



Form No. 3390-694 Rev A

Count on it.

Parts Catalog

High Lift Collection

Groundsmaster® 360 4-Wheel Drive Multi-Purpose Machine

Model No. 30866—Serial No. 315000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

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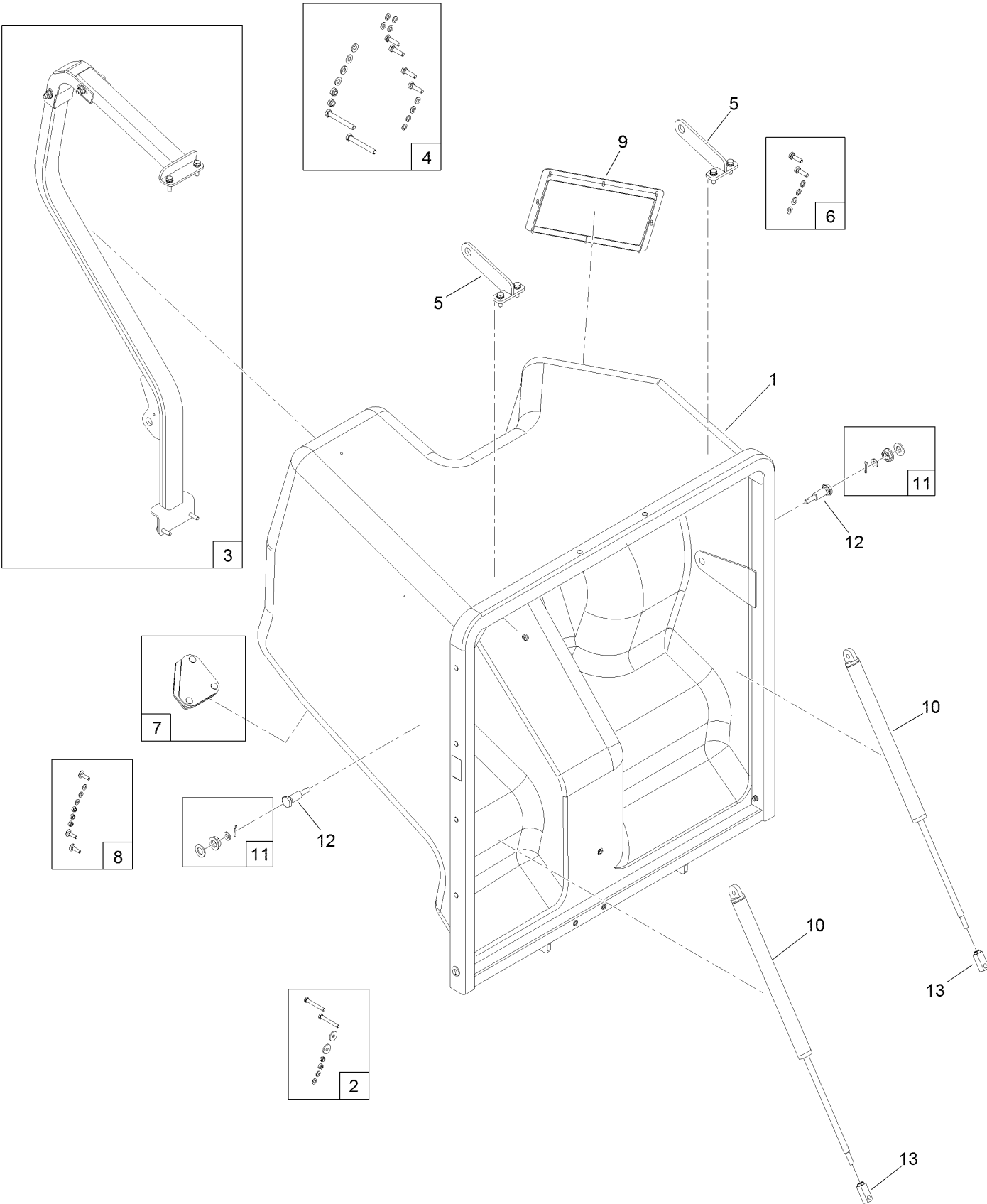
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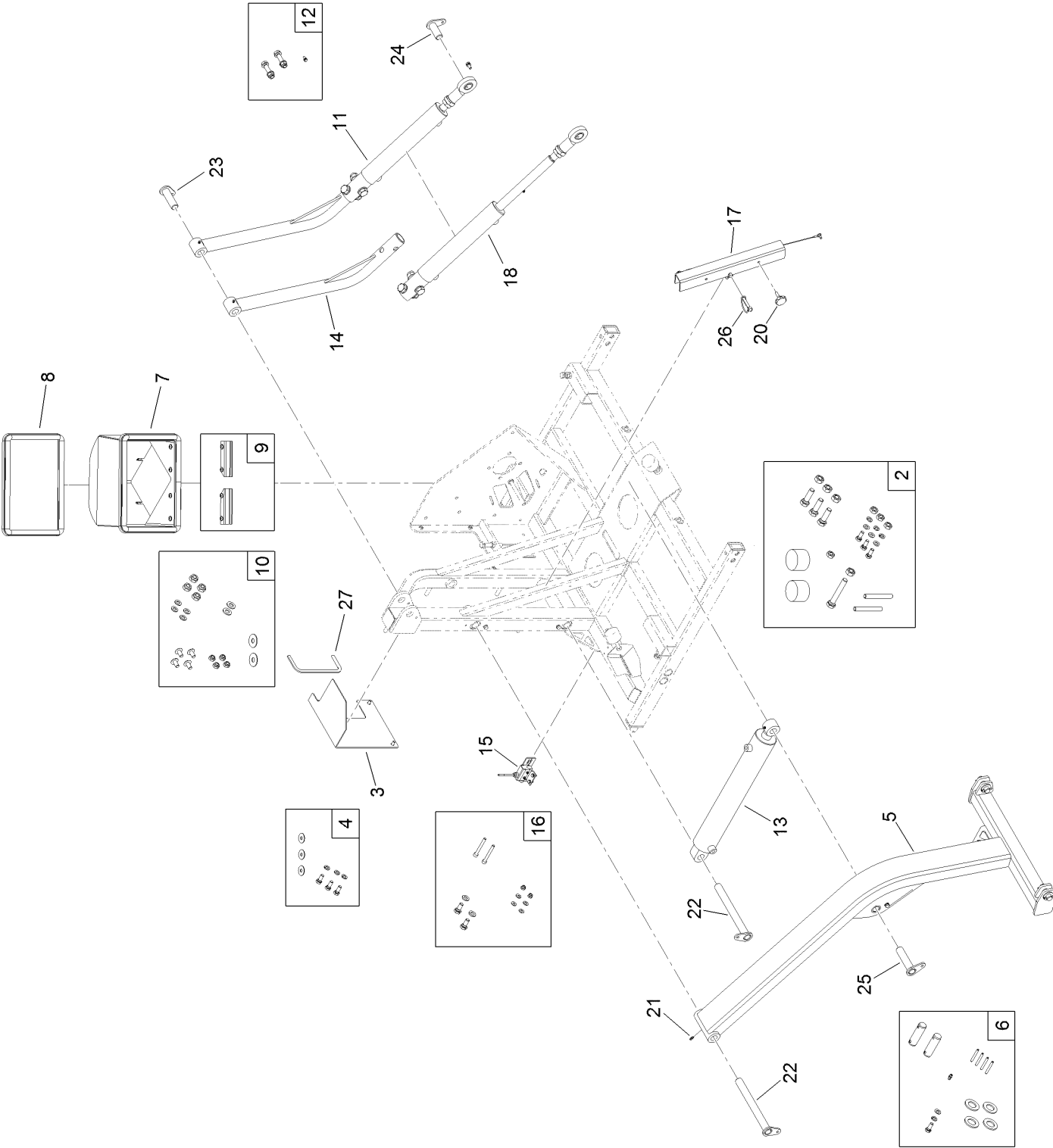
Hopper Assembly



Hopper Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-8161	1	Hopper ASM (Includes Frame)	8	131-8168	1	Brace Support Mounting Kit
2	131-8162	1	Hopper Mounting Kit	9	131-8169	1	Frame ASM (Includes Mounting Kit)
3	131-8163	1	Container Stiffening ASM	10	131-8170	2	Hydraulic Cylinder ASM
4	131-8164	1	Container Stiffening Mounting Kit	11	131-8171	2	Hydraulic Cylinder Mounting Kit (Without Bolts)
5	131-8165	2	Hinge ASM (Includes Mounting Kit)	12	131-8172	2	Bolt
6	131-8166	2	Hinge Mounting Kit	13	131-8173	2	Joint Head ASM (Includes Nut)
7	131-8167	1	Brace Support ASM (Includes Mounting Kit)				

Frame Assembly

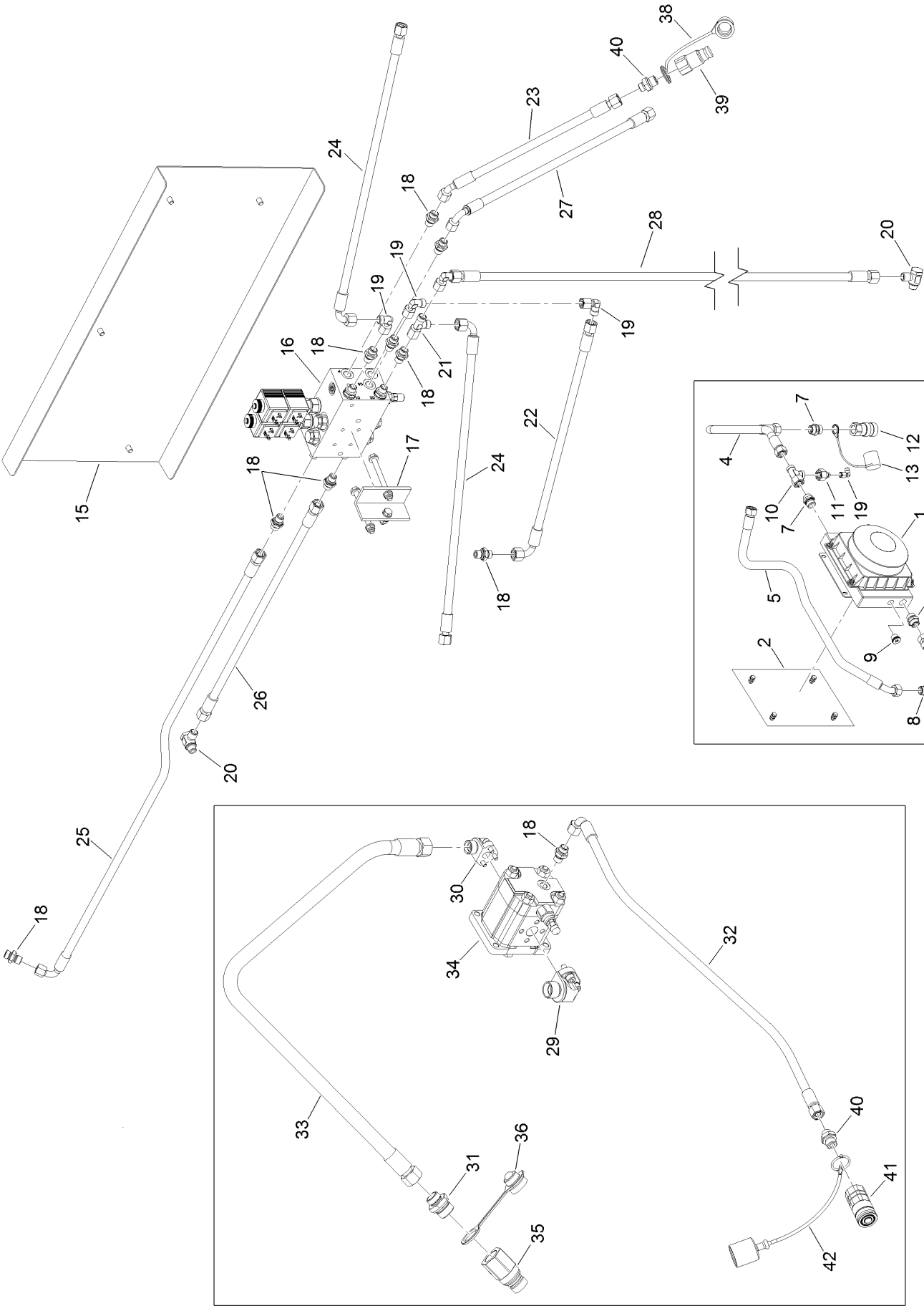


Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	131-8113	1	Basic Frame Accessories	13	131-8124	1	Hydraulic Cylinder ASM
3	131-8114	1	Belt Guard ASM (Includes Mounting Kit)	14	131-8125	1	Link-Upper
4	131-8115	1	Belt Guard Mounting Kit	15	131-8126	1	Safety Switch ASM
5	131-8116	1	Lifting Arm ASM (Without Flange Pins)	16	131-8127	1	Safety Switch Mounting Kit
6	131-8117	1	Lifting Arm Accessories (Without Flange Pins)	17	131-8128	1	Guard-Anti Lowering
7	131-8263	1	Chute-Throw In	18	131-8129	1	Hydraulic Cylinder (Includes Accessories)
8	131-8119	1	Seal-Rubber	19	131-8130	1	Hydraulic Cylinder Seal Kit ●
9	131-8120	1	Seal Holder ASM (Includes Mounting Kit)	20	131-8131	1	Grip-Star
10	131-8121	1	Throw In Mounting Kit	21	131-8132	1	Greaser
11	131-8122	1	Upper Link ASM (Without Flange Pins)	22	131-8133	2	Pin-Flange
12	131-8123	1	Upper Link Screw Set	23	131-8134	1	Pin-Flange
				24	131-8135	1	Pin-Flange
				25	131-8136	1	Pin-Flange
				26	131-8207	1	Pin
				27	131-8111	1	Cover-Edge

● Not illustrated

Hydraulic Components Assembly

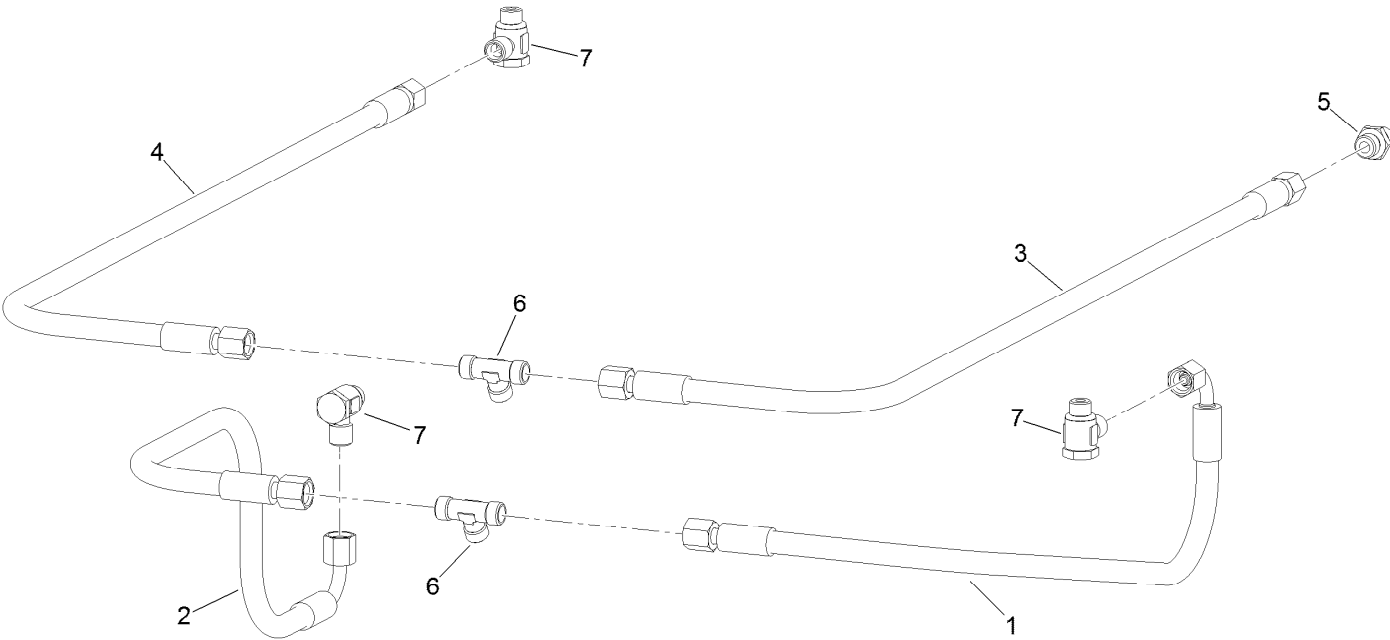


Hydraulic Components Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-8070	1	Oil Cooler ASM	24	131-8093	2	Hose-Hydraulic (L=4100Mm)
2	131-8071	1	Oil Cooler Mounting Kit	25	131-8094	1	Hose-Hydraulic (L=900Mm)
3	131-8072	1	Valve-Seat	26	131-8095	1	Hose-Hydraulic (L=500Mm)
4	131-8073	1	Hose-Hydraulic (L=2650Mm)	27	131-8096	1	Hose-Hydraulic (L=380Mm)
5	131-8074	1	Hose-Hydraulic (L=910Mm)	28	131-8097	1	Hose-Hydraulic (L=2700Mm)
6	131-8075	1	Fitting-Double	29	131-8100	1	Angle Flange ASM (Includes Mounting Kit)
7	131-8076	3	Fitting-Straight	30	131-8101	1	Angle Flange ASM (Includes Mounting Kit)
8	131-8077	2	Fitting-Straight	31	131-8102	1	Fitting-Straight
9	131-8078	1	Plug	32	131-8103	1	Hose-Hydraulic (L=3000Mm)
10	131-8079	1	Fitting-Elbow	33	131-8104	1	Hose-Hydraulic (L=2930Mm)
11	131-8080	1	Fitting-Reducer	34	131-8105	1	Hydraulic Motor ASM (CCW, 14.4 Cm)
12	131-8081	1	Socket-Hydraulic	35	131-8108	1	Plug-Connection, Hydraulic
13	131-8082	1	Cap-Dust	36	131-8109	1	Cap-Dust
14	131-8083	1	Cover-Hose, Hydraulic ●	37	131-8110	1	Cover-Hose, Hydraulic ●
15	131-8084	1	Hydraulic Cover ASM (Includes Mounting Kit)	38	131-8098	1	Cap-Dust
16	131-8085	1	Hydraulic Valve ASM	39	131-8099	1	Socket-Hydraulic
17	131-8086	1	Valve Mounting Kit	40	131-8106	2	Fitting-Straight
18	131-8087	10	Fitting-Straight	41	131-8107	1	Socket-Hydraulic
19	131-8088	5	Fitting-Elbow	42	131-8208	1	Cap-Dust
20	131-8089	2	Fitting-Elbow, Swivel				
21	131-8090	1	Fitting-Elbow				
22	131-8091	1	Hose-Hydraulic (L=2400Mm)				
23	131-8092	2	Hose-Hydraulic (L=2350Mm)				

● Not illustrated

Hydraulic Hoses and Fittings Assembly

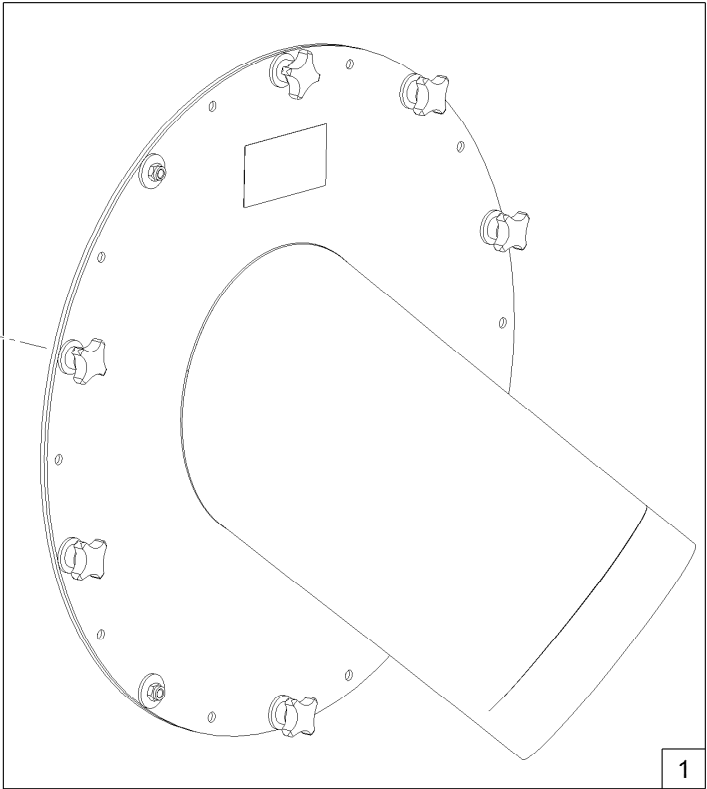
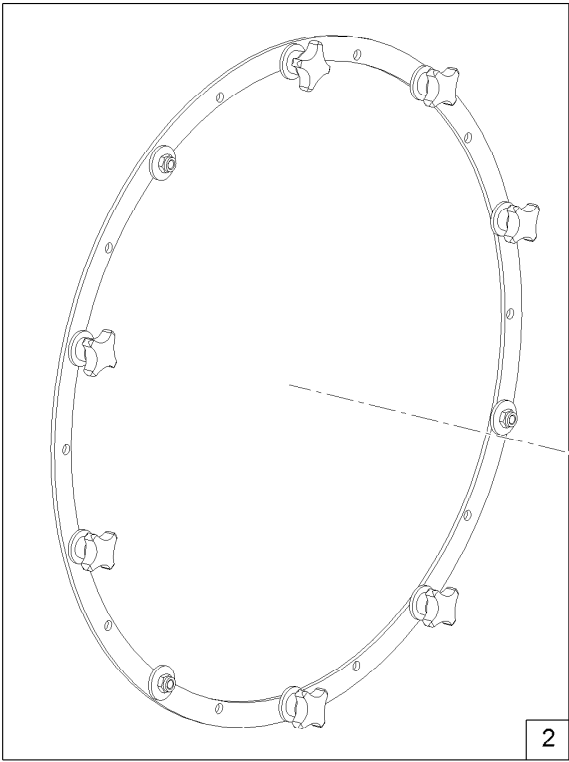


Hydraulic Hoses and Fittings Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-8256	1	Hose
2	131-8257	1	Hose
3	131-8258	1	Hose
4	131-8259	1	Hose

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	131-8260	1	Fitting
6	131-8261	2	Fitting
7	131-8262	3	Fitting

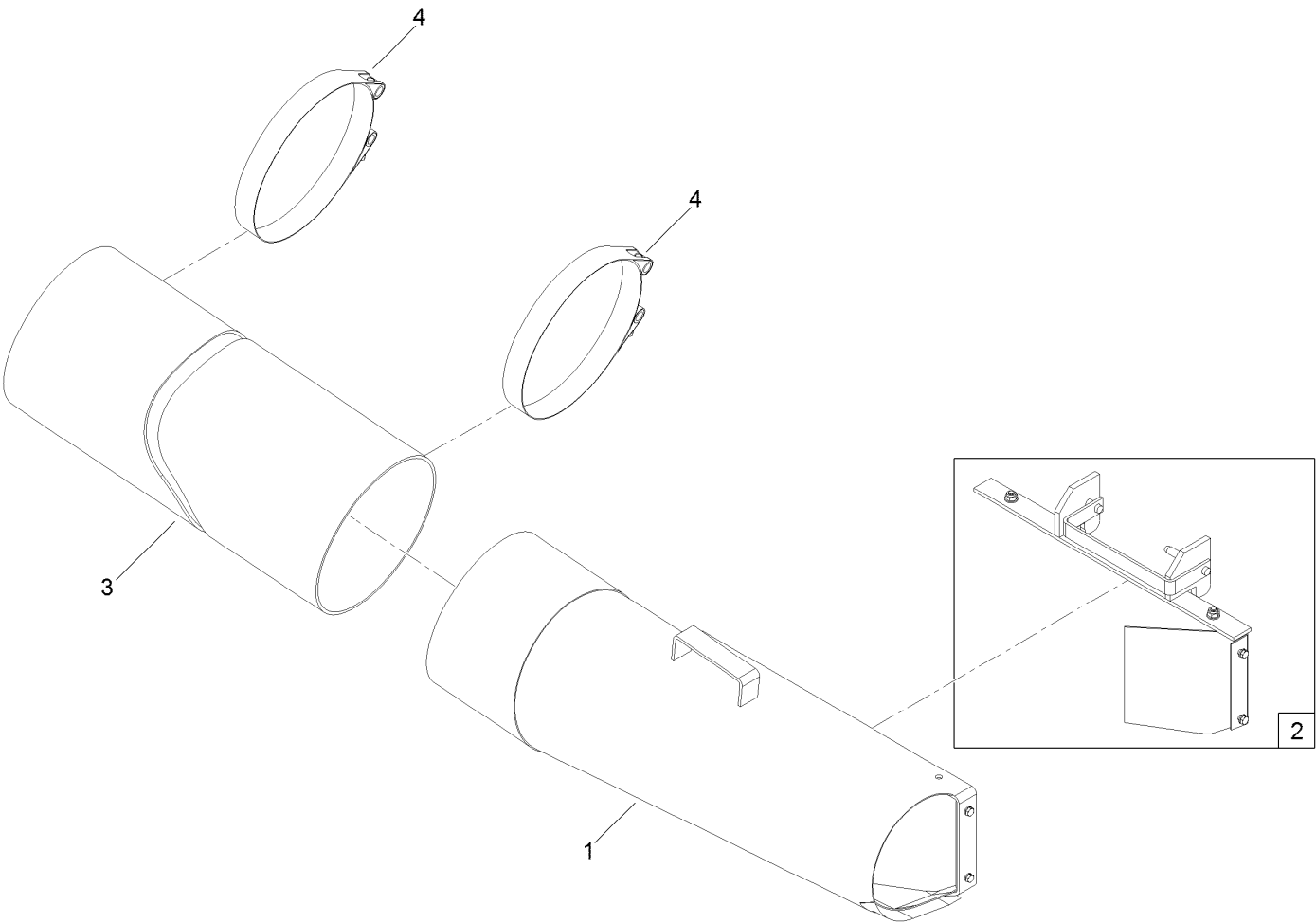
Turbine Assembly



Turbine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-8182	1	Turbine Cap ASM
2	131-8183	1	Turbine Cap Accessories

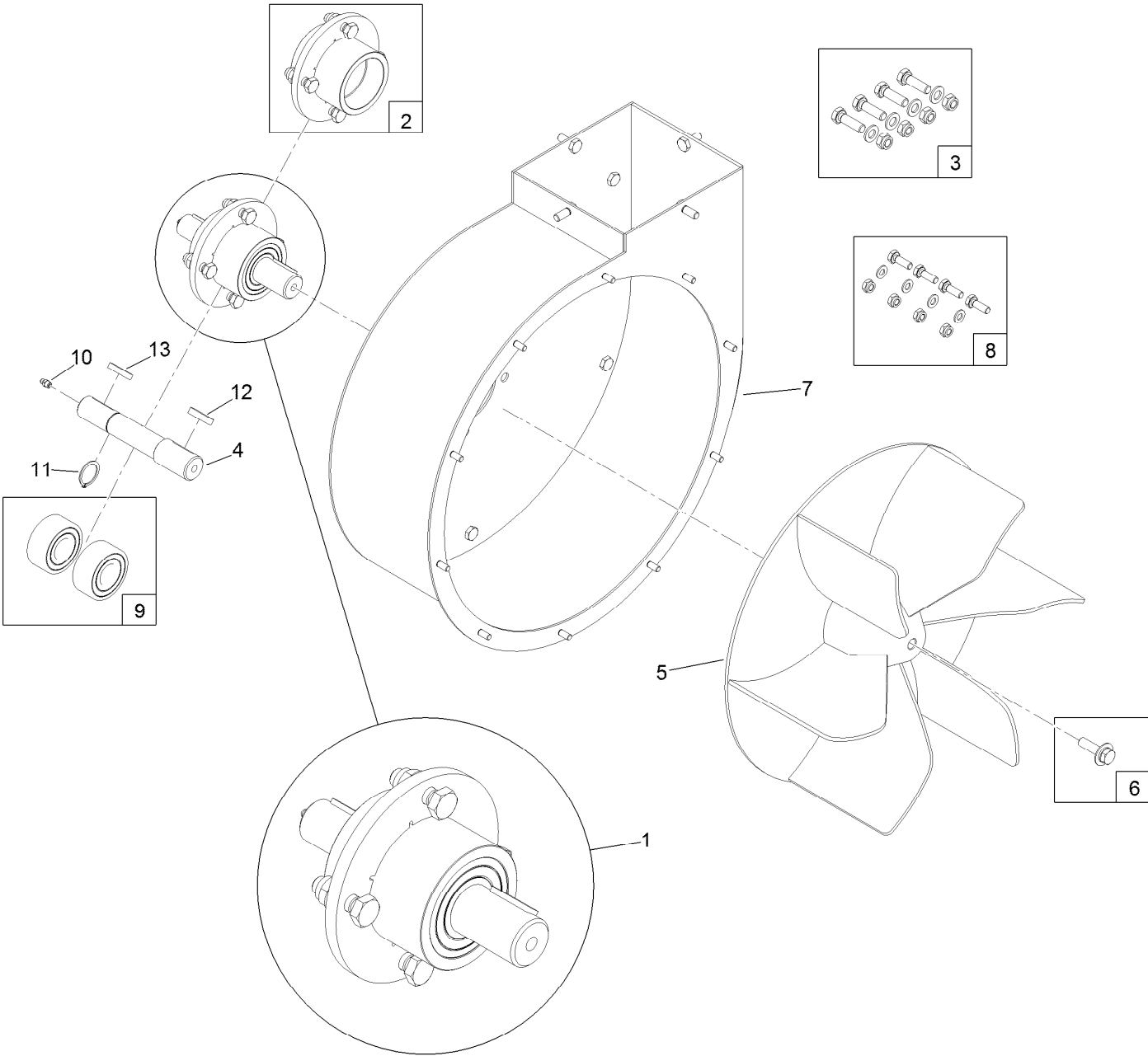
Chute Assembly



Chute Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-8184	1	Adaptor-Chute	3	131-8186	1	Hose-Suction
2	131-8185	1	Chute Adaptor Mounting Kit	4	131-8187	2	Clamp-Hose

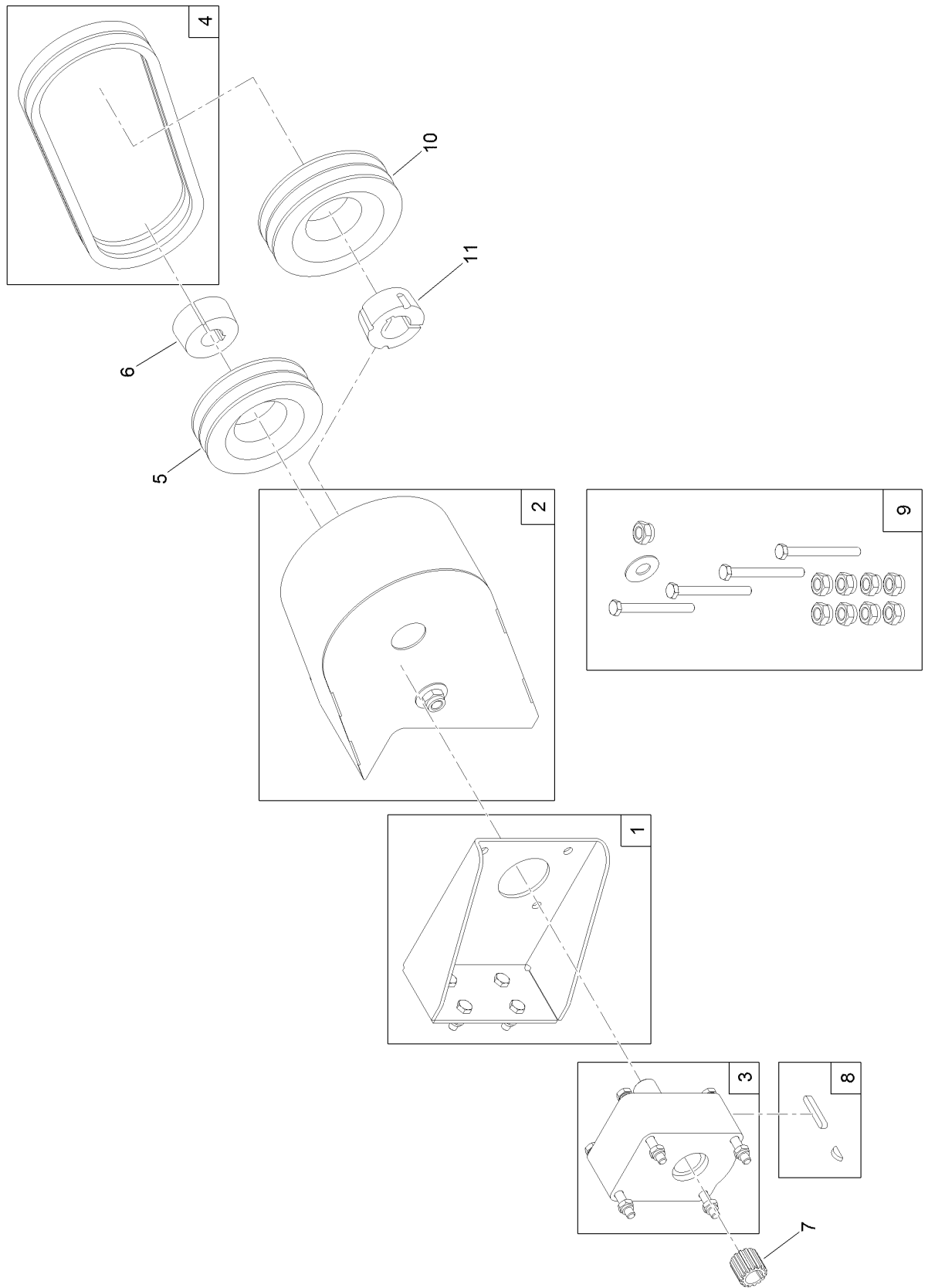
Blower Assembly



Blower Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-8137	1	Bearing Bracket ASM	7	131-8143	1	Housing ASM (Includes Mounting Kit)
2	131-8138	1	Bearing Bracket ASM (Includes Mounting Kit)	8	131-8144	1	Housing Mounting Kit
3	131-8139	1	Bearing Bracket Mounting Kit	9	131-8145	1	Ball Bearing Set
4	131-8140	1	Shaft-Turbine	10	131-8146	1	Greaser
5	131-8141	1	Impeller	11	131-8147	1	Ring-Retaining
6	131-8142	1	Impeller Mounting Kit	12	131-8148	1	Key-Feather
				13	131-8149	1	Key-Feather

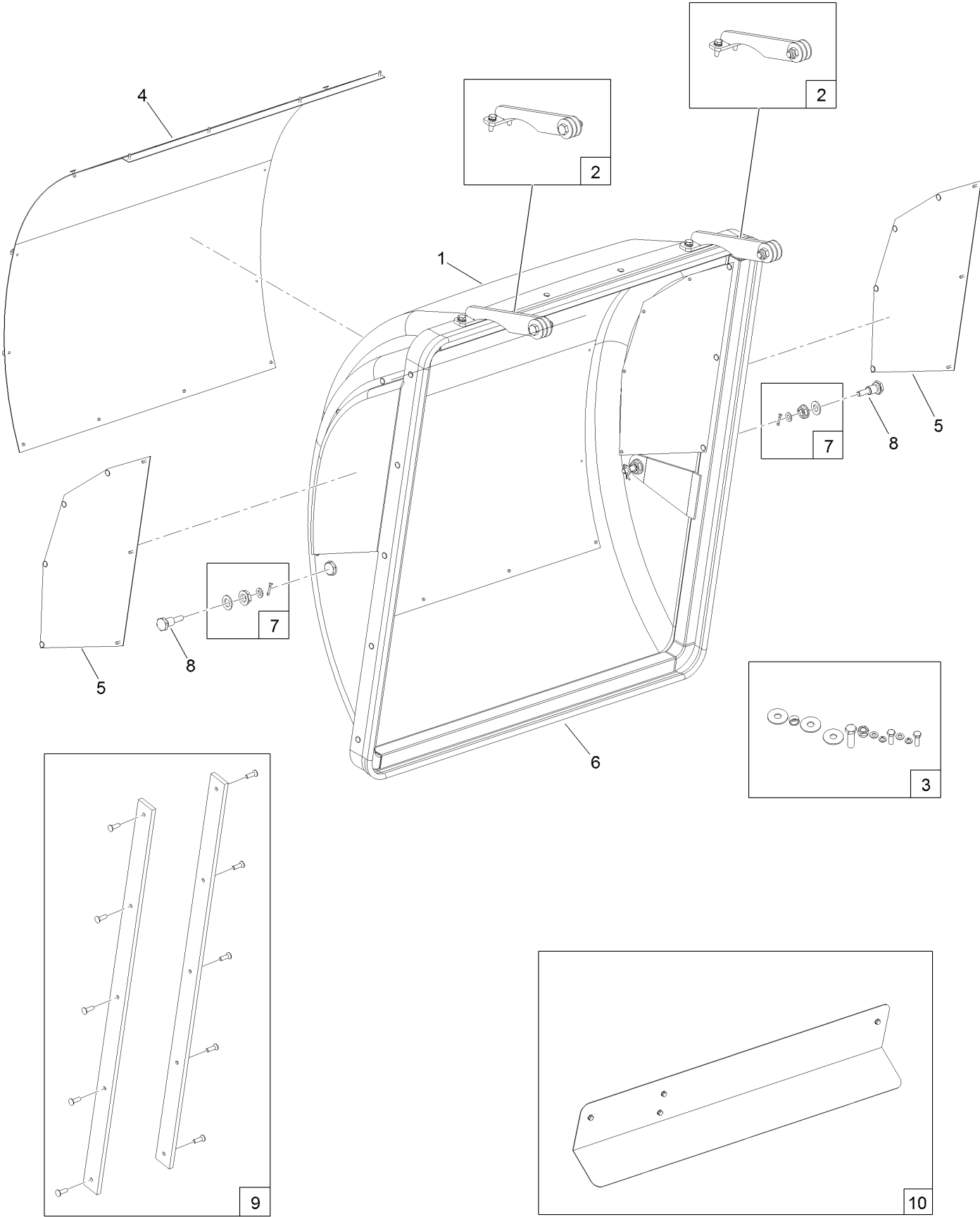
Belt Drive Assembly



Belt Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-8150	1	Bracket (Includes Mounting Kit)	7	131-8156	1	Hub-Clutch
2	131-8151	1	Cover	8	131-8157	1	Feather Key And Woodruff Key Set
3	131-8152	1	Collar Bearing ASM (Includes Mounting Kit)	9	131-8158	1	Mounting Kit (Fasteners Only)
4	131-8153	1	V-Belt Set	10	131-8159	1	Pulley
5	131-8154	1	Pulley	11	131-8160	1	Bushing-Taper
6	131-8155	1	Bushing-Taper				

Rear Lid Assembly

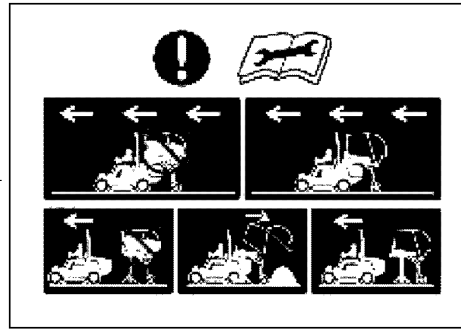


Rear Lid Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-8174	1	Rear Lid ASM (Includes Frame)	7	131-8180	2	Hydraulic Cylinder Mounting Kit (Without Bolts)
2	131-8175	2	Hinge ASM (Includes Mounting Kit)	8	131-8181	2	Bolt
3	131-8176	2	Hinge Accessories Kit	9	131-8188	1	Slide Bar ASM (Includes Fasteners)
4	131-8177	1	Sheet-Perforated, Rear	10	131-8189	1	Deflector ASM (Includes Mounting Kit)
5	131-8178	2	Sheet-Perforated, Lateral				
6	131-8179	1	Seal				

Safety and Instruction Decals

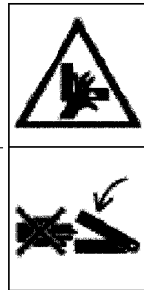
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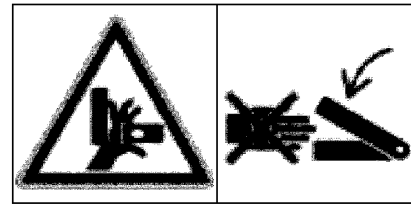
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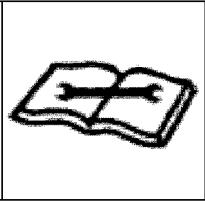
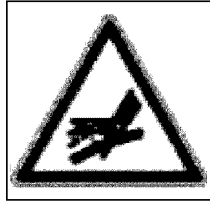
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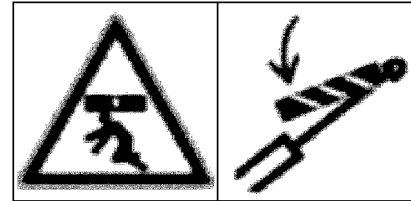
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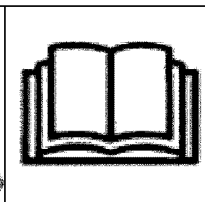
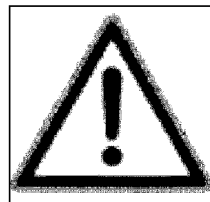
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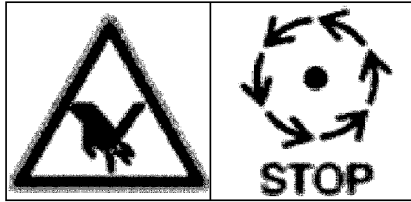
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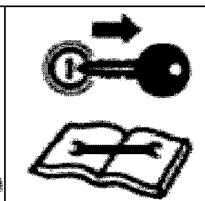
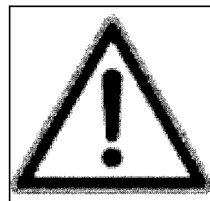
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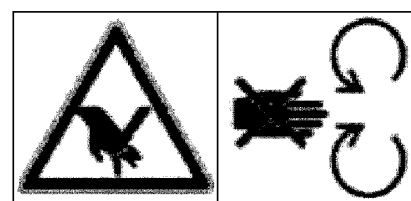
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Safety and Instruction Decals (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-4859	1	Decal-Crush	6	132-4864	1	Decal-Component Stop
2	132-4860	1	Decal-Shut Off Engine	7	132-4865	1	Decal-Hydraulic Pressure
3	132-4861	1	Decal-Read Manual	8	132-4866	1	Decal-Crushing Area
4	132-4862	1	Decal-Empty Hopper	9	132-4867	1	Decal-Crushing Area
5	132-4863	1	Decal-Do Not Remove Guard	10	132-4868	1	Decal-Crush



Count on it.