



**Count on it.**

**Parts Catalog**

**62in Blower Kit**

**Groundsmaster® 200/3280-D/3320 Series  
Side Discharge Mowers**

**Model No. 30506—Serial No. 315000001 and Up**



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# List of Abbreviations

**AR:** as required

**ASM:** assembly

**BBC:** blade brake control

**BHTF:** button head thread forming

**CARR:** carriage

**CCW:** counter clockwise

**CW:** clockwise

**DEG:** degrees

**DPA:** Dual Point Adjustment

**ECM:** electronic control module

**EXT:** external

**FH:** flat head

**GA:** gauge

**HD:** heavy-duty

**HF:** hex flange

**HH:** hex head

**HHF:** hex head flange

**HHFTF:** hex head flange thread forming

**HJ:** hex jam

**HLH:** hex lag head

**HOC:** height-of-cut

**HP:** high pressure

**HSBH:** hex socket button head

**HSFH:** hex socket flat head

**HSH:** hex socket head

**HWH:** hex washer head

**HWHTF:** hex washer head thread forming

**HYD:** hydraulic

**LH:** left hand

**LP:** low pressure

**LPG:** Liquefied Petroleum Gas

**NI:** nylon insert

**NPTF:** national pipe thread fine

**PFH:** phillips flat head

**PPH:** phillips pan head

**PPHTF:** phillips pan head thread forming

**PRH:** phillips round head

**PTH:** phillips truss head

**PTO:** power-take-off

**RH:** right hand

**ROPS:** roll-over protection system

**RRB:** rear roller brush

**SFH:** slotted fillister head

**SHH:** slotted hex head

**SHWH:** slotted hex washer head

**SPH:** slotted pan head

**SQH:** square head

**SRH:** slotted round head

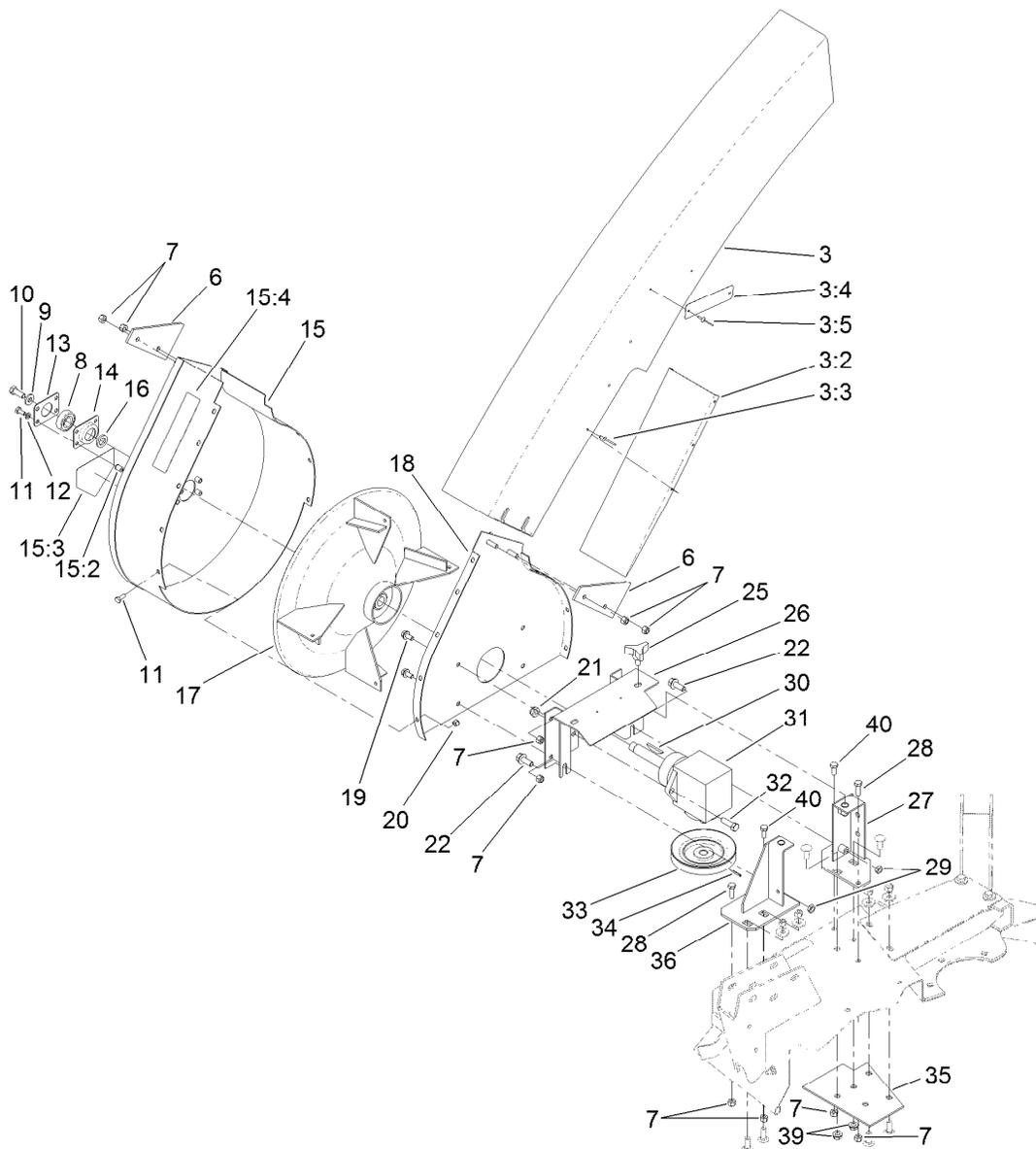
**STD:** standard

**TAP:** self tapping

**TTH:** torx truss head

# Contents

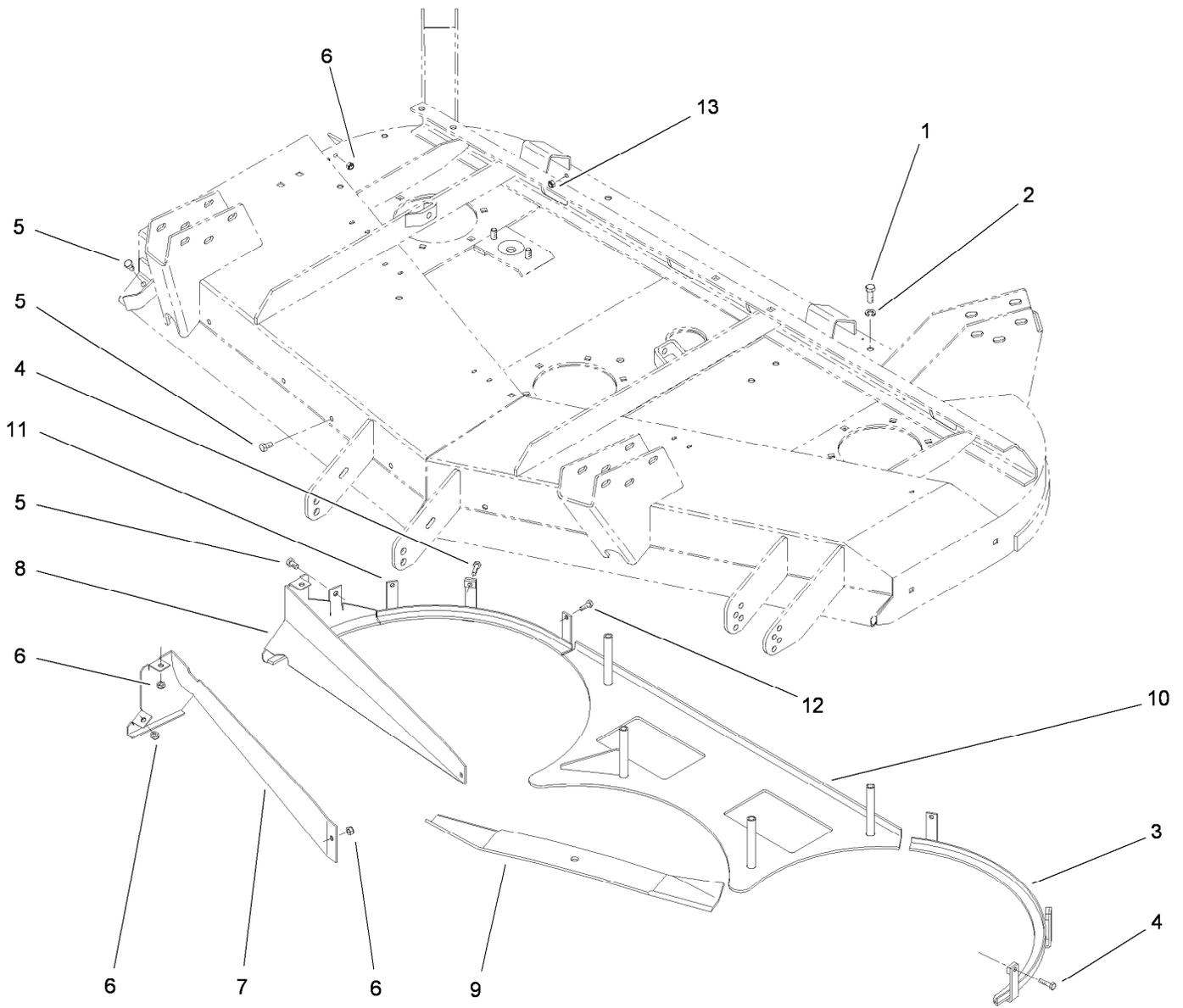
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## Blower Housing and Mount Assembly

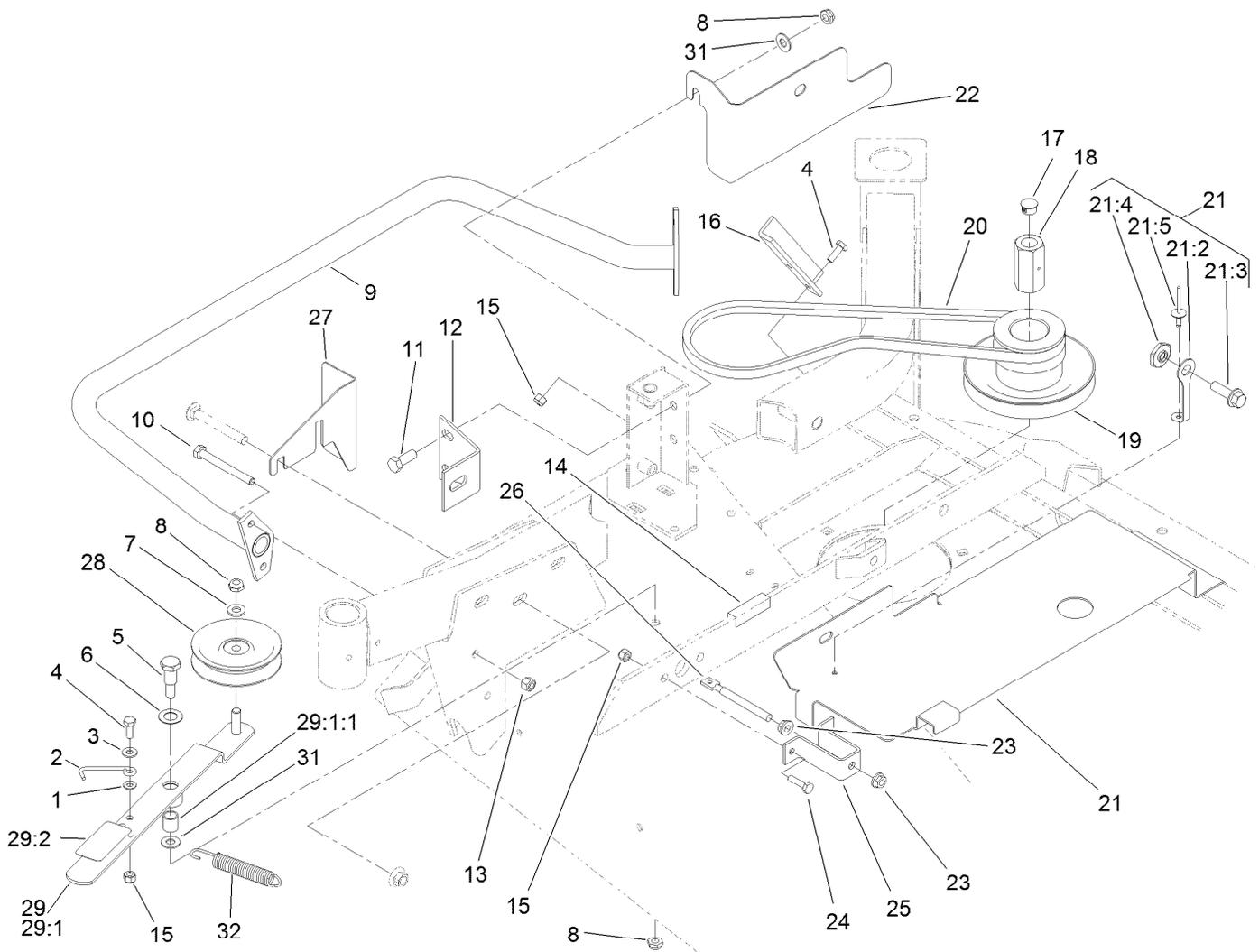
Ref.	Part Number	Qty.	Description
3	80-3720	1	Chute ASM
3:2	77-6730-03	1	Deflector-Chute
3:3	3290-409	6	Rivet
3:4	107-2926	2	Decal-Plate, Warning
3:5	3290-271	4	Rivet-Pop
6	43-0960-03	2	Bracket-Chute
7	3296-29	11	Nut-Lock, NI
8	38-7820	1	Bearing-Ball
9	43-0940	1	Spacer
10	3235-22	1	Screw-HH, Lock
11	321-3	13	Screw-HH
12	3253-3	4	Washer-Lock
13	63-9700-03	1	Plate-Cover
14	37-6730	1	Cup-Bearing
15	13-0269	1	Blower Housing ASM
15:2	32117-2	4	Insert-Threaded
15:3	106-6753	1	Decal-Danger, Ce
15:4	93-7301	1	Decal-Warning
16	63-9710	1	Spacer-Bearing
17	56-4780-03	1	Impeller ASM

Ref.	Part Number	Qty.	Description
18	77-5820-03	1	Mounting Plate ASM
19	3234-14	4	Screw-HHF
20	3296-42	9	Nut-Lock, NI
21	3296-44	2	Nut-Lock, NI
22	3234-11	2	Screw-HHF
25	62-6520	2	Knob
26	99-5187-03	1	Mount-Blower ASM
27	77-5560	1	Bracket-LH
28	322-5	2	Screw-HH
29	3218-3	2	Nut-Jam
30	3257-40	1	Key
31	53-4530-03	1	Gear Box ASM
32	323-7	2	Screw-HH
33	56-4810-03	1	Pulley ASM
34	32121-8	1	Pin-Roll, Slotted
35	99-5159-03	1	Plate-Reinforcement
36	99-5177	1	RH Bracket ASM
39	3290-357	4	Nut-HHF, Whiz
40	322-3	2	Screw-HH



## Shelf and Deflector Assembly

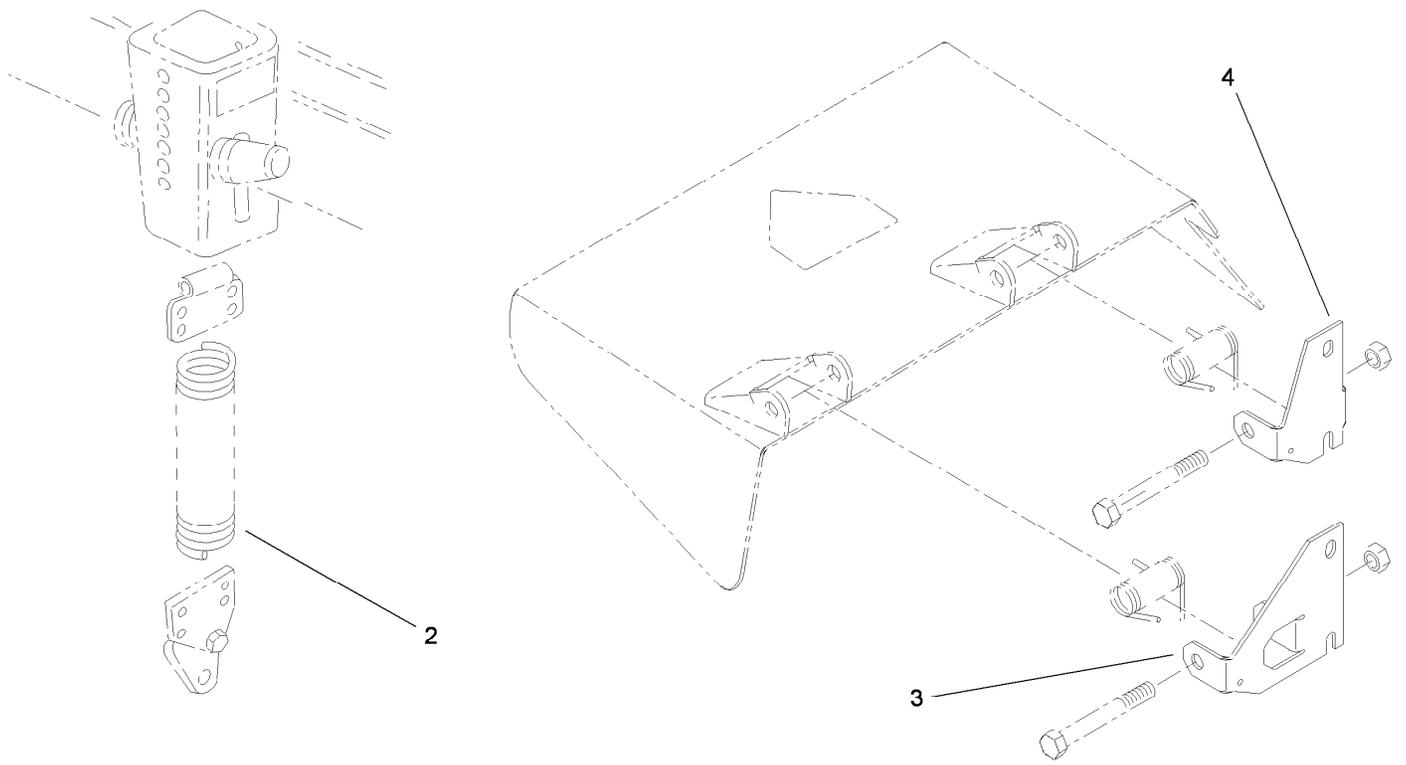
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	323-6	4	Screw-HH
2	3253-21	4	Washer-Lock
3	77-5930-01	1	LH Shelf ASM
4	321-6	3	Screw-HH
5	322-2	5	Screw-HH
6	3296-29	6	Nut-Lock, NI
7	77-5740-01	1	Deflector-Front ASM
8	77-5670-01	1	Deflector-Rear ASM
9	77-6710-03	3	Blade (21.5In)
10	77-5640-01	1	Rear Shelf ASM
11	77-5850-01	1	Shelf-Bottom, RH ASM
12	321-4	3	Screw-HH
13	3296-42	6	Nut-Lock, NI



## Pulley and Bumper Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	3290-451	1	Washer-Belleville	20	80-3590	1	V-Belt
2	99-5183	1	Hook	21	131-6106	1	Belt Cover ASM
3	3256-22	1	Washer-Flat	21:2	117-8339	1	Lanyard-3 Inch
4	321-4	3	Screw-HH	21:3	3234-24	1	Screw-HHF
5	80-3250	1	Screw-Pivot	21:4	117-8347	1	Nut-Shoulder
6	257-10	1	Washer-Thrust	21:5	114439	1	Rivet-Pop
7	3256-38	1	Washer-Flat	22	131-6089-03	1	Guard-Belt
8	3296-59	4	Nut-Lock, NI	23	32128-20	2	Nut-HF
9	99-5166-03	1	Bumper ASM	24	321-6	2	Screw-HH
10	322-14	4	Screw-HH	25	99-5165-01	1	Bracket-Spring
11	323-6	2	Screw-HH	26	80-3560	1	Rod-Threaded
12	99-5176-03	1	Brace-Blower ASM	27	131-6091-03	1	Guard-Pulley
13	3296-29	4	Nut-Lock, NI	28	56-4920-01	1	Pulley-Idler
14	70-2040	1	Trim	29	80-3310	1	Idler Arm ASM
15	3296-42	5	Nut-Lock, NI	29:1		1	Idler Arm/Bushing ASM ●
16	80-3550-03	1	Stop-Deflector	29:1:1	256-206	1	Bushing
17	59-5310	1	Nut-Cover	29:2	93-6696	1	Decal-Warning
18	59-5190	1	Nut-Pulley	31	257-9	1	Washer-Thrust
19	77-5420-03	1	Pulley ASM	32	37-8880	1	Spring-Traction

● Not serviced separately



## Counterbalance Spring, Front and Back Pivot Bracket Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	66-8390-03	1	Spring-Extension
3	80-2810-03	1	Bracket-Pivot, Front
4	80-2820-03	1	Bracket-Pivot, Rear



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