



Form No. 3393-644 Rev A

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Parts Catalog

MK3 250mm (10in) 8-Blade Cutting Unit

Model No. 02812—Serial No. 315000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

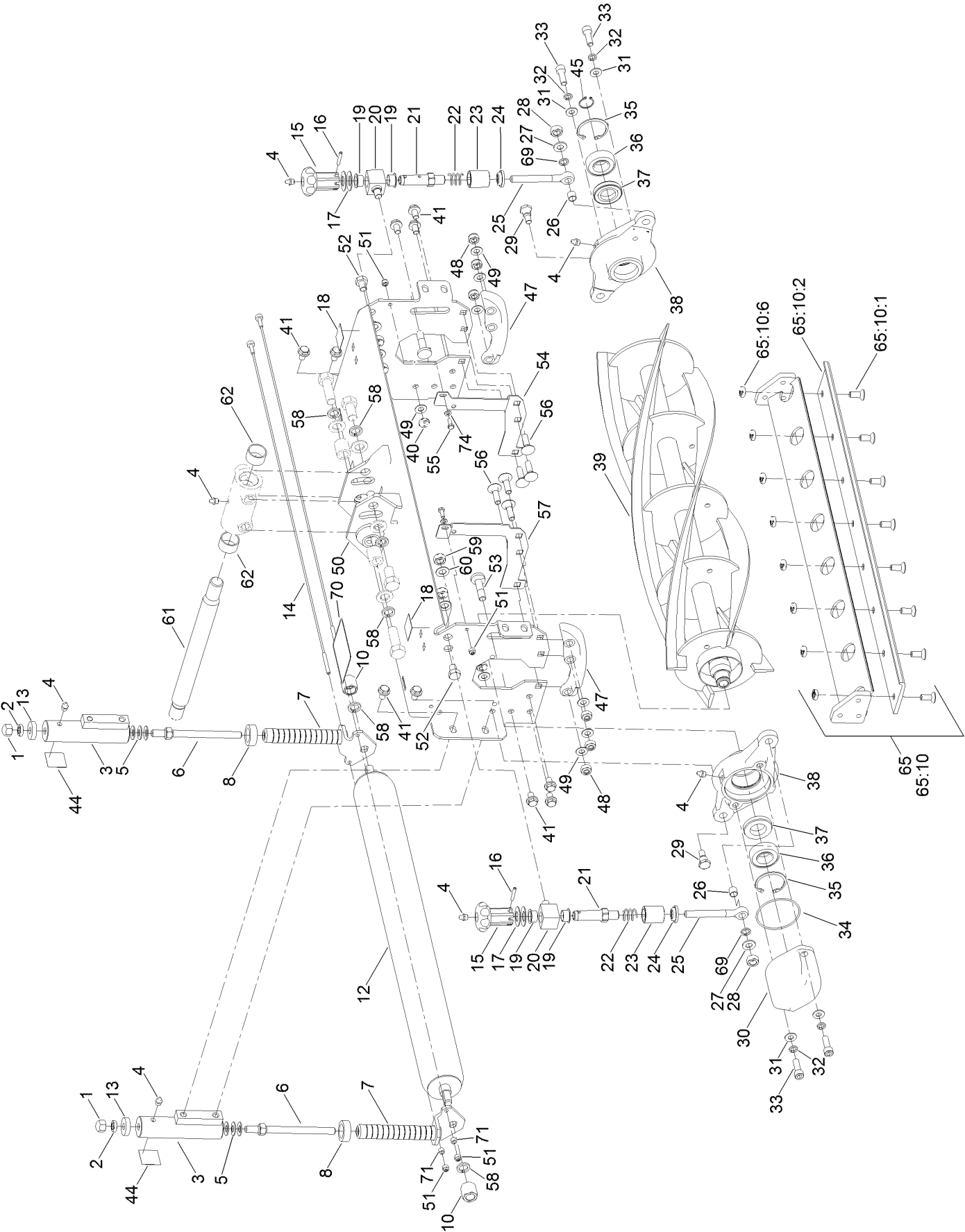
TTH: torx truss head

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8-Blade Cutting Unit Assembly



8-Blade Cutting Unit Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	ZNK1L000U	2	Nut-Dome
2	ZNL1L000U	2	Nut-Hex
3	876064W	2	Roller-Mounting
4	10-11-017	7	Fitting-Straight
5	876099	6	Washer-Spring
6	63-01-960	2	Stud-Roller, Adjusting
7	876027	2	Screw-Adjuster
8	63-02-123	2	Spacer-Steel
10	876062	2	Nut Roller
12	876006	1	Roller-Smooth
12:99	876078	1	Bearing Kit ●
13	876098	2	Cap-Control, Pressure
14	63-07-072	2	Scraper-Wire
15	876013W	2	Handwheel
16	09730	2	Pin-Spiral
17	876034	4	Washer-Spring
18	214053	2	Decal
19	876082	4	Bushing-Flange
20	876047	2	Trunnion
21	876085	2	Adjuster-Sleeve
22	876003	2	Spring-Compression
23	876053	2	Cage-Backlash
24	876054	2	Nut-Backlash, Plated
25	876004	2	Bolt-Swing
26	876035	2	Bushing-Sleeve
27	09599	2	Washer-Lock
28	09454	2	Nut-Hex
29	876022	2	Pin-Pivot
30	876009W	1	Counterweight
31	ZWQ1J000U	4	Washer-Plain
32	09480	4	Washer-Lock
33	ZCS1J030U	4	Screw-Soc
34	876032	1	O-Ring
35	63-07-008	2	Ring-Retaining

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
36	63-07-036	2	Bearing-Ball
37	63-07-038	2	Seal-Lip, Single
38	876007W	2	Casting-Bearing
39	111-3420	1	Cylinder
40	ZNB1J000U	2	Nut
41	63-11-019	10	Screw-HHF
44	63-13-039	2	Decal
45	40-07-017	1	Ring-Retaining, Clip
47	884024W	2	Skid
48	ZNN1J000U	6	Nut-Hex, NI
49	09479	8	Washer-Plain
50	884007C	1	Mainframe
51	09438	4	Nut-Nyloc
52	ZDH1L016U	2	Screw-HH
53	876069	2	Pin-Bearing
54	884015W	1	Bracket-Guard, LH
55	09362	2	Screw-HH
56	09738	6	Bolt-Carriage
57	884016W	1	Bracket-Guard, RH
58	HY4200	2	Washer-Spring
59	ZNB1L000U	4	Nut-Other
60	ZWP1L000U	4	Washer-Plain
61	65-05-127	1	Pin-Head, Pivot
62	876065	2	Bushing-Sleeve
65	876060W	1	Blade-Bottom
65:10		1	Bottom Blade ASM ●■
65:10:1	09740	8	Screw-Sh
65:10:2	111-3428	1	Bottom-Blade
65:10:6	ZNB1J000U	8	Nut
69	HY09485	2	Washer-Plain
70	40-13-010	1	Decal-Warning
71	340154	2	Bushing
74	09472	2	Washer-Plain

● Not illustrated

■ Not serviced separately

Attachments and Accessories

For 02812 MK3 250mm (10in) 8-Blade Cutting Unit

Product Name	Model/Part
Cylinder 254MM 4 Blade Reel	111-3418
Cylinder 254MM 6 Blade 165 Helix	111-3419
Cylinder 254MM 8 Blade 165 Helix	111-3420

Notes:



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