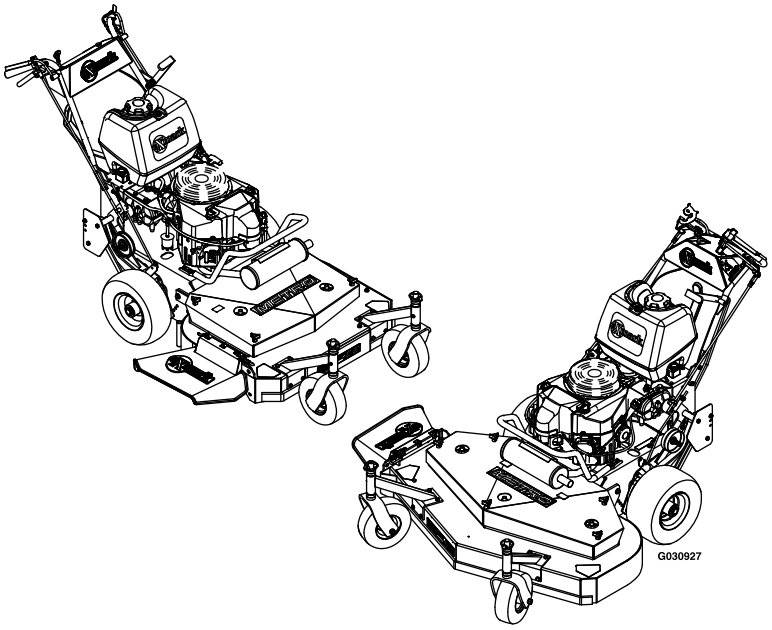
Parts Manual

METRO®

Model No. MGS481GKA322P0—Serial No. 316000000 and Up

Picture below may not reflect actual product.



Part No. 4502-563 Rev. A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

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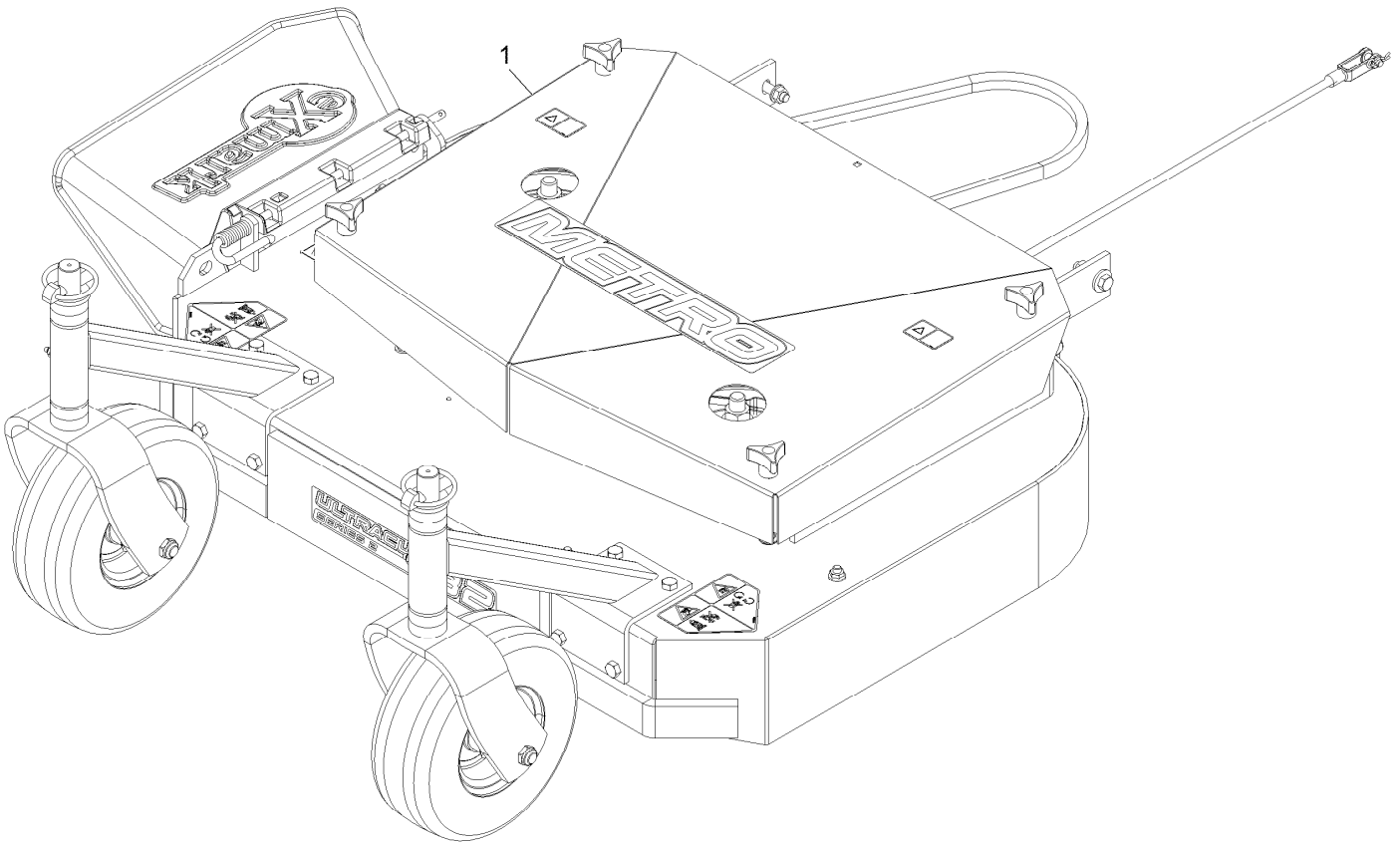


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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Complete Deck Assembly

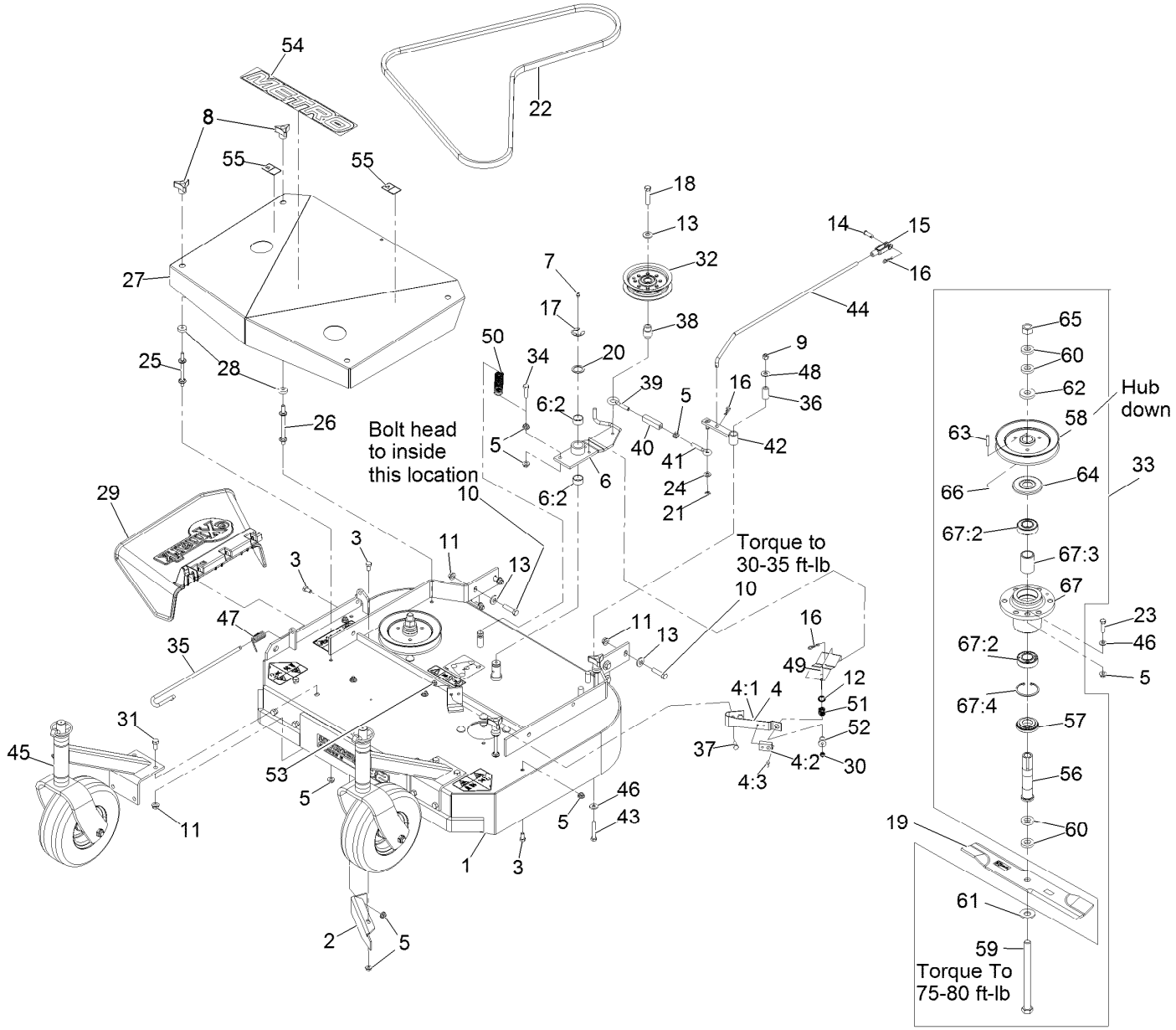


Complete Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
1		1	Deck ASM-32 ●

● Not serviced separately

Deck Assembly



Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
1	103-2313	1	Deck W/Decals And Dogleg
2	116-1730-01	1	Baffle-Dogleg
3	322-2	7	Screw-HH 5/16-18 X 5/8
4	1-324372	1	Pad And Spring ASM
4:1	1-323709	1	Pad-Brake
4:2	1-323710	1	Spring,Brakeserv By #324372
4:3	103-0138	2	Rivet 3/16 X 1/2
5	32128-20	22	Nut-Whizlock 5/16-18
6	103-3600	1	Idler Arm ASM
6:2	1-323729	2	Sleeve-Bearing
7	302-19	1	Zerk-1/4-28 Str
8	1-323385	4	Knob-3 Prong
9	3296-29	1	Nut-Nyloc 5/16-18
10	323-8	8	Screw-HH 3/8-16 X 1 1/2
11	3290-357	8	Nut-Whizlock 3/8-16
12	1-323748	1	Ring-Push On
13	98-5975	9	Washer-Spring Disc 3/8
14	1-808280	1	Pin-Clevis 5/16 X 1 49/64
15	1-303105	1	Yoke-Adjustable
16	1-806003	3	Hairpin-Cotter
17	32151-103	1	E-Ring
18	702809	1	Screw-HH
19	103-1577	2	Blade, 16.25 Solid
19	103-6581	2	Blade, 16.25 Mulching ▲
19	103-6583	2	Blade, 16.25 Notched
19	103-6738	2	Blade,Low Lift 16.25
19	116-5178	2	Blade-Extreme 2, 16.25"
20	1-303352	1	Washer-Spindle
21	32120-35	1	E-Ring
22	1-323734	1	Drive Belt, (To Blades)
23	322-6	8	Screw-HH 5/16-18 X 1 1/4
24	3256-23	1	Washer-5/16 Sae
25	1-303537	2	Stud-Shield, Belt (Short)
26	1-303536	2	Stud-Shield, Belt (Long)
27	116-2705	1	ASM,Shield W/Decals 32 Metro
28	1-323417	4	Washer-Belt Shield
29	109-5151	1	Deflector-Discharge
30	3296-56	1	Nut-Nyloc 1/4-20 Thin
31	323-4	8	Screw-HH 3/8-16 X 3/4
32	116-3626	1	Pulley-Idler
33	103-8387	2	Asm, Cutter Housing Complete
34	116-3515	1	Screw,HH Special 5/16-18 X 1.25
35	109-8854	1	Pin-Chute
36	1-403179	1	Tube-Pivot
37	321-4	2	Screw-HH 1/4-20 X 3/4
38	1-303434	1	Bushing-Engagement
39	1-303348	1	Eyebolt-Thread, LH
40	1-303236	1	Body-Turnbuckle
41	1-303238	1	Eyebolt-Thread, RH
42	1-322235	1	Arm-Assist
43	322-10	1	Screw-HH 5/16-18 X 2
44	1-323303	1	Arm-Assist, Linkage
45	103-1238	2	Caster/Mount, Complete
46	1-303334	9	Washer-Spring Disc 5/16
47	116-0962	1	Spring, Torsion
48	3256-3	1	Washer-5/16 Std
49	1-323718	1	Rod-Brake
50	1-323071	1	Spring-Extension
51	1-323747	1	Spring-Compression
52	1-323746	1	Spacer-Flanged
53	3296-42	2	Nut-Nyloc 1/4-20
54	126-6890	1	Decal-Metro
55	106-5517	2	Decal-Warning, Hot Surface
56	1-323529	2	Tube-Spindle, Short ◆
57	103-2535	2	Spacer-Guard Bottom
58	1-403183	2	Sheave ◆
59	1-800861	2	Screw-Cap, HH
60	1-323539	8	Spacer-Blade Drive
61	1-513208	2	Washer-Spring Disc 5/8
62	1-323339	2	Washer
63	1-807267	2	Key-Machine 1/4 X 3/16 X 1 1/4
64	103-1330	2	Guard-Bearing Top ◆
65	3219-6	2	Nut-Hex 5/8-18
66	3246-18	2	Setscrew-5/16-18 X 3/8 ■
67	103-8280	2	Asm, Cutter Housing W/Bearings ◆
67		2	Cutter Housing ASM ●
67:2	103-2477	2	Bearing-Jackshaft
67:3	103-2534	1	Spacer-Bearing
67:4	32120-8	1	Ring-Retaining

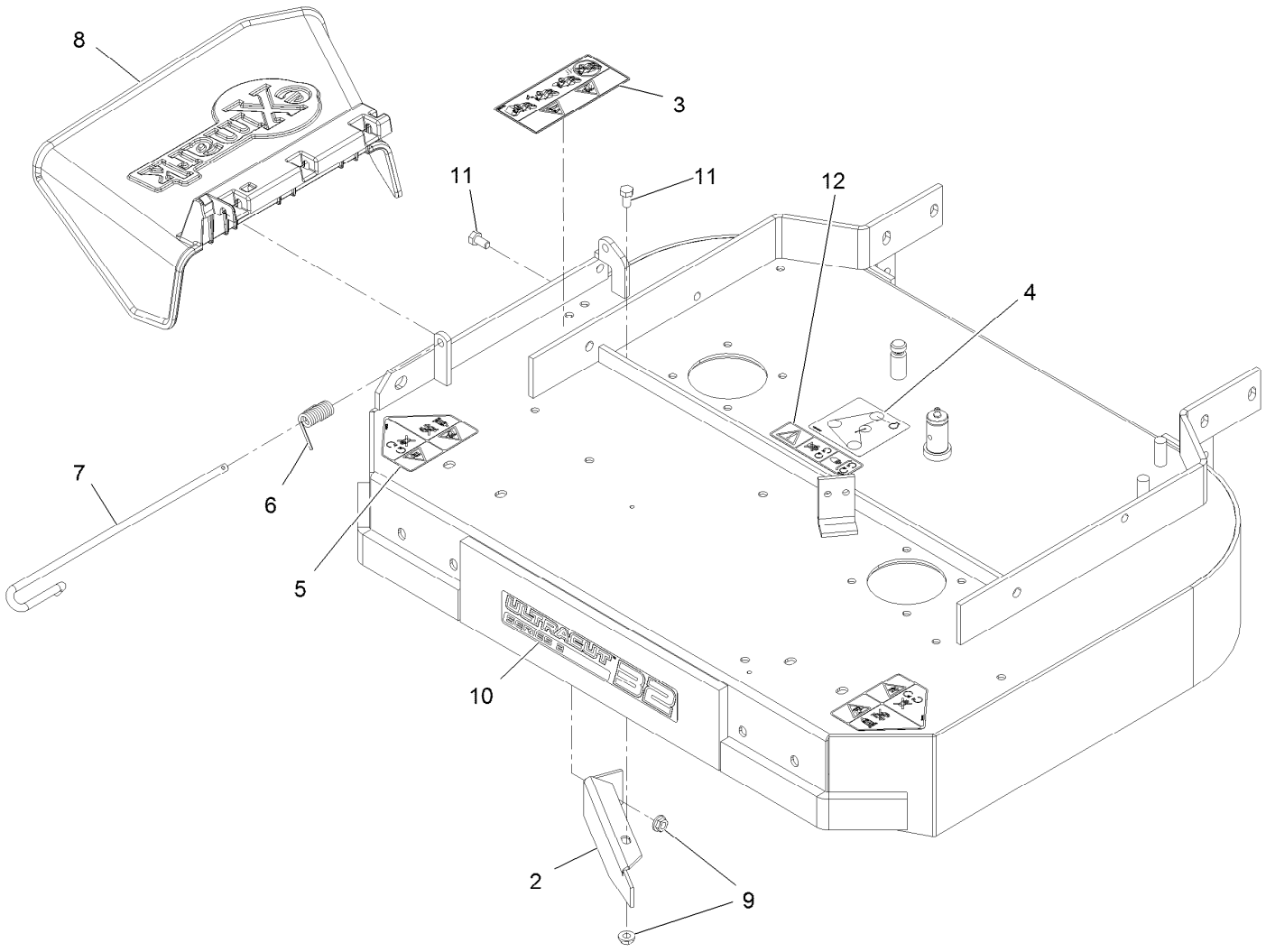
● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

▲ Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.

◆ Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize). See operator s manual for locations.

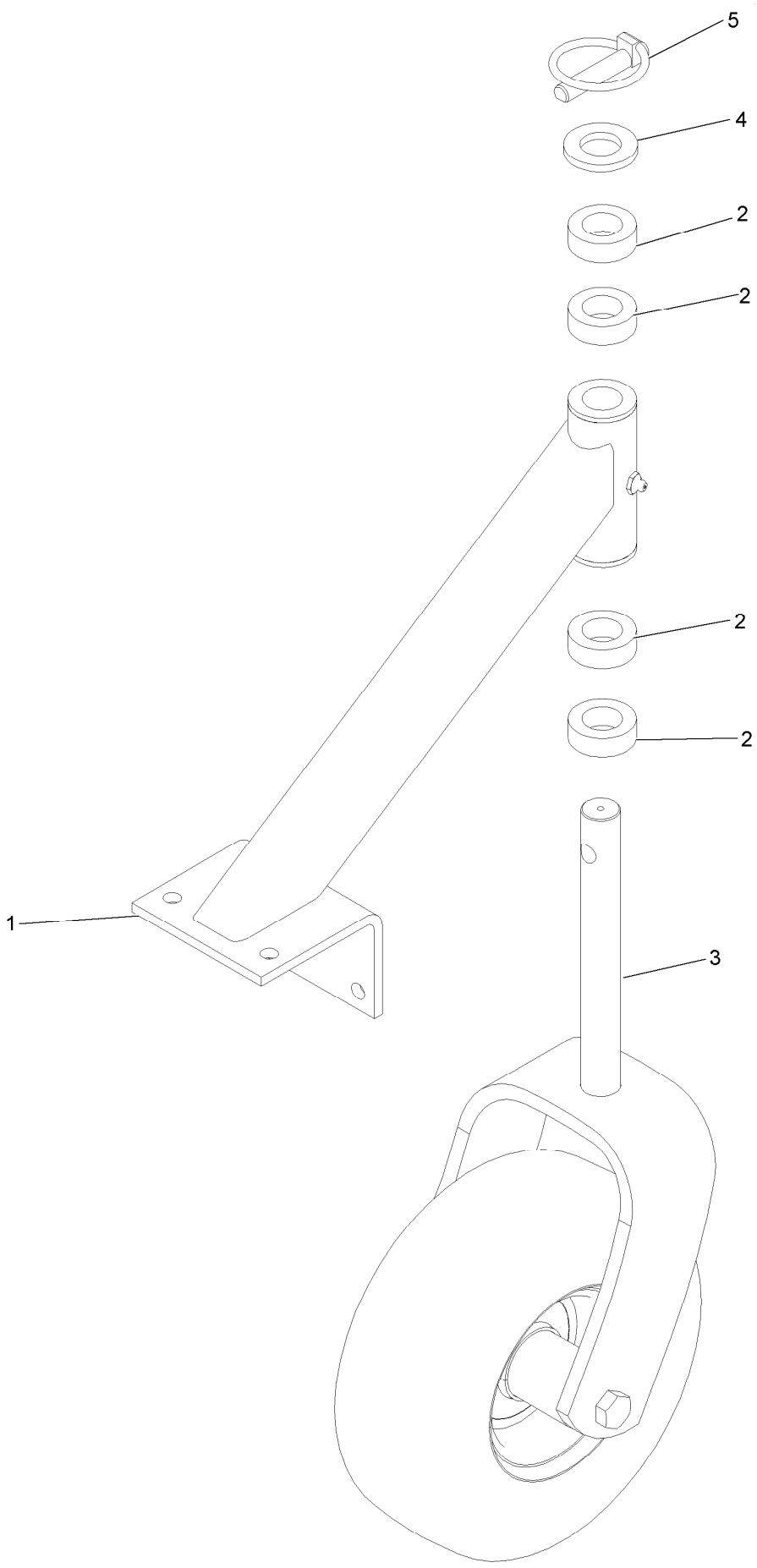
Deck W/Decals Assembly No. 103-2313



Deck W/Decals Assembly No. 103-2313 (continued)

Ref.	Part Number	Qty.	Description
2	116-1730-01	1	Baffle-Dogleg
3	114-3489	1	Decal-Warning, Bagger
4	116-7877	1	Decal-Belt Routing 32-36
5	112-8760	2	Decal-Danger
6	116-0962	1	Spring, Torsion
7	109-8854	1	Pin-Chute
8	109-5151	1	Deflector-Discharge
9	32128-20	2	Nut-Whizlock 5/16-18
10	126-6741	1	Decal-Ultracut 32 Series 2
11	322-2	2	Screw-HH 5/16-18 X 5/8
12	112-9028	1	Decal-Missing, Cover

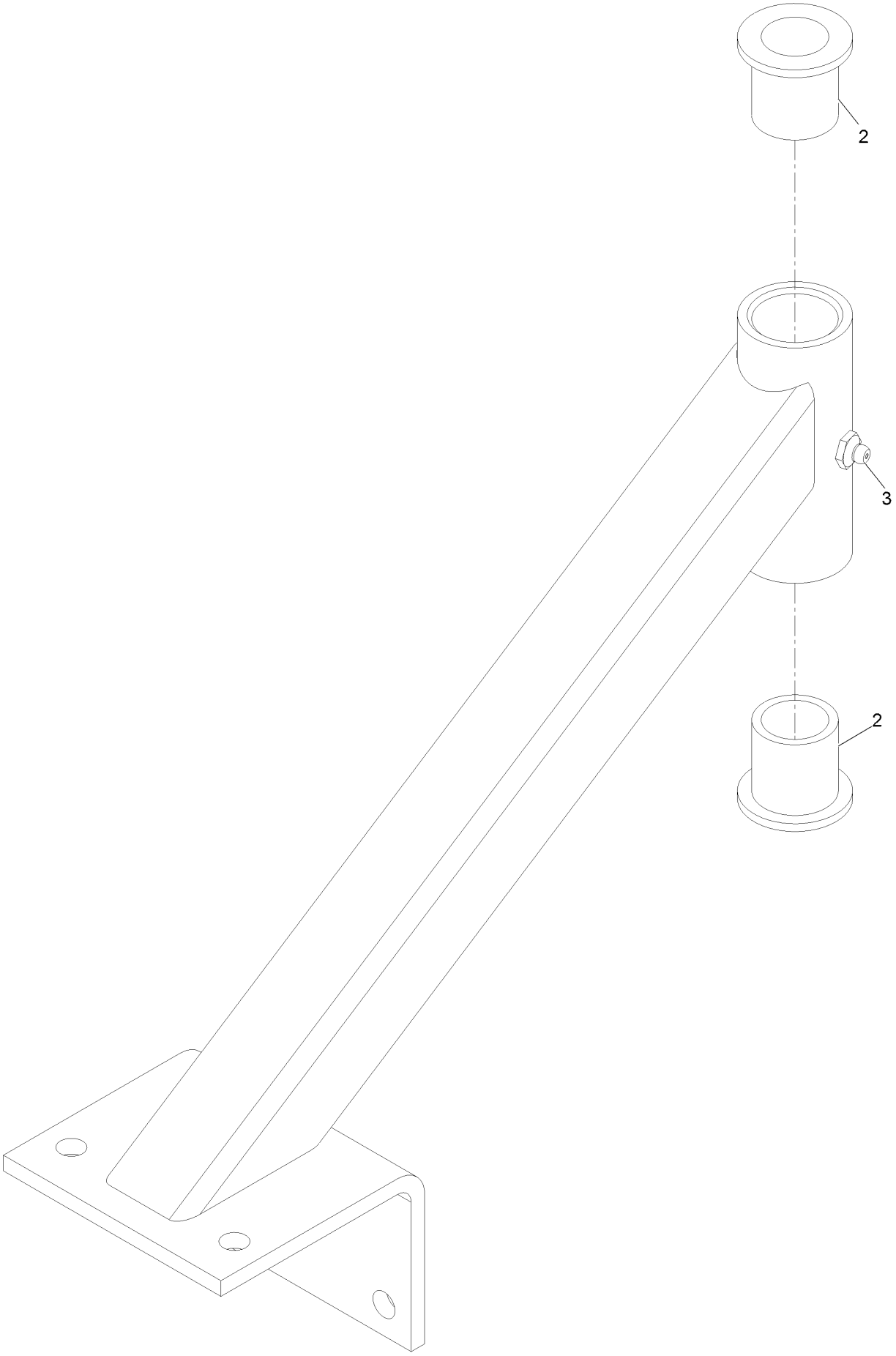
Caster Mount Complete Assembly 103-1238



Caster Mount Complete Assembly 103-1238 (continued)

Ref.	Part Number	Qty.	Description
1	1-302203	1	Support ASM
2	1-303314	4	Spacer-Caster
3	103-1236	1	Caster Wheel Assembly
4	1-513338	1	Washer-Flat
5	1-809020	1	Pin

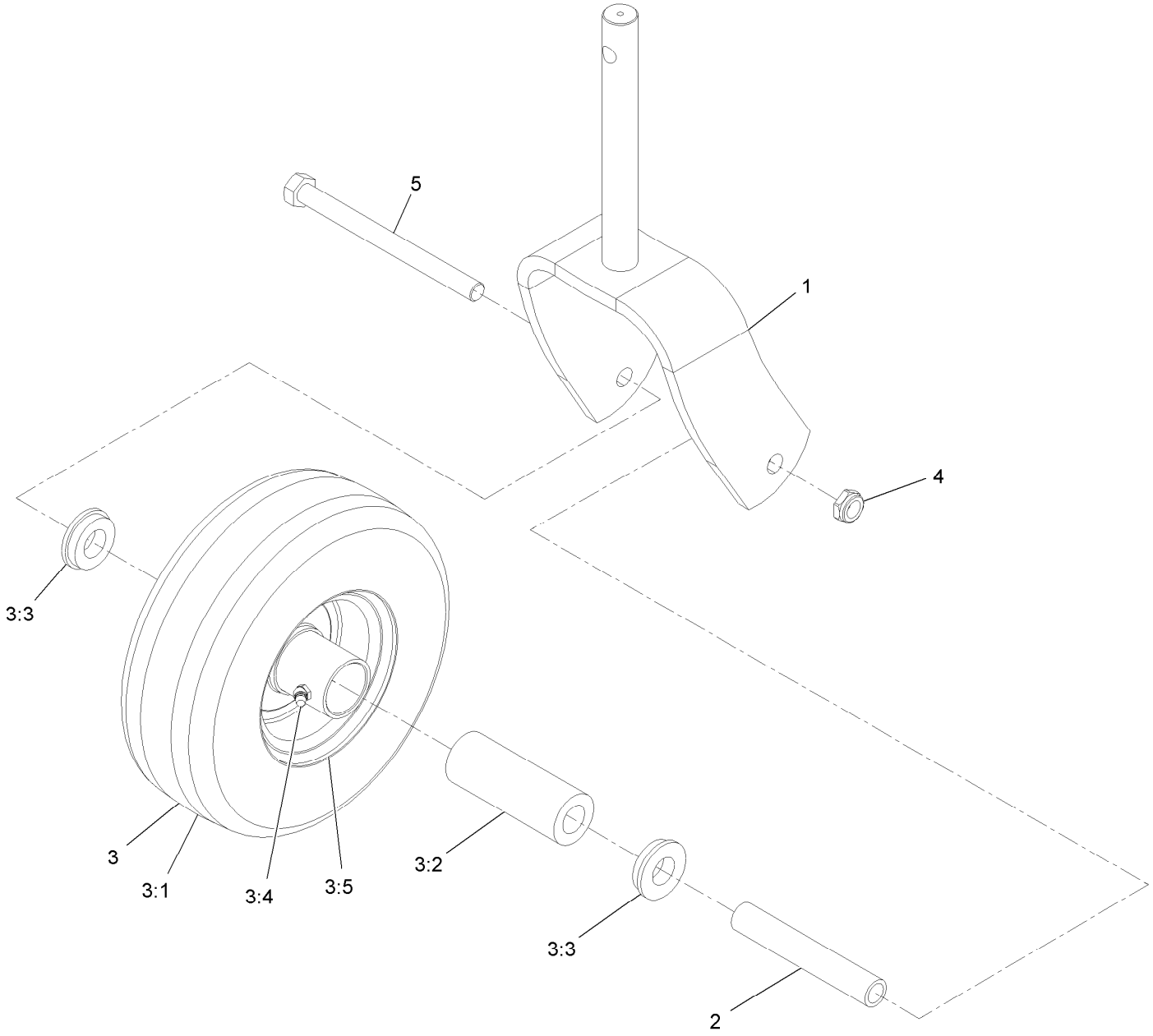
Caster Wheel Support W/Bearings 1-302203



Caster Wheel Support W/Bearings 1-302203 (continued)

Ref.	*Part Number*	*Qty.*	*Description*
2	1-303514	2	Bearing-Flanged
3	302-52	1	Fitting-Grease

Caster Wheel Assembly No. 103-1236

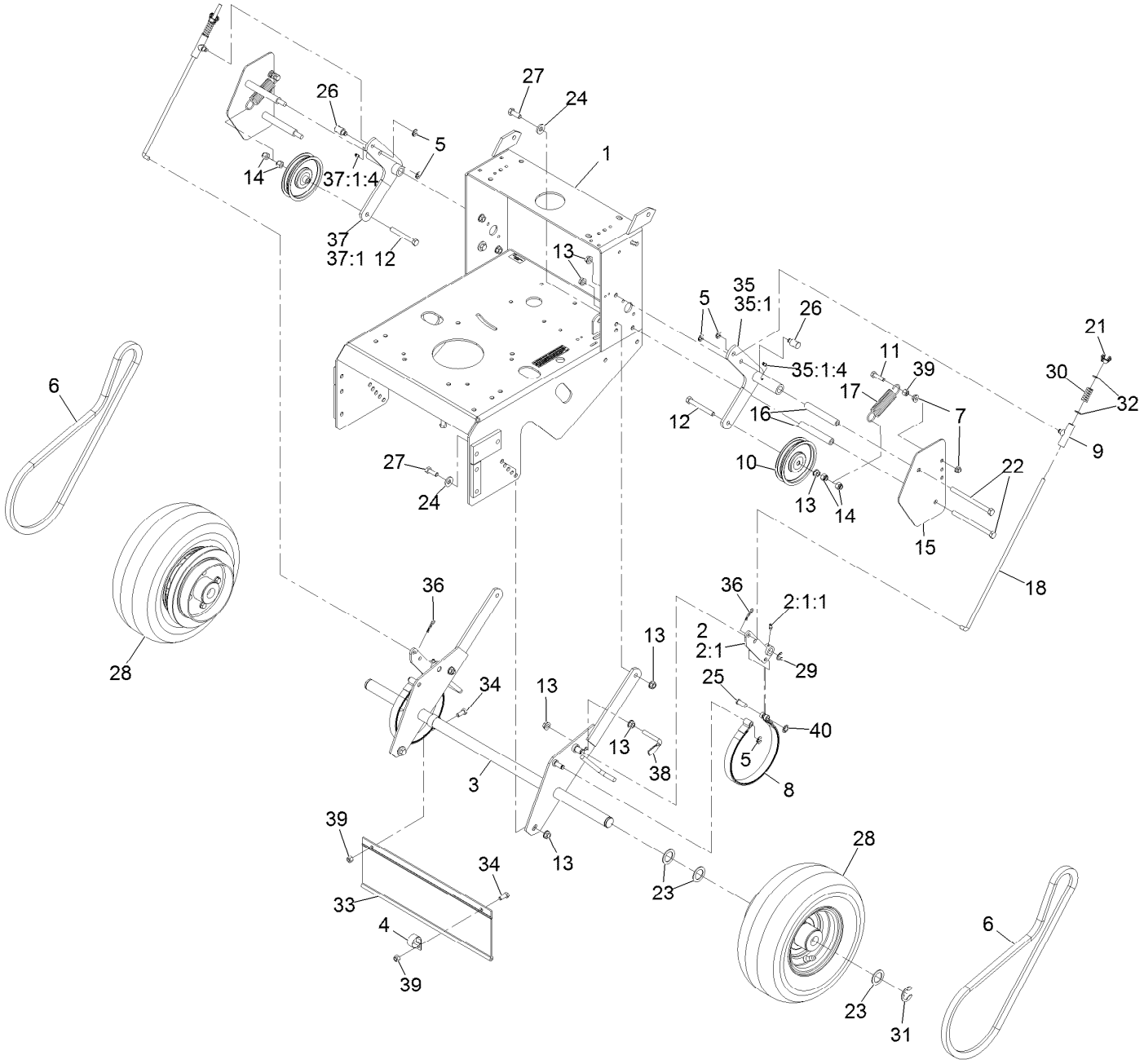


Caster Wheel Assembly No. 103-1236 (continued)

Ref.	Part Number	Qty.	Description
1	116-7942-01	1	Fork-Caster
2	1-513547	1	Spacer
3		1	Wheel And Tire ASM ●
3:1		1	Tire ●
3:2	1-513809	1	Bearing
3:3	1-513810	2	Bushing
3:4	302-61	1	Fitting-Grease
3:5		1	Wheel ●
4	3296-45	1	Nut-Lock, NI
5	325-20	1	Screw-HH

● Not serviced separately

Engine Deck W/Transmission



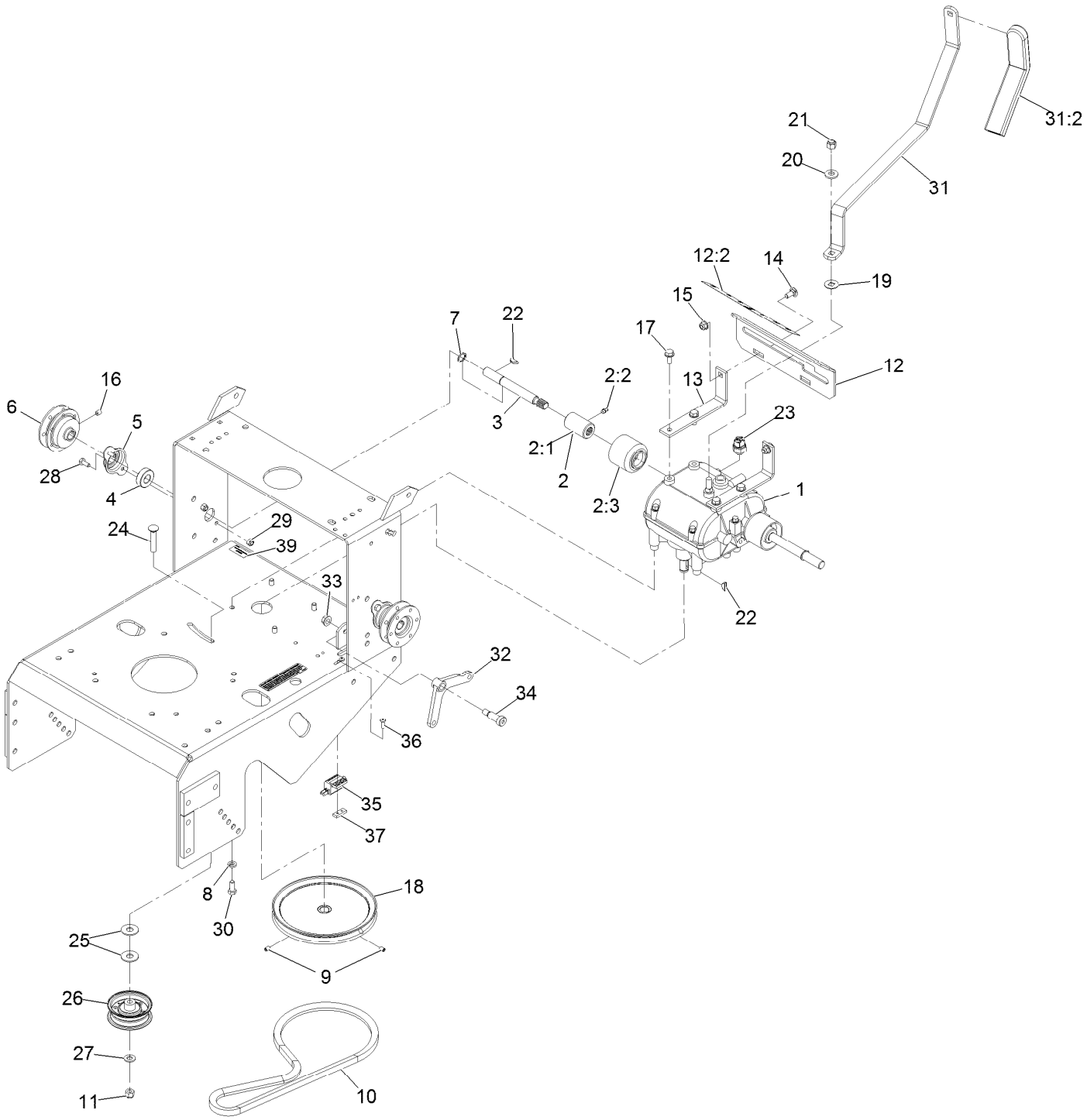
Engine Deck W/Transmission (continued)

Ref.	Part Number	Qty.	Description
1	116-6131	1	ASM, Metro Engine Deck W/Decals
2	103-1611-03	2	Arm-Brake
2:1		1	Wld,Brake Arm ■
2:1:1	1-324154	1	Asm,Bushing/Zerk
3	1-322141-03	1	Axle
4	2412-104	2	Clamp-R
5	32151-47	6	Ring-Retaining
6	1-323344	2	Belt-Wheel, Drive
7	32128-20	4	Nut-Whizlock 5/16-18
8	1-323262	2	Band-Brake
9	110-5866	2	Swivel-Brake
10	1-323352	2	Idler-Wheel, Drive
11	116-3515	2	Screw,HH Special 5/16-18 X 1.25
12	99-8664	2	Bolt-HH 3/8-16 X 3 Tap
13	3290-357	14	Nut-Whizlock 3/8-16
14	3296-39	4	Nut-Nyloc 3/8-16
15	1-323287-01	2	Shield-Wheel, Drive
16	1-323283	4	Spacer-Shield
17	1-603402	2	Spring-Extension
18	1-323548	2	Linkage-Brake
21	1-513959	2	Wingnut-Nyloc 5/16
22	323-39	4	Screw-HH 3/8-16 X 5
23	1-523157	6	Washer ●
23	1-543436	8	Washer-Spacer ●
24	98-5975	4	Washer-Spring Disc 3/8
25	1-323307	2	Pin-Clevis 1/2 X 1
26	103-1864	2	Swivel-Lever, Drive
27	323-6	4	Screw-HH 3/8-16 X 1
28	126-4481	2	Drive Wheel ASM
29	32120-47	2	Ring-Retaining
30	1-323245	2	Spring-Compression
31	1-808519	2	Ring-Snap
32	3256-23	4	Washer-5/16 Sae
33	98-3259	1	Shield-Trailing
34	322-3	2	Screw-HH 5/16-18 X 3/4
35	116-7542-03	1	Arm-Idler, LH
35:1		1	Idler Arm LH Assy ■
35:1:4	302-19	1	Fitting-Grease
36	1-806003	2	Hairpin-Cotter
37	116-7543-03	1	Arm-Idler, RH
37:1		1	Idler Arm RH Assy ■
37:1:4	302-19	1	Fitting-Grease
38	1-603430	2	Scraper
39	3296-29	4	Nut-Nyloc 5/16-18
40	1-803051	2	Nut-Push 3/8

● QTY As Required

■ Not serviced separately

Engine Deck W/Transmission (cont.)

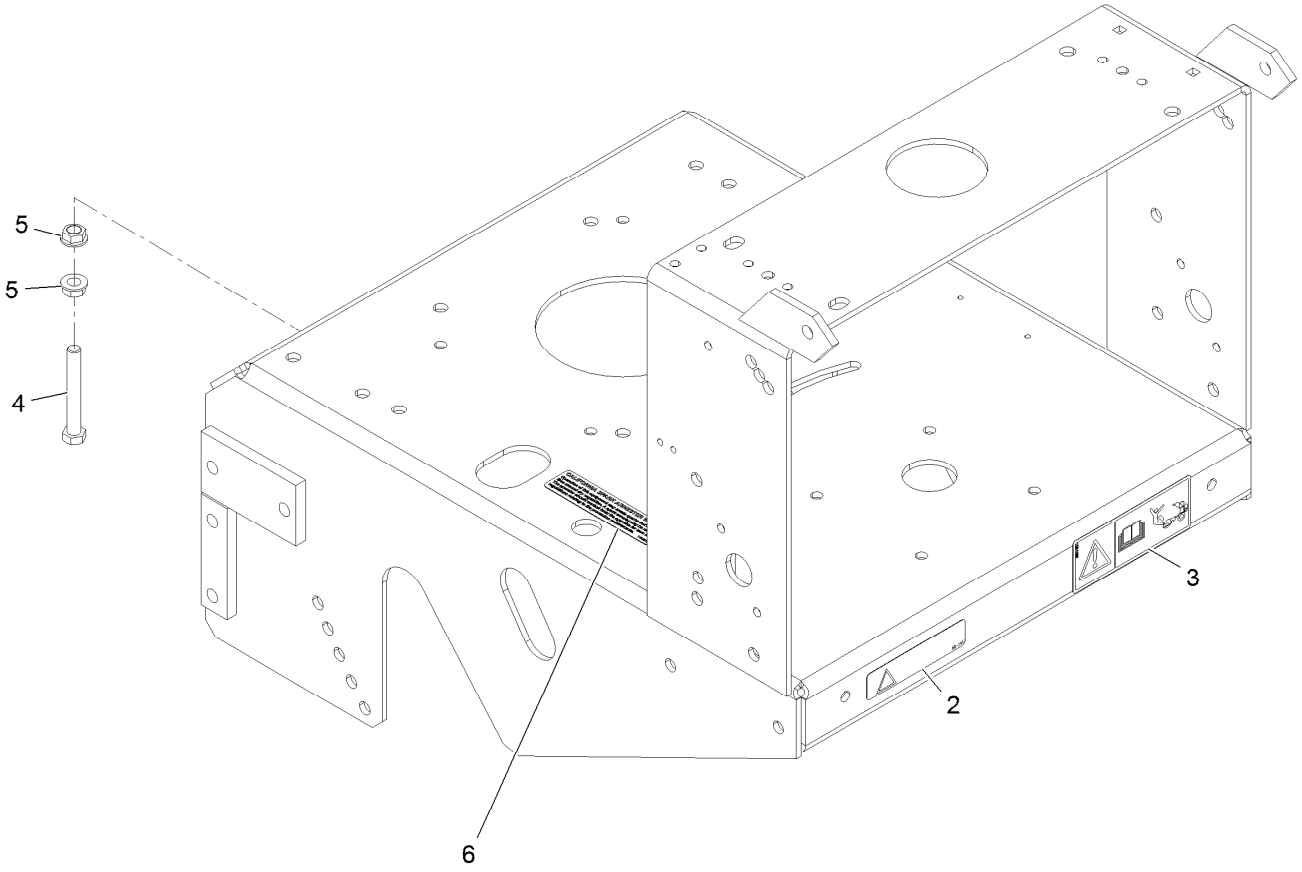


Engine Deck W/Transmission (cont.) (continued)

Ref.	Part Number	Qty.	Description
1	1-323500	1	Transmission
2	1-324340	2	Coupling, W/Guard And Zerk
2:1	1-323680	1	Coupler
2:2	302-19	1	Zerk-1/4-28 Str
2:3	51-4220	1	Guard-Coupler
3	1-323502	2	Shaft-Transmission
4	1-323252	2	Bearing-Shaft ●
5	1-323254	2	Flange-Output
6	103-6512	2	Sheave-Transmission ●
7	32151-62	2	Ring-Retaining
8	1-805005	4	Washer-Lock 5/16 Heavy
9	3245-41	2	Setscrew-1/4-20 X 3/8 ■
10	1-323280	1	Belt, Transmission Drive
11	3296-39	1	Nut-Nyloc 3/8-16
12	103-3498	1	Asm, Shifter Plate (1-323387-03) W/ Decals
12:2	98-3264	1	Decal-Speed, Ground
13	1-323389-03	2	Bracket-Plate, Shift
14	3230-1	2	Bolt-Carriage 5/16-18 X 3/4
15	104-8300	2	Nut-Nyloc 5/16-18 Flg
16	3246-18	2	Setscrew-5/16-18 X 3/8 ■
17	32144-11	4	Screw-HWH 5/16-18 X 3/4 Tf
18	1-323278	1	Sheave-Transmission ●
19	1-323379	1	Washer
20	98-5975	1	Washer-Spring Disc 3/8
21	3296-6	1	Nut-Nyloc 3/8-24
22	3257-5	3	Key-Woodruff #9 3/4 X 3/16
23	1-303282	1	Switch-Start, Neutral
24	3231-6	1	Bolt-Carriage 3/8-16 X 2
25	3256-5	2	Washer-7/16 Std
26	130-8362	1	Pulley-Idler, Flat
27	3256-24	1	Washer-3/8 Sae
28	321-3	4	Screw-HH 1/4-20 X 5/8
29	3296-42	4	Nut-Nyloc 1/4-20
30	322-3	4	Screw-HH 5/16-18 X 3/4
31	103-1606	1	Lever, Shift W/Grip
31:2	103-1733	1	Grip Foam
32	1-303186	1	Bellcrank
33	3290-357	1	Nut-Whizlock 3/8-16
34	1-603403	1	Bolt-Shoulder
35	1-513051	1	Switch-N.O.
36	3290-500	2	Screw-PPH #10-24 X 5/8
37	1-633181	1	Plate-Tapped
39	126-4345	1	Decal-Patent Ttco.Com

● Apply anti-seize compound in bore.
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

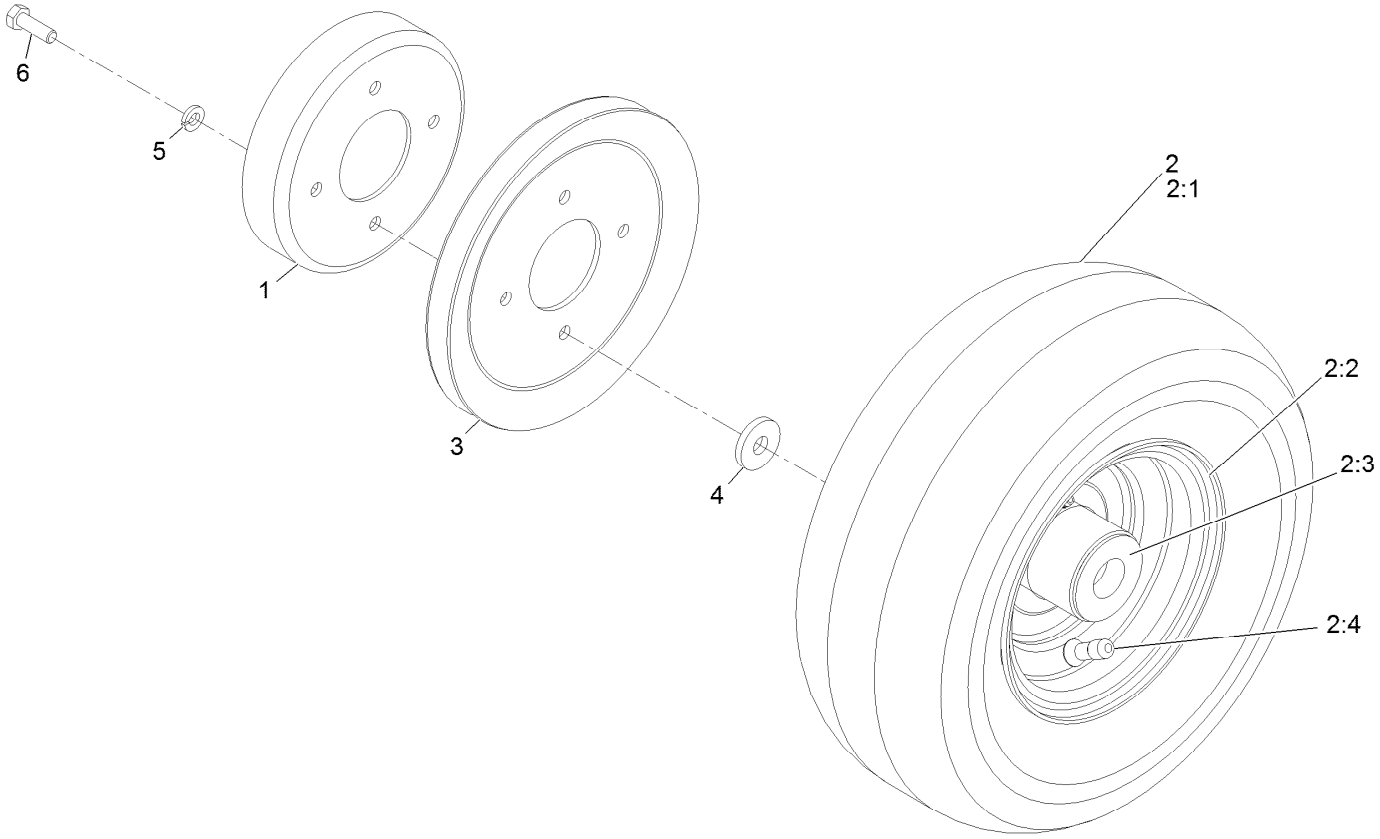
Engine Deck W/Decals Assembly No. 116-6131



Engine Deck W/Decals Assembly No. 116-6131 (continued)

Ref.	Part Number	Qty.	Description
2	98-1977	1	Decal-Warning
3	126-1400	1	Decal-Warning, Sulky
4	323-13	1	Screw-HH
5	3290-357	2	Nut-HHF, Whiz
6	117-2718	1	Decal-Arrester, Spark

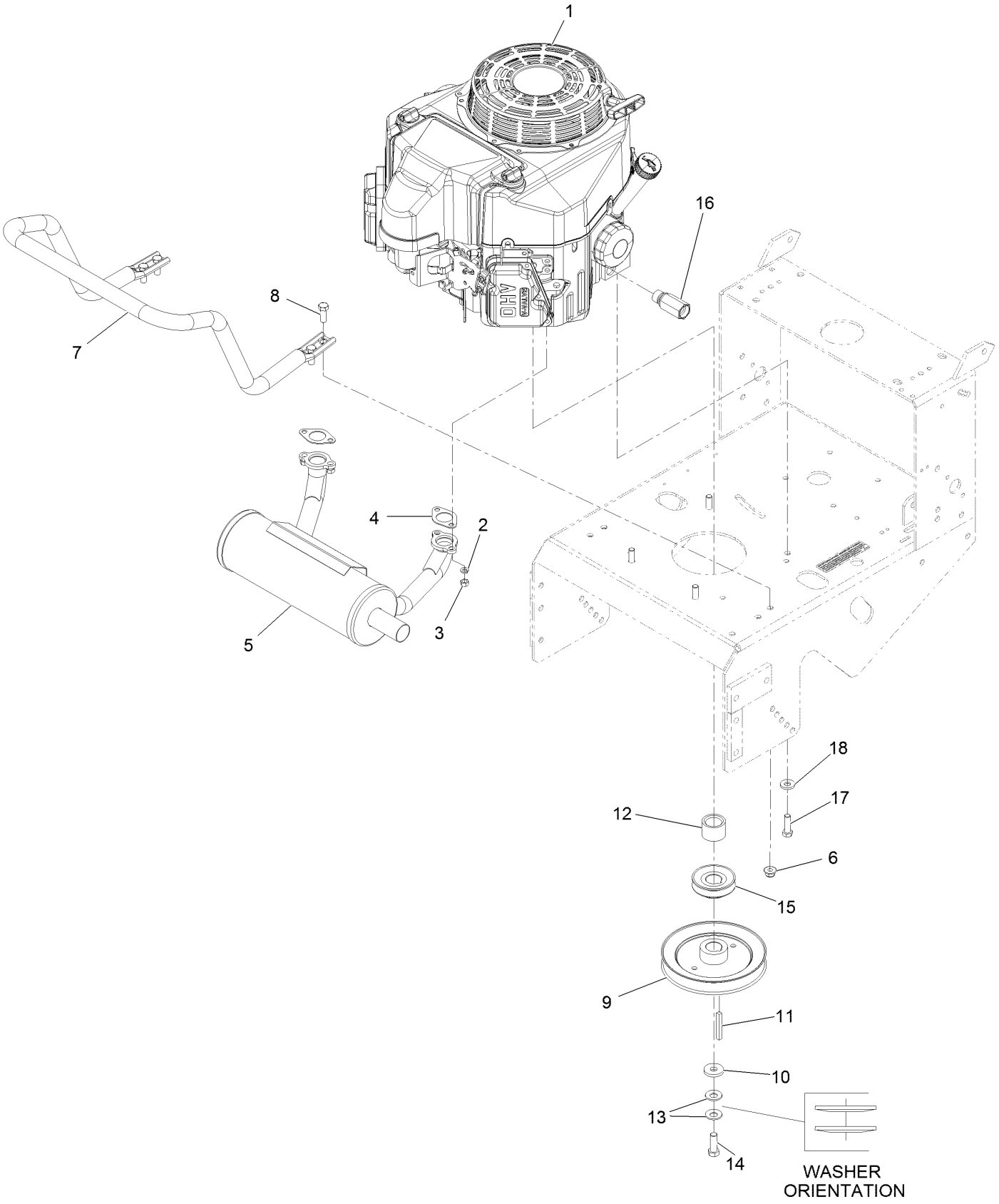
Wheel and Tire Assembly No. 126-4481



Wheel and Tire Assembly No. 126-4481 (continued)

Ref.	Part Number	Qty.	Description
1	1-323261	1	Drum-Brake
2	130-8366	1	Wheel And Tire ASM
2:1	130-8368	1	Tire
2:2	1-323360	1	Wheel And Hub ASM
2:3	232-27	1	Stem-Valve
2:4	302-5	1	Zerk 1/4-28 Str Thrd Forming
3	1-323349	1	Sheave-Wheel, Drive
4	1-373034	4	Washer
5	1-805005	4	Washer-Lock 5/16 Heavy
6	322-5	4	Screw-HH 5/16-18 X 1

Engine Assembly

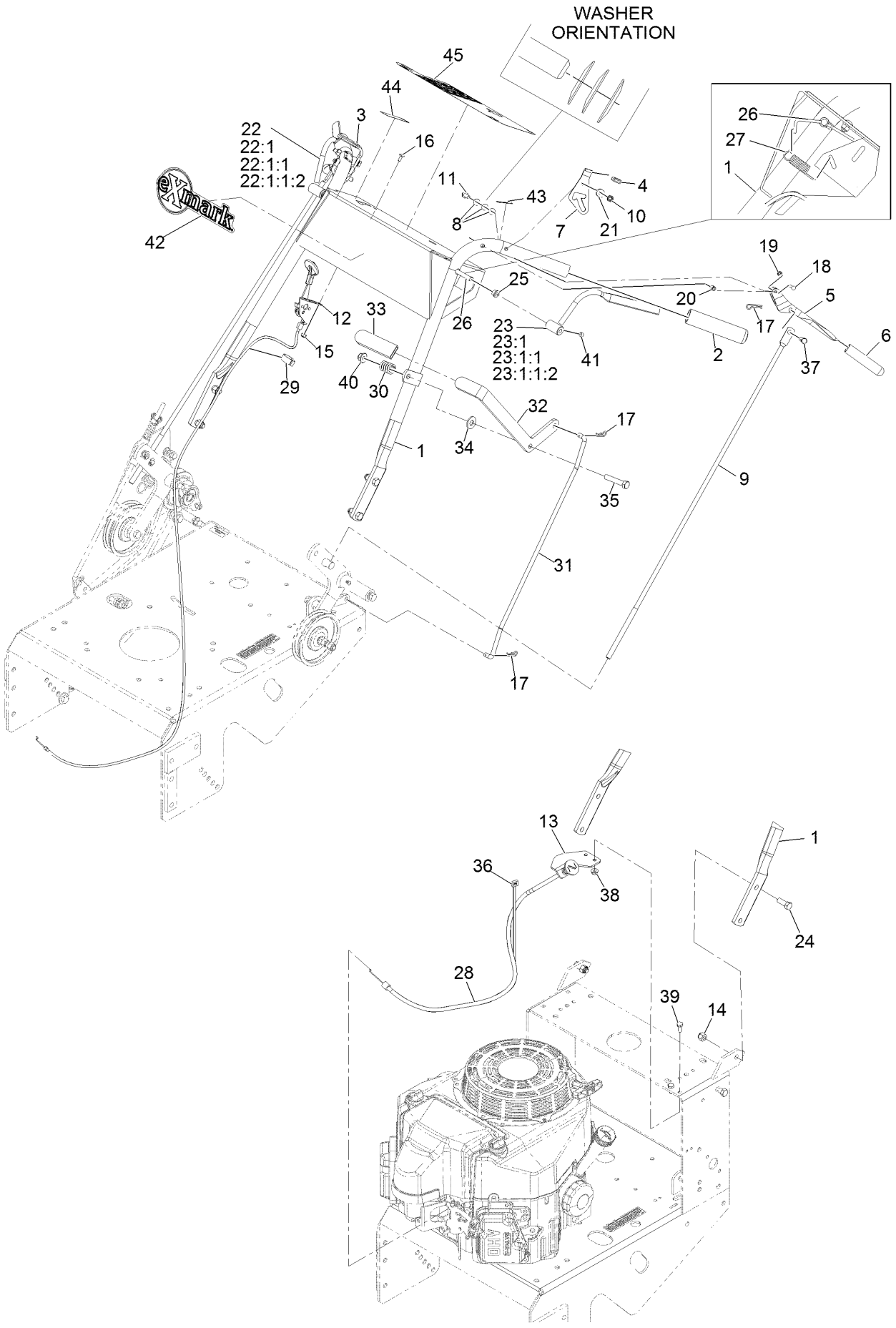


Engine Assembly (continued)

Ref.	Part Number	Qty.	Description
1		1	Engine-Kawasaki ● ▲
2	114-3550	4	Washer-Lock, Spring
3	114-3549	4	Nut-M8
4	1-653313	2	Gasket-Exhaust
5	116-3734	1	Muffler-Horizontal, Offset
6	104-8301	4	Nut-Nyloc 3/8-16 Flg
7	116-6278-03	1	Guard-Muffler
8	323-6	4	Screw-HH 3/8-16 X 1
9	103-1667	1	Sheave ■
10	1-373034	1	Washer
11	103-4177	1	Key
12	1-633453	1	Spacer-Clutch
13	1-603610	2	Washer-Spring Disc 7/16
14	116-3702	1	Screw-HH ◆
15	103-1666	1	Sheave-Transmission ■
16	103-2587	1	Adapter
17	323-7	4	Screw-HH 3/8-16 X 1 1/4
18	98-5975	4	Washer-Spring Disc 3/8

● Not serviced separately
▲ Obtain parts from www.kawpowerepc.com
◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.
■ Apply anti-seize compound in bore.

Pistol Grip Upper Handle and Controls



Pistol Grip Upper Handle and Controls (continued)

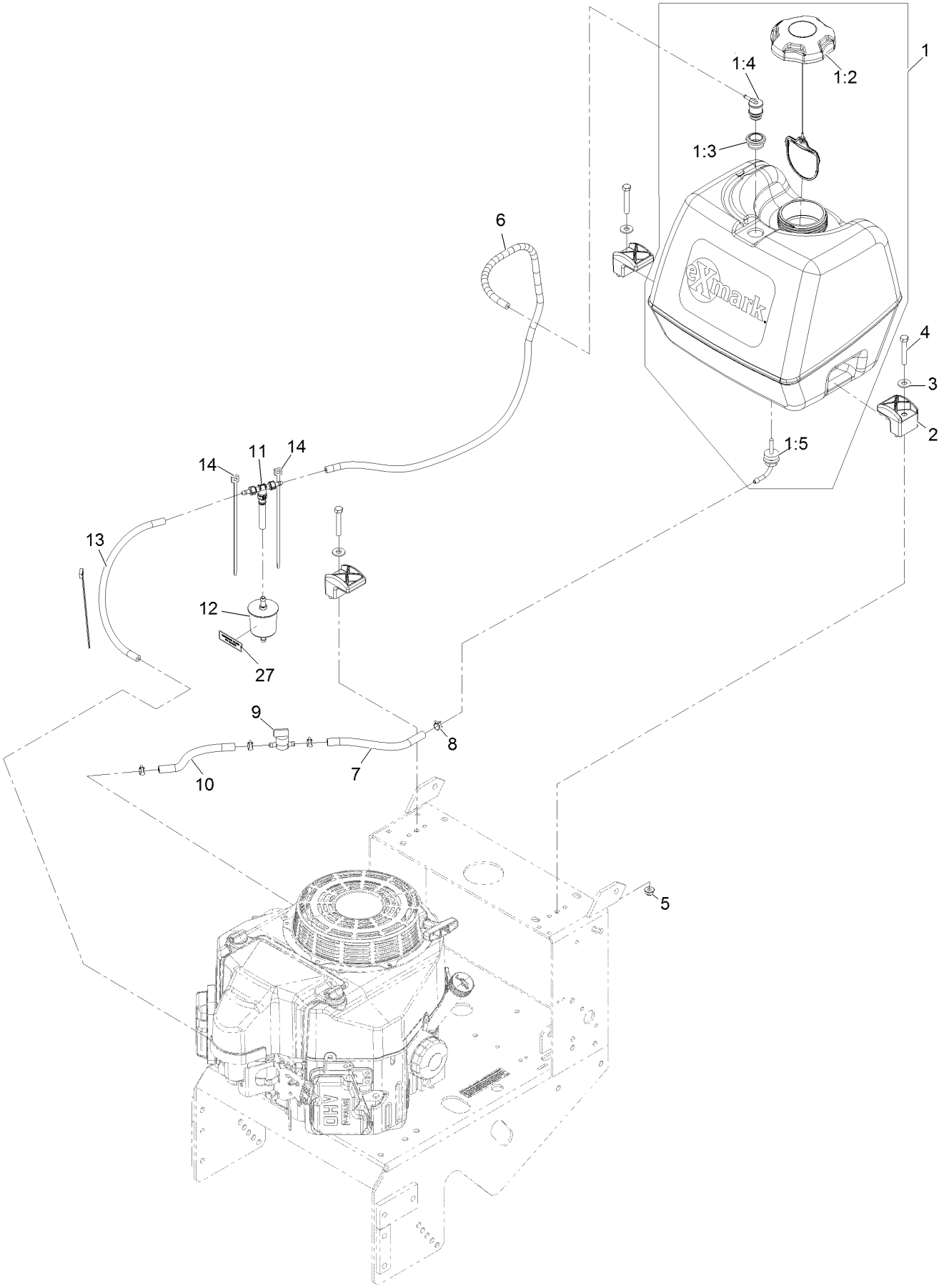
Ref.	Part Number	Qty.	Description
1	109-4682-03	1	Wld,Handle Metro
1	109-4695	1	Kit, Handle (109-4682-03) W/Decals
2	104-9838	2	Grip-Foam
3	1-324279	1	LH Thumb Latch ASM
4	1-303019	2	Grip-Latch
5	1-302006	2	Drive Lever ASM
6	1-303021	2	Grip-Lever, Drive
7	1-324280	1	RH Thumb Latch ASM
8	1-303435	6	Washer-Spring Disc 1/4
9	1-323359	2	Linkage-Wheel, Drive
10	3296-42	2	Nut-Nyloc 1/4-20
11	321-18	2	Screw-HH 1/4-20 X 2 1/4
12	116-2426	1	Control, Throttle
13	103-1797-01	1	Bracket-Cable, Choke
14	3296-39	4	Nut-Nyloc 3/8-16
15	3296-2	2	Nut-Nyloc #10-24
16	1-807513	2	Bolt-Carriage #10-24 X 1/2
17	1-806003	4	Hairpin-Cotter
18	1-808250	2	Pin-Lever, Drive
19	1-803001	2	Nut
20	1-806340	2	Pin-Roll
21	1-323549	2	Spacer
22	1-412185-03	1	Lever-RH ▲
22:1		1	Lever ●
22:1:1		1	ASM,Hub/Setscrew ●
22:1:1:2	1-803322	1	Setscrew-5/16-24 X 5/16 ■
23	1-412183-03	1	Lever-LH ▲
23:1		1	Lever ●
23:1:1		1	ASM,Hub/Setscrew ●
23:1:1:2	1-803322	1	Setscrew-5/16-24 X 5/16 ■
24	323-6	4	Screw-HH 3/8-16 X 1
25	1-303365	2	Bushing-Nylon
26	1-322192-03	1	Rod Weldmt, Opc
27	1-303363	1	Spring-Extension
28	103-1796	1	Cable-Choke
29	1-303088	1	Clip-Cable
30	1-303160	1	Spring-Compression
31	1-323298	1	Linkage-Blade, Upper
32	116-6331	1	Lever ASM
33	1-303020	1	Grip-Lever
34	3256-4	1	Washer-3/8 Std
35	323-10	1	Screw-HH 3/8-16 X 2
36	1-303335	1	Tie-Cable 7 15/16 (Large)
37	1-808286	2	Pin-Clevis
38	32128-33	2	Nut-Whizlock 1/4-20
39	321-3	2	Screw-HH 1/4-20 X 5/8
40	104-8301	1	Nut-Nyloc 3/8-16 Flg
41	1-803322	2	Setscrew-5/16-24 X 5/16 ■
42	126-6877	1	Decal, Exmark Logo
43	116-7878	2	Decal-Neutral Brake
44	106-2733	1	Decal-Throttle
45	116-7880	1	Decal-Console Metro Pg

● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

▲ Use Pro-Lock retaining type, Part no. 1-840023 (.5cc tube) on inside of bore of OPC hub.

Fuel Assembly

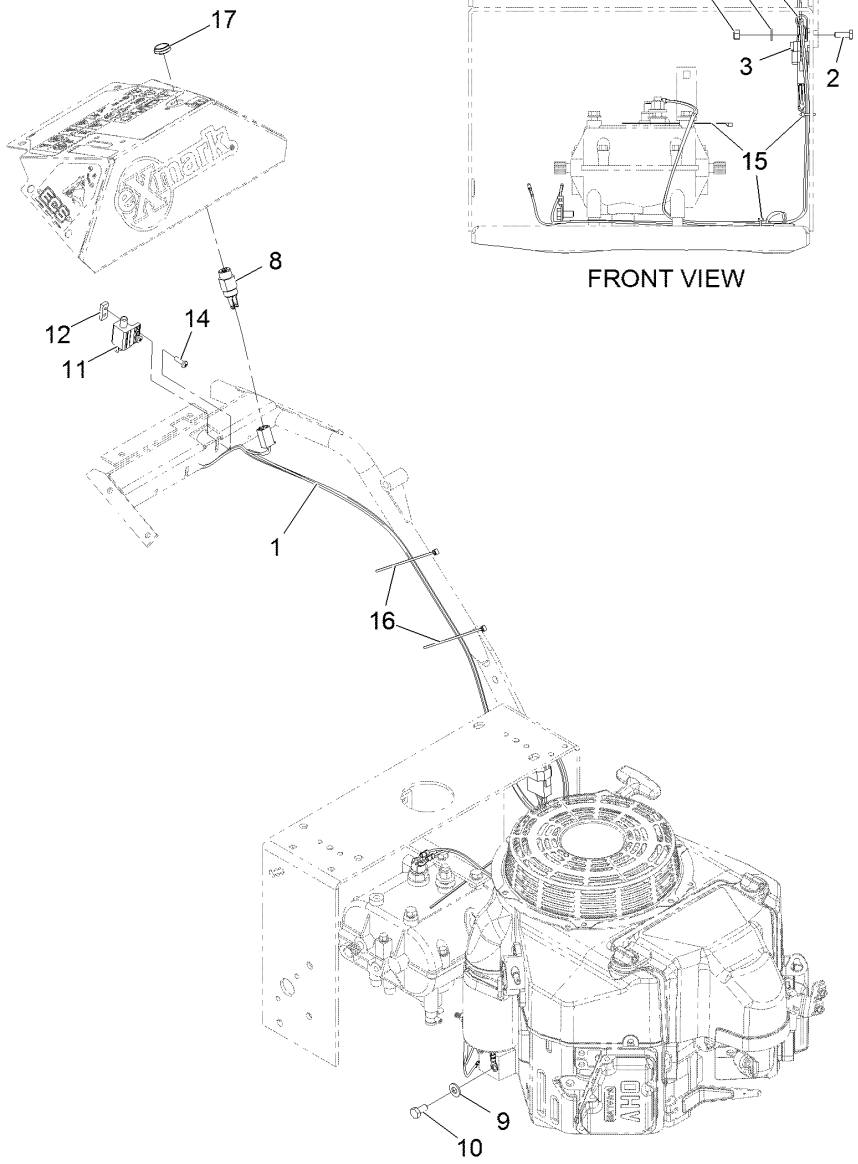


Fuel Assembly (continued)

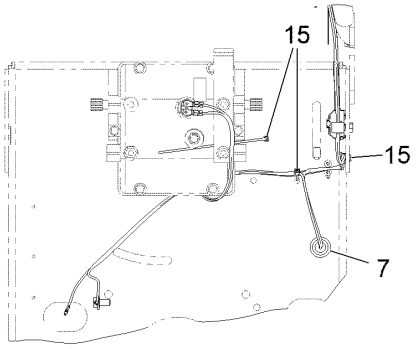
Ref.	Part Number	Qty.	Description
1	126-1525	1	ASM, Fuel Tank
1:2	120-5461	1	Cap-Fuel, Ratcheting
1:3	114-0284	1	Grommet
1:4	119-3547	1	Valve-Vent, Fuel
1:5	103-2605	1	Fitting-Fuel Bulkhead W/Strainer ◆
2	107-4543	2	Clamp
3	3256-3	2	Washer-5/16 Std
4	322-10	2	Screw-HH 5/16-18 X 2
5	104-8300	2	Nut-Nyloc 5/16-18 Flg
6	116-4346	1	Hose-Emissions
7	109-0650	1	Hose-Fuel
8	2412-98	4	Clamp-Hose
9	1-603770	1	Valve-Fuel
10	99-9415	1	Hose-Fuel
11	116-5464	1	Tee And Check
12	120-2235	1	Filter-Fuel
13	115-7872	1	Hose-Fuel
14	1-303335	3	Tie-Cable 7 15/16 (Large)
27	116-4769	1	Decal-Filter, Emissions
28		1	Pn 41019-1055 Filter W/6In Fuel Line ●■▲

● Not illustrated
▲ Obtain parts from www.kawpowerepc.com
◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.
■ Not serviced separately

Electrical Assembly



FRONT VIEW



TOP VIEW

Electrical Assembly (continued)

Ref.	Part Number	Qty.	Description
1	116-2661	1	Harness-Wire ●
2	321-4	1	Screw-HH 1/4-20 X 3/4
3	1-323430	1	Module-Interlock
4	1-513762	1	Clip-Loom 1/2
5	3256-22	1	Washer-1/4 Sae
6	3296-42	1	Nut-Nyloc 1/4-20
7	1-543296	1	Grommet
8	1-403121	1	Switch & Key (Includes Nut & Washer)
9	33094-00	1	Washer
10	33114-016	1	Screw-HH M8-1.25 X 16Mm
11	1-513051	1	Switch-N.O.
12	1-633181	1	Plate-Tapped
14	3290-500	2	Screw-PPH #10-24 X 5/8
15	1-303287	3	Tie-Cable 5 1/2 (Small)
16	1-303287	2	Tie-Cable 5 1/2 (Small)
17	103-0498	1	Nut-Ignition

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:

Notes:

Notes:

EXMARK® MAINTENANCE

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4-CYCLE PREMIUM ENGINE OIL
Part No. 116-3373

Both SAE 30 and SAE 10W-30 in one bottle.

Contains increased levels of zinc and phosphorus for better lubricity.

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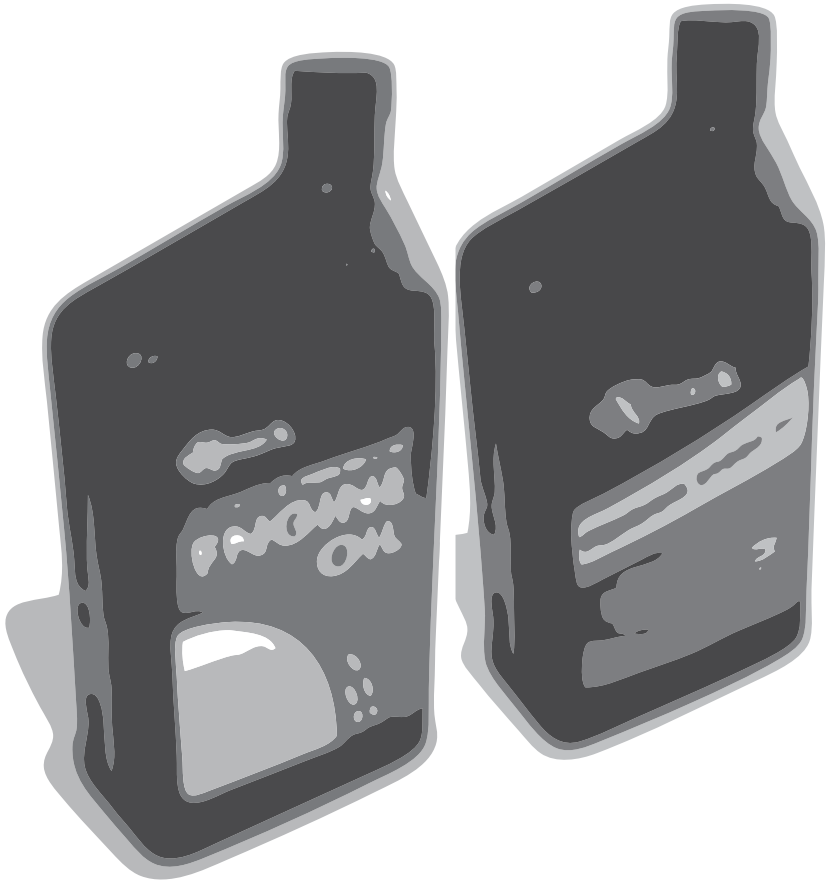
API 'SL' and JASO rated with wet clutch compatibility for other machines.

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Commercial quality for tough, high-heat conditions.

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TRASH CONTAINER
TURF STRIPER
ULTRA VAC COLLECTION SYSTEM
ULTRA VAC QUICK DISPOSAL SYSTEM

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FLOOR PAN EXTENDER
HITCH KIT
LIGHT KIT
MICRO-MULCH SYSTEM
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SNOW BLADE
SNOWBLOWER
SUN SHADE
TRASH CONTAINER
ULTRA VAC COLLECTION SYSTEM
ULTRA VAC QUICK DISPOSAL SYSTEM
WEATHER CAB

WALK-BEHIND ACCESSORIES AND OPTIONS

GRASS CATCHER
MICRO-MULCH SYSTEM
TURF STRIPER
STANDON

*Some accessories and options not available for some models.

Place Model No. and Serial No. Label Here (Included in the Literature Pack) or Fill in Below

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Serial No. _____

Date Purchased _____

Engine Model No. and Spec. No. _____

Engine Serial No. (E/No) _____

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