



PART NO. 92-2827

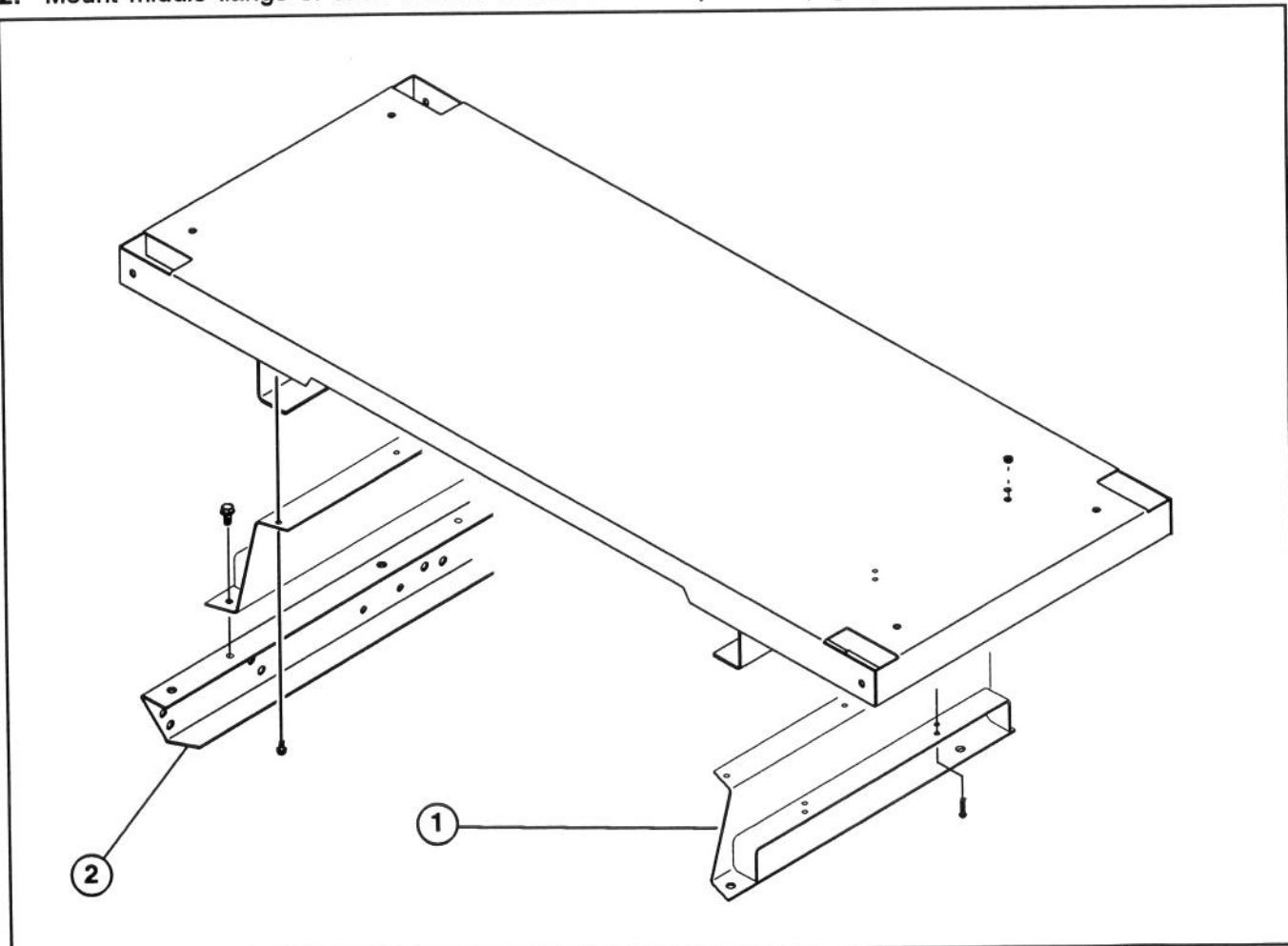
INSTALLATION  
INSTRUCTIONS
**1/3 AREA FLATBED MOUNTING KIT**  
**For Workman 3000 Series**
*Helping you put quality into play.™*

**NOTE:** If there is a 2/3 bed installed on vehicle, raise it and place safety support on extended lift cylinder to hold it up.

1. If 1/3 Area Flatbed is mounted to vehicle, remove it and remove rubber cushions and/or spacers secured to bottom of it. Also, remove channel hold down brackets secured to flatbed or vehicle frame. Discard parts but retain (8) 10-24 truss head screws and locknuts, as they will be required for installation of kit.
2. Mount middle flange of each channel to flatbed

with (4) 10-24 truss head screws and locknuts (Fig. 1). Channels to be positioned as shown in figure 1.

3. Using top flange of each channel as a template locate, mark and drill (3) .221 dia. holes in bottom of bed.
4. Secure top of each channel to bed with (3) 1/4-20 x 3/4" lg. flange head capscrews (Fig. 1).
5. Place bed on vehicle frame channels aligning mounting holes. Secure each bed channel to vehicle frame channels with (2) 3/8-16 x 3/4" lg. flange head capscrews (Fig. 1).



**Figure 1**  
 1. Channel  
 2. Vehicle frame