



Form No. 3393-424 Rev A

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Parts Catalog

MK3 200mm (8in) 4-Blade Cutting Unit

Model No. 02800—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

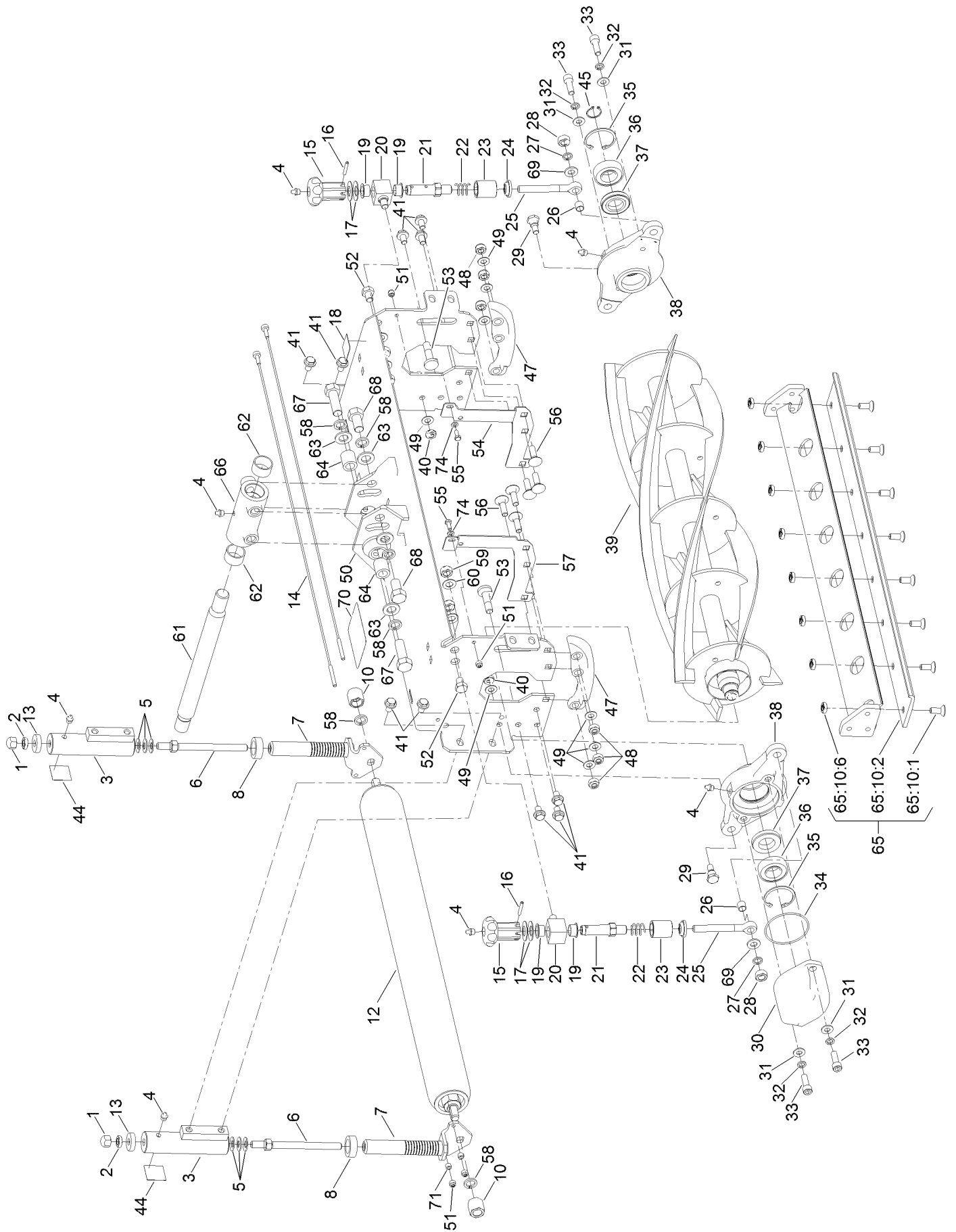
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Cutterhead Assembly 4

Attachments and Accessories 6

Cutterhead Assembly



Cutterhead Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	ZNK1L000U	2	Nut-Dome	38	876007W	2	Casting-Bearing
2	ZNL1L000U	2	Nut-Hex	39	111-3458	1	Cylinder-200Mm, 4-Blade (180 Helix)
3	876064W	2	Roller-Mounting	40	ZNB1J000U	2	Nut
4	10-11-017	7	Fitting-Straight	41	63-11-019	10	Screw-HHF
5	876099	6	Washer-Spring	44	63-13-039	2	Decal
6	63-01-960	2	Stud-Roller, Adjusting	45	40-07-017	1	Ring-Retaining, Clip
7	111-9450	2	Shaft-Adjuster, Roller	47	876019W	2	Skid
8	63-02-123	2	Spacer-Steel	48	ZNN1J000U	6	Nut-Hex, NI
10	876062	2	Roller-Nut	49	09479	8	Washer-Plain
12	876006	1	Roller-Smooth	50	876033C	1	Mainframe
12:99	111-2561	2	Fitting-Grease ●	51	09438	4	Nut-Nyloc
12:99	876078	1	Taper Bearing Roller Kit ●	52	ZDH1L016U	2	Screw-HH
13	876098	2	Cap-Control, Pressure	53	876069	2	Pin-Bearing
14	63-07-072	2	Scraper-Wire	54	876052W	1	Bracket-Guard, LH
15	876013W	2	Handwheel	55	09362	2	Screw-HH
16	09730	2	Pin-Spiral	56	09738	6	Bolt-Carriage
17	876034	4	Washer-Spring	57	876057W	1	Bracket-Guard, RH
18	214053	2	Decal	58	HY4200	6	Washer-Spring
19	876082	4	Bushing-Flange	59	ZNB1L000U	4	Nut-Other
20	876047	2	Trunnion	60	ZWP1L000U	4	Washer-Plain
21	876085	2	Adjuster-Sleeve	61	65-05-120	1	Pin
22	876003	2	Spring-Compression	62	876065	2	Bushing-Sleeve
23	876053	2	Cage-Backlash	63	09491	4	Washer-Plain
24	876054	2	Nut-Backlash, Plated	64	922500	2	Bushing
25	876004	2	Bolt-Swing	65	876060W	1	Bottom Blade ASM
26	876035	2	Bushing-Sleeve	65:10:1	09740	8	Screw-Sh
27	09599	2	Washer-Lock	65:10:2	111-3428	1	Blade-Bottom
28	09454	2	Nut-Hex	65:10:6	ZNB1J000U	8	Nut
29	876022	2	Pin-Pivot	66	922115W	1	Casting-Pivot, Fixed
30	876009W	1	Counterweight	67	ZDH1P050U	2	Screw-HH
31	ZWQ1J000U	4	Washer-Plain	68	09598	2	Screw-HH
32	09480	4	Washer-Lock	69	HY09485	2	Washer-Plain
33	ZCS1J030U	4	Screw-Soc	70	40-13-010	1	Decal-Warning
34	876032	1	O-Ring	71	340154	2	Bushing
35	63-07-008	2	Ring-Retaining	74	09472	2	Washer-Plain
36	63-07-036	2	Bearing-Ball				
37	63-07-038	2	Seal-Lip, Single				

● Not illustrated

Attachments and Accessories

For 02800 MK3 200mm (8in) 4-Blade Cutting Unit

Product Name	Model/Part
Smooth Roller 200mm (8in) Cutting Unit.....	02822
Grooved Roller 200mm (8in) Cutting Unit	02823
Roller-Smooth Mk3	111-1848
Cylinder 200MM 6-Blade 180 Helix.....	111-3415
Cylinder 200MM 8-Blade 180 Helix.....	111-3416
Cylinder 200MM 10-Blade 180 Helix.....	111-3417
Cylinder 200MM 4-Blade 180 Helix.....	111-3458
Height Of Cut Gauge Kit	63-01-760

Notes:



Count on it.