



Form No. 3397-290 Rev A

Count on it.

Parts Catalog

Removable Heated Cab

2015 and After Groundsmaster® 4000 Rotary Mower

Model No. 31232—Serial No. 316000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

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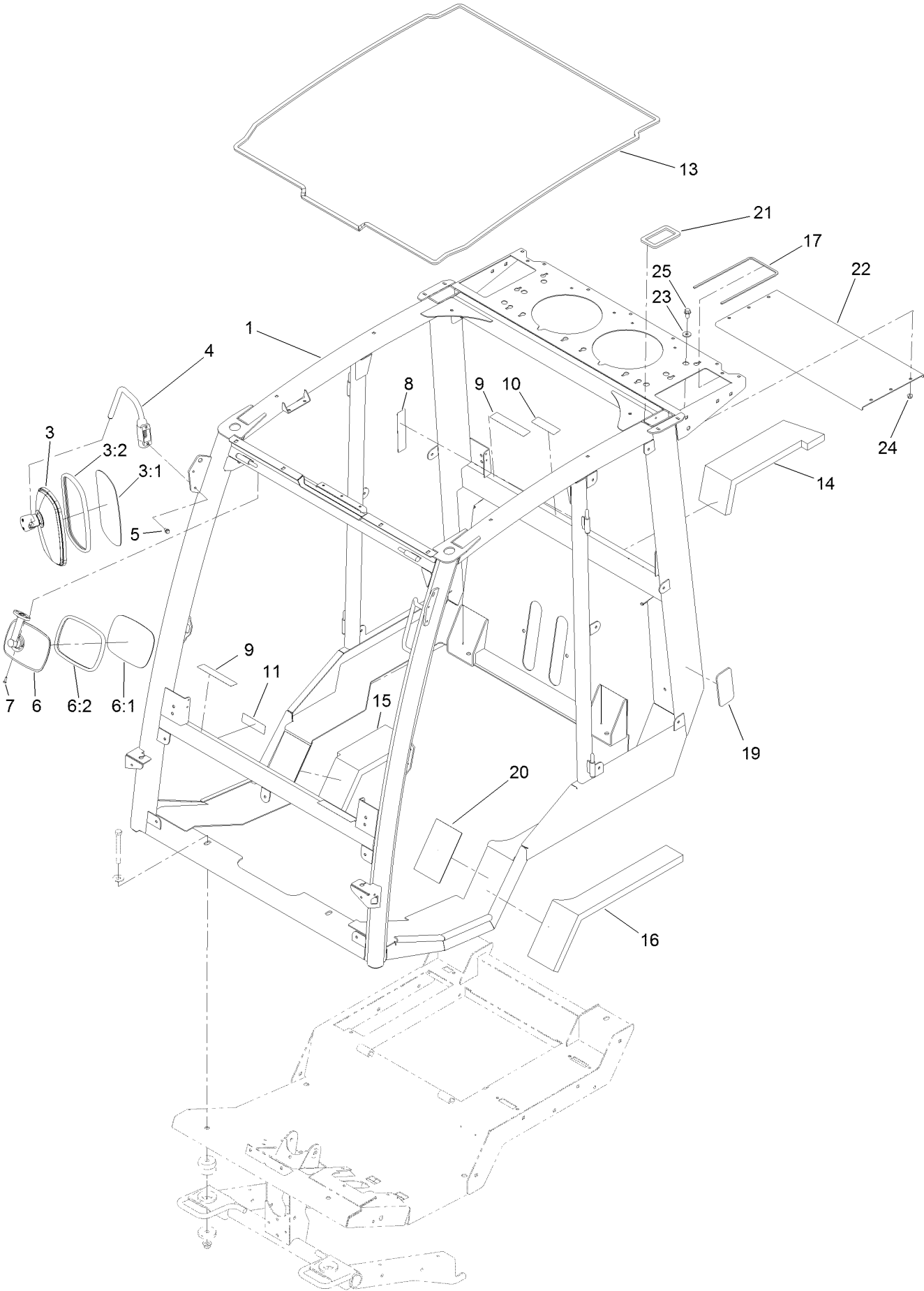
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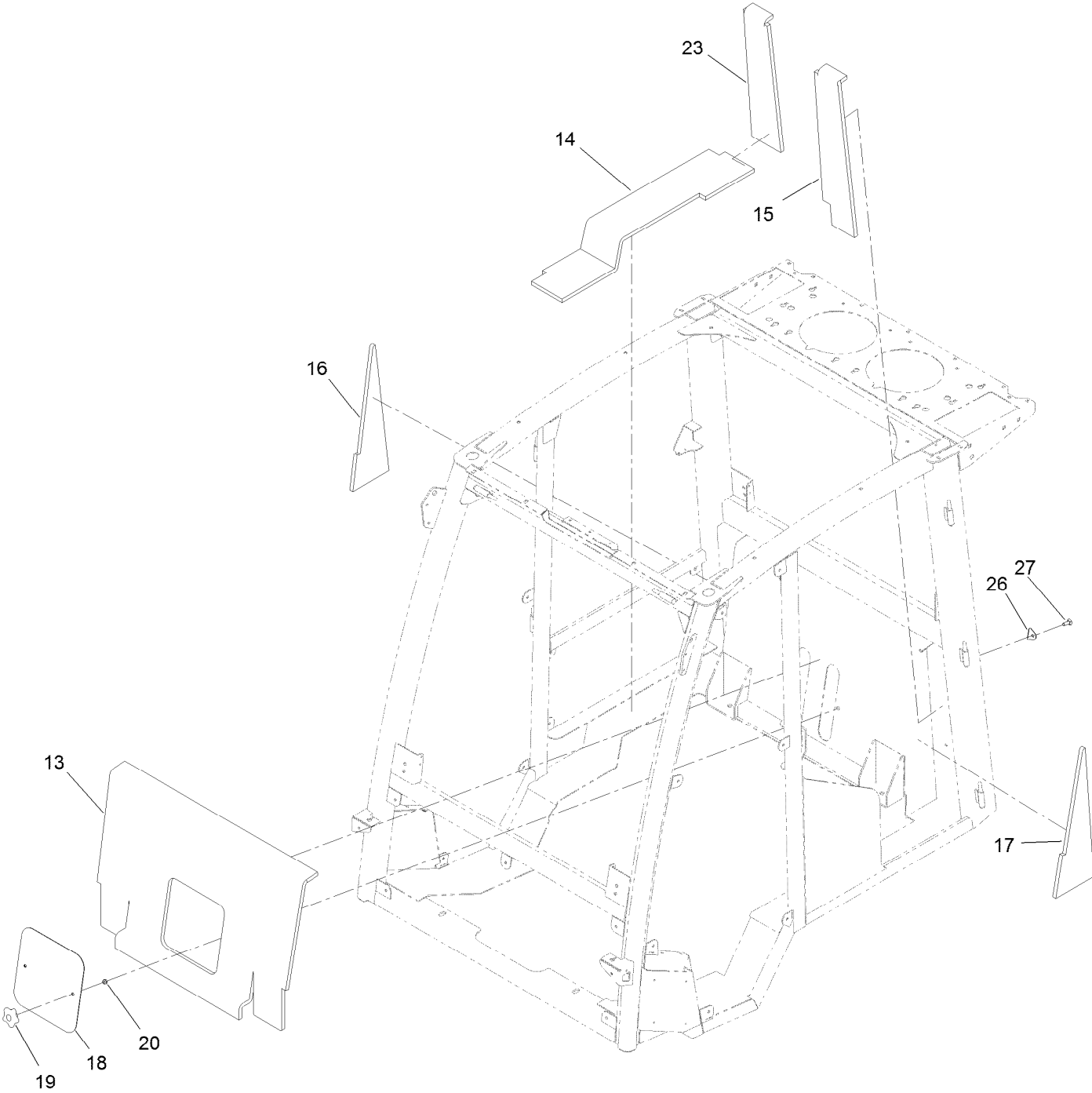
Frame, Mount and Seal Assembly



Frame, Mount and Seal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-8167-03	1	Frame	11	130-5356	1	Decal-Traction Pedal
3	121-8341	2	Side Mirror ASM	13	130-0586	1	Seal-Foam, Frame-Roof
3:1	121-8340	1	Mirror-Glass	14	121-8545	1	Seal-Foam, RH-Upper
3:2	121-8339	1	Gasket-Mirror	15	121-8546	1	Seal-Foam, RH
4	121-8275	2	Arm-Mirror, Side	16	121-8508	1	Foam-Seal, LH
5	33103-016	4	Screw-HHF	17	130-0587	2	Seal-Foam, Roof Air Filter
6	121-8343	1	Interior Mirror ASM	19	130-5923	2	Pad
6:1	121-8342	1	Glass-Mirror	20	130-5978	2	Patch-Tread
6:2	121-8389	1	Gasket-Mirror	21	130-5855	2	Seal-Tube, Rear
7	32144-32	2	Screw	22	132-3349	1	Plate-Cover
8	130-0594	1	Decal-Warning, Cab	23	126-4332	6	Spacer-Wheel
9	130-0611	3	Decal-Window, Pin	24	104-8300	6	Nut-Flange, NI
10	130-5355	1	Decal-Window, Hood	25	3234-1	6	Screw-HHF

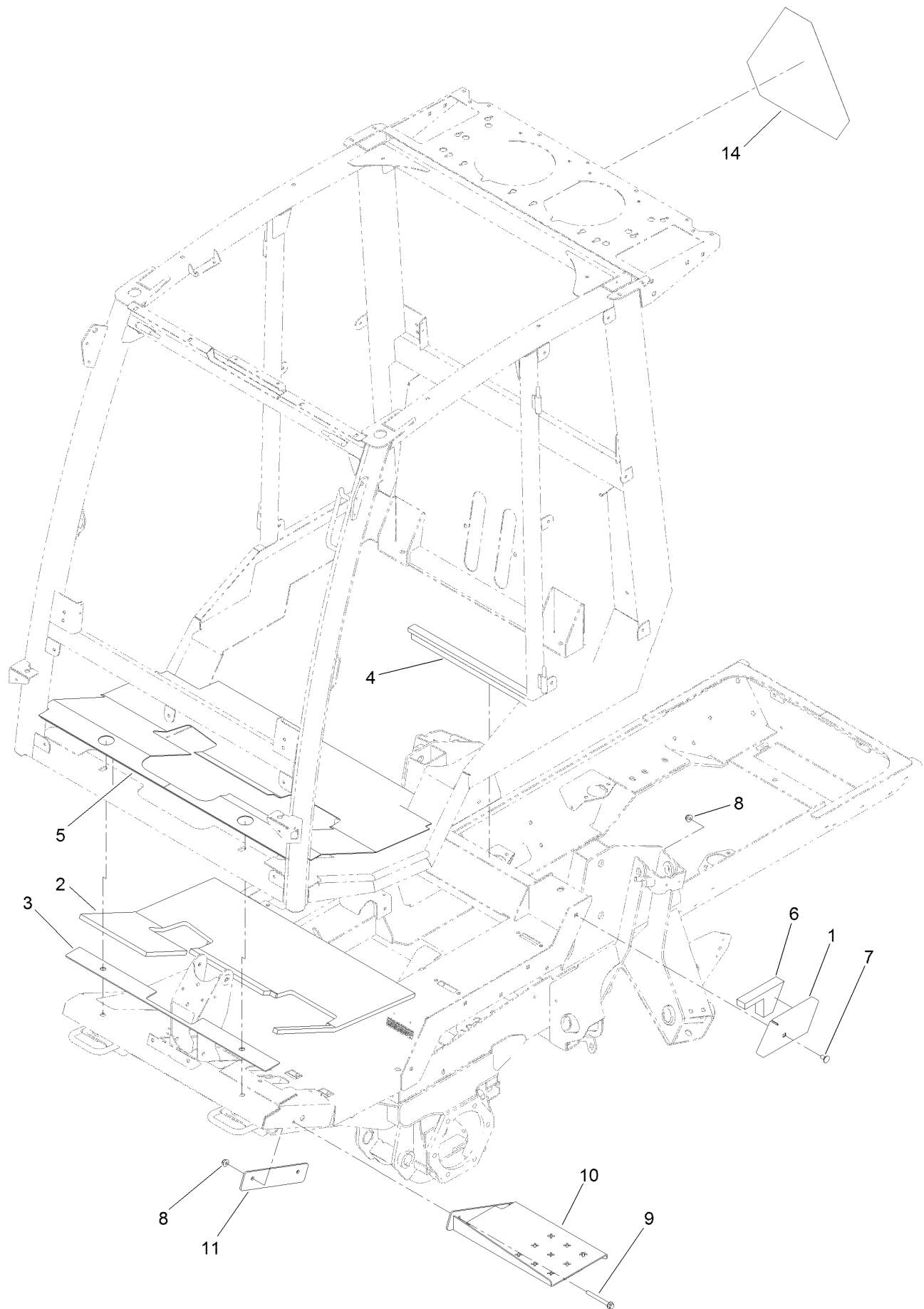
Interior Foam Assembly



Interior Foam Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
13	130-0564	1	Foam-Upholstery, Rear	19	117-5976	2	Knob-Handle
14	130-5837	1	Foam-Interior, RH-Lower	20	3296-47	2	Nut-Lock, NI
15	130-0563	1	Foam-Upholstery, Rear-LH	23	130-5838	1	Foam-Interior, RH-Upper
16	130-0561	1	Foam-Upholstery, Side-RH	26	132-3495	2	Retainer-Cover
17	130-0570	1	Foam-Upholstery, Rear-LH	27	3230-22	2	Screw-CARR
18	121-8161-03	1	Plate-Panel, Access				

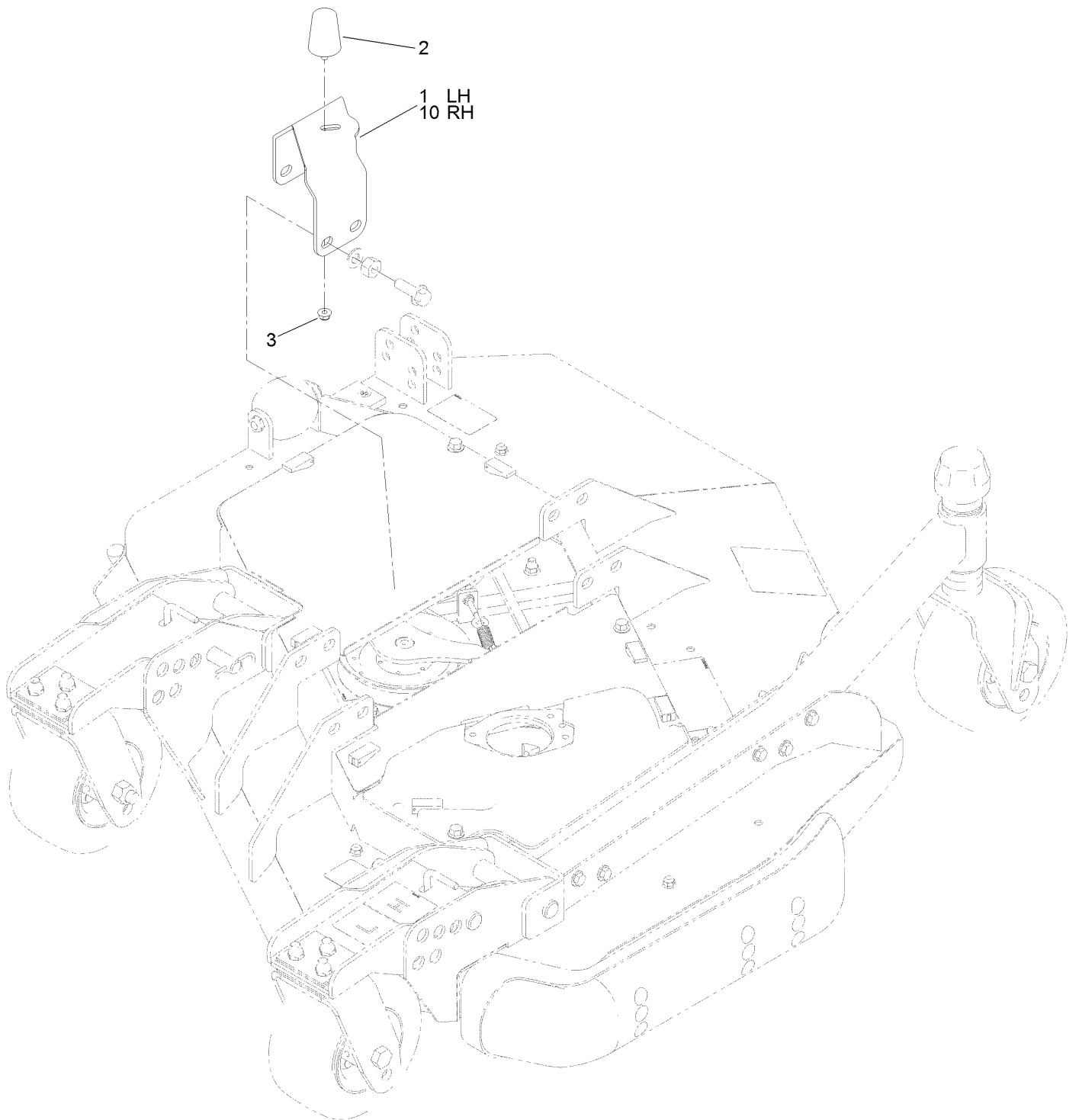
Mount Cover Step and Tread Assembly



Mount Cover Step and Tread Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-5747-03	1	Cover-Mount	7	3231-1	1	Screw-CARR
2	132-3598	1	Foam-Tread	8	104-8301	3	Nut-Flange, NI
3	132-3599	1	Gasket-Front	9	116-4701	2	Screw-HHF
4	121-8548	1	Foam-Seal, Rear	10	121-1739-03	1	Step
5	132-3528	1	Tread	11	120-9022-03	1	Support-Step
6	127-9861	1	Foam-Corner	14	120-0250	1	Decal-Warning

Deck Bumper Assembly

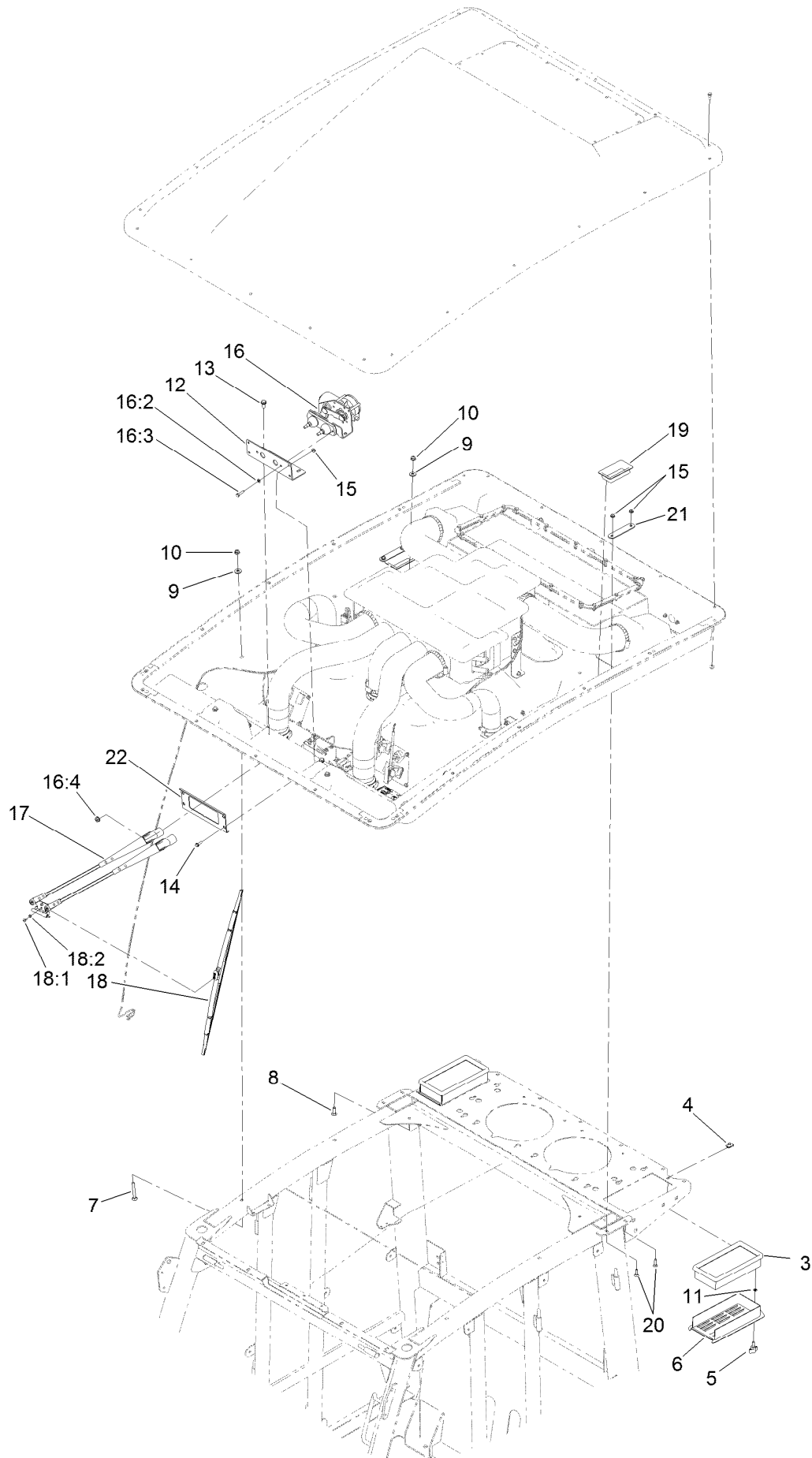


Deck Bumper Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-5965-03	1	Bracket-Bumper, LH
2	110-5070	2	Bumper

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	104-8300	2	Nut-Flange, NI
10	130-5966-03	1	Bracket-Bumper, RH

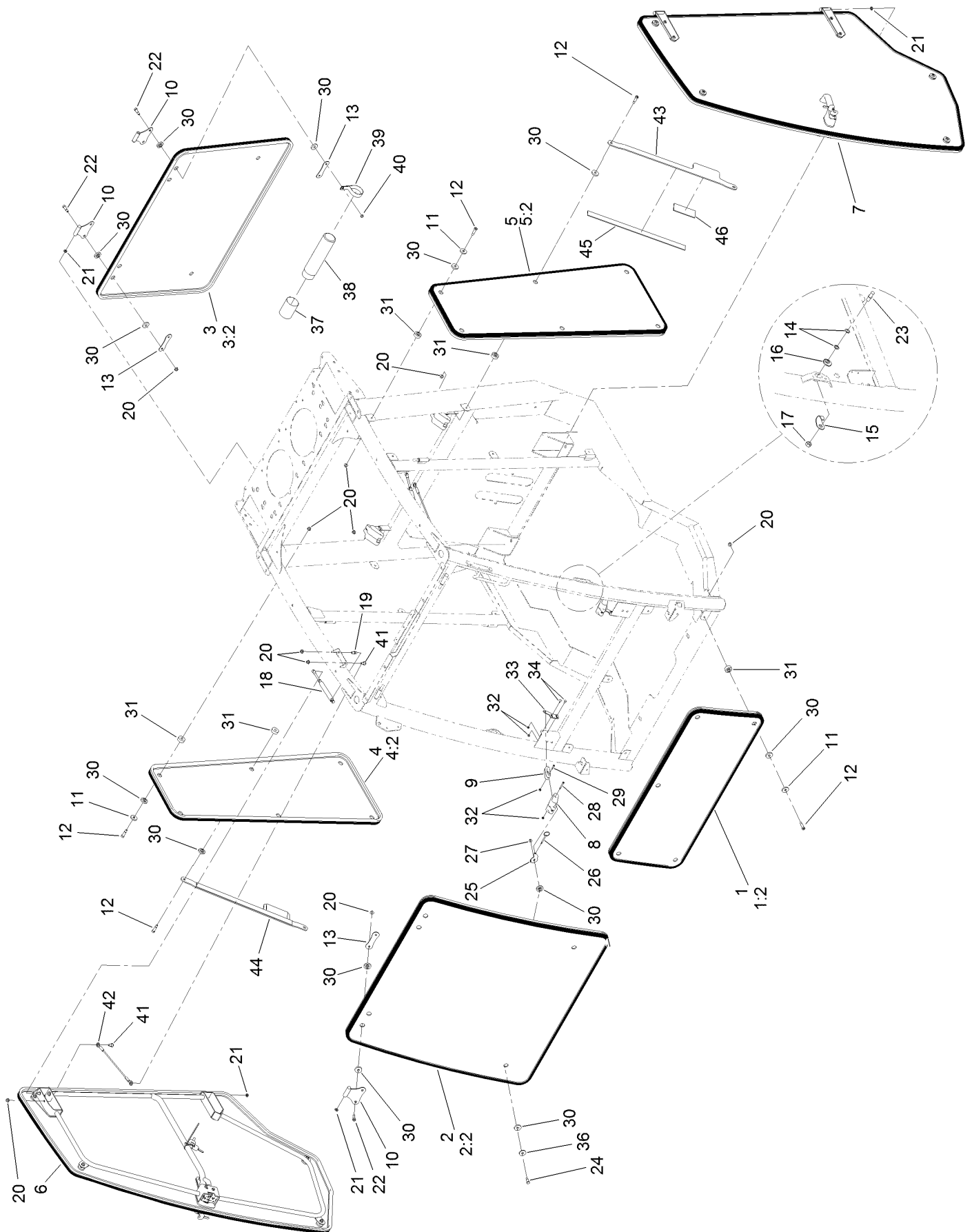
Windshield Wiper and Fresh-Air Filter Assembly



Windshield Wiper and Fresh-Air Filter Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	121-8457	2	Filter-Air	16	125-7452	1	Wiper Motor ASM
4	107069	2	Clip	16:2	3253-3	1	Washer-Lock
5	98-8332	2	Knob	16:3	33113-025	1	Screw-HH
6	125-9825-03	2	Cover-Fresh Air	16:4	112-2844	2	Nut-HF
7	3230-9	4	Screw-CARR	17	125-7453	1	Arm-Wiper
8	3230-22	13	Screw-CARR	18	125-7454	1	Blade-Wiper
9	3256-3	17	Washer-Flat	18:1	47-2830	2	Screw
10	104-8300	17	Nut-Flange, NI	18:2	43-5920	2	Washer-Lock, Spring
11	106-8737	2	Nut-Retainer	19	130-5661	2	Tube-Sleeve
12	130-5871	1	Bracket-Wiper	20	3229-30	4	Screw-CARR
13	32144-11	2	Screw-HWHTF	21	130-5854	2	Brace-Seal
14	32105-15	4	Screw-HWH	22	130-6068-03	1	Plate-Washer, Wiper Motor
15	104-7201	8	Nut-Flange, NI				

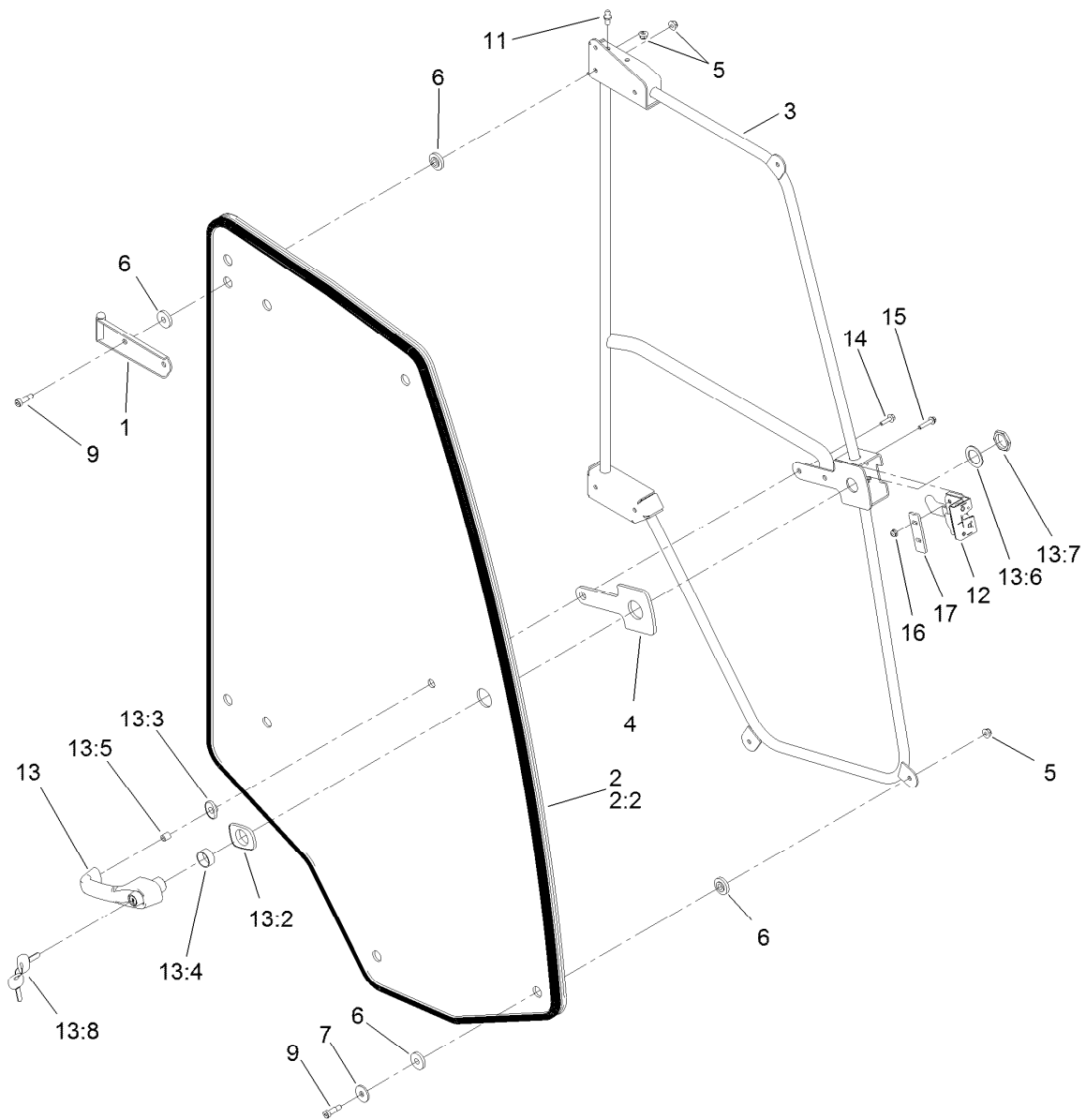
Window and Door Assembly



Window and Door Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-5681	1	Lower Front Window ASM	21	121-8441	8	Washer-Spacer
1:2	121-8211	1	Trim-Window, Front	22	125-9520	8	Screw-Shoulder, HSH
2	130-5680	1	Upper Front Window ASM	23	125-9993	2	Striker-Stud
2:2	121-8212	1	Seal-Trim	24	119-9812	4	Bolt-Shoulder
3	130-5682	1	Rear Window ASM	25	125-9987	4	Mount-Latch
3:2	130-0637	1	Seal-Trim	26	127-9850	4	Pin-Release, Quick
4	130-5676	1	RH-Side Window ASM	27	104-7201	4	Nut-Flange, NI
4:2	121-8215	1	Seal-Trim	28	3274-59	4	Screw-HSH
5	130-5677	1	LH-Side Window ASM	29	3274-14	4	Screw-HSH
5:2	121-8215	1	Seal-Trim	30	125-9982	41	Bushing-Flange
6		1	RH Door ASM ●	31	125-9537	17	Bushing-Flange
7		1	LH Door ASM ●	32	120-9681	16	Nut-Lock, NI
8	125-9792	4	Handle-Window	33	130-0590	4	Mount-Tab
9	125-9793	4	Link-Window	34	1-807513	8	Bolt-CARR
10	121-8535-03	4	Hinge-Window	36	125-9676	4	Washer-Backup
11	130-5815	13	Washer-Backup	37	104-7048	1	Cap-Housing
12	125-9521	17	Screw-Shoulder, HSH	38	104-7050	1	Tube-Manual
13	127-9933	4	Plate-Backer, Windshield	39	2412-133	2	R-Clamp
14	73-0040	2	Washer-Thrust	40	3296-47	2	Nut-Lock, NI
15	121-8393	2	Guard-Striker	41	120-9471	4	Bolt-Shoulder
16	125-9992	2	Adjuster-Stud	42	130-5726	2	Lanyard-Coated
17	106-0327	2	Nut-Hex	43	130-6095-03	1	Strap-Support, Left
18	130-6083	2	Spring-Gas, Door	44	130-6091-03	1	Strap-Support
19	98-3104	2	Stud-Ball	45	130-6096	2	Strap-Foam, 19.5 Inch
20	104-8300	29	Nut-Flange, NI	46	130-6097	2	Strap-Foam, 4.25 Inch

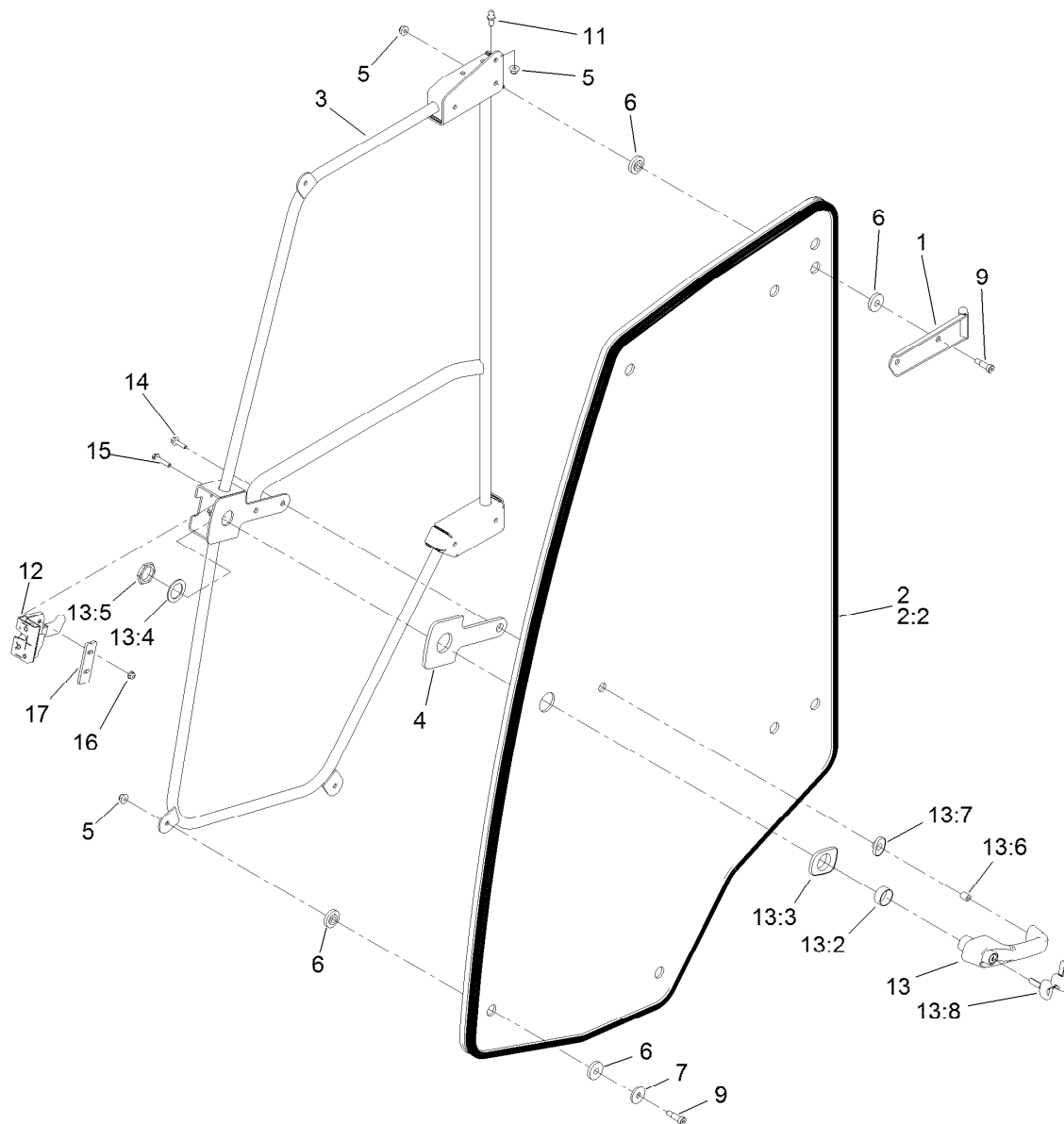
● Not serviced separately



RH Door Assembly

Ref.	Part Number	Qty.	Description
1	125-9618-03	2	Hinge-Door, RH
2	130-5678	1	RH Door ASM
2:2	125-9799	1	Trim-Door
3	121-8570-03	1	Frame-Door, RH
4	121-8331	1	Gasket-Handle
5	104-8300	9	Nut-Flange, NI
6	125-9982	16	Bushing-Flange
7	125-9676	4	Washer-Backup
9	125-9520	8	Screw-Shoulder, HSH
11	98-3104	1	Stud-Ball
12	121-8390	1	Latch-RH
13	121-8630	1	Handle ASM

Ref.	Part Number	Qty.	Description
13:2	121-8628	1	Cylinder-Mounting, Key
13:3	121-8322	1	Grommet-Mounting, Large
13:4	121-8327	1	Washer
13:5	121-8328	1	Nut
13:6	121-8627	1	Cylinder-Mounting, End
13:7	121-8323	1	Grommet-Mounting, Small
13:8	125-9531	1	Key-Set
14	33103-025	1	Screw-HHF
15	3234-21	2	Screw-HHF
16	104-7201	2	Nut-Flange, NI
17	121-8395	1	Plate-Support, Latch

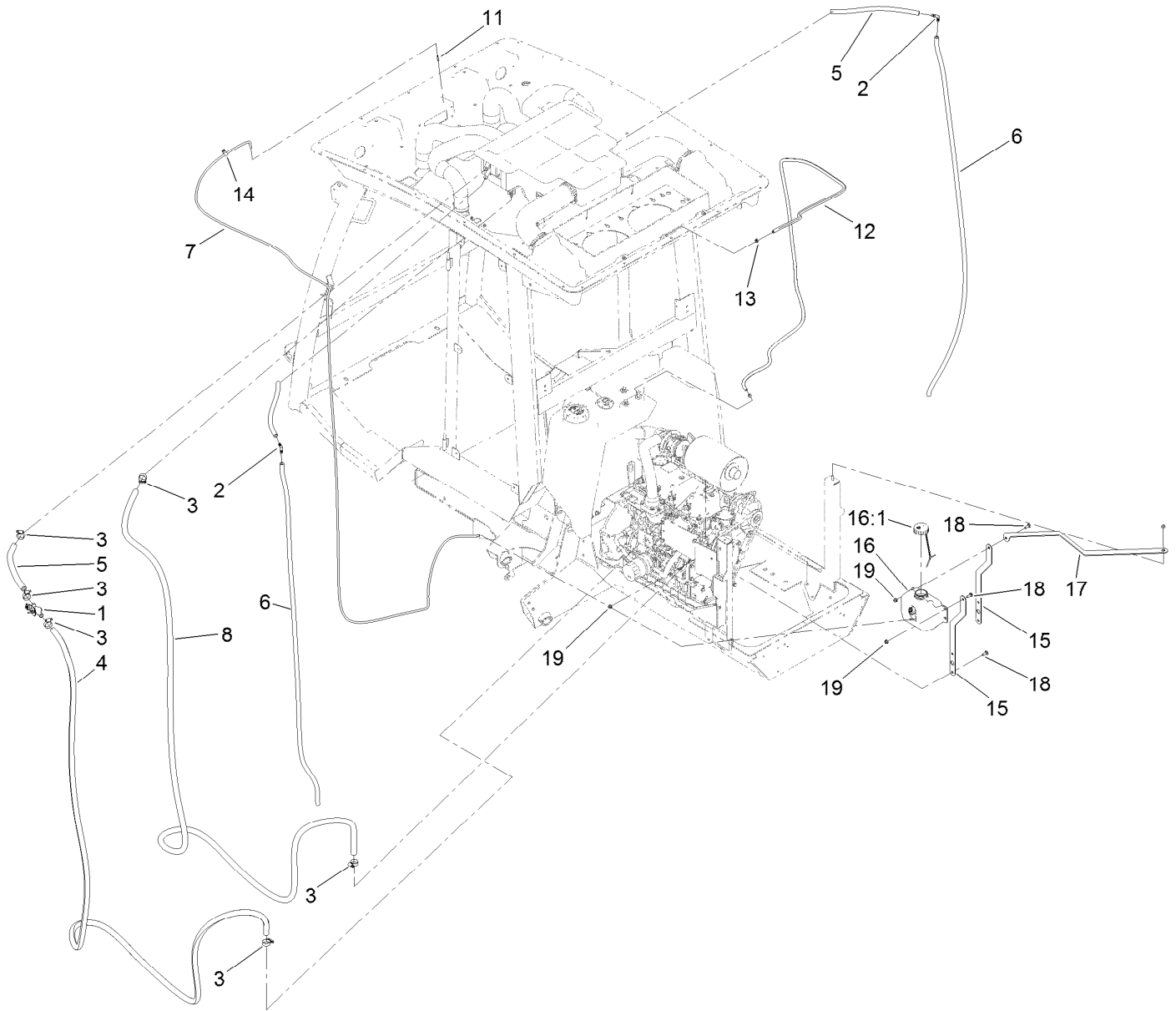


LH Door Assembly

Ref.	Part Number	Qty.	Description
1	125-9619-03	2	Hinge-Door, LH
2	130-5679	1	LH Door ASM
2:2	121-8216	1	Trim-Window
3	121-8571-03	1	Frame-Door, LH
4	121-8331	1	Gasket-Handle
5	104-8300	9	Nut-Flange, NI
6	125-9982	16	Bushing-Flange
7	125-9676	4	Washer-Backup
9	125-9520	8	Screw-Shoulder, HSH
11	98-3104	1	Stud-Ball
12	121-8391	1	Latch-LH
13	121-8630	1	Handle ASM

Ref.	Part Number	Qty.	Description
13:2	121-8628	1	Cylinder-Mounting, Key
13:3	121-8322	1	Grommet-Mounting, Large
13:4	121-8327	1	Washer
13:5	121-8328	1	Nut
13:6	121-8627	1	Cylinder-Mounting, End
13:7	121-8323	1	Grommet-Mounting, Small
13:8	125-9531	1	Key-Set
14	33103-025	1	Screw-HHF
15	3234-21	2	Screw-HHF
16	104-7201	2	Nut-Flange, NI
17	121-8395	1	Plate-Support, Latch

Heater Hose and Washer Bottle Assembly



Heater Hose and Washer Bottle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4947	1	Valve-Heater	13	2412-98	1	Clamp-Hose
2	130-0578	2	Fitting-Barb, 90 DEG	14	2412-73	1	Clamp-R
3	2412-129	6	Clamp-Hose	15	130-0604-03	2	Strap-Bottle, Washer Fluid
4	125-9706	1	Hose-Heater	16	125-5257	1	Tank-Fluid, Washer
5	125-9865	2	Hose-Drain	16:1	125-5258	1	Lid-Tank, Washer Fluid
6	125-9866	2	Hose-Drain	17	130-0605-03	1	Support-Bottle, Washer Fluid
7	127-9901	1	Hose-Washer Fluid	18	3230-10	6	Screw-CARR
8	125-9864	2	Hose-Heater	19	104-8300	6	Nut-Flange, NI
11	127-9905	1	Fitting-Hose, Barb				
12	130-5813	1	Hose-Fuel				



Count on it.