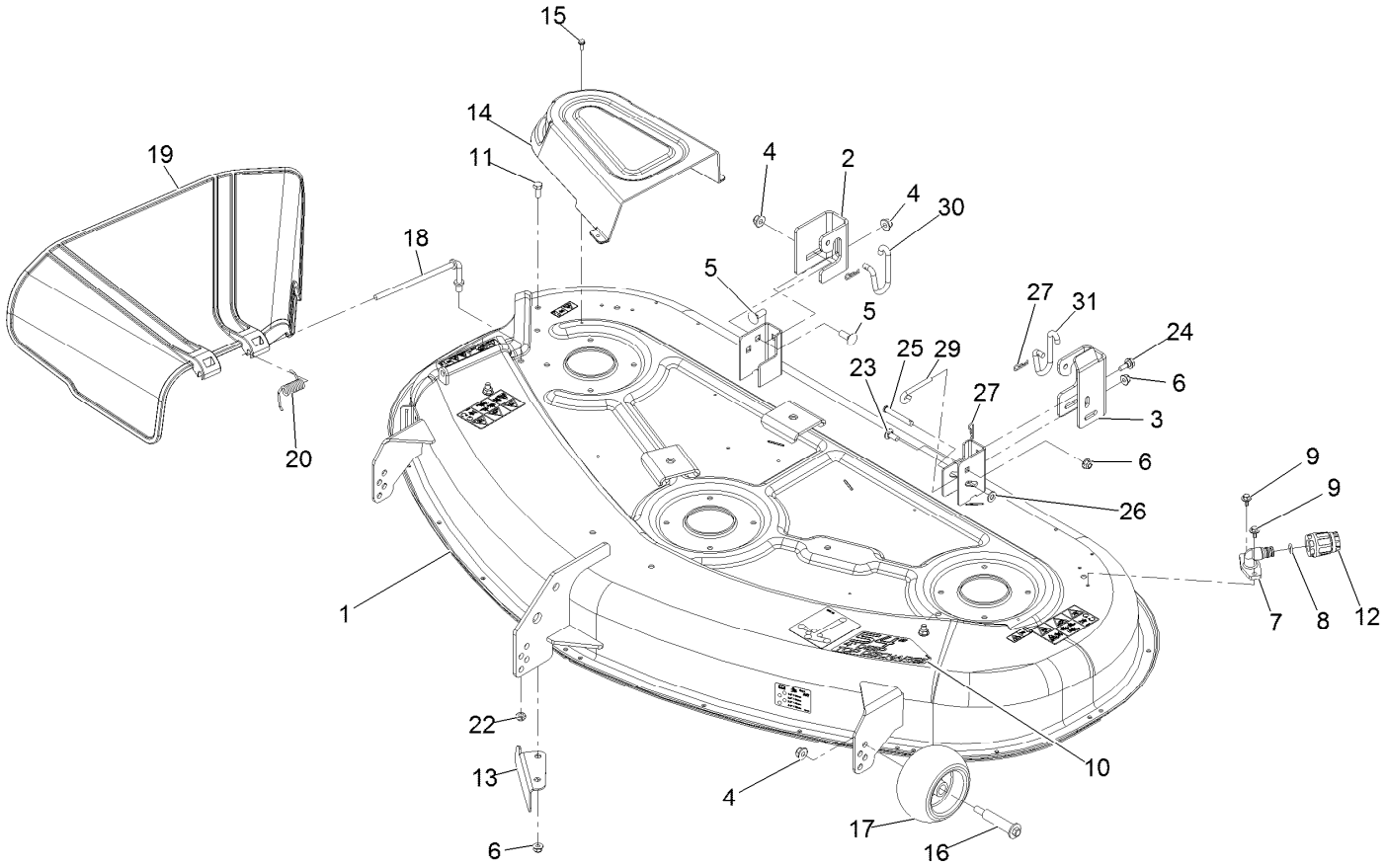


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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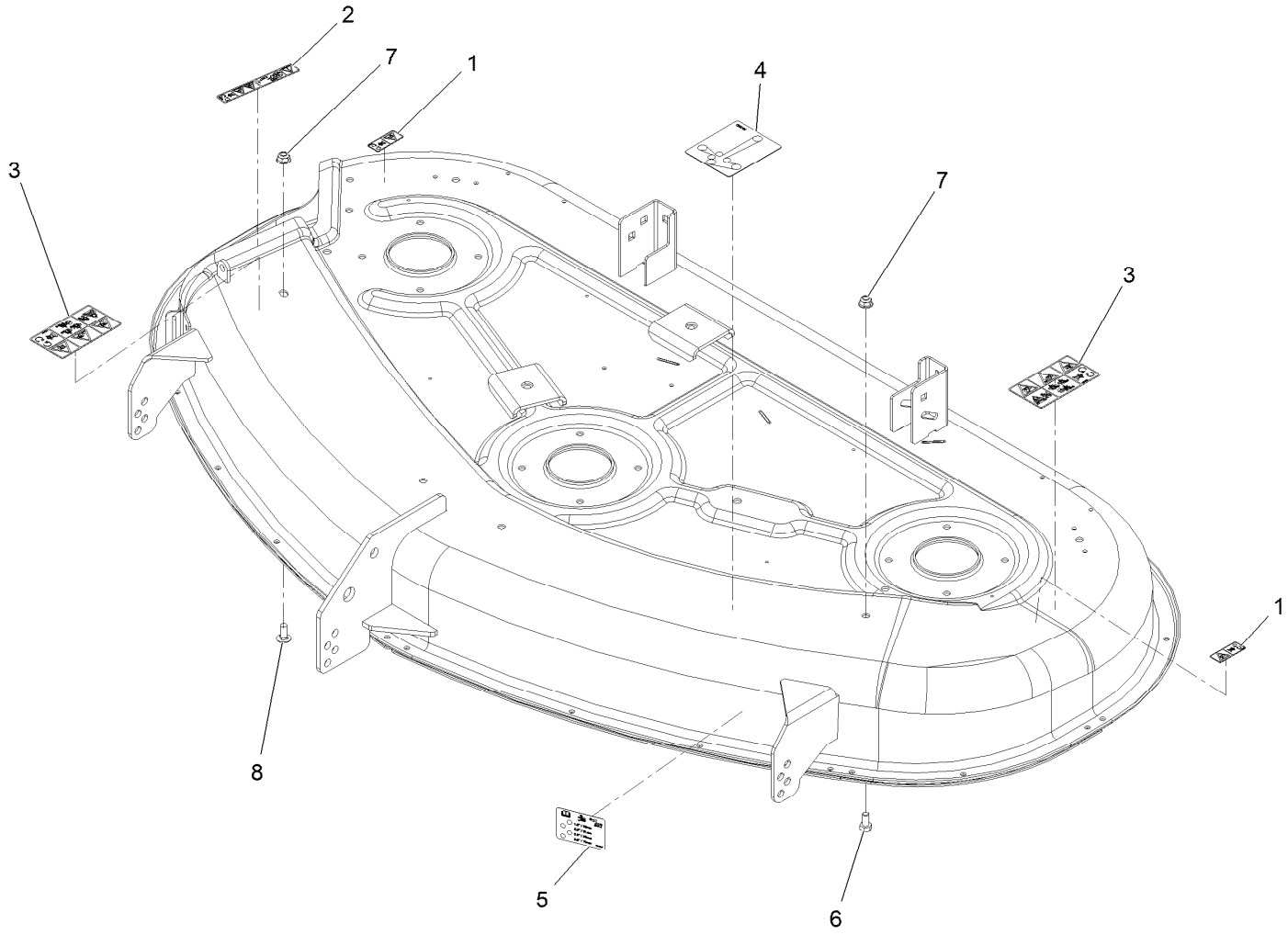
Deck Assembly



Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
1	130-7004	1	54 Inch Deck ASM
2	131-4138	1	Bracket-Hanger, RH
3	131-3935	1	Bracket-Hanger, LH
4	104-8301	5	Nut-Nyloc 3/8-16 Flg
5	3231-2	2	Bolt-Carriage 3/8-16 X 1
6	104-8300	4	Nut-Nyloc 5/16-18 Flg
7	95-2747	2	Fitting-Washout
8	46-6290	2	O-Ring
9	46-8560	4	Screw-HHF 1/4-20 X 1/2
10	131-0961	1	Decal-Deck
11	322-3	2	Screw-HH 5/16-18 X 3/4
12	95-3270	1	Connector-Hose
13	112-3983-03	1	Baffle-Cutoff
14	108-7890	2	Cover-Belt
15	32144-1	6	Screw-HWH #10-24 X 1/2 Taptite
16	112-3977	3	Bolt-HH Shoulder 3/8-16 X 3.79
17	1-603299	3	Roller-Scalp, Anti
18	112-3950	1	Rod-Pivot
19	108-7895	1	Deflector
20	110-6694	1	Spring-Torsion
22	3296-59	1	Nut-Nyloc 3/8-16 Thin
23	3230-23	1	Bolt-Carriage 5/16-18 X 3/4 Short Neck
24	120-7024	1	Screw-Shoulder, HHF
25	110-0618	1	Pin-Clevis
26	3256-23	1	Washer-5/16 Sae
27	1-806003	3	Hairpin-Cotter
29	131-0955	1	Rod-Deck Level
30	131-8734	1	Link-Deck Retention (RH)
31	131-4131	1	Link-Deck Retention (LH)

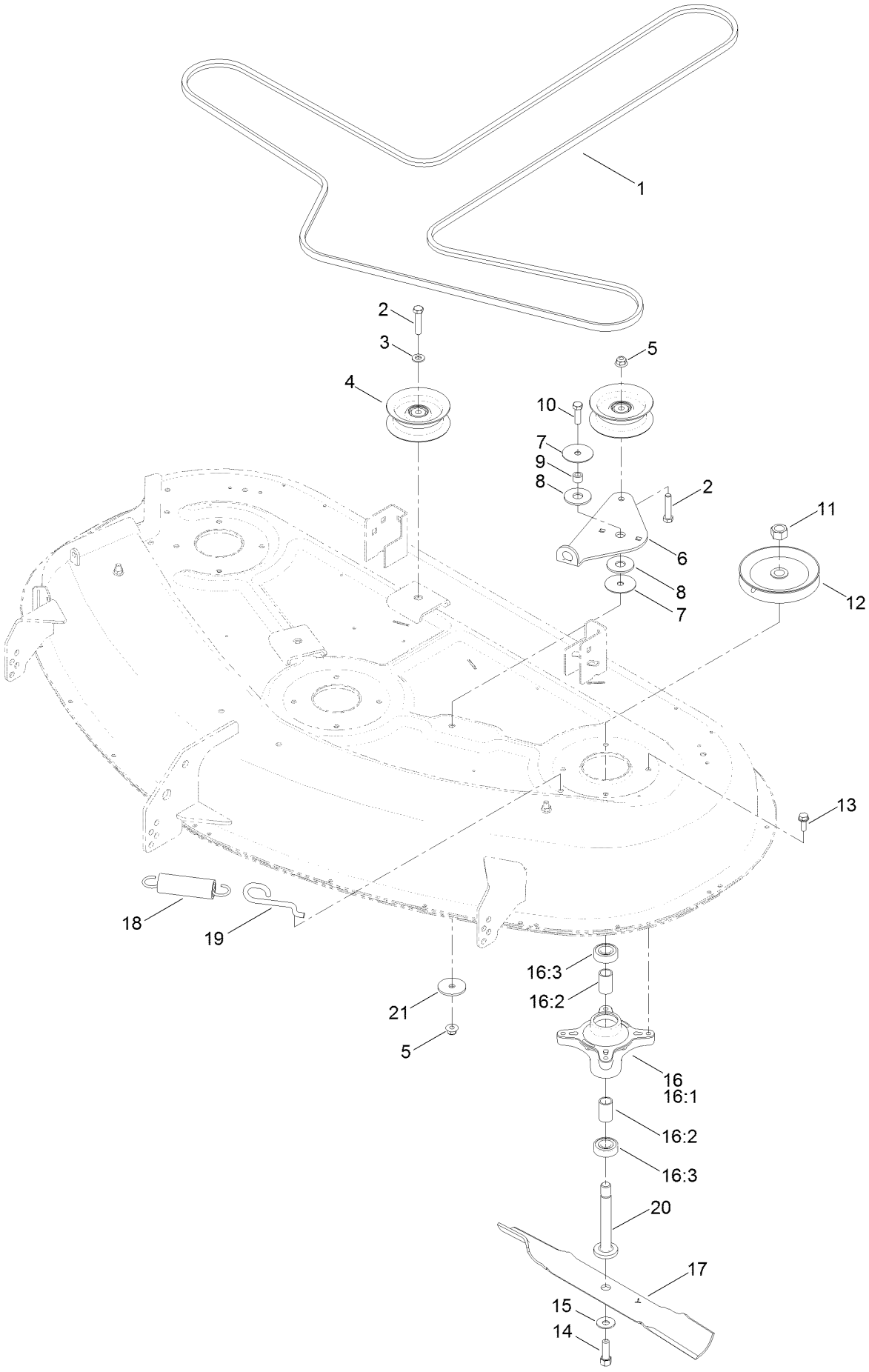
Deck W/Decals Assembly



Deck W/Decals Assembly (continued)

Ref.	Part Number	Qty.	Description
1	114-1606	2	Decal-Danger
2	93-7009	1	Decal-Danger
3	110-6691	2	Decal-Danger
4	99-3943	1	Decal-Routing, Belt
5	112-9840	1	Decal-Scalp, Anti
6	322-2	1	Screw-HH
7	104-8300	2	Nut-Flange, NI
8	3230-23	1	Screw-CARR

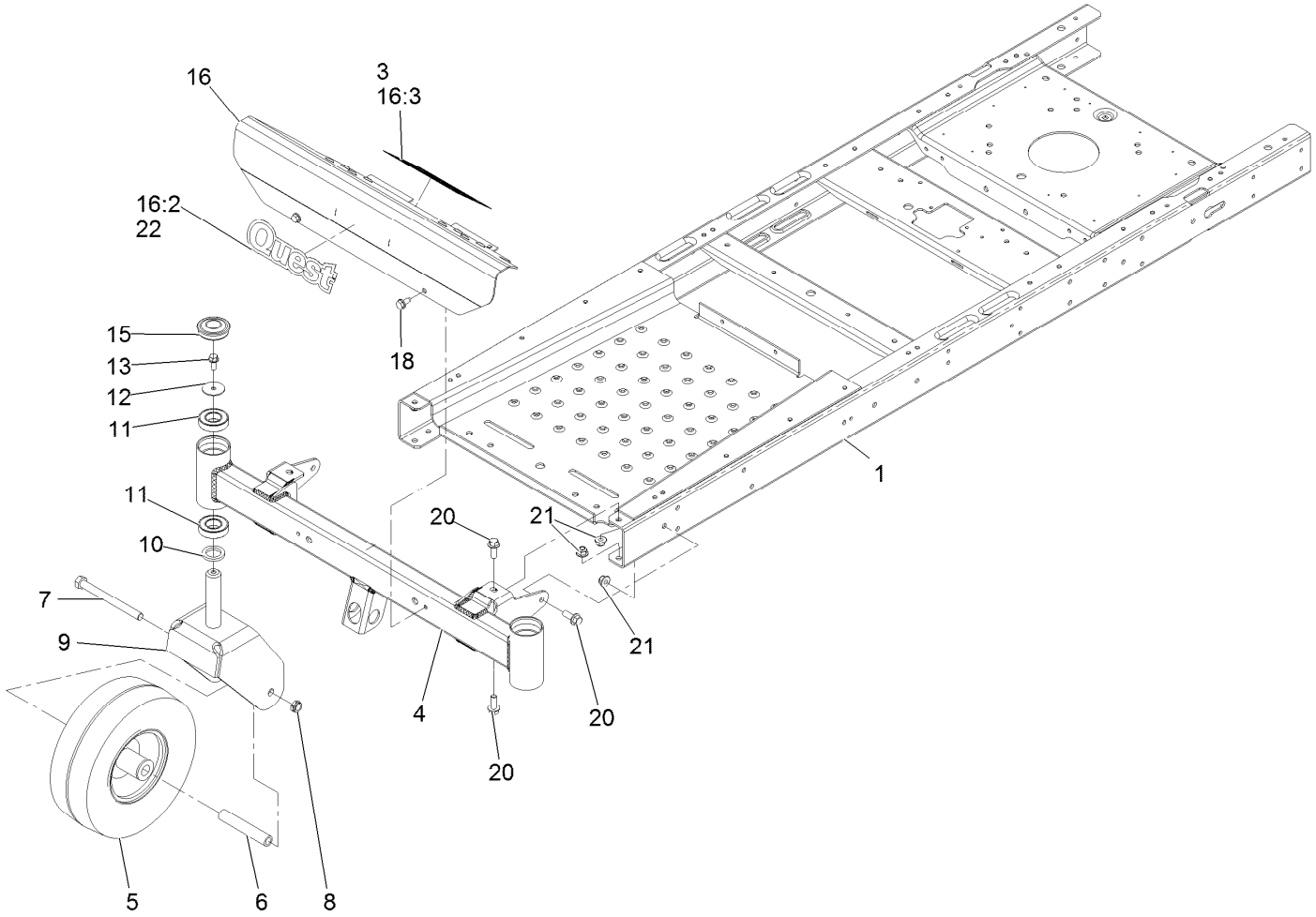
54 Inch Deck, Belt and Blade Assembly



54 Inch Deck, Belt and Blade Assembly (continued)

Ref.	Part Number	Qty.	Description
1	130-0843	1	Belt-V
2	323-9	3	Screw-HH
3	3256-24	2	Washer-Flat
4	106-2175	3	Pulley-Idler, Flat
5	104-8301	2	Nut-Flange, NI
6	114-8540	1	Arm-Idler
7	120-2229	2	Washer
8	114-0463	2	Washer-Friction, Composite
9	115-4986	1	Spacer
10	323-7	1	Screw-HH
11	3219-6	3	Nut-Hex
12	130-0656	3	Pulley ASM-Welded
13	32144-41	12	Screw-Taptite
14	26-0671	3	Screw-HH
15	3290-465	3	Washer-Belleville
16	121-0751	3	Spindle ASM
16:1	117-7267	1	Spindle
16:2	120-7935	2	Spacer
16:3	100-1048	2	Bearing-Ball
17	115-2454-03	3	Blade-Hi Lift, 18.75 Inch
18	1-603414	1	Spring-Extension
19	112-3973	1	Hook-Return, Spring
20	117-7268	3	Shaft-Spindle
21	63-7400	1	Washer-Rebound

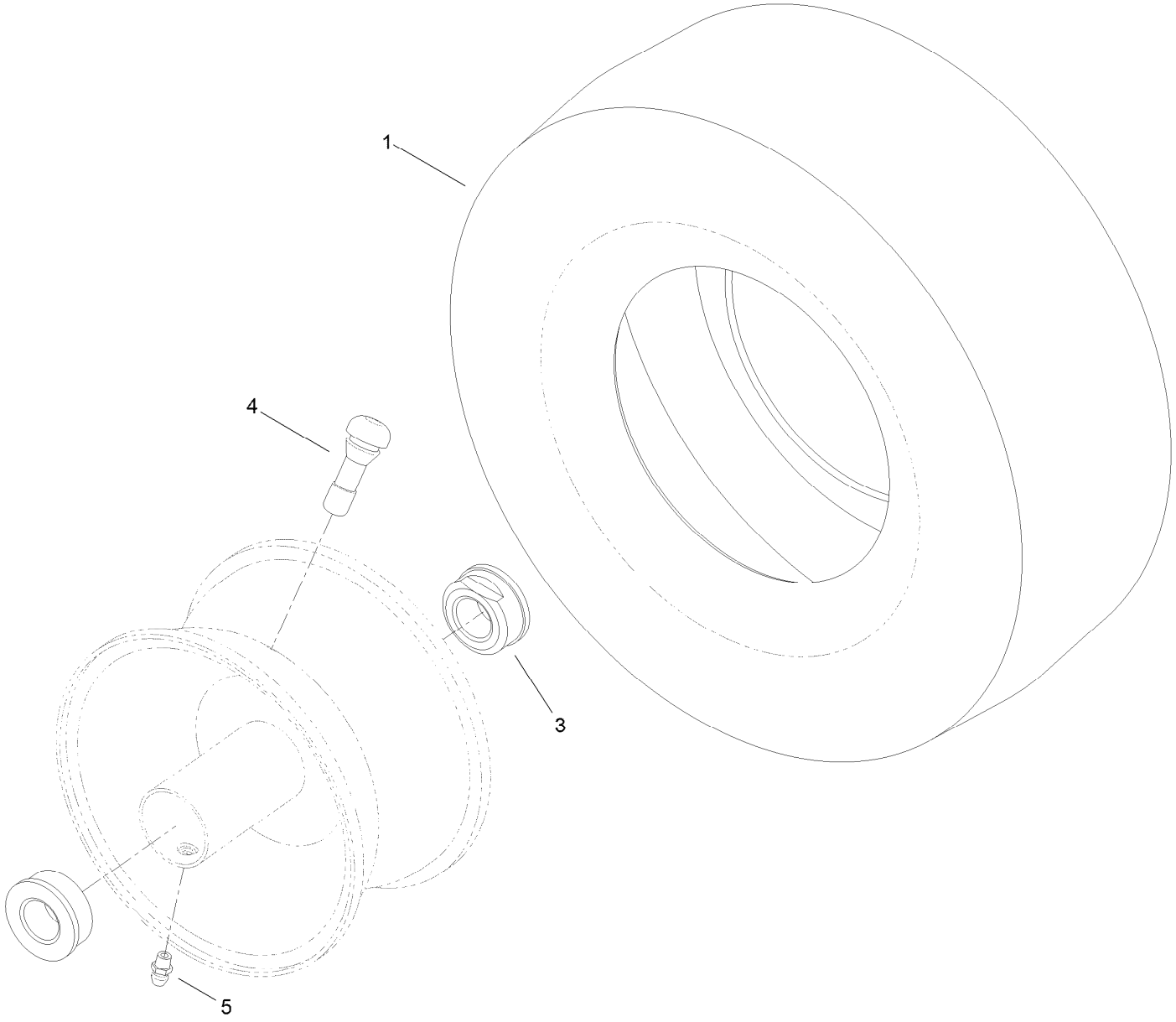
Main Frame and Front Axle Assembly



Main Frame and Front Axle Assembly (continued)

Ref.	Part Number	Qty.	Description
1	130-0699-01	1	Frame ASM
3	132-0869	1	Decal-Danger
4	125-1726-01	1	Axle ASM
5	119-3473	2	13 Inch Wheel And Tire ASM
6	119-3475	2	Spanner
7	325-37	2	Screw-HH
8	3296-45	2	Nut-Nyloc 1/2-13 Thin
9	119-3349-01	2	Fork-Caster
10	117-7394	2	Washer-Thrust
11	109-3678	4	Bearing-Ball
12	3256-68	2	Washer-Flat
13	3234-47	2	Screw-HH Flg 5/16-18 X 3/4
15	116-4348	2	Cap-Grease
16	132-0891	1	Footrest ASM
16:2	116-4218	1	Decal
16:3	132-0869	1	Decal-Danger
18	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf
20	3234-42	6	Screw HHF 3/8-16 X 1
21	104-8301	6	Nut-Nyloc 3/8-16 Flg
22	116-4218	1	Decal

13 Inch Wheel and Tire Assembly No. 119-3473

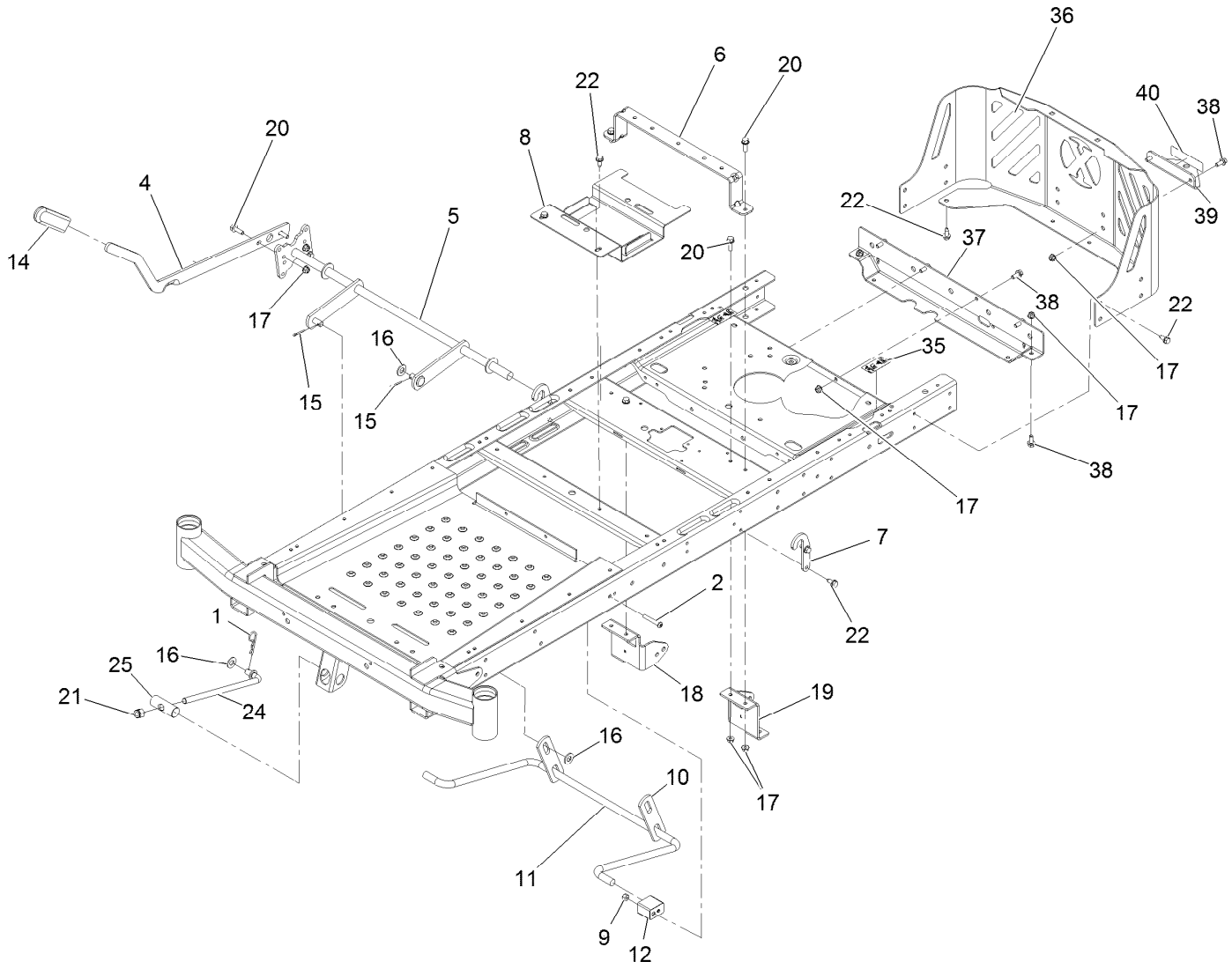


13 Inch Wheel and Tire Assembly No. 119-3473 (continued)

Ref.	Part Number	Qty.	Description
1	119-3471	1	Tire-13 Inch
3	114-1640	2	Bushing-Flange
4	232-27	1	Stem-Valve
5	302-5	1	Fitting-Grease
99	232-46	1	Tube ●

● Not illustrated

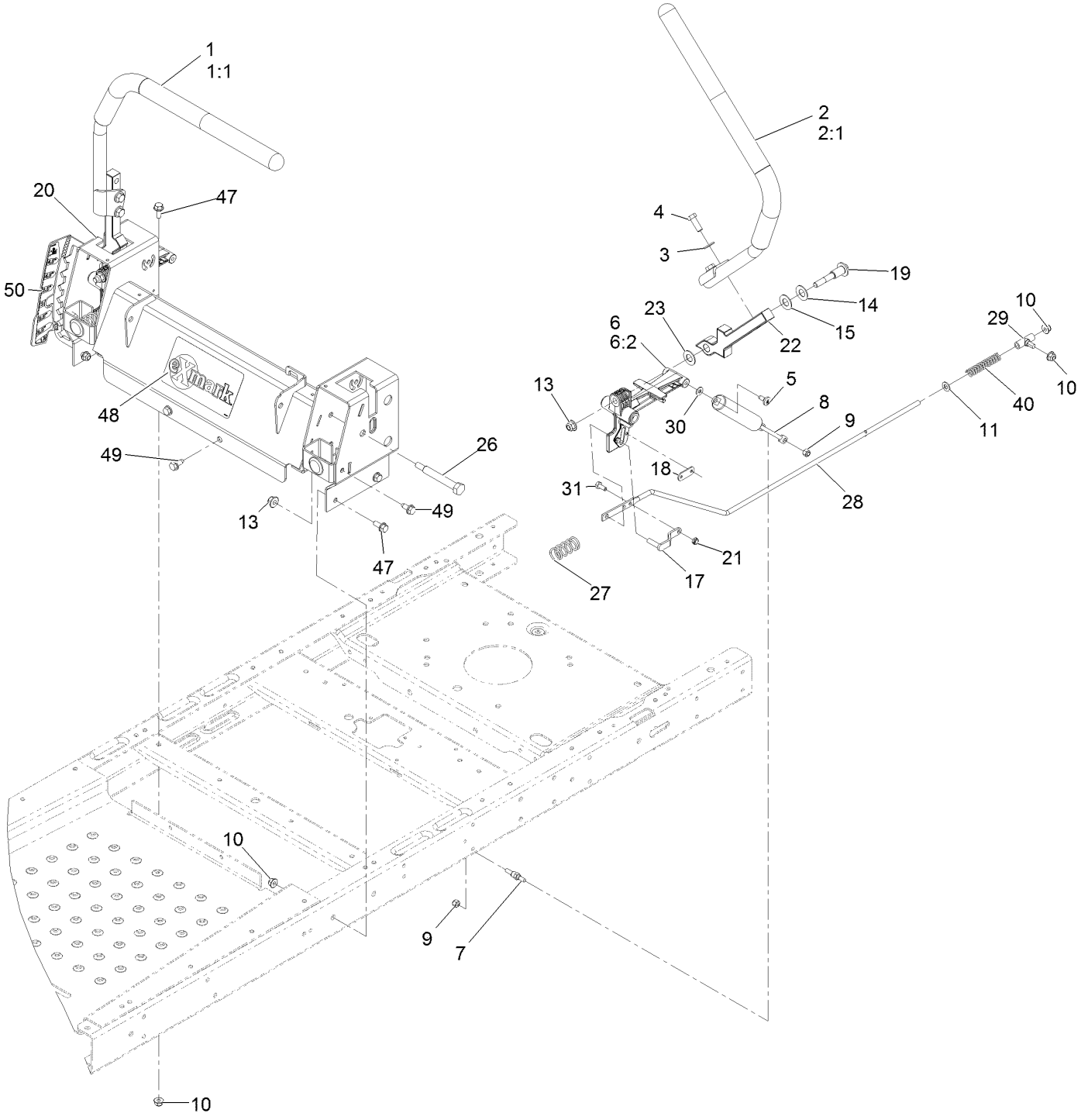
Deck Lift Assembly



Deck Lift Assembly (continued)

Ref.	Part Number	Qty.	Description
1	1-806005	1	Hairpin-Cotter
2	120-5499	2	Screw-HSBH
4	119-3427-03	1	Lever-Lift
5	119-3424-03	1	Lift-Deck
6	117-7337-03	1	Brace-Seat, Rear
7	119-8875	2	Bracket-Lift
8	131-0914-03	1	Bracket-Battery
9	3296-29	2	Nut-Nyloc 5/16-18
10	108-7840	2	Link-Lift
11	119-3347	1	Arm-Lift, Rear
12	108-7845	2	Block-Pivot
14	1-633268	1	Grip-Lever
15	3272-11	2	Pin-Cotter 1/8 X 1
16	3256-26	3	Washer-1/2 Sae
17	104-8300	14	Nut-Nyloc 5/16-18 Flg
18	131-0901-01	1	Mount-Hydro, Front Right
19	131-0902-01	1	Mount-Hydro, Front Left
20	3234-29	6	Screw-HH Flg 5/16-18 X 1
21	3296-19	1	Nut-Nyloc 1/2-20
22	32144-70	16	Screw-HWH 5/16-18 X 3/4 Tf
24	131-3945	1	Rod-Mount, Deck
25	119-8810	1	Pin-Pivot
35	121-2989	2	Decal-Bypass
36	131-1018-03	1	Guard-Engine, Wide [black]
37	130-6946-01	1	Crossmember-Rear, Wide
38	3234-47	8	Screw-HH Flg 5/16-18 X 3/4
39	117-1232-03	1	Bracket-Hitch
40	131-4036	1	Decal

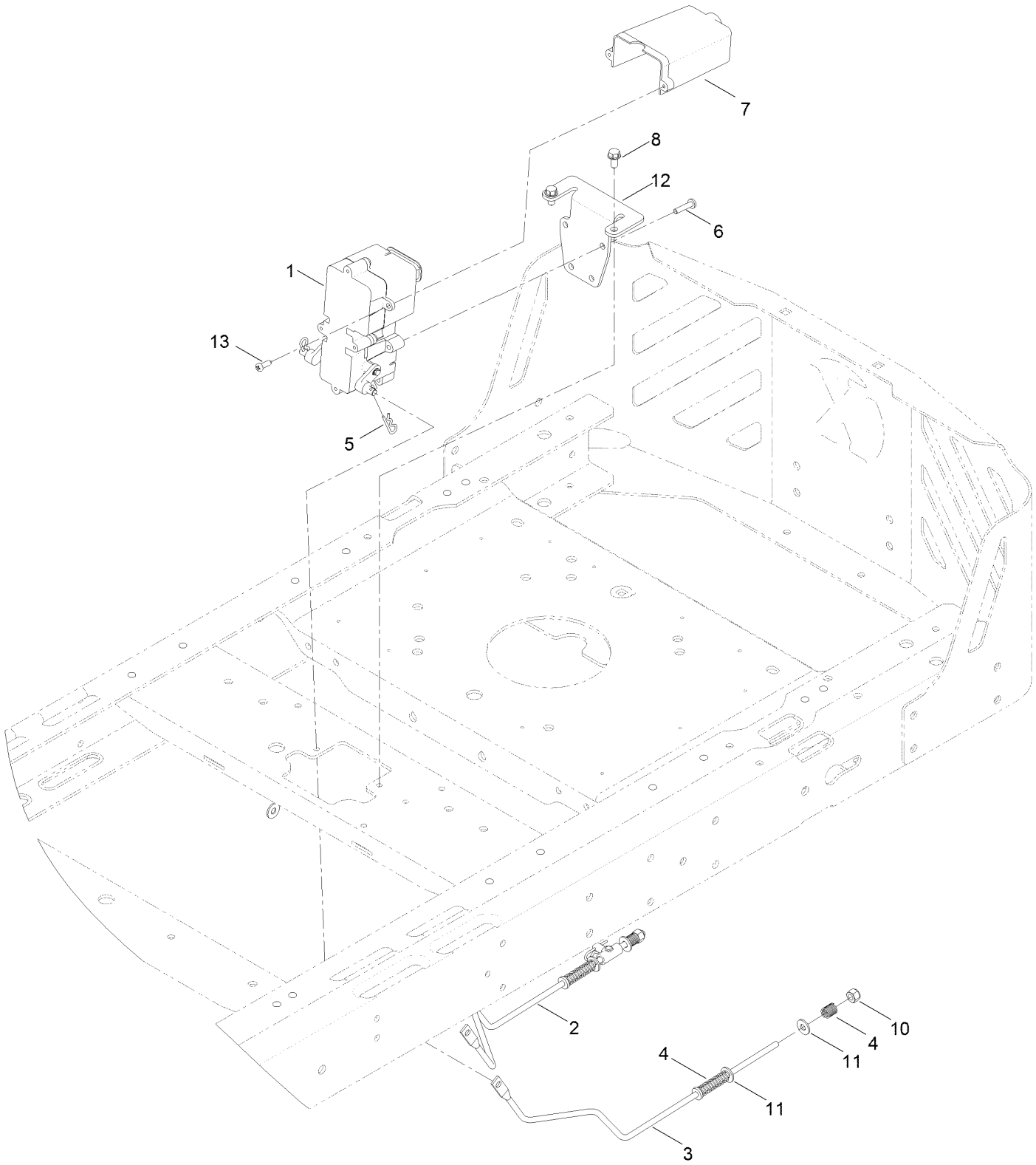
Motion Control Assembly



Motion Control Assembly (continued)

Ref.	Part Number	Qty.	Description
1	121-0731	1	Handle-Control, RH
1:1	121-0726	1	Grip
2	121-0730	1	Handle-Control, LH
2:1	121-0726	1	Grip
3	3256-24	4	Washer-3/8 Sae
4	323-6	4	Screw-HH 3/8-16 X 1
5	120-7950	2	Screw-Shoulder
6	119-3470	2	Actuator Arm ASM
6:2	256-156	2	Bushing-Flange
7	110-6810	2	Stud-Damper
8	131-4132	2	Damper
9	3296-42	4	Nut-Nyloc 1/4-20
10	104-8300	10	Nut-Nyloc 5/16-18 Flg
11	3256-23	2	Washer-5/16 Sae
13	104-8301	4	Nut-Nyloc 3/8-16 Flg
14	119-8925	2	Washer-Belleville
15	117-1240	2	Washer
17	119-3303	2	Pin-Rod, Hydro
18	119-8948	2	Plate-Stop, Hydro
19	117-1198	2	Bolt-Pivot
20	131-1060-03	1	Control Box ASM
21	3296-56	2	Nut-Nyloc 1/4-20 Thin
22	115-5098-05	2	Lever-Control
23	120-2273	2	Washer-Nylon
26	115-5099	2	Bolt-Pivot
27	119-8876	2	Spring-Return
28	117-5388	2	Rod-Hydro
29	119-8842	2	Mount-Rod, Hydro
30	119-8952	2	Washer
31	321-3	2	Screw-HH 1/4-20 X 5/8
40	1-603807	2	Spring
47	3234-47	6	Screw-HH Flg 5/16-18 X 3/4
48	116-4219	1	Decal
49	32144-70	4	Screw-HWH 5/16-18 X 3/4 Tf
50	119-8870	1	Decal-HOC

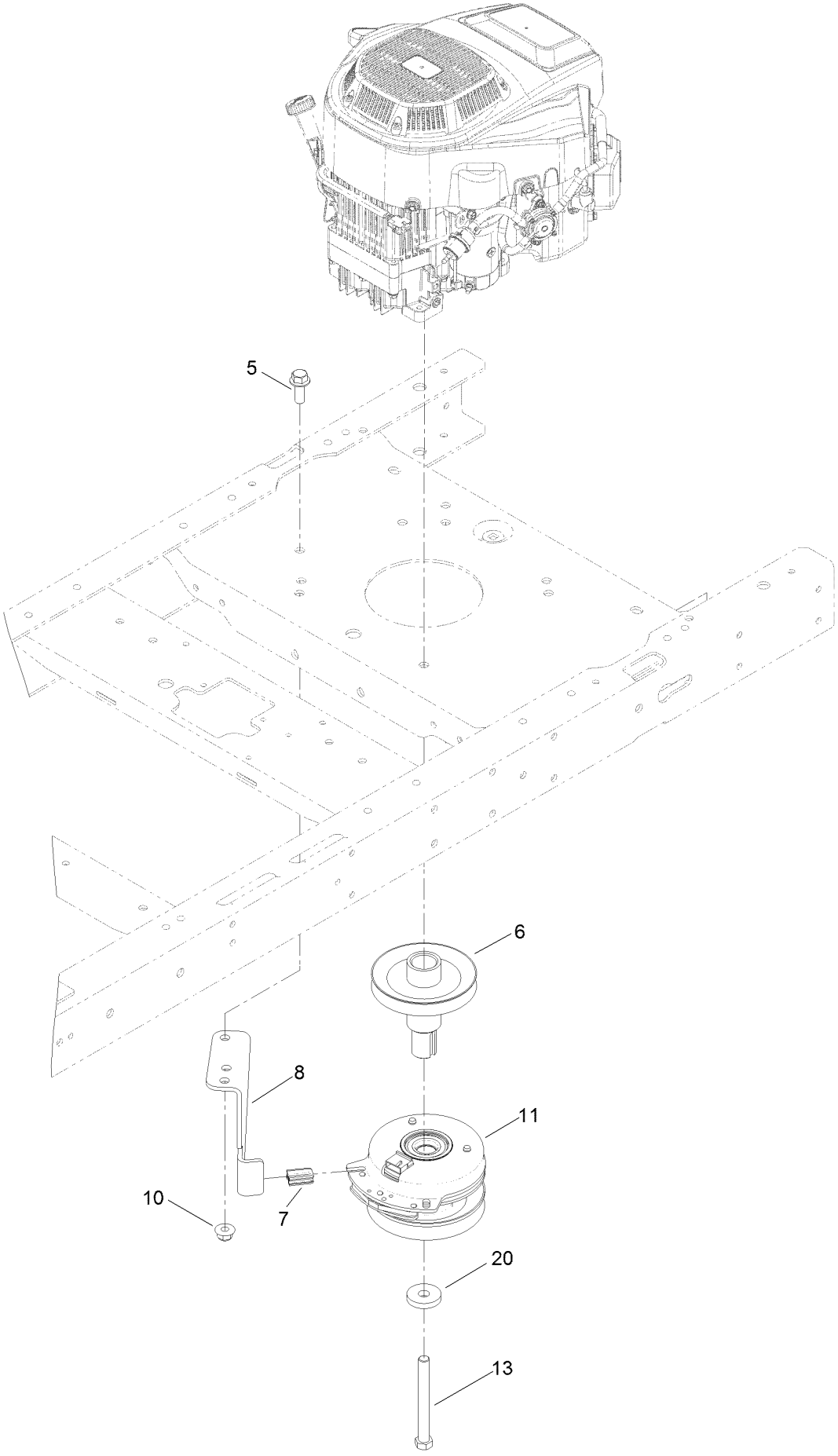
Motion Control Lever Assembly



Motion Control Lever Assembly (continued)

Ref.	Part Number	Qty.	Description
1	130-6892	1	Brake Box ASM
2	121-2976	1	Rod-Brake, Wide (RH)
3	121-2977	1	Rod-Brake, Wide (LH)
4	117-1169	4	Spring-Compression
5	3290-307	2	Pin-Cotter
6	32144-36	4	Screw-PPH
7	130-6974	1	Cover-Connector
8	32144-4	2	Screw-HWH
10	3296-42	2	Nut-Lock, NI
11	119-8952	6	Washer
12	130-0790-03	1	Bracket-Mount, Brake
13	94-4496	2	Screw-PPH

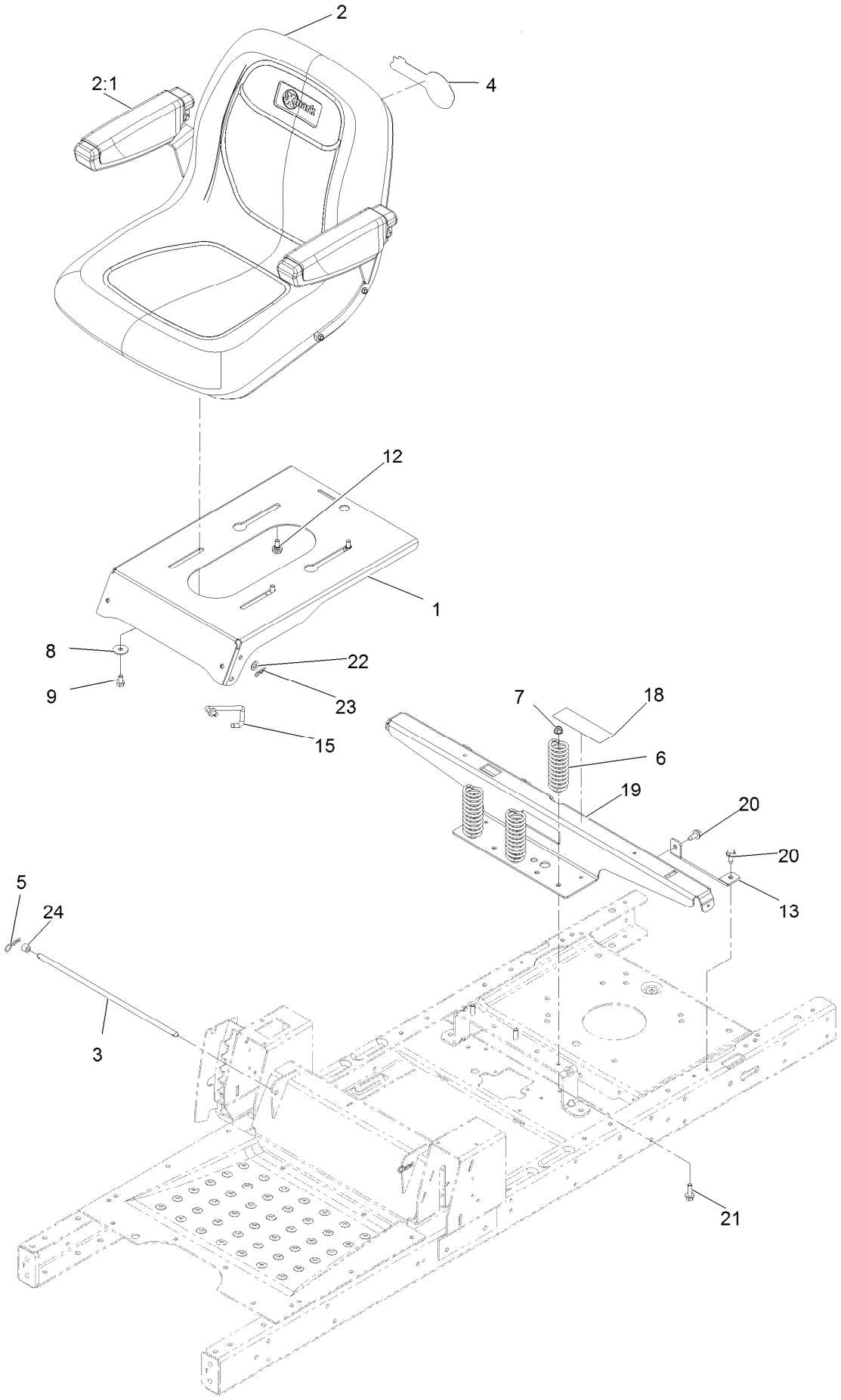
Clutch Assembly



Clutch Assembly (continued)

Ref.	Part Number	Qty.	Description
5	3234-42	1	Screw-HHF
6	130-6854	1	Pulley-Engine
7	120-2217	1	Isolator-Clutch
8	119-8885	1	Stop-Clutch
10	104-8301	1	Nut-Flange, NI
11	127-3410	1	Clutch-PTO
13	3212-19	1	Screw-HH
20	112843	1	Washer

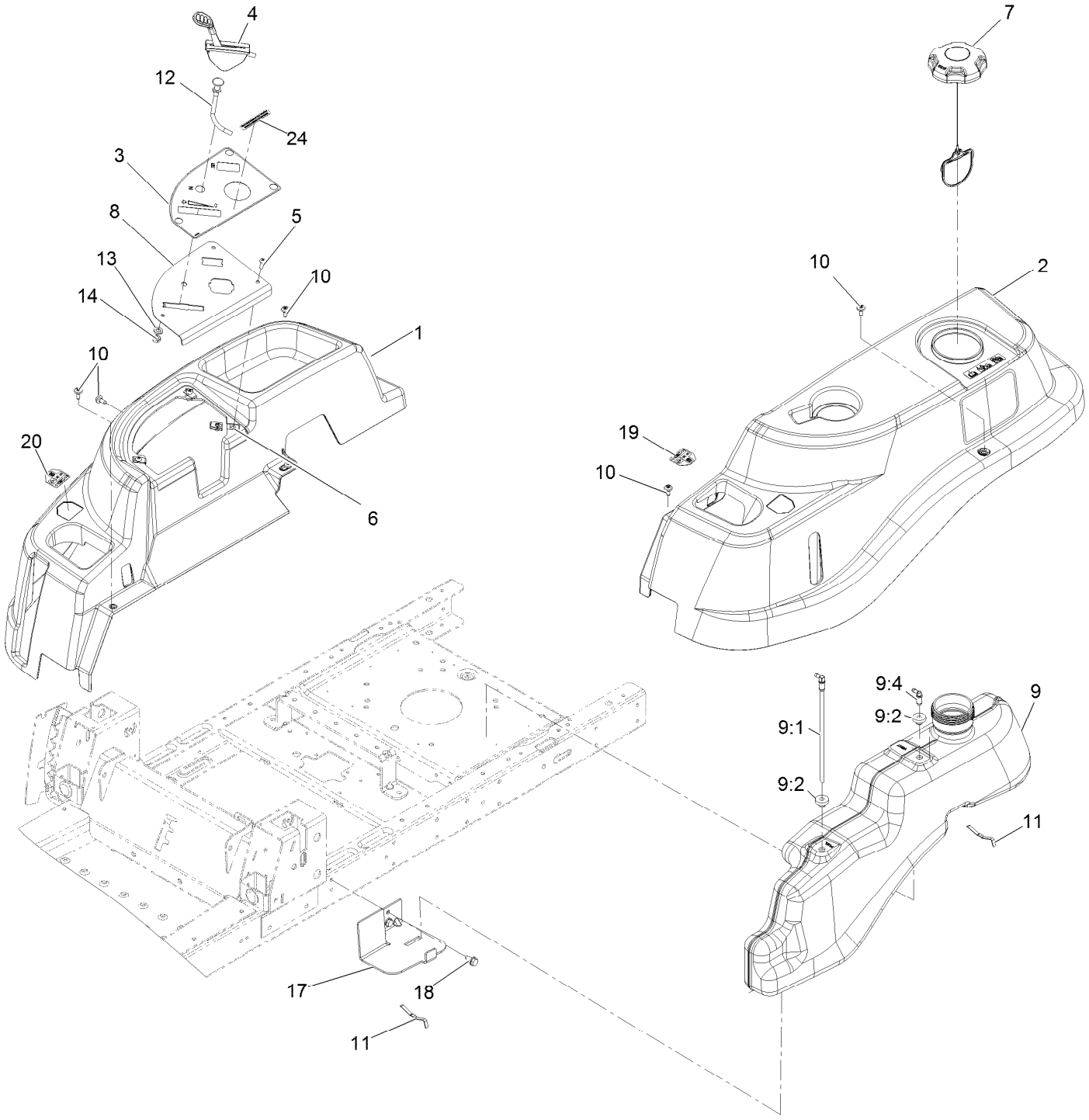
Seat Assembly



Seat Assembly (continued)

Ref.	Part Number	Qty.	Description
1	131-4037-03	1	Pan - Seat
2	119-8957	1	Seat-18 In W/Arm
2:1	105-6978	1	Kit-Armrest (Milsco)
3	115-4966	1	Rod-Stop
4	120-5464	1	Decal
5	3290-250	2	Pin-Cotter
6	92-7054	3	Spring-Compression
7	104-8300	3	Nut-Nyloc 5/16-18 Flg
8	5-4460	2	Washer-Pivot
9	322-2	2	Screw-HH 5/16-18 X 5/8
12	37-8771	2	Screw-Shoulder 5/16-18 X 5/8
13	119-3431-03	2	Support-Tank, Rear
15	119-8972	1	Stop-Seat
18	106-8717	1	Decal-Service
19	131-1039-03	1	Support-Pod, Wide
20	32144-70	4	Screw-HWH 5/16-18 X 3/4 Tf
21	3234-29	3	Screw-HH Flg 5/16-18 X 1
22	3256-23	1	Washer-5/16 Sae
23	3290-307	1	Pin-Cotter
24	1-413088	2	Spacer

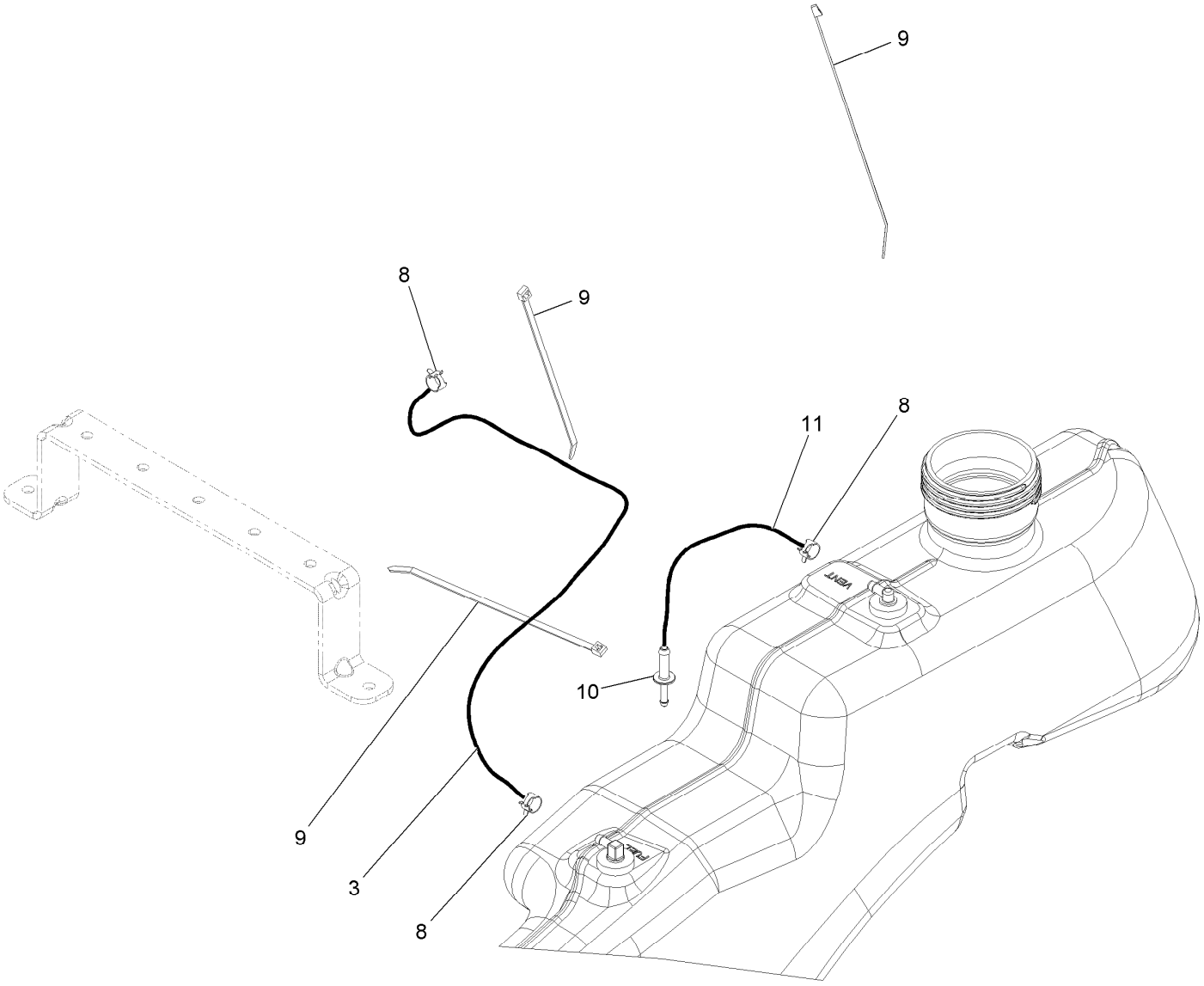
Controls and Fuel Tank Assembly



Controls and Fuel Tank Assembly (continued)

Ref.	Part Number	Qty.	Description
1	119-8963	1	Pod-RH
2	119-8962	1	Pod-LH
3	121-0773	1	Decal-Panel, Control
4	120-2214	1	Cable-Throttle
5	3258-166	3	Screw-PPH 1/4-20 X 3/4
6	107069	3	Nut-Retainer-Panel 1/4-20
7	120-5461	1	Cap-Fuel, Ratcheting
8	119-3377-03	1	Plate-Control
9	119-3324	1	Fuel Tank ASM
9:1	121-0793	1	Connector-Elbow, 90 DEG
9:2	46-6560	2	Bushing
9:4	117-7400	1	Fitting-Plastic
10	120-7950	6	Screw-Shoulder
11	609830	2	Spring
12	112-9753	1	Cable-Choke
13	3253-21	1	Washer-Lock 3/8
14	3220-3	1	Nut-Jam 3/8-24
17	119-3395-03	1	Support-Tank, Front
18	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf
19	119-8814	1	Decal-Control Lever, LH
20	119-8815	1	Decal-Control Lever, RH
24	132-0904	1	Decal-Shutdown

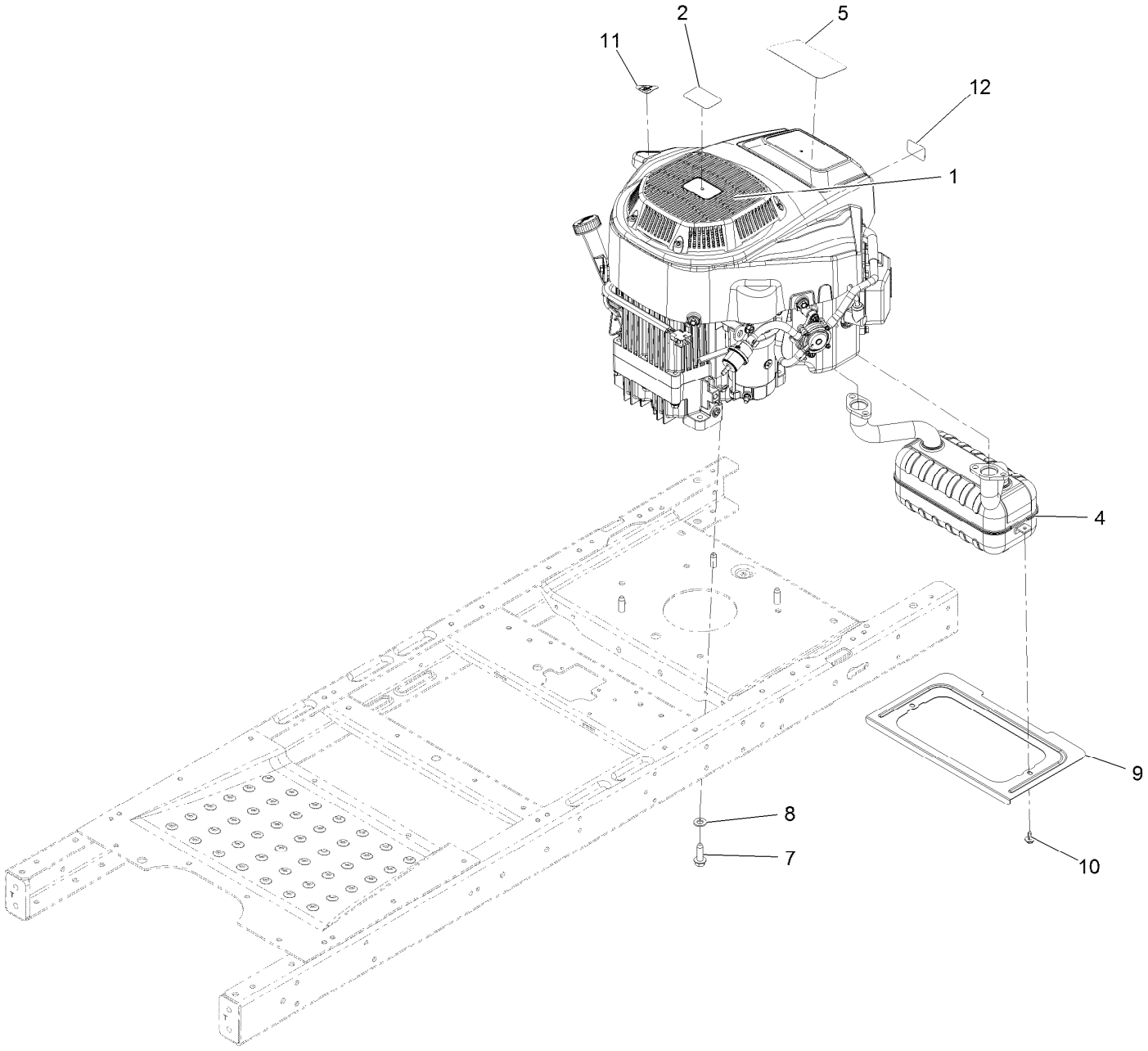
Fuel Delivery Assembly



Fuel Delivery Assembly (continued)

Ref.	Part Number	Qty.	Description
3	109-0281	1	Hose-Fuel
8	2412-98	3	Clamp-Hose
9	614249	1	Tie-Cable
10	117-5399	1	Adaptor-Orifice
11	110-1876	1	Hose-Fuel

Engine Assembly

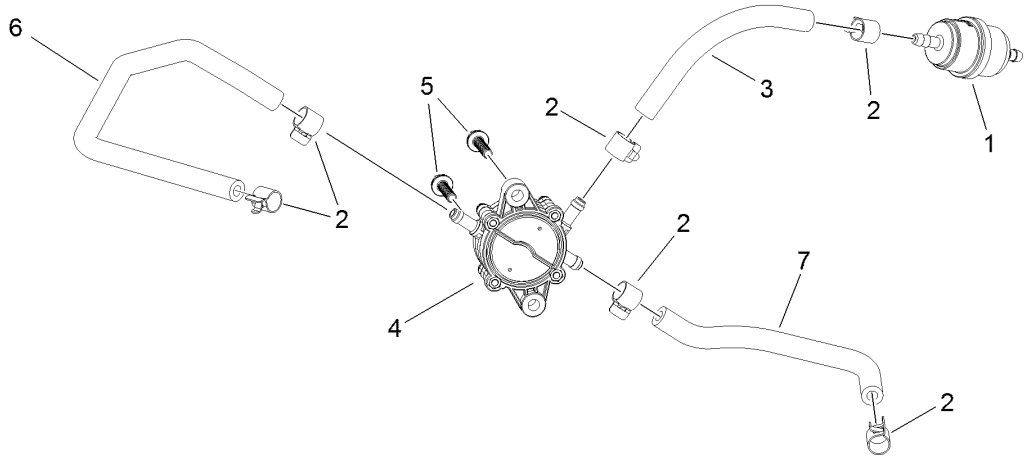


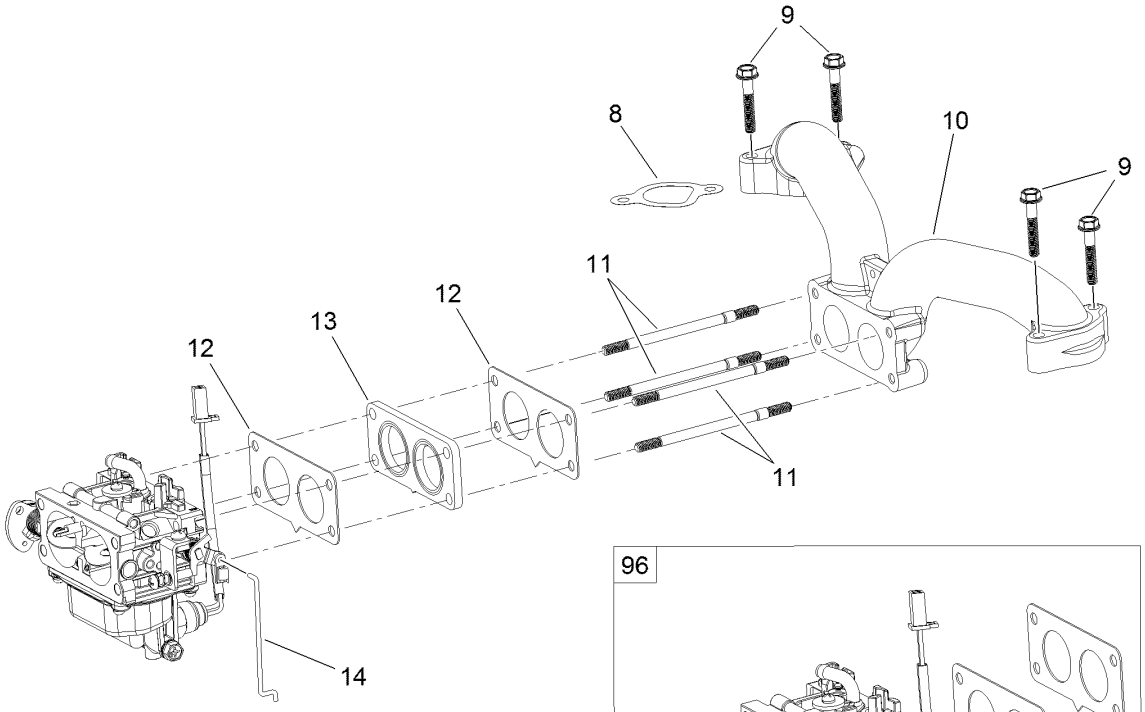
Engine Assembly (continued)

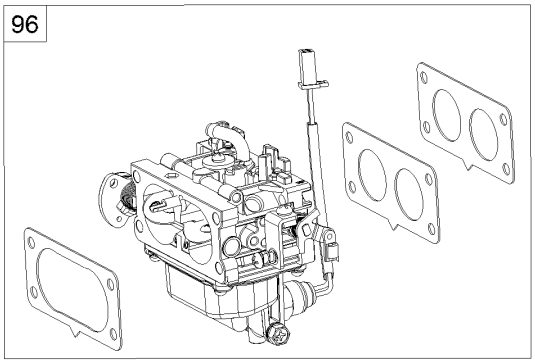
Ref.	Part Number	Qty.	Description
1	127-9041	1	Engine-Lc2P77F
2	131-1078	1	Decal
4	131-4188	1	Muffler
5	131-1079	1	Decal-Engine Displacement
7	32144-109	4	Screw-HWH 3/8-16 X 1 1/4 Taptite
8	3256-24	3	Washer-3/8 Sae
9	131-1071-03	1	Shield-Heat
10	46-8560	2	Screw-HHF 1/4-20 X 1/2
11	131-1097	1	Decal-Drain, Oil
12	127-9077	1	Placard-Intake, Exmark
99	127-9355	1	Sleeve-Fuel Line Protector ●

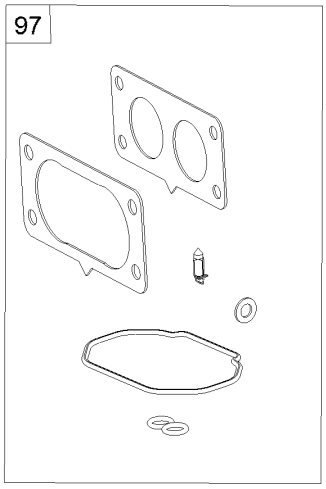
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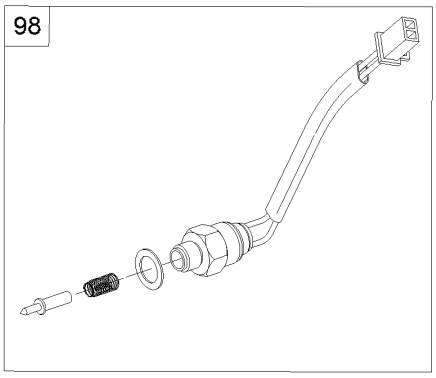
Fuel System Assembly







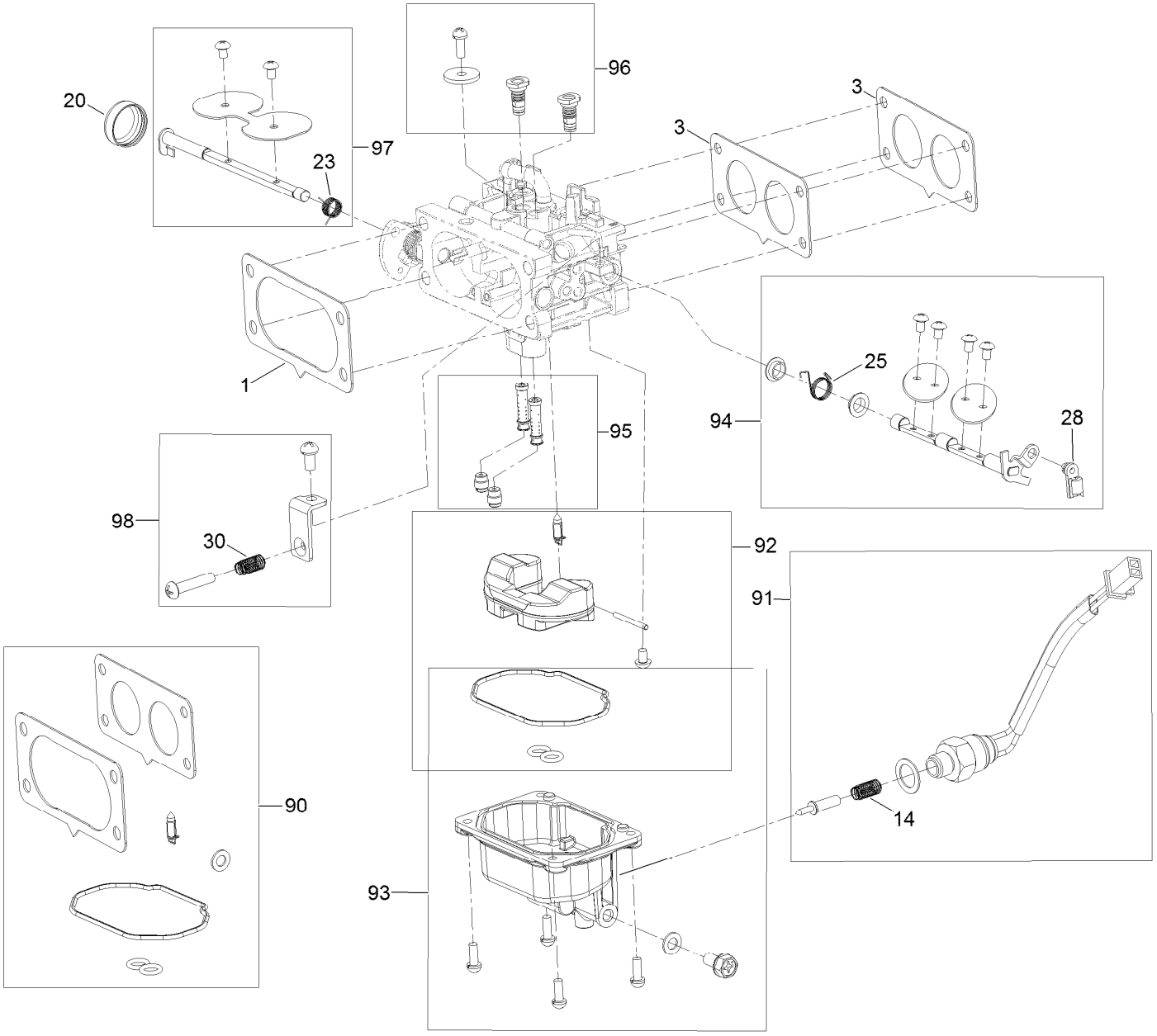




Fuel System Assembly (continued)

Ref.	Part Number	Qty.	Description
1	127-9204	1	Filter-Fuel
2	120-4251	6	Clamp-Fuel Line
3	120-4371	1	Line-Fuel
4	127-9206	1	Pump-Fuel
5	120-4225	2	Screw-HHF
6	127-9205	1	Hose-Fuel
7	127-9207	1	Hose-Fuel
8	127-9230	2	Gasket-Intake
9	120-4284	4	Screw-HHF
10	127-9244	1	Manifold-Intake
11	127-9245	4	Stud
12	127-9246	2	Gasket-Carburetor
13	127-9247	1	Insulator-Carburetor
14	127-9248	1	Linkage-Throttle
96	127-9289	1	Carburetor Replacement Kit
97	127-9290	1	Carburetor Repair Kit
98	127-9292	1	Solenoid Kit

Carburetor Assembly No. 127-9249

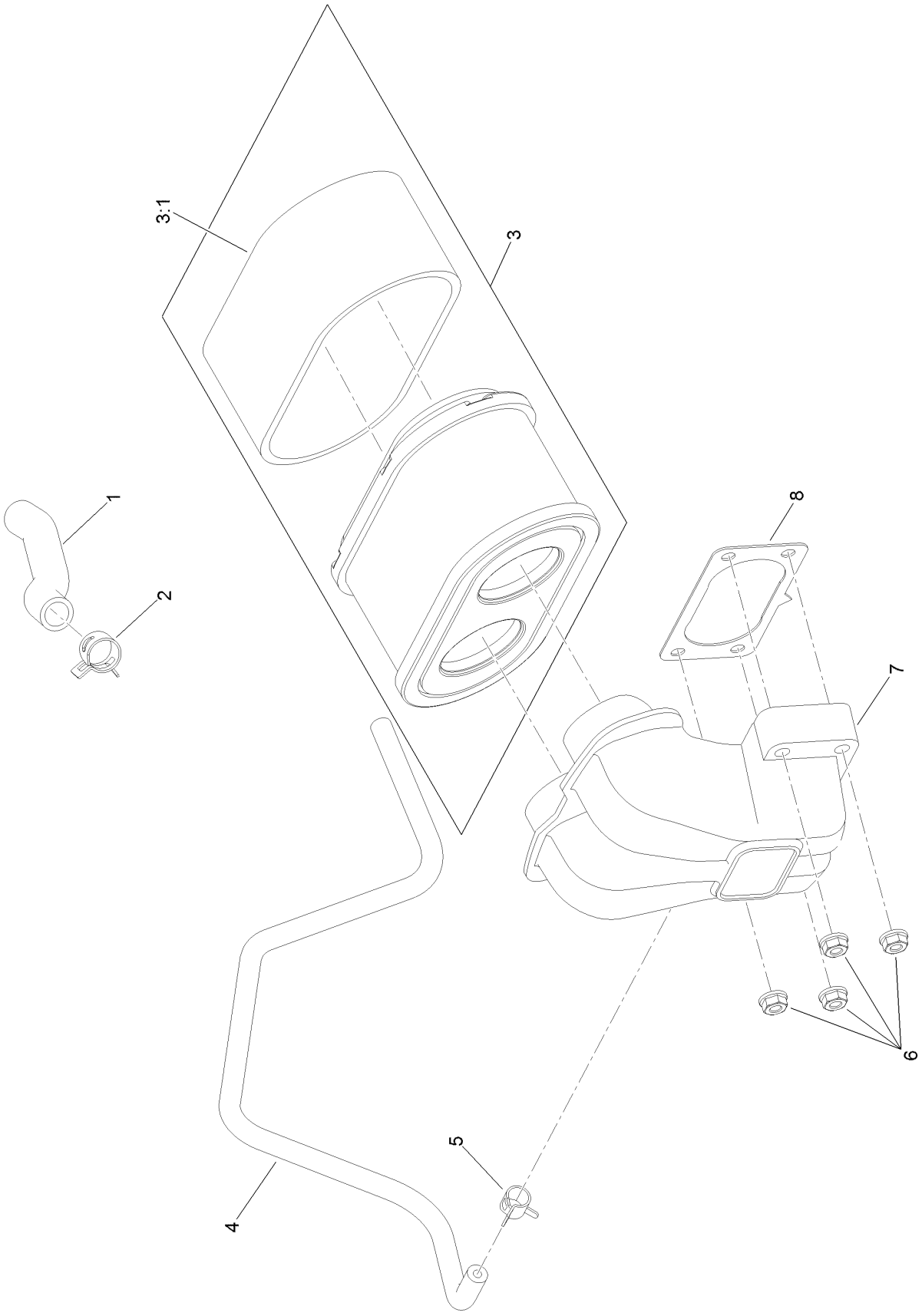


Carburetor Assembly No. 127-9249 (continued)

Ref.	Part Number	Qty.	Description
1	127-9249	1	Carburetor
1	127-9251	1	Gasket-Carburetor
3	127-9246	2	Gasket-Carburetor
14	127-9319	1	Spring
20	127-9325	1	Cover, Choke Shaft
23	127-9328	1	Spring
25	127-9330	1	Spring
28	127-9333	1	Lock Clamp
30	127-9335	1	Spring

Ref.	Part Number	Qty.	Description
90	127-9290	1	Carburetor Repair Kit
91	127-9292	1	Solenoid Kit
92	127-9340	1	Float Kit
93	127-9341	1	Bowl Kit
94	127-9342	1	Throttle Shaft Kit
95	127-9343	1	Needle And Jet Kit
96	127-9344	1	Air Jet Kit
97	127-9345	1	Choke Shaft Kit
98	127-9347	1	Idlestop Kit

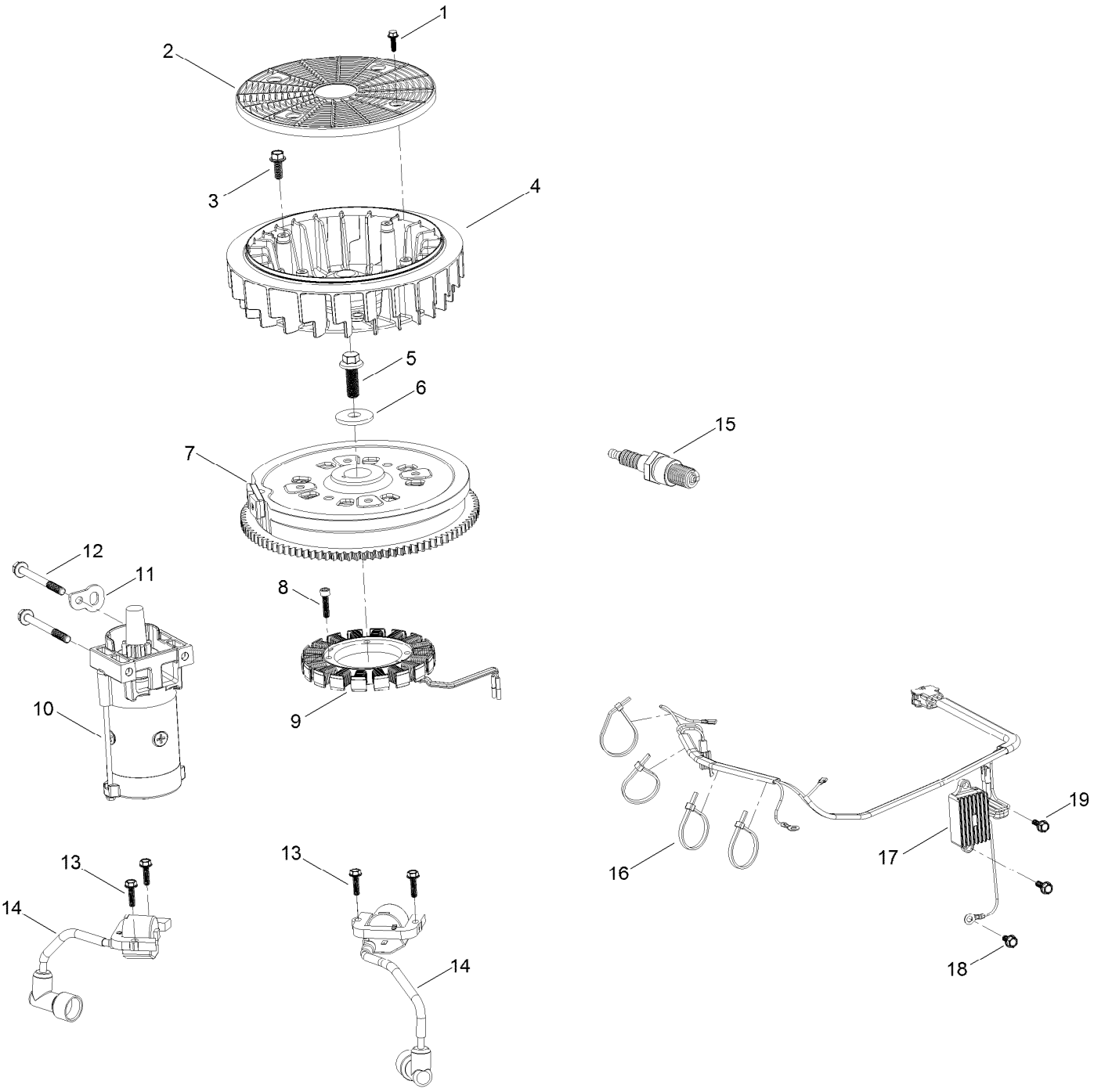
Air Intake and Filtration Assembly



Air Intake and Filtration Assembly (continued)

Ref.	Part Number	Qty.	Description
1	127-9235	1	Tube-Breather
2	127-9234	2	Clamp-Hose
3	127-9252	1	Filter-Air, Complete
3:1	127-9288	1	Filter-Pre, Foam
4	127-9253	1	Hose-Fuel
5	127-9187	1	Clamp-Hose
6	120-4236	4	Nut-Flange
7	127-9047	1	Manifold-Filter, Air
8	127-9251	1	Gasket-Carburetor

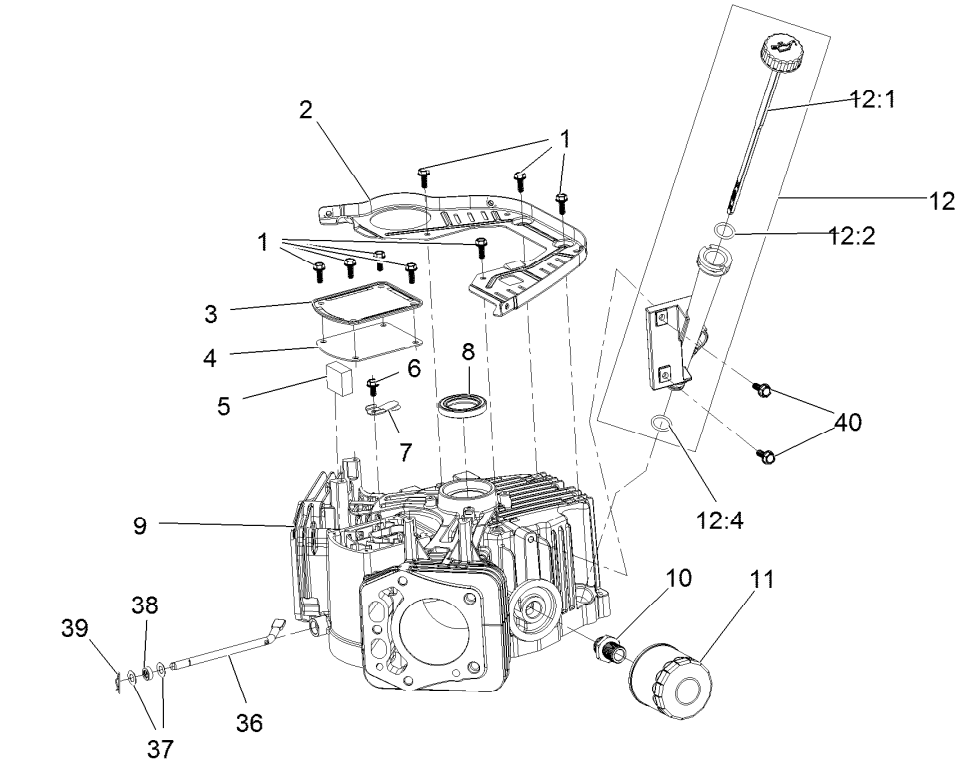
Ignition and Electrical
Engine Assembly No. 127-9041

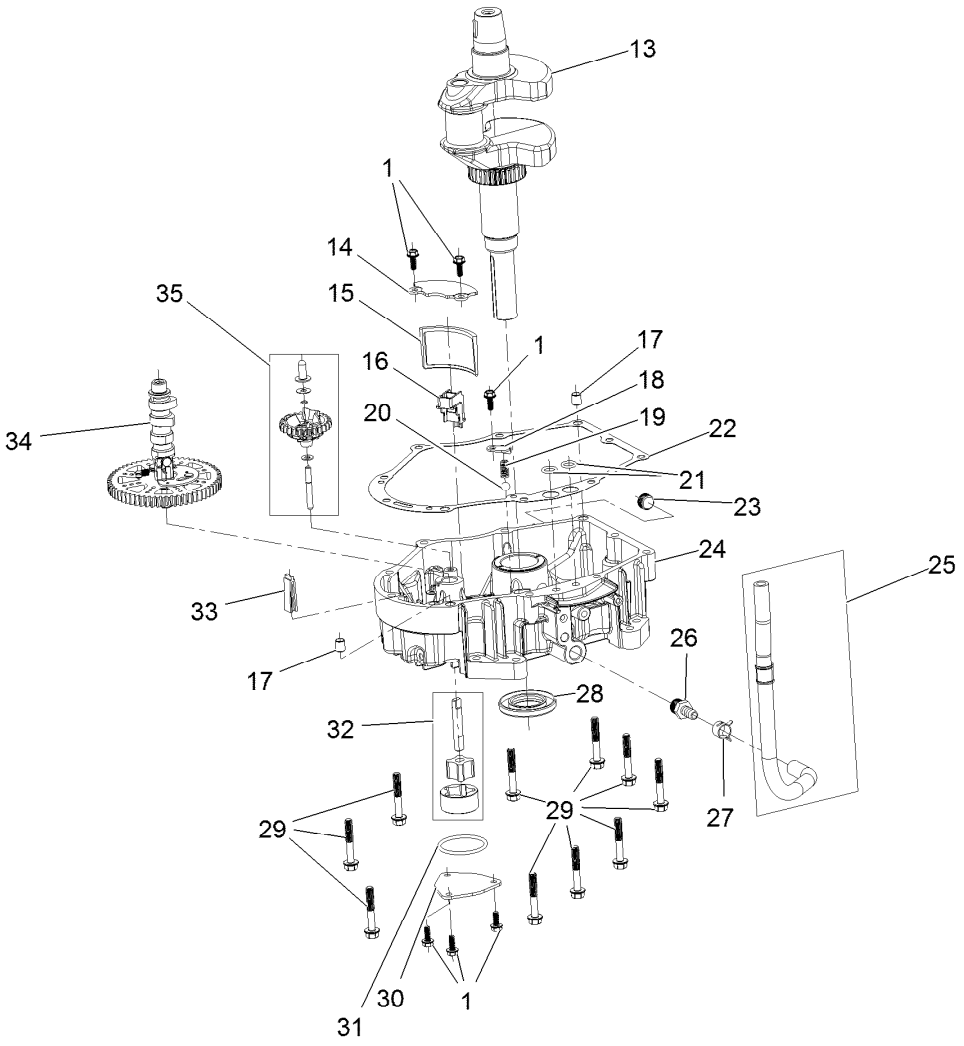


Ignition and Electrical
Engine Assembly No. 127-9041 (continued)

Ref.	Part Number	Qty.	Description
1	127-9197	4	Screw-HWH
2	127-9198	1	Screen-Rotating
3	127-9199	4	Screw-HWH
4	127-9200	1	Fan-Cooling
5	127-9201	1	Screw-HWH
6	127-9202	1	Washer-Flat
7	127-9306	1	Flywheel
8	127-9210	4	Screw-HSH
9	127-9211	1	Alternator
10	127-9209	1	Motor-Starter
11	127-9208	1	Bracket-Lift
12	120-4231	2	Screw-HHF
13	121-0007	4	Bolt-Flange
14	127-9216	2	Ignition Coil ASM
15	81-3250	2	Spark Plug
16	127-9220	4	Tie-Zip
17	127-9219	1	Regulator-Voltage W/Harness
18	120-4216	1	Screw-HHF
19	120-4232	2	Screw-HHF

Crankcase Assembly
Engine Assembly No. 127-9041

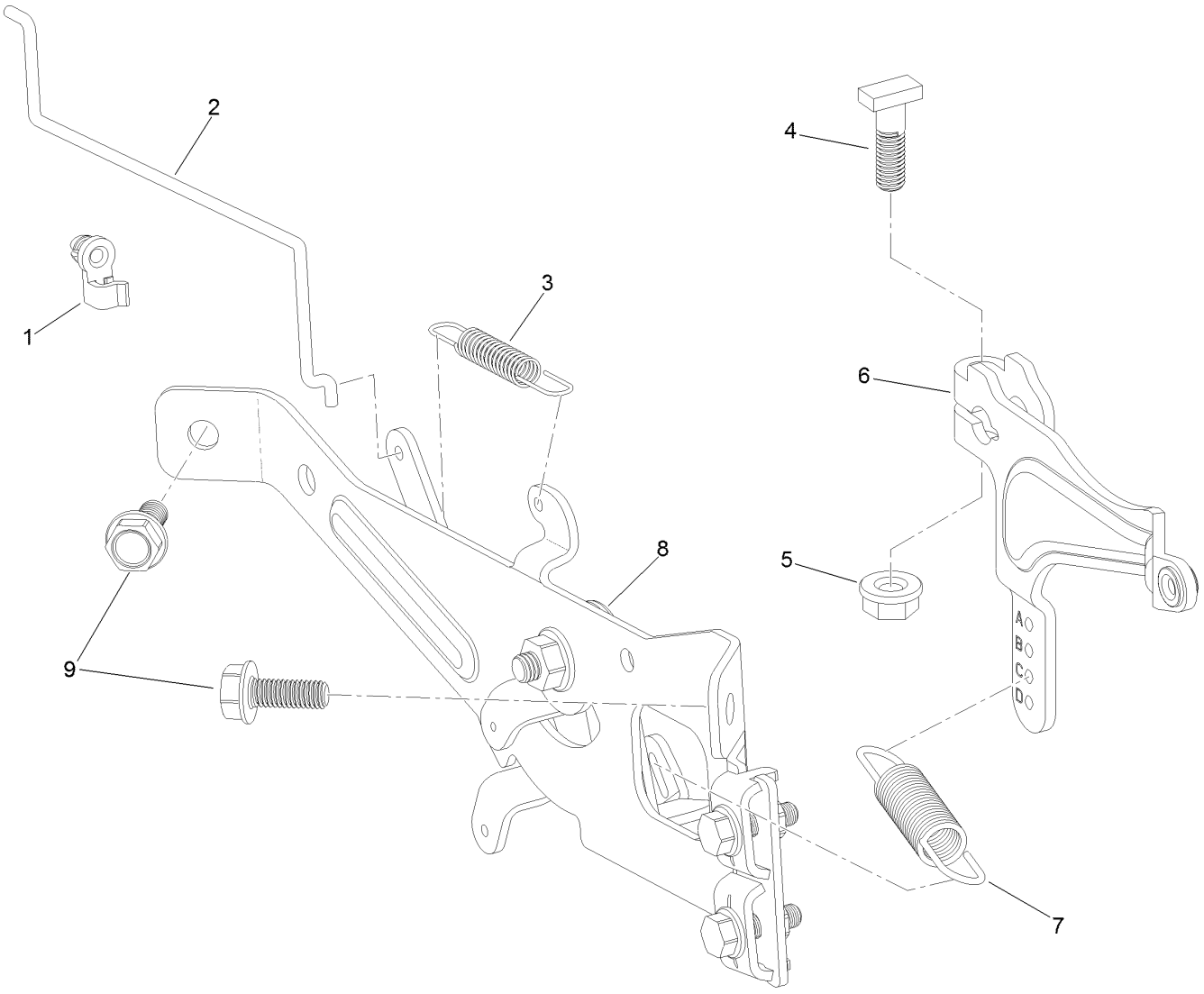




Crankcase Assembly
Engine Assembly No. 127-9041 (continued)

Ref.	Part Number	Qty.	Description
1	120-4232	14	Screw-HHF
2	127-9212	1	Baffle
3	127-9213	1	Cover-Breather
4	127-9214	1	Gasket-Breather
5	127-9215	1	Filter-Breather
6	120-4216	1	Screw-HHF
7	127-9217	1	Valve-Breather
8	120-4267	1	Seal-Oil
9	127-9223	1	Crankcase
10	127-9221	1	Fitting-Threaded, Oil Filter
11	120-4276	1	Filter-Oil
12	127-9218	1	Oil Tube ASM
12:1	127-9283	1	Dipstick
12:2	127-9284	1	O-Ring
12:4	127-9286	1	O-Ring
13	127-9255	1	Crankshaft
14	127-9261	1	Cover-Screen, Oil
15	127-9262	1	Screen-Oil
16	127-9263	1	Retainer-Screen
17	120-4274	2	Pin-Dowel
18	127-9264	1	Plate-Retainer
19	127-9265	1	Spring
20	127-9266	1	Valve-Ball
21	120-4262	2	O-Ring
22	127-9267	1	Gasket-Cover, Crankcase
23	120-4285	1	Plug-Drain
24	127-9268	1	Cover-Crankcase
25	127-9293	1	Oil Drain Hose ASM
26	127-9275	1	Fitting-Hose
27	127-9276	1	Clamp-Hose
28	127-9271	1	Seal
29	121-0473	10	Screw-HHF
30	127-9274	1	Cover-Oil Pump
31	127-9273	1	O-Ring
32	127-9272	1	Oil Pump ASM
33	120-4275	1	Deflector-Oil, Rubber
34	127-9269	1	Camshaft
35	127-9270	1	Governor ASM
36	127-9238	1	Rod-Governor
37	120-4258	2	Washer-Plain
38	120-4257	1	Seal-Oil
39	120-4256	1	Pin-Hair
40	120-4232	2	Screw-HHF

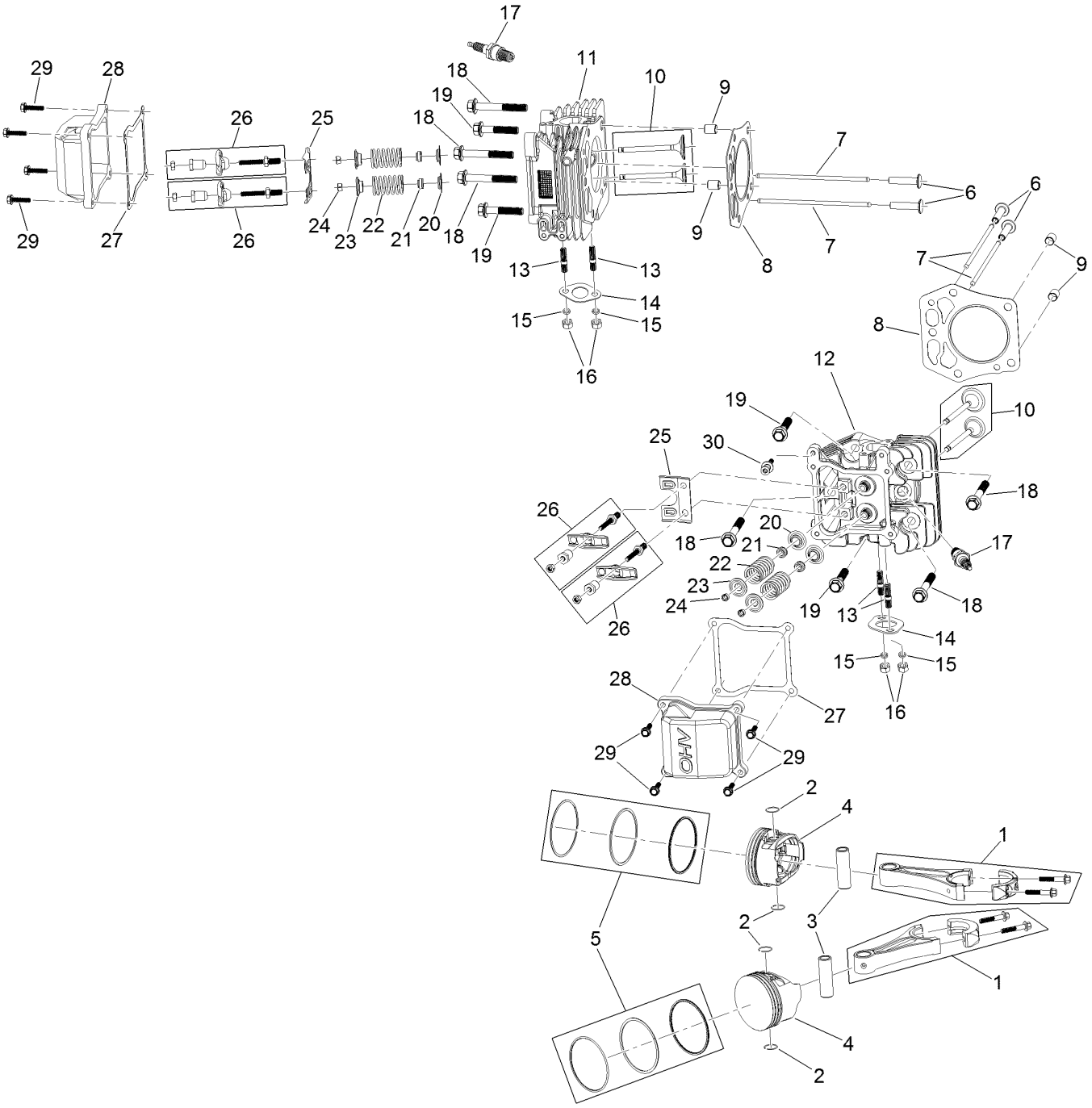
Governor Control Assembly



Governor Control Assembly (continued)

Ref.	Part Number	Qty.	Description
1	127-9250	1	Clip-Linkage
2	127-9242	1	Linkage-Choke
3	127-9241	1	Spring-Governor
4	120-4238	1	Bolt-Arm, Governor
5	120-4236	1	Nut-Flange
6	127-9239	1	Arm-Governor
7	127-9240	1	Spring-Governor
8	127-9243	1	Plate-Control
9	120-4232	2	Screw-HHF

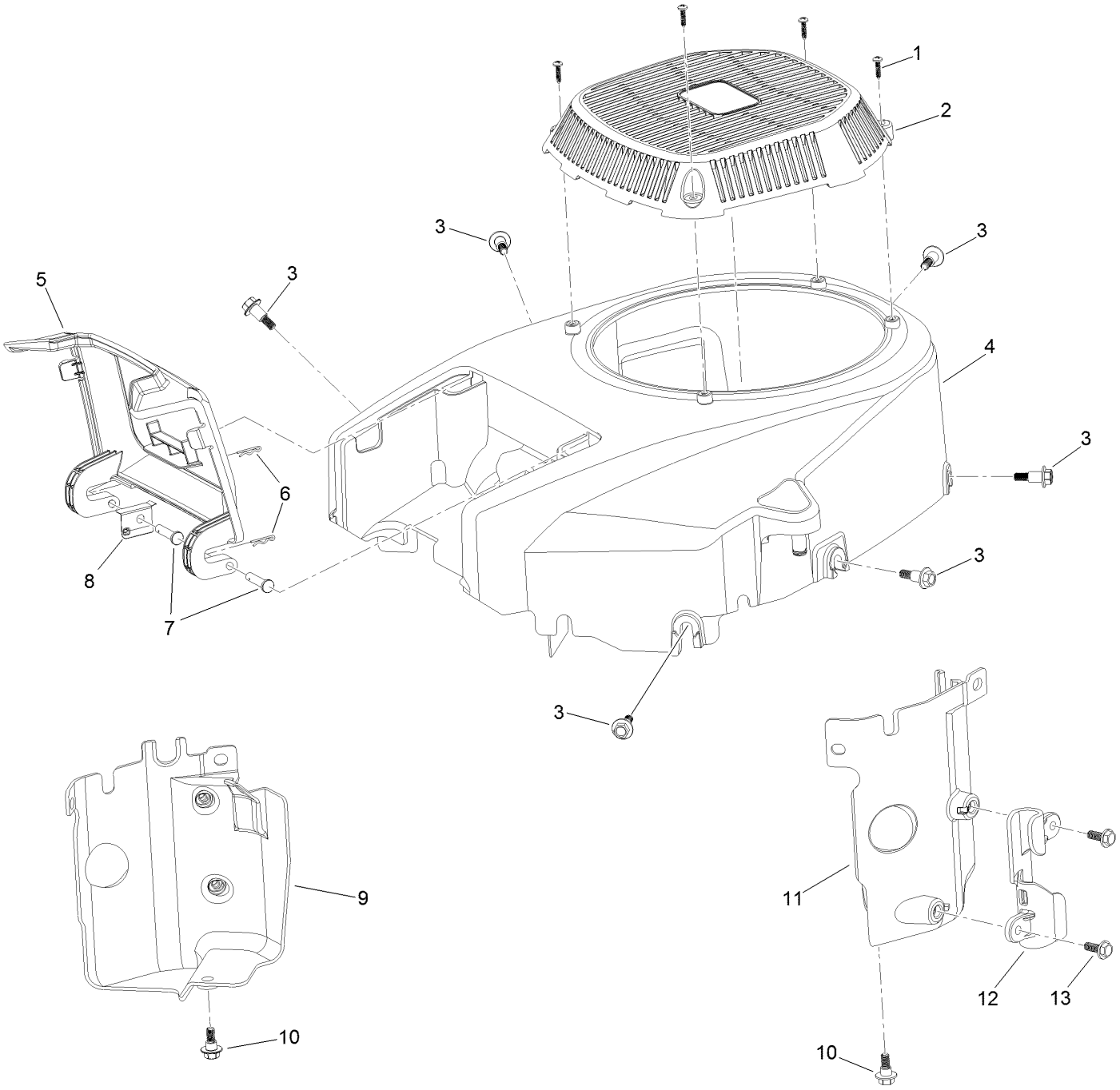
Piston and Cylinder Head Assembly



Piston and Cylinder Head Assembly (continued)

Ref.	Part Number	Qty.	Description
1	127-9256	2	Connecting Rod ASM
2	127-9258	4	Clip-Piston Pin
3	127-9257	2	Pin-Piston
4	127-9259	2	Piston
5	127-9260	2	Ring Set-Piston
6	127-9224	4	Lifter-Valve
7	127-9225	4	Rod-Push
8	127-9226	2	Gasket-Cylinder Head
9	127-9227	4	Pin-Dowel
10	127-9228	2	Valve Set
11	127-9229	1	Head-Cylinder
12	127-9254	1	Head-Cylinder
13	127-9236	4	Stud
14	120-4317	2	Gasket-Exhaust
15	127-9279	4	Washer-Lock, Split
16	121-0199	4	Nut-HH
17	81-3250	2	Spark Plug
18	127-9231	6	Screw-HWH
19	127-9232	4	Screw-HWH
20	120-4303	4	Seat-Spring, Valve
21	120-4304	4	Seal-Stem, Valve
22	120-4305	4	Spring-Valve
23	120-4306	4	Retainer-Spring, Valve
24	120-4307	4	Keeper-Valve
25	127-9233	2	Plate-Push Rod, Guide
26	127-9294	4	Rocker Arm ASM
27	127-9295	2	Gasket-Valve Cover
28	127-9050	2	Cover-Valve
29	120-4225	8	Screw-HHF
30	120-4214	1	Screw-Shoulder, HH

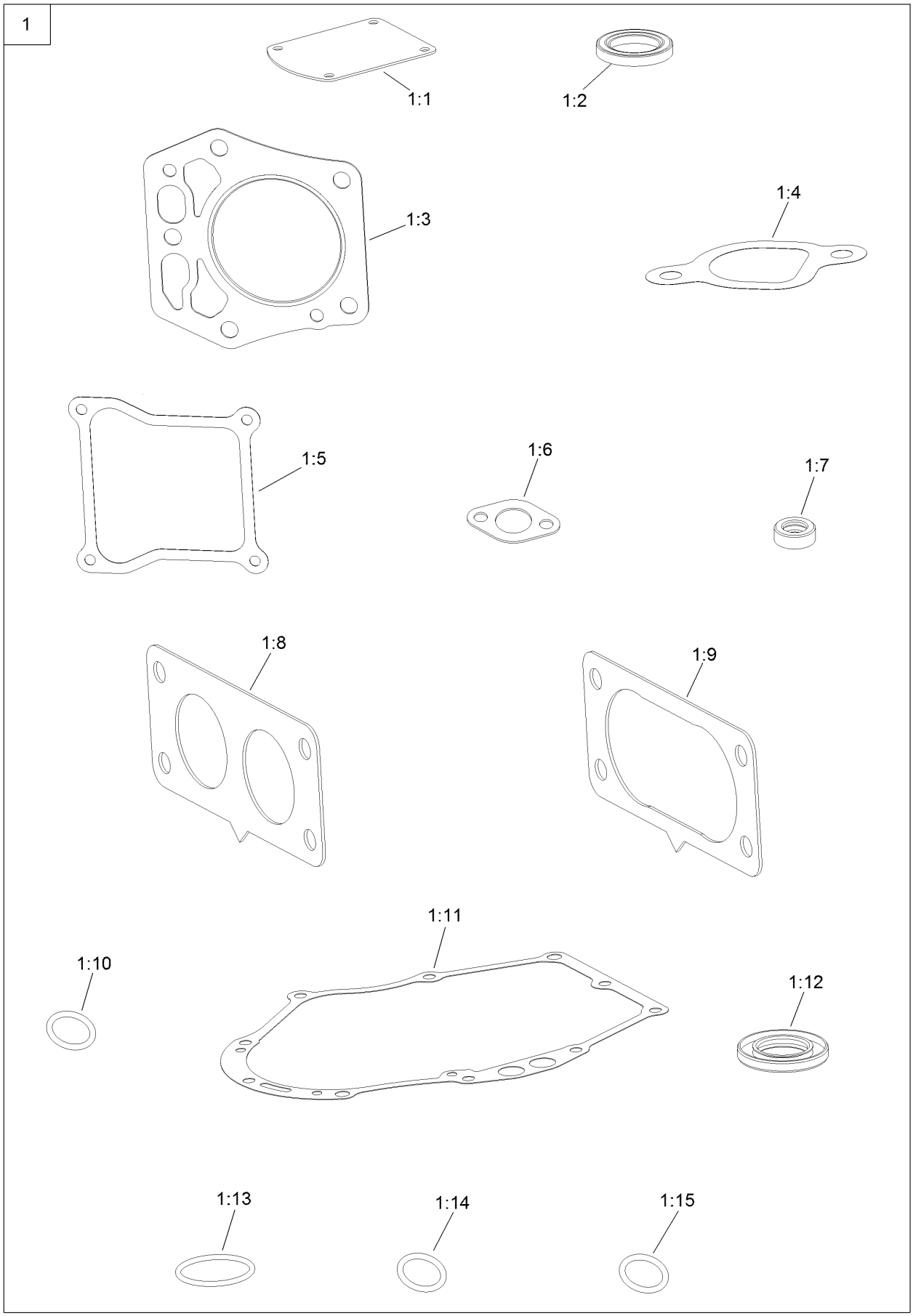
Blower Housing Assembly



Blower Housing Assembly (continued)

Ref.	Part Number	Qty.	Description
1	127-9195	4	Screw-Plastic, PPH
2	127-9045	1	Cover-Fan
3	127-9196	6	Screw-Shoulder, HWH
4	127-9044	1	Shroud-Engine
5	127-9046	1	Door-Filter, Air
6	127-9280	2	Pin-Hair
7	127-9282	2	Pin
8	127-9281	1	Plate-Spring
9	127-9049	1	Baffle-Air, Left
10	120-4210	2	Screw-Shoulder, HHF
11	127-9048	1	Baffle-Air, Right
12	127-9287	1	Cleat-Hose
13	120-4232	2	Screw-HHF

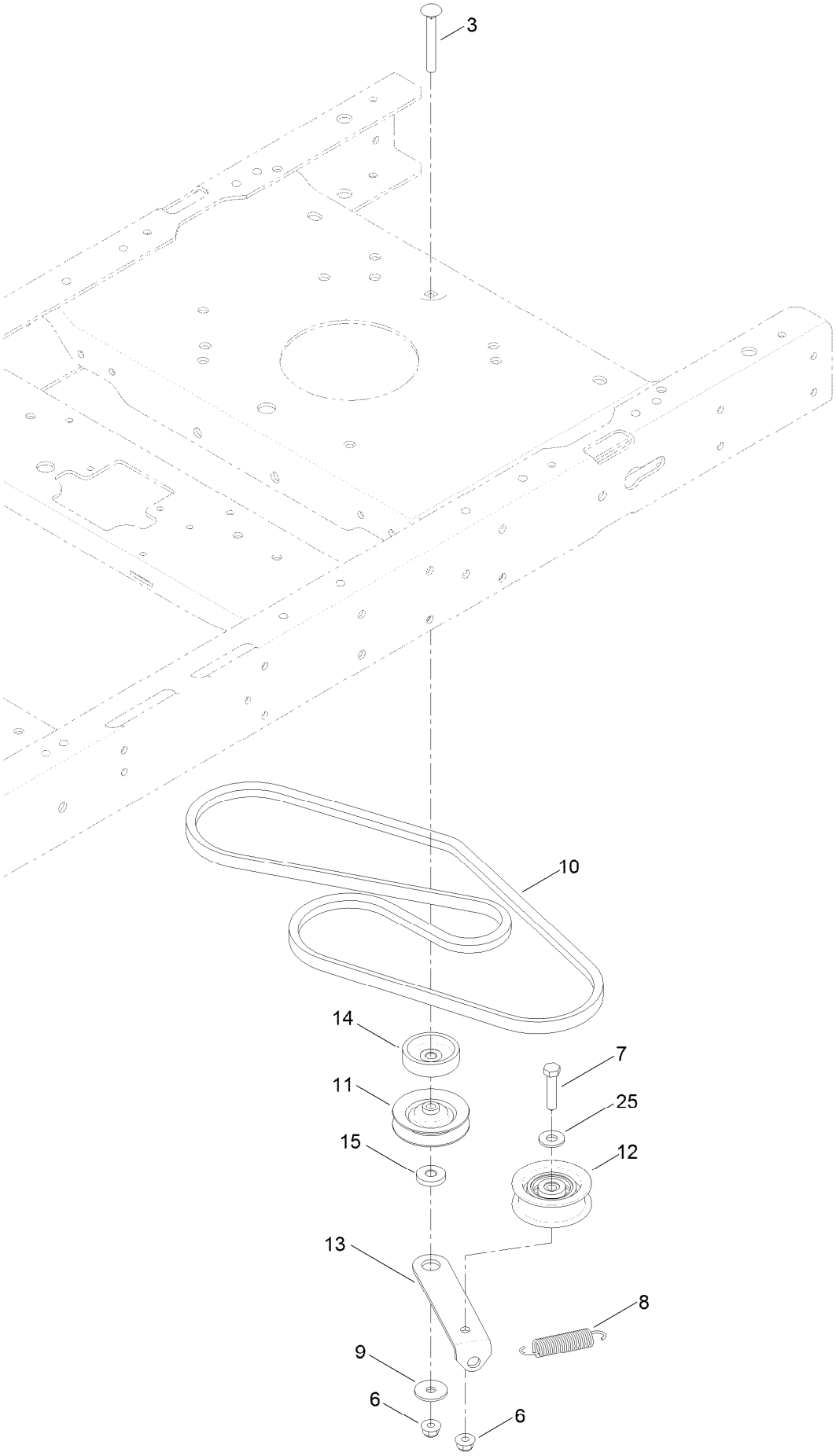
Gasket and Seal Kit



Gasket and Seal Kit (continued)

Ref.	Part Number	Qty.	Description
1	127-9296	1	Gasket And Seal Kit
1:1	127-9214	1	Gasket-Breather
1:2	120-4267	1	Seal-Oil
1:3	127-9226	2	Gasket-Cylinder Head
1:4	127-9230	2	Gasket-Intake
1:5	127-9295	2	Gasket-Valve Cover
1:6	120-4317	2	Gasket-Exhaust
1:7	120-4257	1	Seal-Oil
1:8	127-9246	2	Gasket-Carburetor
1:9	127-9251	1	Gasket-Carburetor
1:10	120-4262	2	O-Ring
1:11	127-9267	1	Gasket-Cover, Crankcase
1:12	127-9271	1	Seal
1:13	127-9273	1	O-Ring
1:14	127-9284	1	O-Ring
1:15	127-9286	1	O-Ring

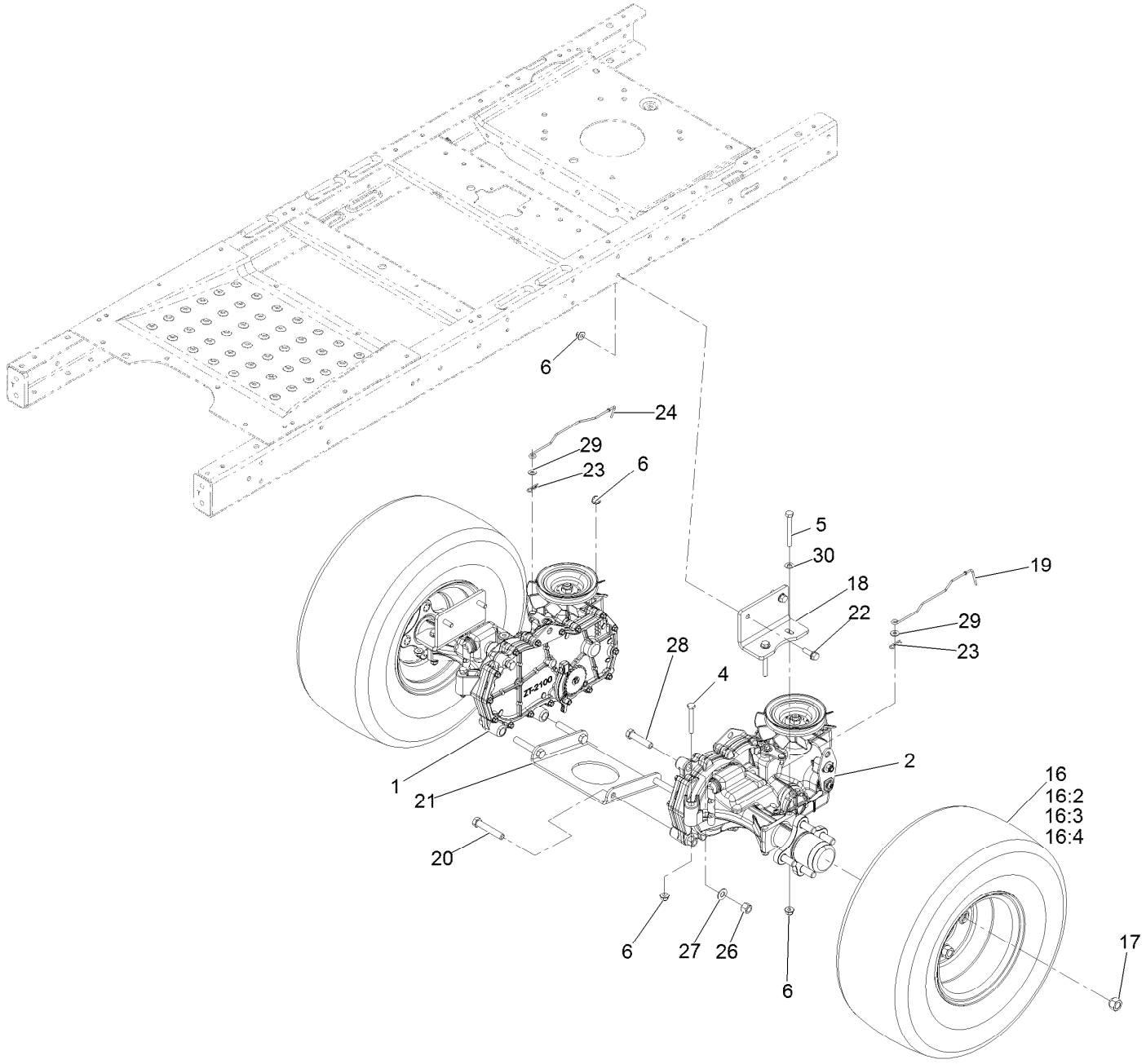
Belt and Idler Assembly



Belt and Idler Assembly (continued)

Ref.	Part Number	Qty.	Description
3	3230-8	1	Screw-CARR
6	104-8300	2	Nut-Flange, NI
7	322-7	1	Screw-HH
8	104-6415	1	Spring-Return, Pedal
9	5-4460	1	Washer-Pivot
10	130-6976	1	V-Belt
11	119-8822	1	Pulley-Idler
12	106-2176	1	Pulley-Idler
13	119-3326	1	Arm-Idler
14	119-3353	1	Spacer
15	119-3327	1	Spacer-Arm, Idler
25	3256-3	1	Washer-Flat

Hydro Transaxle Drive and Rear Wheel Assembly

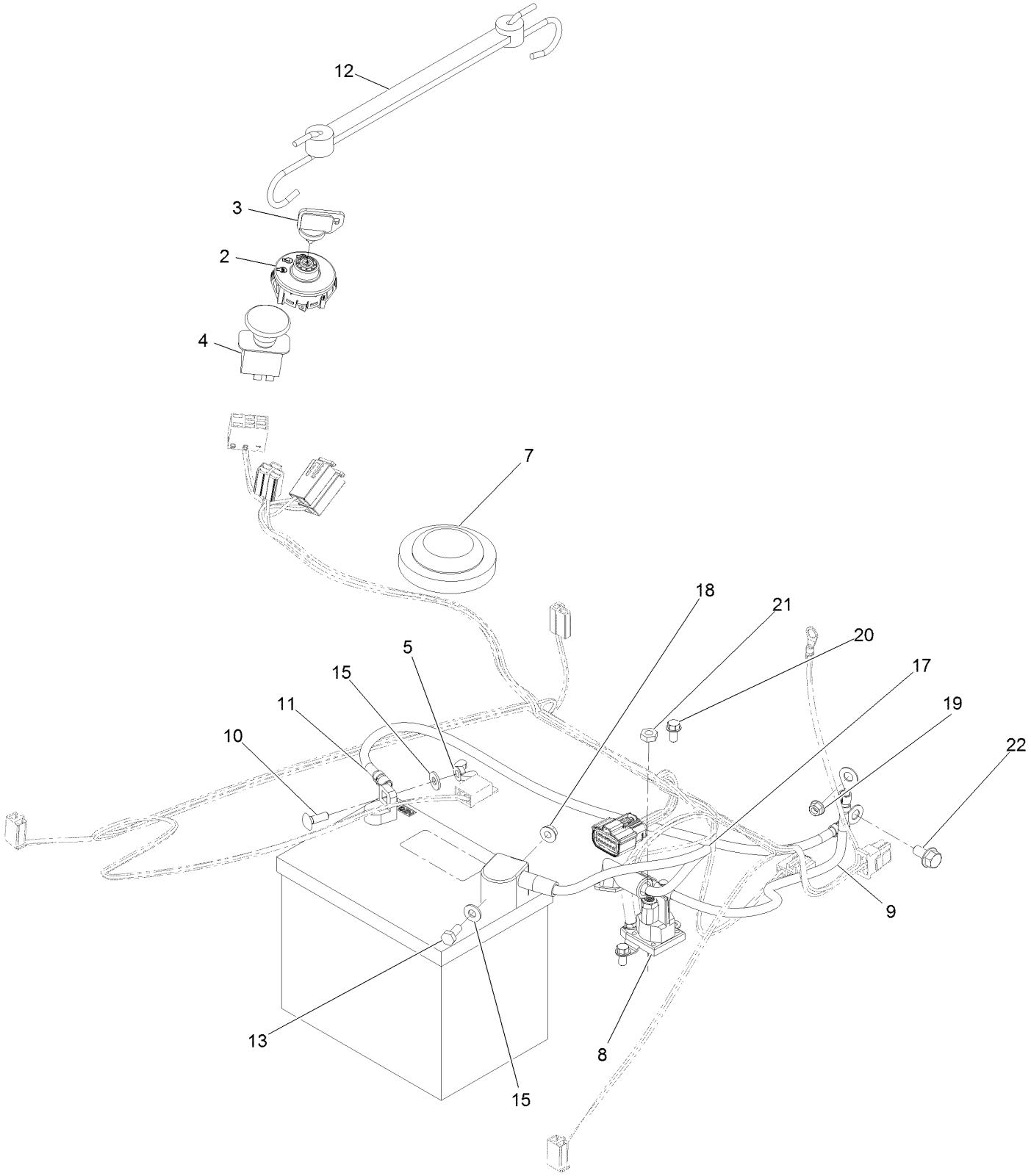


Hydro Transaxle Drive and Rear Wheel Assembly (continued)

Ref.	Part Number	Qty.	Description
1	131-3641	1	RH Hydro Transmission ASM
2	131-3640	1	LH Hydro Transmission ASM
4	322-11	4	Screw-HH 5/16-18 X 2 1/4
5	322-13	4	Screw-HH 5/16-18 X 2 3/4
6	104-8300	12	Nut-Nyloc 5/16-18 Flg
16	131-3673	2	2 Ply Tire And Wheel ASM
16:2	131-3680	1	Tire-2 Ply
16:3	232-27	1	Stem-Valve
16:4	93-3893	1	Tube-Inner ●
17	242-50	8	Nut-Lug 1/2-20
18	117-7264-03	2	Mount-Hydro
19	131-0900	1	Rod-Bypass, LH
20	324-10	4	Screw-HH 7/16-14 X 2 1/2
21	119-3342-03	1	Cross Plate-Hydro
22	3234-29	4	Screw-HH Flg 5/16-18 X 1
23	3290-307	2	Pin-Cotter
24	130-7049	1	Rod-Bypass, RH
26	3296-48	6	Nut-Nyloc 7/16-14
27	3256-25	6	Washer-7/16 Sae
28	324-8	2	Screw-HH
29	119-8952	2	Washer
30	3256-23	6	Washer-5/16 Sae

● Not illustrated

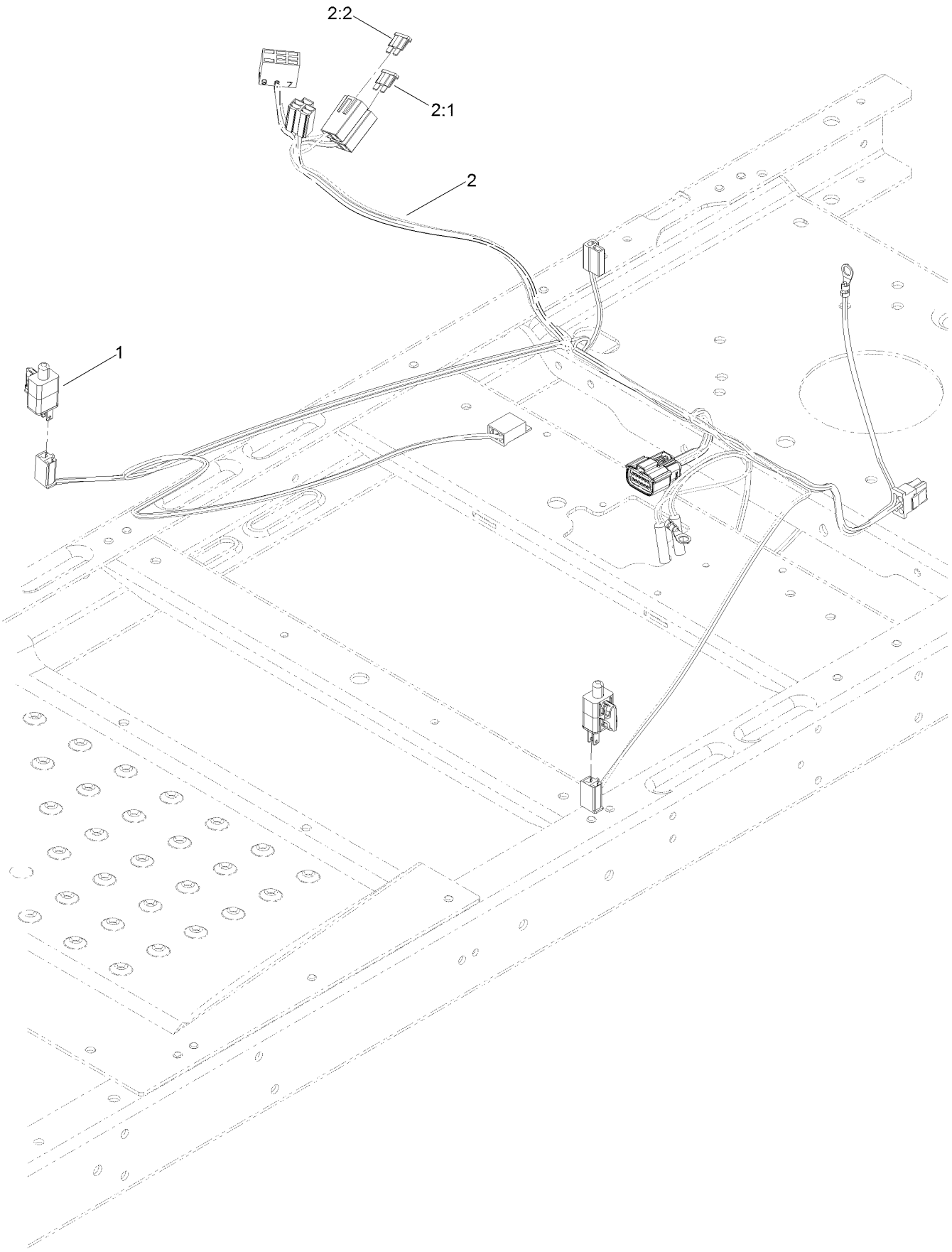
Electrical Assembly



Electrical Assembly (continued)

Ref.	Part Number	Qty.	Description
2	117-2221	1	Switch-Ignition
3	103-2106	1	Key-Exmark Logo
4	103-5221	1	Switch-PTO
5	32103-22	1	Nut-Wing
7	100-3524	1	Switch-Seat
8	117-1197	1	Solenoid
9	121-0711	1	Cable-Battery, Positive
10	3229-1	1	Bolt-Carriage 1/4-20 X 3/4
11	119-8899	1	Cable-Battery, Black
12	104-2466	1	Holddown-Battery
13	321-3	1	Screw-HH 1/4-20 X 5/8
15	3256-22	2	Washer-1/4 Sae
17	119-8897	1	Cable-Battery, Red
18	32128-33	1	Nut-Whizlock 1/4-20
19	33003-00	1	Nut-HF
20	32144-4	2	Screw-HWH 1/4-20 X 1/2 Taptite
21	3220-2	2	Nut-Jam 5/16-24
22	3234-14	1	Screw-HHF

Fuse and Wire Harness Assembly



Fuse and Wire Harness Assembly (continued)

Ref.	Part Number	Qty.	Description
1	110-6765	2	Switch
2	130-7013	1	Harness-Wire ●
2:1	109103	1	Fuse-Blade, 30 Amp
2:2	109102	1	Fuse-Blade, 25 Amp

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:

Notes:

Notes:

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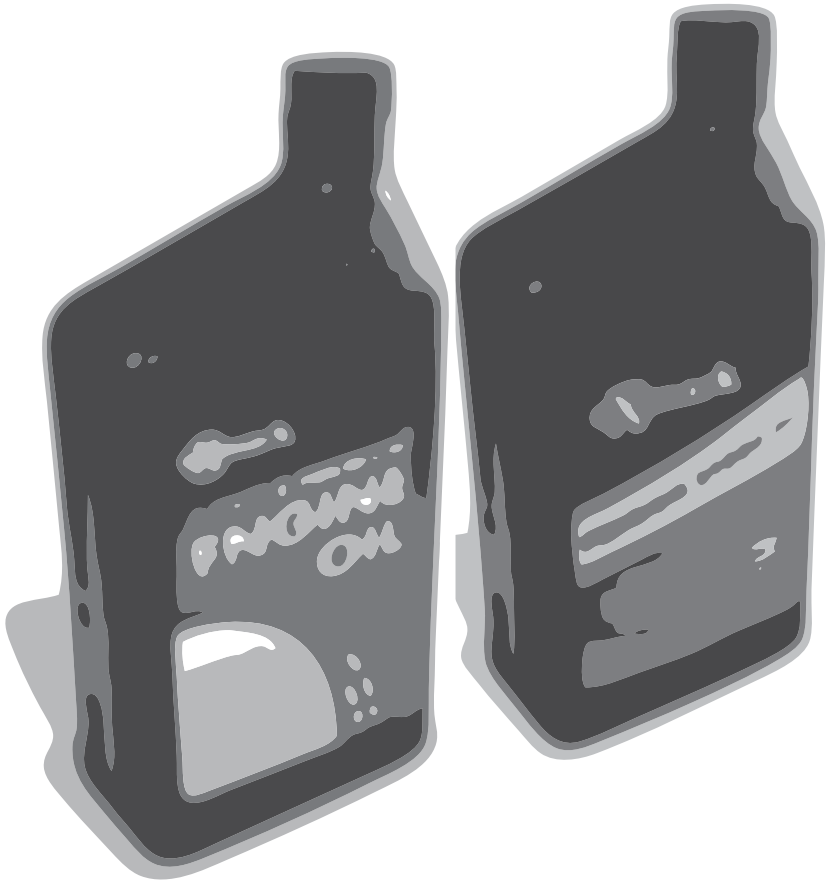
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ULTRA VAC COLLECTION SYSTEM
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WEATHER CAB

WALK-BEHIND ACCESSORIES AND OPTIONS

GRASS CATCHER
MICRO-MULCH SYSTEM
TURF STRIPER
STANDON

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Place Model No. and Serial No. Label Here (Included in the Literature Pack) or Fill in Below

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Date Purchased _____

Engine Model No. and Spec. No. _____

Engine Serial No. (E/No) _____

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