



Count on it.

Form No. 3397-145 Rev A

Parts Catalog

Groundsmaster® 7210 Series Traction Unit

Model No. 30695—Serial No. 315000501 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

Contents

Transmission Assembly	6
Charge Pump Housing Assembly Transmission Assembly No. 131-5510	8
Center Section Assembly Transmission Assembly No. 131-5510	10
Gear Case and Clutch Assembly Transmission Assembly No. 131-5510	12
Driveshaft Assembly No. 110-3575	14
Hydraulic Gear Pump Assembly No. 112-9542	15
Rear Drive Assembly	16
Hydraulic Motor Assembly No. 108-5155	17
Hydraulic Motor Assembly No. 108-5230	18
LH Brake Caliper Assembly No. 120-0013	19
RH Brake Caliper Assembly No. 120-0014	20
Brake Handle Assembly	21
Traction Control Assembly	22
Link Assembly No. 112-5099	23
RH Lever Assembly No. 125-2687	24
Control Panel Assembly	25
Left-Hand and Right-Hand Fuel Tank Assembly	26
LH Fuel Tank Assembly No. 131-5509	27
RH Fuel Tank Assembly No. 110-8236	28
Fuel System Assembly	29
Seat and Seat Plate Assembly	30
Seat Assembly No. 107-2286	31
Carrier Frame and Weight Assembly	32
Carrier Frame Assembly No. 121-3356	33
Lift Valve and Cylinder Assembly	34
Valve Assembly No. 131-1934	35
Hydraulic Cylinder Assembly No. 110-9834	36
Caster Wheel Assembly	37
Caster Wheel Assembly No. 108-9954	38
Deck Lift Assembly	39
Battery and Relay Assembly	40
Main Wire Harness Assembly	41
Engine Harness Assembly	42
Hydraulic Reservoir Assembly	43
Hydraulic Reservoir Assembly No. 110-8237	44
Hydraulic Hose Routing Assembly	45
Air Cleaner Assembly	46
Air Cleaner Assembly No. 104-3428	47
Frame and Upper-ROPS Assembly	48
Engine Assembly	49
Radiator Assembly	50
Cooling Assembly No. 121-3330	52
Hood Assembly	53
Cylinder Block Assembly	54
Gear Housing Assembly	56
Cylinder Head and Cover Assembly	58
Suction Manifold Assembly	60
Exhaust Manifold Assembly	62
Diesel Particulate Filter Assembly	64
Flywheel Housing and Oil Sump Assembly	66
Camshaft and Driving Gear Assembly	67
Crankshaft and Piston Assembly	68
Lubrication and Oil System Assembly	69
Cooling Water System Assembly	70

Contents (continued)

Fuel System Assembly 72

Fuel Injection Valve Assembly 73

Starting Motor Assembly 74

Generator Assembly 76

Fuel Line Assembly 78

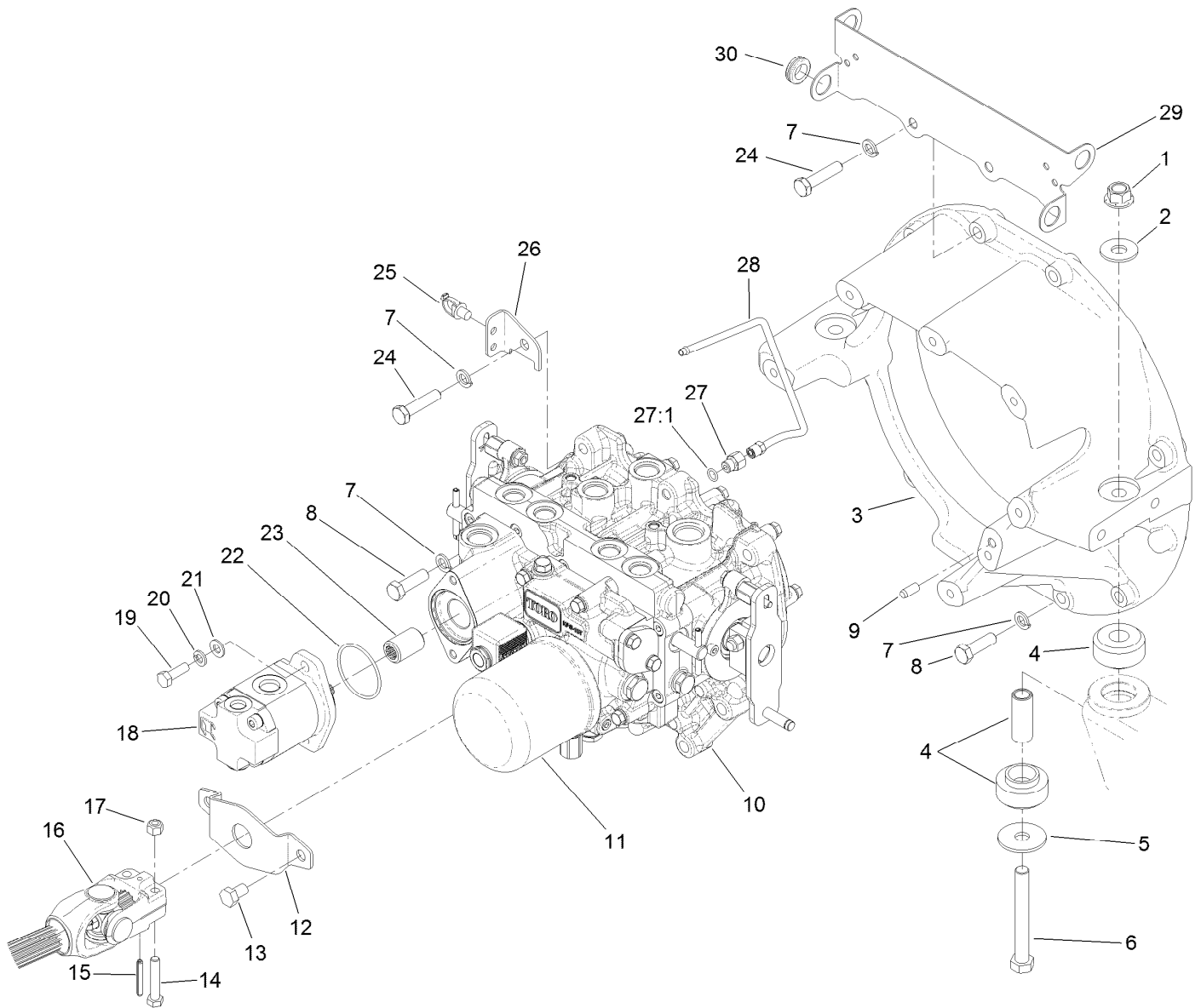
Electronic Control Unit Assembly 79

Electric Parts Assembly 80

Gasket Set 81

Attachments and Accessories 82

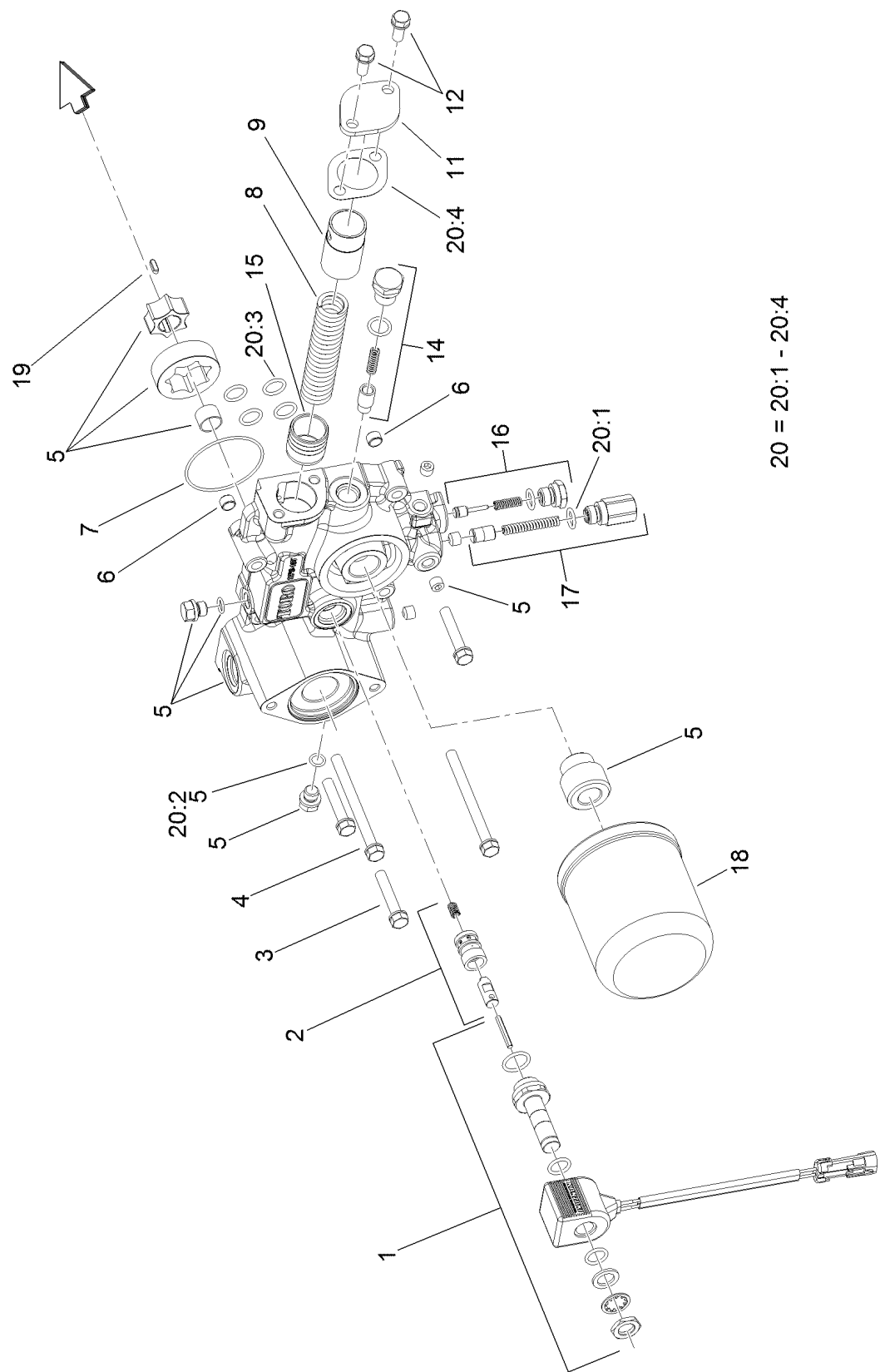
Transmission Assembly



Transmission Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	99-5107	2	Nut-Lock	17	3296-29	4	Nut-Lock, NI
2	3256-6	2	Washer-Flat	18	112-9542	1	HYD Gear Pump ASM
3	125-2836	1	Housing-Flywheel	19	33114-025	2	Screw-HH
4	120-9168	2	Mount-Rubber	20	3253-4	2	Washer-Lock
5	86-1990	2	Washer-Thrust	21	3256-23	2	Washer-Flat
6	325-17	2	Screw-HH	22	108-9919	1	O-Ring
7	48-9590	16	Washer-Lock	23	108-9920	1	Coupler-Spline
8	33115-035	3	Screw-HH	24	33115-045	13	Screw-HH
9	87-1910	2	Pin-Dowel	25	32180-030	1	Clip-Tie
10	131-5510	1	Transmisson ASM	26	120-0239	1	Support-Tube
11	108-5194	1	Filter-Oil, HYD	27	110-5536	1	Fitting-HYD, Adapter
12	114-4088	1	Shield-Seal	27:1	237-78	1	O-Ring
13	33115-016	2	Screw-HH	28	110-5537	1	Tube
14	322-9	4	Screw-HH	29	121-3360-03	1	Bracket-Wire
15	32121-34	2	Pin-Roll	30	99-3481	4	Grommet
16	110-3575	1	Driveshaft ASM				

**Charge Pump Housing Assembly
Transmission Assembly No. 131-5510**

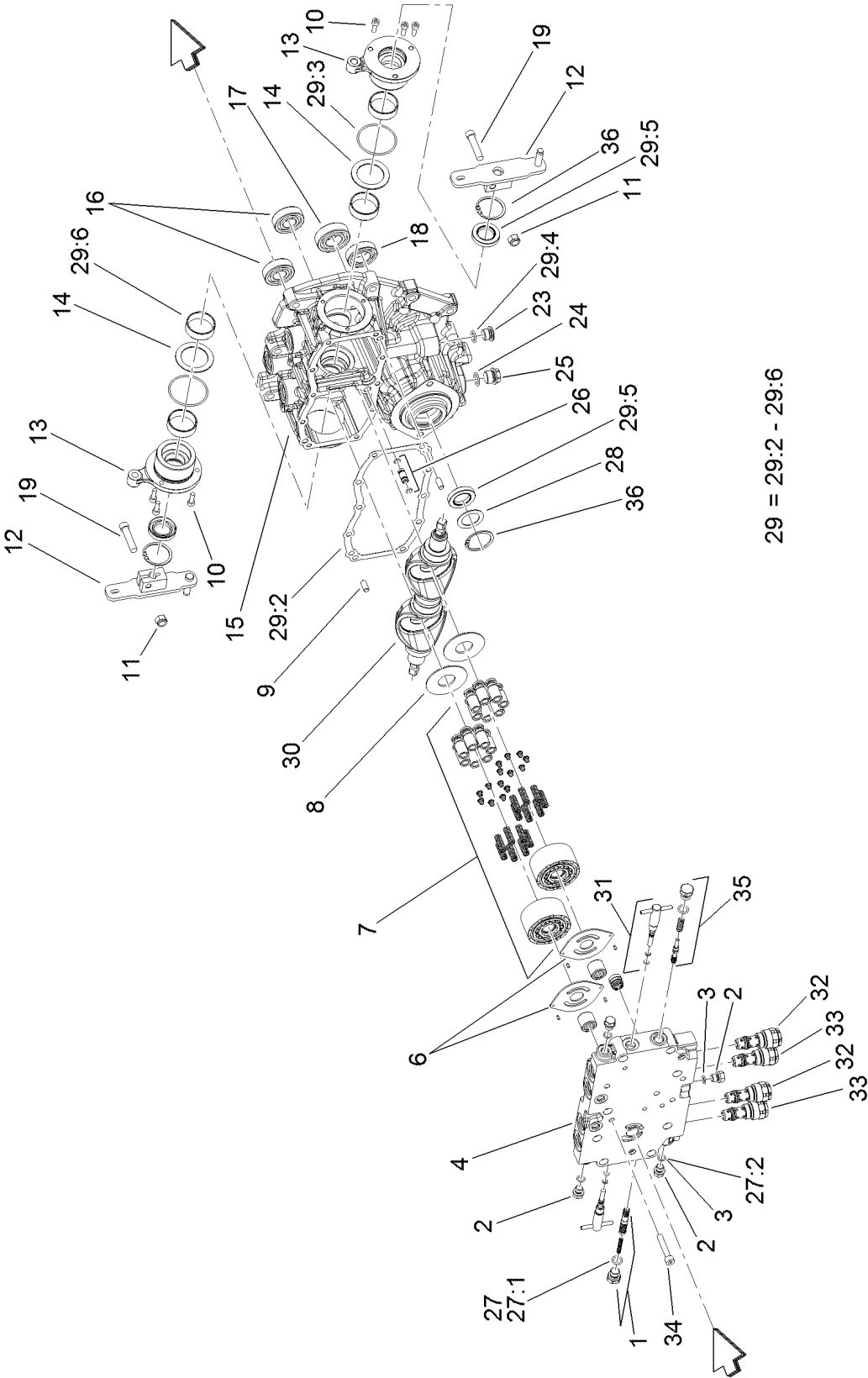


Charge Pump Housing Assembly

Transmission Assembly No. 131-5510 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	107-0851	1	Solenoid ASM	14	107-0843	1	Filter Bypass Valve ASM
2	107-0850	1	Solenoid Valve ASM	15	107-0818	1	Piston
3	107-0863	3	Bolt	16	107-0842	1	Charge Relief Valve ASM
4	107-0864	2	Bolt	17	107-0841	1	Pressure Valve ASM
5	107-0840	1	Pump Body ASM	18	108-5194	1	Filter-Oil, HYD
6	107-0848	2	Pin	19	107-0865	1	Key
7	107-0856	1	O-Ring	20	107-0855	1	Charge Pump Seal Kit
8	107-0845	1	Spring	20:1	93-0418	2	O-Ring
9	107-0844	1	Collar	20:2	107-0817	2	O Ring-Plug
11	107-0846	1	Cover	20:3	104-3298	6	Packing
12	93-0457	2	Bolt And Washer ASM	20:4	107-0847	1	Gasket

Center Section Assembly Transmission Assembly No. 131-5510



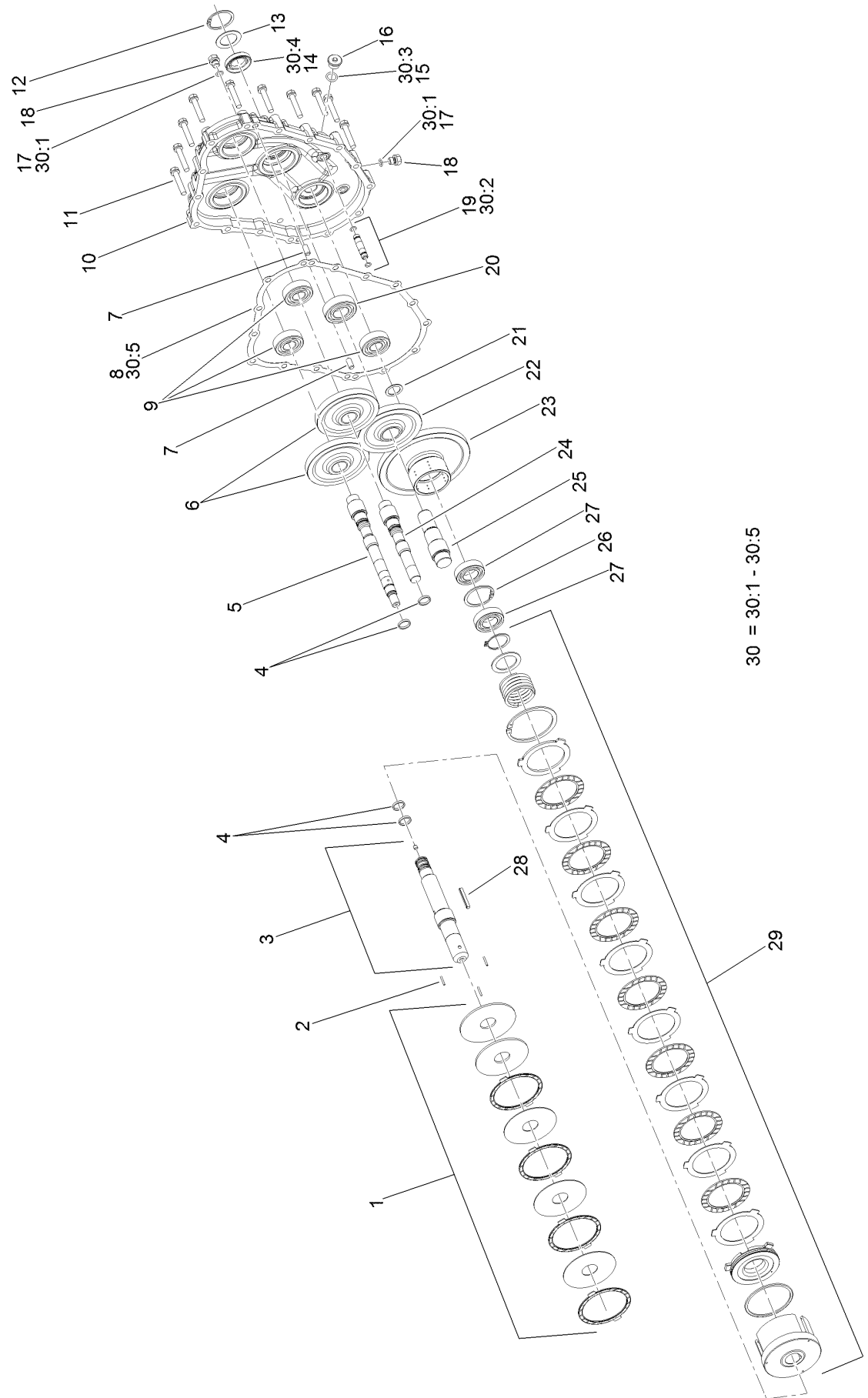
29 = 29:2 - 29:6

Center Section Assembly

Transmission Assembly No. 131-5510 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	107-0807	1	Valve-Flushing, RH	25	107-0867	1	Plug
2	107-0857	6	Plug	26	107-0812	1	Pipe
3	107-0817	6	O Ring-Plug	27	107-0852	1	Center Case Seal Kit
4	121-3377	1	Center Case, Complete	27:1	93-0418	2	O-Ring
6	107-0805	2	Plate-Valve	27:2	107-0817	6	O Ring-Plug
7	107-0824	2	Cylinder Block ASM	28	107-0813	1	Spacer
8	107-0830	2	Plate-Thrust	29	107-0853	1	Pump Housing Seal Kit
9	92-0765	4	Pin-Parallel	29:2	107-0810	1	Gasket-Case, Center
10	107-0859	6	Bolt	29:3	107-0817	2	O Ring-Plug
11	120-6681	2	U-Nut	29:4	104-3298	1	Packing
12	120-6680	2	Arm-Control	29:5	107-0814	3	Seal
13	107-0832	2	Side Cover ASM	29:6	107-0825	4	Ring-Seal
14	107-0829	2	Washer	30	120-6679	2	Plate-Swash
15	120-5151	1	Pump Housing ASM	31	107-0808	2	Valve-Bypass
16	107-0826	2	Bearing	32	107-0804	2	Valve-Rear
17	107-0821	1	Bearing	33	107-0803	2	Valve-Front
18	107-0838	1	Bearing	34	107-0863	8	Bolt
19	120-6682	2	Bolt	35	107-0806	1	Valve-Flushing, LH
23	107-0861	1	Plug-NPTF	36	92-0757	2	Ring-Snap
24	237-79	1	O-Ring				

Gear Case and Clutch Assembly **Transmission Assembly No. 131-5510**



Gear Case and Clutch Assembly

Transmission Assembly No. 131-5510 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	107-0839	1	PTO Brake ASM	19	107-0811	1	Pipe
2	107-0837	3	Rod-Push	20	107-0821	2	Bearing
3	107-0833	1	PTO Shaft ASM	21	107-0836	1	Spacer
4	107-0825	2	Ring-Seal	22	107-0820	1	Gear-Input
5	107-0827	1	Shaft-Pump	23	107-0834	1	Gear-PTO
6	107-0823	2	Gear-Pump	24	107-0822	1	Shaft-Pump
7	92-0765	4	Pin-Parallel	25	107-0819	1	Shaft-Input
8	107-0816	1	Gasket-Housing, Gear	26	92-0758	1	Ring-Snap
9	107-0826	4	Bearing	27	107-0838	3	Bearing
10	120-5152	1	Housing-Case, Gear	28	107-0866	1	Key
11	107-0863	13	Bolt	29	107-0835	1	Clutch Cylinder ASM
12	92-0757	1	Ring-Snap	30	107-0854	1	Gear Housing Seal Kit
13	107-0813	1	Spacer	30:1	107-0817	2	O Ring-Plug
14	107-0814	1	Seal	30:2		2	O-Ring ●
15	104-3298	1	Packing	30:3	104-3298	1	Packing
16	107-0861	1	Plug-NPTF	30:4	107-0814	1	Seal
17	107-0817	6	O Ring-Plug	30:5	107-0816	1	Gasket-Housing, Gear
18	107-0857	6	Plug				

● Not serviced separately



Driveshaft Assembly No. 110-3575

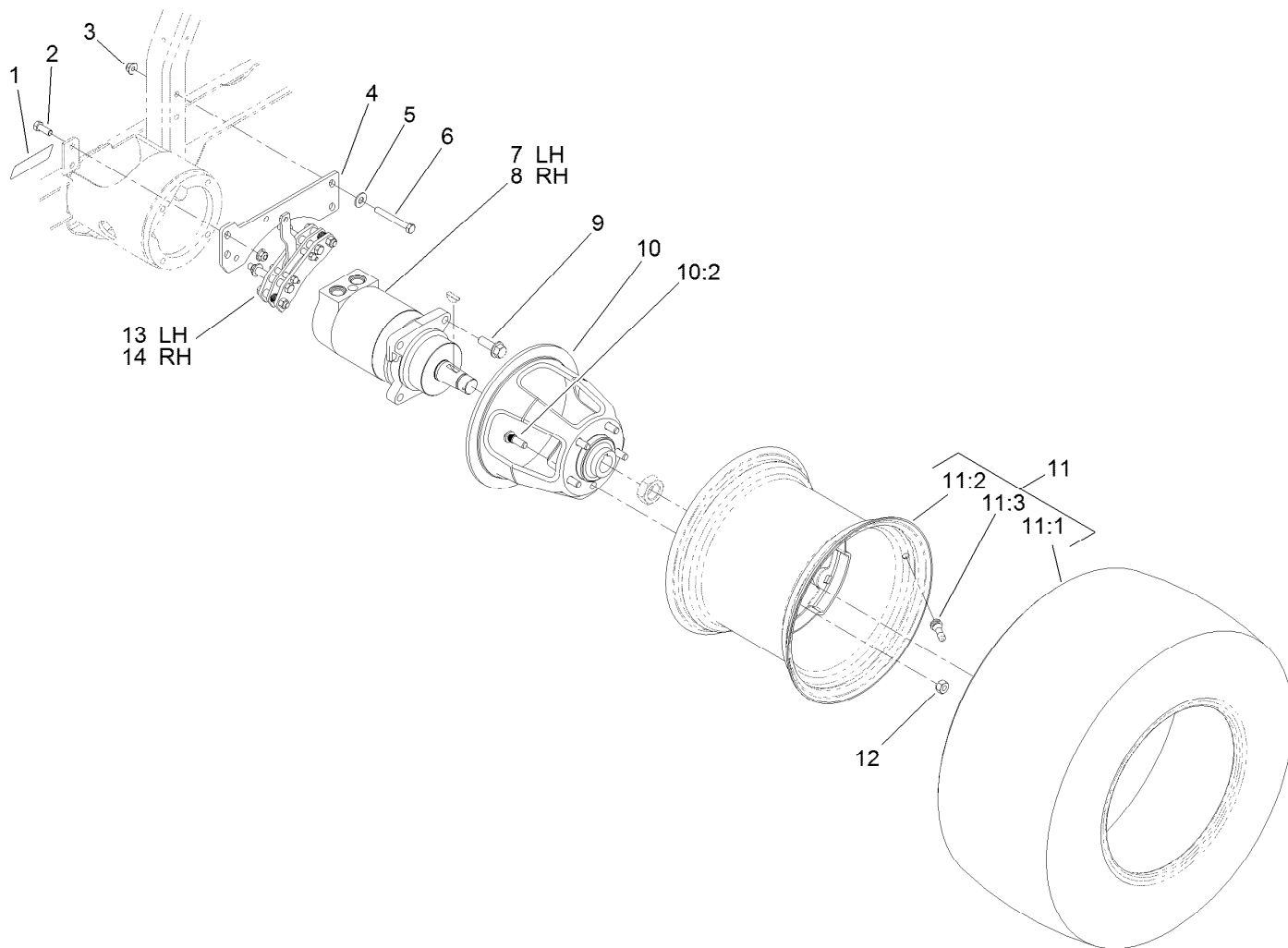
Ref.	Part Number	Qty.	Description
1	112-1687	2	Cross And Bearing Kit
1:1	62-3820	1	Fitting-Grease
3	54-9040	1	Yoke-End
4	54-9090	1	Yoke-End
5		1	Tube-Yoke, Slip ●
5:1	302-22	1	Fitting-Grease

● Not serviced separately



Hydraulic Gear Pump Assembly No. 112-9542

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	112-0198	1	Valve
2	112-0199	1	Seal Kit



Rear Drive Assembly

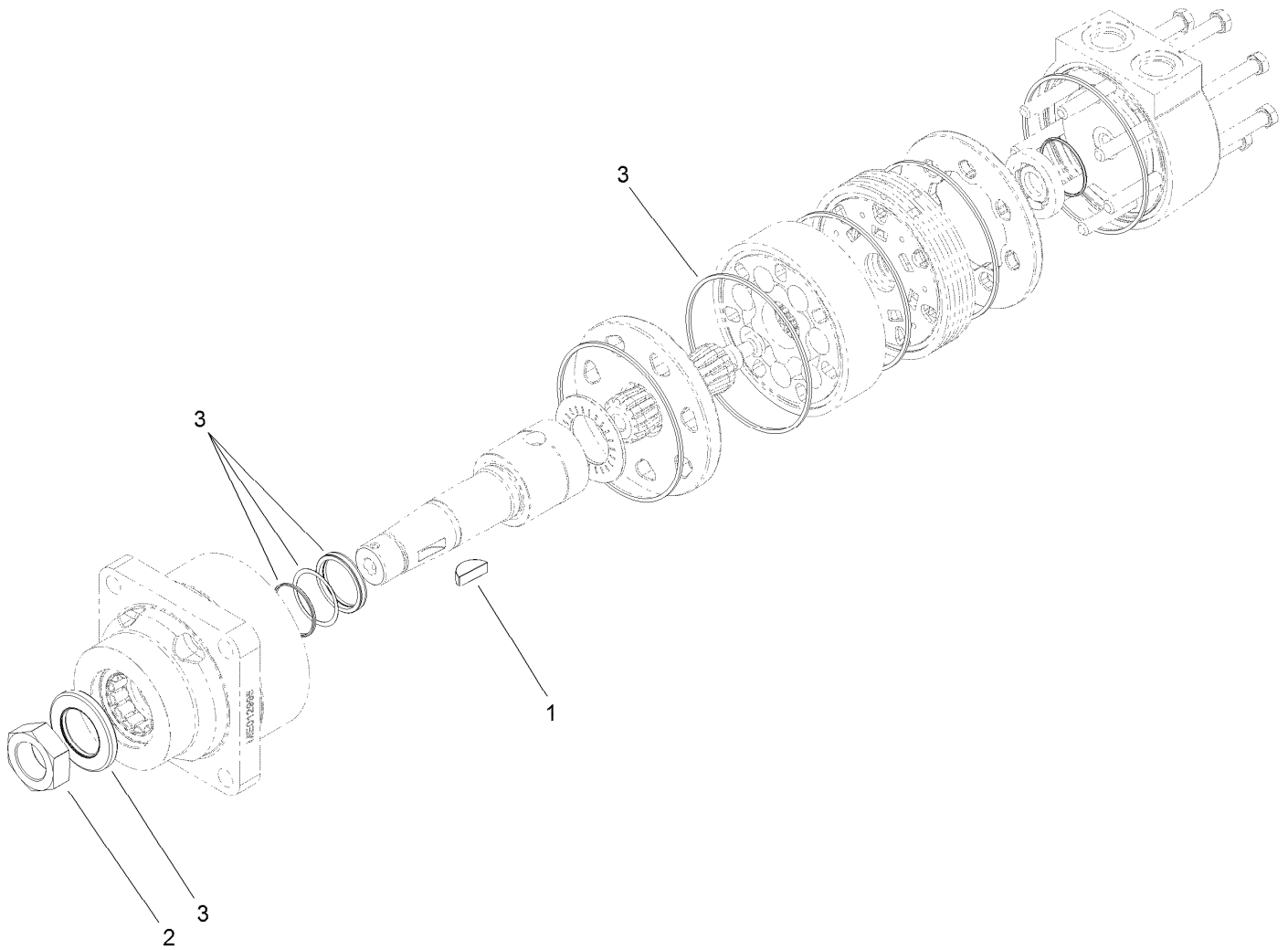
Ref.	Part Number	Qty.	Description
1	106-9206	2	Decal-Torque, Wheel
2	323-6	4	Screw-HH
3	104-8301	8	Nut-Flange, NI
4	112-9550-03	2	Bracket-Brake
5	3256-4	4	Washer-Flat
6	323-14	4	Screw-HH
7	108-5155	1	LH HYD Motor ASM
8	108-5230	1	RH HYD Motor ASM
9	100-6116	8	Screw-HHF

Ref.	Part Number	Qty.	Description
10	110-5535	2	Wheel Hub ASM
10:2	87-8730	5	Stud
11	106-7864	2	Tire And Wheel ASM
11:1	106-7868	1	Tire
11:2	87-6750	1	Wheel
11:3	232-27	1	Stem-Valve
12	23-7270	10	Nut-Lug
13	120-0013	1	LH Brake Caliper ASM
14	120-0014	1	RH Brake Caliper ASM



Hydraulic Motor Assembly No. 108-5155

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3257-42	1	Key-Woodruff
2	107-9319	1	Nut-Hex
3	112-8405	1	Seal Kit



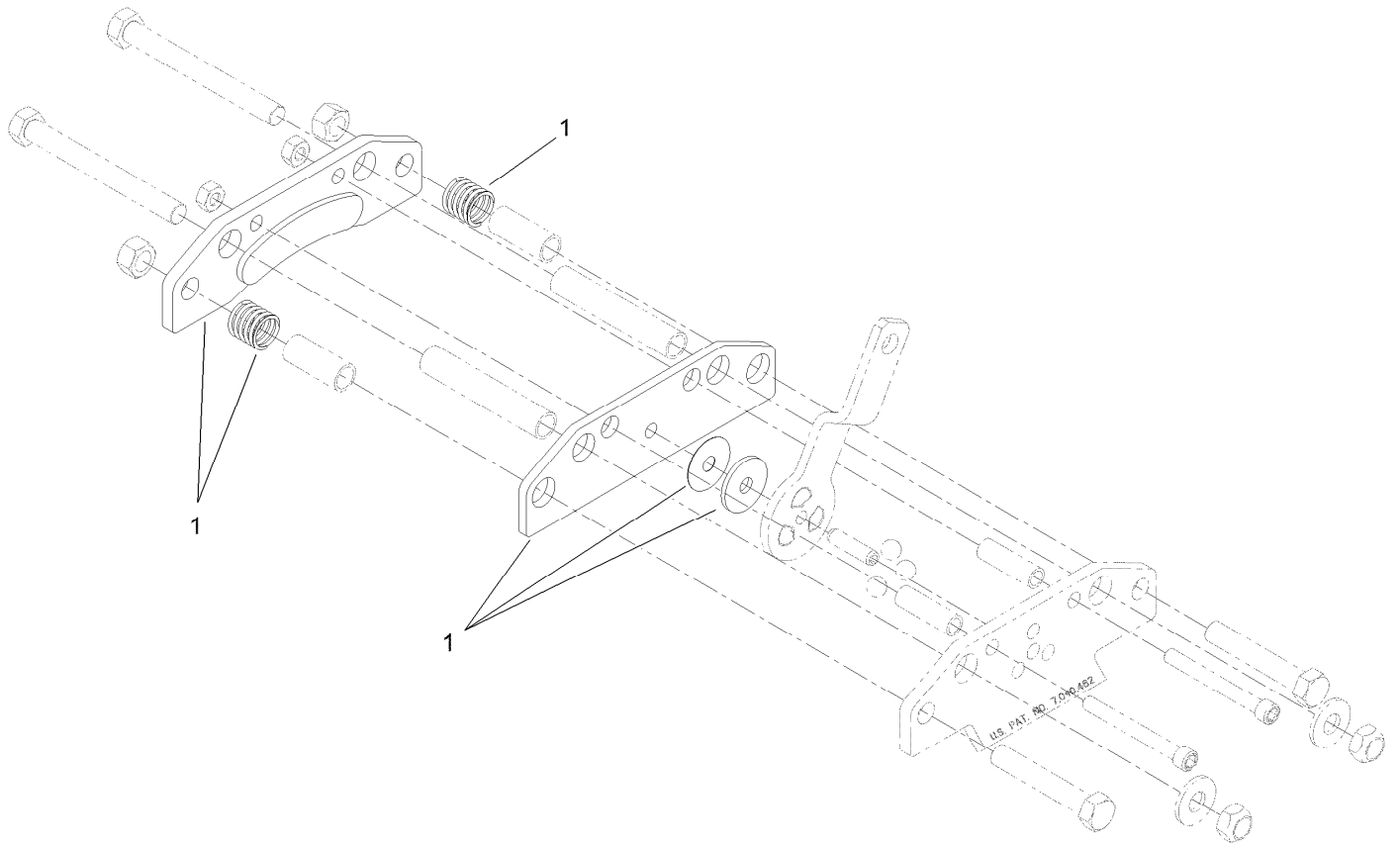
Hydraulic Motor Assembly No. 108-5230

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3257-42	1	Key-Woodruff
2	107-9319	1	Nut-Hex
3	112-8405	1	Seal Kit



LH Brake Caliper Assembly No. 120-0013

Ref.	Part Number	Qty.	Description
1	120-0015	1	Replacement Brake Pad Service Kit



RH Brake Caliper Assembly No. 120-0014

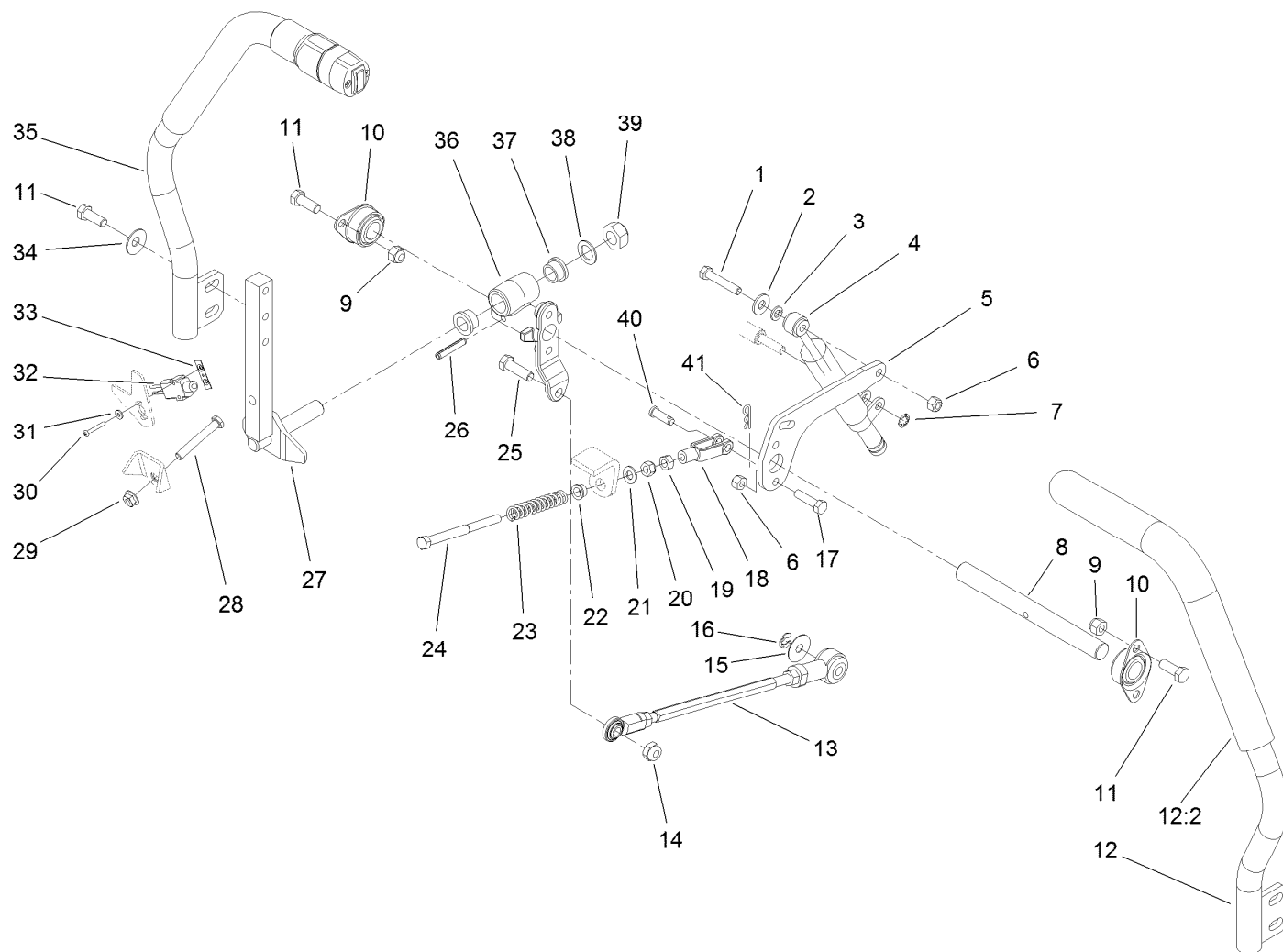
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-0015	1	Replacement Brake Pad Service Kit



Brake Handle Assembly

Ref.	Part Number	Qty.	Description
1	117-5582-03	1	Handle-Brake
2	3290-357	4	Nut-HHF, Whiz
3	1-633102	2	Bearing-Flange, Side
4	120-0009	2	Rod-Brake
5	3219-3	10	Nut-Hex
6	112-1676	2	Swivel
7	3256-4	6	Washer-Flat
8	109-2230	2	Spring-Compression
9	32151-47	2	Ring-Retaining
10	323-6	4	Screw-HH
11	115-5300	1	Proximity Switch ASM

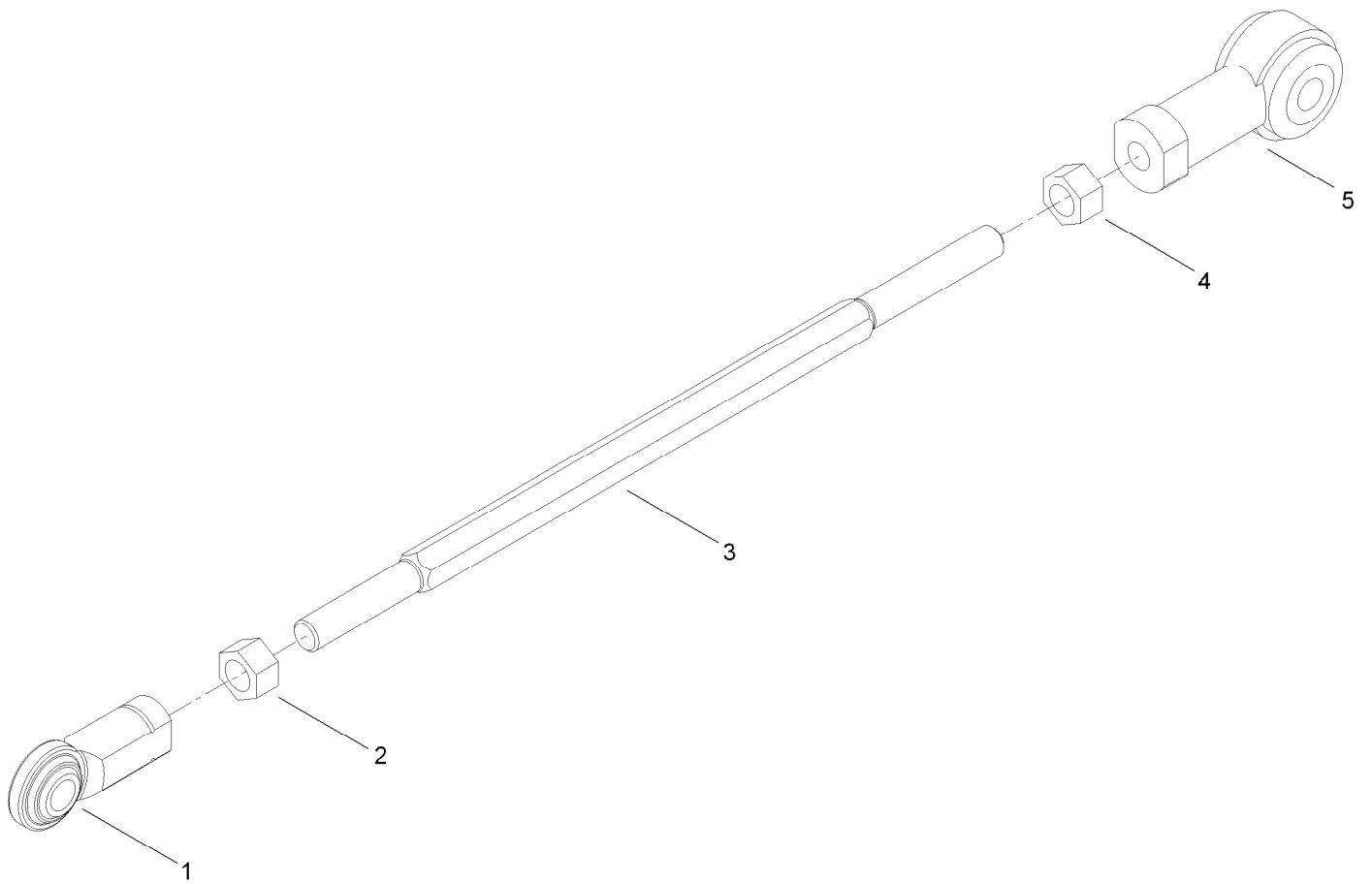
Ref.	Part Number	Qty.	Description
11:1	117-3207	2	Nut-Hex
11:2	117-3208	2	Washer-Lock, Internal Tooth
12	117-5572	1	Bracket-Switch
13	120-0022	2	Pivot-Brake
14	32151-68	2	Ring-Retaining
15	1-513140	4	Bearing-Control
16	3290-307	6	Pin-Cotter
17	1-633268	1	Grip-Lever
18	1-808285	2	Pin-Clevis
19	1-633131	2	Yoke-Linkage, Brake
20	120-0023	2	Rod-Brake



Traction Control Assembly

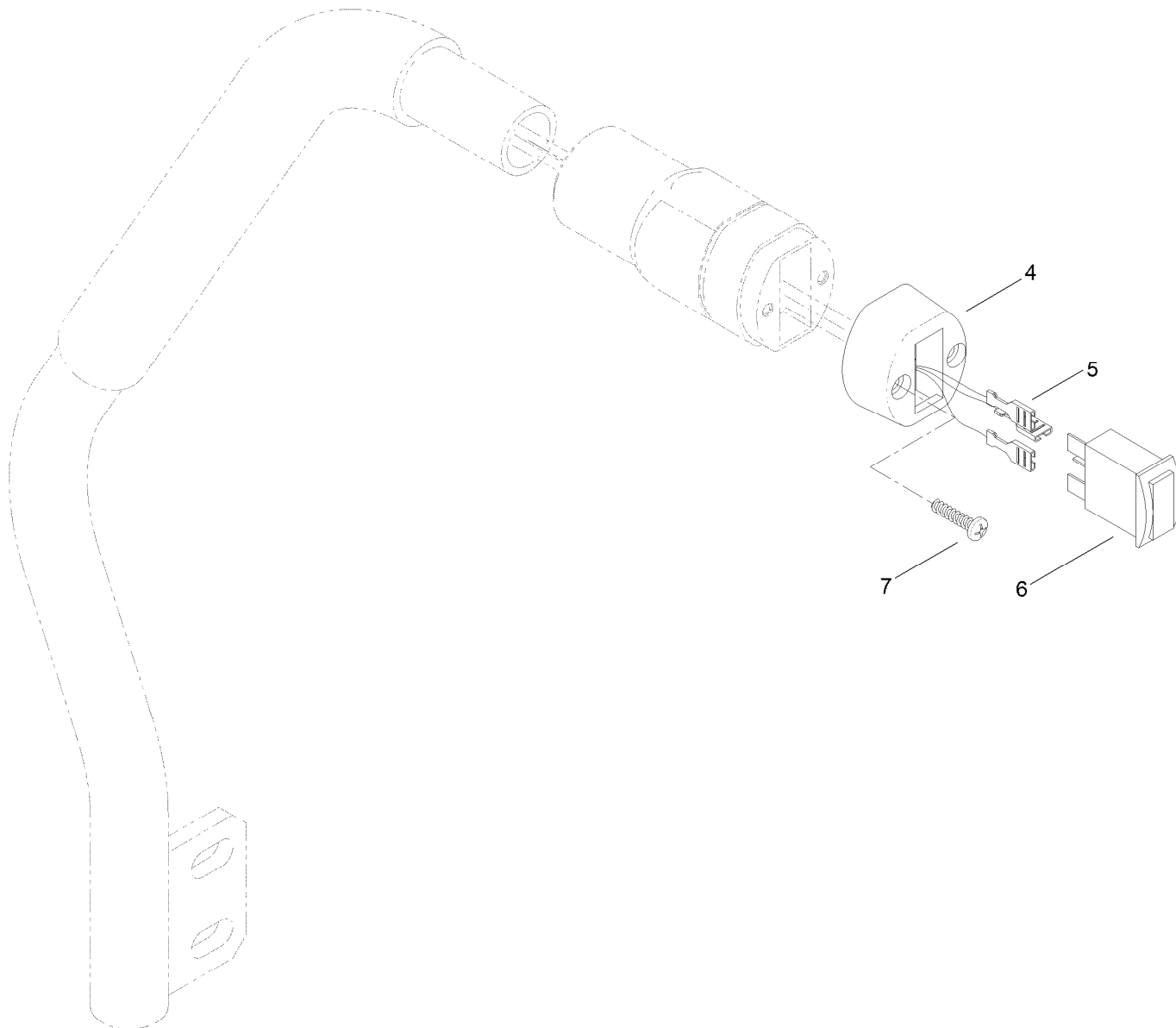
Ref.	Part Number	Qty.	Description
1	322-9	2	Screw-HH
2	3256-3	2	Washer-Flat
3	3253-4	4	Washer-Lock
4	105-7280	2	Damper
5	108-9829-03	2	Lever-Damper
6	3296-29	6	Nut-Lock, NI
7	32151-72	2	Ring-Retaining
8	108-9830	2	Shaft-Pivot
9	3296-39	8	Nut-Lock, NI
10	1-633102	4	Bearing-Flange, Side
11	323-6	12	Screw-HH
12	125-2688	1	LH Lever ASM
12:2	125-2704	1	Grip-Foam
13	112-5099	2	Link ASM
14	3296-44	2	Nut-Lock, NI
15	105-6814	2	Washer-Plain
16	32151-47	2	Ring-Retaining
17	322-6	4	Screw-HH
18	1-303105	2	Yoke-Adjustable
19	3219-2	2	Nut-Hex
20	3296-4	2	Nut-Lock

Ref.	Part Number	Qty.	Description
21	3256-23	2	Washer-Flat
22	1-603735	2	Bushing-Flanged
23	1-603807	2	Spring-Return, Neutral
24	1-603737	2	Bolt-Return, Neutral
25	323-7	2	Screw-HH
26	32121-15	2	Pin-Roll
27	108-9833-03	2	Lever
28	9114524	2	Bolt-TAP, HH
29	32128-26	2	Nut-Flange
30	3250-35	4	Screw-PPH
31	3256-53	4	Washer-Flat
32	99-3410	2	Switch
33	108-9824	2	Nut-Switch
34	3290-461	4	Washer-Spring
35	125-2687	1	RH Lever ASM
36	108-9831	2	Hub-Control
37	105-3455	4	Bushing
38	105-3481	4	Washer-Thrust
39	32152-6	2	Nut-Lock, Cone
40	283-1	2	Pin-Clevis
41	3290-307	2	Pin-Cotter



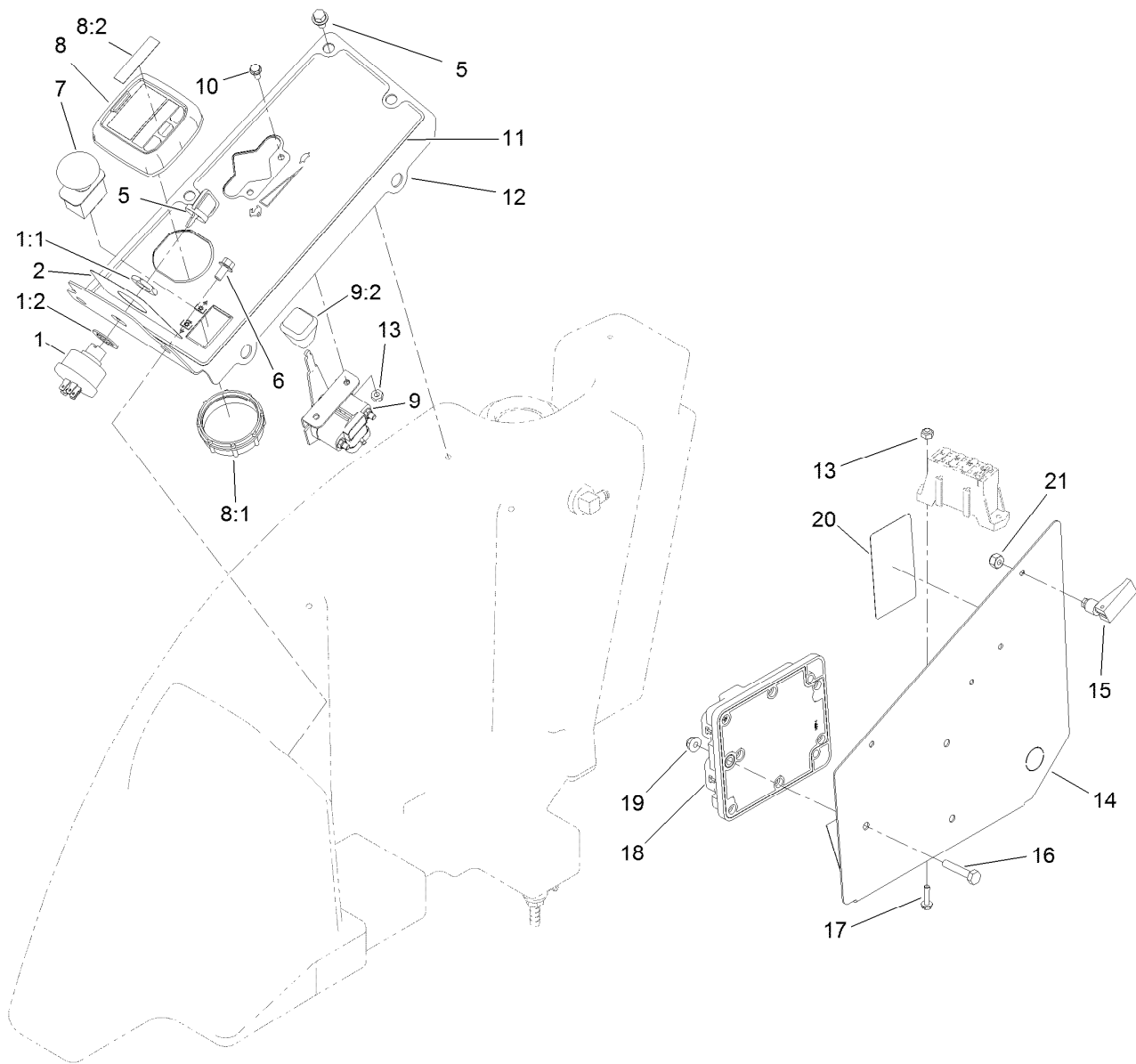
Link Assembly No. 112-5099

Ref.	Part Number	Qty.	Description
1	103-1167	1	Joint-Ball End, LH
2	3219-20	1	Nut-Hex, LH
3	105-7239	1	Rod-Threaded
4	3219-3	1	Nut-Hex
5	105-7199	1	Rod End-Isolated



RH Lever Assembly No. 125-2687

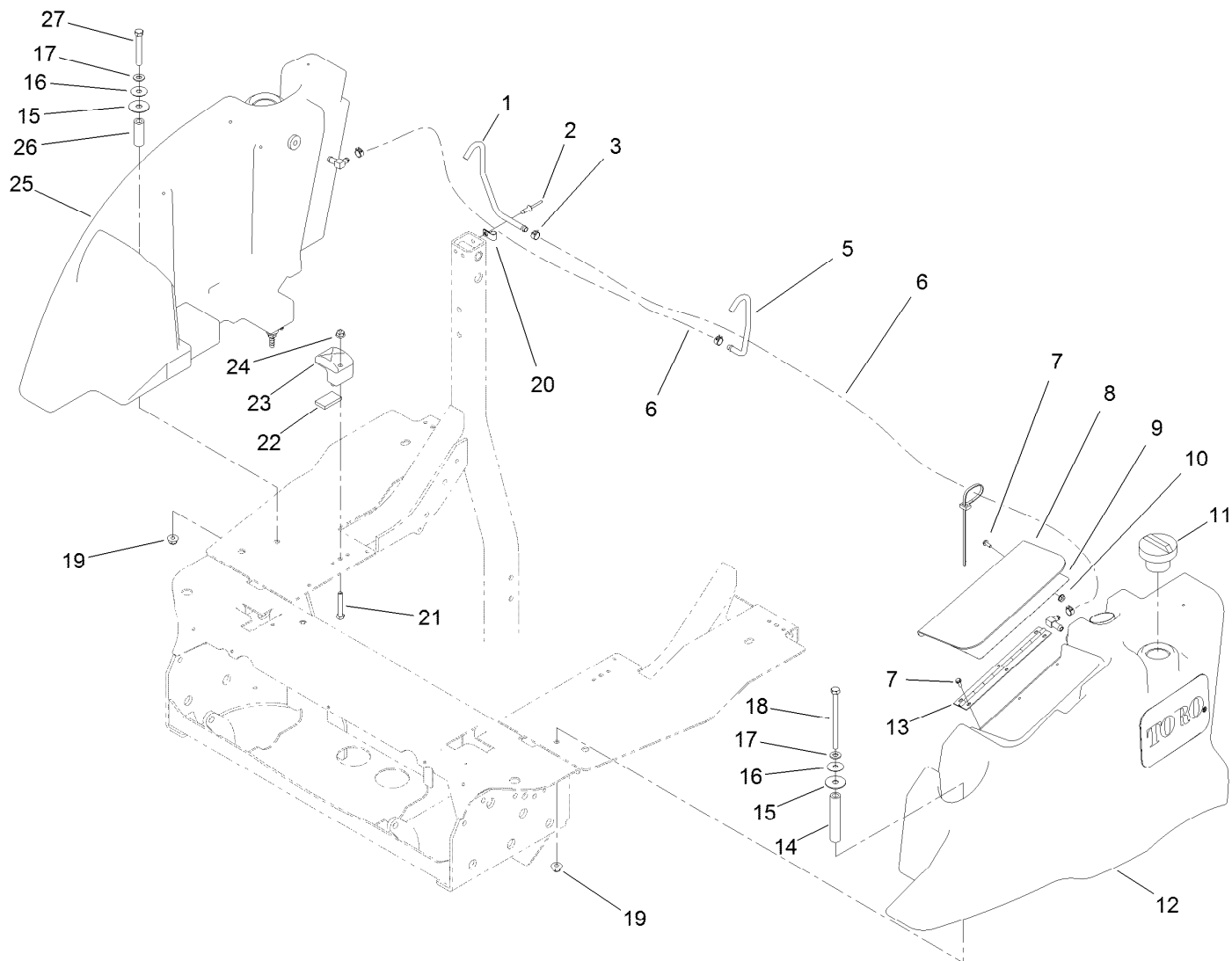
Ref.	Part Number	Qty.	Description
4	121-3399	1	Cap-Switch
5	119-4382	1	Harness-Control Handle
6	125-2702	1	Switch, Spst (On)-Off-On
7	94-4496	2	Screw-PPH



Control Panel Assembly

Ref.	Part Number	Qty.	Description
1	104-2541	1	Switch ASM
1:1	218-461	1	Nut-HH
1:2	3254-5	1	Washer-Tooth, Internal
2	110-8254	1	Decal-Start, Control Panel
5	63-8360	2	Key-Ignition
6	3234-13	5	Screw-HHF
7	93-9999	1	Switch-PTO
8	120-6310	1	Lcd Display ASM
8:1	120-4630	1	Nut-Display
8:2	120-6311	1	Decal-Display
9	122-0111	1	Throttle-Electronic
9:2	66-0120	1	Knob

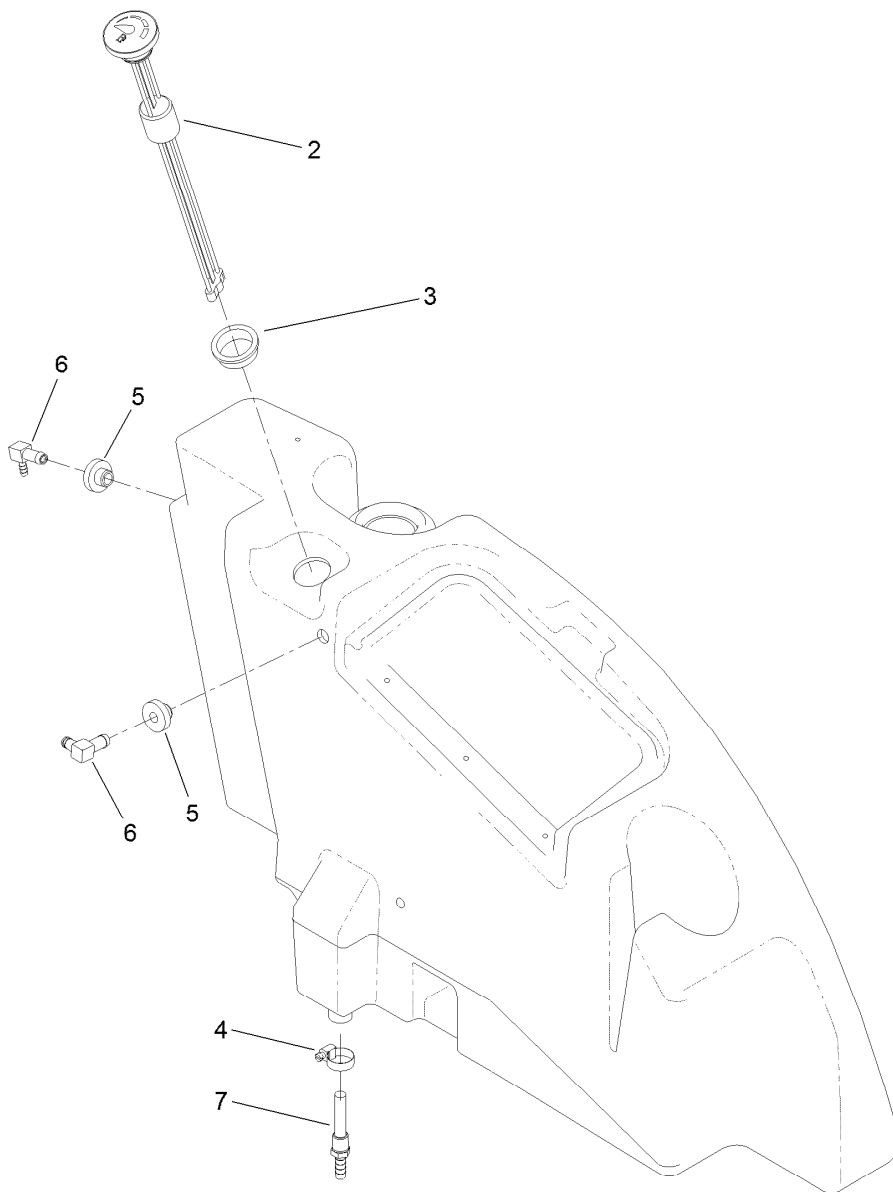
Ref.	Part Number	Qty.	Description
10	3290-321	2	Screw-HWH
11	121-3363	1	Decal-Panel, Control
12	121-3362-03	1	Panel-Control
13	3296-2	4	Nut-Lock, NI
14	110-8257-03	1	Cover-Panel, Control
15	74-5950	2	Latch-Swell
16	321-13	3	Screw-HH
17	32105-13	2	Screw-HWH
18	106-9277	1	Module-Control, Standard
19	104-7201	3	Nut-Flange, NI
20	110-9796	1	Decal-Block, Fuse
21	1-804254	2	Nut-Lock, HH



Left-Hand and Right-Hand Fuel Tank Assembly

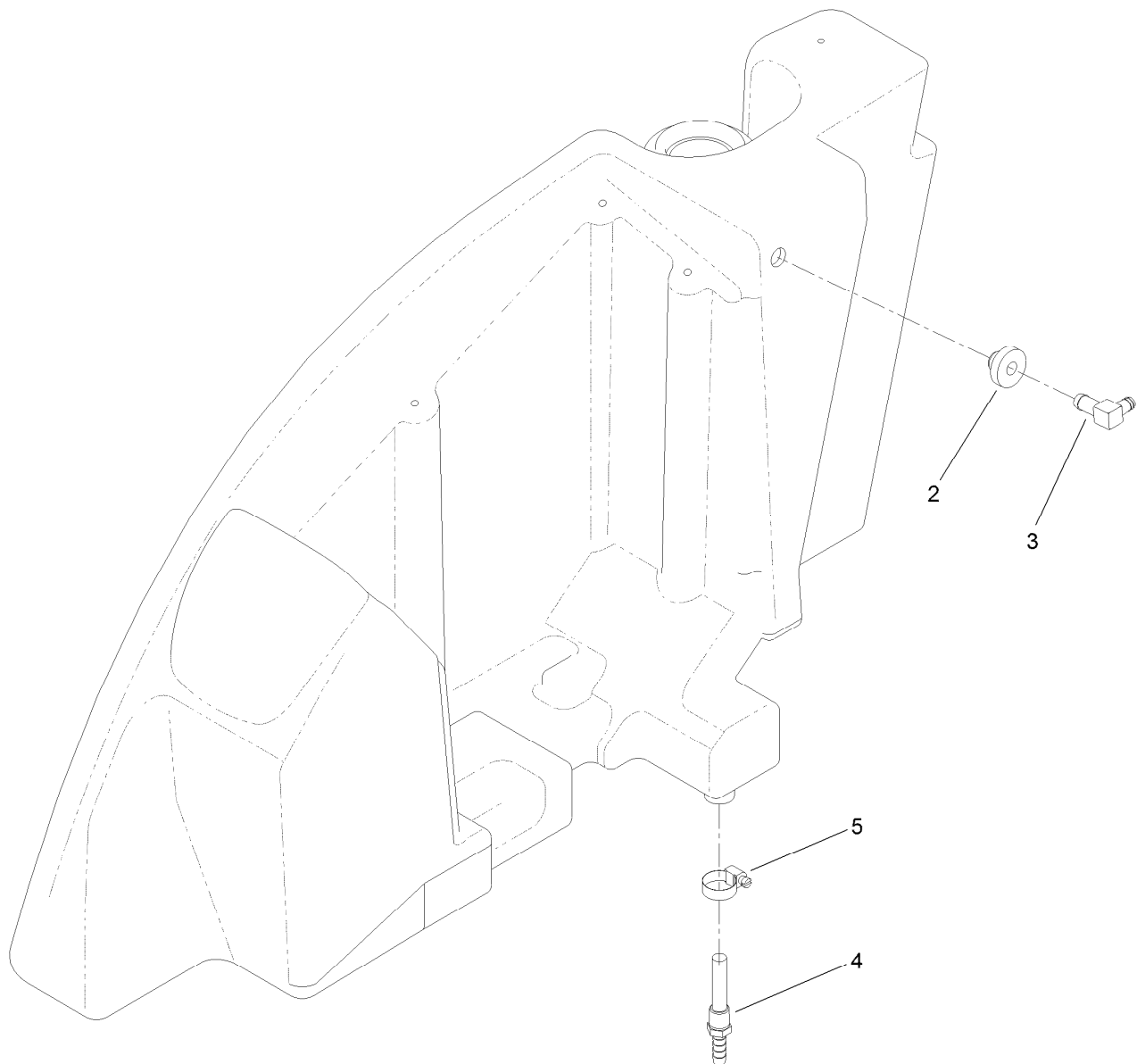
Ref.	Part Number	Qty.	Description
1	110-8260	1	Tube-Vent, RH
2	3290-412	2	Rivet
3	92-2379	4	Clamp-Hose
5	110-8261	1	Tube-Vent, LH
6	110-6186	2	Hose-Fuel
7	112-6349	6	Screw-HWH
8	110-5540-03	1	Cover-Toolbox
9	125-2747	1	Decal-Instruction, Service
10	32149-8	3	Nut-Keps
11	125-9170	2	Cap-Fuel, Diesel (Ultra Low Sulfur)
12	131-5509	1	LH Fuel Tank ASM
13	108-2024	1	Hinge
14	110-5539	1	Spacer

Ref.	Part Number	Qty.	Description
15	95-1905	2	Washer-Rubber
16	105-6814	2	Washer-Plain
17	3256-24	2	Washer-Flat
18	323-39	1	Screw-HH
19	104-8301	2	Nut-Flange, NI
20	2412-89	2	Clamp-R
21	322-10	4	Screw-HH
22	112-9561	4	Pad-Foam
23	107-4543	4	Clamp
24	104-8300	4	Nut-Flange, NI
25	110-8236	1	RH Fuel Tank ASM
26	92-1239	1	Spacer-Support
27	323-13	1	Screw-HH



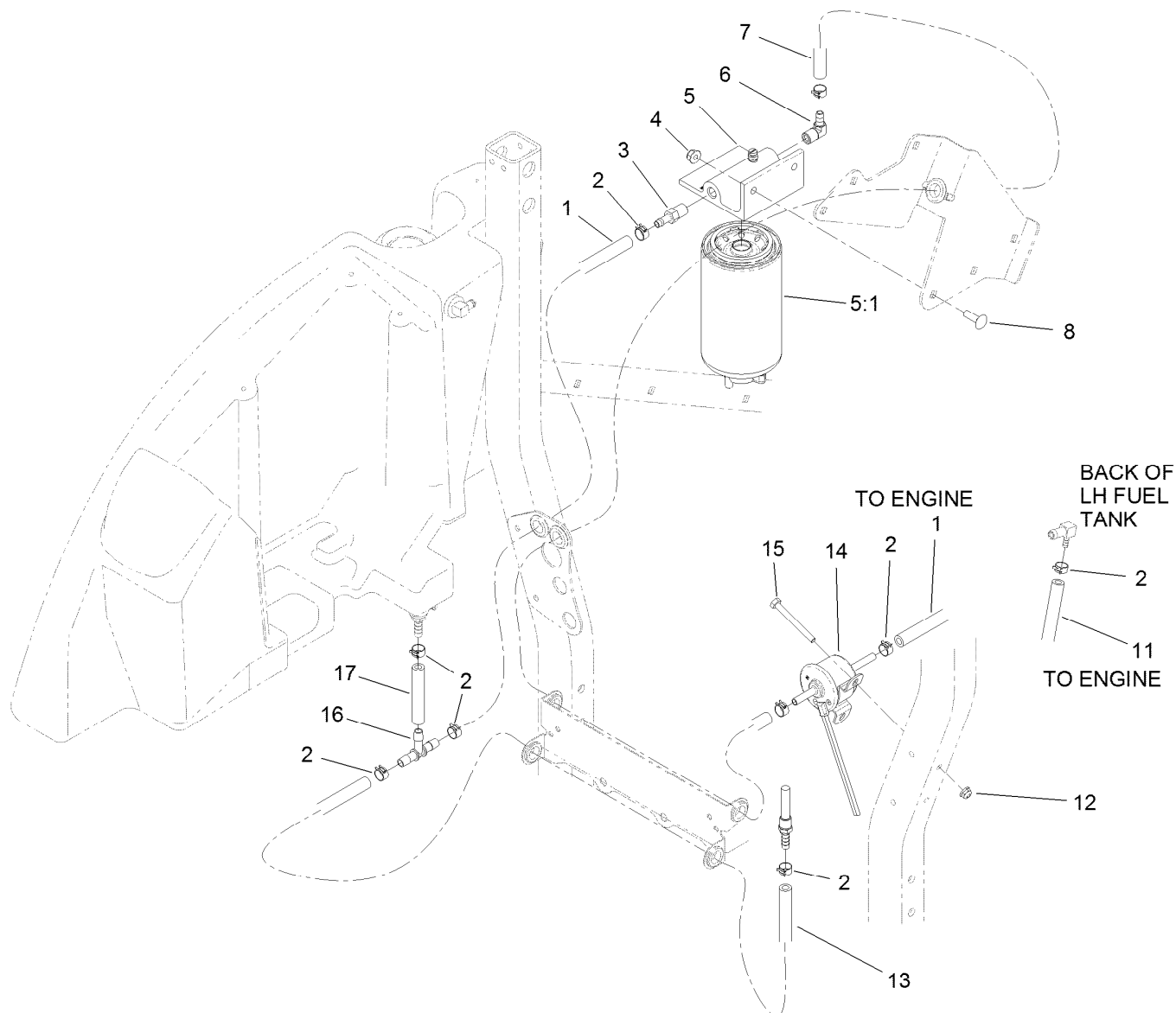
LH Fuel Tank Assembly No. 131-5509

Ref.	Part Number	Qty.	Description
2	110-8262	1	Gauge-Fuel
3	95-8972	1	Grommet
4	2412-36	1	Clamp-Hose
5	46-6560	2	Bushing
6	1-643259	2	Fitting-Elbow
7	112-6374	1	Fitting-Strainer



RH Fuel Tank Assembly No. 110-8236

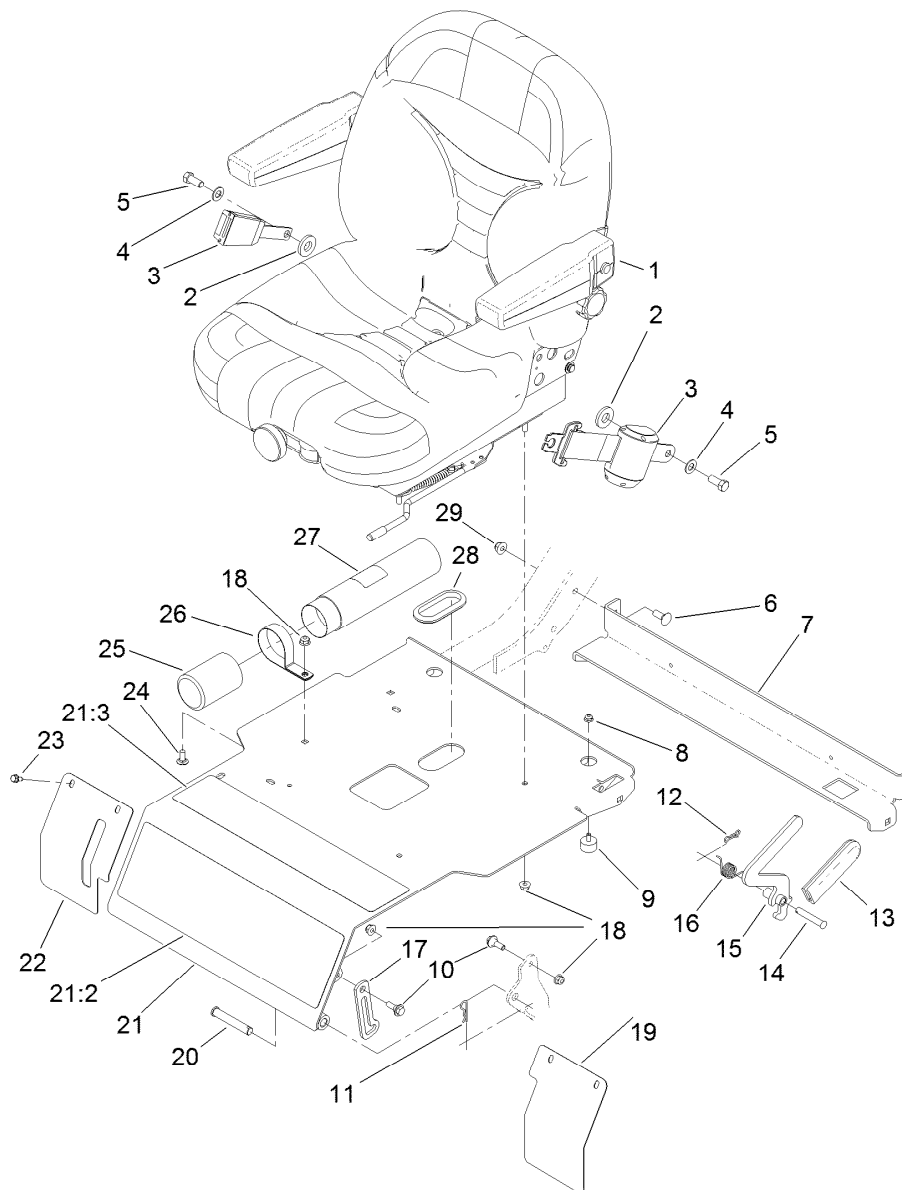
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	1	Bushing
3	1-643259	1	Fitting-Elbow
4	112-6374	1	Fitting-Strainer
5	2412-36	1	Clamp-Hose



Fuel System Assembly

Ref.	Part Number	Qty.	Description
1	110-4112	2	Hose-Fuel
2	92-2379	12	Clamp-Hose
3	353-783	1	Fitting-Straight
4	104-8300	2	Nut-Flange, NI
5	125-2914	1	Separator Filter ASM
5:1	125-2915	1	Filter-Spin On
6	353-781	1	Fitting-Elbow
7	110-4100	1	Hose-Fuel

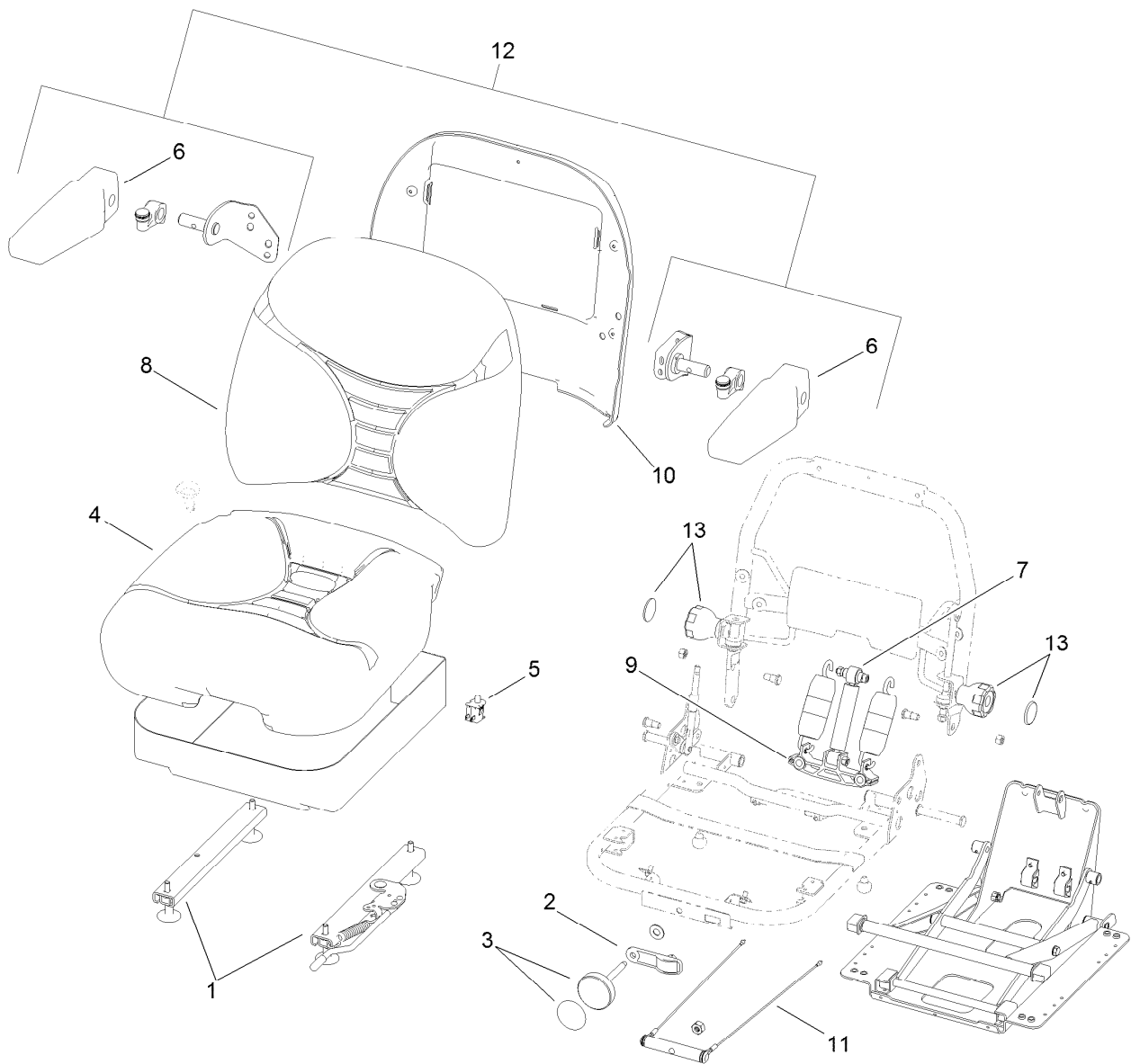
Ref.	Part Number	Qty.	Description
8	3230-22	2	Screw-CARR
11	110-6187	1	Hose-Fuel
12	104-7201	2	Nut-Flange, NI
13	110-6186	1	Hose-Fuel
14	121-5613	1	Pump-Fuel, Electric
15	321-15	2	Screw-HH
16	354-107	1	Fitting-HYD, Tee
17	127-6453	1	Hose-Fuel



Seat and Seat Plate Assembly

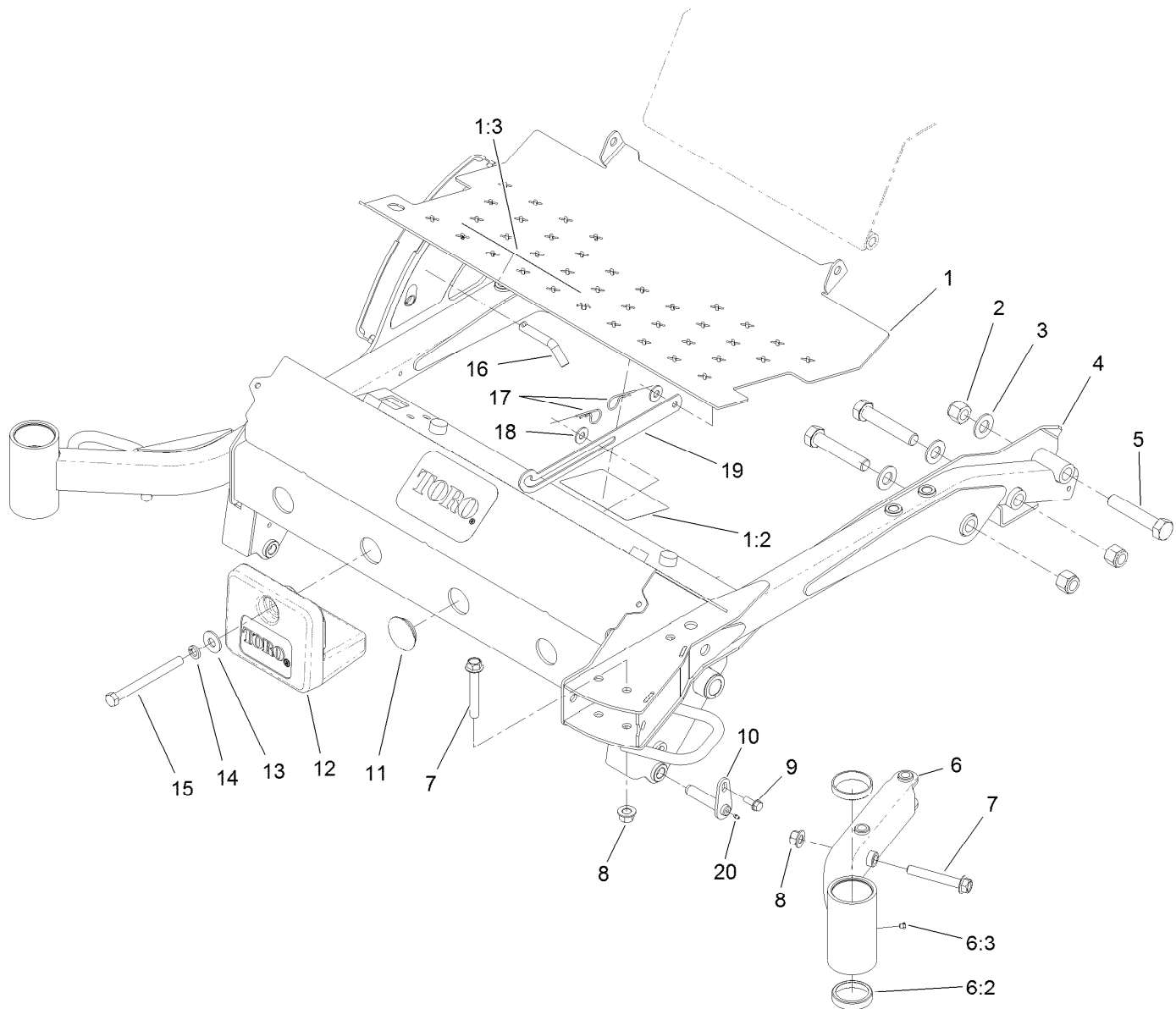
Ref.	Part Number	Qty.	Description
1	107-2286	1	Seat
2	99-7667	2	Washer-Flat
3	110-0413	1	Seatbelt-Retractable
4	3256-25	2	Washer-Flat
5	3212-4	2	Screw-HH
6	3231-2	4	Bolt-CARR
7	120-0095-03	1	Support-Seat
8	104-7201	2	Nut-Flange, NI
9	240-14	2	Bumper-Rubber
10	116-2670	2	Screw-Shoulder
11	3290-467	2	Pin-Hair
12	119-1415	1	Pin-Cotter, Locking
13	1-633268	1	Grip-Lever
14	86-2130	1	Pin-Clevis
15	121-3390-03	1	Lever-Seat
16	121-3386	1	Spring-Torsion

Ref.	Part Number	Qty.	Description
17	130-8754	1	Prop-Seat
18	104-8300	8	Nut-Flange, NI
19	130-8767-03	1	Cover-LH
20	283-55	2	Pin-Clevis
21	130-8749	1	Seat Plate ASM
21:2	120-9195	1	Decal-Safety
21:3	120-9196	1	Decal-Console, Top (Ce)
22	130-8768-03	1	Cover-RH
23	32144-10	4	Screw-HWH
24	3230-23	2	Screw-CARR
25	104-7048	1	Cap-Housing
26	2412-133	2	R-Clamp
27	104-7050	1	Tube-Manual
28	237-164	1	Grommet
29	104-8301	4	Nut-Flange, NI



Seat Assembly No. 107-2286

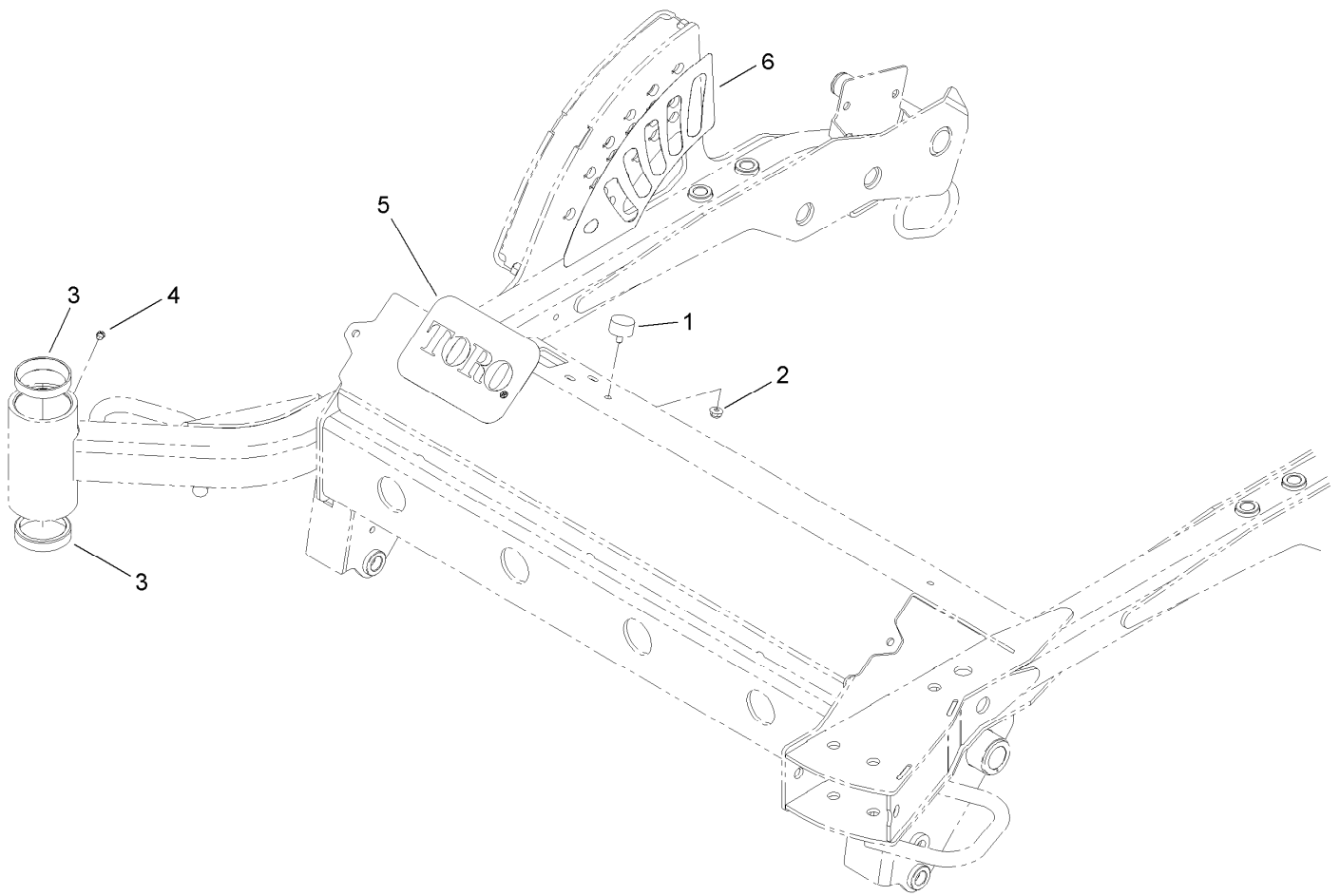
Ref.	Part Number	Qty.	Description
1	107-1880	1	Seat Track Kit
2	107-1885	1	Weight Indicator Kit
3	121-9431	1	Knob Kit
4	107-1883	1	Bottom Cushion Kit
5	82-2190	1	Switch-Bail
6	107-1887	2	Pad-Armrest
7	107-1884	1	Shock Absorber Kit
8	107-1882	1	Back Cushion Kit
9	109-3343	1	Spring And Saddle Kit
10	109-3344	1	Back Panel Kit
11	109-3345	1	Weight Adjust Kit
12	121-9415	1	Armrest Kit
13	121-9432	2	Adjust Knob Kit



Carrier Frame and Weight Assembly

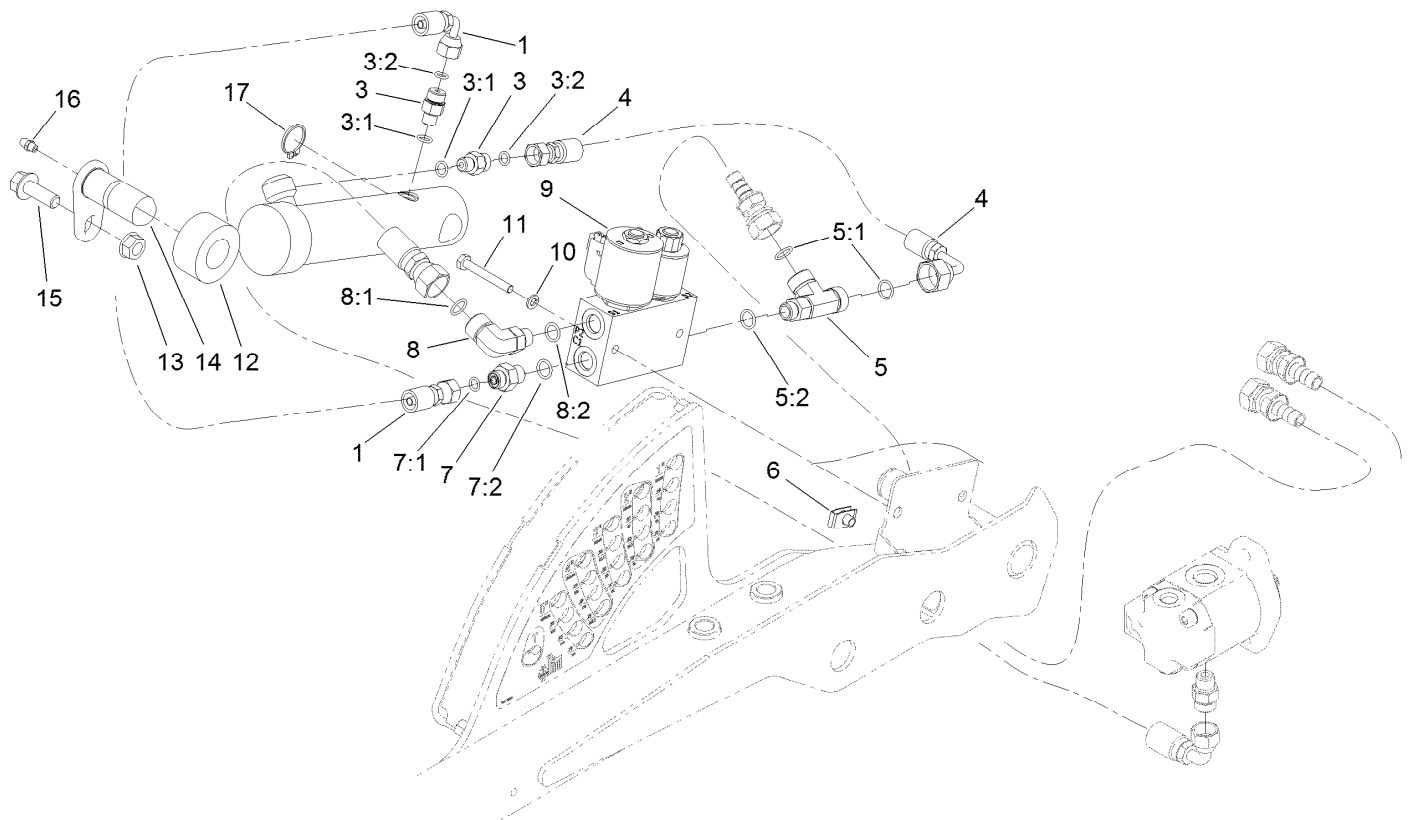
Ref.	Part Number	Qty.	Description
1	120-9165	1	Floorplate ASM
1:2	112-1461	1	Decal-Routing, Belt
1:3	107-1866	1	Decal-Danger, Slope
2	3296-51	5	Nut-Lock, NI
3	92-5836	5	Washer
4	121-3356	1	Carrier Frame ASM
5	328-7	5	Screw-HH
6	121-3340	1	Castor Arm ASM
6:2	254-107	2	Cup-Bearing, Tapered
6:3	1-811010	1	Plug
7	114-8419	3	Screw-HHF
8	99-5107	3	Nut-Lock

Ref.	Part Number	Qty.	Description
9	32144-41	2	Screw-Taptite
10	112-1602	2	Pin-Retainer
11	121-3397	2	Plug-Grommet
12	125-2655-03	2	Weight
13	3256-6	2	Washer-Flat
14	3253-7	2	Washer-Lock
15	325-22	2	Screw-HH
16	112-9544	1	Pin-HOC
17	3290-255	2	Pin-Cotter, Hair
18	3256-4	2	Washer-Flat
19	121-3394-03	1	Prop-Floor
20	302-5	2	Fitting-Grease



Carrier Frame Assembly No. 121-3356

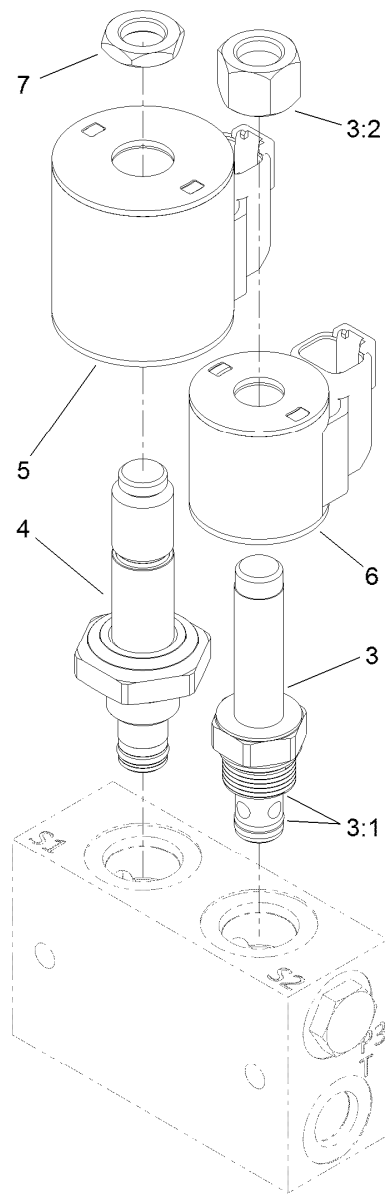
Ref.	Part Number	Qty.	Description
1	240-14	4	Bumper-Rubber
2	104-7201	4	Nut-Flange, NI
3	254-107	2	Cup-Bearing, Tapered
4	1-811010	1	Plug
5	99-4693	1	Decal
6	127-6519	1	Decal-HOC



Lift Valve and Cylinder Assembly

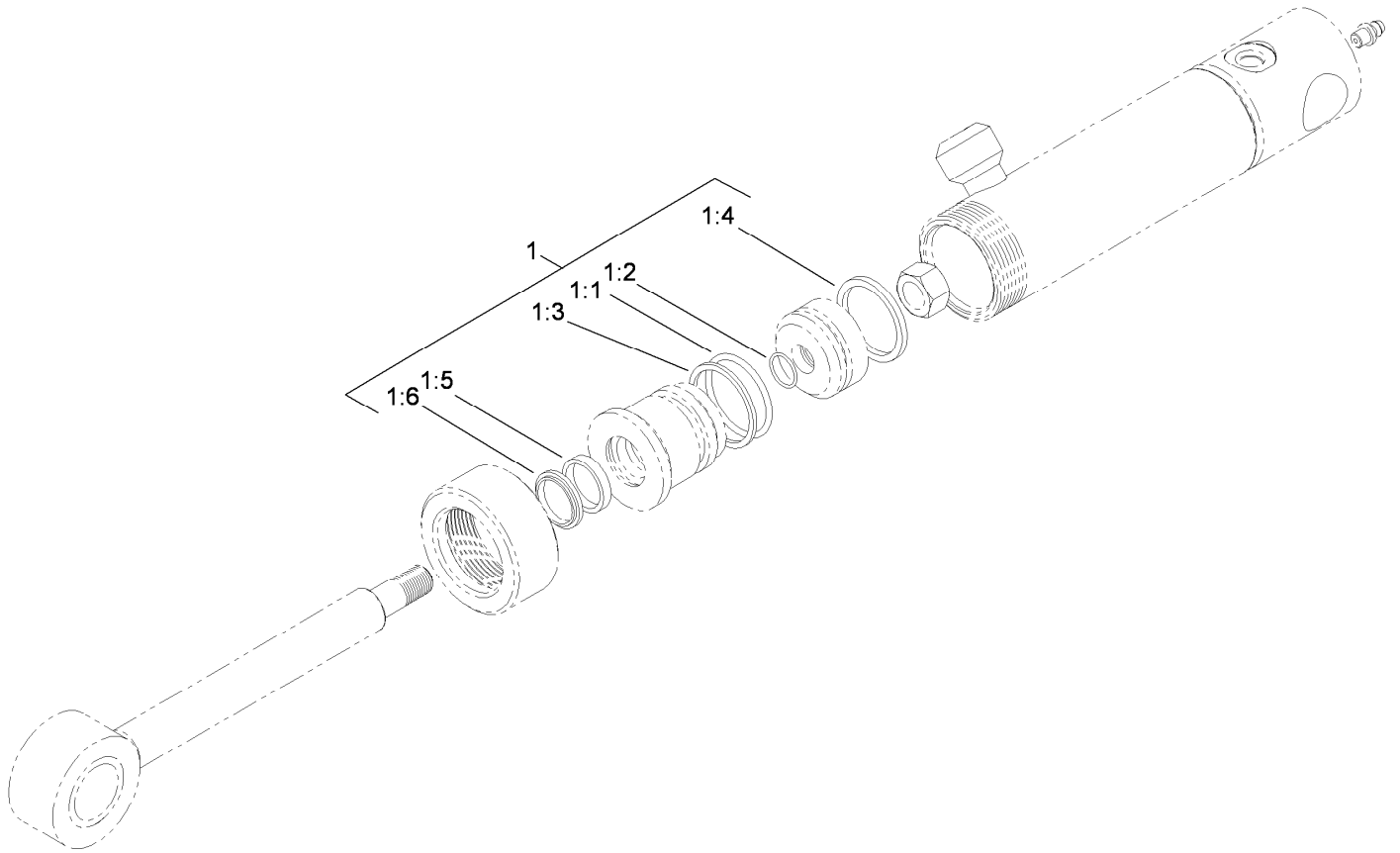
Ref.	Part Number	Qty.	Description
1	127-4908	1	Hose-HYD
3	340-92	2	Fitting-HYD, Straight
3:1	237-78	1	O-Ring
3:2	237-21	1	O-Ring
4	127-4909	1	Hose-HYD
5	110-0064	1	Fitting-Tee
5:1	237-30	2	O-Ring
5:2	237-42	1	O-Ring
6	107069	2	Clip
7	340-1	1	Fitting-HYD, Straight
7:1	237-21	1	O-Ring
7:2	237-42	1	O-Ring

Ref.	Part Number	Qty.	Description
8	340-99	1	Fitting-HYD, 90 DEG
8:1	237-30	1	O-Ring
8:2	237-42	1	O-Ring
9	131-1934	1	Deck Lift Valve ASM
10	3253-3	2	Washer-Lock
11	321-11	2	Screw-HH
12	110-9834	1	HYD Cylinder ASM
13	32128-37	1	Nut-HF
14	125-1910	1	Pin-Pivot
15	3234-15	1	Screw-HHF
16	302-5	1	Fitting-Grease
17	32151-36	1	Ring-Retaining



Valve Assembly No. 131-1934

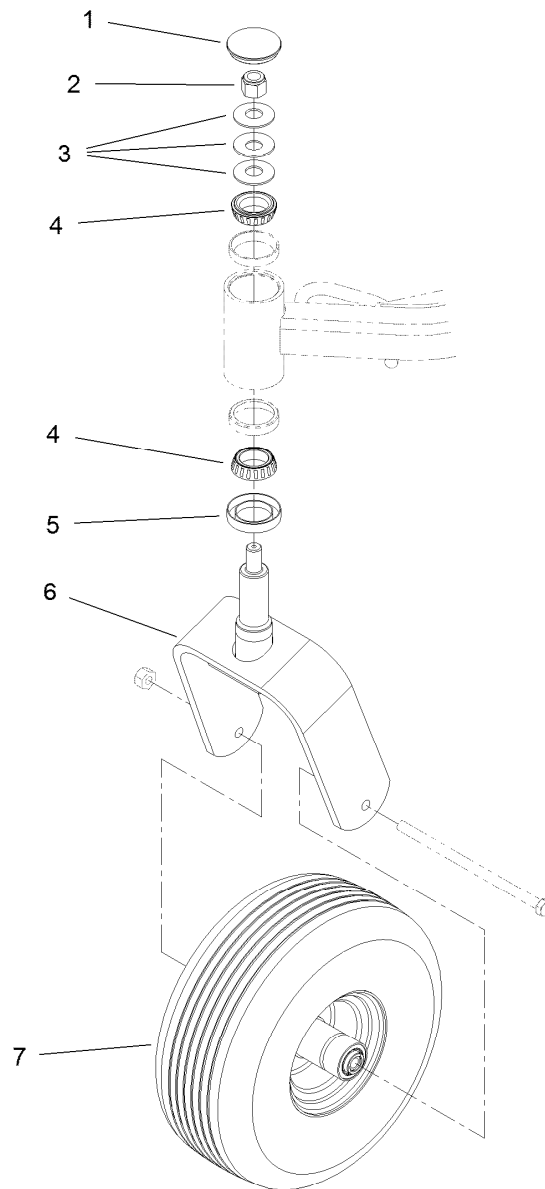
Ref.	Part Number	Qty.	Description
3	107-7517	1	Valve-Solenoid
3:1	105-9156	1	Seal Kit
3:2	107-7812	1	Nut-Solenoid
4	131-1935	1	Valve-Solenoid
5	115-3021	1	Coil-12V
6	119-8036	1	Coil
7	110-2634	1	Nut-Coil



Hydraulic Cylinder Assembly No. 110-9834

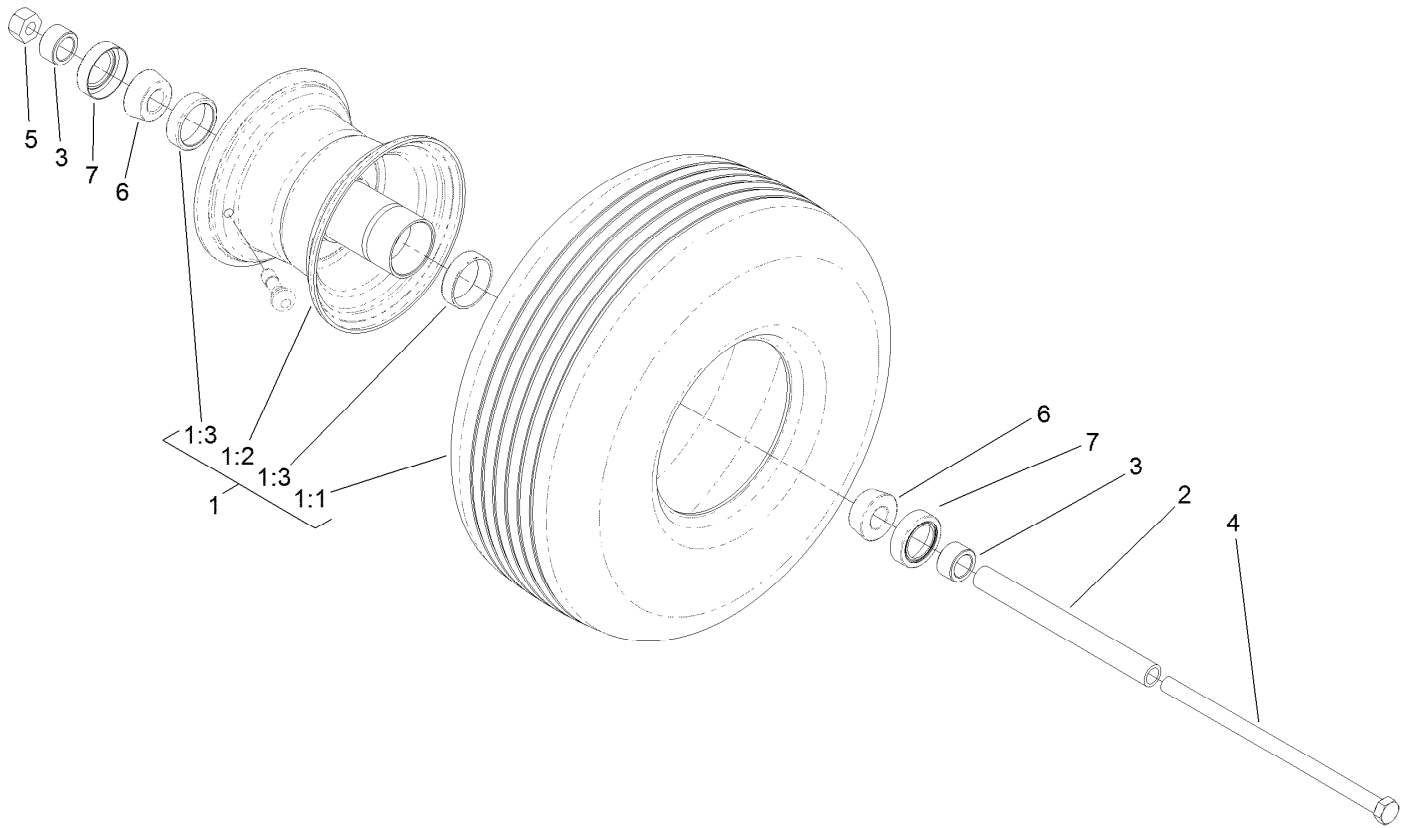
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	112-6353	1	Seal Kit
1:1		1	O-Ring ●
1:2		1	O-Ring ●
1:3		1	Backup ●
1:4		1	Seal-Bp ●
1:5		1	Seal-Rod ●
1:6		1	Seal-Dust ●

● Not serviced separately



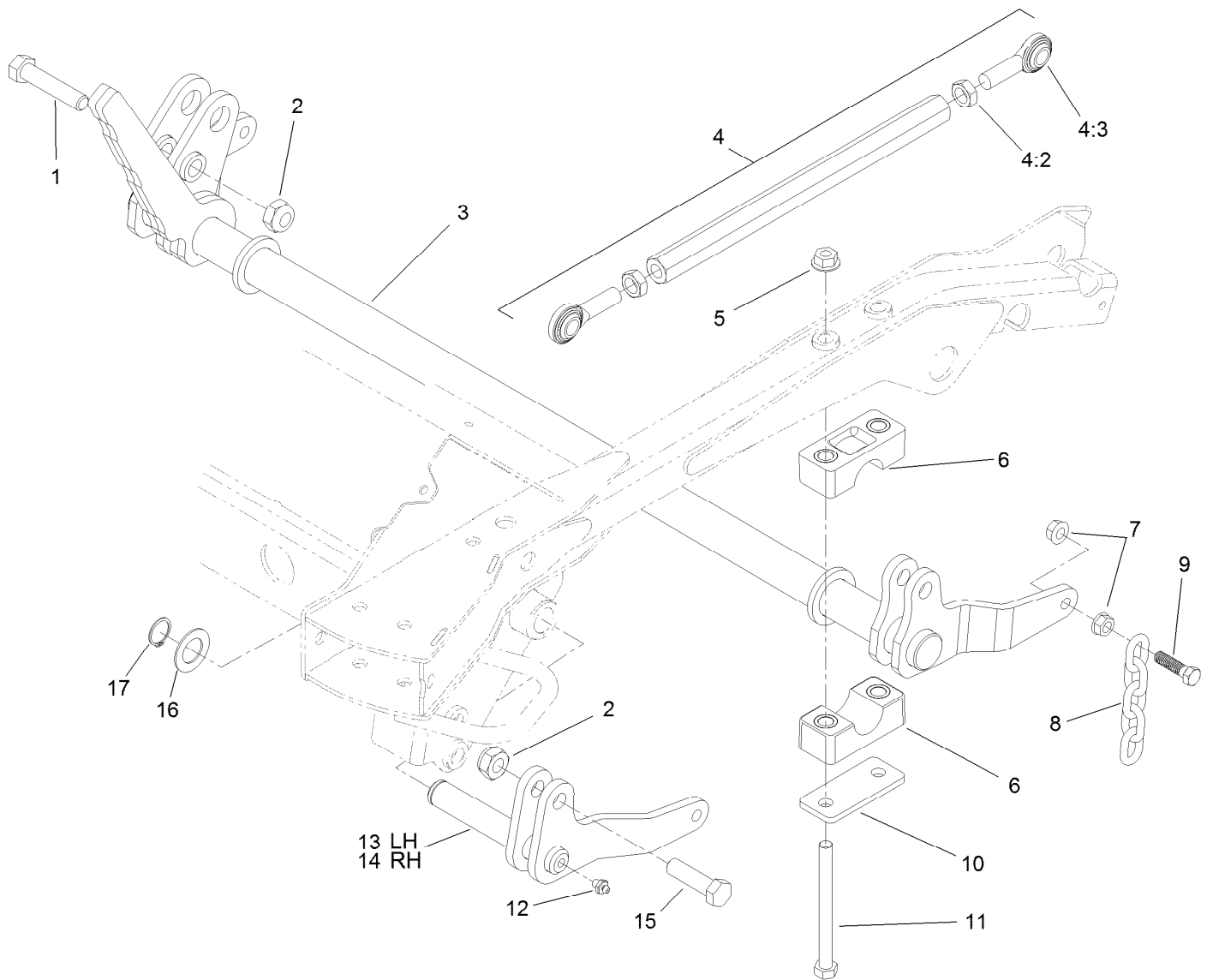
Caster Wheel Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	108-9950	2	Cap-Grease
2	3296-51	2	Nut-Lock, NI
3	108-9957	6	Washer-Belleville
4	254-106	4	Cone-Bearing, Tapered
5	69-2980	2	Seal
6	108-9946-03	2	Fork-Caster
7	108-9954	2	Caster Wheel ASM



Caster Wheel Assembly No. 108-9954

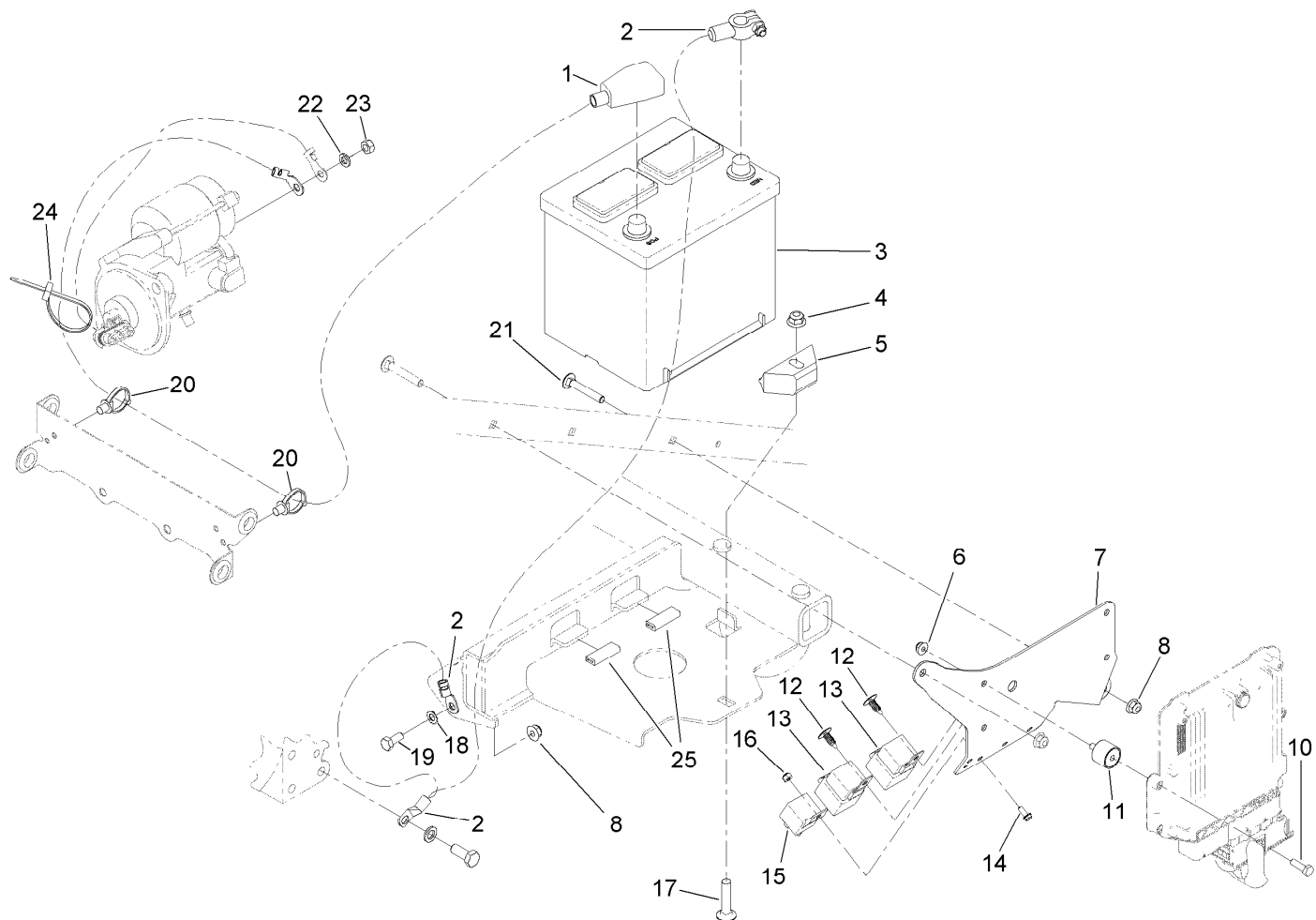
Ref.	Part Number	Qty.	Description
1	108-9956	1	Tire And Wheel ASM
1:1	108-9955	1	Tire
1:2	1-633987	1	Wheel
1:3	1-633584	2	Bearing-Cup
2	1-633959	1	Spacer-Caster, Front
3	1-633581	2	Spacer-Bearing
4	325-39	1	Screw-HH
5	3296-25	1	Nut-Lock, NI
6	1-633585	2	Bearing-Cone, Taper
7	1-633580	2	Seal-Bearing



Deck Lift Assembly

Ref.	Part Number	Qty.	Description
1	104-5895	1	Screw-HH
2	3296-61	4	Nut-Lock
3	117-9220-03	1	Shaft-Lift
4	114-4059	2	Link ASM
4:2	3220-6	2	Nut-Jam
4:3	1-633029	2	Balljoint-Spherical
5	32128-49	4	Nut-HHF
6	115-0491	4	Cap-Bearing
7	32128-37	8	Nut-HF
8	1-633447	4	Chain-Lift, Deck

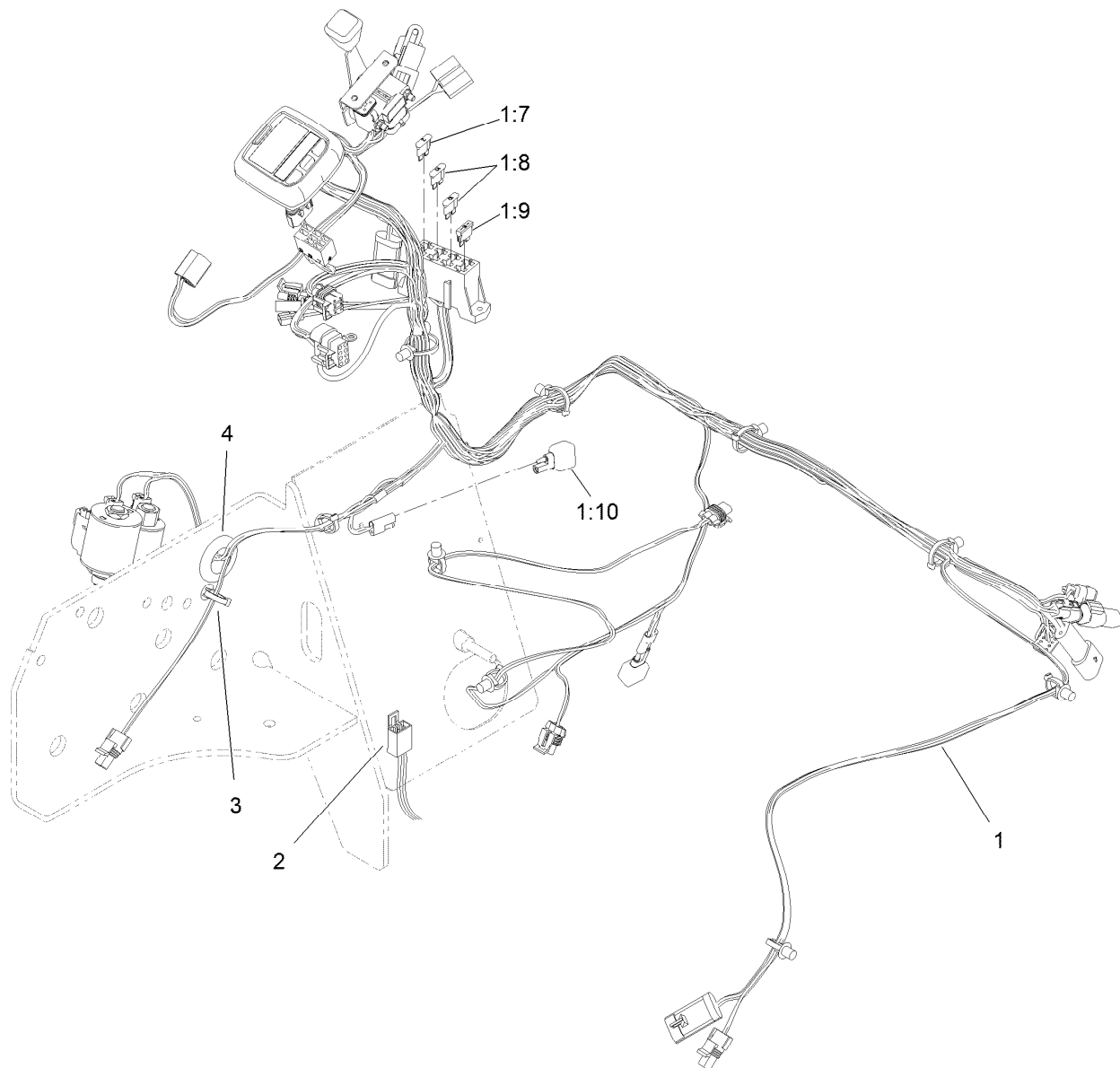
Ref.	Part Number	Qty.	Description
9	103-1898	4	Screw-HH
10	117-2903	2	Plate-Bearing
11	325-22	4	Screw-HH
12	302-2	2	Fitting-Grease
13	110-9818-03	1	Lift-LH
14	110-9820-03	1	Lift-RH
15	327-22	3	Screw-HH
16	69-9010	2	Washer
17	32151-29	2	Ring-Retaining



Battery and Relay Assembly

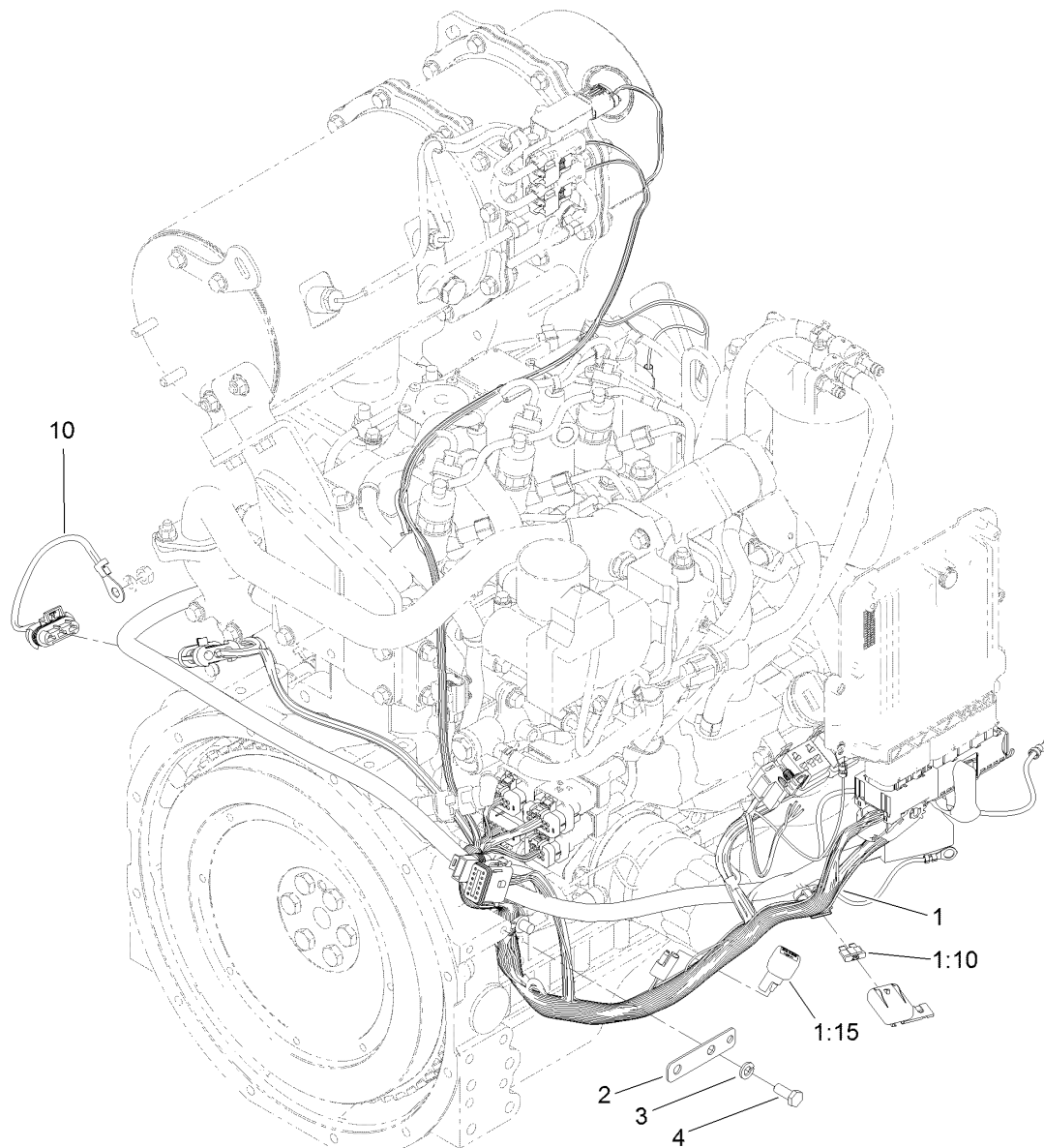
Ref.	Part Number	Qty.	Description
1	108-6327	1	Cable-Battery, Positive
2	105-0040	1	Cable-Battery, Negative
3	106-5187	1	Battery-Dry
4	104-8301	1	Nut-Flange, NI
5	66-2490	1	Retainer-Battery
6	104-7201	4	Nut-Flange, NI
7	120-9148-03	1	Plate-Controller
8	104-8300	2	Nut-Flange, NI
10	321-5	4	Screw-HH
11	125-2674	4	Mount-Cylindrical
12	117-2382	2	Plug-Plastic
13	99-7430	2	Relay

Ref.	Part Number	Qty.	Description
14	3290-321	1	Screw-HWH
15	99-7435	1	Relay-Power
16	3296-2	1	Nut-Lock, NI
17	3231-5	1	Screw-CARR
18	3255-8	1	Washer-Lock
19	322-3	1	Screw-HH
20	32180-030	2	Clip-Tie
21	3230-6	1	Screw-CARR
22	3253-4	1	Washer-Lock
23	33014-00	1	Nut-Hex
24	3290-378	1	Tie-Cable
25	131-5508	2	Trim-Battery Hold Down



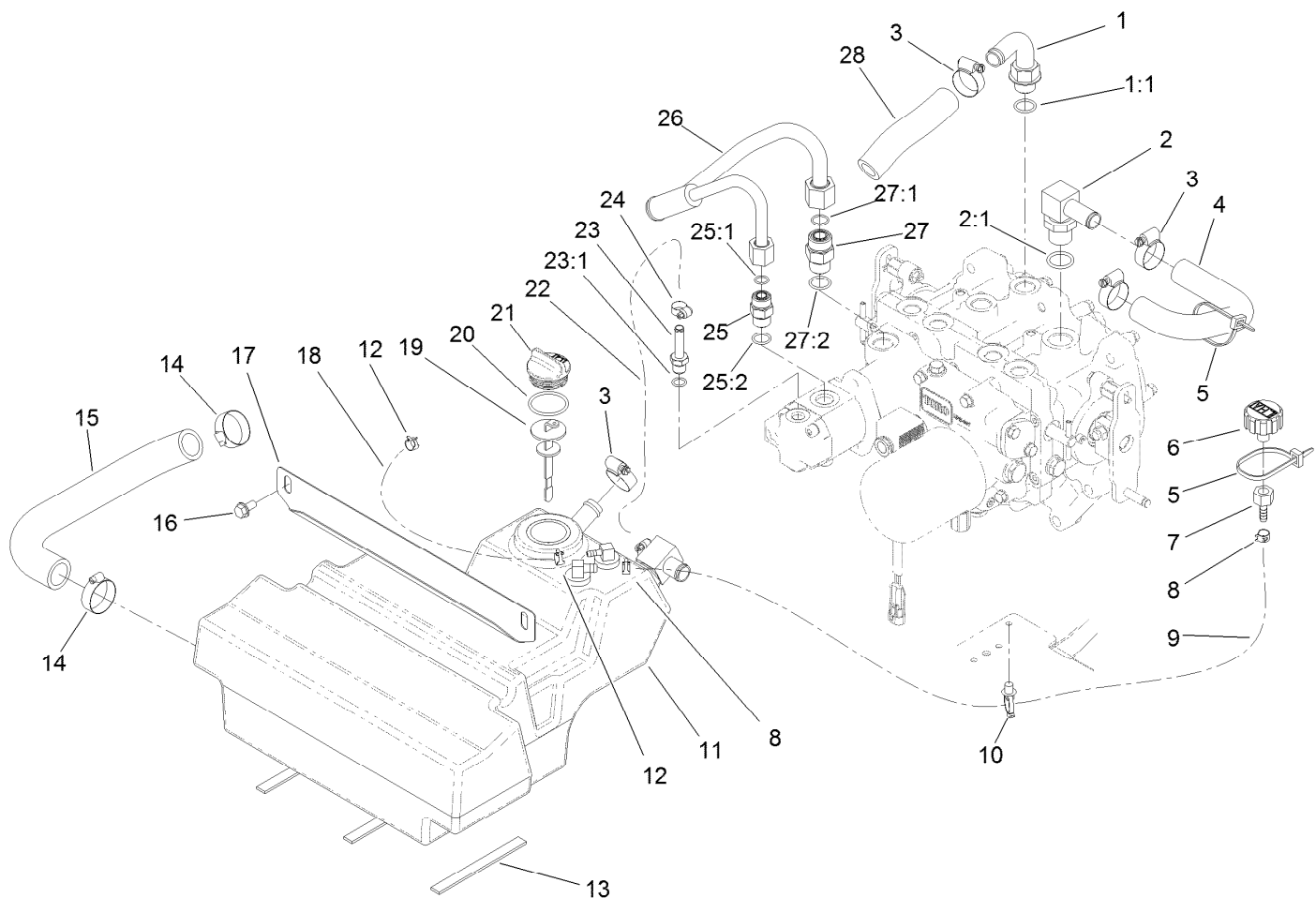
Main Wire Harness Assembly

Ref.	Part Number	Qty.	Description
1	119-4370	1	Harness-Wire, Main
1:7	94-6710	1	Fuse-2 Amp
1:8	218-578	2	Fuse-Blade, 10 Amp
1:9	109355	1	Fuse-Blade, 15 Amp
1:10	100-4918	2	Diode-Over Molded
2	108-8657	1	Harness-Wire, Seat
3	3290-378	3	Tie-Cable
4	237-165	1	Grommet



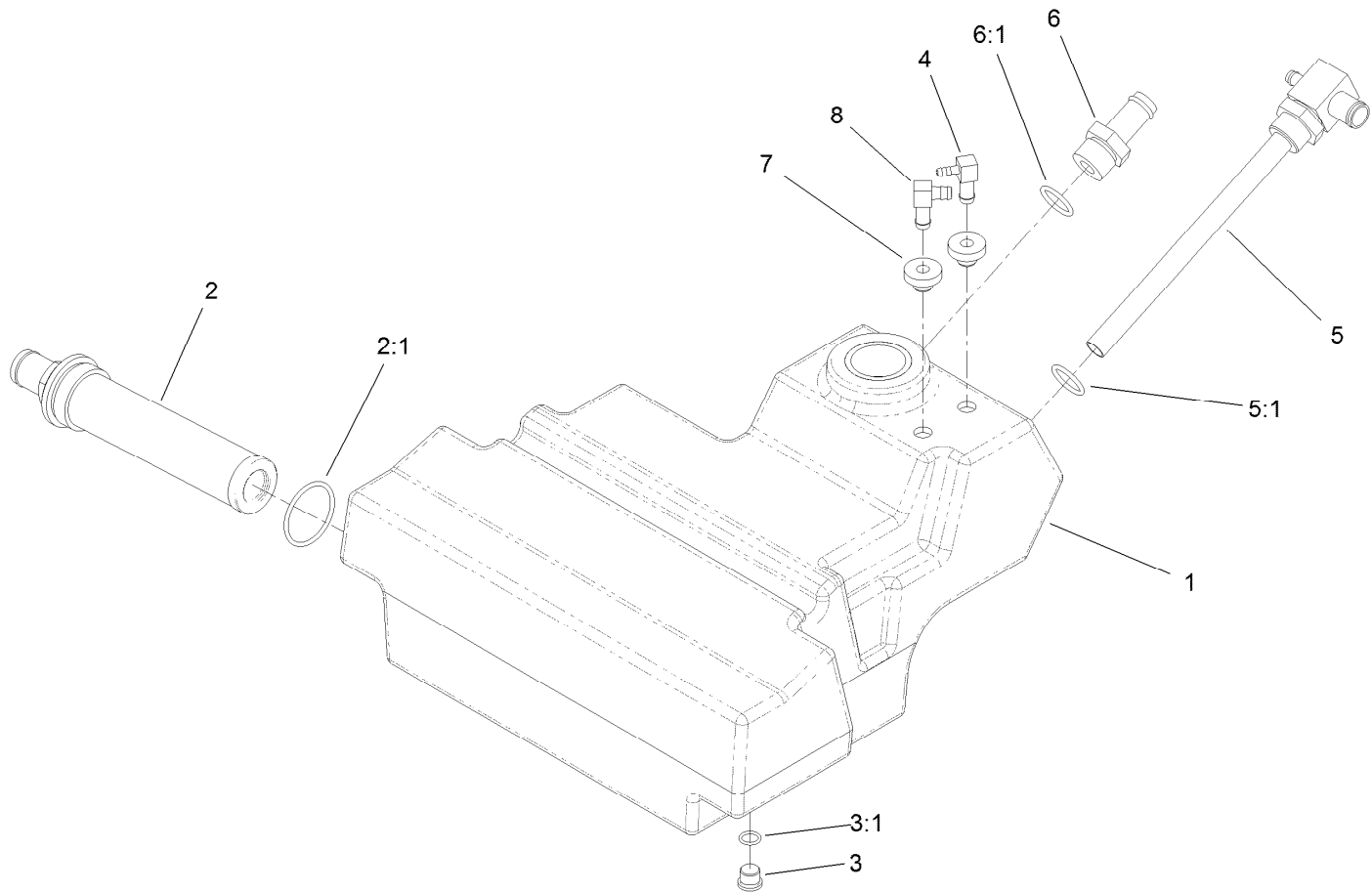
Engine Harness Assembly

Ref.	Part Number	Qty.	Description
1	119-4371	1	Harness-Wire, Yanmar
1:10	109102	1	Fuse-Blade, 25 Amp
1:15	100-4918	3	Diode-Over Molded
2	121-5636	1	Tab-Harness
3	3253-4	2	Washer-Lock
4	33114-020	2	Screw-HH
10	99-3441	1	Harness-Wire, Fusible Link



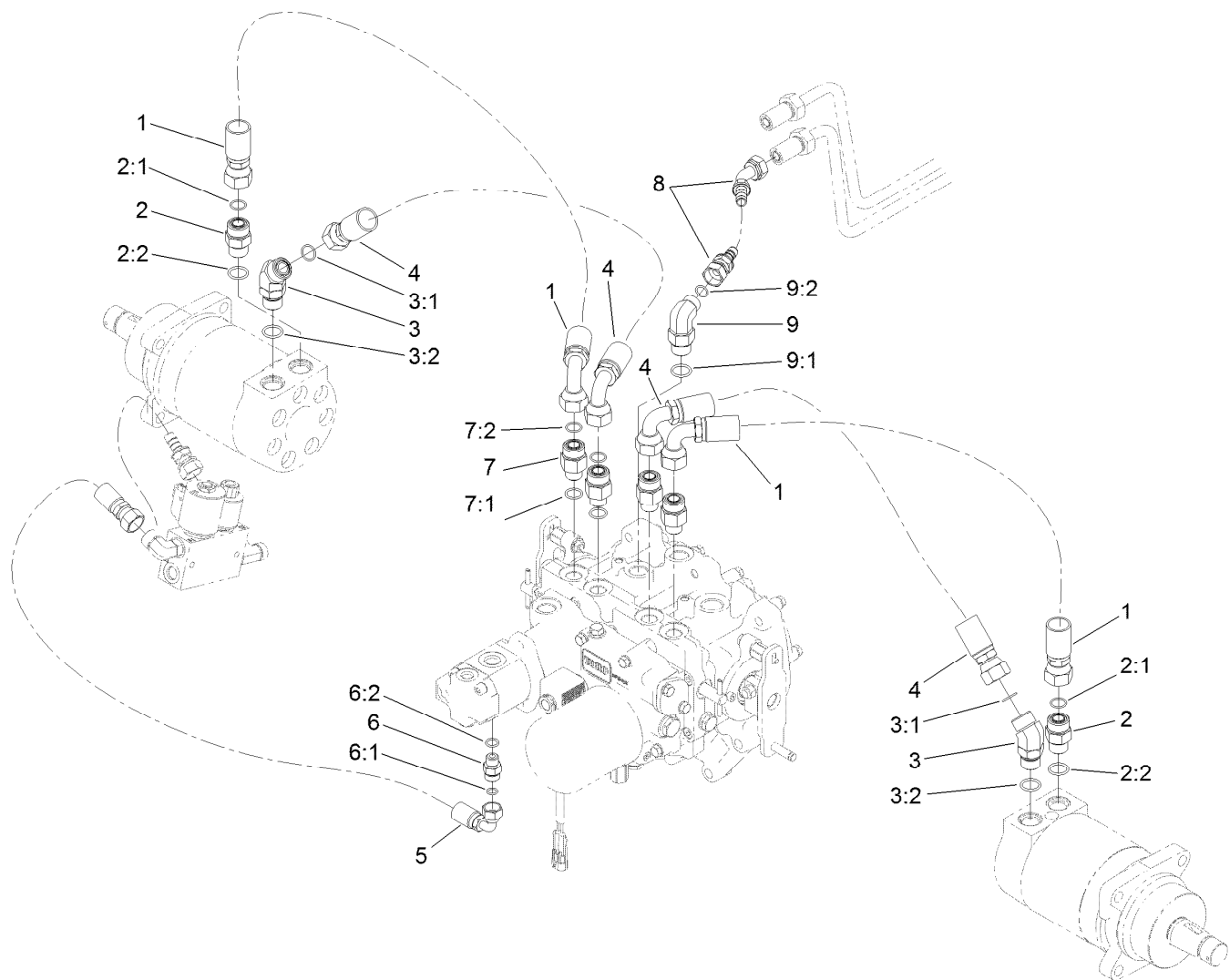
Hydraulic Reservoir Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	110-5522	1	Fitting-Elbow, 90	16	32144-14	2	Screw-HWHTF
1:1	237-80	1	O-Ring	17	110-5529-03	1	Support-Reservoir
2	353-987	1	Fitting-HYD, 90 DEG (Barbed)	18	109-0299	1	Hose-Fuel
2:1	237-81	1	O-Ring	19	112-6365	1	Dipstick
3	2412-129	4	Clamp-Hose	20	94-8166	1	O-Ring
4	110-5524	1	Hose-Return	21	93-7498	1	Plug-Plastic
5	3290-379	2	Tie-Cable	22	94-5625	1	Hose-Overflow, Radiator
6	68-6150	1	Breather	23	353-979	1	Fitting-Straight
7	354-95	1	Fitting-Straight	23:1	237-42	1	O-Ring
8	92-2379	2	Clamp-Hose	24	2412-108	2	Clamp-Worm
9	110-9662	1	Hose-Fuel	25	340-4	1	Fitting-HYD, Straight
10	32180-030	1	Clip-Tie	25:1	237-30	1	O-Ring
11	110-8237	1	HYD Reservoir ASM	25:2	237-79	1	O-Ring
12	2412-98	2	Clamp-Hose	26	110-5532	1	Tube
13	120-0017	3	Strip-Foam	27	340-7	1	Adapter
14	2412-34	2	Clamp-Hose	27:1	237-65	1	O-Ring
15	110-5526	1	Hose-Suction	27:2	237-80	1	O-Ring
				28	112-1680	1	Hose-HYD



Hydraulic Reservoir Assembly No. 110-8237

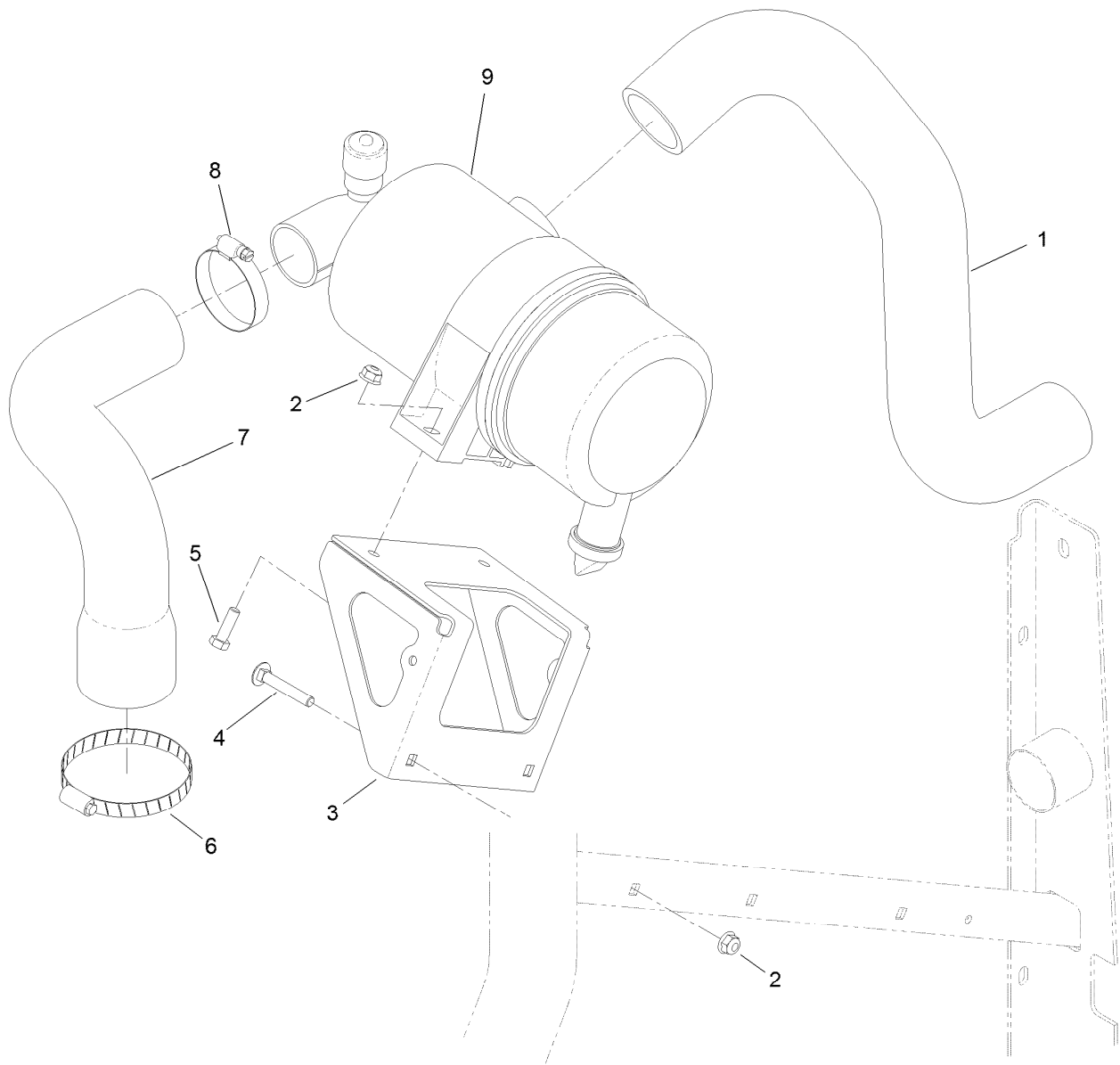
Ref.	Part Number	Qty.	Description
1	108-5200	1	Reservoir-HYD
2	104-7546	1	Tank Strainer ASM
2:1	340-136	1	O-Ring
3	353-989	1	Plug-Hex, Hollow
3:1	237-42	1	O-Ring
4	104-5228	1	Fitting-Elbow, 90 DEG
5	108-9894	1	Fitting-Elbow, Special
5:1	237-81	1	O-Ring
6	354-73	1	Fitting-Straight
6:1	237-81	1	O-Ring
7	46-6560	2	Bushing
8	46-6550	1	Fitting-Elbow, 90 DEG



Hydraulic Hose Routing Assembly

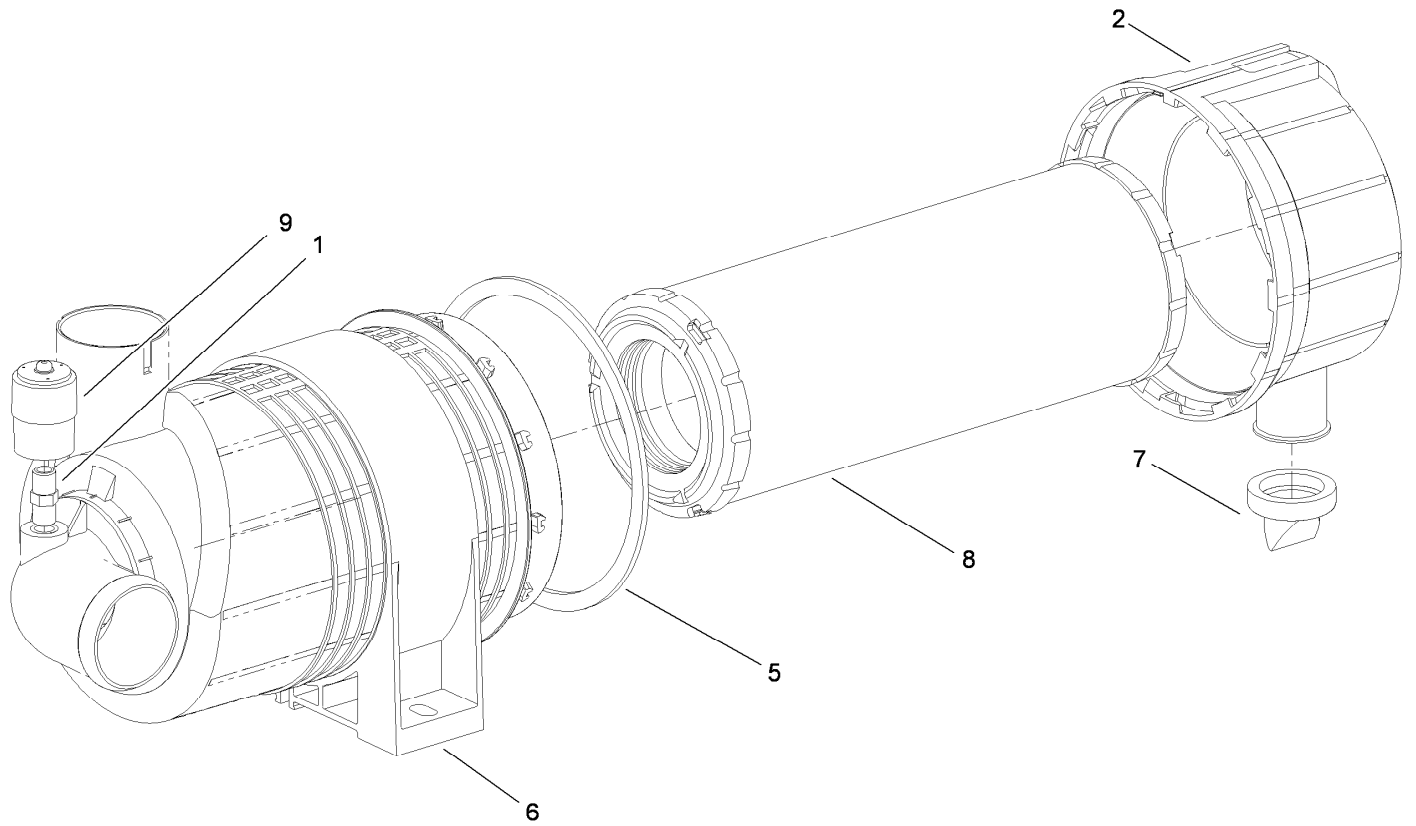
Ref.	Part Number	Qty.	Description
1	112-1683	2	Hose
2	340-7	2	Adapter
2:1	237-65	1	O-Ring
2:2	237-80	1	O-Ring
3	340-14	2	Fitting-HYD, 45 DEG
3:1	237-65	1	O-Ring
3:2	237-80	1	O-Ring
4	110-5518	2	Hose
5	127-4910	1	Hose-HYD
6	340-2	1	Fitting-HYD, Straight

Ref.	Part Number	Qty.	Description
6:1	237-22	1	O-Ring
6:2	237-42	1	O-Ring
7	340-155	4	Fitting-HYD, Straight
7:1	237-79	1	O-Ring
7:2	237-151	1	O-Ring
8	121-3372	1	Hose-HYD
9	340-105	1	Fitting-HYD, 90 DEG
9:1	237-80	1	O-Ring
9:2	237-30	1	O-Ring



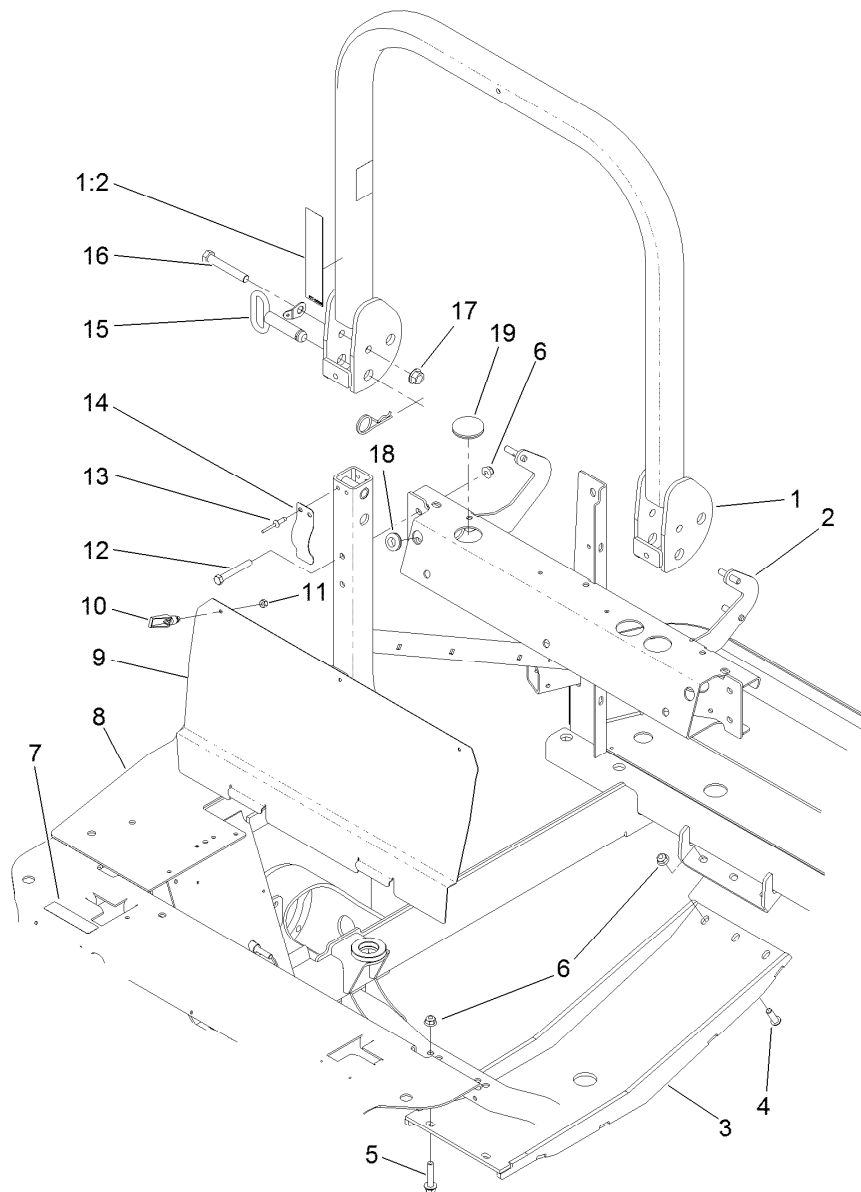
Air Cleaner Assembly

Ref.	Part Number	Qty.	Description
1	120-9177	1	Hose-Air
2	104-8300	4	Nut-Flange, NI
3	120-9198-03	1	Bracket-Air Cleaner
4	3230-6	2	Screw-CARR
5	322-5	2	Screw-HH
6	2412-125	1	Clamp-Hose
7	120-9199	1	Hose-Air
8	2412-130	1	Clamp-Hose
9	104-3428	1	Air Cleaner ASM



Air Cleaner Assembly No. 104-3428

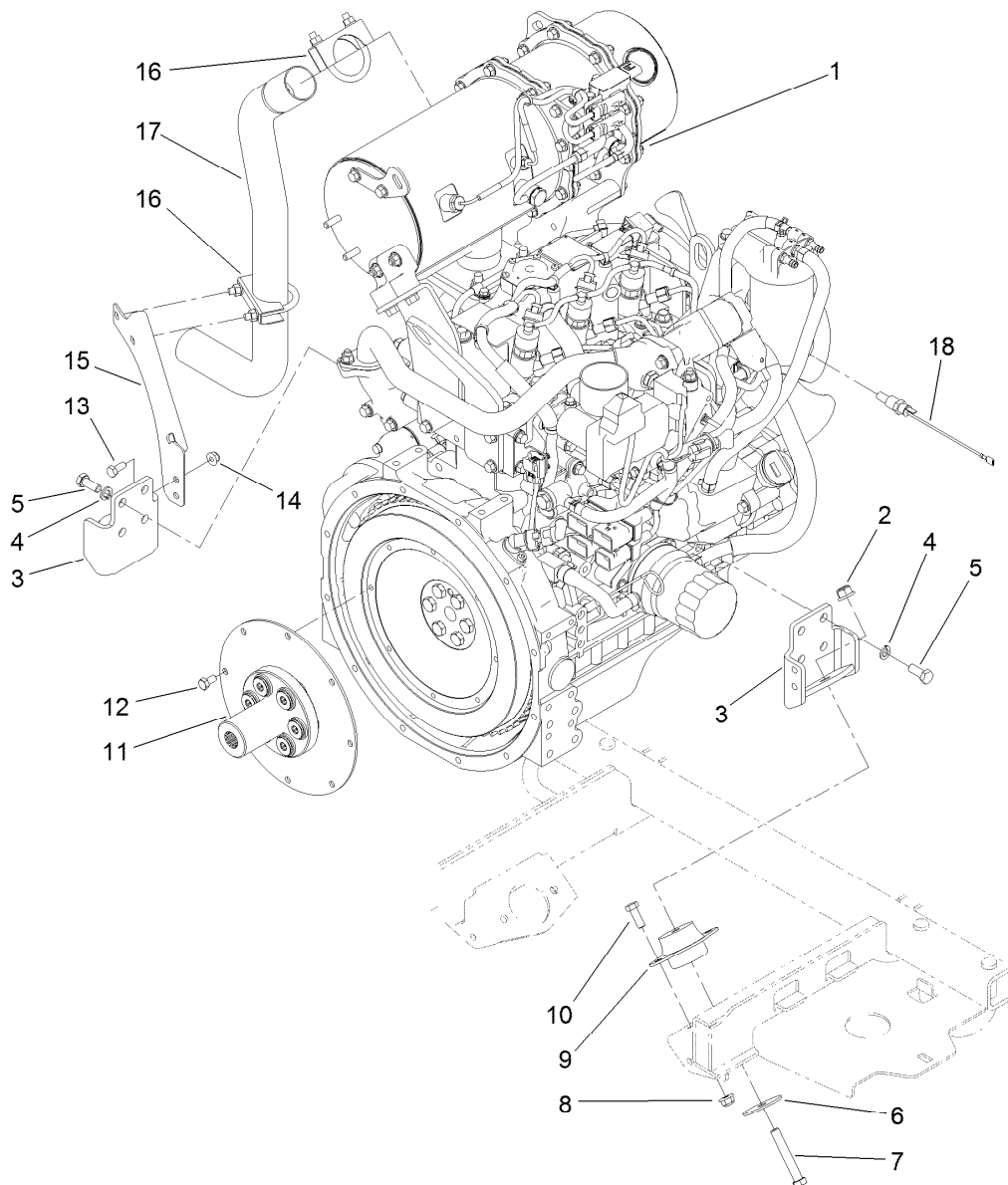
Ref.	Part Number	Qty.	Description
1	105-4292	1	Nipple-Pipe
2	104-0497	1	Cover
5	104-4897	1	Gasket
6	98-4525	1	Bracket-Cleaner, Air
7	104-0498	1	Valve-Vacuator
8	108-3810	1	Filter-Air
9	93-9164	1	Indicator-Mini



Frame and Upper-ROPS Assembly

Ref.	Part Number	Qty.	Description
1	110-9770	1	Upper ROPS ASM
1:2	107-3069	1	Decal-Warning, Folding ROPS
2	130-5995-03	1	Crossmember ASM
3	125-2660-03	1	Skid
4	3274-63	3	Screw-HSBH
5	3274-107	2	Screw-HSBH
6	104-8301	9	Nut-Flange, NI
7	117-2718	1	Decal-Arrester, Spark
8	120-0060-03	1	Frame-Rear
9	121-3381-03	1	Panel-Rear

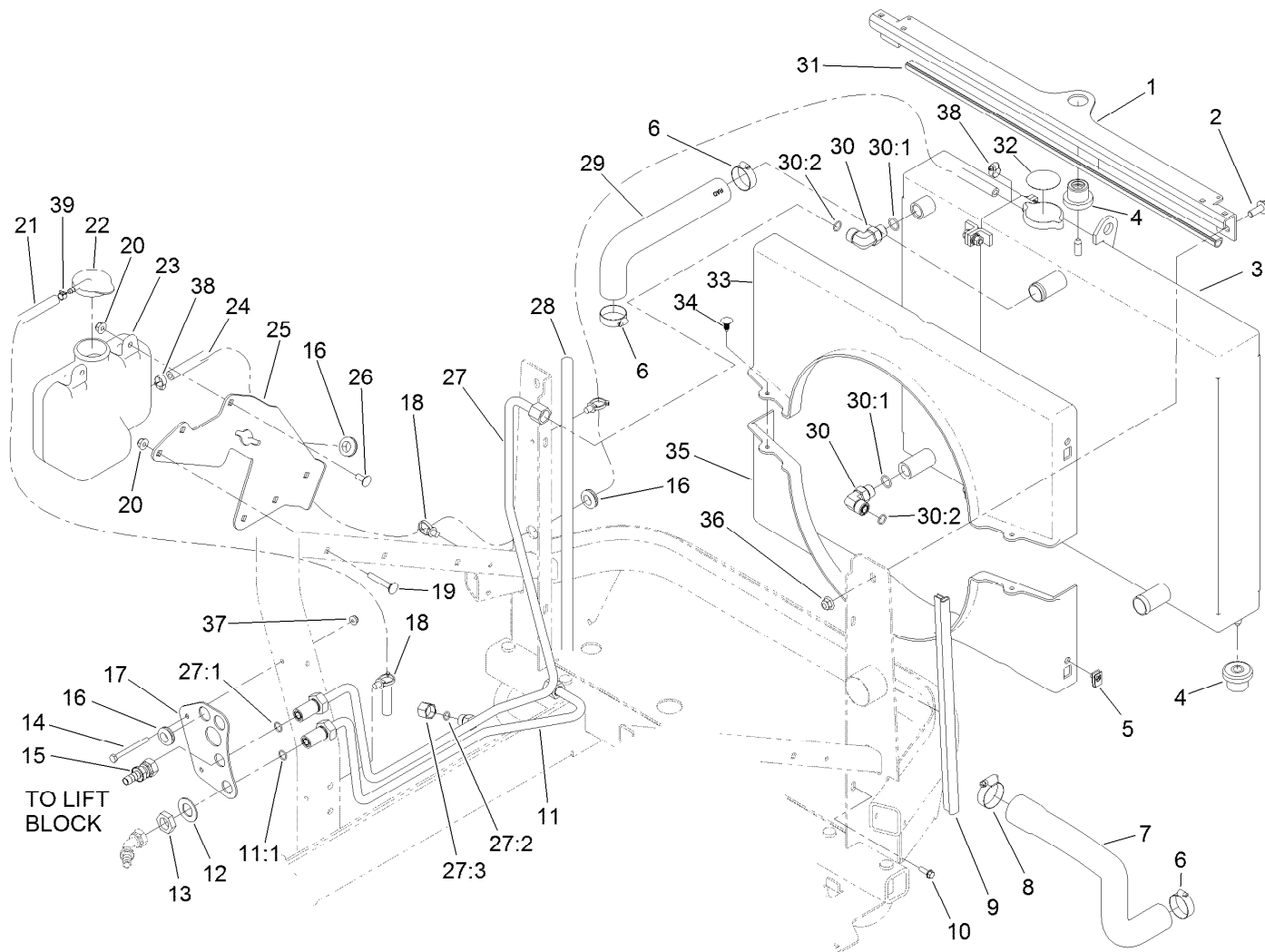
Ref.	Part Number	Qty.	Description
10	74-5950	3	Latch-Swell
11	1-804254	3	Nut-Lock, HH
12	323-13	4	Screw-HH
13	3290-412	4	Rivet
14	110-5696	2	Spring-Leaf
15	103-4553	2	Pin-Fold, ROPS
16	112-7264	2	Screw-HH
17	32128-23	2	Nut-HF
18	105-5761	3	Grommet
19	237-124	2	Grommet



Engine Assembly

Ref.	Part Number	Qty.	Description
1	120-9160	1	Engine-Yanmar, Diesel
2	114-8417	2	Nut-HF, NI
3	120-9180-03	2	Mount-Motor, Upper
4	48-9590	8	Washer-Lock
5	33115-025	8	Screw-HH
6	87-5100	2	Washer-Snubbing
7	324-11	2	Screw-HH
8	104-8301	4	Nut-Flange, NI
9	53-9681	2	Mount-Engine

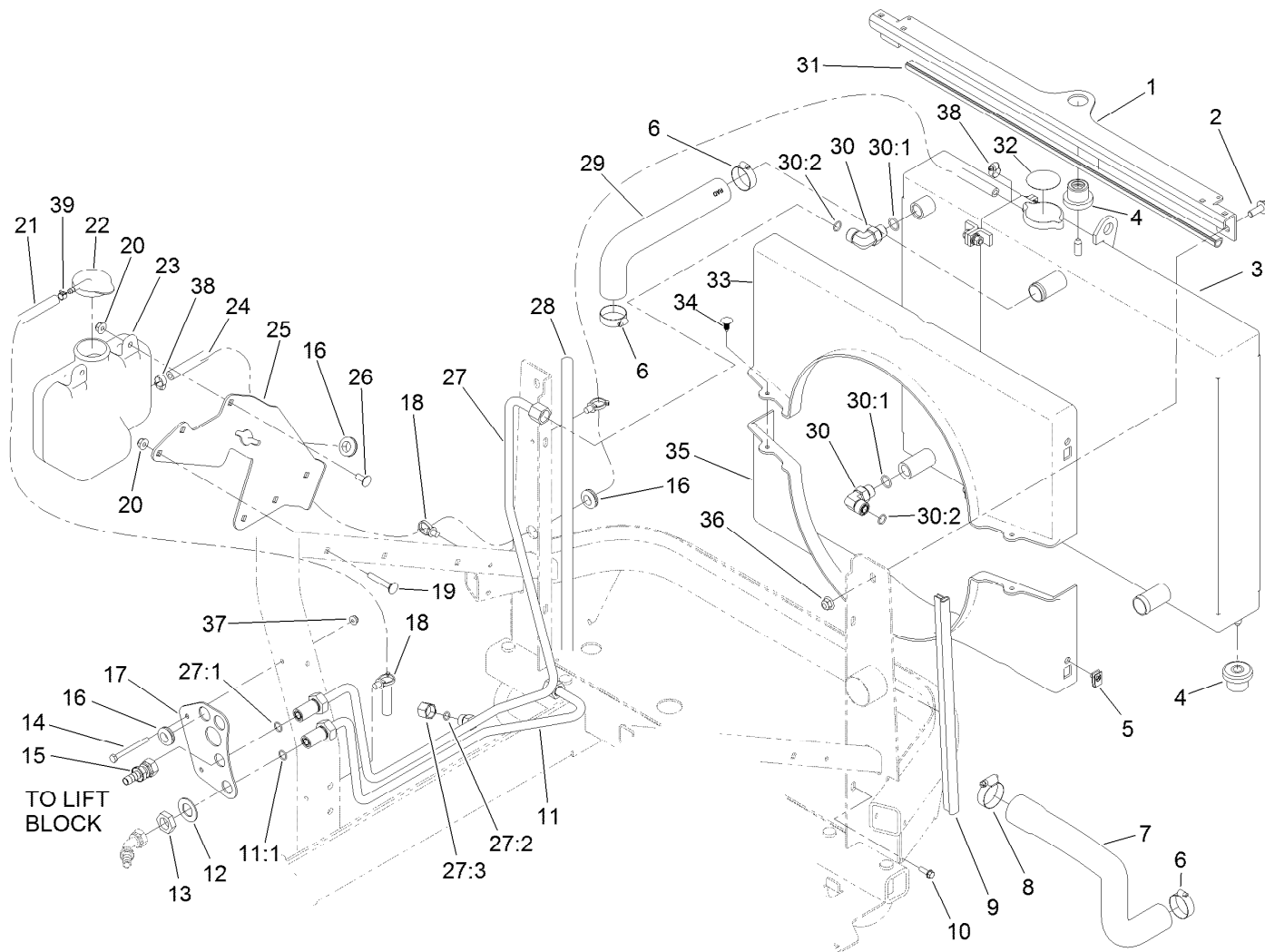
Ref.	Part Number	Qty.	Description
10	323-6	4	Screw-HH
11	120-9131	1	Coupling-Flywheel
12	99-5132	8	Bolt
13	104-8300	2	Nut-Flange, NI
14	322-3	2	Screw-HH
15	127-6450-03	1	Support-Exhaust
16	18-2130	2	Clamp
17	120-9137	1	Tube-Exhaust
18	112-6347	1	Switch-Temp, Dual



Radiator Assembly

Ref.	Part Number	Qty.	Description
1	120-0068-03	1	Bracket-Cooling, Top
2	3234-42	2	Screw-HHF
3	121-3330	1	Cooling ASM
4	119-1422	3	Mount-Isolator
5	107069	4	Clip
6	2412-34	3	Clamp-Hose
7	121-3322	1	Hose-Radiator, Lower
8	2412-3	1	Clamp-Hose
9	120-9146	2	Seal-Bulb
10	32105-15	4	Screw-HWH
11	121-3324	1	HYD Tube ASM
11:1	237-30	1	O-Ring
12	69-8930	2	Washer
13	340-127	2	Nut-Bulkhead
14	321-14	2	Screw-HH
15	121-3373	1	Hose-HYD
16	237-124	4	Grommet
17	121-3318	1	Bracket-Bulkhead
18	32180-030	3	Clip-Tie
19	3230-6	2	Screw-CARR
20	104-8300	4	Nut-Flange, NI

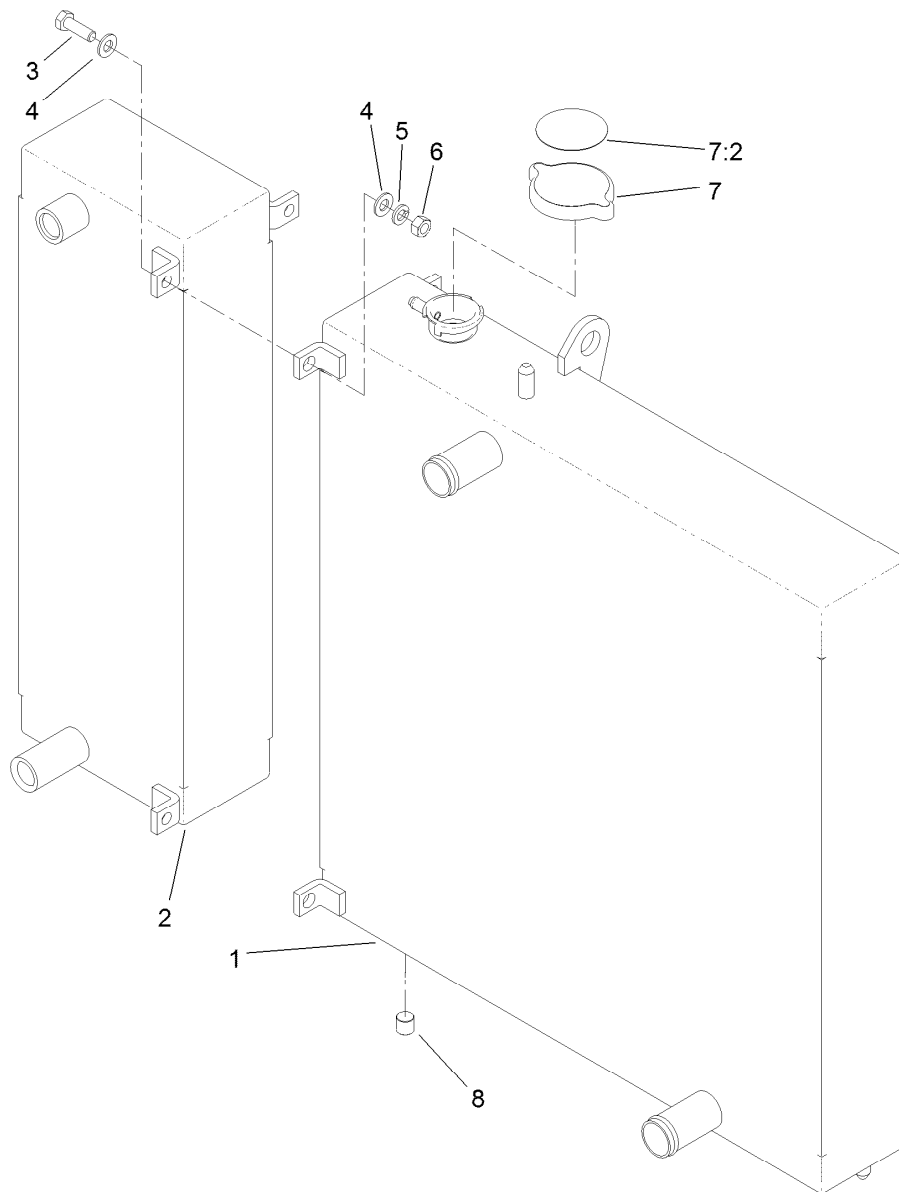
Ref.	Part Number	Qty.	Description
21	110-8255	1	Hose-Fuel
22	1-643164	1	Cap-Tank, Overflow
23	125-2651	1	Bottle-Overflow
24	110-3258	1	Hose-Fuel
25	125-2656-03	1	Bracket-Bottle
26	3230-23	2	Screw-CARR
27	121-3323	1	HYD Tube ASM
27:1	237-30	1	O-Ring
27:2	237-22	1	O-Ring
27:3	340-117	1	Cap
28	119-1426	2	Seal-Bulb
29	121-3321	1	Hose-Radiator, Upper
30	340-98	2	Fitting-HYD, 90 DEG
30:1	237-79	1	O-Ring
30:2	237-30	1	O-Ring
31	119-1427	2	Seal-Bulb
32	117-3276	1	Decal-Danger
33	121-3312	1	Shroud-Top
34	117-2382	2	Plug-Plastic
35	121-3311	1	Shroud-Bottom
36	104-8301	2	Nut-Flange, NI



Radiator Assembly (continued)

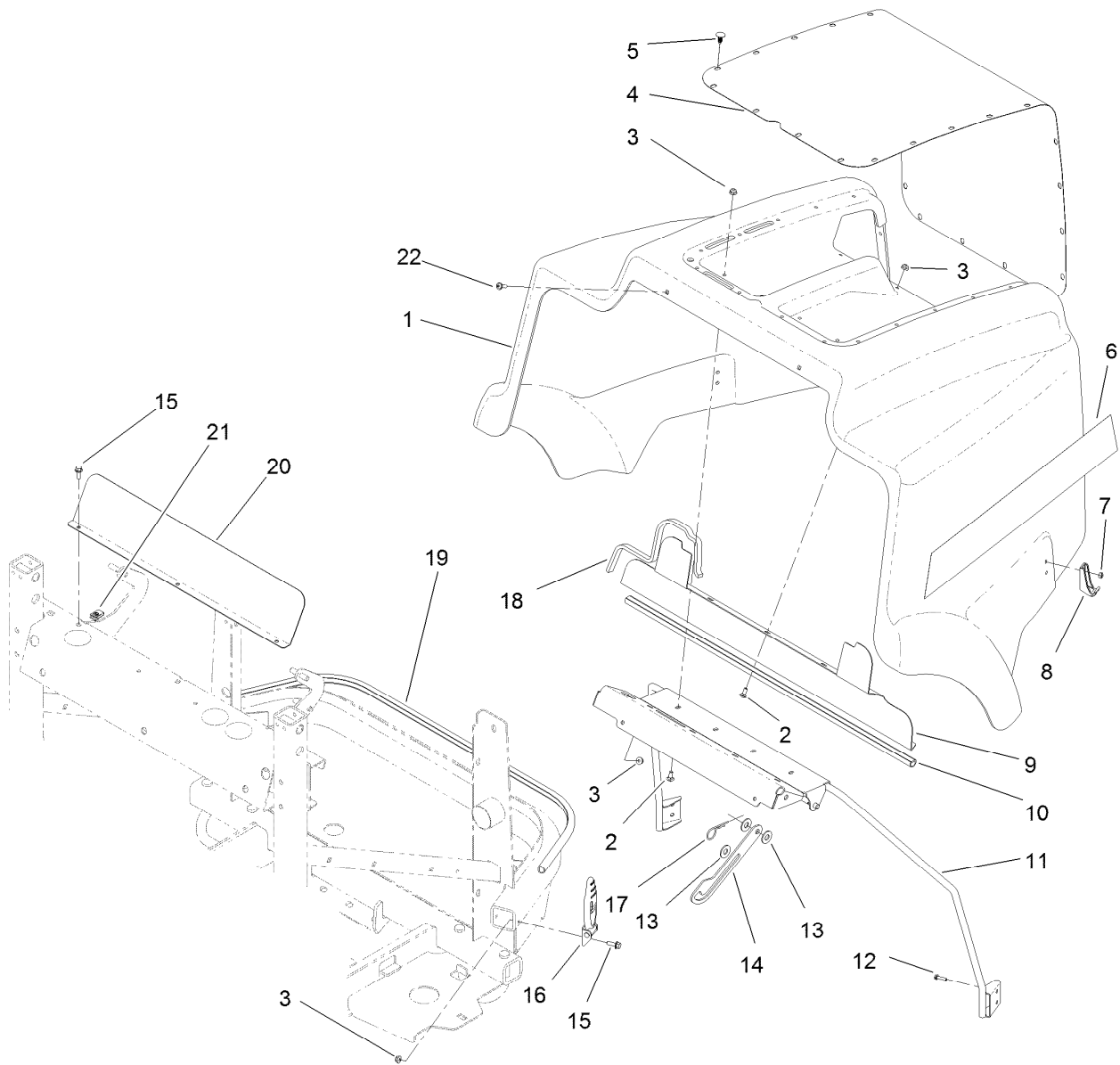
Ref.	Part Number	Qty.	Description
37	104-7201	2	Nut-Flange, NI

Ref.	Part Number	Qty.	Description
38	2412-108	1	Clamp-Worm
39	2412-80	1	Clamp-Hose



Cooling Assembly No. 121-3330

Ref.	Part Number	Qty.	Description
1	121-3328	1	Radiator
2	121-3329	1	Oil Cooler
3	322-5	3	Screw-HH
4	3256-23	6	Washer-Flat
5	3253-4	3	Washer-Lock
6	3217-6	3	Nut-Hex
7	119-1430	1	Radiator Cap ASM
7:2	117-3276	1	Decal-Danger
8	99-8551	1	Plug-Pipe

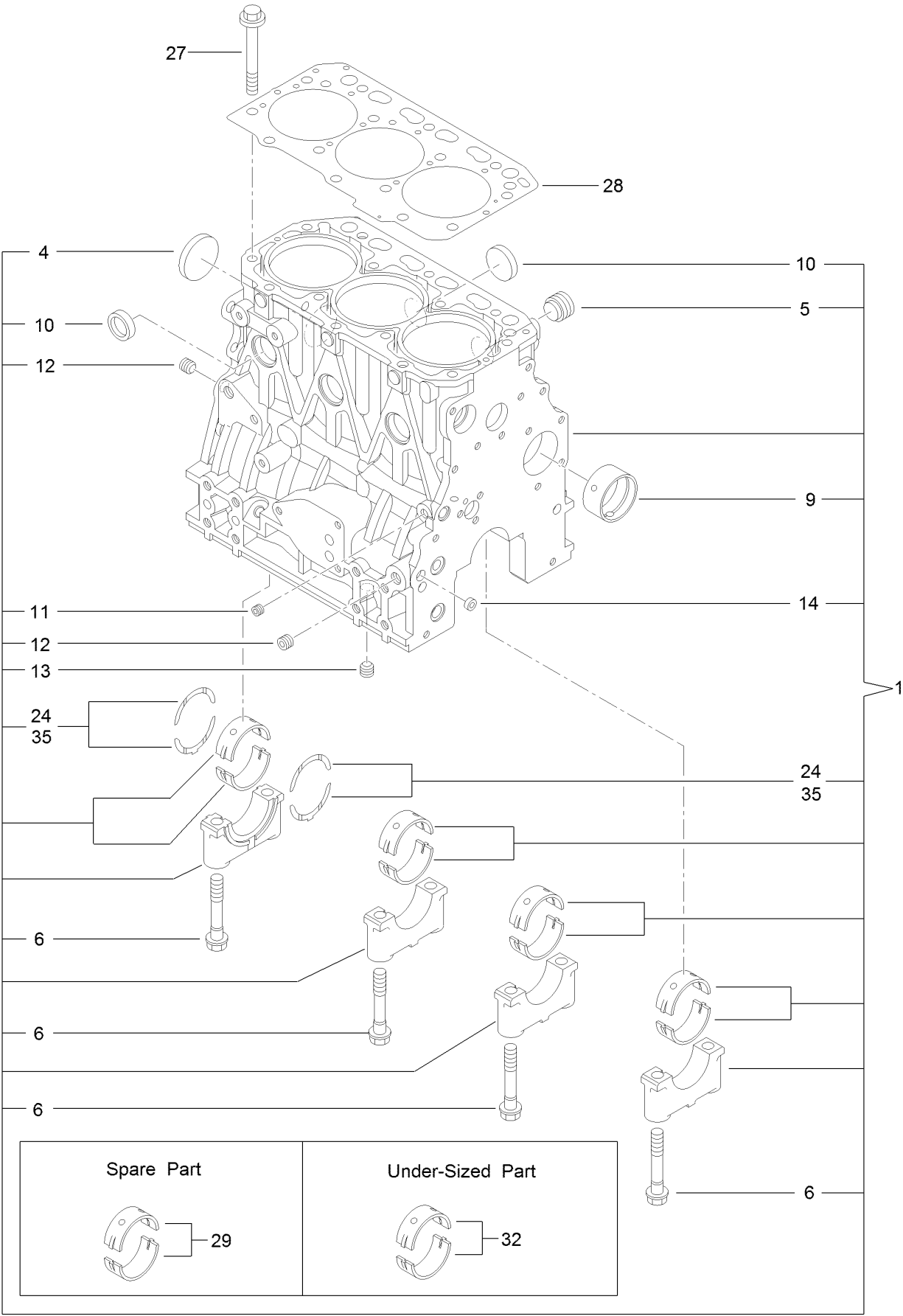


Hood Assembly

Ref.	Part Number	Qty.	Description
1	125-2709	1	Hood
2	3229-11	7	Screw-CARR
3	104-7201	11	Nut-Flange, NI
4	120-9134-03	1	Screen-Intake
5	117-2382	26	Plug-Plastic
6	110-5545	2	Decal-Hood
7	3296-2	4	Nut-Lock, NI
8	103-2897	2	Latch-Catch
9	120-9121-03	1	Plate-Seal
10	120-9147	1	Seal-Bulb
11	120-9126-03	1	Support-Hood

Ref.	Part Number	Qty.	Description
12	3274-39	4	Screw-HSBH
13	3256-4	3	Washer-Flat
14	120-9129	1	Prop-Hood
15	3234-4	5	Screw-HHF
16	103-2898	2	Latch-Rubber
17	3290-255	2	Pin-Cotter, Hair
18	121-3335	2	Seal-Foam
19	120-9161	1	Seal-Bulb
20	120-9139-03	1	Shield-Air
21	107069	3	Clip
22	92-3911	2	Screw-HSBH

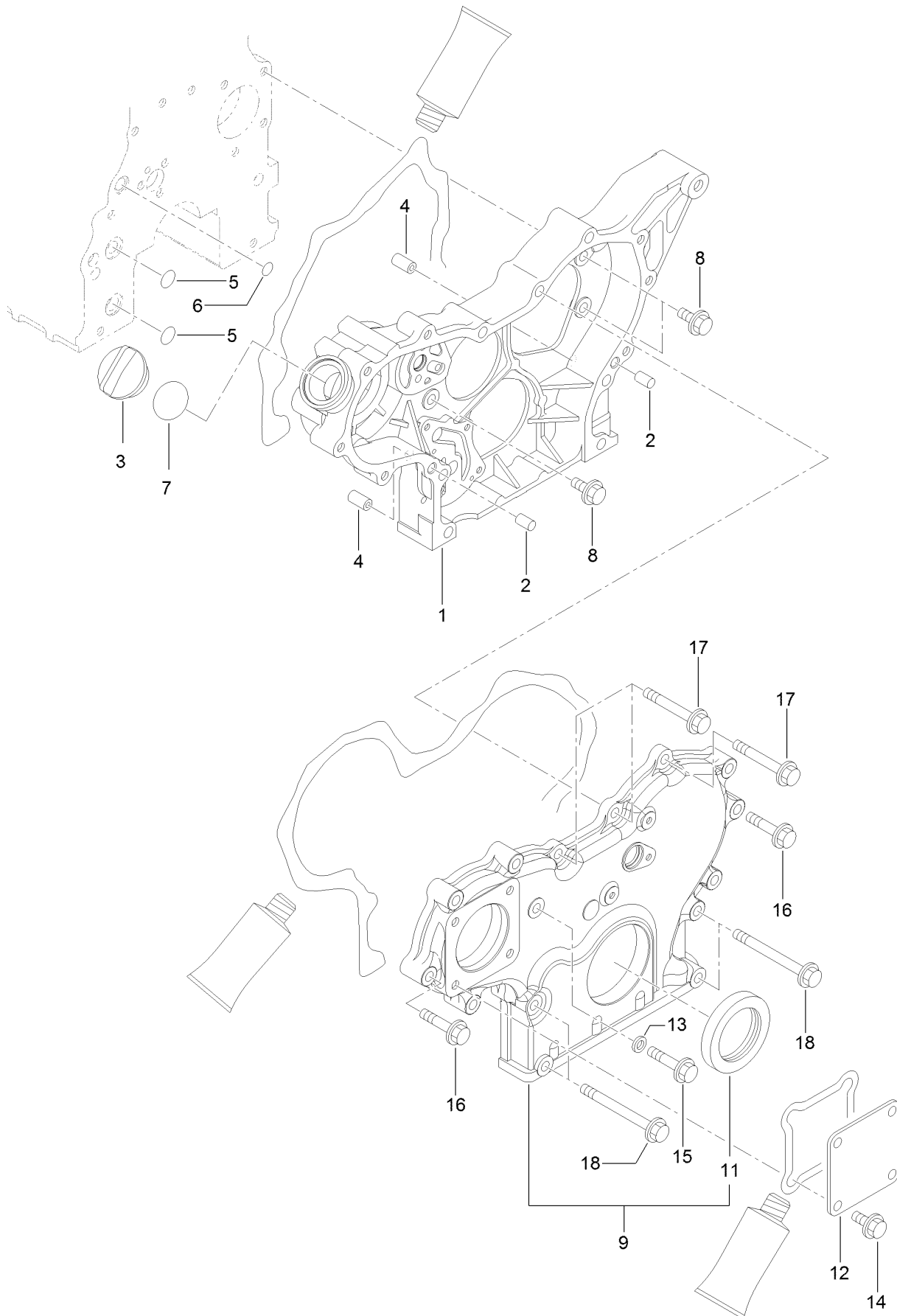
Cylinder Block Assembly



Cylinder Block Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-4717	1	Cylinder Block ASM	13	125-6973	1	Plug
4	125-6980	1	Plug	14	125-7237	1	Plug
5	125-7170	1	Plug	24	125-7010	2	Metal-Thrust
6	125-7007	8	Bolt	27	125-7006	14	Bolt
9	125-7108	1	Bushing	28	127-4716	1	Head Gasket ASM
10	125-7239	6	Plug	29	125-6981	4	Metal-Main
11	125-6969	1	Plug	32	125-7009	4	Metal-Main (0.25)
12	125-6973	2	Plug	35	125-7011	1	Metal-Thrust (0.25)

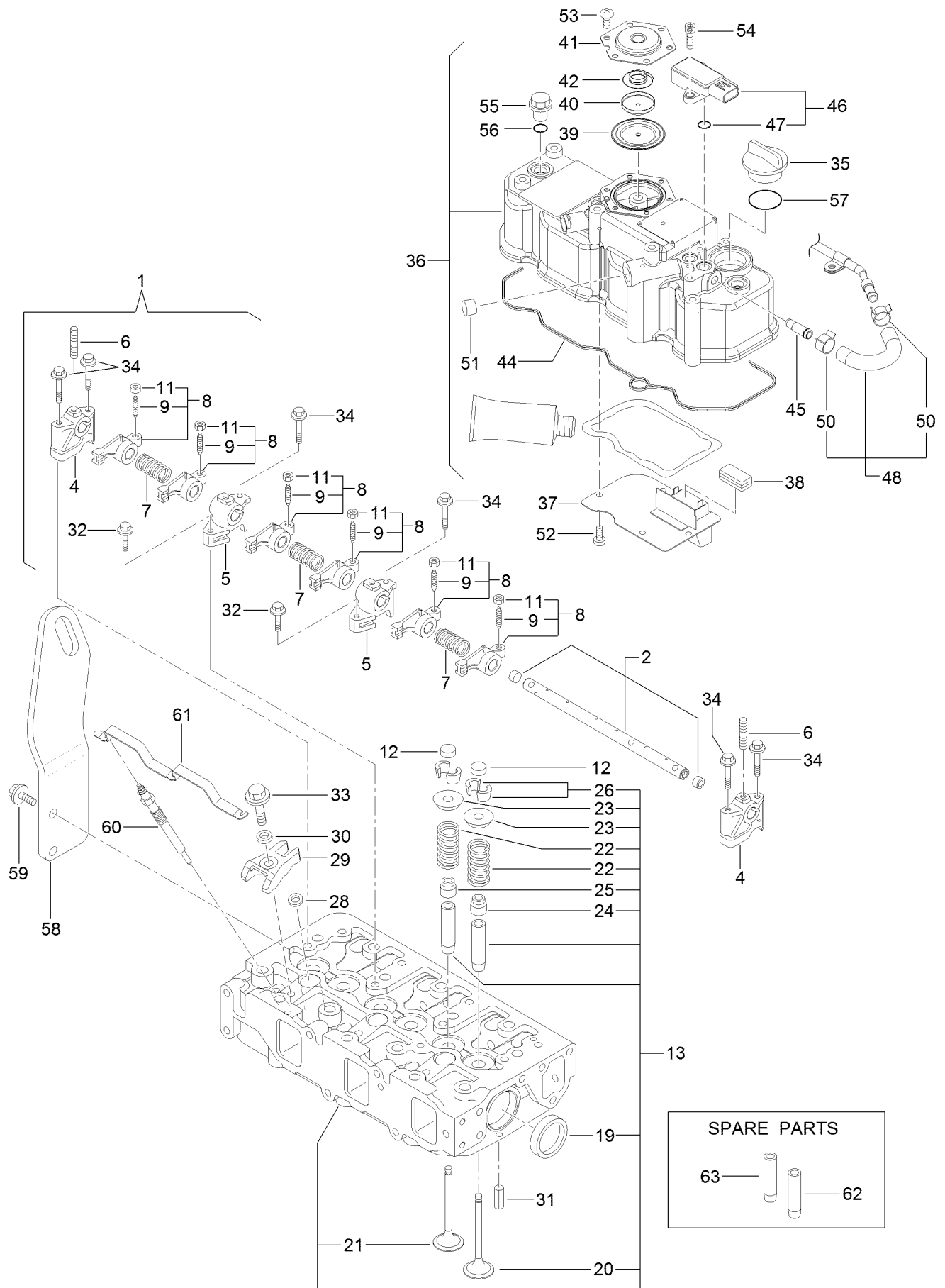
Gear Housing Assembly



Gear Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3023	1	Case-Gear	11	125-6944	1	Seal-Oil
2	125-6995	2	Pin	12	125-6977	1	Cover
3	125-6972	1	Cover	13	125-7174	1	Washer-Seal
4	125-7107	2	Pipe	14	100-6928	4	Bolt
5	125-6909	2	O-Ring	15	125-7217	1	Bolt
6	127-2973	1	O-Ring	16	125-7218	7	Bolt
7	125-7197	1	O-Ring	17	125-7222	3	Bolt
8	100-6928	3	Bolt	18	125-7224	4	Bolt
9	127-3024	1	Gearcase Cover ASM				

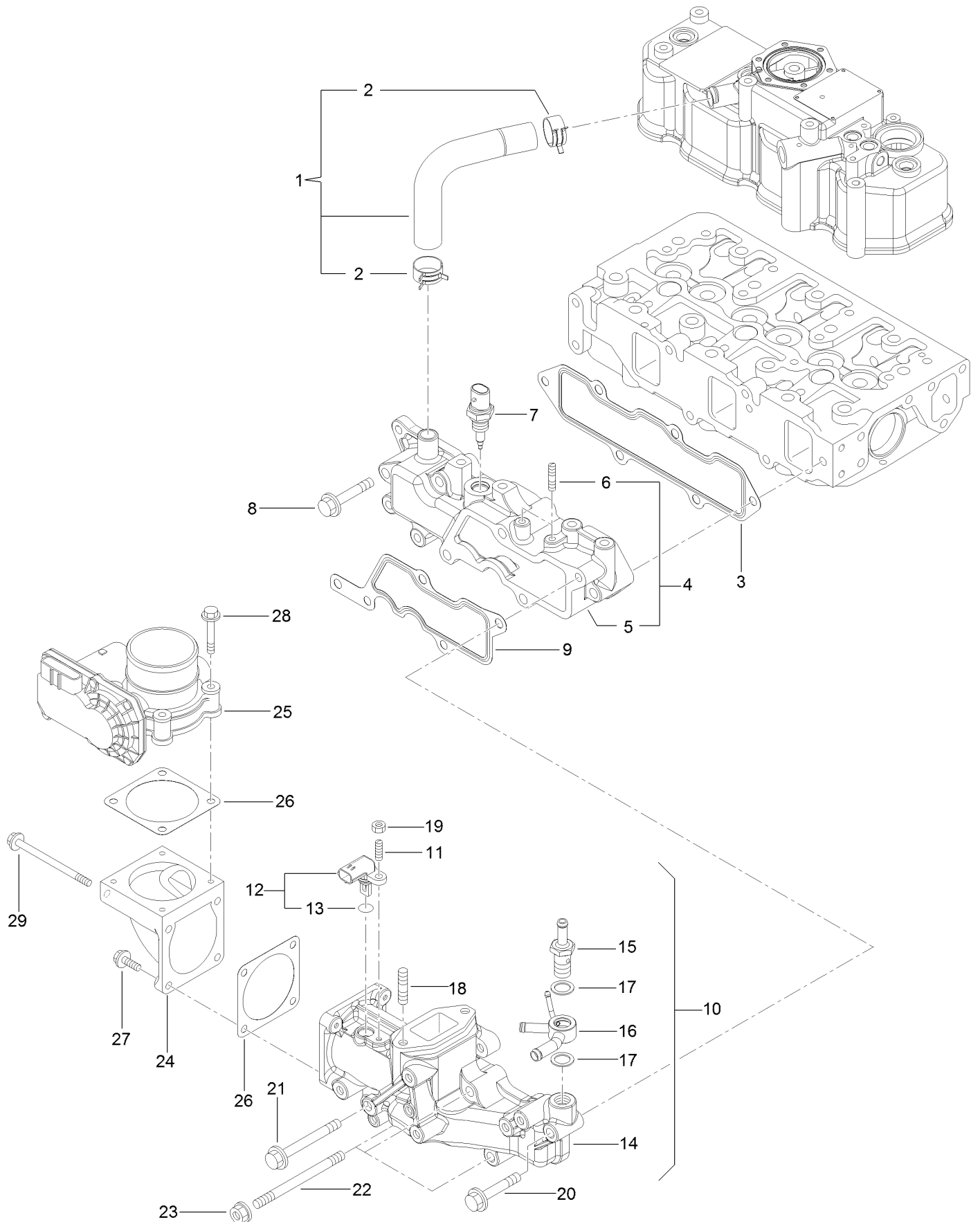
Cylinder Head and Cover Assembly



Cylinder Head and Cover Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3757	1	Shaft ASM	36	127-4719	1	Cylinder Head Cover ASM
2	127-3758	1	Shaft	37	127-2988	1	Plate
4	127-2974	2	Support	38	125-7012	1	Baffle
5	127-2975	2	Support	39	125-6959	1	Diaphragm
6	127-3759	3	Stud	40	125-6960	1	Plate
7	127-2995	3	Spring	41	125-6961	1	Plate
8	127-2989	6	Arm-Rocker	42	125-6962	1	Spring
9	125-7013	6	Screw	44	127-3856	1	Gasket-Head, Cylinder
11	125-7014	6	Nut	45	127-3026	1	Joint
12	127-2996	6	Cap	46	127-3029	1	Sensor-Pressure
13	127-4720	1	Cylinder Head ASM	47	127-3032	2	O-Ring
19	125-7240	2	Plug	48	127-3040	1	Hose ASM
20	127-2990	3	Valve	50	127-3041	2	Clip-Hose
21	127-4710	3	Valve	51	125-6913	1	Plug
22	127-3012	6	Spring	52	125-7186	4	Screw
23	127-3013	6	Retainer	53	125-7186	6	Screw
24	127-2986	3	Seal-Stem, Valve	54	127-3184	2	Bolt
25	127-3027	3	Seal-Stem, Valve	55	125-6974	3	Knob
26	127-3186	6	Pin-Cotter	56	93-0418	3	O-Ring
28	127-3021	3	Gasket-Injector	57	125-7197	1	O-Ring
29	127-3028	3	Retainer-Injector	58	127-4718	1	Lifter-Engine
30	127-2980	3	Washer	59	100-6928	2	Bolt
31	125-7184	2	Pin-Spring	60	127-2991	3	Plug
32	125-7215	2	Bolt	61	127-3768	1	Connector-Plug, Glow
33	125-7217	3	Bolt	62	127-2979	3	Guide
34	125-7220	6	Bolt	63	127-2997	3	Guide
35	125-6972	1	Cover				

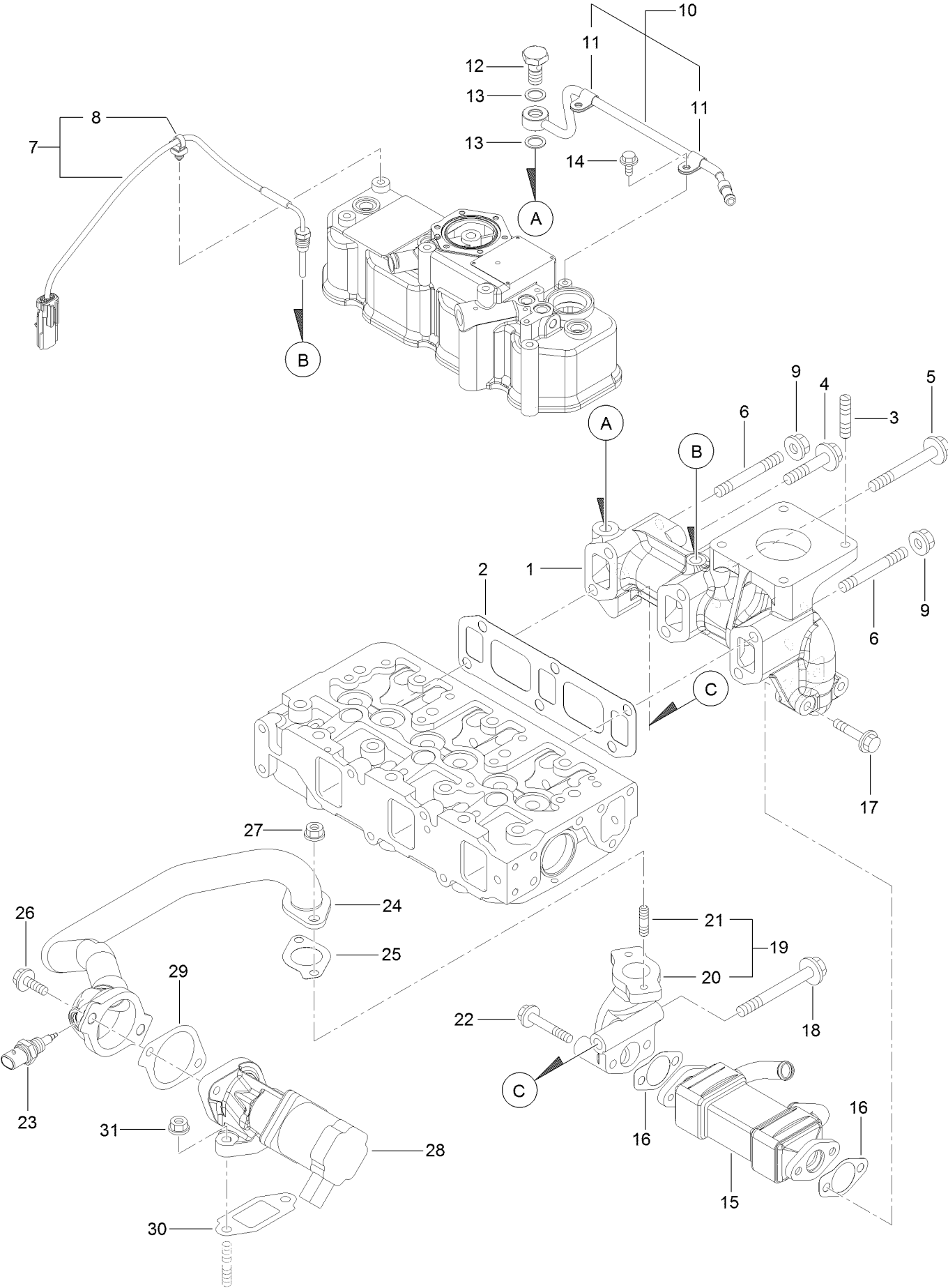
Suction Manifold Assembly



Suction Manifold Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-4704	1	Pipe	16	127-3081	1	Joint-Hose
2	125-7040	2	Clip	17	127-3166	2	Washer-Seal
3	127-3857	1	Gasket-Manifold, Intake	18	127-4774	2	Stud
4	127-4722	1	Intake Manifold ASM	19	127-4775	1	Nut
5	127-4721	1	Manifold-Intake	20	125-7220	1	Bolt
6	127-3180	2	Stud	21	127-3178	1	Bolt
7	127-3031	1	Sensor-Temp, Air	22	127-3182	3	Stud
8	125-7220	3	Bolt	23	125-7229	3	Nut
9	127-3034	1	Gasket-Collector	24	127-3035	1	Bend-Inlet
10	127-4725	1	Intake Collector ASM	25	127-3036	1	Body-Throttle
11	127-4701	1	Stud	26	127-3037	2	Gasket-Throttle
12	127-3030	1	Sensor-Temp, Air	27	125-7209	2	Bolt
13	127-3033	1	O-Ring	28	125-7211	4	Bolt
14	127-4724	1	Collector-Intake	29	127-3177	2	Bolt
15	127-3080	1	Joint-Hose				

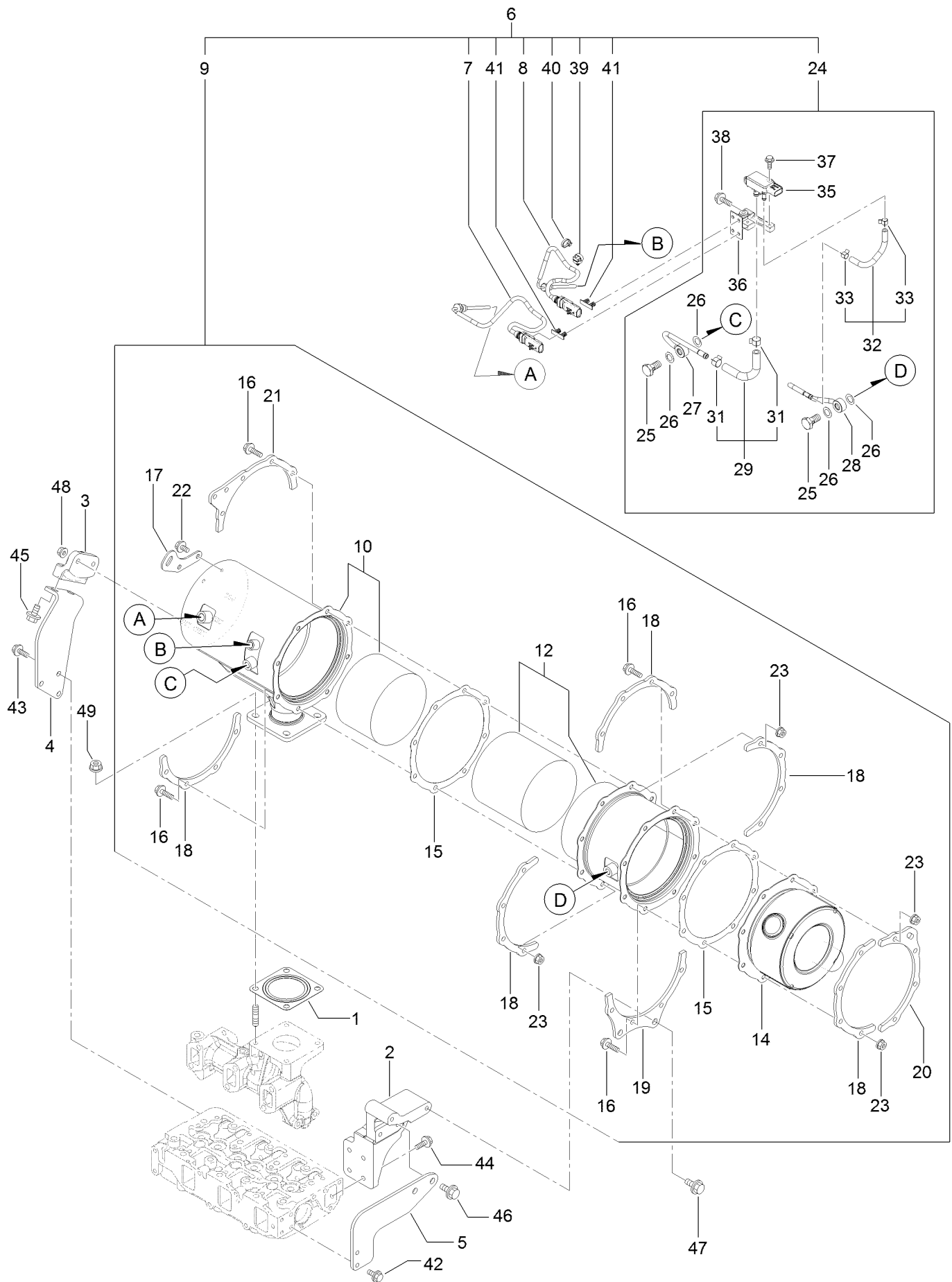
Exhaust Manifold Assembly



Exhaust Manifold Assembly (continued)

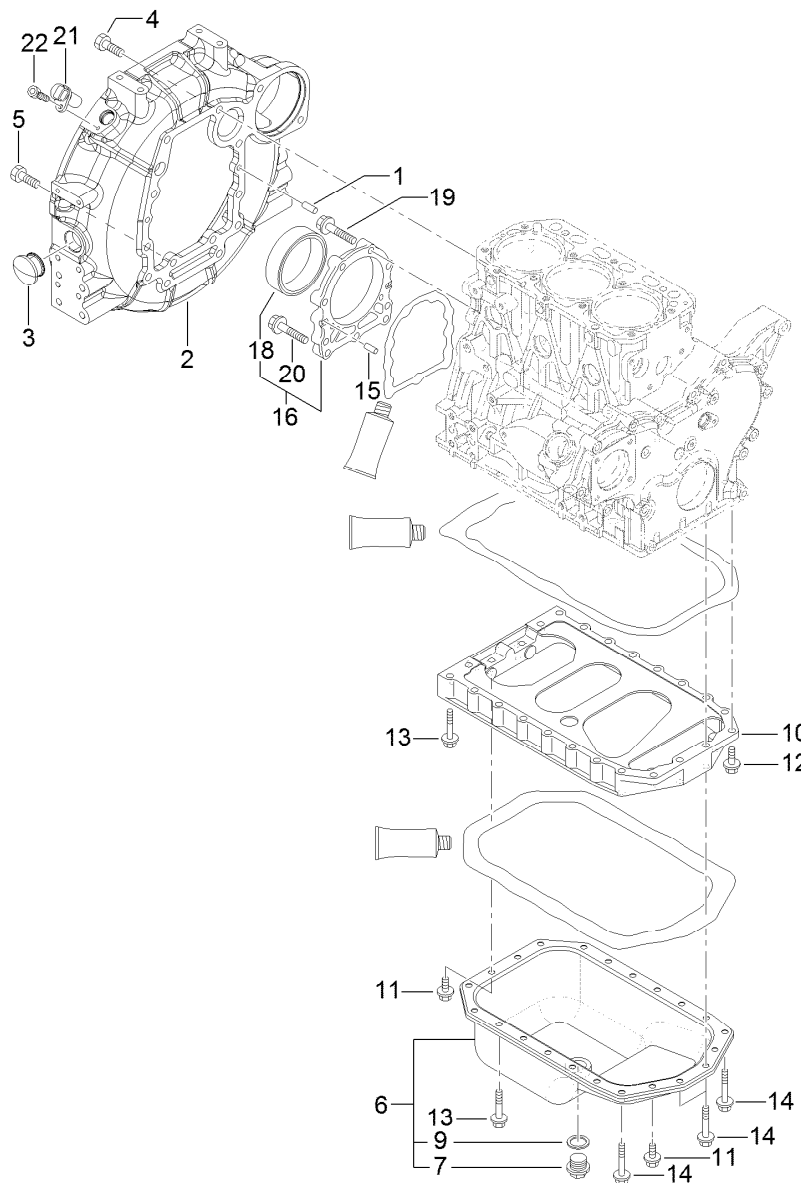
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-4726	1	Manifold-Exhaust	17	127-2976	2	Bolt
2	127-3775	1	Gasket-Manifold, Exhaust	18	127-3022	1	Bolt-Flange
3	127-2984	4	Stud	19	127-3048	1	E G R Pipe ASM
4	127-3094	1	Bolt	20	127-3049	1	Pipe-Out, E G R
5	127-3044	3	Bolt-M10	21	125-7043	2	Stud
6	127-4756	2	Stud	22	125-7220	2	Bolt
7	127-4729	1	Sensor-Temp, Exhaust	23	127-3047	1	Sensor-Gas Temp, E G R
8	127-3087	1	Band-Clip	24	127-3780	1	E G R Pipe ASM
9	125-7230	2	Nut	25	127-3016	1	Gasket
10	127-3038	1	Exhaust Pipe ASM	26	125-7215	2	Bolt
11	127-3173	2	Clamp	27	125-7229	2	Nut
12	127-3039	1	Bolt-Joint, Pipe	28	127-3781	1	Valve-E G R
13	127-3174	2	Gasket	29	127-3050	1	Gasket-Intake Valve, E G R
14	125-7206	2	Bolt	30	127-3051	1	Gasket-Out Valve, E G R
15	127-3042	1	Cooler-E G R	31	125-7229	2	Nut
16	127-3043	2	Gasket-Cooler, E G R				

Diesel Particulate Filter Assembly



Diesel Particulate Filter Assembly (continued)

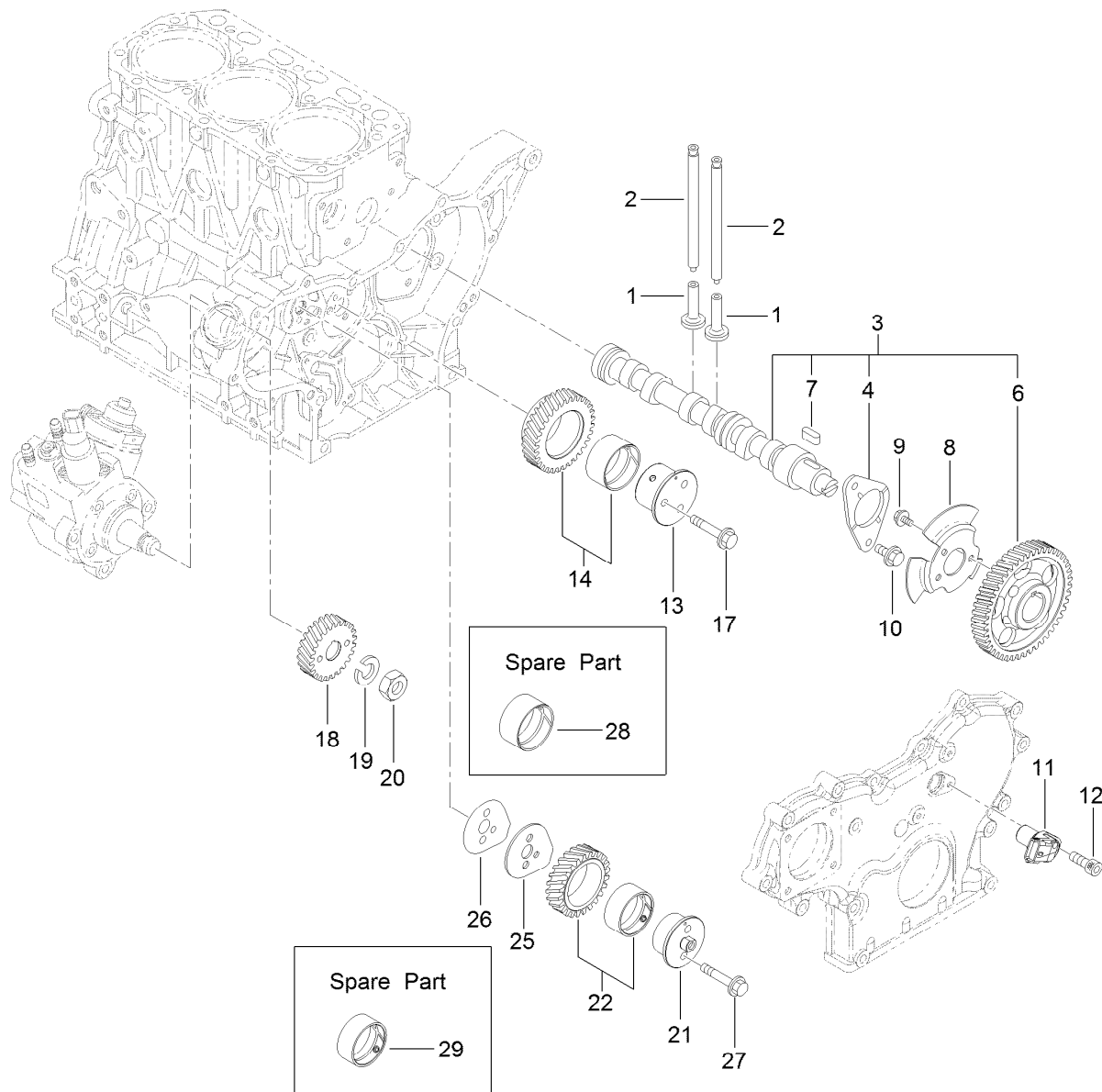
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-2987	1	Gasket	26	127-3056	4	Gasket-Sensor
2	127-4738	1	Stay-D P F	27	127-4744	1	Sensor Pipe ASM
3	127-4739	1	Stay-D P F	28	127-4745	1	Sensor Pipe ASM
4	127-4740	1	Stay-D P F	29	127-4747	1	Exhaust Hose ASM
5	127-4741	1	Stay-D P F	31	127-3057	2	Clip-Hose
6	127-4760	1	D P F Unit	32	127-4748	1	Exhaust Hose ASM
7	127-4764	1	Sensor-Temp, Exhaust	33	127-3058	2	Clip-Hose
8	127-4765	1	Sensor-Temp, Exhaust	35	127-3060	1	Sensor-Pressure
9	127-4759	1	D P F ASM	36	127-4750	1	Bracket-Sensor
10	127-4732	1	Case-D O C	37	125-7208	2	Bolt
12	127-4734	1	Case-Filter, Soot	38	125-7595	2	Bolt
14	127-3786	1	Silencer-D P F	39	127-3087	1	Band-Clip
15	127-3859	2	Gasket-D P F	40	127-3124	1	Band
16	127-3055	16	Bolt	41	127-3088	2	Clip-Connector
17	127-3788	1	Lifter-D P F	42	100-6928	2	Bolt
18	127-3789	5	Stiffener-D P F, A	43	100-6928	3	Bolt
19	127-4735	1	Stiffener-D P F, B	44	125-7594	4	Bolt
20	127-3792	1	Stiffener-D P F, C	45	127-4773	2	Bolt
21	127-4736	1	Stiffener-D P F, C	46	127-4773	2	Bolt
22	125-7213	2	Bolt	47	127-4773	2	Bolt
23	125-7229	16	Nut	48	125-7229	2	Nut
24	127-4743	1	Pressure Sensor Unit	49	125-7230	4	Nut
25	127-3039	2	Bolt-Joint, Pipe				



Flywheel Housing and Oil Sump Assembly

Ref.	Part Number	Qty.	Description
1	125-6995	2	Pin
2	127-4758	1	Housing-Flywheel
3	125-6910	1	Cap
4	125-7226	6	Bolt
5	125-7227	4	Bolt
6	127-4711	1	Oil Pan ASM
7	125-6912	1	Plug
9	125-7177	1	Washer-Seal
10	127-3756	1	Spacer
11	100-6928	4	Bolt

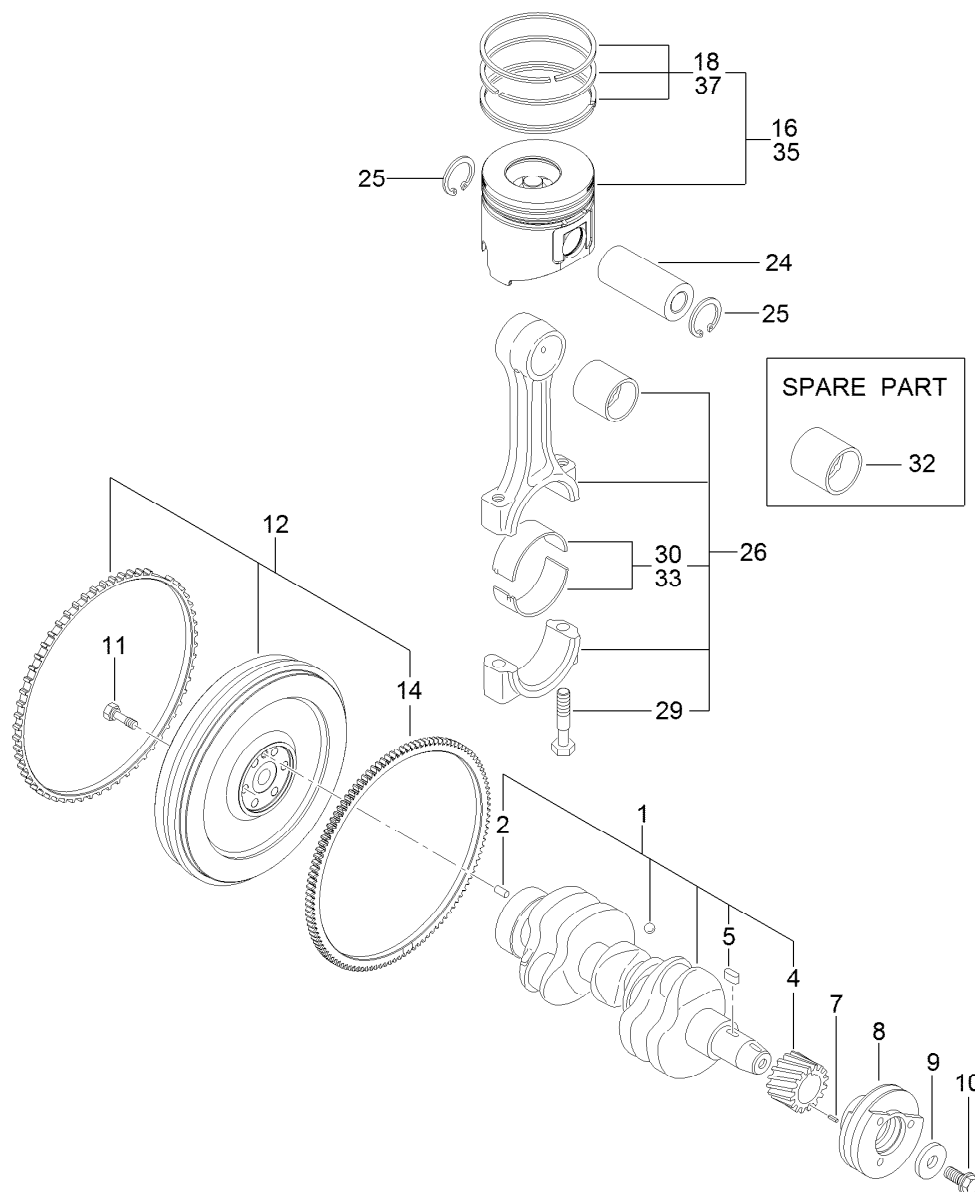
Ref.	Part Number	Qty.	Description
12	125-7215	2	Bolt
13	125-7219	16	Bolt
14	125-7220	4	Bolt
15	125-6995	2	Pin
16	125-6996	1	Case ASM
18	125-7106	1	Seal-Oil
19	125-7045	6	Bolt
20	125-7217	3	Bolt
21	127-3062	1	Sensor-Flywheel
22	127-3184	1	Bolt



Camshaft and Driving Gear Assembly

Ref.	Part Number	Qty.	Description
1	125-7016	6	Tappet
2	125-7017	6	Rod-Push
3	127-3797	1	Camshaft ASM
4	125-7008	1	Metal-Thrust
6	127-3052	1	Gear-Camshaft
7	125-7185	1	Key
8	127-3053	1	Pulser-Camshaft
9	125-7205	3	Bolt
10	125-7213	2	Bolt
11	127-3054	1	Sensor-Rev, Gear
12	127-3184	1	Bolt
13	127-3063	1	Shaft-Idle, Gear A

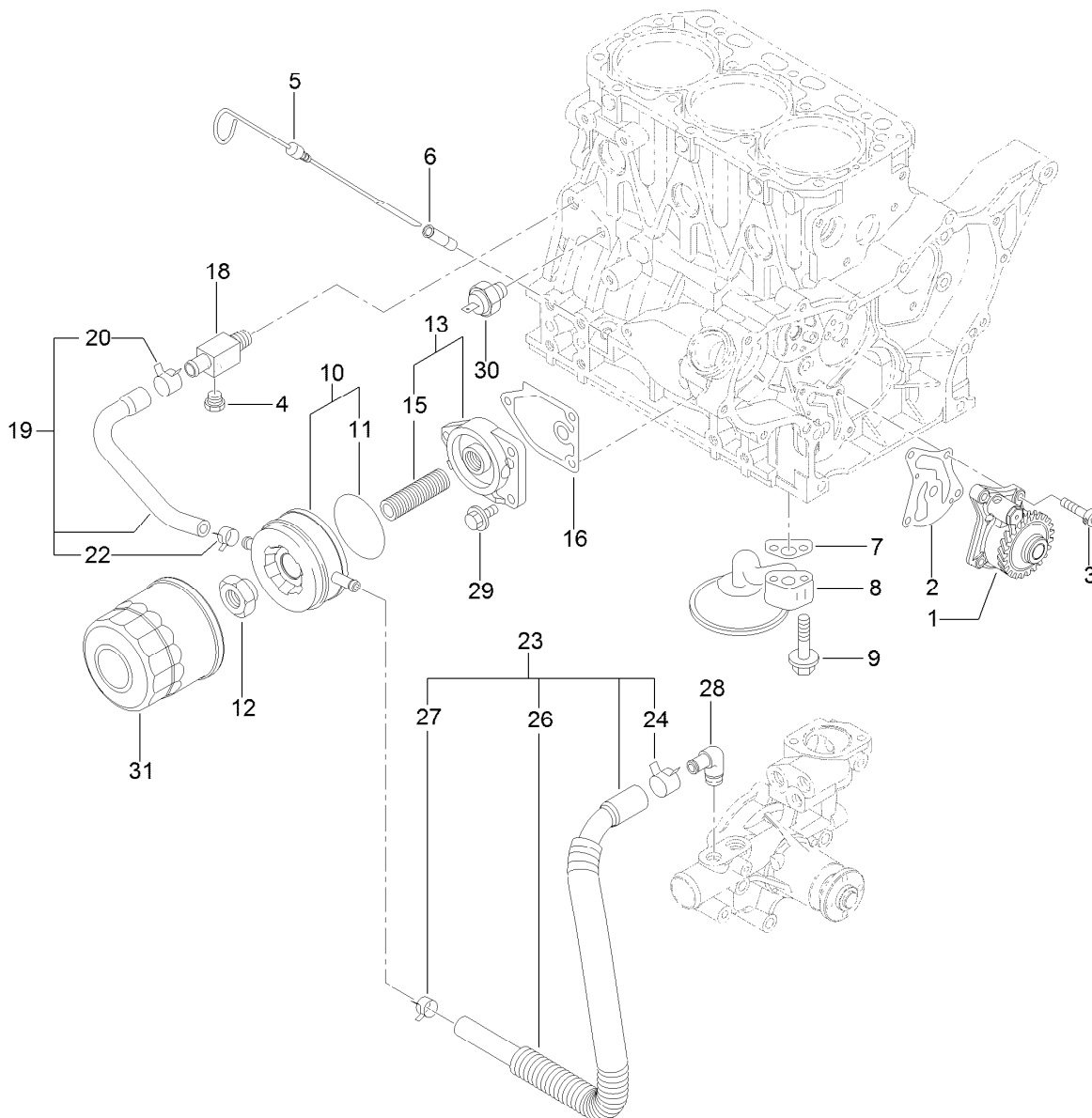
Ref.	Part Number	Qty.	Description
14	127-3066	1	Idle Gear A ASM
17	125-7219	3	Bolt
18	127-3070	1	Gear-Pump, Supply
19	127-3167	1	Washer-Spring
20	127-3185	1	Nut
21	127-3064	1	Shaft-Idle, Gear B
22	127-3067	1	Idle Gear B ASM
25	127-3068	1	Plate-Idle, Shaft
26	127-3069	1	Gasket-Idle, Shaft B
27	125-7218	2	Bolt
28	125-6927	1	Bushing
29	127-3065	1	Bushing



Crankshaft and Piston Assembly

Ref.	Part Number	Qty.	Description
1	127-3800	1	Crankshaft ASM
2	125-6995	1	Pin
4	125-6937	1	Gear
5	125-7185	1	Key
7	125-7182	1	Pin-Spring
8	127-3801	1	Pulley-V
9	125-7109	1	Washer
10	125-6956	1	Bolt
11	125-6951	6	Bolt
12	127-4761	1	Flywheel ASM
14	127-4703	1	Gear

Ref.	Part Number	Qty.	Description
16	127-4766	3	Piston ASM
18	127-4751	3	Piston Ring ASM
24	125-7030	3	Pin
25	125-7180	6	Ring
26	125-7242	3	Connecting Rod ASM
29	125-6955	6	Bolt
30	125-7018	3	Pin-Crank
32	125-6997	3	Pin-Piston
33	125-7019	3	Pin-Crank (.25)
35	127-4767	3	Piston ASM (0.25 O S)
37	127-4752	3	Ring Set (0.25 O S)

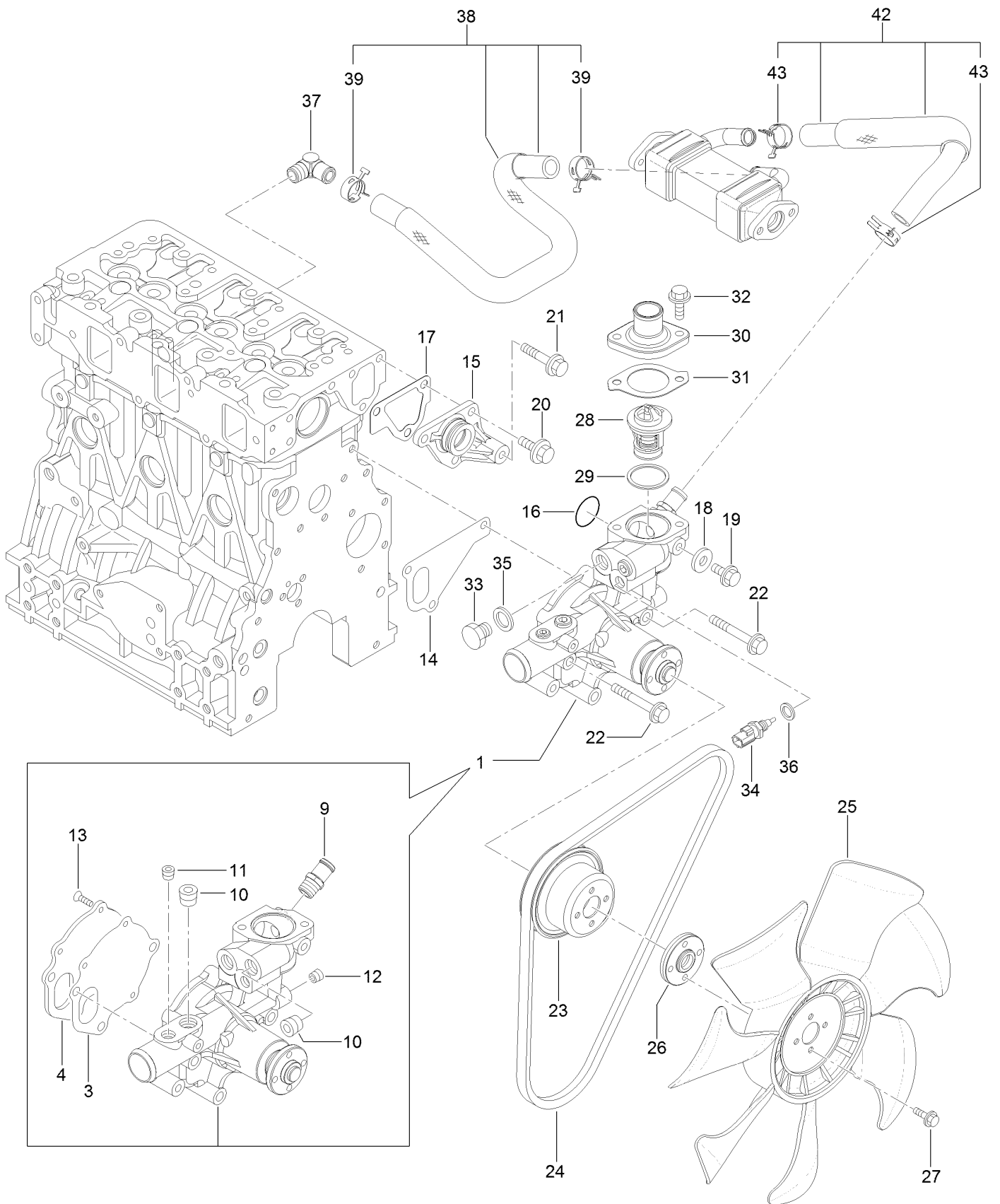


Lubrication and Oil System Assembly

Ref.	Part Number	Qty.	Description
1	127-4753	1	Oil Pump ASM
2	127-3004	1	Gasket
3	125-7232	4	Bolt
4	125-7171	1	Plug
5	125-6987	1	Dipstick
6	125-6954	1	Guide
7	125-7022	1	Gasket
8	127-3803	1	Pipe ASM
9	125-7217	2	Bolt
10	125-7074	1	Cooler ASM
11	125-7075	1	O-Ring
12	125-7041	1	Nut-Cooler, Oil
13	125-6989	1	Bracket ASM
15	125-7042	1	Stud

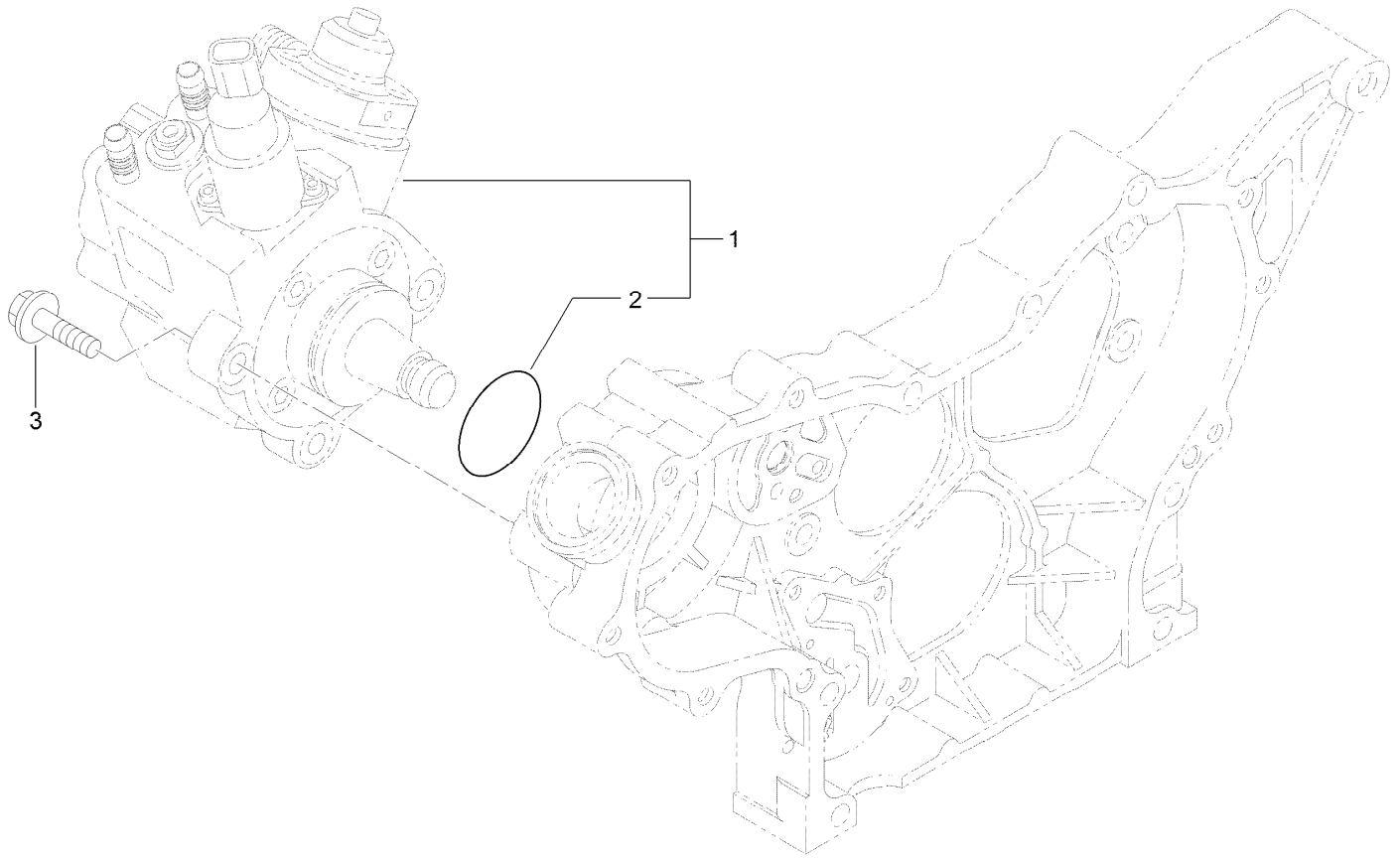
Ref.	Part Number	Qty.	Description
16	125-7024	1	Gasket
18	125-6990	1	Joint
19	125-7078	1	Pipe ASM
20	125-7162	1	Clip
22	125-7191	1	Clamp-Hose
23	127-3804	1	Pipe ASM
24	125-7162	1	Clip
26	127-3805	1	Tube
27	125-7191	1	Clamp-Hose
28	125-7001	1	Elbow
29	125-7595	3	Bolt
30	125-6918	1	Switch-Oil
31	125-7025	1	Filter

Cooling Water System Assembly



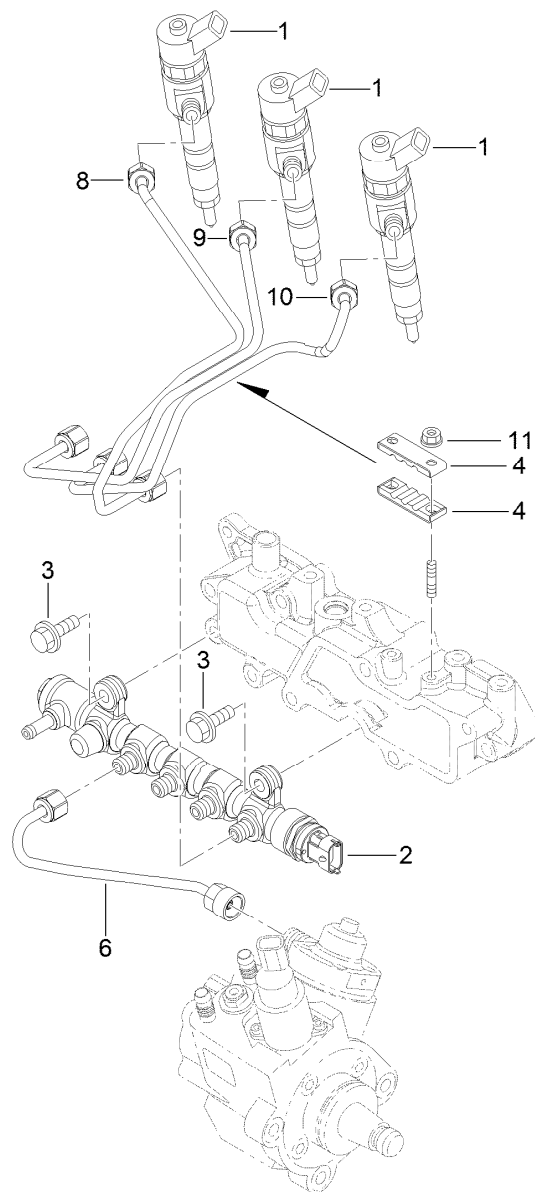
Cooling Water System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3071	1	Water Pump ASM	24	127-4771	1	V-Belt
3	125-6998	1	Gasket	25	127-4702	1	Fan
4	125-6999	1	Plate	26	127-3810	1	Spacer
9	127-3017	1	Joint	27	125-7209	4	Bolt
10	125-7123	2	Plug	28	125-7029	1	Thermostat
11	127-3175	1	Plug	29	125-7026	1	Gasket
12	125-7195	1	Plug	30	125-7034	1	Cover
13	125-7234	3	Screw	31	125-7110	1	Gasket
14	125-7047	1	Gasket	32	125-7594	2	Bolt
15	125-6986	1	Joint	33	125-6953	1	Plug
16	125-7048	1	O-Ring	34	125-7124	1	Sensor
17	125-6978	1	Gasket	35	125-6979	1	Gasket
18	125-7192	1	Gasket	36	125-7176	1	Washer-Seal
19	93-0362	1	Bolt	37	127-4705	1	Elbow
20	100-6928	3	Bolt	38	127-4757	1	E G R-C Pipe ASM
21	125-7219	1	Bolt	39	127-3020	2	Clamp-Hose
22	125-7222	3	Bolt	42	127-3811	1	CW Pipe ASM
23	127-4712	1	V-Pulley	43	127-3020	2	Clamp-Hose



Fuel System Assembly

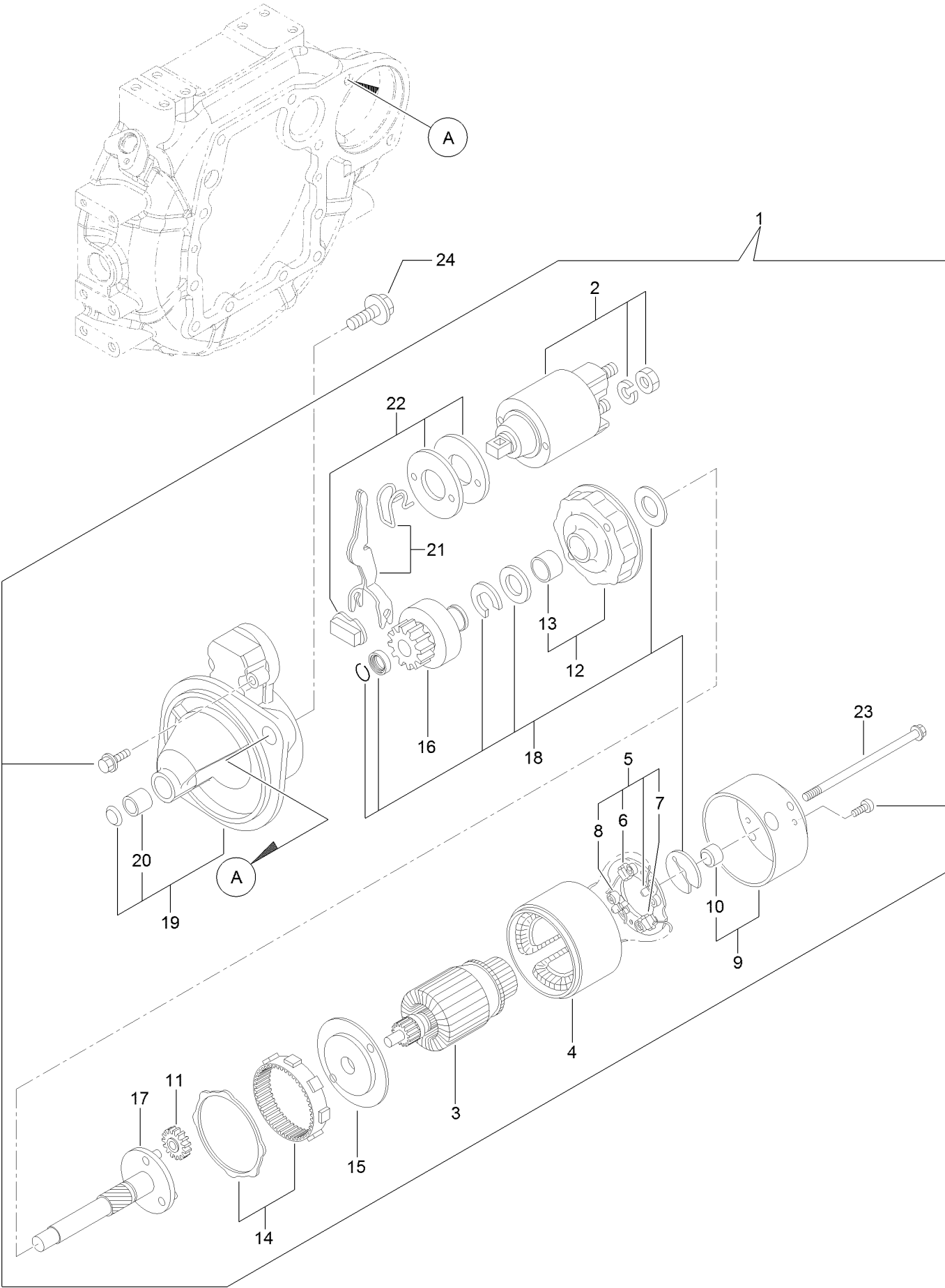
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3073	1	Fuel Pump ASM
2	127-3074	1	O Ring-Pump, Fuel
3	125-7216	3	Bolt



Fuel Injection Valve Assembly

Ref.	Part Number	Qty.	Description
1	127-4754	3	Injector ASM
2	127-3812	1	Rail ASM
3	125-7215	2	Bolt
4	127-3813	2	Retainer
6	127-3082	1	Rail In Pipe ASM
8	127-3814	1	Injection Pipe ASM
9	127-3083	1	Injection Pipe ASM
10	127-3084	1	Injection Pipe ASM
11	125-7231	2	Nut

Starting Motor Assembly

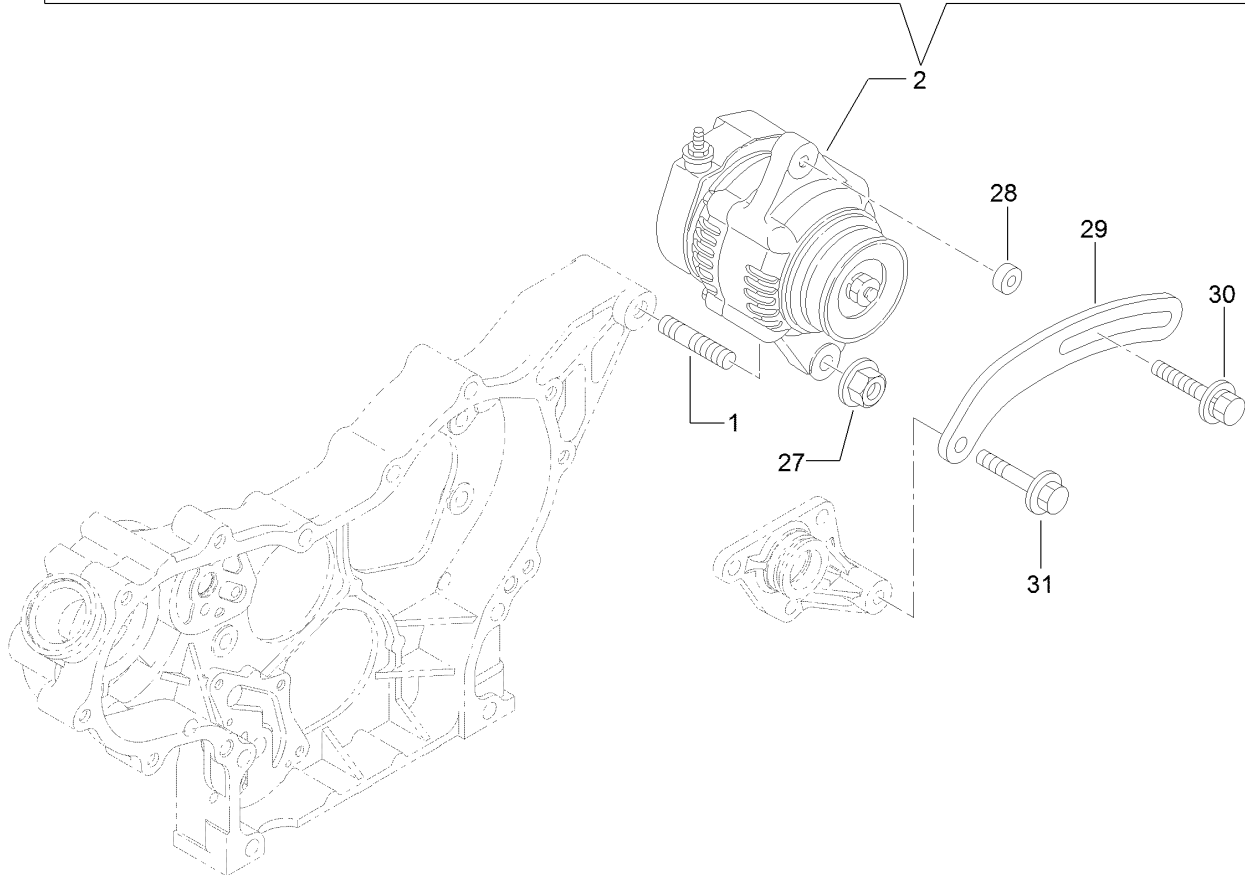
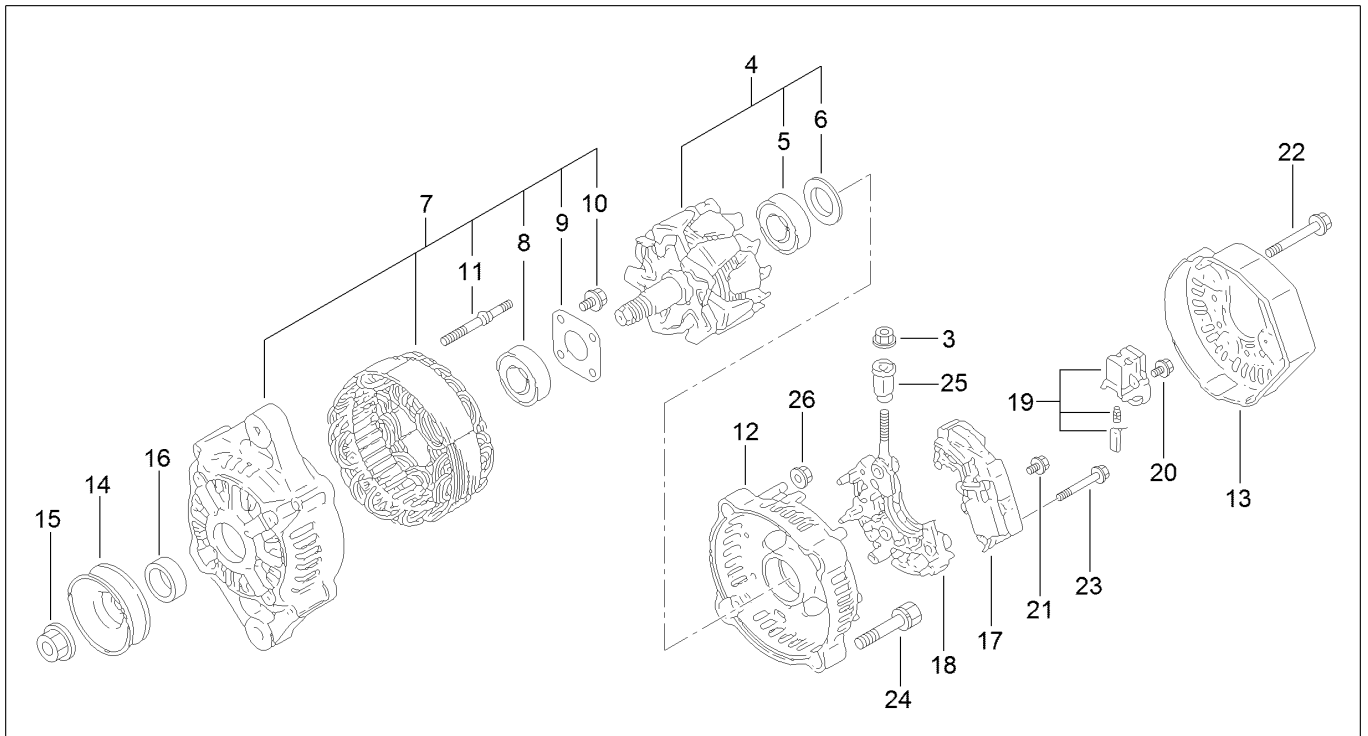


Starting Motor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3818	1	Starter ASM
2	127-3819	1	Switch ASM
3	127-3820	1	Armature ASM
4	127-3821	1	Yoke ASM
5	127-3822	1	Brush Holder ASM
6	127-3823	2	Brush
7	127-3824	1	Brush Set
8	127-3825	4	Spring
9	127-3826	1	Cover ASM
10	127-3827	1	Metal
11	127-3828	3	Gear
12	127-3829	1	Bracket

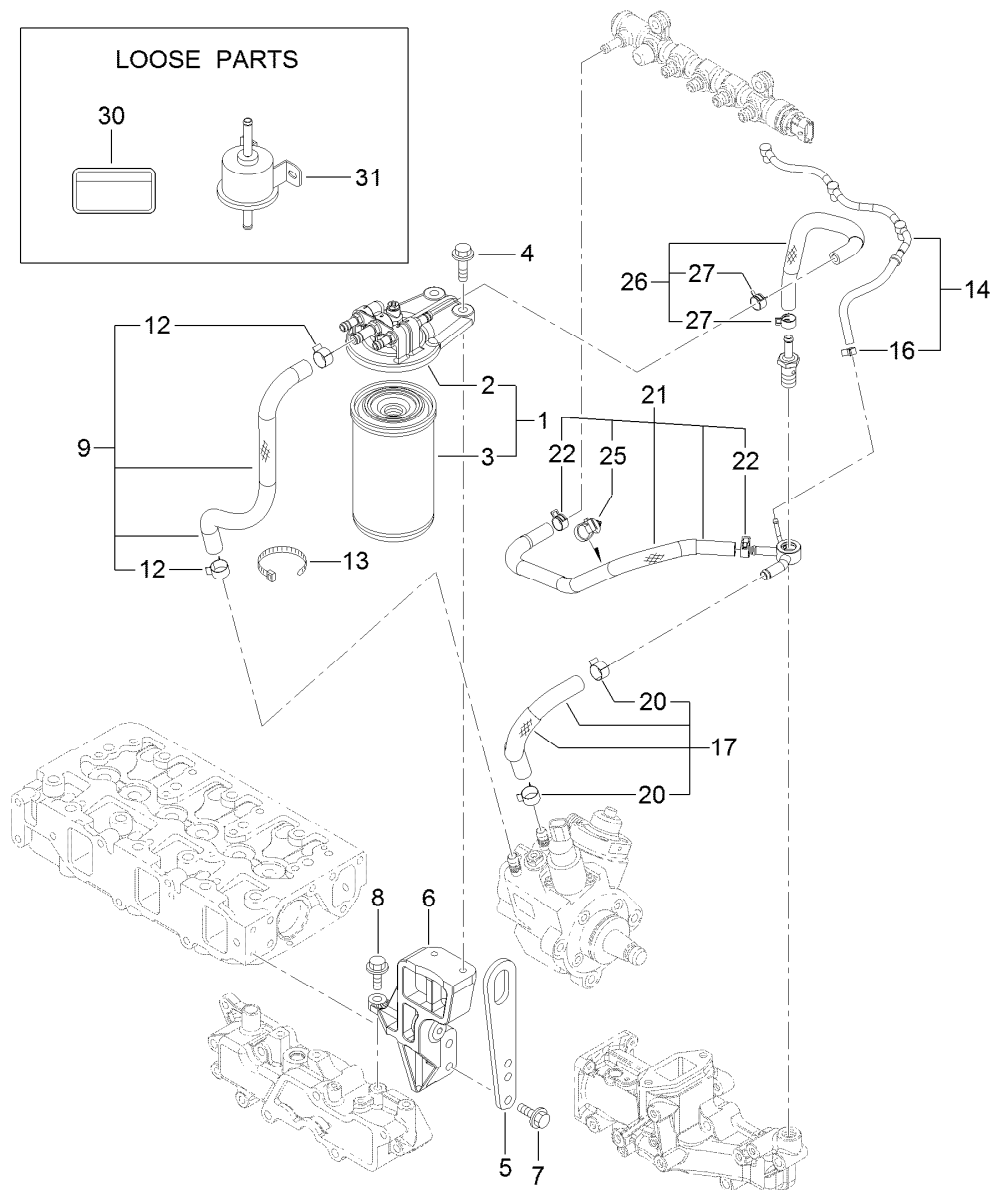
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
13	127-3830	1	Bracket
14	127-3831	1	Gear
15	127-3832	1	Bracket
16	127-3833	1	Pinion ASM
17	127-3834	1	Shaft
18	127-3835	1	Washer Set
19	127-3836	1	Case ASM
20	127-3837	1	Metal-Starter
21	127-3838	1	Lever Set
22	127-3839	1	Dust Cover ASM
23	127-3840	2	Bolt-Through
24	125-7225	2	Bolt

Generator Assembly



Generator Assembly (continued)

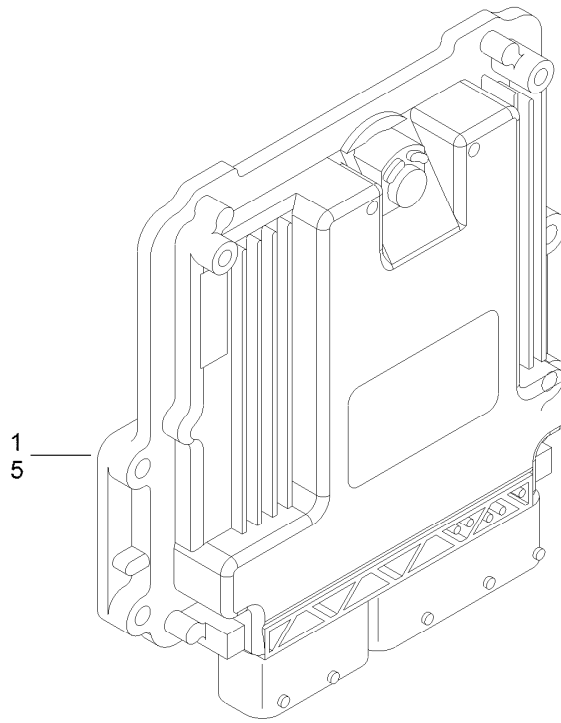
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3011	1	Stud	17	127-3847	1	Regulator ASM
2	127-3841	1	Generator	18	127-3848	1	Holder
3	127-3190	1	Nut	19	127-2993	1	Holder
4	127-3843	1	Rotor ASM	20	127-2965	6	Screw
5	127-2983	1	Bearing-Ball	21	127-2966	1	Screw
6	127-2962	1	Cover	22	127-2967	3	Bolt
7	127-3844	1	Frame ASM	23	127-2968	2	Screw
8	127-2958	1	Bearing-Ball	24	127-2969	2	Bolt
9	127-2959	1	Plate-Retainer	25	127-2970	1	Bushing-Insulation
10	127-2960	4	Screw	26	127-2971	2	Nut
11	127-2961	2	Stud	27	125-7230	1	Nut
12	127-3845	1	Frame	28	125-6947	1	Spacer
13	127-3846	1	Cover	29	127-2977	1	Adjuster
14	127-2954	1	Pulley	30	125-7134	1	Bolt
15	127-2955	1	Nut	31	125-7219	1	Bolt
16	127-2957	1	Collar				



Fuel Line Assembly

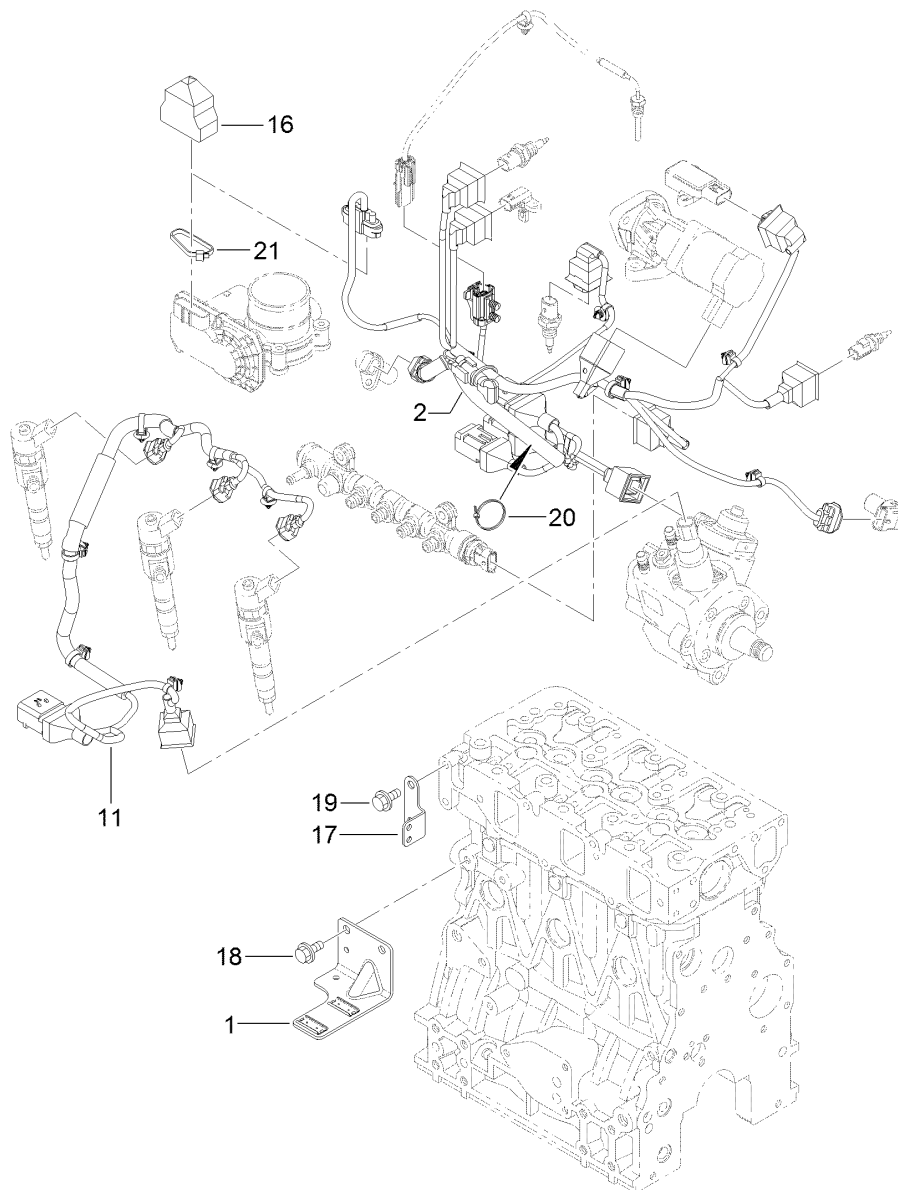
Ref.	Part Number	Qty.	Description
1	127-3075	1	Filter ASM
2	127-3076	1	Bracket ASM
3	125-8752	1	Filter-Fuel
4	125-7216	2	Bolt
5	125-7111	1	Lifter
6	127-3815	1	Filter Bracket ASM
7	125-7215	2	Bolt
8	125-7215	1	Bolt
9	127-3077	1	Fuel Pipe ASM
12	125-7191	2	Clamp-Hose
13	127-2981	1	Band

Ref.	Part Number	Qty.	Description
14	127-3816	1	Fuel/Oil Return Pipe ASM
16	127-3172	1	Clamp-Hose
17	127-3078	1	Fuel Pipe ASM
20	125-7191	2	Clamp-Hose
21	127-3817	1	Fuel Pipe ASM
22	127-2950	2	Clip
25	127-3087	1	Band-Clip
26	127-3079	1	Fuel Pipe ASM
27	127-2950	2	Clip
30	125-6900	1	Label-Caution, Fuel Oil
31	127-3008	1	Pump-Feed, Fuel



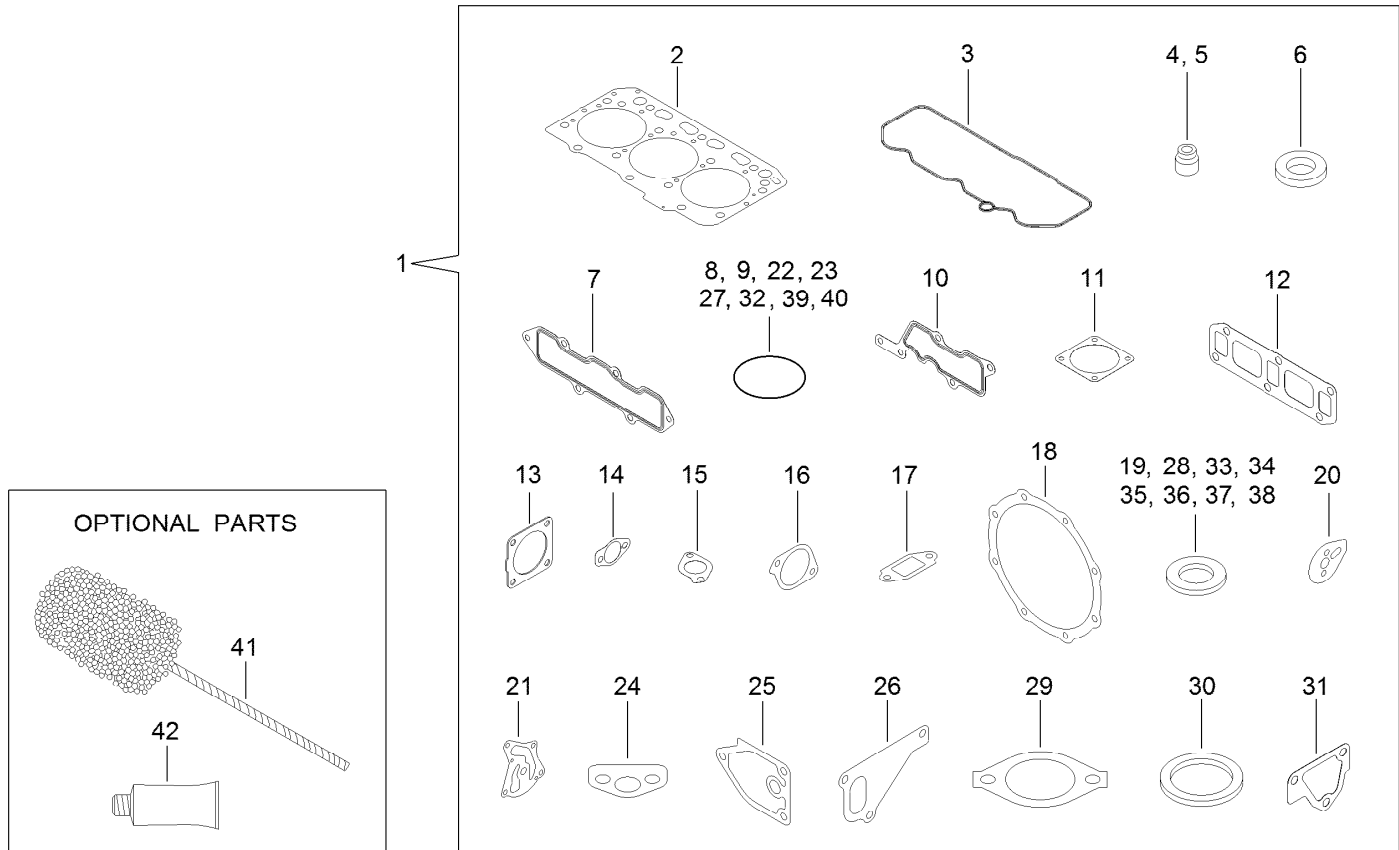
Electronic Control Unit Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-4763	1	E C U ASM
5	127-3085	1	E C U ASM



Electric Parts Assembly

Ref.	Part Number	Qty.	Description
1	127-3086	1	Bracket-Connector
2	127-4755	1	Harness
11	127-3851	1	Harness
16	127-3089	1	Boot-Type, Cap
17	127-3090	1	Bracket-Harness
18	93-0362	2	Bolt
19	93-0362	2	Bolt
20	127-3187	1	Band
21	127-3188	1	Band



Gasket Set

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	127-4776	1	Gasket Kit	22	125-6909	2	O-Ring
2	127-4716	1	Head Gasket ASM	23	127-2973	1	O-Ring
3	127-3856	1	Gasket-Head, Cylinder	24	125-7022	1	Gasket
4	127-2986	3	Seal-Stem, Valve	25	125-7024	1	Gasket
5	127-3027	3	Seal-Stem, Valve	26	125-7047	1	Gasket
6	127-3021	3	Gasket-Injector	27	125-7048	1	O-Ring
7	127-3857	1	Gasket-Manifold, Intake	28	125-6979	1	Gasket
8	127-3032	2	O-Ring	29	125-7110	1	Gasket
9	127-3033	1	O-Ring	30	125-7026	1	Gasket
10	127-3034	1	Gasket-Collector	31	125-6978	1	Gasket
11	127-3037	2	Gasket-Throttle	32	127-3074	1	O Ring-Pump, Fuel
12	127-3775	1	Gasket-Manifold, Exhaust	33	125-7174	1	Washer-Seal
13	127-2987	1	Gasket	34	125-7176	1	Washer-Seal
14	127-3043	2	Gasket-Cooler, E G R	35	127-3166	2	Washer-Seal
15	127-3016	1	Gasket	36	125-7177	1	Washer-Seal
16	127-3050	1	Gasket-Intake Valve, E G R	37	125-7192	1	Gasket
17	127-3051	1	Gasket-Out Valve, E G R	38	127-3174	2	Gasket
18	127-3859	2	Gasket-D P F	39	93-0418	3	O-Ring
19	127-3056	4	Gasket-Sensor	40	125-7197	2	O-Ring
20	127-3069	1	Gasket-Idle, Shaft B	41	127-3000	1	Hone
21	127-3004	1	Gasket	42	125-7248	1	Gasket-Liquid

Attachments and Accessories

For 30695 Groundsmaster 7210 Series Traction Unit

Product Name	Model/Part
Auxiliary Hydraulic Power Kit	30380
Auxiliary Power Unit.....	30382
Debris Blower	30393
Tooth Rake	08751
Finish Grader	08754
Drag Mat Carrier System	08756
Steel Drag Mat.....	08757
Coco Drag Mat.....	08758
42-pound Weight, For Kit 114-4090	114-4096
Premium Transmission/Hydraulic Tractor Fluid (55 Gallon Drum).....	108-1183
Premium Transmission/Hydraulic Tractor Fluid (5 Gallon Pail)	108-1184
Universal Sunshade	30349
Premium Engine Oil 15w40 (5 Gallon Pail)	121-6395
Premium Engine Oil 15w40 (55 Gallon Drum)	121-6394
Green Diesel Cap	107-2172
Yellow Hydraulic Cap	107-1576
5in Air Cleaner Safety Element.....	114-4057
Overflow Tank Kit.....	117-5570
Brake Service Kit	120-0015
Jack-Stand Kit	30483
Fender Kit	117-9170
Polar Trac Cab.....	30474
V-Plow Mounting Kit.....	30378
Polar Trac Kit	30675
48in V-Plow.....	30750
MVP Filter Kit.....	30261
Gasket-Cover, Housing	30810
Hitch Kit, Groundsmaster 7210 Series Traction Unit with Yanmar Engine	130-8718
Wheel and Tire ASM (Semi Pneumatic).....	110-6406
Weight Mount Bracket Kit	114-4090
Weight Bracket Kit	125-2670
Tire-Lug (24 X 12 - 12).....	103-6771
Slow Moving Vehicle Kit.....	114-4050
North American Road Light Kit	30374
Recycler Kit, 60in Side Discharge Deck.....	30348
CE Kit, Grass Collection System.....	117-9249
60in Side Discharge Mower	30456
Baffle, Blower Housing	30658
Blade-Belt Kit.....	105-7270
62in Rear Discharge Completion Kit	30463
62in Guardian Recycler Completion Kit	30306
62in Rotary Mower.....	30457
62in CE Mower Cover Kit.....	30683
Blade-Belt Kit, 72in Guardian Only	105-7271
72in Rear Discharge Completion Kit.....	30466
72in Guardian Recycler Completion Kit	30304

Attachments and Accessories (continued)

72in Guardian Fine Recycler Completion Kit	30346
72in Base Deck.....	30353
72in Guardian and Rear Discharge CE Mower Cover Kit	30685
Leaf Mulching Kit	108-5273
Recycler Kit, 72in Side Discharge Deck.....	30347
Striping Kit	105-7273
72in Side Discharge Deck.....	30481
72in Side Discharge Mower (CE).....	30354
CE Kit, 72in Side Deck With French Guards	30679
100in Rear Discharge Deck	31101
Adapter Kit for 100in Rear Discharge Deck.....	31104
Leaf Mulching Kit for 100in Rear Discharge Deck	31105
100in CE Mower Cover Kit.....	30687



Count on it.