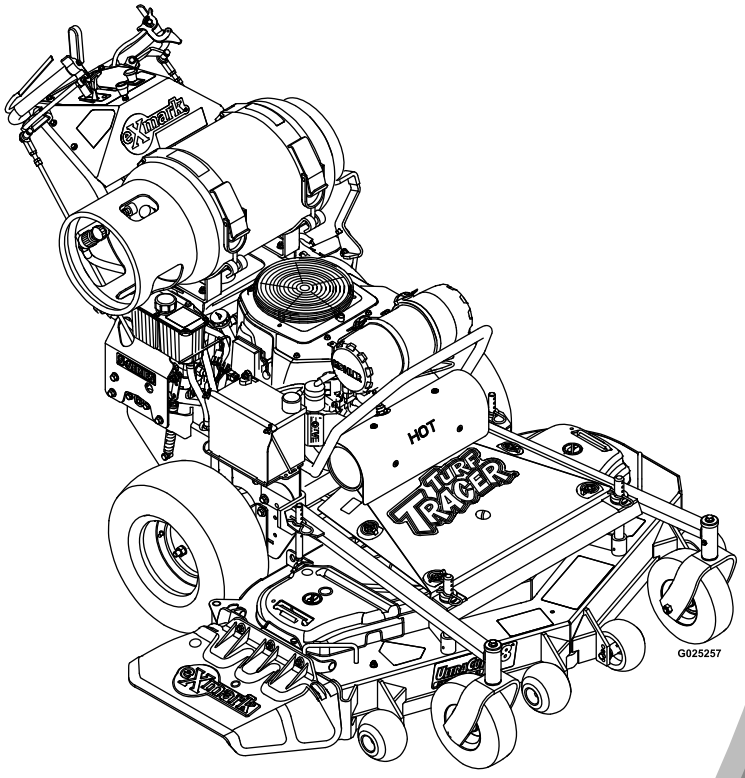
TURF TRACER S-SERIES LP

Model No. TTS680PKC483E0—Serial No. 315000000 and Up

Picture below may not reflect actual product.



Parts Manual

Part No. 4501-948 Rev. B

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

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Industrial Park Box 808
Beatrice, NE 68310

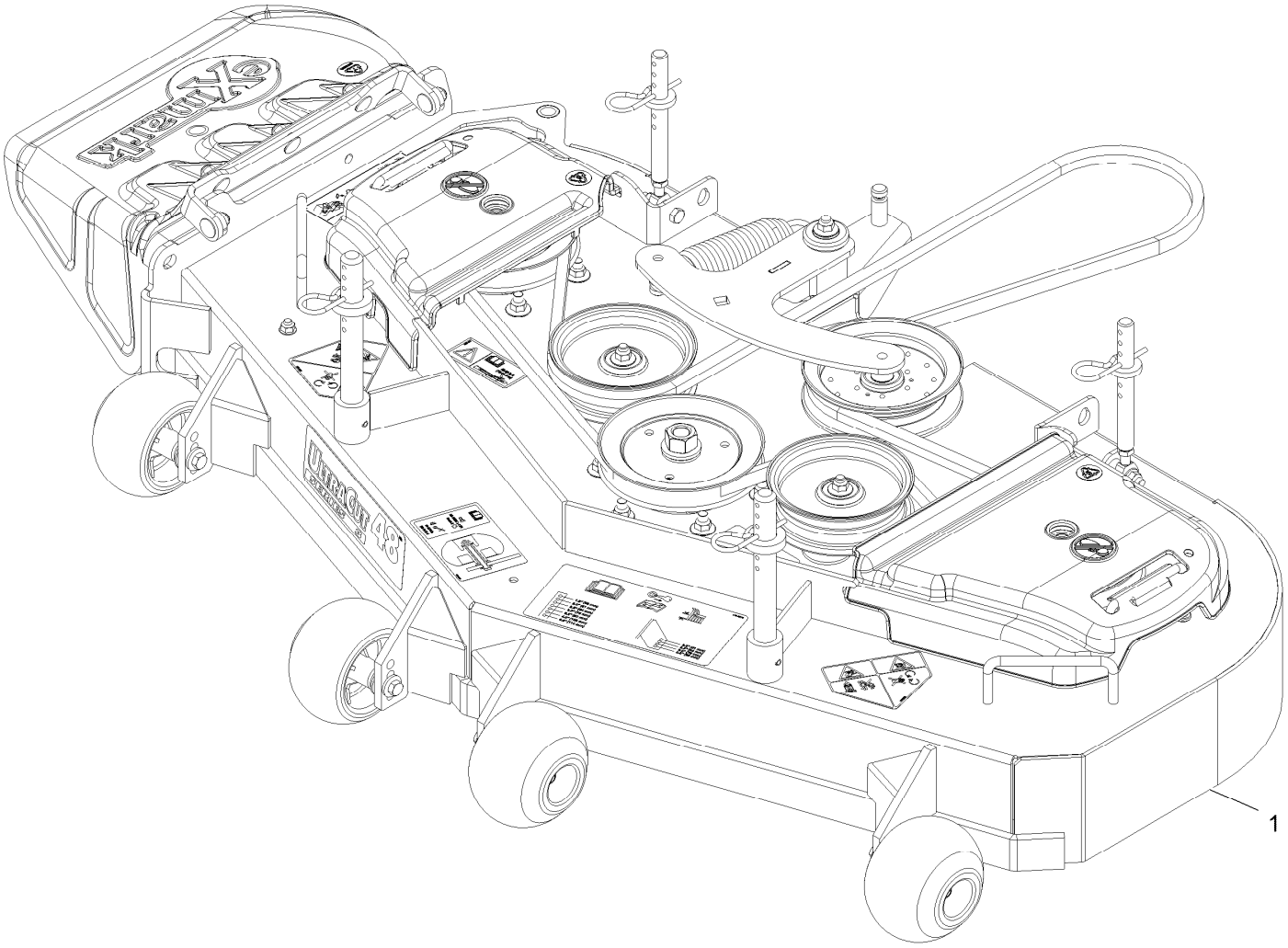
Contact us at www.Exmark.com.
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If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

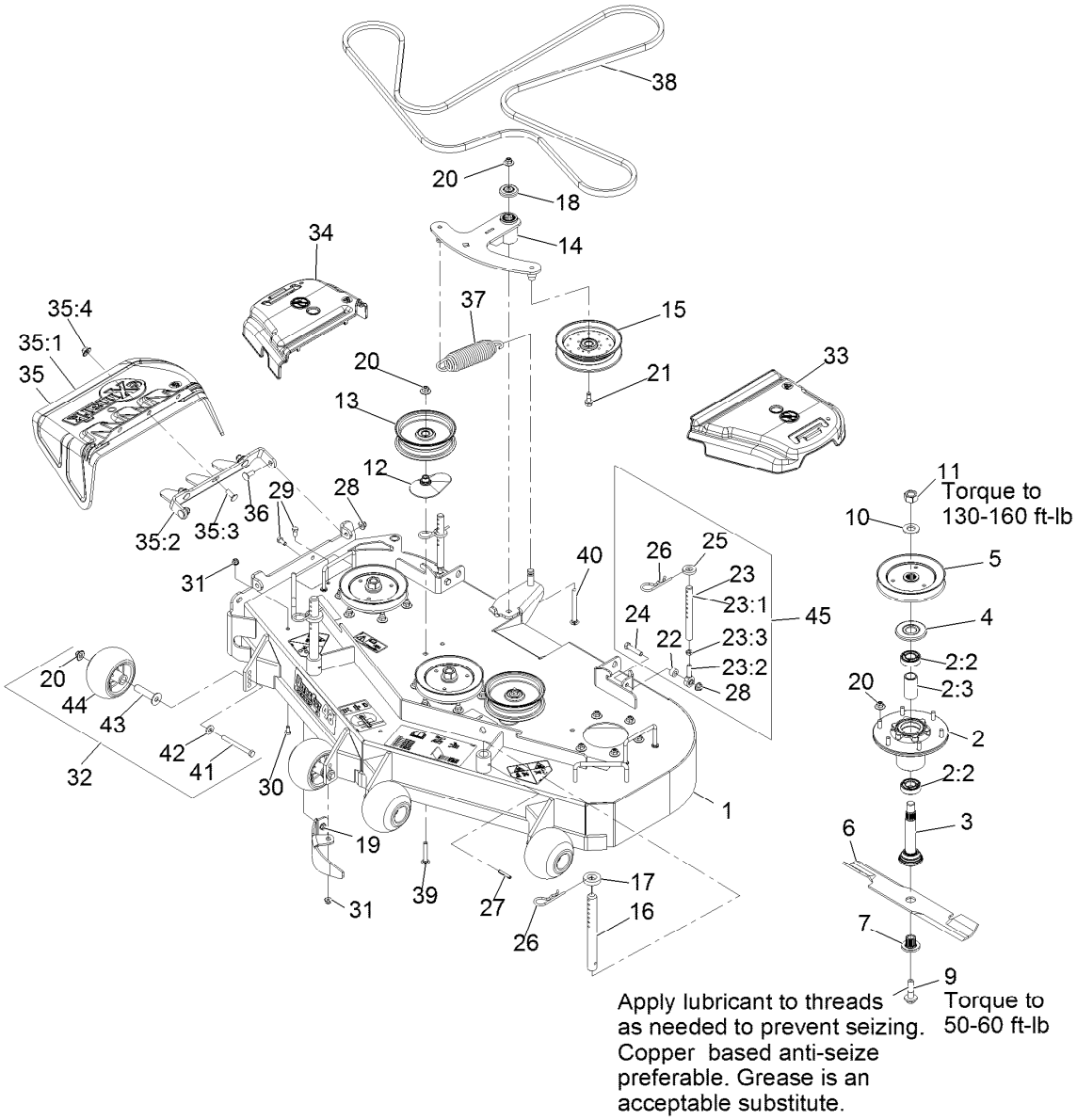
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Electrical Assembly 20



Complete Deck Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	126-1909	1	ASM-Complete Deck 48

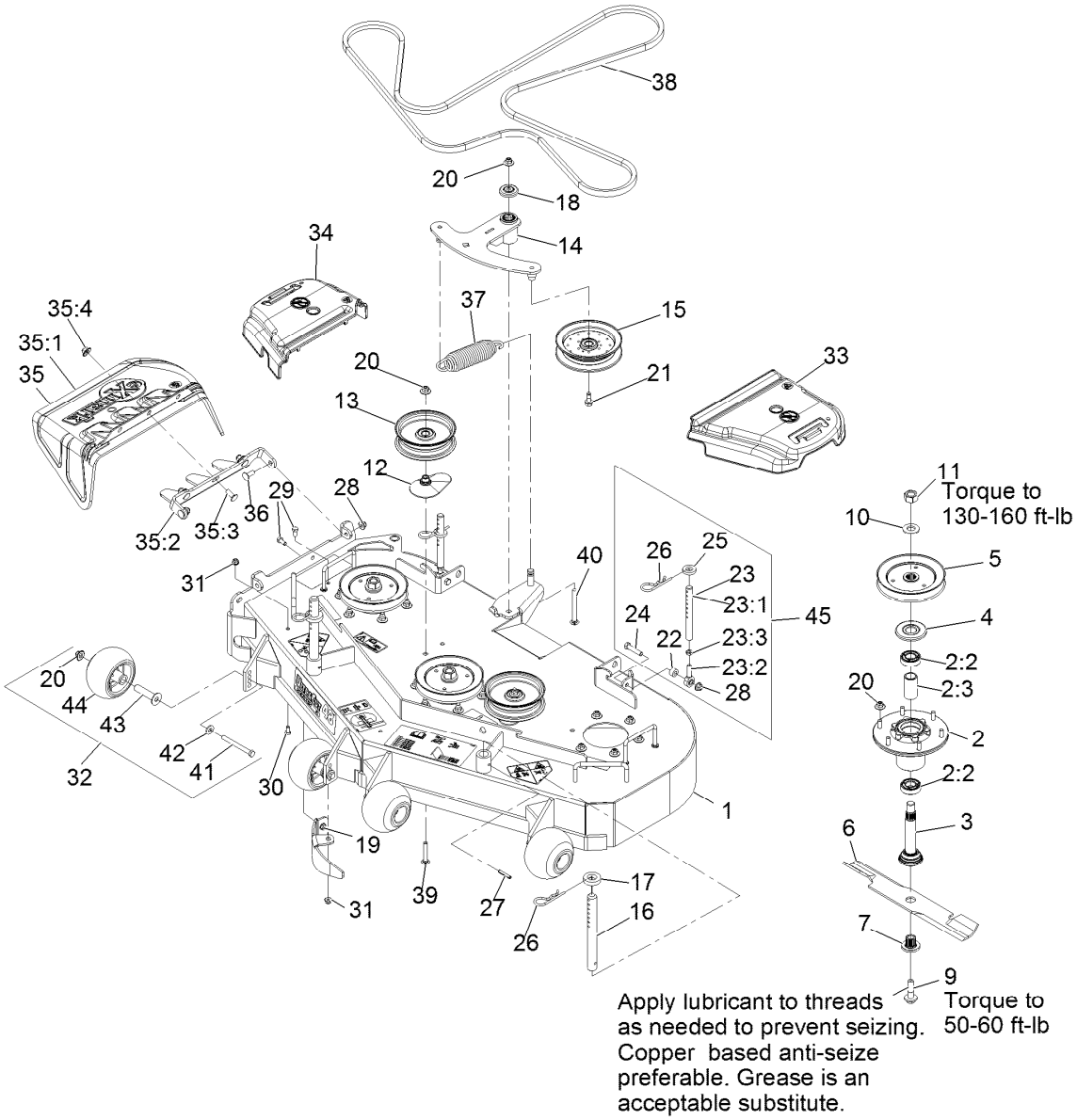


Deck Assembly

Ref.	Part Number	Qty.	Description
1	126-0781	1	ASM, Deck 48" W/Decals
2	116-3344	3	ASM-Cutter Hsg With Bearings
2:2	116-0720	2	Bearing-Ball
2:3	116-3312	1	Spacer-Bearing
3	116-3342	3	ASM-Spindle And Seal ■
4	116-1286	3	Guard,Bearing Top .989
5	116-0674	3	Sheave,Blade Drive 5.90
6	103-6381	3	Blade, Solid
6	103-6386	3	Blade, Low Lift
6	103-6391	3	Blade, Mulching ●
6	116-5177	3	Blade-Extreme 2, 16.25"
6	103-6401	3	Blade-Notched
7	103-3037	3	Bushing, Splined
9	109-9220	3	Screw,Sems (1/2-20 X 2.19, Gr5)
10	103-2802	3	Washer
11	116-7306	3	Nut-Hex
12	109-2872	2	Spacer-Pulley

Ref.	Part Number	Qty.	Description
13	116-4669	2	Pulley-Idler Flat
14	126-2314	1	ASM, Deck Idler
15	116-4668	1	Idler-Pulley, Flanged
16	1-603001	2	Rod, Deck Support
17	1-413425	2	Spacer-Deck Support
18	103-2916	1	Guard-Top
19	126-2782-01	1	Baffle, Dogleg
20	109-6658	25	Nut-Flange, NI
21	126-1680	1	Screw-Hfh
22	1-603050	2	Spacer
23	1-414521	2	Link Assy
23:1	1-413525	1	Link, Rear Deck Support
23:2	1-613204	1	Balljoint
23:3	3220-3	1	Nut-HJ
24	323-9	2	Screw-HH
25	1-323539	2	Spacer
26	1-806009	4	Hairpin, .177
27	1-806332	2	Roll Pin, 1/4 X 1-1/2
28	104-8301	4	Nut-Flange, NI

● Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.
■ Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize). See operator s manual for locations.

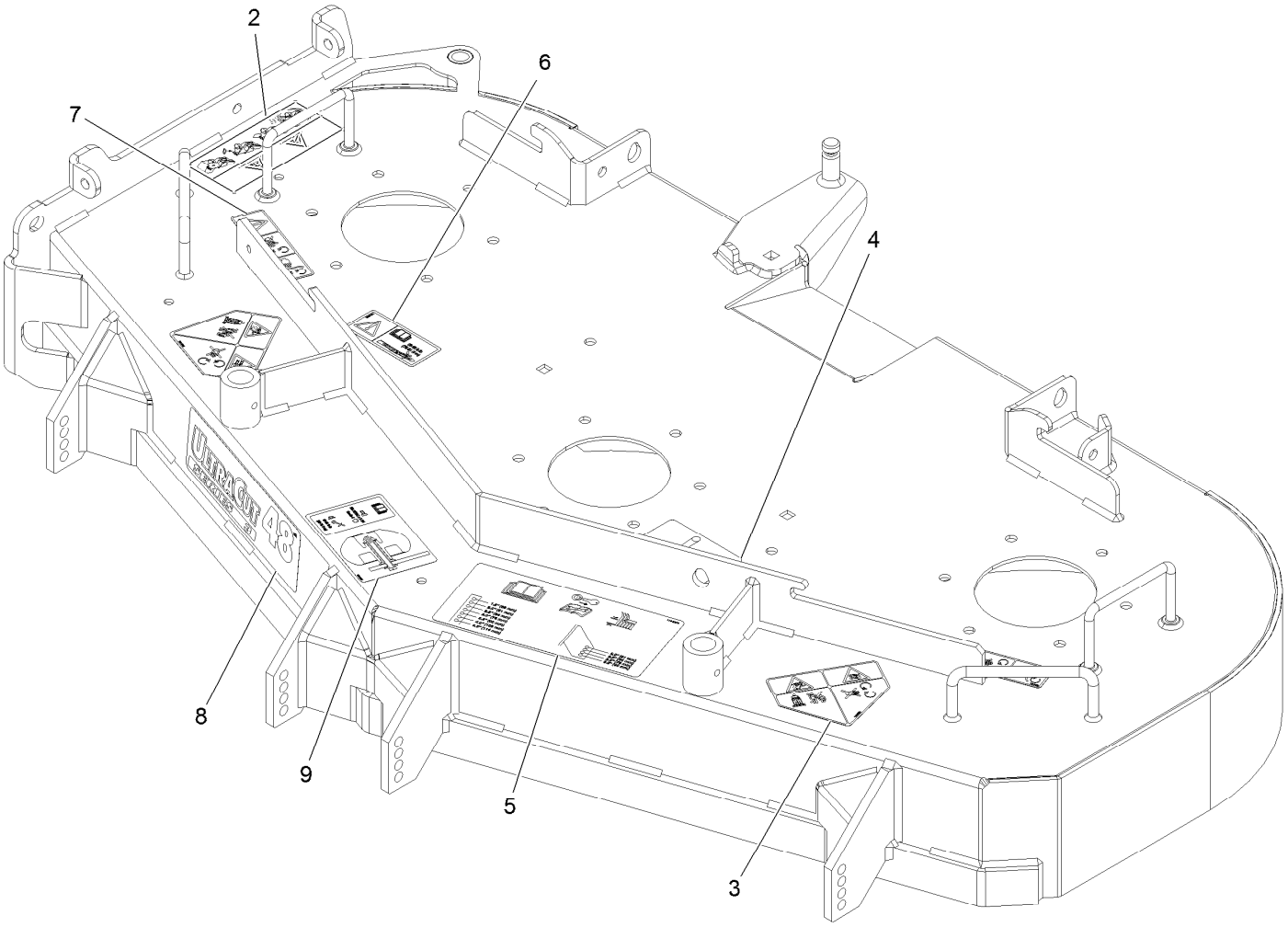


Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
29	322-3	2	Screw-HH
30	322-2	1	Screw-HH
31	104-8300	3	Nut-Flange, NI
32	116-9981	4	Kit, Anti-Scalp Roller
33	109-6936	1	Cover-Belt, LH
34	109-6935	1	Cover-Belt, RH
35	126-0959	1	ASM, Discharge Chute
35:1	109-2738	1	Chute, Discharge
35:2	126-0958-01	1	Bracket, Discharge Chute
35:3	3231-22	3	Screw-CARR
35:4	109-6658	3	Nut-Flange, NI

Ref.	Part Number	Qty.	Description
36	3231-22	2	Screw-CARR
37	116-6317	1	Spring-Extension
38	126-0783	1	Belt, Deck
39	3231-40	2	Bolt-CARR, Short Neck
40	3231-24	1	Screw-CARR
41	116-9362	4	Screw-HH
42	98-5975	4	Washer-Belleville
43	116-8131	4	Axle, Roller
44	103-8415	4	Roller-Anti-Scalp
45	1-411532	2	Kit, Support Link W/Pin

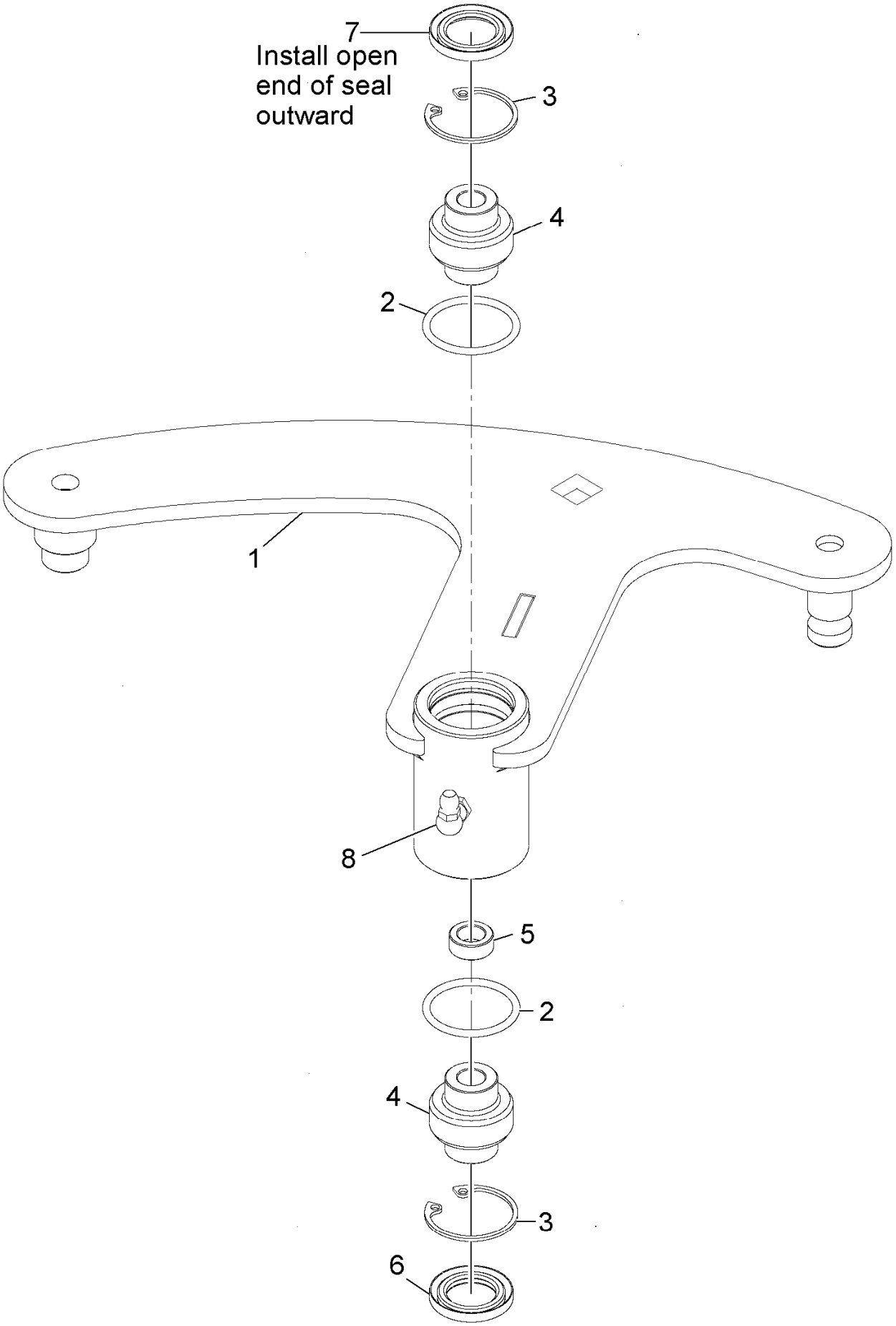
● Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.
■ Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize). See operator s manual for locations.



Deck W/Decals Assembly No. 126-0781

Ref.	*Part Number*	*Qty.*	*Description*
2	114-3489	1	Decal-Warning, Bagger
3	112-8760	2	Decal-Danger
4	116-8727	1	Decal-Belt Routing
5	116-8278	1	Decal-Anti-Scalp
6	116-8283	1	Decal-Bolt Torque
7	112-9028	3	Decal-Missing Cover
8	116-4697	1	Decal-Ultracut 48 Series 3
9	126-0898	1	Decal-Roller Mounting

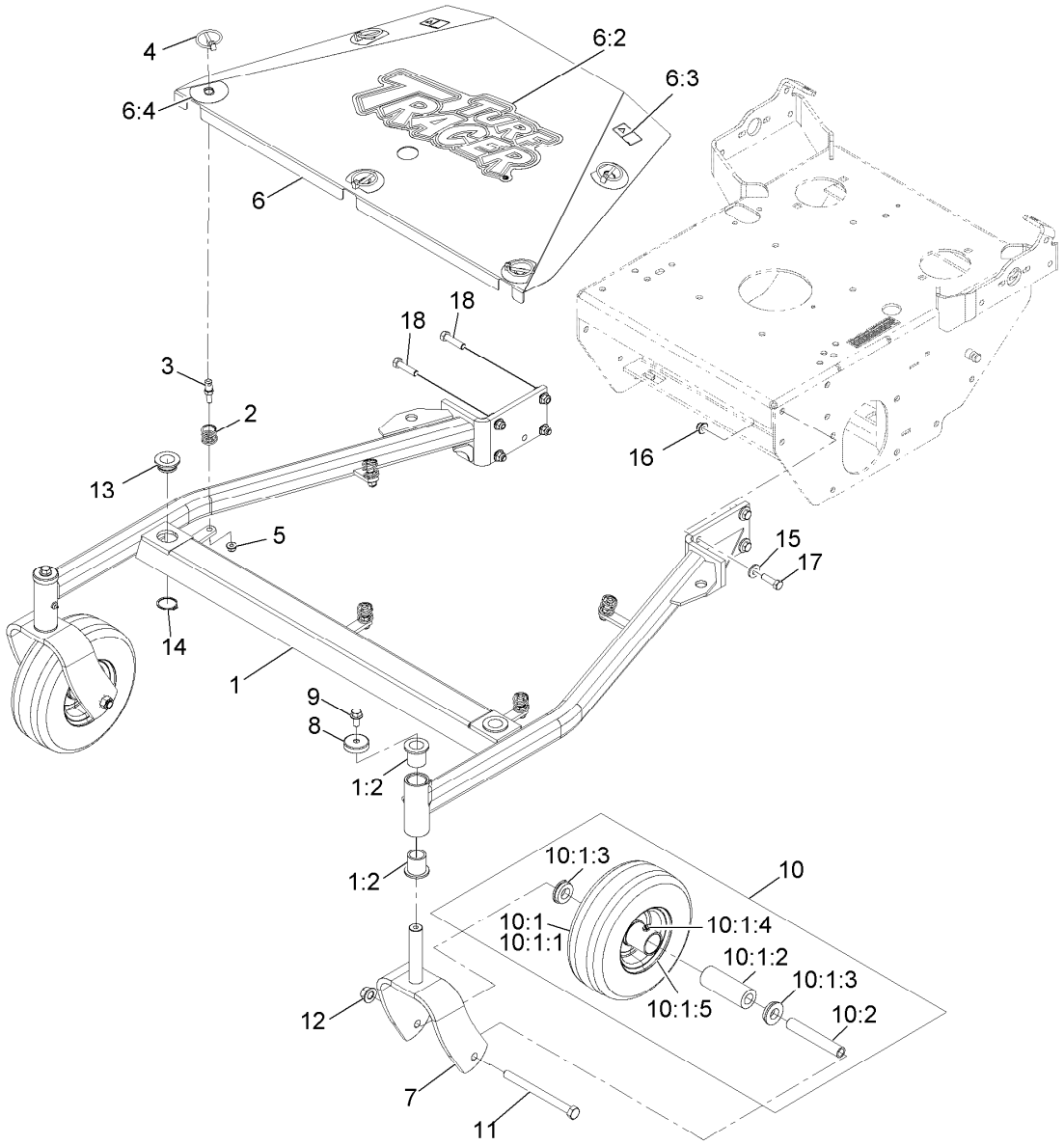
Deck Idler Assembly No. 126-2314



Deck Idler Assembly No. 126-2314 (continued)

Ref.	Part Number	Qty.	Description
1		1	Weld, Idler Arm ●
2	106-7159	2	O-Ring
3	32120-10	2	Ring-Snap
4	103-3504	2	Bearing-Spherical
5	103-5677	1	Spacer
6	103-3505	1	Seal-Double Lip
7	103-3506	1	Seal-Lip, Single
8	302-40	1	Fitting-Grease, 90 DEG

● Not serviced separately

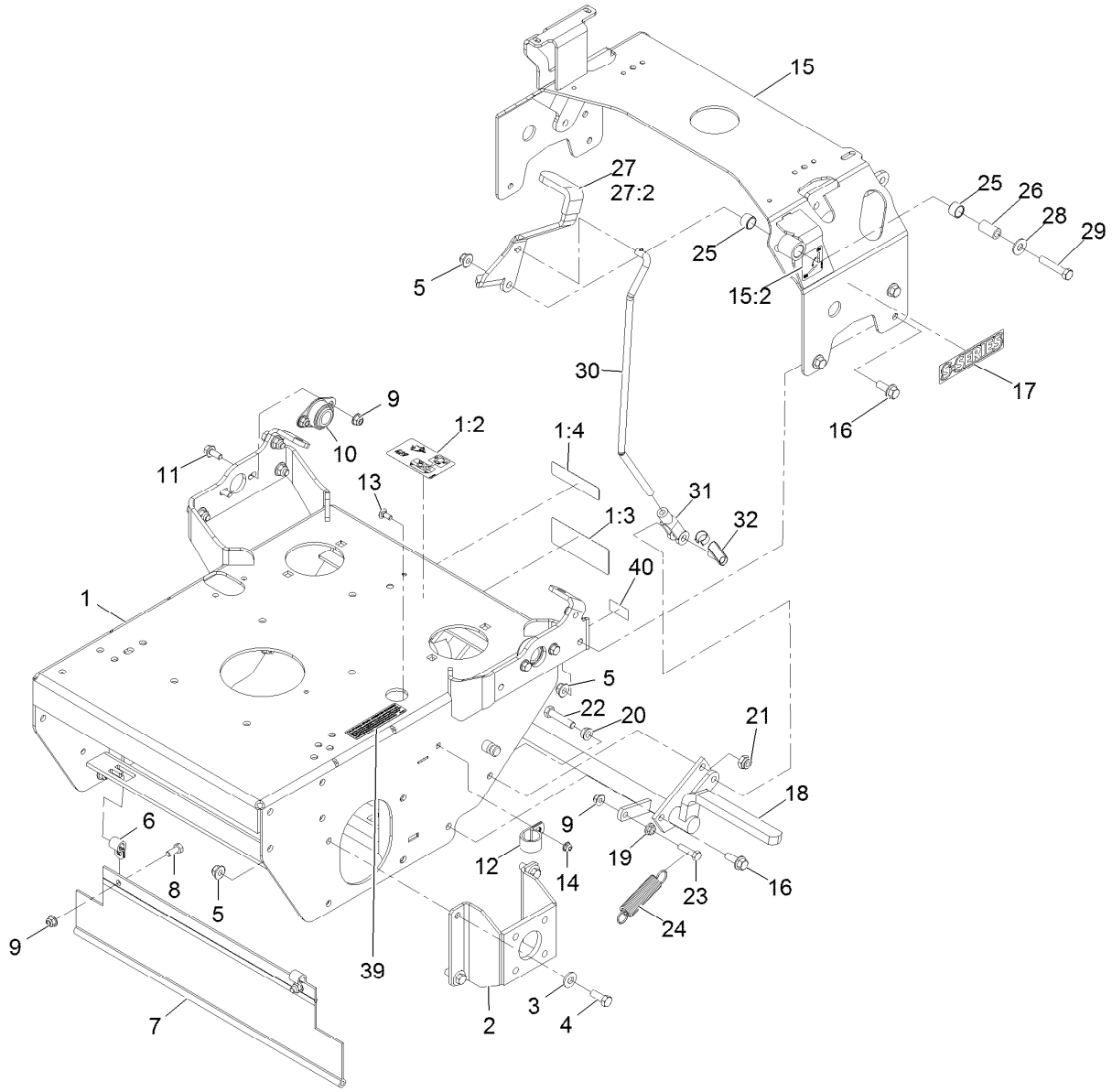


Main Frame Assembly

Ref.	Part Number	Qty.	Description
1	126-1514	1	ASM, Frame W/ Bushings, 48
1:2	1-303514	4	Bearing-Flanged
2	126-1503	4	Spring
3	126-1504	4	Pin, Spring
4	92-1298	4	Pin-Lynch
5	104-8300	4	Nut-Nyloc 5/16-18 Flg
6	126-1517	1	ASM, Shield W/ Decals, 48
6:2	103-3013	1	Decal, Turf Tracer
6:3	106-5517	2	Decal-Warning, Hot Surface
6:4	126-1692	4	Decal-Scratch Cover
7	116-7941-01	2	Fork, Caster [red]
8	126-1425	2	Cap, Dust
9	110-1718	2	Screw-HHF
10	1-513547	2	Spacer
10	103-2171	2	Kit,Semi-Pneumatic Wheel Replacement

Ref.	Part Number	Qty.	Description
10:1		1	Wheel And Tire ASM ●
10:1:1		1	Tire ●
10:1:2	1-513809	1	Bearing
10:1:3	1-513810	2	Bushing-Flanged
10:1:4	302-61	1	Zerk-45° 1/4-28
10:1:5		1	Wheel ●
10:2	1-513547	1	Spacer
11	325-20	2	Screw-HH 1/2-13 X 6
12	99-5107	2	Nut-Lock 1/2-13
13	1-513336	2	Bushing-Deck
14	32120-33	2	Ring-Retaining
15	98-5975	8	Washer-Spring Disc 3/8
16	104-8301	16	Nut-Nyloc 3/8-16 Flg
17	323-7	6	Screw-HH 3/8-16 X 1 1/4
18	323-8	2	Screw-HH 3/8-16 X 1 1/2

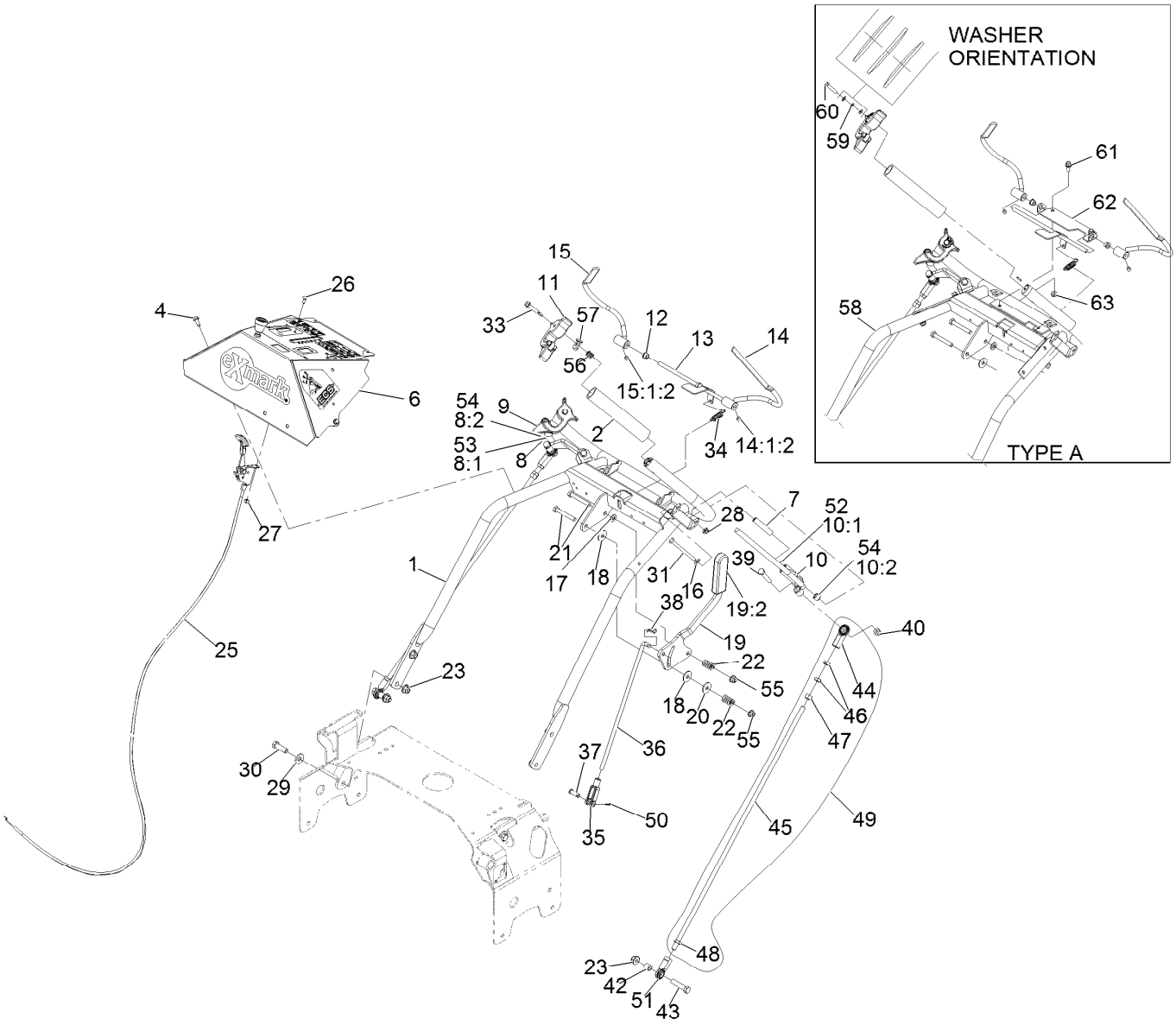
● Not serviced separately



Engine Deck

Ref.	Part Number	Qty.	Description
1	126-1238	1	ASM, Engine Deck W/ Decals
1:2	116-8253	1	Decal-Drive Release
1:3	126-1400	1	Decal-Warning, Sulky
1:4	98-1977	1	Decal-Warning
2	1-412082-01	2	Mount-Wheel Motor
3	98-5975	8	Washer-Spring Disc 3/8
4	323-6	8	Screw-HH 3/8-16 X 1
5	104-8301	18	Nut-Nyloc 3/8-16 Flg
6	1-413510	2	Clip-Loom
7	103-2056	1	Shield-Drag
8	322-3	2	Screw-HH 5/16-18 X 3/4
9	104-8300	7	Nut-Nyloc 5/16-18 Flg
10	1-633102	2	Bearing-Flanged
11	3234-47	4	Screw-HH Flg 5/16-18 X 3/4
12	1-643312	1	Clip-Loom
13	3229-11	1	Bolt-Carriage 1/4-20 X 5/8
14	104-7201	1	Nut-Nyloc 1/4-20 Flg
15	126-2181	1	ASM, Tank Support W/ Decal
15:2	116-5988	1	Decal-Park Brake, Ce

Ref.	Part Number	Qty.	Description
16	3234-42	9	Screw HHF 3/8-16 X 1
17	116-3884	2	Decal-S-Series
18	116-9964	1	Brake
19	32128-20	1	Nut-Whizlock 5/16-18
20	3290-357	1	Nut-Whizlock 3/8-16
21	3296-44	1	Nut-Lock, NI
22	323-9	1	Screw-HH 3/8-16 X 1 3/4
23	322-6	1	Screw-HH 5/16-18 X 1 1/4
24	1-323161	1	Spring
25	1-413347	2	Sleeve-Bushing
26	1-413344	1	Bushing-Pivot
27	126-2180	1	ASM, Brake Lever W/ Grip
27:2	1-303020	1	Grip-Lever
28	3256-4	1	Washer-3/8 Std
29	323-10	1	Screw-HH 3/8-16 X 2
30	116-9959	1	Linkage, Brake
31	1-633131	1	Yoke-Linkage, Brake
32	103-2399	1	Pin-Clevis Spring 3/8
39	117-2718	1	Decal-Arrester, Spark
40	126-4345	1	Decal-Patent Ttco.Com

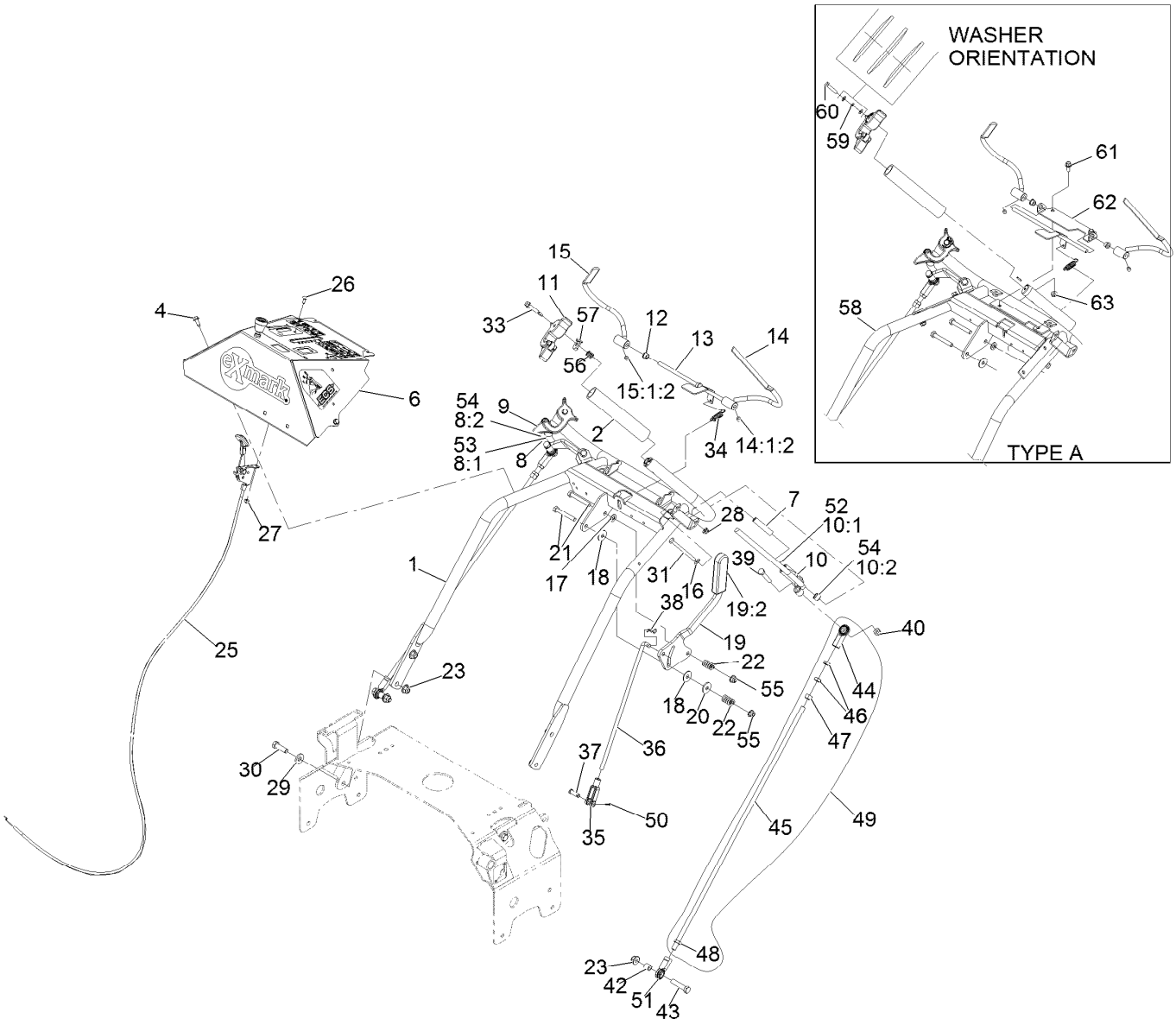


Handle Assembly

Ref.	Part Number	Qty.	Description
1	126-2642-03	1	Weld, Handle
2	103-0815	2	Grip-Bar, Handle
4	32144-10	2	Screw-HWH 1/4-20 X .62
6	126-4705	1	ASM, Console W/ Decals
7	103-0027	2	Bushing-Lever, Drive
8	103-2513	1	Asm, Drive Lever RH
8:1	116-4082	1	Wld,RH Drive Lever
8:2	1-413152	2	Bushing-Sleeve
9	103-1371	1	Thumb Latch Asm RH
10	103-2514	1	Asm, Drive Lever LH
10:1	116-4081	1	Wld,LH Drive Lever
10:2	1-413152	2	Bushing-Sleeve
11	103-1372	1	Thumb Latch Asm LH
12	1-303365	2	Bushing-Nylon
13	103-0769-03	1	Rod Weldment, Opc
14	116-4079	1	Wld,LH Opc Lever ■
14:1:2	1-803322	1	Setscrew-5/16-24 X 5/16 ●
15	116-4080	1	Wld,RH Opc Lever ■
15:1:2	1-803322	1	Setscrew-5/16-24 X 5/16 ●

Ref.	Part Number	Qty.	Description
16	3256-22	2	Washer-1/4 Sae
17	3256-23	1	Washer-5/16 Sae
18	1-323244	2	Washer-Friction
19	126-0148	1	Lever, Shift W/Grip
19:2	103-5994	1	Grip-Handle, Steering
20	1-603716	1	Washer-Friction Disc
21	322-11	2	Screw-HH 5/16-18 X 2 1/4
22	1-323245	2	Spring-Compression
23	104-8301	6	Nut-Nyloc 3/8-16 Flg
25	109-3958	1	Control-Throttle
26	1-807513	2	Bolt-Carriage #10-24 X 1/2
27	3296-2	2	Nut-Nyloc #10-24
28	104-7201	2	Nut-Nyloc 1/4-20 Flg
29	98-5975	4	Washer-Spring Disc 3/8
30	323-7	4	Screw-HH 3/8-16 X 1 1/4
31	321-14	2	Screw-HH 1/4-20 X 2 3/4
33	126-2931	2	Screw-Shoulder
34	1-303363	1	Spring-Extension
35	1-303105	1	Yoke-Adjustable

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.
■ Use Pro-Lock retaining type, Part no. 1-840023 (.5cc tube) on inside of bore of OPC hub.

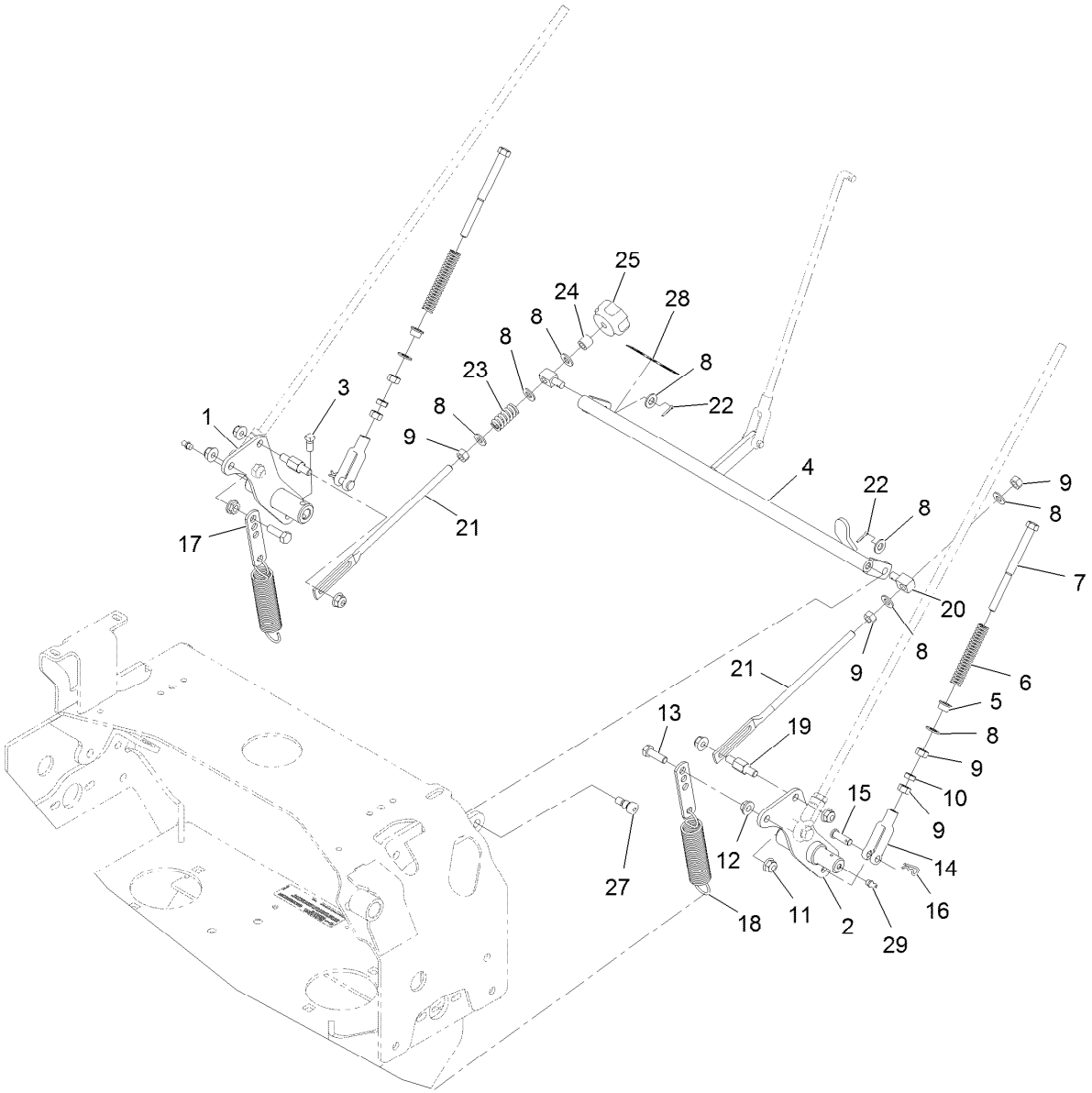


Handle Assembly (continued)

Ref.	Part Number	Qty.	Description
36	1-413225	1	Rod, Speed Control
37	1-808280	1	Pin-Clevis 5/16 X 1 49/64
38	1-806003	1	Hairpin-Cotter
39	322-9	2	Screw-HH 5/16-18 X 1 3/4
40	3296-29	2	Nut-Nyloc 5/16-18
42	103-1166	2	Spacer-Tube, Pump Link
43	323-9	2	Screw-HH 3/8-16 X 1 3/4
44	103-2463	2	Balljoint
45	103-1148	2	Rod,Drive Lever
46	3220-3	4	Nut-Jam 3/8-24
47	3219-3	2	Nut-Hex 3/8-24
48	3220-16	2	Nut-Jam 3/8-24 LH
49	116-3414	2	Drive Link ASM
50	3272-5	1	Pin-Cotter 3/32 X 1/2
51	103-1167	2	Joint-Ball End

Ref.	Part Number	Qty.	Description
52	116-4081	1	Wld,LH Drive Lever
53	116-4082	1	Wld,RH Drive Lever
54	1-413152	4	Bushing-Sleeve
55	104-8300	2	Nut-Nyloc 5/16-18 Flg
56	1-633349	2	Spring-Compression
57	126-2921	2	Latch, Ecs
58	126-0142-03	1	Wld,TTH Ecs Handle
59	1-303435	6	Washer-Spring Disc 1/4
60	103-0235	2	Screw-HH 1/4-20 X 1 1/8 W/Nylon
61	126-1592	8	Screw-Flange Head, 1/4-20 X .625
62	103-0489-03	1	Bracket, Opc Axle
63	32128-33	8	Nut-Whizlock 1/4-20

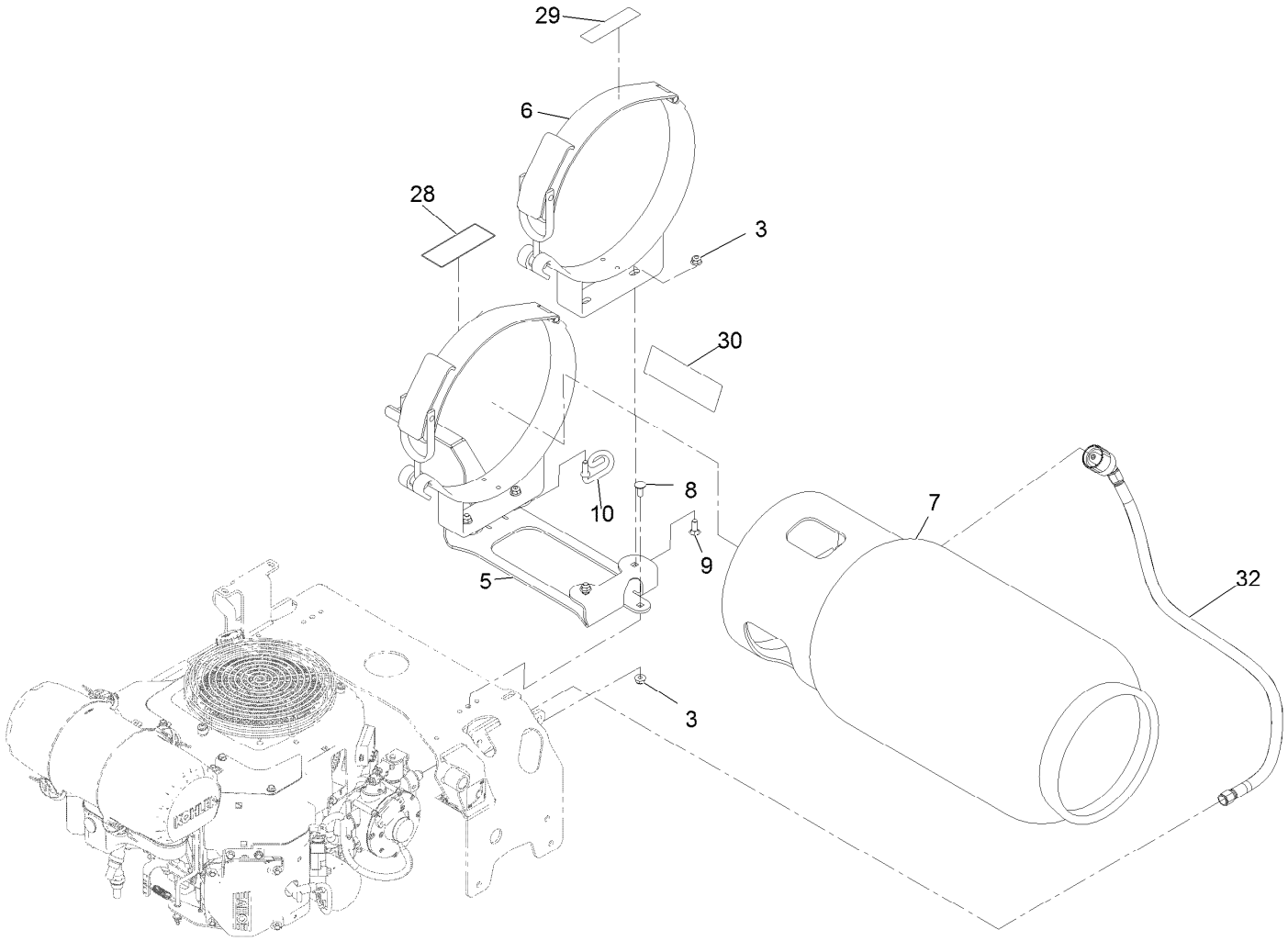
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.
■ Use Pro-Lock retaining type, Part no. 1-840023 (.5cc tube) on inside of bore of OPC hub.



Controls Assembly

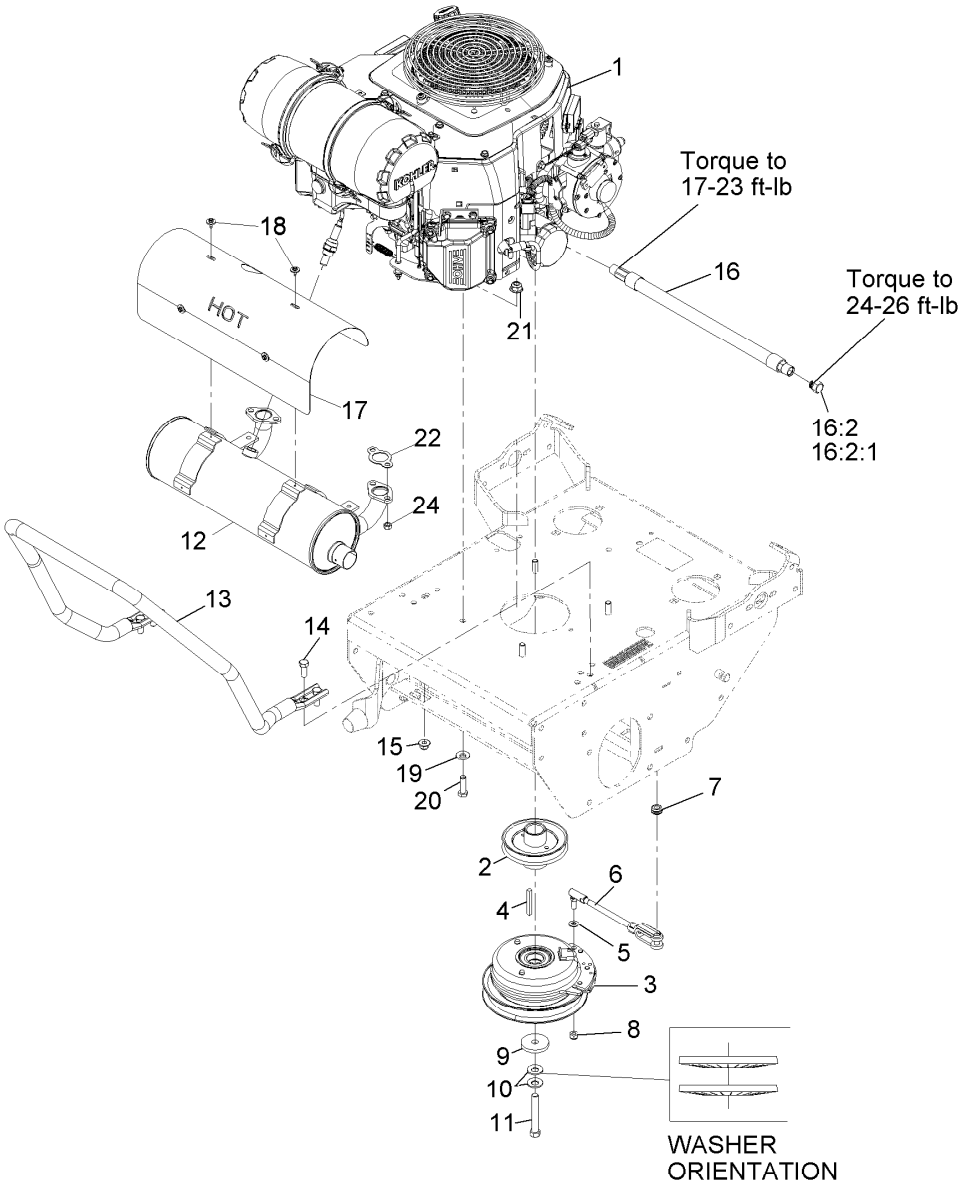
Ref.	Part Number	Qty.	Description
1	116-9975	1	Weld, Motion Control, Rt
2	116-9974	1	Weld, Motion Control, Lt
3	1-803022	2	Setscrew-5/16-18 X 5/8
4	126-2982-01	1	Weld, Speed Control
5	1-603735	2	Bushing-Flanged
6	103-0265	2	Spring, Neutral Return
7	1-603737	2	Bolt-Neutral Return
8	3256-23	9	Washer-5/16 Sae
9	3219-2	7	Nut-Hex 5/16-24
10	3220-2	2	Nut-Jam 5/16-24
11	104-8300	6	Nut-Nyloc 5/16-18 Flg
12	32128-20	2	Nut-Whizlock 5/16-18
13	322-5	2	Screw-HH 5/16-18 X 1
14	1-303105	2	Yoke-Adjustable

Ref.	Part Number	Qty.	Description
15	1-808280	2	Pin-Clevis 5/16 X 1 49/64
16	1-806003	2	Hairpin-Cotter
17	1-613089	2	Tab-Spring, Extension
18	1-603693	2	Spring
19	126-0610	2	Pin, Motion Control
20	1-603676	2	Swivel-Adjustable, Short
21	1-413350	2	Link-Control, Speed
22	3272-5	2	Pin-Cotter 3/32 X 1/2
23	1-323245	1	Spring-Compression
24	1-603903	1	Spacer
25	103-3060	1	Knob-Tracking
27	1-809056	2	Screw-Sh 5/16-18 X 1 3/8
28	116-7918	1	Decal-Tracking Adjustment
29	302-19	2	Zerk-1/4-28 Str



Fuel Assembly

Ref.	*Part Number*	*Qty.*	*Description*
3	104-8300	6	Nut-Nyloc 5/16-18 Flg
5	126-1491-03	1	Weld, Tank Mount
6	116-1074	2	Brackets, LPG Tank - Horizontal (Pair)
7	126-4506	1	Tank, LP - 33.5 Lb.Horizontal-Al
8	3230-23	2	Bolt-Carriage 5/16-18 X 3/4 Short Neck
9	3230-16	3	Bolt-Carriage 5/16-18 X 7/8
10	126-1921	1	Retainer, LP Hose
28	126-3275	1	Decal-LPG Warning
29	126-3276	1	Decal-LPG Horiz Tank Spec
30	126-3277	1	Decal-LPG Fuel Tank Replacement
32	126-2144	1	ASM, Hose-LPG



Engine Assembly

Ref.	Part Number	Qty.	Description
1		1	Engine, Kohler Pcv680 ●■
2	116-7328	1	Sheave, W/ Hub
3	126-2616	1	Clutch, 125 Ft/Lbs, 1.13
4	5-1336	1	Key-Machine 1/4 X 1/4 X 2 ❑
5	3256-23	1	Washer-5/16 Sae
6	126-0620	1	ASM, Clutch Anchor
7	237-136	1	Grommet
8	3296-4	1	Nut-Lock 5/16-24
9	109-6919	1	Washer-Clutch
10	1-603610	2	Washer-Spring Disc 7/16
11	3212-12	1	Screw-HH 7/16-20 X 3 ◆
12	116-8653	1	Muffler
13	116-8575-03	1	Guard,Air Cleaner

Ref.	Part Number	Qty.	Description
14	323-6	4	Screw-HH 3/8-16 X 1
15	104-8301	4	Nut-Nyloc 3/8-16 Flg
16	116-5316	1	Oil Drain Hose ASM ▲
16:2	353-508	1	Plug-W/O-Ring
16:2:1	237-42	1	O-Ring
17	116-8654	1	Shield-Muffler
18	116-1103	4	Screw-HH, Thread Forming
19	1-303334	4	Washer-Spring Disc 5/16
20	322-7	4	Screw-HH 5/16-18 X 1 1/2
21	104-8300	4	Nut-Nyloc 5/16-18 Flg
22	110-6697	2	Gasket-Exhaust
24	114-3549	4	Nut-M8

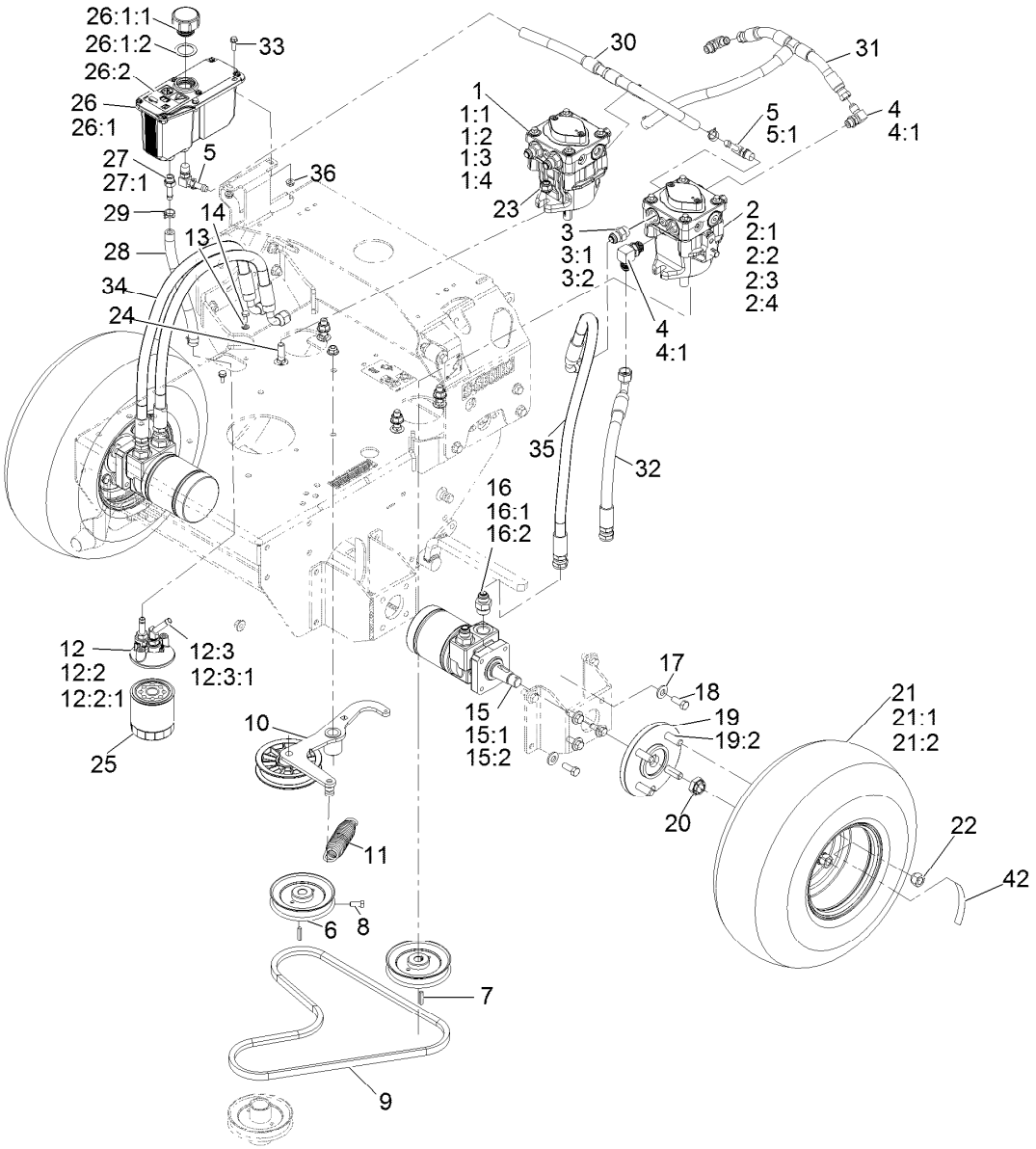
● Not serviced separately

■ Obtain parts from www.kohlerplus.com

▲ Use a Teflon Pipe Sealant or equivalent on threads.

◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

❑ Apply anti-seize compound to engine crankshaft, pulley hub I.D., clutch bore I.D. and square key.



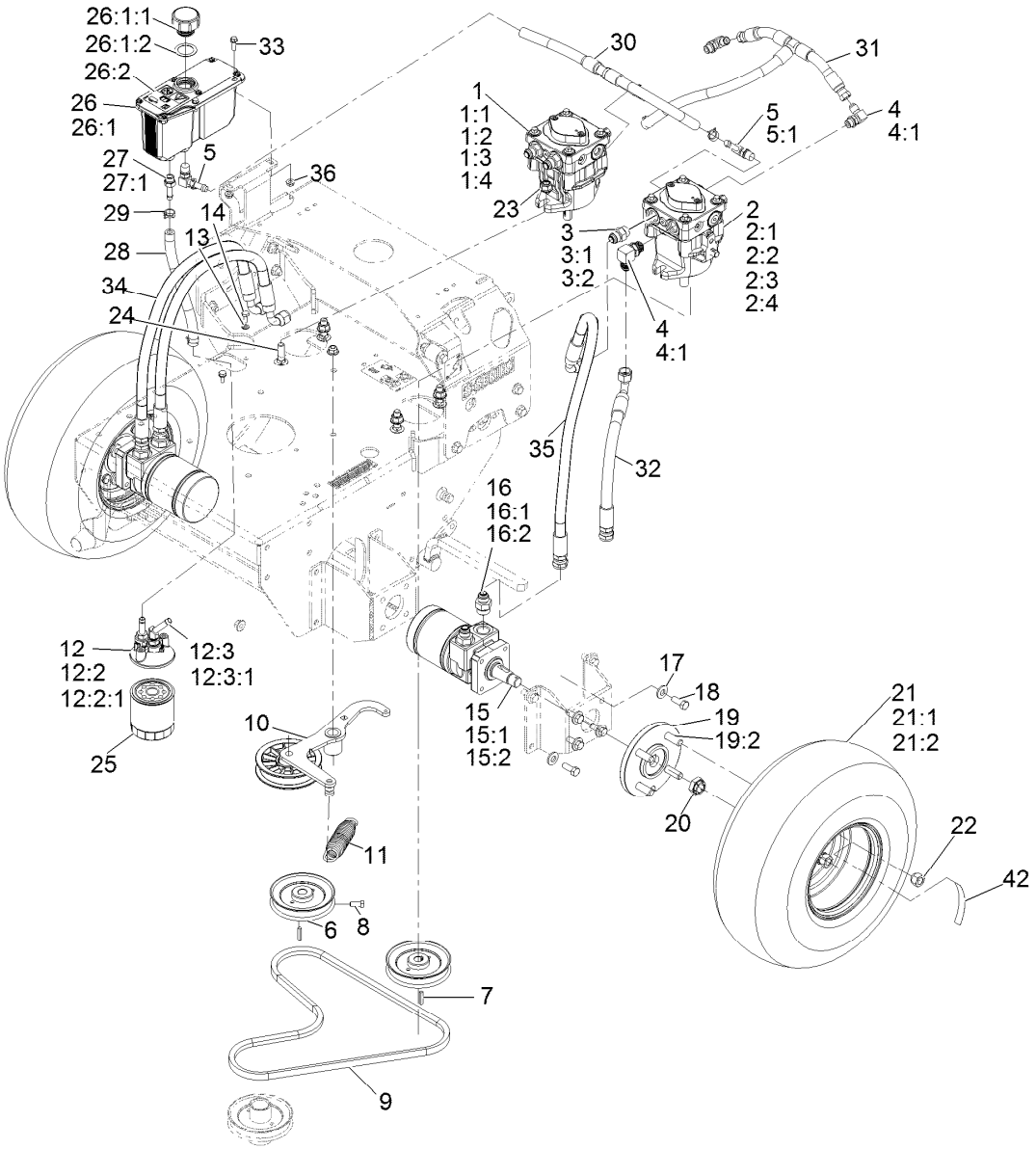
Ground Drive Assembly

Ref.	Part Number	Qty.	Description
1	116-0943	1	RH HYD Pump ASM
1:1	103-2664	1	Input Shaft Kit
1:2	94-6922	1	Bearing-Thrust
1:3	103-2666	1	Cylinder Block Kit
1:4	105-6184	1	Seal Overhaul Kit
2	116-0942	1	LH HYD Pump ASM
2:1	103-2664	1	Input Shaft Kit
2:2	94-6922	1	Bearing-Thrust
2:3	103-2666	1	Cylinder Block Kit
2:4	105-6184	1	Seal Overhaul Kit
3	1-603990	3	Adapter-Straight
3	103-2153	1	Elbow-90°
3:1	1-603920	1	O-Ring-Sae #8
3:1	1-603920	1	O-Ring-Sae #8
3:2	1-603992	1	O-Ring-37 Flare #8
3:2	1-603992	1	O-Ring-37 Flare #8
4	103-1802	2	Fitting-HYD, 90 DEG
4:1	1-603921	1	O-Ring-Sae #6
5	100-4887	3	Fitting-Barbed, 90 DEG

● Not serviced separately

Ref.	Part Number	Qty.	Description
5:1	237-42	1	O-Ring
6	1-413010	2	Sheave ASM
7	1-807272	2	Key-5Mm X 5Mm X 25Mm
8	120-6474	4	Screw-Set, SQH 5/16-18 X 3/4
9	103-4761	1	Belt
10	126-0615	1	ASM, Pump Idler
11	116-6316	1	Spring-Extension
12	126-0621	1	ASM, Filter Head
12:2	103-1912	1	Adapter-Straight
12:2:1	237-42	1	O-Ring
12:3	103-1807	1	Fitting-Barbed, 45 DEG
12:3:1	237-42	1	O-Ring
13	1-805004	2	Washer-Lock 1/4 Heavy
14	321-3	2	Screw-HH 1/4-20 X 5/8
15	1-603718	2	HYD Motor ASM
15:1	1-000119	1	Seal Kit
15:2	1-000138	1	Bearing And Seal Kit
16	1-603991	4	Adapter-Straight

■ Use Exmark Premium Hydro Oil P/N 109-9828 (32oz)



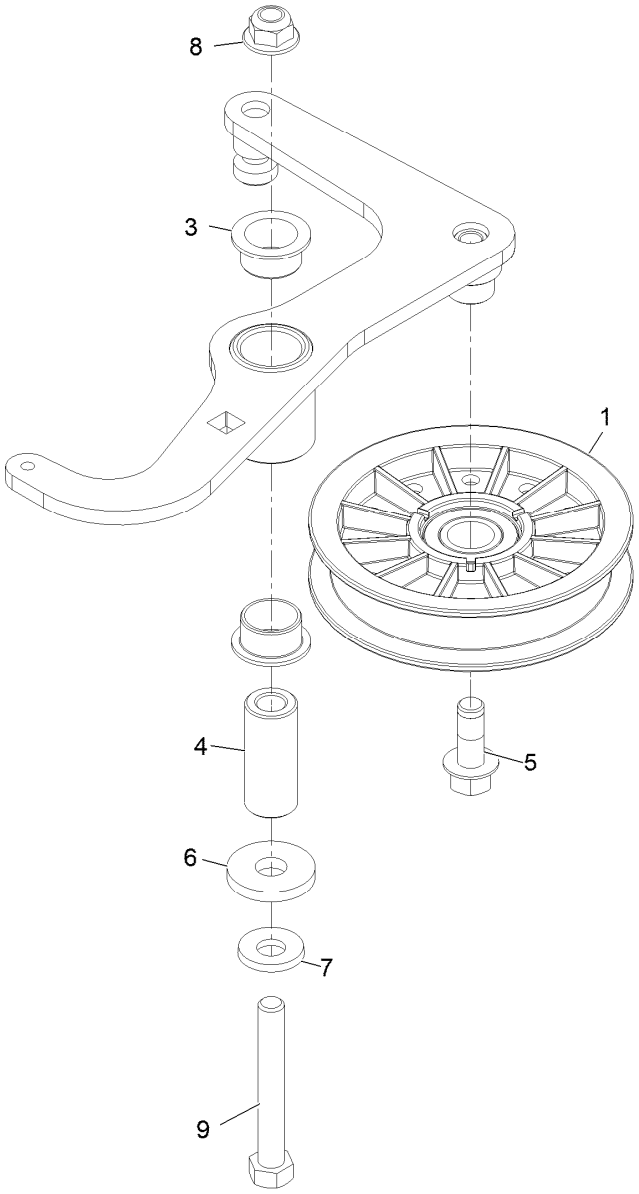
Ground Drive Assembly (continued)

Ref.	Part Number	Qty.	Description
16:1	237-80	1	O-Ring
16:2	1-603992	1	O-Ring-37 Flare #8
17	98-5975	8	Washer-Spring Disc 3/8
18	323-6	8	Screw-HH 3/8-16 X 1
19	112-9049	2	Wheel Hub ASM
19:2	1-633926	4	Stud-Wheel
20	116-2839	2	Nut-Lock
21	1-613263	2	Wheel And Tire ASM
21:1	1-613264	1	Tire-Turfmaster
21:2	1-603715	1	Wheel-Rim
22	242-50	8	Nut-Lug 1/2-20
23	114-8417	4	Nut-HF, NI
24	3232-3	4	Bolt-Carriage 7/16-14 X 1 1/2
25	109-4180	1	Element, Oil Filter
26	126-1248	1	ASM, HYD Reservoir ■
26:1		1	Reservoir-HYD ●

Ref.	Part Number	Qty.	Description
26:1:1	103-1948	1	Cap-Reservoir, HYD
26:1:2	103-1949	1	Gasket-Cap
26:2	115-4212	1	Decal-Warning
27	103-1912	1	Adapter-Straight
27:1	237-42	1	O-Ring
28	103-2959	1	Hose-Charge
29	103-1988	6	Clamp-Hose 11/16
30	126-0623	1	Hose-Case Drain
31	126-0622	1	Hose-Charge
32	126-0856	1	ASM, HP Hose
33	32105-15	2	Screw-Machine 1/4-20 X 3/4
34	119-7827	2	HYD Hose ASM
35	119-7826	1	HYD Hose ASM
36	32128-33	2	Nut-Whizlock 1/4-20
42	126-2056	2	Decal-Torque Wheel Lug-Hub

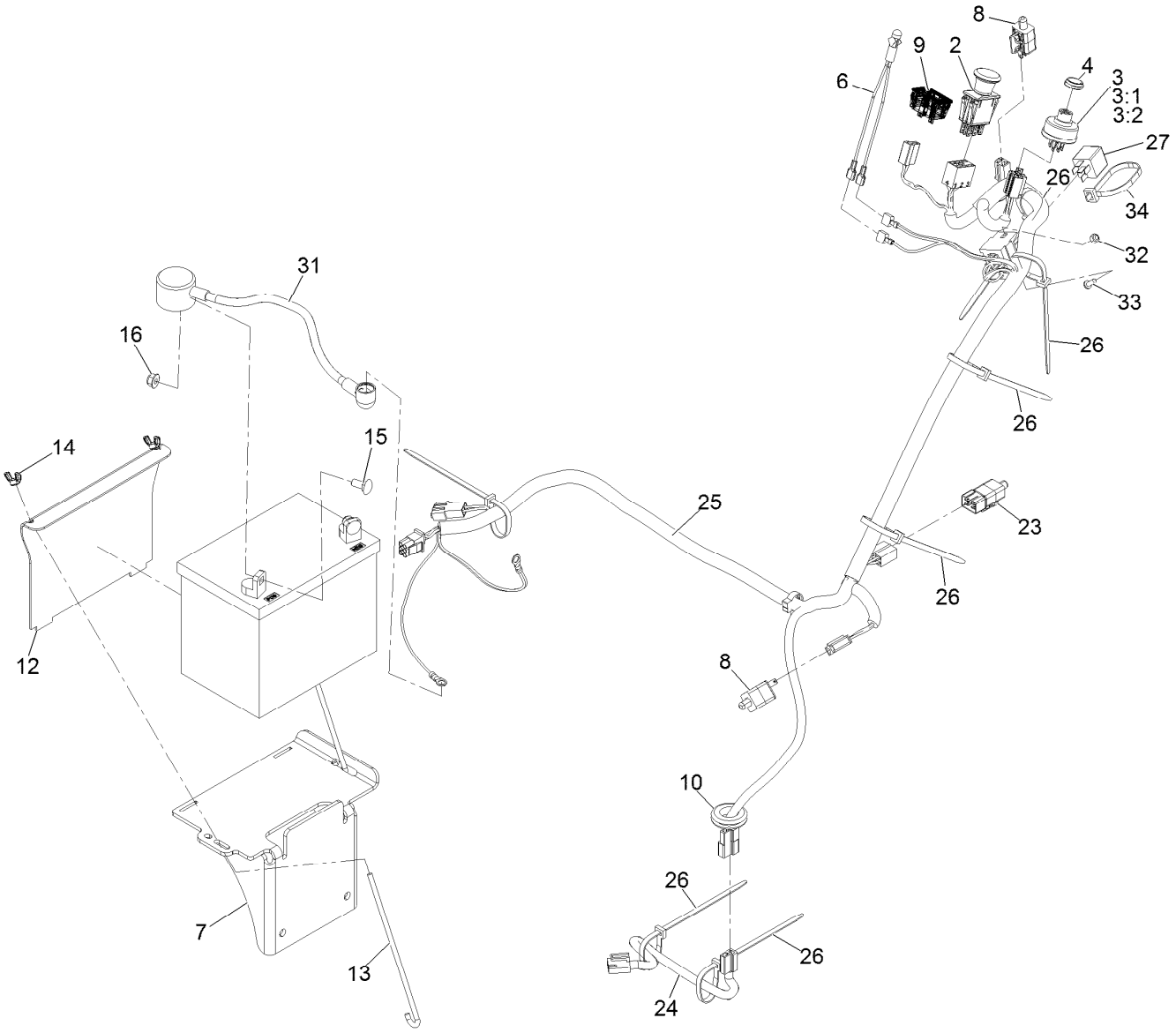
● Not serviced separately

■ Use Exmark Premium Hydro Oil P/N 109-9828 (32oz)



Pump Idler Assembly No. 126-0615

Ref.	*Part Number*	*Qty.*	*Description*
1	109-4077	1	Pulley-Idler, Flat
3	109-8054	2	Bushing-Flanged
4	116-8718	1	Spacer, Pivot
5	126-1680	1	Screw-Hfh
6	1-373034	1	Washer
7	98-5975	1	Washer-Spring Disc 3/8
8	104-8301	1	Nut-Nyloc 3/8-16 Flg
9	112-7451	1	Screw-TAP



Electrical Assembly

Ref.	Part Number	Qty.	Description
2	103-5221	1	Switch-PTO
3	103-0206	1	Switch-Ignition W/Keys
3:1	3254-5	1	Washer-Tooth, Internal
3:2	218-461	1	Nut-HH
4	103-0498	1	Nut-Ignition
6	1-643267	1	Indicator-Red Led
7	126-1470-03	1	Weld, Battery Mount
8	110-6765	2	Switch
9	126-3931	1	Hour Meter
10	1-543286	1	Grommet
12	126-0069-03	1	Bracket, Battery Hold Down
13	1-633651	2	Bolt-Holddown
14	1-543792	2	Wingnut-Nyloc 1/4-20

Ref.	Part Number	Qty.	Description
15	3230-1	2	Bolt-Carriage 5/16-18 X 3/4
16	104-8300	2	Nut-Nyloc 5/16-18 Flg
23	126-1904	1	Switch, 2 Pole
24	126-0624	1	Harness-Clutch Pigtail
25	126-2985	1	Harness-Main ■
26	1-303335	7	Tie-Cable 7 15/16 (Large)
27	1-643275	1	Relay-12Vdc 40 Amp
30	1-413540	1	Cable-Battery, Negative ●
31	109-7628	1	Cable, Battery +
32	3296-2	1	Nut-Nyloc #10-24
33	1-803071	1	Screw-Machine #10-24 X 1/2
34	1-643115	1	Tie-Cable 11.4

● Not illustrated
■ Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:

Notes:

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Part No. 116-3373

Both SAE 30 and SAE 10W-30 in one bottle.

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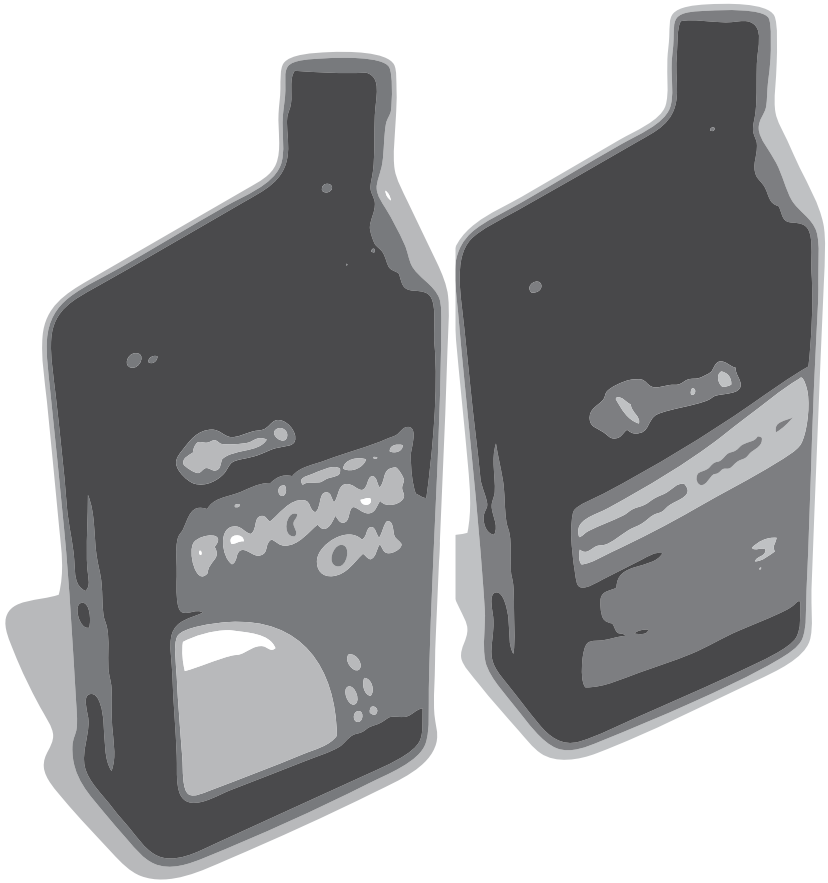
API 'SL' and JASO rated with wet clutch compatibility for other machines.

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Part No. 109-9828

Commercial quality for tough, high-heat conditions.

Designed specifically for zero-turn mower hydraulic systems.

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*Some accessories and options not available for some models.

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Engine Model No. and Spec. No. _____

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