



Form No. 3389-380 Rev A

Count on it.

Parts Catalog

60in Side Discharge Mower Groundsmaster® 7200 Series Traction Unit

Model No. 30456—Serial No. 315000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

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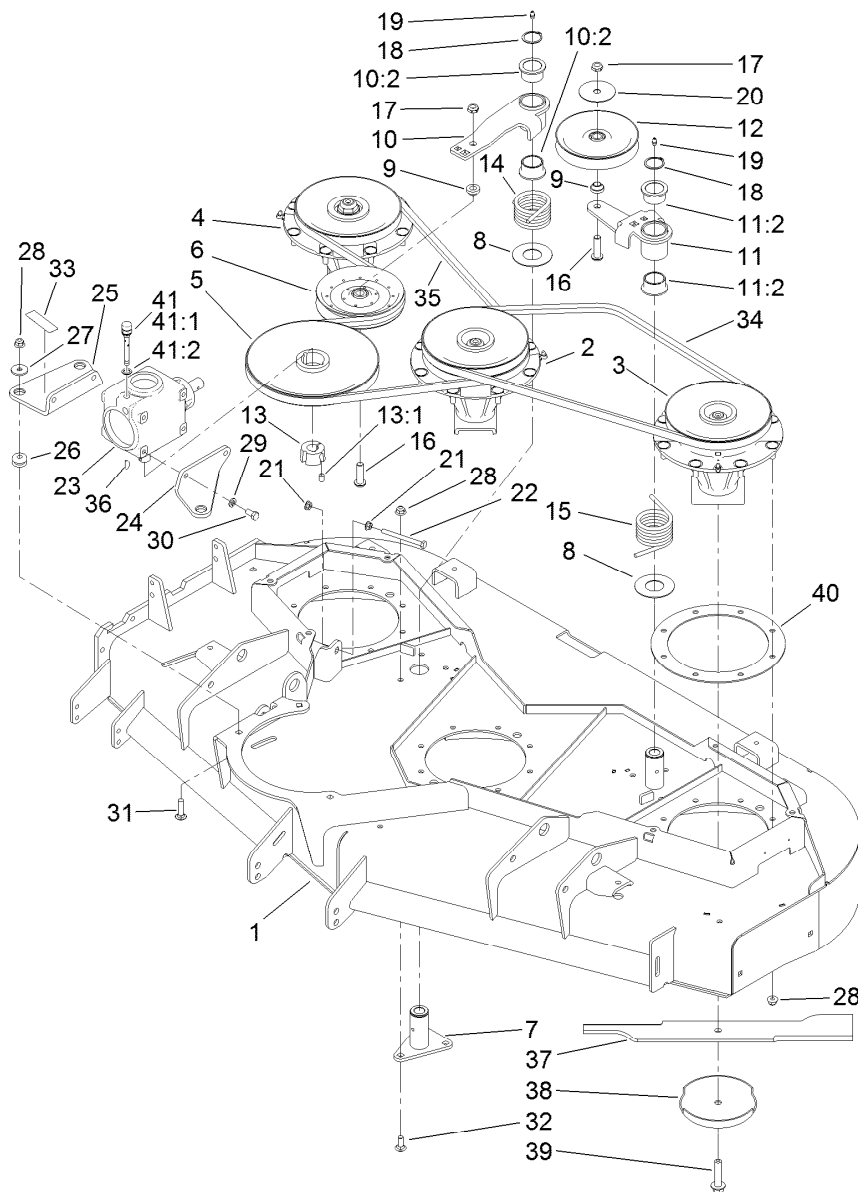
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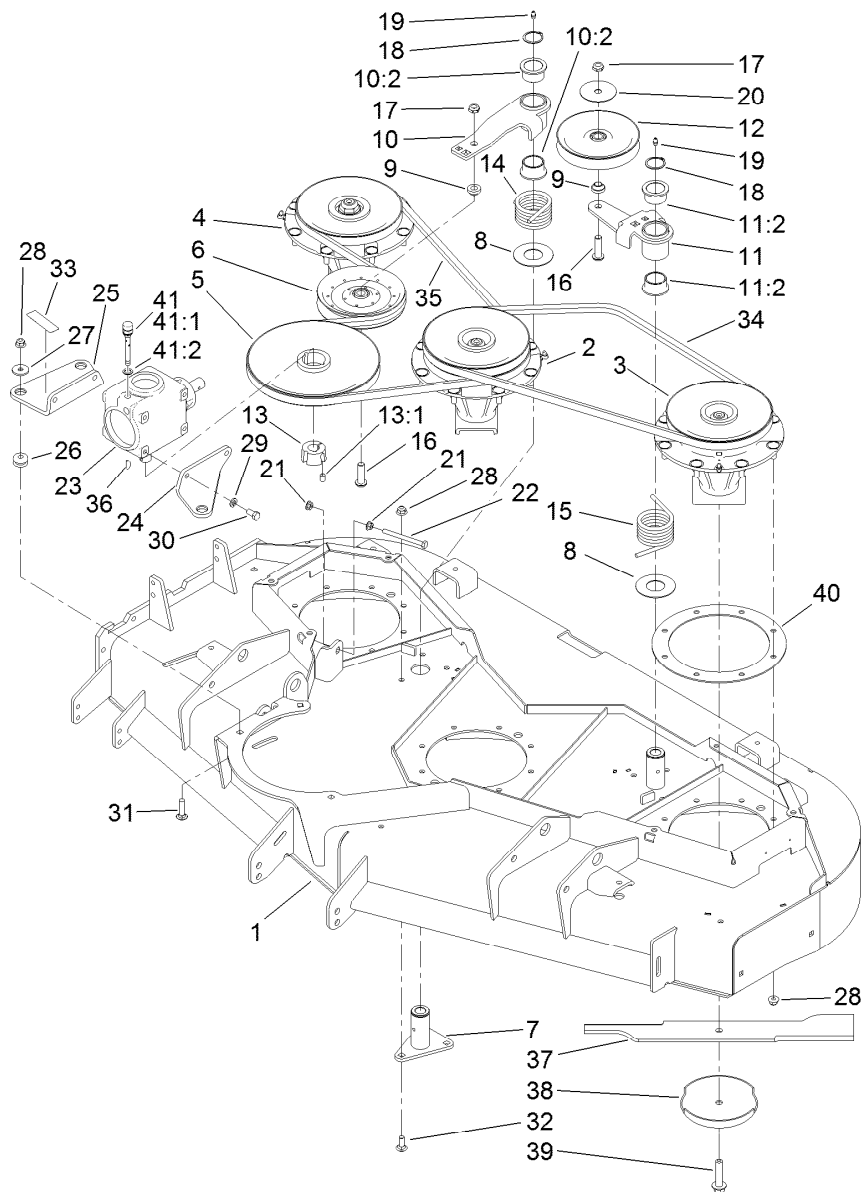
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Spindle, Belt and Pulley Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	127-6467	1	Deck ASM	16	108-1993	2	Screw-HSBH
2	117-9234	1	Double Spindle ASM	17	3296-45	2	Nut-Lock, NI
3	117-9233	1	High Spindle ASM	18	32120-84	2	Ring-Snap, External
4	119-4778	1	Spindle ASM	19	302-5	2	Fitting-Grease
5	108-1952	1	Pulley	20	100-3102	1	Washer-Flat
6	110-9596	1	Pulley-Idler	21	32128-26	2	Nut-Flange
7	115-1387	2	Idler Post ASM	22	322-22	1	Screw-HH
8	108-1926	2	Washer	23	130-8659	1	Gearbox ASM
9	108-1924	2	Spacer-Idler	24	115-1388-03	1	Mount-Gearbox, LH
10	108-1930	1	Idler Arm ASM	25	115-1389-03	1	Mount-Gearbox, RH
10:2	93-4510	2	Bushing-Caster	26	63-9750	3	Mount
11	117-9176	1	Idler Arm ASM	27	63-8410	3	Washer
11:2	93-4510	2	Bushing-Caster	28	104-8301	33	Nut-Flange, NI
12	01-268-0160	1	Pulley-Idler	29	3253-21	4	Washer-Lock
13	23-1640	1	Bushing-Taperlock	30	323-4	4	Screw-HH
13:1	3247-4	2	Screw-Set	31	3231-26	3	Screw-CARR
14	108-1921	1	Spring-Torsion	32	3231-2	6	Bolt-CARR
15	112-7395	1	Spring-Torsion	33	93-6697	1	Decal-Lube

● Optional Equipment

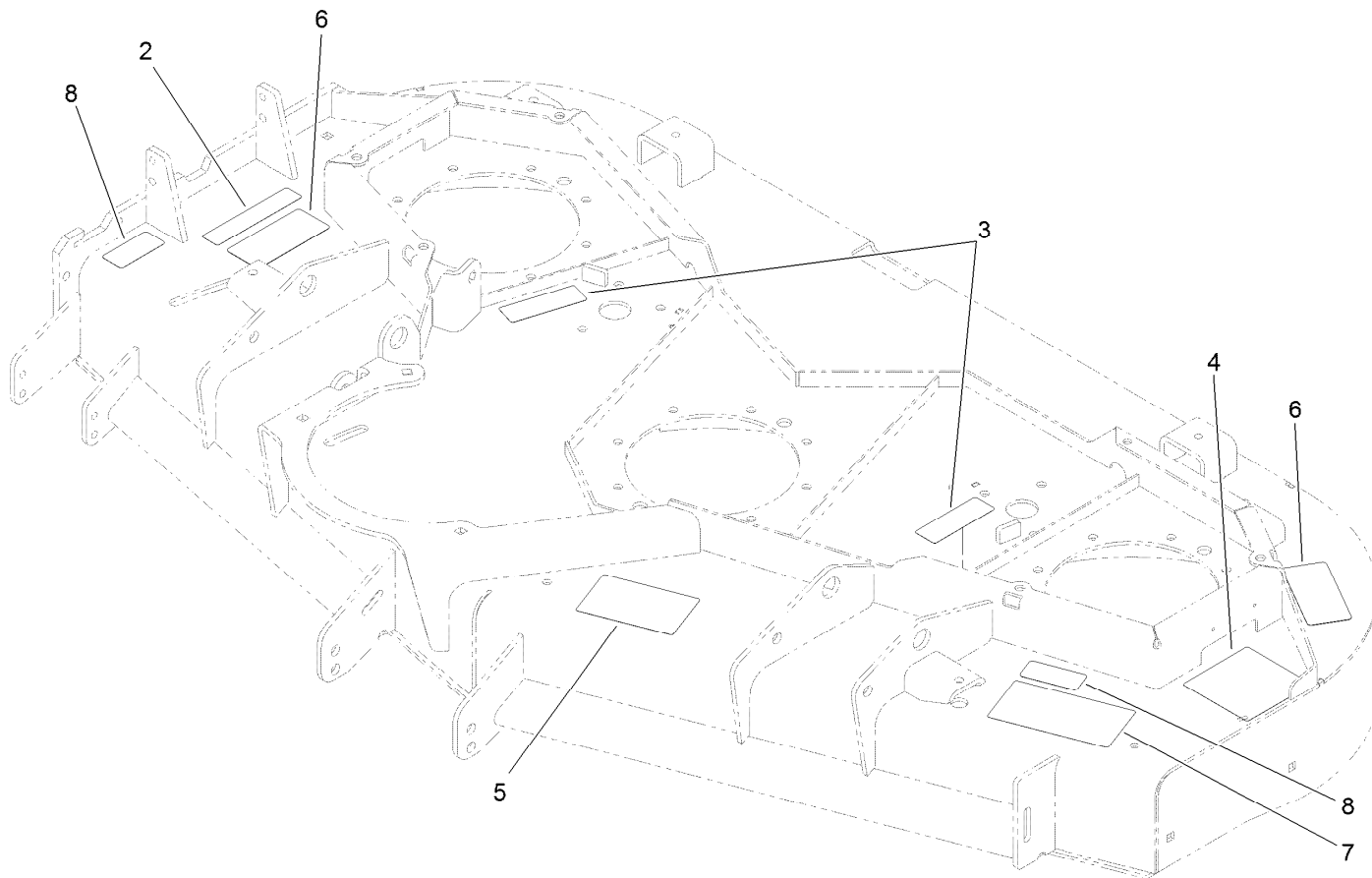


Spindle, Belt and Pulley Assembly (continued)

Ref.	Part Number	Qty.	Description
34	67-6920	1	V-Belt
35	105-0887	1	Belt-Drive, PTO
36	3257-5	1	Key-Woodruff
37	110-4701	3	Blade-Rotary, Standard (20.5)
37	110-4702-03	3	Blade-Rotary, High Flow (20.5) ●
37	110-4703-03	3	Blade-Rotary, Atomic (20.5) ●

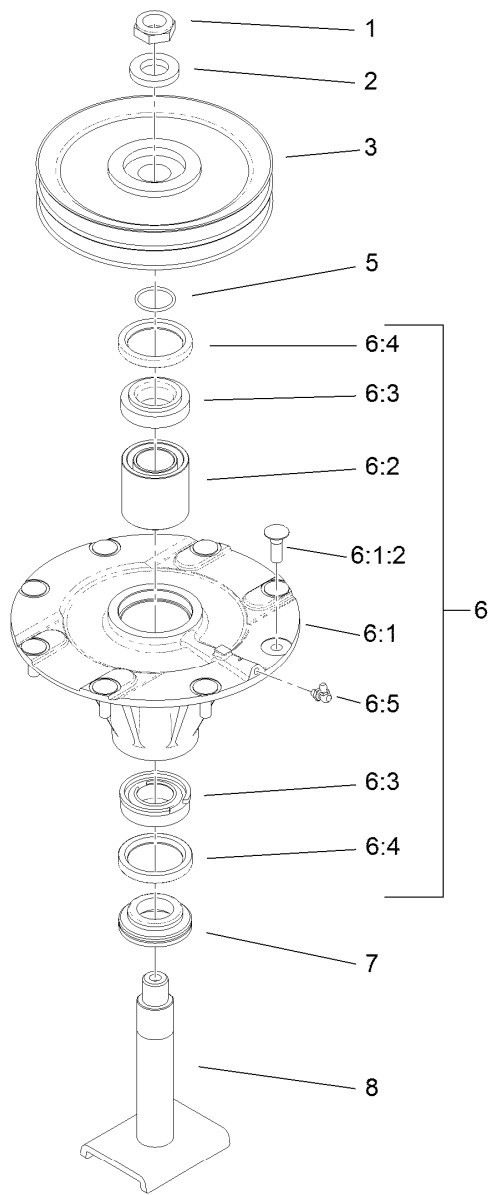
Ref.	Part Number	Qty.	Description
38	72-9361	3	Cup-Scalp, Anti
39	92-5816	3	Bolt-Blade
40	120-6603-03	3	Ring-Doubler
41	131-6076	1	Breather Plug ASM
41:1	130-8661	1	Plug-Breather
41:2	130-4899	1	Washer

● Optional Equipment



Deck and Decal Assembly No. 127-6467

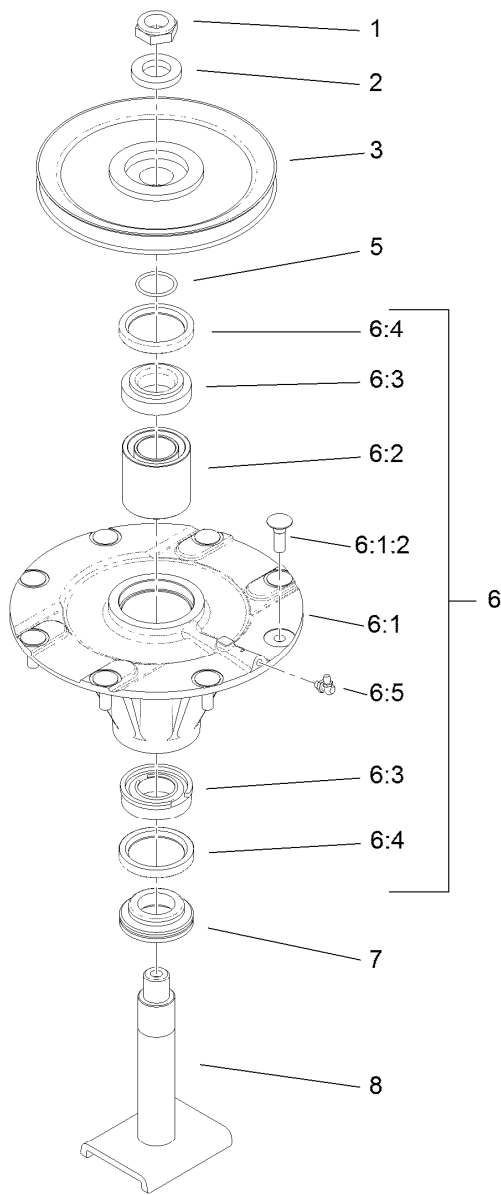
Ref.	Part Number	Qty.	Description
2	107-2916	1	Decal-Warning
3	117-4979	2	Decal-Warning, Shields
4	120-6604	1	Decal-Danger
5	108-1990	1	Decal
6	93-7818	2	Decal-Torque, Blade Bolt
7	107-2908	1	Decal-Danger, Combination
8	93-6696	2	Decal-Warning



Double Spindle Assembly No. 117-9234

Ref.	Part Number	Qty.	Description
1	3296-60	1	Nut-Lock, NI
2	120-5576	1	Washer-Hardened
3	104-3548	1	Pulley-Driven, High
5	106-7159	1	O-Ring
6	119-4777	1	Spindle ASM
6:1		1	Spindle ASM ●
6:1:2	114-8195	8	Bolt-Ribbed Neck
6:2	108-1954	1	Bearing Spacer Set
6:3	110-8297	1	Bearing ASM
6:4	253-154	2	Seal-Oil
6:5	302-60	1	Fitting-Grease
7	69-6950	1	Spacer-Shaft, Spindle
8	108-1956	1	Shaft

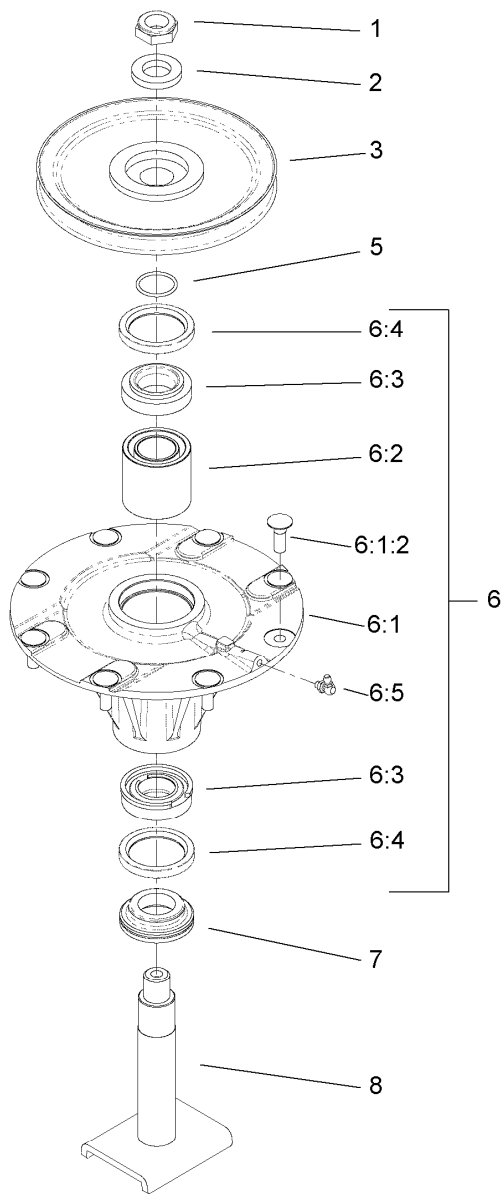
● Not serviced separately



High Spindle Assembly No. 117-9233

Ref.	Part Number	Qty.	Description
1	3296-60	1	Nut-Lock, NI
2	120-5576	1	Washer-Hardened
3	104-3546	1	Pulley-Driven, Low
5	106-7159	1	O-Ring
6	119-4777	1	Spindle ASM
6:1		1	Spindle ASM ●
6:1:2	114-8195	8	Bolt-Ribbed Neck
6:2	108-1954	1	Bearing Spacer Set
6:3	110-8297	1	Bearing ASM
6:4	253-154	2	Seal-Oil
6:5	302-60	1	Fitting-Grease
7	69-6950	1	Spacer-Shaft, Spindle
8	108-1956	1	Shaft

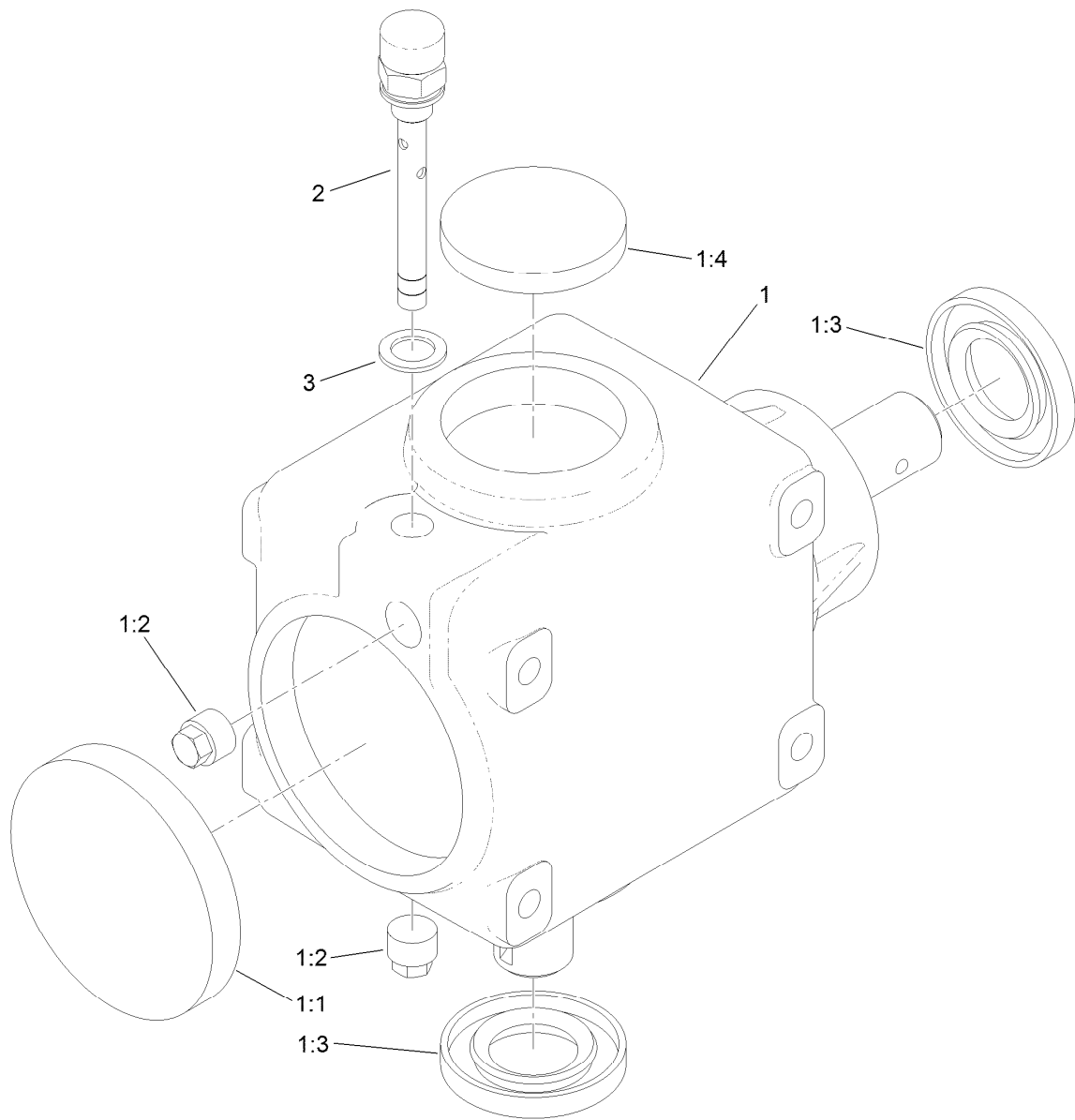
● Not serviced separately



Spindle Assembly No. 119-4778

Ref.	Part Number	Qty.	Description
1	3296-60	1	Nut-Lock, NI
2	120-5576	1	Washer-Hardened
3	104-3547	1	Pulley-Driven, Double
5	106-7159	1	O-Ring
6	119-4777	1	Spindle ASM
6:1		1	Spindle ASM ●
6:1:2	114-8195	8	Bolt-Ribbed Neck
6:2	108-1954	1	Bearing Spacer Set
6:3	110-8297	1	Bearing ASM
6:4	253-154	2	Seal-Oil
6:5	302-60	1	Fitting-Grease
7	69-6950	1	Spacer-Shaft, Spindle
8	108-1956	1	Shaft

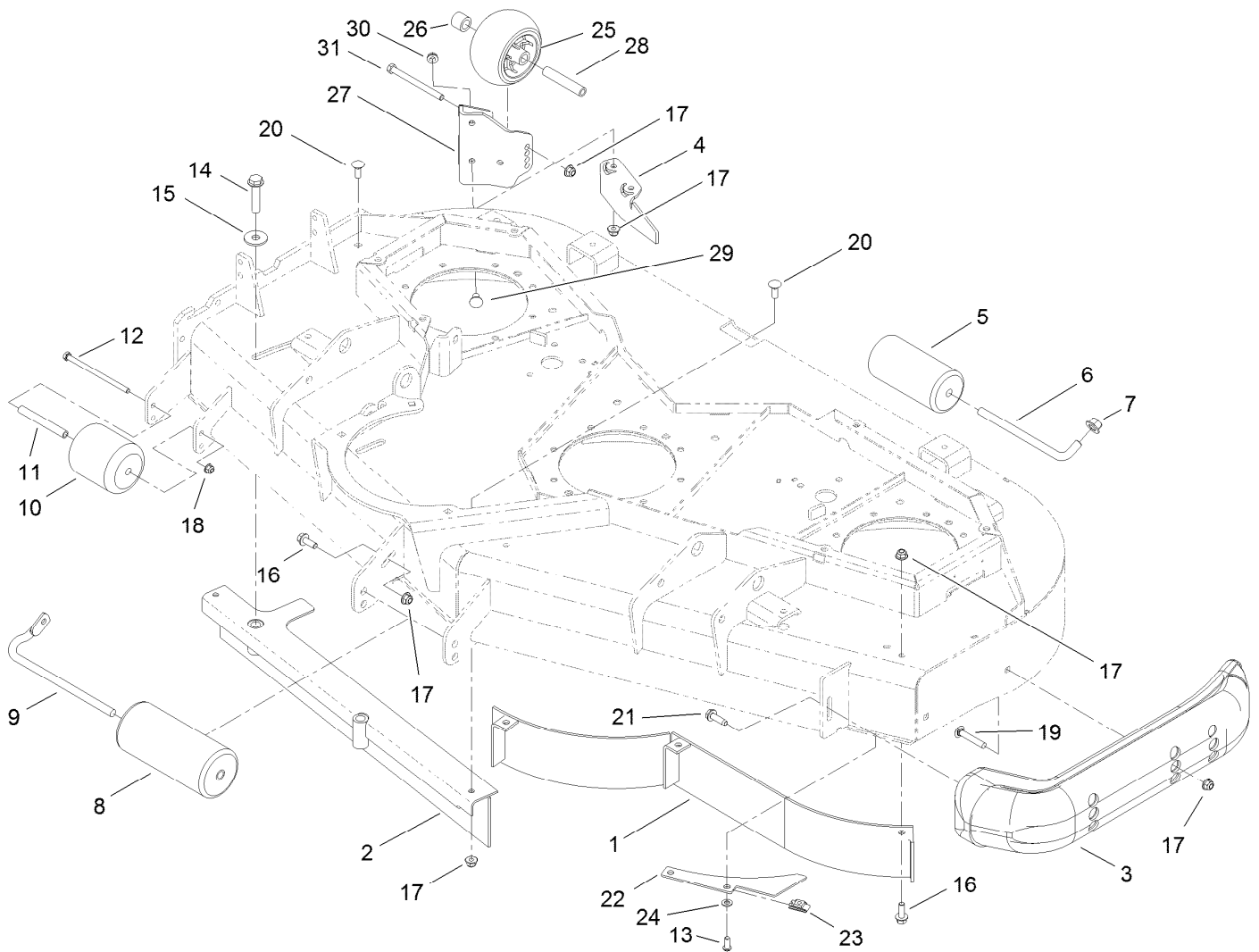
● Not serviced separately



Gearbox Assembly No. 130-8659

Ref.	Part Number	Qty.	Description
1		1	Gearbox ASM ●
1:1	107-2932	1	Cap-Oil
1:2	107-2933	2	Plug
1:3	117-9247	2	Seal
1:4	107-2935	1	Cap-Oil
2	130-8661	1	Plug-Breather
3	130-4899	1	Washer

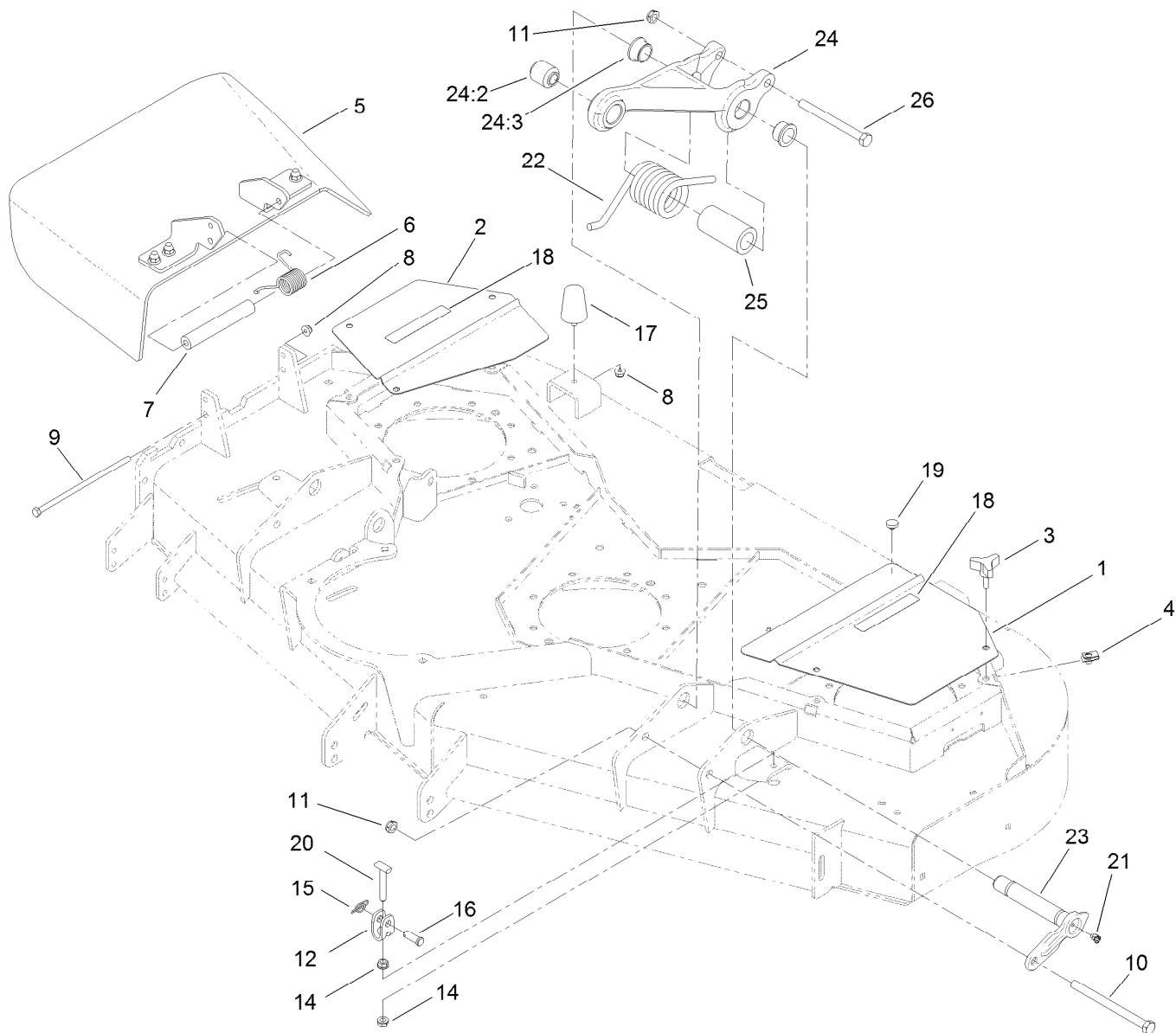
● Not serviced separately



Deck Baffle and Roller Assembly

Ref.	Part Number	Qty.	Description
1	105-7657-01	1	Baffle
2	127-4858-01	1	Baffle ASM
3	112-1479	1	Skid-Bumper, Deck
4	130-8744-01	1	Baffle-Discharge
5	36-1740	2	Roller-Deck
6	110-9683	2	Shaft-Rear Roller
7	99-5107	2	Nut-Lock
8	68-6710	1	Roller
9	68-6840	1	Shaft-Roller
10	93-4803	1	Roller-Deck
11	105-4549	1	Spacer-Roller
12	322-49	1	Bolt-HH
13	3274-104	2	Screw-HSBH
14	3234-46	2	Screw-HHF
15	105-7697	2	Washer-Plastic
16	3234-42	4	Screw-HHF

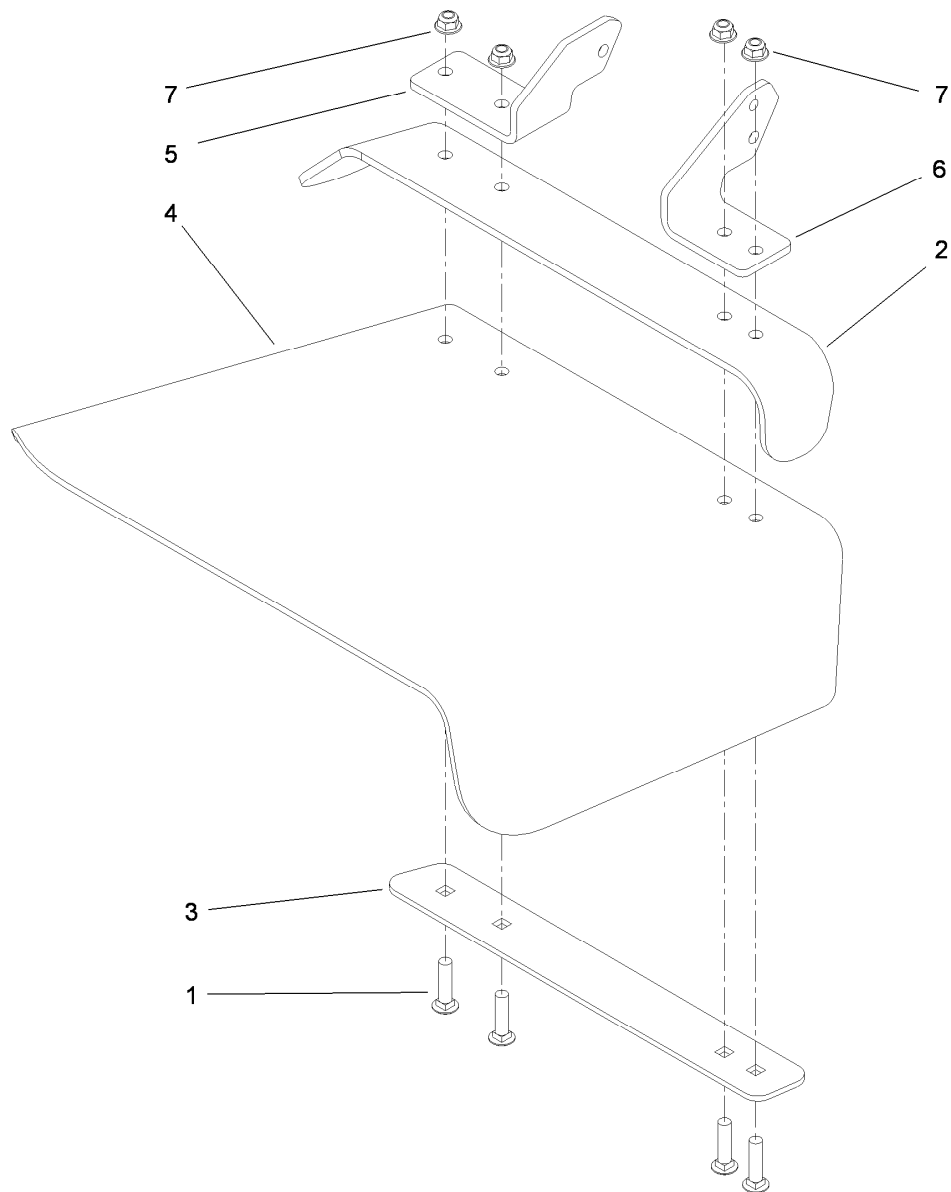
Ref.	Part Number	Qty.	Description
17	104-8301	10	Nut-Flange, NI
18	104-8300	1	Nut-Flange, NI
19	3231-33	2	Screw-CARR
20	3231-2	3	Bolt-CARR
21	9136144	1	Screw-HWHTF
22	115-1421	1	Plate-Turbo
23	112-3306	2	Nut
24	3256-23	2	Washer-Flat
25	1-603299	1	Roller-Scalp, Anti
26	98-7913	1	Tube-Spacer
27	106-7355-01	1	Mount-Wheel, RH
28	98-7912	1	Tube-Spanner
29	3231-1	3	Screw-CARR
30	3290-357	3	Nut-HHF, Whiz
31	323-23	1	Screw-HH



Deck Cover Assembly

Ref.	Part Number	Qty.	Description
1	117-5525-03	1	Cover-Deck, LH
2	115-1394-03	1	Cover-Deck, RH
3	106-2240	5	Knob
4	112-3306	5	Nut
5	108-2792	1	Rubber Deflector ASM
6	108-4052	1	Spring-Torsion
7	105-4622	1	Spacer
8	104-8300	3	Nut-Flange, NI
9	112-9557	1	Screw-HH
10	325-33	2	Screw-HH
11	3296-45	4	Nut-Lock, NI
12	115-1429	4	Yoke-Clevis
14	3290-357	8	Nut-HHF, Whiz
15	112-1491	4	Pin-Cotter

Ref.	Part Number	Qty.	Description
16	700601	4	Pin-Clevis
17	110-5070	2	Bumper
18	93-6687	2	Decal-No Step
19	1-513658	1	Bumper
20	125-9450	4	T-Bar
21	302-11	4	Fitting-Lube, 45 DEG
22	112-9520	2	Spring-Torsion
23	120-5570	2	Pin-Retainer
24	112-1625	2	Pull Link ASM
24:2	107-2328	1	Bushing
24:3	114-5680	2	Bushing-Flange
25	110-9845	2	Spacer-Plain
26	325-22	2	Screw-HH



Rubber Deflector Assembly No. 108-2792

Ref.	Part Number	Qty.	Description
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-Flange, NI

Notes:

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Count on it.