



Form No. 3392-290 Rev A

Count on it.

Parts Catalog

DH 220 Lawn Tractor

Model No. 74596—Serial No. 315000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

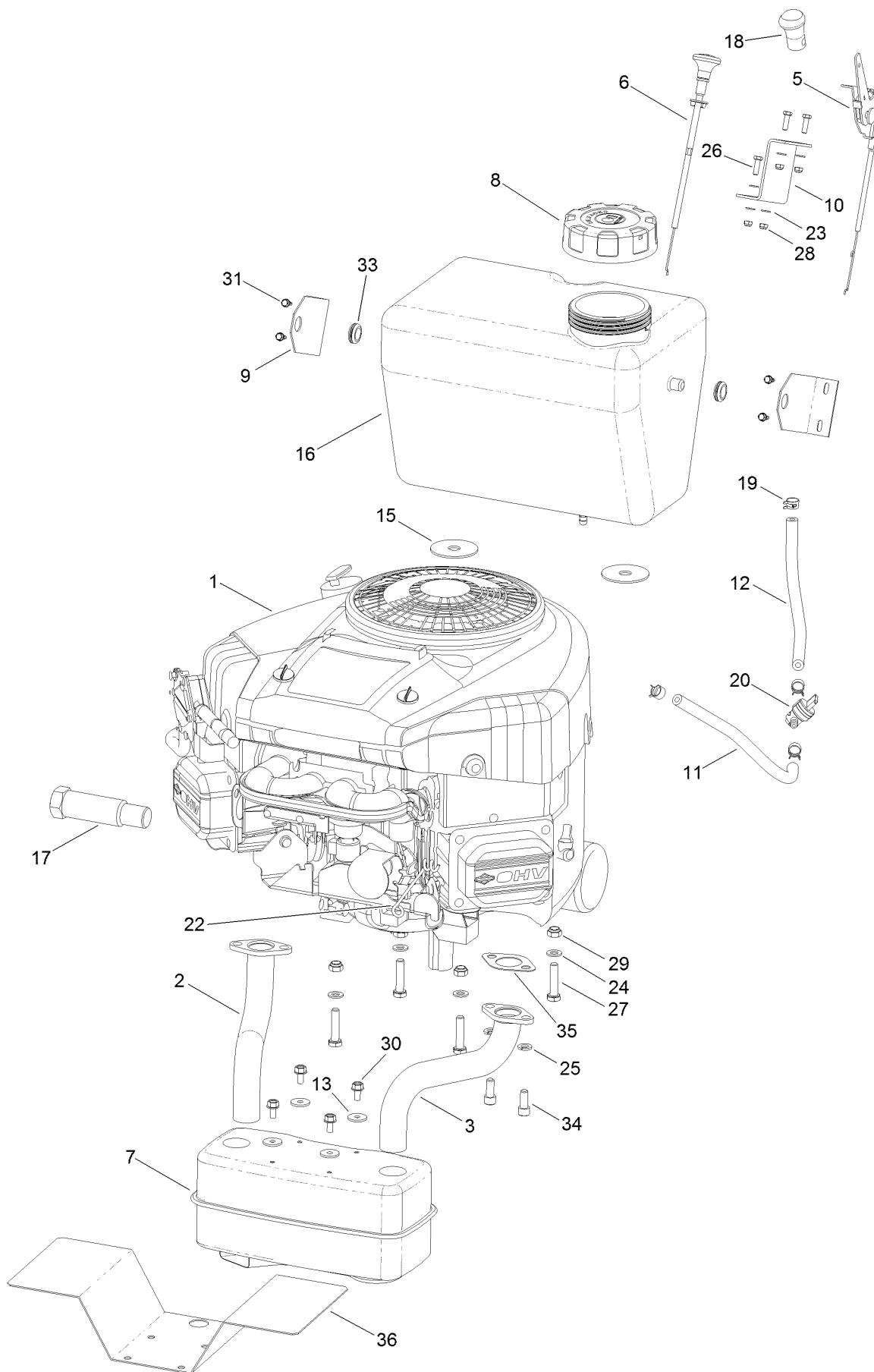
TAP: self tapping

TTH: torx truss head

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Engine and Muffler Assembly



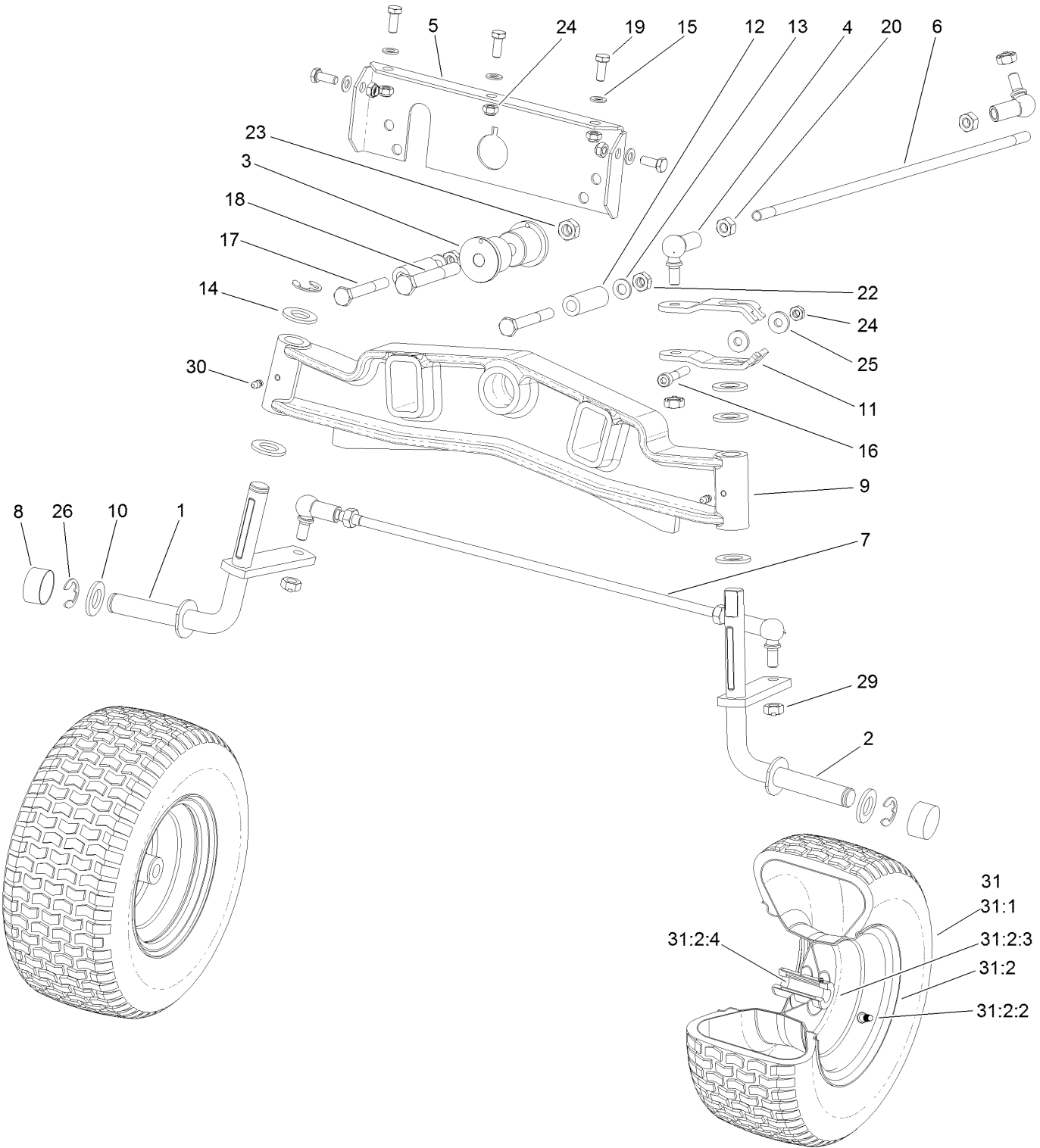
Engine and Muffler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-Briggs, 40R777-0007-B1 ●■	19	104-3212	4	Clamp-Line, Fuel
2	125-2217	1	Tube-Exhaust, RH	20	104-3224	1	Valve-Tank, Fuel
3	125-2218	1	Tube-Exhaust, LH	22	104-3156	1	Holder-Harness, Wiring
5	125-2215	1	Control-Throttle, Twin	23	52-6430	6	Washer
6	125-2216	1	Control-Choke, Twin	24	106-4756	4	Washer-Plain
7	104-3225	1	Muffler	25	104-2927	4	Washer-Spring
8	119-5354	1	Cap-Fuel	26	107-8918	4	Screw
9	125-2202	2	Bracket-Fuel, Tank	27	33114-035	4	Screw-HH
10	125-2206	1	Holder	28	87-5140	4	Nut-Lock
11	125-2212	1	Line-Fuel	29	33024-00	4	Nut-Lock, NI
12	125-2203	1	Line-Fuel	30	111-7602	4	Screw-Hhtf
13	111-7601	4	Washer-Flat	31	104-2977	4	Screw-TAP
15	119-5500	2	Washer-Rubber	33	119-5364	2	Bushing
16	119-5358	1	Tank-Fuel	34	322-3	4	Screw-HH
17	120-8755	1	Coupler-Drain, Oil	35	104-3226	2	Gasket-Exhaust
18	119-5448	1	Knob-Throttle/Choke	36	125-2195	1	Cover-Tube

● Not serviced separately

■ Obtain parts from www.briggsandstratton.com

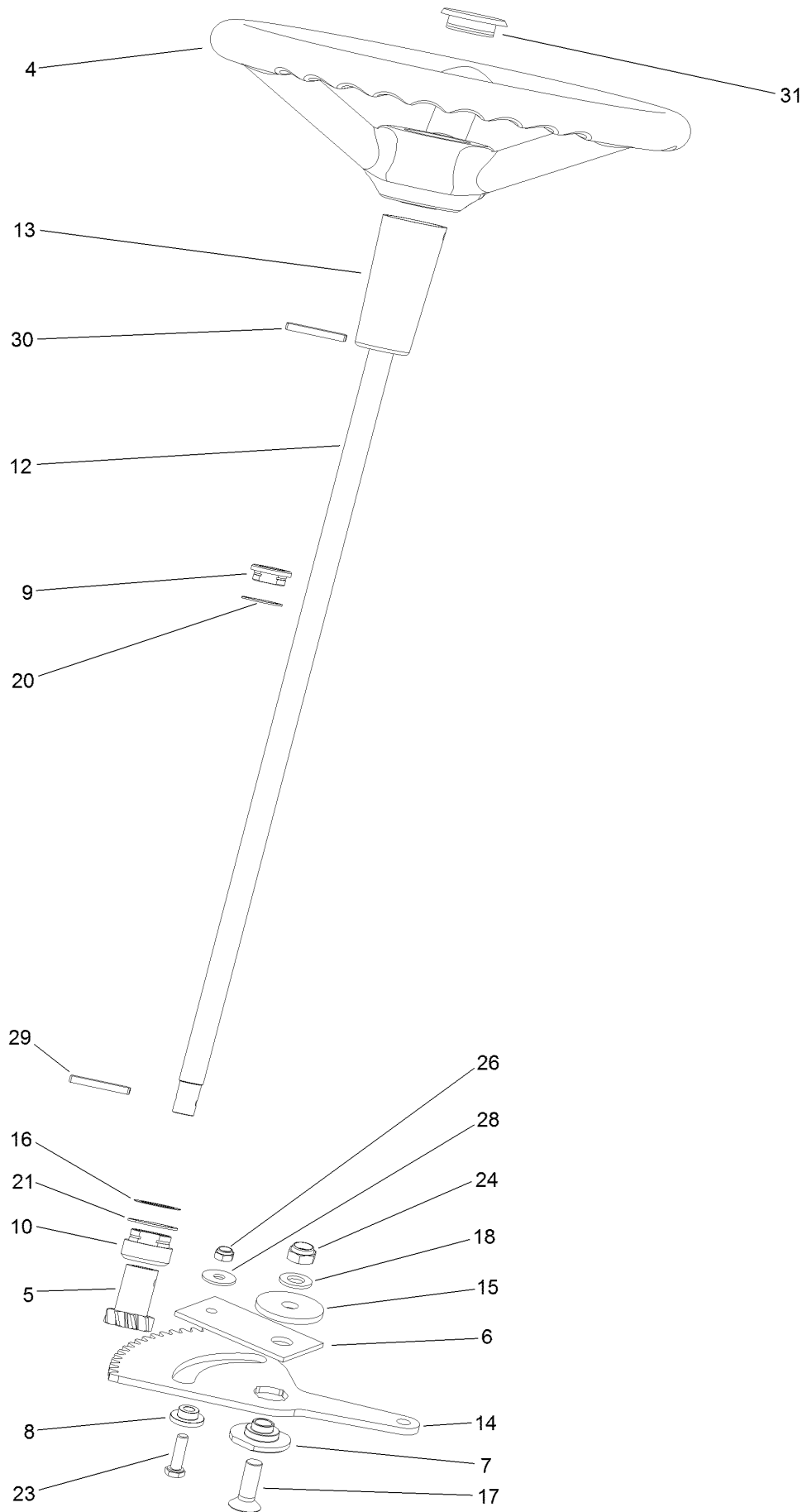
Front Axle Assembly



Front Axle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	110-9084	1	Spindle-Front, RH	18	33116-090	1	Screw-HH
2	120-8705	1	Spindle-Front, LH	19	33114-020	5	Screw-HH
3	104-2890	2	Bushing-Axle, Front	20	33015-00	4	Nut-Hex
4	104-2876	4	Joint-Ball, Angle	22	33025-00	2	Nut-Lock, NI
5	125-2219	1	Plate-Axle	23	48-9540	1	Nut-Lock, Hex NI
6	125-2223	1	Link-Drag	24	33024-00	6	Nut-Lock, NI
7	125-2222	1	Rod-Tie, Front Axle	25	106-8588	2	Washer-Flat
8	104-2857	2	Cap-Hub	26	104-2891	3	Clip-Spring
9	104-2852	1	Axle-Front	29	106-4668	4	Nut-Lock
10	120-8739	2	Washer	30	104-2904	3	Fitting-Grease
11	120-8713	2	Lever-Spindle, Steering	31	114-3240	2	Wheel ASM
12	104-2851	2	Spacer	31:1	99-2336	1	Tire
13	33095-00	2	Washer-Flat	31:2	110-9086	1	Wheel ASM
14	104-2905	5	Washer-Flat	31:2:2	106-8596	1	Valve-Tire
15	106-4756	5	Washer-Plain	31:2:3	110513	2	Bearing-Wheel
16	120-8774	1	Screw	31:2:4	127-6232	1	Spacer-Wheel
17	33115-080	2	Screw-HH				

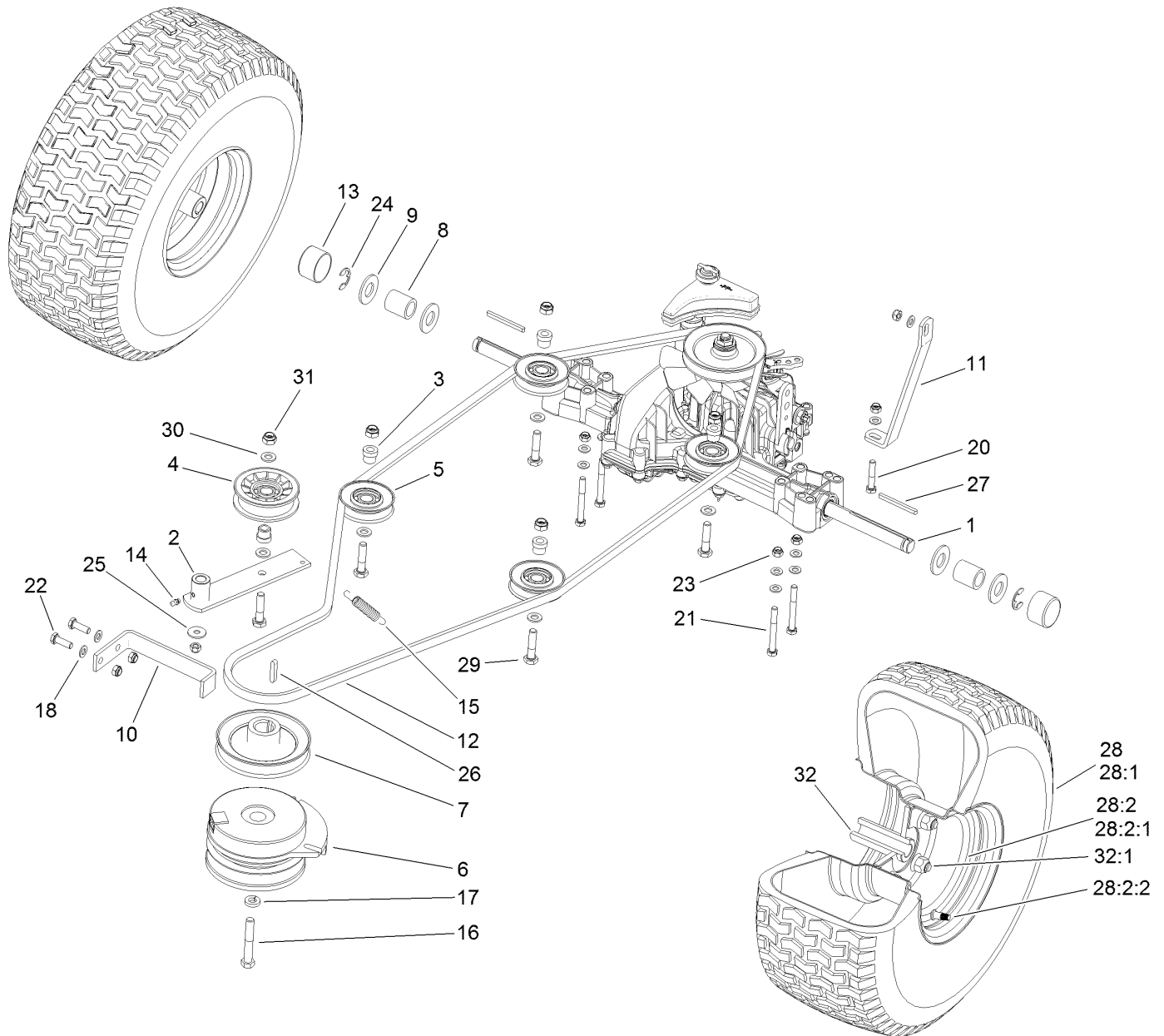
Steering Assembly



Steering Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	125-2237	1	Wheel-Steering	17	125-2232	1	Screw
5	125-2231	1	Pinion-Steering	18	104-3124	1	Washer-Flat
6	125-2225	1	Plate-Steering	20	125-2236	1	Ring-Locking
7	125-2230	1	Pivot-Steering	21	125-2234	1	Ring-Locking
8	125-2226	1	Bushing-Sector	23	33114-030	1	Screw-HH
9	125-2224	2	Bearing	24	33016-00	1	Nut-Hex
10	125-2227	1	Bushing-Pinion	26	33024-00	1	Nut-Lock, NI
12	125-2228	1	Shaft-Steering	28	104-2946	1	Washer-Plain
13	125-2238	1	Cover	29	125-2233	1	Pin-Spiral
14	119-5374	1	Gear-Sector	30	119-5377	1	Pin-Spirol
15	108-8892	1	Washer	31	111-8266	1	Cap-Wheel, Steering
16	125-2235	1	Washer				

Transmission Drive Assembly



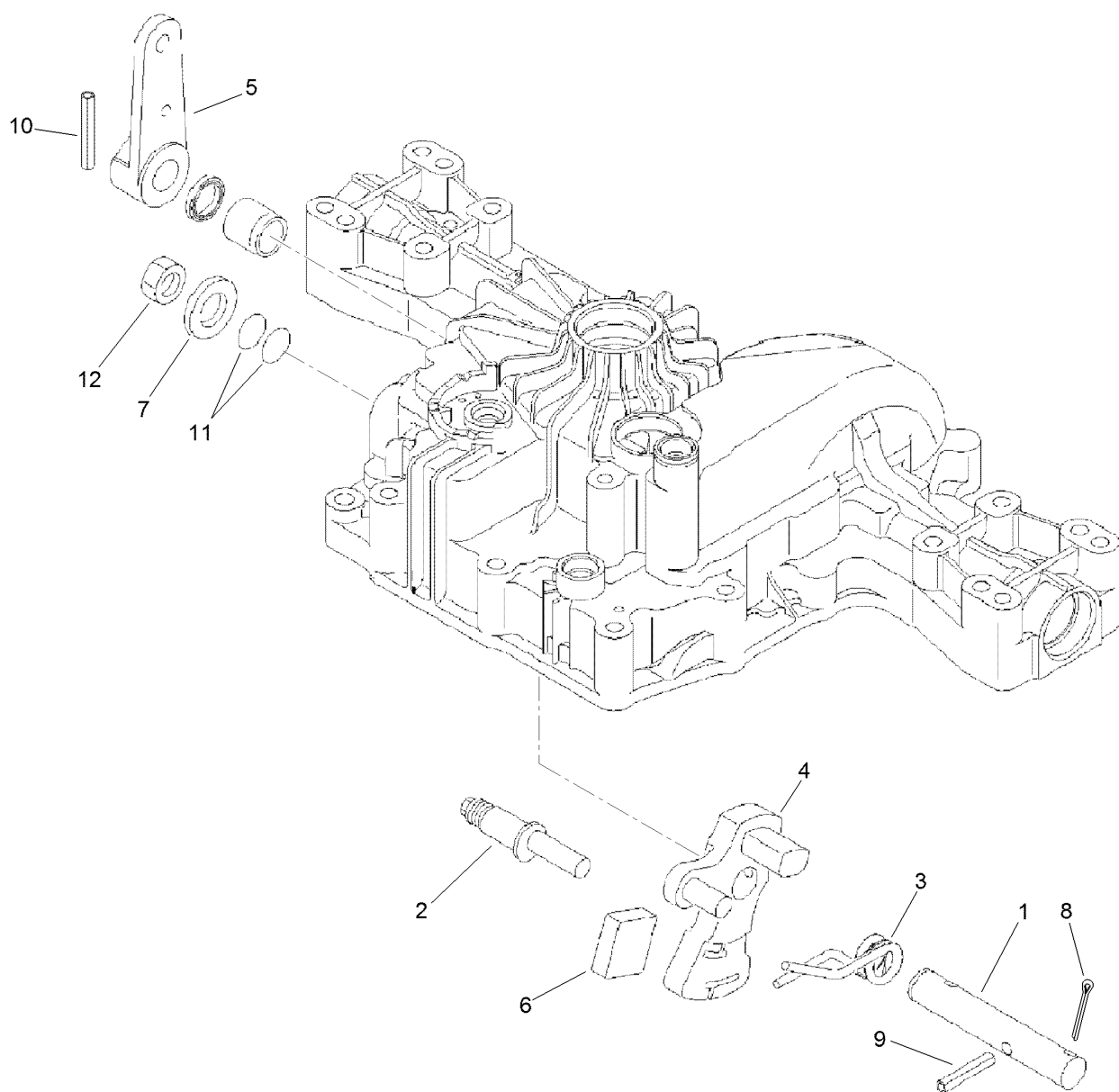
Transmission Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-3155	1	Transmission	20	33114-040	1	Screw-HH
2	125-2239	1	Arm-Idler	21	125-2242	4	Screw
3	104-2896	5	Bushing-Idler	22	33114-025	2	Screw-HH
4	104-2913	1	Pulley-Idler	23	33024-00	9	Nut-Lock, NI
5	104-2887	4	Pulley-Idler	24	104-2891	2	Clip-Spring
6	119-5501	1	Clutch-Electric	25	104-2946	1	Washer-Plain
7	104-2911	1	Pulley-Engine	26	104-2899	1	Key-Square
8	104-2895	2	Spacer-Axle	27	104-2892	2	Key-Square
9	120-8739	4	Washer	28	107-8929	2	Tire And Wheel ASM
10	125-2240	1	Retainer	28:1	99-2994	1	Tire
11	125-2241	1	Stabilizer	28:2	107-8932	1	Wheel ASM
12	125-2243	1	V-Belt, Traction	28:2:1		1	Rim ●
13	104-2857	2	Cap-Hub	28:2:2	106-8596	1	Valve-Tire
14	104-2904	1	Fitting-Grease	29	33115-040	5	Screw-HH
15	104-2897	1	Spring	30	33095-00	6	Washer-Flat
16	3212-10	1	Screw-HH	31	33023-00	5	Nut-Lock
17	93-9043	1	Washer-Spring, Belleville	32	108-8718	2	Hub-Wheel
18	106-4756	12	Washer-Plain	32:1	108-8717	4	Nut-Lug

● Not serviced separately

Control Shaft Assembly

Transmission Assembly No. 114-3155

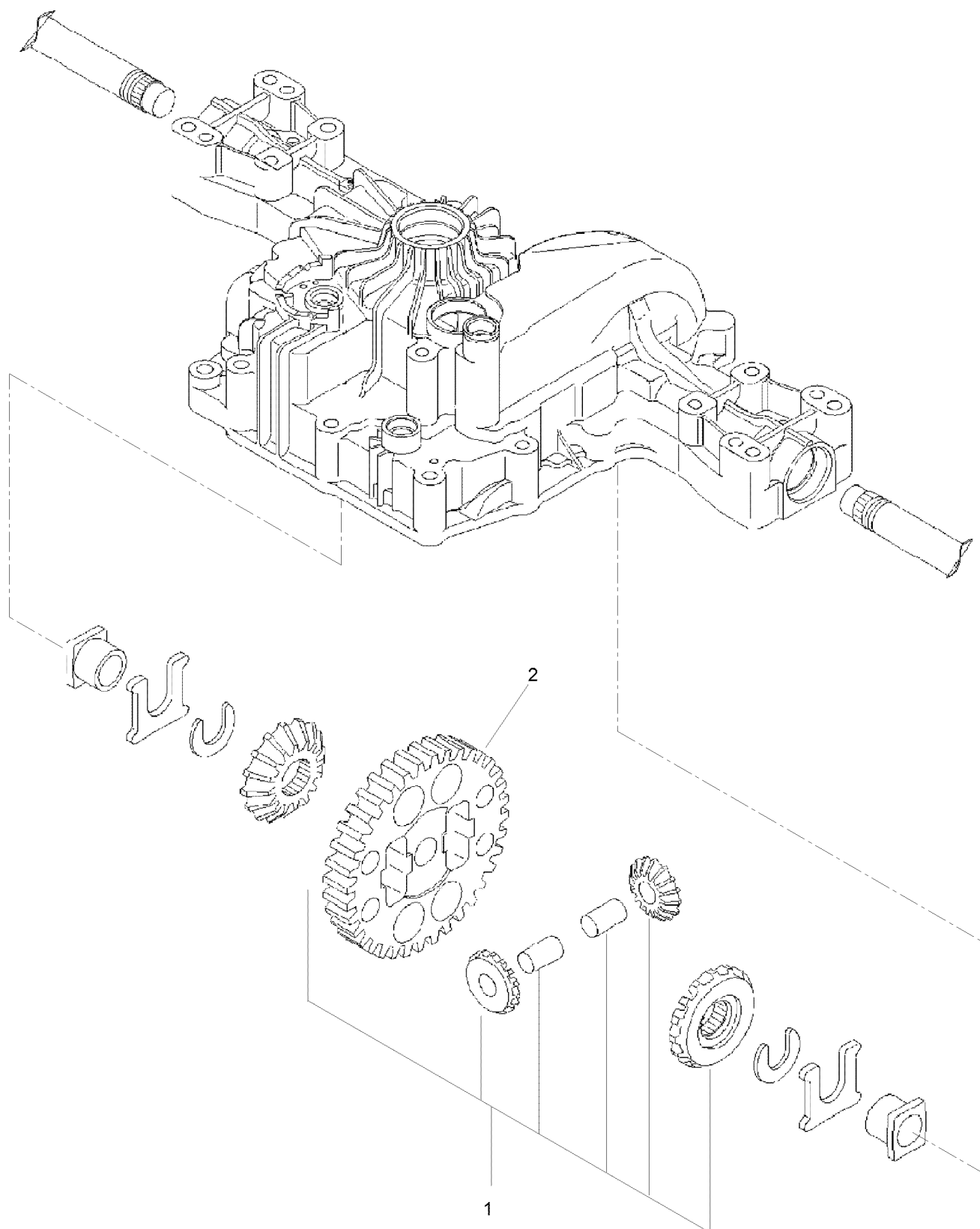


Control Shaft Assembly

Transmission Assembly No. 114-3155 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-3181	1	Shaft-Control	7	93-0417	1	Washer
2	104-3292	1	Fulcrum-Eccentricity	8	114-3182	1	Pin-Cotter
3	114-3217	1	Spring-Torsion	9	104-3297	1	Pin
4	114-3180	1	Arm-Control	10	93-0411	1	Pin-Roll
5	104-3342	1	Arm-Transaxle	11	104-3298	2	Packing
6	104-3296	1	Plate-Jerky	12	93-0420	1	Nut

Differential Gear Assembly Transmission Assembly No. 114-3155

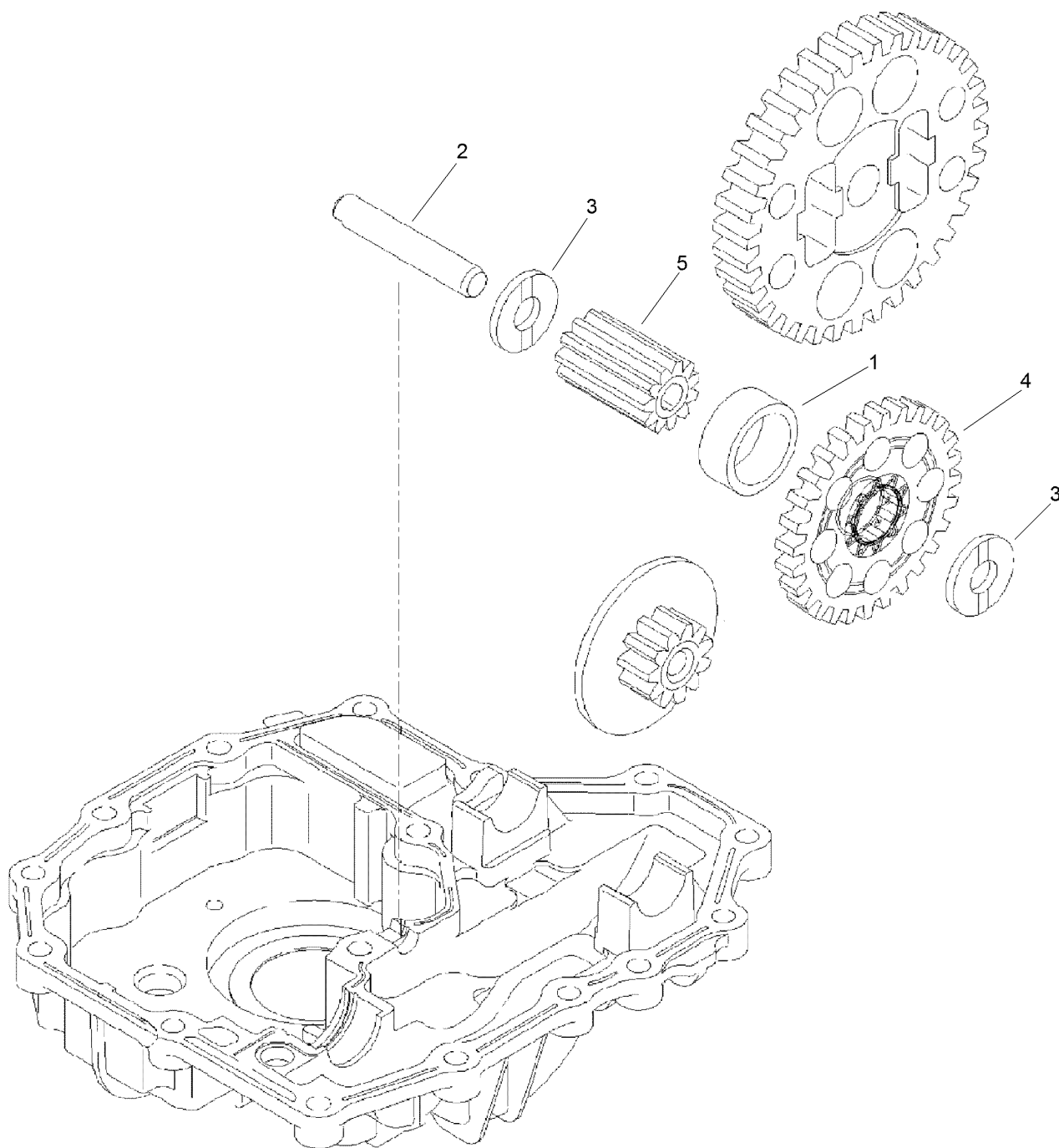


Differential Gear Assembly

Transmission Assembly No. 114-3155 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-3299	1	Differential Gear Kit
2	104-3301	1	Gear-Final

Final Pinion Assembly Transmission Assembly No. 114-3155



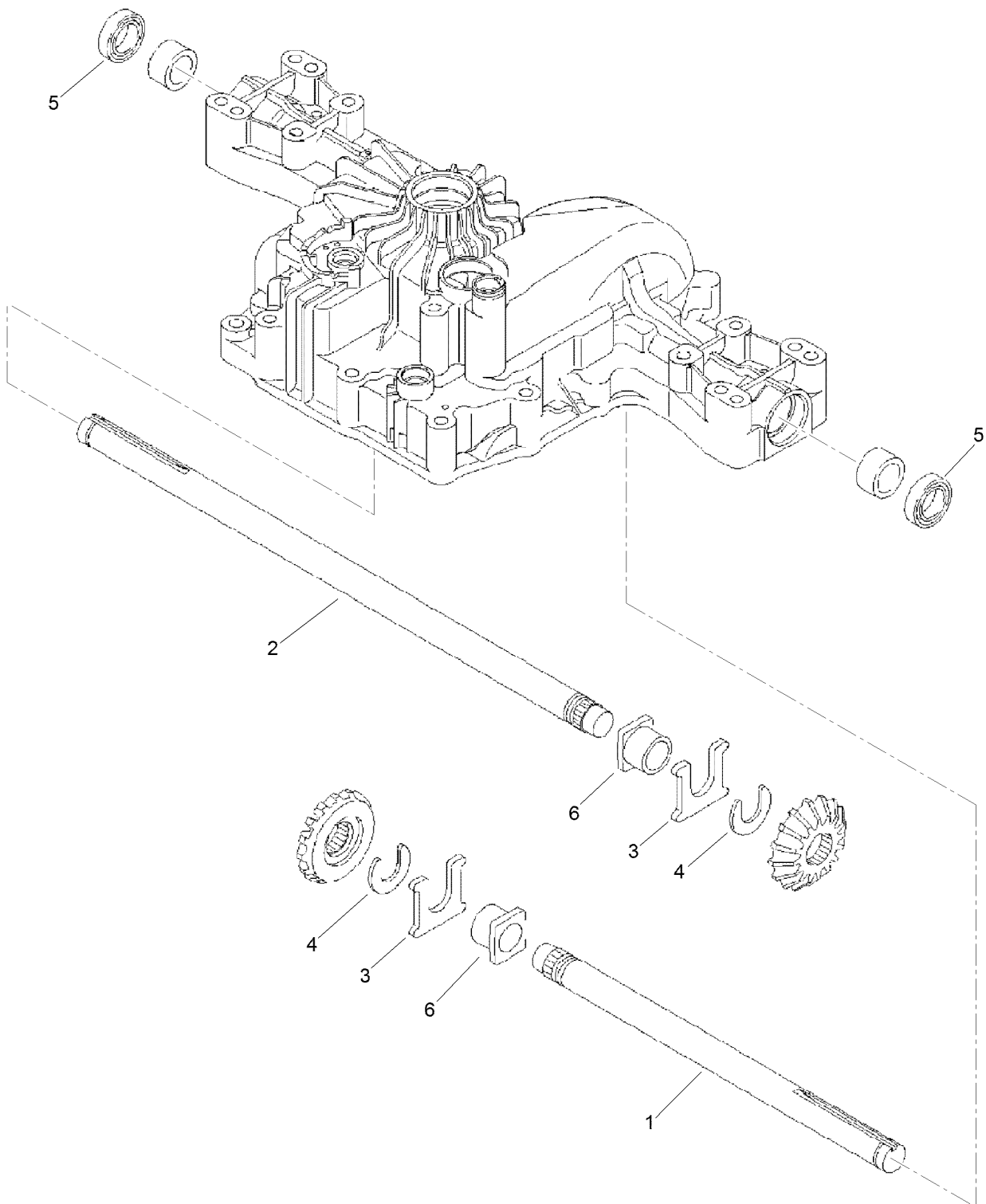
Final Pinion Assembly

Transmission Assembly No. 114-3155 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-3302	1	Collar-Pinion, Final
2	104-3303	1	Shaft-Reduction
3	104-3304	2	Washer

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	104-3305	1	Gear-Reduction
5	104-3306	1	Pinion-Final

Axle Shaft Assembly
Transmission Assembly No. 114-3155



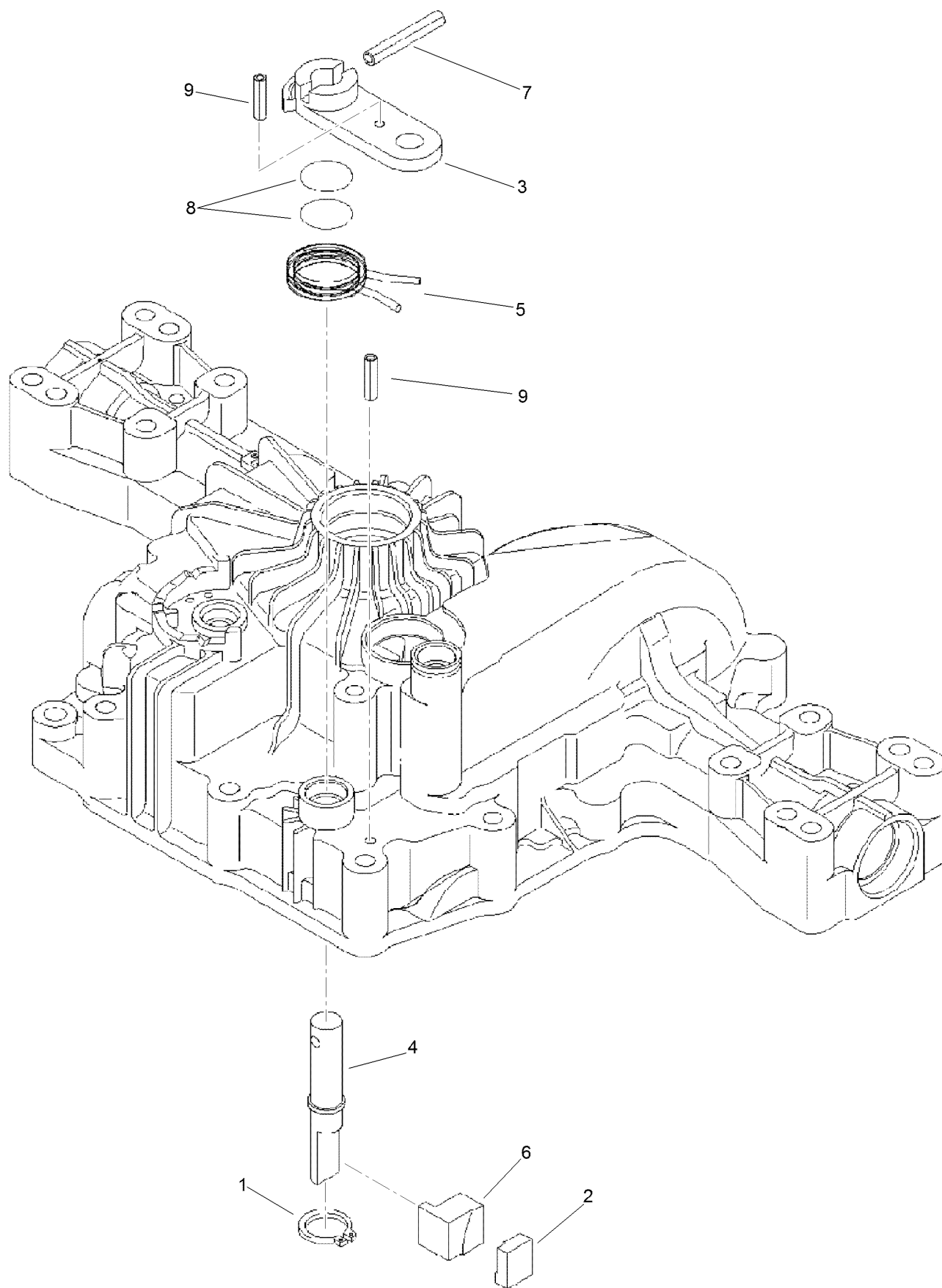
Axle Shaft Assembly

Transmission Assembly No. 114-3155 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-3307	1	Shaft-Axle, RH
2	104-3308	1	Shaft-Axle, LH
3	104-3309	2	Washer-Thrust

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	104-3310	2	Ring
5	104-3311	2	Seal
6	104-3312	2	Bushing

Brake Assembly Transmission Assembly No. 114-3155



Brake Assembly

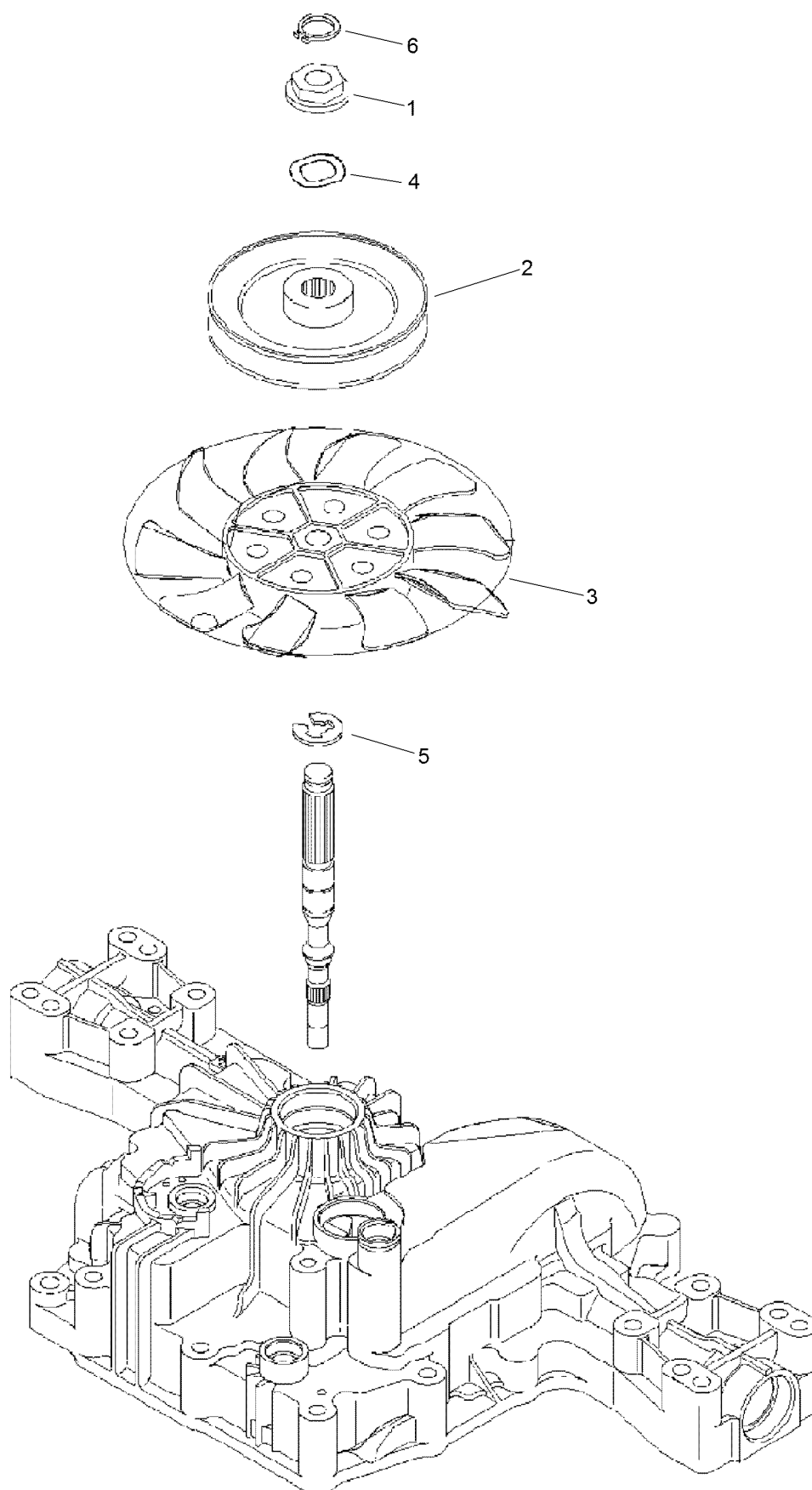
Transmission Assembly No. 114-3155 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-3313	1	Ring
2	104-3314	1	Shoe-Brake
3	104-3315	1	Arm-Brake
4	104-3316	1	Shaft-Brake
5	104-3317	1	Spring-Return, Brake

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	104-3318	1	Actuator-Brake
7	92-0767	1	Pin
8	93-0418	2	O-Ring
9	104-3319	2	Pin

Fan Pulley Assembly

Transmission Assembly No. 114-3155



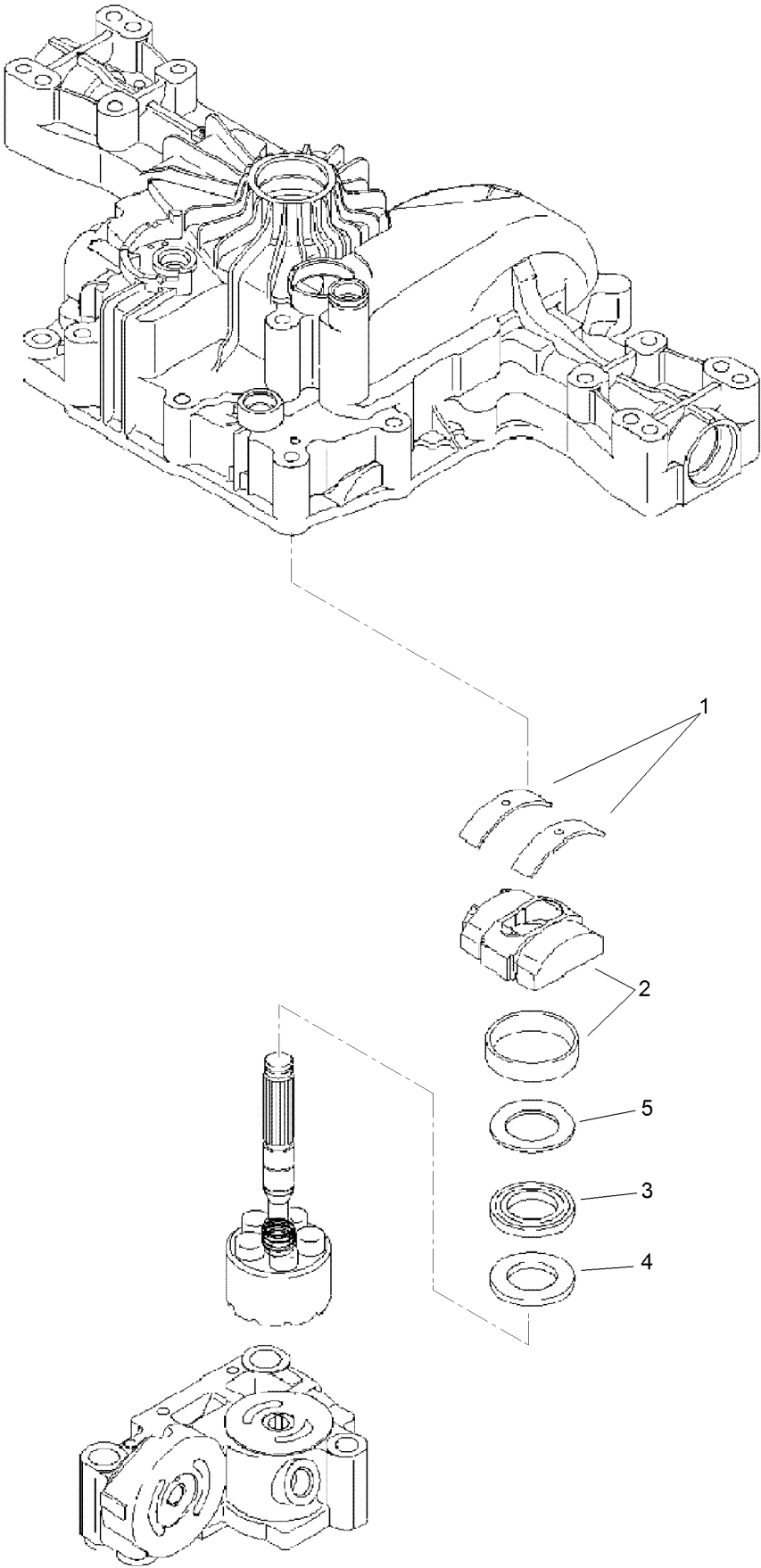
Fan Pulley Assembly

Transmission Assembly No. 114-3155 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-3320	1	Collar-Spline
2	104-3197	1	Pulley-Transmission
3	104-3199	1	Fan-Transmission

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	104-3321	1	Washer-Lock
5	93-0387	1	E-Ring
6	104-3198	1	E-Ring

Range Shift Assembly
Transmission Assembly No. 114-3155



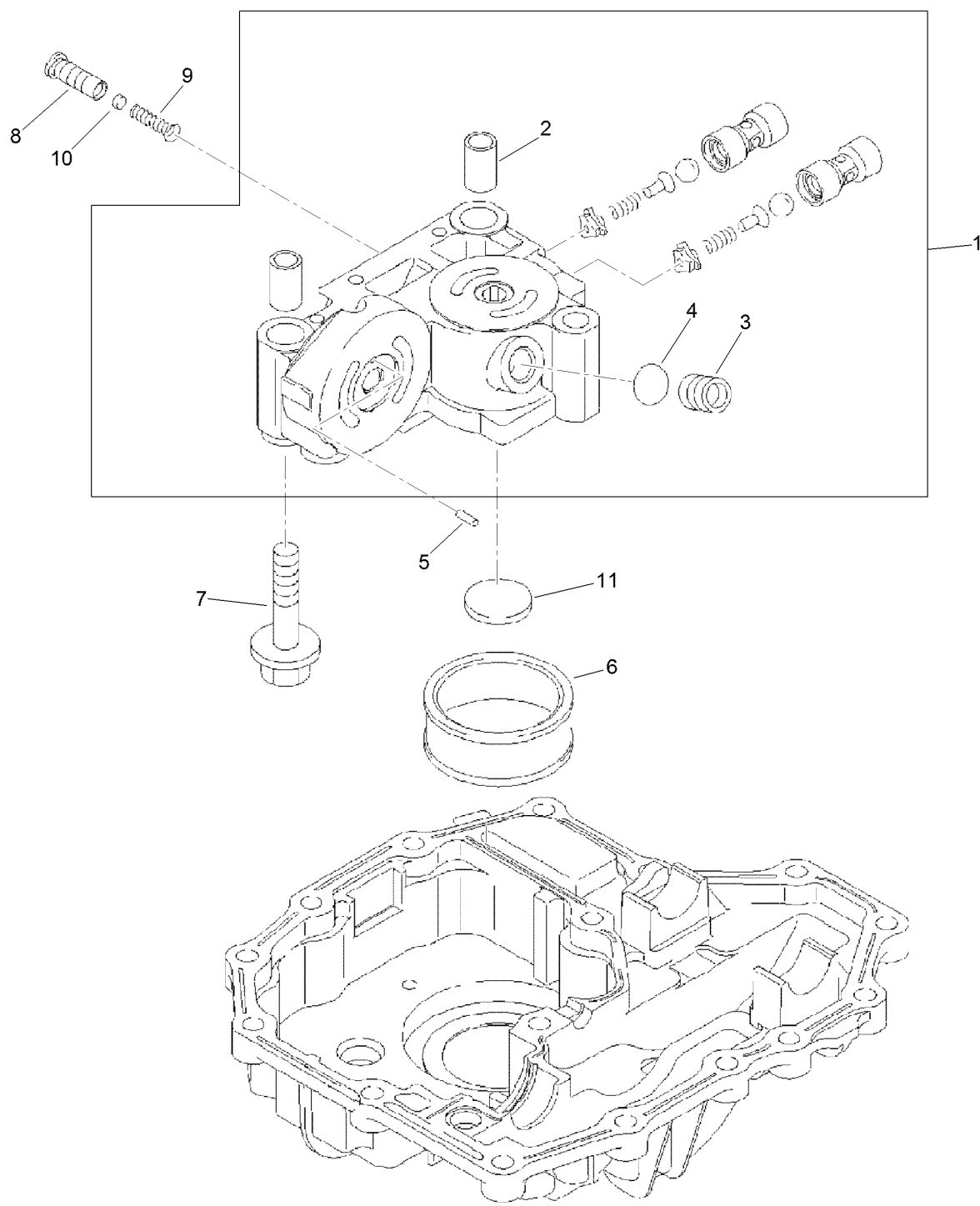
Range Shift Assembly

Transmission Assembly No. 114-3155 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-3286	2	Metal-Thrust
2	104-3287	1	Plate-Swash
3	104-3288	1	Bearing

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	104-3289	1	Plate-Thrust, A
5	104-3290	1	Plate-Thrust, B

Center Case Assembly
Transmission Assembly No. 114-3155



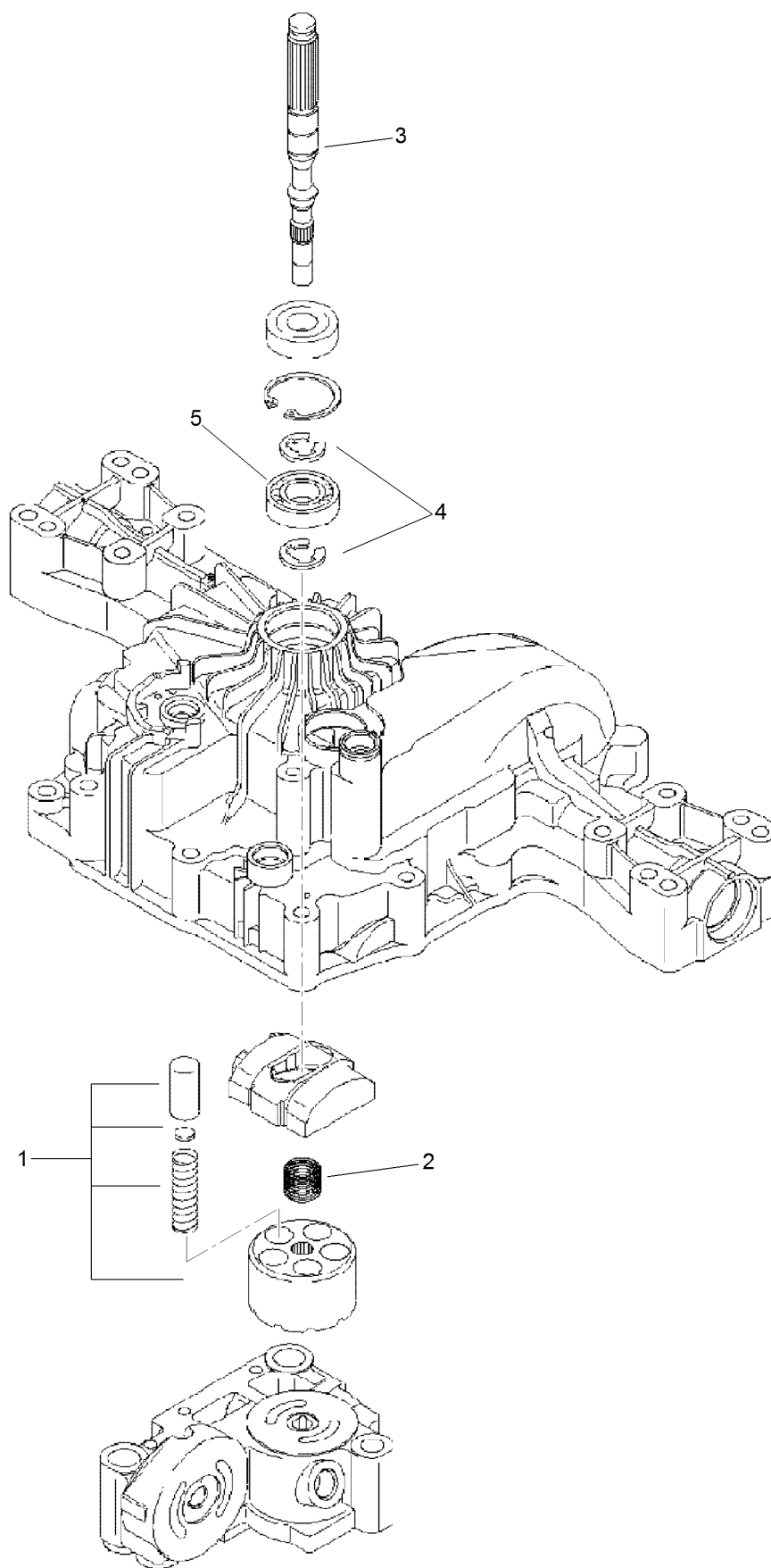
Center Case Assembly

Transmission Assembly No. 114-3155 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-3267	1	Case-Center
2	104-3268	2	Pin-Knock
3	104-3269	1	Plug
4	93-0419	1	Packing
5	104-3270	1	Pin
6	104-3271	1	Filter

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	104-3272	3	Bolt
8	104-3273	2	Valve
9	104-3274	2	Spring
10	104-3275	2	Filter
11	104-3257	1	Magnet

Pump Shaft Assembly Transmission Assembly No. 114-3155



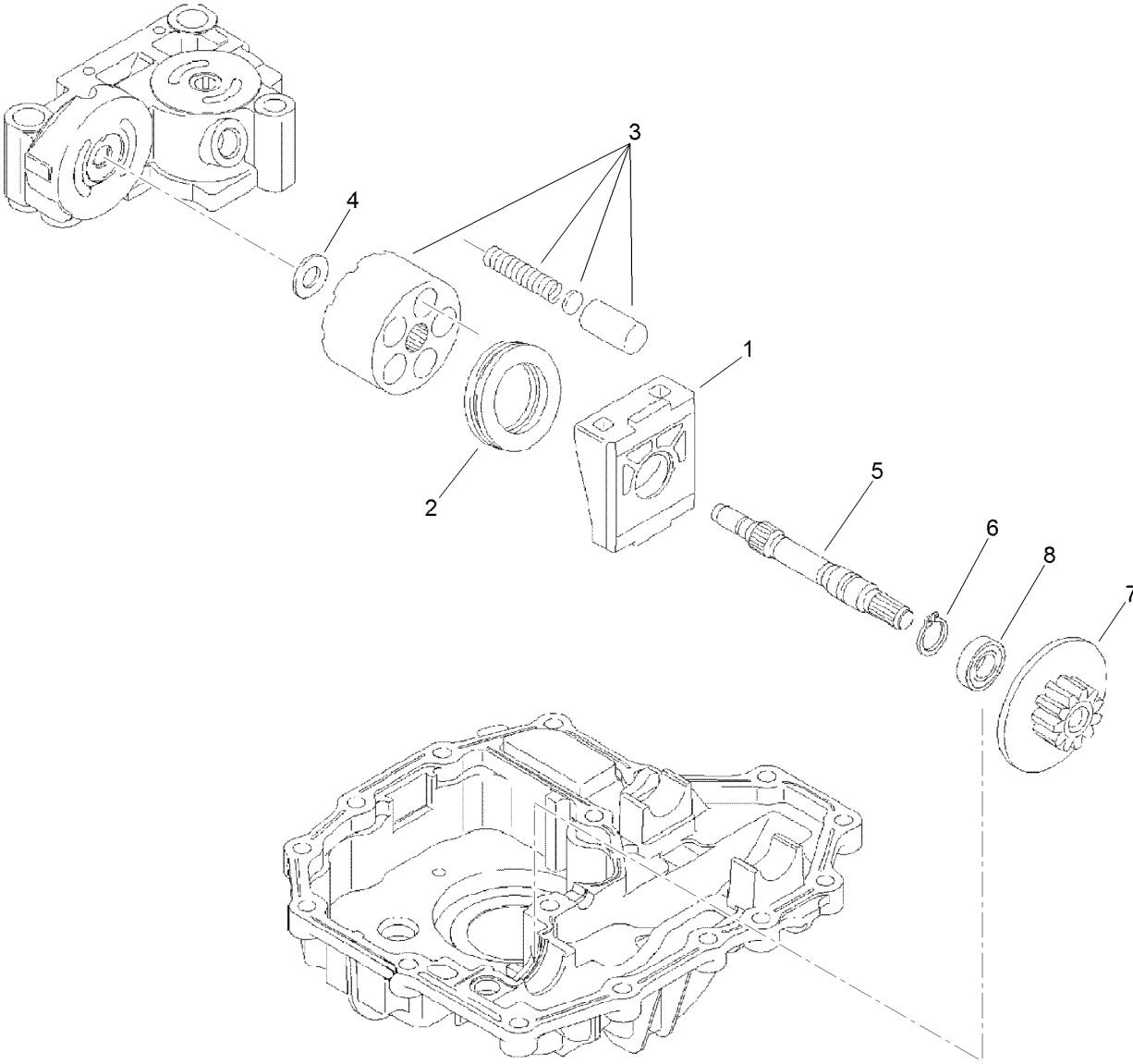
Pump Shaft Assembly

Transmission Assembly No. 114-3155 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-3276	1	Block-Cylinder
2	104-3277	1	Spring-Pump
3	104-3278	1	Shaft-Pump

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	93-0387	2	E-Ring
5	93-0374	1	Bearing-Ball

**Motor Shaft Assembly
Transmission Assembly No. 114-3155**



Motor Shaft Assembly

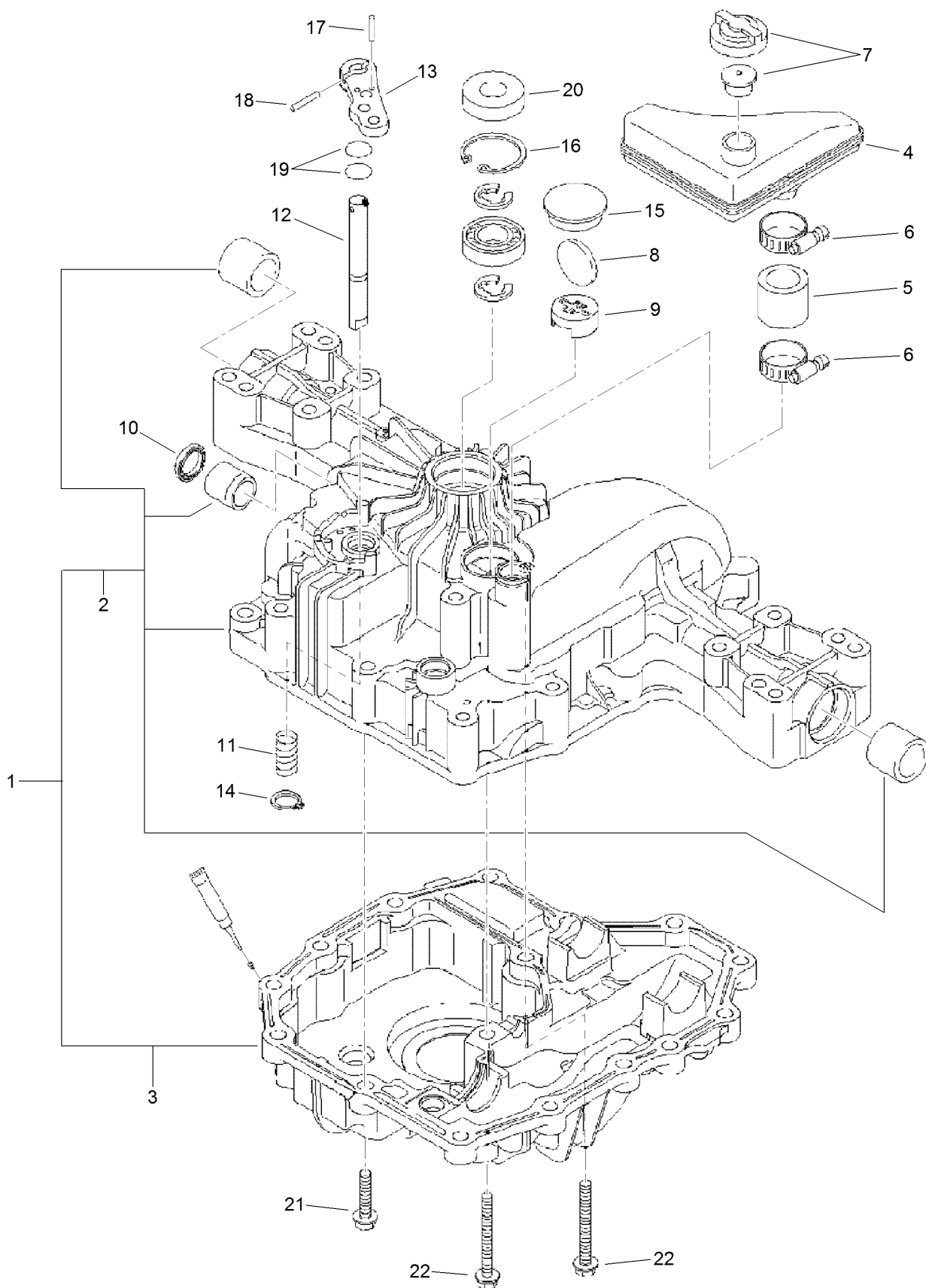
Transmission Assembly No. 114-3155 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-3279	1	Housing
2	104-3280	1	Bearing
3	104-3281	1	Block-Cylinder
4	104-3282	1	Washer

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	104-3283	1	Shaft-Motor
6	93-0373	1	Ring-Snap
7	104-3284	1	Motor-Gear
8	104-3285	1	Bearing

Transaxle Case Assembly

Transmission Assembly No. 114-3155

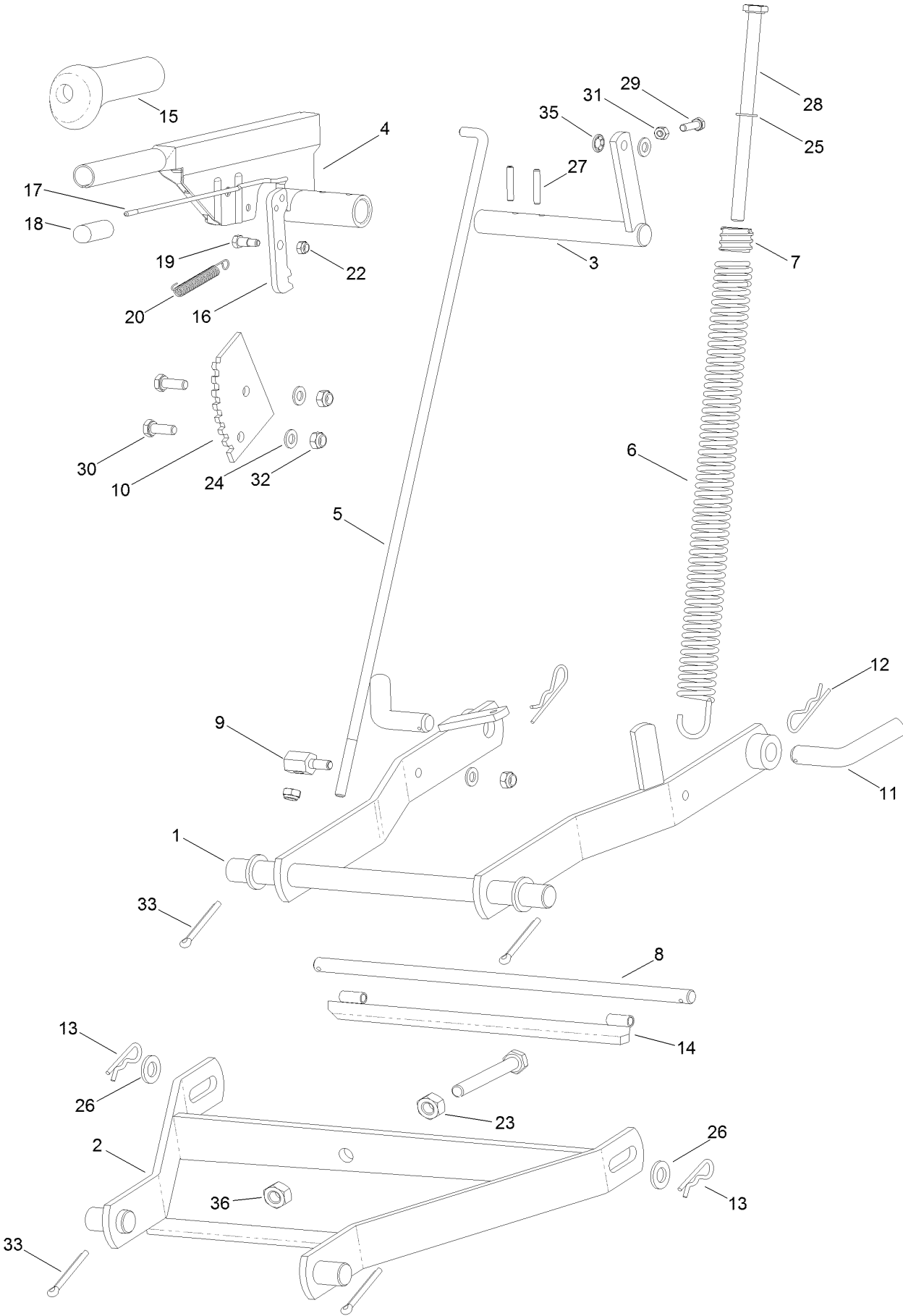


Transaxle Case Assembly

Transmission Assembly No. 114-3155 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-3251	1	Transaxle Case Set	12	104-3260	1	Shaft-Bypass
2	104-3252	1	Housing-Upper	13	104-3261	1	Lever-Bypass
3	104-3253	1	Housing-Lower	14	104-3262	1	Ring
4	104-2914	1	Reservoir Tank ASM With Cap	15	104-3263	1	Plug-Bore
5	104-3254	1	Tube	16	93-0360	1	Ring
6	104-3255	2	Clamp-Miniature	17	104-3264	1	Pin
7	104-3256	1	Valve-Vent, 15	18	104-3265	1	Pin
8	104-3257	1	Magnet	19	93-0419	2	Packing
9	104-3258	1	Holder-Magnet	20	93-0361	1	Seal
10	104-3259	1	Seal-Oil	21	93-0363	14	Screw-TAP
11	93-0396	1	Spring	22	104-3266	2	Screw-Tap

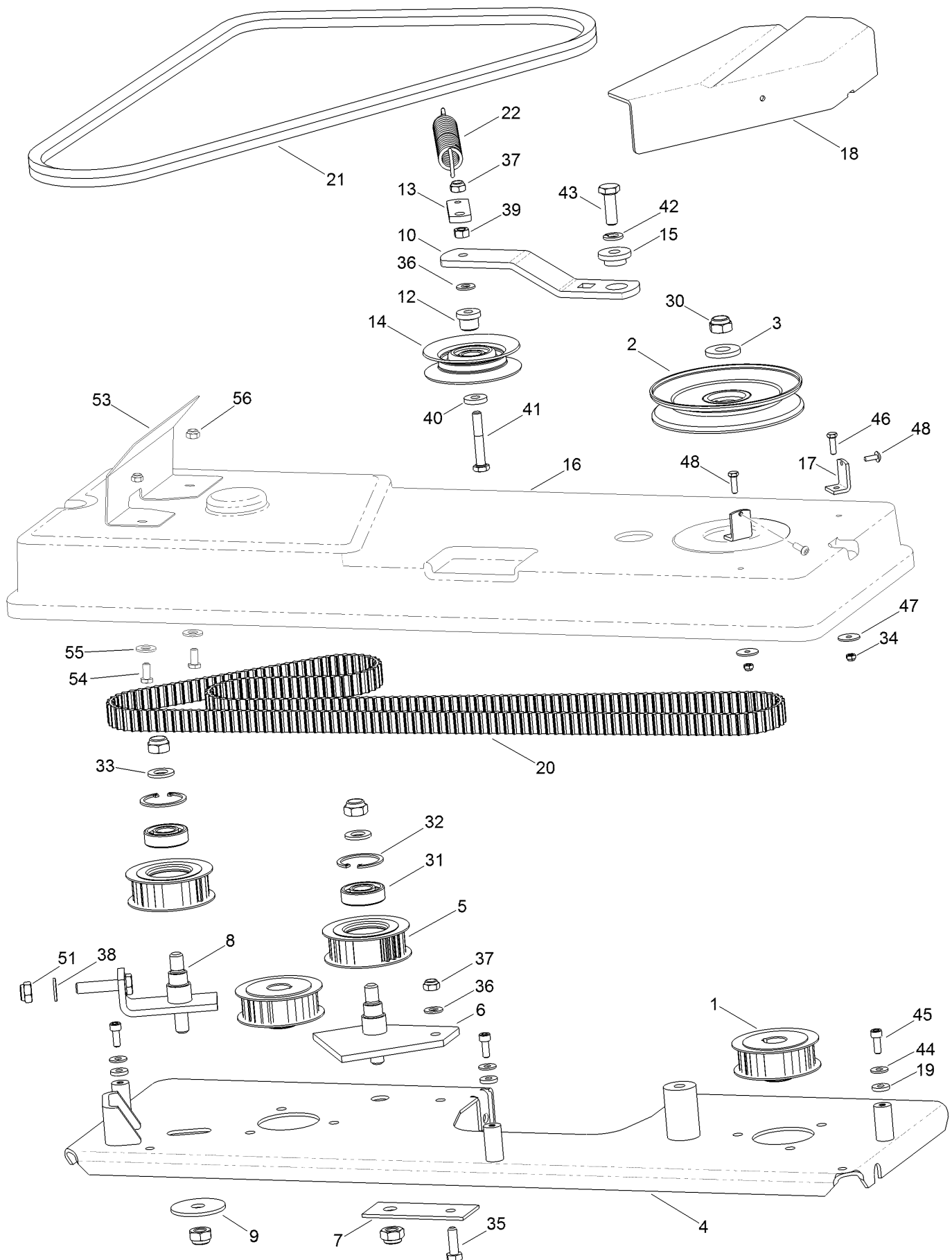
Mower Lift Assembly



Mower Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	111-6846	1	Suspension-Deck, Mower	18	104-3131	1	Button-Plunger
2	111-6847	1	Suspension-Mower Deck, Front	19	125-2250	1	Screw-Lever
3	125-2251	1	Shaft-Adjustment, Height	20	104-3134	1	Spring
4	125-2249	1	Lever-Arm, Height Adjust	22	33023-00	1	Nut-Lock
5	125-2252	1	Rod-Adjustment, Height	23	33016-00	1	Nut-Hex
6	125-2254	1	Spring	24	106-4756	3	Washer-Plain
7	125-2255	1	Nut-Spring	25	108-8709	1	Washer-Flat
8	111-6849	1	Shaft	26	104-3124	2	Washer-Flat
9	119-5407	1	Trunnion	27	104-2994	2	Pin-Spring
10	104-3133	1	Segment-Gear	28	125-2253	1	Screw M10X180
11	120-8757	2	Pin-Bent	29	33113-016	1	Screw-HH
12	104-3144	2	Pin-Hair	30	33114-020	2	Screw-HH
13	104-3148	2	Pin-Hair	31	104-2991	1	Nut-Hex
14	111-6848	1	Holder-Front	32	33024-00	4	Nut-Lock, NI
15	104-3129	1	Grip-Handle	33	125-2256	4	Pin-Cotter
16	104-3130	1	Ratchet-Plate, Pivot	35	121-0963	1	Washer
17	104-3132	1	Rod-Connection	36	48-9540	1	Nut-Lock, Hex NI

Cutting Drive System Assembly

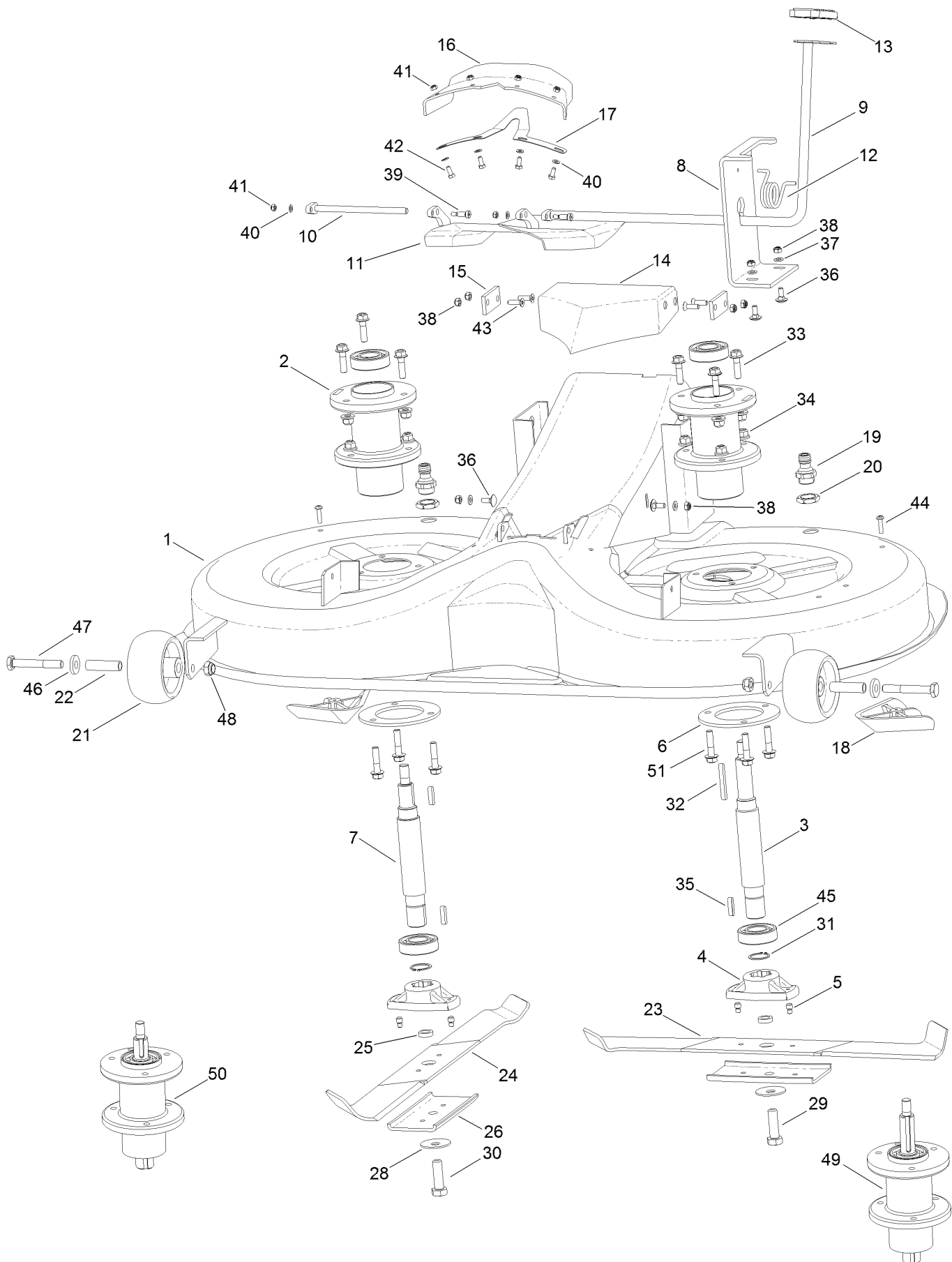


Cutting Drive System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-3116	2	Pulley-Cog, Drive	32	104-3123	2	Ring-Locking
2	125-2263	1	Pulley-Drive	33	104-3124	2	Washer-Flat
3	33099-00	2	Washer-Flat	34	87-5140	2	Nut-Lock
4	107-8996	1	Plate-Drive, Blade	35	33114-025	1	Screw-HH
5	104-3121	2	Pulley-Cog	36	106-4756	2	Washer-Plain
6	125-2264	1	Bracket-Idler	37	33024-00	2	Nut-Lock, NI
7	104-3117	1	Plate-Anchor	38	33095-00	1	Washer-Flat
8	125-2265	1	Bracket-Idler	39	33014-00	1	Nut-Hex
9	103-8892	1	Washer	40	106-8588	1	Washer-Flat
10	125-2266	1	Arm-Idler	41	33114-050	1	Screw-HH
12	104-3104	1	Bushing	42	125-2269	1	Washer
13	125-2185	1	Lever-Engagement	43	125-2270	1	Screw
14	104-3103	1	Pulley-Idler	44	106-8568	3	Washer-Flat
15	125-2268	1	Shim-Arm, Idler	45	33113-016	3	Screw-HH
16	106-8589	1	Belt-Cover	46	107-8918	2	Screw
17	107-8940	2	Bracket	47	125-2277	2	Washer
18	107-8941	1	Guard-Belt	48	111-6851	2	Screw
19	83-7420	3	Washer-Rubber	51	33023-00	1	Nut-Lock
20	106-8591	1	Belt-Cog	52	111-6850	1	Cutting Unit ASM ●
21	125-2182	1	Belt	53	111-8303	1	Guard, Belt
22	104-3101	1	Spring	54	119-5477	2	Screw
30	48-9540	6	Nut-Lock, Hex NI	55	104-2943	2	Washer-Flat
31	100-1048	2	Bearing-Ball	56	87-5140	2	Nut-Lock

● Not illustrated

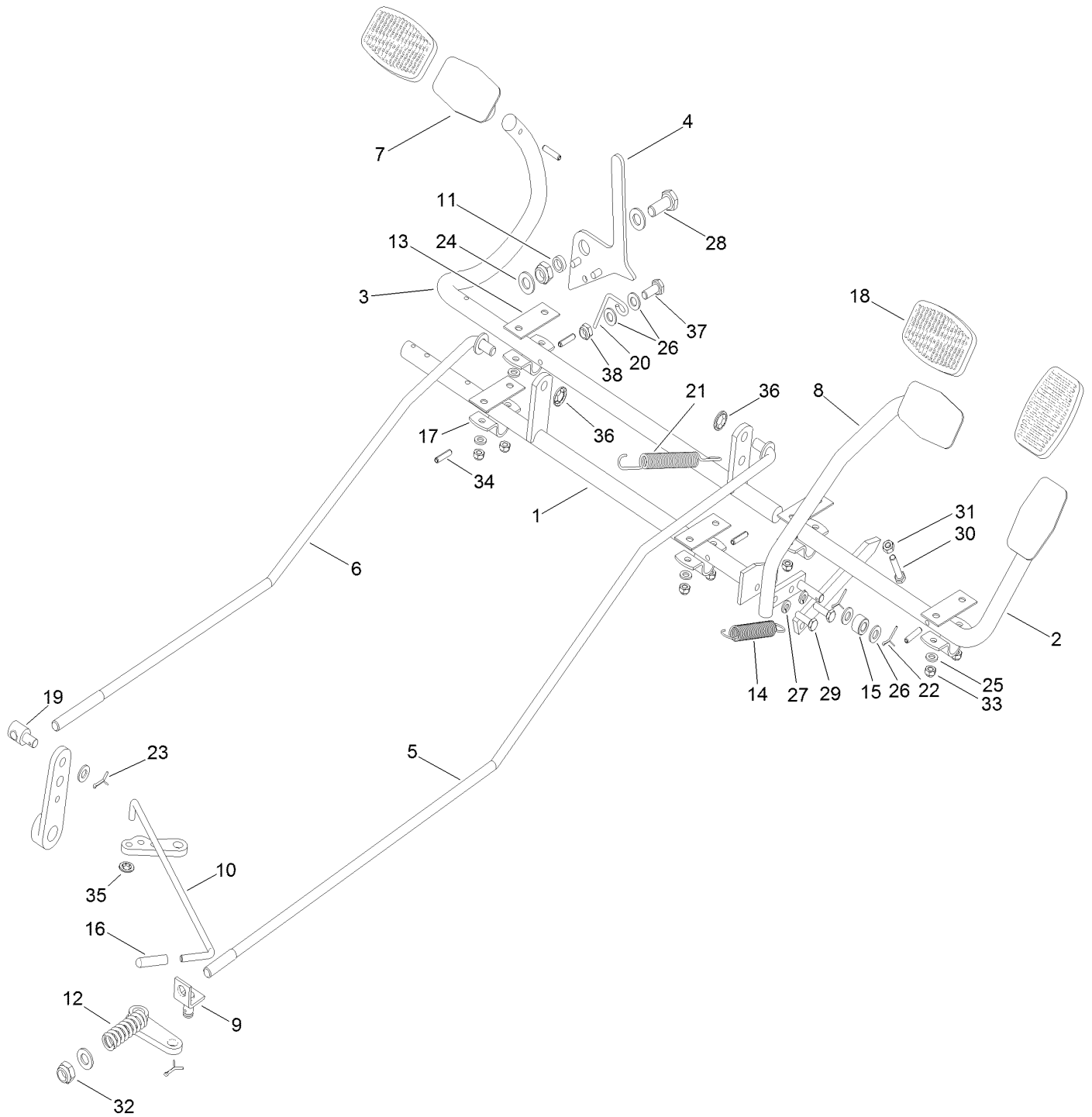
Mower Housing Assembly



Mower Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	111-6852	1	Deck ASM With Decals	26	106-6533	2	Stiffener-Blade
2	107-8992	2	Housing-Spindle	28	106-6532	2	Washer-Blade
3	125-2261	1	Shaft-Blade, Left	29	106-5797	1	Bolt-HH
4	106-4185	2	Adapter-Blade	30	106-5798	1	Bolt-Blade, HH
5	104-3093	4	Pin-Shear, Grooved	31	104-3095	2	Ring-Locking
6	104-3084	2	Support-Ring	32	125-2262	1	Key
7	106-8566	1	Shaft-Blade, Right	33	33104-030	6	Screw-HHF
8	125-2271	1	Holder	34	104-3082	12	Nut-Lock, HHF
9	125-2272	1	Lever-Foot	35	104-3097	3	Key-Square
10	106-8585	1	Rod-Door, Mulch	36	33123-016	4	Screw-CARR
11	107-8968	1	Door-Mulch	37	104-3193	4	Washer
12	125-2273	1	Spring	38	33023-00	8	Nut-Lock
13	104-3018	1	Pad-Pedal	39	87-5150	2	Bolt
14	106-8573	1	Baffle-Center	40	52-6430	6	Washer
15	106-8572	2	Plate-Baffle, Center	41	87-5140	6	Nut-Lock
16	106-8586	1	Gasket-Door, Mulch	42	119-5477	4	Screw
17	106-8567	1	Guide	43	106-8574	4	Screw
18	106-8587	2	Kicker	44	104-1451	2	Screw-TAP, PPH
19	125-2274	2	Connection	45	116-0720	4	Bearing-Ball
20	125-2275	2	Nut	46	108-8709	2	Washer-Flat
21	125-2186	2	Wheel-Gauge	47	33115-070	2	Screw-HH
22	131-2703	2	Spacer	48	33025-00	2	Nut-Lock, NI
23	106-8558	1	Blade-LH	49	125-2259	1	LH Spindle Housing ASM
24	106-8557	1	Blade-RH	50	125-2260	1	RH Spindle Housing ASM
25	106-6530	2	Spacer	51	104-3085	6	Bolt-HHF

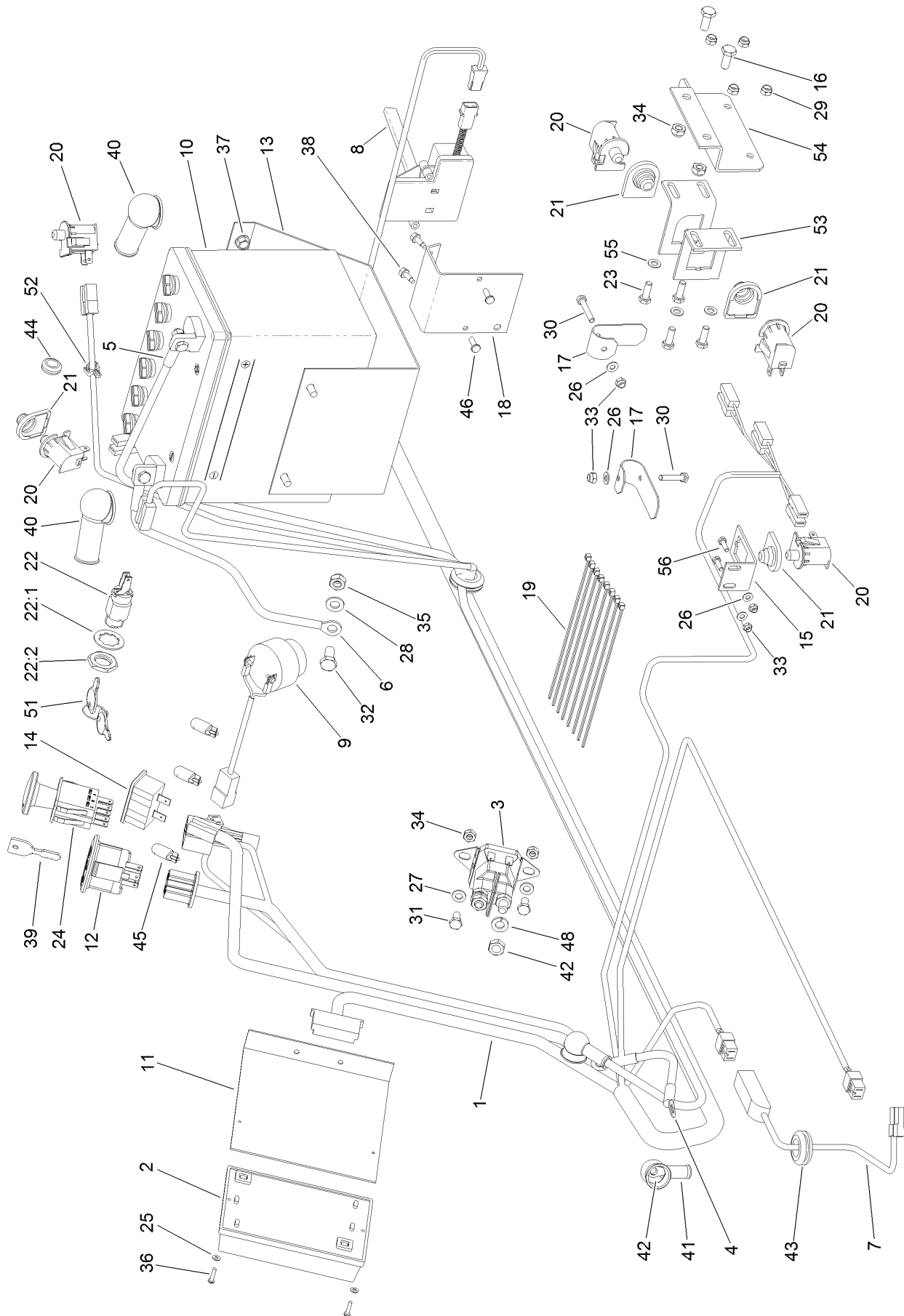
Travel Pedals and Brake Assembly



Travel Pedals and Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-2278	1	Shaft-Diagonal	20	111-8243	1	Spring-Lever
2	125-2279	1	Pedal-Travel, Rear	21	104-3001	1	Spring
3	125-2280	1	Pedal-Brake	22	104-3151	2	Pin-Cotter
4	125-2282	1	Lever-Brake, Hand	23	104-3027	2	Pin-Cotter
5	125-2287	1	Rod-Connecting, Brake	24	33095-00	4	Washer-Flat
6	125-2286	1	Rod-Tie	25	104-3193	10	Washer
7	120-8763	1	Pedal	26	106-4756	4	Washer-Plain
8	120-8723	1	Pedal-Travel, Forward	27	104-3186	2	Washer-Spring
9	104-3011	1	Bracket-Rod, Brake	28	104-3041	1	Screw-Hex
10	125-2284	1	Rod-Lever, Bypass	29	33113-016	2	Screw-HH
11	125-2283	1	Spacer	30	33113-030	1	Screw-HH
12	125-2288	1	Spring-Brake	31	104-2991	1	Nut-Hex
13	119-2434	5	Spacer	32	33025-00	1	Nut-Lock, NI
14	119-2436	1	Spring	33	33023-00	10	Nut-Lock
15	106-8581	1	Roller	34	104-3008	5	Pin-Spring
16	108-8708	1	Cap-Bypass Lever, Hydro	35	125-2285	1	Ring-Locking
17	119-2433	5	Clamp	36	125-2281	2	Ring-Locking
18	104-3018	3	Pad-Pedal	37	33114-020	1	Screw-HH
19	104-3029	1	Pin	38	33024-00	1	Nut-Lock, NI

Battery and Electrical Assembly



Battery and Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	111-8251	1	Harness-Wiring	27	104-3193	2	Washer
2	111-8248	1	Control Module	28	33094-00	1	Washer-Plain
3	740207	1	Solenoid	29	87-5140	4	Nut-Lock
4	125-2300	1	Cable-Starter	30	104-3009	2	Screw-Hex
5	120-8729	1	Cable-Battery, Positive	31	33113-012	2	Screw-HH
6	119-5417	1	Cable-Battery, Negative	32	33114-016	1	Screw-HH
7	119-5430	1	Harness-Clutch	33	104-2985	4	Nut-Hex
8	104-3074	1	Overload Switch ASM	34	33023-00	4	Nut-Lock
9	119-5511	1	Buzzer	35	33024-00	1	Nut-Lock, NI
10	104-3152	1	Battery-12V	36	119-5436	2	Screw
11	125-2293	1	Holder-Module	37	106-5763	4	Screw
12	125-2295	1	Switch-Ignition	38	104-2977	2	Screw-TAP
13	125-2290	1	Holder-Battery	39	119-5510	2	Key-Ignition
14	125-2296	1	Hourmeter	40	104-3154	2	Boot-Rubber
15	125-2291	1	Holder	41	104-3187	2	Boot-Rubber
16	111-8254	2	Screw	42	32128-32	5	Nut-HHF
17	125-2305	2	Lever-Spring	43	125-2302	3	Bushing
18	119-5431	1	Bracket-Switch	44	125-2303	1	Bushing
19	3334-945	8	Tie-Cable	45	104-3176	4	Bulb
20	104-3179	5	Switch-Delta	46	104-3349	2	Screw
21	104-3178	4	Cover-Protective	48	104-2927	2	Washer-Spring
22	46-5780	1	Starter Switch ASM	51	62-7770	2	Key-Ignition
22:1	3254-5	1	Washer-Tooth, Internal	52	104-3157	1	Clip-Snap
22:2	218-461	1	Nut-HH	53	111-8247	2	Holder-Switch
23	111-8253	4	Screw	54	111-8252	1	Holder-Switch
24	103-5221	1	Switch-PTO	55	52-6430	4	Washer
25	119-5437	2	Washer	56	125-2304	2	Screw
26	104-2984	4	Washer				

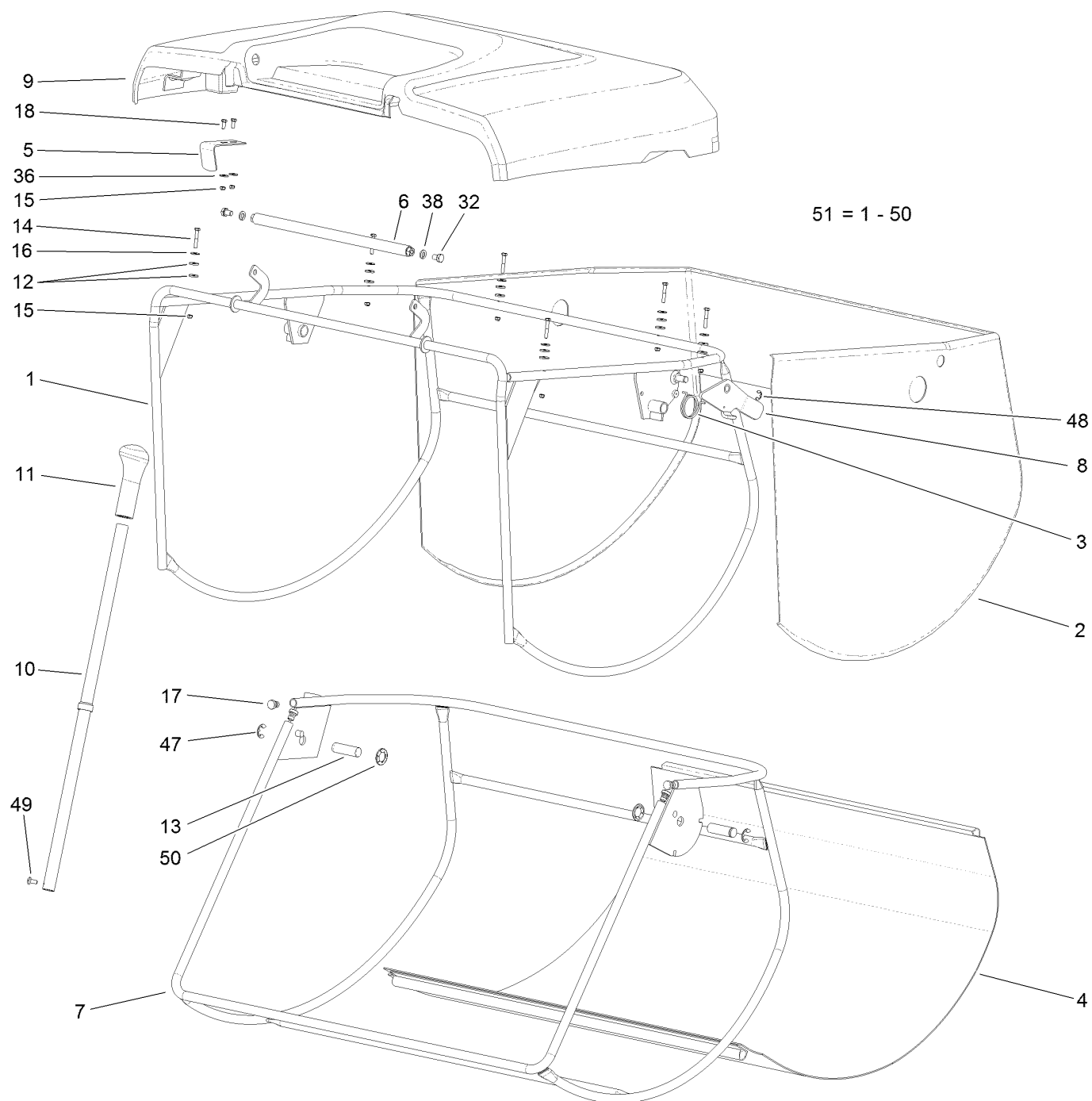
This exploded view diagram illustrates the assembly of a vehicle seat. The components are numbered as follows:

- 1**: Front seat cushion
- 2**: Rear seat base
- 3**: Rear seat backrest
- 4**: Rear seat backrest cover
- 5**: Rear seat base cover
- 6**: Front seat headrest
- 7**: Headrest mounting pin
- 8**: Headrest mounting bracket
- 9**: Rear seat base mounting bracket
- 10**: Rear seat base mounting pin
- 11**: Rear seat base mounting pin
- 12**: Rear seat base cover
- 13**: Headrest mounting pin
- 14**: Headrest mounting pin
- 15**: Headrest mounting pin
- 16**: Rear seat base mounting pin
- 17**: Headrest mounting pin
- 18**: Rear seat base mounting pin
- 19**: Rear seat base mounting pin
- 20**: Rear seat base mounting pin
- 21**: Rear seat base mounting pin
- 22**: Rear seat base mounting pin
- 23**: Rear seat base mounting pin
- 24**: Rear seat base mounting pin
- 25**: Rear seat base mounting pin
- 26**: Headrest mounting pin
- 27**: Headrest mounting pin
- 28**: Rear seat base mounting pin
- 29**: Rear seat base mounting pin
- 30**: Rear seat base mounting pin
- 31**: Rear seat base mounting pin
- 32**: Rear seat base mounting pin
- 33**: Rear seat base mounting pin
- 34**: Rear seat base mounting pin
- 35**: Rear seat base mounting pin
- 36**: Rear seat base mounting pin
- 37**: Rear seat base mounting pin
- 38**: Rear seat base mounting pin
- 39**: Rear seat base mounting pin
- 40**: Rear seat base mounting pin
- 41**: Rear seat base mounting pin
- 42**: Rear seat base mounting pin
- 43**: Rear seat base mounting pin
- 44**: Rear seat base mounting pin
- 45**: Rear seat base mounting pin
- 46**: Headrest mounting pin
- 47**: Headrest mounting pin
- 48**: Headrest mounting pin
- 49**: Headrest mounting pin
- 50**: Headrest mounting pin
- 51**: Headrest mounting pin
- 52**: Headrest mounting pin
- 53**: Headrest mounting pin
- 54**: Headrest mounting pin
- 55**: Headrest mounting pin
- 56**: Headrest mounting pin
- 57**: Headrest mounting pin
- 58**: Headrest mounting pin
- 59**: Headrest mounting pin
- 60**: Headrest mounting pin
- 61**: Headrest mounting pin
- 62**: Headrest mounting pin
- 63**: Headrest mounting pin
- 64**: Headrest mounting pin

Body and Hood Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-2320	1	Bumper	35	119-5514	2	Seat-Spring
2	119-5513	1	Bracket-Support, Seat	36	119-5456	2	Knob-Adjust
3	125-2306	1	Fender-Rear	37	119-5457	2	Spacer
4	125-2307	1	Panel-Dash	38	104-2936	2	Washer-Spring
5	125-2321	2	Holder	39	104-2939	2	Screw-Support, Seat
6	125-2317	1	Hood ASM	40	33023-00	2	Nut-Lock
7	125-2324	1	Holder-Spring	41	104-2931	2	Washer-Flat
9	125-2322	1	Mat-Foot, LH	42	33123-030	2	Screw-CARR
10	104-2857	2	Cap-Hub	43	104-3191	3	Screw
11	119-5500	4	Washer-Rubber	44	125-2310	2	Screw
12	120-8745	1	Mat-Foot, RH	45	125-2308	1	Lens-Dash
13	104-2975	1	Spring-Hood	46	125-2309	3	Nut
14	104-2952	2	Washer-Rubber	47	92-6732	1	Housing-Light, Indicator
16	104-2945	2	Spring-Seat	48	104-3175	11	Washer
17	104-2980	2	Screw	49	104-2985	5	Nut-Hex
18	33094-00	6	Washer-Plain	50	125-2319	2	Socket-Lamp
19	104-2927	4	Washer-Spring	51	125-2318	2	Bulb-Light
20	107-8918	6	Screw	52	104-3167	2	Clip-Nylon
21	33114-020	6	Screw-HH	53	125-2314	2	Harness-Wiring, Light Bulb
22	87-5140	8	Nut-Lock	54	125-2315	1	Harness-Wiring, Light
23	33024-00	6	Nut-Lock, NI	55	125-2194	1	Trim-Rubber, Hood
24	104-2943	14	Washer-Flat	56	125-2312	1	Gasket-Foam
25	104-2946	6	Washer-Plain	57	104-2939	2	Screw-Support, Seat
26	33113-012	2	Screw-HH	58	3334-945	1	Tie-Cable
28	125-2323	2	Cover	59	107-2213	1	Seat ASM
29	125-2313	1	Trim-Rubber	61	111-8297	1	Cover,-Left
30	125-2187	1	Cover	62	111-8298	1	Cover-Right
32	104-2934	1	Bracket	63	111-8299	2	Holder
33	104-2933	2	Spacer-Split	64	104-2977	9	Screw-TAP
34	104-2935	2	Bushing				

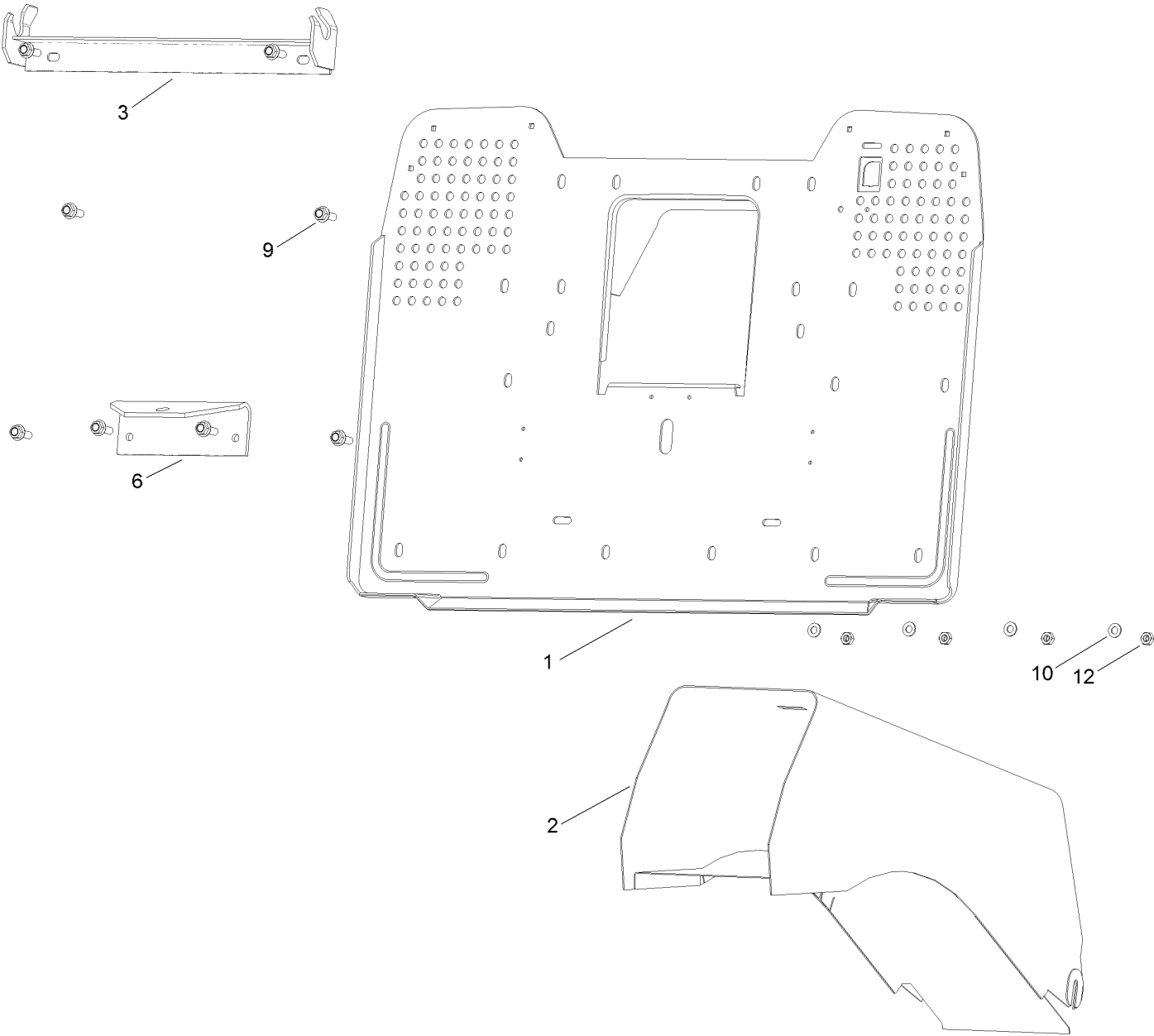
Grass Collector Assembly No. 125-2325



Grass Collector Assembly No. 125-2325 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-2326	1	Frame ASM	14	106-5759	6	Screw
2	125-2328	1	Bag-Grass, Upper	15	87-5140	8	Nut-Lock
3	125-2331	1	Spring	16	104-2952	12	Washer-Rubber
4	125-2332	1	Bag-Grass, Lower	17	119-5475	4	Cap
5	125-2334	1	Spring-Coil, Interlock Switch	18	107-8918	2	Screw
6	125-2327	1	Handle-Lift	32	68-9410	2	Screw-HHF
7	125-2329	1	Lower Frame ASM	36	52-6430	2	Washer
8	125-2330	1	Lever-Arrestment	38	104-2927	2	Washer-Spring
9	125-2333	1	Cover-Collector	47	104-3015	2	E-Clip
10	125-2335	1	Lever-Dump	48	106-8592	1	Ring-Locking
11	120-8737	1	Handle-Mulching	49	106-5763	1	Screw
12	104-2943	6	Washer-Flat	50	119-5478	1	Ring-Lock
13	119-5469	1	Pin	51	125-2325	1	Grass Collector ASM

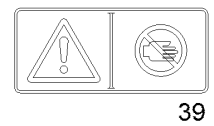
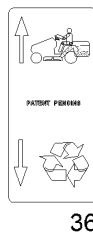
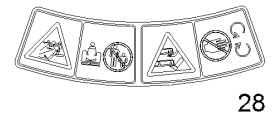
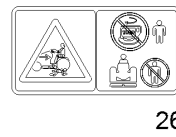
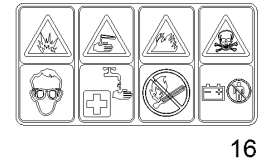
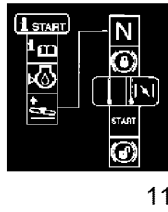
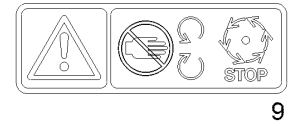
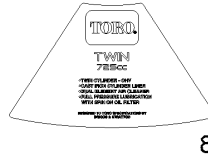
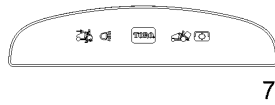
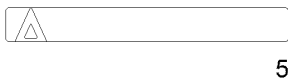
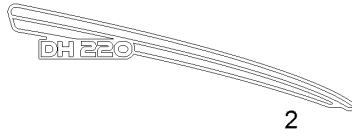
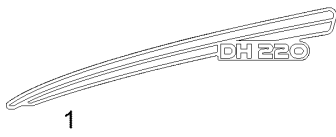
Tunnel and Collector Plate Assembly



Tunnel and Collector Plate Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-2336	1	Collector Plate ASM	9	119-5483	8	Screw
2	120-8767	1	Tunnel	10	33094-00	4	Washer-Plain
3	125-2337	1	Support-Collector	12	33024-00	4	Nut-Lock, NI
6	119-5516	1	Hitch-Tow				

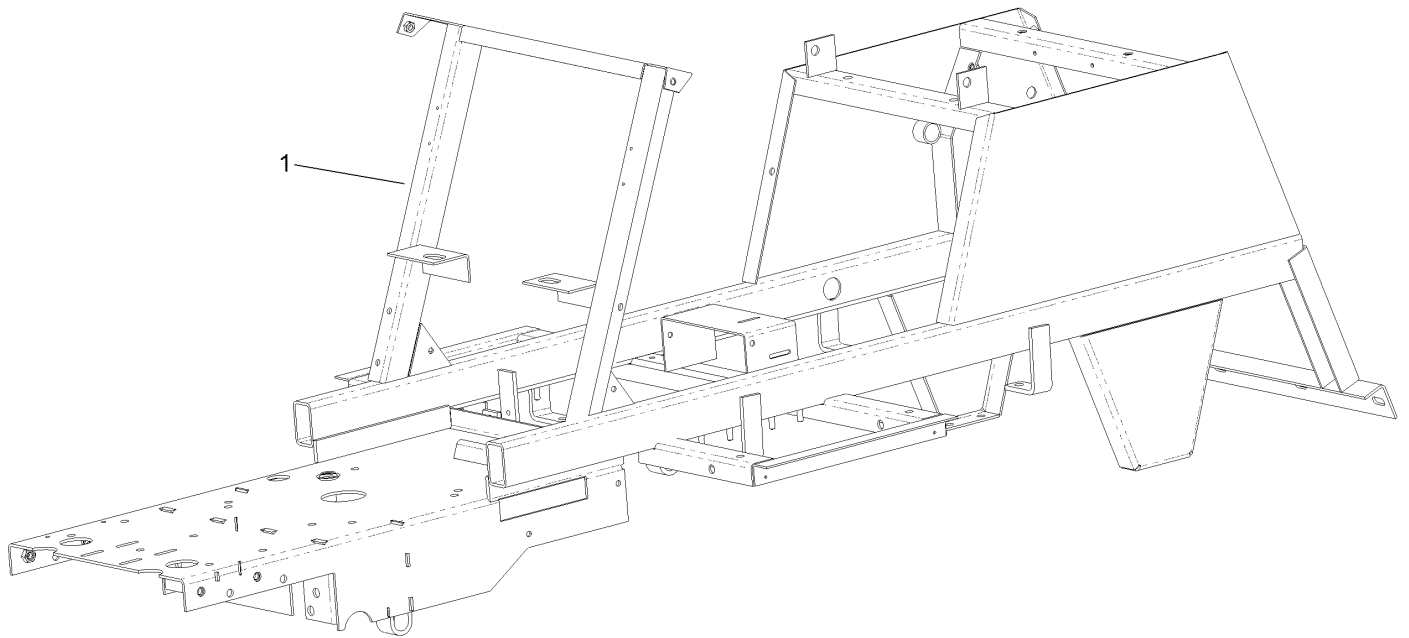
Decal Assembly



Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	111-5604	1	Decal-Hood, Left	12	119-2725	1	Decal-Danger
2	111-5605	1	Decal-Hood, Right	13	104-3237	1	Decal-Brake, Parking
3	117-0871	1	Decal	16	93-7276	2	Decal-Danger
4	111-5942	1	Decal-HOC	19	125-2345	1	Decal-Bypass
5	111-5953	1	Decal-HOC	25	99-5340	1	Decal-Switch
7	111-5630	1	Decal - Dash, Dh 220	26	119-2730	1	Decal-Danger
8	110-6627	1	Decal-Engine	28	119-2726	2	Decal-Danger
9	111-8217	1	Decal-Warning, Hood	35	119-2727	1	Decal-Recycler
11	119-5517	1	Decal-Instructions, Operating	36	106-8552	2	Decal-Operation
				39	111-5941	2	Decal-Warning

Frame Assembly



Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-2200	1	Chassis-Frame

Attachments and Accessories

For 74596 DH 220 Lawn Tractor

Product Name	Model/Part
Rear Discharge Chute Kit	117-0054

Notes:



Count on it.