



## DISCHARGE CHUTE INSTALLATION

MODEL NO. 38083 - 7900001 &amp; UP

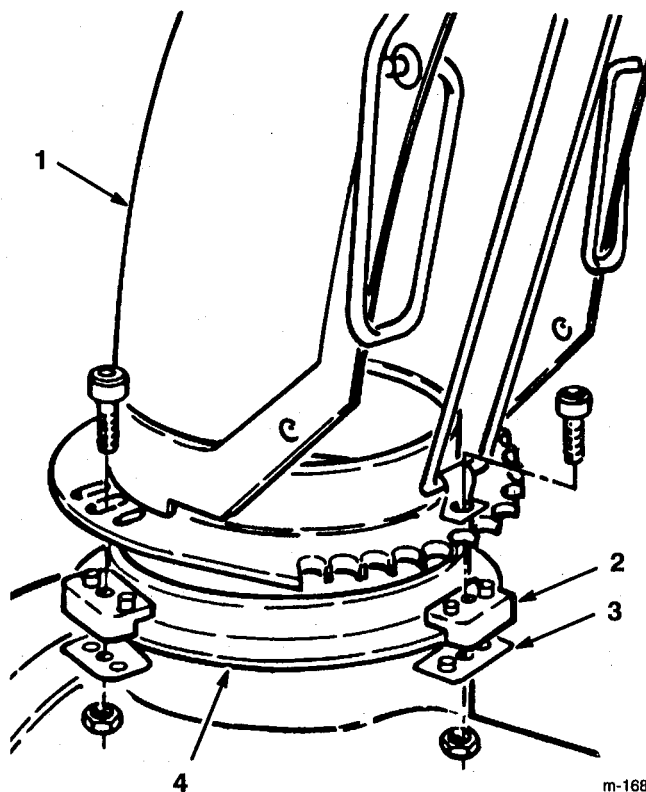
**OPERATOR MANUAL  
ADDENDUM**

This instruction sheet contains information necessary to maintain and operate your machine. We suggest that you keep this material with your Operator's Manual so that both may be referred to for instructions concerning safe operation and proper maintenance procedures.

### Install Discharge Chute (Fig. 1)

**Note:** Before installing discharge chute, apply a light coat of low temperature grease to chute ring.

1. Set discharge chute—open side forward—onto auger discharge opening, so plastic chute retainers are positioned on chute ring. Make sure chute retainer guide pins are inserted into holes in chute gear.
2. Tighten machine screw and lock nut, on left side, until chute retainer plate is positioned against plastic chute retainer and discharge chute is secured to chute ring.
3. Push chute retainers, on right side, toward discharge chute (slotted) and tighten machine screw.
4. Make sure chute rotates freely on ring. If chute binds, move right hand retainer outward to ease operation.



**Figure 1**

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|---------------------------|-------------------------|
| 1. Discharge chute        | 3. Chute retainer plate |
| 2. Plastic chute retainer | 4. Chute ring           |