



**62" Mower**  
**for Mid-Size Traction Unit**  
**Model No. 30162 – 690001 & Up**

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**Operator's Manual**

**IMPORTANT:** Read this manual carefully. It contains information about your safety and the safety of others. Also become familiar with the controls and their proper use before you operate the product.

# FOREWORD

The 62" cutting deck has advanced concepts in engineering, design and safety; and if maintained properly, will give excellent service.

Since this is a high-quality product, Toro is concerned about the future use of the machine and safety of the user. Therefore, read this manual to familiarize yourself with proper set-up, operation and maintenance instructions. The major sections of the manual are:

1. Safety Instructions
2. Set-up Instructions

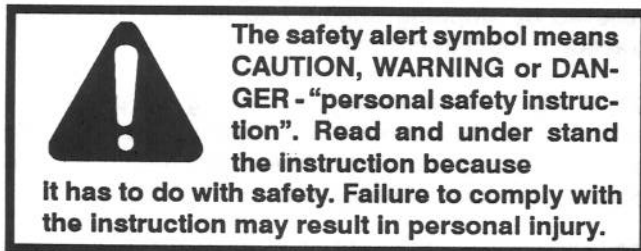
Certain information in this manual is emphasized. **DANGER, WARNING** and **CAUTION** identify personal safety related information. **IMPORTANT** identifies mechanical information demanding special attention. Be sure to read this directive because it deals with the possibility of damaging a part or parts of the machine. **NOTE** identifies general information worthy of special attention.

3. Operating Instructions
4. Maintenance

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# SAFETY INSTRUCTIONS



Improper use or maintenance of the machine can result in injury or death, to reduce the potential for injury or death, comply with the following safety instructions.

## BEFORE OPERATING

1. Read and understand the contents of this Operator's Manual before operating the machine. Become familiar with all controls and know how to stop quickly. A replacement manual is available by sending complete Model and Serial Number to:

The Toro Company  
8111 Lyndale Avenue South  
Bloomington, Minnesota 55420-1196

2. Never allow children to operate the machine. Do not allow adults to operate machine without proper instruction. Only trained operators who have read this manual should operate this machine.

3. Never operate the machine when under the influence of drugs or alcohol.

4. Remove all debris or other objects that might be picked up and thrown by the cutter blades. Keep all bystanders away from the mowing area.

5. Do not operate machine unless all shields, guards, covers and safety devices in place. If a shield, guard, safety device or decal is illegible or damaged, repair or replace it before operating machine.

6. Do not operate machine while wearing sandals, tennis shoes, sneakers or shorts. Also, do not wear loose fitting clothing which could get caught in moving parts. Always wear long pants and substantial shoes. Wearing safety glasses, safety shoes and a helmet is advisable and required by some local ordinances and insurance regulations.

7. Start engine only when parking brake is set, PTO (blade) is disengaged and transmission is in neutral.

## WHILE OPERATING

8. Do not run the engine in a confined area without adequate ventilation. Exhaust fumes are hazardous and could possibly be deadly.

9. Using the machine demands attention, and to prevent loss of control:

A. Mow only in daylight or when there is good artificial light.

B. Watch for holes or other hidden hazards.

C. Do not drive close to a sand trap, ditch, creek or other hazard.

D. Reduce speed when making sharp turns.

E. Avoid sudden starts and stops.

F. Cut slopes carefully. Do not start, stop, or turn suddenly on hillsides.

G. Before backing up, look to the rear and assure no one is behind the machine.

H. Watch out for traffic when near or crossing roads. Always yield the right-of-way.

10. Do not operate unless grass deflector, Recycler® cover or entire grass collector is installed. The grass deflector must always be installed and in lowest position on the side discharge cutting unit. This product is designed to drive objects into the ground where they lose energy quickly in grassy areas. **However, don't take an injury risk!!** When a person or pet appears unexpectedly in or near the mowing area, **STOP MOWING**. Careless operation, combined with terrain angles, ricochets, or improperly positioned guards, can lead to thrown object injuries. Do not resume mowing until area is cleared.

11. Never raise the cutting unit or change height-of-cut while the blade(s) are rotating.

12. If the cutting blade(s) strike a solid object or the machine vibrates abnormally, shut the engine off. Remove spark plug wire(s) to prevent accidental starting. Check cutting unit and traction unit for damage and malfunctioning parts. Repair any damage before restarting the engine and operating the cutting unit. Be sure blade(s) are in good condition and blade bolts are tightened to specification.

13. Do not touch engine or muffler while engine is running or soon after it is stopped. These areas could be hot enough to cause a burn.

## MAINTENANCE

14. Remove key from ignition switch and disconnect spark plug wire(s) to prevent accidental starting of the engine when servicing, adjusting or storing the machine.

15. Perform only those maintenance instructions described in this manual. If major repairs are ever needed or assistance is desired, contact an Authorized TORO Distributor.

# SAFETY INSTRUCTIONS

**16.** To reduce potential fire hazard, keep the engine free of excessive grease, grass, leaves and accumulations of dirt.

**17.** Be sure machine is in safe operating condition by keeping nuts, bolts and screws tight. Check the blade mounting bolts and nuts frequently to be sure they are tightened to specification.

**18.** Make sure all hydraulic line connectors are tight, and all hydraulic hoses and lines are in good condition before applying pressure to the system.

**19.** Keep body and hands away from pin hole leaks in hydraulic lines that eject high pressure hydraulic fluid. Use cardboard or paper to find hydraulic leaks. Hydraulic fluid escaping under pressure can penetrate skin and cause injury. Fluid accidentally injected into the skin must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

**20.** Before disconnecting or performing any work on the hydraulic system, all pressure in system must be

relieved by stopping engine and placing hydrostatic traction control in neutral.

**21.** If the engine must be running to perform a maintenance adjustment, keep hands, feet, clothing and other parts of the body away from the cutting unit blades and other moving parts.

**22.** Allow engine to cool before storing mower in any enclosure such as a garage or storage shed. Make sure the mower fuel tank is empty if machine is to be stored in excess of 30 days. Do not store mower near any open flame or where gasoline fumes may be ignited by a spark. Always store gasoline in a safety-approved, red metal container.

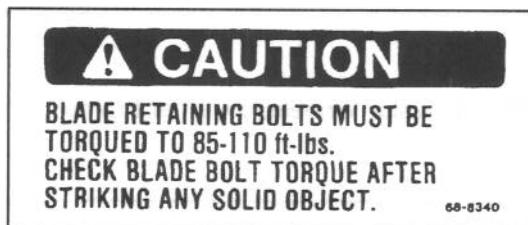
**23.** At the time of manufacture, the machine conformed to the safety standards in effect. To ensure optimum performance and continued safety conformance of the machine, use genuine TORO replacement parts and accessories. Replacement parts and accessories made by other manufacturers may result in non-conformance with safety standards and could void the warranty.

# SAFETY AND INSTRUCTION DECALS

The following decals are installed on the machine. If any become damaged or illegible, replace it. The decal part number is listed below and in your parts catalog. Replacement can be ordered from your Authorized Toro Distributor.



ON BOTH SIDES OF CUTTING UNIT  
(Part No. 66-1340)



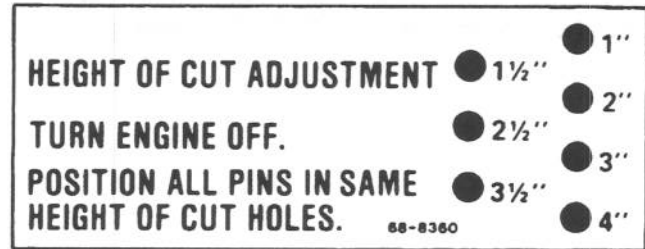
ON LEFT SIDE OF CUTTING UNIT  
(Part No. 68-8340)



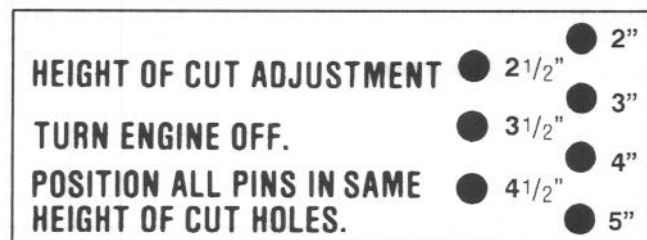
ON LEFT, CENTER AND RIGHT SIDES  
OF DECK, UNDER SHIELDS  
(Part No. 67-5360)



ON LEFT SIDE OF CUTTING UNIT  
(Part No. 43-8480)



ON SIDES OF CUTTING UNIT  
(Part No. 68-8360), Left Side  
(Part No. 79-0940), Right Side



APPLY OVER ABOVE DECAL  
WHEN DECK IS USED ON TRACTION UNITS  
WITH SERIAL NUMBERS 590001 & UP  
(Part No. 85-7450) Left Side  
(Part No. 85-7460) Right Side



ON DEFLECTOR  
(Part No. 54-9220)



UNDER DEFLECTOR  
(Part No. 66-6380)

## SPECIFICATIONS

**Width of Cut:** 61-5/8 in. (1.56 m).

**Height of Cut:** Adjustable from 1–4 in. (25–102 mm) in 1/2 in. (13 mm) increments.

**Cutter Blades:** Three heat treated steel blades, each 3/16 in. (4.8 mm) thick and 21-1/2" (55 mm) long.

**Castor Wheels:** 8 x 3-1/2 inch with greaseable roller bearings. (Inflate to 10–15 psi)

**Weight:** 306 lb. (139 Kg)

Specifications and design subject to change without notice.

## LOOSE PARTS

**NOTE:** Use this chart as a checklist to assure all parts have been received.

DESCRIPTION	QTY.	USE
Castor Wheel Assembly	2	Mount Castor Wheels to Carrier Frame
Thrust Washer	8	
Spacer	2	
Retaining Ring	2	
Carrier Frame	1	Mount Carrier Frame to Traction Unit
Flange Screws	6	
Flange Nuts	6	
Adjusting Shaft	2	Mount Adjusting Shafts
Jam Nuts	4	
Washer	2	
Spring	2	
Bushing	2	
Clevis Pin	4	Mount Cutting Unit to Carrier Frame
Hair Pin Cotter	4	
Washer	2	Secure Flotation Spring Cable to Cutting Unit
Hair Pin Cotter	2	
Cushion Shim	3	Level Rubber Cushion on Cutting Unit
Height-of-Cut Decal (2"–5")	1	Replaces (1"–4") decal on traction units with Serial No. 590001
Operator's Manual	1	Read Before Operating Cutting Unit and Ordering Parts
Parts Catalog	1	

# SET-UP INSTRUCTIONS

## INSTALL CASTOR WHEELS

1. Place two (2) thrust washers onto castor wheel shaft (Fig. 1).

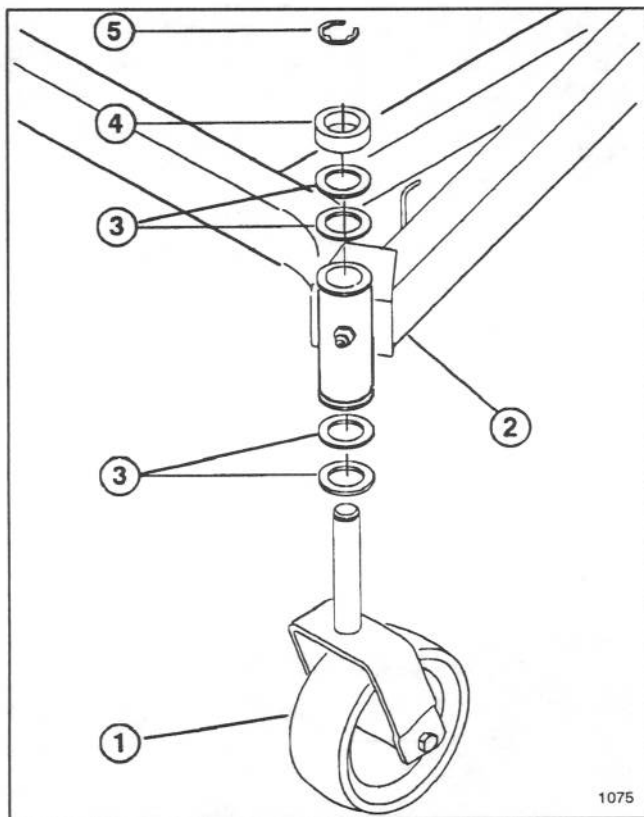


Figure 1

- |                         |                  |
|-------------------------|------------------|
| 1 Castor wheel assembly | 4 Spacer         |
| 2 Carrier frame         | 5 Retaining ring |
| 3 Thrust washer         |                  |

2. Insert shaft into carrier frame mounting tube. Install two (2) more thrust washers and spacer onto shaft and secure with retaining ring (Fig. 1).

3. On traction units with Serial No. 590001 & up install 2"–5" height-of-cut decal over existing 1"–4" decal.

## MOUNT CARRIER FRAME TO TRACTION UNIT

1. Align carrier frame holes with mounting holes in traction unit frame. Secure each side with three (3) flange screws and lock nuts. Position bottom lock nut outside frame. Torque mounting screws to 60–80 ft. lbs. (81–109 Nm).

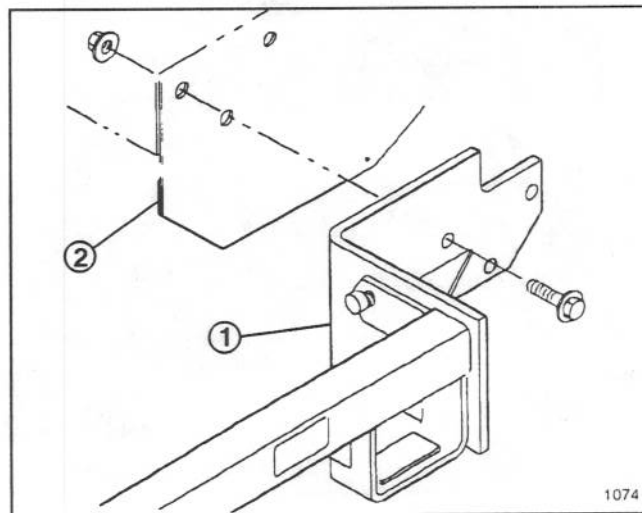


Figure 2

- |                 |                  |
|-----------------|------------------|
| 1 Carrier frame | 2 Traction frame |
|-----------------|------------------|

## MOUNT CUTTING DECK

1. Position cutting deck under carrier frame.
2. Mount cutting unit to carrier frame with four (4) clevis pins and hair pin cotters (Fig. 6).

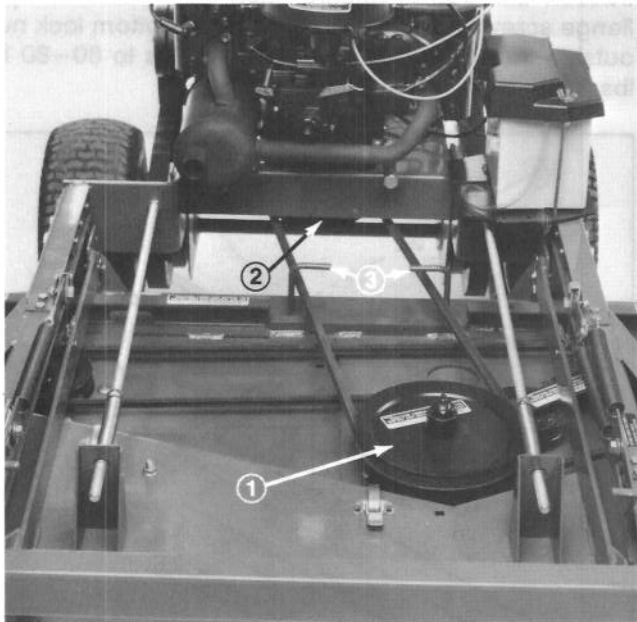
**Note:** All four pins must be in the same hole locations to prevent uneven cutting.



# SET-UP INSTRUCTIONS

## INSTALL DRIVE BELT

1. Route belt around deck drive pulley and engine clutch pulley (Fig. 3). Belt must be between belt guides.



**Figure 3**

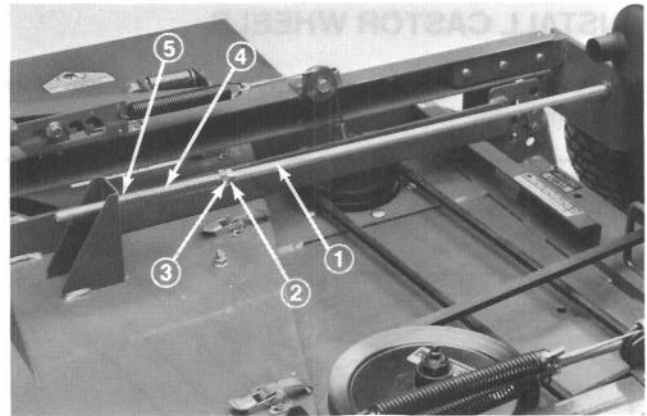
- |                 |               |
|-----------------|---------------|
| 1 Drive pulley  | 3 Belt guides |
| 2 Clutch pulley |               |

2. Thread two (2) jam nuts on each adjusting shaft approximately 9 in. (Fig. 4).

3. Slide a washer, spring and bushing onto each adjusting shaft. Install bushing with flange end against spring.

4. Insert spring end of adjusting shaft into hole in deck mounting bracket and other end into carrier frame mounting tab. Small end of bushing fits into hole in deck bracket (Fig. 4).

5. To tension belt, tighten front jam nut on each adjusting shaft until springs are compressed to 5 in. Measure between washer and bushing (Fig. 4). Secure rear jam nuts.

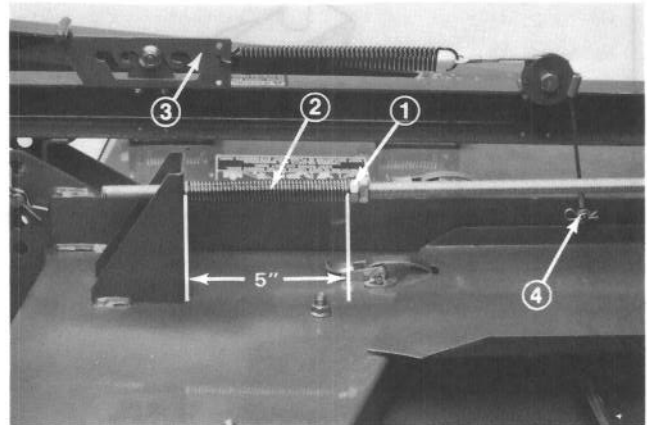


**Figure 4**

- |                   |           |
|-------------------|-----------|
| 1 Adjusting shaft | 4 Spring  |
| 2 Jam nuts        | 5 Bushing |
| 3 Washer          |           |

6. Install belt cover if removed.

7. Move tension adjusting bracket rearward into forward notch (Fig. 5).



**Figure 5**

- |                 |                            |
|-----------------|----------------------------|
| 1 Front jam nut | 3 Tension bracket          |
| 2 Spring        | 4 Washer & hair pin cotter |

8. Secure cable end to pin on deck support bar with washer and hair pin cotter (Fig. 5). Repeat procedure on opposite side of deck.



# OPERATING INSTRUCTIONS

## ADJUST HEIGHT-OF-CUT

The height-of-cut is adjustable from 1–4 inches (25–102 mm) in, 1/2 in. (13mm) increments by moving four clevis pins in different holes (Fig. 6).

**Note:** All four pins must be in the same hole location for even cutting.

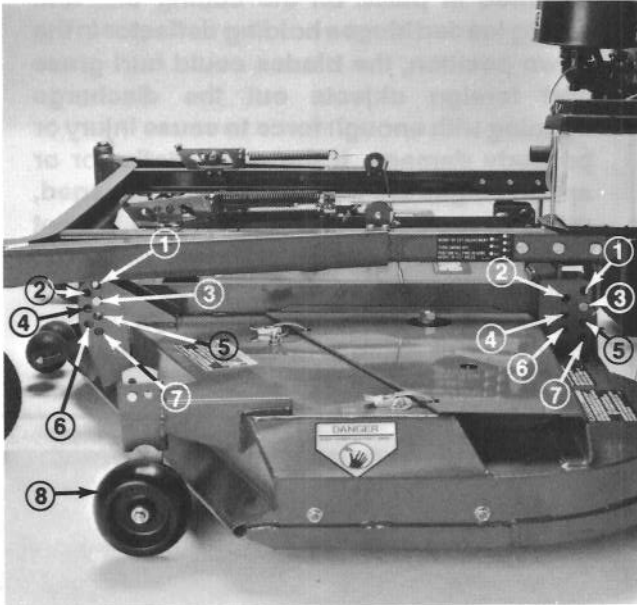


Figure 6

1	1 in.	or	2 in.
2	1-1/2 in.	or	2-1/2 in.
3	2 in.	or	3 in.
4	2-1/2 in.	or	3-1/2 in.
5	3 in.	or	4 in.
6	3-1/2 in.	or	4-1/2 in.
7	4 in.	or	5 in.
8	Gage Wheel		

## ADJUST ROLLERS

**Note:** If cutting unit is used in 1 in. (25mm) or 1-1/2 in. (38mm) height-of-cut setting, internal and external rear cutting unit rollers must be positioned in the top bracket holes.

### To adjust internal rollers:

1. Remove cotter pins from roller shafts.
2. Slide shafts out of lower bracket holes, align rollers with top holes and install shafts.
3. Install cotter pins to secure assemblies.

### To adjust external rollers:

1. Remove capscrews and flange nuts securing roller bracket to deck (Fig. 7).

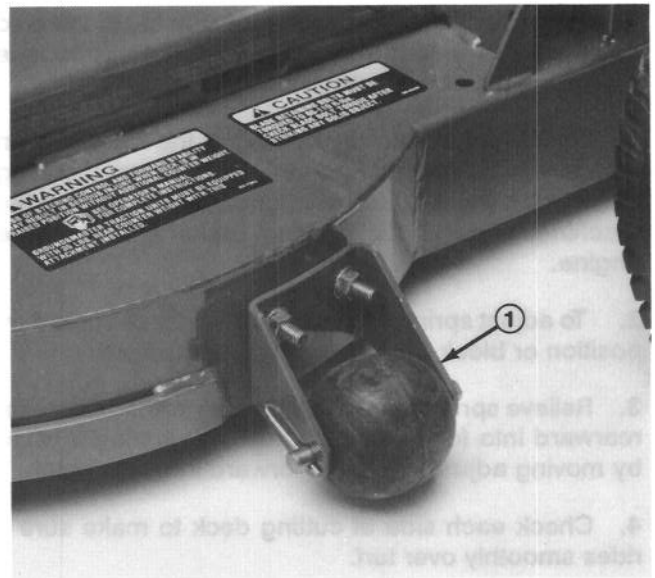


Figure 7

- 1 External roller

2. Move bracket to desired position and install capscrews and flange nuts.

# OPERATING INSTRUCTIONS

## ADJUST GAGE WHEEL

With cutting deck on a level surface and height-of-cut in desired position, gage wheel is to be positioned so it is approximately 1/4–3/8 in. above the ground (Fig. 6).

**IMPORTANT:** Gage wheel must be adjusted each time height-of-cut is changed, so deck will follow the contour of the ground and not scalp the turf.

1. Remove hair pin cotter and clevis pin securing gage wheel to cutting deck.
2. Move gage wheel up or down to desired setting and install clevis pin and hair pin cotter.
3. Reposition gage wheel each time height-of-cut setting is changed.

## ADJUST FLOTATION SPRINGS

The cutting unit flotation spring tension is adjusted so deck can easily float over the terrain, but not bounce upward in uneven conditions.

1. Check adjustment by operating the mower in an area similar to normal operating conditions. If cutting unit tends to raise off turf or bounces severely, stop the machine, engage the parking brake and stop the engine.
2. To adjust spring tension raise height-of-cut to 4 in. position or block deck in the highest position.
3. Relieve spring tension by moving adjustor bracket rearward into forward notch, increase spring tension by moving adjustor bracket forward into rear notch.
4. Check each side of cutting deck to make sure it rides smoothly over turf.

## GRASS DEFLECTOR



### WARNING

The grass deflector (Fig. 8) is a safety device that diverts grass and other foreign objects discharged downward. Without deflector mounted in place on the cutting unit and spring loaded hinges holding deflector in the down position, the blades could hurl grass and foreign objects out the discharge opening with enough force to cause injury or property damage. If the grass deflector or spring hinges are worn, broken or damaged, repair or replace the affected part(s). Do not operate cutting unit without deflector, discharge cover or entire grass collector mounted on the cutting unit. Always be sure the deflector chute is in the lowest possible position.

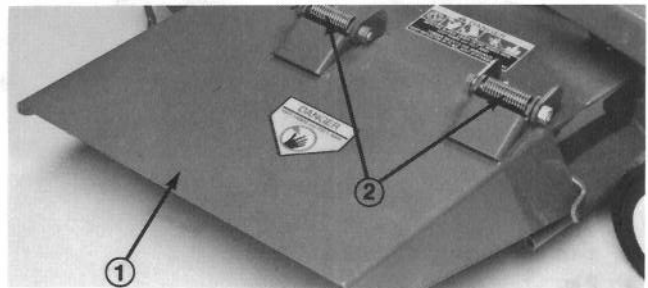


Figure 8

1 Grass deflector

2 Spring hinges

# LUBRICATION

## GREASE BEARINGS AND BUSHINGS

The cutting unit must be lubricated regularly, after every 8 hours of operation or daily, whichever comes first. Grease with No. 2 general purpose lithium base or molybdenum base grease. All other bearings and bushings must be lubricated every 50 hours of operation.

1. Grease: castor spindle bushings, castor wheel bearings and blade spindle bearings (Fig. 9).
2. Apply a few drops of oil to flotation cable pulley bushings (Fig. 9).

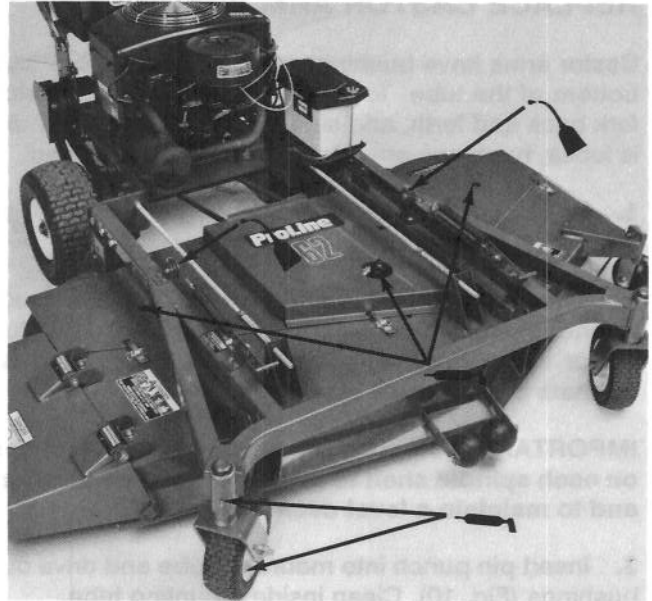
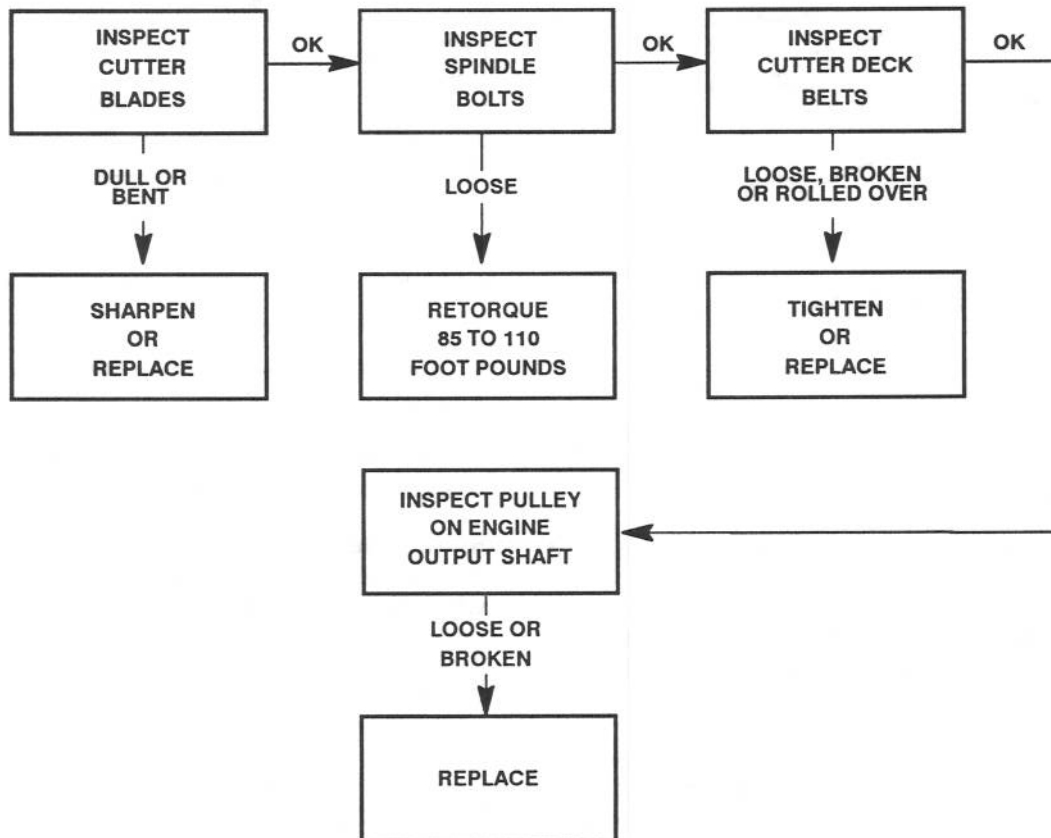


Figure 9

# MAINTENANCE

## TROUBLE SHOOTING: UNIT WILL NOT CUT OR CUTS POORLY



# MAINTENANCE

## REPLACE CASTOR ARM BUSHINGS

Castor arms have bushings pressed into the top and bottom of the tube. To check bushings, move castor fork back and forth, and side-to-side. If castor spindle is loose, bushings are worn and must be replaced.

1. Raise cutting unit so castor wheels are off the floor and block up with jack stands.
2. Remove retaining ring, spacer and thrust washer(s) from top of castor spindle (Fig. 10). Pull castor spindle out of mounting tube. Leaving thrust washers on bottom of spindle.

**IMPORTANT: Note location of washers and spacer on each spindle shaft to assure correct installation and to maintain a level deck**

3. Insert pin punch into mounting tube and drive out bushings (Fig. 10). Clean inside mounting tube.

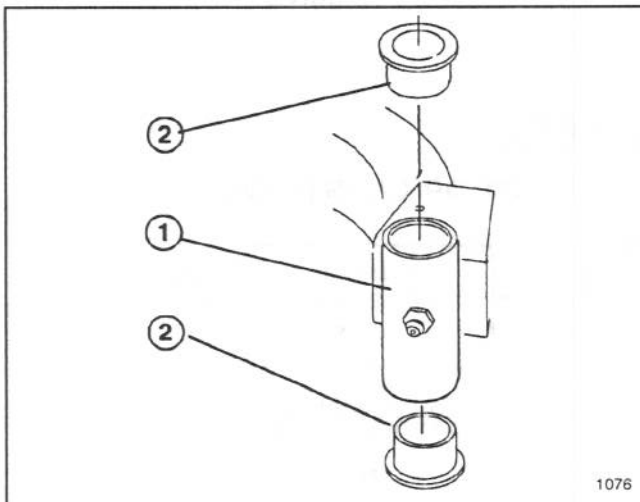


Figure 10

- 1 Mounting tube                      2 Bushing

4. Apply grease inside and outside new bushings. Using a hammer and flat plate, drive bushings into mounting tube.
5. Inspect castor spindle for wear; replace if necessary.
6. Slide castor spindle through bushings and mounting tube. Place thrust washer(s) and spacer(s) onto spindle and secure with retaining ring.

**IMPORTANT: When bushings are installed, the inside diameter may collapse slightly, this may not allow castor spindle to be installed. If castor spindle does not slide through new bushings, ream both bushings to inside diameter of 1.126 in. (28.6mm).**

7. Grease castor arm bushings using No. 2 general purpose lithium base or molybdenum base grease.

## SERVICE CASTOR WHEEL AND BEARING

Castor wheels rotate on a roller bearing supported by a spanner bushing. If the bearing is kept well lubricated, wear will be minimal. Failure to keep the bearing well lubricated will cause rapid wear. A wobbly castor wheel usually indicates a worn bearing.

1. Remove lock nut and wheel bolt holding castor wheel between castor fork (Fig. 11).
2. Remove bushing and pull spanner bushing and roller bearing out of wheel hub.

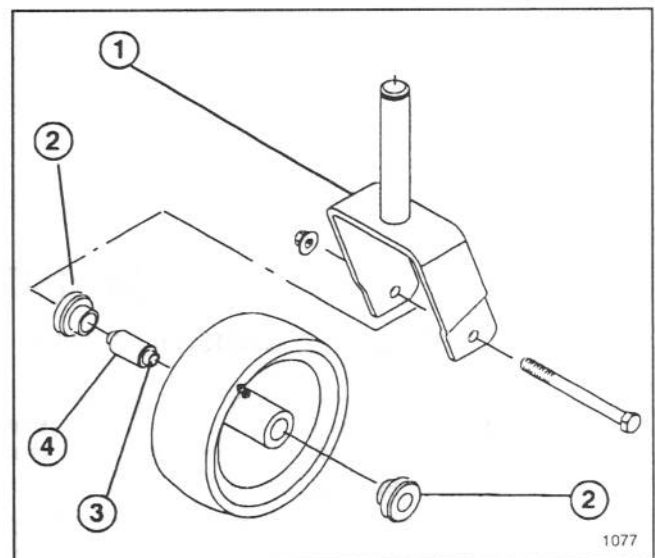


Figure 11

- 1 Castor fork                      3 Spanner bushing  
2 Bushing                          4 Roller bearing

3. Remove bushings from wheel hub. Clean grease and dirt from wheel hub.
4. Inspect bearing, spanner, bushing and inside of wheel hub for wear. Replace defective parts (Fig. 11).
5. To assemble place one (1) bushing into wheel hub. Grease bearing and spanner bushing and slide into wheel hub. Place second bushing into wheel hub.
6. Install castor wheel into castor fork and secure with bolt and lock nut. Tighten until spanner bushing bottoms against inside of castor forks.
7. Lubricate castor wheel bearing through grease fitting, using No. 2 general purpose lithium base grease.

# MAINTENANCE

## CHECK FOR BENT BLADE

1. Park mower on a level surface. Turn PTO switch OFF, turn engine OFF engage parking brake and disconnect spark plug wire(s).
2. Rotate blade(s) until the ends face forward and backward. Measure from inside of cutting unit to cutting edge at front of blade (Fig. 12), and remember this dimension.

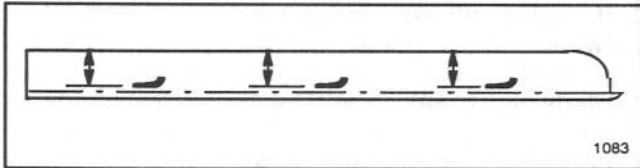


Figure 12

3. Rotate opposite end of blade forward. Measure between the cutting unit and cutting edge of blade at the same position as in step 2. The difference between dimensions obtained in steps 2 and 3 must not exceed 1/8 in. (3mm). If dimension exceeds 1/8 in. (3mm), replace the blade(s) because it is bent: refer to Replacing Cutter Blade.



### WARNING

Do not try to straighten a blade that is bent, and never weld a broken or cracked blade. Always use a new blade to assure safety.

## REPLACE CUTTER BLADE

Blade(s) must be replaced if a solid object is hit, the blade is out-of-balance or bent. To ensure optimum performance and continued safety conformance of the machine, use genuine TORO replacement blades. Replacement blades made by other manufacturers may result in non-conformance with safety standards.

1. Park mower on a level surface. Turn PTO switch OFF, turn engine OFF, engage parking brake and disconnect spark plug wire(s).
2. Hold the blade end using a rag or thickly padded glove. Remove blade bolt, flatwasher, anti-scalp cup and blade from spindle shaft (Fig. 13).

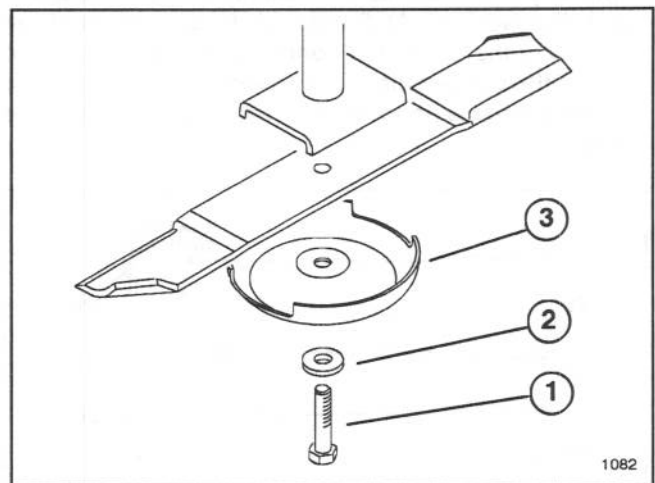


Figure 13

- |               |                  |
|---------------|------------------|
| 1 Blade bolt  | 3 Anti-scalp cup |
| 2 Flat washer |                  |

3. Install blade-sail facing toward cutting unit with anti-scalp cup, flatwasher and blade bolt (Fig. 13). Torque blade bolt to 85–110 ft. lb.

# MAINTENANCE

## CHECK BLADE SAIL AND SHARPENING

Both cutting edges and blade sail contribute to good quality-of-cut. The sail, the turned up portion opposite the cutting edge, is important as it pulls grass up straight, thereby producing an even cut. The sail gradually wears down during operation, this condition is normal. As the sail wears down, the quality-of-cut will degrade, although the cutting edges are sharpened. The cutting edge of the blade must be sharp so the grass is cut rather than torn. A dull cutting edge is evident when tips of the grass appear brown and shredded. Sharpen the cutting edges to correct this condition.

1. Examine cutting ends of the blade carefully, especially where the flat and curved parts of the blade meet (Fig. NO TAG-A). Sand and abrasive material can wear away the metal that connects the flat and curved parts of the blade. Check the blade(s) before using the mower. If wear is noticed (Fig. NO TAG-B), replace the blade(s).

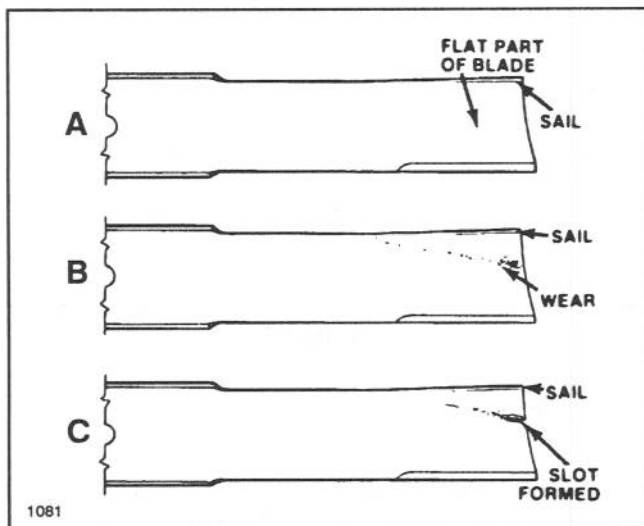


Figure 14

2. Examine cutting edges of all blade(s). Sharpen the cutting edges if they are dull or nicked. Sharpen only the top of the cutting edge and maintain the original cutting angle to make sure of sharpness (Fig. 15). The blade will remain balanced if same amount of metal is removed from both cutting edges.

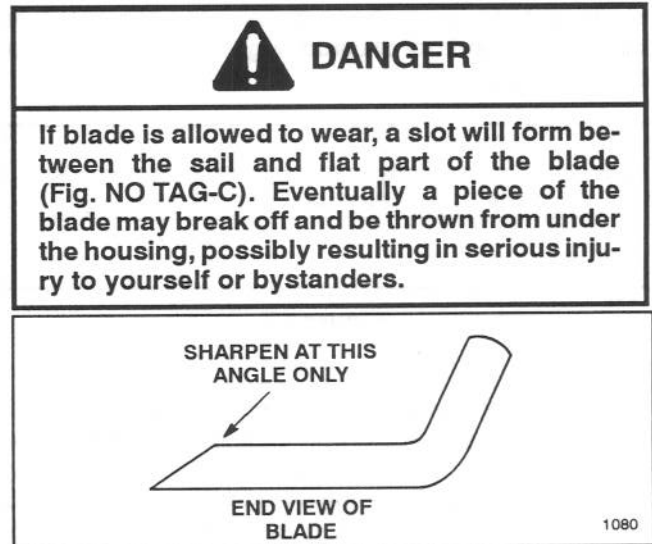


Figure 15

**Note:** Remove the blades: refer to Removing Cutter Blades, steps 2 and 3. After sharpening the cutting edges, reinstall blade with anti-scalp cup, flatwasher and blade bolt. Blade sails must be on top of blade. Torque blade bolt to 85–110 ft. lb.



# MAINTENANCE

## CORRECTING CUTTING UNIT MISMATCH

If one cutter blade cuts lower than the others, correct as follows:

1. Park mower on a level surface. Turn PTO switch OFF, turn engine OFF, engage parking brake and disconnect spark plug wire(s).
2. Adjust tire pressure in all tires to specifications and check that blade(s) are not bent: refer to Checking for Bent Blade.
3. Place height-of-cut to the 2-1/2 in. position: refer to Adjusting Height-Of-Cut. Make sure height-of-cut pins are resting on frame cushions.
4. Rotate blades so tips line up with one another. Tips of all adjacent blades must be within 1/8 in. of each other. If tips are not within 1/8 in. of each other add shims Part No. 3256-24 between spindle housing and bottom of cutting unit to align blade(s).

### Front-to-Rear Pitch

1. Position blade(s) front-to-rear (Fig. 16). Measure at "C" and "D" locations (Fig. 16), from level surface to the cutting edge of blade(s) (Fig. 17).
2. Mower should be 1/8 in. – 5/8 in. lower in front "C" than rear "D".
3. To change front-to-rear pitch move equal number of thrust washers on both front castor shafts. Move thrust washers from top to bottom to raise, or bottom to top to lower pitch (Fig. 18).
4. Check side-to-side level of cutting unit.

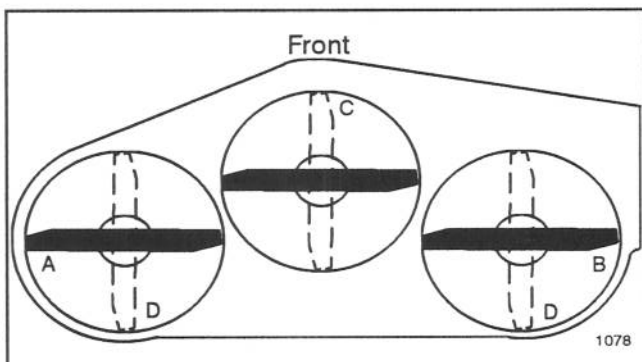


Figure 16

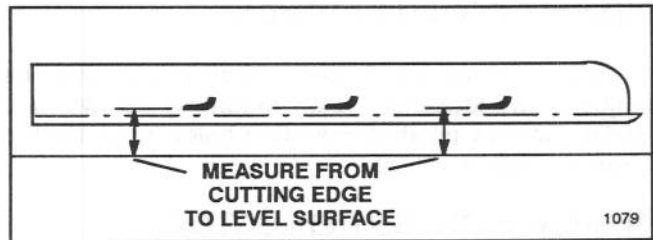


Figure 17

### Side-to-Side Leveling

1. Position blade(s) side-to-side (Fig. 16). Measure at "A" and "B" locations (Fig. 16), from level surface to the cutting edge of blade(s) (Fig. 17).
2. The difference between measurements "A" and "B" should be no more than 1/4 in.
3. To change side-to-side leveling move thrust washers on one front castor shaft only. Move thrust washers from top to bottom to raise, or bottom to top to lower (Fig. 18).
4. Re-check front-to-rear pitch of cutting unit.

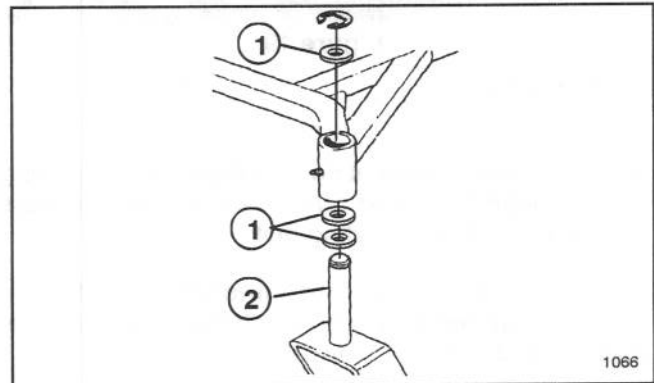


Figure 18

- |                                      |                |
|--------------------------------------|----------------|
| 1 Thrust washer (locate as required) | 2 Castor shaft |
|--------------------------------------|----------------|



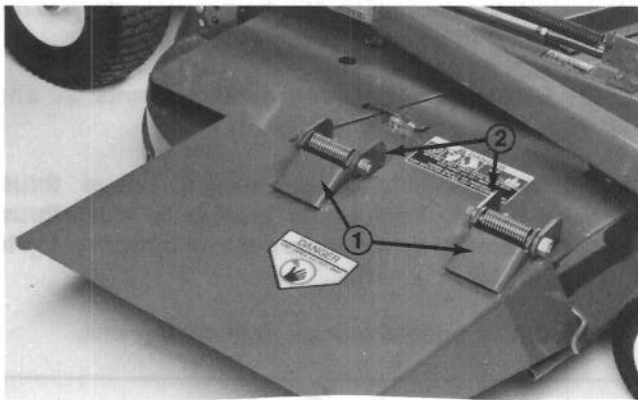
# MAINTENANCE

## ADJUST COVER LATCHES

If cutting unit covers fit loose, latch tension may be adjusted by loosening latch mounting screws, and sliding latches (slotted mounting holes in latches) to proper position.

## REPLACE GRASS DEFLECTOR

1. Remove bolts, lock nuts and springs securing deflector mounts to pivot bracket (Fig. 19).
2. To remove pivot brackets, remove carriage bolts and nuts (Fig. 19).



**Figure 19**

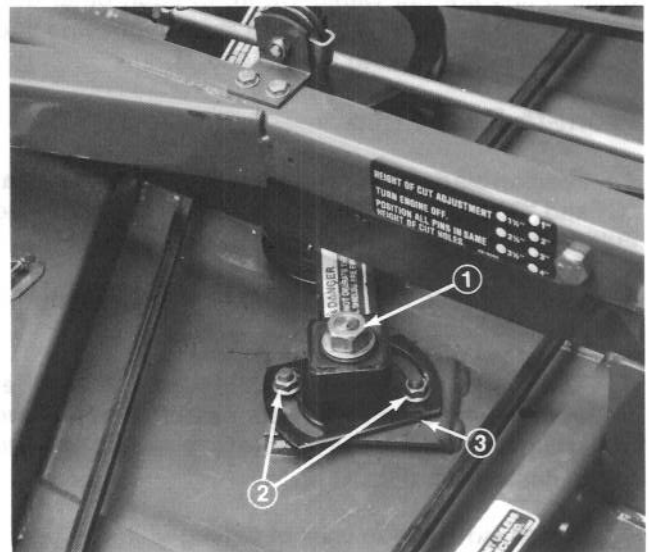
- 1 Deflector mounts                      2 Pivot brackets

3. Install pivot brackets on top of discharge opening with carriage bolts and nuts. Head of carriage bolts must be on inside of cutting unit.
4. Mounts deflector between pivot brackets. Secure with bolts, springs and lock nuts. Tighten lock nuts until they are against pivot brackets.
5. Deflector must be held firmly in full down position. Lift deflector and allow to drop to check proper tension. Correct if necessary.

## ADJUST IDLER PULLEY

The idler pulley applies force against the belt so power is transmitted to the blade pulleys. If the idler is not properly tensioned, maximum power will not be transmitted. Tension specification requires 25–30 ft. lb. (34–40.7 Nm) of torque on the large nut, which applies force against the belt. To adjust:

1. Unhook latches securing center cover to top of cutting unit. Remove cover from cutting unit.
2. Loosen two (2) nuts securing idler plate (Fig. 20). Using a socket and torque wrench, rotate the idler adjusting nut until torque specification is achieved.
3. Hold idler adjusting nut and tighten two (2) nuts so idler plate is held securely. Release the idler adjusting nut. Install cover and secure latches.



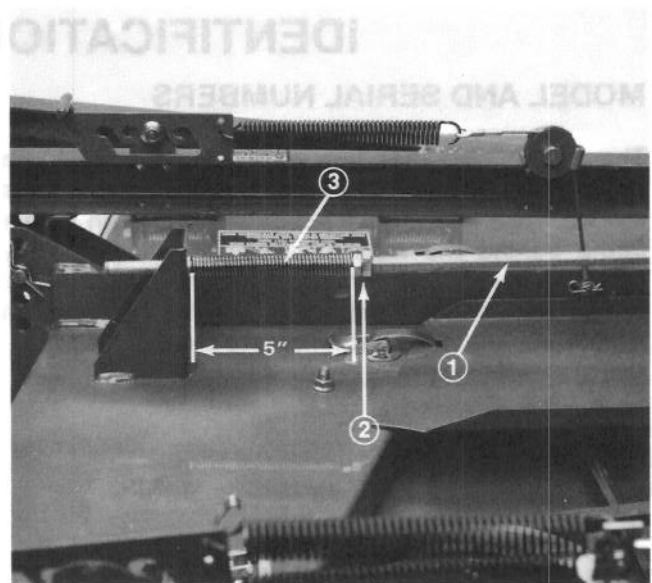
**Figure 20**

- 1 Idler adjusting nut                      3 Idler plate  
2 Nut(s)

## REPLACE DECK BELT

Squealing when belt is rotating, blades slipping when cutting grass, frayed edges, burn marks and cracks are signs of a worn belt. Replace the belt if any of these conditions are evident.

1. Park mower on a level surface. Turn PTO switch OFF, turn engine OFF, engage parking brake and disconnect spark plug wire(s).
2. Unhook latches securing covers to top of cutting unit. Remove covers.
3. Loosen jam nuts on each adjusting shaft and remove engine to deck drive belt (Fig. 21).
4. Loosen two (2) nuts securing idler plate in place and remove old belt from spindle pulleys (Fig. 20).
5. Install new belt around spindle pulleys and idler pulley.
6. Tighten jam nuts on adjusting shafts until springs are compressed to a length of 5 in. measured between bracket and jam nuts (Fig. 21).
7. Reinstall covers and secure latches.



**Figure 21**

- |   |                 |   |        |
|---|-----------------|---|--------|
| 1 | Adjusting shaft | 3 | Spring |
| 2 | Jam nuts        |   |        |

# IDENTIFICATION AND ORDERING

## MODEL AND SERIAL NUMBERS

The cutting deck has two identification numbers: a model number and a serial number. The two numbers are stamped into a plate which is located on carrier frame behind the right front castor wheel. In any correspondence concerning the mower, supply the model and serial numbers to assure that correct information and replacement parts are obtained.

To order replacement parts from an authorized TORO Distributor, supply the following information:

1. Model and serial numbers of the machine.
2. Part number, description and quantity of parts desired.

**Note:** Do not order by reference number if a parts catalog is being used; use the part number.

## MAINTENANCE CHART

Date	Hours Used	Lubrication						

## MAINTENANCE CHART

[illegible]

