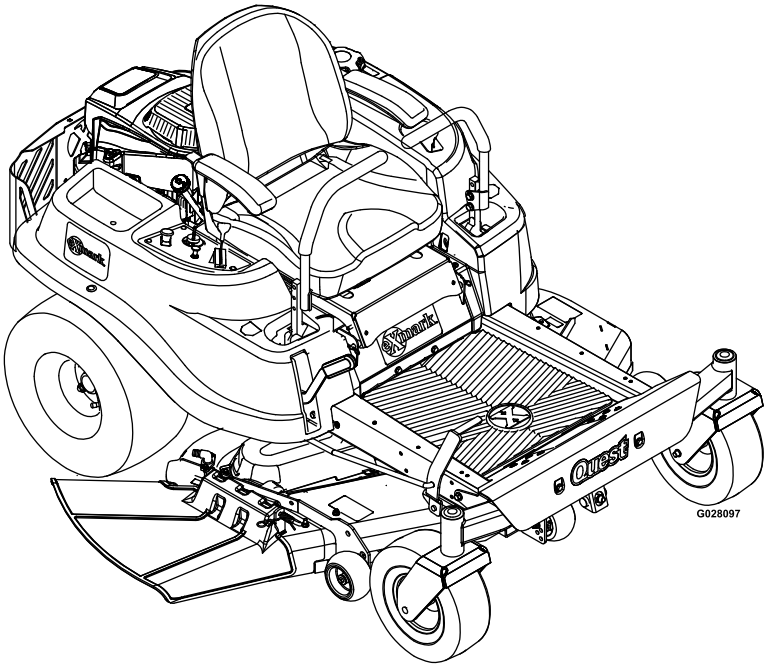
Parts Manual

QUEST®

Model No. QTS725GKC50200—Serial No. 315000000 and Up

Picture below may not reflect actual product.



Part No. 4502-285 Rev. A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

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Industrial Park Box 808
Beatrice, NE 68310

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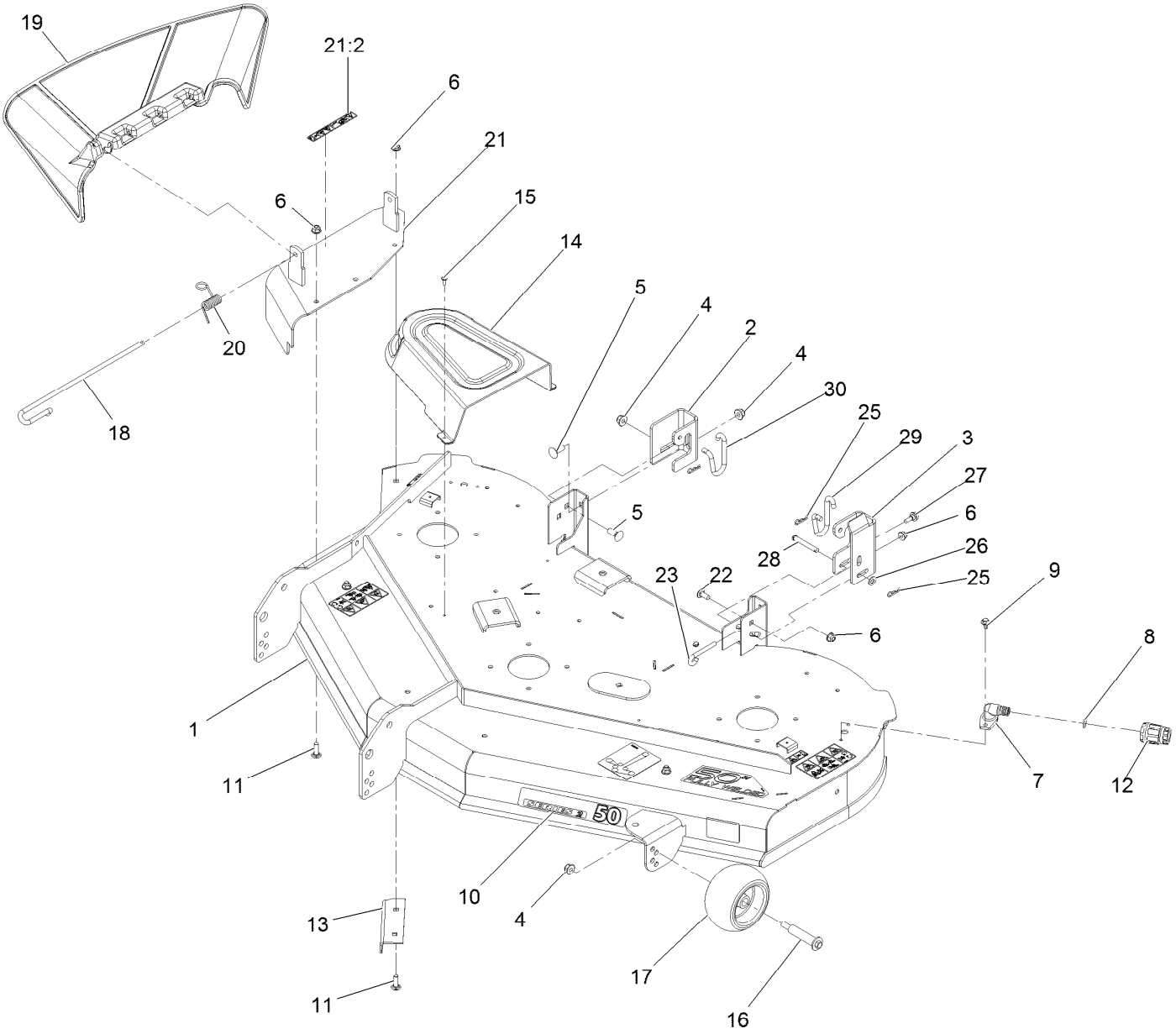


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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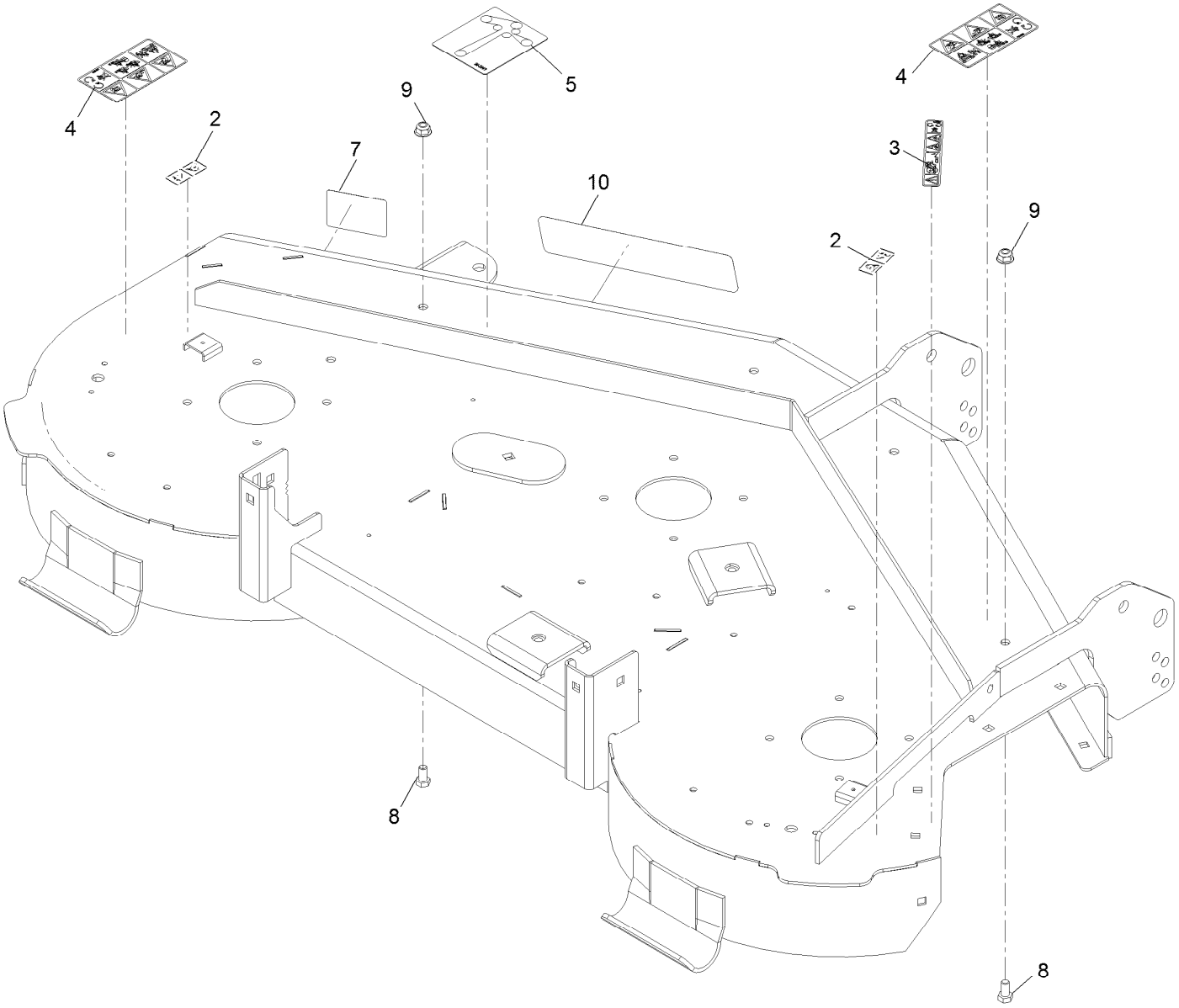
Deck Assembly



Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
1	131-3614	1	50" Deck And Decal ASM
2	131-4138	1	Bracket-Hanger, RH
3	131-3935	1	Bracket-Hanger, LH
4	104-8301	5	Nut-Nyloc 3/8-16 Flg
5	3231-2	2	Bolt-Carriage 3/8-16 X 1
6	104-8300	6	Nut-Nyloc 5/16-18 Flg
7	95-2747	2	Fitting-Washout
8	46-6290	2	O-Ring
9	46-8560	4	Screw-HHF 1/4-20 X 1/2
10	126-1770	1	Decal-Series 2 - 50
11	3230-22	4	Bolt-Carriage 5/16-18 X 1 Sp
12	95-3270	1	Connector-Hose
13	120-7951-03	1	Baffle-Cutoff
14	108-7890	2	Cover-Belt
15	32144-1	6	Screw-HWH #10-24 X 1/2 Taptite
16	112-3977	3	Bolt-HH Shoulder 3/8-16 X 3.79
17	1-603299	3	Roller-Scalp, Anti
18	109-8854	1	Pin-Chute
19	121-0739	1	Deflector-Discharge
20	121-2983	1	Spring-Torsion
21	131-3962	1	Cover ASM W/Decal
21:2	93-7009	1	Decal-Danger
22	3230-23	1	Bolt-Carriage 5/16-18 X 3/4 Short Neck
23	131-0955	1	Rod-Deck Level
25	1-806003	3	Hairpin-Cotter
26	3256-23	1	Washer-5/16 Sae
27	120-7024	1	Screw-Shoulder, HHF
28	110-0618	1	Pin-Clevis
29	131-8734	1	Link-Deck Retention (RH)
30	131-4131	1	Link-Deck Retention (LH)

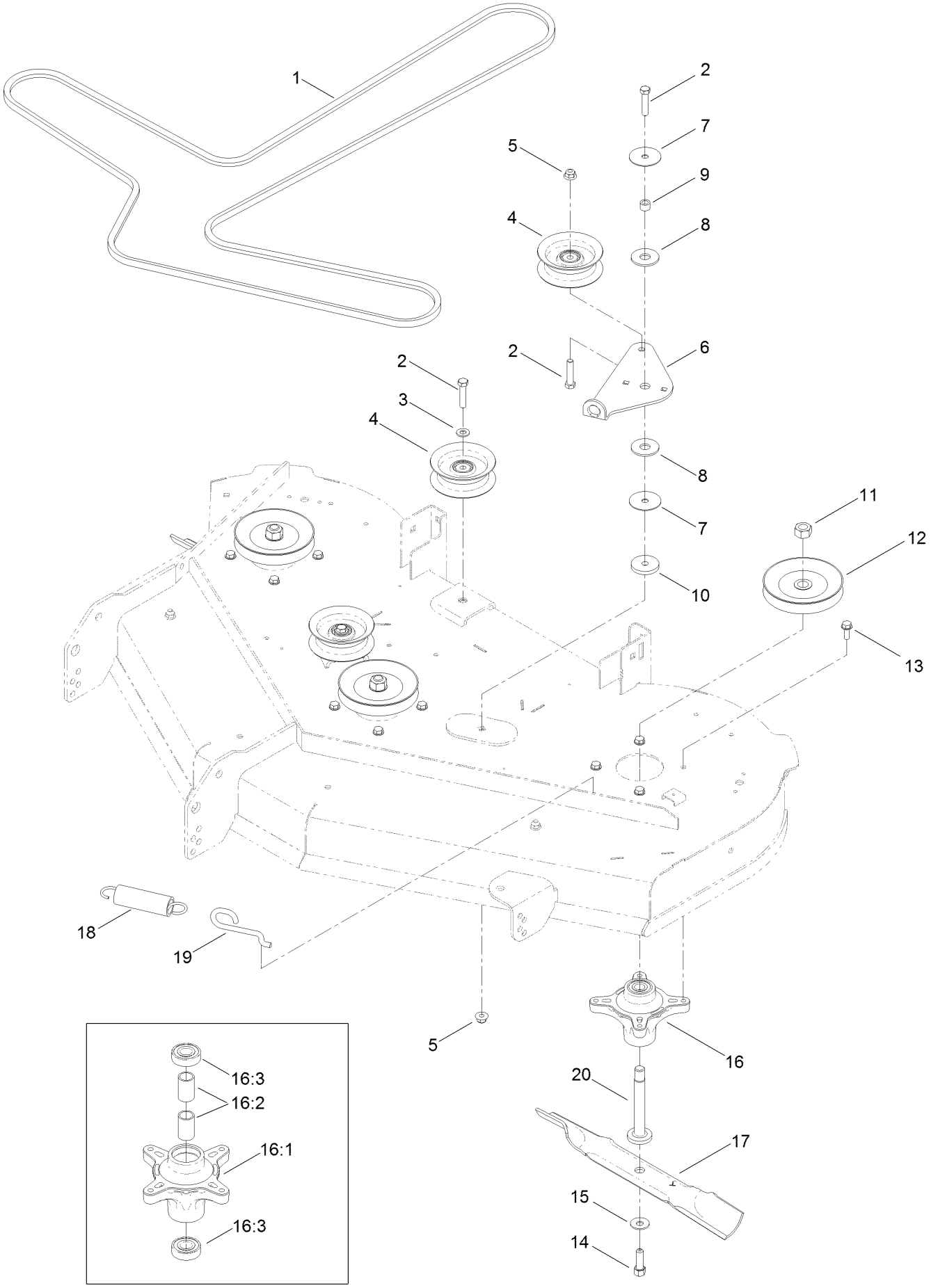
50 Inch Deck Decal Assembly



50 Inch Deck Decal Assembly (continued)

Ref.	Part Number	Qty.	Description
2	114-1606	2	Decal-Danger
3	93-7009	1	Decal-Danger
4	110-6691	2	Decal-Danger
5	99-3943	1	Decal-Routing, Belt
7	112-9840	1	Decal-Scalp, Anti
8	322-2	2	Screw-HH 5/16-18 X 5/8
9	104-8300	2	Nut-Nyloc 5/16-18 Flg
10	126-1770	1	Decal-Series 2 - 50

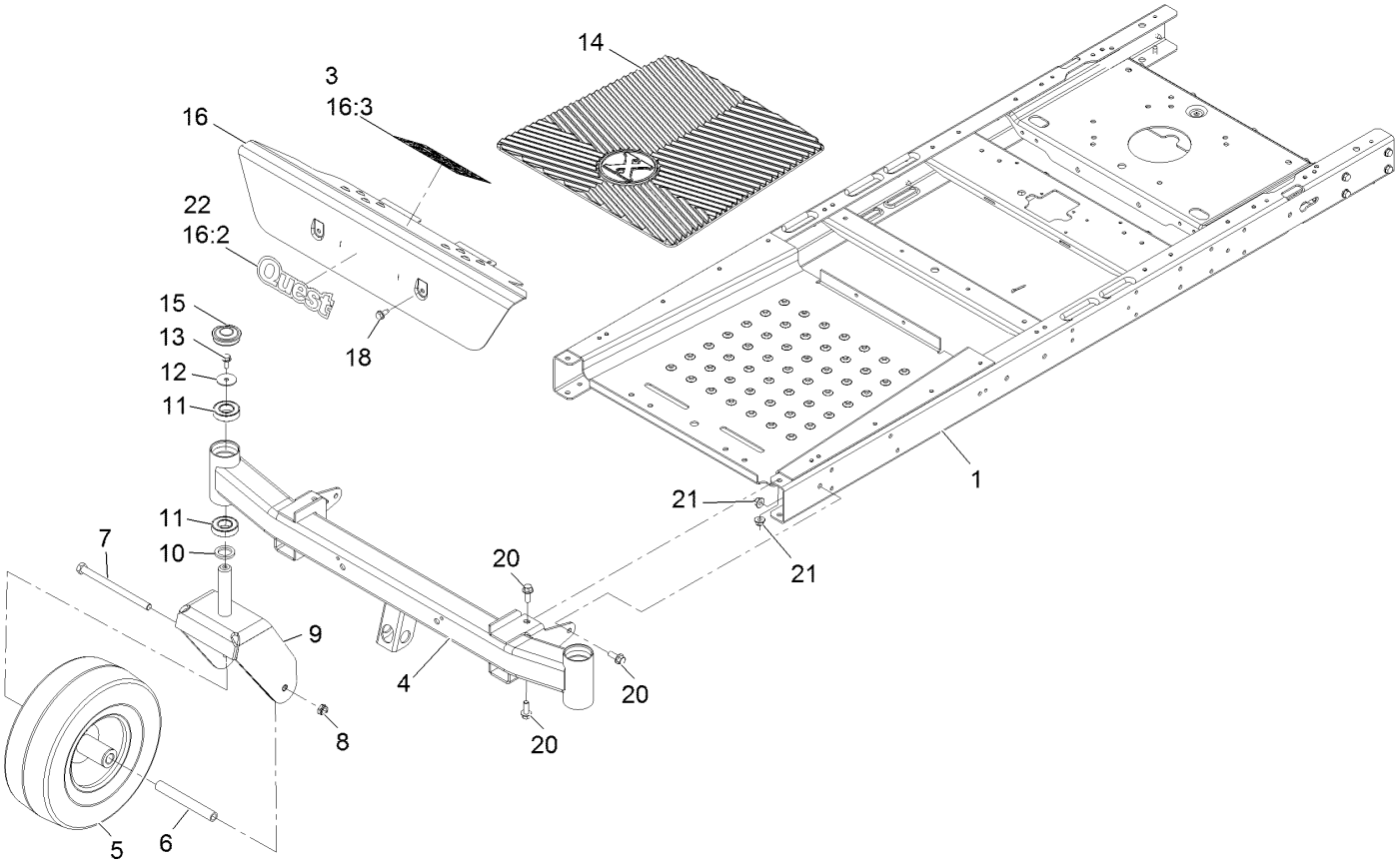
50 Inch Deck Belt, Spindle and Blade Assembly



50 Inch Deck Belt, Spindle and Blade Assembly (continued)

Ref.	Part Number	Qty.	Description
1	119-8820	1	V-Belt
2	323-9	4	Screw-HH
3	3256-24	2	Washer-Flat
4	106-2175	3	Pulley-Idler, Flat
5	104-8301	2	Nut-Flange, NI
6	114-8540	1	Arm-Idler
7	120-2229	2	Washer
8	114-0463	2	Washer-Friction, Composite
9	115-4986	1	Spacer
10	110-9981	1	Washer-Plain
11	3219-6	3	Nut-Hex
12	125-5575	3	Pulley
13	32144-41	12	Screw-Taptite
14	26-0671	3	Screw-HH
15	3290-465	3	Washer-Belleville
16	121-0751	3	Spindle ASM
16:1	117-7267	1	Spindle
16:2	120-7935	2	Spacer
16:3	100-1048	2	Bearing-Ball
17	115-5059-03	3	Blade-Hi Lift
18	1-603414	1	Spring-Extension
19	112-3973	1	Hook-Return, Spring
20	117-7268	3	Shaft-Spindle

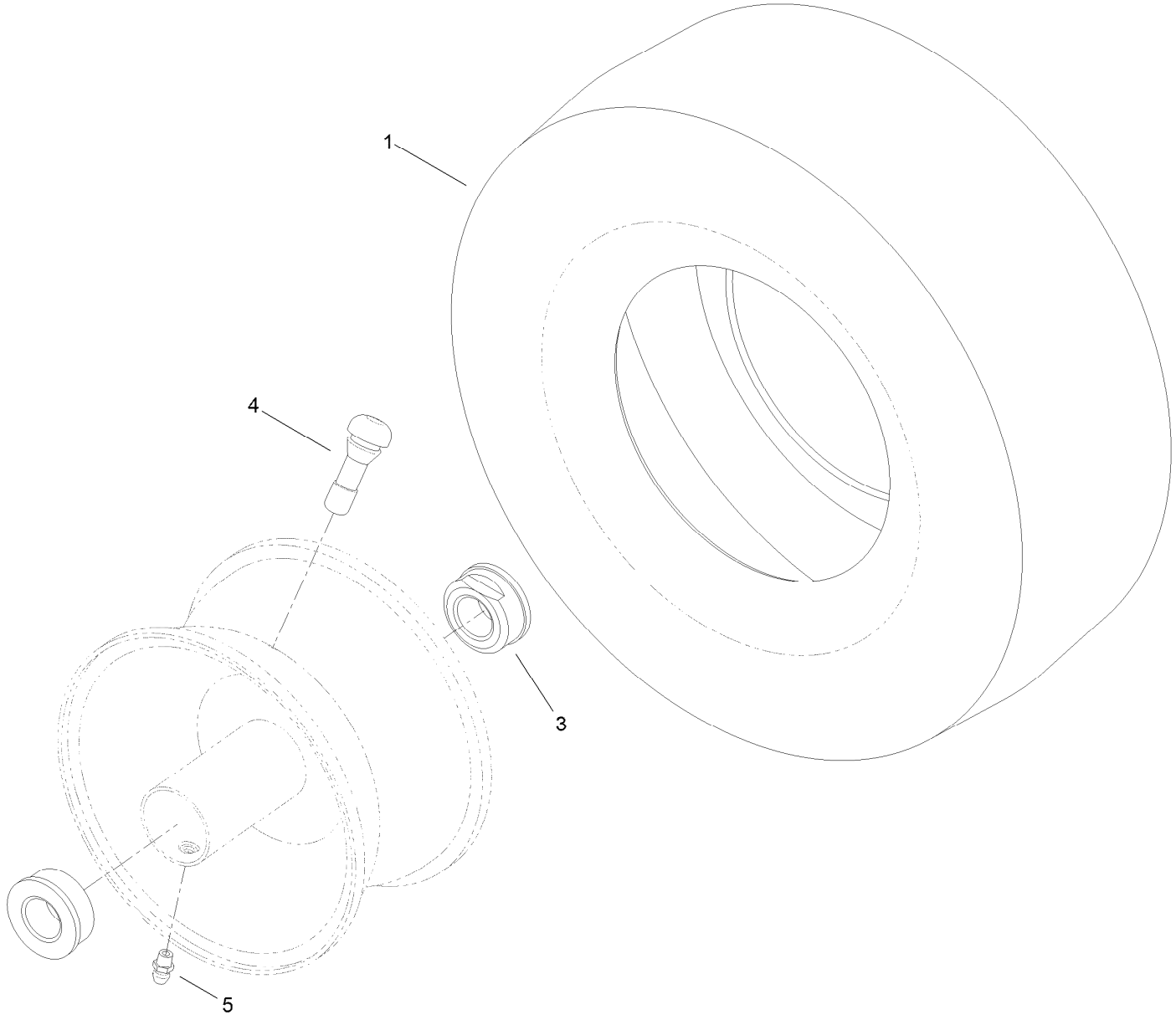
Main Frame and Front Axle Assembly



Main Frame and Front Axle Assembly (continued)

Ref.	Part Number	Qty.	Description
1	130-0699-01	1	Frame ASM
3	132-0869	1	Decal-Danger
4	125-1726-01	1	Axle ASM
5	119-3473	2	13 Inch Wheel And Tire ASM
6	119-3475	2	Spanner
7	325-37	2	Screw-HH
8	3296-45	2	Nut-Nyloc 1/2-13 Thin
9	119-3349-01	2	Fork-Caster
10	117-7394	2	Washer-Thrust
11	109-3678	4	Bearing-Ball
12	3256-68	2	Washer-Flat
13	3234-47	2	Screw-HH Flg 5/16-18 X 3/4
14	120-5456	1	Mat-Floor
15	116-4348	2	Cap-Grease
16	132-0891	1	Footrest ASM
16:2	116-4218	1	Decal
16:3	132-0869	1	Decal-Danger
18	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf
20	3234-42	6	Screw HHF 3/8-16 X 1
21	104-8301	6	Nut-Nyloc 3/8-16 Flg
22	116-4218	1	Decal

13 Inch Wheel and Tire Assembly No. 119-3473

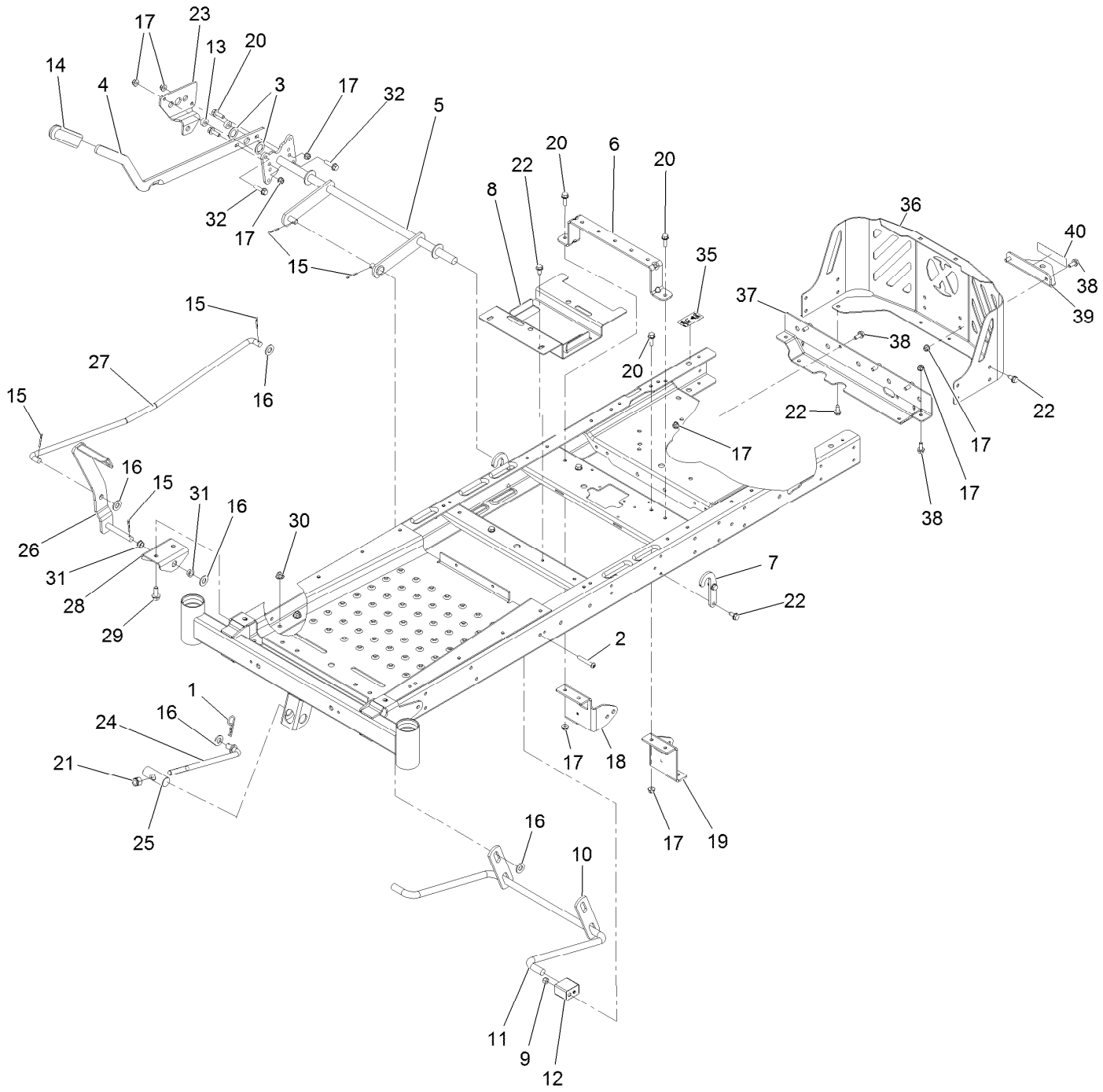


13 Inch Wheel and Tire Assembly No. 119-3473 (continued)

Ref.	Part Number	Qty.	Description
1	119-3471	1	Tire-13 Inch
3	114-1640	2	Bushing-Flange
4	232-27	1	Stem-Valve
5	302-5	1	Fitting-Grease
99	232-46	1	Tube ●

● Not illustrated

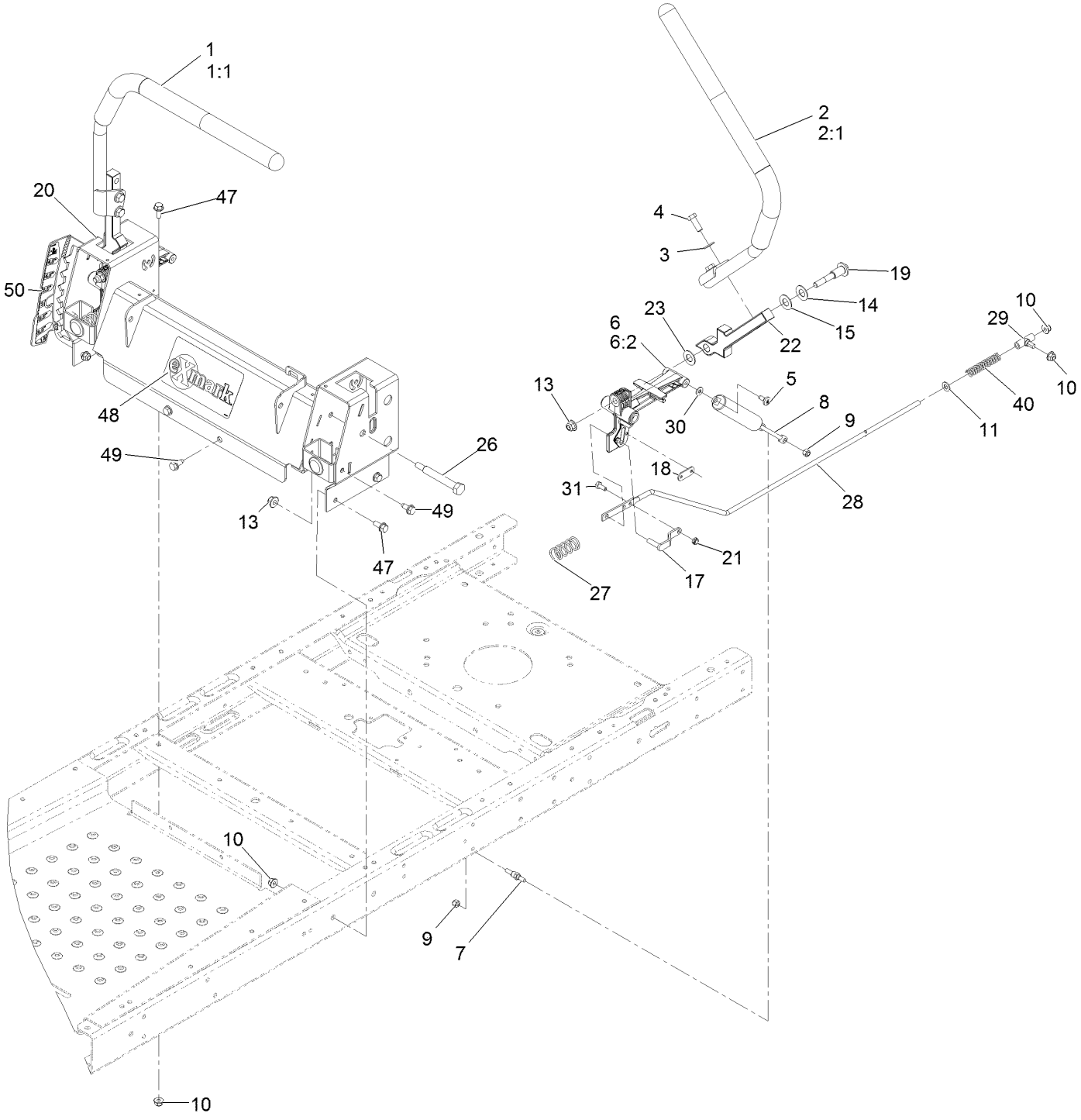
Deck Lift Assembly



Deck Lift Assembly (continued)

Ref.	Part Number	Qty.	Description
1	1-806005	1	Hairpin-Cotter
2	120-5499	2	Screw-HSBH
3	3-6498	2	Washer-Thrust
4	119-3427-03	1	Lever-Lift
5	119-3424-03	1	Lift-Deck
6	117-7337-03	1	Brace-Seat, Rear
7	119-8875	2	Bracket-Lift
8	131-0914-03	1	Bracket-Battery
9	3296-29	2	Nut-Nyloc 5/16-18
10	108-7840	2	Link-Lift
11	119-3347	1	Arm-Lift, Rear
12	108-7845	2	Block-Pivot
13	121-1759	2	Spacer
14	1-633268	1	Grip-Lever
15	3272-11	5	Pin-Cotter 1/8 X 1
16	3256-26	6	Washer-1/2 Sae
17	104-8300	14	Nut-Nyloc 5/16-18 Flg
18	131-0901-01	1	Mount-Hydro, Front Right
19	131-0902-01	1	Mount-Hydro, Front Left
20	3234-29	4	Screw-HH Flg 5/16-18 X 1
21	3296-19	1	Nut-Nyloc 1/2-20
22	32144-70	16	Screw-HWH 5/16-18 X 3/4 Tf
23	131-3933	1	Plate-Footlift
24	131-3945	1	Rod-Mount, Deck
25	119-8810	1	Pin-Pivot
26	120-2276-03	1	Pedal
27	120-2242	1	Rod-Footlift
28	120-2294-03	1	Bracket-Footlift
29	3234-42	2	Screw HHF 3/8-16 X 1
30	104-8301	2	Nut-Nyloc 3/8-16 Flg
31	256-156	2	Bushing-Flange
32	3234-36	2	Screw-HH Flg 5/16-18 X 1 1/4
35	121-2989	2	Decal-Bypass
36	131-1018-03	1	Guard-Engine, Wide [black]
37	130-6946-01	1	Crossmember-Rear, Wide
38	3234-47	8	Screw-HH Flg 5/16-18 X 3/4
39	117-1232-03	1	Bracket-Hitch
40	131-4036	1	Decal

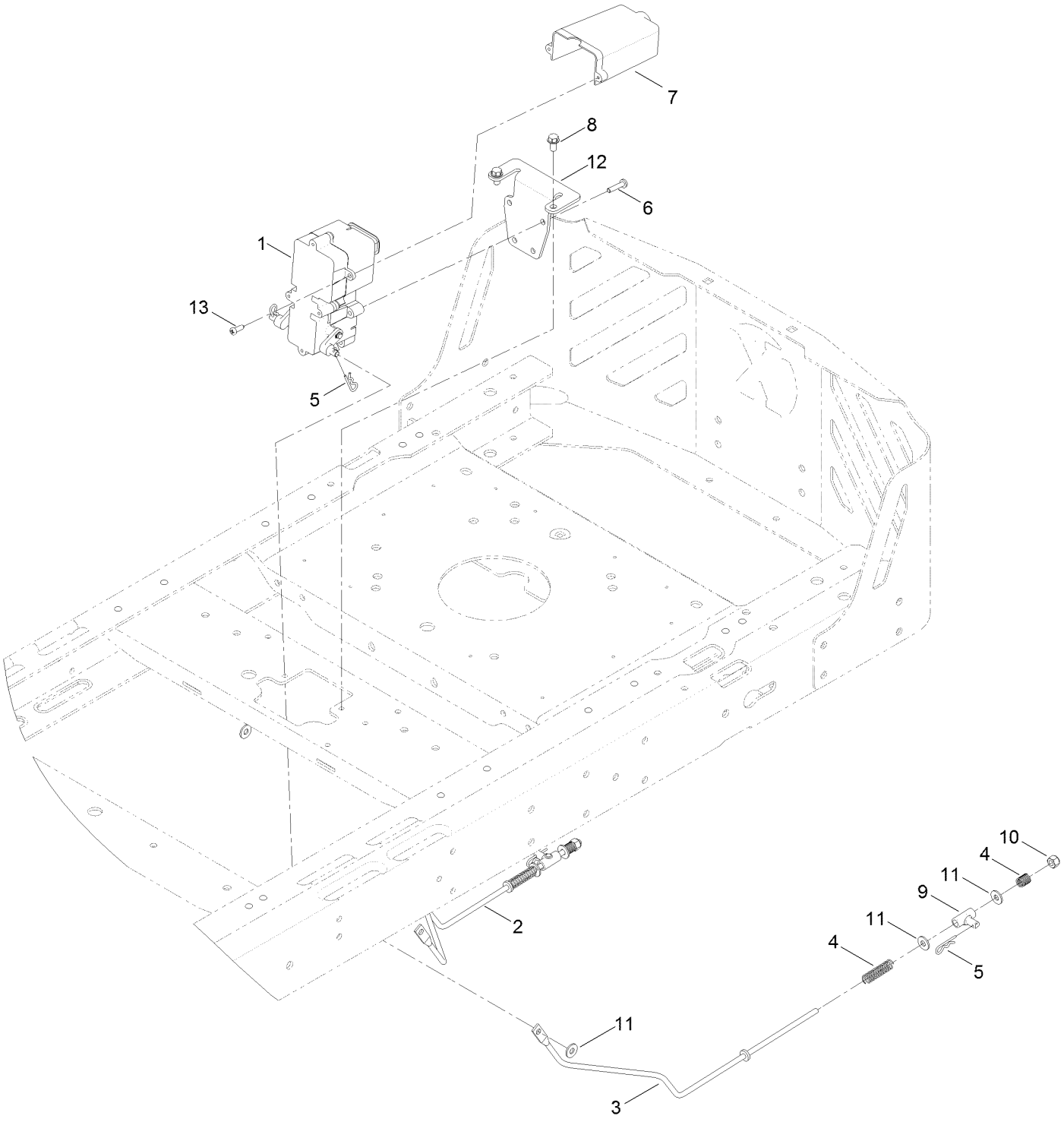
Motion Control Assembly



Motion Control Assembly (continued)

Ref.	Part Number	Qty.	Description
1	121-0731	1	Handle-Control, RH
1:1	121-0726	1	Grip
2	121-0730	1	Handle-Control, LH
2:1	121-0726	1	Grip
3	3256-24	4	Washer-3/8 Sae
4	323-6	4	Screw-HH 3/8-16 X 1
5	120-7950	2	Screw-Shoulder
6	119-3470	2	Actuator Arm ASM
6:2	256-156	2	Bushing-Flange
7	110-6810	2	Stud-Damper
8	131-0964	2	Damper
9	3296-42	4	Nut-Nyloc 1/4-20
10	104-8300	10	Nut-Nyloc 5/16-18 Flg
11	3256-23	2	Washer-5/16 Sae
13	104-8301	4	Nut-Nyloc 3/8-16 Flg
14	119-8925	2	Washer-Belleville
15	117-1240	2	Washer
17	119-3303	2	Pin-Rod, Hydro
18	119-8948	2	Plate-Stop, Hydro
19	117-1198	2	Bolt-Pivot
20	131-1060-03	1	Control Box ASM
21	3296-56	2	Nut-Nyloc 1/4-20 Thin
22	115-5098-05	2	Lever-Control
23	120-2273	2	Washer-Nylon
26	115-5099	2	Bolt-Pivot
27	119-8876	2	Spring-Return
28	117-5388	2	Rod-Hydro
29	119-8842	2	Mount-Rod, Hydro
30	119-8952	2	Washer
31	321-3	2	Screw-HH 1/4-20 X 5/8
40	1-603807	2	Spring
47	3234-47	6	Screw-HH Flg 5/16-18 X 3/4
48	116-4219	1	Decal
49	32144-70	4	Screw-HWH 5/16-18 X 3/4 Tf
50	119-8870	1	Decal-HOC

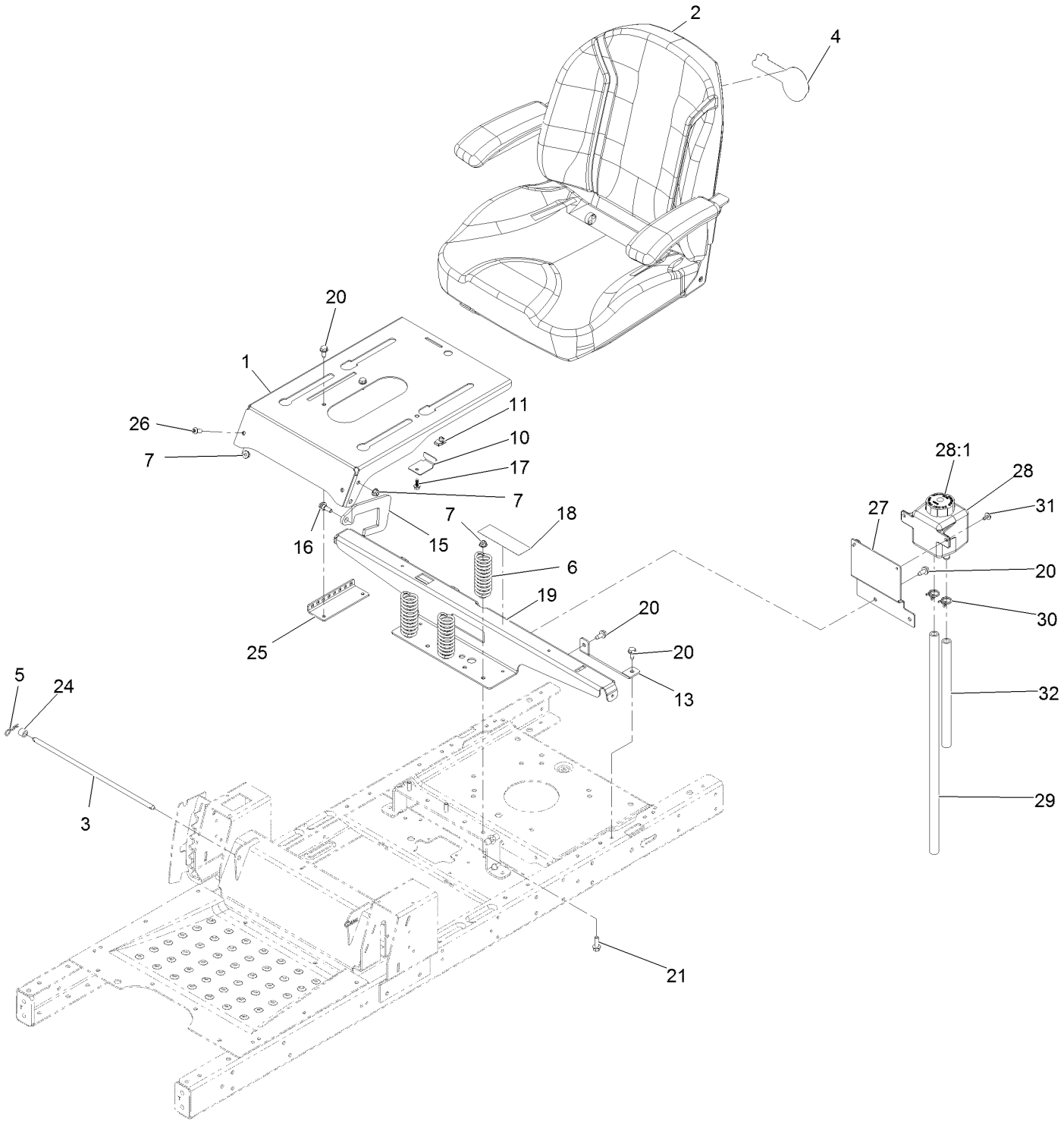
Brake Assembly



Brake Assembly (continued)

Ref.	Part Number	Qty.	Description
1	130-6892	1	Brake Box ASM
2	119-8811	1	Rod-Brake, RH
3	119-8812	1	Rod-Brake, LH
4	121-5654	4	Spring-Compression
5	3290-307	4	Pin-Cotter
6	32144-36	4	Screw-PPH
7	130-6974	1	Cover-Connector
8	32144-4	2	Screw-HWH
9	119-8857	2	Mount-Pivot
10	3296-42	2	Nut-Lock, NI
11	119-8952	6	Washer
12	130-0790-03	1	Bracket-Mount, Brake
13	94-4496	2	Screw-PPH

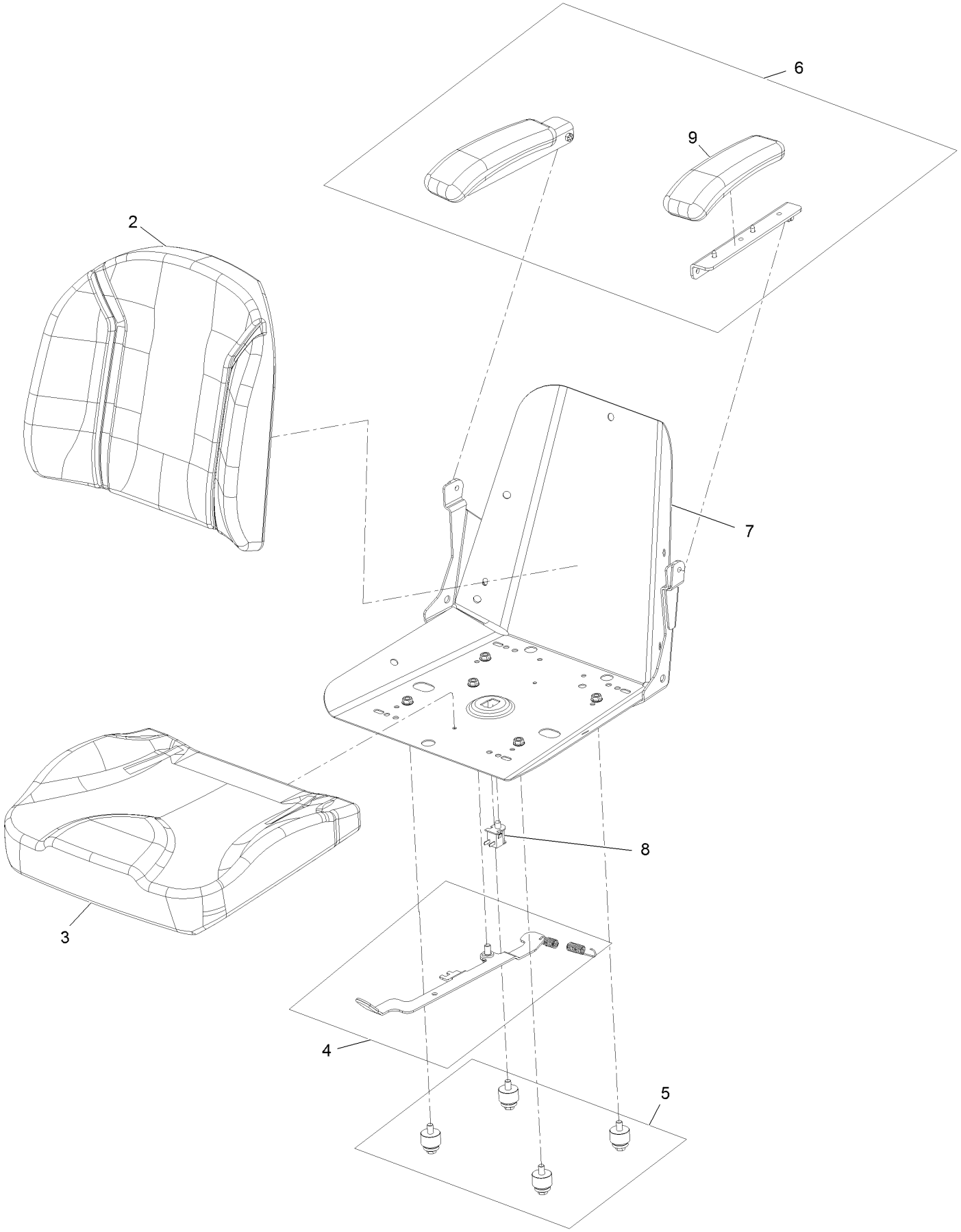
Seat Assembly



Seat Assembly (continued)

Ref.	Part Number	Qty.	Description
1	132-0919-03	1	Pan-Seat
2	131-4148	1	Seat ASM, Exmark
3	115-4966	1	Rod-Stop
4	120-5464	1	Decal
5	3290-250	2	Pin-Cotter
6	92-7054	3	Spring-Compression
7	104-8300	6	Nut-Nyloc 5/16-18 Flg
10	131-1038	1	Bracket-Stop, Seat
11	107069	1	Nut-Retainer-Panel 1/4-20
13	119-3431-03	2	Support-Tank, Rear
15	131-3994	1	Plate-Stop
16	116-2670	1	Screw-Shoulder HHF 5/16-18 X .96
17	99-6810	1	Screw-HH 1/4-20 X 5/8
18	106-8717	1	Decal-Service
19	131-1039-03	1	Support-Pod, Wide
20	32144-70	7	Screw-HWH 5/16-18 X 3/4 Tf
21	3234-29	3	Screw-HH Flg 5/16-18 X 1
24	1-413088	2	Spacer
25	131-4008-03	1	Bracket-Latch, Seat
26	131-4080	2	Screw-HSBH
27	120-7970-03	1	Mount-Tank
28	109-2250	1	Vent-Tank, HYD
28:1	109-3320	1	Cap-Reservoir, HYD
29	121-2951	1	Hose-Overflow
30	117-1193	4	Clamp-Hose
31	46-8560	2	Screw-HHF 1/4-20 X 1/2
32	121-2952	1	Hose-Overflow

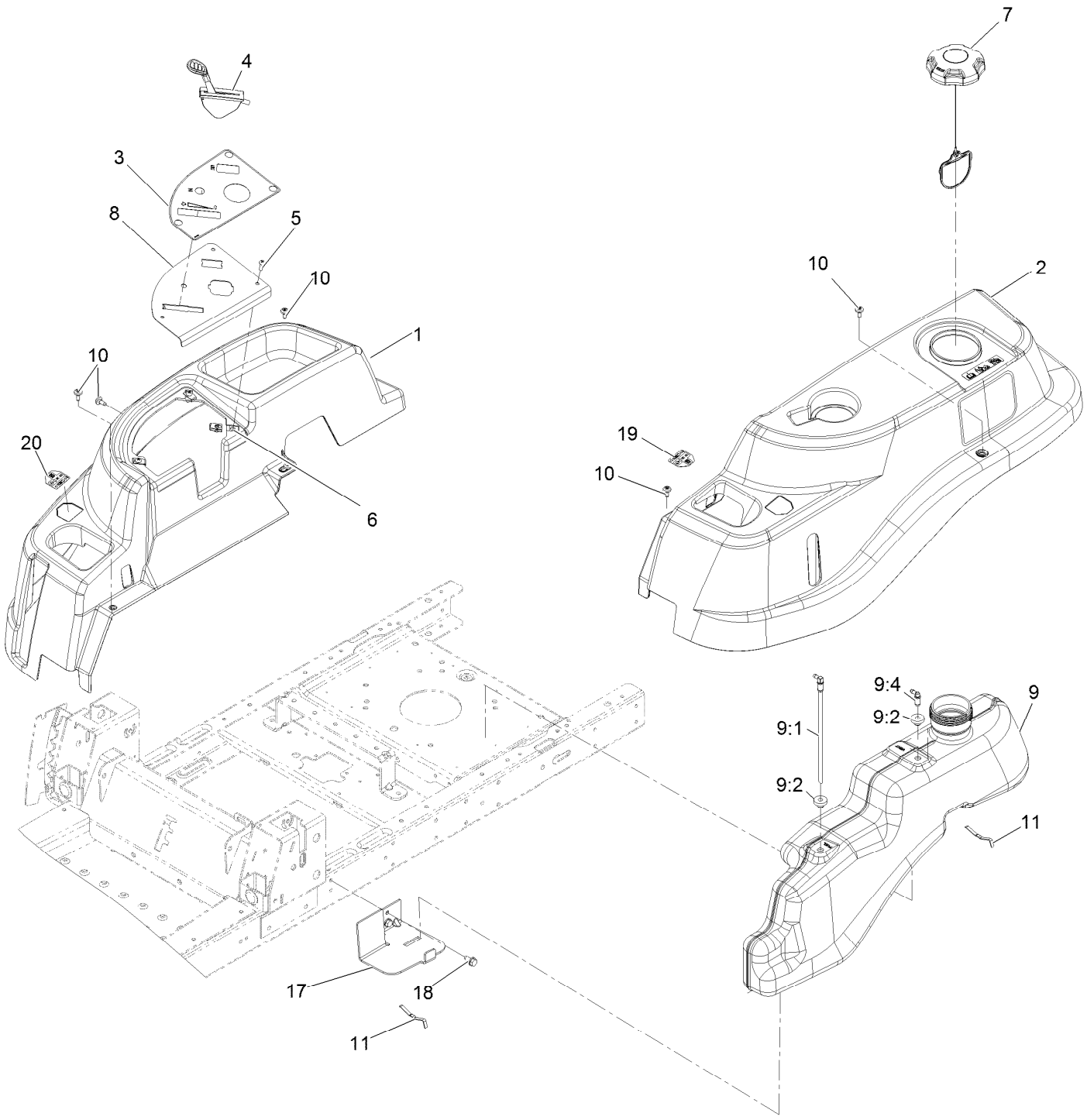
Seat Assembly (cont)



Seat Assembly (cont) (continued)

Ref.	Part Number	Qty.	Description
2	131-4150	1	Cushion-Seat, Back
3	131-4152	1	Cushion-Seat, Bottom
4	131-4153	1	Track ASM
5	131-4154	1	Bushing ASM
6	131-4155	1	Armrest Kit
7	131-4156	1	Shell
8	82-2190	1	Switch-Bail
9	110-4163	2	Cushion-Rest, Arm

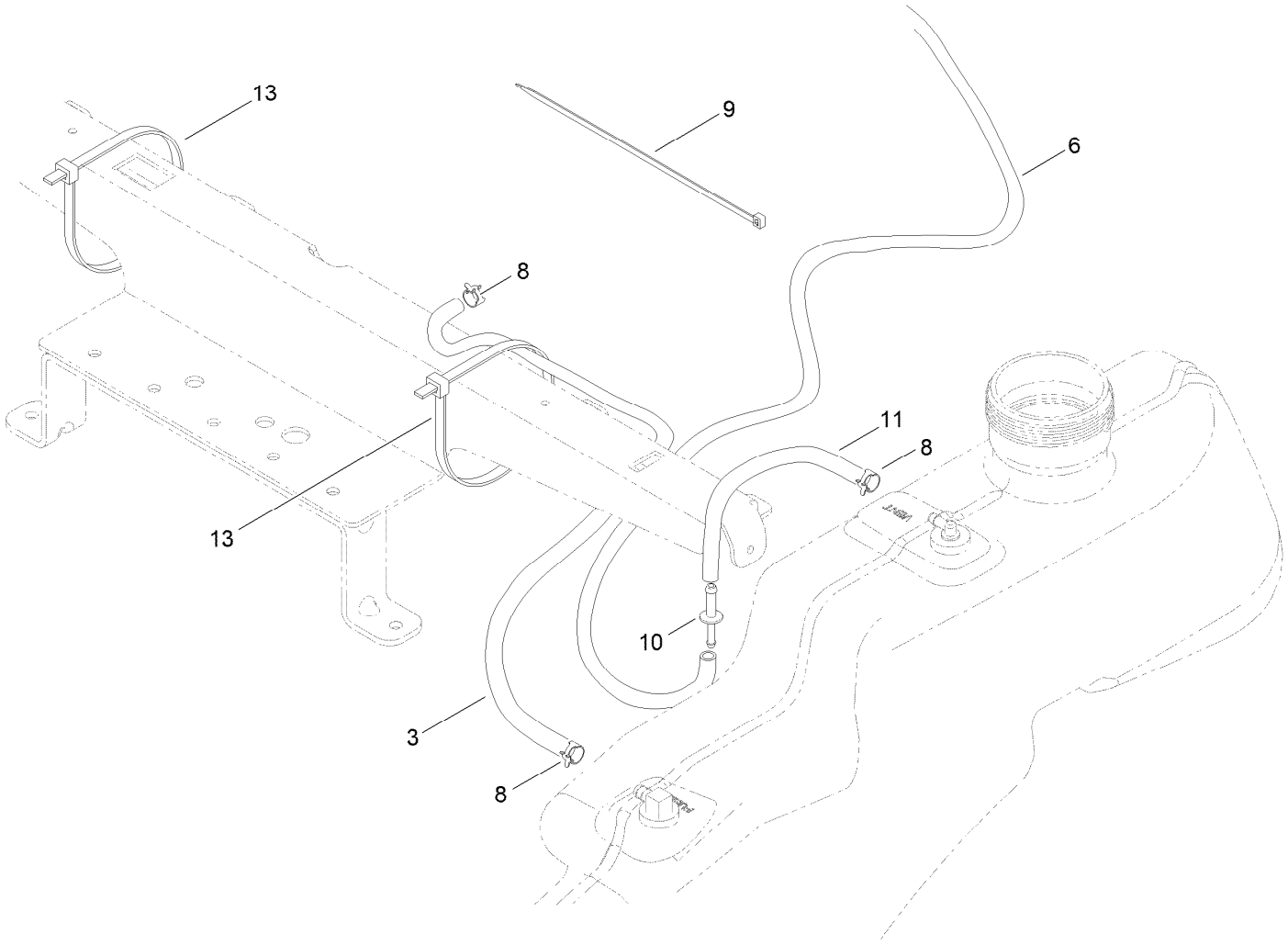
Controls and Fuel Tank



Controls and Fuel Tank (continued)

Ref.	Part Number	Qty.	Description
1	119-8963	1	Pod-RH
2	119-8962	1	Pod-LH
3	131-4162	1	Decal-Panel, Control
4	131-8728	1	Cable-Throttle (51.5 In, Red Knob]
5	3258-166	3	Screw-PPH 1/4-20 X 3/4
6	107069	3	Nut-Retainer-Panel 1/4-20
7	120-5461	1	Cap-Fuel, Ratcheting
8	119-3377-03	1	Plate-Control
9	119-3324	1	Fuel Tank ASM
9:1	121-0793	1	Connector-Elbow, 90 DEG
9:2	46-6560	2	Bushing
9:4	117-7400	1	Fitting-Plastic
10	120-7950	6	Screw-Shoulder
11	609830	2	Spring
17	119-3395-03	1	Support-Tank, Front
18	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf
19	119-8814	1	Decal-Control Lever, LH
20	119-8815	1	Decal-Control Lever, RH

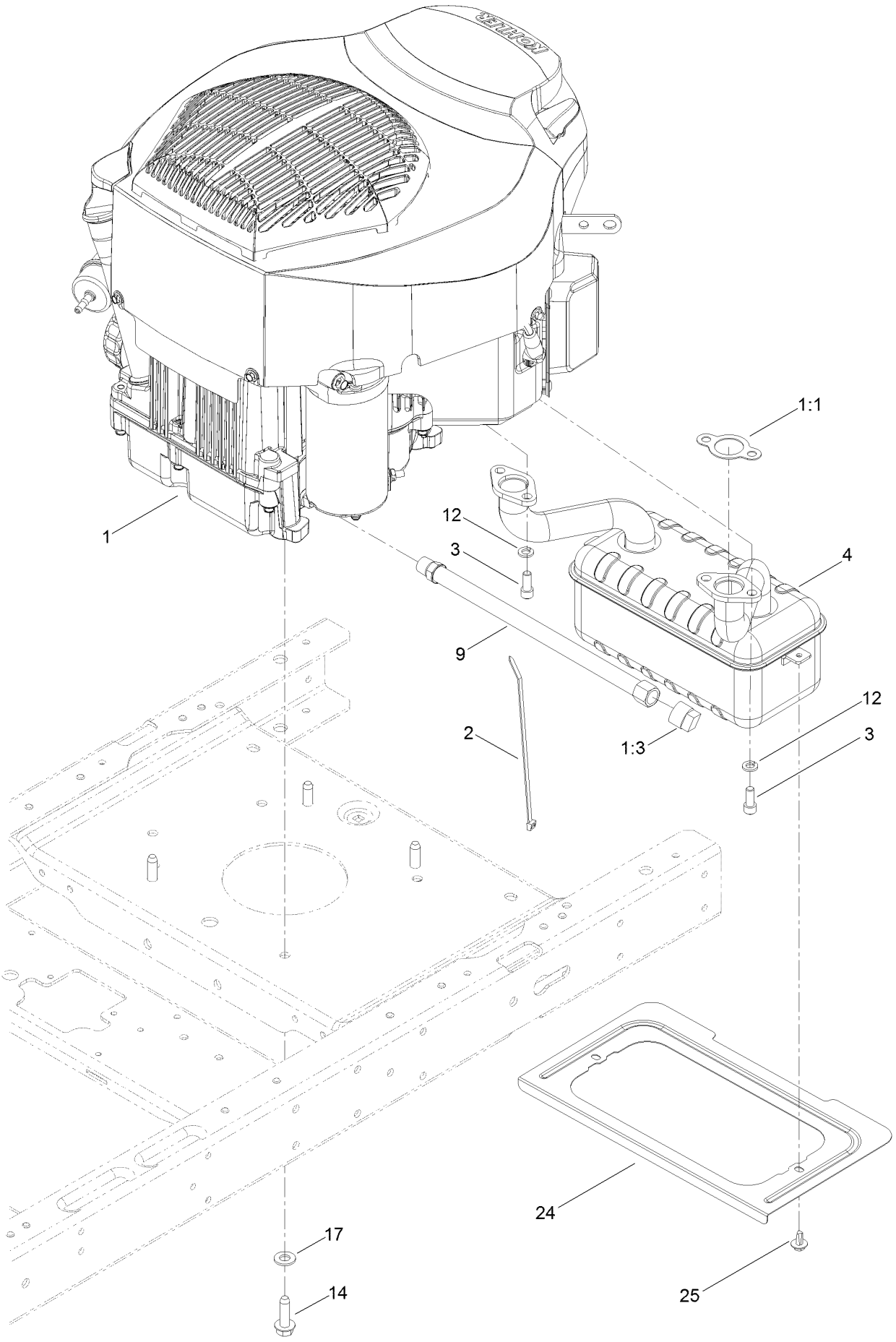
Fuel Delivery Assembly



Fuel Delivery Assembly (continued)

Ref.	Part Number	Qty.	Description
3	109-0273	1	Hose-Fuel
6	108-9698	1	Hose-Fuel
8	2412-98	3	Clamp-Hose
9	614249	3	Tie-Cable
10	117-5399	1	Adaptor-Orifice
11	110-1876	1	Hose-Fuel
13	3334-945	2	Tie-Cable

Engine and Muffler Assembly



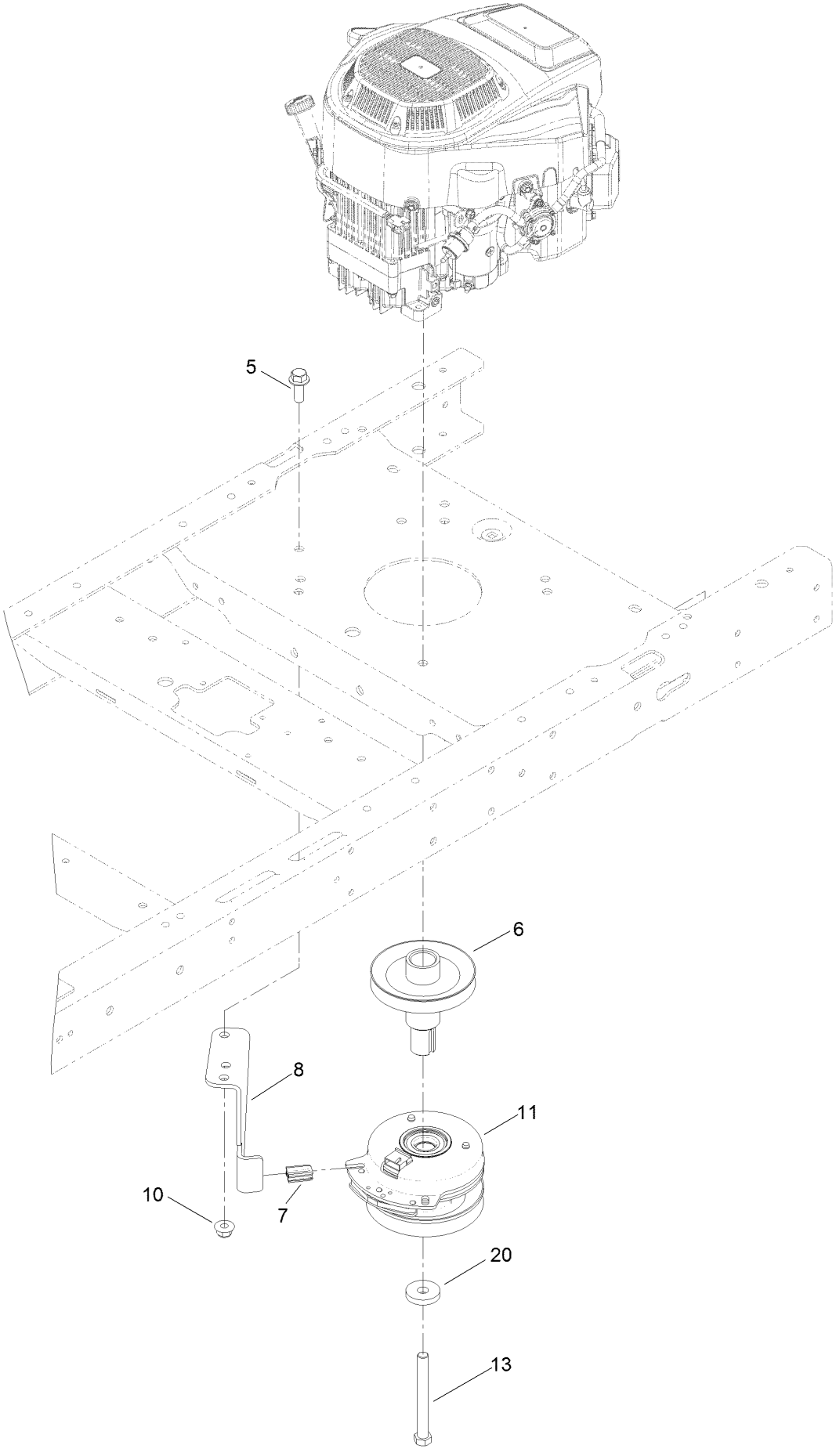
Engine and Muffler Assembly (continued)

Ref.	Part Number	Qty.	Description
1		1	Engine-Kohler 22HP 7000 Series Autochoke ●■
1:1	110-6697	2	Gasket-Exhaust
1:3	281-2	1	Plug-Pipe, SQH
2	614249	1	Tie-Cable
3	3274-10	4	Screw-HSH
4	117-7462	1	Muffler-Kohler
9	117-1261	1	Oil Drain Hose ASM
12	3253-4	4	Washer-Lock
14	32144-109	4	Screw-Taptite
17	3256-24	3	Washer-Flat
24	131-1071-03	1	Shield-Heat
25	46-8560	2	Screw-HHFTF

● Not serviced separately

■ Obtain parts from www.kohlerplus.com

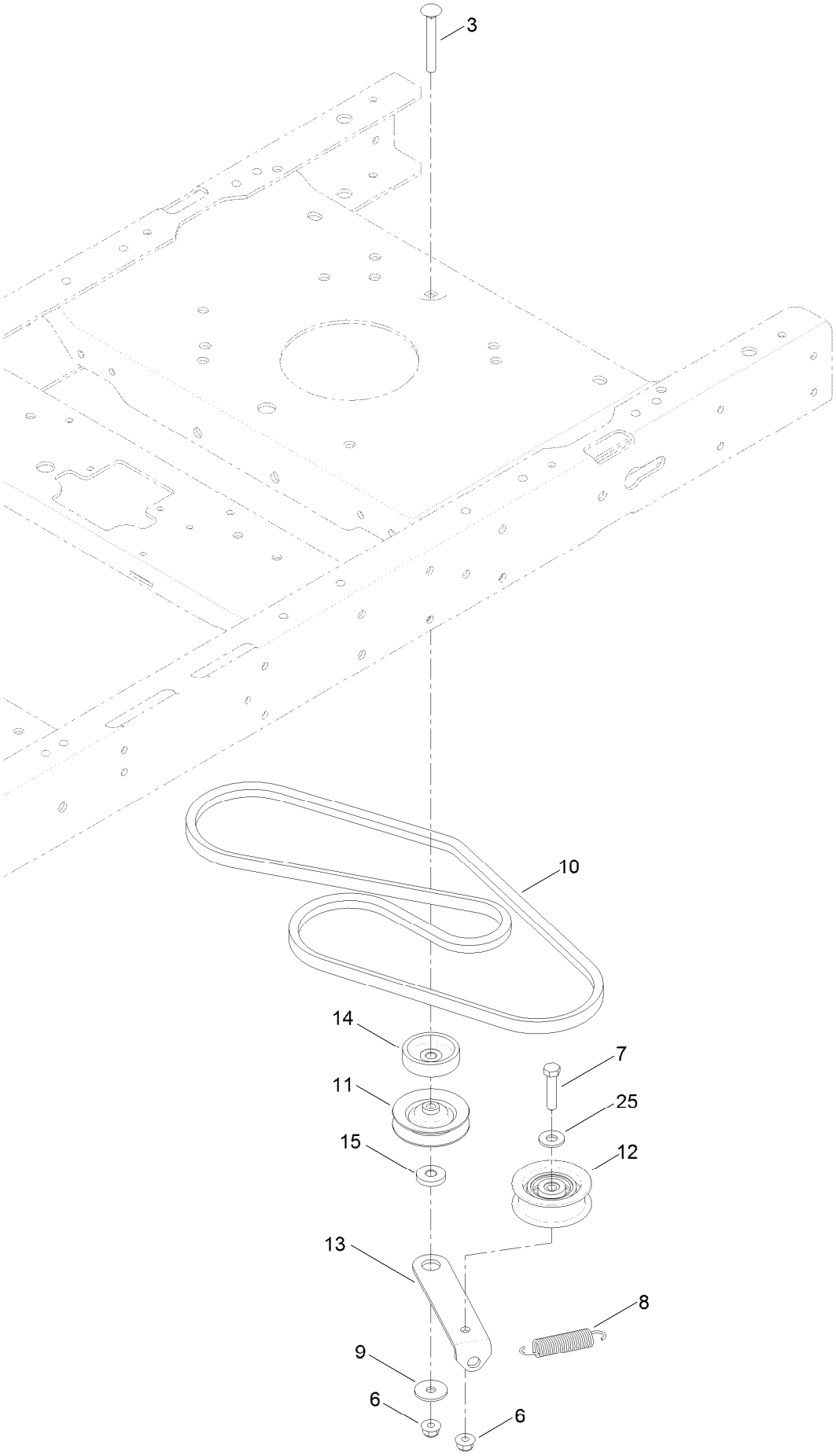
Clutch Assembly



Clutch Assembly (continued)

Ref.	Part Number	Qty.	Description
5	3234-42	1	Screw-HHF
6	130-6854	1	Pulley-Engine
7	120-2217	1	Isolator-Clutch
8	119-8885	1	Stop-Clutch
10	104-8301	1	Nut-Flange, NI
11	127-3410	1	Clutch-PTO
13	3212-19	1	Screw-HH
20	112843	1	Washer

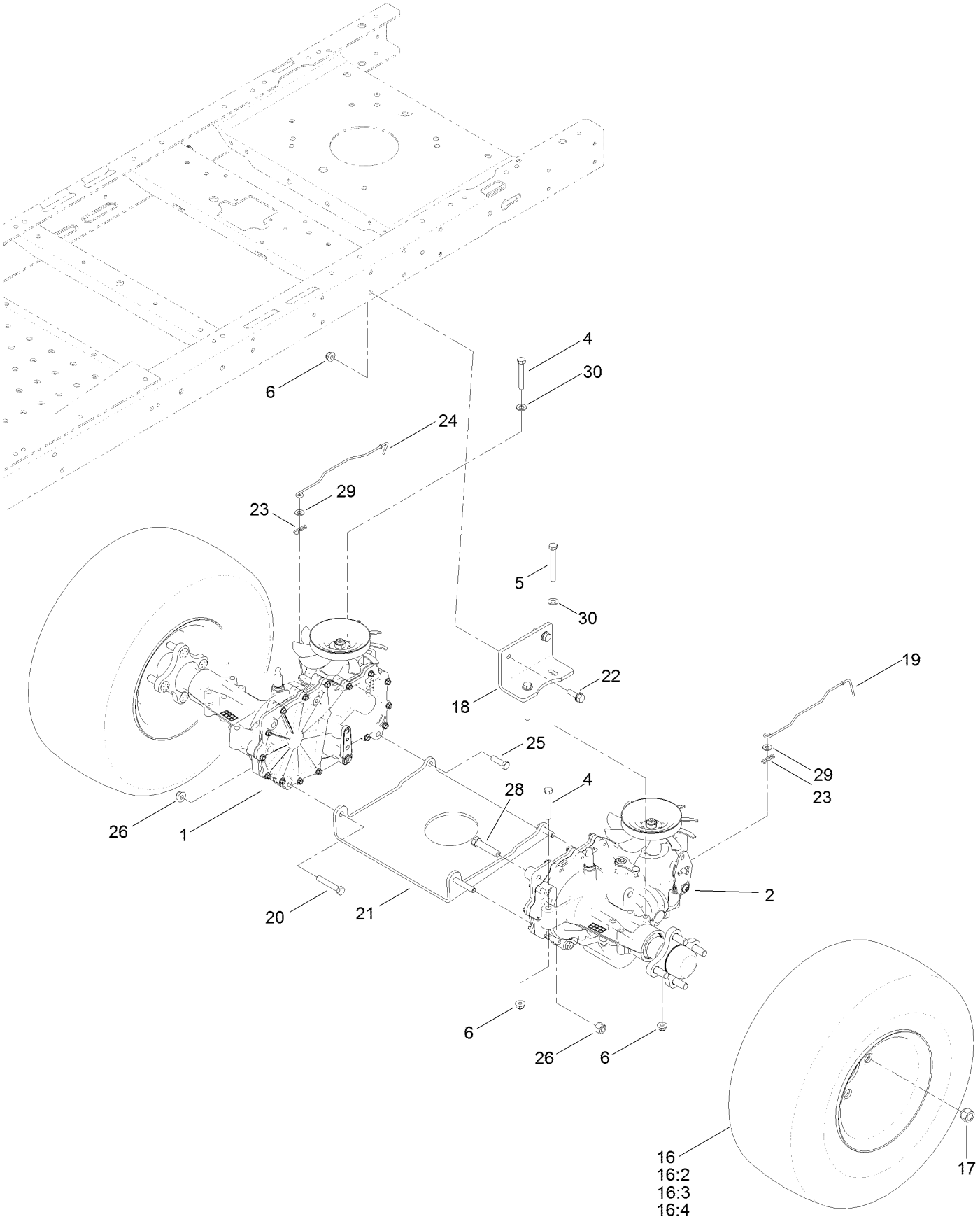
Belt and Idler Assembly



Belt and Idler Assembly (continued)

Ref.	Part Number	Qty.	Description
3	3230-8	1	Screw-CARR
6	104-8300	2	Nut-Flange, NI
7	322-7	1	Screw-HH
8	104-6415	1	Spring-Return, Pedal
9	5-4460	1	Washer-Pivot
10	130-6976	1	V-Belt
11	119-8822	1	Pulley-Idler
12	106-2176	1	Pulley-Idler
13	119-3326	1	Arm-Idler
14	119-3353	1	Spacer
15	119-3327	1	Spacer-Arm, Idler
25	3256-3	1	Washer-Flat

Hydro Transaxle Drive and Rear Wheel Assembly

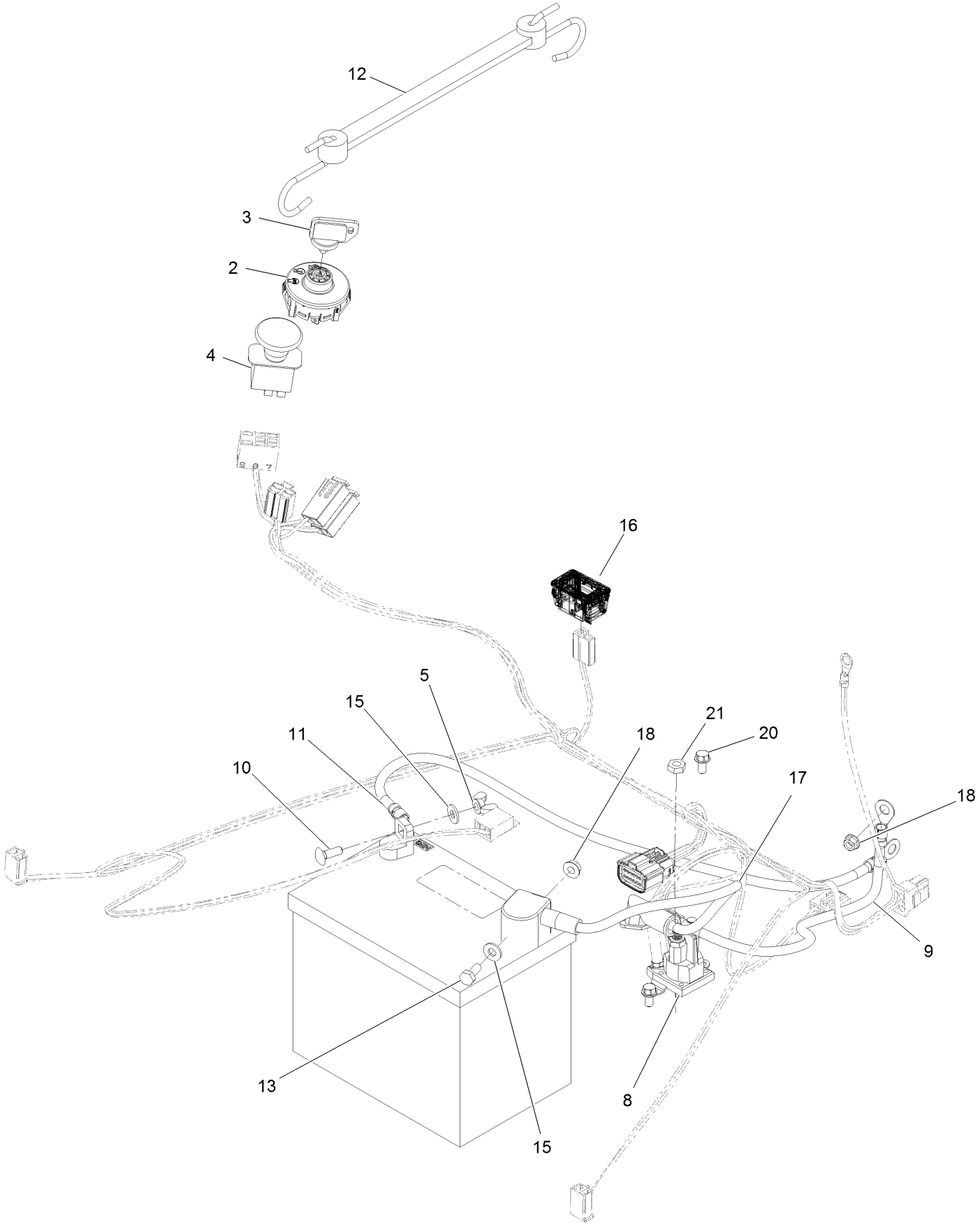


Hydro Transaxle Drive and Rear Wheel Assembly (continued)

Ref.	Part Number	Qty.	Description
1	130-6961	1	RH Hydro Transmission ASM
2	130-6960	1	LH Hydro Transmission ASM
4	322-11	4	Screw-HH 5/16-18 X 2 1/4
5	322-13	4	Screw-HH 5/16-18 X 2 3/4
6	104-8300	12	Nut-Nyloc 5/16-18 Flg
16	131-3673	2	2 Ply Tire And Wheel ASM
16:2	131-3680	1	Tire-2 Ply
16:3	232-27	1	Stem-Valve
16:4	93-3893	1	Tube-Inner●
17	242-50	8	Nut-Lug 1/2-20
18	121-0745-01	2	Mount-Hydro
19	130-7048	1	Rod-Bypass, LH
20	323-11	2	Screw-HH 3/8-16 X 2 1/4
21	130-0718-01	1	Plate-Cross, Hydro
22	3234-29	4	Screw-HH Flg 5/16-18 X 1
23	3290-307	2	Pin-Cotter
24	130-7047	1	Rod-Bypass, RH
25	323-7	2	Screw-HH 3/8-16 X 1 1/4
26	104-8301	6	Nut-Nyloc 3/8-16 Flg
28	323-9	2	Screw-HH 3/8-16 X 1 3/4
29	119-8952	2	Washer
30	3256-23	6	Washer-5/16 Sae

● Not illustrated

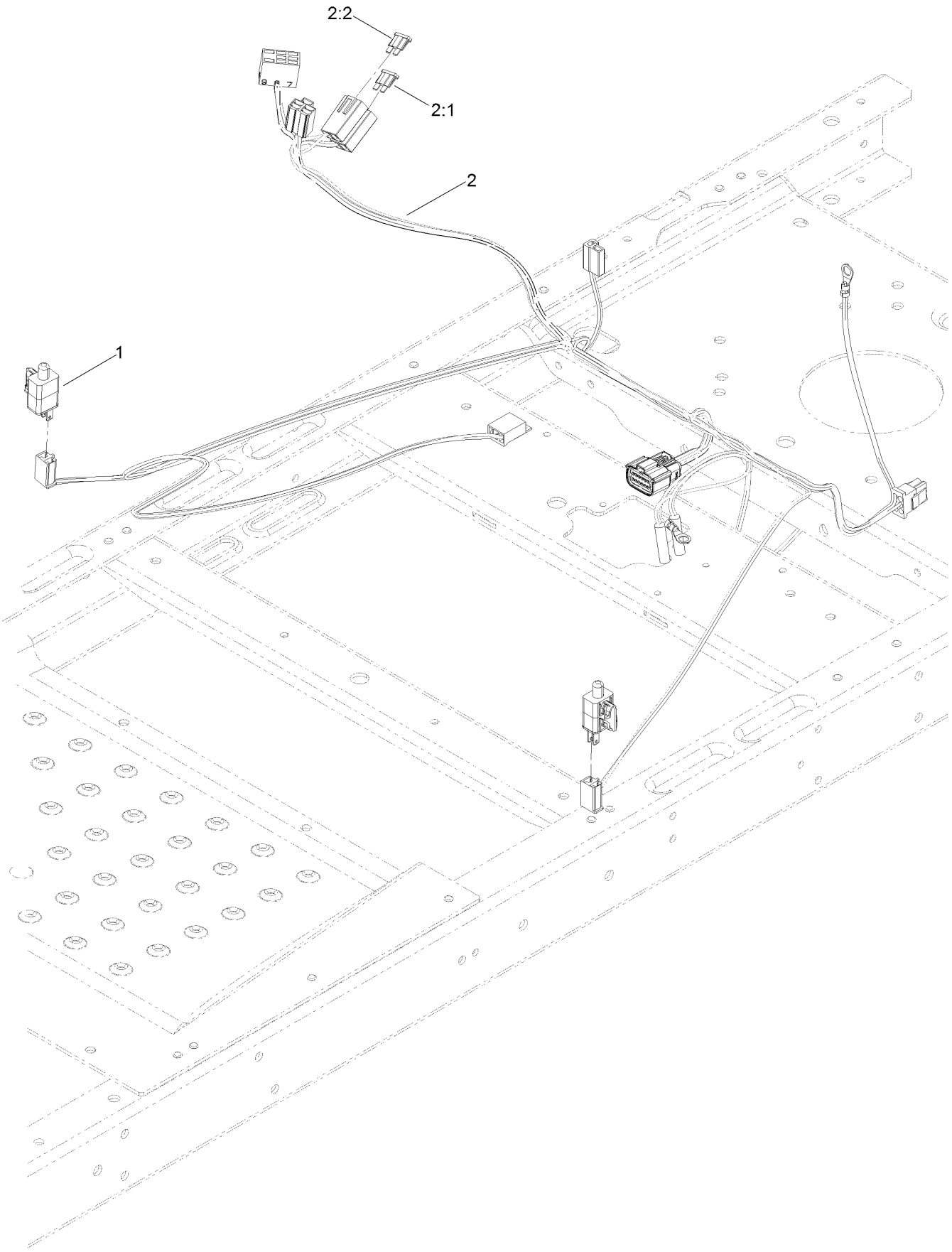
Electrical Assembly



Electrical Assembly (continued)

Ref.	Part Number	Qty.	Description
2	117-2221	1	Switch-Ignition
3	103-2106	1	Key-Exmark Logo
4	103-5221	1	Switch-PTO
5	32103-22	1	Nut-Wing
8	117-1197	1	Solenoid
9	121-0711	1	Cable-Battery, Positive
10	3229-1	1	Bolt-Carriage 1/4-20 X 3/4
11	121-5726	1	Cable-Battery, Black
12	104-2466	1	Holddown-Battery
13	321-3	1	Screw-HH 1/4-20 X 5/8
15	3256-22	2	Washer-1/4 Sae
16	120-2244	1	Hourmeter
17	119-8897	1	Cable-Battery, Red
18	32128-33	2	Nut-Whizlock 1/4-20
20	32144-4	2	Screw-HWH 1/4-20 X 1/2 Taptite
21	3220-2	2	Nut-Jam 5/16-24

Fuse and Wire Harness Assembly



Fuse and Wire Harness Assembly (continued)

Ref.	Part Number	Qty.	Description
1	110-6765	2	Switch
2	130-7013	1	Harness-Wire ●
2:1	109103	1	Fuse-Blade, 30 Amp
2:2	109102	1	Fuse-Blade, 25 Amp

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:

Notes:

Notes:

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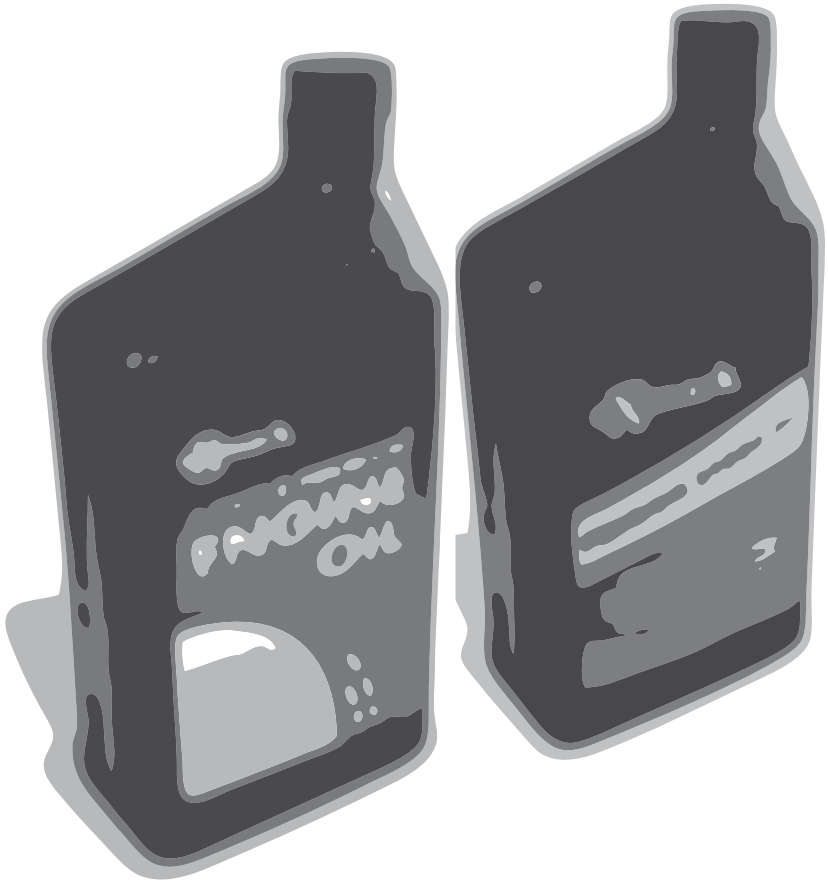
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LIGHT KIT
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SNOW BLADE
SNOWBLOWER
SUN SHADE
TRASH CONTAINER
ULTRA VAC COLLECTION SYSTEM
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WEATHER CAB

WALK-BEHIND ACCESSORIES AND OPTIONS

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STANDON

*Some accessories and options not available for some models.

Place Model No. and Serial No. Label Here (Included in the Literature Pack) or Fill in Below

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Serial No. _____

Date Purchased _____

Engine Model No. and Spec. No. _____

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