Form No. 3397-737 Rev A

TORO®

Count on it.

Operator's Manual

18in and 22in 8 and 11 Blade DPA Cutting Unit

Reelmaster® 3550 Series Traction Unit

Model No. 03480—Serial No. 315000001 and Up
Model No. 03481—Serial No. 315000001 and Up
Model No. 03482—Serial No. 315000001 and Up
Model No. 03483—Serial No. 315000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

CE

3397-737 A

⚠ WARNING

CALIFORNIA
Proposition 65 Warning

This product contains a chemical or chemicals known to the State of California to cause cancer, birth defects, or reproductive harm.

This product complies with all relevant European directives. For details, please see the Declaration of Incorporation (DOI) at the back of this publication.

Introduction

Read this information carefully to learn how to operate and maintain your product properly and to avoid injury and product damage. You are responsible for operating the product properly and safely.

You may contact Toro directly at www.Toro.com for product safety and operation training materials, accessory information, help finding a dealer, or to register your product.

Whenever you need service, genuine Toro parts, or additional information, contact an Authorized Service Dealer or Toro Customer Service and have the model and serial numbers of your product ready. Figure 1 identifies the location of the model and serial numbers on the product. Write the numbers in the space provided.

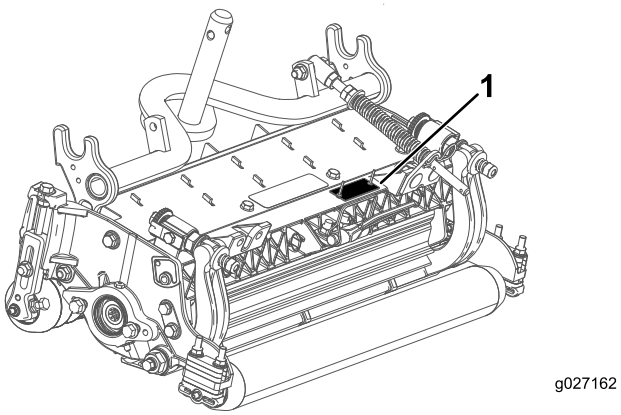


Figure 1

1. Location of the model and serial numbers

Model No. _____

Serial No. _____

This manual identifies potential hazards and has safety messages identified by the safety-alert symbol (Figure 2), which signals a hazard that may cause serious injury or death if you do not follow the recommended precautions.



Figure 2

1. Safety-alert symbol

This manual uses 2 words to highlight information. **Important** calls attention to special mechanical information and **Note** emphasizes general information worthy of special attention.

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Safety

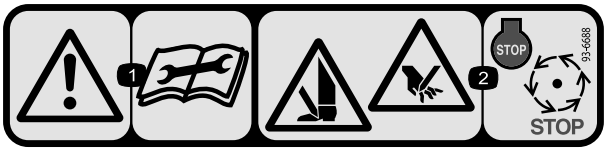
This machine has been designed in accordance with EN ISO 5395:2013.

Improper use or maintenance of this equipment can result in injury or death. To reduce the potential for injury or death, comply with the following safety instructions.

- Read, understand, and follow all instructions in the traction unit *Operator's Manual* before operating the cutting unit.
- Read, understand, and follow all instructions in this *Operator's Manual* before operating the cutting unit.
- Never allow children to operate the traction unit or cutting units. Do not allow adults to operate the traction unit or the cutting units without proper instruction. Only trained operators who have read this *Operator's Manual* should operate the cutting units.
- Never operate the cutting units when under the influence of drugs or alcohol.
- Keep all shields and safety devices in place. If a shield, a safety device, or a decal is illegible or damaged, repair or replace it before resuming operation. Also, tighten any loose nuts, bolts, and screws to ensure that the cutting unit is in safe operating condition.
- Always wear substantial, slip-resistant footwear. Do not operate cutting units while wearing sandals, tennis shoes, sneakers, or shorts. Also, do not wear loose-fitting clothing which could get caught in moving parts. Always wear long pants. Wearing safety glasses, safety shoes, and a helmet is advisable and required by some local ordinances and insurance regulations.
- Remove all debris or other objects that might be picked up and thrown by the reel blades of the cutting unit. Keep all bystanders away from the working area.
- If the cutting blades strike a solid object or the unit vibrates abnormally, stop and shut the engine off. Check the cutting unit for damaged parts. Repair any damage before starting and operating the cutting unit.
- Lower the cutting units to the ground and remove the key from the ignition switch whenever you leave the machine unattended.
- Be sure that the cutting units are in safe operating condition by keeping nuts, bolts, and screws tight.
- Remove the key from the switch to prevent accidental starting of the engine when servicing, adjusting, or storing the machine.
- Perform only those maintenance instructions described in this manual. If major repairs are ever needed or assistance is desired, contact an Authorized Toro Distributor.
- To ensure optimum performance and continued safety certification of the machine, use only genuine Toro replacement parts and accessories. Replacement parts and accessories made by other manufacturers could be dangerous, and such use could void the product warranty.

Safety and Instructional Decals

Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or lost.



93–6688

1. Warning—read the *Operator's Manual* before performing maintenance.
2. Cutting hazard of hand or foot—stop the engine and wait for all moving parts to stop.

Setup

Loose Parts

Use the chart below to verify that all parts have been shipped.

Procedure	Description	Qty.	Use
1	Cutting unit	1	Inspect the cutting unit.
2	No parts required	–	Use the kickstand when tipping the cutting unit.
3	No parts required	–	Adjust the rear shield.
4	Straight grease fitting O-ring	1 1	Install the loose parts.

Media and Additional Parts

Description	Qty.	Use
Parts Catalog Operator's Manual	1 1	Review these materials and save them for future reference.

Note: Determine the left and right sides of the machine from the normal operating position.

1

Inspecting the Cutting Unit

Parts needed for this procedure:

1	Cutting unit

Procedure

After the cutting unit is removed from the box, inspect the following:

1. Check each end of the reel for grease.

   Note: Grease should be visibly evident in the internal splines of the reel shaft.

2. Ensure that all nuts and bolts are securely tightened.
3. Make sure that the suspension of the carrier frame operates freely and does not bind when moved back and forth.

2

Using the Kickstand

No Parts Required

Procedure

Whenever the cutting unit has to be tipped to expose the bedknife/reel, prop up the rear of the cutting unit with the kickstand (supplied with the traction unit) to make sure that the nuts on the back end of the bedbar adjusting screws are not resting on the work surface (Figure 3).

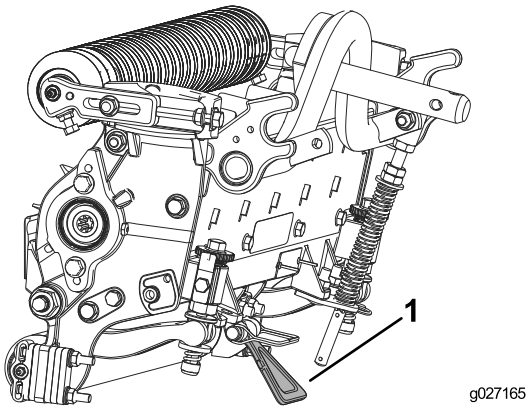


Figure 3

1. Kickstand

3

Adjusting the Rear Shield

No Parts Required

Procedure

Under most conditions, you can attain the best dispersion when the rear shield is closed (front discharge). When conditions are heavy or wet, you can open the rear shield.

To open the rear shield (Figure 4), loosen the bolt securing the shield to the left side plate, rotate the shield to the open position, and tighten the bolt.

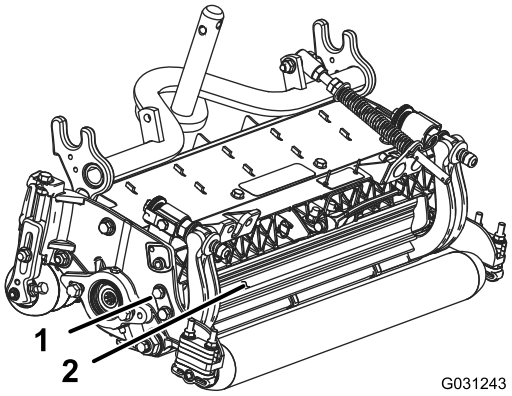


Figure 4

1. Bolt
2. Rear shield

4

Installing the Loose Parts

Parts needed for this procedure:

1	Straight grease fitting
1	O-ring

Procedure

Install the grease fitting on the reel-motor side of the cutting unit. Use Figure 5 to determine the position of the reel motors.

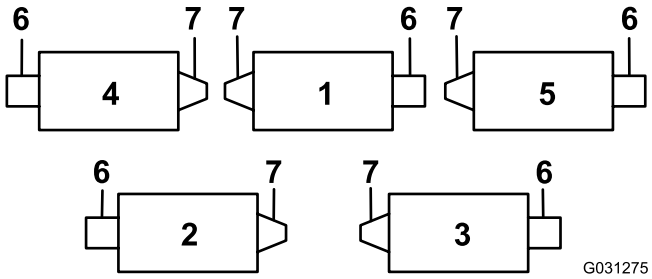


Figure 5

1. Cutting unit 1
2. Cutting unit 2
3. Cutting unit 3
4. Cutting unit 4
5. Cutting unit 5
6. Reel motor
7. Weight

1. Remove and discard the set screw on the reel-motor side plate (Figure 6).

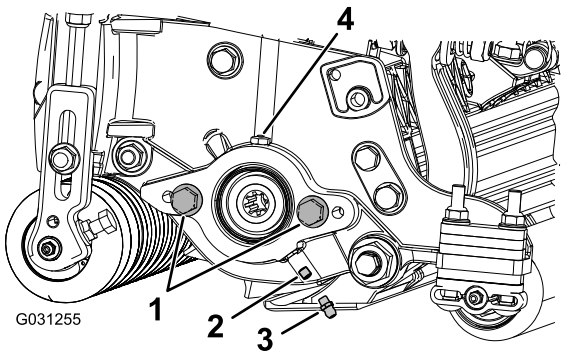


Figure 6

1. Bolt (2)
2. Set screw
3. Grease fitting
4. Grease vent

2. Install the straight grease fitting (Figure 6).
3. If there are no bolts on the reel-motor side plate, install them (Figure 6).
4. Install the O-ring on the reel motor (Figure 7).

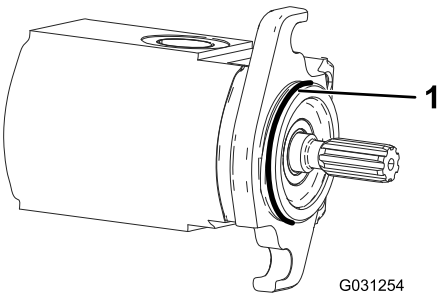


Figure 7

1. O-ring

5. Install the reel motor.
6. Grease the side plate until excess grease comes out the grease vent (Figure 6).

Product Overview

Specifications

Model Number	Net Weight
03480	36 kg (78 lb)
03481	37 kg (80 lb)
03482	40 kg (87 lb)
03483	42 kg (91 lb)

Cutting Unit Accessories and Kits (Refer to the Parts Catalog for Part Numbers)

Note: All accessories and kits are 1 per cutting unit unless otherwise specified.

Broomer Kit: Multiple brush strips woven into the helical groomer blades improve the effectiveness of the groomer kit. Performance of the groomer is enhanced by enabling a full-width "brooming" effect of turf while opening up the canopy for better grass-clipping integration. The combination of groomer and broomer systems optimizes the quality of cut and after-cut appearance for more consistent playing conditions.

Collar Kit (6 needed per roller): Reduces overlap marks for warm-season grasses (Bermuda, Zoysia, Paspalum). This kit is installed on the outer 3 grooves of the existing Wiehle roller, but is not as aggressive as the shoulder roller.

Comb/Scraper Kit: A fixed comb installed behind the front roller, which helps reduce grain and spongy turf by standing up the grass before cutting. A scraper for the front Wiehle roller is included in the kit.

Full Front Roller: Produces a more pronounced striping (repeated cutting in the same direction/path). The effective height of cut is raised and the quality of the cut is reduced.

Grass Basket Kit: A series of clipping collection baskets attached to the front of the cutting units to collect grass clippings.

Groomer Kit: Rotating blades assembled behind the front roller which provide the best method for reducing grain and spongy turf by standing up the grass before cutting. The groomer also knocks off any dew for decreased stickiness and clumping. This kit opens up the canopy for better grass-clipping integration, and lifts grass for a clean, crisp cut. The overall design improves the quality of cut for healthier turf grass while improving the after cut appearance.

High HOC Kit: New front roller brackets and additional spacers for the rear roller allows the cutting unit to achieve heights of cut above 2.5 cm (1 inch). The new front roller brackets also moves the front roller out farther to improve after-cut appearance at these heights of cut.

Long Rear Roller: Helps reduce overlap marks and mismatch between cutting units for warm-season grasses (Bermuda, Zoysia, Paspalum).

Rear Lift Cylinder Kit: Collars assembled on the rear cutting-unit lift-arm cylinders to limit the height of the cutting units. This increases the area for the rear grass baskets.

Rear Roller Brush Kit: A high-speed, high-contact brush that keeps the rear roller free of grass and debris, which maintains a consistent height of cut and prevents clumping. This leads to a better after-cut appearance.

Roller Rebuild Kit: Includes all the bearings, bearing nuts, inner seals, and outer seals required to rebuild a roller.

Roller Rebuild Tool Kit: Includes all the tools and installation instructions required to rebuild a roller with the roller rebuild kit.

Scrapers (Wiehle, Shoulder, Rear roller, Full Front Roller): Fixed scrapers for all optional rollers are available for reducing grass buildup on rollers which can affect height-of-cut settings.

Shoulder Roller: Helps reduce overlap marks for warm-season grasses (Bermuda, Zoysia, Paspalum).

Weight Kit: Includes counter weights that attach to the cutting units and maintain balance when other accessories are not in use.

Operation

Note: Determine the left and right sides of the machine from the normal operating position.

Making Adjustments

Adjusting the Bedknife to the Reel

Use this procedure to set the bedknife to the reel and to check the condition of the reel and bedknife and their interaction. After completing this procedure, always test the cutting unit performance under your field conditions. You may need to make further adjustments to obtain optimal cutting performance.

Important: Do not overtighten the bedknife to the reel or you will damage it.

- After backlapping the cutting unit or grinding the reel, you may need to mow with the cutting unit for a few minutes and then perform this procedure to adjust the bedknife to the reel as the reel and bedknife adjust to each other.
- You may need additional adjustments if the turf is extremely dense or your cutting height is very low.

You will need the following tools to complete this procedure:

- Shim (0.002 inch)
- Cutting performance paper

1. Position the cutting unit on a flat, level work surface.
2. Turn the bedbar adjusting screws counterclockwise to ensure that the bedbar does not contact the reel (Figure 8).

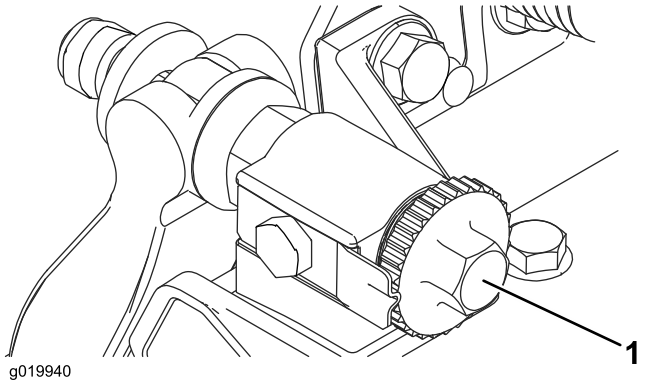


Figure 8

1. Bedbar adjusting screw

3. Tip the cutting unit to expose the bedknife and reel.

   Important: Make sure that the nuts on the back end of the bedbar adjusting screws are not resting on the work surface (Figure 9).

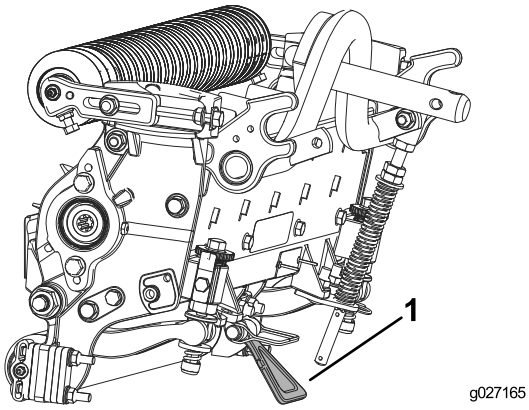


Figure 9

1. Kickstand

4. Rotate the reel so that a blade crosses the bedknife approximately 25 mm (1 inch) in from the end of the bedknife on the right side of the cutting unit.

   Note: Put an identifying mark on this blade to make subsequent adjustments easier.

5. Insert the 0.05 mm (0.002 inch) shim between the marked reel blade and the bedknife at the point where the blade crosses the bedknife.
6. Turn the right bedbar adjuster clockwise until you feel **light** pressure/drag on the shim, then back off the bedbar adjuster 2 clicks and remove the shim.

   Note: Adjusting 1 side of the cutting unit affects the other side; the 2 clicks will provide clearance for when the other side is adjusted.

   Note: If starting with a large gap, both sides should initially be drawn closer by alternately tightening the right and left sides.

7. **Slowly** rotate the reel so that the same blade that you checked on the right side is crossing the bedknife approximately 25 mm (1 inch) in from the end of the bedknife on the left side of the cutting unit.
8. Turn the left bedbar adjuster clockwise until the shim can be slid through the reel to bedknife gap with light drag.
9. Return to the right side and adjust as necessary to get light drag on the shim between the same blade and bedknife.
10. Repeat steps 8 and 9 until the shim can be slid through both gaps with slight drag, but one click in on both sides prevents the shim from passing through on both sides.

    Note: The bedknife is now parallel to the reel.

    Note: This procedure should not be needed on daily adjustments, but should be done after grinding or disassembly.

11. From this position (1 click in and shim not passing through) turn the bedbar adjusters clockwise 2 clicks each.

    Note: Each click turned moves the bedknife 0.018 mm (0.0007 inch). **Do not overtighten the adjusting screws.**

12. Test the cutting performance by inserting a long strip of Toro cutting performance paper between the reel and the bedknife, perpendicular to the bedknife (Figure 10). **Slowly** rotate the reel forward; it should cut the paper.

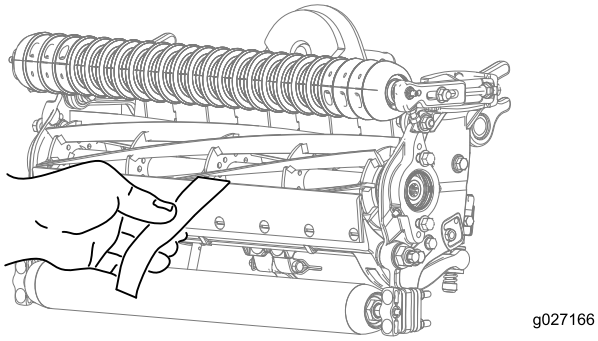


Figure 10

Note: Should excessive reel drag be evident, it will be necessary to either backlap or regrind the cutting unit to achieve the sharp edges needed for precision cutting.

Adjusting the Rear Roller

1. Adjust the rear roller brackets (Figure 11) to the desired height-of-cut range by positioning the required amount of spacers below the side-plate mounting flange (Figure 11) per the Height-of-Cut Chart (page 10).

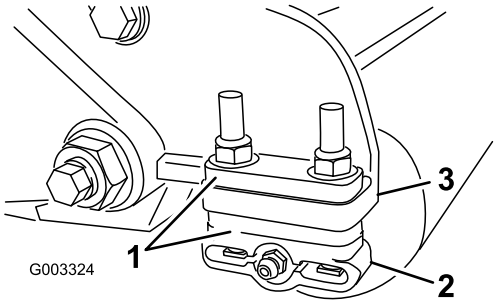


Figure 11

1. Spacer
2. Roller bracket
3. Side-plate mounting flange

2. Raise the rear of the cutting unit and place a block under the bedknife.
3. Remove the 2 nuts securing each roller bracket and the spacer to each side-plate mounting flange.
4. Lower the roller and the screws from side-plate mounting flanges and spacers.
5. Place the spacers onto the screws on the roller brackets.
6. Secure the roller bracket and spacers to the underside of the side-plate mounting flanges with the nuts previously removed.
7. Verify that the bedknife-to-reel contact is correct. Tip the mower to expose the front and rear rollers and the bedknife.

    Note: The position of the rear roller to the reel is controlled by the machining tolerances of the assembled components and paralleling is not required. A limited amount of adjustment is possible by setting the cutting unit on a surface plate and loosening the side-plate mounting bolts (Figure 12).

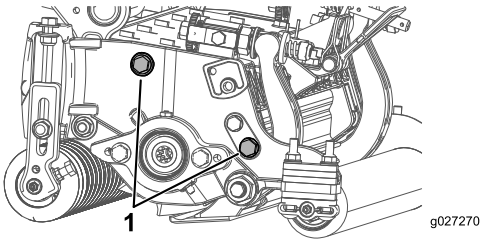


Figure 12

1. Side-plate mounting bolts

8. Adjust and tighten the bolts and torque them to 37 to 45 N-m (27 to 33 ft-lb).

Height-of-Cut Chart Terms

Height-of-Cut Setting (HOC)

The desired height of cut.

Bench Set Height of Cut

The bench set height of cut is the height at which the top edge of the bedknife is set above a flat level surface that contacts the bottom of both the front and rear roller.

Effective Height-of-Cut

This is the actual height that the grass has been cut. For a given bench set height-of-cut, the actual height of cut will vary depending on the type of grass, time of year, turf, and soil conditions. The cutting unit setup (aggressiveness of cut, rollers, bedknives, attachments installed, turf compensation settings, etc.) will also affect the effective height of cut. Check the effective height-of-cut using the Turf Evaluator (Model 04399) regularly to determine the desired bench set height of cut.

Aggressiveness of Cut

Aggressiveness of cut has a significant impact on the performance of the cutting unit. Aggressiveness of cut refers to the angle of the bedknife relative to the ground (Figure 13).

The best cutting unit setup is dependent on your turf conditions and desired results. Experience with the cutting unit on your turf will determine the best setting to use. Aggressiveness of cut may be adjusted throughout the cutting season to allow for various turf conditions.

In general, less to normal aggressive settings are more appropriate for warm-season grasses (Bermuda, paspalum, zoysia) while cool-season grasses (bent, bluegrass, rye) may require normal to more aggressive setups. More aggressive setups cut more grass off by allowing the spinning reel to pull more grass up into the bedknife.

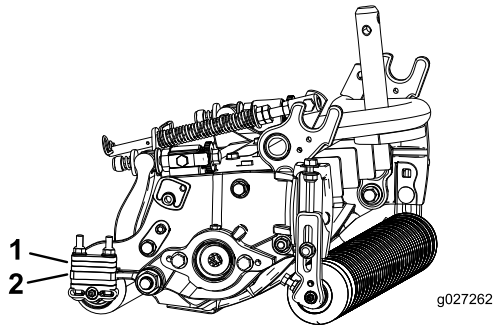


Figure 13

1. Rear spacers
2. Side-plate mounting flange
3. Aggressiveness of cut

Rear Spacers

The number of rear spacers determines the aggressiveness of cut for the cutting unit. For a given height of cut, adding spacers below the side-plate mounting flange increases the aggressiveness of the cutting unit. All cutting units on a given machine must be set to the same aggressiveness of cut (number of rear spacers, Part No. 106-3925); otherwise, the after-cut appearance could be negatively affected (Figure 13).

Chain Links

The location at which the lift arm chain is attached determines the rear roller pitch angle (Figure 14).

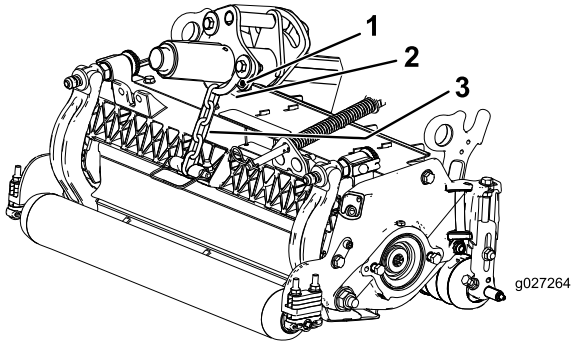


Figure 14

1. Lift chain
2. U-backet
3. Bottom hole

Groomer

These are the recommended height-of-cut settings when a groomer kit is installed on the cutting unit.

Height-of-Cut Chart

HOC Setting	Aggressiveness of Cut	No. of Rear Spacers	No. of Chain Links	With Groomer kits installed**
0.64 cm (0.250 inch)	Less Normal More	0 0 1	3+ 3+ 3	Y Y -
0.95 cm (0.375 inch)	Less Normal More	0 1 2	4 3 3	Y Y -
1.27 cm (0.500 inch)	Less Normal More	0 1 2	4 3+ 3	Y Y Y
1.56 cm (0.625 inch)	Less Normal More	1 2 3	4 3 3	Y Y -
1.91 cm (0.750 inch)	Less Normal More	2 3 4	3+ 3 3	Y Y -
2.22 cm (0.875 inch)	Less Normal More	2 3 4	4 3 3	Y Y -
2.54 cm (1.000 inch)	Less Normal More	3 4 5	3+ 3 3	Y Y -
2.86 cm (1.125 inches)*	Less Normal More	4 5 6	4 3 3	- - -
3.18 cm (1.250 inches)*	Less Normal More	4 5 6	4 3 3	- - -
3.49 cm (1.375 inches)*	Less Normal More	4 5 6	4 3 3	- - -
3.81 cm (1.500 inches)*	Less Normal More	5 6 7	3+ 3 3	- - -

+ Indicates the U-bracket, on lift arm, is positioned in the bottom hole (Figure 14).
* High HOC Kit (Part No. 110-9600) must be installed. Front HOC bracket must be positioned in the top side-plate hole.
** Y indicates that this combination of HOC and spacers can be used with groomers.

Note: Changing 1 chain link changes the pitch-angle movement of the rear roller by 7.0 degrees.

Note: Changing the U-bracket on the lift arm to the bottom hole adds 3.5 degrees to the pitch angle of the rear roller.

Adjusting the Height of Cut

Note: For heights of cut greater than 2.5 cm (1 inch) install the High Height-of-Cut Kit.

1. Loosen locknuts securing height-of-cut brackets to cutting-unit side plates (Figure 15).

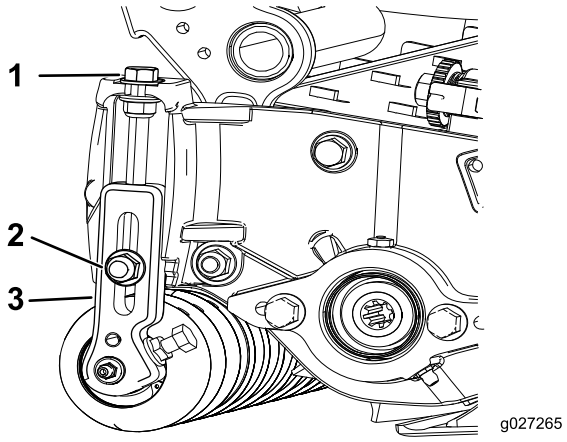


Figure 15

1. Adjusting screw
2. Locknut
3. Height-of-cut bracket

2. Loosen the nut on the gauge bar (Figure 16) and set the adjusting screw to the desired height of cut.

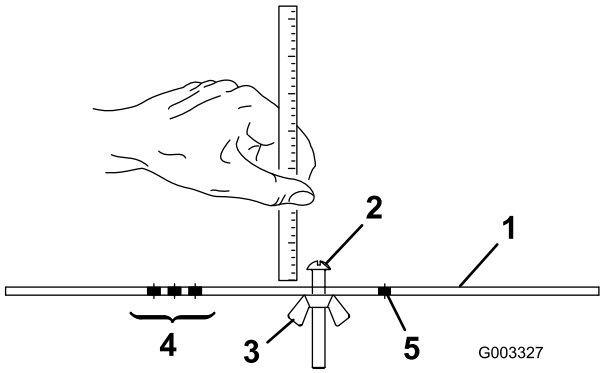


Figure 16

1. Gauge bar
2. Height adjusting screw
3. Nut
4. Holes used for setting Groomer HOG
5. Hole not used

3. Measure the distance between the bottom of the screw head and the face of the bar to determine the height of cut.
4. Hook the screw head on the cutting edge of the bedknife and rest the rear end of the bar on the rear roller (Figure 17).
5. Rotate the adjusting screw until the front roller contacts the gauge bar (Figure 17). Adjust both ends of the roller until the entire roller is parallel to the bedknife.

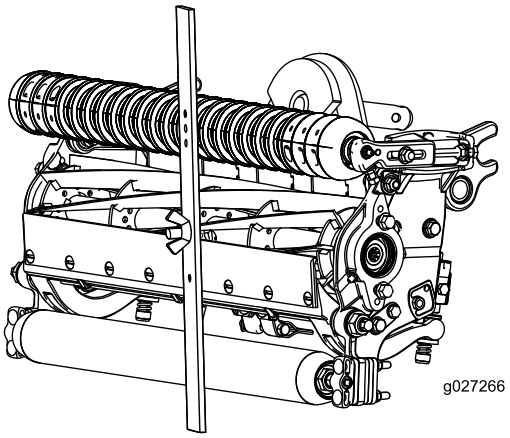


Figure 17

Important: When set properly, the rear and front rollers will contact the gauge bar and the screw will be snug against the bedknife. This ensures that the height of cut is identical at both ends of the bedknife.

6. Tighten the nuts to secure the adjustment.

Note: Do not overtighten the nut. Tighten it enough to remove any play from the washer.

Use the following chart to determine which bedknife is best suited for the desired height of cut.

Bedknife/Height-of-Cut Chart		
Bedknife	**Bedknife Lip Height**	**Height of Cut**
EdgeMax® Low HOC (03481 and 03483)	5.6 mm (0.220 inch)	6.4-12.7 mm (0.250-0.500 inch)
Low HOC (Optional)	5.6 mm (0.220 inch)	6.4-12.7 mm (0.250-0.500 inch)
Extended EdgeMax® Low HOC (Optional)	5.6 mm (0.220 inch)	6.4-12.7 mm (0.250-0.500 inch)
Extended Low HOC (Optional)	5.6 mm (0.220 inch)	6.4-12.7 mm (0.250-0.500 inch)
EdgeMax® (03482 and 03484)	6.9 mm (0.270 inch)	9.5-38.1 mm (0.375-1.50 inch)*
Standard (Optional)	6.9 mm (0.270 inch)	9.5-38.1 mm (0.375-1.50 inch)*
Heavy Duty (Optional)	9.3 mm (0.370 inch)	12.7-38.1 mm (0.500-1.50 inch)

* Warm-season grasses may require the Low HOC bedknife for 12.7 mm (0.500 inch) and below.

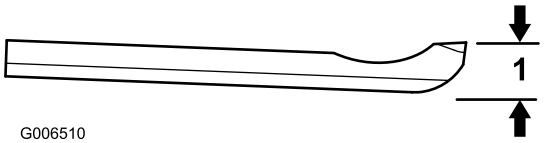


Figure 18

1. Bedknife lip height

Adjusting the Turf-Compensation Settings

The turf-compensation spring transfers the weight from the front to the rear roller. This helps to reduce a wave pattern in the turf, also known as marcelling or bobbing.

Important: Make the spring adjustments with the cutting unit mounted to the traction unit, pointing straight ahead and lowered to the shop floor.

1. Make sure that the hairpin cotter is installed in the rear hole in the spring rod (Figure 19).

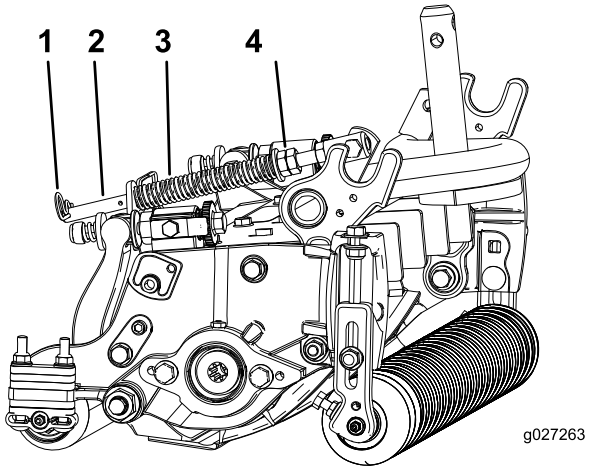


Figure 19

1. Turf-compensation spring
2. Hairpin cotter
3. Spring rod
4. Hex nuts

2. Tighten the hex nuts on the front end of the spring rod until the compressed length of the spring is 12.7 cm (5 inches); refer to Figure 19.

   Note: When operating the machine on rough terrain, decrease the spring length by 12.7 mm (1/2 inch).

   Note: The turf-compensation setting will need to be reset if the HOC setting or the aggressiveness-of-cut setting is changed.

Checking and Adjusting the Cutting Unit

The dual-knob bedknife-to-reel adjustment system incorporated in this cutting unit simplifies the adjustment procedure needed to deliver optimum mowing performance. The precise adjustment possible with the dual-knob/bedbar design gives the necessary control to provide a continual self-sharpening action—thus maintaining sharp cutting edges, ensuring a good quality of cut, and greatly reducing the need for routine back lapping.

Prior to mowing each day, or as required, check each cutting unit to verify proper bedknife-to-reel contact. **Perform this procedure even though the quality of cut is acceptable.**

1. Lower the cutting units onto a hard surface, shut off the engine, and remove the ignition key.
2. Slowly rotate the reel in a reverse direction, listening for reel-to-bedknife contact.

If no contact is evident, turn the bedknife adjusting knobs clockwise, 1 click at a time, until you feel and hear light contact.

The reel must cut 1 sheet of paper when inserted at a right angle to the bedknife, at both ends and at the center of the reel; refer to step 12 and Figure 10 in Adjusting the Bedknife to the Reel (page 7).

The adjustment knobs have detents corresponding to 0.020 mm (0.0007 inch) bedknife movement for each indexed position.

If excessive contact/reel drag is evident it will be either necessary to backlap, reface the front of the bedknife, or regrind the cutting unit to achieve the sharp edges needed for precision cutting (refer to the Toro Manual for Sharpening Reel and Rotary Mowers).

Light contact is preferred at all times. If light contact is not maintained, the bedknife/reel edges will not sufficiently self-sharpen and dull cutting edges will result after a period of operation. If excessive contact is maintained, bedknife/reel wear will be accelerated, uneven wear can result, and quality of cut may be adversely affected.

As the reel blades continue to run against the bedknife, a slight burr will appear on the front cutting edge surface along the full length of the bedknife. You can remove burrs and improve cutting by occasionally running a file across the front edge.

After extended running, a ridge will eventually develop at both ends of the bedknife. Round off or file these notches flush with the cutting edge of the bedknife to ensure smooth operation.

Over time, the chamfer (Figure 20) will need to be ground as it is only designed to last 40% of the bedknife life.

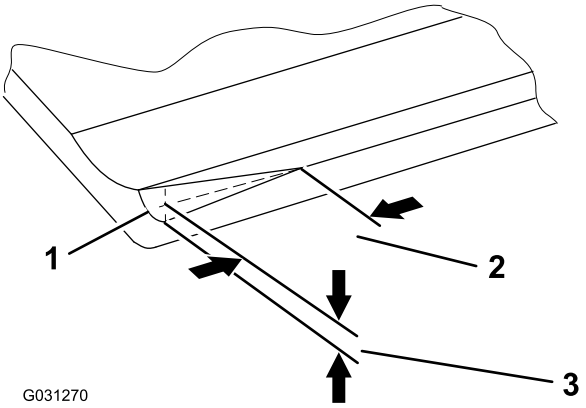


Figure 20

1. Lead-in chamfer on right end of bedknife
2. 6 mm (0.25 inch)
3. 1.5 mm (0.060 inch)

Do not make the lead-in chamfer too large, as it may cause turf tufting.

Servicing the Bedknife

The bedknife service limits are listed in the following charts.

Important: Operating the cutting unit with the bedknife below the service limit may result in poor after-cut appearance and reduce the structural integrity of the bedknife for impacts.

Bedknife Service Limit Chart			
Bedknife	**Bedknife Lip Height ***	**Service Limit ***	**Grind Angles** Top/Front Angles
EdgeMax® Low HOC (03481 and 03483)	5.6 mm (0.220 inch)	6.4-12.7 mm (0.250-0.500 inch)	10/5 degrees
Low HOC (Optional)	5.6 mm (0.220 inch)	4.8 mm (0.190 inch)	10/5 degrees
Extended EdgeMax® Low HOC (Optional)	5.6 mm (0.220 inch)	4.8 mm (0.190 inch)	10/10 degrees
Extended Low HOC (Optional)	5.6 mm (0.220 inch)	4.8 mm (0.190 inch)	10/10 degrees
EdgeMax® (03480 and 03482)	6.9 mm (0.270 inch)	4.8 mm (0.190 inch)	10/5 degrees
Standard (Optional)	6.9 mm (0.270 inch)	4.8 mm (0.190 inch)	10/5 degrees
Heavy Duty (Optional)	9.3 mm (0.370 inch)	4.8 mm (0.190 inch)	10/5 degrees

Recommended Top and Front Bedknife Grind Angles (Figure 21)

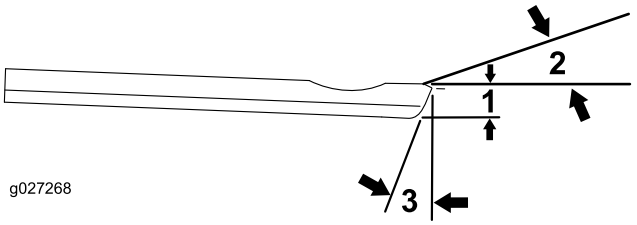


Figure 21

1. Bedknife service limit *
2. Top grind angle
3. Front grind angle

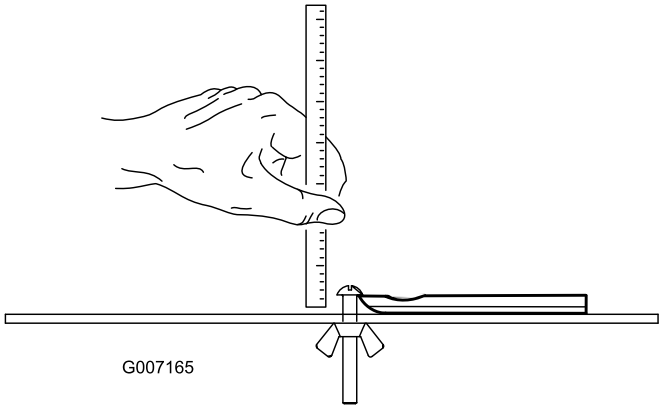


Figure 22

Note: All bedknife service limit measurements reference the bottom of the bedknife (Figure 22)

Maintenance

Lubricating the Machine

Regularly lubricate the 5 grease fittings of each cutting unit (Figure 23) with No. 2 lithium grease.

There are 2 lubrication points on the front roller, 2 on the rear roller, and 1 at the reel-motor spline.

Note: Lubricating the cutting units immediately after washing helps purge water out of the bearings and increases bearing life.

1. Wipe each grease fitting with a clean rag.
2. Apply grease until clean grease comes out of the roller seals and the bearing relief valve.
3. Wipe any excess grease away.

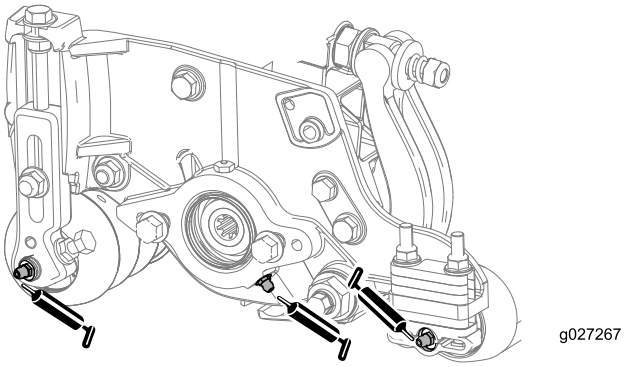


Figure 23

Grease fittings on the reel-motor side

Servicing the Bedbar

Removing the Bedbar

1. Turn the bedbar adjusting screws counterclockwise to back the bedknife away from the reel (Figure 24).

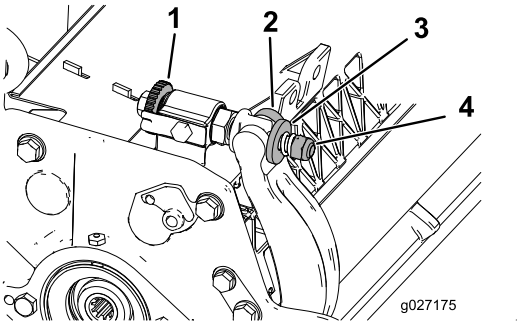


Figure 24

1. Bedbar adjusting screw
2. Bedbar
3. Washer
4. Spring-tension nut

2. Back out the spring-tension nut until the washer is no longer tensioned against the bedbar (Figure 24).
3. On each side of the machine, loosen the locknut securing the bedbar bolt (Figure 25).

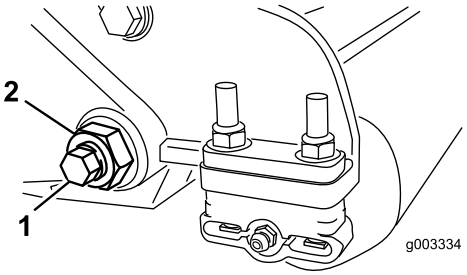


Figure 25

1. Bedbar bolt
2. Lock nut

4. Remove each bedbar bolt allowing the bedbar to be pulled downward and removed from the machine bolt (Figure 25).

   Note: Account for 2 nylon washers and 1 stamped steel washer on each end of the bedbar (Figure 26).

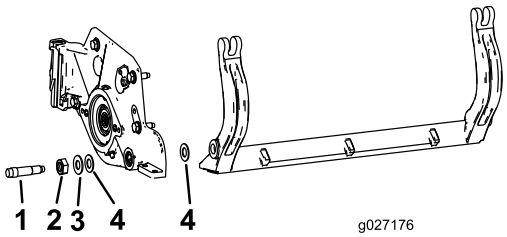


Figure 26

1. Bedbar bolt
2. Nut
3. Steel washer
4. Nylon washer

Assembling the Bedbar

1. Install the bedbar, positioning the mounting ears between the washer and the bedbar adjuster.
2. Secure the bedbar to each side plate with the bedbar bolts (nuts on bolts) and the 6 washers.

   Note: Position a nylon washer on each side of the side-plate boss. Place a steel washer outside each of the nylon washers (Figure 26).
3. Torque bedbar bolts to 37 to 45 N-m (27 to 33 ft-lb).

   Note: Tighten the locknuts until the outside steel washer stops rotating and the end play is removed, but do not overtighten or deflect the side plates. The washers on the inside may have a gap.
4. Tighten the spring-tension nut until the spring is collapsed, then back it off 1/2 turn (Figure 27).

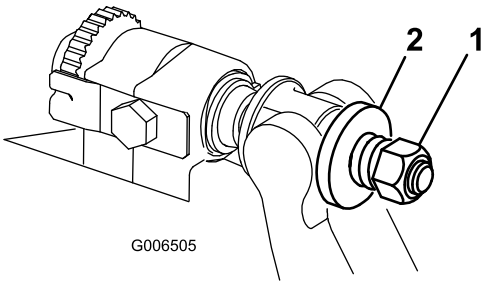


Figure 27

1. Spring-tension nut
2. Spring

Servicing the Roller

The Roller Rebuild Kit and the Roller Rebuild Tool Kit (Figure 28) are available for servicing the roller. The Roller Rebuild Kit includes all the bearings, bearing nuts, inner seals, and outer seals to rebuild a roller. The Roller Rebuild Tool Kit includes all the tools and the installation instructions required to rebuild a roller with the roller rebuild kit. Refer to your *Parts Catalog* or contact your Authorized Distributor for assistance.

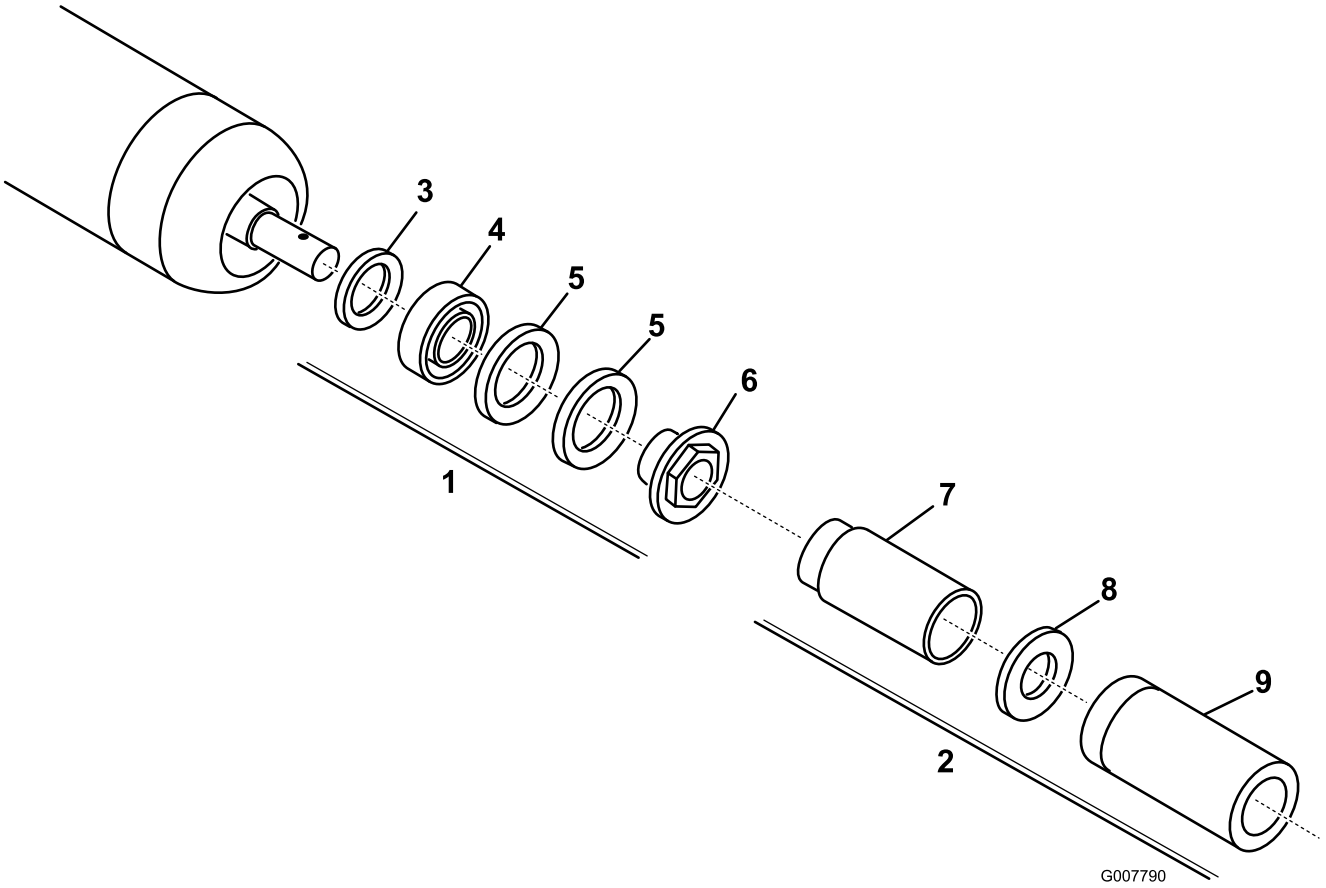


Figure 28

1. Roller Rebuild Kit (Part No. 114-5430)
2. Roller Rebuild Tool Kit (Part No. 115-0803)
3. Inner seal
4. Bearing
5. Outer seal
6. Bearing nut
7. Inner seal tool
8. Washer
9. Bearing/outer seal tool

Declaration of Incorporation

The Toro Company, 8111 Lyndale Ave. South, Bloomington, MN, USA declares that the following unit(s) conform(s) to the directives listed, when installed in accordance with the accompanying instructions onto certain Toro models as indicated on the relevant Declarations of Conformity.

Model No.	Serial No.	Product Description	Invoice Description	General Description	Directive
03480	315000001 and Up	18-inch 8-Blade DPA Cutting Unit, Reelmaster 3550 Series Traction Unit	18IN CU, 5IN 8BLD [RM 3550]	18-inch 8-Blade DPA Cutting Unit	2006/42/EC
03481	315000001 and Up	18-inch 11-Blade DPA Cutting Unit, Reelmaster 3550 Series Traction Unit	18IN CU, 5IN 11BLD [RM 3550]	8-inch 11-Blade DPA Cutting Unit	2006/42/EC
03482	315000001 and Up	22-inch 8-Blade DPA Cutting Unit, Reelmaster 3550 or 3555 Series Traction Unit	22IN CU, 5IN 8BLD [RM 3550/55]	22-inch 8-Blade DPA Cutting Unit	2006/42/EC
03483	315000001 and Up	22-inch 11-Blade DPA Cutting Unit, Reelmaster 3550 or 3555 Series Traction Unit	22IN CU, 5IN 11BLD [RM 3550/55]	22-inch 11-Blade DPA Cutting Unit	2006/42/EC

Relevant technical documentation has been compiled as required per Part B of Annex VII of 2006/42/EC.

We will undertake to transmit, in response to requests by national authorities, relevant information on this partly completed machinery. The method of transmission shall be electronic transmittal.

This machinery shall not be put into service until incorporated into approved Toro models as indicated on the associated Declaration of Conformity and in accordance with all instructions, whereby it can be declared in conformity with all relevant Directives.

Certified:



David Klis
Sr. Engineering Manager
8111 Lyndale Ave. South
Bloomington, MN 55420, USA
July 8, 2015

EU Technical Contact:

Marc Vermeiren
Toro Europe NV
B-2260 Oevel-Westerloo
Belgium

Tel. 0032 14 562960
Fax 0032 14 581911

International Distributor List

Distributor:	Country:	Phone Number:	Distributor:	Country:	Phone Number:
Agrolanc Kft	Hungary	36 27 539 640	Maquiver S.A.	Colombia	57 1 236 4079
Asian American Industrial (AAI)	Hong Kong	852 2497 7804	Maruyama Mfg. Co. Inc.	Japan	81 3 3252 2285
B-Ray Corporation	Korea	82 32 551 2076	Mountfield a.s.	Czech Republic	420 255 704 220
Brisa Goods LLC	Mexico	1 210 495 2417	Mountfield a.s.	Slovakia	420 255 704 220
Casco Sales Company	Puerto Rico	787 788 8383	Munditol S.A.	Argentina	54 11 4 821 9999
Ceres S.A.	Costa Rica	506 239 1138	Norma Garden	Russia	7 495 411 61 20
CSSC Turf Equipment (pvt) Ltd.	Sri Lanka	94 11 2746100	Oslinger Turf Equipment SA	Ecuador	593 4 239 6970
Cyril Johnston & Co.	Northern Ireland	44 2890 813 121	Oy Hako Ground and Garden Ab	Finland	358 987 00733
Cyril Johnston & Co.	Republic of Ireland	44 2890 813 121	Parkland Products Ltd.	New Zealand	64 3 34 93760
Fat Dragon	China	886 10 80841322	Perfetto	Poland	48 61 8 208 416
Femco S.A.	Guatemala	502 442 3277	Pratoverde SRL.	Italy	39 049 9128 128
FIVEMANS New-Tech Co., Ltd	China	86-10-6381 6136	Prochaska & Cie	Austria	43 1 278 5100
ForGarder OU	Estonia	372 384 6060	RT Cohen 2004 Ltd.	Israel	972 986 17979
G.Y.K. Company Ltd.	Japan	81 726 325 861	Riversa	Spain	34 9 52 83 7500
Geomechaniki of Athens	Greece	30 10 935 0054	Lely Turfcare	Denmark	45 66 109 200
Golf international Turizm	Turkey	90 216 336 5993	Lely (U.K.) Limited	United Kingdom	44 1480 226 800
Hako Ground and Garden	Sweden	46 35 10 0000	Solvert S.A.S.	France	33 1 30 81 77 00
Hako Ground and Garden	Norway	47 22 90 7760	Spypros Stavrinides Limited	Cyprus	357 22 434131
Hayter Limited (U.K.)	United Kingdom	44 1279 723 444	Surge Systems India Limited	India	91 1 292299901
Hydroturf Int. Co Dubai	United Arab Emirates	97 14 347 9479	T-Markt Logistics Ltd.	Hungary	36 26 525 500
Hydroturf Egypt LLC	Egypt	202 519 4308	Toro Australia	Australia	61 3 9580 7355
Irrimac	Portugal	351 21 238 8260	Toro Europe NV	Belgium	32 14 562 960
Irrigation Products Int'l Pvt Ltd.	India	0091 44 2449 4387	Valtech	Morocco	212 5 3766 3636
Jean Heybroek b.v.	Netherlands	31 30 639 4611	Victus Emak	Poland	48 61 823 8369

European Privacy Notice

The Information Toro Collects
Toro Warranty Company (Toro) respects your privacy. In order to process your warranty claim and contact you in the event of a product recall, we ask you to share certain personal information with us, either directly or through your local Toro company or dealer.

The Toro warranty system is hosted on servers located within the United States where privacy law may not provide the same protection as applies in your country.

BY SHARING YOUR PERSONAL INFORMATION WITH US, YOU ARE CONSENTING TO THE PROCESSING OF YOUR PERSONAL INFORMATION AS DESCRIBED IN THIS PRIVACY NOTICE.

The Way Toro Uses Information
Toro may use your personal information to process warranty claims, to contact you in the event of a product recall and for any other purpose which we tell you about. Toro may share your information with Toro's affiliates, dealers or other business partners in connection with any of these activities. We will not sell your personal information to any other company. We reserve the right to disclose personal information in order to comply with applicable laws and with requests by the appropriate authorities, to operate our systems properly or for our own protection or that of other users.

Retention of your Personal Information
We will keep your personal information as long as we need it for the purposes for which it was originally collected or for other legitimate purposes (such as regulatory compliance), or as required by applicable law.

Toro's Commitment to Security of Your Personal Information
We take reasonable precautions in order to protect the security of your personal information. We also take steps to maintain the accuracy and current status of personal information.

Access and Correction of your Personal Information
If you would like to review or correct your personal information, please contact us by email at legal@toro.com.

Australian Consumer Law

Australian customers will find details relating to the Australian Consumer Law either inside the box or at your local Toro Dealer.

Toro General Commercial Product Warranty

A Two-Year Limited Warranty

Conditions and Products Covered

The Toro Company and its affiliate, Toro Warranty Company, pursuant to an agreement between them, jointly warrant your Toro Commercial product ("Product") to be free from defects in materials or workmanship for two years or 1500 operational hours*, whichever occurs first. This warranty is applicable to all products with the exception of Aerators (refer to separate warranty statements for these products). Where a warrantable condition exists, we will repair the Product at no cost to you including diagnostics, labor, parts, and transportation. This warranty begins on the date the Product is delivered to the original retail purchaser.
* Product equipped with an hour meter.

Instructions for Obtaining Warranty Service

You are responsible for notifying the Commercial Products Distributor or Authorized Commercial Products Dealer from whom you purchased the Product as soon as you believe a warrantable condition exists. If you need help locating a Commercial Products Distributor or Authorized Dealer, or if you have questions regarding your warranty rights or responsibilities, you may contact us at:

Toro Commercial Products Service Department
Toro Warranty Company
8111 Lyndale Avenue South
Bloomington, MN 55420-1196

952–888–8801 or 800–952–2740
E-mail: commercial.warranty@toro.com

Owner Responsibilities

As the Product owner, you are responsible for required maintenance and adjustments stated in your *Operator's Manual*. Failure to perform required maintenance and adjustments can be grounds for disallowing a warranty claim.

Items and Conditions Not Covered

Not all product failures or malfunctions that occur during the warranty period are defects in materials or workmanship. This warranty does not cover the following:

- Product failures which result from the use of non-Toro replacement parts, or from installation and use of add-on, or modified non-Toro branded accessories and products. A separate warranty may be provided by the manufacturer of these items.
- Product failures which result from failure to perform recommended maintenance and/or adjustments. Failure to properly maintain your Toro product per the Recommended Maintenance listed in the *Operator's Manual* can result in claims for warranty being denied.
- Product failures which result from operating the Product in an abusive, negligent, or reckless manner.
- Parts subject to consumption through use unless found to be defective. Examples of parts which are consumed, or used up, during normal Product operation include, but are not limited to, brake pads and linings, clutch linings, blades, reels, rollers and bearings (sealed or greasable), bed knives, spark plugs, castor wheels and bearings, tires, filters, belts, and certain sprayer components such as diaphragms, nozzles, and check valves, etc.
- Failures caused by outside influence. Conditions considered to be outside influence include, but are not limited to, weather, storage practices, contamination, use of unapproved fuels, coolants, lubricants, additives, fertilizers, water, or chemicals, etc.
- Failure or performance issues due to the use of fuels (e.g. gasoline, diesel, or biodiesel) that do not conform to their respective industry standards.
- Normal noise, vibration, wear and tear, and deterioration.
- Normal "wear and tear" includes, but is not limited to, damage to seats due to wear or abrasion, worn painted surfaces, scratched decals or windows, etc.

Parts

Parts scheduled for replacement as required maintenance are warranted for the period of time up to the scheduled replacement time for that part. Parts replaced under this warranty are covered for the duration of the original product warranty and become the property of Toro. Toro will make the final decision whether to repair any existing part or assembly or replace it. Toro may use remanufactured parts for warranty repairs.

Deep Cycle and Lithium-Ion Battery Warranty:

Deep cycle and Lithium-Ion batteries have a specified total number of kilowatt-hours they can deliver during their lifetime. Operating, recharging, and maintenance techniques can extend or reduce total battery life. As the batteries in this product are consumed, the amount of useful work between charging intervals will slowly decrease until the battery is completely worn out. Replacement of worn out batteries, due to normal consumption, is the responsibility of the product owner. Battery replacement may be required during the normal product warranty period at owner's expense. Note: (Lithium-Ion battery only): A Lithium-Ion battery has a part only prorated warranty beginning year 3 through year 5 based on the time in service and kilowatt hours used. Refer to the *Operator's Manual* for additional information.

Maintenance is at Owner's Expense

Engine tune-up, lubrication, cleaning and polishing, replacement of filters, coolant, and completing recommended maintenance are some of the normal services Toro products require that are at the owner's expense.

General Conditions

Repair by an Authorized Toro Distributor or Dealer is your sole remedy under this warranty.

Neither The Toro Company nor Toro Warranty Company is liable for indirect, incidental or consequential damages in connection with the use of the Toro Products covered by this warranty, including any cost or expense of providing substitute equipment or service during reasonable periods of malfunction or non-use pending completion of repairs under this warranty. Except for the Emissions warranty referenced below, if applicable, there is no other express warranty. All implied warranties of merchantability and fitness for use are limited to the duration of this express warranty.

Some states do not allow exclusions of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions and limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Note regarding engine warranty:

The Emissions Control System on your Product may be covered by a separate warranty meeting requirements established by the U.S. Environmental Protection Agency (EPA) and/or the California Air Resources Board (CARB). The hour limitations set forth above do not apply to the Emissions Control System Warranty. Refer to the Engine Emission Control Warranty Statement supplied with your product or contained in the engine manufacturer's documentation for details

Countries Other than the United States or Canada

Customers who have purchased Toro products exported from the United States or Canada should contact their Toro Distributor (Dealer) to obtain guarantee policies for your country, province, or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the Toro importer.

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