Form No. 3394-681 Rev A

TORO®

Count on it.

Parts Catalog

18in Walk-Behind Aerator

Model No. 23516—Serial No. 315000001 and Up

Model No. 33516—Serial No. 315000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

3394-681 A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

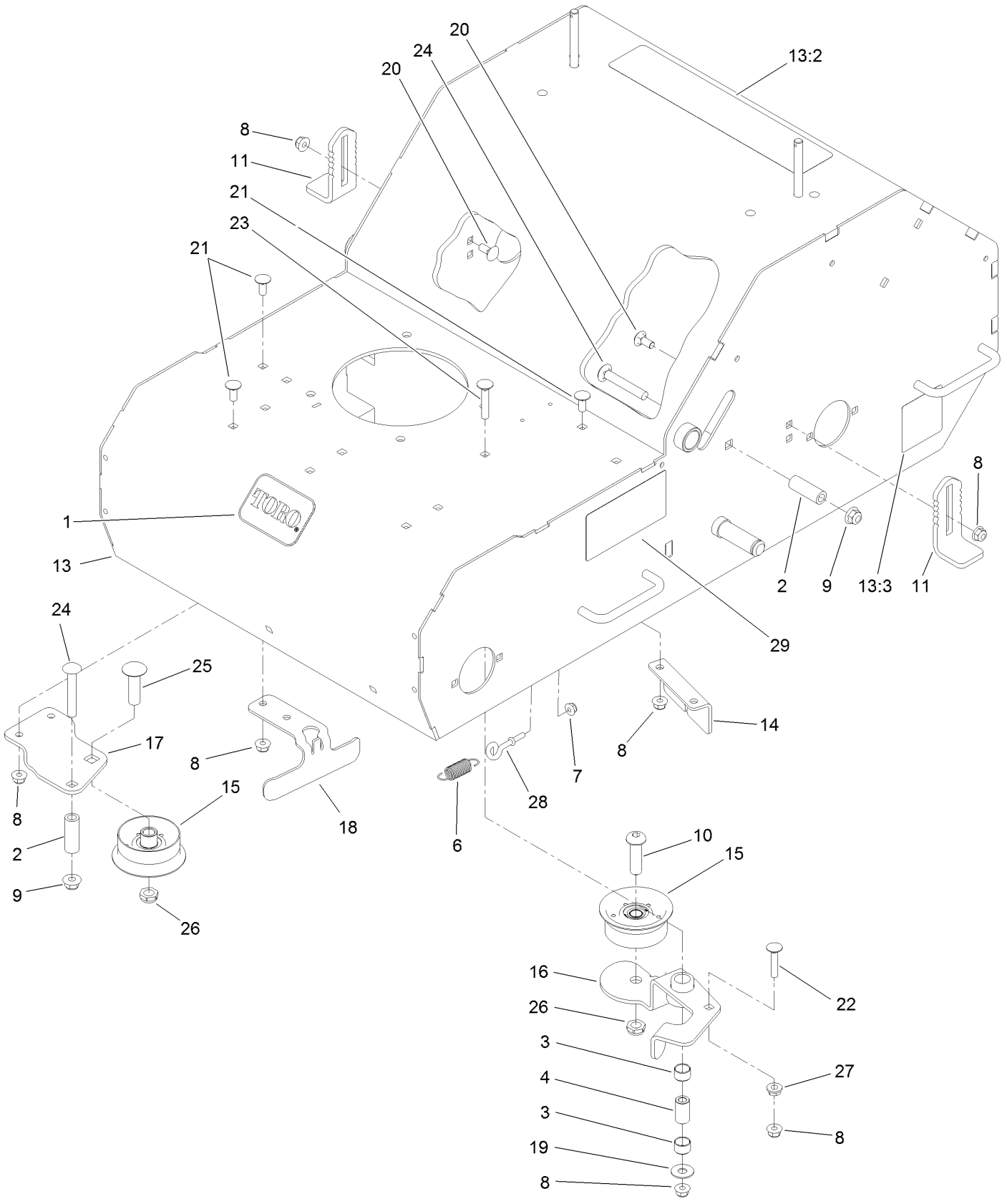
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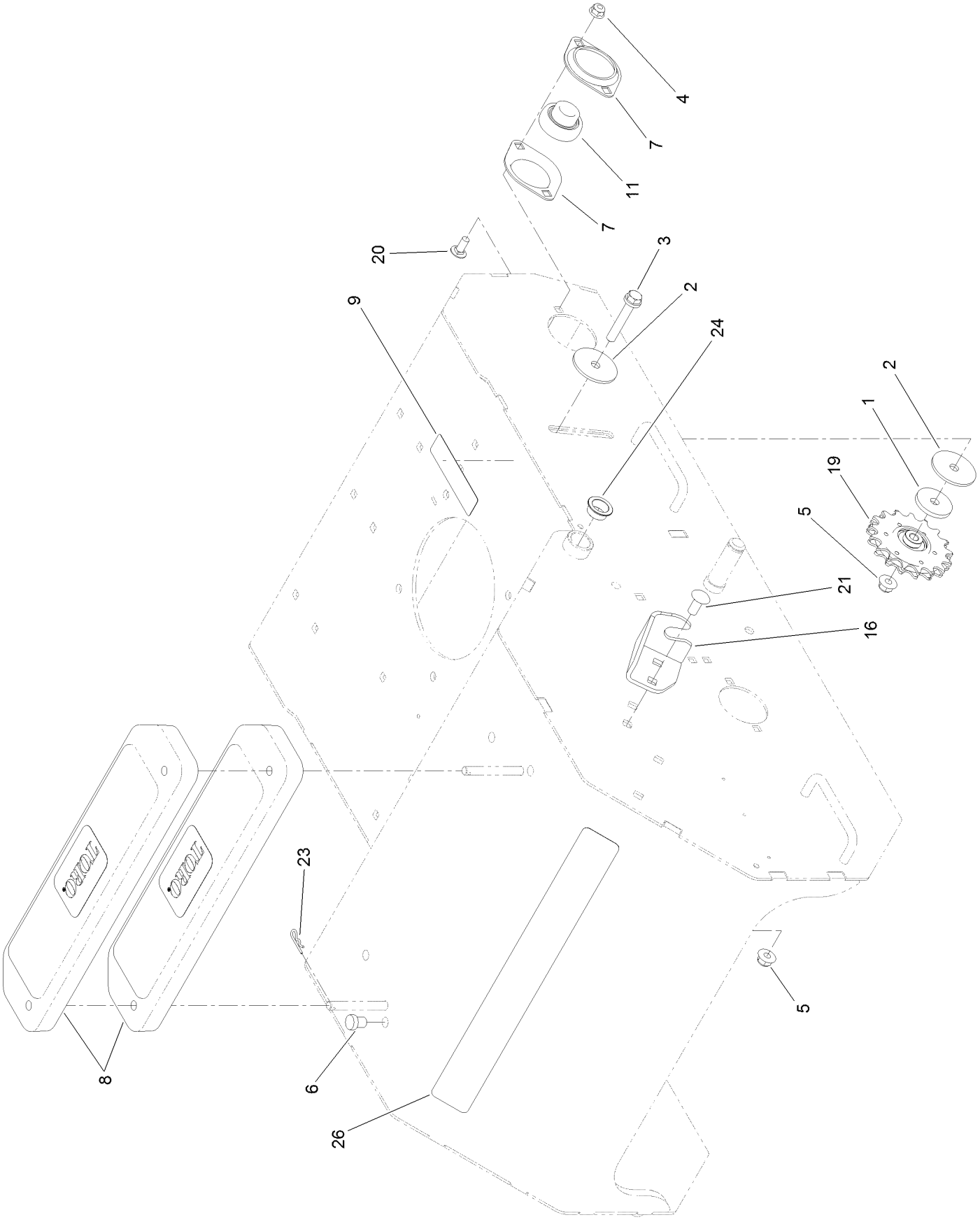
Frame Assembly



Frame Assembly (continued)

Ref.	Part Number	Qty.	Description
1	70-2200	1	Decal
2	95-6448	3	Spacer
3	103-6111	2	Bearing
4	103-7108	1	Bushing-Arm, Idler
6	104-0869	1	Spring-Brake
7	104-7201	1	Nut-Flange, NI
8	104-8300	10	Nut-Flange, NI
9	104-8301	3	Nut-Flange, NI
10	108-1993	1	Screw-HSBH
11	116-9886	2	Stop-Depth
13	125-3855	1	Frame ASM
13:2	121-2009	1	Decal-Warning, Aerator
13:3	121-6150	2	Decal-Warning
14	125-3941-03	1	Bracket-Mount, Cable
15	127-4068	2	Pulley-Idler, Flat
16	130-2128-03	1	Arm-Idler
17	130-2131-03	1	Bracket-Mount, Pulley
18	130-2132-03	1	Guide-Belt
19	1126	1	Washer-Flat
20	3230-1	4	Bolt-CARR
21	3230-23	6	Screw-CARR
22	3230-4	1	Screw-CARR
23	3230-5	1	Screw-CARR
24	3231-44	3	Screw-CARR
25	3233-30	1	Screw-CARR
26	3296-45	2	Nut-Lock, NI
27	32128-20	1	Nut-HF
28	611243	1	Bolt-Eye
29	130-2155	1	Decal-Lift Lock

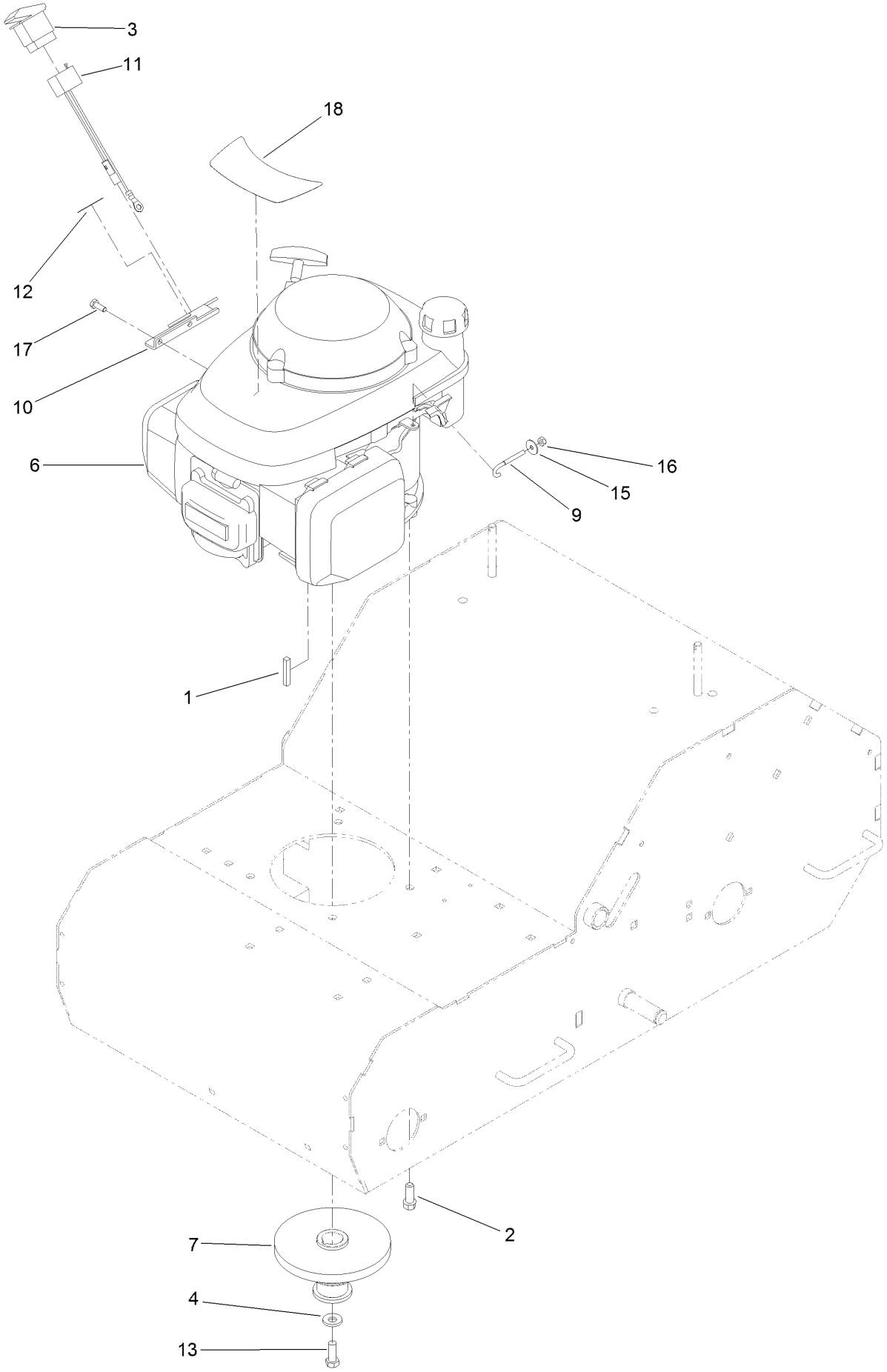
Idler Sprocket and Weight Assembly



Idler Sprocket and Weight Assembly (continued)

Ref.	Part Number	Qty.	Description
1	5-1720	1	Washer
2	83-1040	2	Washer-Flat
3	100-2592	1	Screw-HHF
4	104-8300	4	Nut-Flange, NI
5	104-8301	4	Nut-Flange, NI
6	105-4740	4	Bumper-Rubber
7	105-9714	4	Flange-Bearing
8	112-7059-01	2	Weight-Cast
9	117-2718	1	Decal-Arrester, Spark
11	106-8448	2	Bearing-Race, Extended
16	130-2147	1	Bracket-Cable
19	130-2114	1	Sprocket-Idler
20	3230-23	4	Screw-CARR
21	3231-27	2	Screw-CARR
23	3290-307	2	Pin-Cotter
24	108519	2	Bushing-Bronze
26	130-2161	1	Decal-Operation

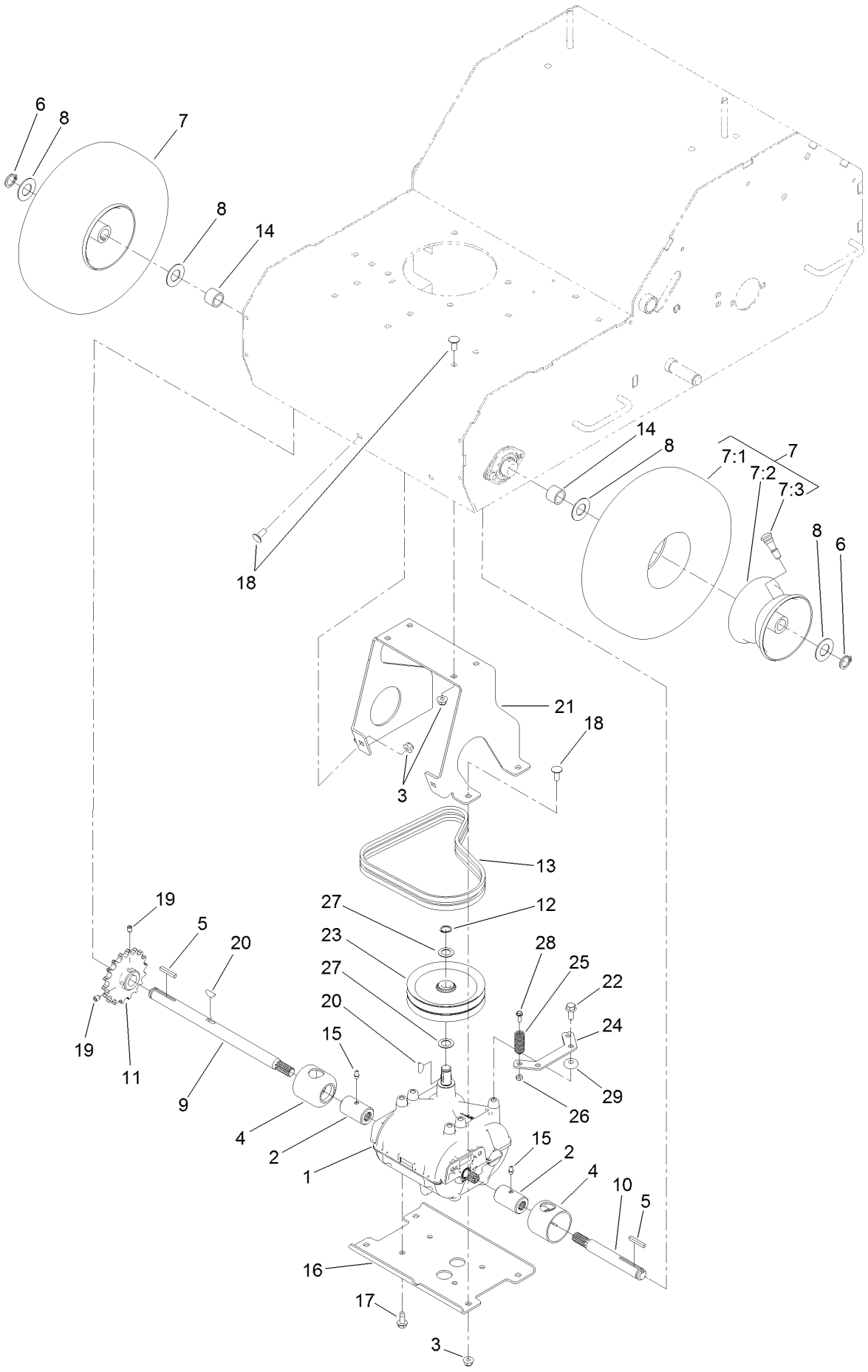
Engine Assembly



Engine Assembly (continued)

Ref.	Part Number	Qty.	Description
1	67-7490	1	Key-Square
2	95-1726	4	Screw-Taptite
3	95-8999	1	Switch
4	98-5975	1	Washer-Belleville
6	112-8771	1	Engine-Honda, Gsv190La A3T
7	127-4097	1	Pulley-Engine, Double
9	121-6186	1	Hook-Override
10	121-6200-03	1	Bracket-Switch
11	121-6201	1	Harness-Wire
12	121-6229	1	Decal-On/Off
13	3211-4	1	Screw-HH
15	3256-61	1	Washer-Flat
16	3296-2	1	Nut-Lock, NI
17	33113-016	2	Screw-HH
18	117-5245	1	Decal-Engine

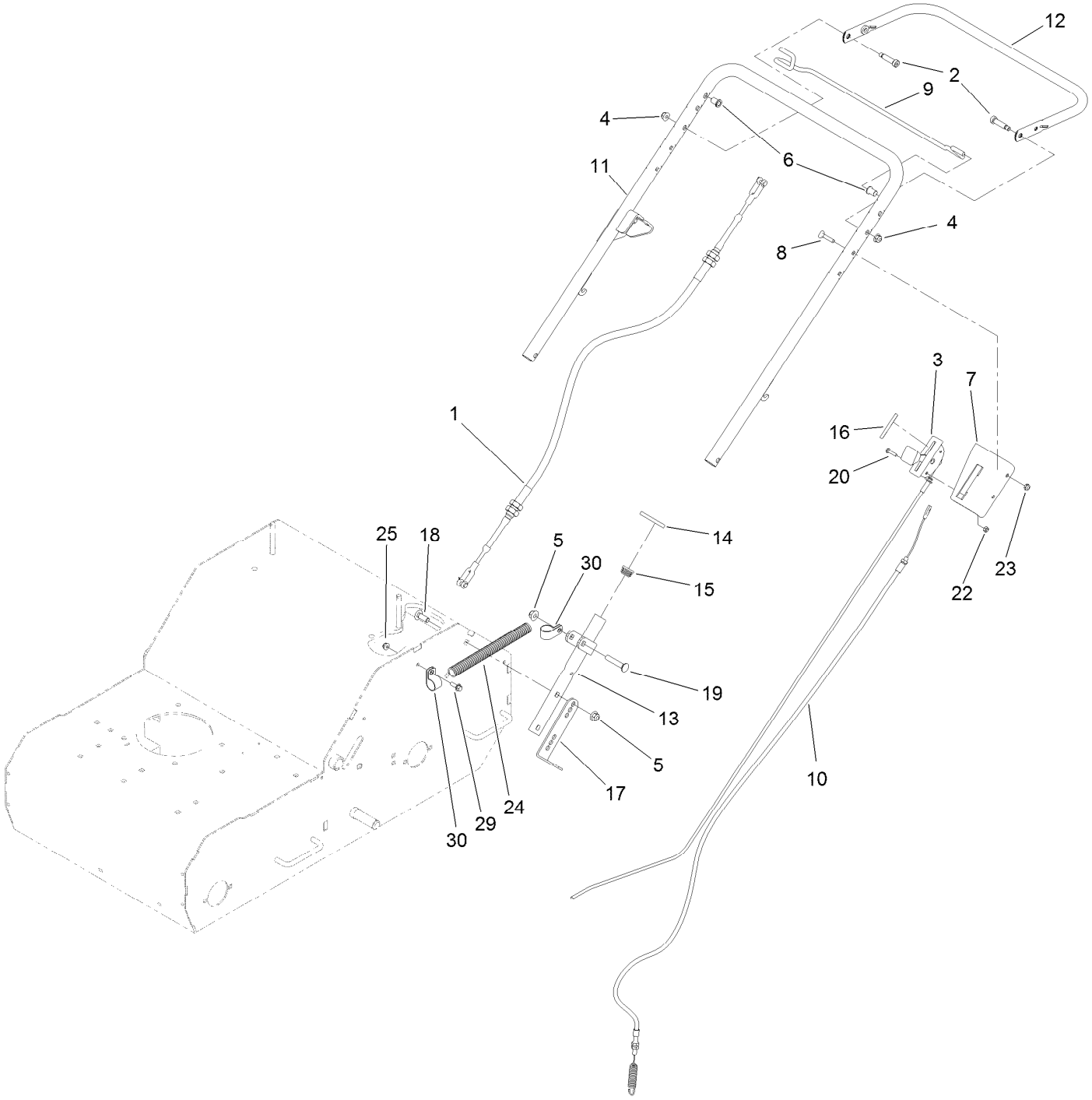
Transmission and Wheel Assembly



Transmission and Wheel Assembly (continued)

Ref.	Part Number	Qty.	Description
1	131-5740	1	Transmission-Gear
2	1-323680	2	Coupler
3	104-8300	10	Nut-Flange, NI
4	51-4220	2	Guard-Coupler
5	92-2649	2	Key-Square
6	32120-93	2	Ring-Retaining
7	120-3707	2	Wheel ASM
7:1	121-6081	1	Tire
7:2	120-3706	1	Wheel-Rim
7:3	5108	1	Valve
8	3256-39	4	Washer-Flat
9	121-4878	1	Shaft-Transmission
10	121-4879	1	Shaft-Transmission
11	130-2115	1	Sprocket
12	32120-64	1	Ring-Snap, External
13	130-2142	1	Belt-V, Matched Pair
14	83-0730	2	Spacer-Lockup
15	302-19	2	Fitting-Grease
16	125-3823-03	1	Mount-Transmission, Lower
17	9264964	4	Screw-HWH, Thread Cut
18	3230-23	10	Screw-CARR
19	3246-3	2	Screw-HSH
20	3257-5	2	Key-Woodruff
21	125-3938-03	1	Channel-Mount, Transmission
22	3234-47	2	Screw-HHF
23	127-4003	1	Sheave
24	130-2105-03	1	Guide-Spring, Mount
25	127-4077	2	Spring-Retainer
26	3296-2	2	Nut-Lock, NI
27	108-0015	2	Washer-Flat
28	32105-23	2	Screw
29	115-5118	2	Washer

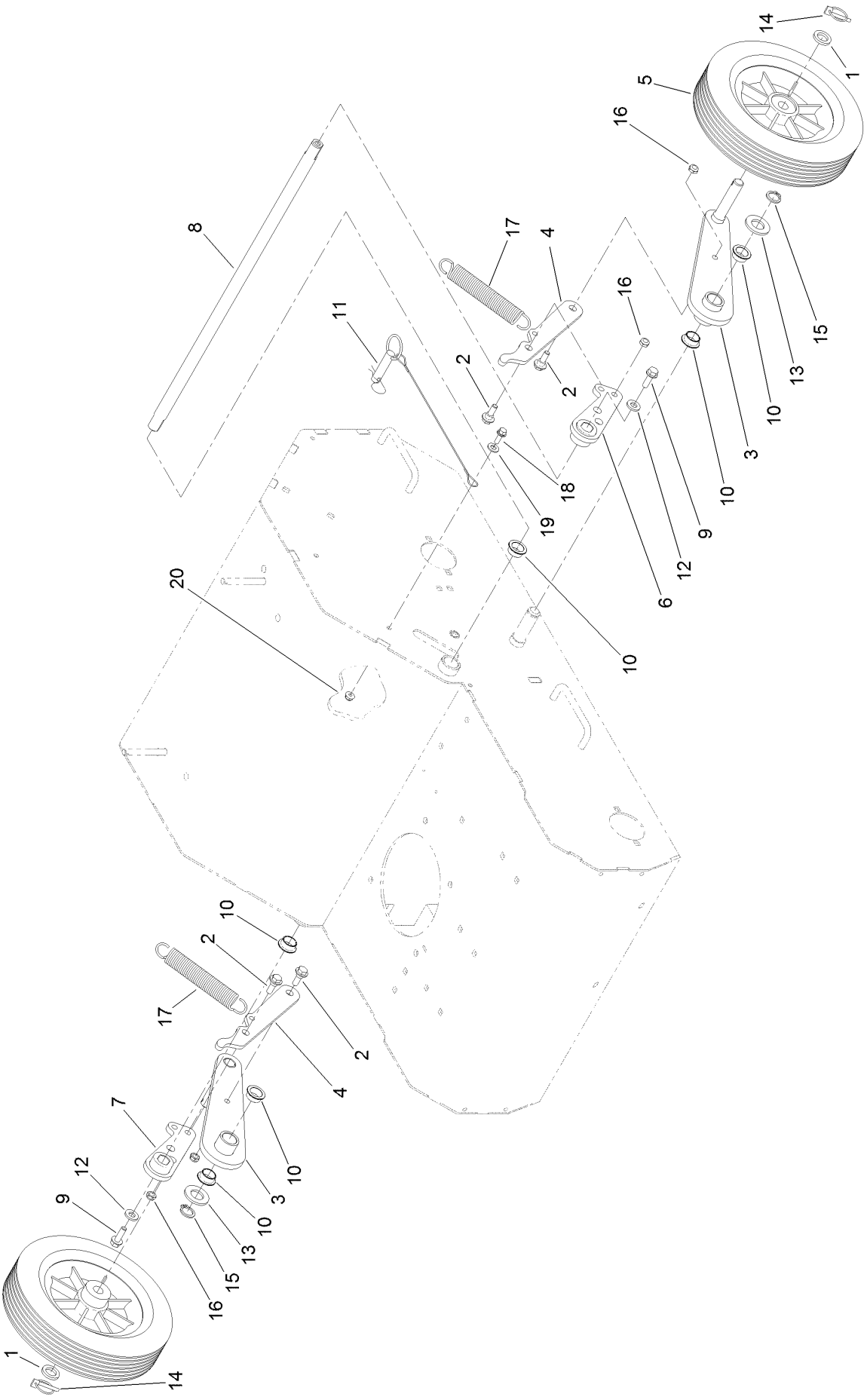
Handle Assembly



Handle Assembly (continued)

Ref.	Part Number	Qty.	Description
1	130-2160	1	Cable-Push/Pull
2	65-9340	2	Bolt-Shoulder
3	130-2136	1	Control-Throttle
4	104-8300	2	Nut-Flange, NI
5	104-8301	6	Nut-Flange, NI
6	109-2713	2	Bushing
7	127-4058-03	1	Bracket-Throttle
8	109-8144	3	Bolt-Handle
9	130-2130	1	Bail-Traction
10	121-4860	1	Cable-Idler
11	121-4862-03	1	Handle
12	130-2102-03	1	Handle-Lift
13	121-4866-03	2	Mount-Handle
14	121-6202	2	Ring-Handle Lock
15	121-4870	2	Plug
16	121-6222	1	Decal-Throttle/Choke
17	130-2150-03	2	Spring-Post
18	3231-22	4	Screw-CARR
19	3231-6	2	Screw-CARR
20	106-9169	2	Screw-HWH
22	3296-2	2	Nut-Lock, NI
23	3296-56	2	Nut-Lock, NI
24	121-5799	1	Conduit-Convoluted
25	104-7201	1	Nut-Flange, NI
29	3234-4	1	Screw-HHF
30	2412-41	2	Clamp

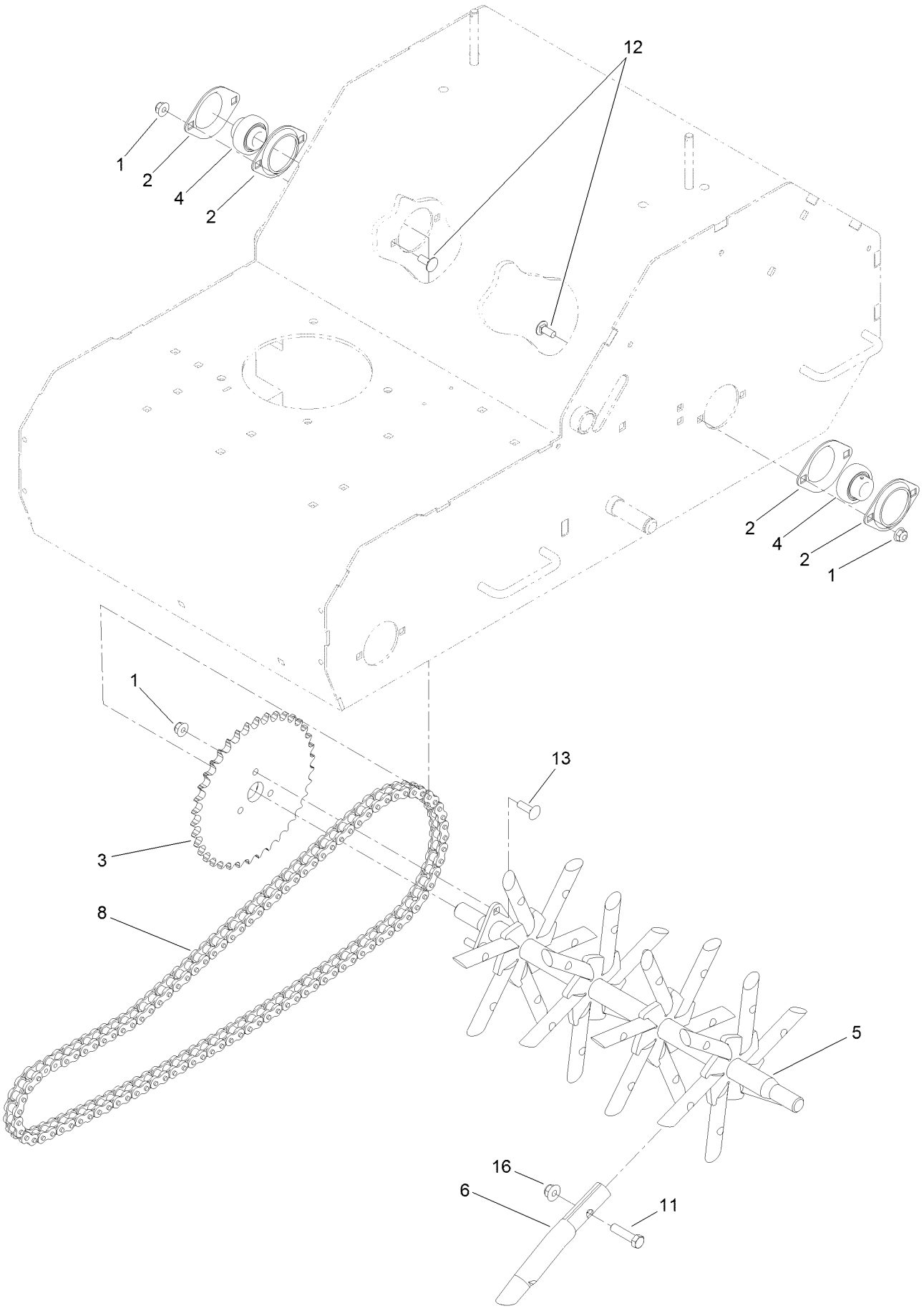
Wheel Assembly



Wheel Assembly (continued)

Ref.	Part Number	Qty.	Description
1	63-9710	2	Spacer-Bearing
2	116-2670	4	Screw-Shoulder
3	121-4886-03	2	Arm-Wheel
4	130-2148-03	2	Link-Connecting, Pinned
5	120-3560	2	Wheel-10 Inch
6	130-2157-03	1	Hub-Lift, LH
7	130-2158-03	1	Hub-Lift, RH
8	125-3856	1	Shaft-Pivot
9	3234-17	2	Screw-HHF
10	108519	4	Bushing-Bronze
11	106-9951	1	Hitch Pin ASM
12	100-4852	2	Washer-Hardened
13	3256-28	2	Washer-Flat
14	3290-495	2	Pin-Klik
15	32120-93	2	Ring-Retaining
16	3296-47	4	Nut-Lock, NI
17	125-3786	2	Spring-Extension
18	3234-4	1	Screw-HHF
19	3256-23	1	Washer-Flat
20	104-7201	1	Nut-Flange, NI

Tine Wheel Assembly



Tine Wheel Assembly (continued)

Ref.	Part Number	Qty.	Description
1	104-8300	7	Nut-Flange, NI
2	105-9714	4	Flange-Bearing
3	130-2116	1	Sprocket
4	106-8448	2	Bearing-Race, Extended
5	125-3852-01	1	Wheel-Tine
6	126-2143	24	Tine-Coring (3/4 Inch)
8	130-2112	1	Chain
11	323-8	24	Screw-HH
12	3230-23	4	Screw-CARR
13	3230-22	3	Screw-CARR
16	104-8301	24	Nut-Flange, NI

Notes:

Notes:



Count on it.