

TORO®

PART NO. 92-2827

**INSTALLATION
INSTRUCTIONS****1/3 AREA FLATBED MOUNTING KIT
For Workman 3000 Series***Helping you put quality into play.™*

NOTE: If there is a 2/3 bed installed on vehicle, raise it and place safety support on extended lift cylinder to hold it up.

1. If 1/3 Area Flatbed is mounted to vehicle, remove it and remove rubber cushions and/or spacers secured to bottom of it. Also, remove channel hold down brackets secured to flatbed or vehicle frame. Discard parts but retain (8) 10-24 truss head screws and locknuts, as they will be required for installation of kit.

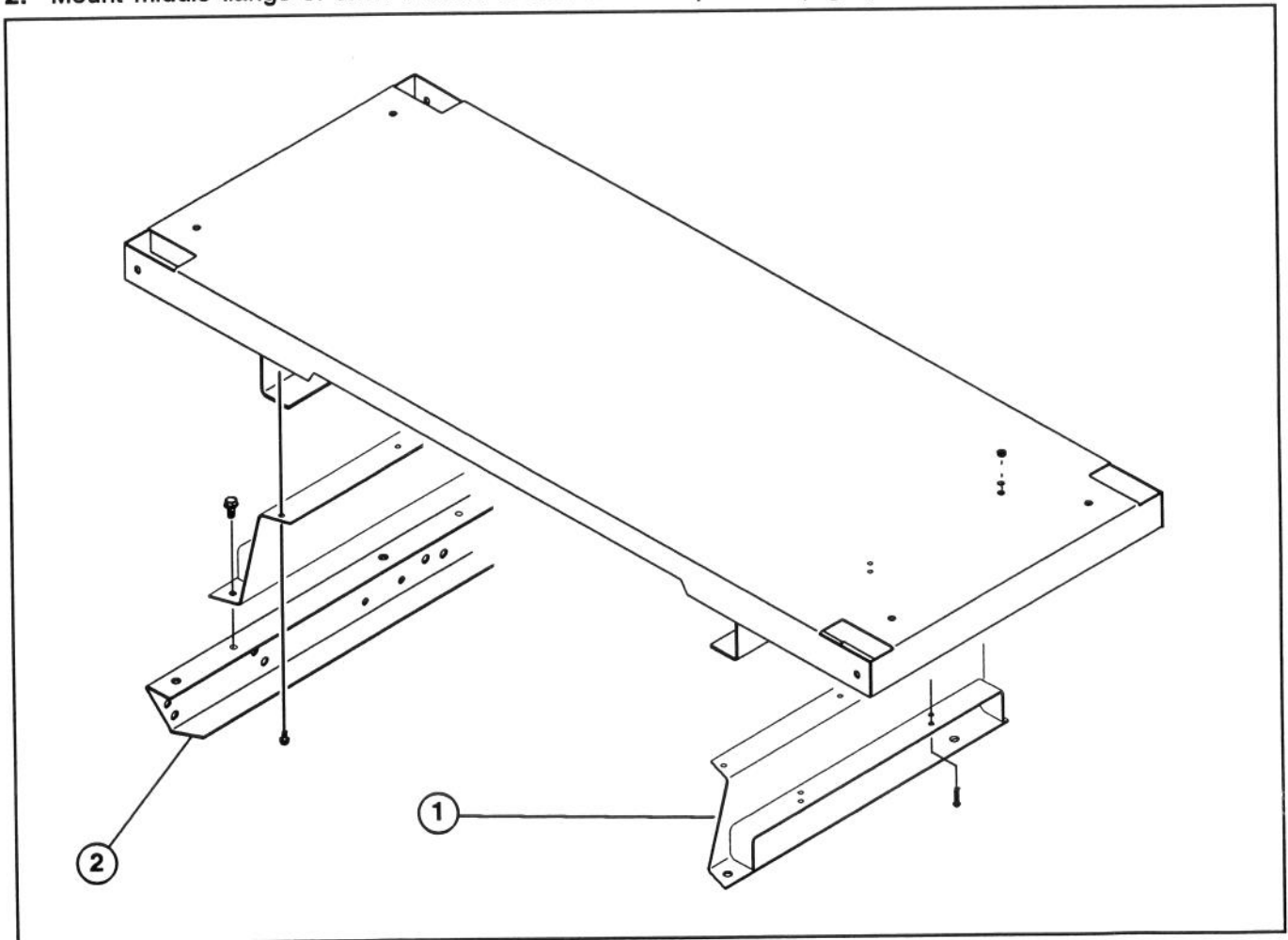
2. Mount middle flange of each channel to flatbed

with (4) 10-24 truss head screws and locknuts (Fig. 1). Channels to be positioned as shown in figure 1.

3. Using top flange of each channel as a template locate, mark and drill (3) .221 dia. holes in bottom of bed.

4. Secure top of each channel to bed with (3) 1/4-20 x 3/4" lg. flange head capscrews (Fig. 1).

5. Place bed on vehicle frame channels aligning mounting holes. Secure each bed channel to vehicle frame channels with (2) 3/8-16 x 3/4" lg. flange head capscrews (Fig. 1).

**Figure 1**

- 1. Channel
- 2. Vehicle frame