



Count on it.

Form No. 3393-425 Rev A

Parts Catalog

MK3 200mm (8in) 6-Blade Cutting Unit

Model No. 02801—Serial No. 315000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

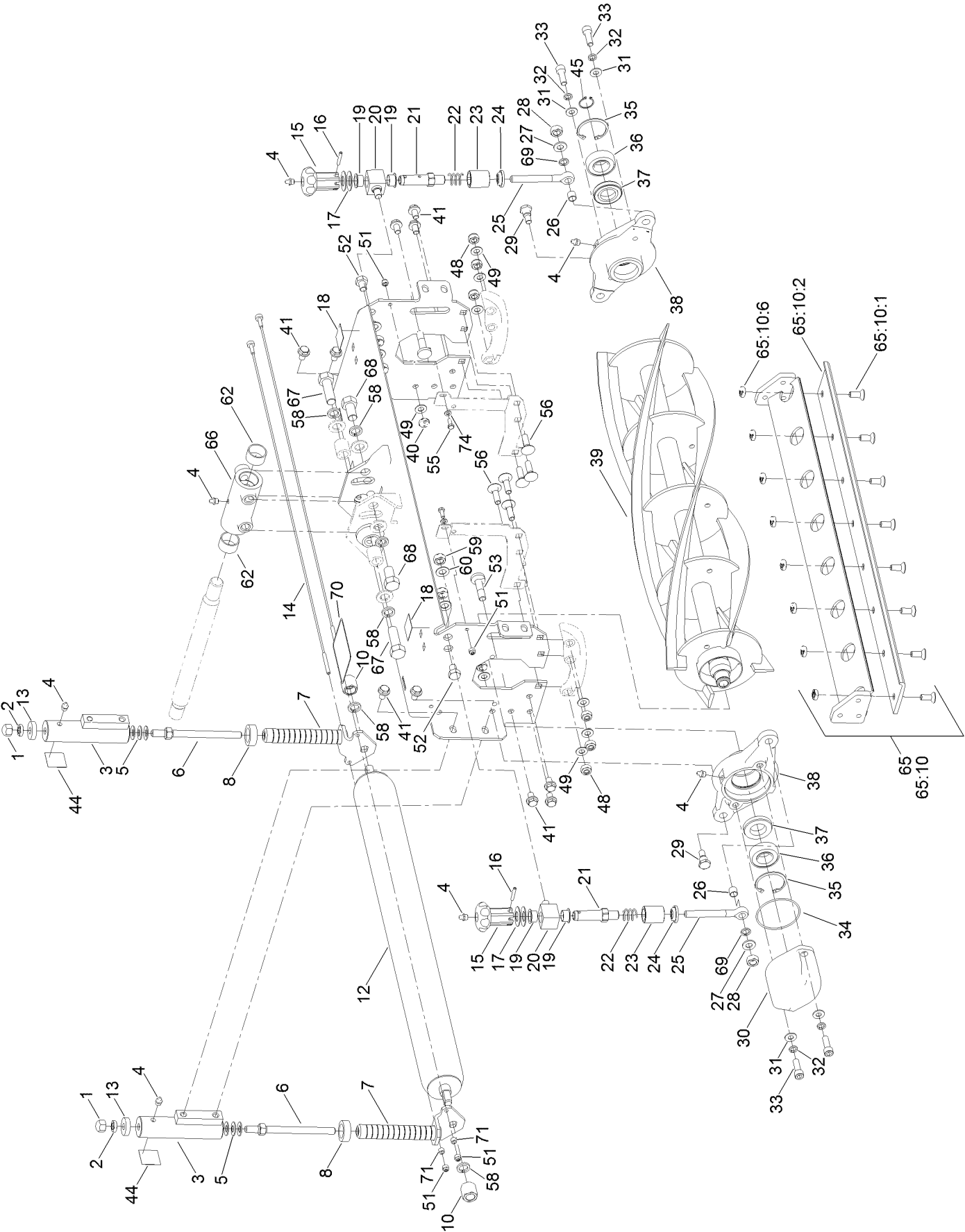
TTH: torx truss head

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6-Blade Cutting Unit Assembly



6-Blade Cutting Unit Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	ZNK1L000U	2	Nut-Dome	35	63-07-008	2	Ring-Retaining
2	ZNL1L000U	2	Nut-Hex	36	63-07-036	2	Bearing-Ball
3	876064W	2	Roller-Mounting	37	63-07-038	2	Seal-Lip, Single
4	10-11-017	7	Fitting-Straight	38	876007W	2	Casting-Bearing
5	876099	6	Washer-Spring	39	111-3415	1	Cylinder
6	63-01-960	2	Stud-Roller, Adjusting	40	ZNB1J000U	2	Nut
7	876027	2	Screw-Adjuster	41	63-11-019	10	Screw-HHF
8	63-02-123	2	Spacer-Steel	44	63-13-039	2	Decal
10	876062	2	Nut Roller	45	40-07-017	1	Ring-Retaining, Clip
12	876006	1	Roller-Smooth	48	ZNN1J000U	6	Nut-Hex, NI
12:99	876078	1	Bearing Kit ●	49	09479	8	Washer-Plain
13	876098	2	Cap-Control, Pressure	51	09438	4	Nut-Nyloc
14	63-07-072	2	Scraper-Wire	52	ZDH1L016U	2	Screw-HH
15	876013W	2	Handwheel	53	876069	2	Pin-Bearing
16	09730	2	Pin-Spiral	55	09362	2	Screw-HH
17	876034	4	Washer-Spring	56	09738	6	Bolt-Carriage
18	214053	2	Decal	58	HY4200	6	Washer-Spring
19	876082	4	Bushing-Flange	59	ZNB1L000U	4	Nut-Other
20	876047	2	Trunnion	60	ZWP1L000U	4	Washer-Plain
21	876085	2	Adjuster-Sleeve	62	876065	2	Bushing-Sleeve
22	876003	2	Spring-Compression	65	876060W	1	Blade-Bottom
23	876053	2	Cage-Backlash	65:10		1	Bottom Blade ASM ●■
24	876054	2	Nut-Backlash, Plated	65:10:1	09740	8	Screw-Sh
25	876004	2	Bolt-Swing	65:10:2	111-3428	1	Bottom-Blade
26	876035	2	Bushing-Sleeve	65:10:6	ZNB1J000U	8	Nut
27	09599	2	Washer-Lock	66	922115W	1	Casting Fixed Pivot
28	09454	2	Nut-Hex	67	ZDH1P050U	2	Screw-HH
29	876022	2	Pin-Pivot	68	09598	2	Screw-HH,
30	876009W	1	Counterweight	69	HY09485	2	Washer-Plain
31	ZWQ1J000U	4	Washer-Plain	70	40-13-010	1	Decal-Warning
32	09480	4	Washer-Lock	71	340154	2	Bushing
33	ZCS1J030U	4	Screw-Soc	74	09472	2	Washer-Plain
34	876032	1	O-Ring				

● Not illustrated

■ Not serviced separately

Attachments and Accessories

For 02801 MK3 200mm (8in) 6-Blade Cutting Unit

Product Name	Model/Part
Smooth Roller 200mm (8in) Cutting Unit.....	02822
Grooved Roller 200mm (8in) Cutting Unit	02823
Cylinder 200MM 6-Blade 180 Helix.....	111-3415
Cylinder 200MM 8-Blade 180 Helix.....	111-3416
Cylinder 200MM 10-Blade 180 Helix.....	111-3417
Height Of Cut Gauge Kit	63-01-760

Notes:



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