



**Count on it.**

**Parts Catalog**

**4045 Directional Drill**

Model No. 23825—Serial No. 313000001 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# List of Abbreviations

**AR:** as required

**ASM:** assembly

**BBC:** blade brake control

**BHTF:** button head thread forming

**CARR:** carriage

**CCW:** counter clockwise

**CW:** clockwise

**DEG:** degrees

**DPA:** Dual Point Adjustment

**ECM:** electronic control module

**EXT:** external

**FH:** flat head

**GA:** gauge

**HD:** heavy-duty

**HF:** hex flange

**HH:** hex head

**HHF:** hex head flange

**HHFTF:** hex head flange thread forming

**HJ:** hex jam

**HLH:** hex lag head

**HOC:** height-of-cut

**HP:** high pressure

**HSBH:** hex socket button head

**HSFH:** hex socket flat head

**HSH:** hex socket head

**HWH:** hex washer head

**HWHTF:** hex washer head thread forming

**HYD:** hydraulic

**LH:** left hand

**LP:** low pressure

**LPG:** Liquefied Petroleum Gas

**NI:** nylon insert

**NPTF:** national pipe thread fine

**PFH:** phillips flat head

**PPH:** phillips pan head

**PPHTF:** phillips pan head thread forming

**PRH:** phillips round head

**PTH:** phillips truss head

**PTO:** power-take-off

**RH:** right hand

**ROPS:** roll-over protection system

**RRB:** rear roller brush

**SFH:** slotted fillister head

**SHH:** slotted hex head

**SHWH:** slotted hex washer head

**SPH:** slotted pan head

**SQH:** square head

**SRH:** slotted round head

**STD:** standard

**TAP:** self tapping

**TTH:** torx truss head

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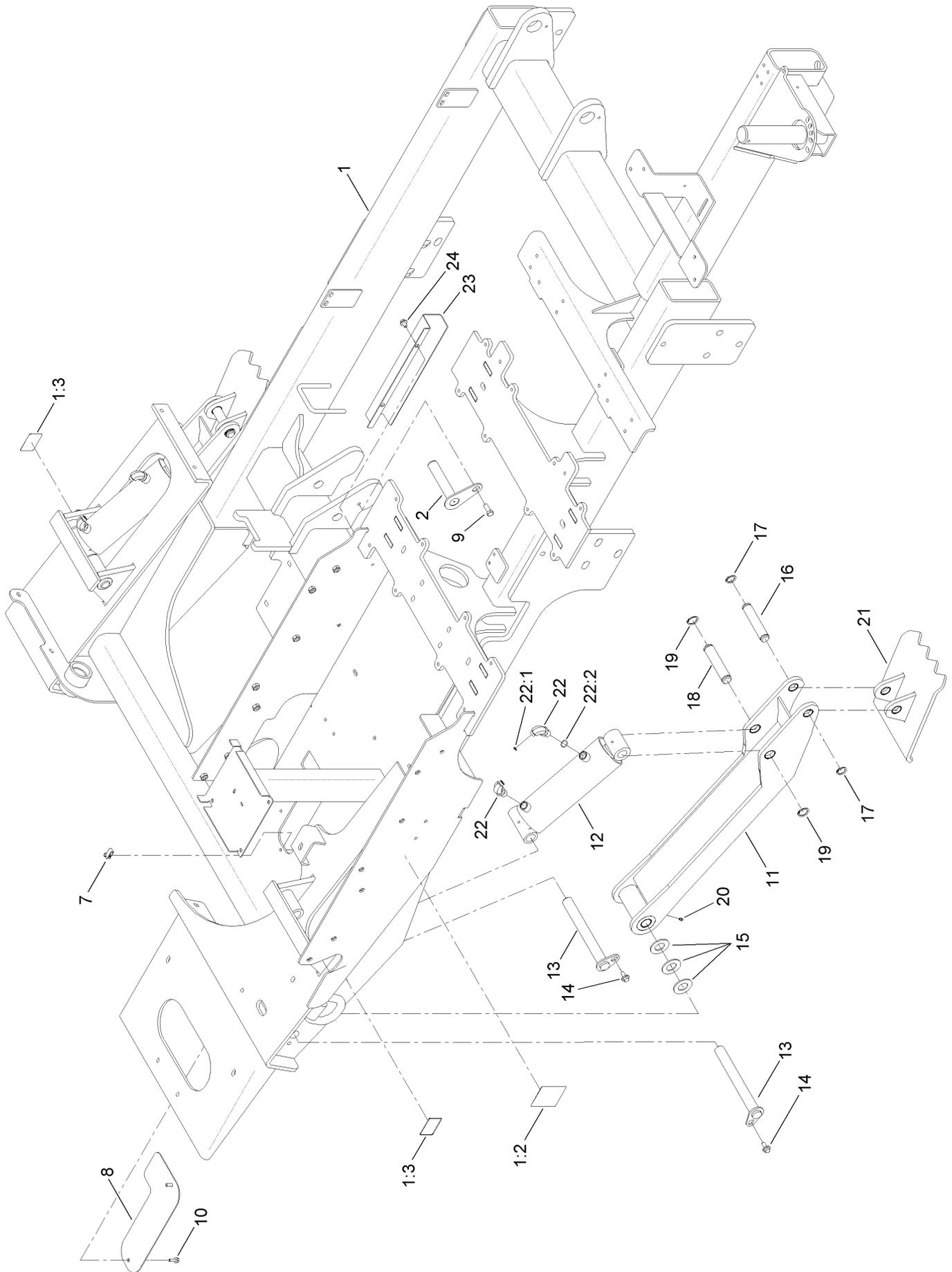
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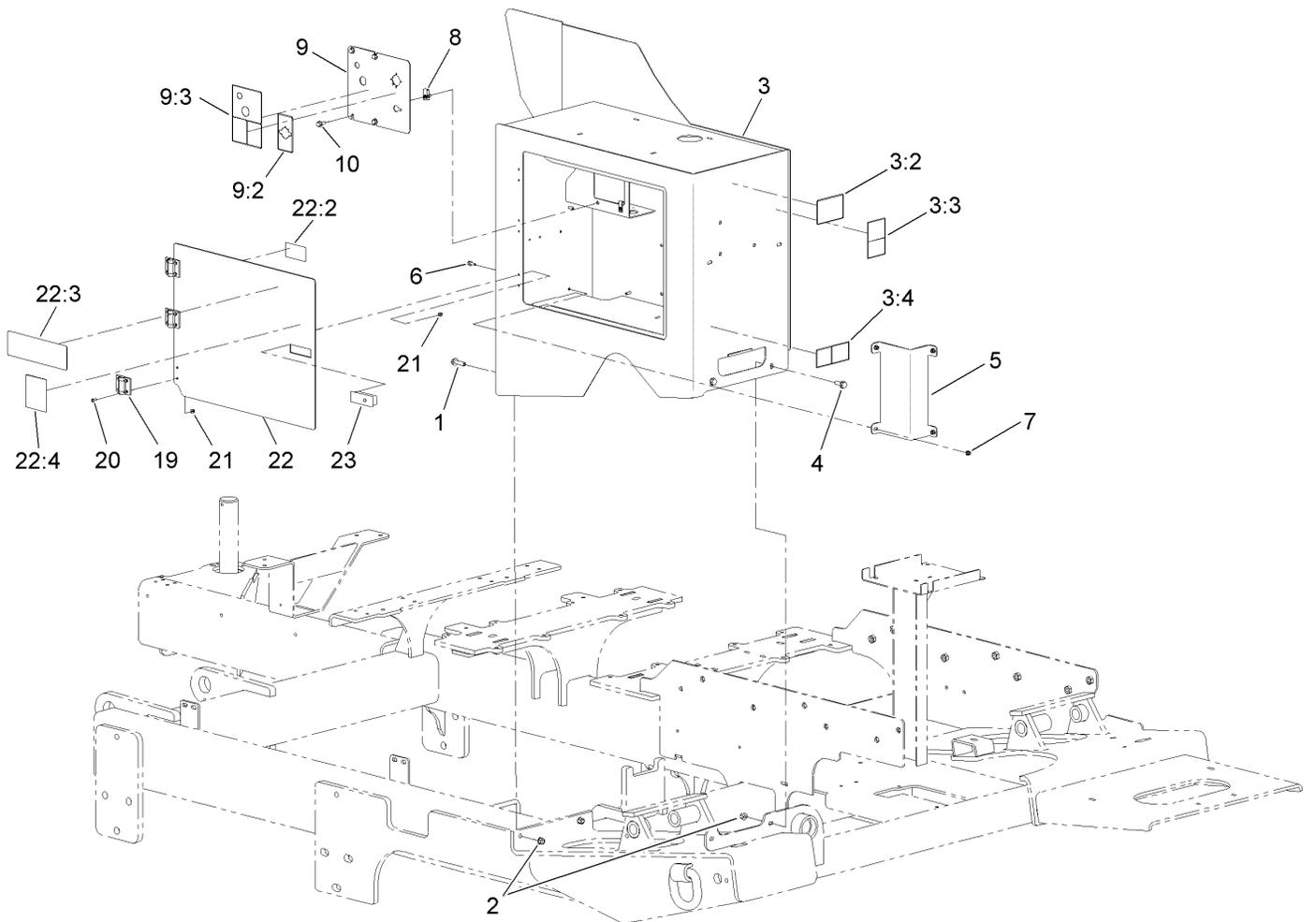
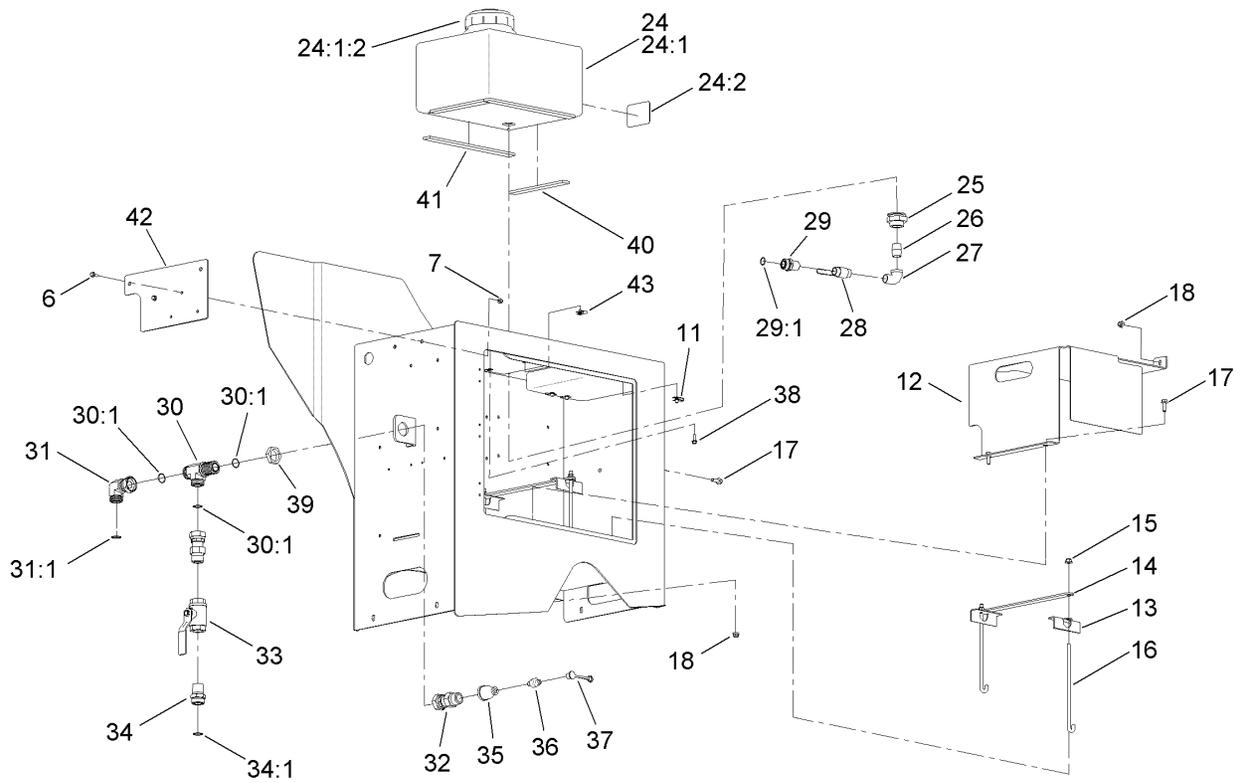
# Main Frame and Stabilizer Assembly



## Main Frame and Stabilizer Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-0923	1	Frame ASM	15	AU496-11131	6	Washer-Hardened
1:2	125-6107	1	Decal-Warning, Crushing	16	AUH434379	2	Pin (Stabilizer Pad End)
1:3	125-6139	2	Decal-Lift/Tie Down	17	AU103-16112	4	Ring-Retaining
2	AU111271	1	Pin-Dipper Cylinder To Boom	18	AUH434380	2	Pin-Stabilizer (Cylinder Rod End)
7	AU100862	2	Nut-U	19	AU103-16125	4	Ring-Retaining
8	AU122040-03	1	Cover-Valve, 5 Section	20	302-57	2	Fitting-Grease
9	106-0378	1	Screw-HH	21	AU120109-03	2	Stabilizer Foot ASM
10	33104-025	2	Screw-HHF	22	340-130	4	Fitting-Elbow, 90
11	AU116295-03	2	Stabilizer	22:1	237-22	1	O-Ring
12	AU116285	2	HYD Cylinder ASM	22:2	237-80	1	O-Ring
13	AU116290	4	Pin-W/Flag	23	AU130072-03	1	Plate-Guard, Wire Harness
14	33106-025	4	Screw-HHF	24	33105-016	2	Screw-HHF

# Control Box Assembly

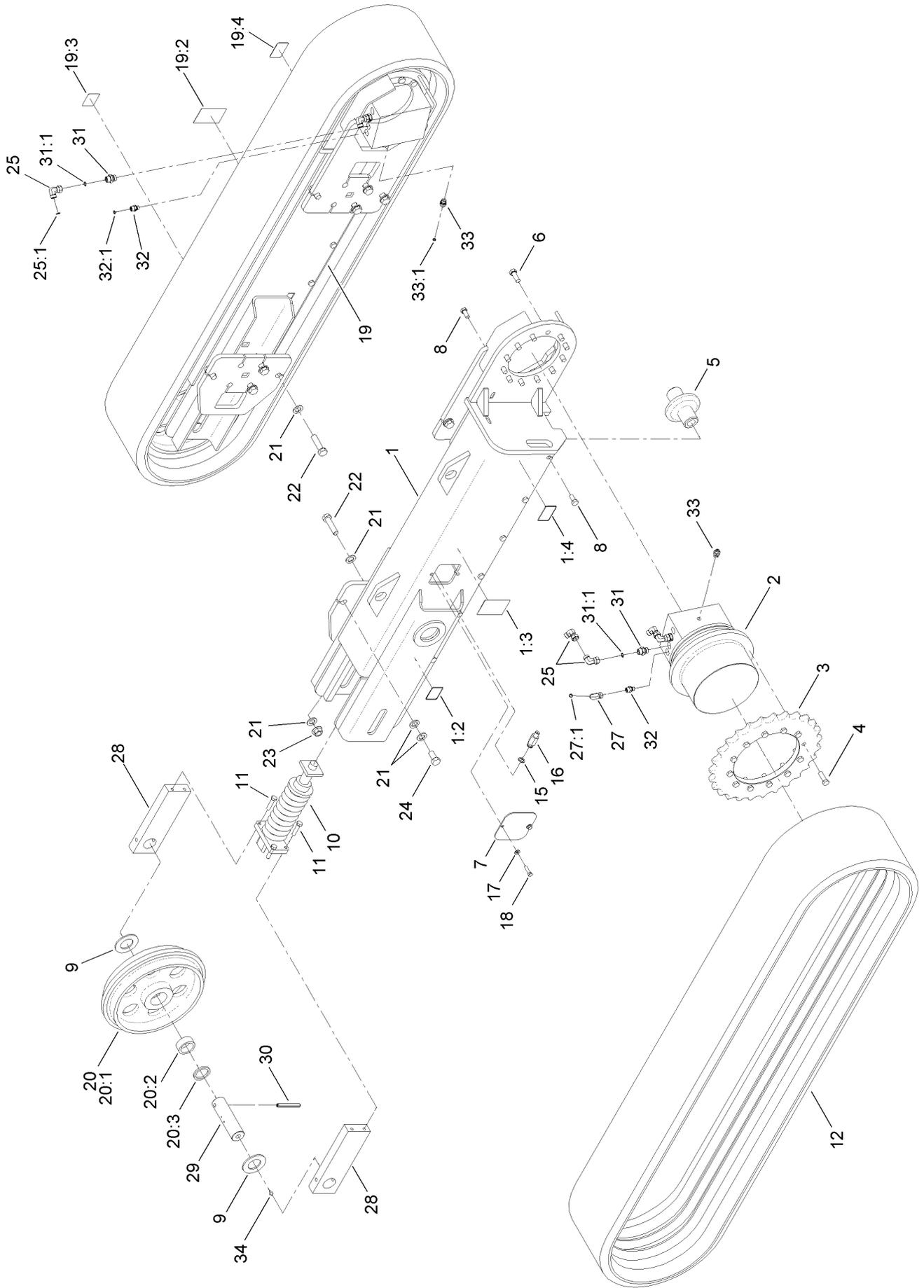


## Control Box Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU100331	2	Screw-HHF	23	AU50GB2302	1	Latch-Trigger, Raised (W/Lock)
2	103-9511	4	Nut-Lock, NI	24	127-0927	1	Antifreeze Tank ASM
3	127-0925	1	Control Box ASM	24:1		1	Tank ●
3:2	125-6120	1	Decal-Raise And Lower	24:1:2	127-0877	1	Lid-Tank
3:3	125-6118	1	Decal-Danger, Back Up	24:2	125-6137	1	Decal-Antifreeze
3:4	125-6128	1	Decal-Warning, Hydraulic Pressure	25	AU20MC8508	1	Fitting-Tank, Bulkhead (Plastic)
4	33105-030	2	Screw-HHF	26	AU221-1211	1	Nipple-Straight
5	AU117627-03	1	Plate-Corner, Console	27	AU221-1415	1	Elbow-Street, 90 DEG
6	33103-020	6	Screw-HHF	28	AU8HV21012	1	Valve-Ball
7	81-0130	6	Nut-Flange, NI	29	AU8OA11212	1	Fitting-Straight
8	AU100862	4	Nut-U	29:1	237-58	1	O-Ring
9	127-0926	1	Control Plate ASM	30	92-7550	1	Fitting-Tee, Bulkhead
9:2	125-6157	1	Decal-Disconnect, Battery	30:1	340-65	3	O-Ring
9:3	125-6141	1	Decal-Rear Controls Overlay	31	92-7645	1	Fitting-Swivel, 90 DEG
10	33104-020	4	Screw-HHF	31:1	340-65	1	O-Ring
11	AU100861	3	Nut-U	32	AU8OA65016	2	Fitting-Straight
12	AU117625-03	1	Plate-Cover	33	AU8HV22016	1	Valve-Ball
13	AUD125079	4	Angle-Holddown, Battery	34	AU8OA11616	1	Fitting-Straight
14	AU117616	2	Plate-Battery Hold Down	34:1	340-65	1	O-Ring
15	104-8301	4	Nut-Flange, NI	35	AU8PC11604	1	Fitting-Reducer
16	AUH436311	4	Bolt-Holddown, Battery	36	AU8QD55204	1	Nipple-Quick Disconnect
17	33104-025	4	Screw-HHF	37	AU8QD08204	1	Cap-Dust, Plastic
18	104-3082	4	Nut-Lock, HHF	38	3234-4	4	Screw-HHF
19	AU123695	3	Hinge	39	340-128	1	Nut-Bulkhead
20	1-803071	12	Screw	40	127-0975	2	Strip-Seal
21	120-4578	12	Nut-HF	41	127-0974	2	Strip-Seal
22	127-0924	1	Door ASM	42	130-4451-03	1	Plate-Lockout, Cylinder
22:2	125-8473	1	Decal-Warning, Battery	43	AU108120	2	Nut-U
22:3	125-6113	1	Decal-Safety				
22:4	125-6117	1	Decal-Danger, No Riders (Rear)				

● Not serviced separately

# Track Assembly

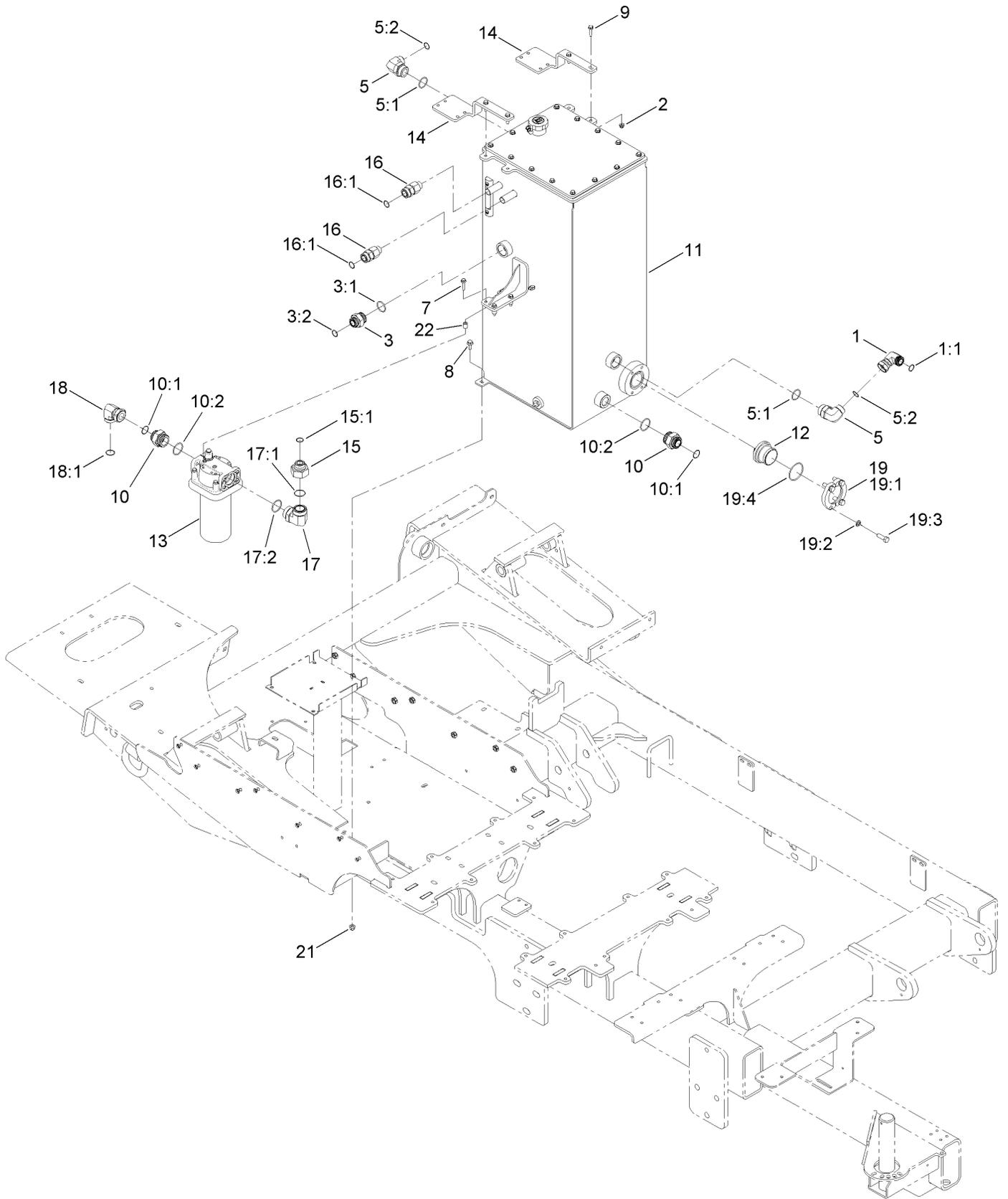


## Track Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-0929	1	RH Track Pod ASM	19:4	125-6139	1	Decal-Lift/Tie Down
1:2	125-6694	1	Decal-Tie Down	20	127-0960	2	Idler ASM
1:3	125-6108	1	Decal-Warning, Thrown Objects	20:1	AU32GB2410-03	1	Sprocket-Idler
1:4	125-6139	1	Decal-Lift/Tie Down	20:2	AUH748111	2	Bearing
2	AU8GB85017	2	Planetary Gearbox ASM	20:3	AU8HS11032	2	Seal-Shaft
3	AU30DD2424-03	2	Sprocket-Track Drive, 27T	21	103-0357	32	Washer
4	AU814-14045	24	Screw-HH	22	328-25	12	Screw-HH
5	AU30DD2434	12	Roller-Track	23	32128-45	12	Locknut-Flange
6	AU814-16040	24	Screw-HH	24	AU426-1224	4	Bolt
7	AU32GB2413-03	2	Cover-Access Hole	25	94-6031	6	Fitting-HYD
8	AU814-14030	24	Screw-HH	25:1	237-30	1	O-Ring
9	AU8CF90032	4	Bearing-Thrust	27	340-159	1	Fitting-HYD, 90 DEG
10	AU32GB2412	2	Tensioner-Track	27:1	237-22	2	O-Ring
10:1	AU109951	1	Seal-U ●	28	AU32GB2408-03	4	Slider-Tensioner, Track Drive
10:2	AU109952	1	Seal-Wiper ●	29	AU32GB2409	2	Pin-Axle
11	AU426-832	8	Bolt	30	AU8CP31631	2	Pin-Slotted, Spring
12	AU32GB2414	2	Track-Rubber	31	127-3875	4	Fitting-Straight
15	AU30-807L-1059	2	Seal-O Ring	31:1	237-30	1	O-Ring
16	AU30-807L-1060	2	Valve-Grease	32	127-3874	2	Fitting-Straight
17	3256-24	4	Washer-Flat	32:1	237-22	1	O-Ring
18	323-43	4	Screw-HH	33	127-3873	2	Fitting-Straight
19	127-0928	1	LH Track Pod ASM	33:1	237-21	1	O-Ring
19:2	125-6108	1	Decal-Warning, Thrown Objects	34	302-2	2	Fitting-Grease
19:3	125-6694	1	Decal-Tie Down				

● Not illustrated

# Hydraulic Fuel Tank and Fitting Assembly

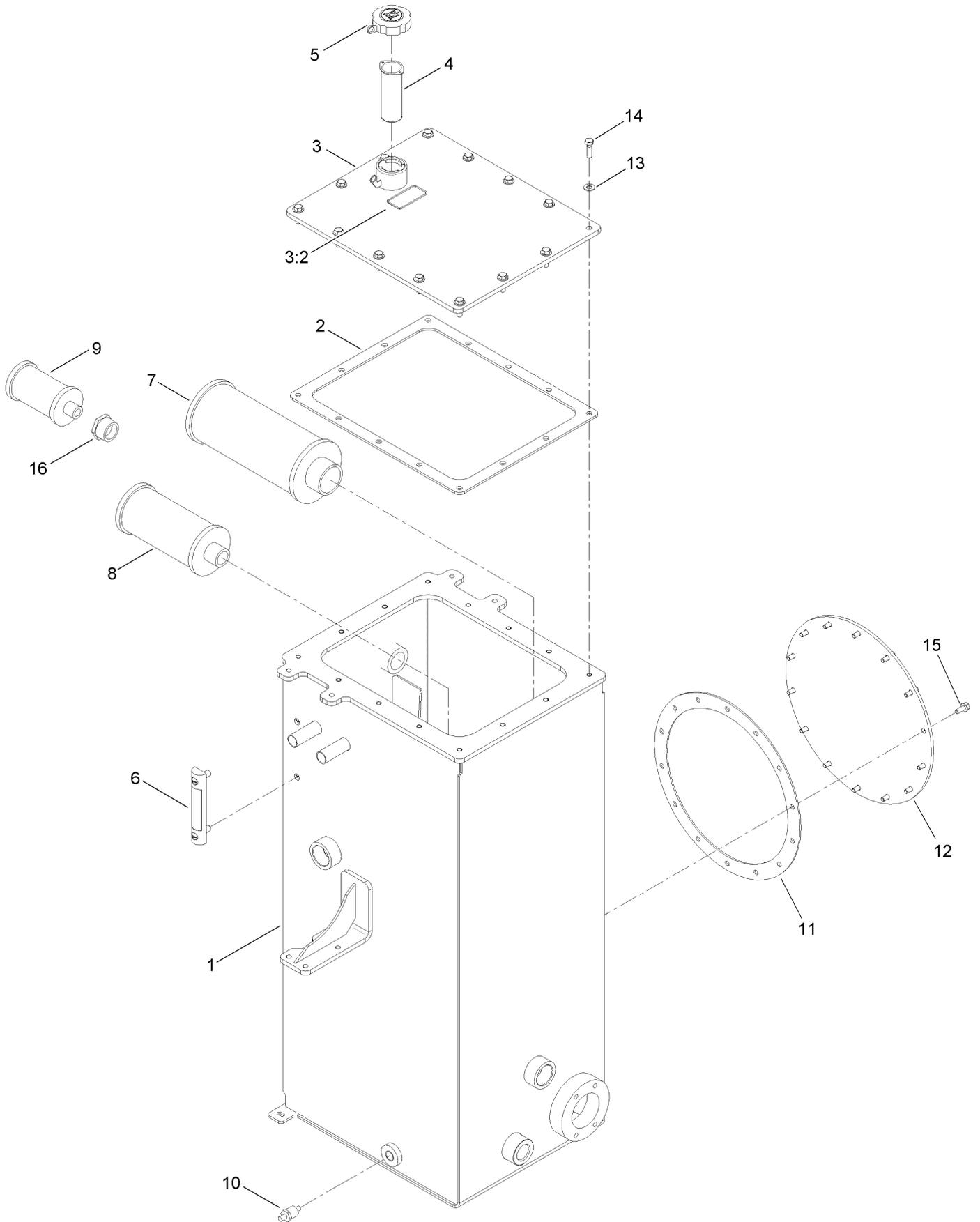


# Hydraulic Fuel Tank and Fitting Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-7645	1	Fitting-Swivel, 90 DEG	14	AU123439-03	2	Mount-Plate
1:1	340-65	1	O-Ring	15	AU8OA81624	1	Fitting-Reducer
2	104-3082	4	Nut-Lock, HHF	15:1	340-65	1	O-Ring
3	340-80	1	Fitting-Straight	16	AU8OAB1616	2	Fitting-Straight
3:1	237-101	1	O-Ring	16:1	340-65	1	O-Ring
3:2	340-65	1	O-Ring	17	AU8OL32424	1	Fitting-Elbow, 90
5	340-79	2	Adapter	17:1	340-63	1	O Ring
5:1	237-101	1	O-Ring	17:2	340-136	1	O-Ring
5:2	340-65	1	O-Ring	18	AU8OL82020	1	Fitting-Elbow, 90
7	112-9318	4	Screw-HHF, Locking	18:1	340-64	1	O-Ring
8	33105-025	3	Screw-HHF	19	AU91-FF593-40	1	Split Flange Kit
9	33104-035	4	Screw-HHF	19:1		2	Flange ●
10	AU8OA32024	2	Fitting-Straight	19:2	3253-7	4	Washer-Lock
10:1	340-64	1	O-Ring	19:3	121-1524	4	Screw-HH
10:2	340-136	1	O-Ring	19:4	127-0980	1	O-Ring
11	AU116143	1	HYD Tank ASM	21	103-9511	3	Nut-Lock, NI
12	AU117686	1	Insert	22	115-1451	4	Spacer-Wheel
13	AU118533	1	Filter-HYD, Return				

● Not serviced separately

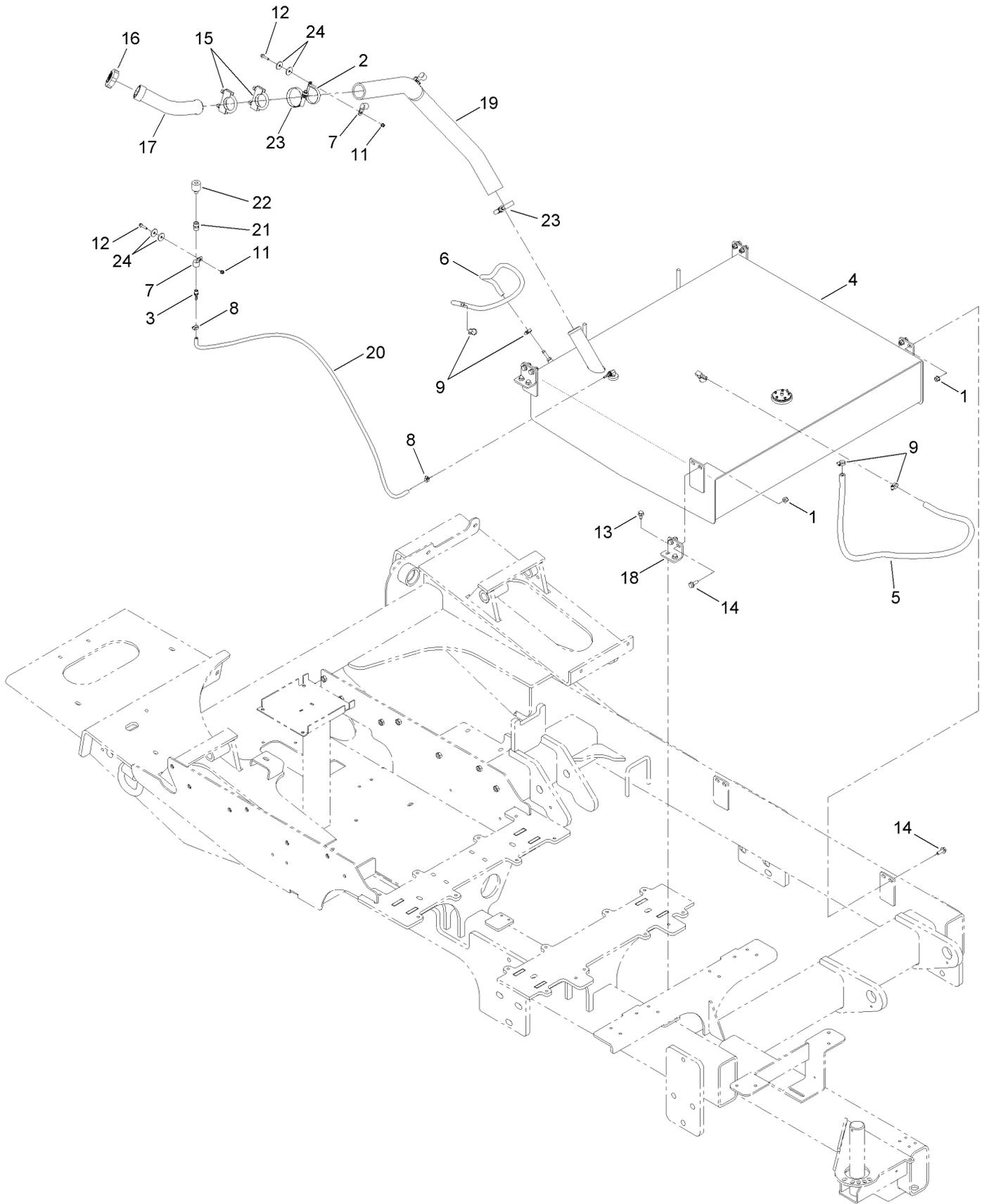
# Hydraulic Tank Assembly No. AU116143



# Hydraulic Tank Assembly No. AU116143 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU116595	1	Tank-HYD	9	AU116598	1	Strainer-Nipple
2	AU117202	1	Gasket-Cover	10	AU30-460-8006	1	Sender-Temperature, Water
3	127-0930	1	HYD Tank Cover ASM	11	AU122311	1	Gasket-HYD, Tank
3:2	125-8483	1	Decal-HYD Fluid	12	AU122304-03	1	Cover-HYD, Tank
4	AU101238	1	Filter-Screen, Mesh	13	48-9220	14	Washer
5	AU105820	1	Cap-HYD Fluid (W/ Lock)	14	323-7	14	Screw-HH
6	AUL116247	1	Gauge-Sight	15	33104-020	14	Screw-HHF
7	AU116600	1	Strainer-Nipple	16	AU221-70	1	Fitting-Reducer
8	AU116599	1	Strainer-Suction				

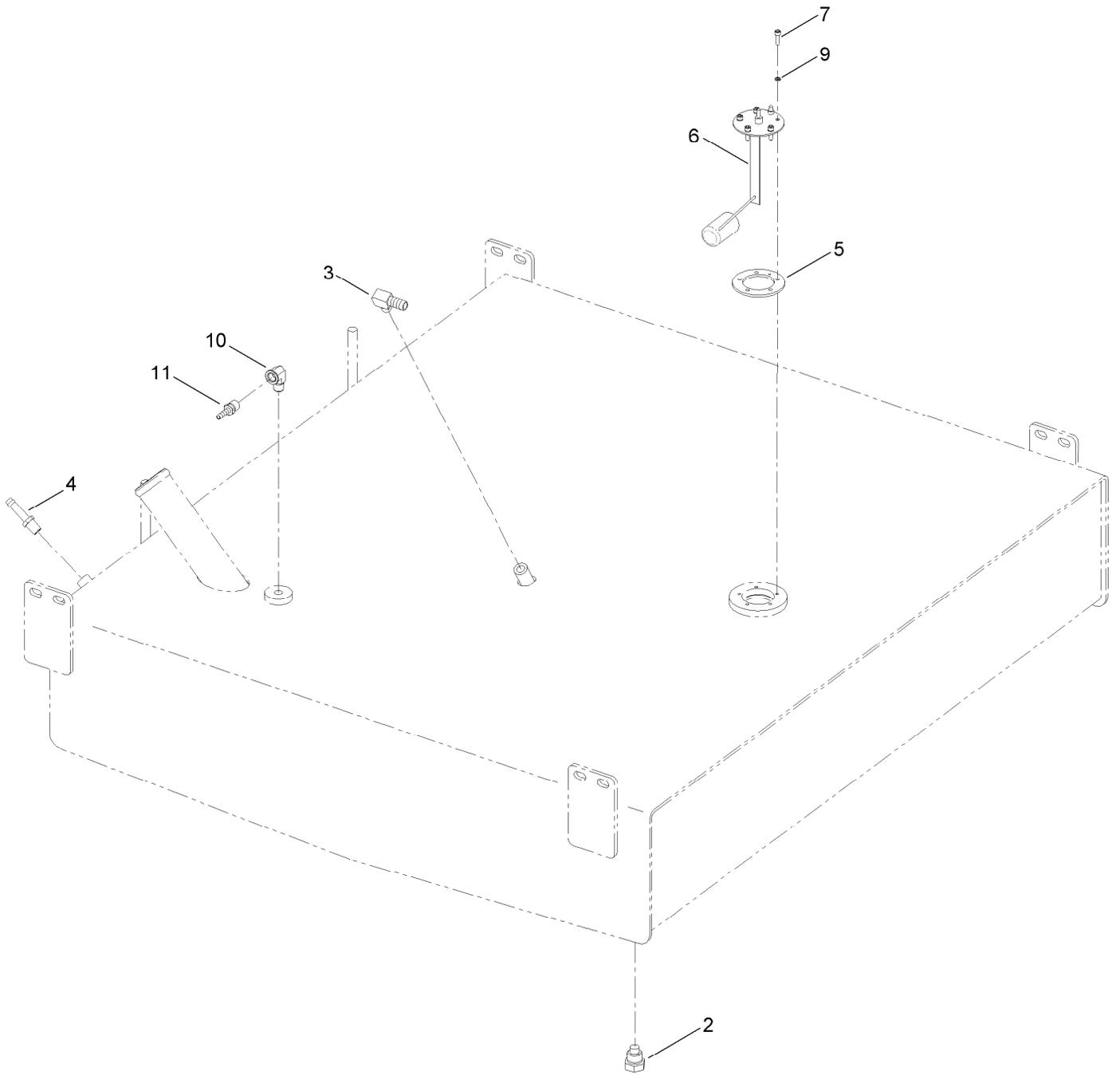
# Fuel Tank and Hose Assembly



## Fuel Tank and Hose Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	103-9511	8	Nut-Lock, NI	14	33105-030	8	Screw-HHF
2	107-1865	2	R-Clamp	15	AU111838	2	Bolt-U, Clamp
3	115-1447	1	Fitting-Straight	16	AU117630	1	Cap-Fuel (W/Lock)
4	121-7535	1	Fuel Tank ASM	17	AU118832	1	Neck-Filler, Fuel
5	127-0945	1	Hose-Fuel	18	AU119508-03	2	Plate-Mounting, Tank
6	127-0946	1	Hose-Fuel	19	AU124968	1	Hose-Fuel, Tank Fill
7	2412-4	3	Clamp	20	107-9298	1	Hose-Fuel
8	2412-108	2	Clamp-Worm	21	AU217-1101	1	Coupling-Pipe (NPTF)
9	2412-36	4	Clamp-Hose	22	AU31543	1	Breather
11	81-0130	3	Nut-Flange, NI	23	104-9240	2	Clamp-Hose
12	33103-030	3	Screw-HHF	24	105-3048	6	Washer-Flat
13	33105-020	4	Screw-HHF				

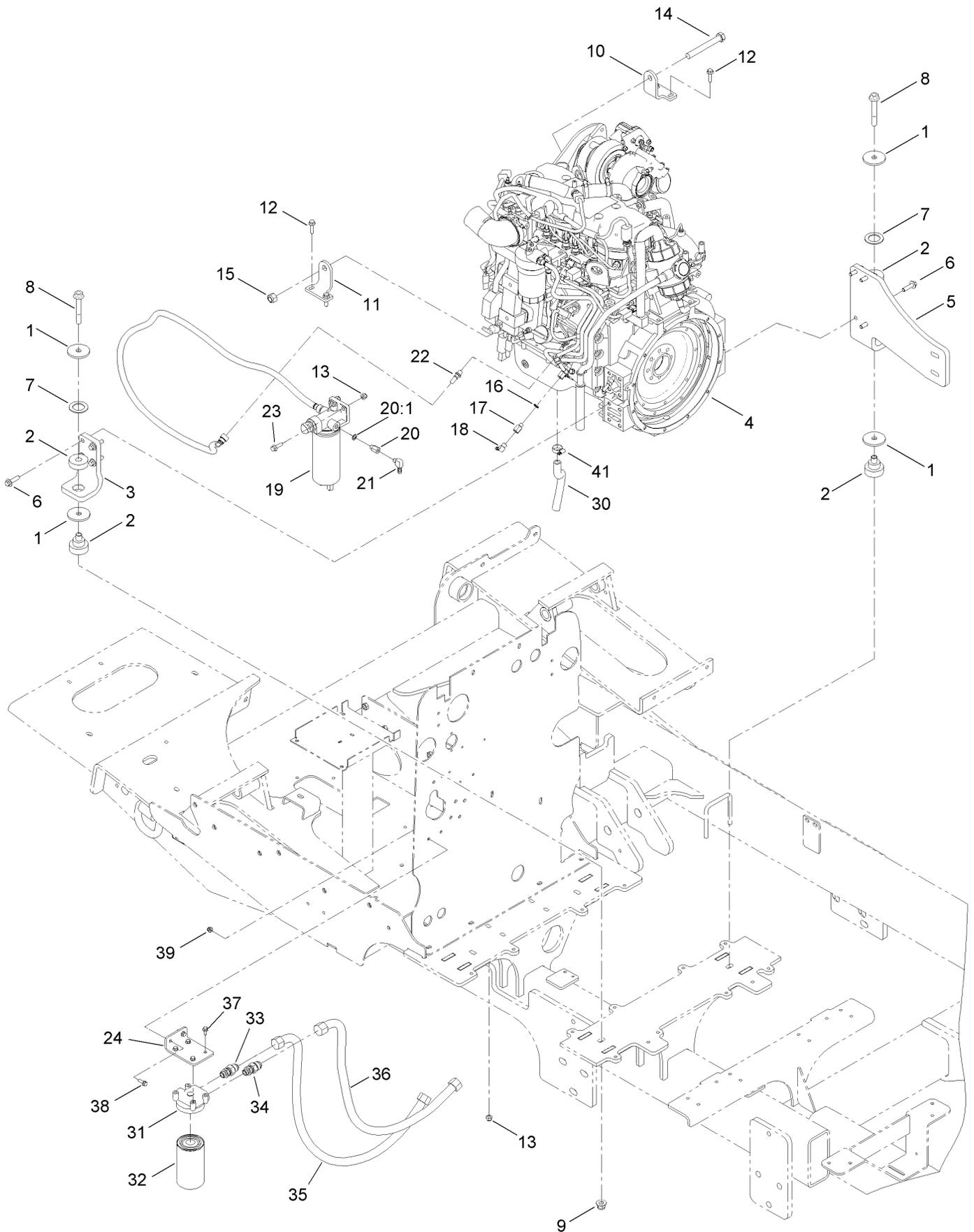
# Fuel Tank Assembly No. 121-7535



## Fuel Tank Assembly No. 121-7535 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	AU119908	1	Plug-Hex, Magnetic	7	3273-26	5	Screw-HSH
3	127-3870	1	Fitting-Elbow, 90	9	3253-17	5	Washer-Lock
4	AU217-151	1	Stem-Straight, Bead	10	125-9088	1	Fitting-Elbow, 90
5	AU528359R4	1	Gasket-Sending Unit	11	115-1447	1	Fitting-Straight
6	AU117631	1	Sender-Fuel				

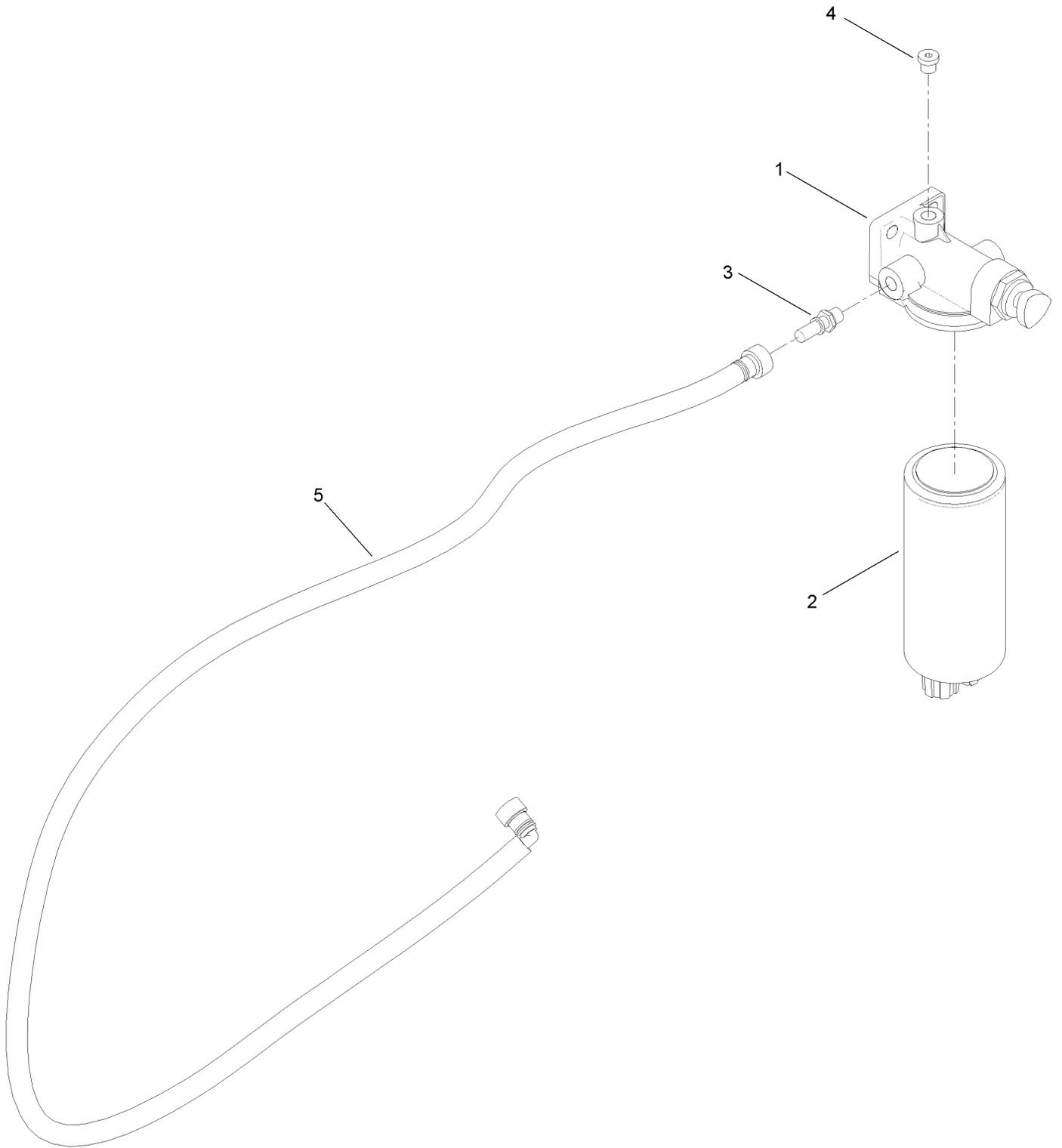
# Engine Assembly



## Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU119802	4	Washer	19	127-5254	1	Fuel Filter ASM
2	AU117690	2	Isolator-Mount, Universal	20	AU123748	1	Fitting-Reducer
3	AU116259-03	1	Mount-Engine, Front (RH)	20:1	AU121717	1	Seal-Fitting, Fuel
4	AU129519	1	Engine-Qsb4, Tier 4l	21	127-3870	1	Fitting-Elbow, 90
5	AU117688-03	1	Mount-Engine, Front (LH)	22	127-5252	1	Fitting-Fuel
6	AU100347	8	Screw-HHF	23	33105-035	2	Screw-HHF
7	AU117984	2	Spacer-Isolator	24	AU130496-03	1	Plate-Mounting, Filter
8	AU100368	2	Screw-Flange	30	AU122422	1	Hose-Drain, Oil
9	AU100529	2	Nut-HHF	31	127-0881	1	Head-Filter, Oil
10	AU130260-03	1	Mount-Engine	32	127-0880	1	Filter-Oil
11	AU130261-03	1	Mount-Engine	33	127-0882	1	Fitting-Oil
12	33105-040	4	Screw-HHF	34	127-0883	1	Fitting-Oil
13	103-9511	6	Nut-Lock, NI	35	127-0884	1	Hose-Oil
14	AU426-1296	1	Screw-HH	36	127-0885	1	Hose-Oil
15	120-7252	1	Nut-Lock	37	33104-020	4	Screw-HHF
16	AU121717	1	Seal-Fitting, Fuel	38	33104-025	2	Screw-HHF
17	AU120770	1	Fitting-Reducer	39	104-3082	2	Nut-Lock, HHF
18	354-93	1	Fitting-Elbow, 90	41	2412-129	1	Clamp-Hose

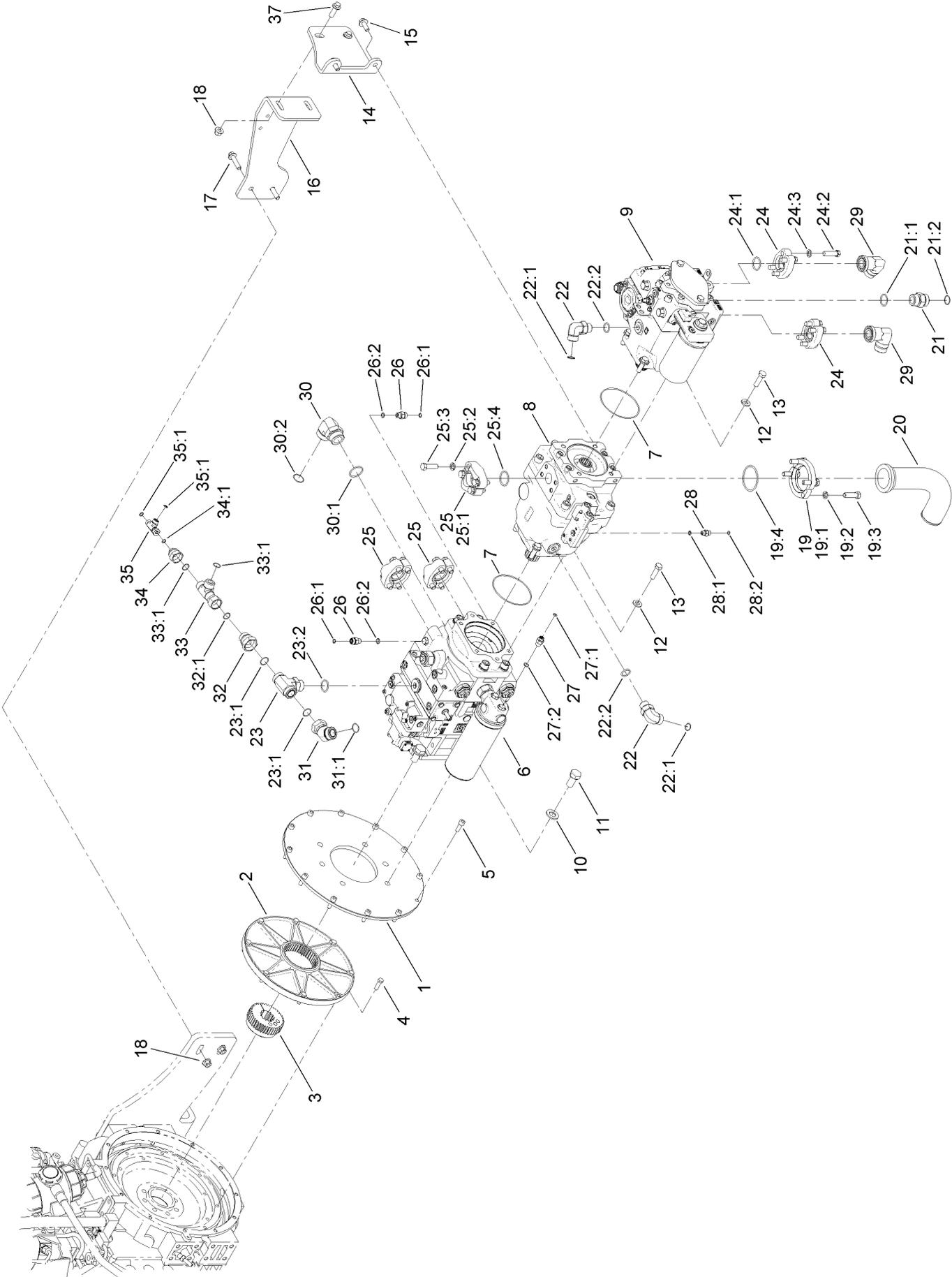
# Fuel Filter Assembly No. 127-5254



## Fuel Filter Assembly No. 127-5254 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-5250	1	Head-Filter, Fuel	4	127-5253	1	Plug
2	127-5251	1	Filter-Fuel	5	121-7531	1	Hose ASM
3	127-5252	1	Fitting-Fuel				

# Hydraulic Pump Assembly

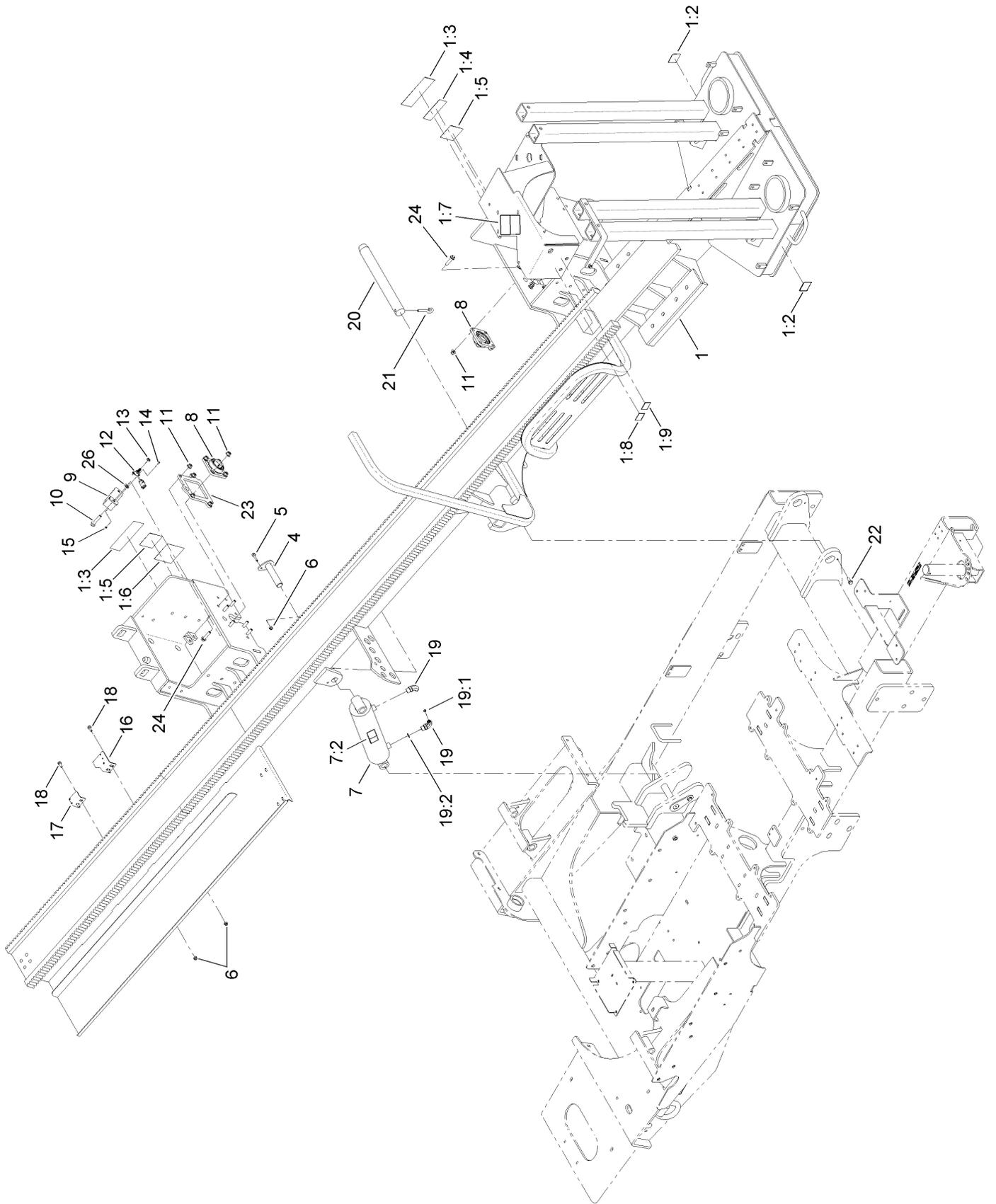


## Hydraulic Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU116050	1	Plate-Mount, Pump	24	121-3903	2	Flange Kit
2	AU8PD92006	1	Coupling-Drive, Nylon	24:1	121-3904	1	O-Ring
3	AU8PD92007	1	Hub-Steel, 13T	24:2	33116-045	4	Screw-HH
4	323-44	8	Screw-HH	24:3	48-8070	4	Washer-Lock
5	AU862-10030	12	Screw-HSH	25	AU8TS46220	3	Split Flange Kit
6	AU116307	1	Rotary Pump ASM	25:1		2	Flange-Half ●
7	AU70-9004104-158	2	Seal-O Ring	25:2	3253-7	4	Washer-Lock
8	AU116306	1	Load-Sense Pump ASM	25:3	325-7	4	Screw-HH
9	AU116314	1	Hydrostat Pump ASM	25:4	115-5420	1	O-Ring
10	AU496-11081	4	Washer	26	340-2	2	Fitting-HYD, Straight
11	AU426-1224	4	Bolt	26:1	237-22	1	O-Ring
12	AU496-21053	8	Washer-Flat (Hardened)	26:2	237-42	1	O-Ring
13	121-1524	8	Screw-HH	27	340-1	1	Fitting-HYD, Straight
14	AU116261-03	1	Bracket-Mounting, Pump	27:1	237-21	1	O-Ring
15	33106-030	2	Screw-HHF	27:2	237-42	1	O-Ring
16	AU117689-03	1	Bracket-Mounting, Center	28	340-92	1	Fitting-HYD, Straight
17	33106-050	2	Screw-HHF	28:1	237-78	1	O-Ring
18	115-1115	4	Nut-Lock, HHF	28:2	237-21	1	O-Ring
19	AU91-FF593-40	1	Split Flange Kit	29	AU126488	2	Elbow-90
19:1		2	Flange ●	30	340-52	1	Fitting-Elbow, 90
19:2	3253-7	4	Washer-Lock	30:1	237-101	1	O-Ring
19:3	121-1524	4	Screw-HH	30:2	340-64	1	O-Ring
19:4	127-0980	1	O-Ring	31	AU8OE81616	1	Fitting-Elbow, 45
20	AU121324	1	Tube-Bent	31:1	340-65	1	O-Ring
21	104-3797	1	Fitting-HYD, Straight	32	AU8OA81216	1	Fitting-Reducer
21:1	237-146	1	O-Ring	32:1	237-58	1	O-Ring
21:2	340-65	1	O-Ring	33	AU8OR81212	1	Fitting-Tee
22	340-142	2	Fitting-HYD, 90 DEG	33:1	237-58	2	O-Ring
22:1	237-58	1	O-Ring	34	AU8OA80612	1	Fitting-Reducer
22:2	237-81	1	O-Ring	34:1	237-22	1	O-Ring
23	104-7501	1	Fitting-HYD	35	340-115	1	Fitting-Tee, Swivel Nut
23:1	340-65	2	O-Ring	35:1	237-22	2	O-Ring
23:2	237-146	1	O-Ring	37	33106-040	2	Screw-HHF

● Not serviced separately

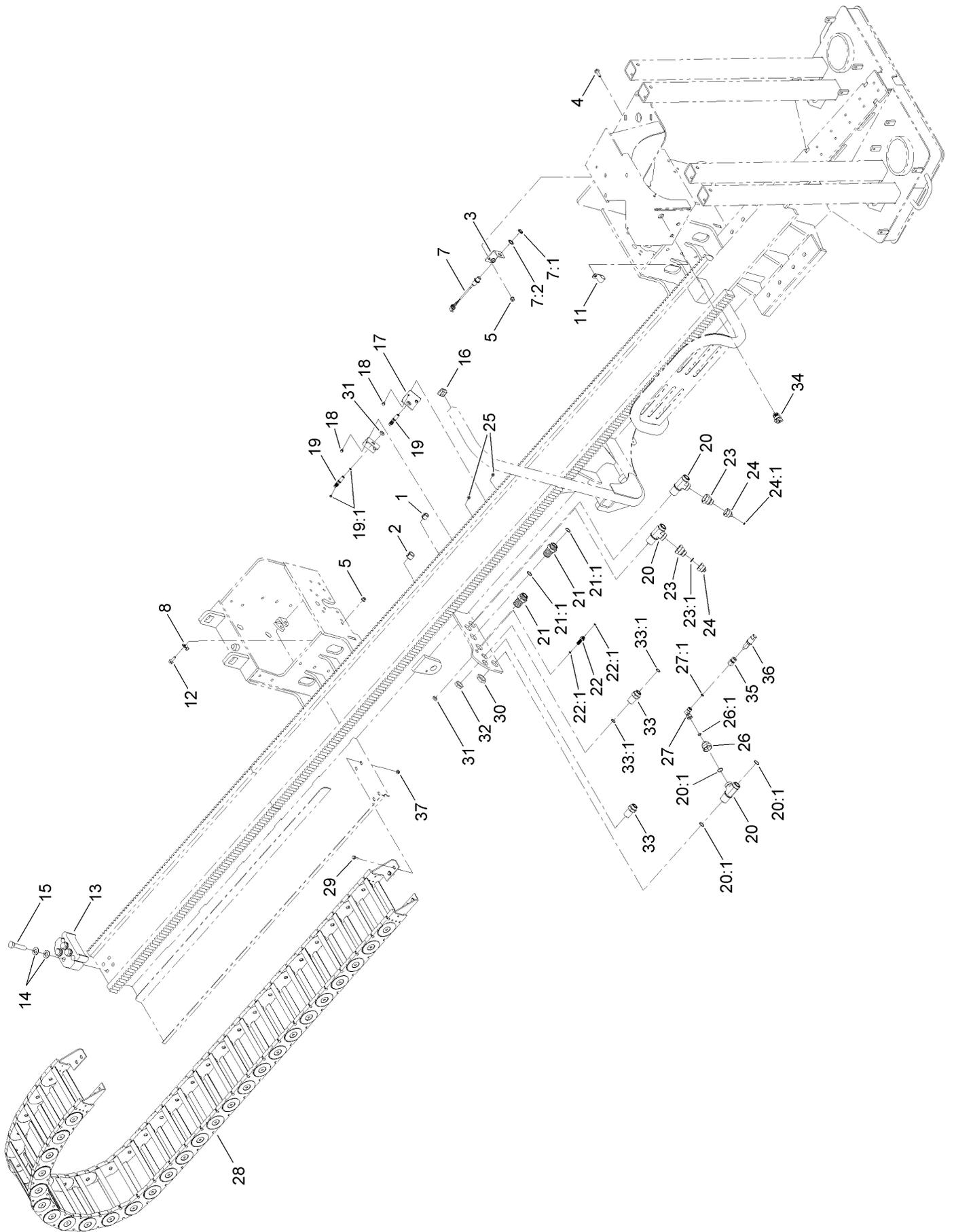
# Thrust Frame Assembly



## Thrust Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-0931	1	Thrust Frame ASM	10	33106-060	2	Screw-HHF
1:2	125-6694	2	Decal-Tie Down	11	115-1115	16	Nut-Lock, HHF
1:3	125-6130	2	Decal-Danger, Hazardous Area	12	130-4461	1	Sensor-Rotary
1:4	125-6128	1	Decal-Warning, Hydraulic Pressure	13	112-8617	1	Nut-Hex
1:5	125-6107	2	Decal-Warning, Crushing	14	AU440-1088	2	Screw
1:6	125-6109	1	Decal-Danger, Shock	15	32149-9	2	Nut-Hex, Keps
1:7	125-6111	1	Decal-Stakedown Set Up	16	AU122460-03	2	Plate-Mount, Proximity Switch
1:8	125-6123	1	Decal-Pipe Return, Clear	17	AU122537-03	1	Plate-Mount, Switch
1:9	125-6124	1	Decal-Pipe Breakout, Clear	18	33104-025	6	Screw-HHF
4	AU117944	1	Pin-Pivot	19	340-130	2	Fitting-Elbow, 90
5	33104-040	1	Screw-HHF	19:1	237-22	1	O-Ring
6	104-3082	7	Nut-Lock, HHF	19:2	237-80	1	O-Ring
7	127-0933	1	Lift Cylinder ASM	20	AU118521	1	Pin-Pivot, Main
7:2	125-6115	1	Decal-Caution, Cylinder Lock	21	AUH313981	1	Pin-Retainer
8	AU121325	2	Bearing-Flanged Y, Square	22	33105-030	1	Screw-HHF
9	AU124265-03	1	Plate-Mounting	23	125-6511-03	2	Plate-Support, Bearing
				24	33106-050	14	Screw-HHF
				26	33096-00	2	Washer-Flat

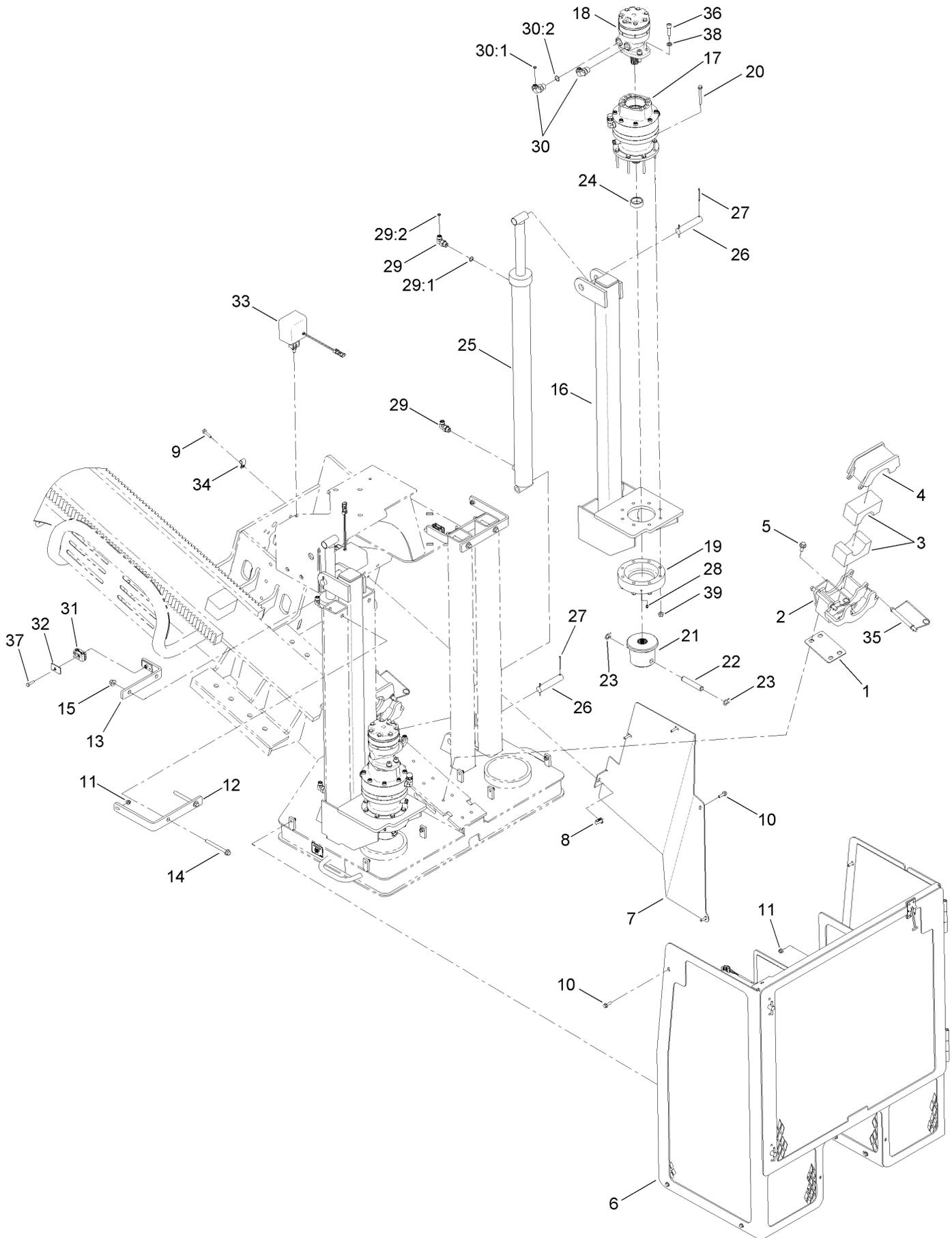
# Thrust Frame Hose Carrier Assembly



## Thrust Frame Hose Carrier Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU109676	4	Bushing-Spring	22	94-1444	1	Union-Bulkhead
2	AU125808	2	Bushing-Spring	22:1	237-21	2	O-Ring
3	121-7532	1	Bracket-Switch	23	AU8OA81216	2	Fitting-Reducer
4	33105-035	2	Screw-HHF	23:1	237-58	1	O-Ring
5	103-9511	3	Nut-Lock, NI	24	AU8OA80412	2	Fitting-Reducer
7	115-5300	1	Proximity Switch ASM	24:1	237-21	1	O-Ring
7:1	117-3207	2	Nut-Hex	25	81-0130	4	Nut-Flange, NI
7:2	117-3208	2	Washer-Lock, Internal Tooth	26	AU8OA80816	1	Fitting-Reducer
8	2412-138	1	R-Clamp	26:1	237-30	1	O-Ring
11	2412-71	1	Clamp-R	27	94-6031	1	Fitting-HYD
12	33105-030	1	Screw-HHF	27:1	237-30	1	O-Ring
13	AU32GB2011-03	1	Stop-Carriage, Rear Frame	28	AU119010	1	Carrier-Hose, 36 Links
14	AU496-11081	8	Washer	29	33104-025	4	Screw-HHF
15	AU426-1256	4	Screw-HH	30	340-128	5	Nut-Bulkhead
16	AU8PP92001	1	Cap-Square, Plastic	31	340-78	3	Nut-Lock
17	AU124863-03	2	Plate-Mount	32	340-126	2	Nut-Bulkhead
18	33103-020	4	Screw-HHF	33	94-2637	2	Fitting-HYD
19	AU8OR90404	2	Fitting-Tee	33:1	237-58	2	O-Ring
19:1	237-21	3	O-Ring	34	109-9376	1	Receptacle-12V
20	AU8OR91616	3	Fitting-Tee, Bulkhead	35	127-0887	1	Fitting-Straight
20:1	340-65	3	O-Ring	36	125-6578	1	Transducer-6000 Psi (W/Isolator)
21	106-0060	2	Adapter-HYD	37	104-3082	4	Nut-Lock, HHF
21:1	340-65	2	O-Ring				

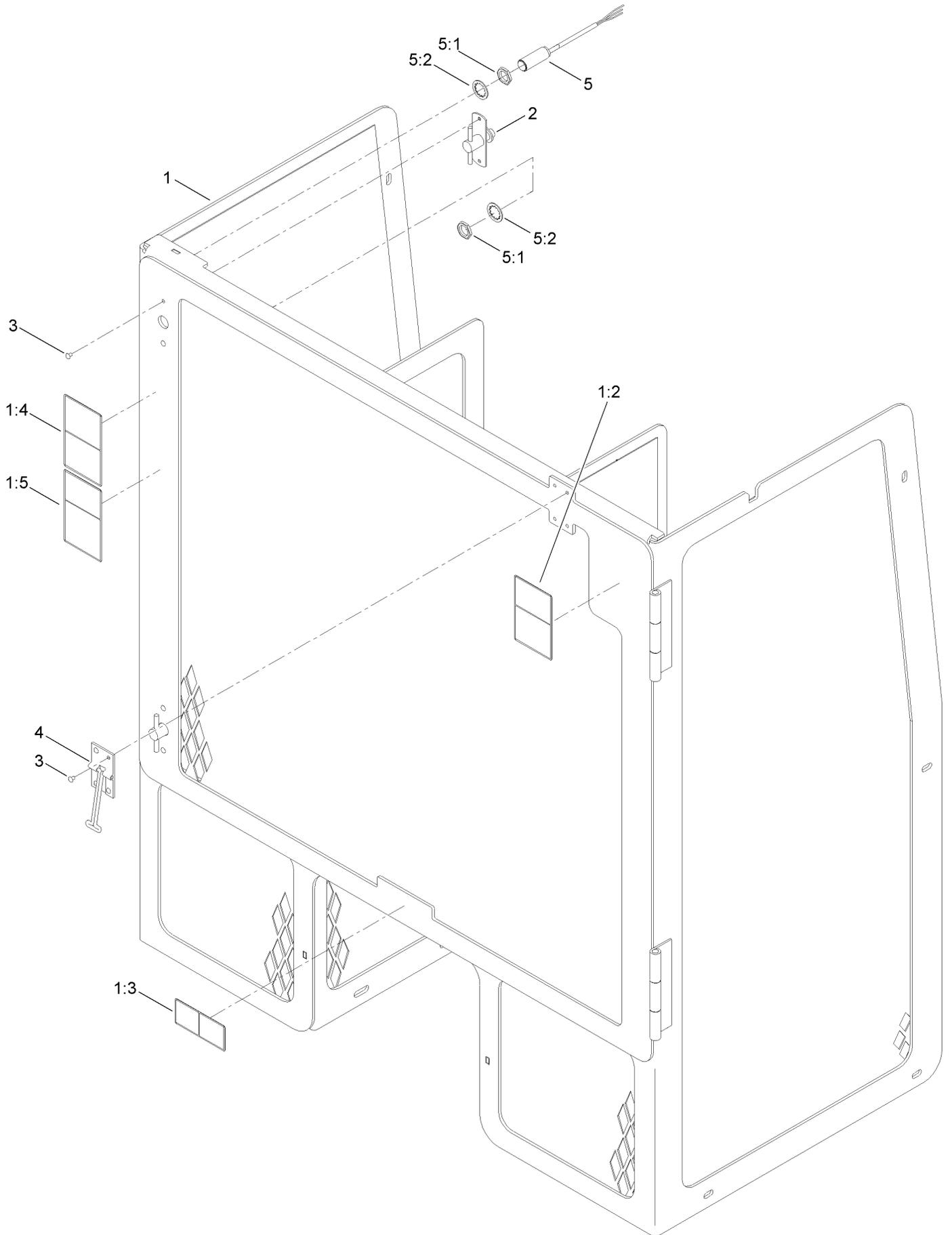
# Planetary, Rod Guide and Stakedown Cage Assembly



## Planetary, Rod Guide and Stakedown Cage Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU123409	2	Plate-Shim, Bushing Guide	23	AU8SR16001	4	Ring-Retaining, E-Type
2	AU115589-03	2	Guide-Rod, Lower	24	AU32GB7509-03	2	Spacer-Tube
3	AU119095	4	Bushing-Guide, Rod	25	AU8HC25036	2	HYD Cylinder ASM
4	AU115588-03	2	Guide-Rod, Upper	26	AU32GB7522	4	Pin-Bar
5	33106-030	8	Screw-HHF	27	3272-15	8	Pin-Cotter
6	125-6512	1	Stakedown Cage ASM	28	302-57	2	Fitting-Grease
7	AU122462-03	1	Plate-Guard	29	340-18	4	Fitting-HYD, 90 DEG
8	AU100862	3	Nut-U	29:1	237-79	1	O-Ring
9	33104-035	3	Screw-HHF	29:2	237-22	1	O-Ring
10	33104-030	11	Screw-HHF	30	340-130	4	Fitting-Elbow, 90
11	104-3082	11	Nut-Lock, HHF	30:1	237-22	1	O-Ring
12	AU124995-03	2	Plate-Mount, Stakedown	30:2	237-80	1	O-Ring
13	AU122788-03	2	Bracket ASM	31	AU8CL21704	2	Clamp-Half (Set Of 2)
14	AU100357	4	Screw-HHF	32	AU8CL21201	2	Plate-Cover, Twin
15	115-1115	4	Nut-Lock, HHF	33	122-0144	2	Work Light ASM
16	125-6520-03	2	Stakedown	34	2412-138	1	R-Clamp
17	AU8GB80063	2	Planetary Gearbox ASM	35	127-0897	4	Pin-Lynch
18	AU8HM24048	2	HYD Motor ASM	36	AU864-12040	8	Screw-HSH
19	AU32GB7527-03	2	Retainer	37	322-6	2	Screw-HH
20	33104-080	16	Screw-HHF	38	3253-7	8	Washer-Lock
21	AU32GB7526-03	2	Coupler-Auger Drive, Stakedown	39	103-9511	16	Nut-Lock, NI
22	AU32GB7507	2	Pin-Bar, Auger Coupler				

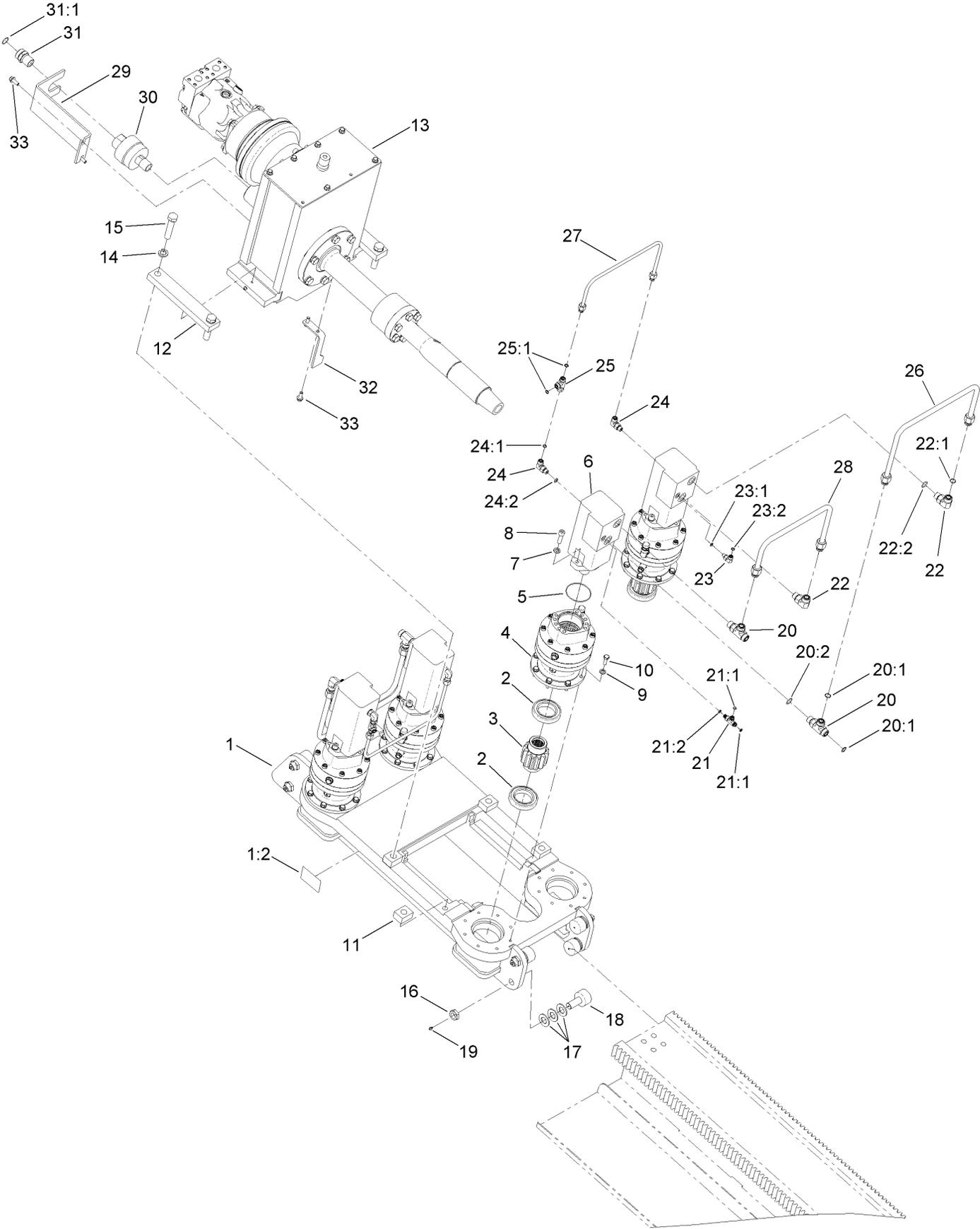
# Stakedown Cage Assembly No. 125-6512



## Stakedown Cage Assembly No. 125-6512 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-0875	1	Stakedown Cage ASM	2	AUL102515	2	Latch
1:2	125-6131	2	Decal-Danger, Hazardous Area	3	1-803035	8	Rivet-Pop
1:3	125-6119	1	Decal-Danger, Entanglement	4	AU114618	1	Latch-Retaining
1:4	125-6126	1	Decal-Warning, Entanglement	5	115-5300	1	Proximity Switch ASM
1:5	125-6114	1	Decal-Danger, Impact Hazard	5:1	117-3207	2	Nut-Hex
				5:2	117-3208	2	Washer-Lock, Internal Tooth

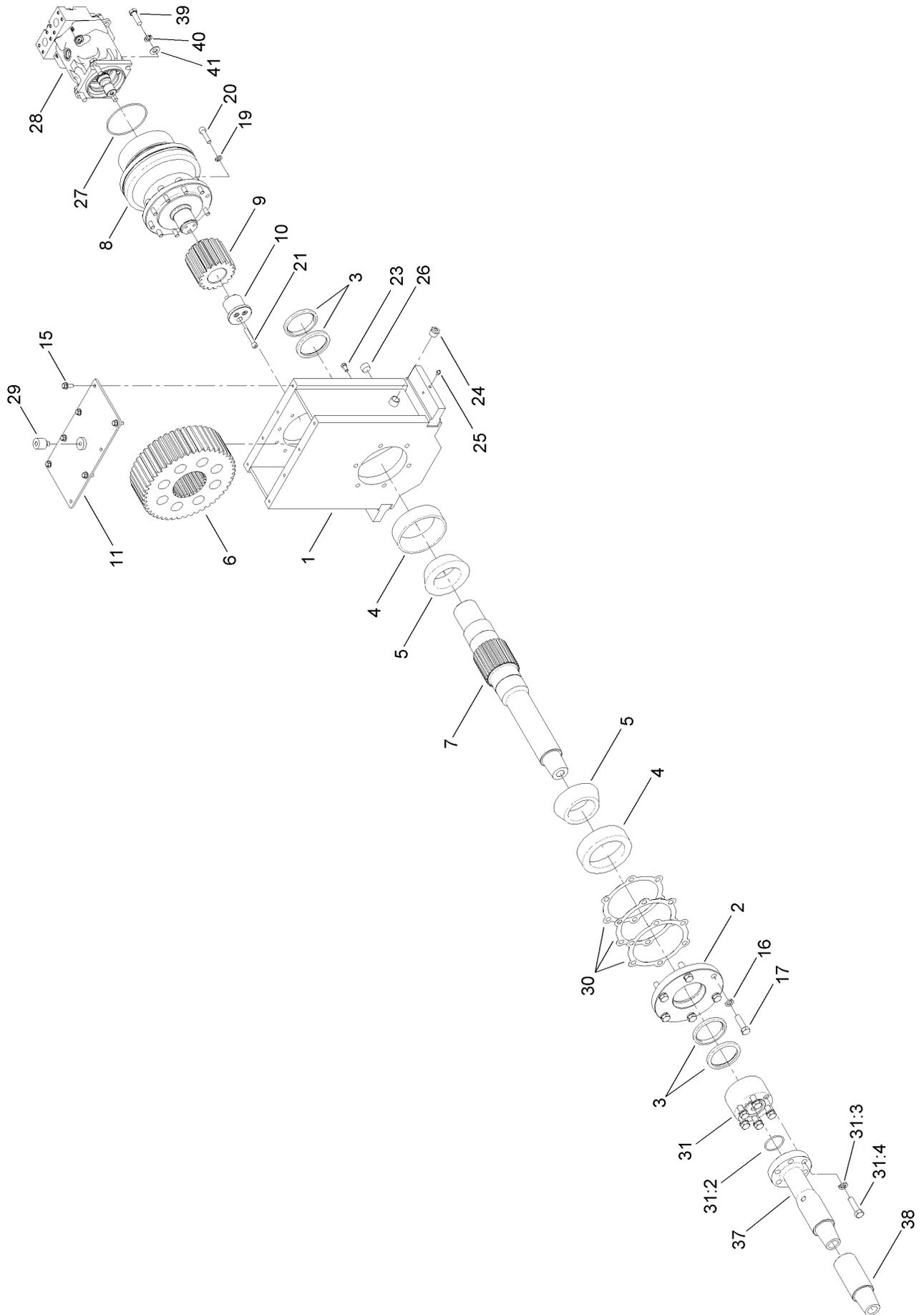
# Carriage and Rotary Assembly



## Carriage and Rotary Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-0934	1	Carriage ASM	21:2	237-78	1	O-Ring
1:2	125-6110	2	Decal-Danger, Crushing	22	340-17	4	Fitting-HYD, 90 DEG
2	AU8CF40005	8	Bearing-Ball, Radial	22:1	237-65	1	O-Ring
3	AU32GB4020	4	Pinion-Drive, Carriage	22:2	237-80	1	O-Ring
4	AU8GB80063	4	Planetary Gearbox ASM	23	340-132	2	Fitting-HYD, 90 DEG
5	AU8HS51152	4	O-Ring	23:1	237-78	1	O-Ring
6	AU115604	4	HYD Motor ASM	23:2	237-21	1	O-Ring
7	3253-7	8	Washer-Lock	24	340-77	4	Fitting-HYD, 90 DEG
8	AU864-12040	8	Screw-HSH	24:1	237-22	1	O-Ring
9	3253-6	32	Washer-Lock	24:2	237-42	1	O-Ring
10	33115-030	32	Screw-HH	25	340-115	2	Fitting-Tee, Swivel Nut
11	AU32GB4022-03	4	Spacer-Clamp, Carriage	25:1	237-22	2	O-Ring
12	AU32GB4021-03	2	Clamp-Rotary Box, Carriage	26	AU119410	2	Tube-HYD, 5/8 In (Motor To Motor)
13	AU117215	1	Rotary ASM	27	AU119452	2	Tube-HYD, 3/8 In (Case Drain Motor To Motor)
14	3253-9	4	Washer-Lock	28	AU119409	2	Tube-HYD, 5/8 In (Motor To Motor)
15	AU426-1256	4	Screw-HH	29	AU32GB4475-03	1	Bracket-Swivel, Mud
16	3296-60	8	Nut-Lock, NI	30	AU32GB4210	1	Swivel-Mud
17	AU496-11094	24	Washer	31	AU8OA11616	1	Fitting-Straight
18	AU8CF30032	8	Bearing-Follower, Cam	31:1	340-65	1	O-Ring
19	302-63	8	Zerk	32	AU121312-03	1	Plate-Trigger, Proximity
20	340-22	4	Fitting-HYD, Tee	33	3234-42	4	Screw-HHF
20:1	237-65	2	O-Ring				
20:2	237-80	1	O-Ring				
21	340-140	2	Adapter-Tee				
21:1	237-21	2	O-Ring				

# Rotary Assembly No. AU117215

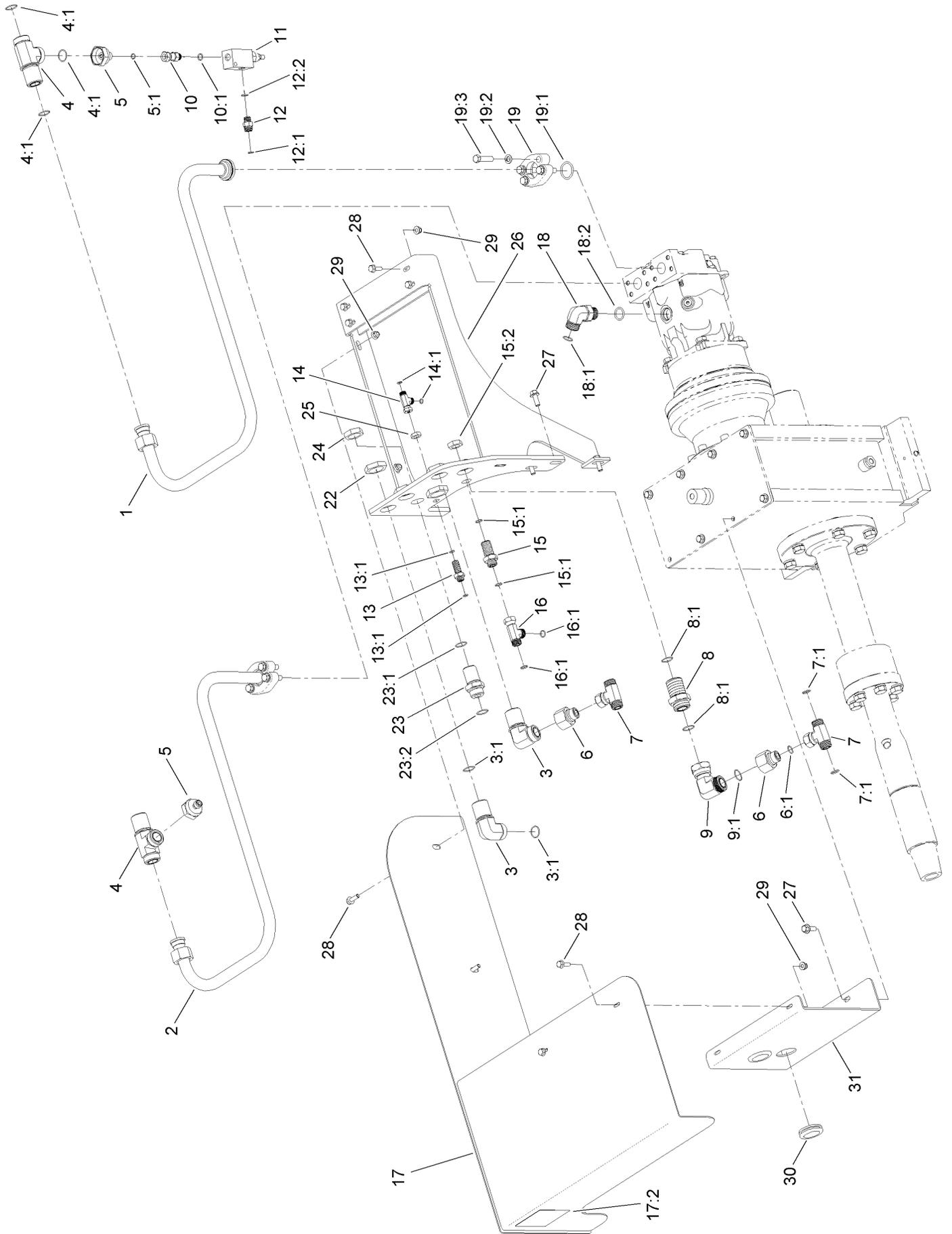


# Rotary Assembly No. AU117215 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-6144	1	Box-Rotary	26	AU8PP75012	1	Plug-Magnetic, Hex
2	AU32GB4412	1	Cap-Bearing, Rotary	27	104-1920	1	O-Ring
3	AU8HS13033	4	Seal-Shaft	28	AU8HM50016	1	HYD Motor ASM
4	AU8CF63007	2	Cup-Bearing	28:1	AU434335A1	1	Seal-Shaft ●
5	AU8CF63008	2	Cone-Bearing	29	AU31543	1	Breather
6	AU32GB4465	1	Gear-Ring, Rotary	30	AU8SM02002	1	Shim-Bearing Adjust (.020In Thick)
7	AU32GB4420	1	Spindle-Rotary	30	AU8SM00502	3	Shim-Bearing Adjust (.005In Thick)
8	AU8GB80064	1	Planetary Gearbox ASM	30	AU8SM00702	2	Shim-Bearing Adjust (.007In Thick)
9	AU32GB4460	1	Pinion-Rotary	31	AU114322	1	Spindle ASM
10	AU32GB4461	1	Cap-Pinion, Rotary	31:2	AU114286	1	O-Ring
11	AU32GB4450	1	Plate-Top, Rotary Box	31:3	69-8420	6	Washer-Lock
15	3234-42	6	Screw-HHF	31:4	AU120624	6	Screw-HH
16	3253-23	6	Washer-Lock/Sp	37	AU119350	1	Adapter-Flange
17	AU8HH51510	6	Screw-HH	38	AU119351	1	Saver ASM
19	3253-7	10	Washer-Lock	39	AU814-14045	4	Screw-HH
20	AU864-12045	10	Screw-HSFH	40	AU892-11014	4	Washer
21	AU8SH95365	3	Screw-HSH	41	69-8980	4	Washer
23	323-4	2	Screw-HH				
24	AU8PP70008	1	Plug-Site Glass				
25	302-52	2	Fitting-Grease				

● Not illustrated

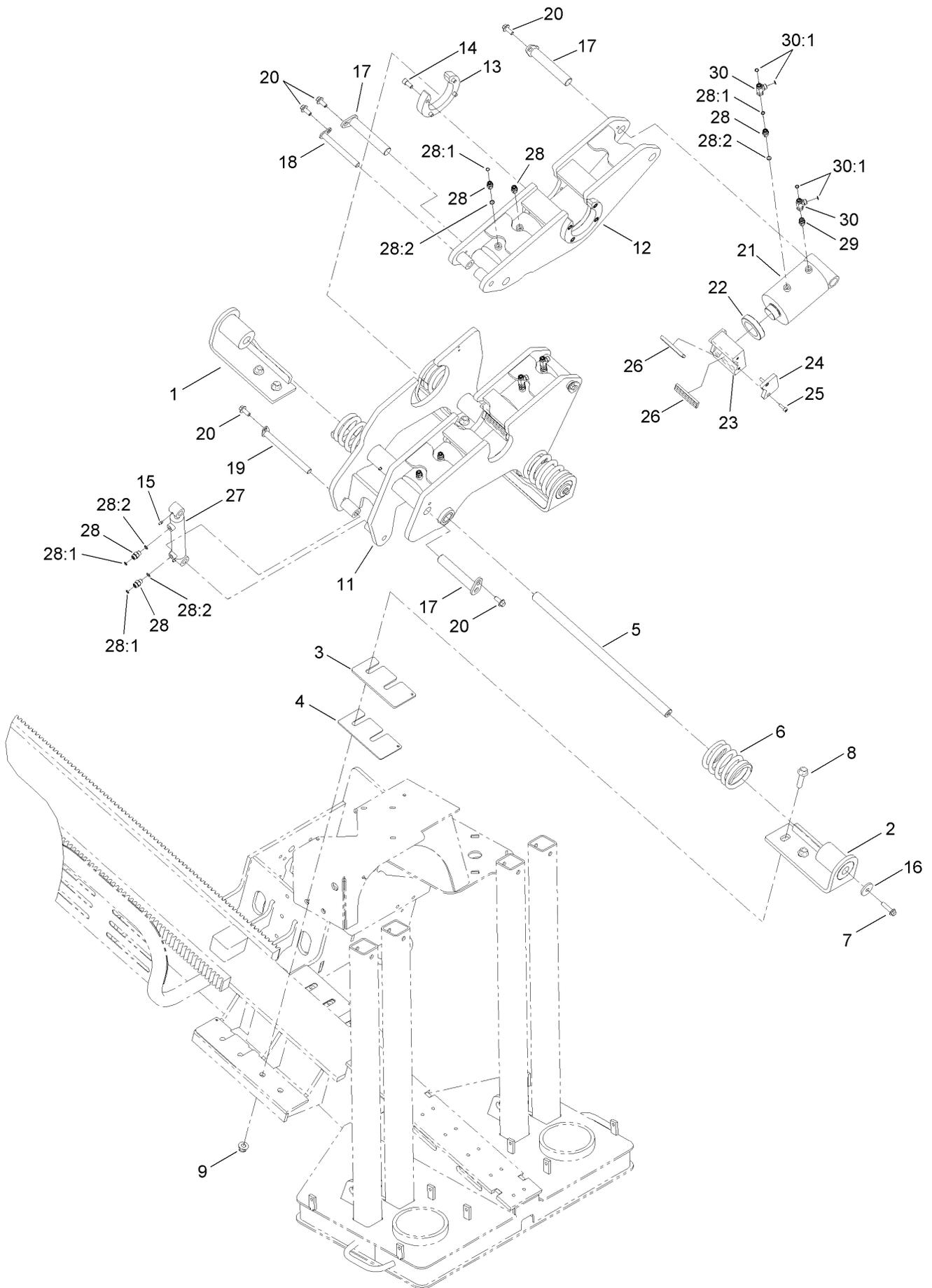
# Carriage Guard and Mounting Assembly



## Carriage Guard and Mounting Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU119407	1	Tube-HYD, Rotary B (Bulkhead To Motor)	14:1	237-75	2	O-Ring
2	AU119408	1	Tube-HYD, Rotary A (Bulkhead To Motor)	15	340-161	1	Fitting-Bulkhead
3	AU8OL91616	2	Fitting-Elbow, 90	15:1	237-30	2	O-Ring
3:1	340-65	2	O-Ring	15:2	340-127	1	Nut-Bulkhead
4	AU8OR91616	2	Fitting-Tee, Bulkhead	16	340-104	1	Fitting-HYD, Tee
4:1	340-65	3	O-Ring	16:1	237-30	2	O-Ring
5	AU8OA80616	2	Fitting-Reducer	17	130-4501	1	Carriage Guard ASM
5:1	237-22	1	O-Ring	17:2	125-6107	2	Decal-Warning, Crushing
6	AU8OA81016	2	Fitting-Reducer	18	340-142	1	Fitting-HYD, 90 DEG
6:1	237-65	1	O-Ring	18:1	237-58	1	O-Ring
7	340-167	2	Fitting-HYD, Tee	18:2	237-81	1	O-Ring
7:1	237-65	2	O-Ring	19	AU114285A1	2	HYD Flange Kit
8	106-0060	1	Adapter-HYD	19:1	121-3904	1	O-Ring
8:1	340-65	2	O-Ring	19:2	3253-6	4	Washer-Lock
9	92-7645	1	Fitting-Swivel, 90 DEG	19:3	AU113-372	4	Screw-HH
9:1	340-65	1	O-Ring	22	340-128	5	Nut-Bulkhead
10	104-3779	1	Connector-Swivel, Straight	23	AU8OA91212	1	Fitting-Straight
10:1	237-42	1	O-Ring	23:1	237-58	1	O-Ring
11	AU8HV61011	1	Valve-Relief, Pressure	23:2	237-81	1	O-Ring
12	340-2	1	Fitting-HYD, Straight	24	340-126	1	Nut-Bulkhead
12:1	237-22	1	O-Ring	25	340-78	1	Nut-Lock
12:2	237-42	1	O-Ring	26	AU118010-03	1	Mount-Hose Carrier, Rotary
13	94-1444	1	Union-Bulkhead	27	3234-42	5	Screw-HHF
13:1	237-21	2	O-Ring	28	33104-025	8	Screw-HHF
14	340-151	1	Fitting-HYD	29	104-3082	8	Nut-Lock, HHF
				30	103-7706	2	Grommet
				31	AU119009-03	1	Plate-Support, Guard

# Front Wrench Assembly

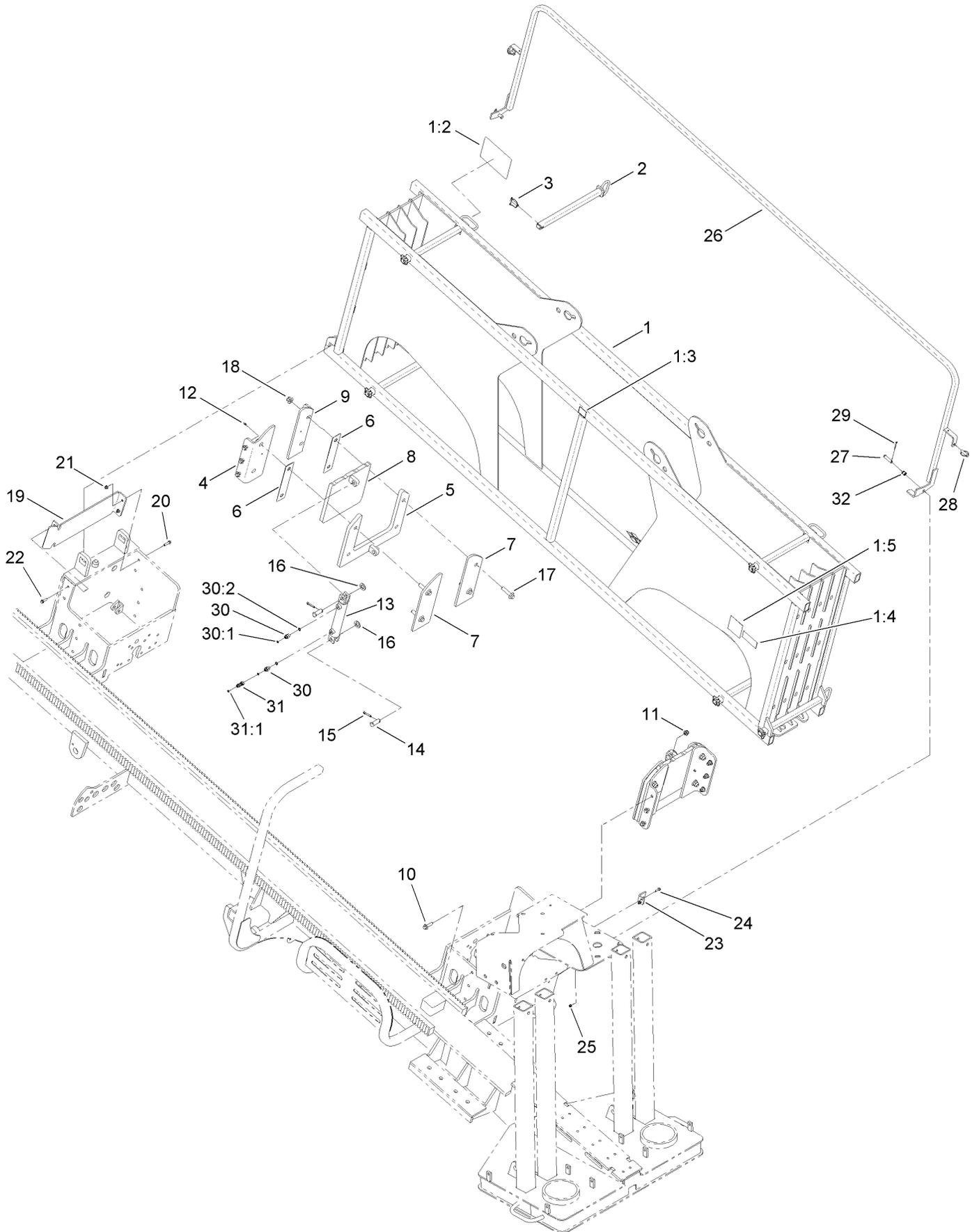


## Front Wrench Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU123857-03	2	Bracket-Mounting, Wrench	19	AU32GB6226	1	Pin-Retaining
2	AU123858-03	2	Bracket-Mounting, Wrench	20	33106-030	6	Screw-HHF
3	AU123875-03	4	Shim-Plate, Wrench	21	AU116939	4	HYD Cylinder ASM
4	AU123846-03	4	Shim-Plate, Wrench	21:1	AU118200	1	Seal Kit ●
5	AU123860	2	Pin-Wrench	22	AU32GB6010-03	4	Bushing-Cylinder
6	AU123859	4	Spring-Compression	23	AU119049	4	Holder-Die, Wrench
7	AU100348	4	Screw-HHF	24	AU119046-03	8	Retainer-Die, Wrench
8	AU100364	8	Screw-Flange	25	98-5828	16	Screw-HSH
9	AU100529	8	Nut-HHF	26	AU305643	8	Tong-Die
11	130-4505-03	1	Front Wrench ASM	27	AU8HC10007	1	HYD Cylinder ASM
12	125-6514-03	1	Rear-Wrench	28	340-2	8	Fitting-HYD, Straight
13	AU119038-03	2	Guide-Wrench	28:1	237-22	1	O-Ring
14	93-8752	8	Screw-HSH	28:2	237-42	1	O-Ring
15	302-57	6	Fitting-Grease	29	AU126449	2	Fitting-Orifice
16	AU495-81269	4	Washer-Flat	30	340-115	4	Fitting-Tee, Swivel Nut
17	AU119056	4	Pin-W/Flag	30:1	237-22	2	O-Ring
18	AU32GB6225	1	Pin-Retainng				

● Not illustrated

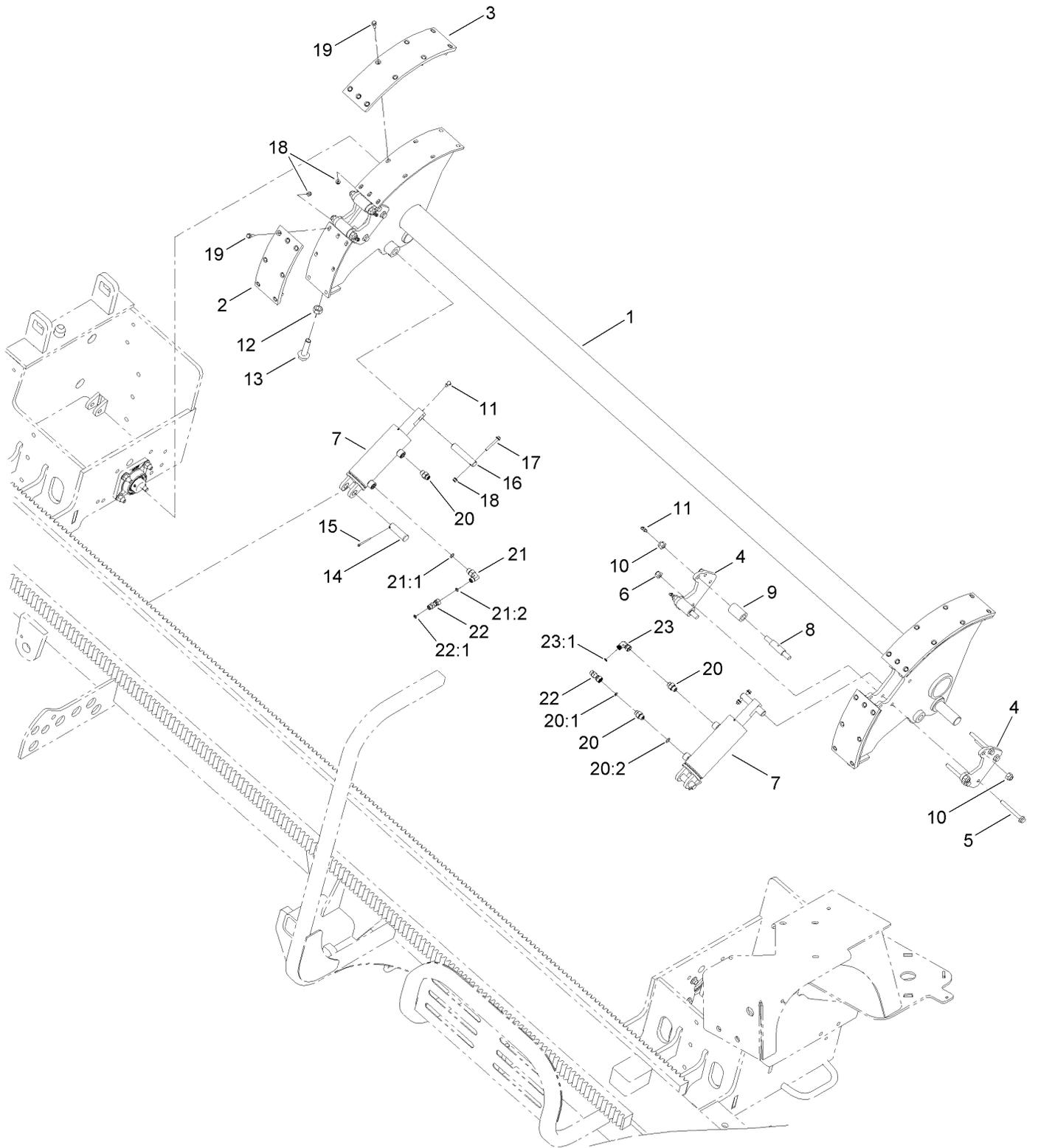
# Rod Box Assembly



## Rod Box Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-0935	1	Rod Box ASM	16	3256-28	4	Washer-Flat
1:2	105-4222	1	Decal	17	AU100363	8	Screw-HHF
1:3	125-6151	2	Decal-Weight, Rod Basket	18	AU100529	8	Nut-HHF
1:4	125-6107	1	Decal-Warning, Crushing	19	AU118917-03	2	Deflector
1:5	125-6119	1	Decal-Danger, Entanglement	20	33104-035	4	Screw-HHF
2	AU118075-03	6	Pin-Rod Box	21	104-3082	4	Nut-Lock, HHF
3	AUD130037	6	Pin-Klik	22	33104-030	4	Screw-HHF
4	AU118322-03	2	Plate-Mounting, Elevator	23	AU119037	1	Bracket-Angle, Guard
5	AU121928-03	2	Plate-Elevator	24	33103-025	2	Screw-HHF
6	AU118323-03	4	Plate-Shim, Elevator	25	81-0130	2	Nut-Flange, NI
7	AU118325-03	4	Plate-Support, Elevator	26	AU119031-03	1	Guard
8	AU121929-03	2	Mount-Cylinder, Elevator	27	AU109964	2	Pin-Clevis
9	AU118326-03	2	Plate-Mounting, Elevator	28	AU109970	2	Pin-Snap Ring
10	AU100347	12	Screw-HHF	29	3272-19	2	Pin-Cotter
11	AU100528	12	Nut-HHF, Lock	30	340-1	4	Fitting-HYD, Straight
12	302-57	4	Fitting-Grease	30:1	237-21	1	O-Ring
13	AU118214	2	HYD Cylinder ASM	30:2	237-42	1	O-Ring
14	AUH30262	4	Pin-Clevis	31	AU111506	2	Fitting-Straight
15	3272-30	4	Pin-Cotter	31:1	237-21	1	O-Ring
				32	57-4230	1	Spacer-Tubular

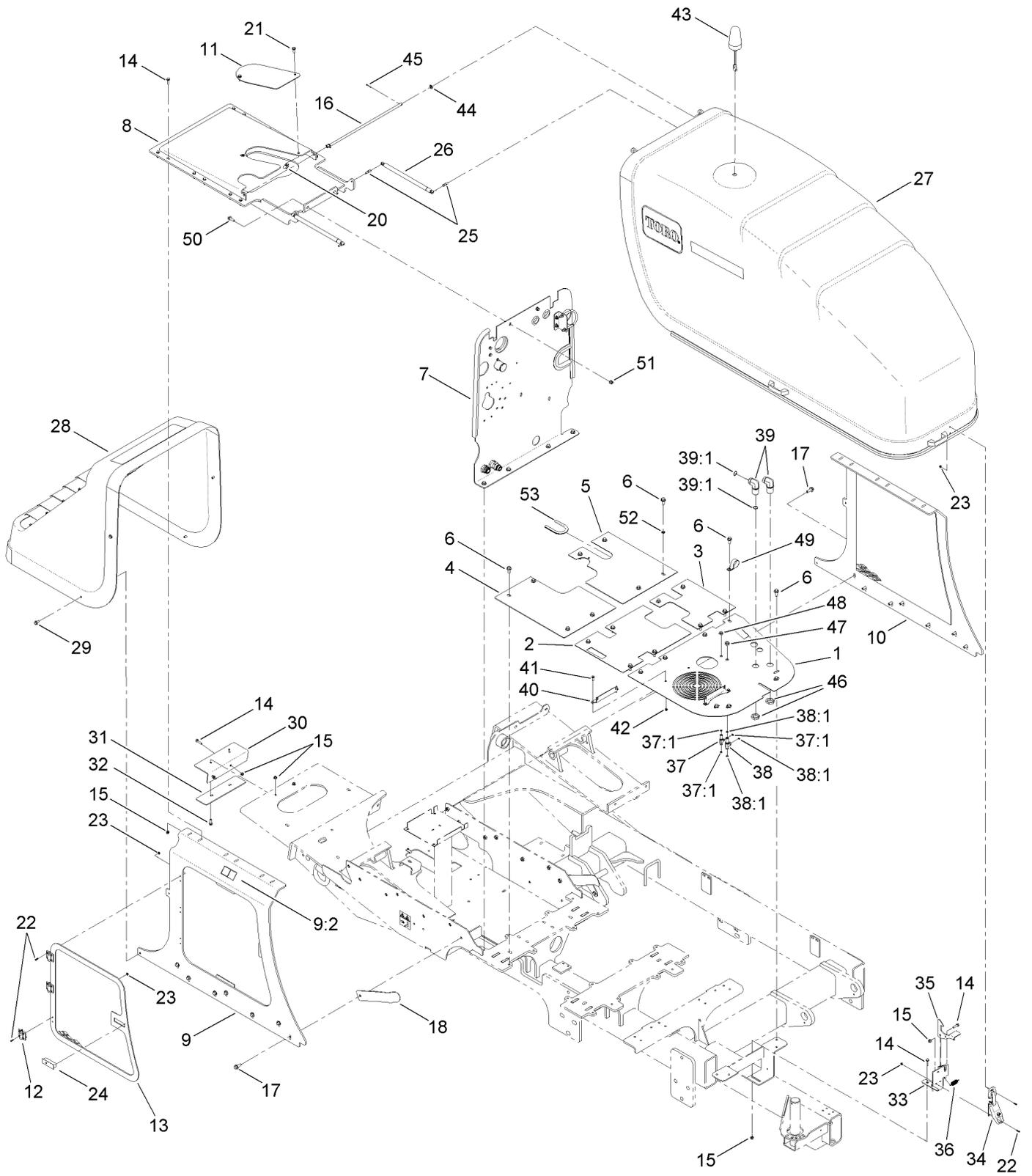
# Rod Loader Cam Assembly



## Rod Loader Cam Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU117300-03	1	Cam-Loader, Rod	15	3272-19	2	Pin-Cotter
2	AU117305	2	Pad-Wear, Rod Loader (Short)	16	AU117427	2	Pin-Straight
3	AU117284	2	Pad-Wear, Rod Loader (Long)	17	33103-050	2	Screw-HHF
4	AU117358-03	4	Plate-Holder, Pipe	18	81-0130	34	Nut-Flange, NI
5	33105-090	8	Screw-HHF	19	33103-025	32	Screw-HHF
6	103-9511	8	Nut-Lock, NI	20	340-1	3	Fitting-HYD, Straight
7	AU120606	2	HYD Cylinder ASM	20:1	237-21	1	O-Ring
8	AU117339	4	Shaft-Roller, Pipe	20:2	237-42	1	O-Ring
9	AU117340	4	Tube-Roller	21	340-82	1	Adapter ASM
10	AU232-4118	8	Nut-Hex	21:1	237-42	1	O-Ring
11	302-40	6	Fitting-Grease, 90 DEG	21:2	237-21	1	O-Ring
12	33018-00	2	Nut-Hex	22	AU111506	2	Fitting-Straight
13	33108-060	2	Screw-HHF	22:1	237-21	1	O-Ring
14	AU109885	2	Pin-Clevis	23	92-2745	1	Fitting-Adaptor
				23:1	237-21	1	O-Ring

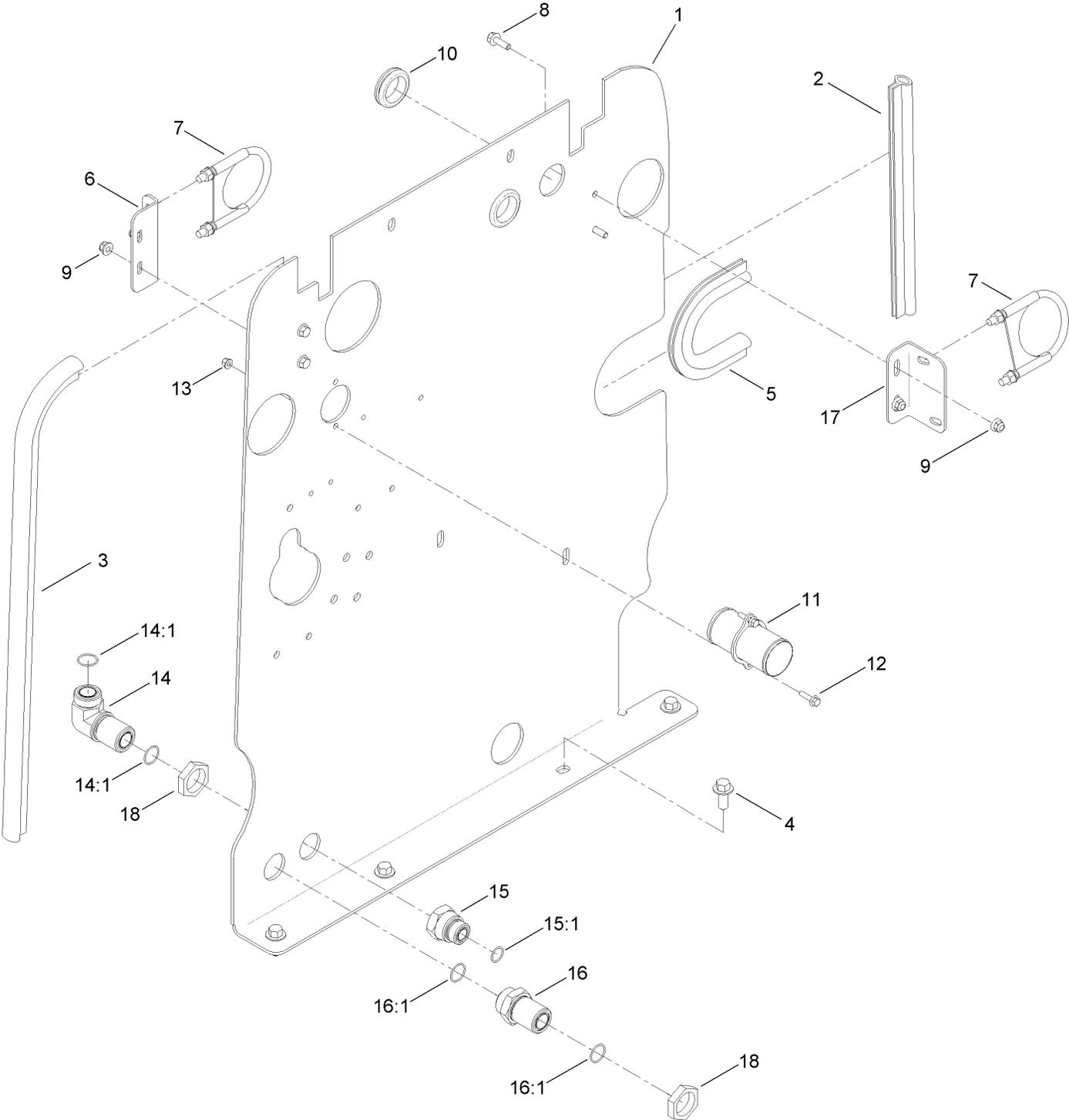
# Hood Assembly



## Hood Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU130550-03	1	Plate-Bulkhead	29	93-2569	4	Screw-HHF
2	AU130551-03	1	Plate-Seal, Hood	30	AU118515-03	1	Plate-Stop, Rear Hood
3	AU130552-03	1	Plate-Seal, Hood	31	AU119331-03	1	Plate-Sandwich, Hood Stop
4	AU116572-03	1	Plate-Hood Seal	32	33104-030	2	Screw-HHF
5	AU116573-03	1	Plate-Hood Seal	33	AU118512-03	1	Mount-Hood, Safety Latch
6	33106-020	24	Screw-HHF	34	AU130765	1	Latch-Draw, Lockable
7	127-5263	1	Bulk Head ASM	35	AU111869-03	1	Hook-Hood, Safety Latch
8	AU130383-03	1	Mounting-Hood	36	AU112966	1	Spring-Tension
9	127-0938	1	Hood Mounting ASM	37	AU8OR90404	1	Fitting-Tee
9:2	125-6129	1	Decal-Warning, Hot Surface	37:1	237-21	3	O-Ring
10	AU130385-03	1	Mount-Hood	38	340-68	1	Fitting-Tee, Bulkhead
11	AU130648-03	1	Plate-Cover	38:1	237-22	3	O-Ring
12	AU123695	3	Hinge	39	AU8OL91616	2	Fitting-Elbow, 90
13	AU130630-03	1	Door-Side	39:1	340-65	2	O-Ring
14	33104-035	17	Screw-HHF	40	AU124320-03	2	Plate-Mount, Fan
15	104-3082	19	Nut-Lock, HHF	41	33103-025	4	Screw-HHF
16	AU118537	1	Pin-Mount, Hood	42	81-0130	4	Nut-Flange, NI
17	33106-035	14	Screw-HHF	43	125-4528	1	Light-Strobe
18	AU32GB5016-03	2	Guide-Hood	44	110-7191	2	Washer-Thrust
20	AU100863	2	Nut-U	45	3272-11	2	Pin-Cotter
21	108-1531	2	Screw-HHF	46	340-128	2	Nut-Bulkhead
22	360-0137	17	Screw-PRH	47	340-70	1	Nut-Lock
23	32149-8	17	Nut-Keps	48	340-78	1	Nut-Lock
24	AU50GB2302	1	Latch-Trigger, Raised (W/Lock)	49	127-0518	1	Clamp-R
25	AU8HH96100	4	Stud-Ball, .75In	50	33105-035	2	Screw-HHF
26	AU32GB5110	2	Spring-Gas	51	103-9511	2	Nut-Lock, NI
27	AU115517	1	Front Hood ASM	52	3255-2	1	Washer-Lock / EXT
28	AU118302	1	Rear Hood ASM	53	127-5316	1	Trim-Tank

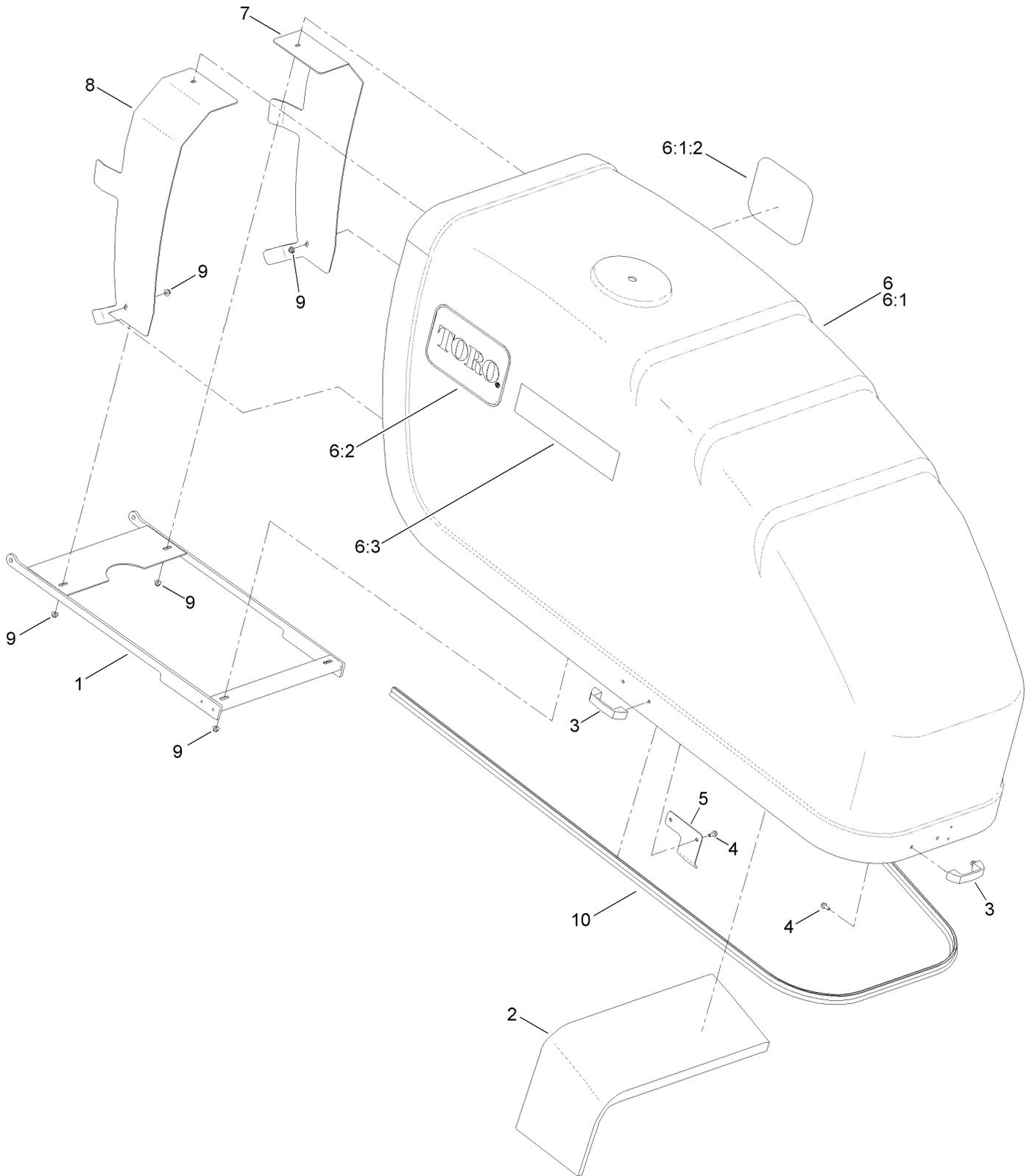
# Bulkhead Assembly No. 127-5263



## Bulkhead Assembly No. 127-5263 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-0939	1	Bulk Head ASM	12	33103-025	2	Screw-HHF
2	127-5302	1	Seal-Bulb, LH	13	81-0130	2	Nut-Flange, NI
3	127-5301	1	Seal-Bulb, RH	14	AU8OL91616	1	Fitting-Elbow, 90
4	33106-020	4	Screw-HHF	14:1	340-65	2	O-Ring
5	127-5300	1	Seal-Bulb	15	AU8OA81216	1	Fitting-Reducer
6	AU120221-03	1	Plate-Support, Exhaust	15:1	237-58	1	O-Ring
7	AU8NG28118	2	Clamp-Guillotine	16	106-0060	1	Adapter-HYD
8	33104-025	4	Screw-HHF	16:1	340-65	2	O-Ring
9	104-3082	4	Nut-Lock, HHF	17	AU130659-03	1	Plate-Support, Charge Air
10	103-7706	2	Grommet	18	340-128	2	Nut-Bulkhead
11	AU120224-03	1	Tube-Bulkhead, Radiator				

# Front Hood Assembly No. AU115517

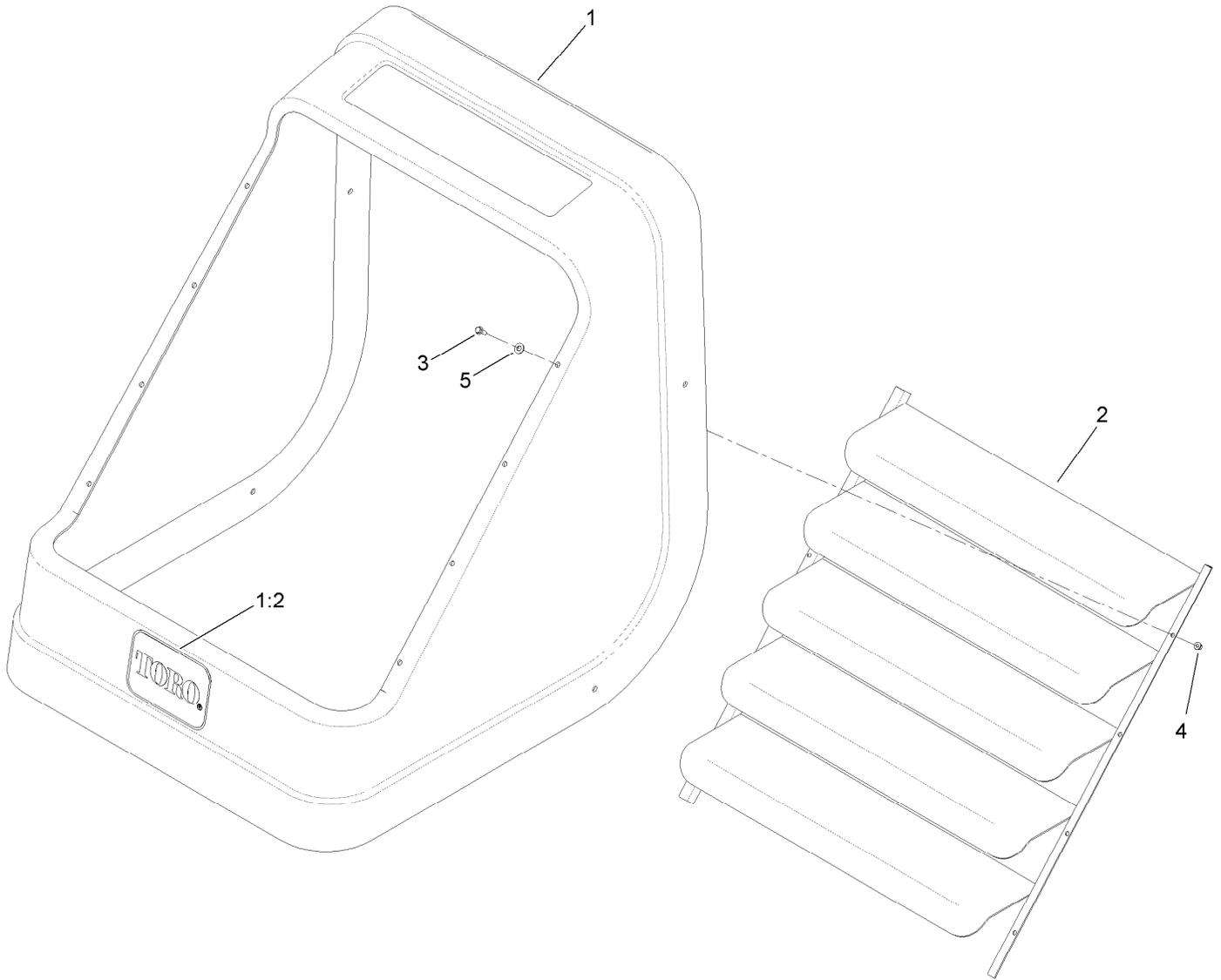


## Front Hood Assembly No. AU115517 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU118730	1	Hinge-Hood, Front	6:1:2	130-4496	1	Screen-Hood, Front
2	127-0955	1	Foam-Hood, Reflective	6:2	114-0990	1	Decal
3	AU104854	2	Handle-Grab	6:3	125-6133	1	Decal
4	33104-020	4	Screw-HHF	7	AU123306-03	1	Plate-Catch, Hood
5	AU121776	1	Guide-Hood, Front	8	AU123307-03	1	Plate-Catch, Hood
6	127-0936	1	Front Hood And Decal ASM	9	104-8301	6	Nut-Flange, NI
6:1		1	Hood-Front ●	10	127-5303	1	Seal-Bulb

● Not serviced separately

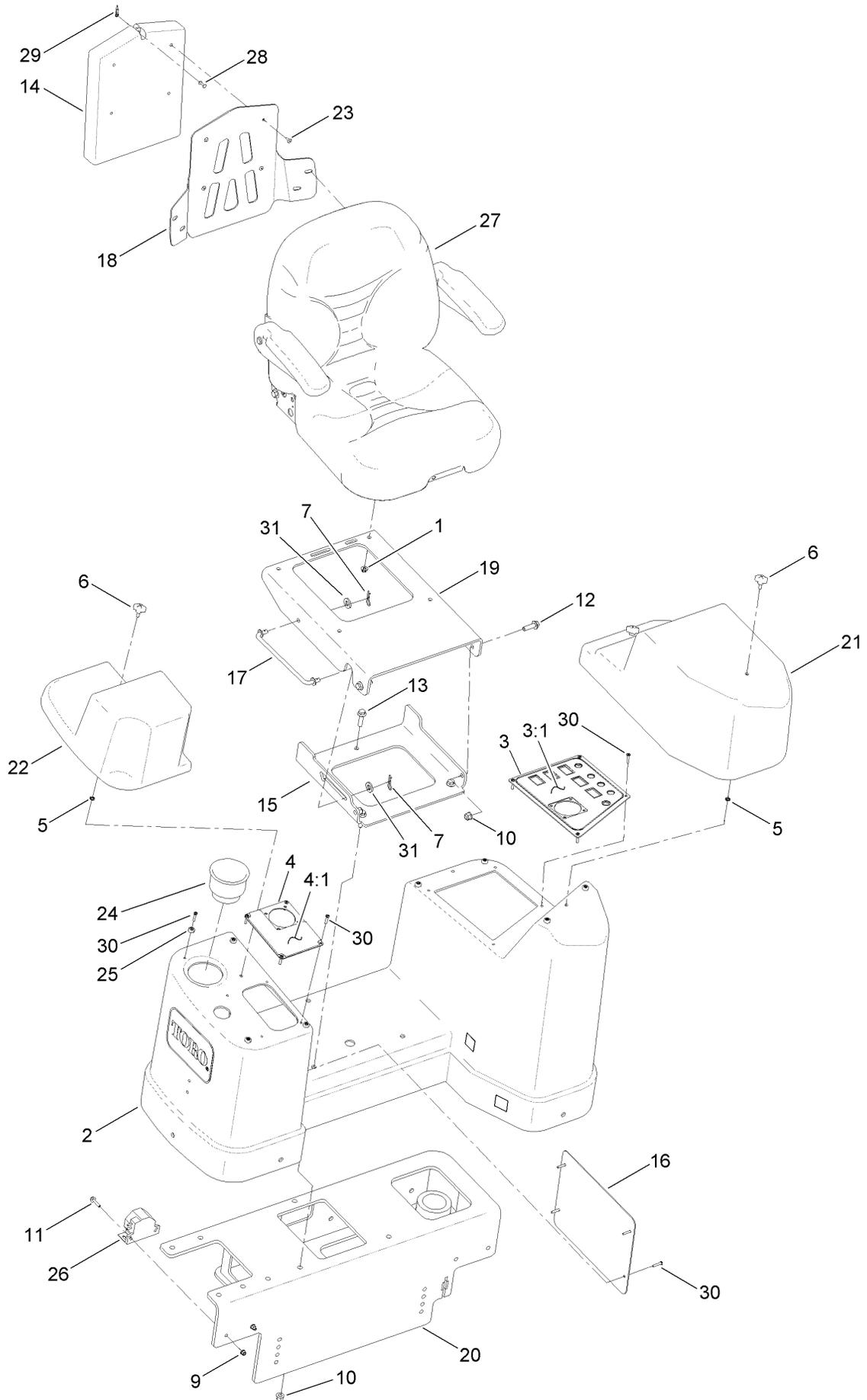
# Rear Hood Assembly No. AU118302



## Rear Hood Assembly No. AU118302 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-4476	1	Rear Hood ASM	3	33103-020	8	Screw-HHF
1:2	62-7400	1	Decal	4	120-9645	8	Nut-HHF
2	AU118366-03	1	Louver-Hood, Rear	5	3256-38	8	Washer-Flat

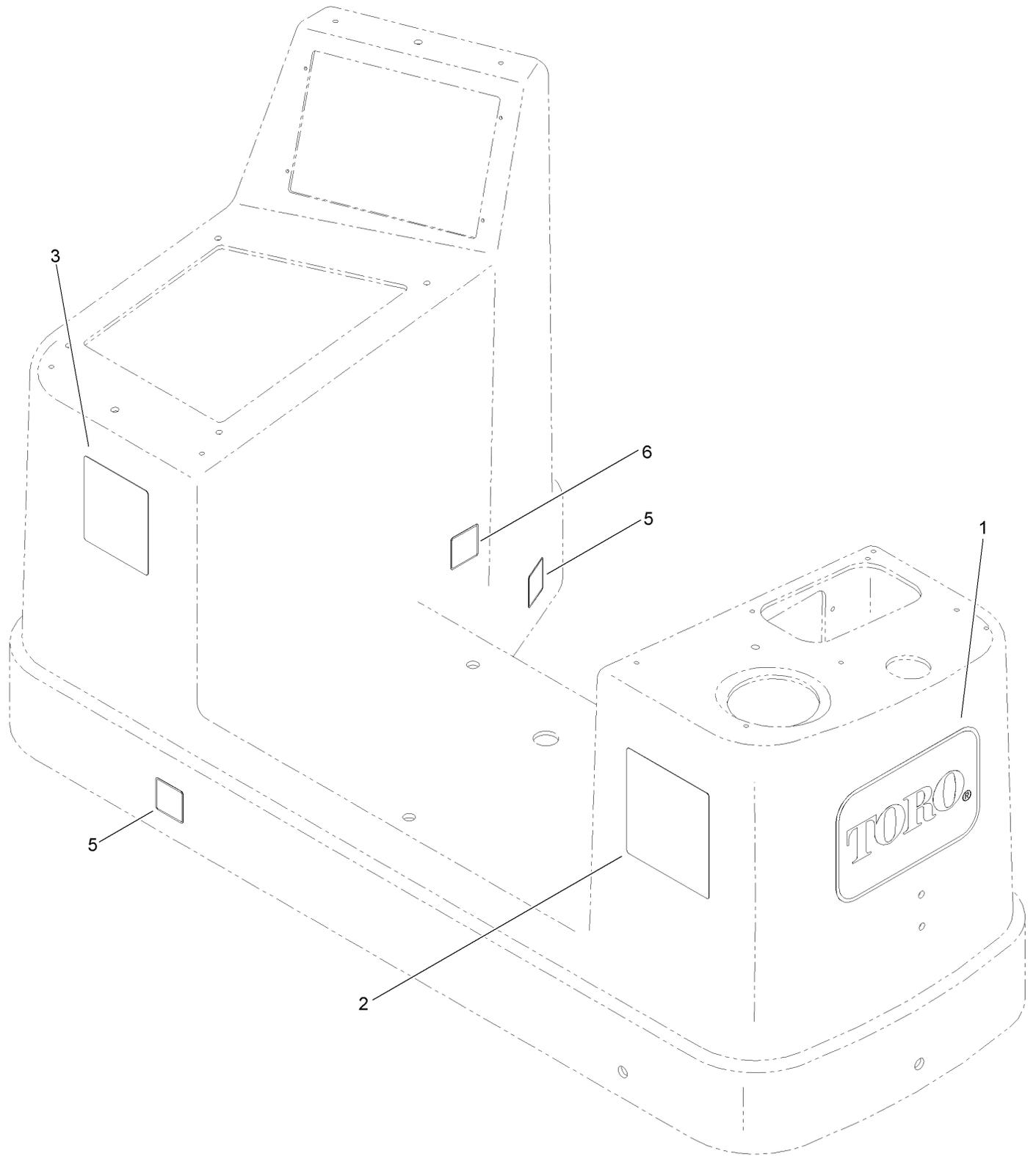
# Seat and Operator Console Assembly



## Seat and Operator Console Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8300	4	Nut-Flange, NI	16	AU108634-03	1	Plate-Seat, Inside Panel
2	127-0900	1	Operator Console ASM	17	AU109357	1	Rod-Prop, Seat
3	127-0901	1	Switch Plate ASM	18	AU111717-03	1	Plate-Mount, Manual
3:1	125-6112	1	Decal-Joystick, Left	19	AU117641-03	1	Plate-Seat Mount, Top
4	127-0902	1	Joystick Mounting Plate ASM	20	AU125016-03	1	Console-Operators
4:1	125-6125	1	Decal-Joystick, Right	21	130-4494	1	Cover-Console, LH
5	104-8310	3	Ring-Retaining	22	130-4495	1	Cover-Console, RH
6	98-8332	3	Knob	23	114439	4	Rivet-Pop
7	3290-467	2	Pin-Hair	24	AU8EO24121	1	Cup-Holder
9	81-0130	2	Nut-Flange, NI	25	AU8EO24122	8	Grommet-Rubber
10	103-9511	5	Nut-Lock, NI	26	AU8EP29105	1	Alarm-Backup
11	33103-030	2	Screw-HHF	27	AU8EP47010	1	Operator Seat ASM (Static)
12	33105-035	2	Screw-HHF	28	AUR46463	1	Post-Manual
13	33105-040	3	Screw-HHF	29	AUR46465	1	Lanyard
14	AU103216	1	Holder-Manual	30	ST80070	20	Screw-PPH
15	AU108632-03	1	Plate-Seat Mount, Bottom	31	AU496-21053	2	Washer-Flat (Hardened)

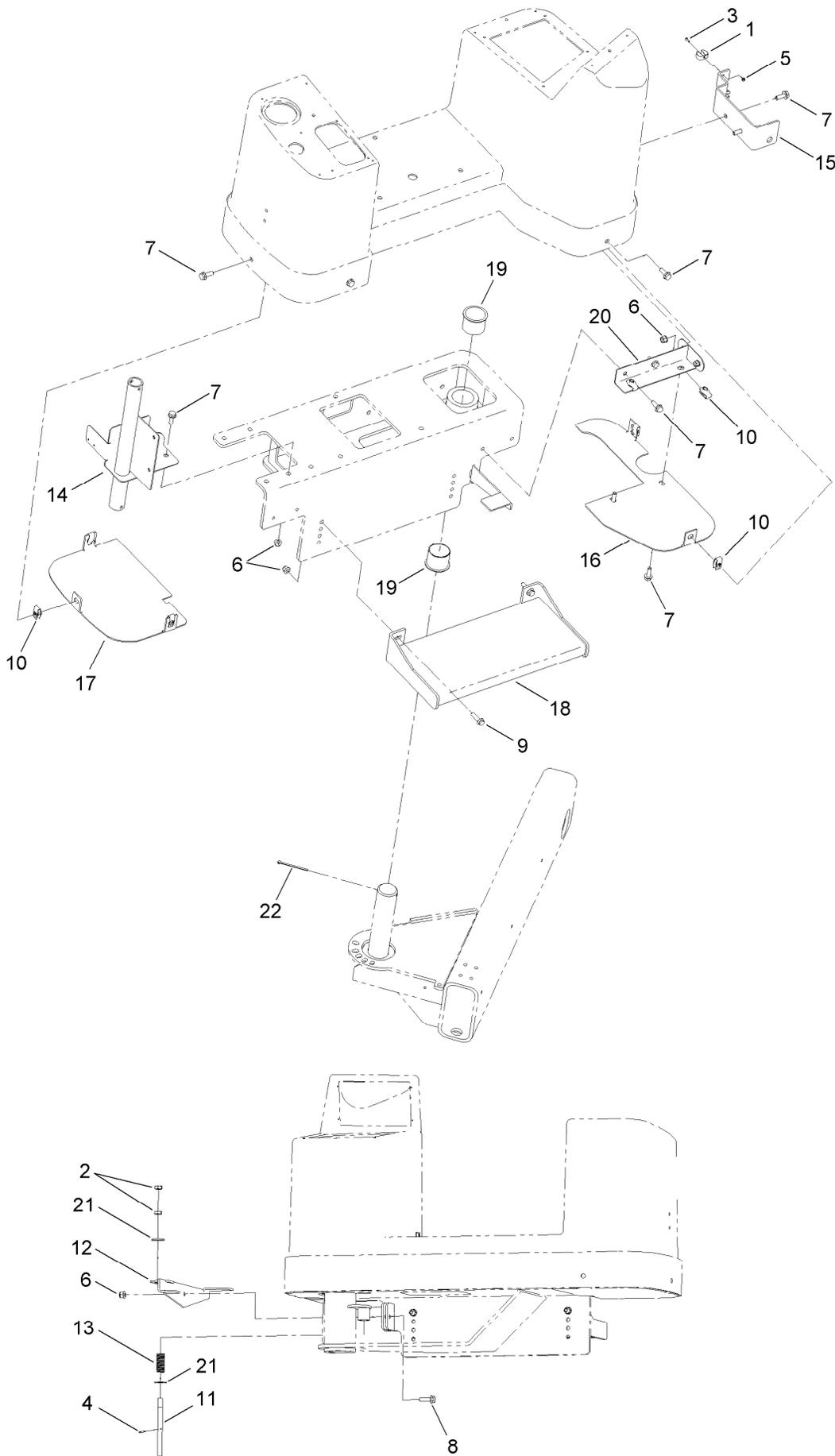
# Operator Console Assembly No. 127-0900



# Operator Console Assembly No. 127-0900 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	62-7400	1	Decal	5	125-6140	2	Decal-Seat Adjust
2	125-6109	1	Decal-Danger, Shock	6	125-6152	1	Decal-Seat Slide
3	125-6116	1	Decal-Danger, No Riders (Front)				

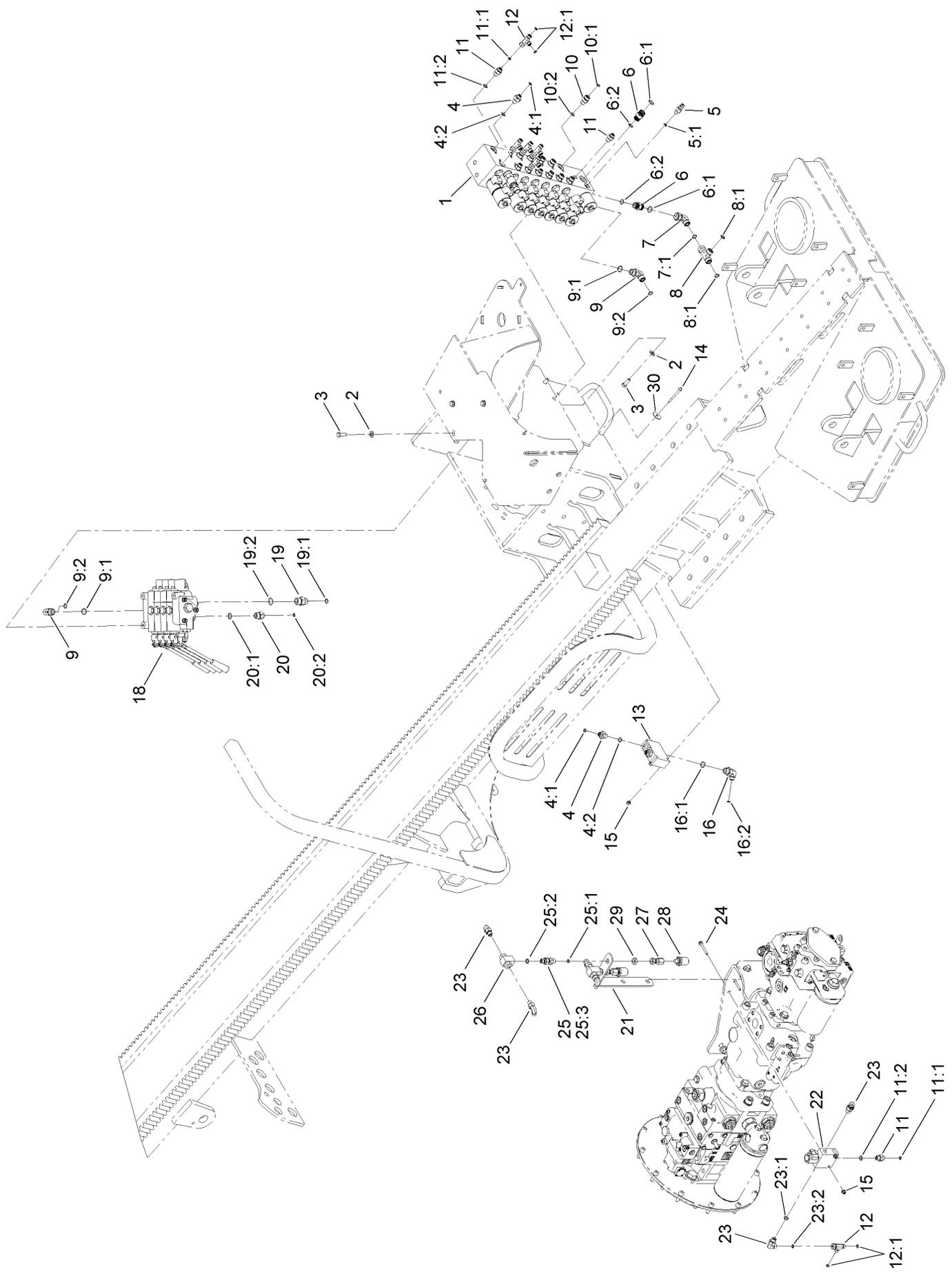
# Lower Operator Platform Assembly



## Lower Operator Platform Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	110-5677	2	Clip-Spring	12	AU108997-03	1	Arm-Adjustment, Seat
2	3218-5	2	Nut-Jam	13	AU109011	1	Spring-Pivot Lock, Seat
3	3249-3	2	Screw-PRH	14	AU114805-03	1	Mount-Umbrella
4	3272-11	1	Pin-Cotter	15	AU115236-03	1	Plate-Retaining, Cord
5	32149-6	2	Nut-Keps	16	AU125024-03	1	Plate-Guard, Splash
6	103-9511	7	Nut-Lock, NI	17	AU125042-03	1	Plate-Guard, Splash
7	33105-030	13	Screw-HHF	18	AU12GB9202-03	1	Step
8	33105-035	1	Screw-HHF	19	AU12GB9215	2	Bearing-Flanged
9	33105-040	2	Screw-HHF	20	AU12GB9228-03	1	Support-Shroud, Left
10	AU100863	7	Nut-U	21	AU495-81163	2	Washer-Flat
11	AU108909	1	Rod-Swing, Seat	22	AU432-1248	1	Pin-Cotter

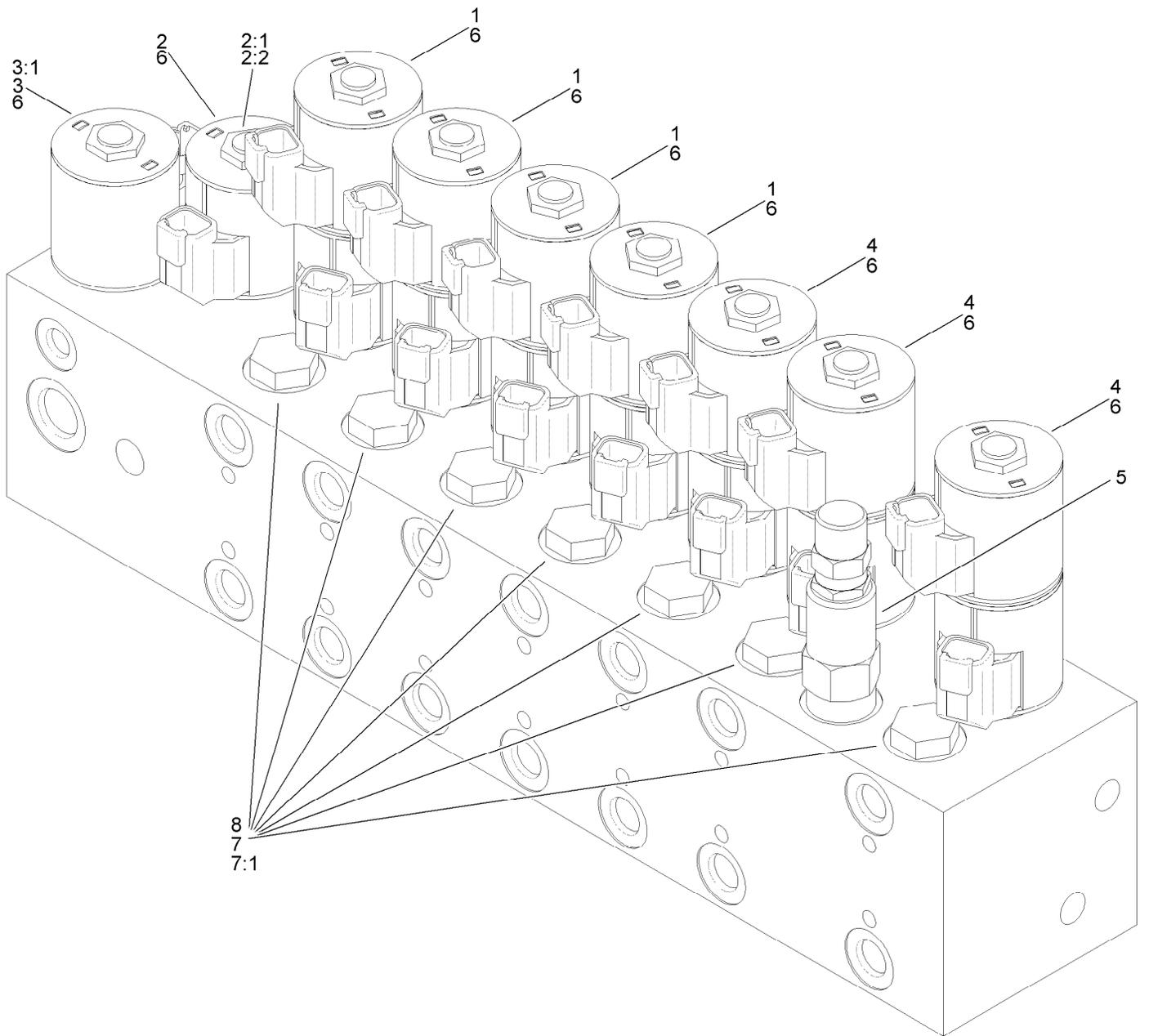
# 9 Section and 4 Spool Hydraulic Valve Assembly



## 9 Section and 4 Spool Hydraulic Valve Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU111494	1	9 Section HYD Valve ASM	14	AU100315	2	Screw-Flange, Metric
2	3256-24	7	Washer-Flat	15	81-0130	4	Nut-Flange, NI
3	323-6	7	Screw-HH	16	108-5687	1	Fitting-Elbow, 90
4	AU112767	3	Fitting-Straight	16:1	237-79	1	O-Ring
4:1	237-21	1	O-Ring	16:2	237-21	1	O-Ring
4:2	237-42	1	O-Ring	18	AU8HV80159	1	4 Spool HYD Valve ASM
5	354-77	1	Fitting-Quick	19	340-6	2	Fitting-HYD, Straight
5:1	237-78	1	O-Ring	19:1	237-30	1	O-Ring
6	340-4	2	Fitting-HYD, Straight	19:2	237-80	1	O-Ring
6:1	237-30	1	O-Ring	20	340-133	8	Adapter ASM
6:2	237-79	1	O-Ring	20:1	237-79	1	O-Ring
7	94-6031	1	Fitting-HYD	20:2	237-21	1	O-Ring
7:1	237-30	1	O-Ring	21	AU121543-03	1	Bracket-Valve, Shuttle
8	340-104	1	Fitting-HYD, Tee	22	125-4467	1	Valve-Solenoid
8:1	237-30	2	O-Ring	23	340-82	6	Adapter ASM
9	340-98	2	Fitting-HYD, 90 DEG	23:1	237-42	1	O-Ring
9:1	237-79	1	O-Ring	23:2	237-21	1	O-Ring
9:2	237-30	1	O-Ring	24	33103-050	2	Screw-HHF
10	340-2	6	Fitting-HYD, Straight	25	AU8OAA0406	2	Fitting-Straight
10:1	237-22	1	O-Ring	25:1	237-21	1	O-Ring
10:2	237-42	1	O-Ring	25:2	237-42	1	O-Ring
11	340-1	9	Fitting-HYD, Straight	25:3	340-78	1	Nut-Lock
11:1	237-21	1	O-Ring	26	AU270083	2	Valve-Shuttle, Load
11:2	237-42	1	O-Ring	27	AU8SA60404	2	Fitting-Straight
12	340-151	6	Fitting-HYD	28	125-6579	2	Transducer-6000Psi
12:1	237-75	2	O-Ring	29	340-78	2	Nut-Lock
13	AU112323	1	HYD Flow Divider Valve ASM	30	3256-55	2	Washer-Flat

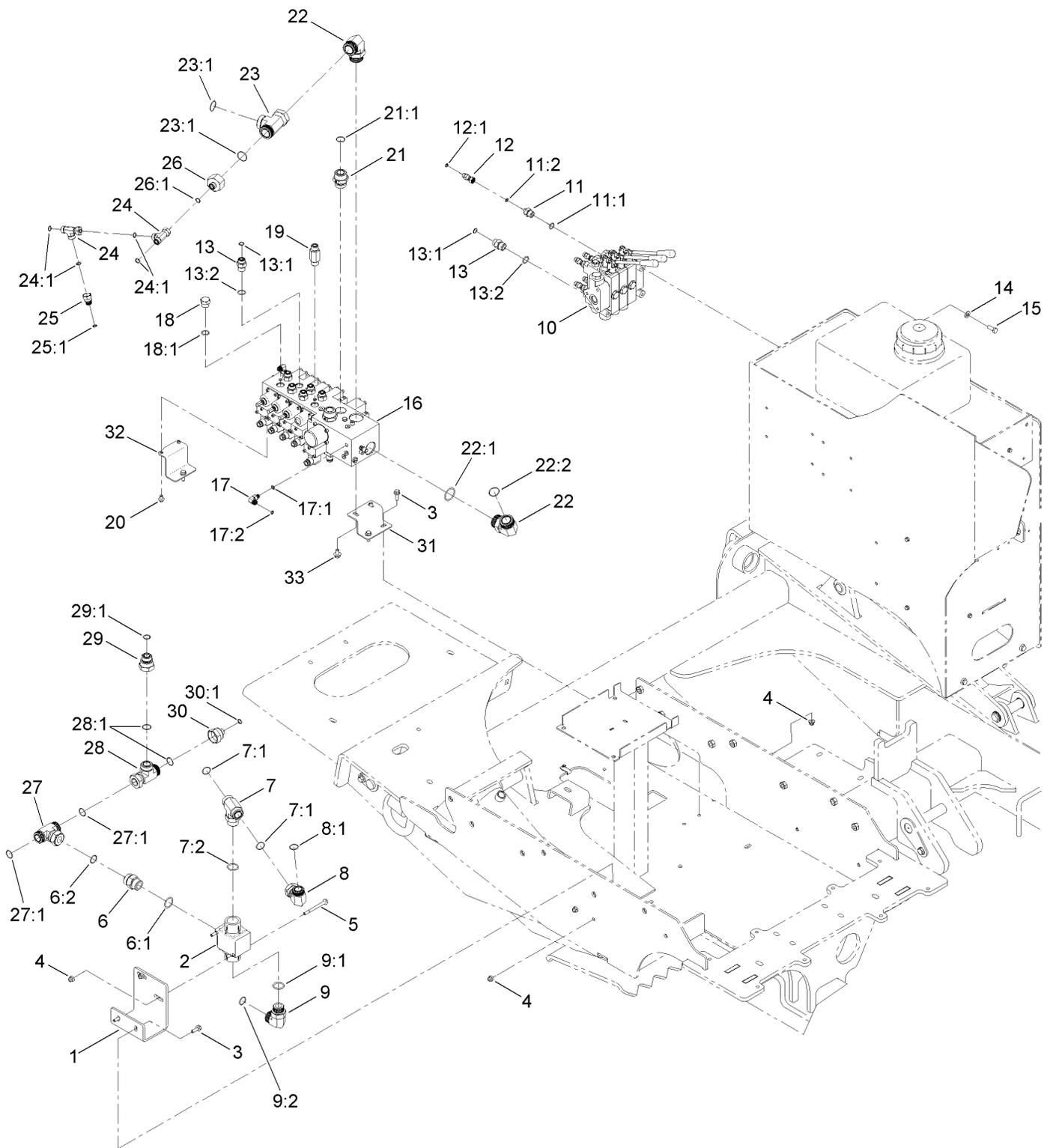
# 9 Section Hydraulic Valve Assembly No. AU111494



## 9 Section Hydraulic Valve Assembly No. AU111494 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU112257	4	Valve-Cartridge, Motor Spool	4	AU116738	3	Solenoid ASM
2	115-5400	1	Solenoid Valve ASM	5	AU116739	1	Valve-Reducing, Pressure
2:1	107-7813	1	Seal Kit	6	119-4619	16	Coil-Solenoid
2:2	110-2634	1	Nut-Coil	7	107-7524	14	Check Valve ASM
3	120-0913	1	Valve-Solenoid	7:1	105-9156	1	Seal Kit
3:1	105-9159	1	Seal Kit	8	120-2554	7	Piston-Pilot

# 5 Section and 3 Spool Hydraulic Valve Assembly

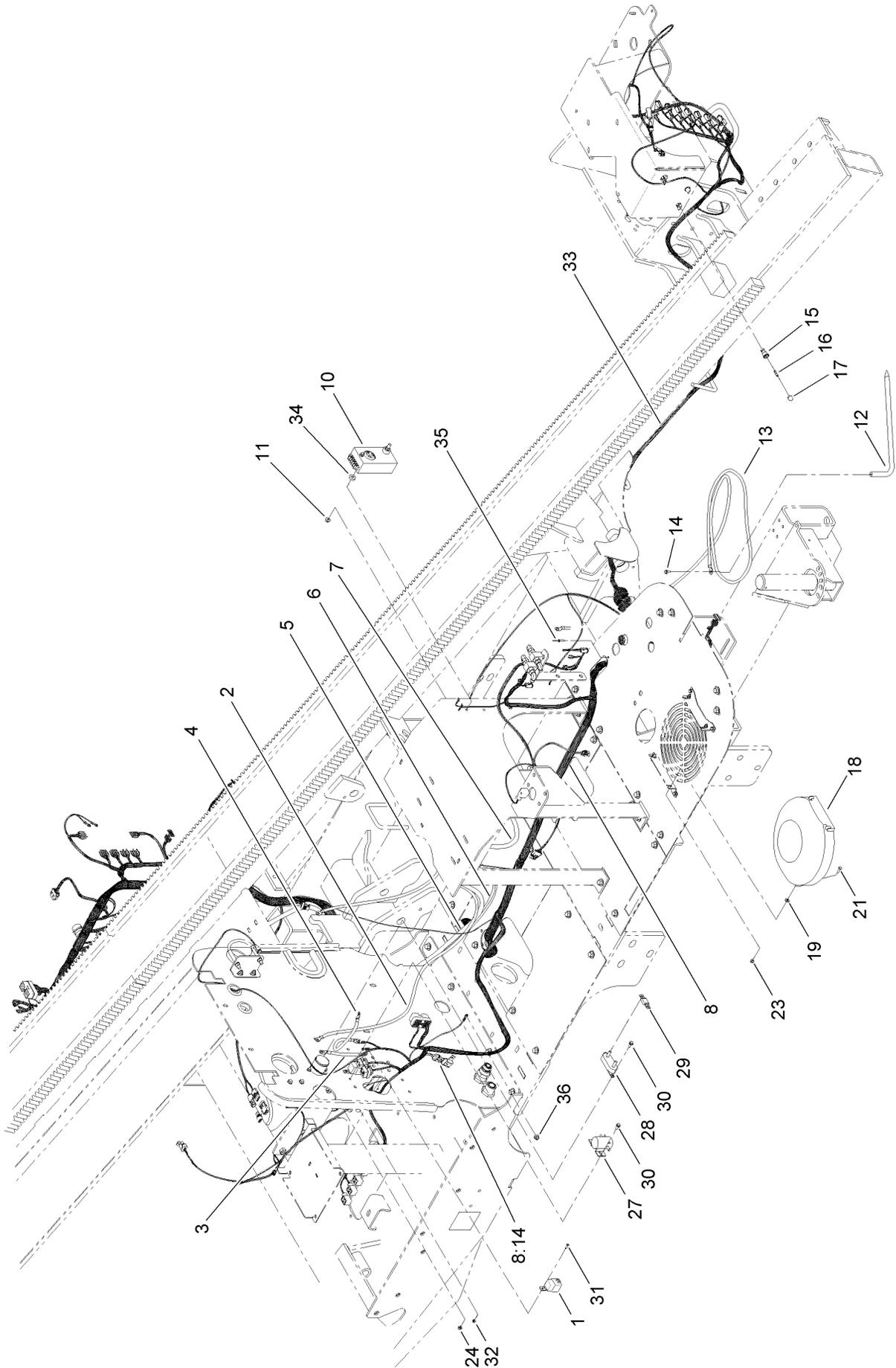


## 5 Section and 3 Spool Hydraulic Valve Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU124864-03	1	Plate-Mount, Thermal Bypass	16:2	AU121945	1	Orifice-Load Sense Dampening ●
2	AU8HV01001	1	Valve-Thermostat	17	340-132	2	Fitting-HYD, 90 DEG
3	33104-025	5	Screw-HHF	17:1	237-78	1	O-Ring
4	104-3082	7	Nut-Lock, HHF	17:2	237-21	1	O-Ring
5	AU100327	2	Screw-Flange	18	353-551	1	Plug-HH
6	104-3797	1	Fitting-HYD, Straight	18:1	237-80	1	O-Ring
6:1	237-146	1	O-Ring	19	AU121465	1	Valve-Check, 30 Psi
6:2	340-65	1	O-Ring	20	AU100394	2	Screw-Flange
7	104-7501	1	Fitting-HYD	21	AU8OA621616	2	Fitting-Straight
7:1	340-65	2	O-Ring	21:1	340-65	1	O-Ring
7:2	237-146	1	O-Ring	22	340-52	2	Fitting-Elbow, 90
8	92-7645	1	Fitting-Swivel, 90 DEG	22:1	237-101	1	O-Ring
8:1	340-65	1	O-Ring	22:2	340-64	1	O-Ring
9	340-129	1	Fitting-HYD, 90	23	AU8OR82020	1	Fitting-Tee, Run
9:1	237-146	1	O-Ring	23:1	340-64	2	O-Ring
9:2	340-65	1	O-Ring	24	340-104	2	Fitting-HYD, Tee
10	AU8HV80153	1	3 Spool HYD Valve ASM	24:1	237-30	2	O-Ring
10:1	AU8HV80153-1	1	Svl Replacement Seal Kit ●	25	95-7776	1	Fitting-HYD
10:2	AU8HV80010-12	1	Seal Kit (O-Ring Inlet Section) ●	25:1	237-22	1	O-Ring
10:3	AU8HV80010-13	1	Seal Kit (O-Ring Outlet Section) ●	26	AU8OA80820	1	Fitting-Reducer
11	340-133	6	Adapter ASM	26:1	237-30	1	O-Ring
11:1	237-79	1	O-Ring	27	AU8OB81616	1	Fitting-Tee
11:2	237-21	1	O-Ring	27:1	340-65	2	O-Ring
12	AU111506	6	Fitting-Straight	28	AU8OR81616	1	Fitting-Tee
12:1	237-21	1	O-Ring	28:1	340-65	2	O-Ring
13	340-6	8	Fitting-HYD, Straight	29	AU8OA81216	1	Fitting-Reducer
13:1	237-30	1	O-Ring	29:1	237-58	1	O-Ring
13:2	237-80	1	O-Ring	30	AU8OA80816	1	Fitting-Reducer
14	3256-24	3	Washer-Flat	30:1	237-30	1	O-Ring
15	AU426-616	3	Screw-HH	31	AU121320	1	Bracket-Front, 5-Section Valve
16	AU121285	1	5-Section HYD Valve ASM	32	AU121321	1	Bracket-Rear, 5-Section Valve
16:1	AU121684	1	Spool-63 Liter ●	33	33105-016	2	Screw-HHF

● Not illustrated

# Electrical Assembly

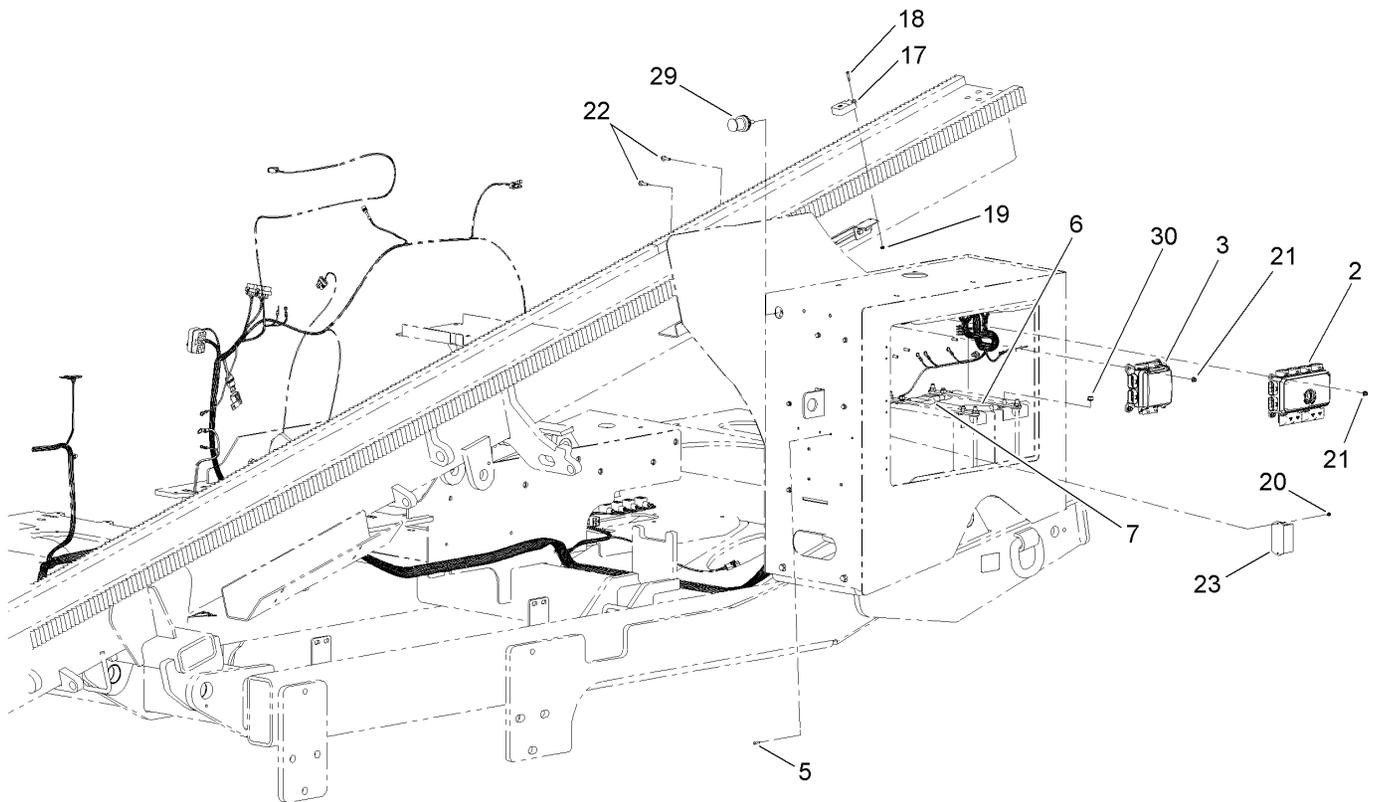
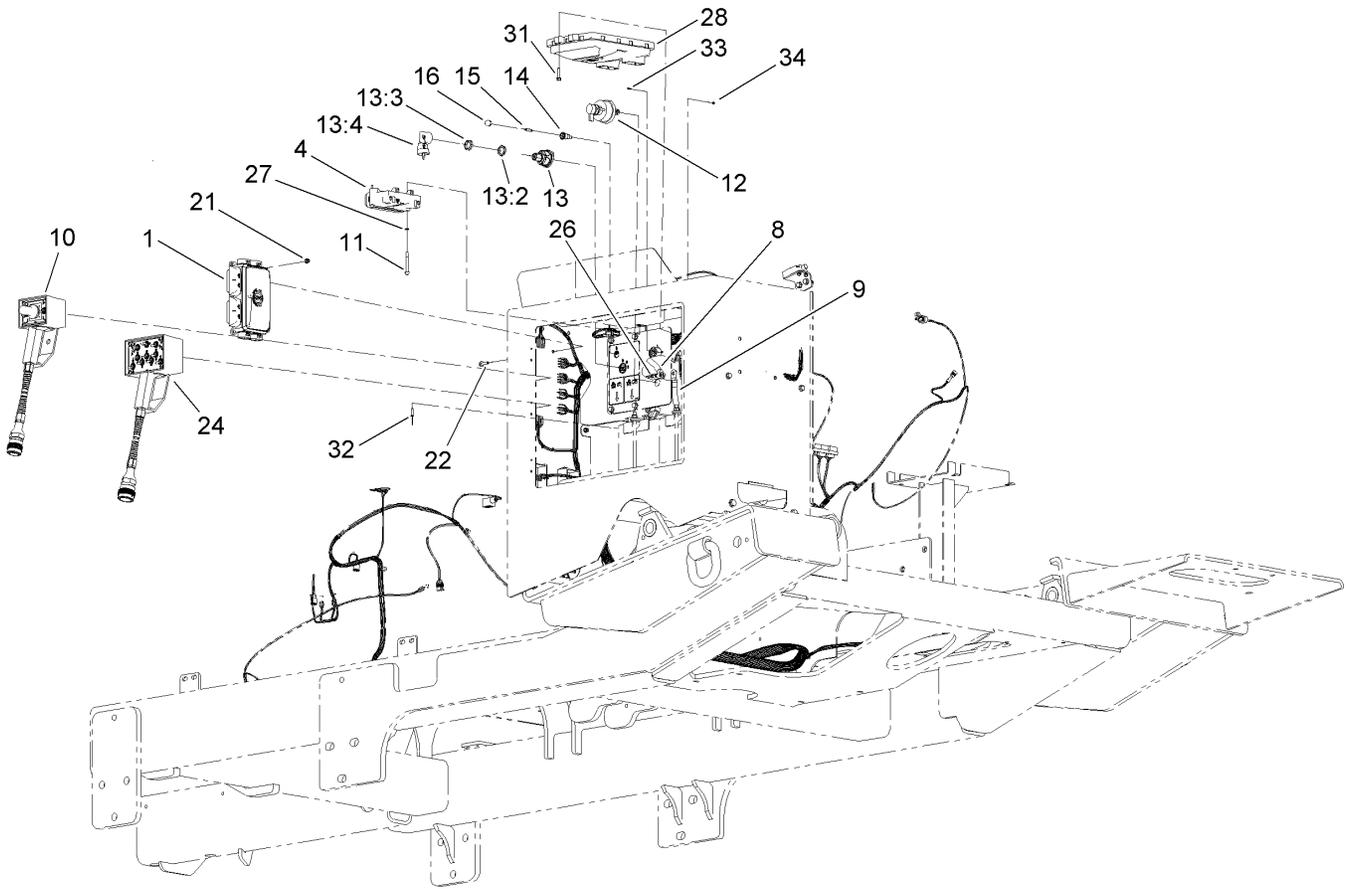


## Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	99-7430	2	Relay	18	122-0210	1	Fan-Electric
2	122-0219	1	Cable-Battery, Positive	19	120-9679	4	Washer-Flat
3	122-0103	1	Cable-Battery, Positive	21	33113-020	4	Screw-HH
4	122-0104	1	Cable-Battery, Positive	23	33003-00	4	Nut-HF
5	122-0093	1	Cable-Battery, Positive	24	81-0130	4	Nut-Flange, NI
6	122-0094	1	Cable-Battery, Negative	27	AU126234	1	Solenoid-Relay 12V, 300A
7	122-0095	1	Cable-Battery, Negative	28	AU126233	1	Holder-Fuse
8	122-0063	1	Harness-Wire, Main	29	AU126232	1	Fuse-100A
8:14	218-578	2	Fuse-Blade, 10 Amp	30	33103-016	4	Screw-HHF
8:16	32180-043	1	Resistor-120 Ohm ●	31	119-7568	2	Screw-HSBH
8:34	109103	1	Fuse-Blade, 30 Amp ●	32	120-4580	2	Nut-HF
10	AU8EE27103	1	Relay	33	122-0064	1	Harness-Wire, Thrust Frame
11	104-8300	2	Nut-Flange, NI	33:1	110928	1	Fuse-Blade, 5 Amp ●
12	AU109224	1	Bar-Stake, Ground	34	26-4840	2	Spacer-Pin, Mounting
13	AU124406	1	Cable-Alert, Strike	35	3269-28	1	Rivet-Pop
14	114-8414	1	Screw-HHF	36	104-3082	1	Nut-Lock, HHF
15	AU8EO21401	2	Type T-2 Socket ASM	99	AU8EE27104	1	Tester-Zapalert ●
16	122-0224	2	Lamp-Led				
17	AU8EO21403	2	Lens-Dome, Fluted Green (Type T2)				

● Not illustrated

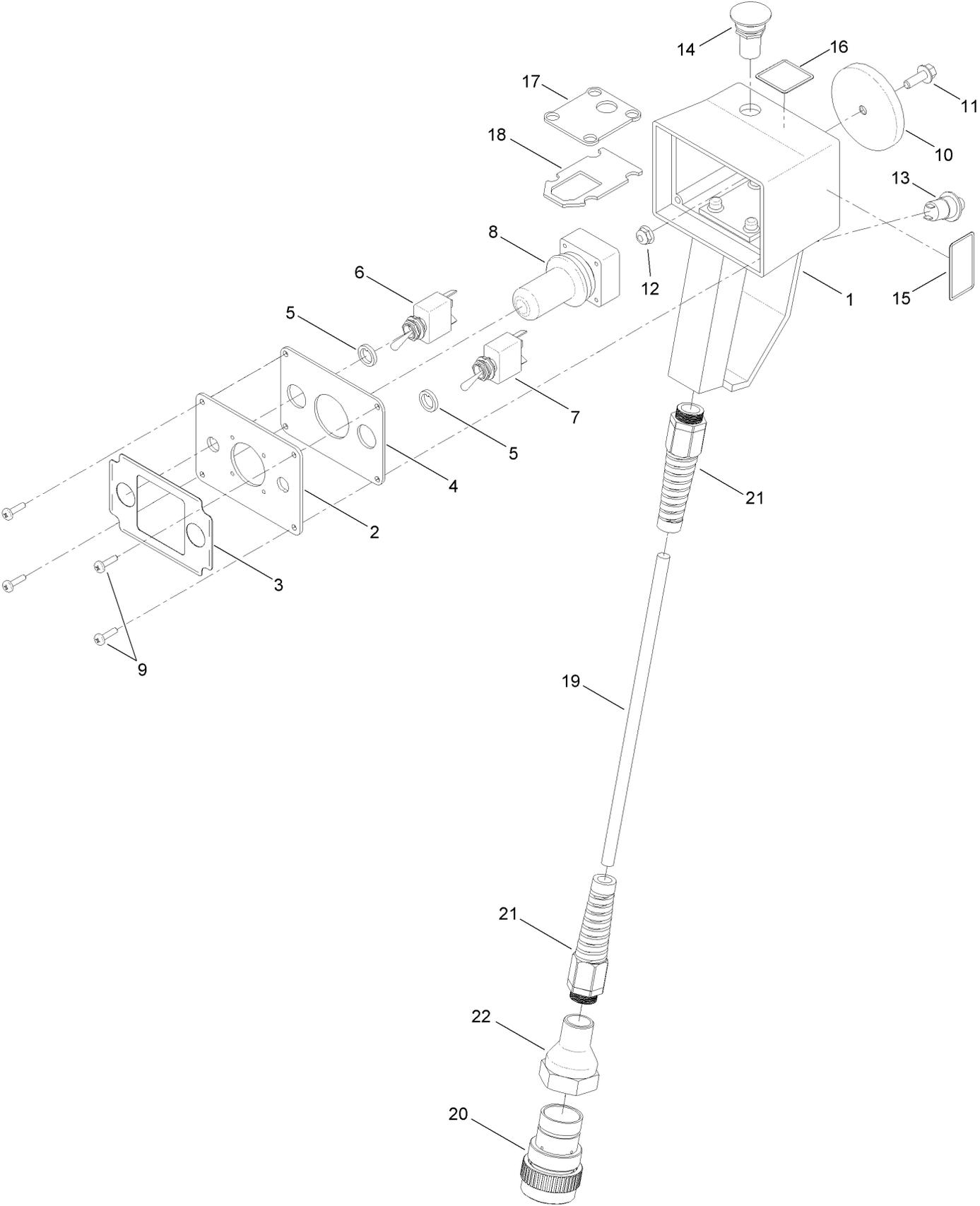
# Travel Pendant and Life Jacket Assembly



## Travel Pendant and Life Jacket Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU119073	1	Box-Vec, Main (A)	17	AU8EP65159	3	Switch-Proximity
2	AU119074	1	Box-Vec, Main (B)	18	9107964	6	Screw-PPH
3	AU119075	1	Box-Vec, Main (C)	19	32149-7	6	Nut-Keps
4	AU117892	1	Computer-Expander, Output	20	3296-1	4	Nut-Lock
5	3250-17	4	Screw-PPH	21	81-0130	12	Nut-Flange, NI
6	122-0105	1	Cable-Battery, Positive	22	33103-025	12	Screw-HHF
7	122-0106	1	Cable-Battery, Negative	23	AU115133	2	Connector-Pack, Resistor
8	122-0091	1	Cable-Battery, Positive	24	125-1628	1	Life Jacket ASM
9	122-0092	1	Cable-Battery, Positive	26	122-0084	1	Harness-Wire, Fusible Link
10	125-1629	1	Travel Pendant ASM	27	33093-00	2	Washer-Flat
11	AU100315	2	Screw-Flange, Metric	28	AU117890	1	Controller ASM (88 Pin, Unprogrammed)
12	AUR52278	1	Switch-Disconnect, Master	29	AU105186	1	Post-Battery, Remote
13	121-5159	1	Ignition Switch ASM	30	32149-10	4	Nut-Keps
13:2	121-5160	1	Nut-Hex	31	33103-030	3	Screw-HHF
13:3	121-5161	1	Nut-Face	32	3269-28	1	Rivet-Pop
13:4	121-5162	1	Ignition Key Set	33	1-3153	4	Screw-PRH, Slotted
14	AU8EO21401	1	Type T-2 Socket ASM	34	3296-52	4	Nut-Lock, NI
15	122-0224	1	Lamp-Led				
16	AU8EO21406	1	Lens-Dome, Fluted Amber (Type T2)				

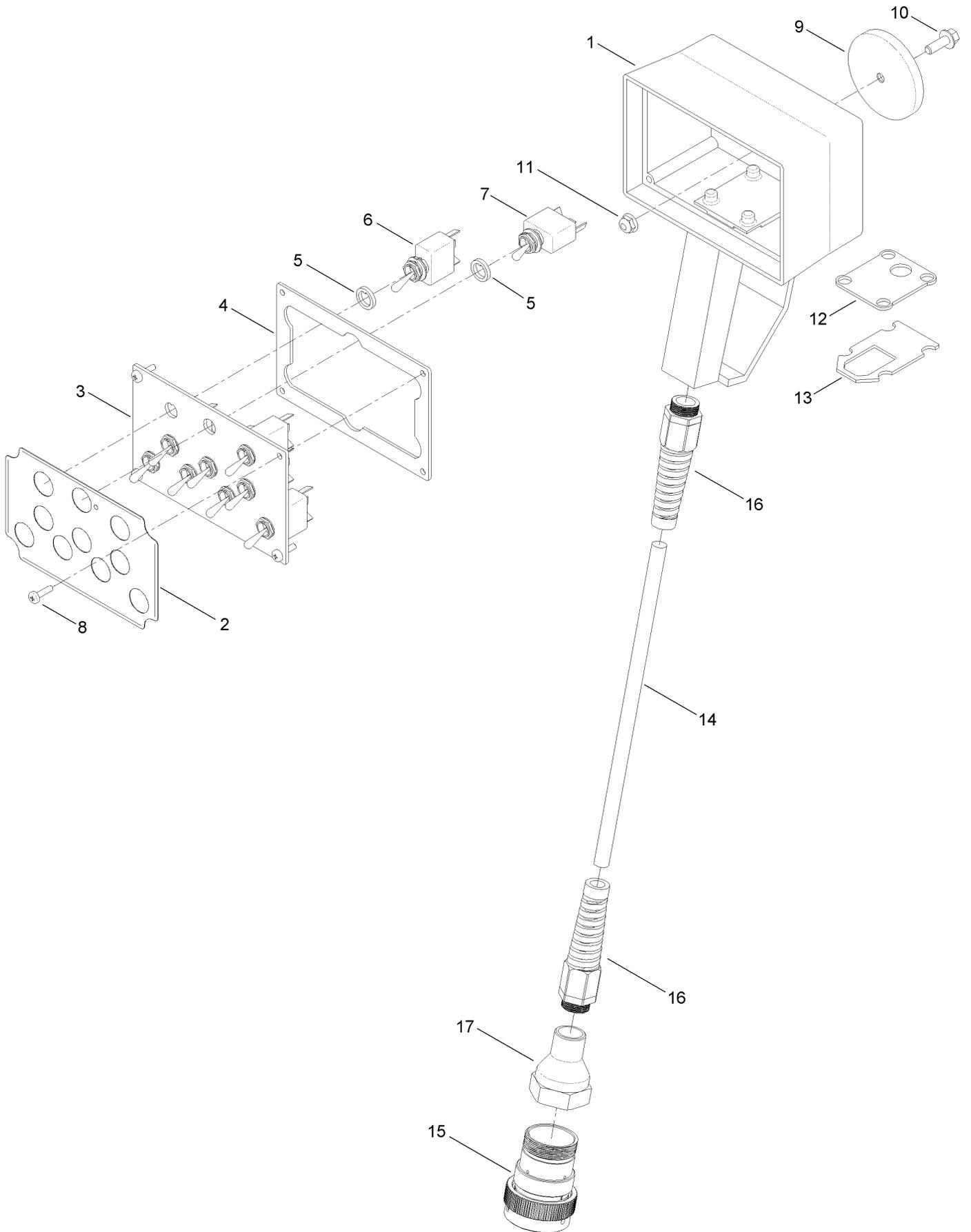
# Travel Pendant Assembly No. 125-1629



## Travel Pendant Assembly No. 125-1629 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-1612	1	Enclosure-Handheld	12	104-7201	1	Nut-HF
2	125-1636	1	Plate-Joystick	13	125-1616	1	Switch-Momentary
3	125-1641	1	Decal-Travel Pendant	14	125-1592	1	Switch-Push Button
4	125-1643	1	Gasket-Enclosure	15	125-1621	1	Decal-Operator Presence
5	125-1619	2	Seal-Switch	16	125-1622	1	Decal-Emergency Stop
6	125-1615	1	Switch	17	125-1609	1	Gasket-Handle, Inner
7	125-1611	1	Switch	18	125-1610	1	Gasket-Handle, Outer
8	125-1590	1	Joystick	19	125-1606	1	Cable-Travel Pendant
9	125-1630	4	Screw-PPH	20	32160-404	1	Plug-Connetor
10	T0002-8729	1	Magnet-Ceramic, Encased	21	125-1632	1	Grip-Cord
11	120-9678	1	Screw-HHF	22	125-1625	1	Coupler

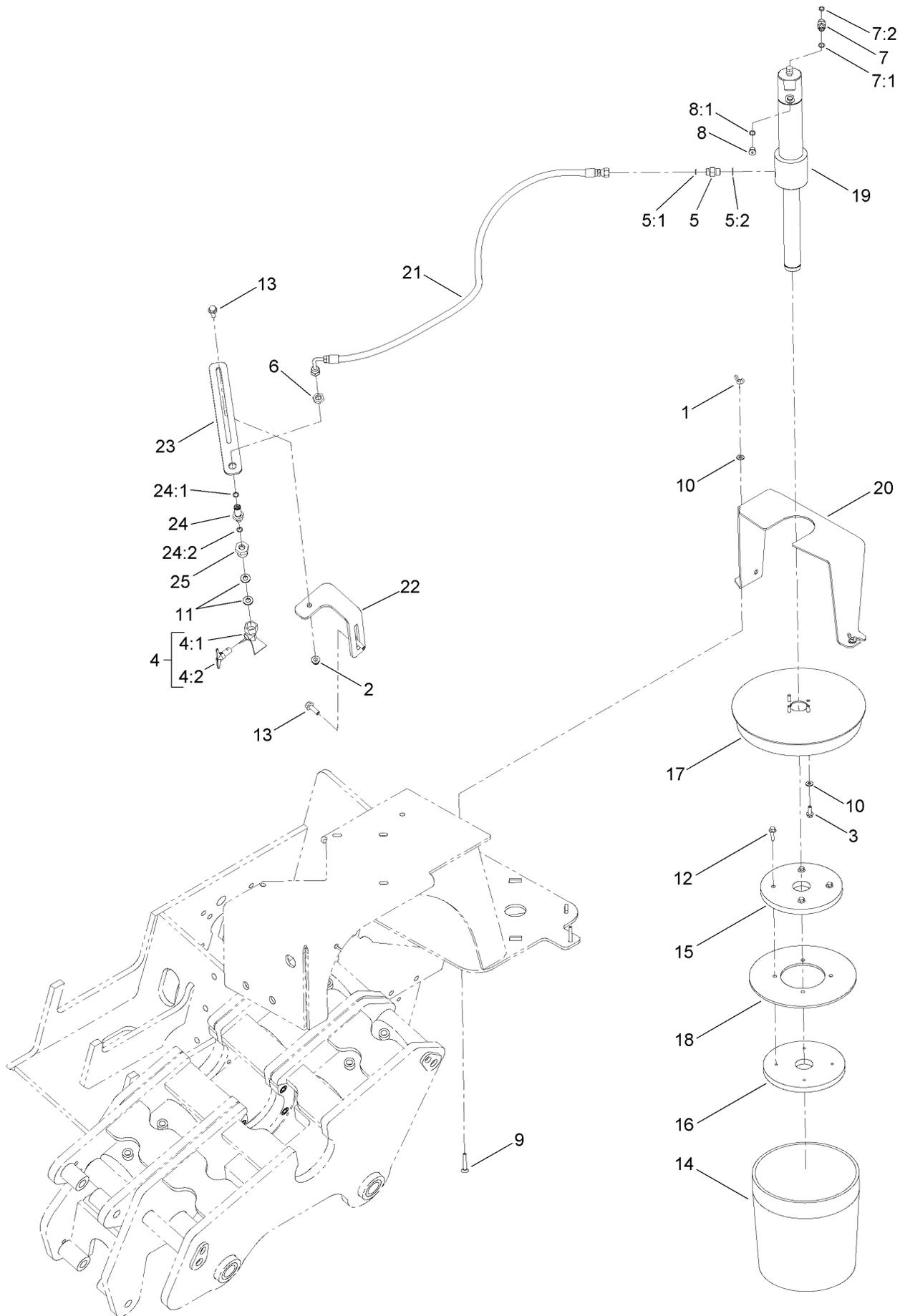
# Life Jacket Assembly No. 125-1628



## Life Jacket Assembly No. 125-1628 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-1614	1	Enclosure-Handheld	10	120-9678	1	Screw-HHF
2	125-1623	1	Decal-Life Jacket	11	104-7201	1	Nut-HF
3	125-1624	1	Plate-Life Jacket	12	125-1609	1	Gasket-Handle, Inner
4	125-1647	1	Gasket-Life Jacket	13	125-1610	1	Gasket-Handle, Outer
5	125-1619	10	Seal-Switch	14	125-1608	1	Cable-Life Jacket
6	125-1615	9	Switch	15	32160-403	1	Deutsch 23F
7	125-1620	1	Switch	16	125-1632	1	Grip-Cord
8	125-1630	4	Screw-PPH	17	125-1626	1	Coupler
9	T0002-8729	1	Magnet-Ceramic, Encased				

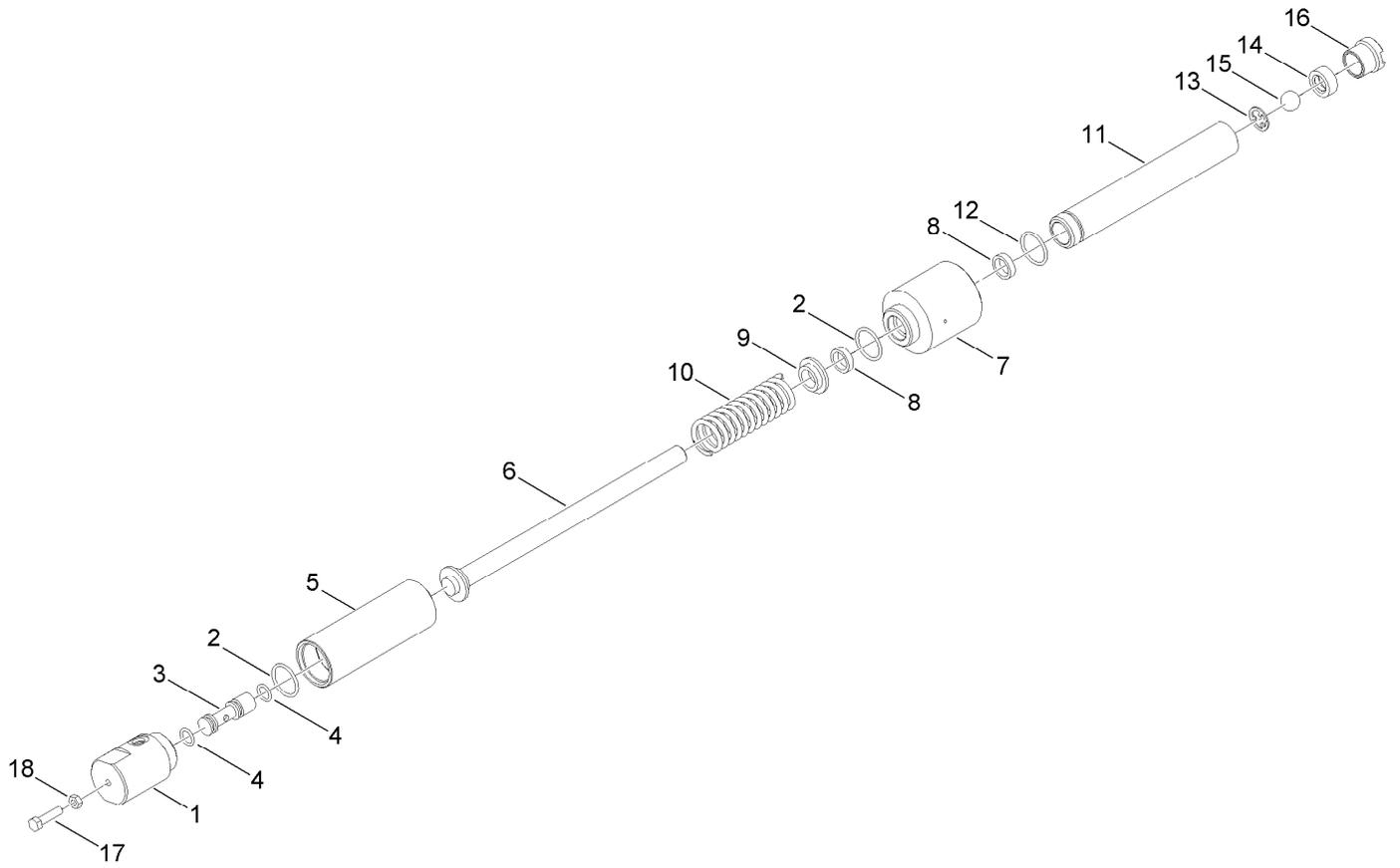
# Tool Joint Lube Applicator Assembly



## Tool Joint Lube Applicator Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-543792	2	Wingnut	11	3256-24	2	Washer-Flat
2	104-3082	1	Nut-Lock, HHF	12	33103-025	4	Screw-HHF
3	120-9678	4	Screw-HHF	13	33104-025	3	Screw-HHF
4	125-4539	1	Spray Nozzle ASM	14	AU01DT9904	1	Compound-Thread
4:1	125-4540	1	Nozzle-Airless, Spray	15	AU108640-03	1	Plate
4:2	125-4541	1	Orifice Insert ASM	16	AU108641-03	1	Plate
5	340-1	1	Fitting-HYD, Straight	17	AU108790-03	1	Cover-Applicator, Lube
5:1	237-21	1	O-Ring	18	AU108814	1	Seal-Rubber, Follower
5:2	237-42	1	O-Ring	19	AU108837	1	HYD Grease Pump ASM
6	340-78	1	Nut-Lock	20	AU109840-03	1	Cover-Grease Tied Down
7	340-92	1	Fitting-HYD, Straight	21	AU119788	1	HYD Hose ASM
7:1	237-78	1	O-Ring	22	AU121079-03	1	Bracket-Mount, Nozzle
7:2	237-21	1	O-Ring	23	AU121080-03	1	Mount-Slide, Nozzle
8	353-990	1	Plug ASM	24	AU80A90404	1	Fitting-Straight
8:1	237-78	1	O-Ring	24:1	237-21	1	O-Ring
9	3229-5	2	Screw-CARR	24:2	237-78	1	O-Ring
10	3256-22	6	Washer-Flat	25	AU8SA31004	1	Reducer-Straight, Threaded

# Grease Pump Assembly No. AU108837



## Grease Pump Assembly No. AU108837 (continued)

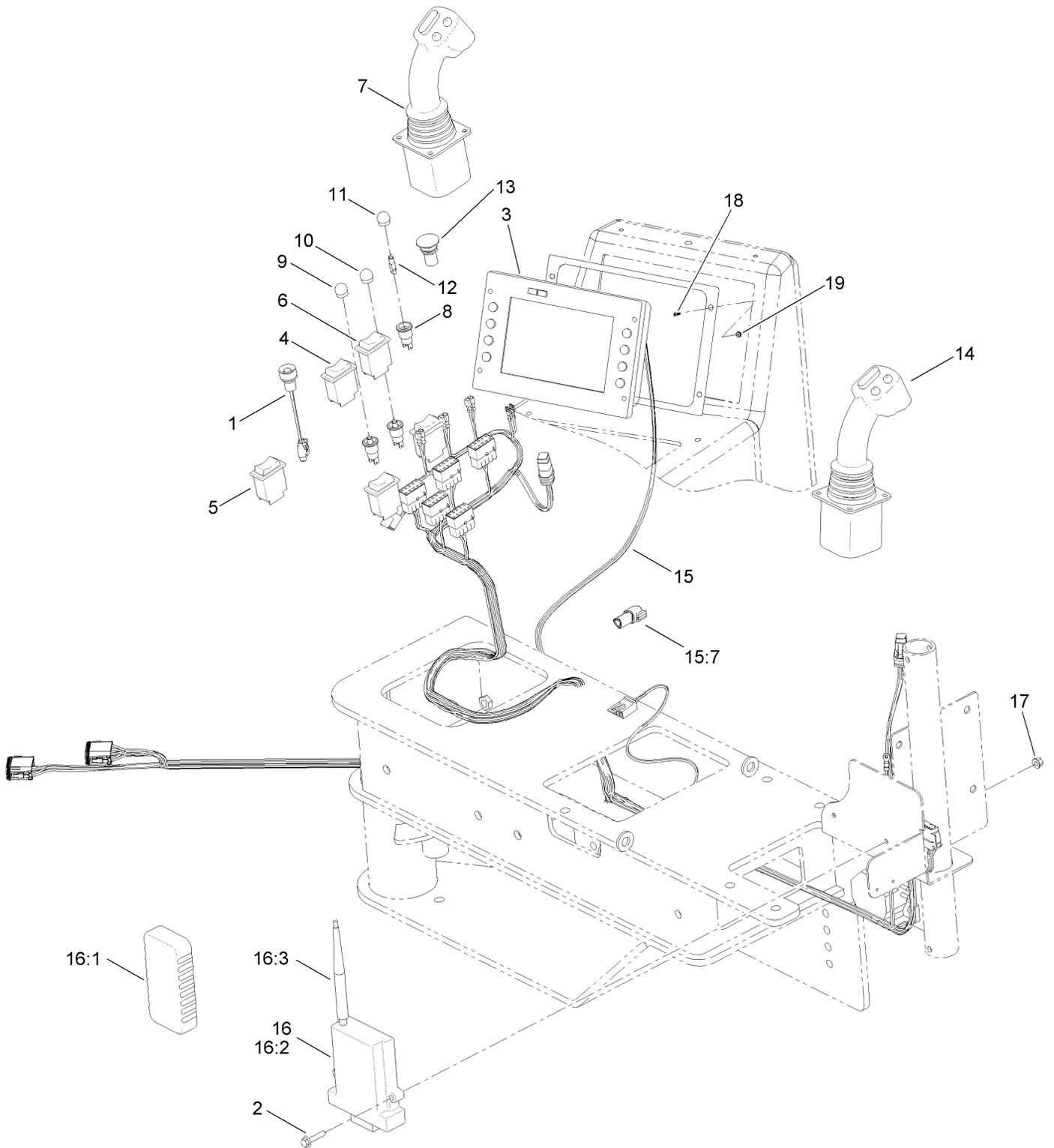
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU108858-03	1	Cap-Cylinder	10	AU108870	1	Spring
2	AU8HS51920	2	Seal-O Ring	11	AU108866	1	Barrel-Pump
3	AU108861	1	Spool-Adjusting	12	AU8HS51916	1	Seal-O Ring
4	AU238-5113	2	O-Ring	13	AU108860	1	Clip-Retainer
5	AU108862-03	1	Barrel-Cylinder	14	AU108867	1	Valve-Seat
6	AU108865	1	Plunger	15	AU108869	1	Ball-Steel, Stainless
7	AU108859-03	1	Body-Pump	16	AU108868	1	Tube-Inlet
8	AU8HS10002	2	Seal-Deep	17	322-47	1	Screw-HH
9	AU108863	1	Guide-Rod	18	3218-2	1	Nut-Jam



## Rod Loader Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-3082	30	Nut-Lock, HHF	17	AU120624	4	Screw-HH
2	92-2745	1	Fitting-Adaptor	18	AU109885	2	Pin-Clevis
2:1	237-21	1	O-Ring	19	AU111506	2	Fitting-Straight
4	112-8617	1	Nut-Hex	19:1	237-21	1	O-Ring
5	302-57	3	Fitting-Grease	20	AU117448	4	Holder-Pipe
6	340-1	4	Fitting-HYD, Straight	21	AU117449	2	Insert-Gripper
6:1	237-21	1	O-Ring	22	AU117558	2	HYD Cylinder ASM
6:2	237-42	1	O-Ring	23	AU117581-03	4	Gripper
7	340-132	4	Fitting-HYD, 90 DEG	24	AU117727	2	Pin-Clevis
7:1	237-78	1	O-Ring	25	AU117806	4	Pin-Pivot (W/ Flag)
7:2	237-21	1	O-Ring	26	AU117809	2	Cylinder ASM
8	AU440-1088	2	Screw	27	AU118041	2	Pin-Pivot
9	2412-93	1	Clamp-R	28	AU118048	1	Pin-Pivot, Cam
10	3272-19	4	Pin-Cotter	29	AU124261	1	Pin-Pivot
11	32149-9	2	Nut-Hex, Keps	30	AU124266-03	1	Plate-Mount
12	33018-00	4	Nut-Hex	31	130-4461	1	Sensor-Rotary
13	33103-012	2	Screw-HHF	32	AU126409-03	1	Loader-Rod, Rear
14	33104-030	16	Screw-HHF	33	AU126410-03	1	Loader-Rod, Front
15	33104-035	8	Screw-HHF	34	AU126418-03	1	Rod-Tie
16	33104-060	14	Screw-HHF	35	117-4059	8	Nut-Hex

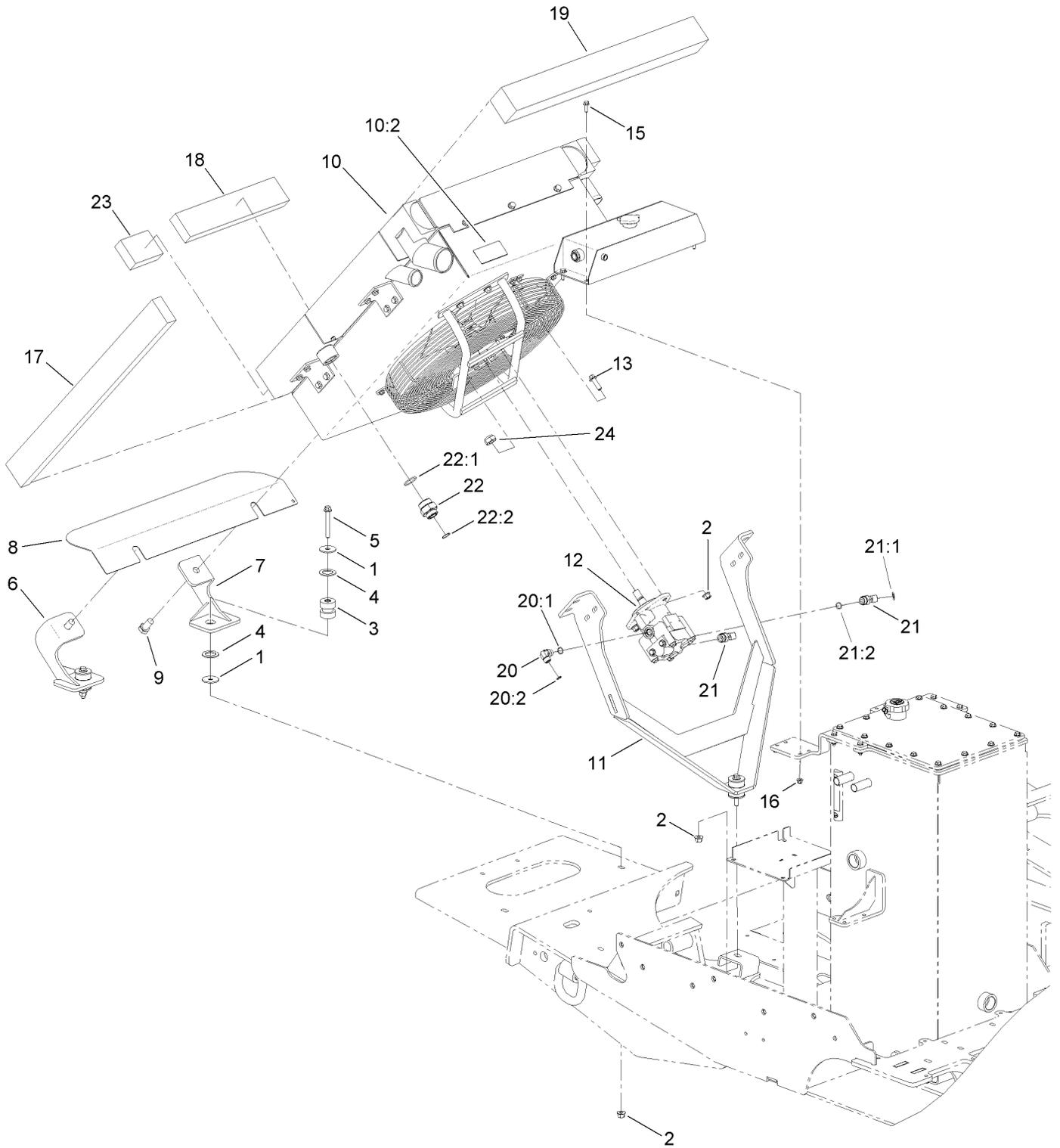
# Operator Control Assembly



## Operator Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-6592	1	Switch-Start, Green Button	11	AU8EO21406	1	Lens-Dome, Fluted Amber (Type T2)
2	33103-030	2	Screw-HHF	12	122-0224	3	Lamp-Led
3	AU103384	1	Display-Dp600, Unprogrammed	13	AU8EP46103	1	Button-Push, Red Mushroom
4	AU113662	2	Switch-Rocker, 2 Pole (On/Off)	14	AU8EP47613	1	Joystick-Carriage
5	AU113664	1	Switch-Rocker, 2 Pole (On)Off(On)	15	121-6585	1	Harness-Wire, Operator
6	AU113665	2	Switch-Rocker, 1 Pole (On)Off/On(Off)	15:7	32180-043	1	Resistor-120 Ohm
7	AU117962	1	Joystick-Modified (Left Hand)	16	130-4454	1	Long Range Exit Side Lockout Kit
8	AU8EO21401	3	Type T-2 Socket ASM	16:1	130-4455	1	Handheld-Lockout
9	AU8EO21402	1	Lens-Dome, Fluted Red (Type T-2)	16:2	130-4456	1	Base Unit-Lockout
10	AU8EO21403	1	Lens-Dome, Fluted Green (Type T2)	16:3	130-4462	1	Antenna-Lockout
				17	81-0130	2	Nut-Flange, NI
				18	1-3153	4	Screw-PRH, Slotted
				19	3296-52	4	Nut-Lock, NI

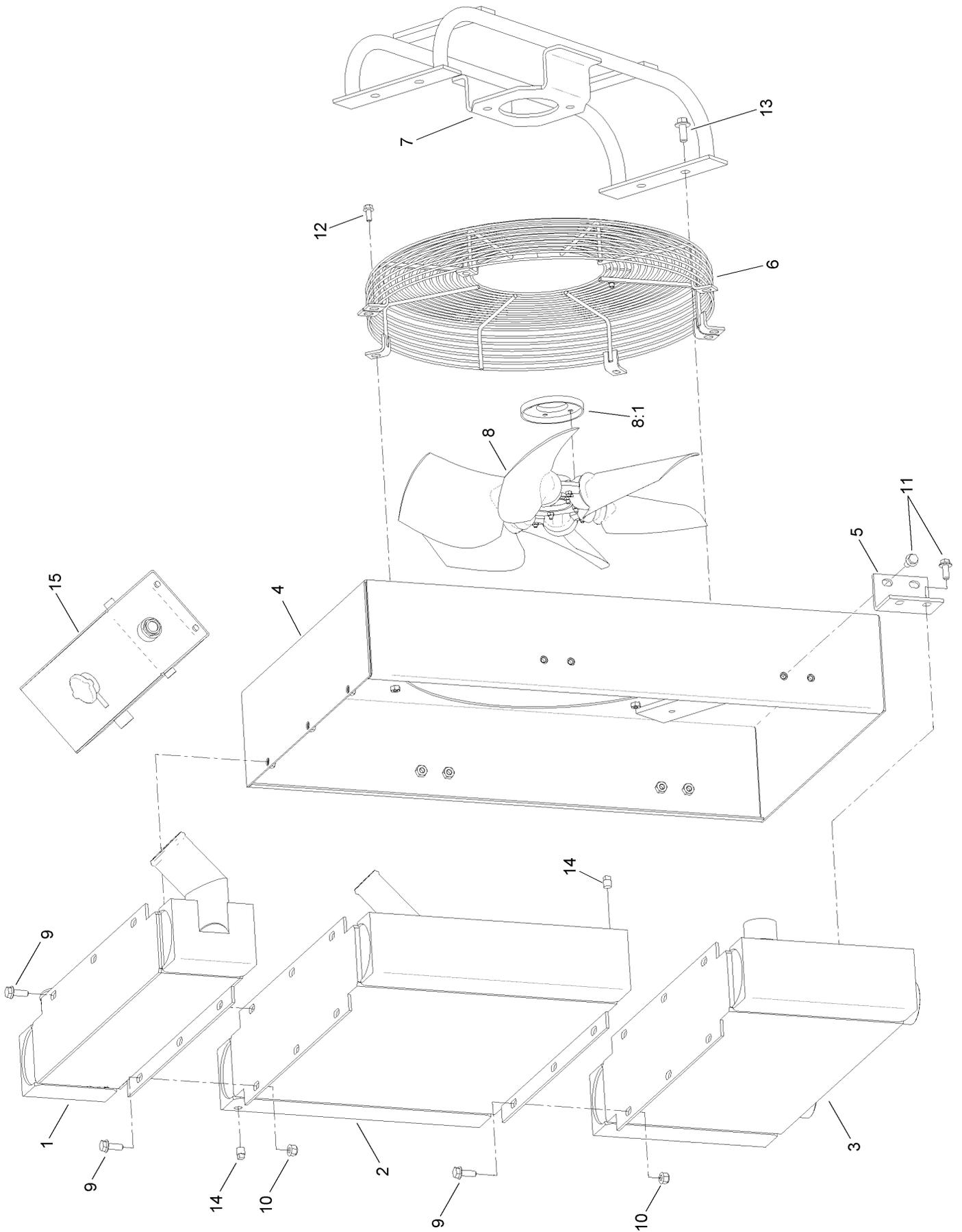
# Cooling Package Assembly



## Cooling Package Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU496-81018	6	Washer-Flat	16	104-3082	4	Nut-Lock, HHF
2	115-1115	5	Nut-Lock, HHF	17	AU130577	2	Foam-Polyurethane
3	AU8NG28121	3	Isolator-Mounting, Universal	18	AU130647	1	Foam-Polyurethane
4	AU495-81203	6	Washer	19	AU124069	1	Foam-Polyurethane
5	33106-090	3	Screw-HHF	20	340-98	1	Fitting-HYD, 90 DEG
6	AU130574-03	1	Support-Isolator, LH	20:1	237-79	1	O-Ring
7	AU130567-03	1	Support-Isolator, RH	20:2	237-30	1	O-Ring
8	AU130581-03	1	Plate-Seal, Rear Hood	21	340-89	2	Fitting-HYD, 45 DEG
9	AU426-1224	2	Bolt	21:1	237-30	1	O-Ring
10	127-0943	1	Cooling ASM	21:2	237-80	1	O-Ring
10:2	125-6127	1	Decal-Rotating Fan Hazard	22	340-80	2	Fitting-Straight
11	125-6585-03	1	Isolator-Support	22:1	237-101	1	O-Ring
12	AU118007	1	HYD Motor ASM	22:2	340-65	1	O-Ring
13	33106-040	2	Screw-HHF	23	127-0978	2	Foam-Polyurethane
15	33104-025	4	Screw-HHF	24	3296-67	1	Nut-Lock, NI

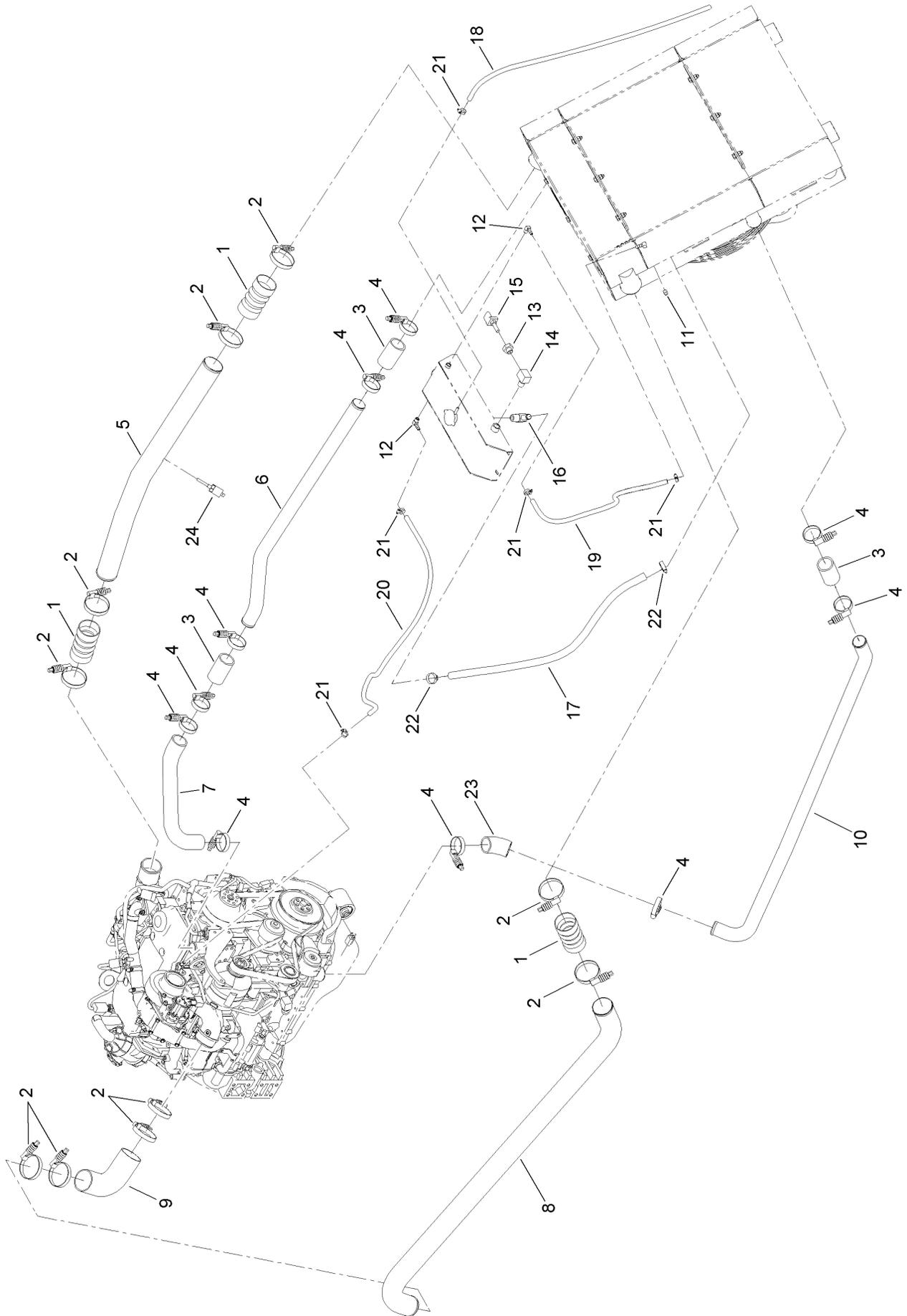
# Cooler Assembly No. AU129520



## Cooler Assembly No. AU129520 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU130370	1	Cooler-Air, Charge	8:1	AU120861	1	Spacer-Fan
2	AU130371	1	Cooler-Radiator	9	33105-030	4	Screw-HHF
3	AU130372	1	Cooler-Oil	10	103-9511	12	Nut-Lock, NI
4	AU130378	1	Shroud-Fan	11	33105-025	16	Screw-HHF
5	125-6569	4	Plate-Mounting, Shroud	12	33104-020	8	Screw-HHF
6	AU118001	1	Guard-Fan, 22In	13	33106-030	15	Screw-HHF
7	AU117996	1	Bracket-Mounting	14	281-1	1	Plug-Pipe, SQH
8	AU118000	1	*obs* Fan-Cooling, 22In	15	AU118080	1	Tank-Fill/Surge

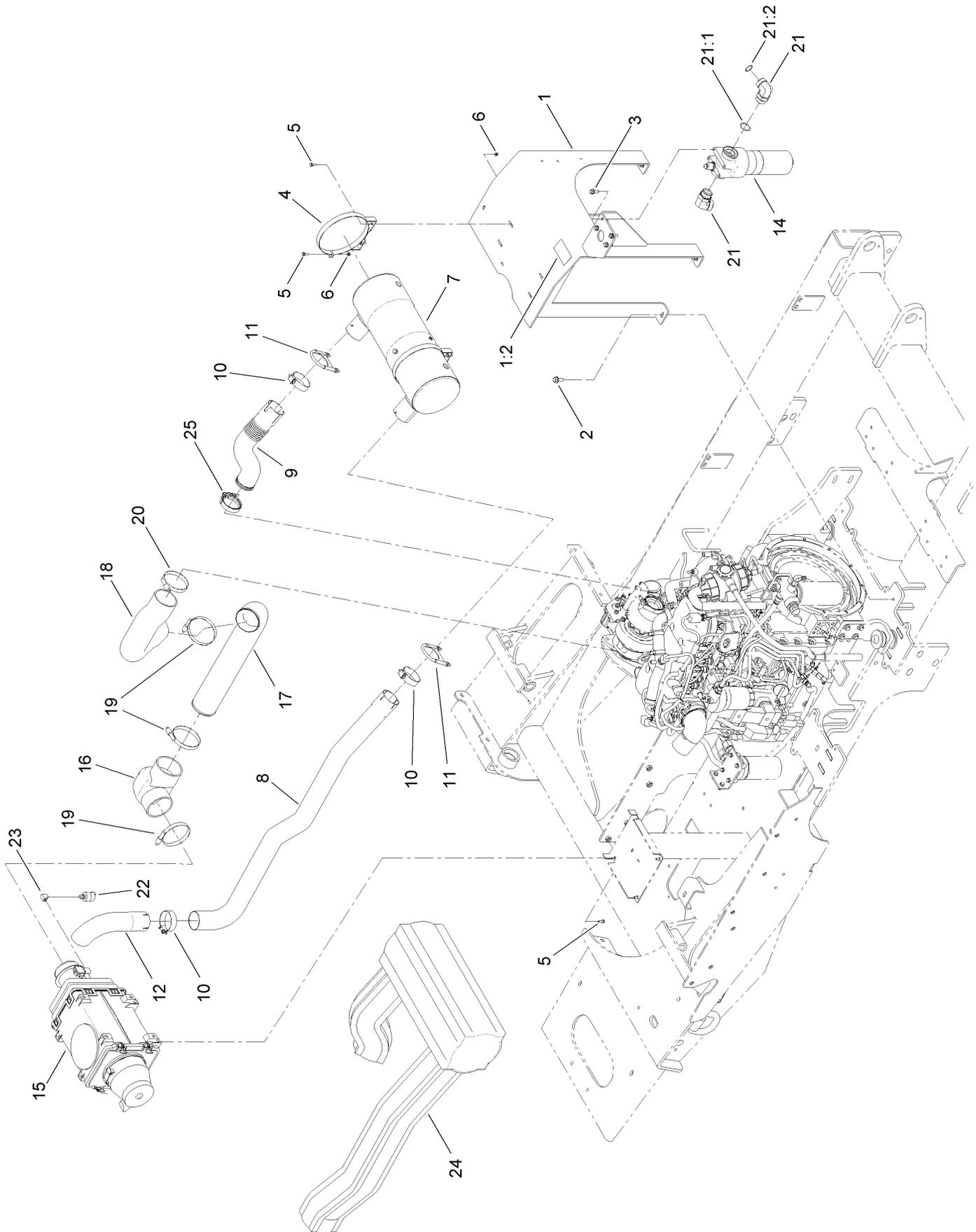
# Cooling Package Hose Assembly



## Cooling Package Hose Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU122225	3	Connector-Hose	13	96-0866	1	Fitting-Straight
2	AU21001153	10	Clamp-Torque, Constant	14	93-1339	1	Elbow-Street, 90 DEG
3	AU119806	3	Hose-Connecting	15	AU120127	1	Sensor-Level, Coolant
4	AU110569	10	Clamp-Torque, Constant	16	AU217-135	1	Stem-90, Bead Hose
5	AU130257	1	Tube-Charge Air Out	17	127-0947	1	Hose-Coolant
6	AU130305	1	Tube-Radiator	18	127-0948	1	Hose-Coolant
7	AU130451	1	Hose-Radiator, Molded	19	127-0949	1	Hose-Coolant
8	AU130307	1	Tube-Charge Air In	20	127-0950	1	Hose-Coolant
9	AU130358	1	Elbow-90	21	2412-36	5	Clamp-Hose
10	AU130137	1	Tube-Radiator, Out	22	2412-34	2	Clamp-Hose
11	281-1	1	Plug-Pipe, SQH	23	AU130857	1	Hose-Coolant, 45 Degree
12	354-93	3	Fitting-Elbow, 90	24	AU129089	1	Transducer-Temperature

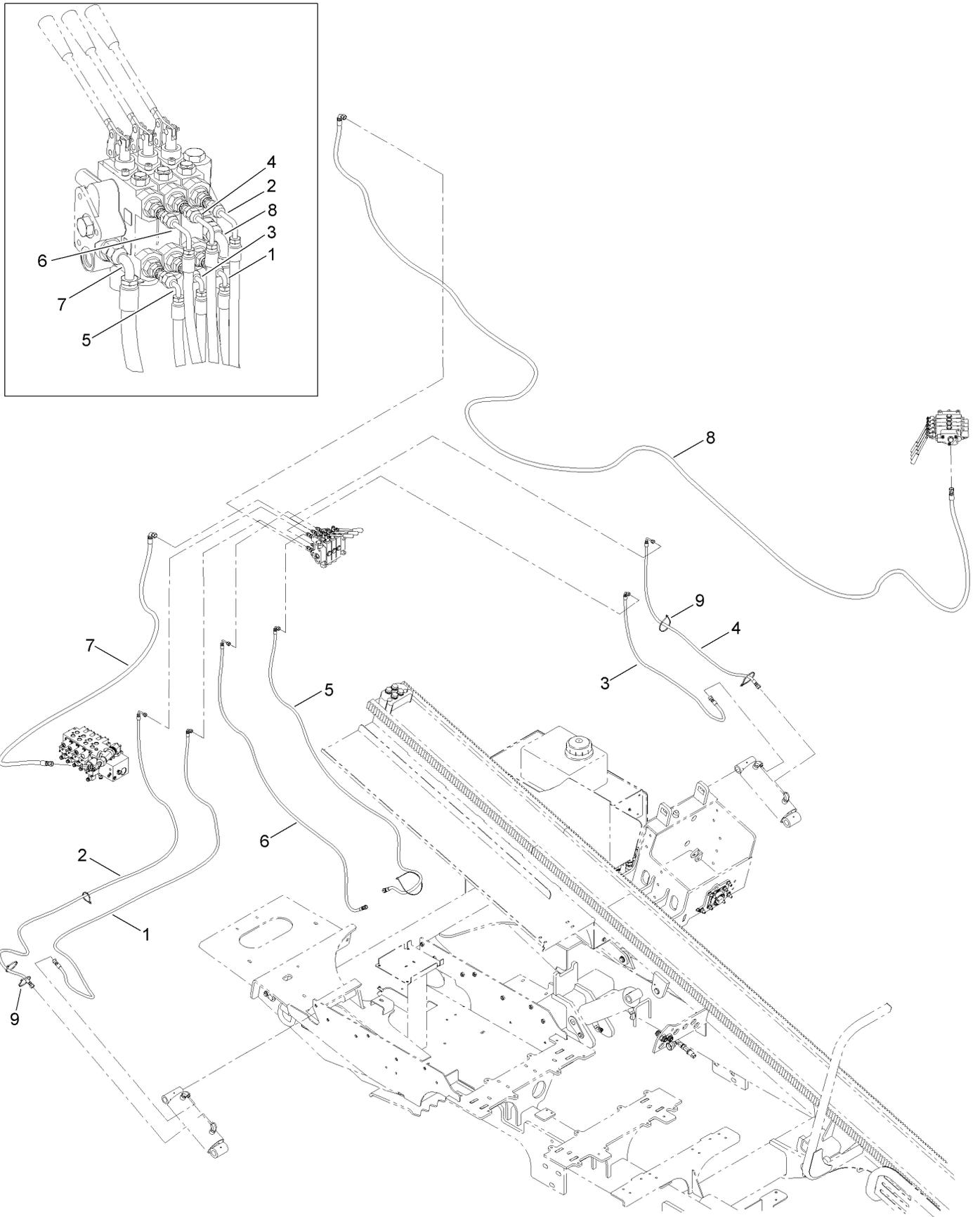
# Intake and Exhaust Assembly



## Intake and Exhaust Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-0944	1	Exhaust Mount ASM	15	125-6545	1	Air Cleaner ASM
1:2	125-6129	1	Decal-Warning, Hot Surface	16	AU130446	1	Elbow-Intake, Air Cleaner
2	33106-020	4	Screw-HHF	17	AU130308	1	Tube-Intake, Turbo
3	3234-42	4	Screw-HHF	18	AU130458	1	Hose-Intake, Turbo
4	AU117217	2	Band-Mounting, Muffler	19	AU102427	3	Clamp-Torque, Constant
5	33103-020	10	Screw-HHF	20	AU102431	1	Clamp-Torque, Constant
6	81-0130	6	Nut-Flange, NI	21	340-52	2	Fitting-Elbow, 90
7	125-6546	1	Exhaust	21:1	237-101	1	O-Ring
8	AU130306	1	Tube-Exhaust, Out	21:2	340-64	1	O-Ring
9	AU130386	1	Tube-Exhaust, Turbo	22	AU293797A1	1	Switch ASM
10	AU130579	3	Clamp-Torctite	23	AU217-1050	1	Fitting-Elbow, 90
11	AU8NG28118	2	Clamp-Guillotine	24	AU130657	1	Wrap-Exhaust
12	AUP206302	1	Pipe-Stack	25	AUA170467	1	Clamp
14	125-6580	1	Filter-Hydraulic, 70 Gpm, 6000 Psi				

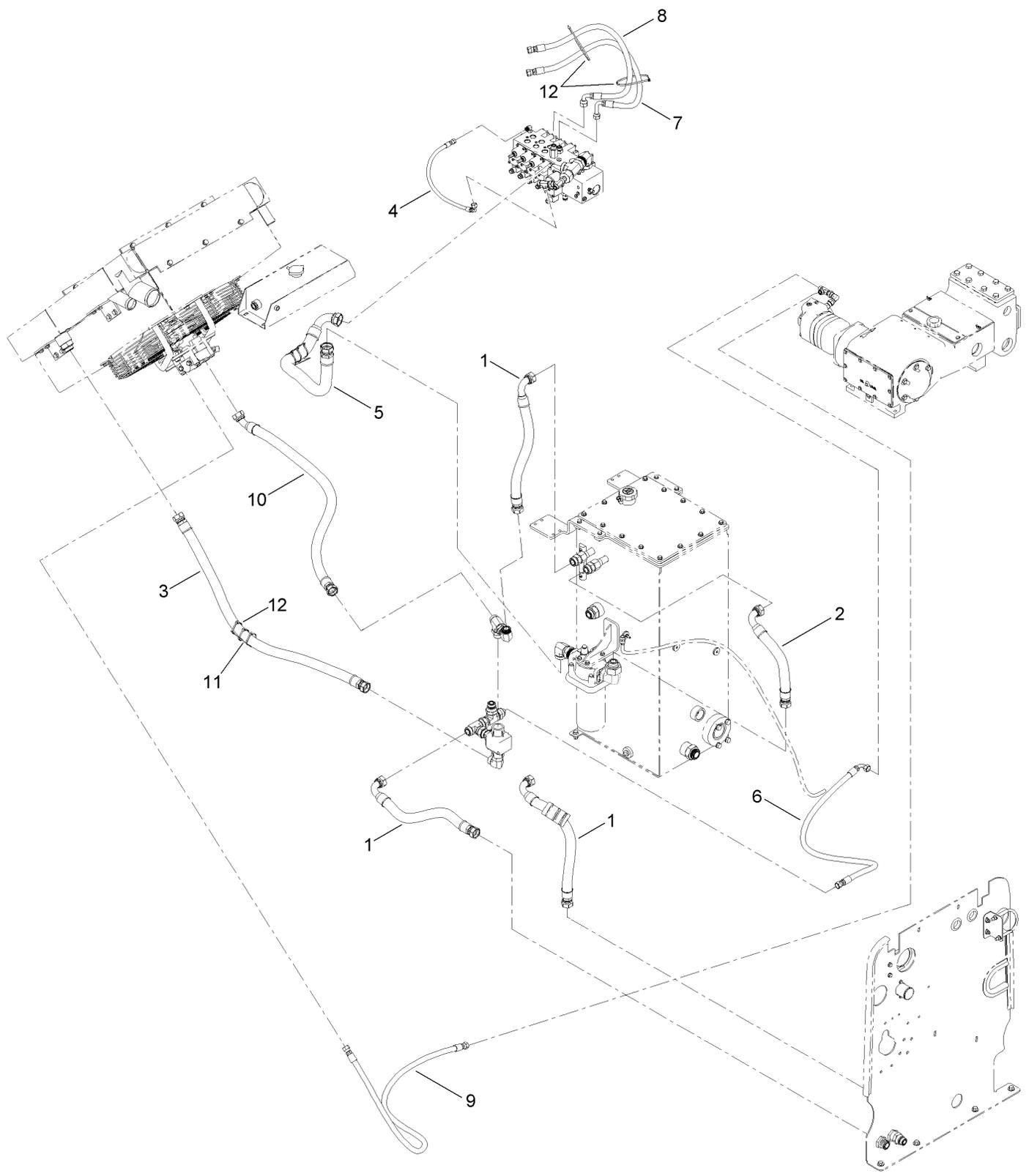
# 3 Spool Valve Hydraulic Plumbing Assembly



### 3 Spool Valve Hydraulic Plumbing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU119767	1	Hose ASM-HYD	6	AU119772	1	Hose ASM-HYD
2	AU119768	1	Hose ASM-HYD	7	AU119799	1	Hose ASM-HYD
3	AU119769	1	Hose ASM-HYD	8	AU121093	1	Hose ASM-HYD
4	AU119770	1	Hose ASM-HYD	9	3290-379	6	Tie-Cable
5	AU119771	1	Hose ASM-HYD				

# Hydraulic Tank Hose Plumbing Assembly



## Hydraulic Tank Hose Plumbing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU119779	3	Hose ASM-HYD	7	AU120426	1	Hose ASM-HYD
2	AU119790	1	Hose ASM-HYD	8	AU120427	1	Hose ASM-HYD
3	AU119798	1	Hose ASM-HYD	9	AU120428	1	Hose ASM-HYD
4	AU119801	1	Hose ASM-HYD	10	AU119796	1	Hose ASM-HYD
5	AU120423	1	Hose ASM-HYD	11	AU112950	3	Protector-Hose, 4 Inch
6	AU120425	1	Hose ASM-HYD	12	3290-379	11	Tie-Cable

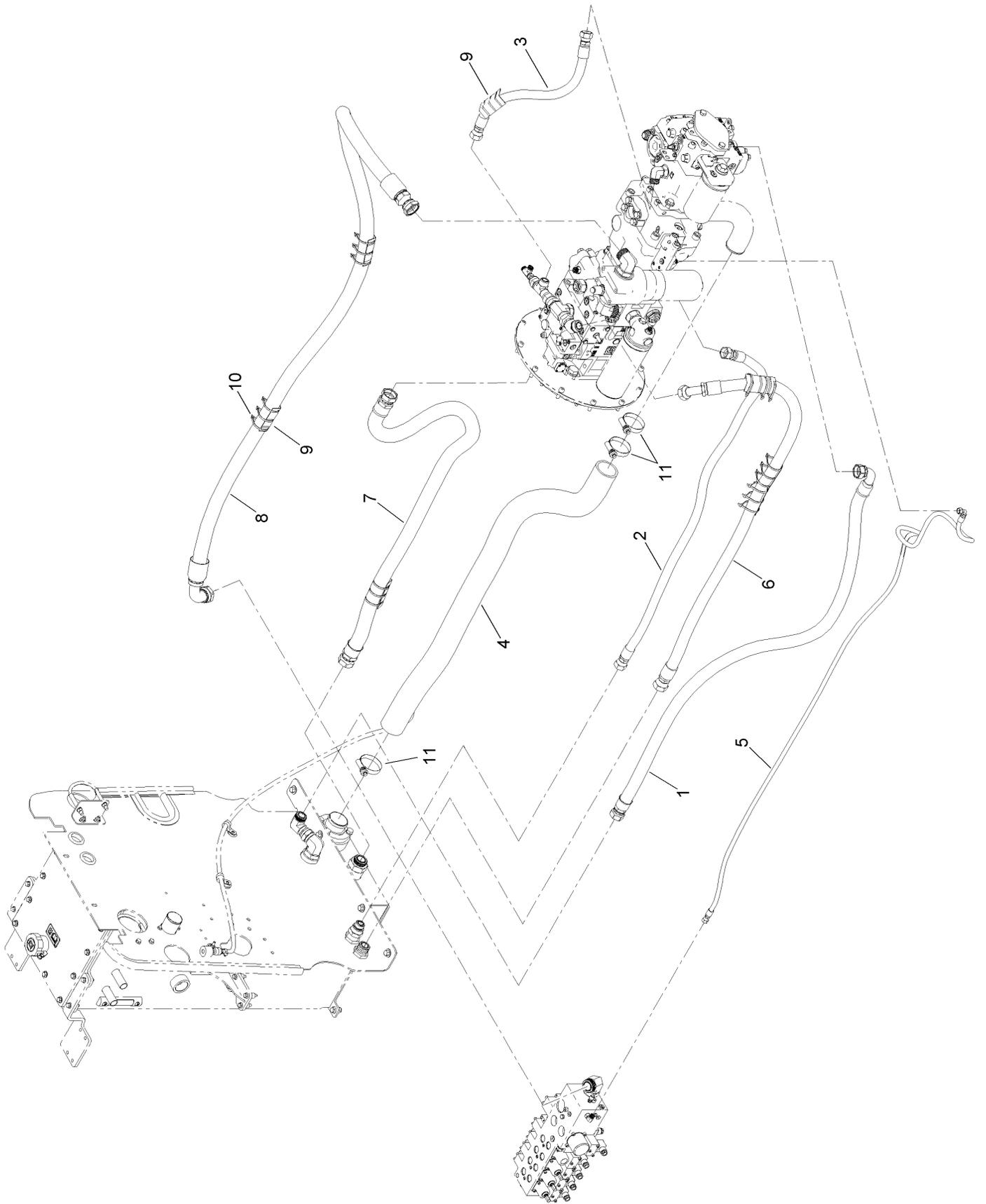
# Track Pod Hydraulic Plumbing Assembly



## Track Pod Hydraulic Plumbing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU119747	1	Hose ASM-HYD	8	AU119778	1	Hose ASM-HYD
2	AU119748	1	Hose ASM-HYD	9	AU119783	1	Hose ASM-HYD
3	AU119749	1	Hose ASM-HYD	10	AU121962	1	Hose ASM-HYD
4	AU119750	1	Hose ASM-HYD	11	127-0868	1	Hose ASM-HYD
5	127-0855	1	Hose ASM-HYD	12	AU121097	1	Hose ASM-HYD
6	AU119775	1	Hose ASM-HYD	13	AU112950	1	Protector-Hose, 4 Inch
7	127-0770	1	Hose ASM-HYD	14	3290-379	4	Tie-Cable

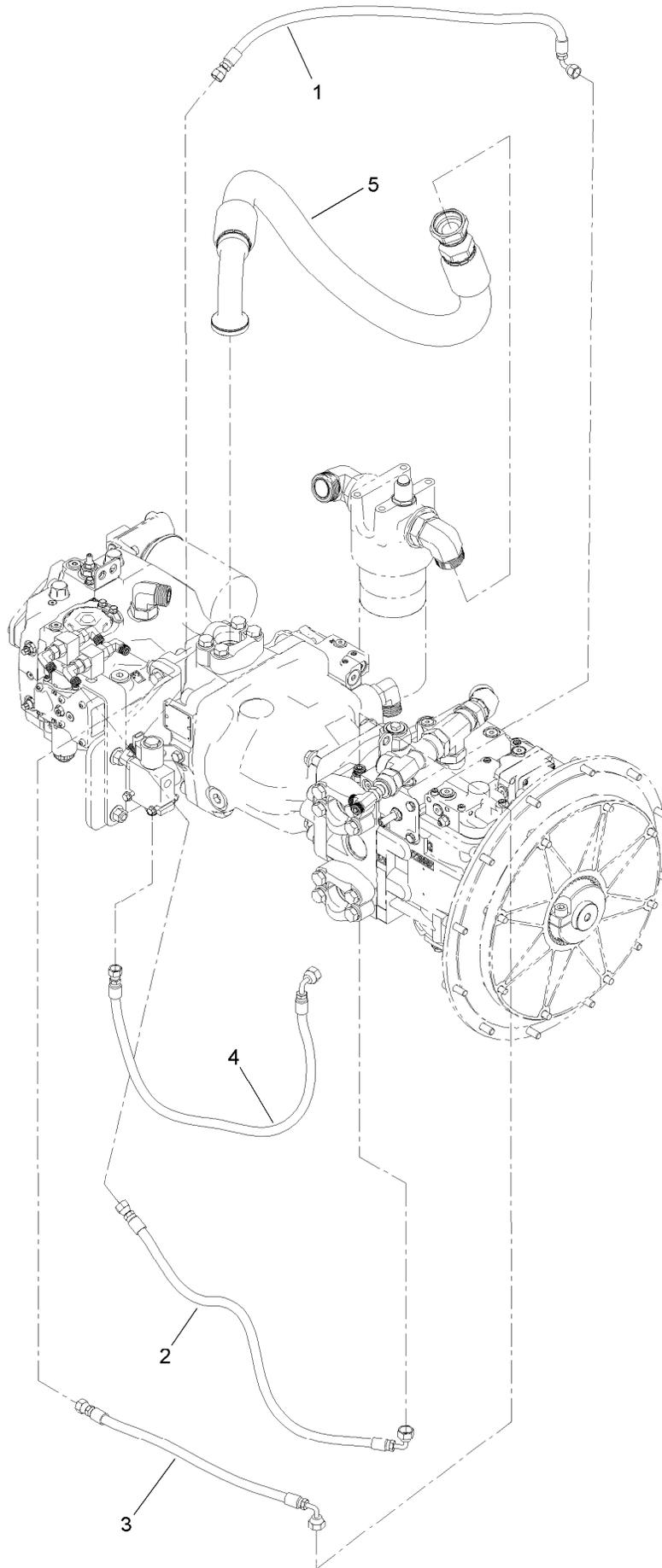
# Hydraulic Pump Hose Assembly No. 1



# Hydraulic Pump Hose Assembly No. 1 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU121089	1	Hose ASM-HYD	7	AU120737	1	Hose ASM-HYD
2	AU126529	1	Hose ASM-HYD	8	AU121870	1	Hose ASM-HYD
3	AU119776	1	Hose ASM-HYD	9	AU112950	7	Protector-Hose, 4 Inch
4	AU119795	1	Hose-Suction	10	3290-379	21	Tie-Cable
5	AU120424	1	Hose ASM-HYD	11	104-9240	3	Clamp-Hose
6	AU120735	1	Hose ASM-HYD				

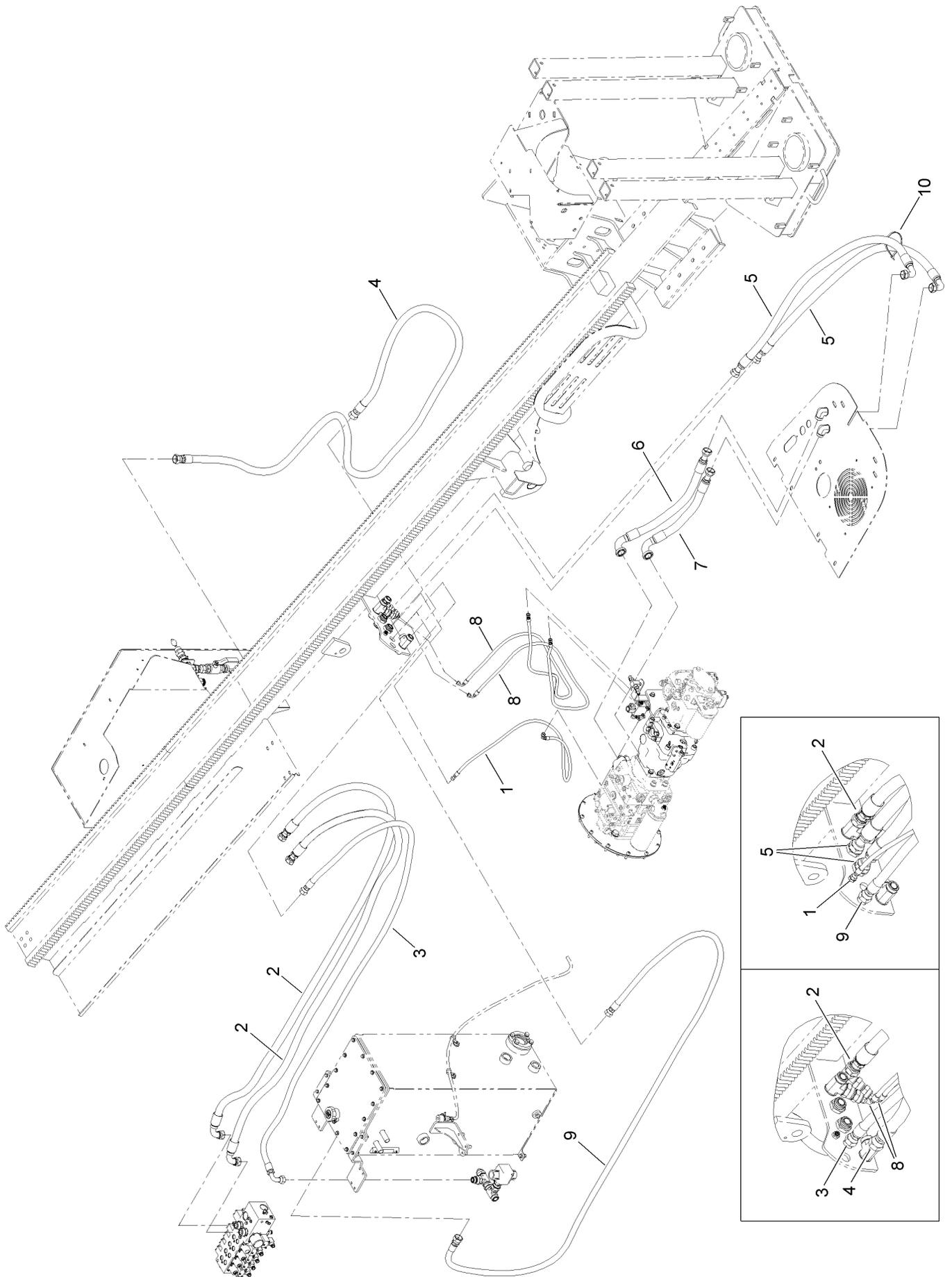
# Hydraulic Pump Hose Assembly No. 2



## Hydraulic Pump Hose Assembly No. 2 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU119797	1	Hose ASM-HYD	4	AU126526	1	Hose ASM-HYD
2	127-0857	1	Hose ASM-HYD	5	AU121899	1	Hose ASM-HYD
3	AU120430	1	Hose ASM-HYD				

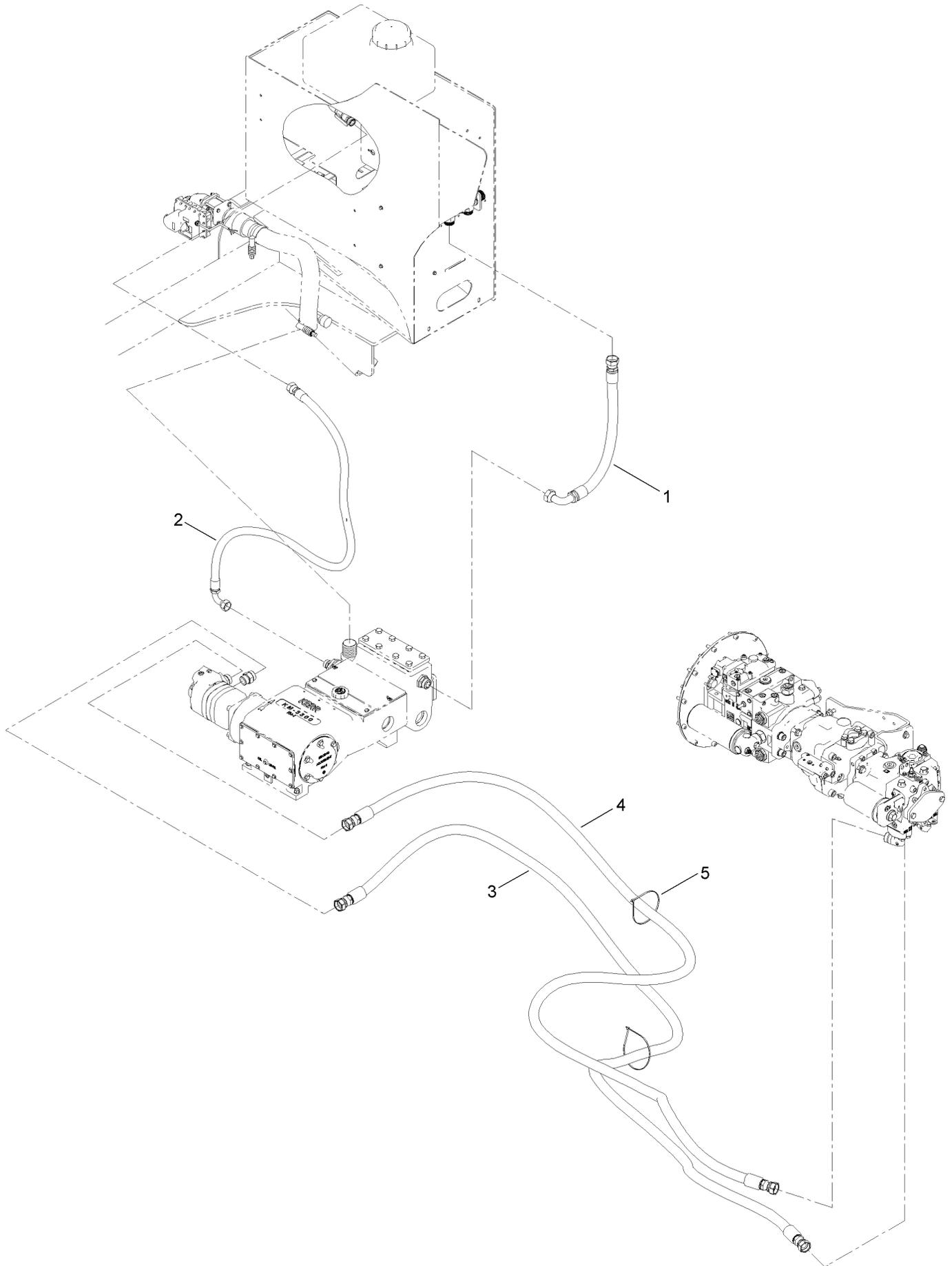
# Hydraulic Pump Hose Assembly No. 3



## Hydraulic Pump Hose Assembly No. 3 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU120738	1	Hose ASM-HYD	6	AU126533	1	Hose ASM-HYD
2	AU120740	2	Hose ASM-HYD	7	AU126534	1	Hose ASM-HYD
3	AU120745	1	Hose ASM-HYD	8	AU120734	2	Hose ASM-HYD
4	AU120746	1	Hose ASM-HYD	9	127-0862	1	Hose ASM-HYD
5	AU126530	2	Hose ASM-HYD	10	3334-945	2	Tie-Cable

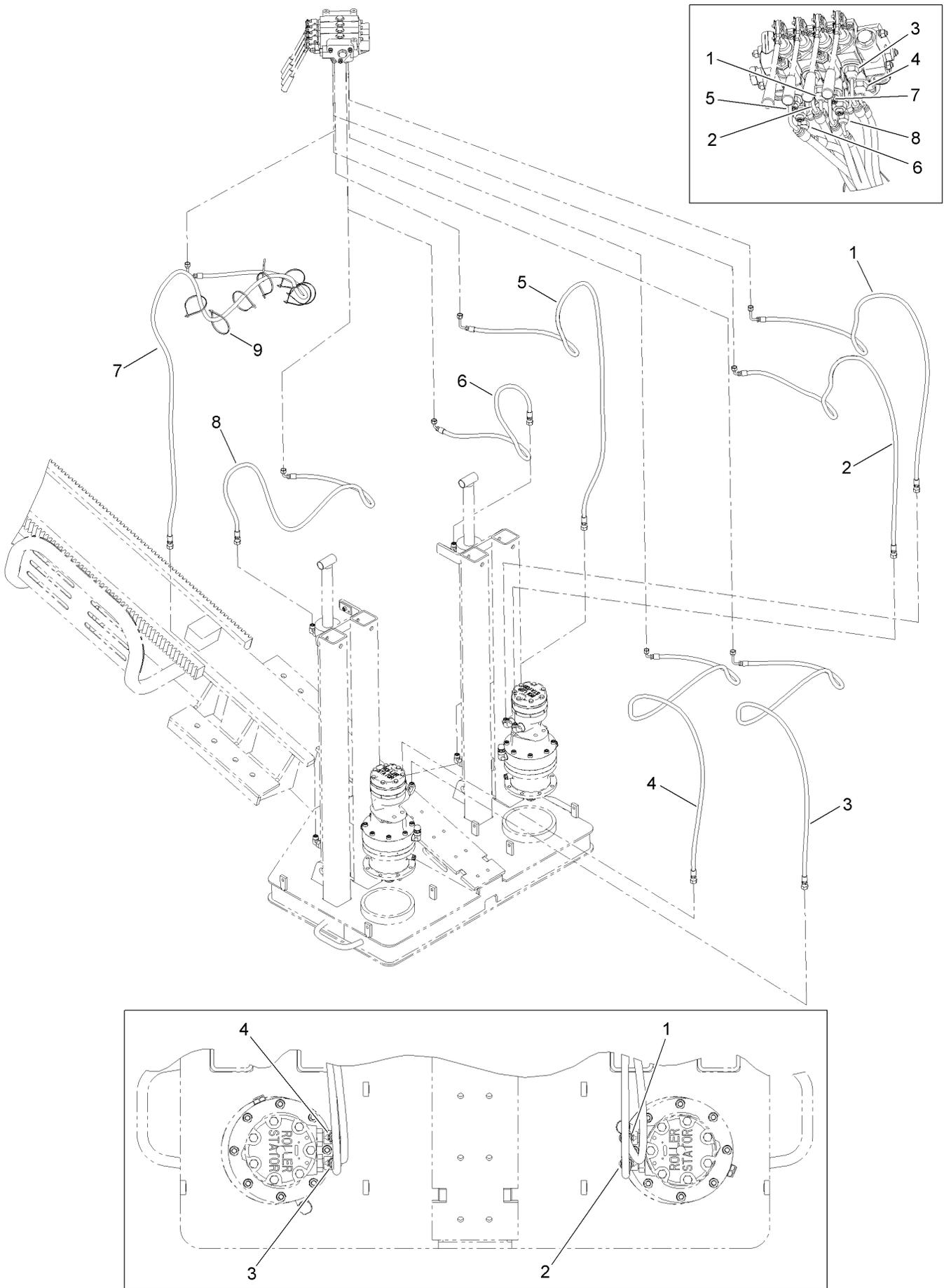
# Hydraulic Pump Hose Assembly No. 4



## Hydraulic Pump Hose Assembly No. 4 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU117617	1	Hose ASM-HYD	4	AU126528	1	Hose ASM-HYD
2	AU119780	1	Hose ASM-HYD	5	3290-379	2	Tie-Cable
3	AU126527	1	Hose ASM-HYD				

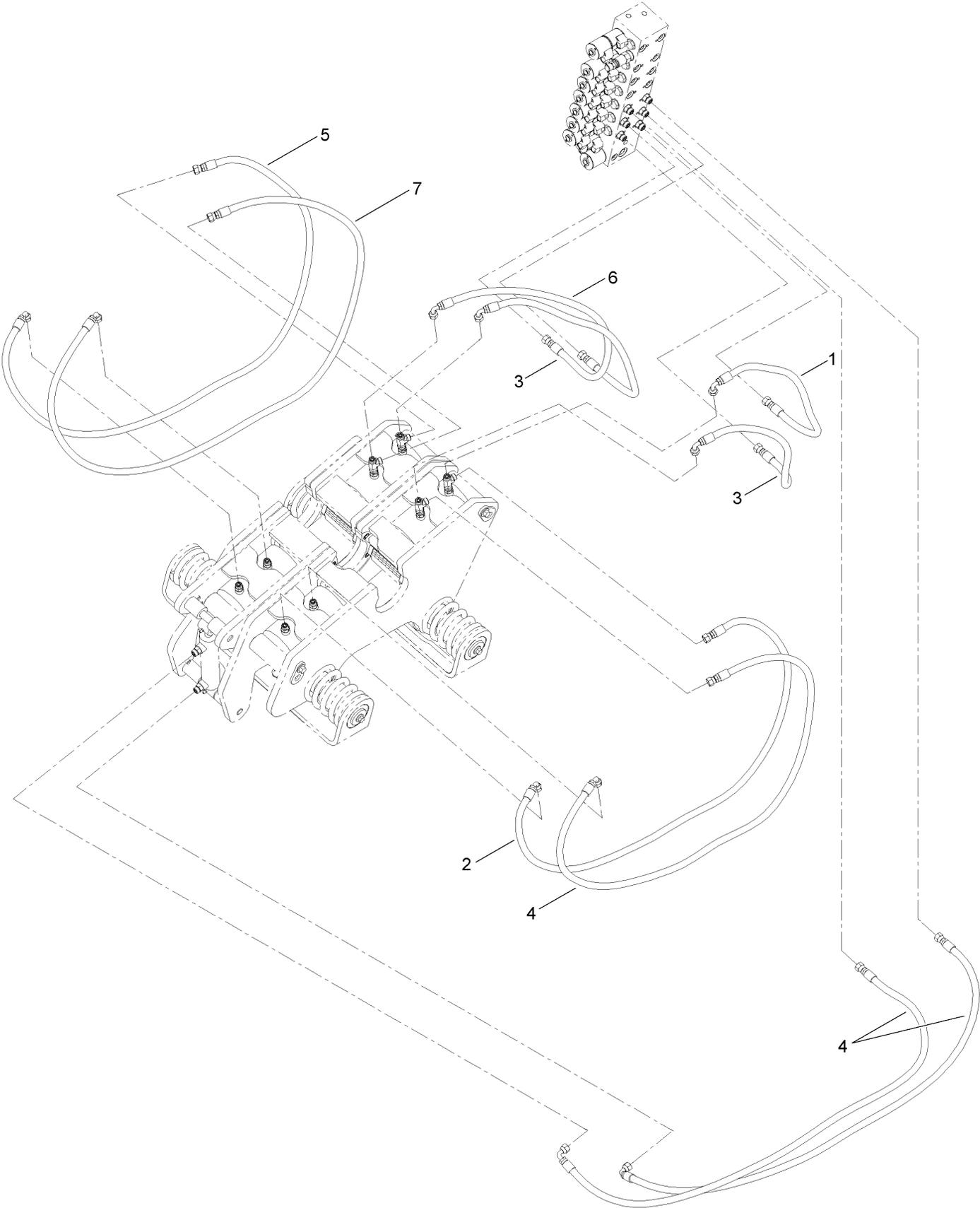
# Thrust Frame Hydraulic Hose Assembly No. 1



# Thrust Frame Hydraulic Hose Assembly No. 1 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU126536	1	Hose ASM-HYD	6	AU126541	1	Hose ASM-HYD
2	AU126537	1	Hose ASM-HYD	7	AU126542	1	Hose ASM-HYD
3	AU126538	1	Hose ASM-HYD	8	AU126543	1	Hose ASM-HYD
4	AU126539	1	Hose ASM-HYD	9	3290-379	8	Tie-Cable
5	AU126540	1	Hose ASM-HYD				

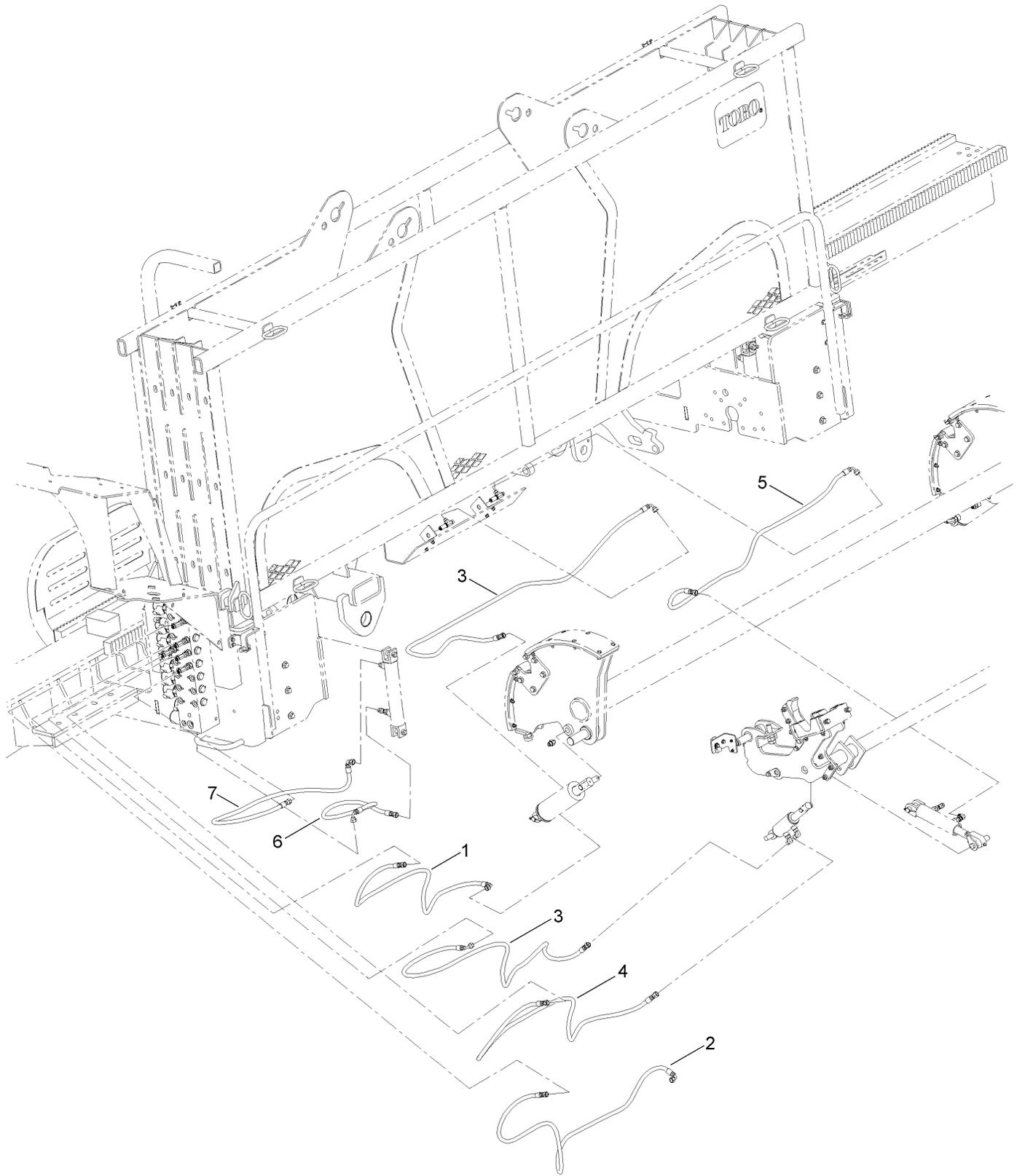
# Thrust Frame Hydraulic Hose Assembly No. 2



## Thrust Frame Hydraulic Hose Assembly No. 2 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-0858	1	Hose ASM-HYD	5	127-0863	1	Hose ASM-HYD
2	127-0859	1	Hose ASM-HYD	6	127-0864	1	Hose ASM-HYD
3	127-0860	2	Hose ASM-HYD	7	127-0865	1	Hose ASM-HYD
4	127-0866	3	Hose ASM-HYD				

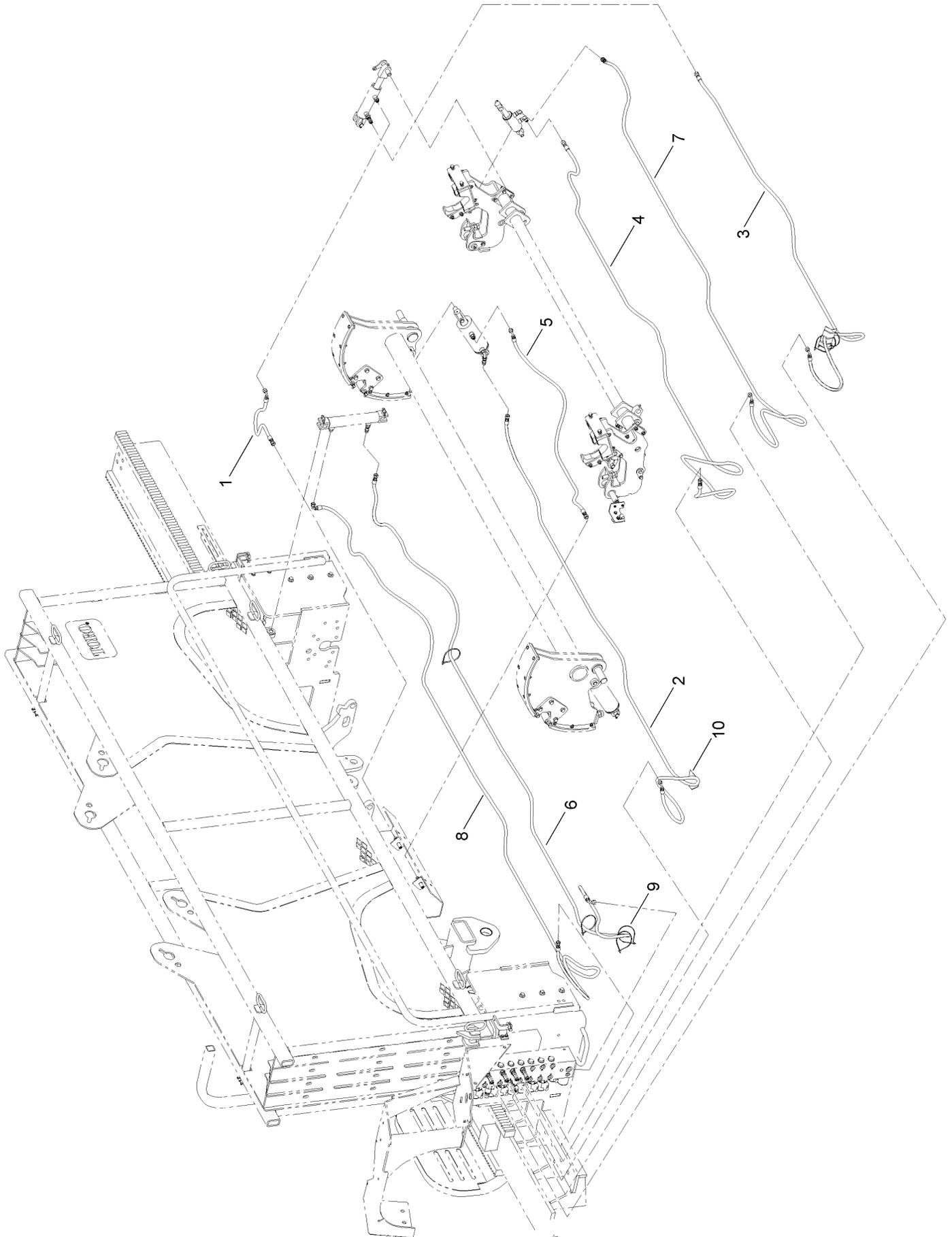
# Thrust Frame Hydraulic Hose Assembly No. 3



# Thrust Frame Hydraulic Hose Assembly No. 3 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU121102	1	Hose ASM-HYD	5	AU120732	1	Hose ASM-HYD
2	AU120757	1	Hose ASM-HYD	6	AU120765	1	Hose ASM-HYD
3	AU120764	2	Hose ASM-HYD	7	AU120769	1	Hose ASM-HYD
4	AU120761	1	Hose ASM-HYD				

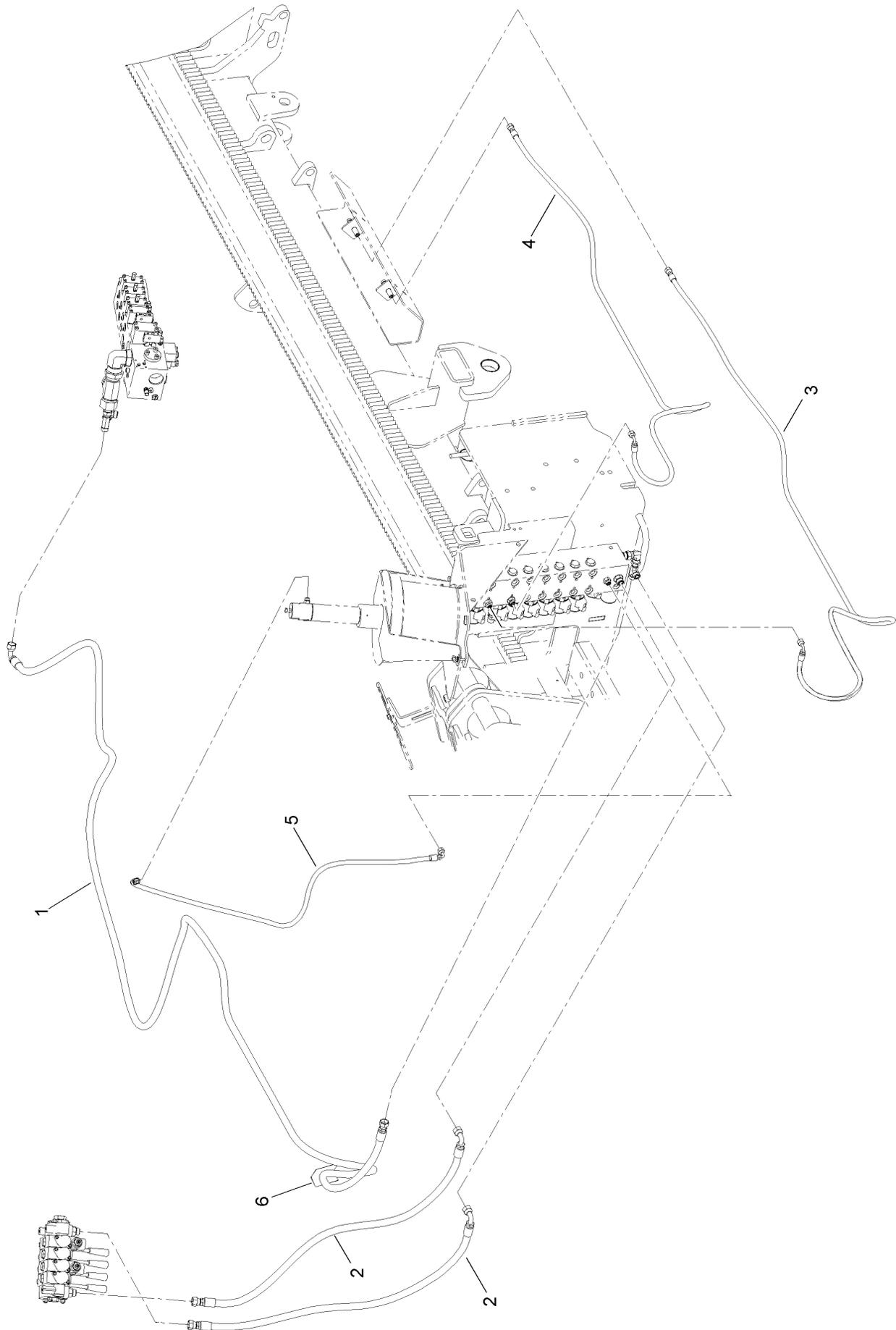
# Thrust Frame Hydraulic Hose Assembly No. 4



## Thrust Frame Hydraulic Hose Assembly No. 4 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU119797	1	Hose ASM-HYD	6	AU120766	1	Hose ASM-HYD
2	AU120758	1	Hose ASM-HYD	7	AU120767	1	Hose ASM-HYD
3	AU120759	1	Hose ASM-HYD	8	AU120768	1	Hose ASM-HYD
4	AU120762	1	Hose ASM-HYD	9	3290-379	7	Tie-Cable
5	AU120732	1	Hose ASM-HYD	10	AU112950	2	Protector-Hose, 4 Inch

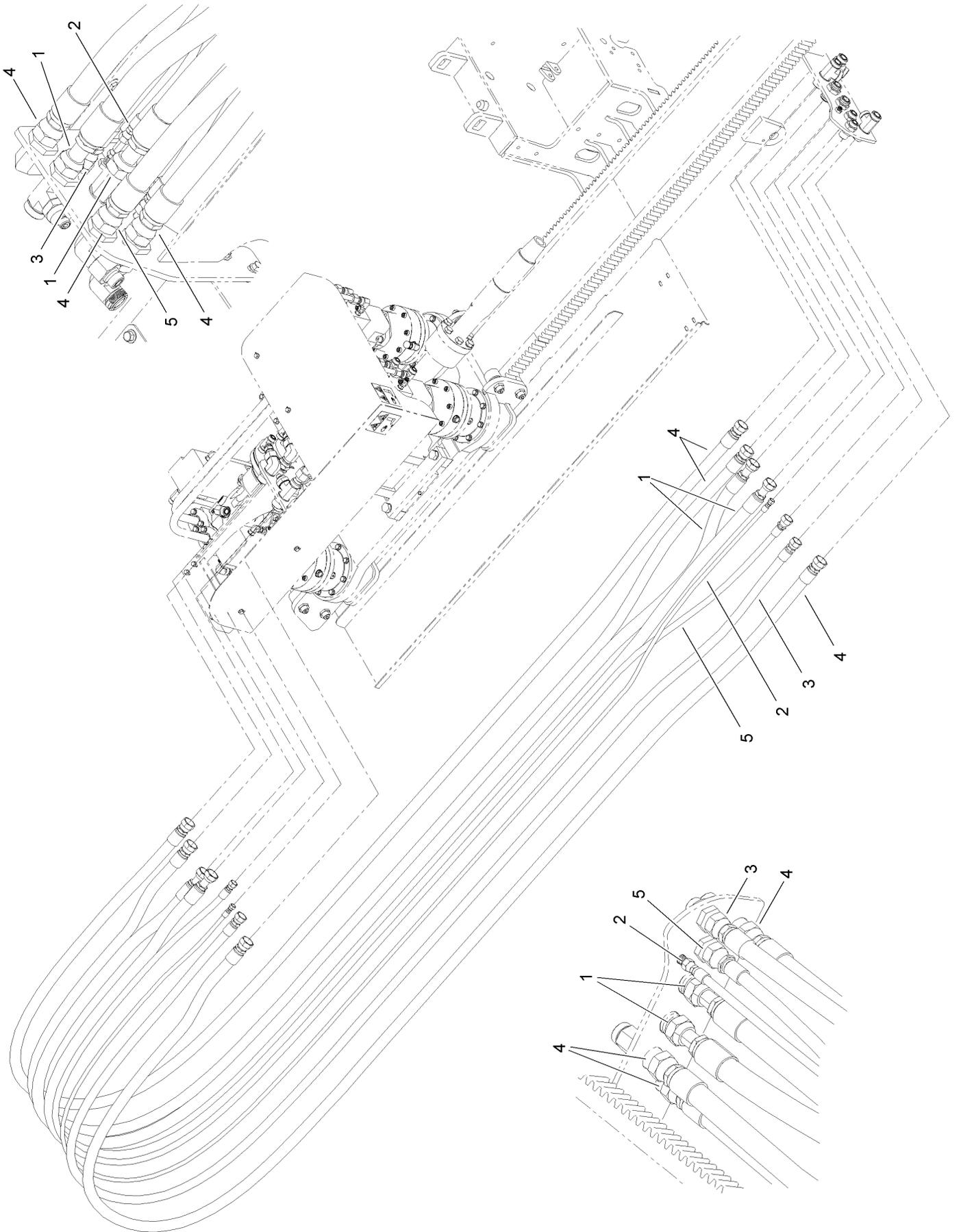
# Thrust Frame Hydraulic Hose Assembly No. 5



# Thrust Frame Hydraulic Hose Assembly No. 5 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU121097	1	Hose ASM-HYD	4	AU120763	1	Hose ASM-HYD
2	AU121963	2	Hose ASM-HYD	5	AU124258	1	Hose ASM-HYD
3	AU121100	1	Hose ASM-HYD	6	AU112950	1	Protector-Hose, 4 Inch

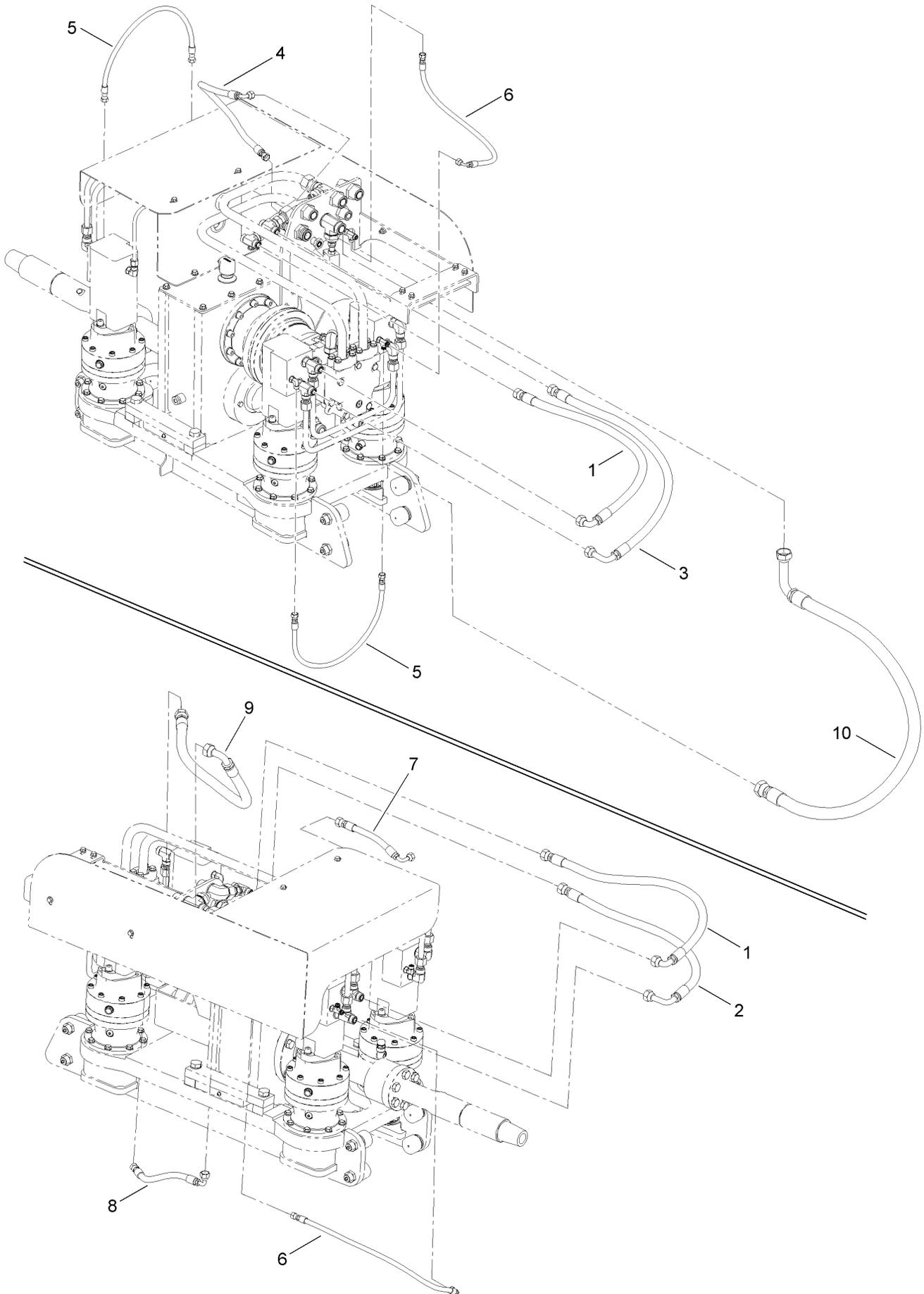
# Thrust Frame Hydraulic Hose Assembly No. 6



# Thrust Frame Hydraulic Hose Assembly No. 6 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU120742	2	Hose ASM-HYD	4	AU121780	3	Hose ASM-HYD
2	AU121098	1	Hose ASM-HYD	5	127-0861	1	Hose ASM-HYD
3	AU121777	1	Hose ASM-HYD				

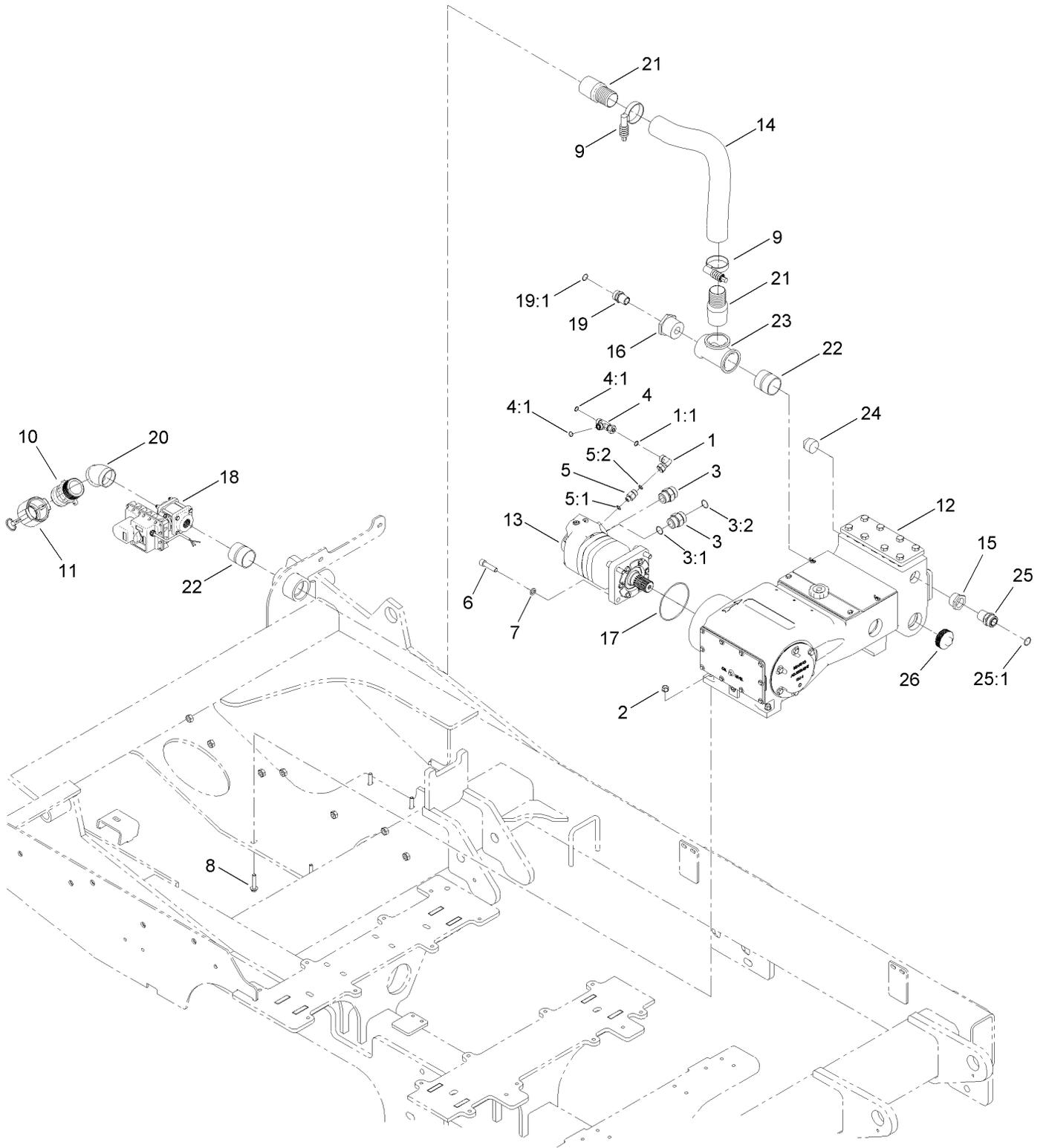
# Thrust Frame Hydraulic Hose Assembly No. 7



# Thrust Frame Hydraulic Hose Assembly No. 7 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU120731	2	Hose ASM-HYD	6	127-0770	2	Hose ASM-HYD
2	AU121090	1	Hose ASM-HYD	7	AU120743	1	Hose ASM-HYD
3	AU121091	1	Hose ASM-HYD	8	AU120744	1	Hose ASM-HYD
4	AU119777	1	Hose ASM-HYD	9	AU126535	1	Hose ASM-HYD
5	AU119794	2	Hose ASM-HYD	10	AU121099	1	Hose ASM-HYD

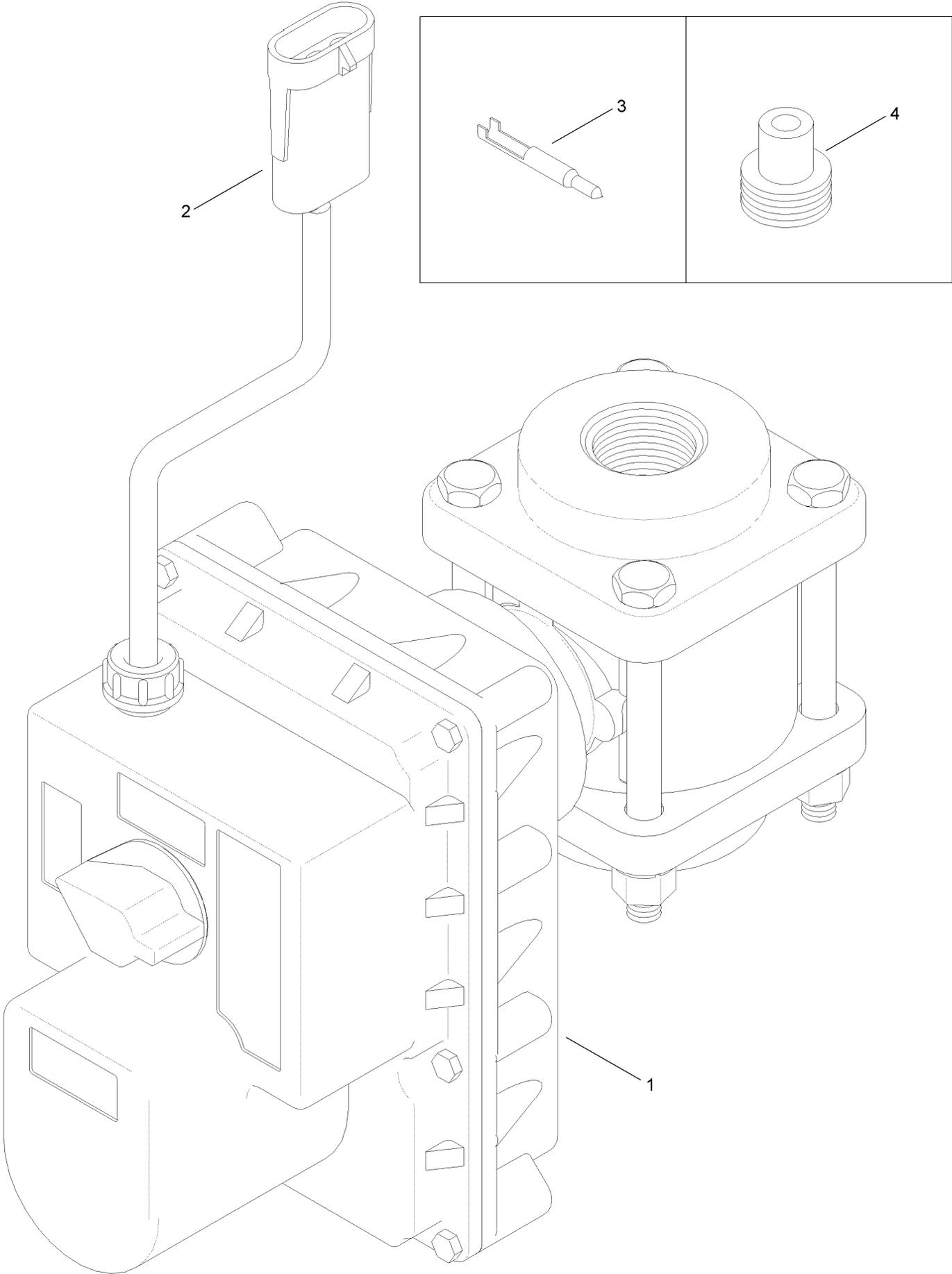
# Mud Pump Assembly



## Mud Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	94-6031	1	Fitting-HYD	13	AU117459	1	HYD Motor ASM
1:1	237-30	1	O-Ring	14	AU119785	1	Hose-Suction
2	103-9511	4	Nut-Lock, NI	15	AU221-70	1	Fitting-Reducer
3	104-3797	2	Fitting-HYD, Straight	16	AU65-CI-1750	1	Fitting-Reducer
3:1	237-146	1	O-Ring	17	AU70-9004104-158	1	Seal-O Ring
3:2	340-65	1	O-Ring	18	AU6HV29033	1	2 Inch Ball Valve ASM (Electric)
4	340-104	1	Fitting-HYD, Tee	19	AU8OA11212	1	Fitting-Straight
4:1	237-30	2	O-Ring	19:1	237-58	1	O-Ring
5	340-5	1	Fitting-Straight	20	AU8PE15032	1	Elbow-Pipe, 45 DEG
5:1	237-42	1	O-Ring	21	AU8PN11332	2	Nipple-Combination
5:2	237-30	1	O-Ring	22	AU8PN23200	2	Nipple-Pipe
6	3274-5	4	Screw-HSH	23	AU8PT10032	1	Tee-Pipe
7	3253-7	4	Washer-Lock	24	127-0977	1	Plug-Square Head
8	33105-050	4	Screw-HHF	25	AU8OA11616	1	Fitting-Straight
9	AU110569	2	Clamp-Torque, Constant	25:1	340-65	1	O-Ring
10	AU110378	1	Adapter-Male	26	AU8PP10032	1	Plug-Pipe, Square Head
11	AU110379	1	Cap-Disconnect, Quick				
12	127-5292	1	Mud Pump ASM				

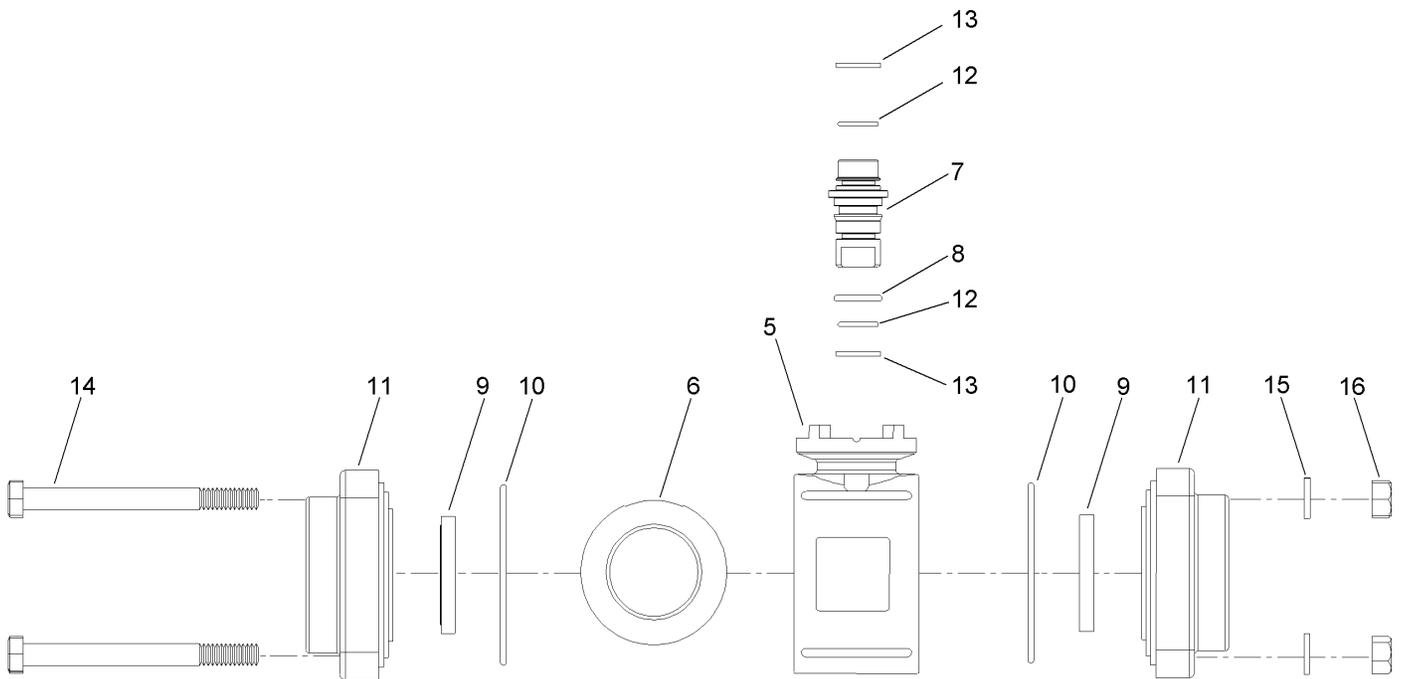
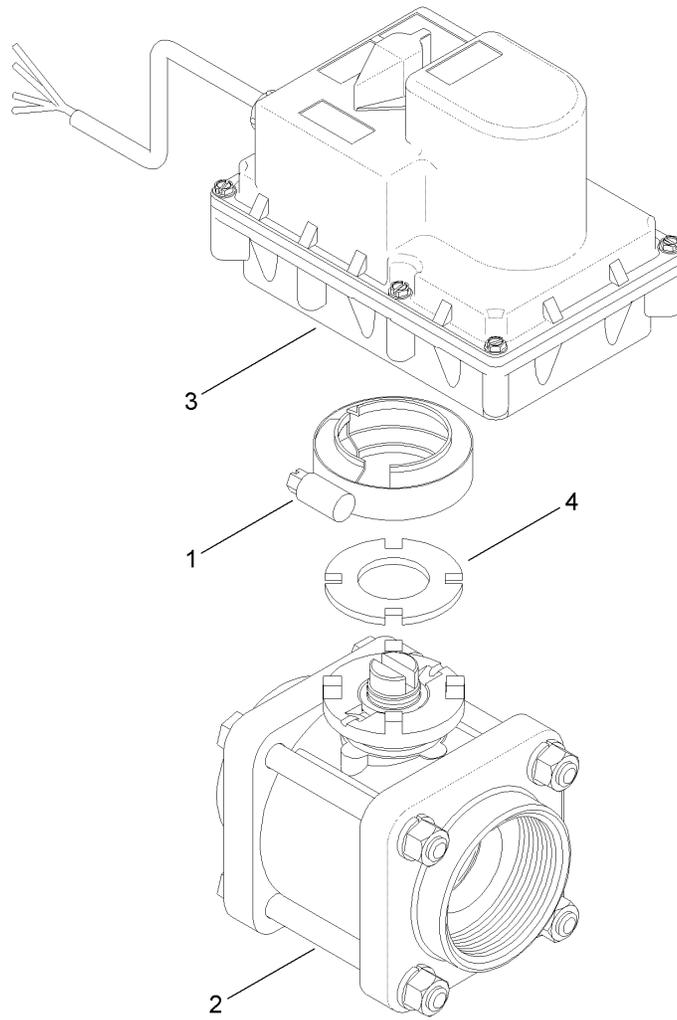
# 2 Inch Ball Valve Assembly No. AU6HV29033



## 2 Inch Ball Valve Assembly No. AU6HV29033 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU8HV29033	1	Water Shutoff Valve ASM	3	AU8EC92302	3	Terminal-Male
2	AU8EC92203	1	Connector-Male, 3-Way (Body Only)	4	AU8EC92502	3	Seal

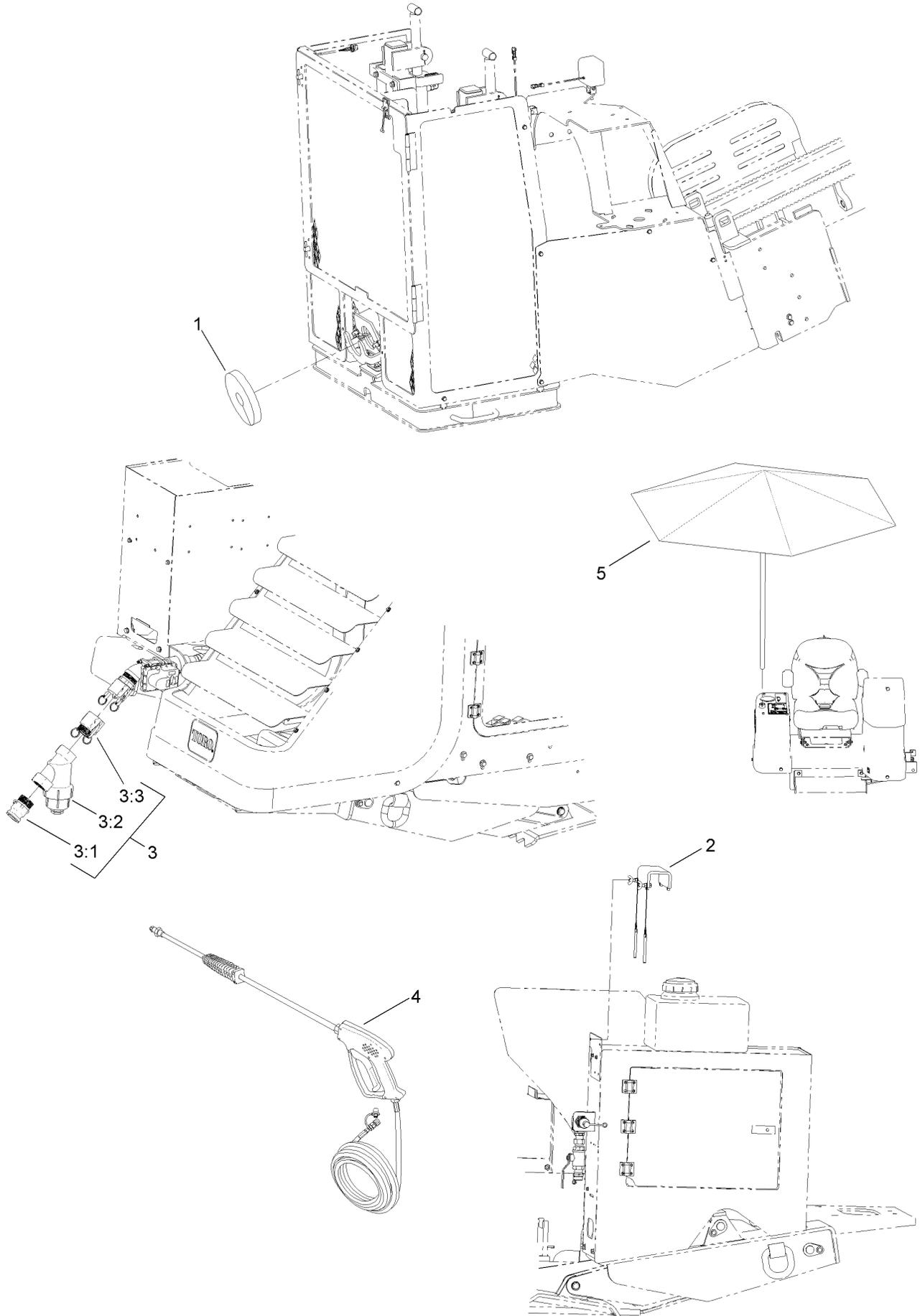
# Water Shutoff Valve No. AU8HV29033



## Water Shutoff Valve No. AU8HV29033 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU114153	1	Clamp-Flange	9	AU114161	2	Seat-Valve
2	AU114154	1	Valve	10	AU114162	2	O-Ring
3	AU114155	1	Motor	11	AU114163	2	Plate-End
4	AU114156	1	Filter	12	AU114164	2	O-Ring
5	AU114157	1	Body-Valve	13	AU114165	2	Seal-Valve
6	AU114158	1	Ball-Hollow	14	98-5961	4	Screw-HH
7	AU114159	1	Stem-Valve	15	3253-21	4	Washer-Lock
8	AU114160	1	O-Ring	16	146211	4	Nut

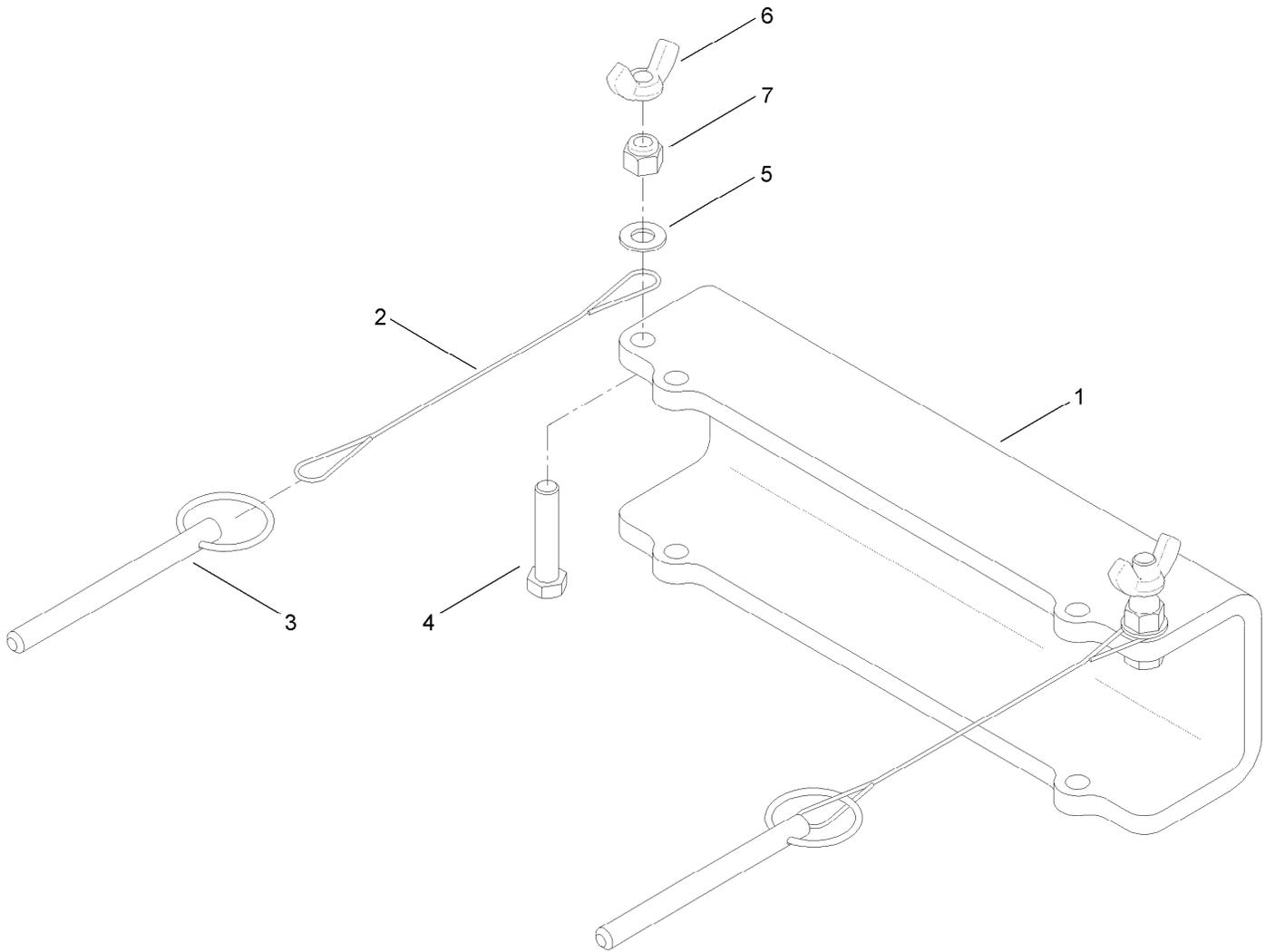
# Umbrella, Wash Down Wand, Cylinder Lockout Y-strainer and Split Wiper Assembly



# Umbrella, Wash Down Wand, Cylinder Lockout Y-strainer and Split Wiper Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU116192	1	Wiper-Split	3:3	AU8CH21332	1	Fitting-Camlok, 2 Inch (Female)
2	AU114336	1	Cylinder Lockout ASM	4	127-0991	1	Wash Down Wand ASM
3	AU32GB1215	1	2 Inch Strainer Kit	5	127-5273	1	Umbrella-Toro
3:1	AU110378	1	Adapter-Male				
3:2	AU8FL10017	1	Y-Strainer, 2 NPTF (6 Mesh Screen)				

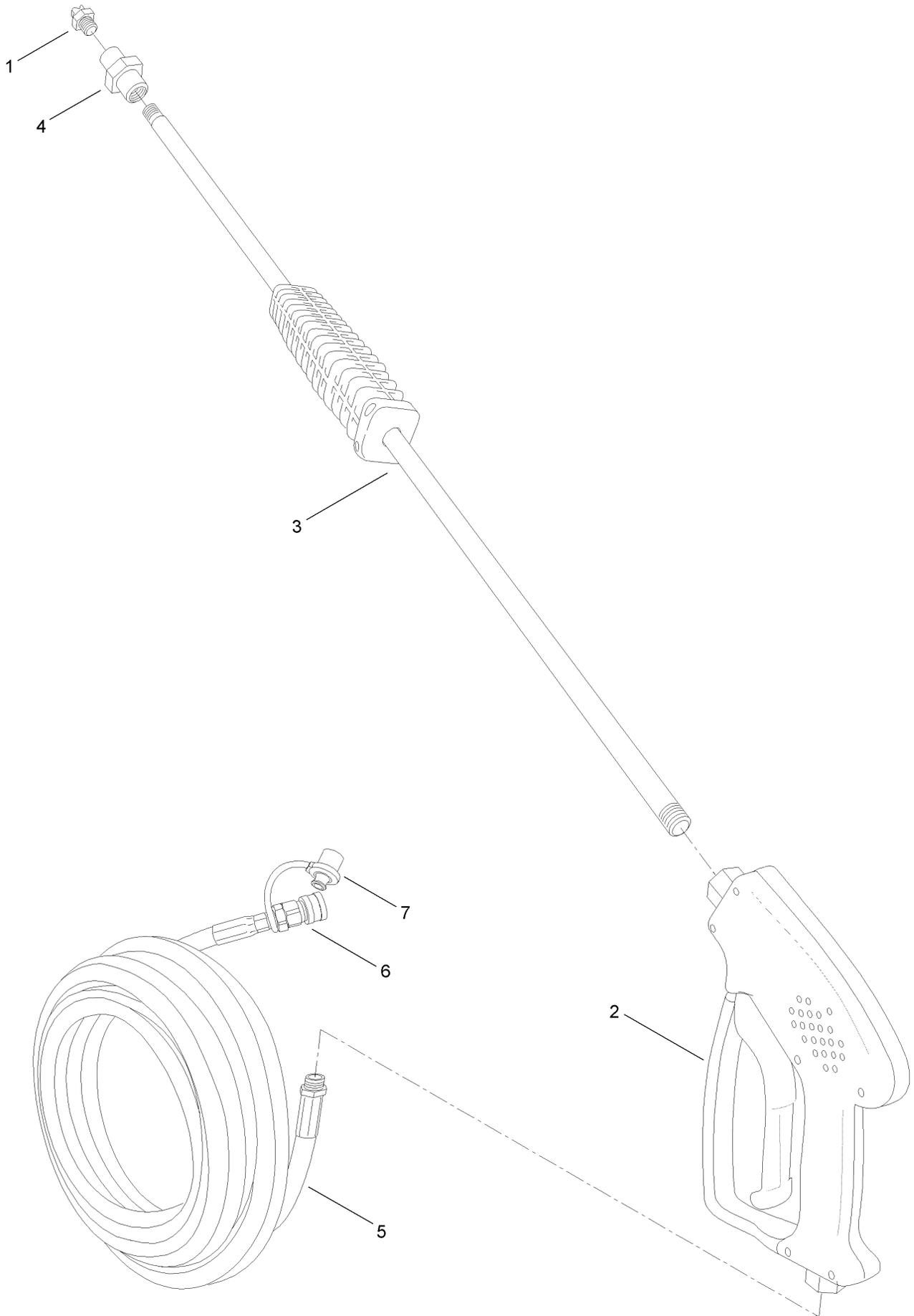
# Cylinder Lockout Assembly No. AU114336



# Cylinder Lockout Assembly No. AU114336 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU114332-01	1	Plate-Tilt Cylinder Lockout	5	3256-45	2	Washer-Flat
2	AU114334	2	Lanyard-Pin Tether	6	1-543678	2	Wingnut
3	AU109760	2	Pin-Retaining	7	3296-39	2	Nut-Lock, NI
4	323-9	2	Screw-HH				

# Wash Down Wand Assembly No. 127-0991



## Wash Down Wand Assembly No. 127-0991 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	AU20MC8512	1	Nozzle-Spray	5	AU126046	1	Hose-HYD
2	AU40MP8018	1	Gun-Spray	6	AU8QD52204	1	Coupler-Quick Disconnect
3	AU40MP8019	1	Lance	7	125-6145	1	Cap-Dust
4	AU8PC40004	1	Coupling-Pipe				

# Attachments and Accessories

## For 23825 4045 Directional Drill

<b>Product Name</b>	<b>Model/Part</b>
Oil-Bottle, 20 Oz. ....	105-8562
Premium All Season Hydraulic Fluid (5 Gallon Pail).....	108-1178
Premium All Purpose Grease (Tube) .....	108-1190
Premium Engine Oil SAE 30 (Drum) .....	108-1196
Premium Engine Oil SAE 30 (Pail).....	108-1197
Premium All Season Gear Lube (Quart) .....	108-1590
Premium Heavy Duty All Season Gear Lube (Quart) .....	108-1591
Premium Engine Oil 15w40 (5 Gallon Pail) .....	121-6395
Oil-15w40 (1 Quart) .....	127-3244
Rock Stakes .....	23827E
Dirt Stakes .....	23829E
Tall Pipe Box.....	23830E
52-count Drill Pipe .....	23831E
Air Hammer Adapter Kit.....	23832E
Summer Oil - Case of 24, 20-Ounce Bottles .....	38916

**Notes:**



**Count on it.**