Form No. 3395-944 Rev A



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Parts Catalog

Ultra Blower/Vacuum

Model No. 51619-Serial No. 315032164 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

List of Abbreviations

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

AR: as required ASM: assembly BBC: blade brake control BHTF: button head thread forming CARR: carriage CCW: counter clockwise CW: clockwise **DEG:** degrees **DPA:** Dual Point Adjustment ECM: electronic control module **EXT:** external FH: flat head GA: gauge HD: heavy-duty HF: hex flange HH: hex head HHF: hex head flange HHFTF: hex head flange thread forming HJ: hex jam HLH: hex lag head

HOC: height-of-cut

HP: high pressure HSBH: hex socket button head HSFH: hex socket flat head HSH: hex socket head HWH: hex washer head HWHTF: hex washer head thread forming HYD: hydraulic LH: left hand LP: low pressure LPG: Liquefied Petroleum Gas NI: nylon insert NPTF: national pipe thread fine PFH: phillips flat head PPH: phillips pan head PPHTF: phillips pan head thread forming PRH: phillips round head PTH: phillips truss head PTO: power-take-off RH: right hand

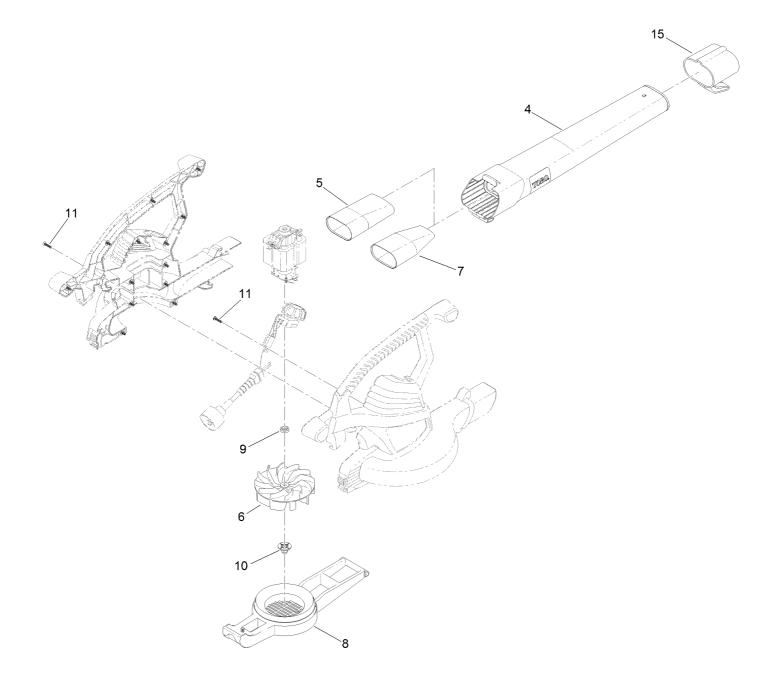
ROPS: roll-over protection system

RRB: rear roller brush SFH: slotted fillister head SHH: slotted hex head SHWH: slotted hex washer head SPH: slotted pan head SQH: square head SRH: slotted round head STD: standard TAP: self tapping TTH: torx truss head

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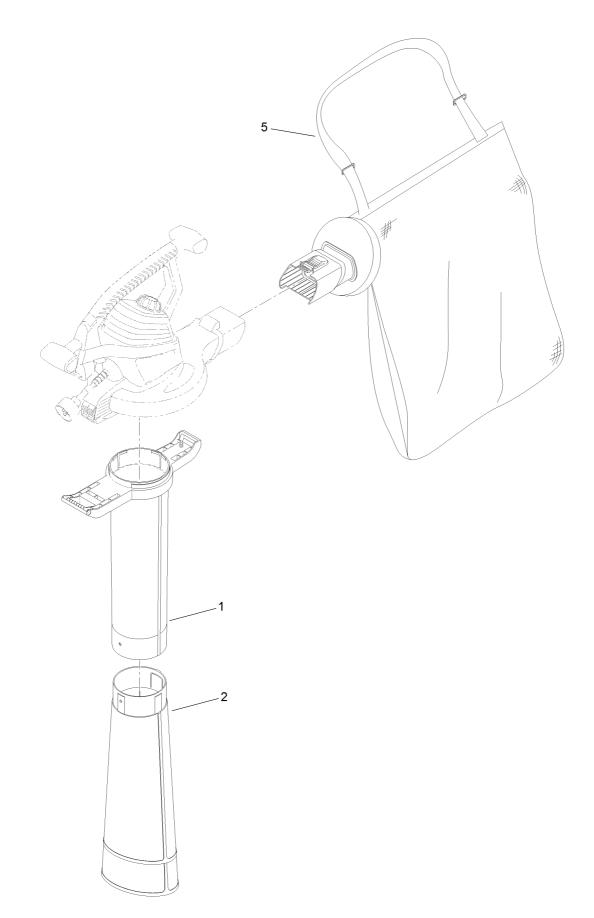
Blower Tube and Impeller Assembly



Blower Tube and Impeller Assembly (continued)

Ref.	Part Number	Qty.	Description	Rei	F.	Part Number	Qty.	Description
4	119-9760	1	Tube-Blower	9		127-7078	1	Bushing-Motor
5	119-9766	1	Tube-Insert	10		114-9015	1	Nut-Impeller
6	125-0549	1	Impeller ASM	11		94-4496	15	Screw-PPH
7	127-2253	1	Insert-Tube, Mph	15		119-9765	1	Adapter-Wrap, Cord
8	108-8965	1	Cover-Inlet					

Vacuum Tube and Bag Assembly



Vacuum Tube and Bag Assembly (continued)

Ref.	Part Number	Qty.	Description
1	127-2255	1	Tube-Vacuum, Upper
2	108-8970	1	Tube-Vacuum, Lower
5	127-7040	1	Bottom Dump Bag ASM



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