



**Count on it.**

# Parts Catalog

## **Z Master® Commercial 2000 Series Riding Mower**

**with 60in TURBO FORCE® Side Discharge  
Mower**

**Model No. 74145—Serial No. 315000001 and Up**



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# List of Abbreviations

**AR:** as required

**ASM:** assembly

**BBC:** blade brake control

**BHTF:** button head thread forming

**CARR:** carriage

**CCW:** counter clockwise

**CW:** clockwise

**DEG:** degrees

**DPA:** Dual Point Adjustment

**ECM:** electronic control module

**EXT:** external

**FH:** flat head

**GA:** gauge

**HD:** heavy-duty

**HF:** hex flange

**HH:** hex head

**HHF:** hex head flange

**HHFTF:** hex head flange thread forming

**HJ:** hex jam

**HLH:** hex lag head

**HOC:** height-of-cut

**HP:** high pressure

**HSBH:** hex socket button head

**HSFH:** hex socket flat head

**HSH:** hex socket head

**HWH:** hex washer head

**HWHTF:** hex washer head thread forming

**HYD:** hydraulic

**LH:** left hand

**LP:** low pressure

**LPG:** Liquefied Petroleum Gas

**NI:** nylon insert

**NPTF:** national pipe thread fine

**PFH:** phillips flat head

**PPH:** phillips pan head

**PPHTF:** phillips pan head thread forming

**PRH:** phillips round head

**PTH:** phillips truss head

**PTO:** power-take-off

**RH:** right hand

**ROPS:** roll-over protection system

**RRB:** rear roller brush

**SFH:** slotted fillister head

**SHH:** slotted hex head

**SHWH:** slotted hex washer head

**SPH:** slotted pan head

**SQH:** square head

**SRH:** slotted round head

**STD:** standard

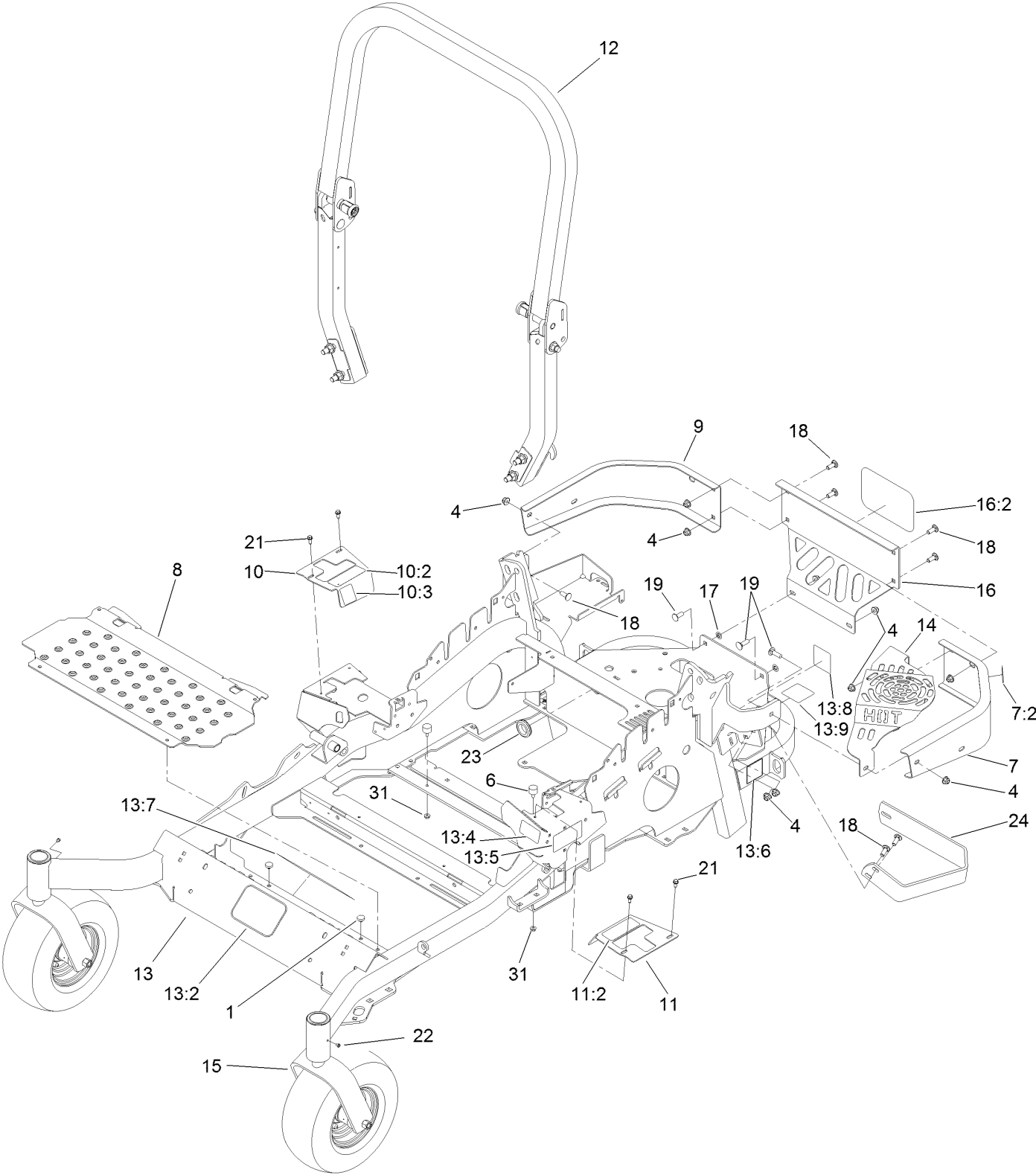
**TAP:** self tapping

**TTH:** torx truss head

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# Frame and Caster Wheel Assembly

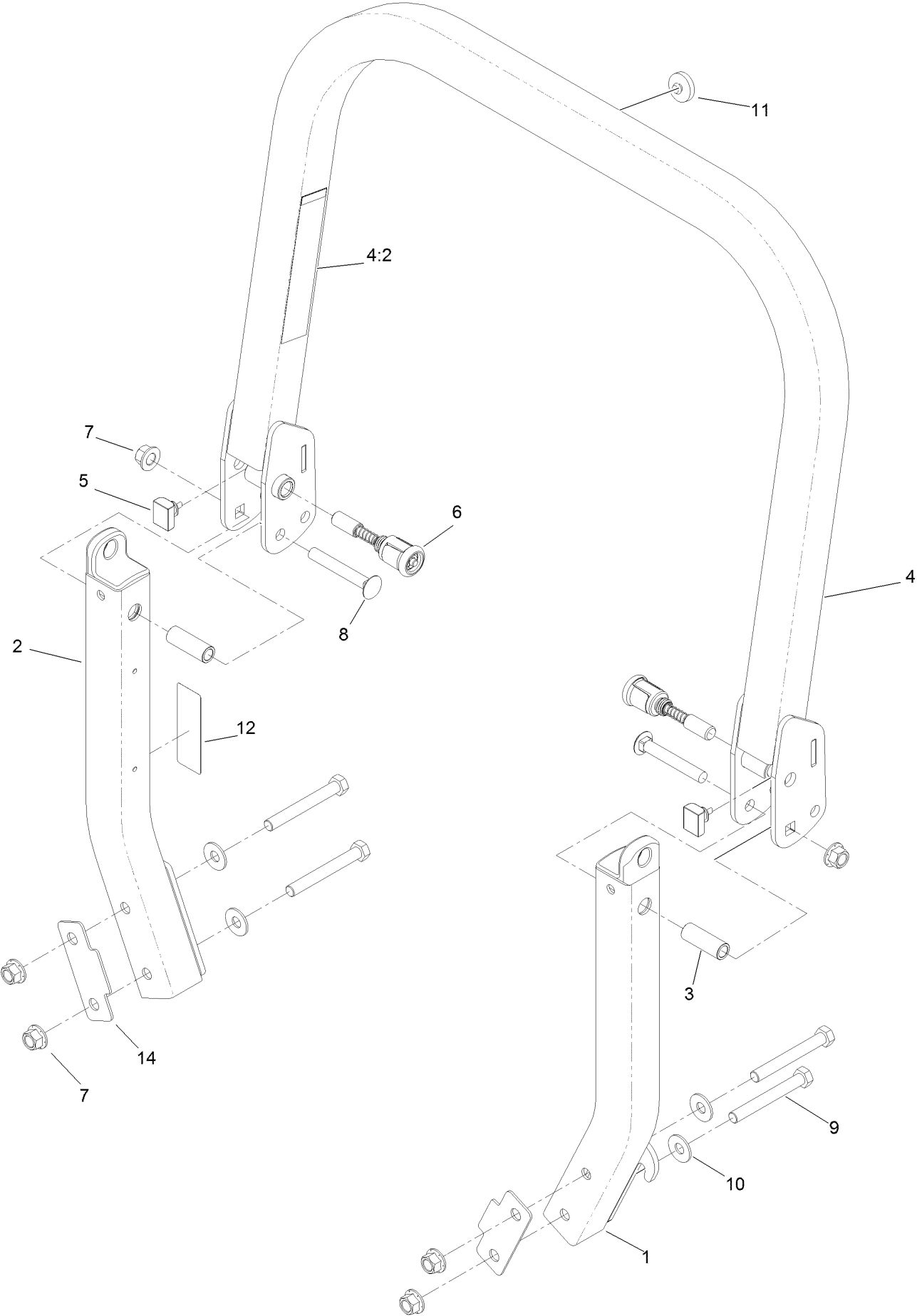


## Frame and Caster Wheel Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>          | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>           |
|-------------|--------------------|-------------|-----------------------------|-------------|--------------------|-------------|------------------------------|
| 1           | 1-513658           | 2           | Bumper                      | 13:6        | 106-2655           | 2           | Decal-Hazard, Pinched Finger |
| 4           | 104-8301           | 10          | Nut-Flange, NI              | 13:7        | 127-0335           | 1           | Decal-Warning, Slope         |
| 6           | 116-6380           | 2           | Bumper-Rubber (W/ Stud)     | 13:8        | 116-4858           | 1           | Decal-Spark Arrester         |
| 7           | 109-9869           | 1           | Bumper-Rear, LH             | 13:9        | 117-1158           | 2           | Decal-Bypass                 |
| 7:2         | 106-5517           | 1           | Decal-Warning, Hot Surface  | 14          | 120-7896-03        | 1           | Guard-Muffler                |
| 8           | 116-8898-01        | 1           | Floorpan                    | 15          |                    | 2           | Caster Wheel ASM ●           |
| 9           | 116-0508-03        | 1           | Bumper-Rear, RH             | 16          | 119-2691           | 1           | Rear Guard ASM               |
| 10          | 121-4780           | 1           | RH Motion Control Cover ASM | 16:2        | 67-7320            | 1           | Decal                        |
| 10:2        | 99-8936            | 1           | Decal-Control, Motion       | 17          | 107-3154           | 2           | Nut-Push                     |
| 10:3        | 116-5988           | 1           | Decal-Park Brake, Ce        | 18          | 3231-22            | 7           | Screw-CARR                   |
| 11          | 121-4789           | 1           | Motion Control Cover ASM    | 19          | 3231-25            | 3           | Bolt-CARR                    |
| 11:2        | 99-8936            | 1           | Decal-Control, Motion       | 21          | 32144-10           | 4           | Screw-HWH                    |
| 12          | 116-0231           | 1           | ROPS ASM                    | 22          | 1-811010           | 2           | Plug                         |
| 13          | 117-8591           | 1           | Frame ASM                   | 23          | 120-3265           | 1           | Grommet                      |
| 13:2        | 68-3640            | 1           | Decal                       | 24          | 119-2607-03        | 1           | Guard-Muffler, Side          |
| 13:4        | 117-3864           | 1           | Decal-Fuel Fill, Ce         | 31          | 104-7201           | 2           | Nut-HF                       |
| 13:5        | 120-5891           | 2           | Decal                       |             |                    |             |                              |

● Not serviced separately

# Roll-Over Protection System Assembly No. 116-0231



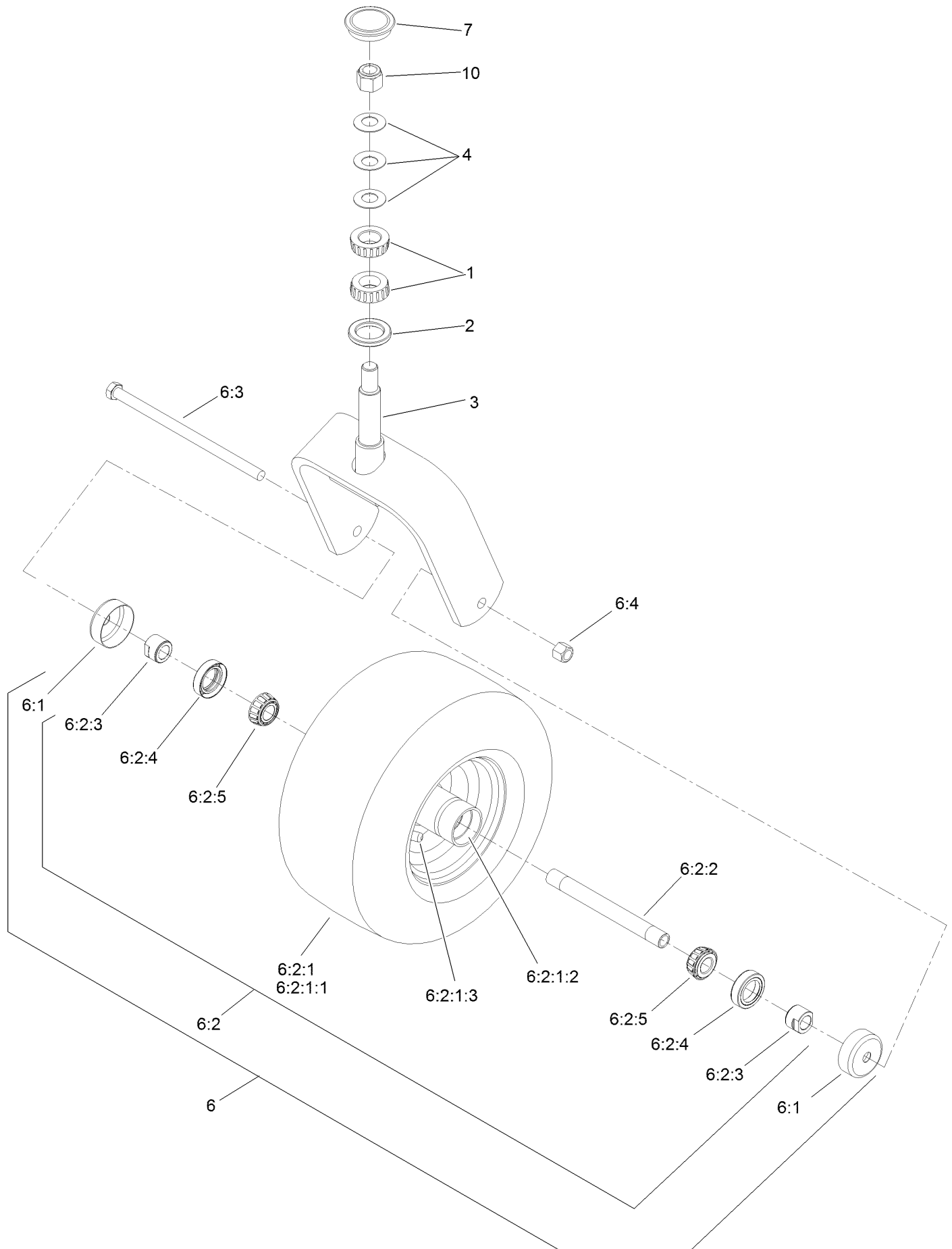
# Roll-Over Protection System Assembly No. 116-0231 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>          |
|-------------|--------------------|-------------|-----------------------------|
| 1           |                    | 1           | Leg-ROPS, LH ●              |
| 2           |                    | 1           | Leg-ROPS, RH ●              |
| 3           | 109-6653           | 2           | Spacer                      |
| 4           |                    | 1           | Upper ROPS ASM ●            |
| 4:2         | 107-3069           | 1           | Decal-Warning, Folding ROPS |
| 5           | 109-5337           | 2           | Bumper-ROPS                 |
| 6           | 116-0104           | 2           | Pin-Spring                  |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|--------------------------|
| 7           | 99-5107            | 6           | Nut-Lock                 |
| 8           | 3233-10            | 2           | Screw-CARR               |
| 9           | 325-35             | 4           | Screw-HH                 |
| 10          | 109-9505           | 4           | Washer-Spring            |
| 11          | 109-9233           | 1           | Bumper-Push-In, Rubber   |
| 12          | 117-0346           | 1           | Decal-Caution, Fuel Vent |
| 14          | 116-0960           | 2           | Spacer                   |

● Not serviced separately

# Caster Wheel and Fork Assembly

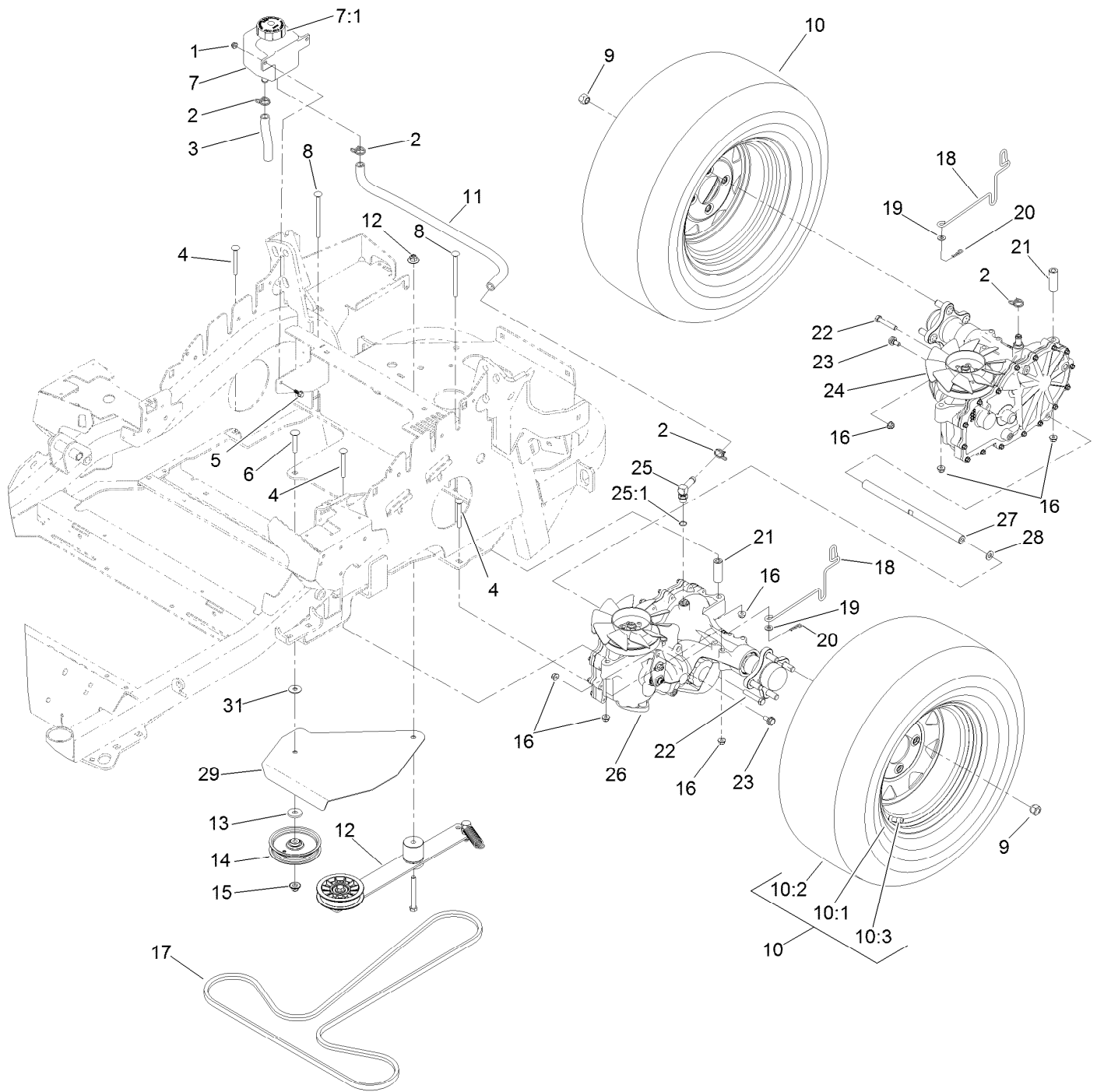


## Caster Wheel and Fork Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|-------------------------|-------------|--------------------|-------------|---------------------|
| 1           | 1-543509           | 2           | Bearing-Roller, Tapered | 6:2:1:3     | 5108               | 1           | Valve               |
| 2           | 116-5647           | 1           | Seal-Grease             | 6:2:2       | 103-5156           | 1           | Axle-Caster         |
| 3           | 116-6707-01        | 1           | Caster                  | 6:2:3       | 103-3051           | 2           | Spacer-Nut          |
| 4           | 1-633508           | 3           | Washer-Bellville        | 6:2:4       | 103-0063           | 2           | Seal-Caster         |
| 6           | 127-9540           | 1           | Wheel And Axle ASM      | 6:2:5       | 1-633585           | 2           | Bearing-Cone, Taper |
| 6:1         | 103-2768           | 2           | Guard-Seal              | 6:3         | 325-39             | 1           | Screw-HH            |
| 6:2         |                    | 1           | Wheel And Bearing ASM ● | 6:4         | 3296-23            | 1           | Nut-Lock, NI        |
| 6:2:1       |                    | 1           | Wheel And Tire ASM ●    | 7           | 103-4882           | 1           | Cap-Grease          |
| 6:2:1:1     | 1-523009           | 1           | Tire                    | 10          | 3296-51            | 1           | Nut-Lock, NI        |
| 6:2:1:2     | 1-633584           | 2           | Bearing-Cup             |             |                    |             |                     |

● Not serviced separately

# Hydro Drive System Assembly

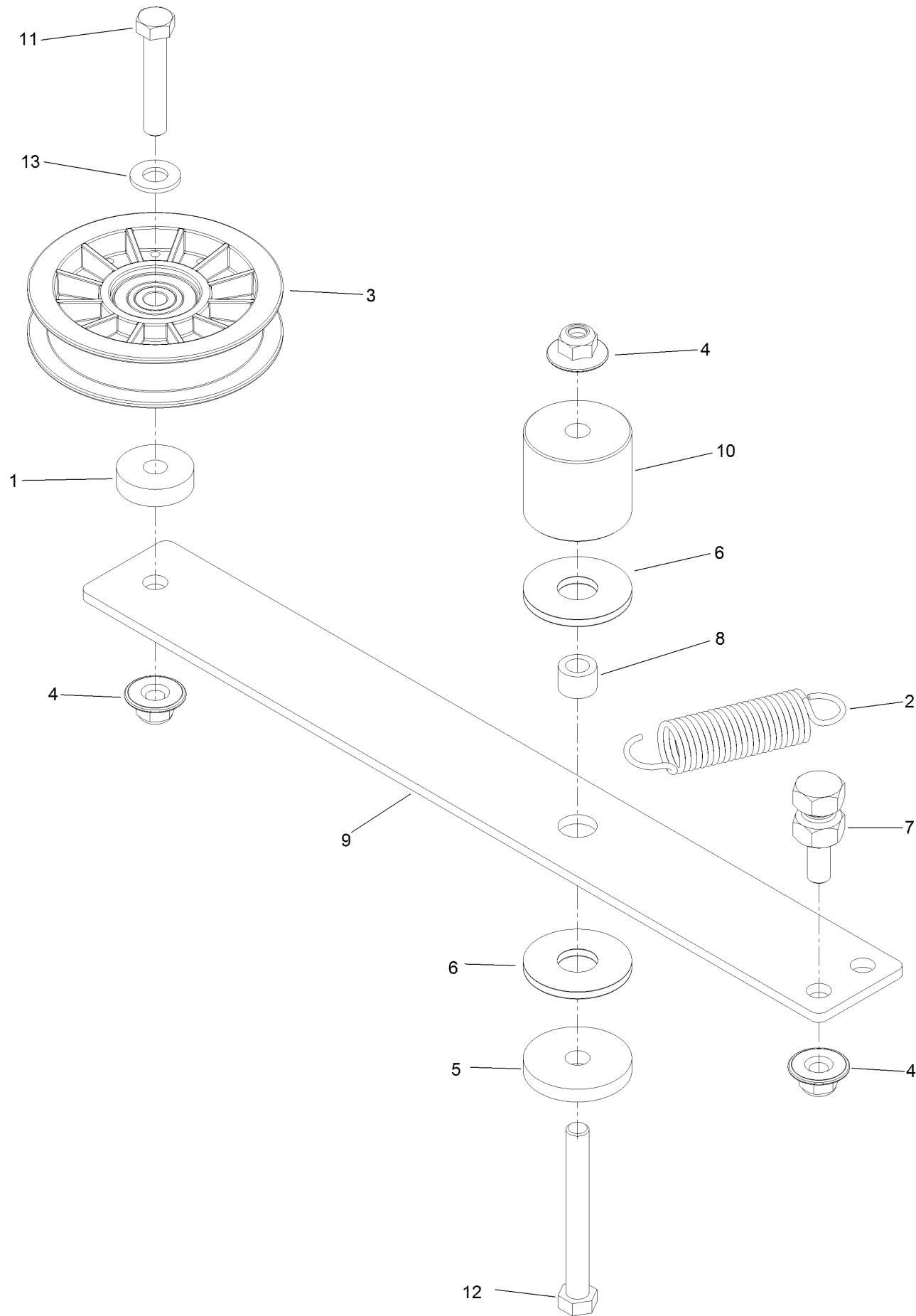


## Hydro Drive System Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|--------------------|
| 1           | 104-7201           | 2           | Nut-HF                | 15          | 109-6658           | 1           | Nut-Flange, NI     |
| 2           | 117-1193           | 4           | Clamp-Hose            | 16          | 104-8300           | 10          | Nut-Flange, NI     |
| 3           | 119-2642           | 1           | Hose-HYD              | 17          | 114860             | 1           | Belt-V             |
| 4           | 3230-9             | 6           | Screw-CARR            | 18          | 125-8950           | 2           | Rod-Bypass         |
| 5           | 99-6810            | 2           | Screw-HHF             | 19          | 3256-23            | 2           | Washer-Flat        |
| 6           | 117-9971           | 1           | Bolt-Carriage         | 20          | 1-806003           | 2           | Pin-Cotter         |
| 7           | 109-2250           | 1           | Vent-Tank, Hydro      | 21          | 109-3652           | 2           | Spacer-Hydro       |
| 7:1         | 109-3320           | 1           | Cap-Reservoir, HYD    | 22          | 94-7972            | 2           | Screw-HH W/Loctite |
| 8           | 3230-30            | 2           | Screw-CARR            | 23          | 37-8771            | 2           | Bolt-Shoulder      |
| 9           | 242-50             | 8           | Nut-Lug               | 24          | 130-2850           | 1           | RH Transaxle ASM   |
| 10          | 127-9508           | 2           | Wheel And Tire ASM    | 25          | 109-6449           | 1           | Fitting-Elbow, 90  |
| 10:1        | 127-9509           | 1           | Wheel                 | 25:1        | 237-42             | 1           | O-Ring             |
| 10:2        | 120-3269           | 1           | Tire                  | 26          | 130-2851           | 1           | LH Transaxle ASM   |
| 10:3        | 232-27             | 1           | Stem-Valve            | 27          | 117-8585           | 1           | Shaft-Cross, Hydro |
| 11          | 119-2689           | 1           | Hose-HYD              | 28          | 3256-24            | 1           | Washer-Flat        |
| 12          |                    | 1           | Hydro Idler Arm ASM ● | 29          | 125-4777-01        | 1           | Plate-Guard        |
| 13          | 1-373034           | 1           | Washer                | 31          | 52-2860            | 1           | Washer             |
| 14          | 93-1622            | 1           | Pulley-Idler          |             |                    |             |                    |

● Not serviced separately

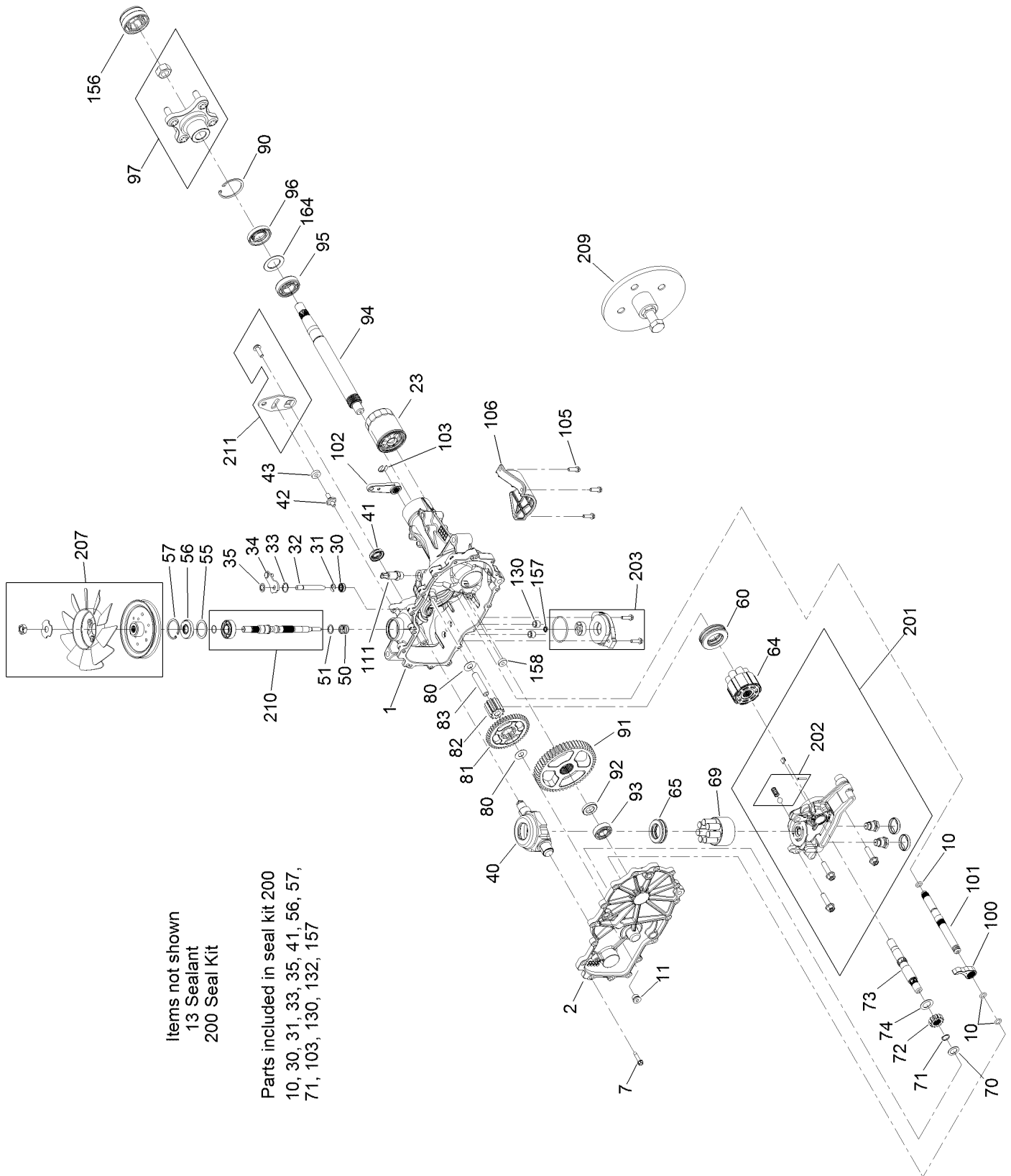
# Hydro Idler Arm Assembly



## Hydro Idler Arm Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|----------------------------|-------------|--------------------|-------------|--------------------|
| 1           | 105-7788           | 1           | Spacer                     | 8           | 115-4986           | 1           | Spacer             |
| 2           | 108-4056           | 1           | Spring-Extension           | 9           | 119-9914           | 1           | Arm-Idler, Hydro   |
| 3           | 109-3397           | 1           | Pulley-Idler, Flat         | 10          | 119-2657           | 1           | Spacer-Plain       |
| 4           | 109-6658           | 3           | Nut-Flange, NI             | 11          | 323-10             | 1           | Screw-HH           |
| 5           | 110-9981           | 1           | Washer-Plain               | 12          | 323-20             | 1           | Screw-HH           |
| 6           | 114-0463           | 2           | Washer-Friction, Composite | 13          | 3256-24            | 1           | Washer-Flat        |
| 7           | 114-5866           | 1           | Anchor-Spring, Short       |             |                    |             |                    |

# RH Transaxle Assembly No. 130-2850

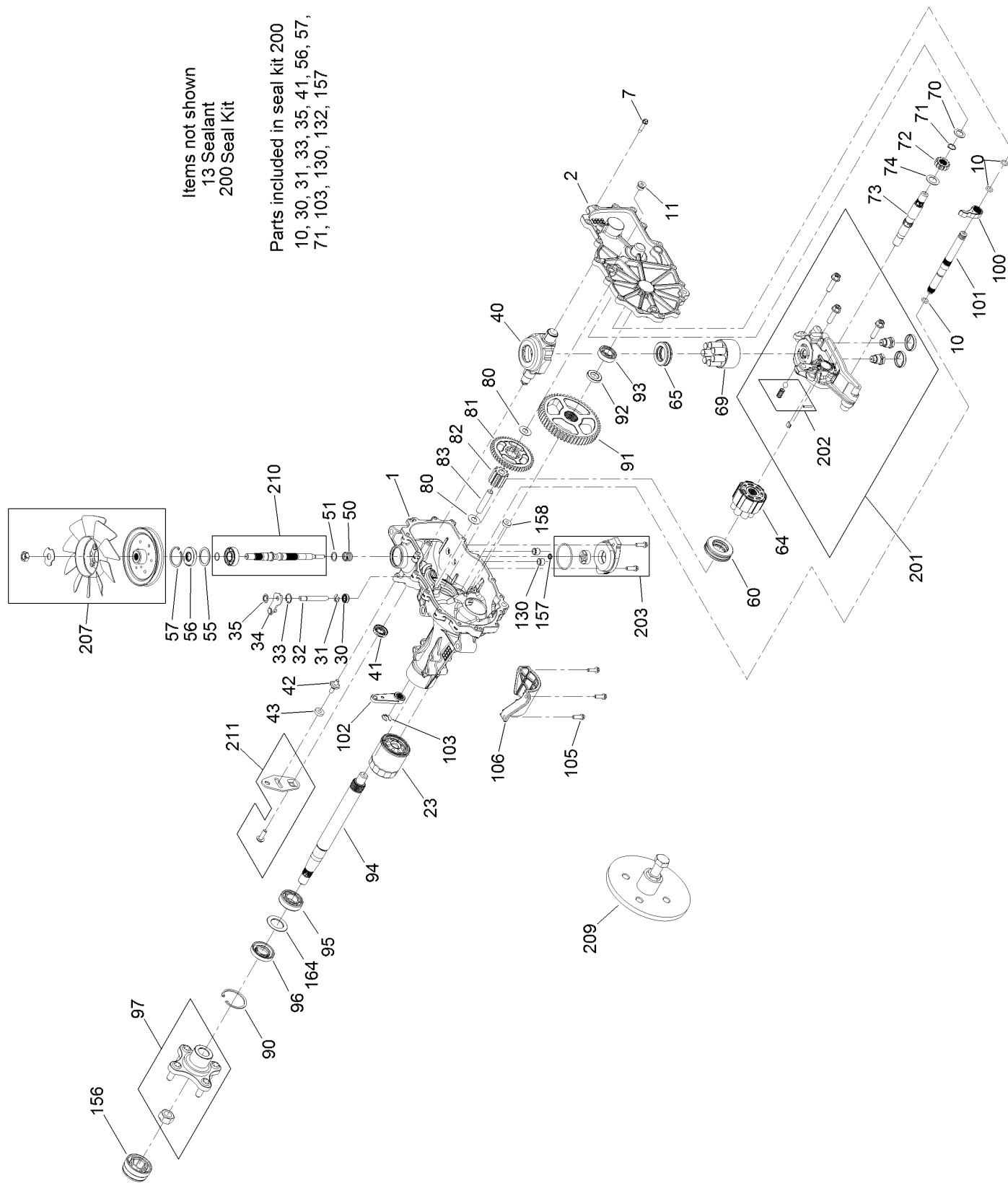


## RH Transaxle Assembly No. 130-2850 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>              | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|---------------------------------|-------------|--------------------|-------------|---------------------|
| 1           | 121-3231           | 1           | RH Main Housing Kit             | 80          | 94-1933            | 2           | Washer              |
| 2           | 121-3232           | 1           | RH Side Cover Kit               | 81          | 120-7973           | 1           | Gear-46T            |
| 7           | 117-5359           | 16          | Screw-HHF                       | 82          | 120-7974           | 1           | Gear-11T            |
| 10          | 130-8483           | 4           | O-Ring                          | 83          | 104-5329           | 1           | Pin-Jackshaft       |
| 11          | 104-2189           | 1           | Plug-Thread, Straight           | 90          | 104-2169           | 1           | Ring-Retaining      |
| 13          | 104-2147           | 1           | Sealant ●                       | 91          | 121-3237           | 1           | Gear-54T            |
| 23          | 109-3321           | 1           | Element-Oil Filter, HYD         | 92          | 120-7975           | 1           | Spacer              |
| 30          | 106-8676           | 1           | Seal-Lip                        | 93          | 130-8476           | 1           | Bearing-Ball        |
| 31          | 106-8677           | 1           | Ring-Retaining, EXT             | 94          | 121-3238           | 1           | Shaft-Axle          |
| 32          | 114-1685           | 1           | Rod-Bypass                      | 95          | 130-8477           | 1           | Bearing-Ball        |
| 33          | 106-8679           | 1           | Ring-Retaining, Int             | 96          | 130-8478           | 1           | Seal-Lip            |
| 34          | 107-2490           | 1           | Arm-Bypass                      | 97          | 109-5939           | 1           | Hub Kit             |
| 35          | 106-8681           | 1           | Ring-Retaining, EXT             | 100         | 114-1697           | 1           | Pawl-Brake          |
| 40          | 104-5304           | 1           | Swashplate-Trunnion             | 101         | 130-8479           | 1           | Shaft-Brake         |
| 41          | 104-5313           | 1           | Seal-Lip                        | 102         | 125-0021           | 1           | Handle-Brake        |
| 42          | 104-2116           | 1           | Stud                            | 103         | 130-8484           | 1           | Ring-Retaining, EXT |
| 43          | 112-9853           | 1           | Puck-Friction                   | 105         | 104-2120           | 3           | Screw               |
| 50          | 120-5537           | 1           | Spring-Compression              | 106         | 120-7981           | 1           | Guard-Filter, RH    |
| 51          | 120-5538           | 1           | Washer                          | 111         | 109-3278           | 1           | Adapter-Straight    |
| 55          | 104-5308           | 1           | Spacer                          | 130         | 130-8485           | 2           | Tube-Push, O-Ring   |
| 56          | 104-5310           | 1           | Seal-Lip                        | 156         | 115-5057           | 1           | Cover-Nut, Axle     |
| 57          | 104-5309           | 1           | Ring-Retaining                  | 157         | 130-8486           | 1           | Seal-Gerotor        |
| 60          | 109-2865           | 1           | Bearing-Thrust                  | 158         | 104-5330           | 1           | Magnet-Ring         |
| 64          | 114-1689           | 1           | Motor Cylinder Block Kit        | 164         | 130-8480           | 1           | Spacer              |
| 65          | 121-3235           | 1           | Bearing-Thrust, Plastic<br>Cage | 200         | 121-3243           | 1           | Seal Kit            |
| 69          | 121-3236           | 1           | 7 Piston Block ASM              | 201         | 130-8481           | 1           | Center Section Kit  |
| 70          | 104-5339           | 1           | Washer-Flat                     | 202         | 114-8464           | 1           | Charge Relief Kit   |
| 71          | 104-5340           | 1           | Ring-Retaining                  | 203         | 121-3246           | 1           | Charge Pump Kit     |
| 72          | 120-7972           | 1           | Gear-13T                        | 207         | 121-3247           | 1           | Fan And Pulley Kit  |
| 73          | 114-1691           | 1           | Shaft-Motor                     | 209         | 130-8482           | 1           | Hub Puller Kit      |
| 74          | 104-5360           | 1           | Washer                          | 210         | 121-3248           | 1           | Input Shaft Kit     |
|             |                    |             |                                 | 211         | 117-5362           | 1           | Arm Control Kit     |

● Not illustrated

# LH Transaxle Assembly No. 130-2851

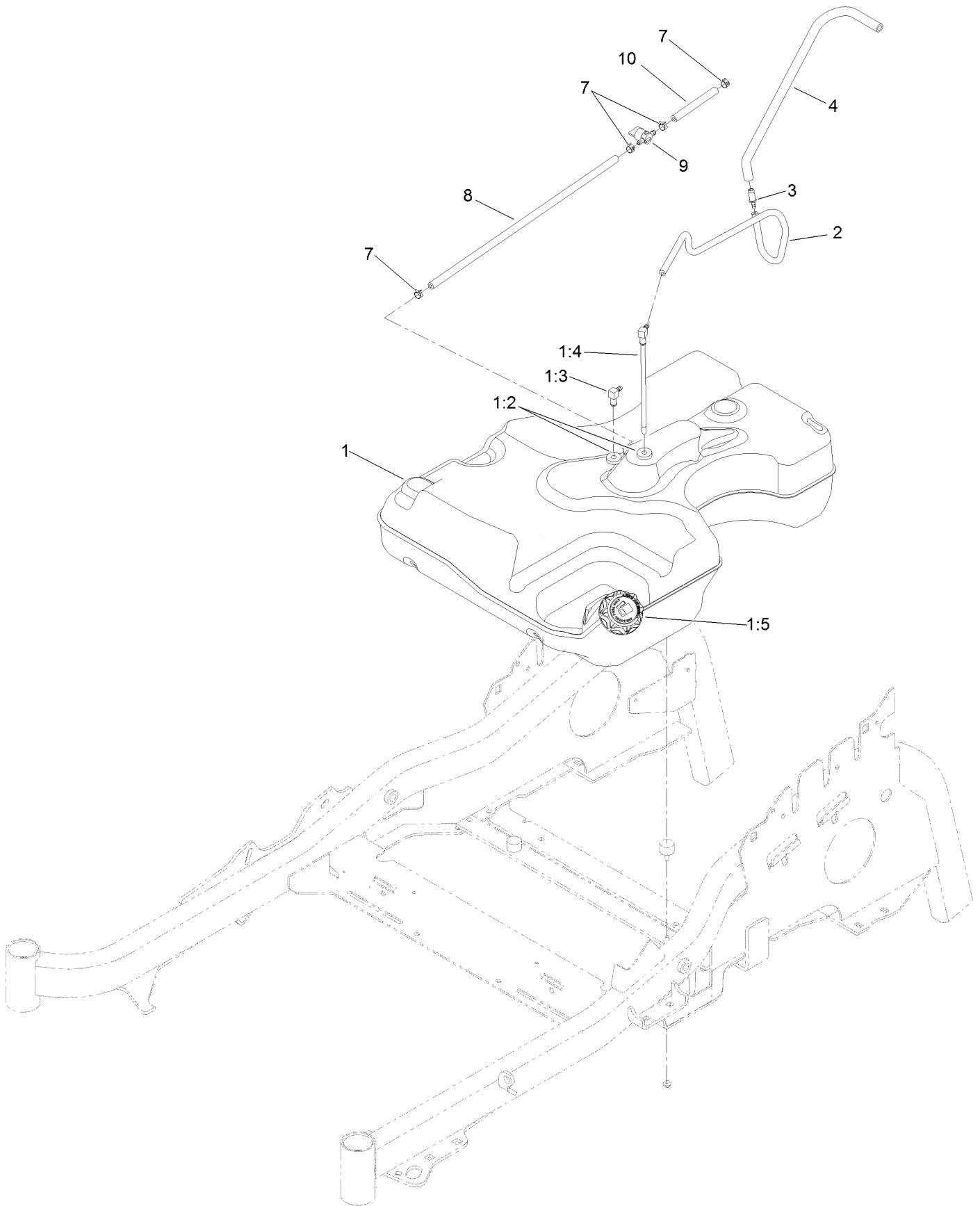


# LH Transaxle Assembly No. 130-2851 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>              | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                |
|-------------|--------------------|-------------|---------------------------------|-------------|--------------------|-------------|-----------------------------------|
| 1           | 121-3233           | 1           | LH Main Housing Kit             | 80          | 94-1933            | 2           | Washer                            |
| 2           | 121-3234           | 1           | LH Side Cover Kit               | 81          | 120-7973           | 1           | Gear-46T                          |
| 7           | 117-5359           | 16          | Screw-HHF                       | 82          | 120-7974           | 1           | Gear-11T                          |
| 10          | 130-8483           | 4           | O-Ring                          | 83          | 104-5329           | 1           | Pin-Jackshaft                     |
| 11          | 104-2189           | 1           | Plug-Thread, Straight           | 90          | 104-2169           | 1           | Ring-Retaining                    |
| 13          | 104-2147           | 1           | Sealant ●                       | 91          | 121-3237           | 1           | Gear-54T                          |
| 23          | 109-3321           | 1           | Element-Oil Filter, HYD         | 92          | 120-7975           | 1           | Spacer                            |
| 30          | 106-8676           | 1           | Seal-Lip                        | 93          | 130-8476           | 1           | Bearing-Ball                      |
| 31          | 106-8677           | 1           | Ring-Retaining, EXT             | 94          | 121-3238           | 1           | Shaft-Axle                        |
| 32          | 114-1685           | 1           | Rod-Bypass                      | 95          | 130-8477           | 1           | Bearing-Ball                      |
| 33          | 106-8679           | 1           | Ring-Retaining, Int             | 96          | 130-8478           | 1           | Seal-Lip                          |
| 34          | 107-2490           | 1           | Arm-Bypass                      | 97          | 109-5939           | 1           | Hub Kit                           |
| 35          | 106-8681           | 1           | Ring-Retaining, EXT             | 100         | 114-1697           | 1           | Pawl-Brake                        |
| 40          | 104-5304           | 1           | Swashplate-Trunnion             | 101         | 114-1698           | 1           | Shaft-Brake, Inboard              |
| 41          | 104-5313           | 1           | Seal-Lip                        | 102         | 125-0021           | 1           | Handle-Brake                      |
| 42          | 104-2116           | 1           | Stud                            | 103         | 130-8484           | 1           | Ring-Retaining, EXT               |
| 43          | 112-9853           | 1           | Puck-Friction                   | 105         | 104-2120           | 3           | Screw                             |
| 50          | 120-5537           | 1           | Spring-Compression              | 106         | 120-7979           | 1           | Guard-Filter, LH                  |
| 51          | 120-5538           | 1           | Washer                          | 130         | 130-8485           | 2           | Tube-Push, O-Ring                 |
| 55          | 104-5308           | 1           | Spacer                          | 156         | 115-5057           | 1           | Cover-Nut, Axle                   |
| 56          | 104-5310           | 1           | Seal-Lip                        | 157         | 130-8486           | 1           | Seal-Gerotor                      |
| 57          | 104-5309           | 1           | Ring-Retaining                  | 158         | 104-5330           | 1           | Magnet-Ring                       |
| 60          | 109-2865           | 1           | Bearing-Thrust                  | 164         | 130-8480           | 1           | Spacer                            |
| 64          | 114-1689           | 1           | Motor Cylinder Block Kit        | 200         | 121-3243           | 1           | Seal Kit                          |
| 65          | 121-3235           | 1           | Bearing-Thrust, Plastic<br>Cage | 201         | 130-8487           | 1           | Kit-Center Section (LH<br>Charge) |
| 69          | 121-3236           | 1           | 7 Piston Block ASM              | 202         | 114-8464           | 1           | Charge Relief Kit                 |
| 70          | 104-5339           | 1           | Washer-Flat                     | 203         | 121-3246           | 1           | Charge Pump Kit                   |
| 71          | 104-5340           | 1           | Ring-Retaining                  | 207         | 121-3247           | 1           | Fan And Pulley Kit                |
| 72          | 120-7972           | 1           | Gear-13T                        | 209         | 130-8482           | 1           | Hub Puller Kit                    |
| 73          | 114-1691           | 1           | Shaft-Motor                     | 210         | 121-3248           | 1           | Input Shaft Kit                   |
| 74          | 104-5360           | 1           | Washer                          | 211         | 117-5362           | 1           | Arm Control Kit                   |

● Not illustrated

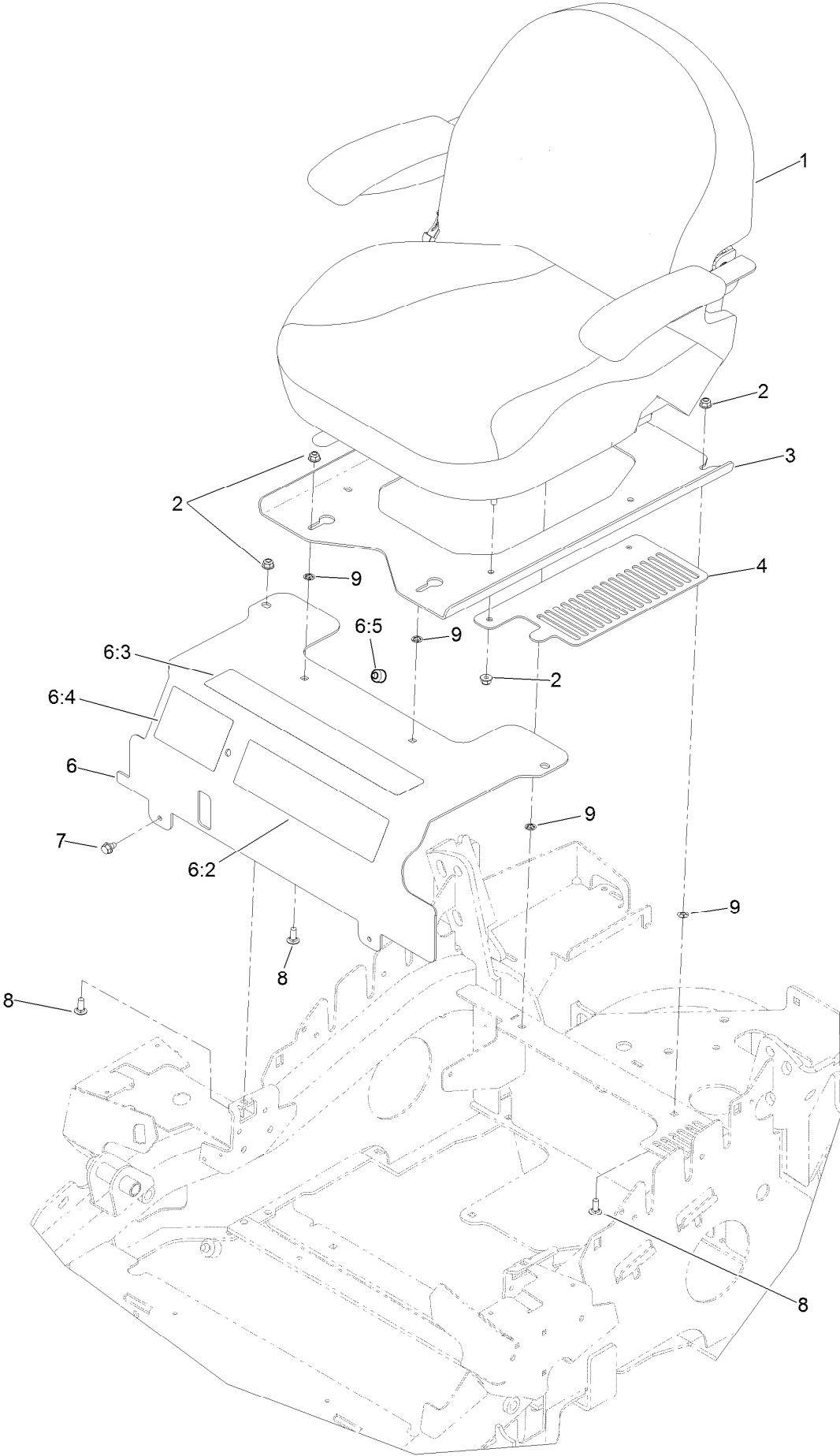
# Fuel Tank and Hose Assembly



## Fuel Tank and Hose Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|----------------------|-------------|--------------------|-------------|--------------------|
| 1           | 125-4765           | 1           | Fuel Tank ASM        | 3           | 98-2952            | 1           | Fitting-Straight   |
| 1:2         | 46-6560            | 2           | Bushing              | 4           | 119-8562           | 1           | Hose-Fuel          |
| 1:3         | 116-2288           | 1           | Fitting-90 Elbow     | 7           | 2412-98            | 4           | Clamp-Hose         |
| 1:4         | 125-4767           | 1           | Fuel Line ASM        | 8           | 110-5701           | 1           | Hose-Fuel          |
| 1:5         | 126-1789           | 1           | Cap-Fuel, Ratcheting | 9           | 1-603770           | 1           | Valve-Fuel         |
| 2           | 119-6074           | 1           | Hose-Fuel            | 10          | 109-0650           | 1           | Hose-Fuel          |

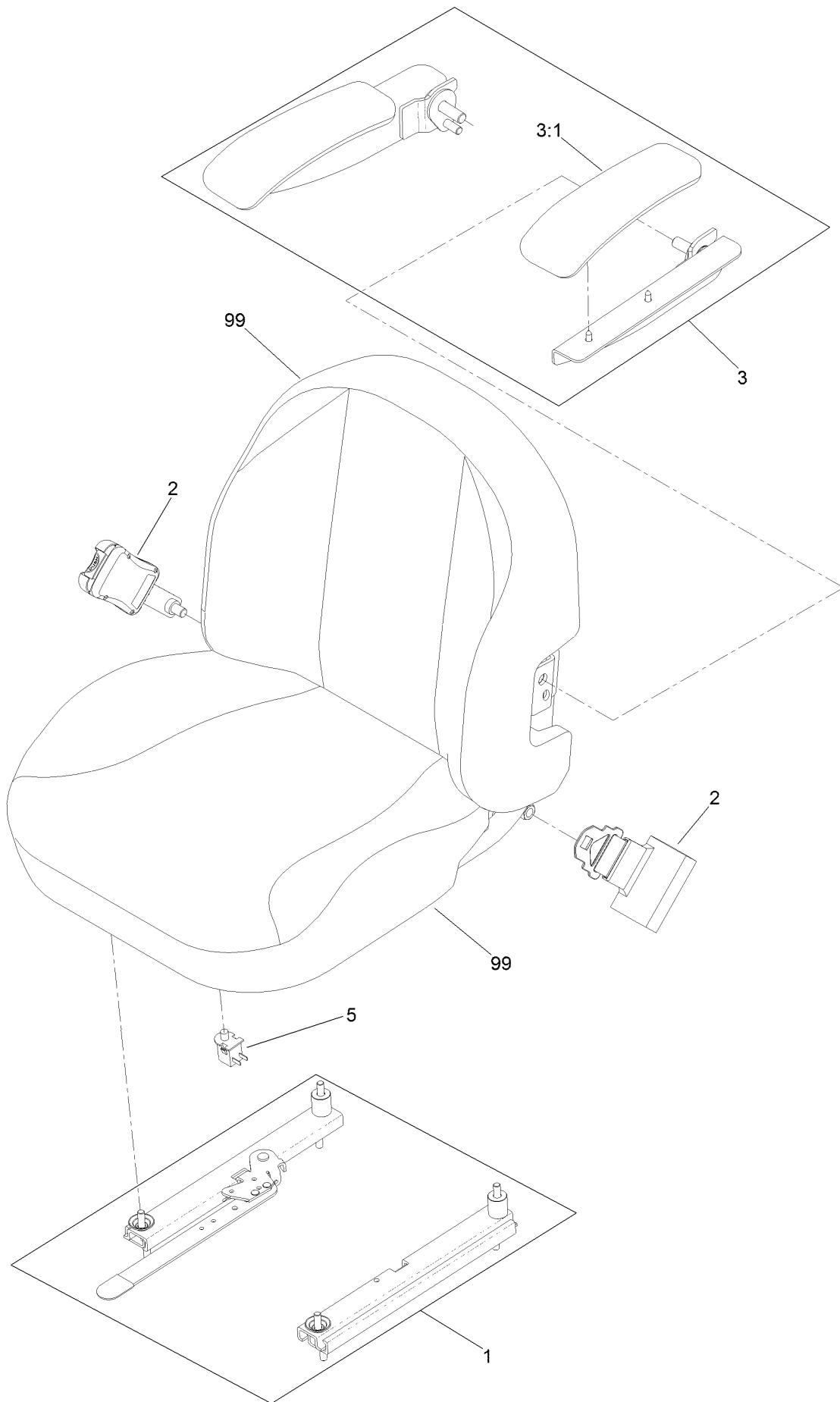
# Seat Mounting Assembly



## Seat Mounting Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|----------------------|-------------|--------------------|-------------|--------------------|
| 1           | 127-9538           | 1           | Seat ASM             | 6:3         | 116-8722           | 1           | Decal-Console      |
| 2           | 104-8300           | 10          | Nut-Flange, NI       | 6:4         | 127-0325           | 1           | Decal-Service Aid  |
| 3           | 117-8615-03        | 1           | Plate-Mount, Seat    | 6:5         | 120-7893           | 1           | Bumper-Grommet     |
| 4           | 117-8618-03        | 2           | Plate-Cover, Fan     | 7           | 9266934            | 2           | Screw              |
| 6           | 119-2597           | 1           | Seat Mount Panel ASM | 8           | 3230-23            | 6           | Screw-CARR         |
| 6:2         | 114-5878           | 1           | Decal                | 9           | 117-2749           | 4           | Nut-Push           |

# Seat Assembly No. 127-9538

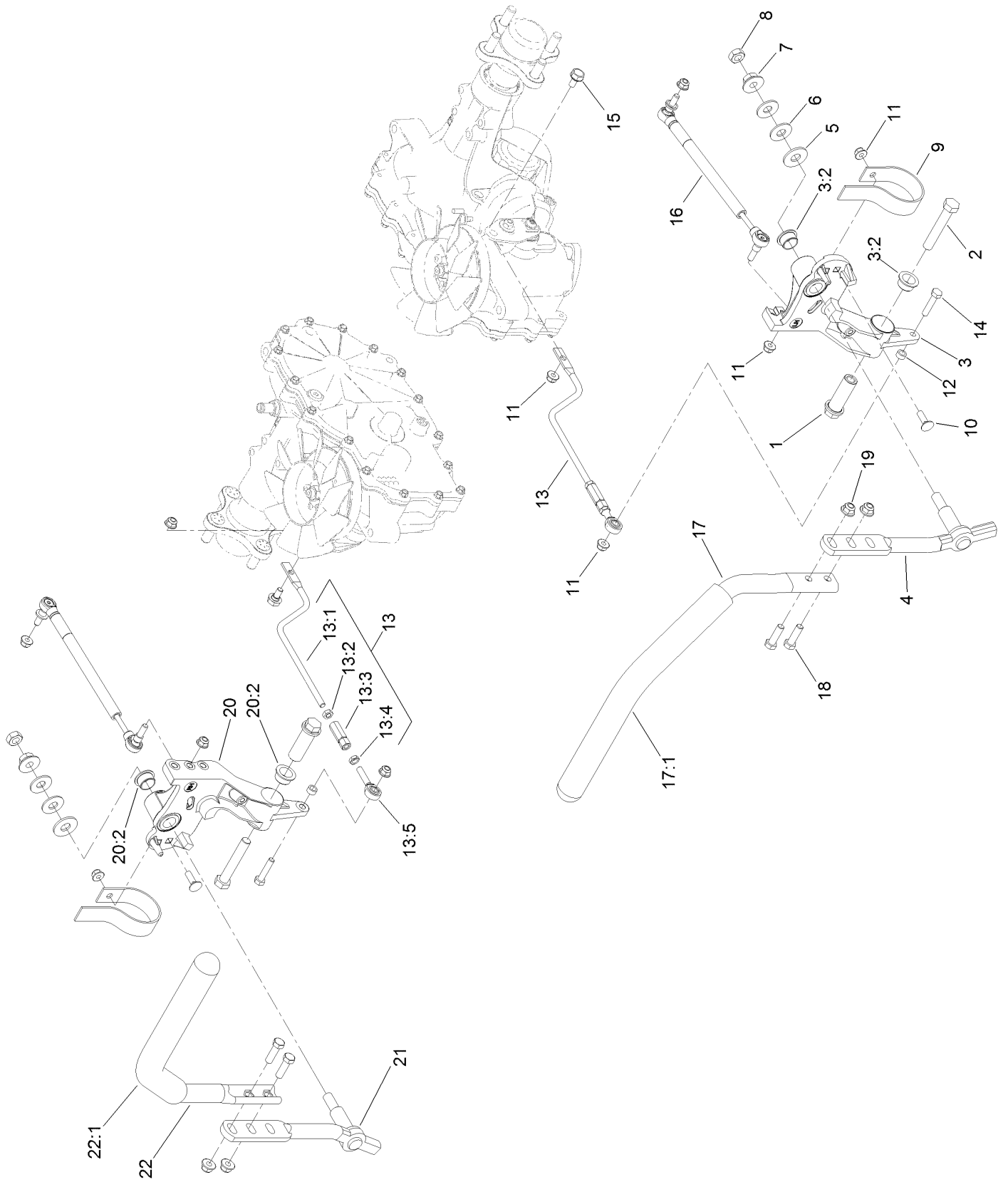


## Seat Assembly No. 127-9538 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 130-2853           | 1           | Seat Track Kit     |
| 2           | 130-2854           | 1           | Seat Belt Kit      |
| 3           | 126-2058           | 1           | Armrest Kit        |
| 3:1         | 110-4163           | 2           | Cushion-Rest, Arm  |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 5           | 82-2190            | 1           | Switch-Bail        |
| 99          | 130-2856           | 1           | Cover-Seat, Bottom |
| 99          | 130-2855           | 1           | Cover-Seat, Back   |

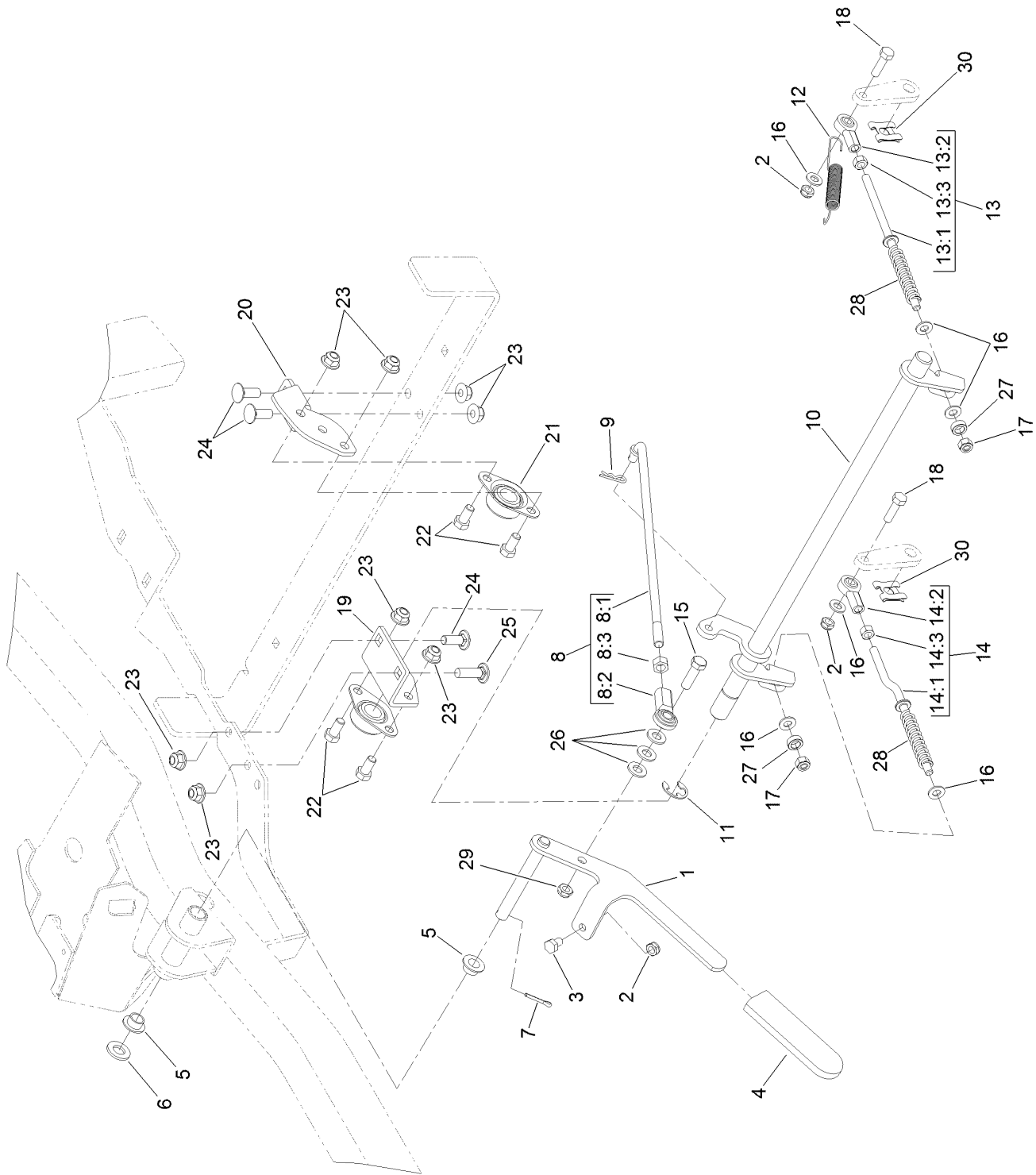
# Motion Control Assembly



## Motion Control Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                |
|-------------|--------------------|-------------|-----------------------------------|-------------|--------------------|-------------|-----------------------------------|
| 1           | 109-5891           | 2           | Hub-Threaded                      | 13:3        | 109-3728           | 1           | Nut-Rod Adjustment                |
| 2           | 325-12             | 2           | Screw-HH                          | 13:4        | 3220-20            | 1           | Nut-Jam                           |
| 3           | 116-0881           | 1           | LH Motion Control And Bushing ASM | 13:5        | 2411-53            | 1           | Bearing-Rod End, LH               |
| 3:2         | 109-8054           | 4           | Bushing-Flange                    | 14          | 322-7              | 2           | Screw-HH                          |
| 4           | 116-0040           | 1           | Lever-Control Motion, LH          | 15          | 37-8771            | 2           | Bolt-Shoulder                     |
| 5           | 3256-6             | 2           | Washer-Flat                       | 16          | 116-0027           | 2           | Damper-Control, Motion            |
| 6           | 109-9505           | 4           | Washer-Spring                     | 17          | 109-6590           | 1           | LH Steering Handle ASM            |
| 7           | 32128-56           | 2           | Nut-HF                            | 17:1        | 109-5668           | 1           | Grip-Control, Lever               |
| 8           | 3218-5             | 2           | Nut-Jam                           | 18          | 323-7              | 4           | Screw-HH                          |
| 9           | 109-5575           | 2           | Spring-Leaf                       | 19          | 104-8301           | 4           | Nut-Flange, NI                    |
| 10          | 3230-2             | 2           | Bolt-CARR                         | 20          | 116-0880           | 1           | RH Motion Control And Bushing ASM |
| 11          | 104-8300           | 10          | Nut-Flange, NI                    | 20:2        | 109-8054           | 4           | Bushing-Flange                    |
| 12          | 92-6998            | 2           | Spacer-Yoke, Right                | 21          | 116-0039           | 1           | Lever-Control Motion, RH          |
| 13          | 119-2605           | 2           | Hydro Control Rod ASM             | 22          | 109-6589           | 1           | RH Steering Handle ASM            |
| 13:1        | 119-2606           | 1           | Rod-Control, Hydro                | 22:1        | 109-5668           | 1           | Grip-Control, Lever               |
| 13:2        | 3220-2             | 1           | Nut-Jam                           |             |                    |             |                                   |

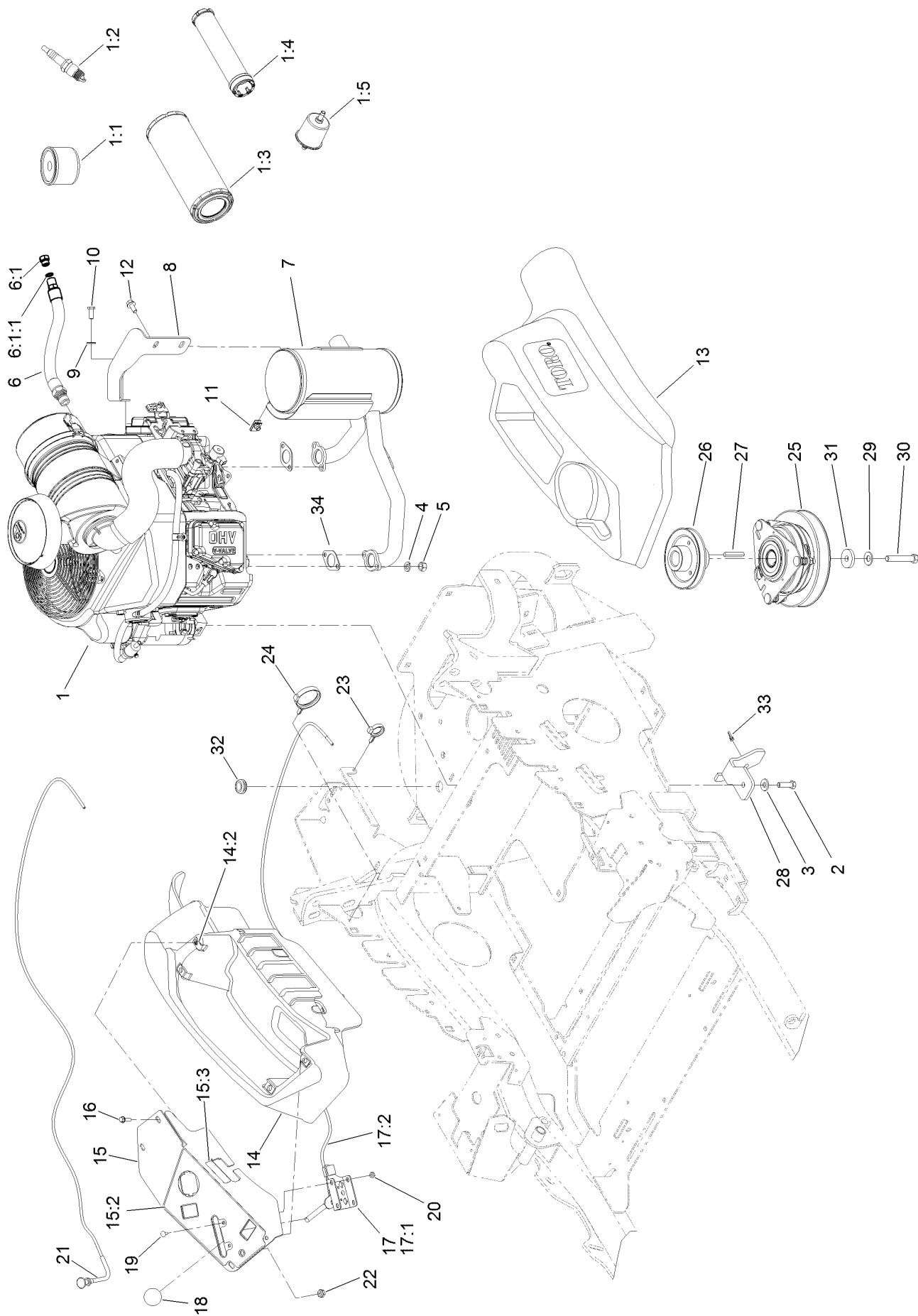
# Parking Brake Assembly



## Parking Brake Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|-------------------------|
| 1           | 121-4766-03        | 1           | Handle-Brake       | 14:1        | 121-4770           | 1           | Rod-Brake               |
| 2           | 3296-47            | 3           | Nut-Lock, NI       | 14:2        | 1-543017           | 1           | Balljoint-RH            |
| 3           | 322-1              | 1           | Screw-HH           | 14:3        | 3219-2             | 1           | Nut-Hex                 |
| 4           | 1-633268           | 1           | Grip-Lever         | 15          | 323-7              | 1           | Screw-HH                |
| 5           | 1-513140           | 2           | Bearing-Control    | 16          | 3256-23            | 6           | Washer-Flat             |
| 6           | 106-9888           | 1           | Washer-Flat        | 17          | 3296-4             | 2           | Nut-Lock                |
| 7           | 3272-10            | 1           | Pin-Cotter         | 18          | 322-16             | 2           | Screw-HH                |
| 8           | 121-4807           | 1           | Brake Link ASM     | 19          | 121-4761-01        | 1           | Bracket-Shaft Mount, RH |
| 8:1         | 121-4795           | 1           | Rod-Link, Brake    | 20          | 121-4793-01        | 1           | Bracket-Shaft Mount, LH |
| 8:2         | 103-0608           | 1           | Joint-Ball, End    | 21          | 1-633102           | 2           | Bearing-Flange, Side    |
| 8:3         | 3219-3             | 1           | Nut-Hex            | 22          | 323-4              | 4           | Screw-HH                |
| 9           | 3290-307           | 1           | Pin-Cotter         | 23          | 104-8301           | 8           | Nut-Flange, NI          |
| 10          | 121-4804-03        | 1           | Shaft-Brake        | 24          | 3231-22            | 3           | Screw-CARR              |
| 11          | 32151-48           | 1           | E-Ring             | 25          | 3231-28            | 1           | Screw-CARR              |
| 12          | 110769             | 1           | Spring-Extension   | 26          | 3256-24            | 3           | Washer-Flat             |
| 13          | 121-4805           | 1           | LH Brake Rod ASM   | 27          | 103-5677           | 2           | Spacer                  |
| 13:1        | 121-4755           | 1           | Rod-Brake          | 28          | 1-603807           | 2           | Spring-Return, Neutral  |
| 13:2        | 1-543017           | 1           | Balljoint-RH       | 29          | 3296-59            | 1           | Nut-Lock, NI            |
| 13:3        | 3219-2             | 1           | Nut-Hex            | 30          | 114-8450           | 2           | Clip-Retaining          |
| 14          | 121-4806           | 1           | RH Brake Rod ASM   |             |                    |             |                         |

# Engine, Muffler and Control Panel Assembly



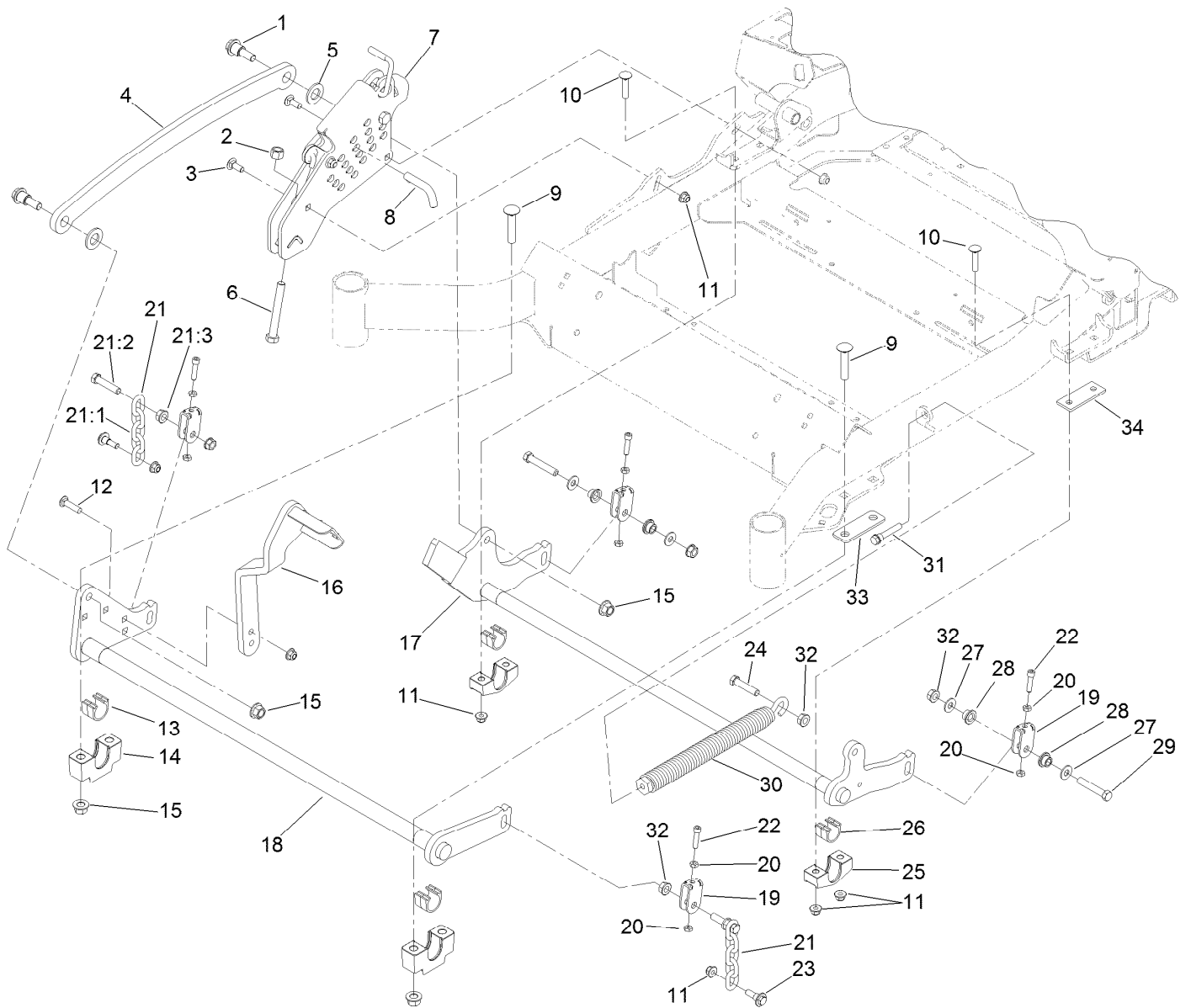
# Engine, Muffler and Control Panel Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>          | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   |
|-------------|--------------------|-------------|-----------------------------|-------------|--------------------|-------------|----------------------|
| 1           |                    | 1           | Engine-Kawasaki, Fx730 ●■   | 15:2        | 119-2501           | 1           | Decal-Panel, Control |
| 1:1         | 119-5852           | 1           | Filter-Oil                  | 15:3        | 114-4466           | 1           | Decal-Fuses          |
| 1:2         | 92-2153            | 1           | Spark Plug                  | 16          | 32105-15           | 4           | Screw-HWH            |
| 1:3         | 119-5944           | 1           | Element-Filter, Air (Outer) | 17          | 110-5727           | 1           | Throttle Control ASM |
| 1:4         | 119-5945           | 1           | Element-Filter, Air (Inner) | 17:1        | 112-2334           | 1           | Lever-Throttle       |
| 1:5         | 125-6445           | 1           | Filter-Fuel                 | 17:2        | 110-5728           | 1           | Cable-Throttle       |
| 2           | 323-7              | 4           | Screw-HH                    | 18          | 1-603175           | 1           | Knob-Ball            |
| 3           | 98-5975            | 4           | Washer-Belleville           | 19          | 1-807513           | 2           | Bolt-CARR            |
| 4           | 114-3550           | 4           | Washer-Lock, Spring         | 20          | 3296-2             | 2           | Nut-Lock, NI         |
| 5           | 114-3549           | 4           | Nut                         | 21          | 115-2753           | 1           | Control-Choke        |
| 6           | 116-4924           | 1           | Engine Oil Drain Hose ASM   | 22          | 3220-3             | 1           | Nut-HJ               |
| 6:1         | 353-508            | 1           | Plug-HH                     | 23          | 105-1853           | 1           | Clamp-Hose           |
| 6:1:1       | 237-42             | 1           | O-Ring                      | 24          | 117-7817           | 1           | Clamp-Harness        |
| 7           | 119-2645           | 1           | Muffler                     | 25          | 119-2595           | 1           | Clutch               |
| 8           | 119-2659           | 1           | Bracket-Muffler             | 26          | 119-9915           | 1           | Pulley-Engine        |
| 9           | 1-303334           | 1           | Washer-Spring               | 27          | 608006             | 1           | Key-Square           |
| 10          | 33114-020          | 1           | Screw-HH                    | 28          | 119-2658-01        | 1           | Bracket-Stop, Clutch |
| 11          | 94-2413            | 2           | U-Nut                       | 29          | 1-603610           | 1           | Washer-Spring        |
| 12          | 3234-5             | 2           | Screw-HHF                   | 30          | 3212-10            | 1           | Screw-HH             |
| 13          | 119-2602           | 1           | LH Console ASM              | 31          | 107-4136           | 1           | Washer               |
| 14          | 119-2603           | 1           | RH Console ASM              | 32          | 112-7069           | 1           | Grommet              |
| 14:2        | 107069             | 4           | Clip                        | 33          | 1-303287           | 1           | Tie-Cable            |
| 15          | 119-2694           | 1           | Control Panel ASM           | 34          | 1-653313           | 2           | Gasket-Exhaust       |

● Not serviced separately

■ Obtain parts from [www.kawpowerepc.com](http://www.kawpowerepc.com)

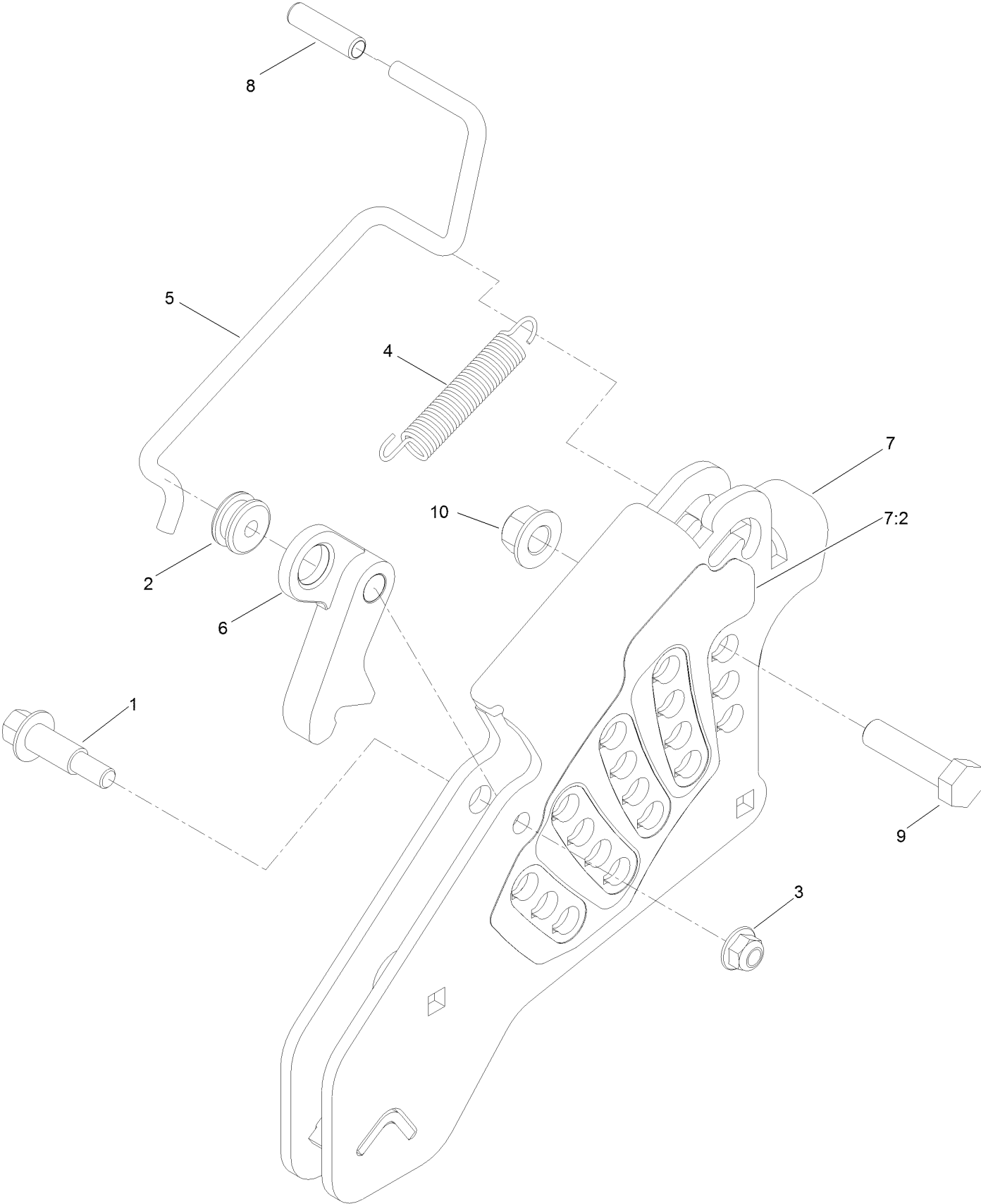
# Deck Lift Assembly



## Deck Lift Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                 | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                |
|-------------|--------------------|-------------|------------------------------------|-------------|--------------------|-------------|-----------------------------------|
| 1           | 116-0780           | 2           | Screw-HHF, Shoulder                | 20          | 3218-2             | 8           | Nut-Jam                           |
| 2           | 3296-23            | 1           | Nut-Lock, NI                       | 21          | 116-0756           | 2           | Deck Lift Chain ASM               |
| 3           | 3231-2             | 2           | Bolt-CARR                          | 21:1        | 1-633447           | 1           | Chain-Lift, Deck                  |
| 4           | 116-0797-03        | 1           | Link-Lift, Deck                    | 21:2        | 109-9065           | 1           | Screw-HH                          |
| 5           | 3256-28            | 2           | Washer-Flat                        | 21:3        | 32128-37           | 1           | Nut-HF                            |
| 6           | 116-0559           | 1           | Bolt-TAP                           | 22          | 322-47             | 4           | Screw-HH                          |
| 7           | 120-2530           | 1           | HOC ASM                            | 23          | 109-9840           | 2           | Screw-Shoulder, HHF               |
| 8           | 116-5584           | 1           | Pin-HOC                            | 24          | 109-9065           | 1           | Screw-HH                          |
| 9           | 116-1700           | 4           | Bolt-CARR                          | 25          | 116-0818-03        | 2           | Support-Cross Shaft, Rear Bearing |
| 10          | 3231-5             | 4           | Screw-CARR                         | 26          | 109-7173           | 2           | Bearing-Cross Shaft, Rear         |
| 11          | 104-8301           | 10          | Nut-Flange, NI                     | 27          | 3256-4             | 4           | Washer-Flat                       |
| 12          | 3231-4             | 2           | Screw-CARR                         | 28          | 116-2428           | 4           | Bushing-Flanged                   |
| 13          | 109-9410           | 2           | Bearing-Cross Shaft, Front         | 29          | 324-10             | 2           | Screw-HH                          |
| 14          | 109-9409           | 2           | Support-Cross Shaft, Front Bearing | 30          | 116-0886           | 1           | Extension Spring ASM              |
| 15          | 99-5107            | 6           | Nut-Lock                           | 31          | 92-7674            | 1           | Bolt-Shoulder                     |
| 16          | 116-1919-01        | 1           | Lever-Foot                         | 32          | 32128-37           | 6           | Nut-HF                            |
| 17          | 116-0459-03        | 1           | Lift-Deck, Rear                    | 33          | 121-7593-01        | 2           | Spacer-Decklift, Front            |
| 18          | 126-2475-03        | 1           | Decklift-Front                     | 34          | 121-7594-01        | 2           | Spacer-Decklift, Back             |
| 19          | 109-9066           | 4           | Yoke-Adjust, Deck                  |             |                    |             |                                   |

Height-of-Cut Assembly No. 120-2530

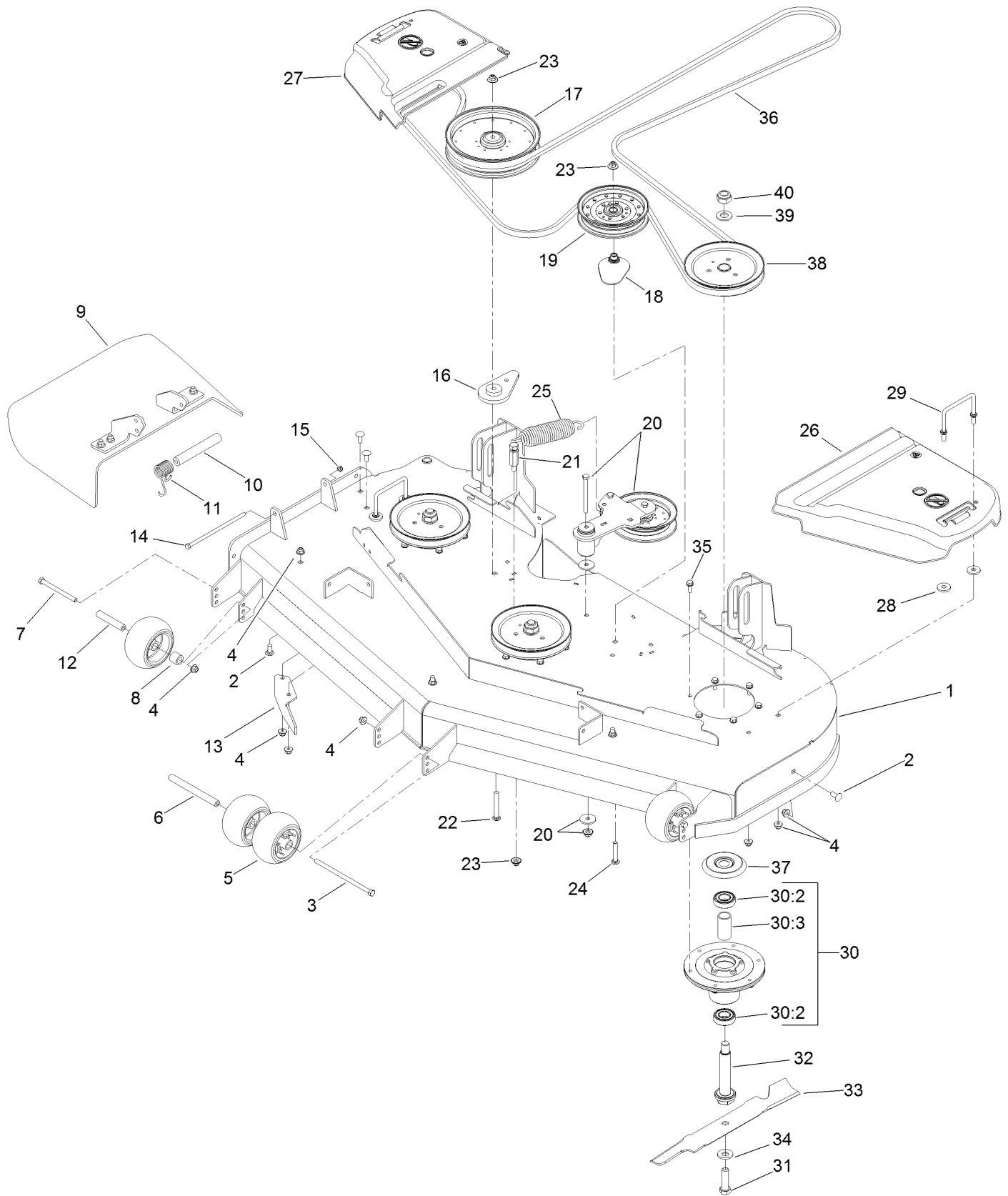


## Height-of-Cut Assembly No. 120-2530 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|---------------------|
| 1           | 62-1330            | 1           | Bolt-Shoulder       |
| 2           | 109-7130           | 1           | Grommet             |
| 3           | 104-8301           | 1           | Nut-Flange, NI      |
| 4           | 109-7124           | 1           | Spring-Extension    |
| 5           | 109-7128           | 1           | Rod-Lock, Transport |
| 6           | 116-0118           | 1           | Pawl-Transport, HOC |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 7           | 120-2531           | 1           | HOC Plate ASM      |
| 7:2         | 120-2532           | 1           | Decal-HOC          |
| 8           | 109-8250           | 1           | Grip-Lever         |
| 9           | 325-8              | 1           | Screw-HH           |
| 10          | 99-5107            | 1           | Nut-Lock           |

# Deck Assembly

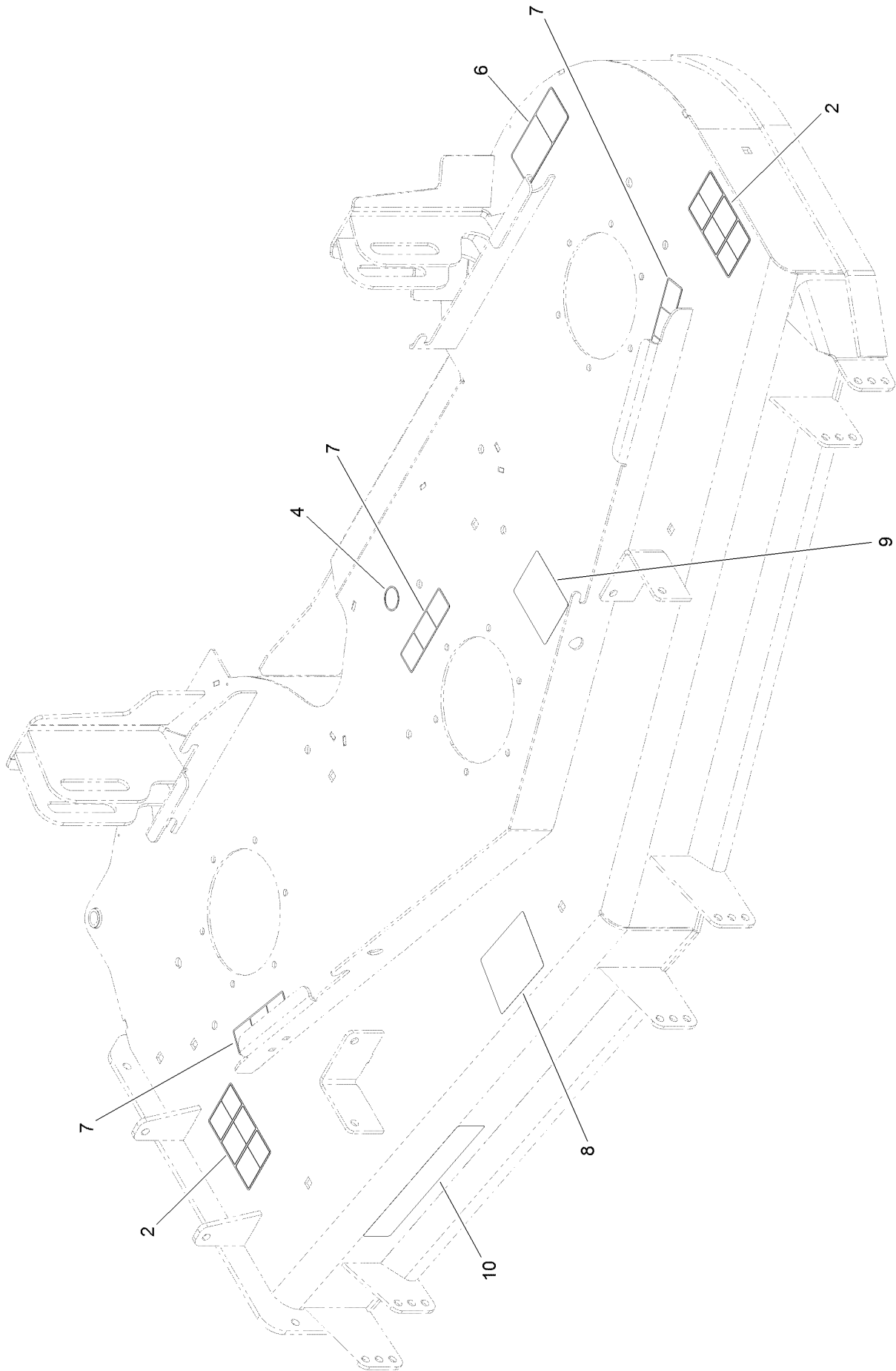


## Deck Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|---------------------|-------------|--------------------|-------------|-----------------------|
| 1           | 120-2461           | 1           | Deck Decal ASM      | 22          | 3231-42            | 1           | Screw-CARR            |
| 2           | 3231-27            | 6           | Screw-CARR          | 23          | 109-6658           | 3           | Nut-Flange, NI        |
| 3           | 108-5388           | 1           | Screw-HH            | 24          | 3231-40            | 1           | Bolt-CARR, Short Neck |
| 4           | 104-8301           | 13          | Nut-Flange, NI      | 25          | 116-6317           | 1           | Spring-Extension      |
| 5           | 1-603299           | 4           | Roller-Scalp, Anti  | 26          | 109-6938           | 1           | Cover-Belt, LH        |
| 6           | 98-5967            | 1           | Spacer-Wheel        | 27          | 116-0094           | 1           | Cover-Belt, RH        |
| 7           | 323-23             | 2           | Screw-HH            | 28          | 1-373034           | 4           | Washer                |
| 8           | 98-7913            | 2           | Tube-Spacer         | 29          | 109-6982           | 2           | Wireform-Cover        |
| 9           | 120-2451           | 1           | Deflector ASM       | 30          | 120-5477           | 3           | Spindle ASM           |
| 10          | 105-4622           | 1           | Spacer              | 30:2        | 116-0720           | 2           | Bearing-Ball          |
| 11          | 108-4052           | 1           | Spring-Torsion      | 30:3        | 115-2641           | 1           | Spacer-Bearing        |
| 12          | 98-7912            | 2           | Tube-Spanner        | 31          | 51-4060            | 3           | Screw-Blade           |
| 13          | 106-3216-01        | 1           | Baffle-Discharge    | 32          | 120-2505           | 3           | Spindle-Shaft         |
| 14          | 322-50             | 1           | Screw-HH            | 33          | 115-9649-03        | 3           | Blade-Hi Flo, 20.5In  |
| 15          | 3296-47            | 1           | Nut-Lock, NI        | 34          | 125-1736           | 3           | Washer-Belleville     |
| 16          | 109-9416           | 1           | Spacer-Idler        | 35          | 32144-41           | 18          | Screw-Taptite         |
| 17          | 109-8590           | 1           | Pulley-Idler        | 36          | 114-5858           | 1           | Belt-V                |
| 18          | 109-2872           | 1           | Spacer-Pulley       | 37          | 117-7210           | 3           | Shield-Bearing        |
| 19          | 116-4670           | 1           | Pulley-Idler, Flat  | 38          | 120-7856           | 3           | Pulley B Section      |
| 20          |                    | 1           | Idler Arm ASM ●     | 39          | 92-5836            | 3           | Washer                |
| 21          | 114-5867           | 1           | Anchor-Spring, Tall | 40          | 3296-67            | 3           | Nut-Lock, NI          |

● Not serviced separately

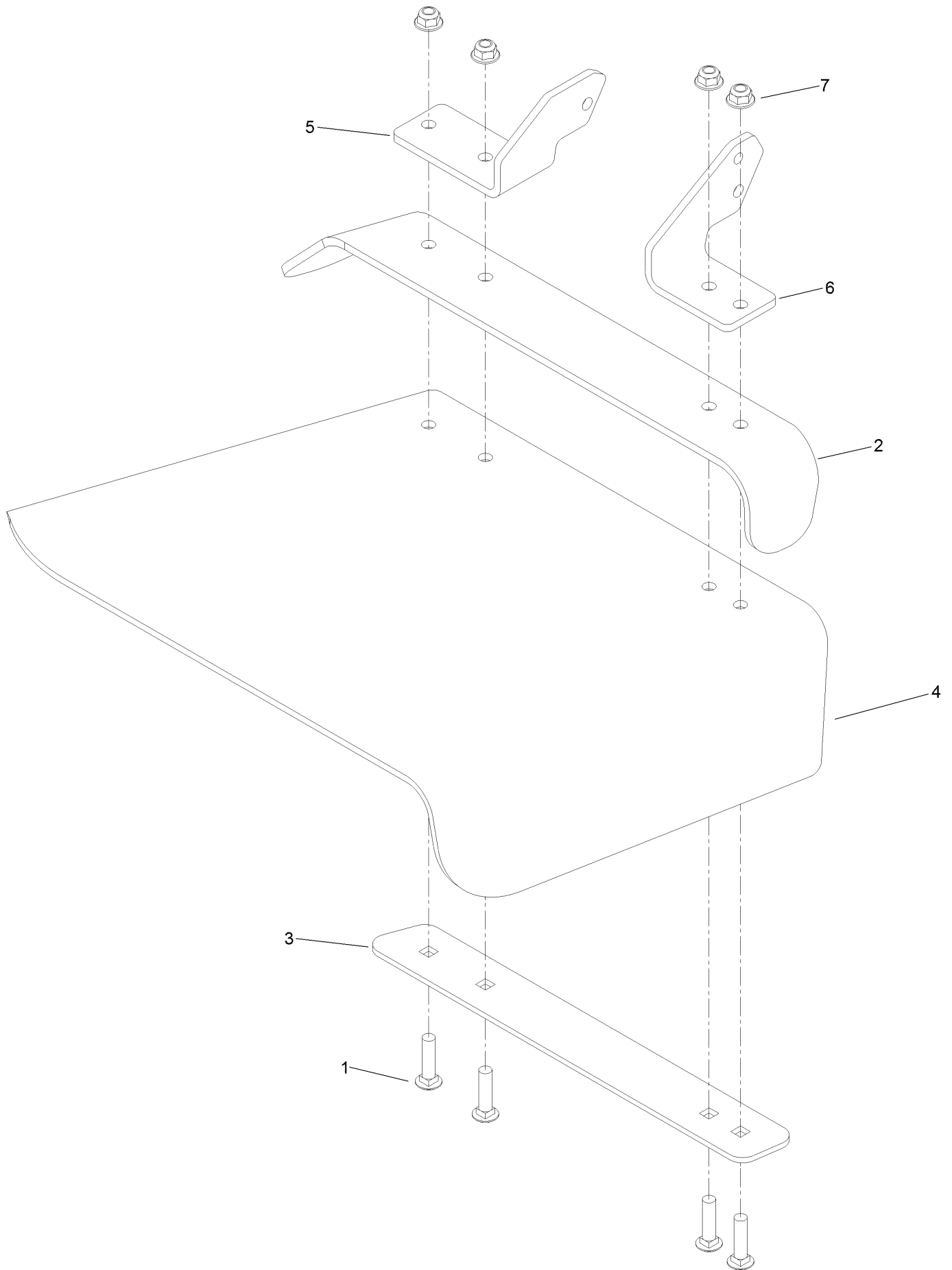
Deck Decal Assembly No. 120-2461



## Deck Decal Assembly No. 120-2461 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|--------------------------|-------------|--------------------|-------------|--------------------------|
| 2           | 117-3848           | 2           | Decal-Danger             | 8           | 112-3858           | 1           | Decal-Anti Scalp         |
| 4           | 58-6520            | 1           | Decal-Grease             | 9           | 117-8639           | 1           | Decal-Routing, Deck Belt |
| 6           | 93-7818            | 1           | Decal-Torque, Blade Bolt | 10          | 121-3206           | 1           | Decal                    |
| 7           | 112-9028           | 3           | Decal-Cover Missing      |             |                    |             |                          |

# Deflector Assembly No. 120-2451

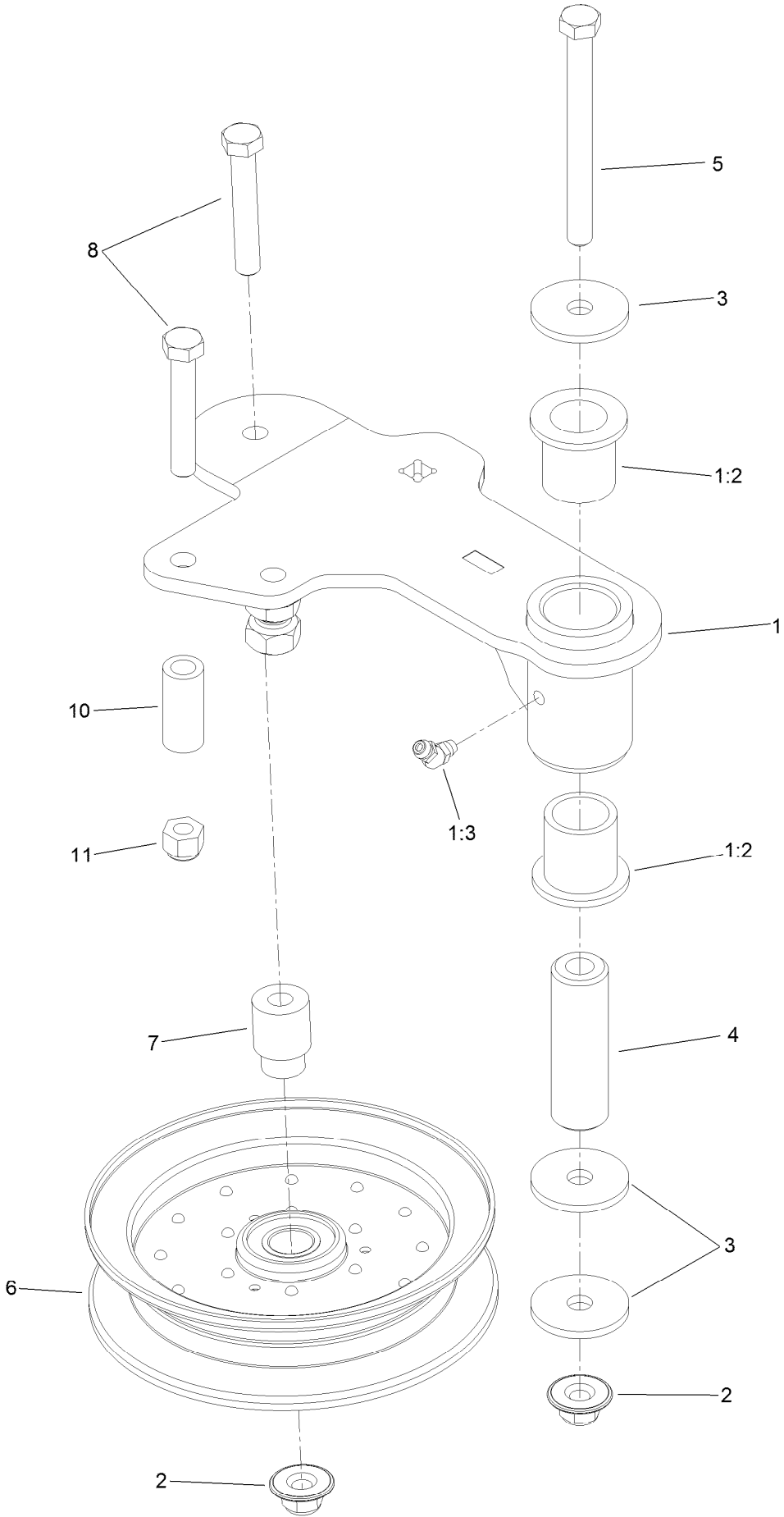


## Deflector Assembly No. 120-2451 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 3231-4             | 4           | Screw-CARR         |
| 2           | 106-3246-01        | 1           | Deflector          |
| 3           | 106-3248-03        | 1           | Strap-Discharge    |
| 4           | 110-0759           | 1           | Deflector-Rubber   |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 5           | 108-4059-01        | 1           | Plate-Hinge, Rear  |
| 6           | 106-3253-01        | 1           | Plate-Hinge, Front |
| 7           | 104-8301           | 4           | Nut-Flange, NI     |

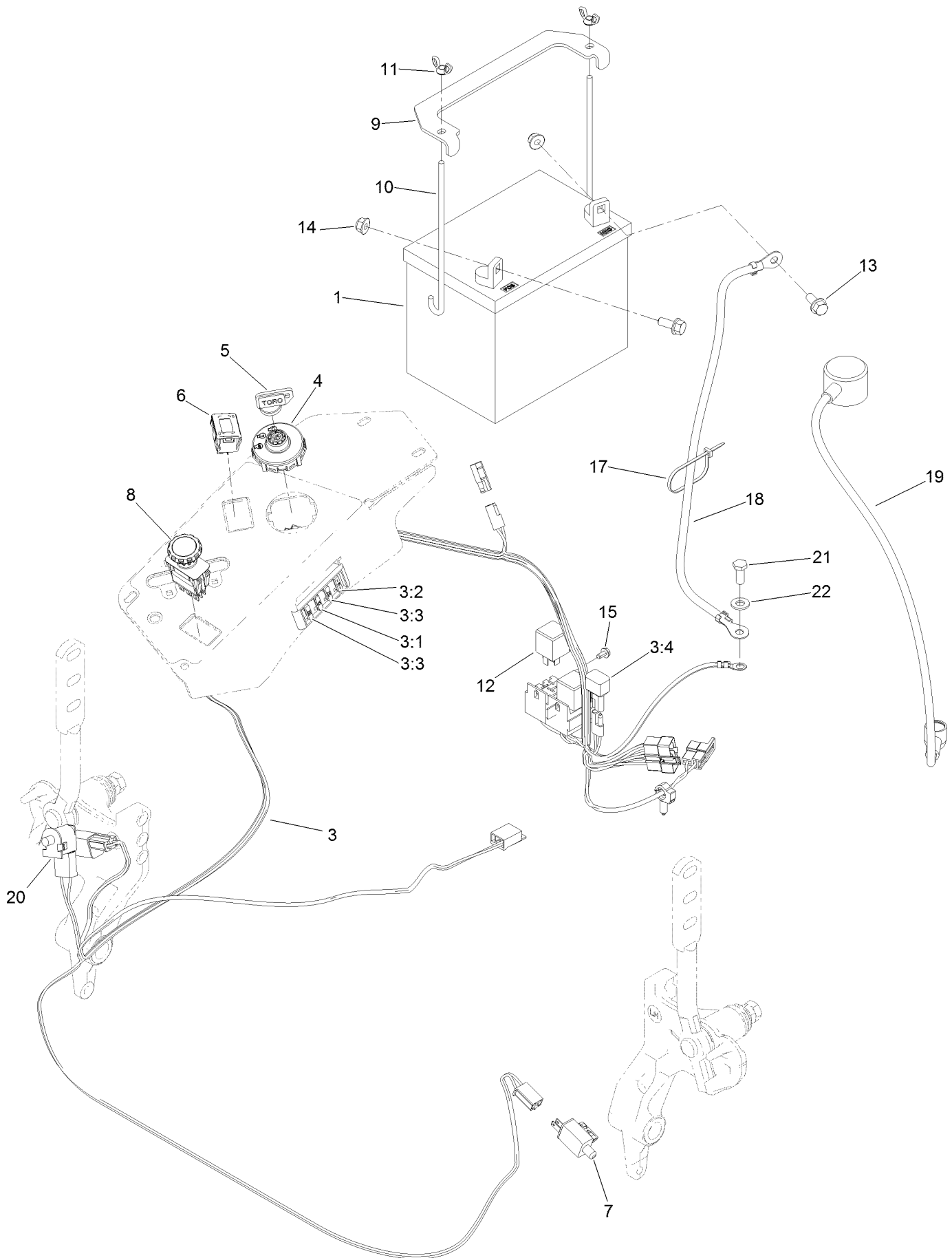
# Idler Assembly



## Idler Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|-----------------------|
| 1           | 120-2501           | 1           | Idler Arm ASM      | 5           | 98-5961            | 1           | Screw-HH              |
| 1:2         | 1-303514           | 2           | Bearing-Flanged    | 6           | 116-4668           | 1           | Idler-Pulley, Flanged |
| 1:3         | 1481               | 1           | Fitting-Grease     | 7           | 112-4212           | 1           | Mount-Pulley          |
| 2           | 109-6658           | 2           | Nut-Flange, NI     | 8           | 323-11             | 2           | Screw-HH              |
| 3           | 1-213069           | 3           | Washer             | 10          | 104-0151           | 1           | Spacer                |
| 4           | 114-5848           | 1           | Spacer-Plain       | 11          | 3296-39            | 1           | Nut-Lock, NI          |

# Electrical Assembly



## Electrical Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|-------------------------|-------------|--------------------|-------------|-------------------------|
| 1           | 104-8162           | 1           | Battery-Dry             | 10          | 1-633651           | 2           | Bolt-Holddown           |
| 3           | 117-2582           | 1           | Harness-Wire            | 11          | 1-543792           | 2           | Wingnut                 |
| 3:1         | 218-578            | 1           | Fuse-Blade, 10 Amp      | 12          | 1-643275           | 2           | Relay                   |
| 3:2         | 109355             | 1           | Fuse-Blade, 15 Amp      | 13          | 3234-5             | 2           | Screw-HHF               |
| 3:3         | 109102             | 2           | Fuse-Blade, 25 Amp      | 14          | 104-8300           | 2           | Nut-Flange, NI          |
| 3:4         | 116-0053           | 1           | Cap-Plug                | 15          | 104-2065           | 1           | Screw-HWH               |
| 4           | 117-2221           | 1           | Switch-Ignition         | 17          | 1-303287           | 3           | Tie-Cable               |
| 5           | 63-8360            | 1           | Key-Ignition            | 18          | 114-1218           | 1           | Cable-Battery, Negative |
| 6           | 120-2244           | 1           | Hourmeter               | 19          | 115-3864           | 1           | Cable-Battery, Positive |
| 7           | 110-6765           | 2           | Switch                  | 20          | 82-2190            | 1           | Switch-Bail             |
| 8           | 116-0124           | 1           | Switch-PTO, 10A         | 21          | 33114-020          | 1           | Screw-HH                |
| 9           | 116-0042-03        | 1           | Strap-Tie Down, Battery | 22          | 33094-00           | 1           | Washer-Plain            |

# Attachments and Accessories

## For 74145 Z Master Commercial 2000 Series Riding Mower with 60in TURBO FORCE Side Discharge Mower

| Product Name                                 | Model/Part  |
|----------------------------------------------|-------------|
| Turbo Baffle Kit .....                       | 107-1634    |
| Hypr-Oil 500 (quart) .....                   | 114-4713    |
| Hypr-Oil 500 (gallon).....                   | 114-4714    |
| Hypr-Oil 500-5 (5 gallon).....               | 114-4715    |
| Bimini Folding Shade Assembly .....          | 115-4510    |
| Blade-mulch, 20.50in .....                   | 115-5002-03 |
| Blade-hi Flo, 20.5in .....                   | 115-9649-03 |
| Light Kit.....                               | 116-1154    |
| Operator Controlled Discharge Chute Kit..... | 117-3600    |
| Recycler Kit .....                           | 120-2403    |
| Z Stand Kit .....                            | 121-4811    |
| Deluxe Seat Kit .....                        | 121-7595    |
| MVP Belt and Blade Kit.....                  | 127-1633    |
| Toro Deluxe Rider Cover.....                 | 490-7319    |
| Spark Arrestor Screen .....                  | 75-6880     |
| E-Z VAC Twin Soft Bagger.....                | 78569       |
| Blower and Drive Kit .....                   | 78573       |
| Filter Minder Gauge .....                    | 99-4664     |
| Trash Holder Kit.....                        | TC26        |

**Notes:**

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**Count on it.**