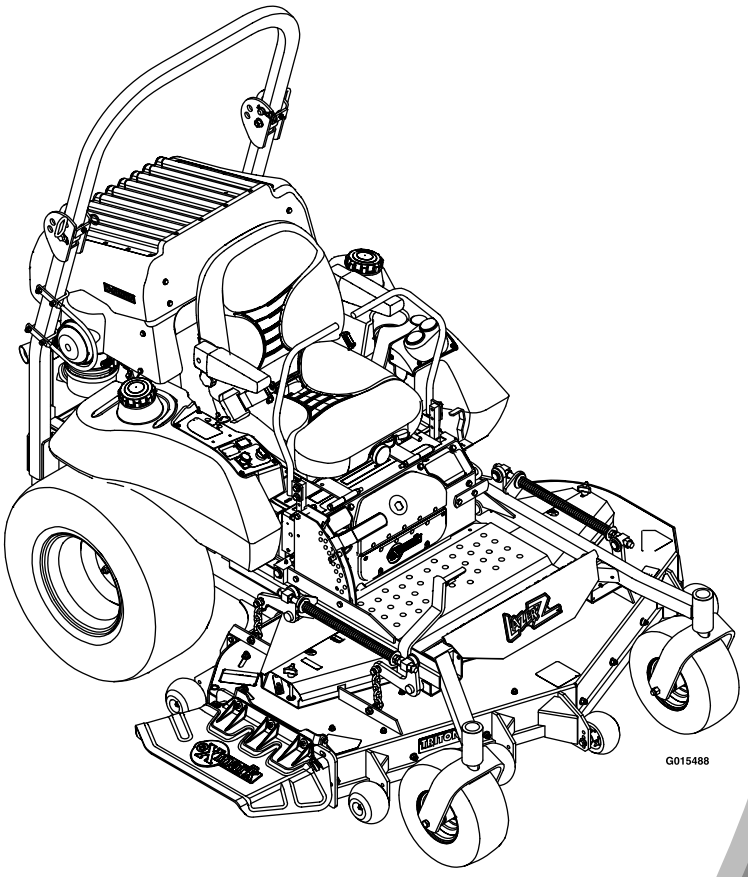
LAZER Z® D-SERIES

Model No. LZD25KD725—Serial No. 920000 and Up

Picture below may not reflect actual product.



Parts Manual

Part No. 4500-877 Rev. B

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

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Industrial Park Box 808
Beatrice, NE 68310

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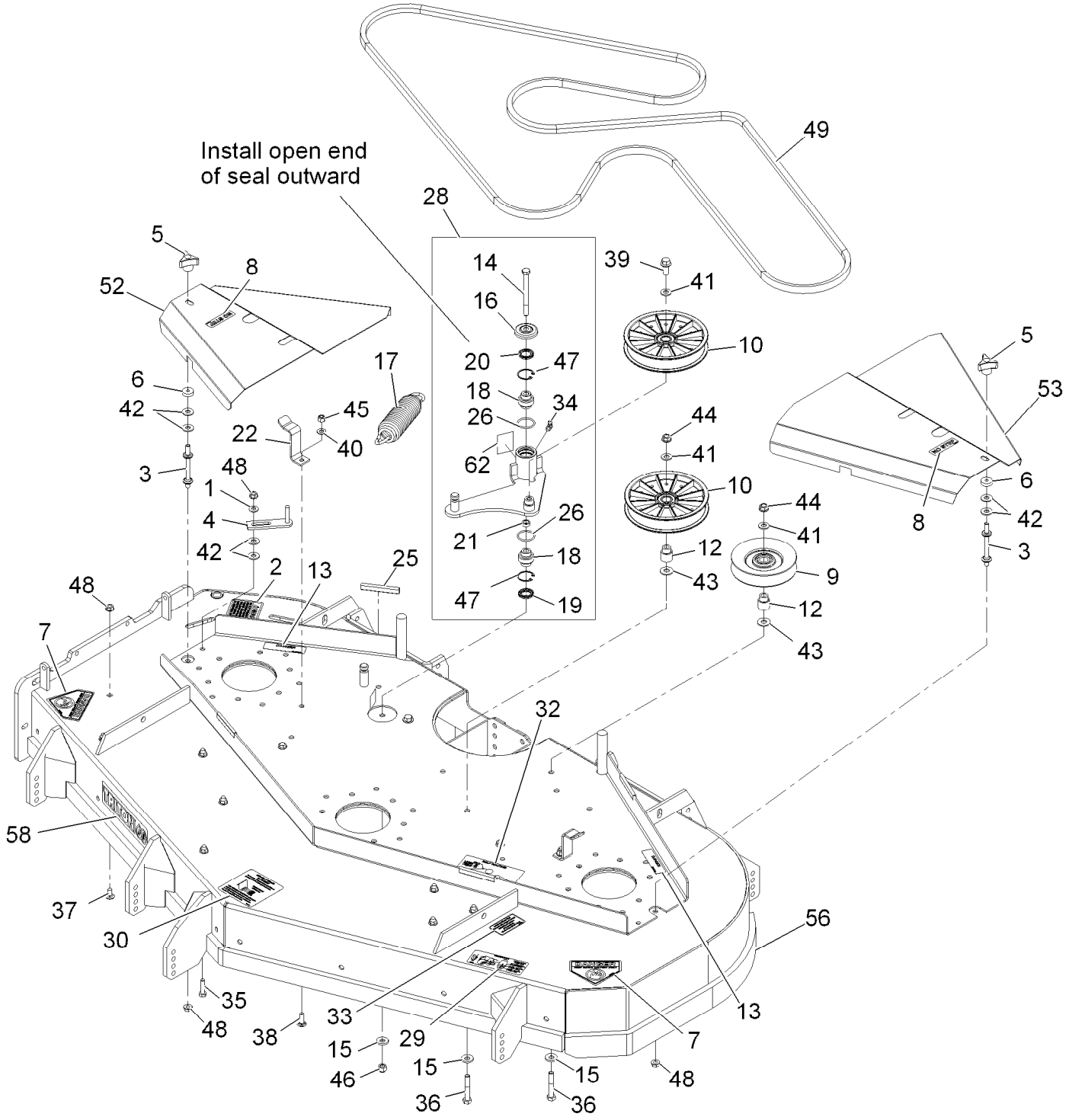


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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Deck Assembly



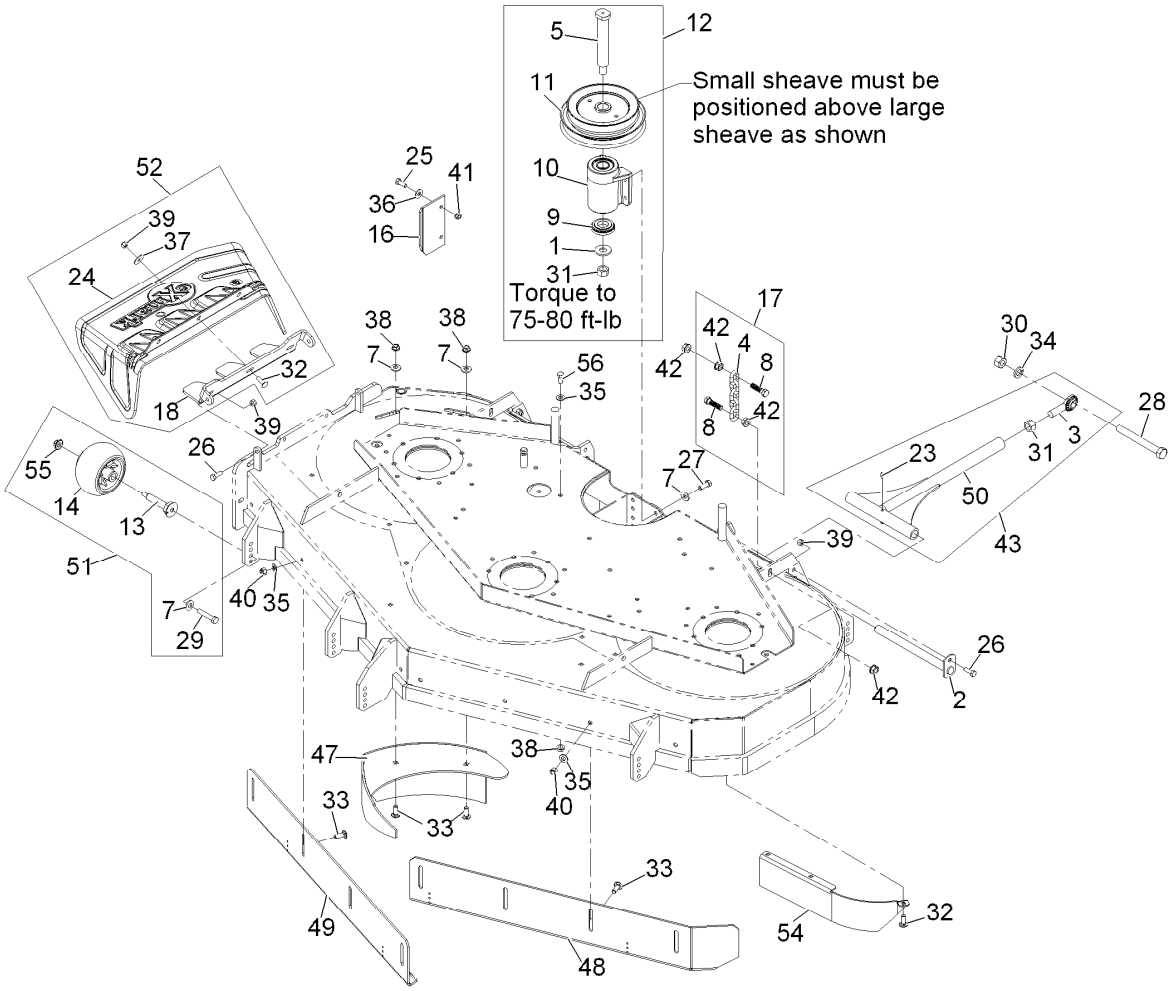
Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
1	1-303334	1	Washer-Spring Disc 5/16
2	1-303508	1	Decal-Warning, Discharge
3	1-303537	2	Stud-Shield, Belt (Short)
4	1-322110	1	Guide-Belt
5	1-323385	2	Knob-3 Prong
6	1-323417	2	Washer-Belt Shield
7	1-403005	2	Decal-Danger
8	1-513742	2	Decal,No Step
9	1-603805	1	Pulley-Idler
10	109-2796	2	Pulley,Idler 6"
12	1-633456	2	Bushing,Idler
13	98-5954	2	Decal-Missing Cover
14	98-5961	1	Screw-HH 3/8-16 X 4 Gr8
15	98-5975	3	Washer-Spring Disc 3/8
16	103-2916	1	Guard-Top
17	116-0133	1	Extension-Spring
18	103-3504	2	Bearing-Spherical
19	103-3505	1	Seal-Double Lip
20	103-3506	1	Seal-Single Lip
21	103-5677	1	Spacer
22	103-8103-01	2	Latch,Belt Shield
25	105-7699	4	Strip-Seal
26	106-7159	2	O-Ring
28	109-2095	1	Kit, Idler Arm W/Bearings ■
29	109-0872	1	Decal,Baffle Adjustment
30	109-1399	1	Decal,Antiscalp
32	109-2219	1	Decal,Belt Routing
33	109-3148	1	Decal,Bolt Torque
34	302-40	1	Zerk-90° 1/4-28
35	322-6	1	Screw-HH 5/16-18 X 1 1/4
36	323-11	2	Screw-HH 3/8-16 X 2 1/4
37	3230-18	10	Bolt-Carriage 5/16-18 X 5/8
38	3230-22	2	Bolt-Carriage 5/16-18 X 1 Sp
39	3234-11	1	Screw-HH Flg 3/8-16 X 1
40	3256-23	2	Washer-5/16 Sae
41	3256-24	3	Washer-3/8 Sae
42	3256-3	6	Washer-5/16 Std
43	3256-4	2	Washer-3/8 Std
44	3290-357	2	Nut-Whizlock 3/8-16
45	3296-29	2	Nut-Nyloc 5/16-18
46	3296-39	1	Nut-Nyloc 3/8-16
47	32120-10	2	Ring-Retaining
48	32128-20	13	Nut-Whizlock 5/16-18
49	1-643052	1	Belt-V
52	109-2135	1	Shield, Belt RH 725 W/Decal
53	109-2134	1	Shield,Belt LH 725 W/Decal
56	109-2105	1	ASM, Deck 725 W/Decals
58	109-1805	1	Decal, Triton 72
61	109-8527	1	Asm, Deck Complete 72" ●▲
62	103-5858	1	Decal,Grease

● Not illustrated

■ Kit includes mounting hardware

▲ Complete deck assembly includes all items except strut and chain assemblies; includes mule drive belt.

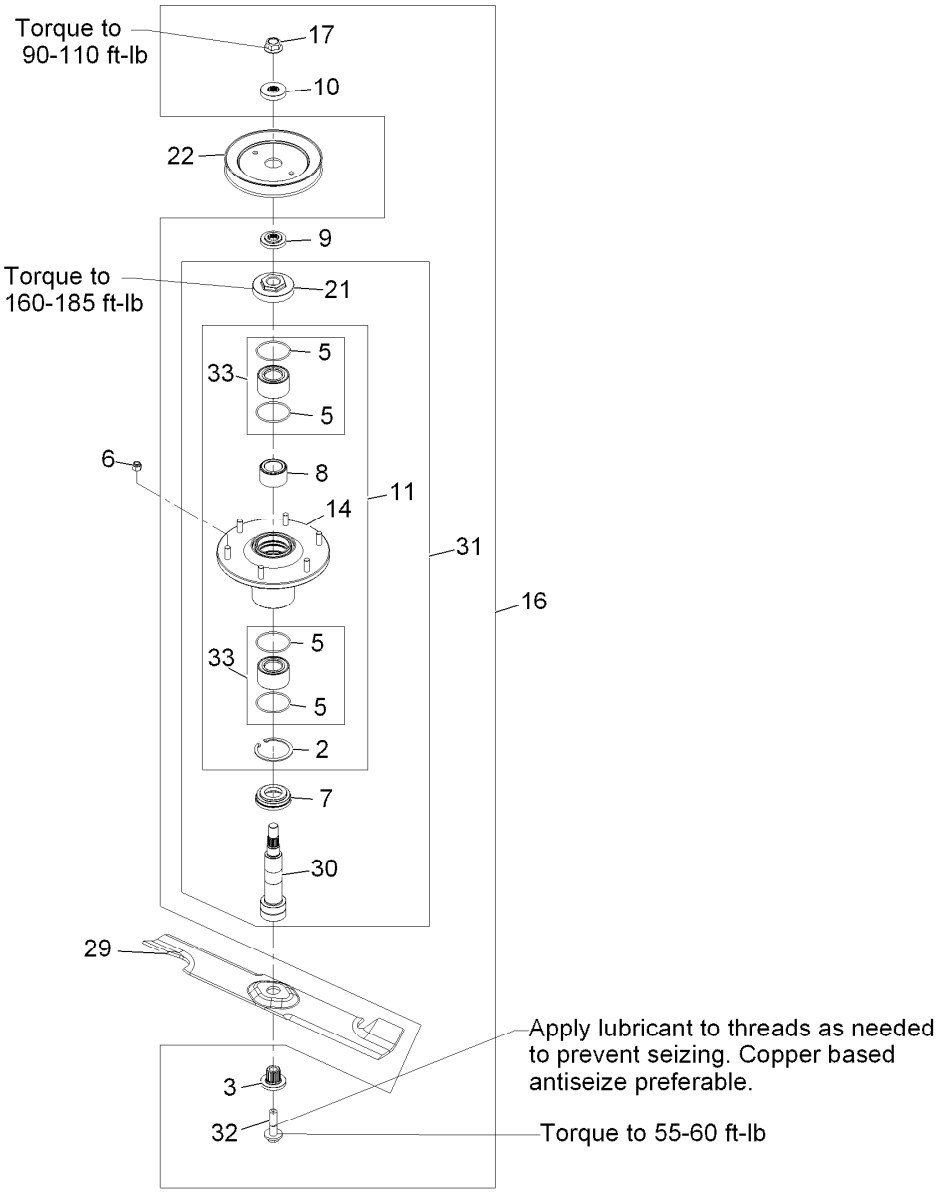


Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
1	1-513208	1	Washer-Spring Disc 5/8
2	1-632199-01	2	Pin-Strut
3	1-633029	2	Balljoint
4	1-633447	4	Chain-Lift, Deck
5	1-643393	1	Jackshaft ●
7	98-5975	12	Washer-Spring Disc 3/8
8	103-1898	8	Screw-HH 7/16-20 X 1-5/8 Sp
9	103-2535	1	Spacer-Guard Bottom
10	103-9746	1	Kit, Jackshaft Assy ●
11	103-3046	1	Sheave, Jackshaft Double ●
12	103-3249	1	Kit,Jackshaft 60/72-3750
13	109-9851	6	Axle, Anti-Scalp Roller
14	103-8415	6	Roller-Scalp, Anti
16	103-9423-01	1	Deflector,Discharge
17	103-9792	4	Deck Chain ASM
18	109-0498-01	1	Hinge,Discharge Chute
23	109-1380	4	Fitting-Grease
24	109-2739	1	Chute,Discharge Lz
25	322-4	2	Screw-HH 5/16-18 X 7/8
26	322-5	4	Screw-HH 5/16-18 X 1
27	323-6	4	Screw-HH 3/8-16 X 1
28	327-28	2	Screw-HH 5/8-11 X 5 1/2
29	3211-46	6	Screw-HH 3/8-24 X 2 Gr8

Ref.	Part Number	Qty.	Description
30	3217-11	2	Nut-Hex 5/8-11
31	3219-6	3	Nut-Hex 5/8-18
32	3230-22	6	Bolt-Carriage 5/16-18 X 1 Sp
33	3231-22	10	Bolt-Carriage 3/8-16 X 1
34	3253-8	2	Washer-Lock 5/8
35	3256-24	9	Washer-3/8 Sae
36	3256-3	2	Washer-5/16 Std
37	3256-82	3	Washer
38	3290-357	3	Nut-Whizlock 3/8-16
39	3296-29	7	Nut-Nyloc 5/16-18
40	3296-39	8	Nut-Nyloc 3/8-16
41	32128-20	2	Nut-Whizlock 5/16-18
42	32128-37	16	Nut-Whizlock 7/16-14
43	103-8544	2	Asm, Strut 72"
47	109-1039-01	1	Wld,Dogleg 725
48	109-1044-01	1	Wld,Baffle Frt Adj LH 725
49	109-1047-01	1	Wld,Baffle Frt Adj RH 725
50	109-1183	2	Wld, Deck Strut-Std 72"
51	109-2098	6	Kit, Antiscalp
52	109-2099	1	Asm, Discharge Chute
54	109-5532-01	1	Baffle,Scroll 725
55	109-6658	6	Nut-Nyloc 3/8-16 Flg
56	323-4	1	Screw-HH 3/8-16 X 3/4

● Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize). See operator s manual for locations.

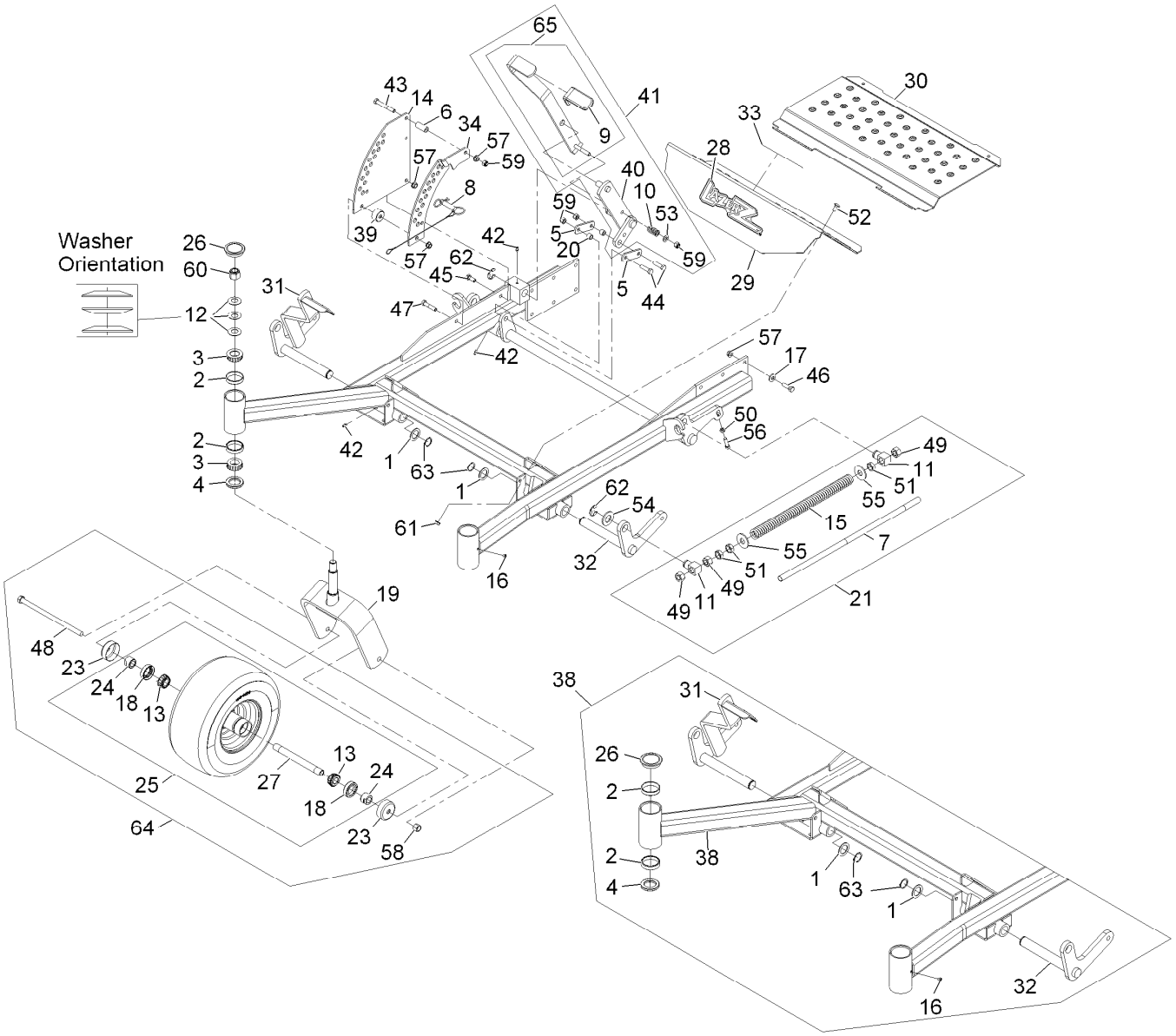


Spindle Assembly

Ref.	Part Number	Qty.	Description
2	92-5581	3	Ring-Retaining
3	103-3037	3	Bushing,Splined
5	103-5895	12	O-Ring
6	3296-39	18	Nut-Nyloc 3/8-16
7	103-9504	3	Guard,Bottom
8	103-9506	3	Spacer,Bearing
9	103-9522	3	Spacer,Splined Stepped
10	103-9523	3	Spacer,Splined
11	103-9539	3	ASM,Cutter Housing
14	109-0764	3	ASM,Housing W/Studs
16	109-2102	3	Asm, Cutter Housing Complete
17	109-7033	3	Nut-Flange 5/8-18 Centerlock
21	109-0916	3	Nut, Spindle 7/8-14

Ref.	Part Number	Qty.	Description
22	109-0929	3	Sheave-Blade Drive
29	109-6465	3	Blade,High Lift Notched 24.75
29	103-9622	3	Blade,Low Lift 24.75
29	103-9625	3	Blade,Medium Lift 24.75
29	103-9623	3	Blade, High Lift Solid 72"
29	109-6465	3	Blade,High Lift Notched 24.75
29	109-5879	3	Blade,Mulch 24.75 ●
29	103-9631	3	Blade,Extreme 24.75
30	109-6881	3	Spindle,Double Spline ■
31	109-6917	3	ASM,Spindle Housing
32	109-9220	3	Screw-Sems 1/2-20 X 2.19
33	109-2064	6	ASM, Bearing W/Orings

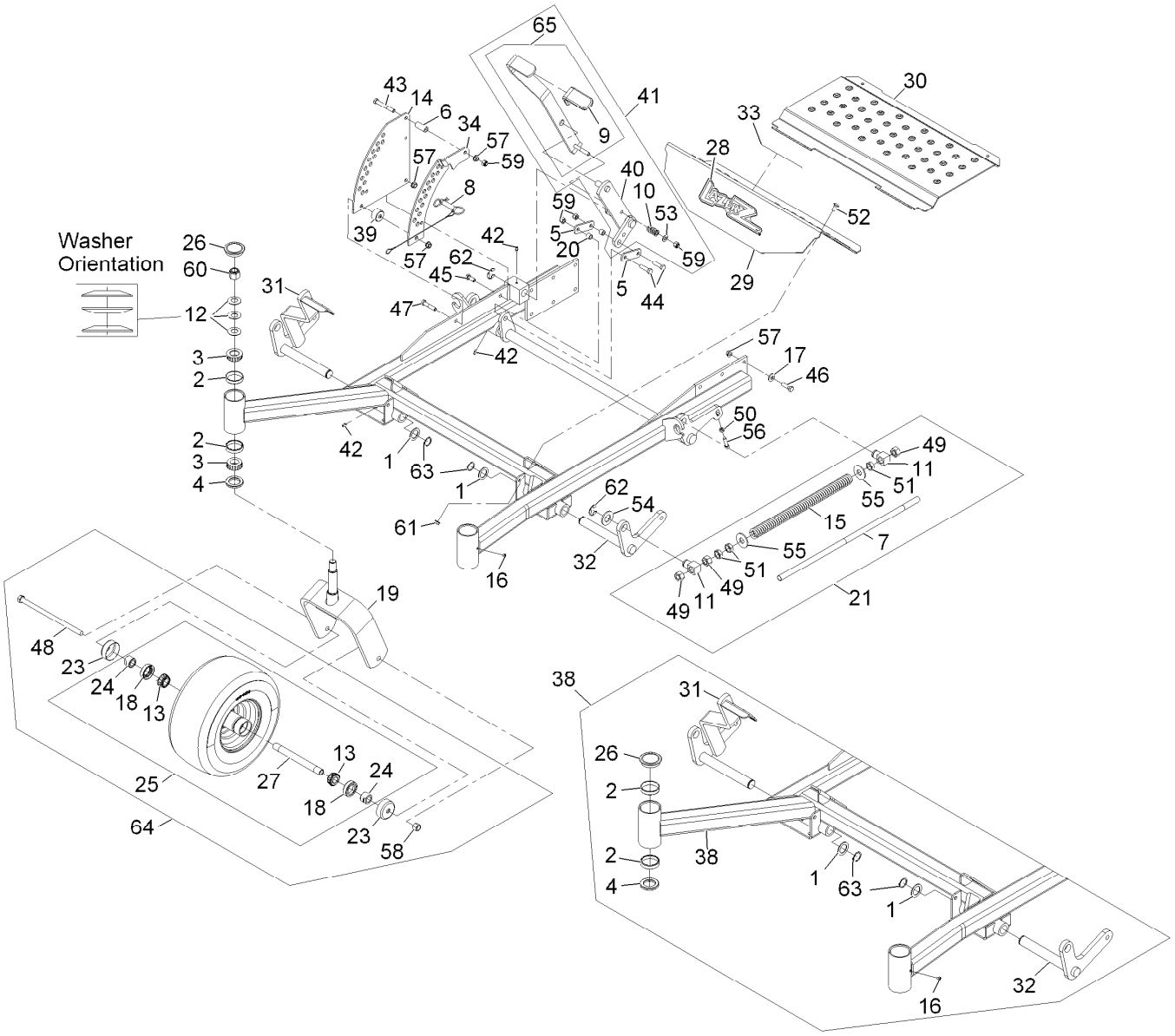
● Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.
■ Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize). See operator s manual for locations.



Front Frame Assembly

Ref.	Part Number	Qty.	Description
1	1-523157	2	Washer
2	1-543508	4	Cup-Bearing Tapered Roller
3	1-543509	4	Cone-Bearing Tapered Roller
4	1-543511	2	Seal-Grease
5	1-633068	2	Arm-Lift, Deck
6	1-633082	1	Bushing
7	1-633096	2	Rod-Lift, Deck
8	1-633097	1	Pin-Hitch (W/Lanyard)
9	1-633295	1	Grip-Lever, Lift
10	1-633325	1	Spring-Compression
11	1-633441	4	Swivel-Deck Mount, Rear
12	1-633508	6	Washer-Spring Disc
13	1-633585	4	Bearing-Cone Tapered Roller
14	1-633889-01	1	Plate-Lift, Deck
15	109-4963	2	Spring,Deck Support
16	1-811010	2	Plug
17	98-5975	12	Washer-Spring Disc 3/8
18	103-0063	4	Seal-Double Lip
19	103-1474-01	2	Caster-Fork
20	103-1918	2	Bushing
21	109-4995	2	ASM,Front Frame Spring
23	103-2768	4	Guard-Seal
24	103-3051	4	Spacer-Nut ●
25	109-9125	2	Wheel And Tire ASM
26	103-4882	2	Cap-Grease
27	103-5156	2	Axle-Caster
28	103-3113	1	Decal,Lazer Model
29	109-1903	1	ASM, Floorpan Front W/Decals
30	103-8276-01	1	Floorpan, Lift Out
31	103-9740-01	1	Wld,Front Lift W/Lever
32	103-9741-01	1	Wld,Front Lift Shaft-LH
33	116-3303	1	Decal-Slope
34	108-7759-01	1	Plate-Lift, Deck
38	109-2074	1	Asm, Front Frame
39	109-3193	1	Spacer

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

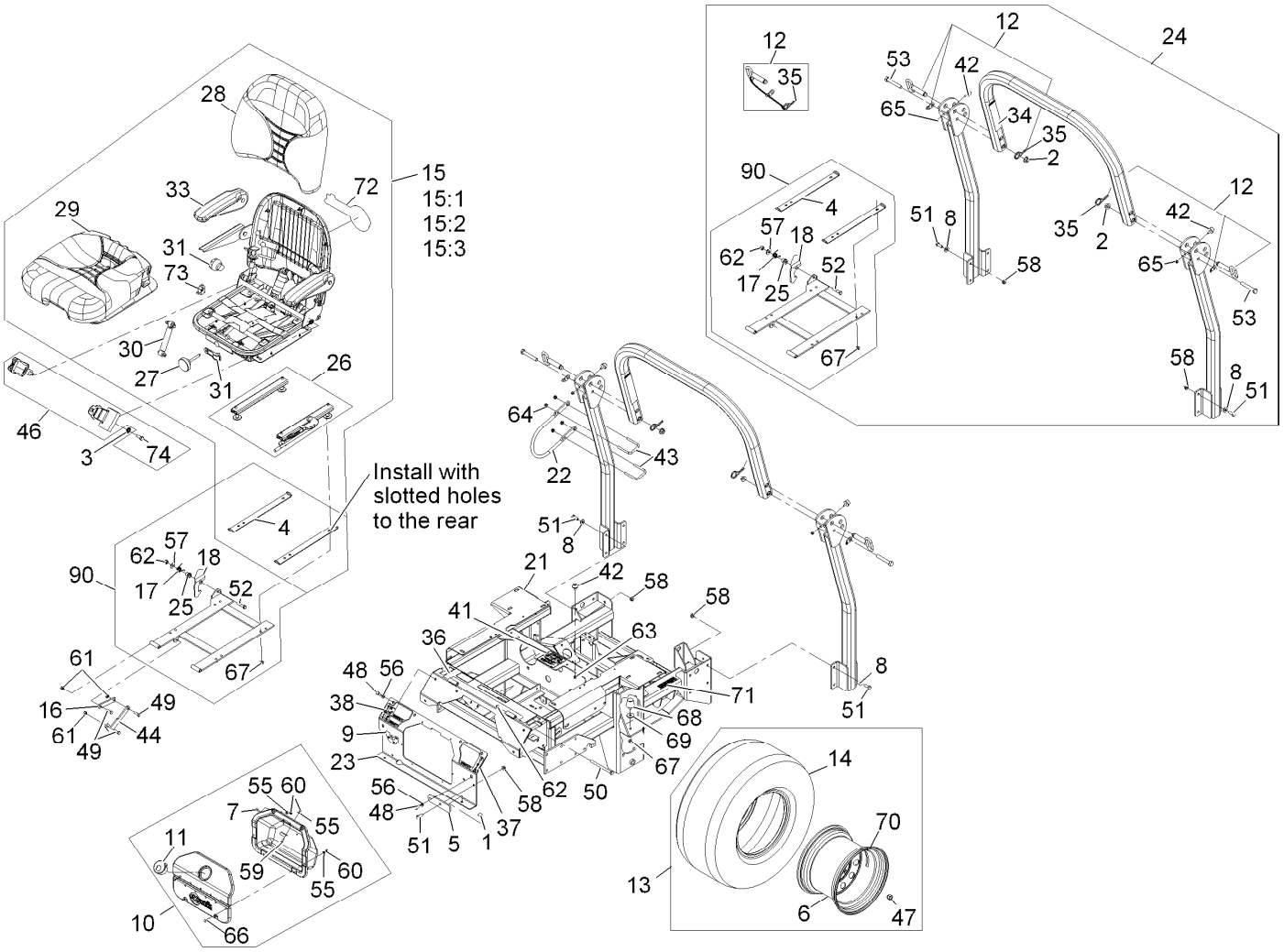


Front Frame Assembly (continued)

Ref.	Part Number	Qty.	Description
40	109-4487	1	Wld,Arm Deck Lift
41	109-4488	1	ASM,Deck Lift Handle
42	302-19	5	Zerk-1/4-28 Str
43	323-13	1	Screw-HH 3/8-16 X 2 3/4
44	323-29	2	Screw-HH 3/8-16 X 1 3/8
45	323-5	1	Screw-HH 3/8-16 X 7/8
46	323-7	12	Screw-HH 3/8-16 X 1 1/4
47	323-9	1	Screw-HH 3/8-16 X 1 3/4
48	325-39	2	Screw-HH 1/2-13 X 9 1/2
49	3217-11	6	Nut-Hex 5/8-11
50	3218-2	2	Nut-Jam 5/16-18
51	3218-6	6	Nut-Jam 5/8-11
52	3230-1	4	Bolt-Carriage 5/16-18 X 3/4

Ref.	Part Number	Qty.	Description
53	3256-24	1	Washer-3/8 Sae
54	3256-29	4	Washer-7/8 Sae
55	3256-7	4	Washer-5/8 Std
56	3274-18	2	Screw-Sh 5/16-18 X 1 1/4
57	3290-357	15	Nut-Whizlock 3/8-16
58	3296-23	2	Nut-Nyloc 1/2-13
59	3296-39	4	Nut-Nyloc 3/8-16
60	3296-51	2	Nut-Nyloc 3/4-10
61	32128-20	4	Nut-Whizlock 5/16-18
62	32151-103	5	E-Ring
63	32151-29	2	Ring-Retaining
64	109-9127	2	Wheel & Tire ASM
65	103-2084	1	Lift Lever/Grip ASM

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



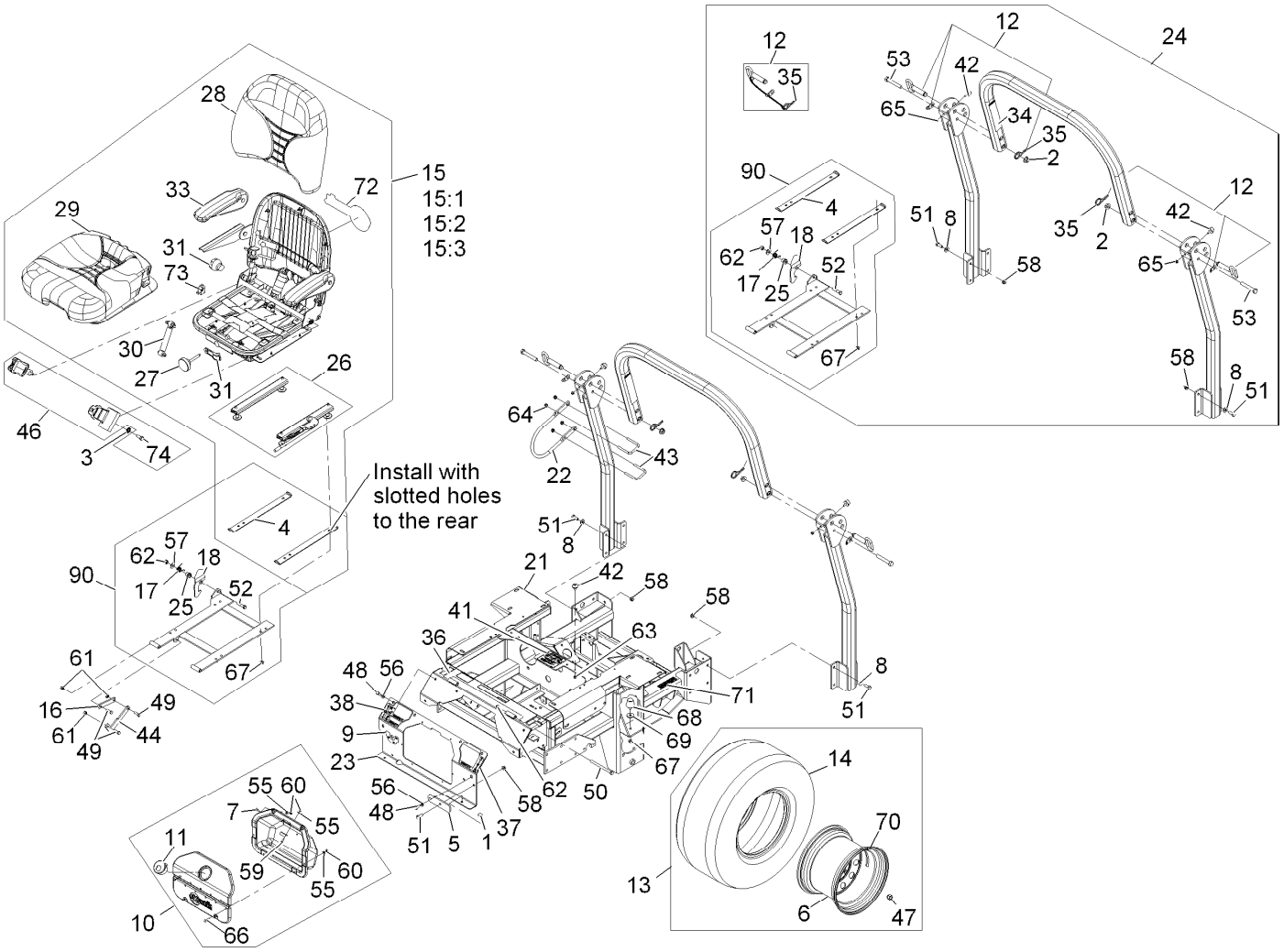
Main Frame Assembly

Ref.	Part Number	Qty.	Description
1	1-513658	2	Bumper
2	32128-23	2	Nut-Hex 1/2-13 Side Lock
3	1-603610	2	Washer-Spring Disc 7/16
4	1-653282-03	2	Stop/Spacer-Seat
5	1-633964-03	1	Stop-Brake, Park
6	109-3156	2	Rim
7	1-803075	2	Screw-Truss Head #10-24 X 3/4
8	98-5975	8	Washer-Spring Disc 3/8
9	103-0261	1	Decal-Valve, Fuel
10	103-3666	1	ASM,Cubby
11	103-3790	1	Latch, Cubby Door
12	103-4553	2	Pin-Fold, ROPS
13	109-3157	2	Wheel And Tire ASM
14	103-4963	2	Tire
15	116-1080	1	Seat, Suspension ■
15:1	109-3343	1	Spring And Saddle Kit
15:2	109-3344	1	Back Panel Kit
15:3	109-3345	1	Weight Adjust Kit

Ref.	Part Number	Qty.	Description
16	103-5161	2	Link-Stop, Seat
17	103-5519	1	Spring-Torsion, Latch
18	103-5520	1	Catch-Latch, Single
21	109-3984	1	ASM,Kdxs Engine Deck W/Decals
22	103-7599-03	1	Guard
23	109-2075	1	Asm, Console W/Decals
24	109-0060	1	Kit, 06 Xs ROPS ●
25	107-0075	1	Bushing
26	107-1880	1	Seat Track Kit
27	107-1881	1	Knob Kit
28	107-1882	1	Back Cushion Kit
29	107-1883	1	Bottom Cushion Kit
30	116-0998	1	Shock Absorber Kit
31	107-1885	1	Weight Indicator Kit
33	107-1887	2	Pad-Armrest
34	107-2102	1	Decal-Warning, Folding ROPS
35	107-3155	2	Hairpin

● Includes seat belt assembly

■ Includes seat wiring harness.



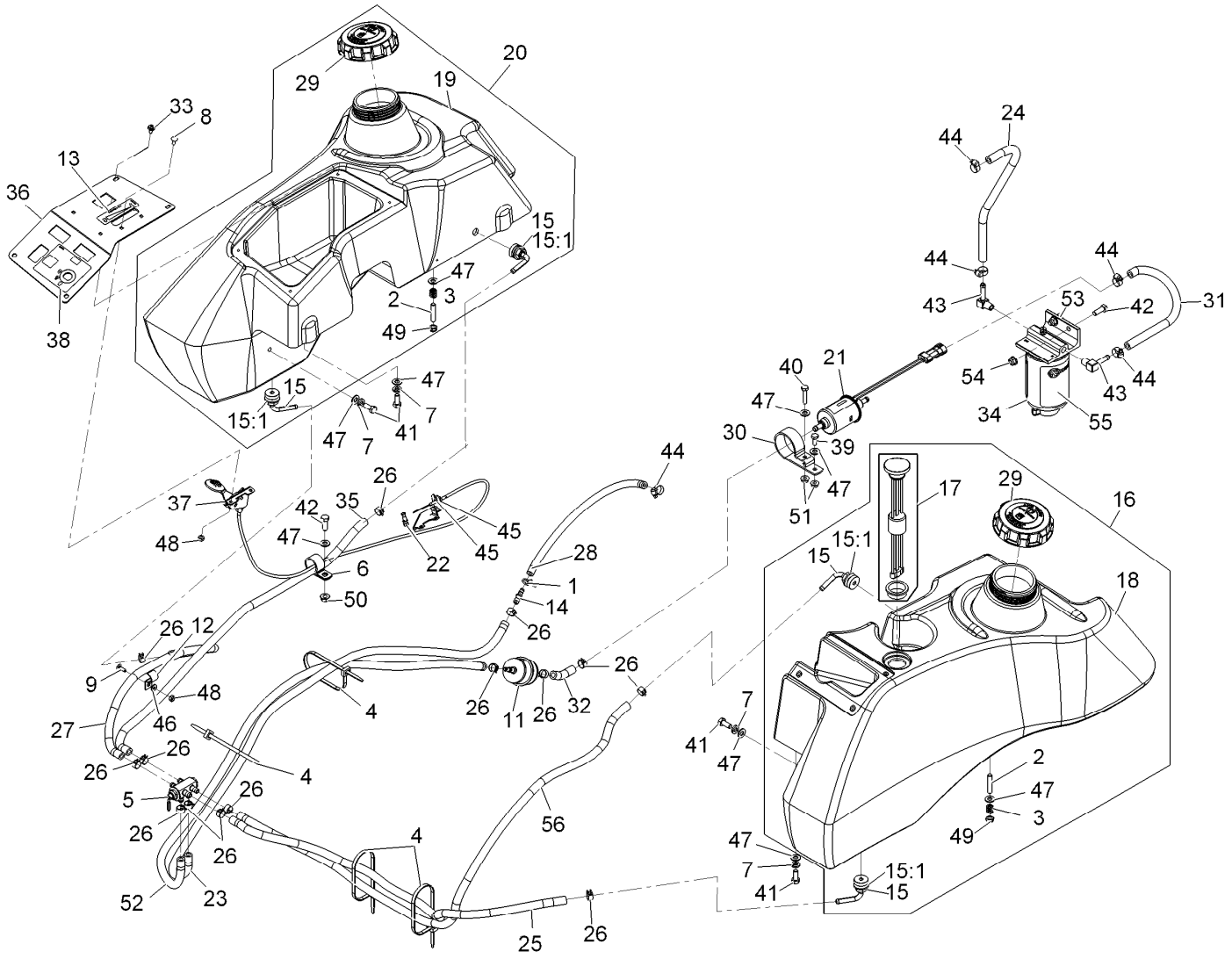
Main Frame Assembly (continued)

Ref.	Part Number	Qty.	Description
36	107-9866	1	Decal-Console, Top
37	109-1214	1	Decal,Park Brake
38	109-1215	1	Decal,Deck Height
41	109-2264	1	Decal,Warning
42	109-2365	4	Bumper-Rubber
43	109-2394	2	U-Bolt
44	109-2759	2	Link-Stop, Seat
46	110-0883	1	Retractable Seatbelt Kit
47	242-50	8	Nut-Lug 1/2-20
48	322-3	6	Screw-HH 5/16-18 X 3/4
49	322-5	6	Screw-HH 5/16-18 X 1
50	323-39	2	Screw-HH 3/8-16 X 5
51	323-6	10	Screw-HH 3/8-16 X 1
52	323-9	1	Screw-HH 3/8-16 X 1 3/4
53	325-13	2	Screw-HH 1/2-13 X 3 1/4
55	3256-14	8	Washer-#10 Std
56	3256-23	6	Washer-5/16 Sae
57	3256-4	1	Washer-3/8 Std

Ref.	Part Number	Qty.	Description
58	3290-357	10	Nut-Whizlock 3/8-16
59	3290-500	2	Screw-PPH #10-24 X 5/8
60	3296-2	8	Nut-Nyloc #10-24
61	3296-29	6	Nut-Nyloc 5/16-18
62	3296-39	3	Nut-Nyloc 3/8-16
63	3296-42	2	Nut-Nyloc 1/4-20
64	3296-69	4	Nut-Nyloc 5/16-18
65	3296-73	2	Nut-Nyloc 1/4-20
66	32122-28	4	Screw-Truss HD #10-24 X 1
67	32128-20	5	Nut-Whizlock 5/16-18
68	1-543963	1	Bumper-Rubber
69	63-8410	1	Washer
70	116-2643	2	Decal-Wheel Nut Torque
71	117-2718	1	Decal-Arrester, Spark
72	103-4574	1	Decal,Exmark Logo
73	82-2190	1	Switch
74	3212-4	2	Screw-HH 7/16-20 X 1
90	109-9228	1	Kit,Seat Frame Service ●

● Includes seat belt assembly

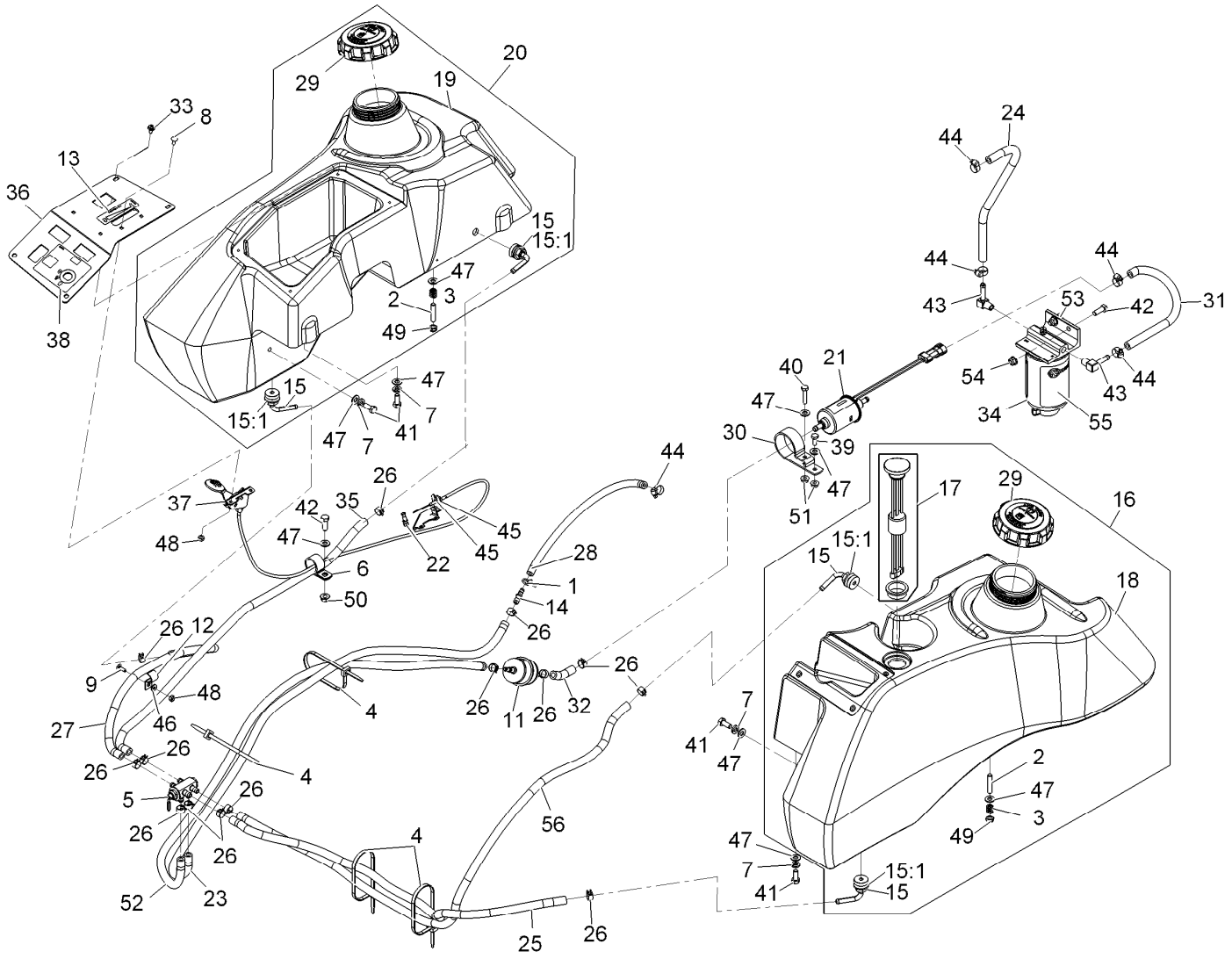
■ Includes seat wiring harness.



Fuel Assembly

Ref.	Part Number	Qty.	Description
1	1-303077	1	Clamp-Fuel Line
2	1-633023	6	Stud-Fuel Tank ■
3	1-633349	6	Spring-Compression
4	1-643115	4	Tie-Cable 11.4
5	116-0973	1	Valve,Fuel Selector 5/16
6	1-643312	1	Clip-Loom
7	1-805005	4	Washer-Lock 5/16 Heavy
8	1-807513	2	Bolt-Carriage #10-24 X 1/2
9	1-807533	1	Bolt-Carriage #10-24 X 5/8
11	112-7836	1	Filter-Inline
12	103-1193	1	Clip-Loom Half
13	103-1798	1	Decal,Throttle Only
14	103-2595	1	Connector-Fuel 1/4 X 5/16
15	116-0968	4	Fitting,Fuel Bulkhead W/O Screen ●
15:1	103-2784	1	O-Ring
16	116-0141	1	ASM,Fuel Tank Lxs LH
17	103-6564	1	Kit-Fuel Gauge
18	116-0974	1	ASM, Fuel Tank Lxs LH
19	116-0975	1	Asm, Fuel Tank Lxs Rh
20	116-0142	1	ASM, Fuel Tank Lxs RH
21	110-8806	1	Pump-Fuel
22	108-5928	1	Swivel-Stop, Cable
23	110-4100	1	Hose-Fuel
24	109-0274	1	Hose-Fuel Line 16"
25	110-9662	1	Hose-Fuel
26	92-2379	14	Clamp-Hose
27	108-3284	1	Hose-Fuel
28	109-0299	1	Hose-Fuel
29	114-5062	2	Cap-Biodiesel
30	110-8817	1	Bracket-Pump, Fuel
31	110-4104	1	Hose-Fuel Line 11"
32	110-0047	1	Hose-Fuel Line 2 3/8"
33	109-2661	4	Screw-PPH #10-24 X 1/2 ▲
34	116-0289	1	Filter,Fuel

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.
■ Use Pro-Lock retaining type, Part no. 1-840023 (.5cc tube) on threads.
▲ Snug fit only on slotted holes, Do Not overtighten, tank must be able to expand.

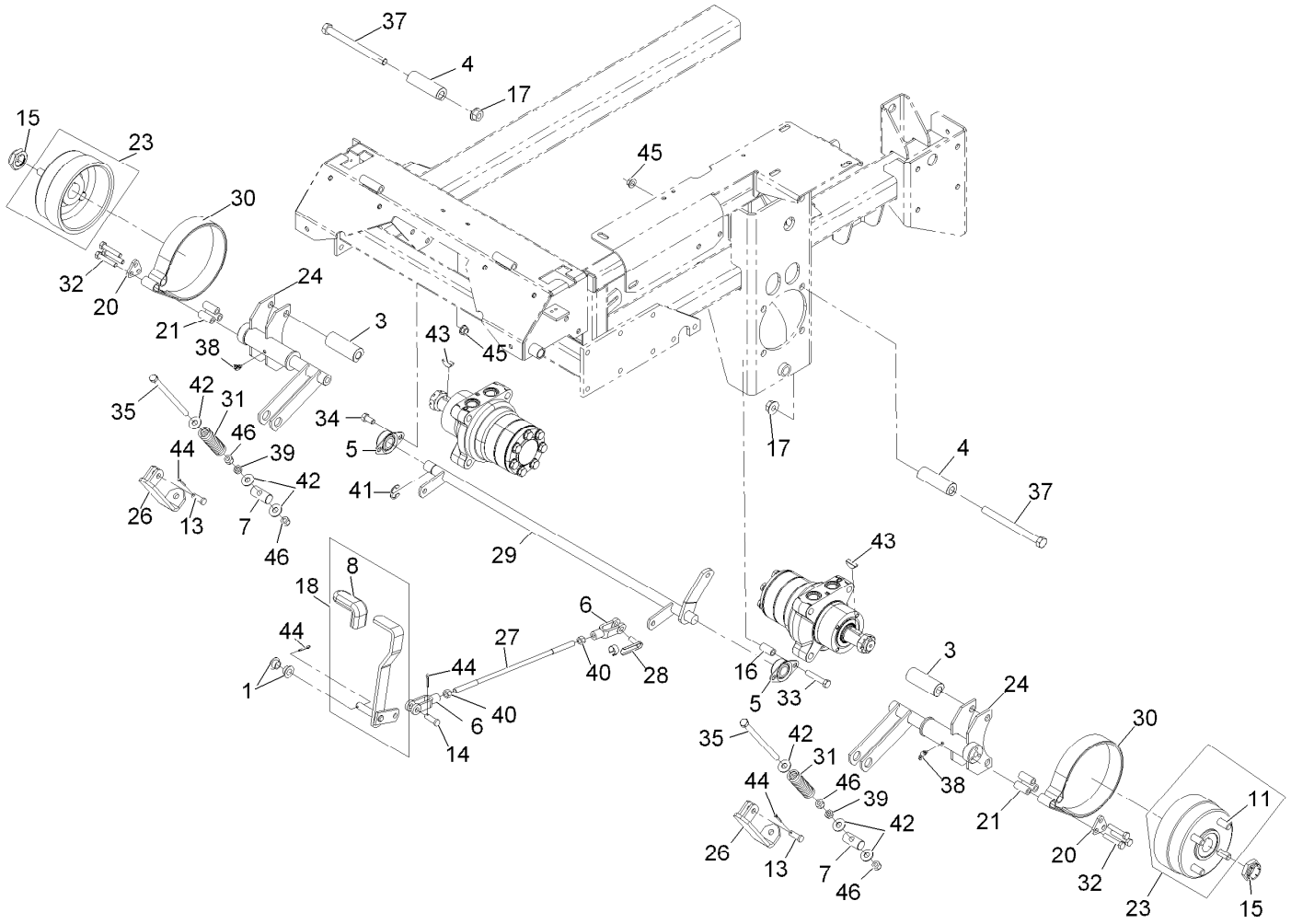


Fuel Assembly (continued)

Ref.	Part Number	Qty.	Description
35	110-6186	1	Hose-Fuel
36	116-5139	1	Asm, Control Panel W/Decals
37	109-6652	1	Cable,Throttle
38	116-5185	1	Decal-Control Panel
39	321-3	1	Screw-HH 1/4-20 X 5/8
40	321-8	1	Screw-HH 1/4-20 X 1 1/4
41	322-3	4	Screw-HH 5/16-18 X 3/4
42	322-4	3	Screw-HH 5/16-18 X 7/8
43	353-707	2	Adapter-90°
44	2412-108	5	Clamp-Hose
45	3220-1	2	Nut-Jam 1/4-28

Ref.	Part Number	Qty.	Description
46	3256-14	1	Washer-#10 Std
47	3256-23	13	Washer-5/16 Sae
48	3296-2	3	Nut-Nyloc #10-24
49	3296-47	6	Nut-Nyloc 5/16-18 Thin
50	32128-20	1	Nut-Whizlock 5/16-18
51	32128-33	2	Nut-Whizlock 1/4-20
52	110-4114	1	Hose-Fuel
53	116-0290	1	ASM,Fuel Filter
54	104-8300	2	Nut-Nyloc 5/16-18 Flg
55	116-1559	2	Decal,Exmark Filter
56	109-0277	1	Hose-Fuel

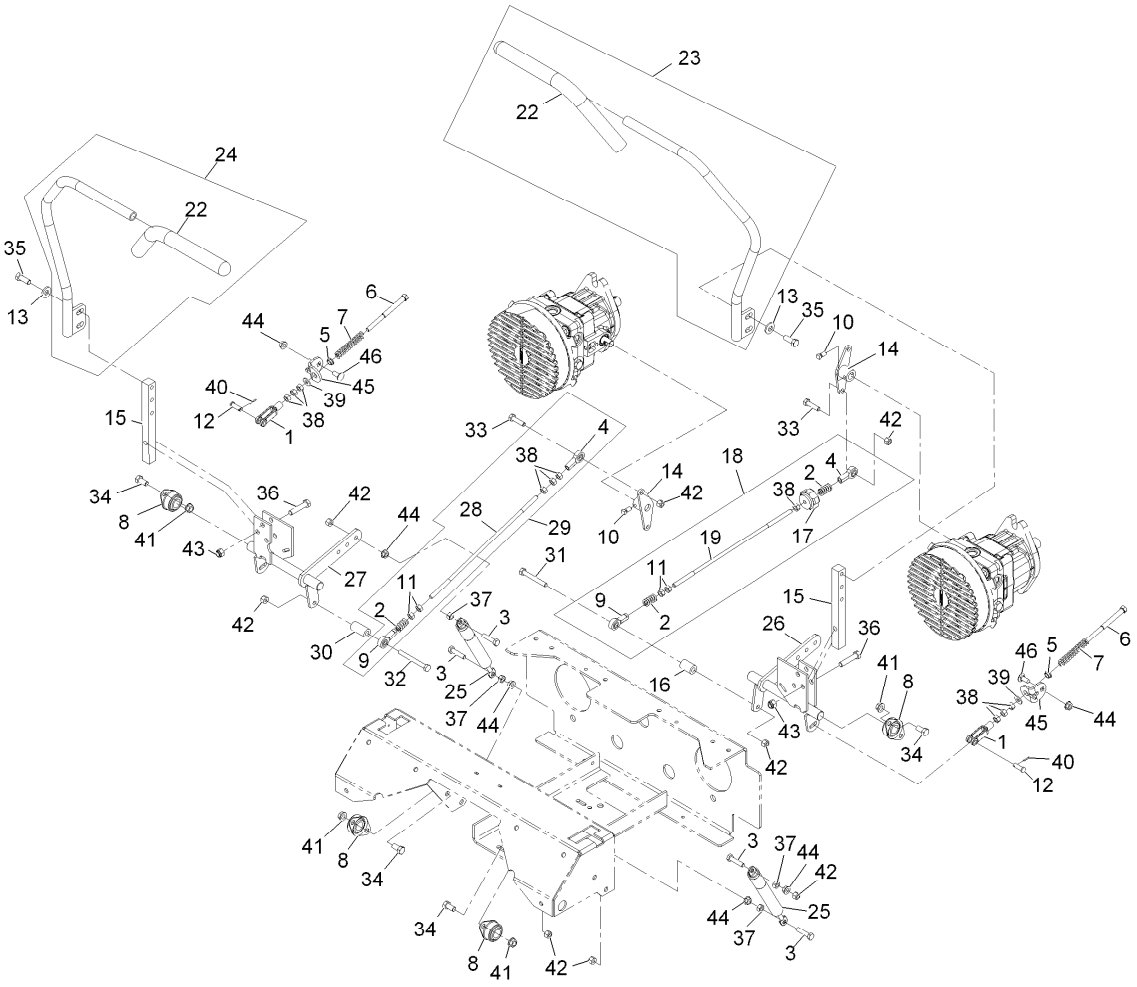
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.
■ Use Pro-Lock retaining type, Part no. 1-840023 (.5cc tube) on threads.
▲ Snug fit only on slotted holes, Do Not overtighten, tank must be able to expand.



Park Brake Assembly

Ref.	Part Number	Qty.	Description
1	1-513140	2	Bearing
3	109-5011	4	Spacer-Wheel, Short
4	109-5012	4	Spacer-Wheel, Long
5	1-633102	2	Bearing-Flanged
6	1-633131	2	Yoke-Linkage, Brake
7	1-633144	2	Pin-Trunion
8	1-633268	1	Grip-Lever
11	1-633926	8	Stud-Wheel
13	1-808284	2	Pin-Clevis
14	1-808285	1	Pin-Clevis 3/8 X 1 1/8
15	116-1399	2	Locknut
16	103-0051	2	Spacer-Retainer, Brake
17	32128-49	8	Nut-Whizlock 1/2-13
18	103-0197	1	Brake Lever And Grip ASM
20	103-0374	2	Retainer-Band, Brake
21	103-0384	6	Spacer
23	116-2291	2	Hub W/Studs ASM
24	103-0810-03	2	Brake-Wide
26	103-1117-03	2	Linkage-Brake, Lower

Ref.	Part Number	Qty.	Description
27	103-1708	1	Rod-Brake
28	103-2399	1	Pin-Clevis Spring 3/8
29	103-5243-03	1	Shaft-Brake
30	103-9761	2	Band,Brake
31	109-2230	2	Spring-Compression
32	322-9	6	Screw-HH 5/16-18 X 1 3/4
33	323-10	2	Screw-HH 3/8-16 X 2
34	323-4	2	Screw-HH 3/8-16 X 3/4
35	323-58	2	Bolt-HH 3/8-16 X 6 Tap
37	325-20	8	Screw-HH 1/2-13 X 6
38	1481	2	Zerk-45° 1/4-28
39	3218-3	2	Nut-Jam 3/8-16
40	3219-3	2	Nut-Hex 3/8-24
41	32151-48	1	E-Ring
42	3256-4	6	Washer-3/8 Std
43	3257-42	2	Key-Woodruff 5/16 X 1
44	3272-10	4	Pin-Cotter 1/8 X 3/4
45	3290-357	4	Nut-Whizlock 3/8-16
46	3296-39	4	Nut-Nyloc 3/8-16



Motion Controls

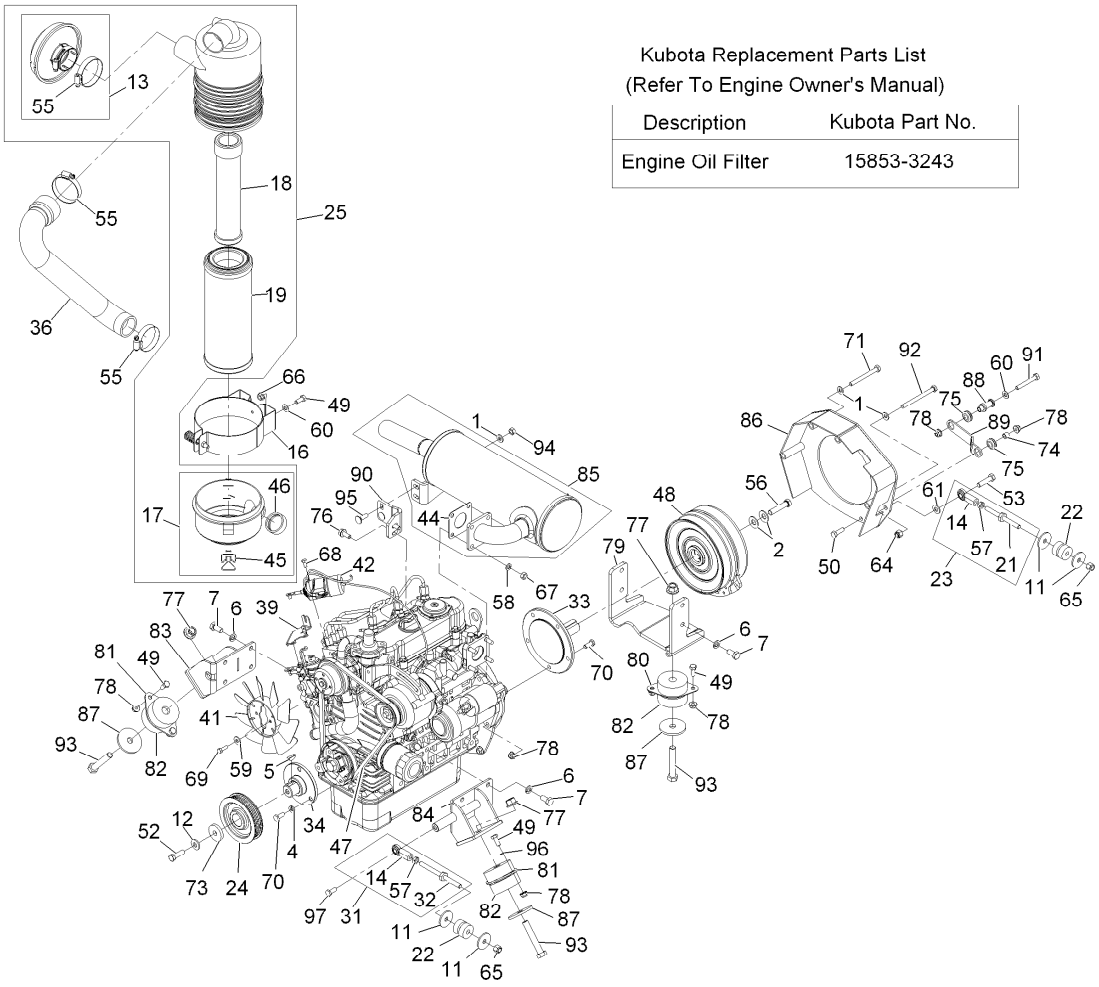
Ref.	Part Number	Qty.	Description
1	1-303105	2	Yoke-Adjustable
2	1-323245	3	Spring-Compression
3	1-403180	4	Screw-HH 5/16-18 X 1 1/4 Sp
4	1-543017	2	Balljoint
5	109-3769	2	Bushing-Nylon, Flanged
6	1-603737	2	Bolt-Neutral Return
7	1-603807	2	Spring
8	1-633102	4	Bearing-Flanged
9	1-633152	2	Balljoint
10	1-803022	2	Setscrew-5/16-18 X 5/8 ●
11	1-804524	4	Nut-Hex 5/16-24 (LH)
12	1-808280	2	Pin-Clevis 5/16 X 1 49/64
13	98-5975	4	Washer-Spring Disc 3/8
14	103-0194-03	2	Arm-Control, Hydro
15	103-0407	2	Arm-Shaft, Control
16	103-1361	1	Spacer
17	103-3060	1	Knob-Tracking
18	103-3062	1	Tracking Rod ASM
19	103-3065	1	Link,Tracking Rod Xp
22	103-3456	2	Grip,Control Lever
23	103-3457	1	Asm, Handle W/Grip LH
24	103-3458	1	Asm, Handle W/Grip RH

Ref.	Part Number	Qty.	Description
25	109-2339	2	Damper-Control, Motion
26	109-3983	1	Control-Motion, LH
27	109-3980	1	Control-Motion, RH
28	103-5182	1	Link,Xp Hydro Connect RH
29	103-5190	1	RH HYD Connect Link ASM
30	103-5192	1	Spacer-Control, HYD
31	322-12	1	Screw-HH 5/16-18 X 2 1/2
32	322-14	1	Screw-HH 5/16-18 X 3
33	322-6	2	Screw-HH 5/16-18 X 1 1/4
34	323-4	8	Screw-HH 3/8-16 X 3/4
35	323-6	4	Screw-HH 3/8-16 X 1
36	323-9	6	Screw-HH 3/8-16 X 1 3/4
37	3217-6	4	Nut-Hex
38	3219-2	10	Nut-Hex 5/16-24
39	3256-2	2	Washer-1/4 Std
40	3272-5	2	Pin-Cotter 3/32 X 1/2
41	3290-357	8	Nut-Whizlock 3/8-16
42	3296-29	8	Nut-Nyloc 5/16-18
43	3296-39	6	Nut-Nyloc 3/8-16
44	32128-20	6	Nut-Whizlock 5/16-18
45	109-3908	2	Tab-Adjustment
46	3230-23	2	Bolt-Carriage 5/16-18 X 3/4 Short Neck

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Kubota Replacement Parts List
(Refer To Engine Owner's Manual)

Description	Kubota Part No.
Engine Oil Filter	15853-3243

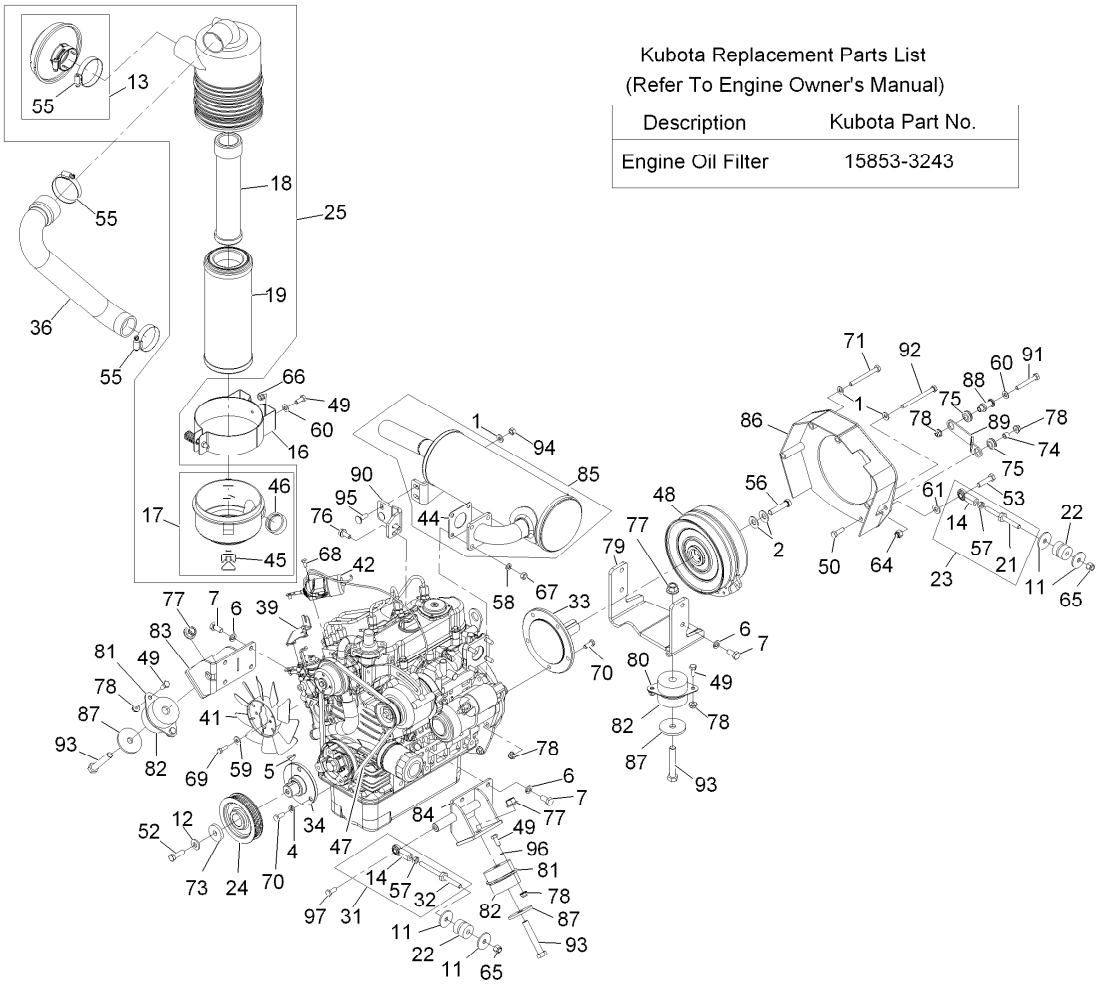


Engine Assembly

Ref.	Part Number	Qty.	Description
1	1-303334	6	Washer-Spring Disc 5/16
2	1-603610	2	Washer-Spring Disc 7/16
4	1-805005	3	Washer-Lock 5/16 Heavy
5	1-807014	1	Key-Woodruff 1/4 X 7/8
6	42-9600	12	Washer-Lock M10
7	63-7790	12	Screw-HH M10-1.25 X 1.25Mm
11	93-6099	4	Washer
12	98-5975	1	Washer-Spring Disc 3/8
13	100-2436	1	Asm-Hood Air Intake W/Clamp
14	103-0608	2	Balljoint
16	103-1058	1	Bracket-Filter, Air
17	103-1060	1	Cover-Filter, Air
18	103-1326	1	Filter-Air, Safety
19	103-1327	1	Filter-Air
21	103-3567	1	Link,Rear A-T Axial
22	103-3568	2	Isolator-Link
23	103-3745	1	Ball Joint Link ASM
24	103-4718	1	Sheave,5K 4"pd Poly-V
25	103-5178	1	Asm-Canister Air Filter W/Hood
31	109-8528	1	Asm, A-T Link
32	103-7544	1	Link, A-T Axial
33	109-9873	1	Shaft,Kubota 902 Stub
34	103-7556	1	Hub,Pump Drive

Ref.	Part Number	Qty.	Description
36	103-7597	1	Hose,Air Intake D902(801598)
39	108-5922	1	Bracket-Support, Throttle
41	109-0789	1	Fan,Cooling 7"
42	109-1211	1	Solenoid,Fuel
44	99-8343	1	Gasket-Muffler
45	99-3174	2	Clip-Cleaner, Air
46	109-2820	1	Ejector-Air Cleaner
47	109-2901	1	Belt,Kubota 902 Alt
48	116-1610	1	Clutch, Cms250 Kd
49	322-3	8	Screw-HH 5/16-18 X 3/4
50	322-5	1	Screw-HH 5/16-18 X 1
52	323-7	1	Screw-HH 3/8-16 X 1 1/4
53	323-8	1	Screw-HH 3/8-16 X 1 1/2
55	2412-42	3	Clamp-Hose
56	3212-8	1	Screw-HH 7/16-20 X 2 ●
57	3220-3	2	Nut-Jam 3/8-24
58	3253-4	4	Washer-Lock 5/16
59	3256-2	2	Washer-1/4 Std
60	3256-23	3	Washer-5/16 Sae
61	3256-24	1	Washer-3/8 Sae
64	3296-39	1	Nut-Nyloc 3/8-16
65	3296-6	2	Nut-Nyloc 3/8-24
66	32128-20	2	Nut-Whizlock 5/16-18
67	33014-00	4	Nut-Hex M8-1.25
68	33113-012	2	Screw-HH M6-1 X 12Mm

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Kubota Replacement Parts List
(Refer To Engine Owner's Manual)

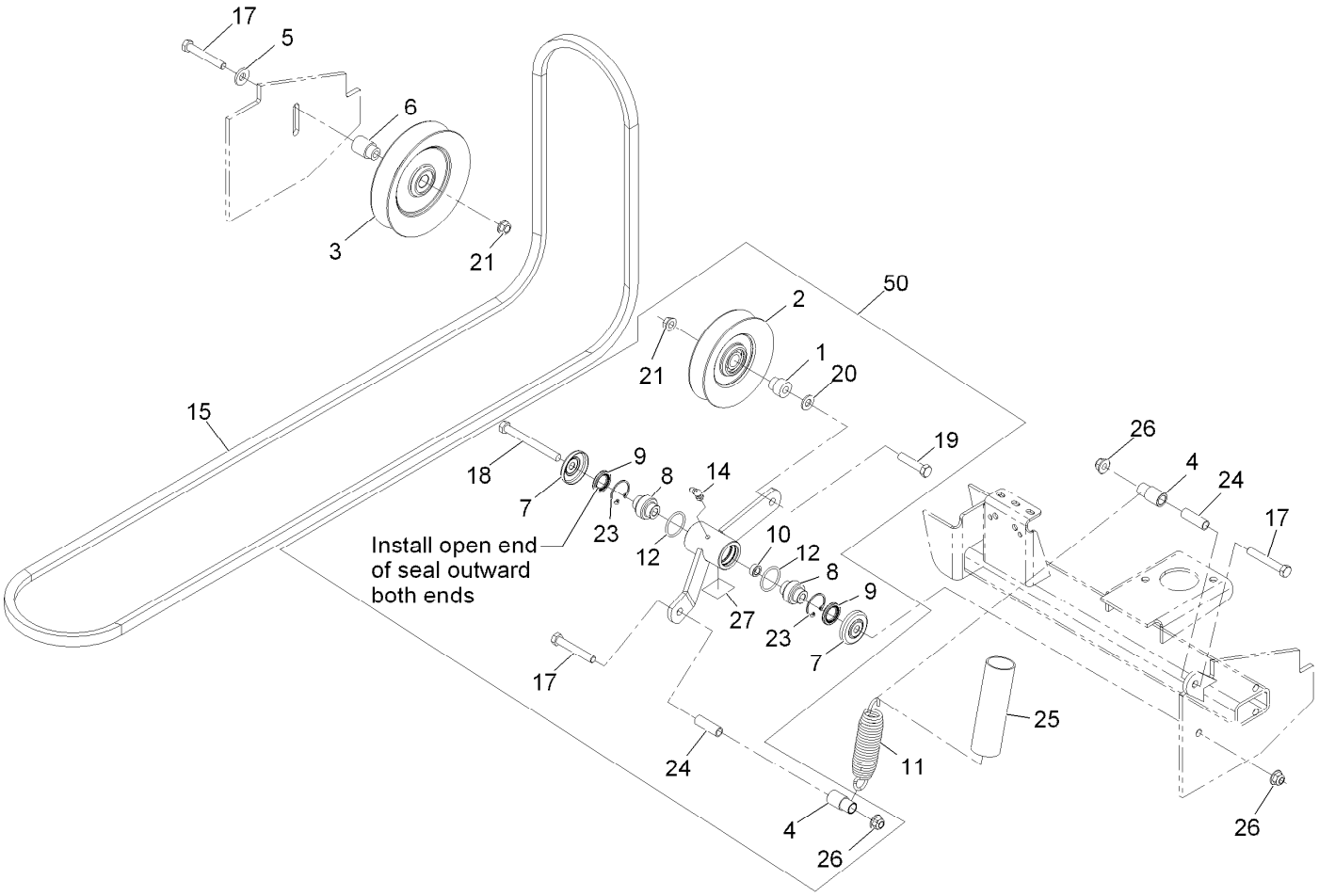
Description	Kubota Part No.
Engine Oil Filter	15853-3243

Engine Assembly (continued)

Ref.	*Part Number*	*Qty.*	*Description*
69	33113-020	2	Screw-HH M6-1 X 20Mm
70	33114-020	8	Screw-HH M8-1.25 X 20Mm ●
71	33114-080	3	Screw-HH M8-1.25 X 80Mm
73	1-543610	1	Washer
74	1-633545	1	Spacer
75	1-633630	2	Grommet
76	95-4184	2	Screw-HHF
77	99-5107	3	Nut-Lock 1/2-13
78	104-8300	9	Nut-Nyloc 5/16-18 Flg
79	116-2638-03	1	Bracket,Engine Mount
80	116-2641-03	1	Flange Asm
81	116-2725-03	2	Flange-11GA
82	116-4433	3	Isolator,Engine
83	116-4513-03	1	Engine Mount-Rh

Ref.	*Part Number*	*Qty.*	*Description*
84	116-4514-03	1	Engine Mount-Lh
85	109-2855	1	Kit, Muffler
86	116-5089-03	1	Wld,Flywheel Cover
87	116-5142	3	Washer
88	116-5295	1	Clutch Standoff
89	116-5296-03	1	Clutch Link
90	116-5342-03	1	Bracket-Muffler
91	322-11	1	Screw-HH 5/16-18 X 2 1/4
92	322-23	1	Screw-HH 5/16-18 X 3 3/4
93	325-12	3	Screw-HH 1/2-13 X 3
94	3217-6	2	Nut-Hex 5/16-18
95	3230-2	2	Bolt-Carriage 5/16-18 X 1
96	3255-8	1	Washer-Lock 5/16 (Ext-Tooth)
97	3235-22	1	Screw-HH, Lock

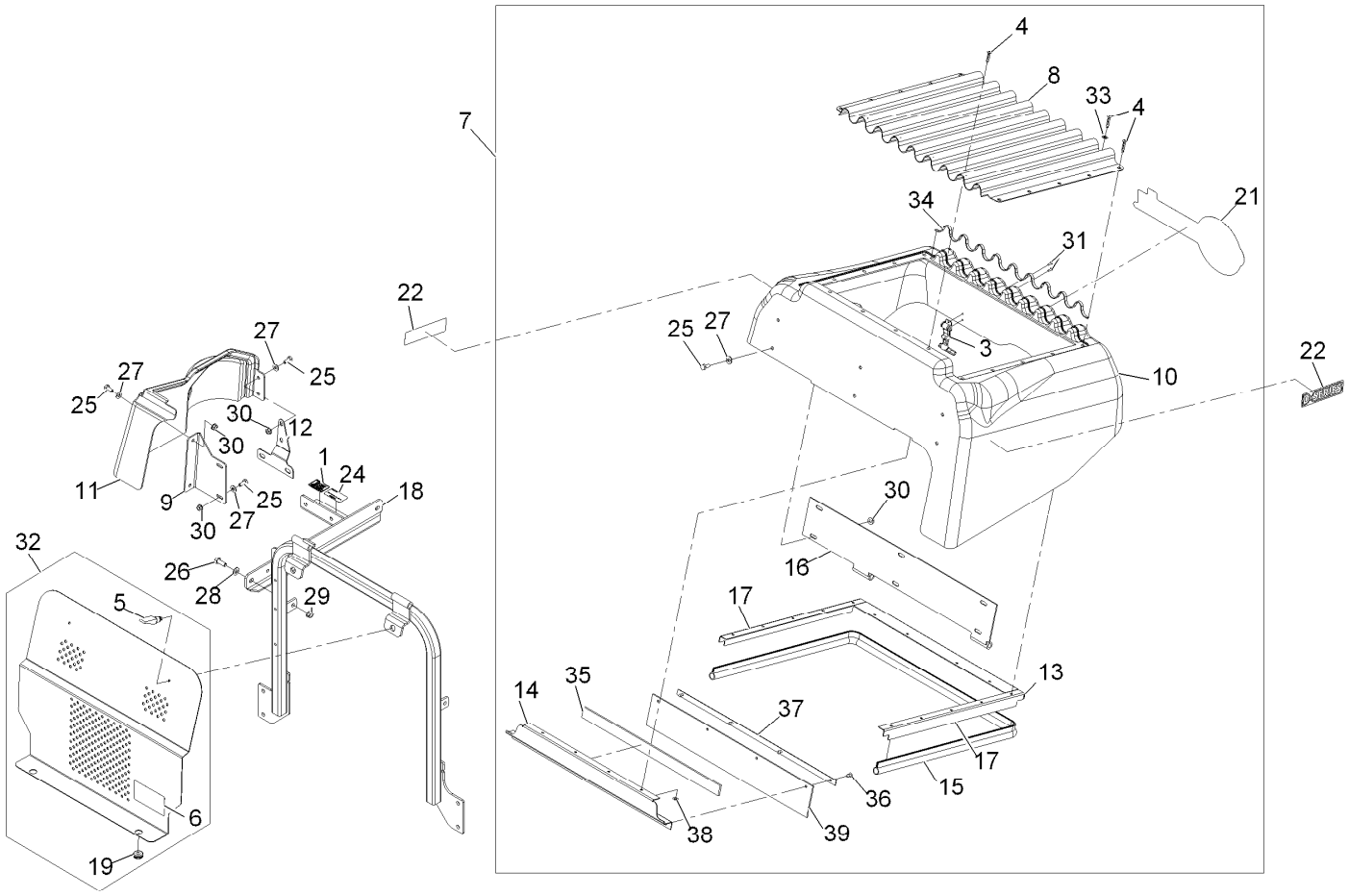
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Engine Deck Assembly

Ref.	Part Number	Qty.	Description
1	1-603496	1	Bushing-Idler
2	1-603805	1	Pulley-Idler
3	1-633166	1	Pulley-Idler
4	109-8866	2	Bushing,Plastic
5	98-5975	1	Washer-Spring Disc 3/8
6	103-2627	1	Bushing-Idler
7	103-2916	2	Guard-Top
8	103-3504	2	Bearing-Spherical
9	103-3506	2	Seal-Single Lip
10	103-5677	1	Spacer
11	116-0608	1	Spring
12	106-7159	2	O-Ring
14	302-40	1	Zerk-90° 1/4-28

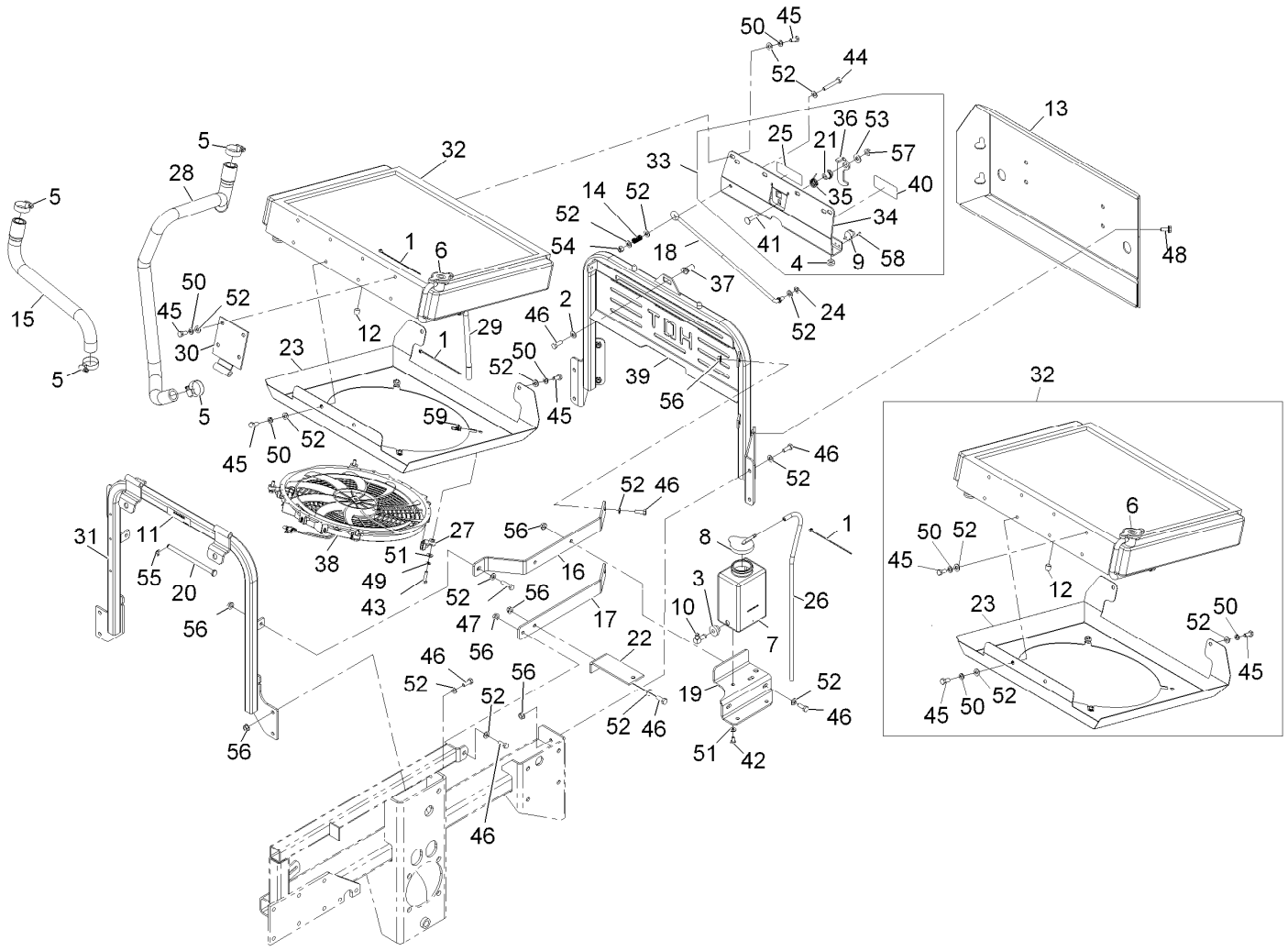
Ref.	Part Number	Qty.	Description
15	109-4199	1	Belt,B 123.2
17	323-12	3	Screw-HH 3/8-16 X 2 1/2
18	323-42	1	Screw-HH 3/8-16 X 3 3/4
19	323-10	1	Screw-HH 3/8-16 X 2
20	3256-24	1	Washer-3/8 Sae
21	109-6658	2	Nut-Nyloc 3/8-16 Flg
23	32120-10	2	Ring-Retaining
24	109-8754	2	Spacer
25	116-0932	1	Dampener,Spring
26	104-8301	3	Nut-Nyloc 3/8-16 Flg
27	103-5858	1	Decal,Grease
50	116-5042	1	Asm, Mule Idler D902



Hood and Panel Assembly

Ref.	Part Number	Qty.	Description
1	1-513746	1	Decal-Muffler
3	1-643188	2	Latch-Rubber
4	1-803072	18	Rivet
5	74-5950	2	Latch
6	116-0127	1	Decal,Hydro Belt Routing
7	116-5304	1	Asm, Hood
8	103-9201-03	1	Screen, Radiator
9	103-9206-03	1	Bracket,Front Cover
10	103-9220	1	Cover, Radiator
11	103-9221	1	Panel, Side
12	103-9222-03	1	Bracket,Rear Cover
13	116-5323-03	1	Mount-Seal Rear
14	116-5302-03	1	Mount-Seal Front
15	116-5325	1	Seal-Trim 54.6
16	103-9226-03	1	Wld, Hinge
17	116-5324-03	2	Mount-Seal Side
18	109-3257	1	ASM,Air Clnr Brkt W/Decals
19	109-0023	2	Grommet
21	109-1801	1	Decal,Exmark

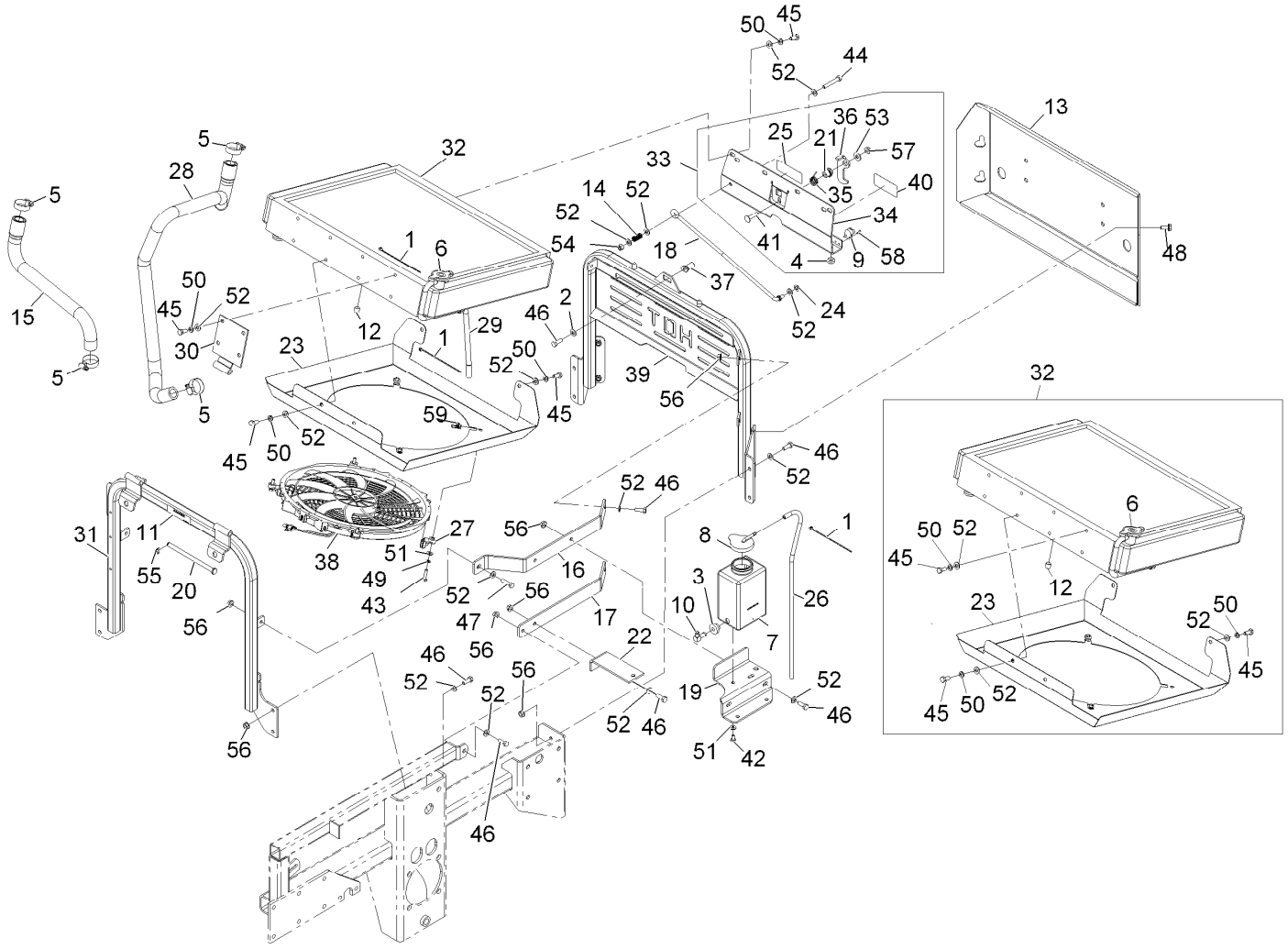
Ref.	Part Number	Qty.	Description
22	116-3895	2	Decal-D-Series
24	110-0806	1	Decal-Caution
25	321-3	12	Screw-HH 1/4-20 X 5/8
26	322-4	1	Screw-HH 5/16-18 X 7/8
27	3256-22	12	Washer-1/4 Sae
28	3256-23	1	Washer-5/16 Sae
29	32128-20	1	Nut-Whizlock 5/16-18
30	32128-33	12	Nut-Whizlock 1/4-20
31	923786	4	Rivet
32	109-3201	1	Asm, Air Deflector W/Decal
33	3256-14	4	Washer-#10 Std
34	116-5349	1	Seal-Rear Screen
35	116-5348	1	Seal-Front Screen
36	1-803073	4	Pop Rivet.187X.188/.25Al(Ad64Abs)
37	116-5319-03	1	Plate-Seal Backup
38	1-303435	4	Washer-Spring Disc 1/4
39	116-5160	1	Seal-Radiator Hood



Cooling Assembly

Ref.	Part Number	Qty.	Description
1	1-303287	3	Tie-Cable 5 1/2 (Small)
2	1-303334	1	Washer-Spring Disc 5/16
3	1-513645	1	Bushing-Valve, Fuel
4	1-513658	2	Bumper
5	1-633989	4	Clamp
6	1-643161	1	Cap-Radiator
7	1-643163	1	Tank-Overflow
8	1-643164	1	Cap-Tank, Overflow
9	1-643189	2	Keeper-Latch, Rubber
10	1-643259	1	Fitting-Elbow
11	98-5954	1	Decal-Missing Cover
12	99-8551	1	Plug-Pipe
13	103-1479-03	1	Wld,Rear Bumper
14	103-6643	1	Spring,Lock Pin
15	103-7532	1	Hose,Radiator Upper D902(801593A)
16	103-7558-03	1	Rib, Top
17	103-7579-03	1	Rib, Bottom
18	103-9207	1	Rod,Prop
19	103-9214-03	1	Bracket
20	103-9218	2	Pin

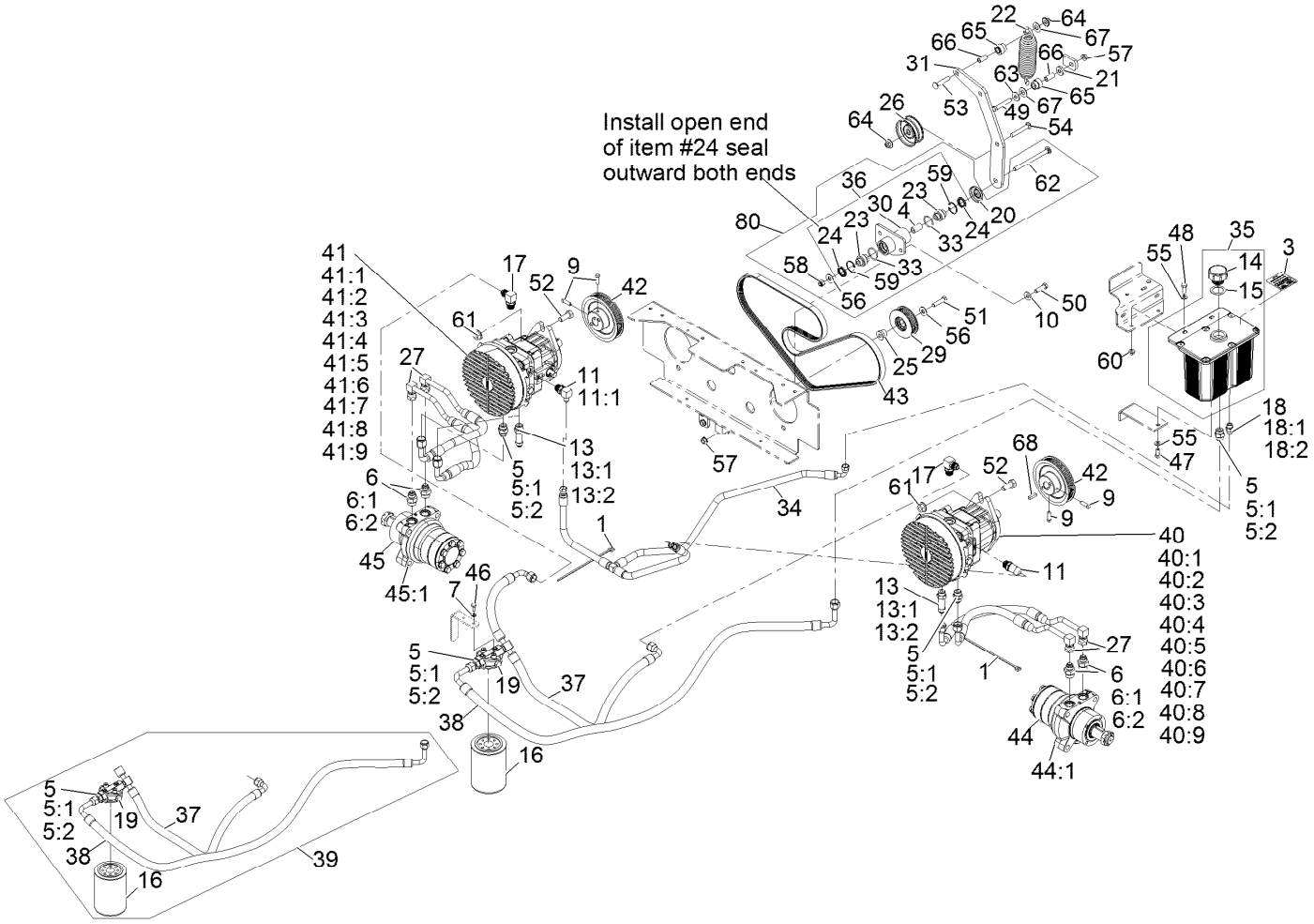
Ref.	Part Number	Qty.	Description
21	107-0075	1	Bushing
22	109-0089-03	1	Bracket, Hydraulic Tank
23	109-8732-03	1	Shroud, Fan
24	109-0917	1	Nut-Push 5/16
25	109-2263	1	Decal, Radiator Assembly
26	109-2669	1	Hose-.25 Id X 22"
27	109-2950	4	Mount,Fan
28	109-3142	1	Hose,Radiator Lower D902
29	109-3143	1	Hose, Overflow
30	109-3179-03	2	Wld,Hinge Plate
31	109-2804	1	ASM, Rad. Mount W/ Decals
32	109-8733	1	Asm, Radiator
33	109-8427	1	ASM-Latch Plate
34	109-8539	1	ASM,Latch Plate S.O.
35	109-8430	1	Spring
36	109-8431	1	Hook,Latch
37	109-8432	1	Pin,Latch
38	109-9195	1	Fan, 14" Electric
39	109-8546-03	1	Wld,Rear Guard
40	110-3842	1	Decal-Antifreeze



Cooling Assembly (continued)

Ref.	Part Number	Qty.	Description
41	112-6950	1	Bolt-Carr 5/16-18 X 1 3/8 Short Neck
42	321-2	2	Screw-HH 1/4-20 X 1/2
43	321-6	4	Screw-HH 1/4-20 X 1
44	322-10	1	Screw-HH 5/16-18 X 2
45	322-3	12	Screw-HH 5/16-18 X 3/4
46	322-4	15	Screw-HH 5/16-18 X 7/8
47	322-6	1	Screw-HH 5/16-18 X 1 1/4
48	3234-47	4	Screw-HH Flg 5/16-18 X 3/4
49	3253-3	4	Washer-Lock 1/4

Ref.	Part Number	Qty.	Description
50	3253-4	12	Washer-Lock 5/16
51	3256-22	6	Washer-1/4 Sae
52	3256-23	31	Washer-5/16 Sae
53	3256-3	1	Washer-5/16 Std
54	3296-29	1	Nut-Nyloc 5/16-18
55	32120-18	2	E-Ring
56	32128-20	15	Nut-Whizlock 5/16-18
57	32128-25	1	Nut-Hex 5/16-18 Side Lock
58	923786	4	Rivet
59	107069	4	Nut-Retainer-Panel 1/4-20



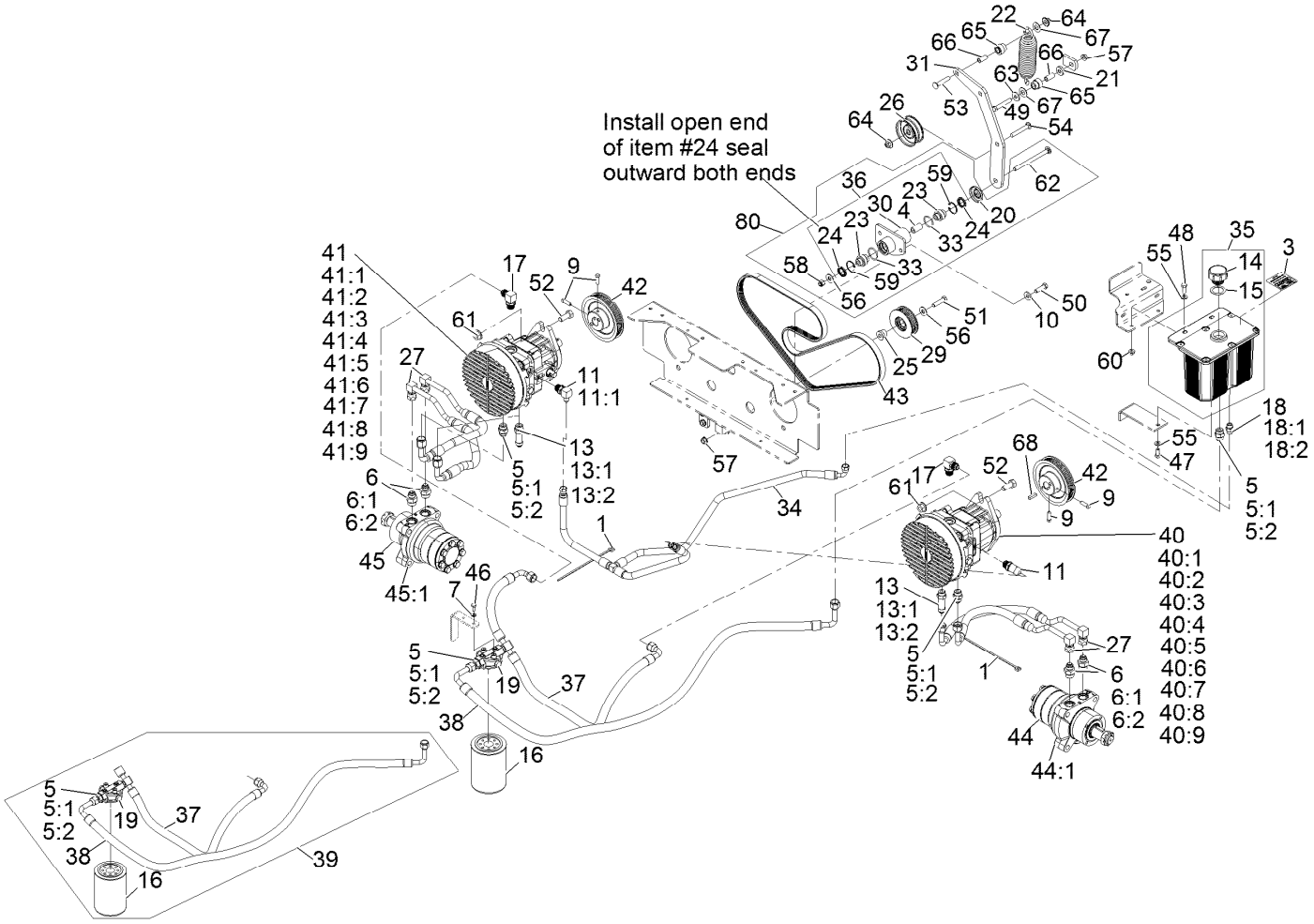
Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	1-303335	2	Tie-Cable 7 15/16 (Large)
3	116-0404	1	Decal-Hydraulic Tank
4	1-603401	1	Spacer
5	1-603990	4	Adapter-Straight ●
5:1	1-603992	1	O-Ring-37 Flare #8
5:2	1-603920	1	O-Ring-Sae #8
6	1-603991	4	Adapter-Straight
6:1	1-603992	1	O-Ring-37 Flare #8
6:2	1-603919	1	O-Ring-Sae #10
7	1-805004	2	Washer-Lock 1/4 Heavy
9	30-1710	4	Setscrew-5/16-18 X 1 ■
10	98-5975	3	Washer-Spring Disc 3/8
11	103-1014	2	Elbow-90°
11:1	1-603920	1	O-Ring-Sae #8
13	103-1940	2	Adapter-Straight
13:1	1-603992	1	O-Ring-37 Flare #8
13:2	1-603920	1	O-Ring-Sae #8
14	103-1948	1	Cap-Reservoir, HYD
15	103-1949	1	Gasket-Cap
16	103-2146	1	Element-Hydraulic Oil Filter
17	103-2153	2	Elbow-90°
18	103-2156	1	Adapter-Straight ●
18:1	103-1020	1	O-Ring-37 Flare #6
18:2	1-603921	1	O-Ring-Sae #6
19	103-2259	1	Head-Filter
20	103-2916	1	Guard-Top

Ref.	Part Number	Qty.	Description
21	103-3186	1	Spacer-Bracket, Guide
22	116-0133	1	Extension-Spring
23	103-3504	2	Bearing-Spherical
24	103-3506	2	Seal-Single Lip
25	103-4566	1	Spacer,Lower Frame Idler
26	116-0888	1	Idler,Flanged
27	103-4679	4	HYD Hose ASM
29	103-4728	1	ASM,Lower Frame Idler
30	103-7559-03	1	Wld, Idler Pivot
31	103-7569-03	1	Arm,Pump Idler
33	106-7159	2	O-Ring
34	109-0087	1	Asm-Case Drain Hose
35	109-0448	1	Tank-Hydraulic
36	109-3036	1	Asm, Pump Idler
37	109-6903	1	ASM, Hose-Pump Inlet
38	109-6904	1	ASM, Hose-Filter Inlet
39	109-6905	1	ASM, Filter HD. W/ Hoses
40	109-7543	1	Pump, LH
40:1	109-8113	1	Kit, Seal Service 21L
40:2	109-8109	1	Kit, Input Shaft 21L
40:3	103-2670	1	Thrust Bearing Kit
40:4	94-1913	1	Cylinder Block ASM
40:5	100-6112	1	Plate-Valve
40:6	116-1739	1	Fan, Pw Pump Cooling
40:7	116-0917	1	Guard, Pw Pump Fan
40:8	109-8110	1	Kit, Input Bearing

● Use a Teflon Pipe Sealant or equivalent on threads.

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

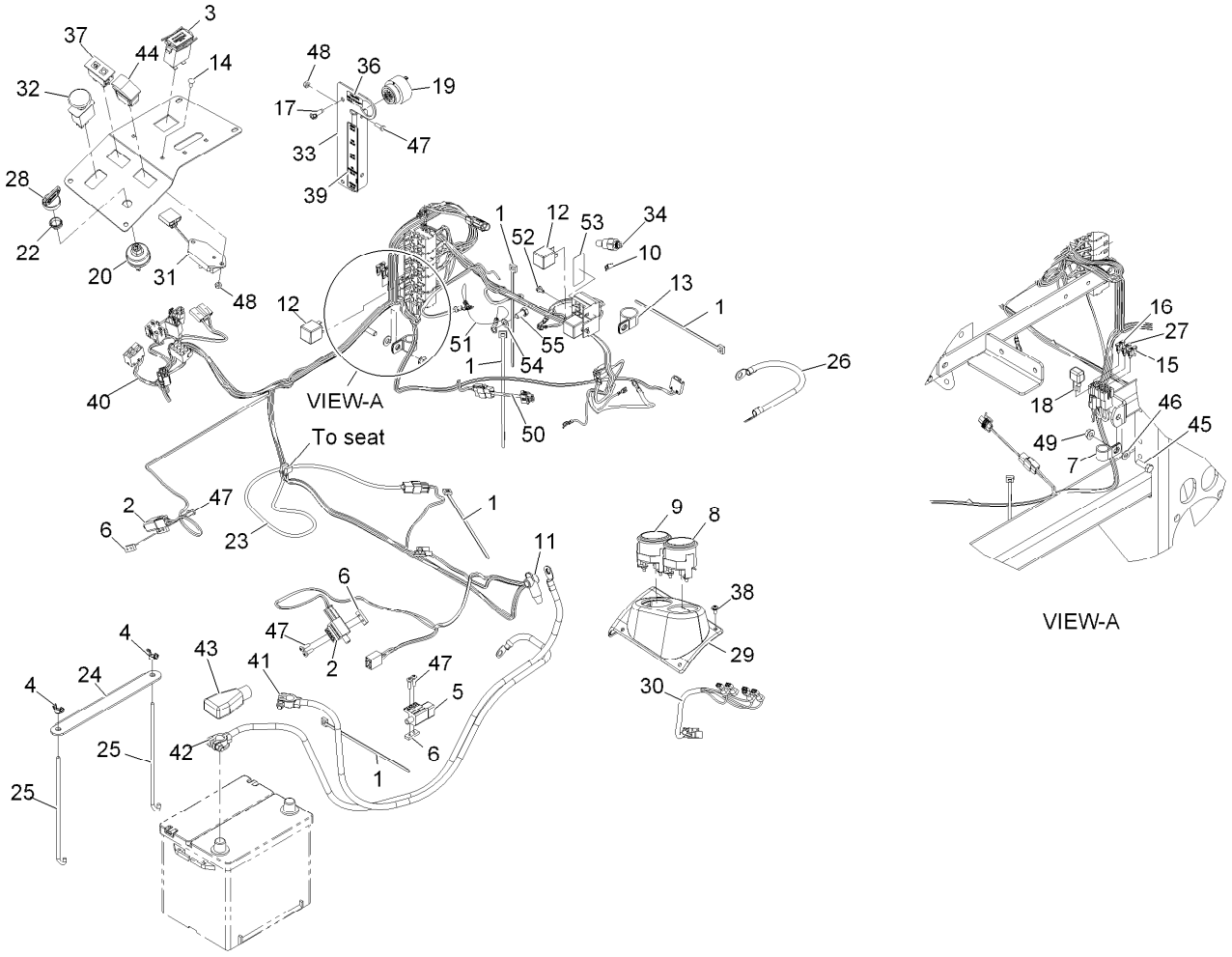


Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description
40:9	106-2053	1	Shock Valve Kit
41	109-7544	1	Pump, RH
41:1	109-8113	1	Kit, Seal Service 21L
41:2	109-8109	1	Kit, Input Shaft 21L
41:3	103-2670	1	Thrust Bearing Kit
41:4	94-1913	1	Cylinder Block ASM
41:5	100-6112	1	Plate-Valve
41:6	116-1739	1	Fan, Pw Pump Cooling
41:7	116-0917	1	Guard, Pw Pump Fan
41:8	109-8110	1	Kit, Input Bearing
41:9	106-2053	1	Shock Valve Kit
42	109-7561	2	Sheave,5K 5.0" Pd Poly-V
43	109-7582	1	Belt, 5K 68.8
44	112-8357	1	HYD Motor ASM (CCW)
44:1	109-5966	1	Wheel Motor Seal Kit
45	112-8358	1	HYD Motor ASM (CW)
45:1	109-5966	1	Wheel Motor Seal Kit
46	321-3	2	Screw-HH 1/4-20 X 5/8
47	322-3	1	Screw-HH 5/16-18 X 3/4
48	322-4	2	Screw-HH 5/16-18 X 7/8
49	323-11	1	Screw-HH 3/8-16 X 2 1/4

Ref.	Part Number	Qty.	Description
50	323-7	3	Screw-HH 3/8-16 X 1 1/4
51	323-8	1	Screw-HH 3/8-16 X 1 1/2
52	325-5	4	Screw-HH 1/2-13 X 1 1/4
53	3231-6	1	Bolt-Carriage 3/8-16 X 2
54	3231-31	1	Bolt-Carriage 3/8-16 X 2 1/2
55	3256-23	3	Washer-5/16 Sae
56	3256-4	2	Washer-3/8 Std
57	3290-357	4	Nut-Whizlock 3/8-16
58	3296-39	1	Nut-Nyloc 3/8-16
59	32120-10	2	Ring-Retaining
60	32128-20	2	Nut-Whizlock 5/16-18
61	32128-49	4	Nut-Whizlock 1/2-13
62	9000784	1	Bolt-Carriage 3/8-16 X 5
63	5-0838	1	Washer
64	109-6658	2	Nut-Nyloc 3/8-16 Flg
65	109-8752	2	Bushing,Plastic
66	109-8753	2	Spacer
67	112-9771	2	Washer-Teflon
68	1-807259	2	Key-Machine 1/4 X 1/4 X 1
80	109-3250	1	Kit,Pump Idler

● Use a Teflon Pipe Sealant or equivalent on threads.
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

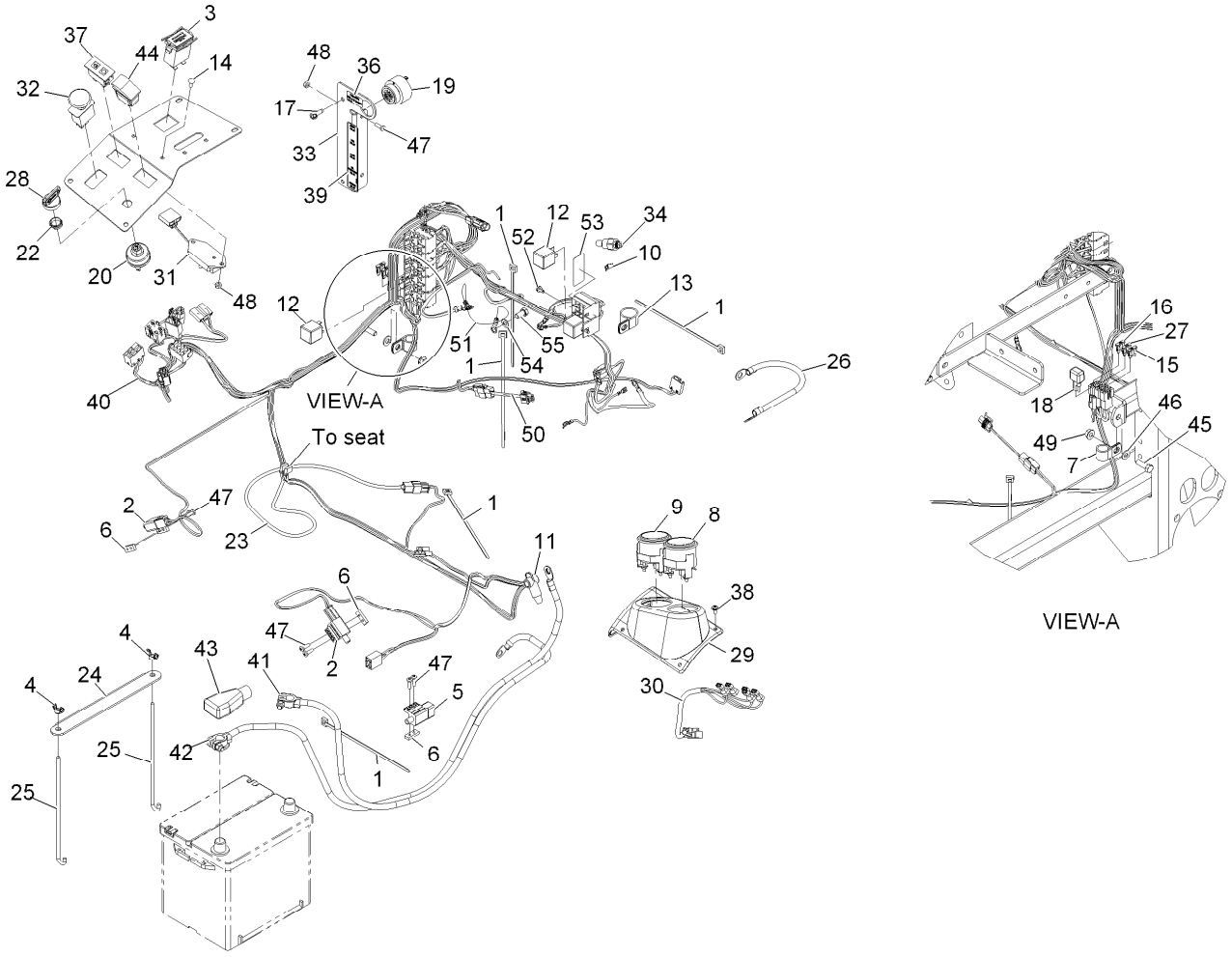


Electrical Assembly

Ref.	Part Number	Qty.	Description
1	1-303335	5	Tie-Cable 7 15/16 (Large)
2	1-513051	2	Switch-N.O.
3	1-513374	1	Meter-Engine Hours
4	1-543792	2	Wingnut-Nyloc 1/4-20
5	1-633111	1	Switch
6	1-633181	3	Plate-Tapped
7	1-633396	1	Clip-Loom 5/8
8	1-643021	1	Gauge-Temperature
9	1-643037	1	Gauge-Voltmeter
10	1-643145	1	Tab
11	103-1420	1	Insulator-Starter
12	1-643275	7	Relay-12Vdc 40 Amp
13	1-643312	1	Clip-Loom
14	1-807513	2	Bolt-Carriage #10-24 X 1/2
15	1-816001	1	Fuse-Blade Type, 20 Amp
16	1-816003	1	Fuse-Blade Type, 30 Amp
17	49-2040	2	Screw-HWH 1/4-20 X 3/4 Tf
18	100-4918	1	Diode-Over Molded
19	103-0205	1	Alarm-Dual Tone 12Vdc
20	103-0206	1	Switch-Ignition W/Keys
22	103-0498	1	Nut-Ignition
23	103-1227	1	Harness-Wiring, Seat
24	103-1311-03	1	Holddown-Battery
25	103-1312	2	Bolt-Holddown

Ref.	Part Number	Qty.	Description
26	103-1349	1	Cable-Engine Negative
27	103-1368	1	Fuse-40 Amp
28	103-2106	1	Key-Exmark Logo
29	103-3684	1	Bezel, Gage Xp LH Tank
30	103-4339	1	Harness-Gauge
31	103-5218	1	Module-Delay, Seat
32	114-0279	1	Switch-PTO
33	109-3495	1	ASM,Relay Brkt W/ Decals
34	103-7886	1	Sender,Temperature ■
36	109-2478	1	Decal
37	109-2488	1	Indicator,Oil/Glow Light
38	109-2661	4	Screw-PPH #10-24 X 1/2
39	109-2951	1	Decal,Relay Kubota
40	116-4977	1	Harness-Wire [diesel]
41	109-3074	1	Cable-Battery Negative
42	109-7607	1	ASM,Positive Battery Cable ●
43	103-1340	1	Insulator-Terminal, Battery
44	110-0811	1	Switch-Rocker
45	322-5	1	Screw-HH 5/16-18 X 1
46	3256-23	1	Washer-5/16 Sae
47	3290-500	8	Screw-PPH #10-24 X 5/8
48	3296-2	4	Nut-Nyloc #10-24
49	32128-20	1	Nut-Whizlock 5/16-18

● Includes insulators
■ Use a Teflon Pipe Sealant or equivalent on threads.
▲ Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.



Electrical Assembly (continued)

Ref.	Part Number	Qty.	Description
50	110-8808	1	Harness-Wire ▲
51	116-5163	1	Ground Wire ASM
52	104-2065	2	Screw-HWH #10-24 X 3/8
53	116-5074	1	Decal-Relay Diesel
54	3255-8	1	Washer-Lock 5/16 (Ext-Tooth)
55	33114-016	1	Screw-HH M8-1.25 X 16Mm

● Includes insulators
■ Use a Teflon Pipe Sealant or equivalent on threads.
▲ Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:

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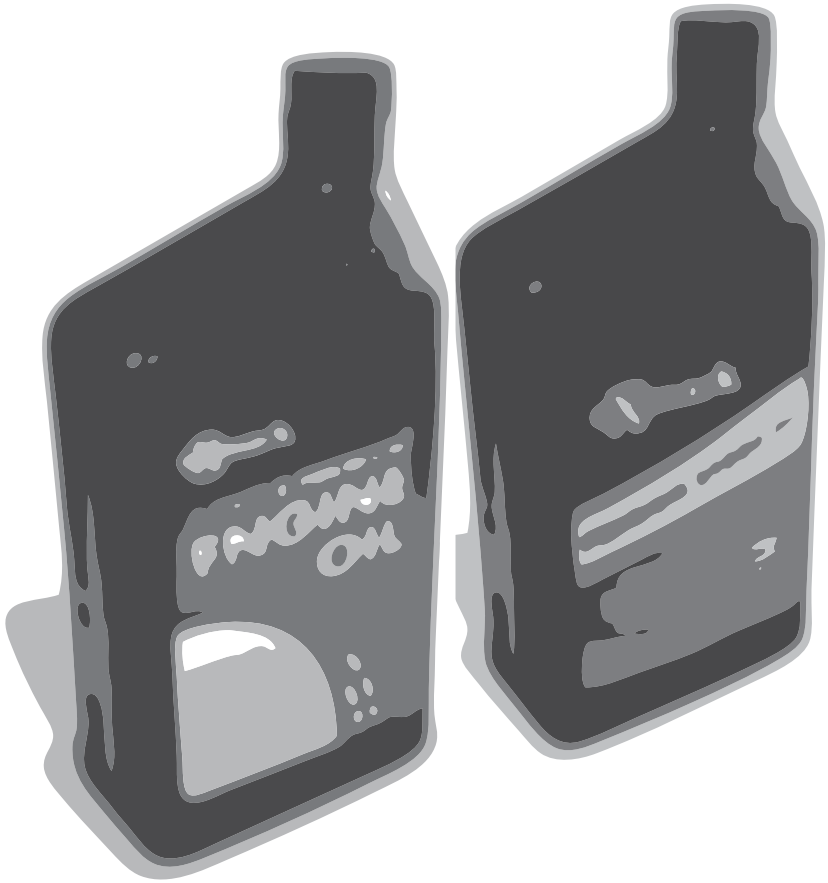
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TRASH CONTAINER
ULTRA VAC COLLECTION SYSTEM
ULTRA VAC QUICK DISPOSAL SYSTEM
WEATHER CAB

WALK-BEHIND ACCESSORIES AND OPTIONS

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*Some accessories and options not available for some models.

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