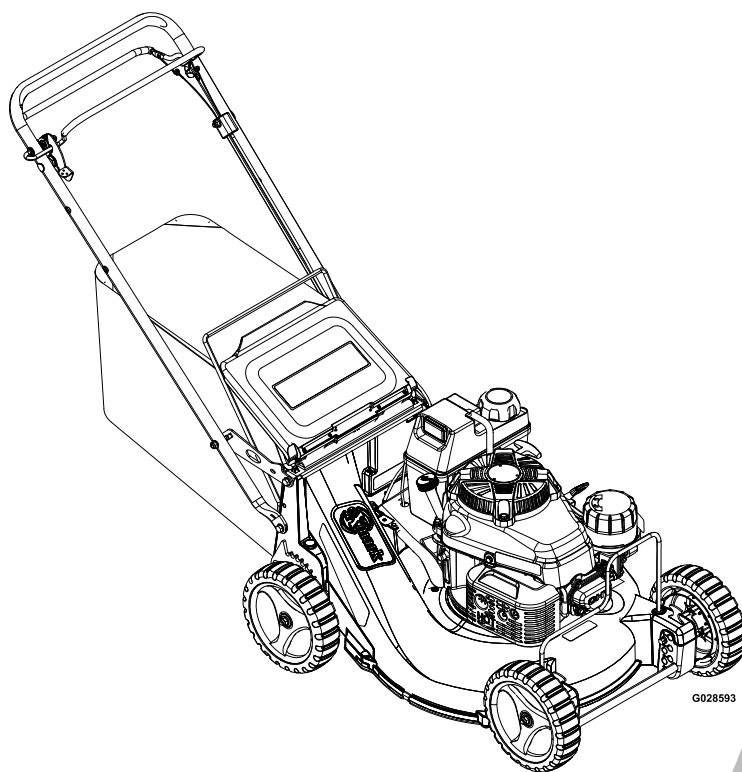




COMMERCIAL 21

Model No. ECS180GKA21000—Serial No. 315000000 and Up

Picture below may not reflect actual product.



Part No. 4502-332 Rev. A

Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required	HLH: hex lag head	PTH: phillips truss head
ASM: assembly	HOC: height-of-cut	PTO: power-take-off
BBC: blade brake control	HP: high pressure	RH: right hand
BHTF: button head thread forming	HSBH: hex socket button head	ROPS: roll-over protection system
CARR: carriage	HSFH: hex socket flat head	RRB: rear roller brush
CCW: counter clockwise	HSH: hex socket head	SFH: slotted fillister head
CW: clockwise	HWH: hex washer head	SHH: slotted hex head
DEG: degrees	HWHTF: hex washer head thread forming	SHWH: slotted hex washer head
DPA: Dual Point Adjustment	HYD: hydraulic	SPH: slotted pan head
ECM: electronic control module	LH: left hand	SQH: square head
EXT: external	LP: low pressure	SRH: slotted round head
FH: flat head	LPG: Liquefied Petroleum Gas	STD: standard
GA: gauge	NI: nylon insert	TAP: self tapping
HD: heavy-duty	NPTF: national pipe thread fine	TTH: torx truss head
HF: hex flange	PFH: phillips flat head	
HH: hex head	PPH: phillips pan head	
HHF: hex head flange	PPHTF: phillips pan head thread forming	
HHFTF: hex head flange thread forming	PRH: phillips round head	
HJ: hex jam		

Touch Up Paint

Exmark black touch up spray paint – gloss black.

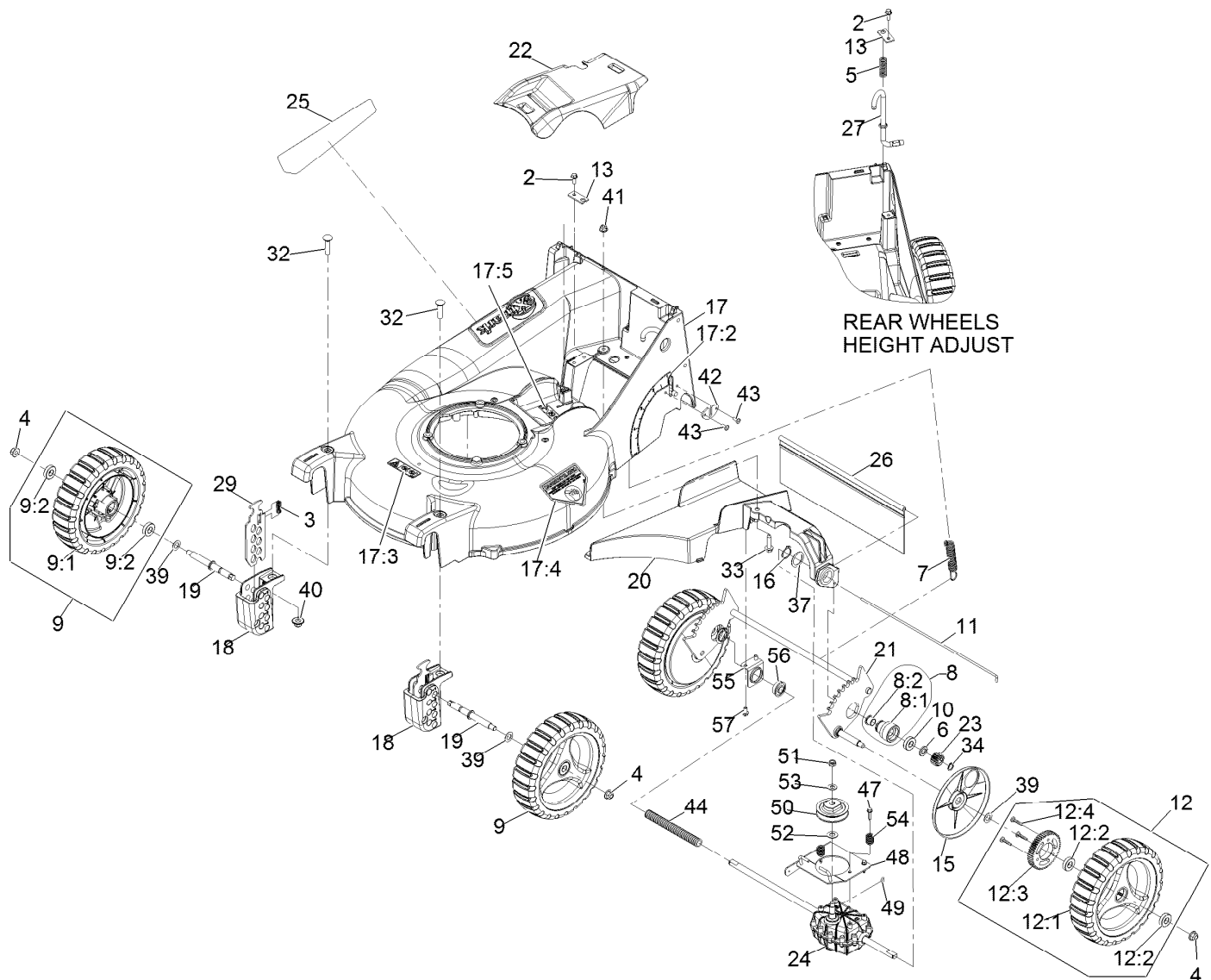
Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).



If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

Contents

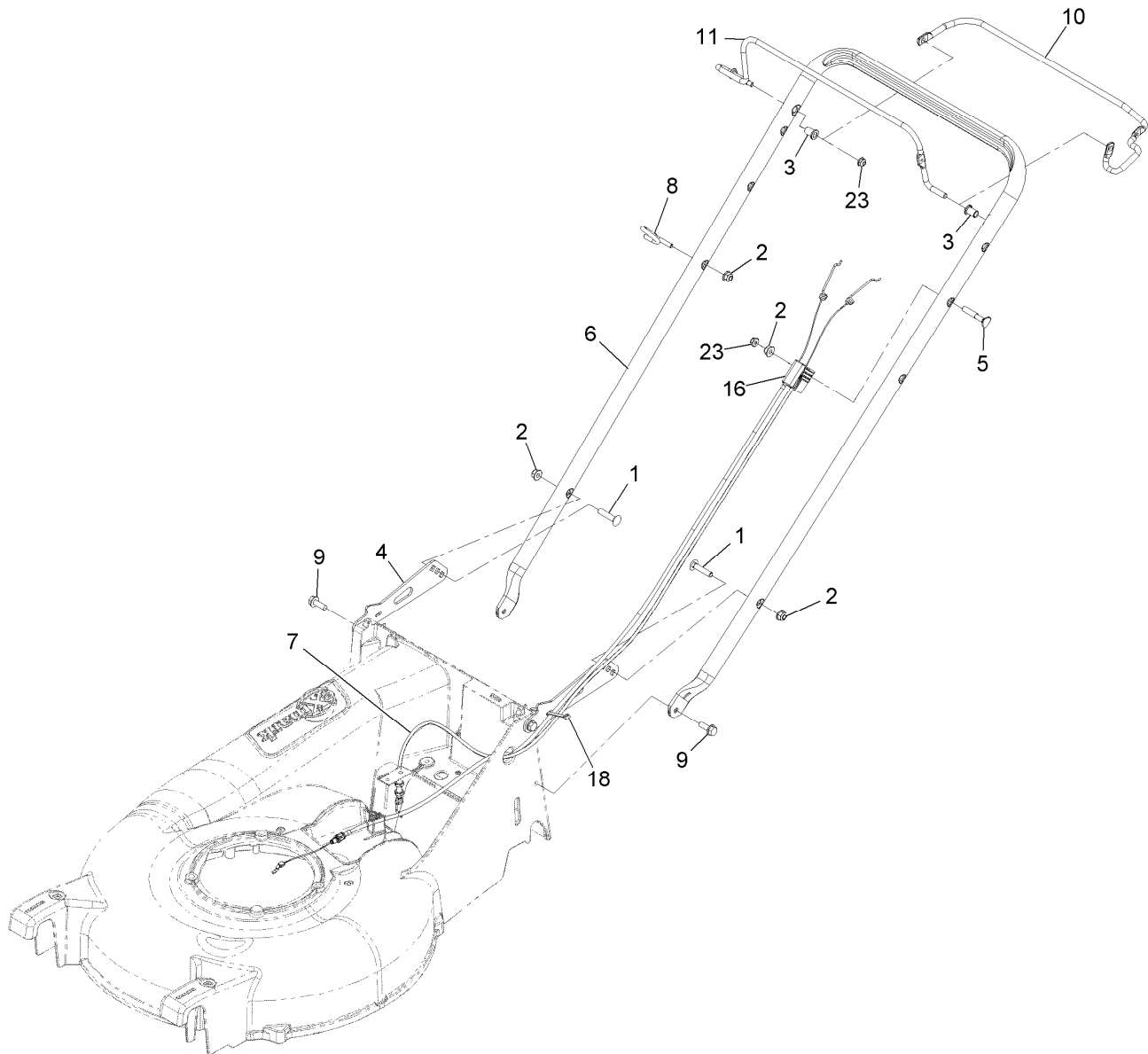
Deck and Wheel Assembly	4
Handle Assembly	6
Bag and Door Assembly	7
Blade Assembly	8
Engine Assembly	9



Deck and Wheel Assembly

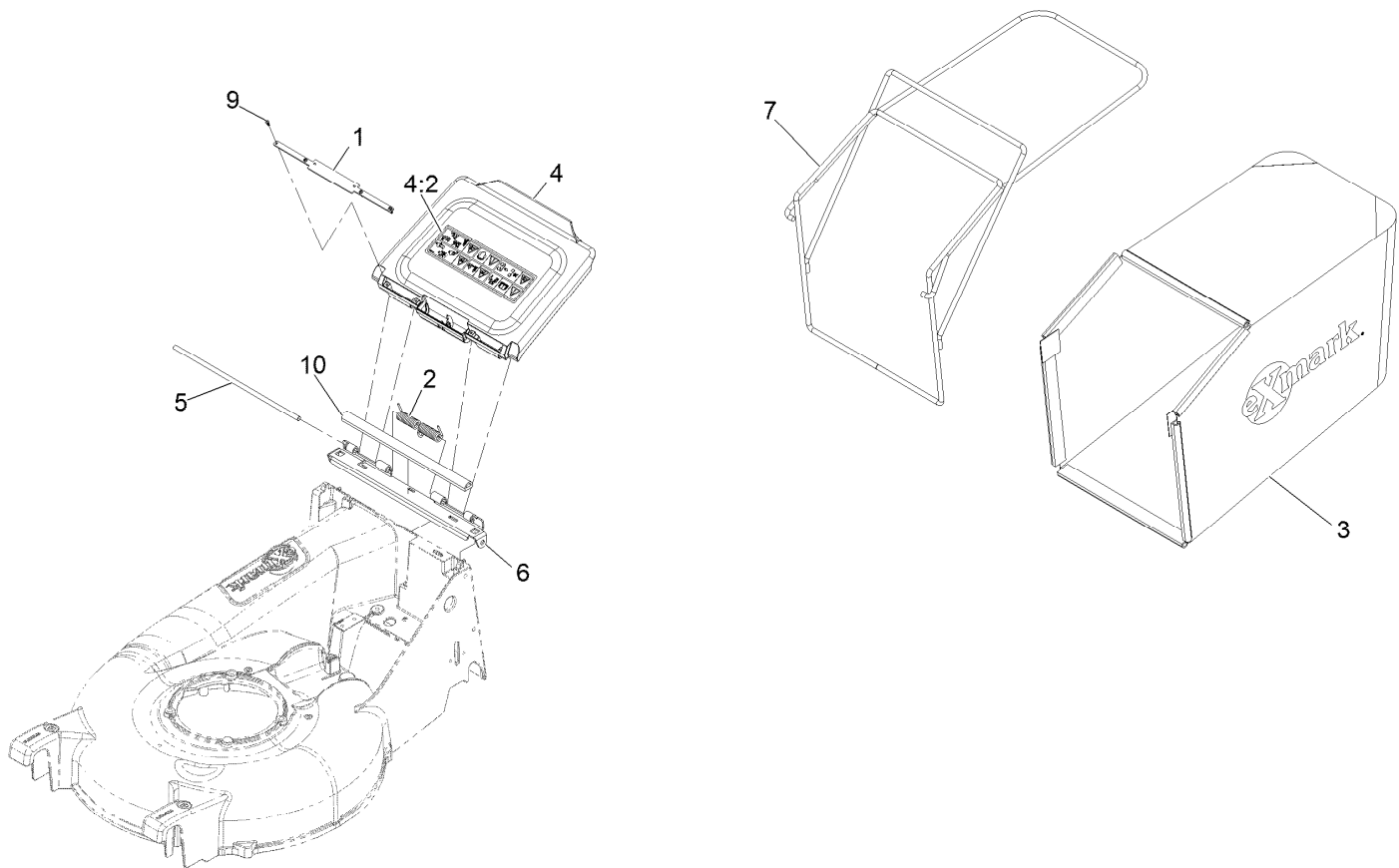
Ref.	Part Number	Qty.	Description
2	32144-85	2	Screw-HWH 1/4-20 X .62
3	109-7258	2	Spring-Compression
4	104-8301	4	Nut-Nyloc 3/8-16 Flg
5	109-7694	1	Spring-Compression
6	108-5059	2	Spacer-Bushing
7	109-7692	1	Spring-Extension
8	116-6172	2	Housing ASM
8:1	116-6171	1	Housing-Bearing
8:2	116-4279	1	Bearing-Flange
9	109-8016	2	Wheel And Tire ASM
9:1	109-8033	1	9-Inch Wheel ASM
9:2	109-8020	2	Bearing-Ball
10	109-8020	2	Bearing-Ball
11	109-8025	1	Rod,Shield
12	109-8032	2	ASM,Rear Wheel 9"
12:1	109-8033	1	9-Inch Wheel ASM
12:2	109-8020	2	Bearing-Ball
12:3	109-7264	1	Gear
12:4	27-6260	3	Screw-Drive
13	109-8441	2	Bracket,Mount
15	109-9287	2	Cover,Gear

Ref.	Part Number	Qty.	Description
16	32151-36	2	Ring-Retaining
17	116-2006	1	Deck W/Decals
17:2	116-1922	1	Decal-Height Of Cut
17:3	130-9670	1	Decal-Warning, Blade
17:4	94-8072	1	Decal-Danger
17:5	119-0217	1	Decal-Danger
18	109-9302	2	Block,Front Quadrant
19	116-0994	2	Axle-Wheel
20	116-9646-01	1	Bracket-Transmission And Chute
21	109-9312	1	Wld,Rear Axle P21
22	109-9324	1	Cover,Belt
23	110-9417	2	Gear-Pinion, 15T
24	116-9906	1	Transmission-HD, 4.5/1
25	116-4362	1	Decal-Comm 21 S-Series
26	116-0252	1	Shield-Trailing P21
27	116-0329	1	Rod-Height Adj P21
29	109-9292	2	Plate, Front Height
32	109-8449	2	Bolt-Carriage 3/8-16 X 1 1/2
33	32144-49	1	Screw-HWH 5/16-18 1 1/4 Tf



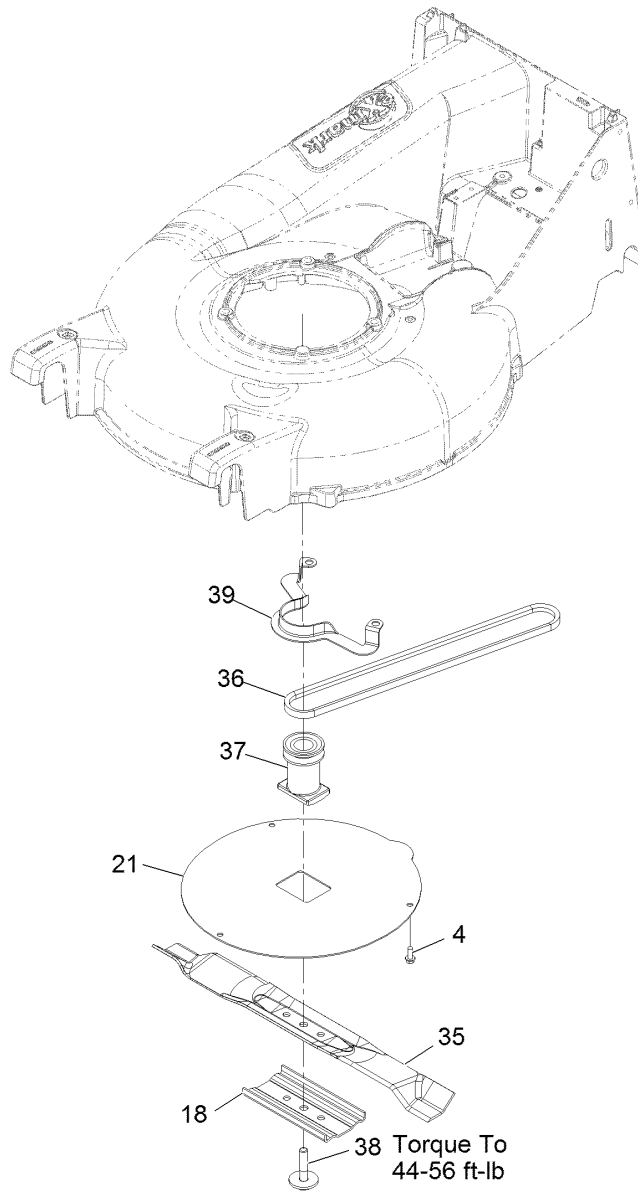
Handle Assembly

Ref.	Part Number	Qty.	Description
1	33-5790	2	Bolt-Carriage 5/16-18 X 1 1/2
2	104-8300	4	Nut-Nyloc 5/16-18 Flg
3	116-1478	2	Bushing-Handlebar
4	109-9323-03	2	Bracket,Handlebar
5	112-8876	1	Bolt-Carriage 5/16-18 X 2
6	116-0119-03	1	Handlebar-P21
7	116-9701	1	Cable, Drive
8	116-1056	1	Guide,Rope
9	32144-41	4	Screw-HWH 3/8-16 X 7/8 Taptite
10	116-7797	1	Bail-Drive
11	116-2252	1	Bail,OpC/BBC
16	116-0905	1	Cable-Zone Kawasaki
18	614249	1	Tie-Cable
23	104-7201	1	Nut-Nyloc 1/4-20 Flg



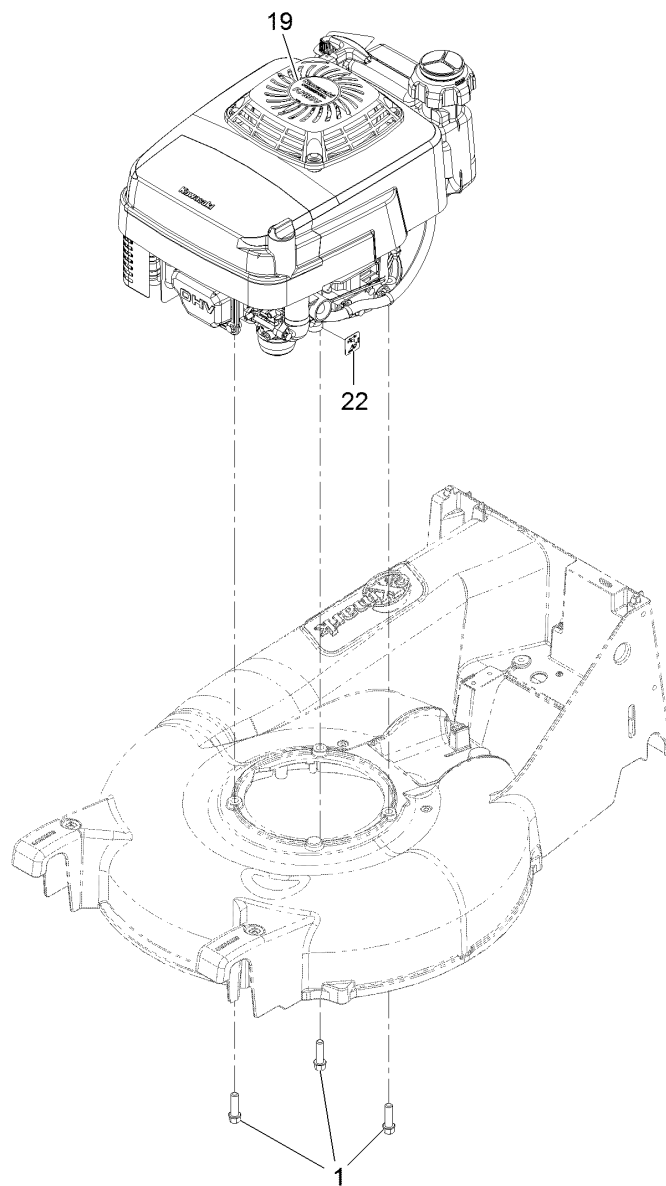
Bag and Door Assembly

Ref.	Part Number	Qty.	Description
1	126-2628-03	1	Plate, Door Cover
2	126-2627	1	Spring-Plastic Door
3	126-2630	1	Bag-21 Grass
4	126-4200	1	ASM-Door & Decal
4:2	116-7583	1	Decal-Warning
5	126-2635	1	Pin-Door Pivot
6	126-2636-03	1	Bracket-Door Pivot
7	126-2631-03	1	Wld-Bag Frame
9	363-1596	4	Scr,TAP,6-19X7/16,Phph, Stl, Rohs
10	126-5438	1	Seal-Epdm Foam Bulb



Blade Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	32144-85	3	Screw-HWH 1/4-20 X .62
18	108-3766-03	1	Support-Blade
21	116-3503-03	1	Cover-As
35	116-4500	1	Blade-Medium Lift, 20.5
36	109-7299	1	Belt,3L P21 Drive
37	109-7257	1	Blade-Adapter
38	116-0005	1	Bolt-Blade, Sem
39	108-8110-03	1	Guide-Belt



Engine Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	95-1727	3	Screw-HWH 3/8-16 X 1 1/4 Taptite
19	107-4201	1	Decal-Recoil
22	125-8403	1	Decal-Primer

Notes:

MAXIMIZE THE PERFORMANCE OF YOUR EXMARK.

4-CYCLE PREMIUM ENGINE OIL

Part No. 116-3373

Both SAE 30 and SAE 10W-30 in one bottle.

Contains increased levels of zinc and phosphorus for better lubricity.

No Viscosity Index Improvers that tend to shear down in high heat.

Synthetic formulation.

Gas & Diesel compatible.

Anti-corrosion additives.

API 'SL' and JASO rated with wet clutch compatibility for other machines.

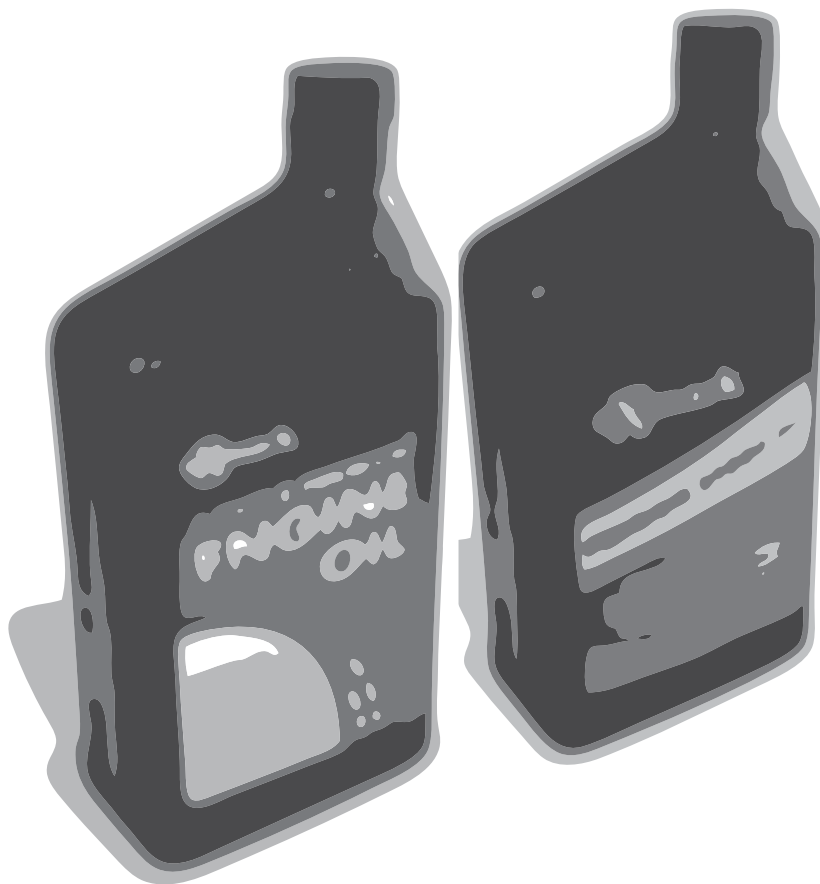
PREMIUM HYDRO OIL

Part No. 109-9828

Commercial quality for tough, high-heat conditions.

Designed specifically for zero-turn mower hydraulic systems.

Superior shear resistance under heavy loads.



Available from your local Exmark dealer. Find your closest dealer at exmark.com

EXMARK ACCESSORIES AND OPTIONS*

MID-MOUNT RIDING ACCESSORIES AND OPTIONS

CUSTOM RIDE SEAT SUSPENSION SYSTEM	OPERATOR CONTROLLED DISCHARGE
FULL SUSPENSION SEAT	SUN SHADE
DECK LIFT ASSIST KIT	TRASH CONTAINER
HITCH KIT	TURF STRIPER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
12V POWER PORT	ULTRA VAC QUICK DISPOSAL SYSTEM
MICRO-MULCH SYSTEM	

OUT-FRONT RIDING ACCESSORIES AND OPTIONS

CUSTOM RIDE SEAT SUSPENSION SYSTEM	SNOW BLADE
DUAL-TAIL WHEEL	SNOWBLOWER
FLOOR PAN EXTENDER	SUN SHADE
HITCH KIT	TRASH CONTAINER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
MICRO-MULCH SYSTEM	ULTRA VAC QUICK DISPOSAL SYSTEM
ROLL OVER PROTECTION SYSTEM (ROPS)	WEATHER CAB

WALK-BEHIND ACCESSORIES AND OPTIONS

GRASS CATCHER	TURF STRIPER
MICRO-MULCH SYSTEM	STANDON

*Some accessories and options not available for some models.

Place Model No. and Serial No.
Label Here (Included in the Literature
Pack) or Fill in Below

Model No. _____

Serial No. _____

Date Purchased _____

Engine Model No. and Spec. No. _____

Engine Serial No. (E/No) _____

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