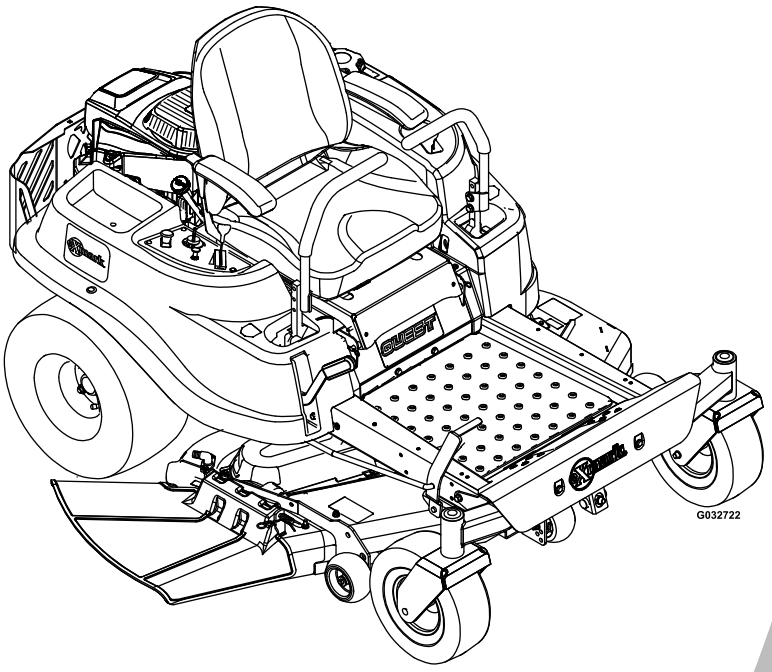
QUEST®

DRIVE LEVER

Model No. QTE452CEM42200—Serial No. 316000000 and Up

Picture below may not reflect actual product.



Parts Manual

Part No. 4502-778 Rev. A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

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Industrial Park Box 808
Beatrice, NE 68310

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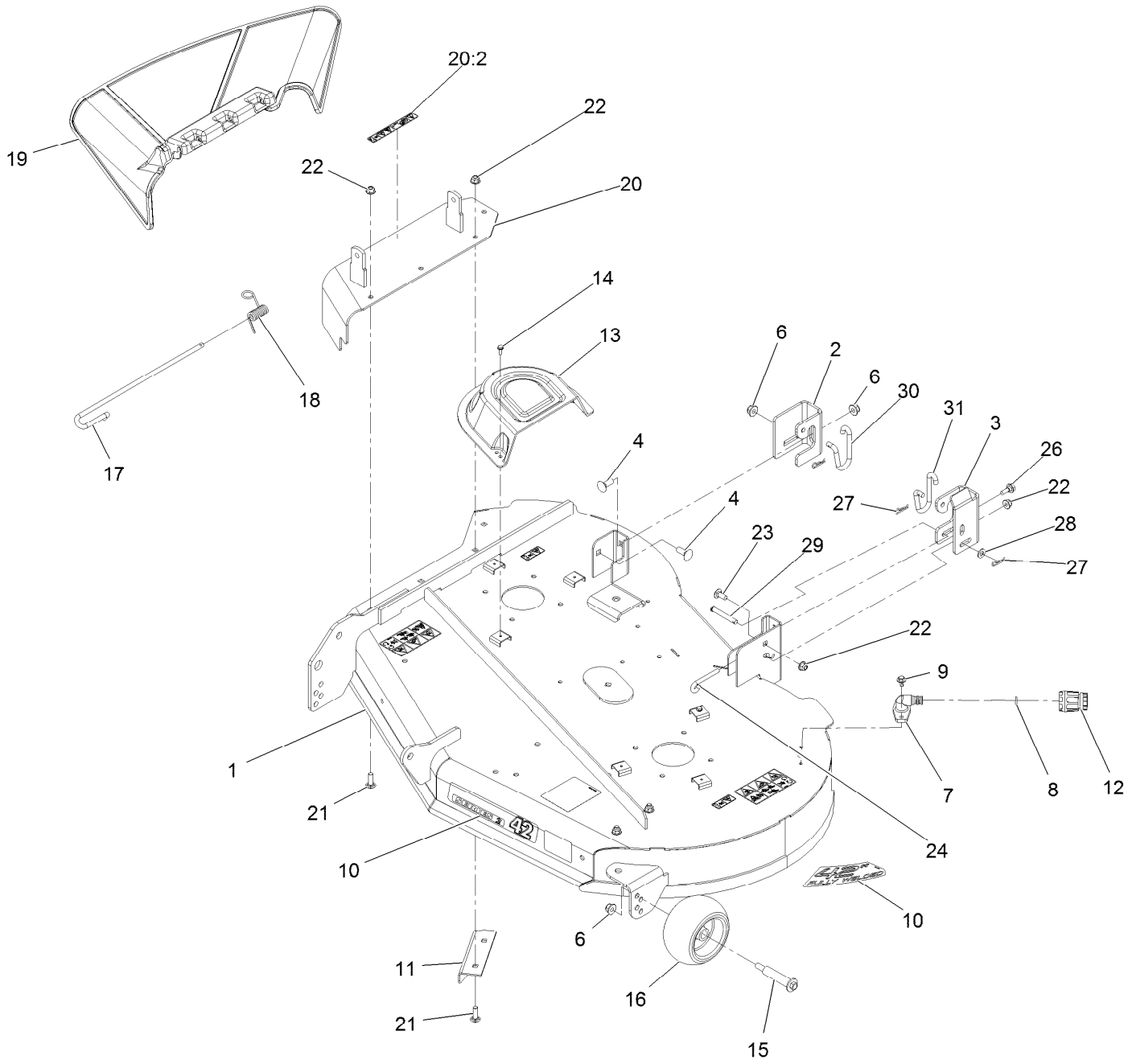


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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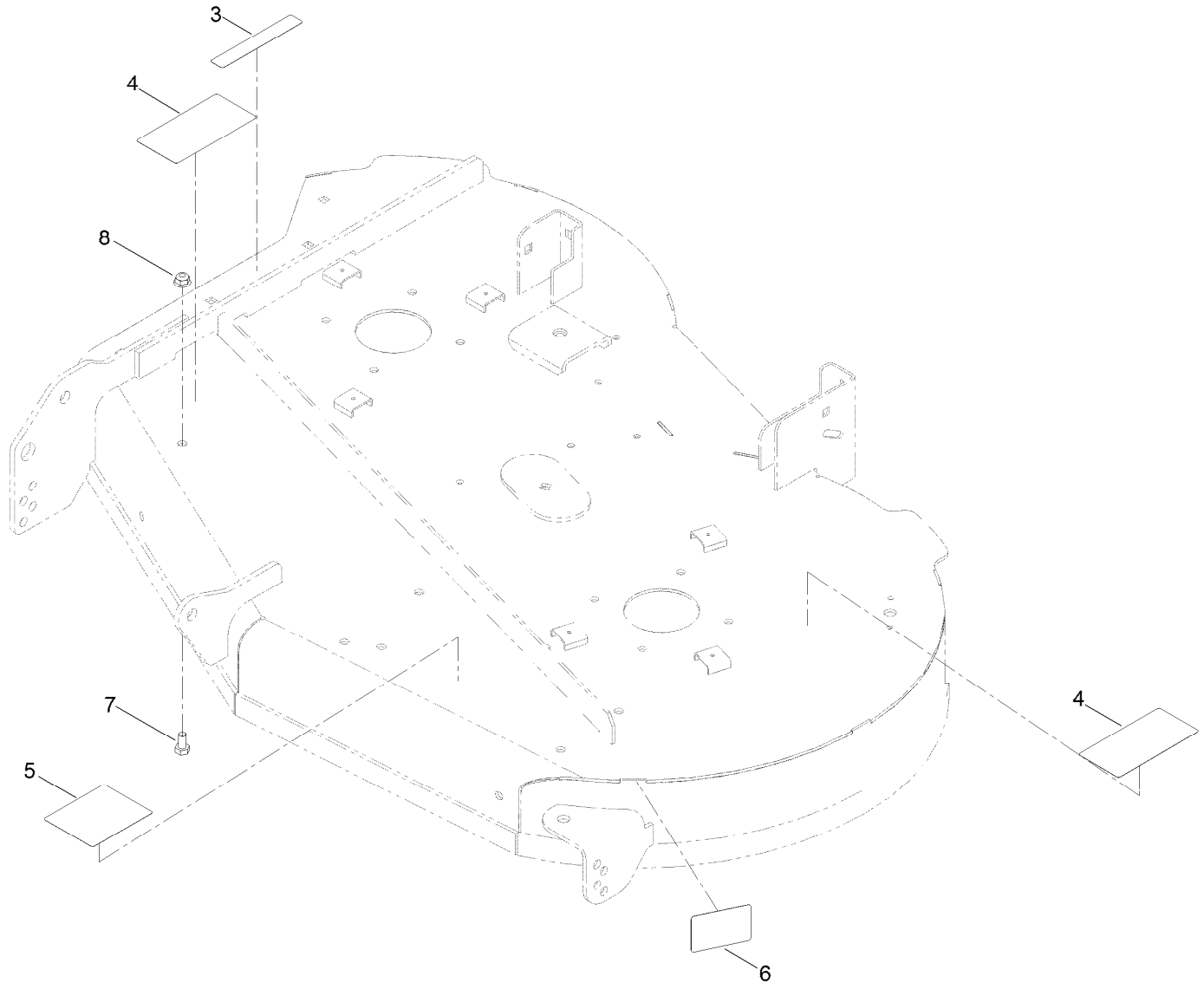
Deck Assembly



Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
1	131-3610	1	42" Deck And Decal ASM
2	131-4138	1	Bracket-Hanger, RH
3	131-1091	1	Bracket-Hanger, LH
4	3231-2	2	Bolt-Carriage 3/8-16 X 1
6	104-8301	4	Nut-Nyloc 3/8-16 Flg
7	95-2747	1	Fitting-Washout
8	46-6290	1	O-Ring
9	46-8560	2	Screw-HHF 1/4-20 X 1/2
10	126-1771	1	Decal-Series 2 - 42
11	120-7951-03	1	Baffle-Cutoff
12	95-3270	1	Connector-Hose
13	108-7889	2	Cover-Belt
14	32144-1	6	Screw-HWH #10-24 X 1/2 Taptite
15	112-3977	2	Bolt-HH Shoulder 3/8-16 X 3.79
16	1-603299	2	Roller-Scalp, Anti
17	109-8854	1	Pin-Chute
18	121-2983	1	Spring-Torsion
19	121-0739	1	Deflector-Discharge
20	131-3961	1	Cover ASM W/Decal
20:2	93-7009	1	Decal-Danger
21	3230-22	4	Bolt-Carriage 5/16-18 X 1 Sp
22	104-8300	6	Nut-Nyloc 5/16-18 Flg
23	3230-23	1	Bolt-Carriage 5/16-18 X 3/4 Short Neck
24	131-0955	1	Rod-Level, Deck
26	120-7024	1	Screw-Shoulder, HHF
27	1-806003	3	Hairpin-Cotter
28	3256-23	1	Washer-5/16 Sae
29	110-0618	1	Pin-Clevis
30	131-8734	1	Link-Retention, Deck (RH)
31	131-4131	1	Link-Retention, Deck (LH)

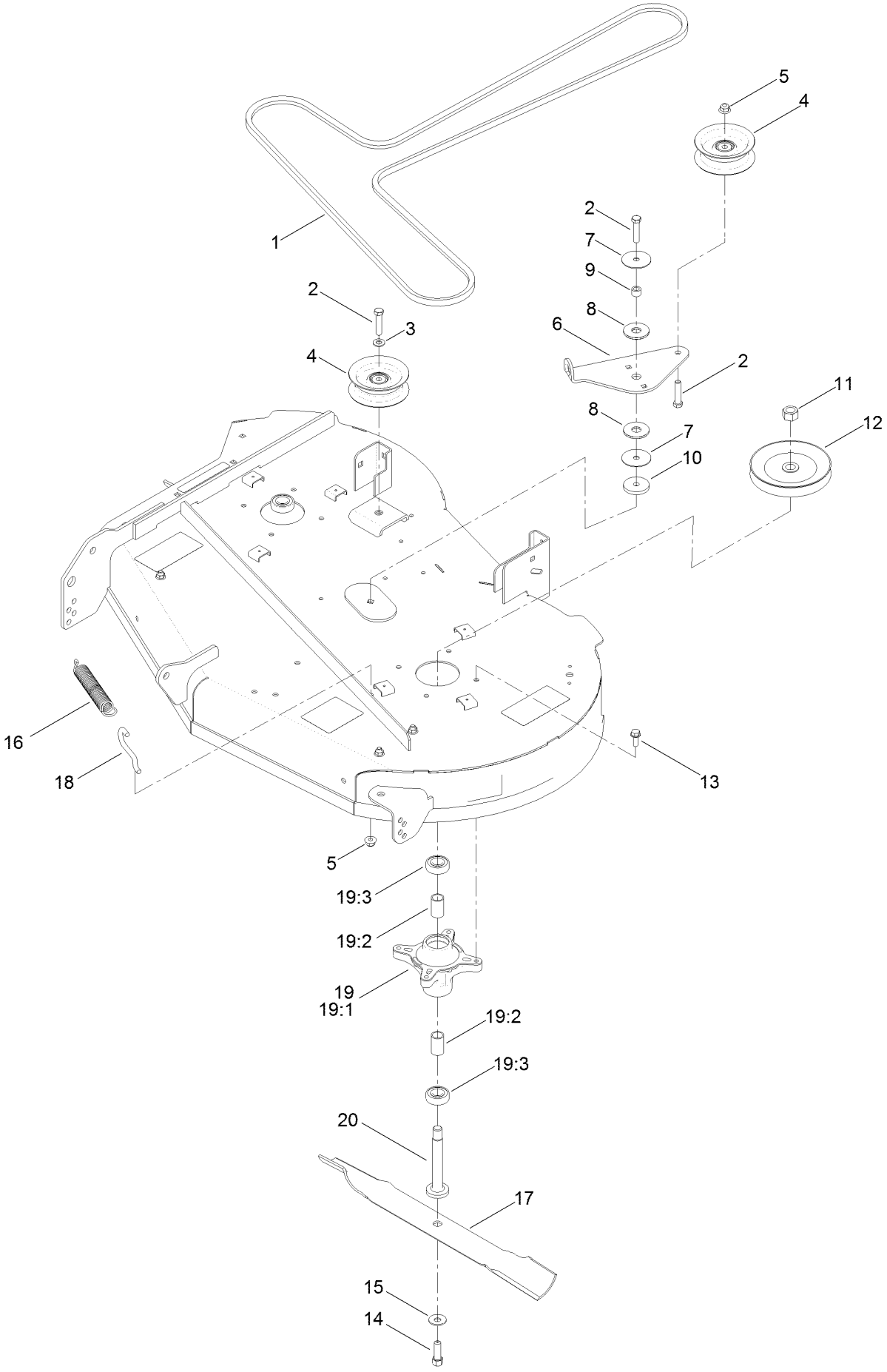
42 Inch Deck Decal Assembly No. 131-3610



42 Inch Deck Decal Assembly No. 131-3610 (continued)

Ref.	Part Number	Qty.	Description
3	93-7009	1	Decal-Danger
4	132-0872	2	Decal-Danger, Deck
5	105-7015	1	Decal-Routing, Belt
6	112-9840	1	Decal-Scalp, Anti
7	322-2	3	Screw-HH
8	104-8300	3	Nut-Flange, NI

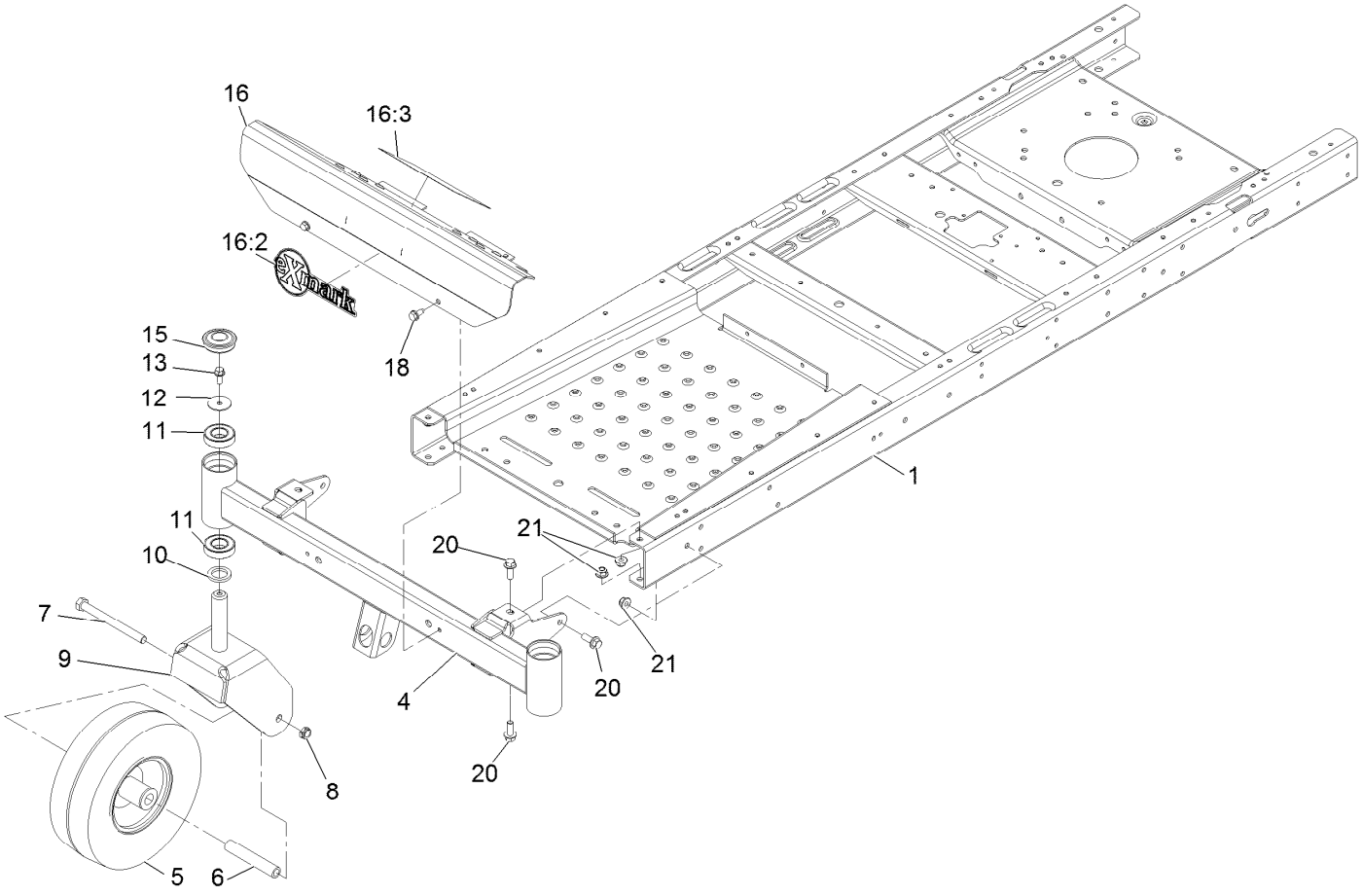
42 Inch Belt, Blade and Spindle Assembly



42 Inch Belt, Blade and Spindle Assembly (continued)

Ref.	Part Number	Qty.	Description
1	119-8819	1	V-Belt
2	323-9	3	Screw-HH
3	3256-24	1	Washer-Flat
4	106-2175	2	Pulley-Idler, Flat
5	104-8301	2	Nut-Flange, NI
6	114-8540	1	Arm-Idler
7	120-2229	2	Washer
8	114-0463	2	Washer-Friction, Composite
9	115-4986	1	Spacer
10	110-9981	1	Washer-Plain
11	3219-6	2	Nut-Hex
12	125-5574	2	Pulley
13	32144-41	8	Screw-Taptite
14	26-0671	2	Screw-HH
15	3290-465	2	Washer-Belleville
16	106-2177	1	Spring-Extension
17	131-3939-03	2	Blade-High Lift
18	88-5970	1	Hook-Return, Spring
19	121-0751	2	Spindle ASM
19:1	117-7267	1	Spindle
19:2	120-7935	2	Spacer
19:3	38-7820	2	Bearing-Ball
20	117-7268	2	Shaft-Spindle

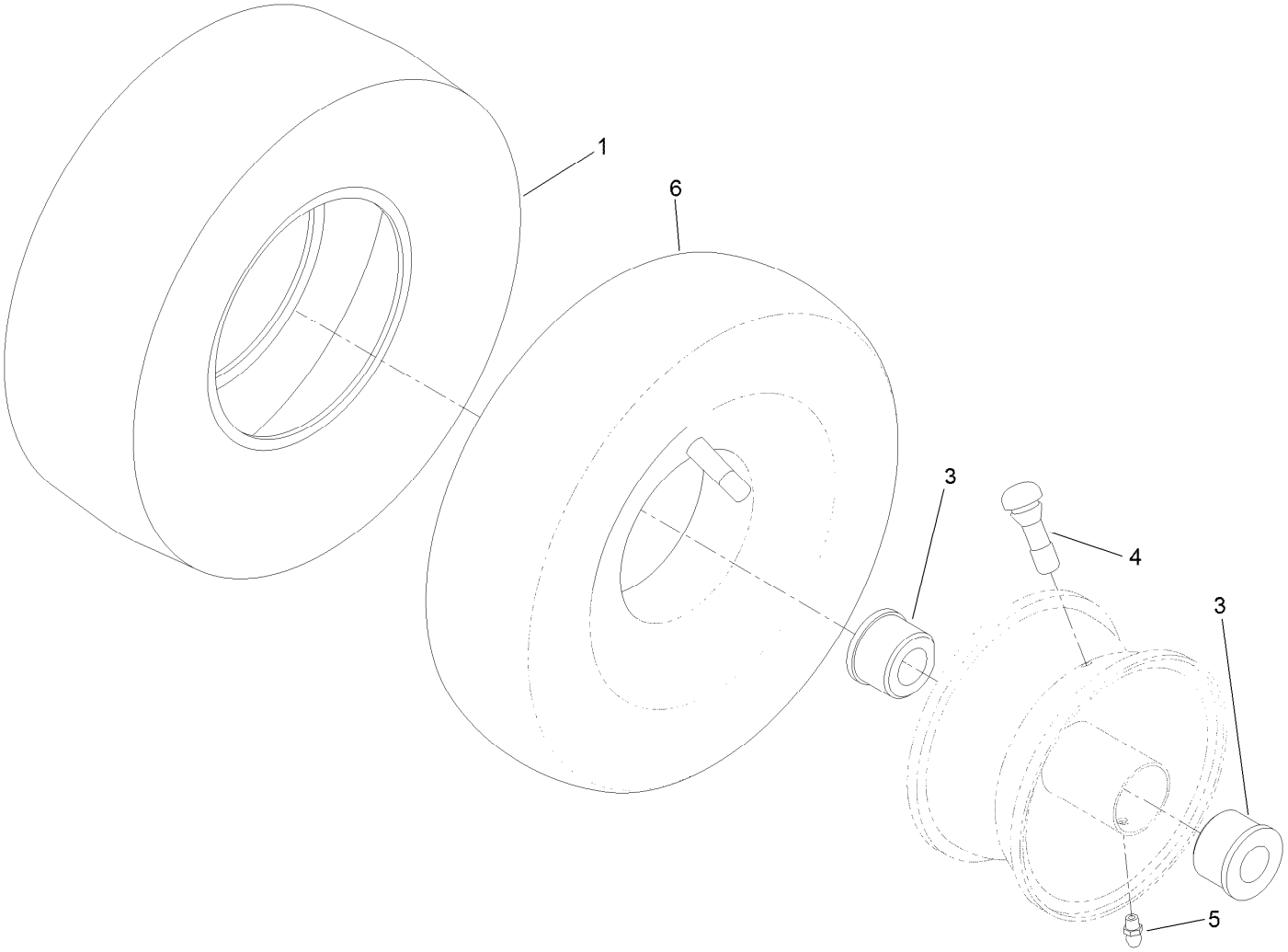
Main Frame Assembly



Main Frame Assembly (continued)

Ref.	Part Number	Qty.	Description
1	127-3444-01	1	Frame ASM
4	125-1742-01	1	Axle-Front, Narrow
5	130-0736	2	Caster Wheel ASM
6	104-3667	2	Spanner-Wheel
7	325-22	2	Screw-HH 1/2-13 X 5 1/2
8	3296-45	2	Nut-Nyloc 1/2-13 Thin
9	120-2266-01	2	Fork-Caster
10	117-7394	2	Washer-Thrust
11	109-3678	4	Bearing-Ball
12	3256-68	2	Washer-Flat
13	3234-47	2	Screw-HH Flg 5/16-18 X 3/4
15	116-4348	2	Cap-Grease
16	133-1158	1	Footrest ASM
16:2	126-6969	1	Decal-Exmark Logo
16:3	132-0869	1	Decal-Danger
18	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf
20	3234-42	6	Screw HHF 3/8-16 X 1
21	104-8301	6	Nut-Nyloc 3/8-16 Flg

Caster Wheel Assembly No. 130-0736

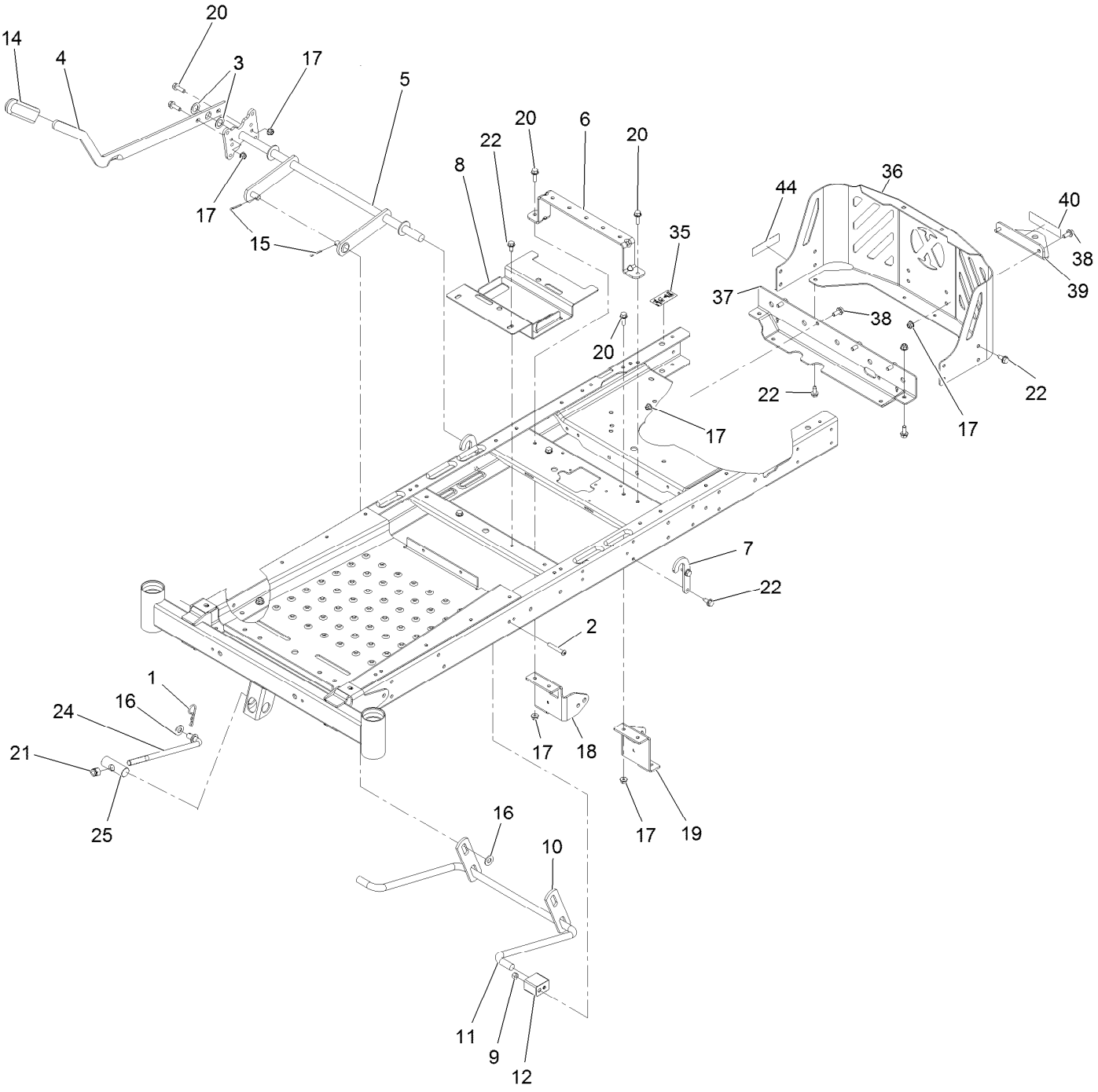


Caster Wheel Assembly No. 130-0736 (continued)

Ref.	Part Number	Qty.	Description
1	130-0735	1	Tire
3	114-1640	2	Bushing-Flange
4	232-27	1	Stem-Valve
5	302-5	1	Fitting-Grease
6	105-0844	1	Tube-Inner ●

● Optional Equipment

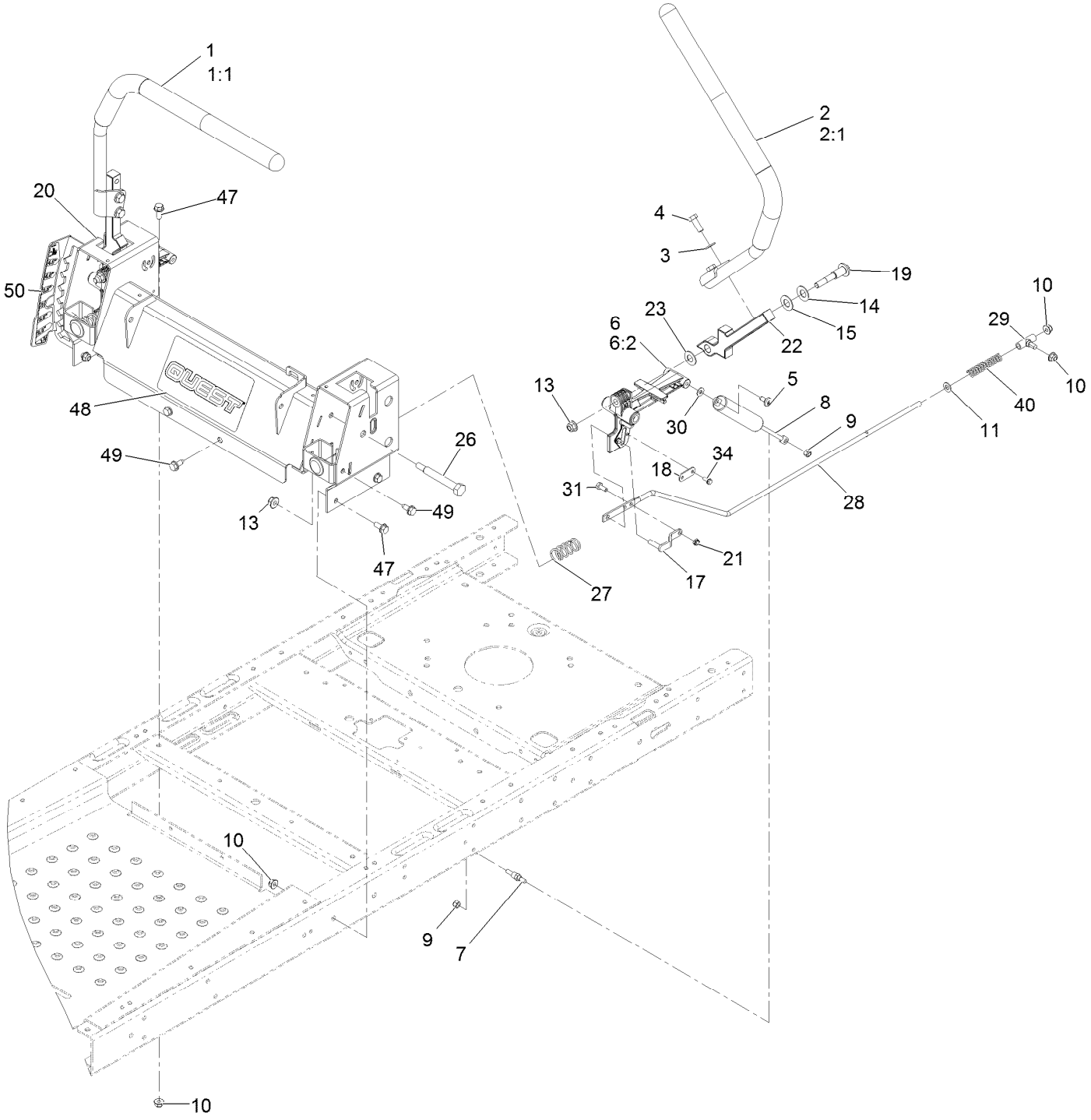
Deck Lift Assembly



Deck Lift Assembly (continued)

Ref.	Part Number	Qty.	Description
1	1-806005	1	Hairpin-Cotter
2	120-5499	2	Screw-Button Head 5/16-18 X 2.00
3	3-6498	2	Washer-Thrust
4	119-3427-03	1	Lever-Lift
5	132-6872-03	1	Lift-Deck, Narrow
6	119-3435-03	1	Brace-Seat, Rear (Narrow)
7	119-8875	2	Bracket-Lift
8	131-0914-03	1	Bracket-Battery
9	3296-29	2	Nut-Nyloc 5/16-18
10	108-7840	2	Link-Lift
11	108-7839	1	Arm-Lift, Rear
12	108-7845	2	Block-Pivot
14	1-633268	1	Grip-Lever
15	3272-11	2	Pin-Cotter 1/8 X 1
16	3256-26	3	Washer-1/2 Sae
17	104-8300	14	Nut-Nyloc 5/16-18 Flg
18	131-0901-01	1	Mount-Hydro, Front Right
19	131-0902-01	1	Mount-Hydro, Front Left
20	3234-29	6	Screw-HH Flg 5/16-18 X 1
21	3296-19	1	Nut-Nyloc 1/2-20
22	32144-70	16	Screw-HWH 5/16-18 X 3/4 Tf
24	131-3945	1	Rod-Mount, Deck
25	119-8810	1	Pin-Pivot
35	121-2989	2	Decal-Bypass
36	131-1019-03	1	Guard-Engine, Narrow [black]
37	130-6950-01	1	Crossmember-Rear, Narrow
38	3234-47	8	Screw-HH Flg 5/16-18 X 3/4
39	117-1232-03	1	Bracket-Hitch
40	131-4036	1	Decal
44	117-2718	1	Decal-Arrester, Spark

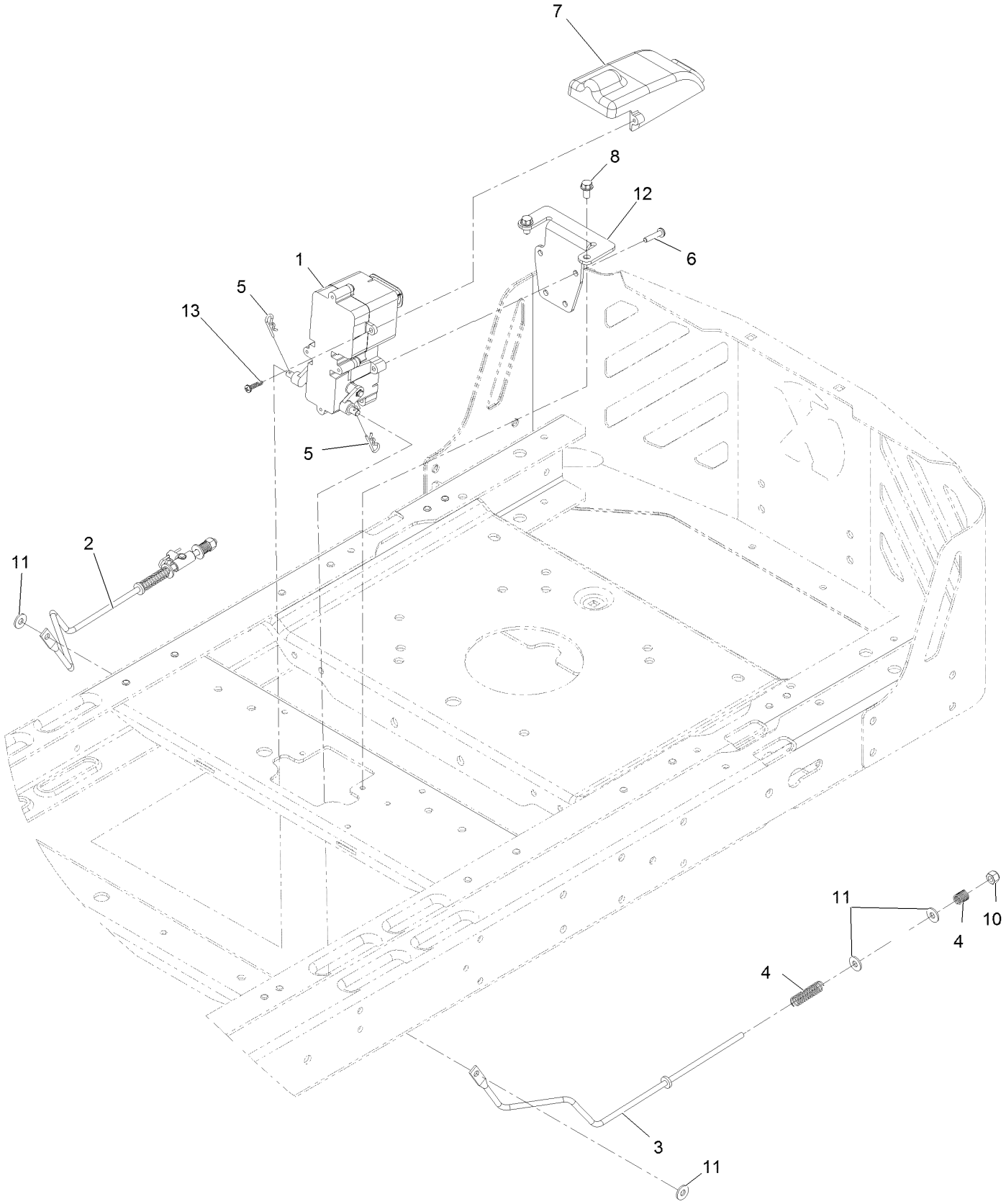
Motion Control Assembly



Motion Control Assembly (continued)

Ref.	Part Number	Qty.	Description
1	121-0731	1	Handle-Control, RH
1:1	121-0726	1	Grip
2	121-0730	1	Handle-Control, LH
2:1	121-0726	1	Grip
3	3256-24	4	Washer-3/8 Sae
4	323-6	4	Screw-HH 3/8-16 X 1
5	120-7950	2	Screw-Shoulder
6	119-3470	2	Actuator Arm ASM
6:2	256-156	2	Bushing-Flange
7	110-6810	2	Stud-Damper
8	131-4132	2	Damper
9	3296-42	4	Nut-Nyloc 1/4-20
10	104-8300	10	Nut-Nyloc 5/16-18 Flg
11	3256-23	2	Washer-5/16 Sae
13	104-8301	4	Nut-Nyloc 3/8-16 Flg
14	119-8925	2	Washer-Belleville
15	117-1240	2	Washer
17	119-3303	2	Pin-Rod, Hydro
18	119-8948	2	Plate-Stop, Hydro
19	117-1198	2	Bolt-Pivot
20	131-1093-03	1	Control Box ASM
21	3296-56	2	Nut-Nyloc 1/4-20 Thin
22	115-5098-05	2	Lever-Control
23	120-2273	2	Washer-Nylon
26	115-5099	2	Bolt-Pivot
27	119-8876	2	Spring-Return
28	117-5388	2	Rod-Hydro
29	119-8842	2	Mount-Rod, Hydro
30	119-8952	2	Washer
31	321-3	2	Screw-HH 1/4-20 X 5/8
34	32144-1	4	Screw-HWH #10-24 X 1/2 Taptite
40	1-603807	2	Spring
47	3234-47	6	Screw-HH Flg 5/16-18 X 3/4
48	126-7386	1	Decal-Quest
49	32144-70	4	Screw-HWH 5/16-18 X 3/4 Tf
50	119-8871	1	Decal

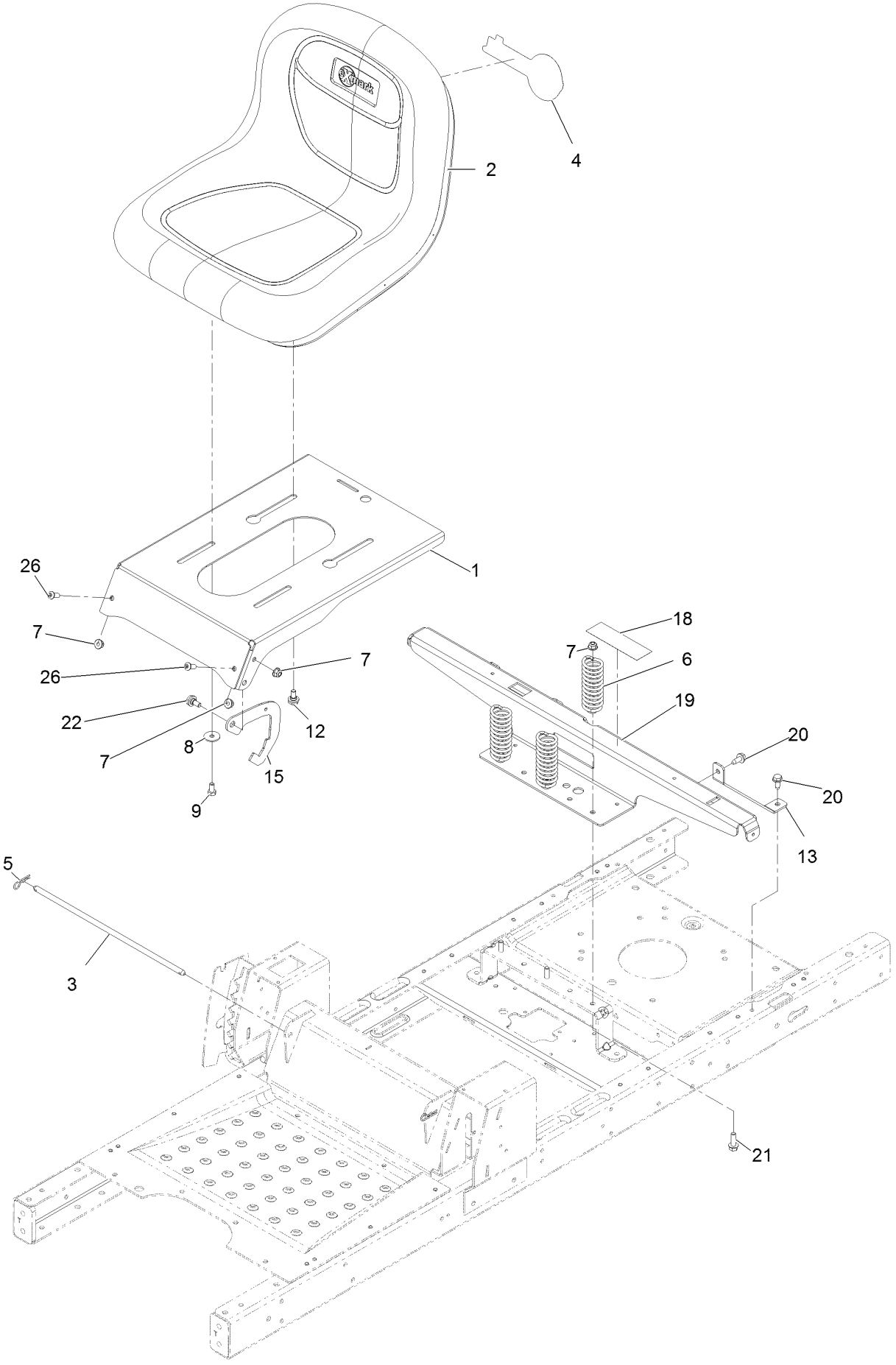
Brake Assembly



Brake Assembly (continued)

Ref.	Part Number	Qty.	Description
1	132-0935	1	Brake Box ASM
2	121-2974	1	Rod-Brake, RH
3	121-2975	1	Rod-Brake, LH
4	117-1169	4	Spring-Compression
5	3290-307	2	Pin-Cotter
6	32144-36	4	Screw-PPH
7	132-6949	1	Cover-Connector
8	32144-4	2	Screw-HWH 1/4-20 X 1/2 Taptite
10	3296-42	2	Nut-Nyloc 1/4-20
11	119-8952	6	Washer
12	130-0790-03	1	Bracket-Mount, Brake
13	94-4496	2	Screw-PPH

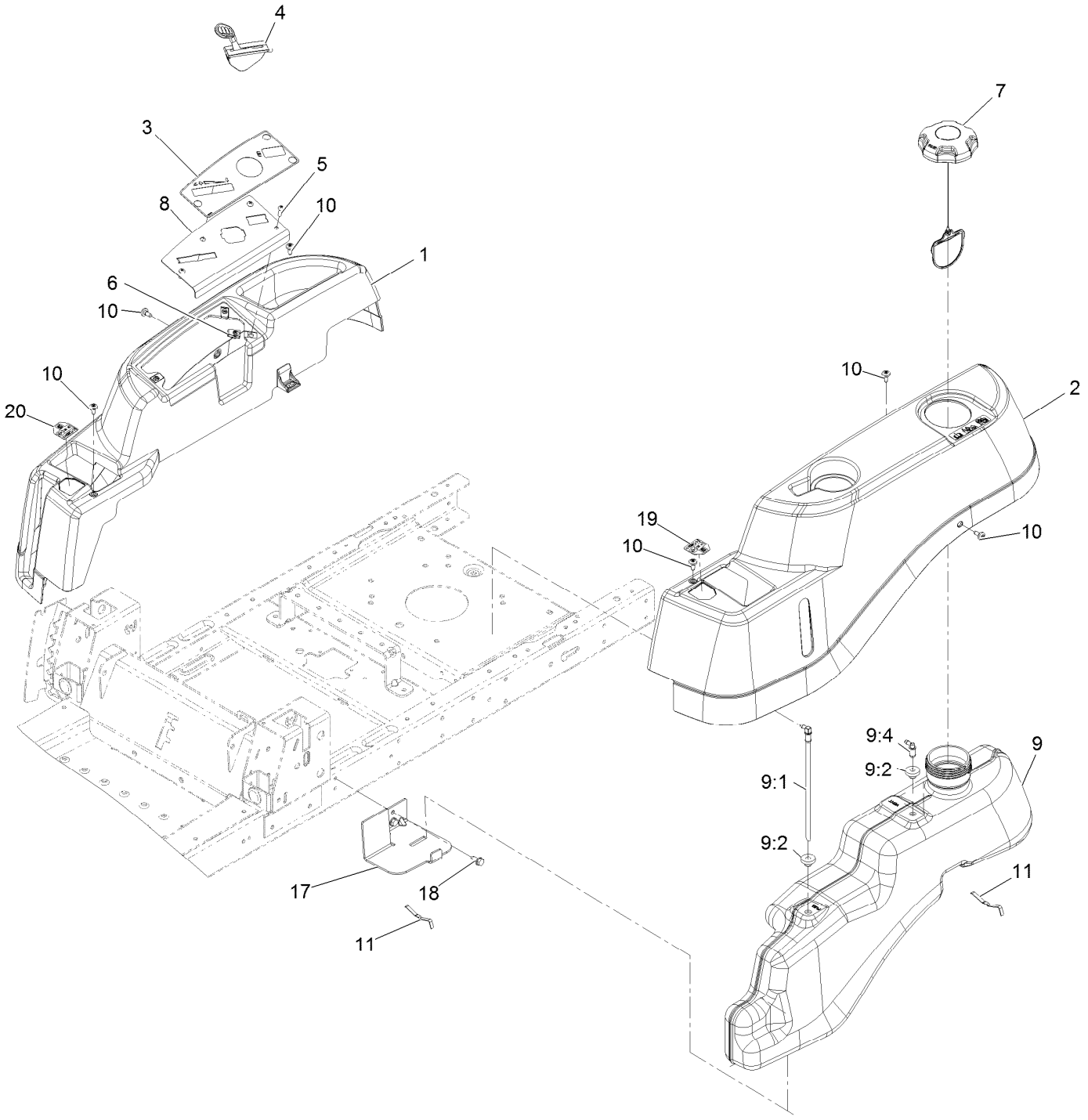
Seat Assembly



Seat Assembly (continued)

Ref.	Part Number	Qty.	Description
1	131-4037-03	1	Pan - Seat
2	132-9365	1	Seat-15 In
3	119-3433	1	Rod-Pivot, Narrow
4	126-6971	1	Decal-Exmark Logo
5	3290-250	2	Pin-Cotter
6	92-7054	3	Spring-Compression
7	104-8300	6	Nut-Nyloc 5/16-18 Flg
8	5-4460	2	Washer-Pivot
9	322-2	2	Screw-HH 5/16-18 X 5/8
12	37-8771	2	Screw-Shoulder 5/16-18 X 5/8
13	119-3431-03	2	Support-Tank, Rear
15	132-9353	1	Seat Latch
18	106-8717	1	Decal-Service
19	131-1040-03	1	Support-Pod
20	32144-70	4	Screw-HWH 5/16-18 X 3/4 Tf
21	3234-29	3	Screw-HH Flg 5/16-18 X 1
22	37-8771	1	Screw-Shoulder 5/16-18 X 5/8
26	3274-55	2	Screw-Button Head 5/16-18 X 3/4

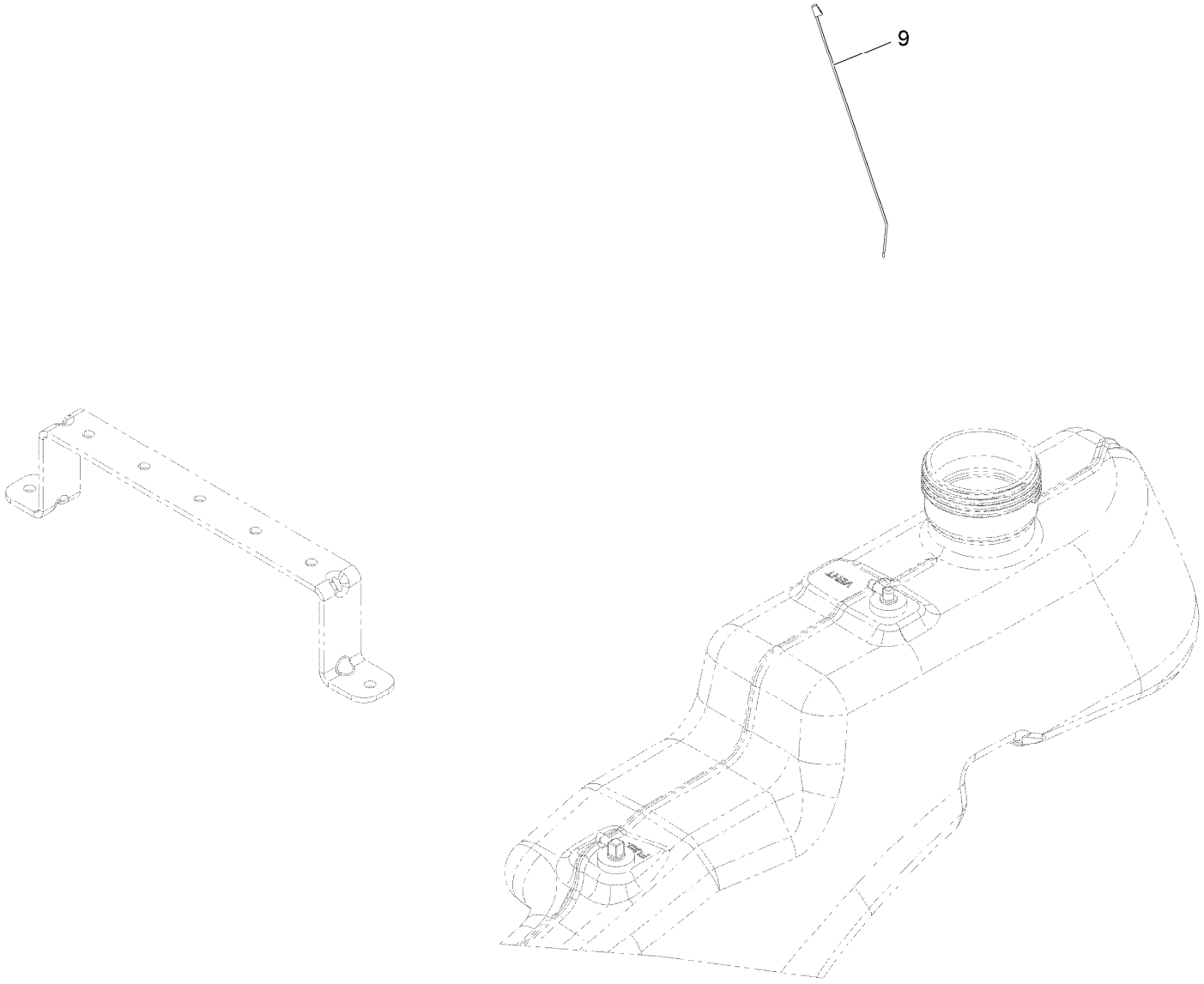
Controls and Fuel Tank Assembly



Controls and Fuel Tank Assembly (continued)

Ref.	Part Number	Qty.	Description
1	119-8961	1	Pod-RH
2	119-8960	1	Pod-LH
3	121-0771	1	Decal-Panel, Control
4	121-0767	1	Cable-Throttle And Choke
5	3258-166	3	Screw-PPH 1/4-20 X 3/4
6	107069	3	Nut-Retainer-Panel 1/4-20
7	120-5461	1	Cap-Fuel, Ratcheting
8	119-3378-03	1	Plate-Control
9	119-3324	1	Fuel Tank ASM
9:1	121-0793	1	Connector-Elbow, 90 DEG
9:2	46-6560	2	Bushing
9:4	117-7400	1	Fitting-Plastic
10	120-7950	6	Screw-Shoulder
11	609830	2	Spring
17	119-3476-03	1	Support-Tank, Front
18	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf
19	119-8814	1	Decal-Control Lever, LH
20	119-8815	1	Decal-Control Lever, RH

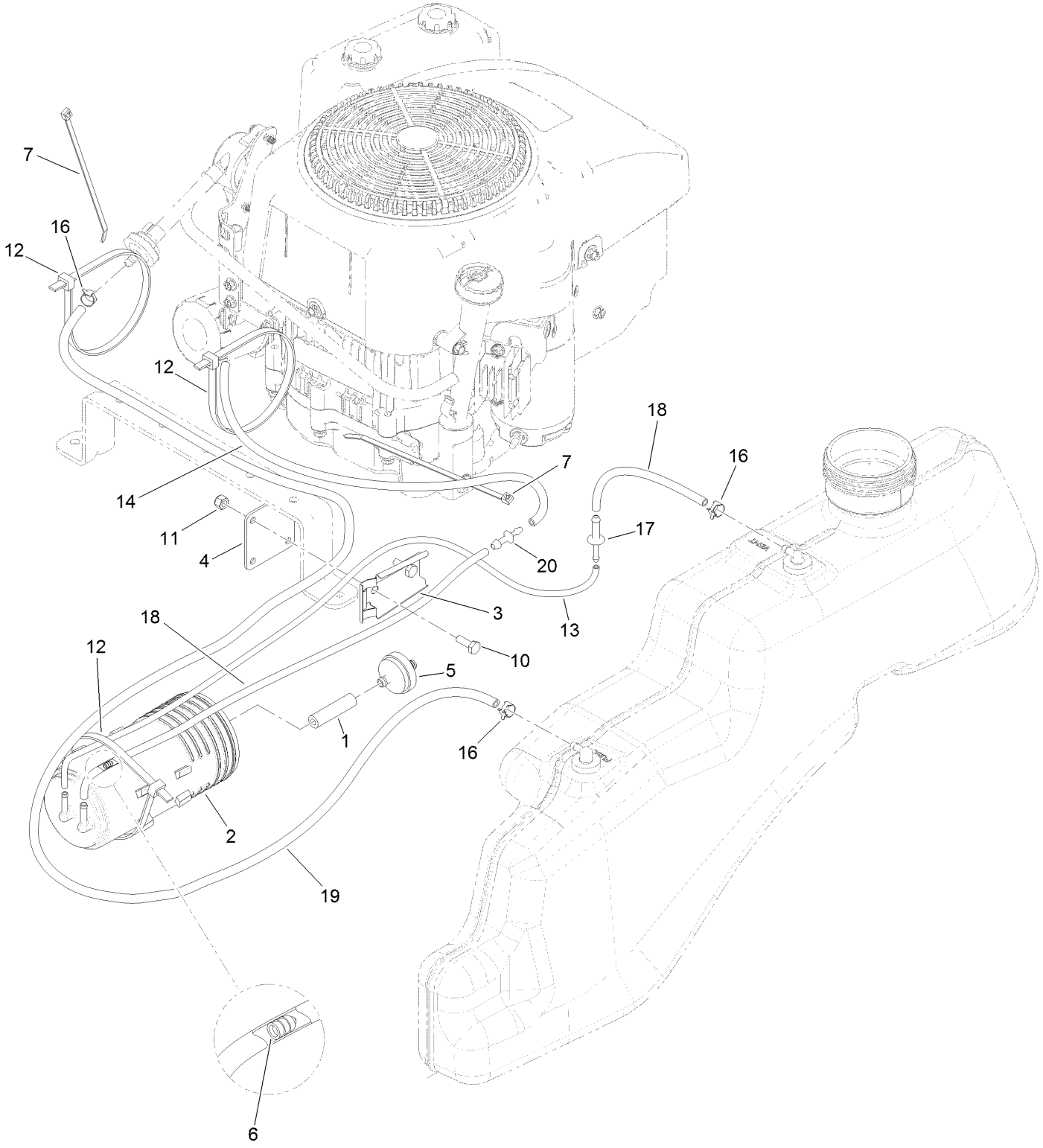
Fuel Delivery Assembly (cont.)



Fuel Delivery Assembly (cont.) (continued)

Ref.	*Part Number*	*Qty.*	*Description*
9	614249	3	Tie-Cable

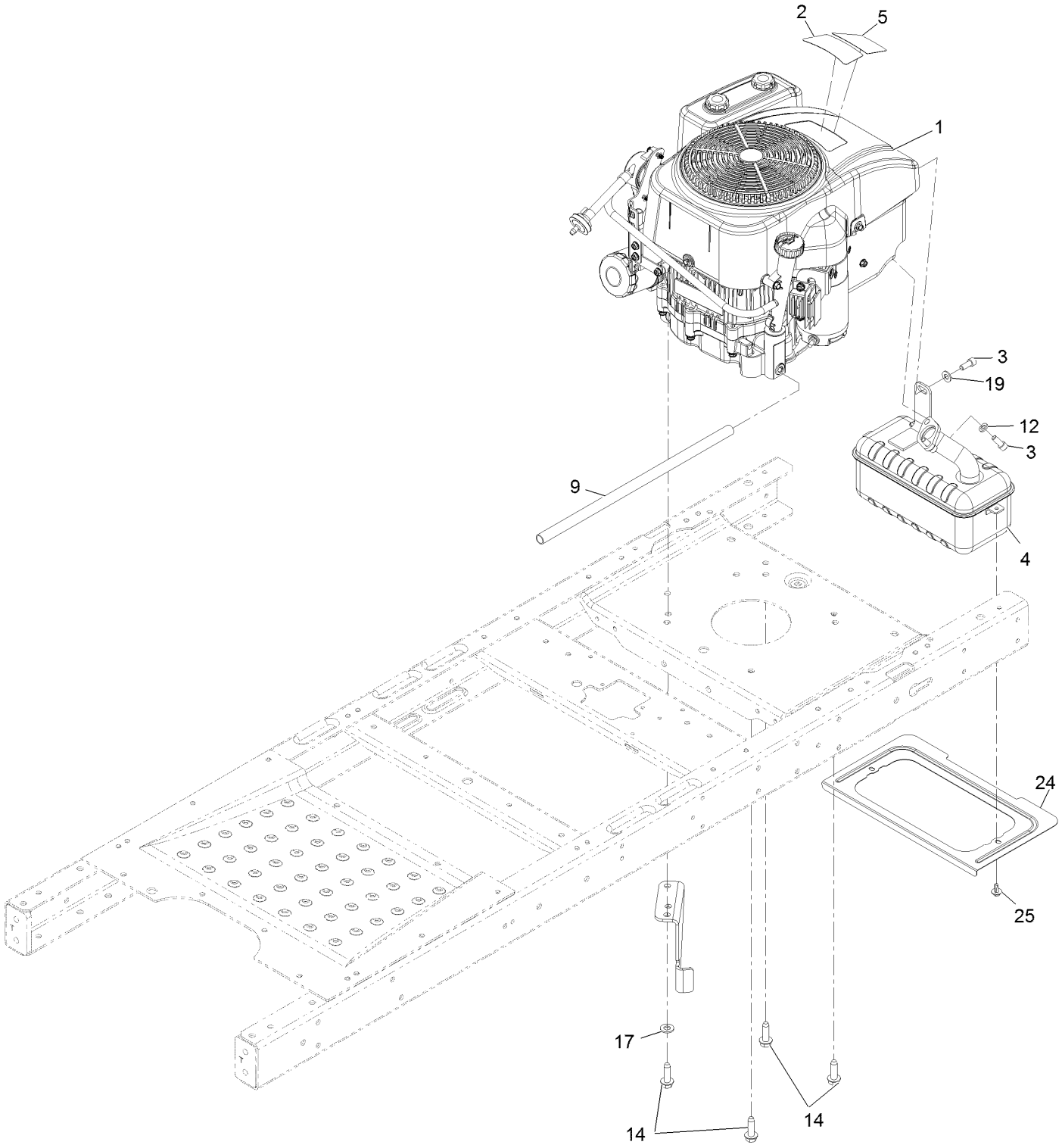
Fuel Delivery Assembly



Fuel Delivery Assembly (continued)

Ref.	Part Number	Qty.	Description
1	99-9415	1	Hose-Fuel
2	117-1221	1	Canister-Carbon, 800Cc
3	114-0292	1	Bracket-Canister, Carbon
4	119-8992-03	1	Plate-Adapter
5	115-7854	1	Filter-Fuel, Inline
6	120-2038	1	Cartridge-Cv
7	614249	2	Tie-Cable
10	321-4	2	Screw-HH
11	3296-42	2	Nut-Lock, NI
12	3334-945	3	Tie-Cable
13	121-3003	1	Hose-Fuel
14	132-6854	1	Hose-Fuel (.188 X .406 X 36.50)
16	2412-98	3	Clamp-Hose
17	117-5399	1	Adaptor-Orifice
18	110-1876	2	Hose-Fuel
19	109-0307	1	Hose-Fuel
20	106-8150	1	Fitting-Straight

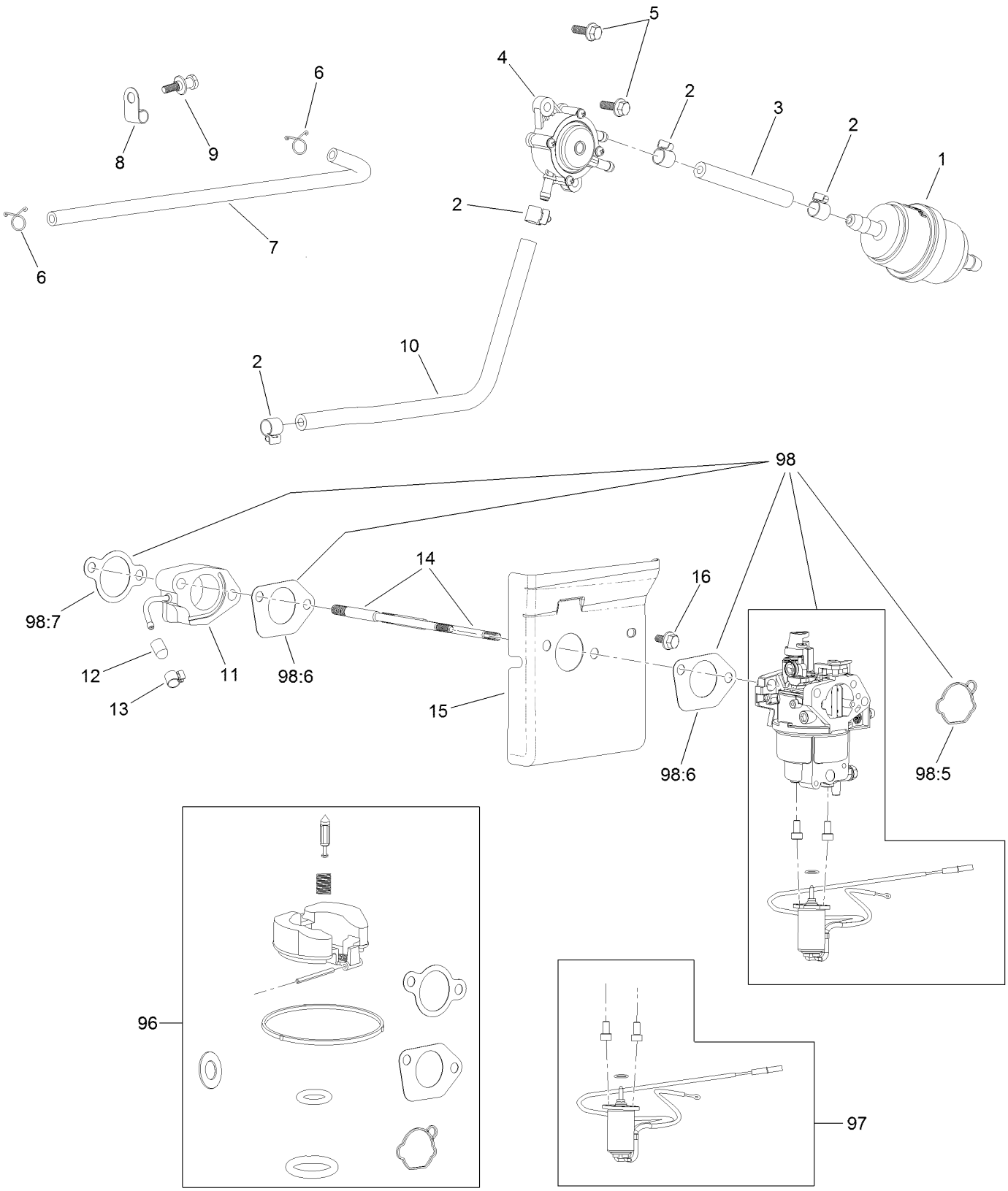
Engine Assembly



Engine Assembly (continued)

Ref.	Part Number	Qty.	Description
1	121-0412	1	Engine-Lc1P92F-1
2	131-1076	1	Decal-Engine
3	3274-10	3	Screw-HSH 5/16-18 X 3/4
4	130-0691	1	Muffler
5	131-1077	1	Decal-Engine Displacement
9	106-7022	1	Hose-Oil Drain
12	3253-4	2	Washer-Lock 5/16
14	32144-109	4	Screw-HWH 3/8-16 X 1 1/4 Taptite
17	3256-24	3	Washer-3/8 Sae
19	3256-23	1	Washer-5/16 Sae
24	131-1071-03	1	Shield-Heat
25	46-8560	2	Screw-HHF 1/4-20 X 1/2

Fuel System Assembly
Engine Assembly No. 121-0412

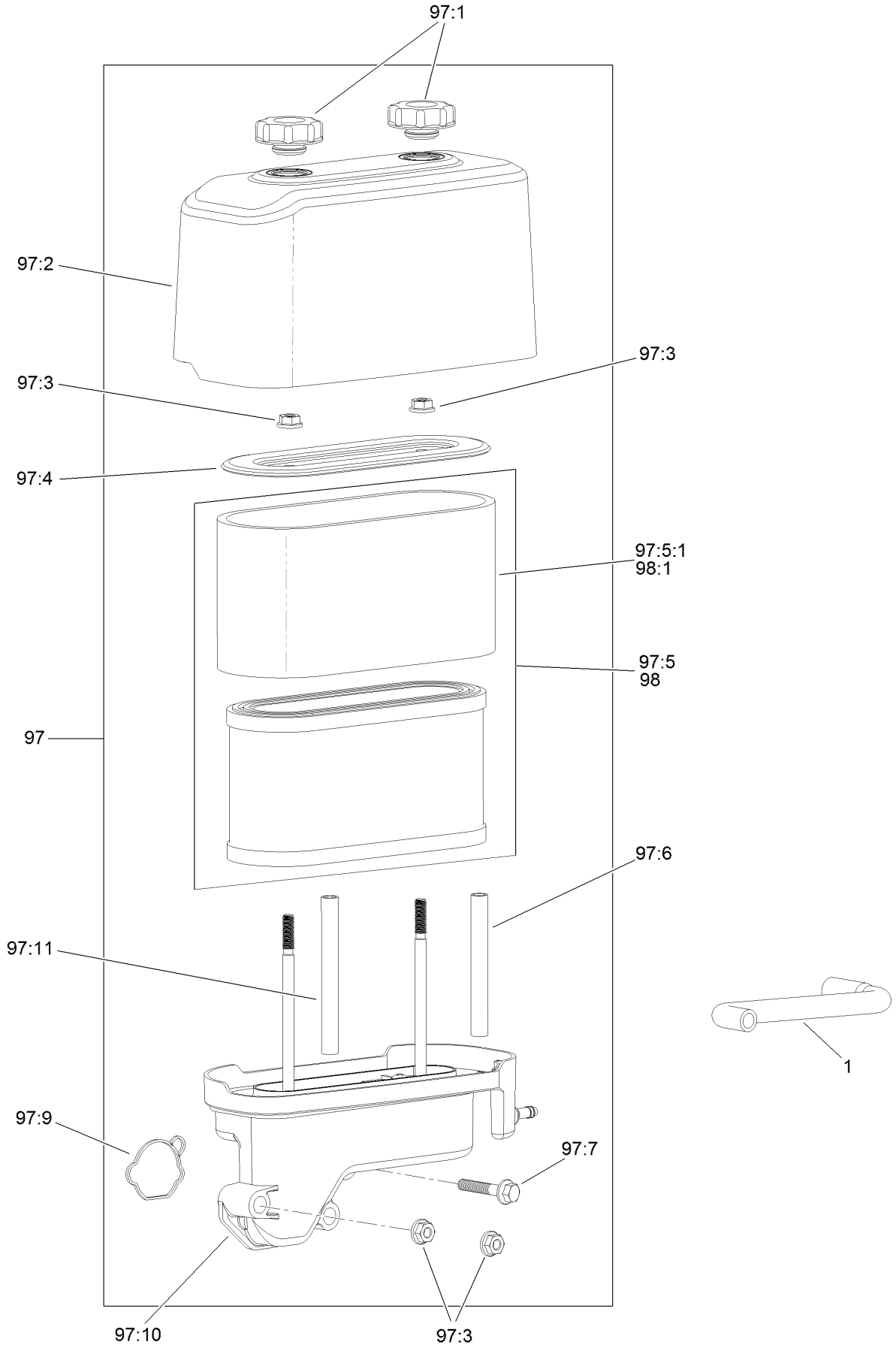


Fuel System Assembly
Engine Assembly No. 121-0412 (continued)

Ref.	Part Number	Qty.	Description
1	133-1563	1	Filter-Fuel
2	120-4251	4	Clamp-Fuel Line
3	120-4371	1	Line-Fuel
4	120-4353	1	Pump-Pulse, Fuel
5	120-4232	2	Screw-HHF
6	121-0114	2	Clamp-Hose
7	120-4372	1	Line-Pulse
8	120-4287	1	Clamp-J
9	120-4217	1	Screw-Shoulder, HH
10	120-4370	1	Line-Fuel
11	127-9181	1	Insulator-Carburetor
12	127-9189	1	Cap-Seal
13	127-9187	1	Clamp-Hose
14	120-4202	2	Stud-Mount, Carburetor
15	127-9182	1	Shroud
16	120-4216	1	Screw-HHF
96	127-9194	1	Carb Repair Kit With Gaskets
97	127-9190	1	Solenoid Kit
98	127-9183	1	Carburetor Kit
98:5	127-9185	1	Gasket-Carburetor
98:6	120-4247	2	Gasket-Carburetor
98:7	120-4250	1	Gasket-Carburetor
99	127-9362	1	High Altitude Kit (1P92) ●

● Not illustrated

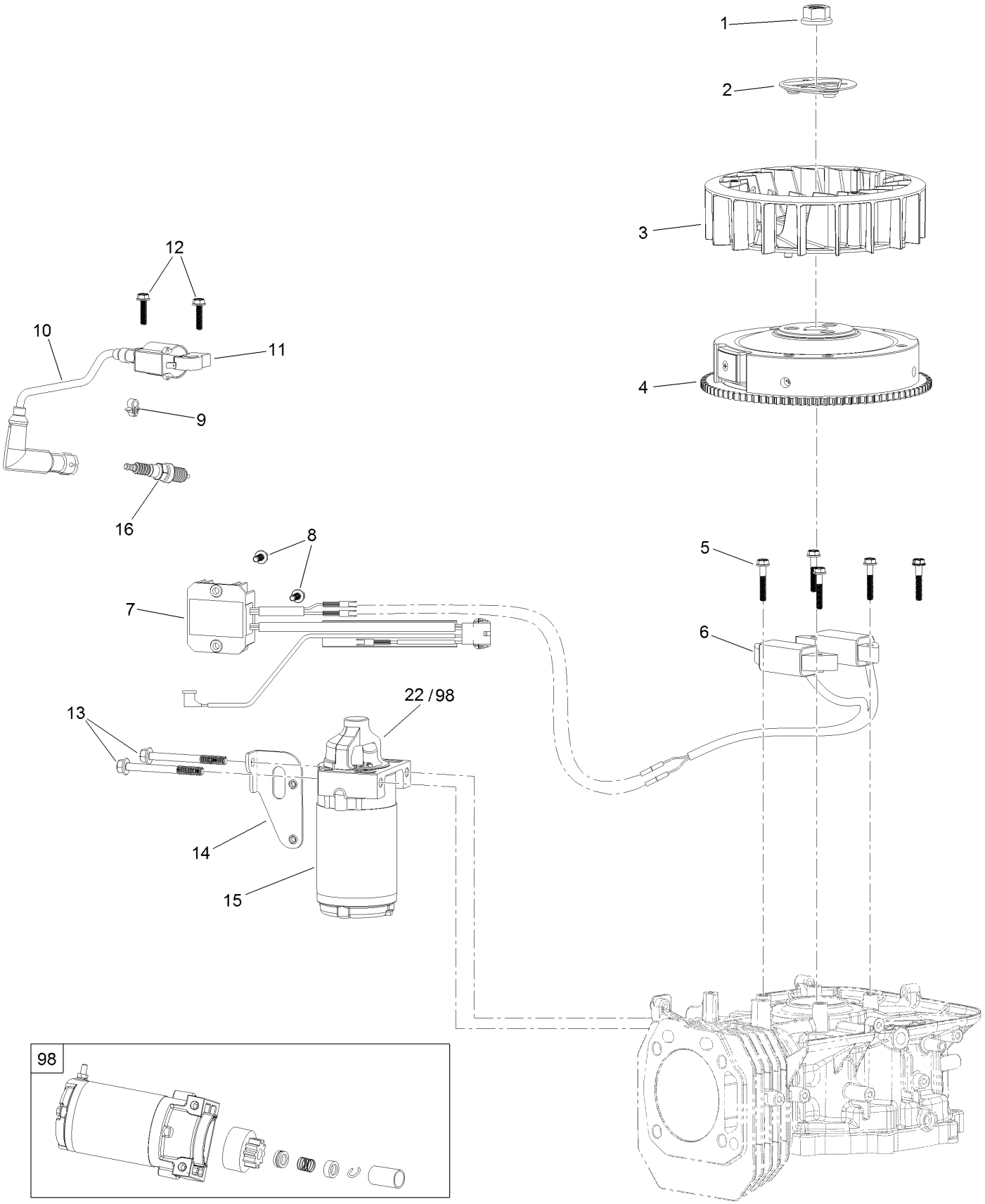
Air Intake and Filtration Assembly
Engine Assembly No. 127-9358



Air Intake and Filtration Assembly
Engine Assembly No. 127-9358 (continued)

Ref.	Part Number	Qty.	Description
1	120-4255	1	Tube-Breather
97	127-9186	1	Air Cleaner Kit
97:1	120-4312	2	Nut-Speed
97:2	120-4311	1	Cover-Filter, Air
97:3	120-4236	4	Nut-Flange
97:4	120-4310	1	Retainer-Air Filter
97:5	127-9193	1	Air Filter Kit
97:5:1	120-4309	1	Prefilter
97:6	120-4333	1	Spacer-Filter, Air
97:7	120-4284	1	Screw-HHF
97:9	127-9185	1	Gasket-Carburetor
97:10	127-9191	1	Base-Filter, Air
97:11	120-4334	1	Spacer-Filter, Air
98	127-9193	1	Air Filter Kit
98:1	120-4309	1	Prefilter

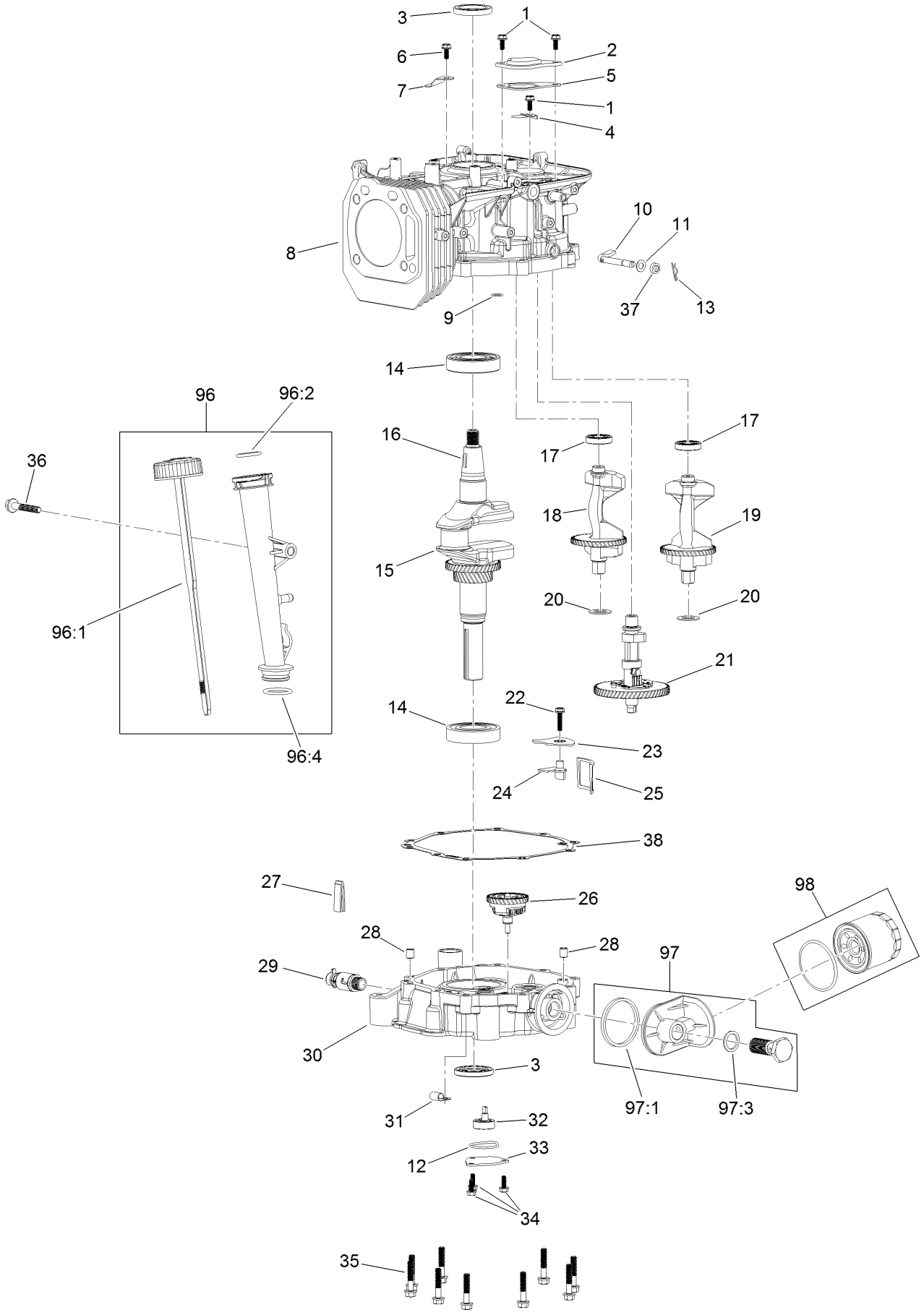
Ignition and Electrical Assembly
Engine Assembly No. 121-0412



Ignition and Electrical Assembly
Engine Assembly No. 121-0412 (continued)

Ref.	Part Number	Qty.	Description
1	120-4213	1	Nut-Flange
2	120-4212	1	Pulley-Starter
3	120-4211	1	Fan-Cooling
4	120-4399	1	Flywheel
5	120-4223	4	Screw-HHF
6	127-9176	1	Alternator
7	127-9178	1	Voltage Regulator
8	120-4216	3	Screw-HHF
9	120-4316	1	Clamp-Wire
10	120-4226	1	Boot-Plug, Spark
11	127-9177	1	Ignition Coil ASM
12	120-4225	2	Screw-HHF
13	120-4231	2	Screw-HHF
14	120-4230	1	Bracket-Starter
15	133-1565	1	Motor-Starter
16	120-4204	1	Plug-Spark
22	133-1562	1	Pinion-Starter
98	120-4392	1	Starter Repair Kit

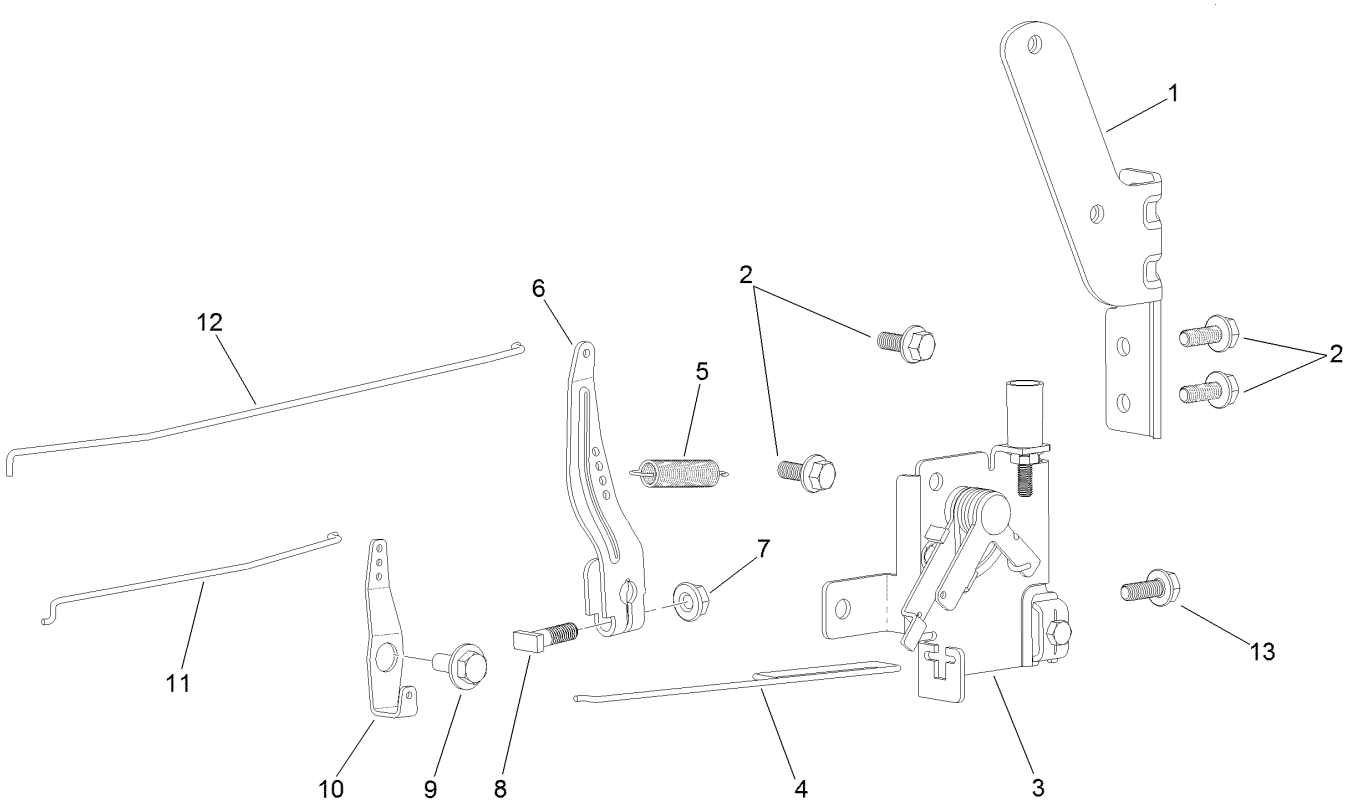
Crankcase Assembly
Engine Assembly No. 127-9358



Crankcase Assembly
Engine Assembly No. 127-9358 (continued)

Ref.	Part Number	Qty.	Description
1	120-4216	3	Screw-HHF
2	120-4265	1	Plate-Breather
3	120-4267	2	Seal-Oil
4	120-4263	1	Valve-Reed
5	120-4264	1	Gasket-Breather
6	120-4234	1	Screw-HHF
7	120-4268	1	Retainer
8	120-4336	1	Crankcase
9	120-4262	1	O-Ring
10	120-4382	1	Shaft-Governor
11	120-4258	1	Washer-Plain
12	120-4343	1	Seal-Pump, Oil
13	120-4256	1	Pin-Hair
14	120-4261	2	Bearing-Ball
15	120-4293	1	Crankshaft
16	120-4320	1	Key-Woodruff
17	120-4266	2	Bearing-Ball
18	127-9179	1	Shaft-Balance, R
19	127-9180	1	Shaft-Balance, L
20	120-4295	2	Washer
21	120-4297	1	Camshaft
22	120-4225	1	Screw-HHF
23	120-4342	1	Cover-Strainer, Oil
24	120-4279	1	Plate-Baffle, Oil
25	120-4341	1	Strainer-Oil
26	120-4338	1	Gear-Governor
27	120-4275	1	Deflector-Oil, Rubber
28	120-4274	2	Pin-Dowel
29	120-4321	1	Valve-Drain, Oil
30	120-4327	1	Cover-Crankcase
31	127-9188	1	Clamp-Hose
32	120-4344	1	Oil Pump ASM
33	120-4270	1	Cover-Pump, Oil
34	120-4232	3	Screw-HHF
35	120-4273	10	Screw-HHF
36	120-4284	1	Screw-HHF
37	120-4257	1	Seal-Oil
38	120-4260	1	Gasket-Crankcase
96	120-4355	1	Dipstick And Tube Kit
96:1	120-4350	1	Dipstick ASM
96:2	120-4348	1	O-Ring
96:4	120-4282	1	O-Ring
97	120-4363	1	Oil Adaptor Kit
97:1	120-4362	1	Seal-Adaptor, Oil
97:3	120-4360	1	Washer-Filter, Oil
98	120-4276	1	Filter-Oil

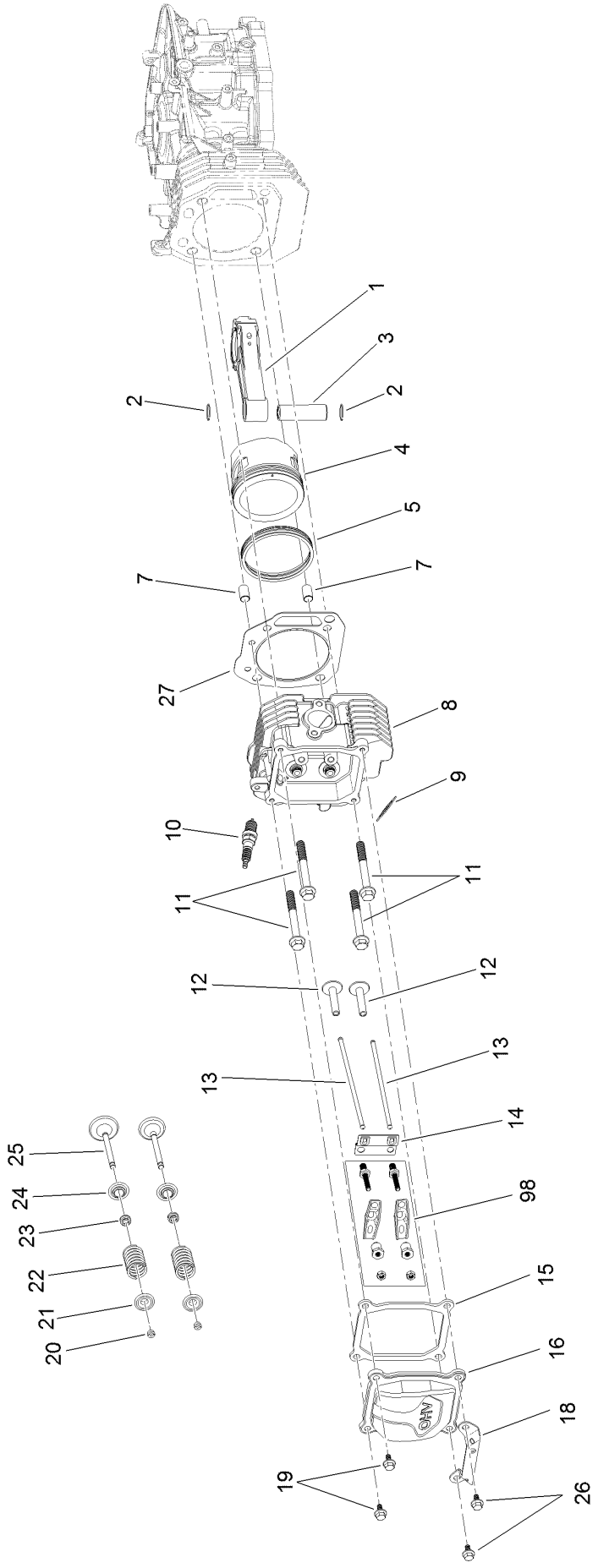
Governor Control
Engine Assembly No. 121-0412



Governor Control
Engine Assembly No. 121-0412 (continued)

Ref.	Part Number	Qty.	Description
1	120-4357	1	Bracket-Pump, Fuel
2	120-4234	4	Screw-HHF
3	120-4358	1	Control-Throttle
4	120-4243	1	Rod-Throttle
5	120-4337	1	Spring-Governor
6	120-4352	1	Arm-Governor
7	120-4236	1	Nut-Flange
8	120-4238	1	Bolt-Arm, Governor
9	120-4241	1	Screw-Shoulder, HHF
10	120-4242	1	Bellcrank-Choke
11	120-4240	1	Rod-Choke
12	120-4239	1	Rod-Governor
13	120-4232	1	Screw-HHF

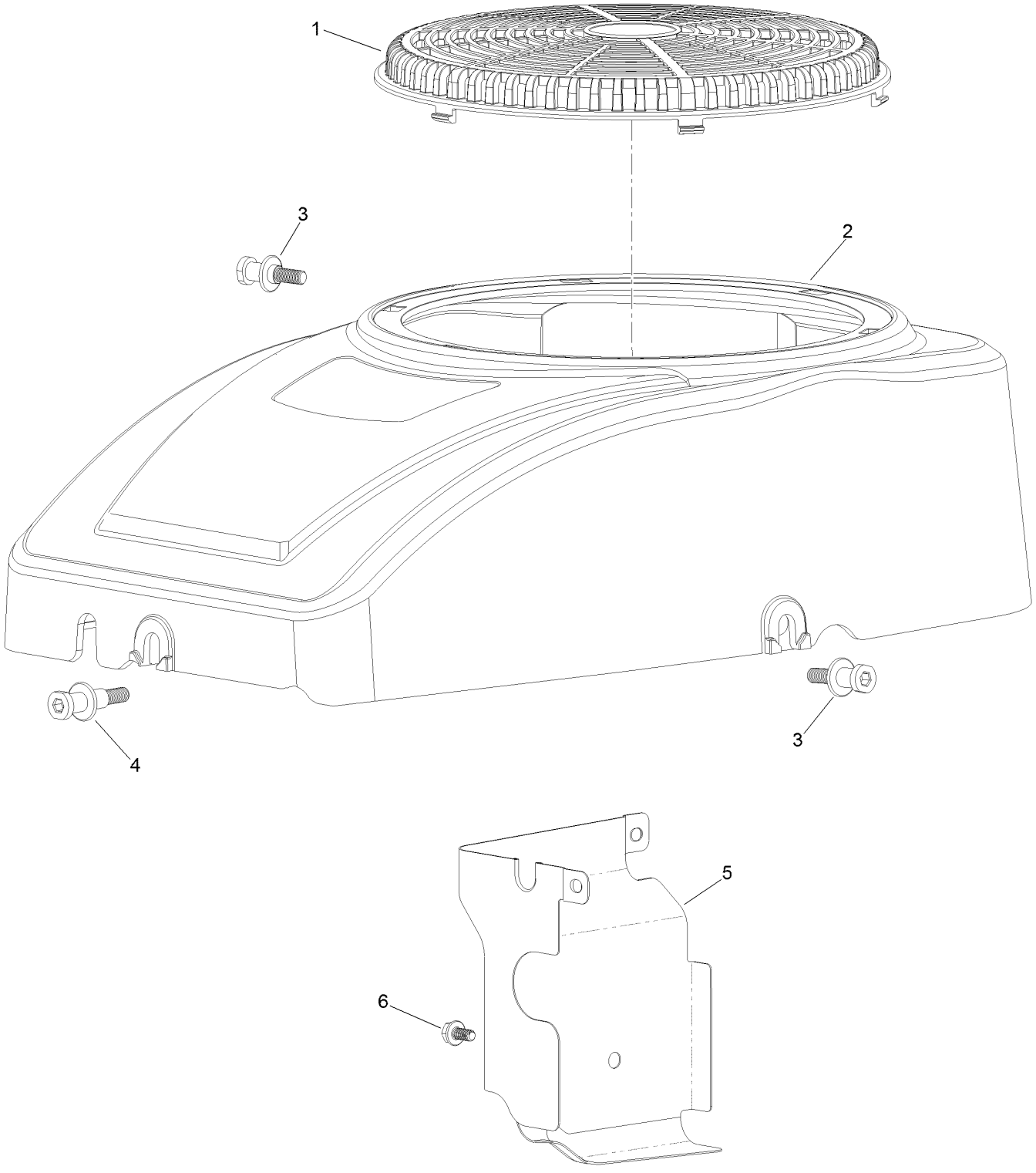
Piston and Cylinder Head Assembly
Engine Assembly No. 127-9358



Piston and Cylinder Head Assembly
Engine Assembly No. 127-9358 (continued)

Ref.	Part Number	Qty.	Description
1	120-4292	1	Connecting Rod ASM
2	120-4288	2	Ring-Retaining, Piston Pin
3	120-4291	1	Pin-Piston
4	120-4290	1	Piston
5	120-4289	1	Ring Set
7	120-4200	2	Pin-Dowel
8	120-4203	1	Head-Cylinder
9	120-4317	1	Gasket-Exhaust
10	120-4204	1	Plug-Spark
11	120-4205	4	Screw-HHF
12	120-4298	2	Lifter-Valve
13	120-4340	2	Rod-Push
14	120-4300	1	Plate
15	120-4206	1	Gasket-Cover, Valve
16	120-4207	1	Cover-Valve
18	120-4345	1	Bracket-Muffler
19	120-4209	2	Screw-Shoulder, HHF
20	120-4307	2	Keeper-Valve
21	120-4306	2	Retainer-Spring, Valve
22	120-4305	2	Spring-Valve
23	120-4304	2	Seal-Stem, Valve
24	120-4303	2	Seat-Spring, Valve
25	120-4302	2	Valve Set
26	120-4210	2	Screw-Shoulder, HHF
27	120-4201	1	Gasket-Cyclinder
98	120-4301	1	Rocker Arm Kit

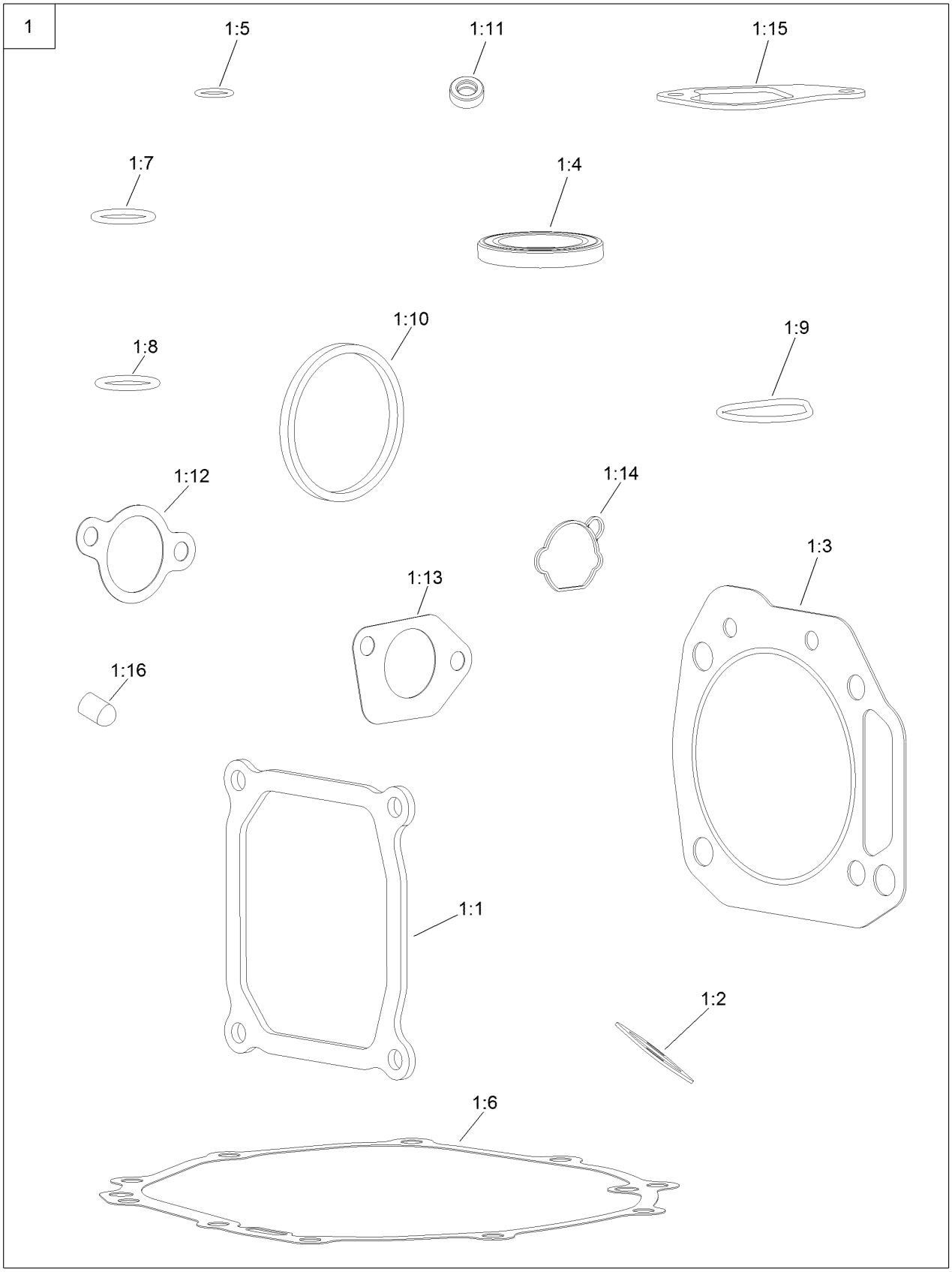
Blower Housing Assembly
Engine Assembly No. 127-9358



Blower Housing Assembly
Engine Assembly No. 127-9358 (continued)

Ref.	Part Number	Qty.	Description
1	120-4219	1	Screen-Stationary
2	120-4218	1	Shroud-Fan
3	120-4217	2	Screw-Shoulder, HH
4	120-4214	1	Screw-Shoulder, HH
5	120-4215	1	Shield
6	120-4216	1	Screw-HHF

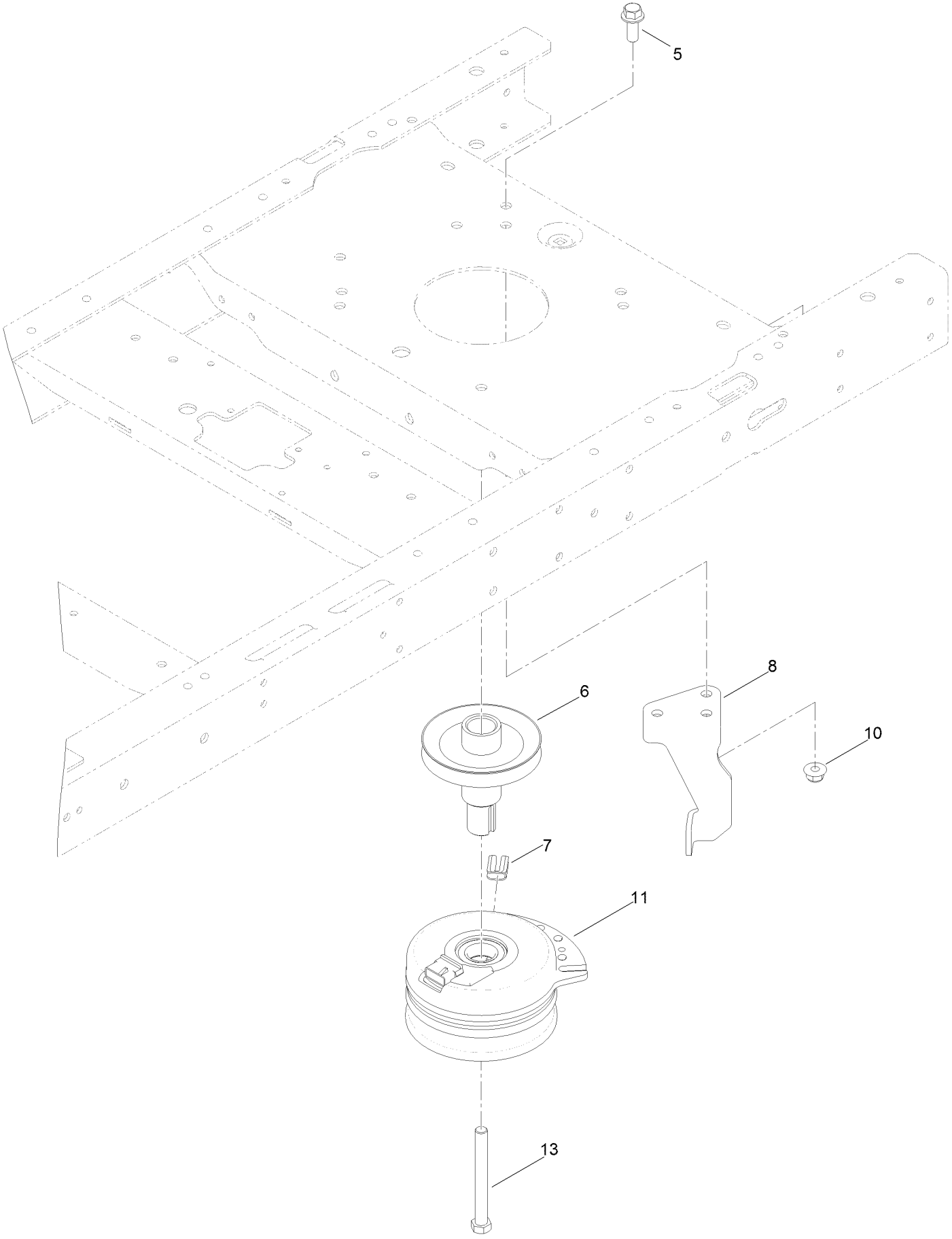
Gasket and Seal Kit
Engine Assembly No. 127-9358



Gasket and Seal Kit
Engine Assembly No. 127-9358 (continued)

Ref.	Part Number	Qty.	Description
1	127-9192	1	Gasket And Seal Kit
1:1	120-4206	1	Gasket-Cover, Valve
1:2	120-4317	1	Gasket-Exhaust
1:3	120-4201	1	Gasket-Cyclinder
1:4	120-4267	2	Seal-Oil
1:5	120-4262	1	O-Ring
1:6	120-4260	1	Gasket-Crankcase
1:7	120-4348	1	O-Ring
1:8	120-4282	1	O-Ring
1:9	120-4343	1	Seal-Pump, Oil
1:10	120-4362	1	Seal-Adaptor, Oil
1:11	120-4257	1	Seal-Oil
1:12	120-4250	1	Gasket-Carburetor
1:13	120-4247	2	Gasket-Carburetor
1:14	127-9185	1	Gasket-Carburetor
1:15	120-4264	1	Gasket-Breather
1:16	127-9189	1	Cap-Seal

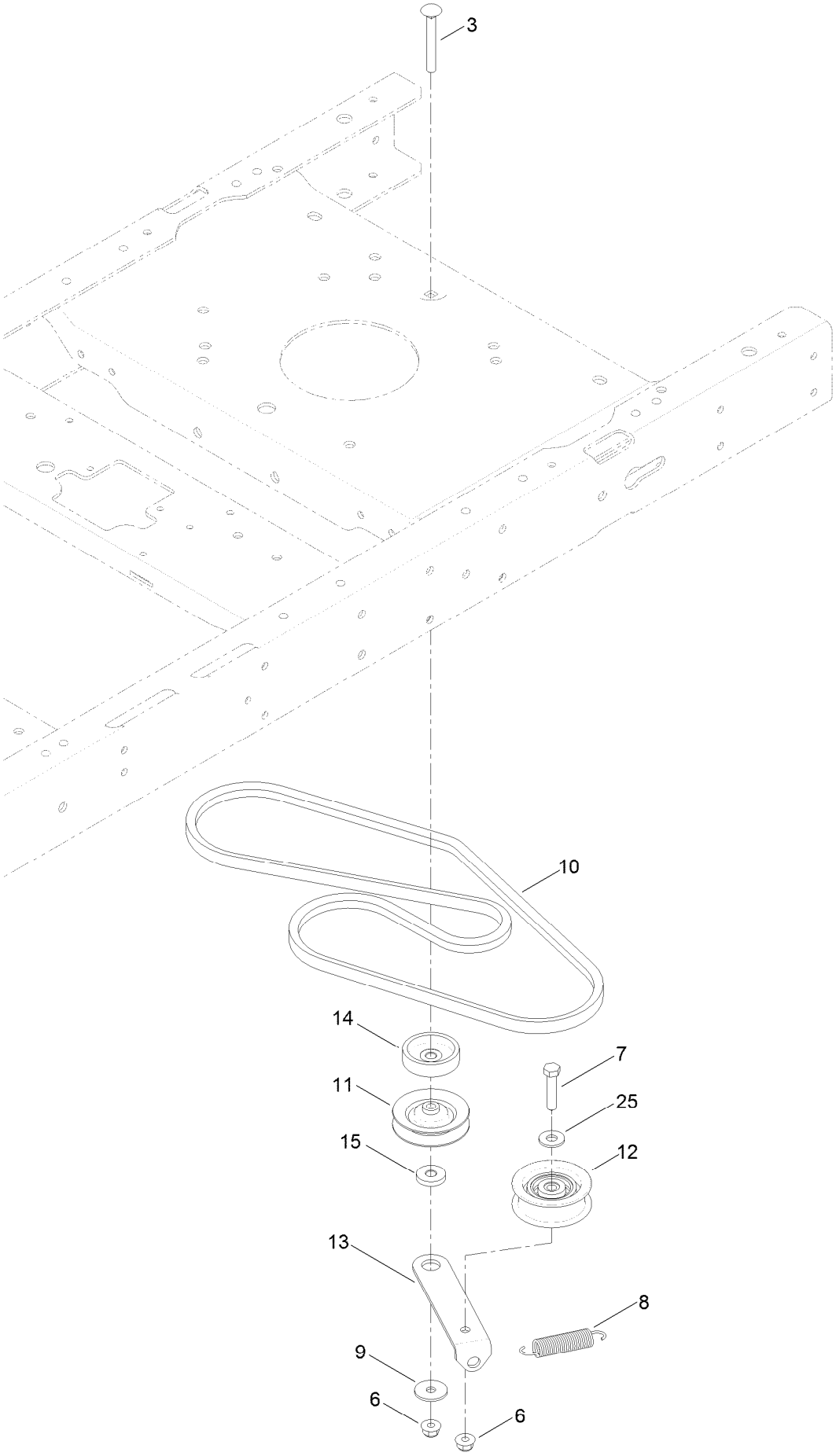
Clutch Assembly



Clutch Assembly (continued)

Ref.	Part Number	Qty.	Description
5	3234-42	1	Screw-HHF
6	130-6854	1	Pulley-Engine
7	120-2217	1	Isolator-Clutch
8	119-8884	1	Stop-Clutch
10	104-8301	1	Nut-Flange, NI
11	117-7468	1	Clutch-Electric
13	3212-16	1	Screw-HH

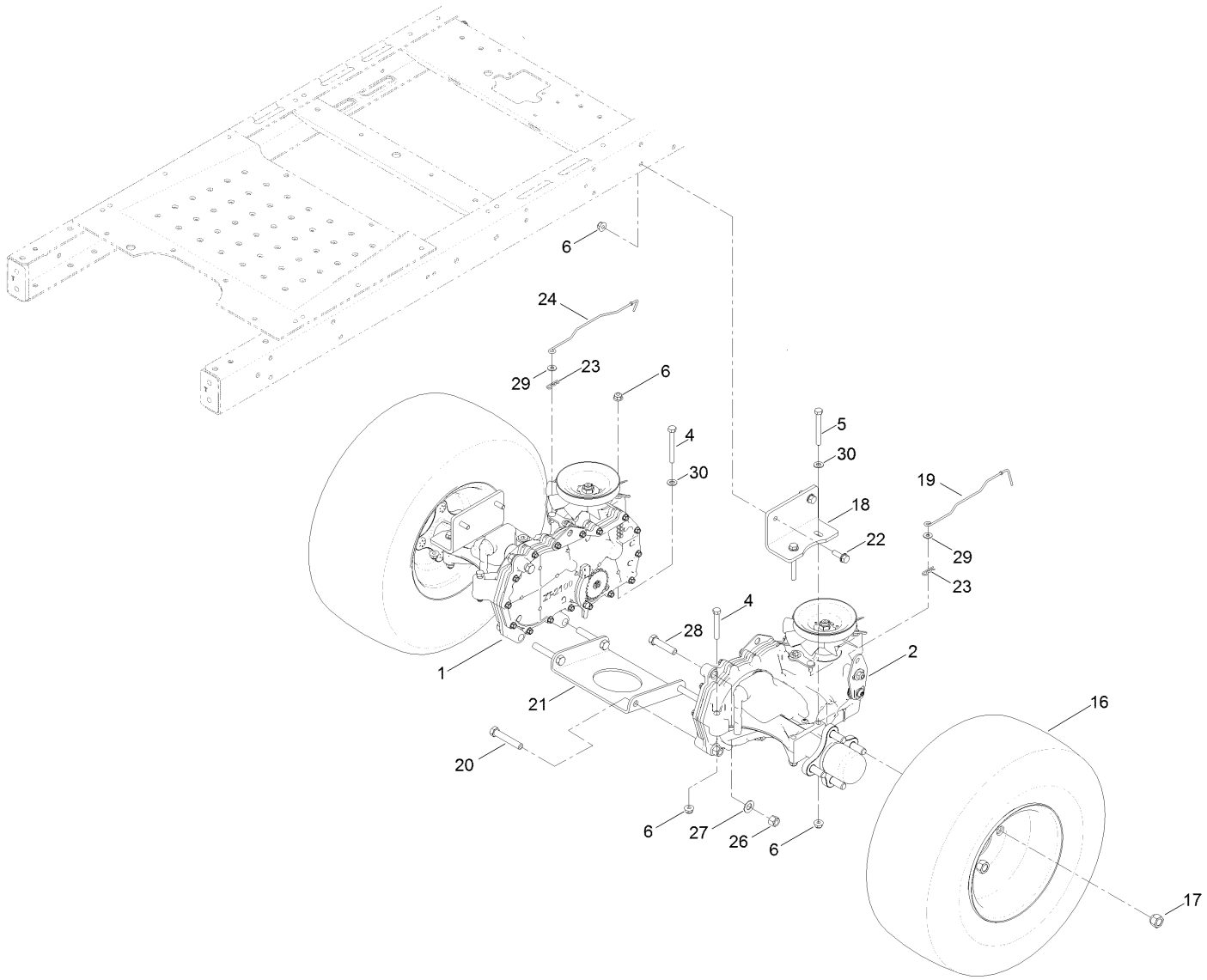
Belt and Idler Assembly



Belt and Idler Assembly (continued)

Ref.	Part Number	Qty.	Description
3	3230-8	1	Screw-CARR
6	104-8300	2	Nut-Flange, NI
7	322-7	1	Screw-HH
8	104-6415	1	Spring-Return, Pedal
9	5-4460	1	Washer-Pivot
10	130-6975	1	V-Belt
11	119-8822	1	Pulley-Idler
12	106-2176	1	Pulley-Idler
13	119-3326	1	Arm-Idler
14	119-3353	1	Spacer
15	119-3327	1	Spacer-Arm, Idler
25	3256-3	1	Washer-Flat

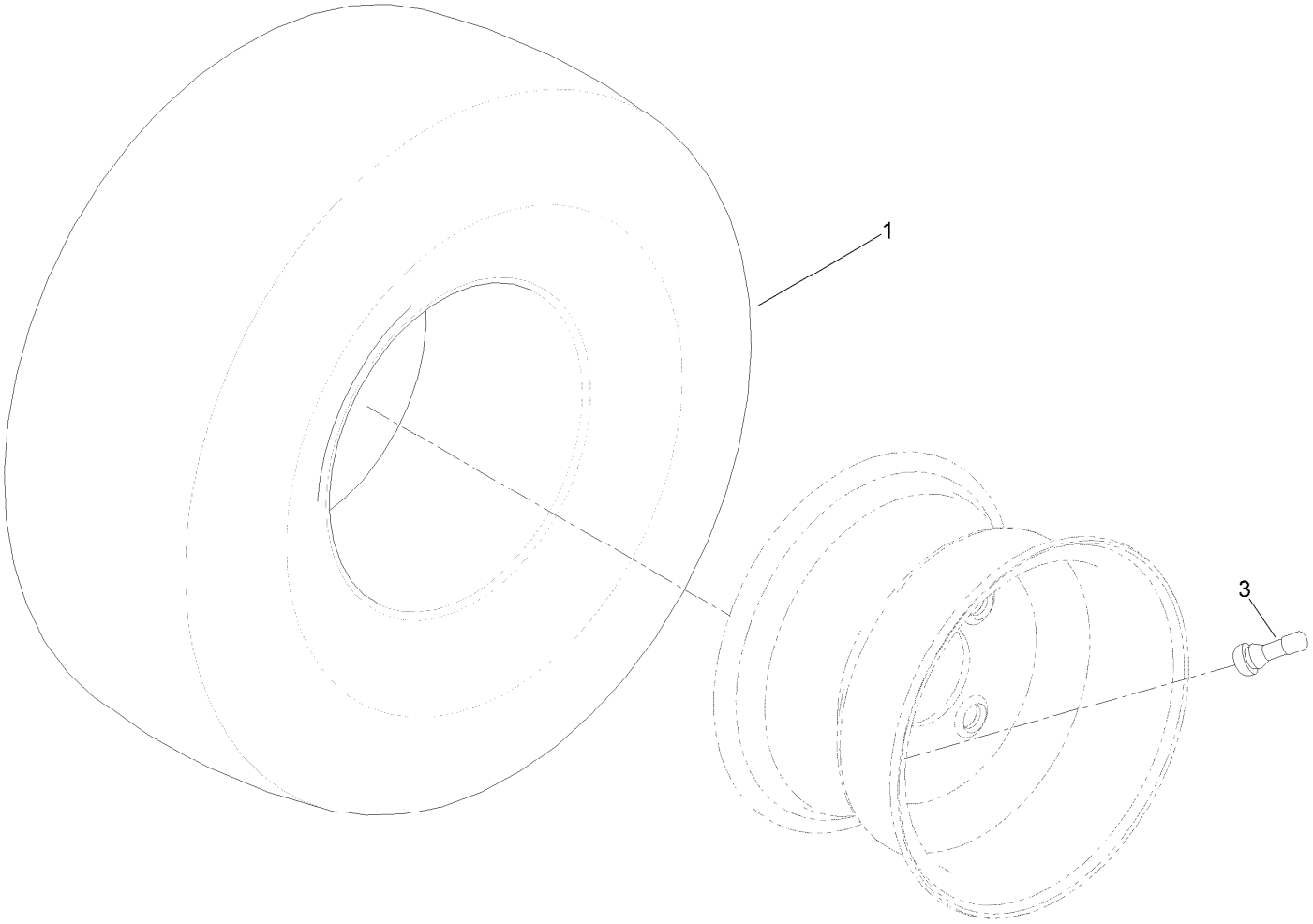
Hydro Transaxle Drive and Rear Wheel Assembly



Hydro Transaxle Drive and Rear Wheel Assembly (continued)

Ref.	Part Number	Qty.	Description
1	119-3331	1	RH Hydro Transaxle ASM
2	119-3330	1	LH Hydro Transaxle ASM
4	322-11	4	Screw-HH
5	322-13	4	Screw-HH
6	104-8300	12	Nut-Flange, NI
16	131-3671	2	2 Ply Wheel And Tire ASM
17	242-50	8	Nut-Lug
18	117-7264-03	2	Mount-Hydro
19	131-0900	1	Rod-Bypass, LH
20	324-10	4	Screw-HH
21	119-3339-03	1	Plate-Cross, Hydro
22	3234-29	4	Screw-HHF
23	3290-307	2	Pin-Cotter
24	130-7049	1	Rod-Bypass, RH
26	3296-48	6	Nut-Lock, NI
27	3256-25	6	Washer-Flat
28	324-8	2	Screw-HH
29	119-8952	2	Washer
30	3256-23	6	Washer-Flat

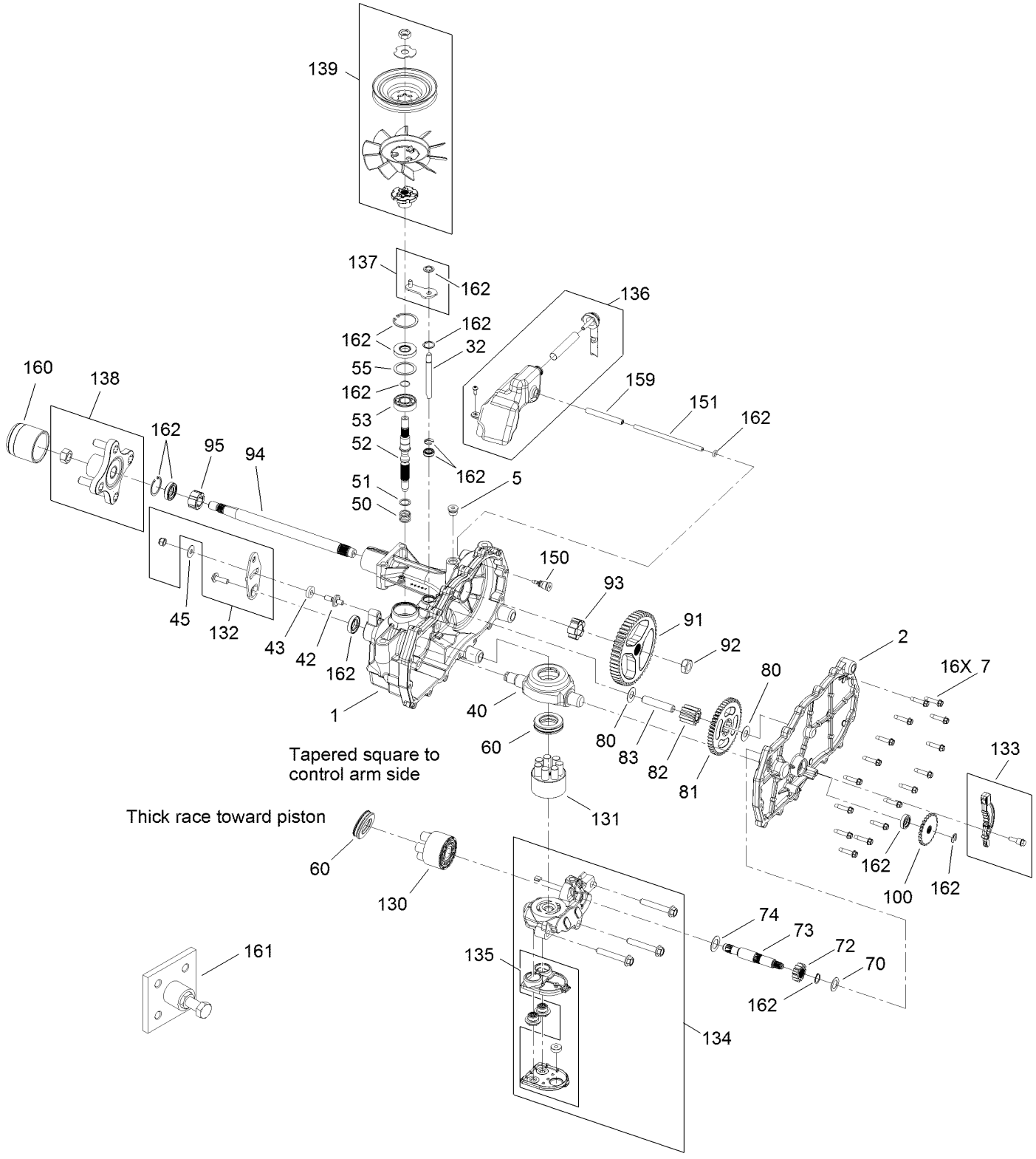
2 Ply Wheel and Tire Assembly No. 131-3671



2 Ply Wheel and Tire Assembly No. 131-3671 (continued)

Ref.	*Part Number*	*Qty.*	*Description*
1	131-3678	1	Tire-2 Ply
3	232-27	1	Stem-Valve
99	107-2491	1	Tube-Tire

Left Hand Hydro Transaxle Assembly No. 119-3330

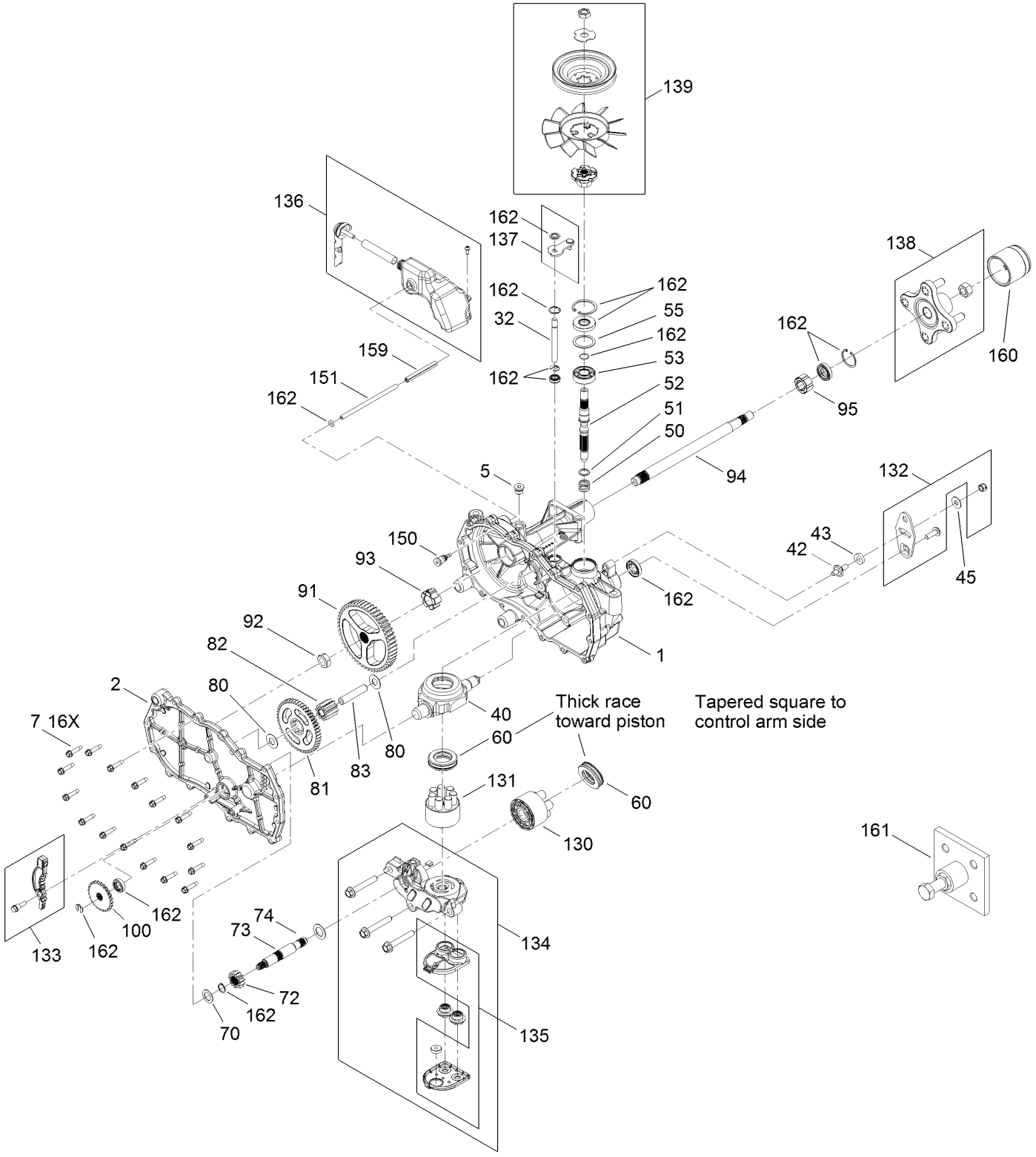


Left Hand Hydro Transaxle Assembly No. 119-3330 (continued)

Ref.	Part Number	Qty.	Description
1	120-5532	1	Main Housing ASM
2	120-5534	1	Housing Side Kit
5	104-2189	1	Plug-Thread, Straight
7	117-5359	16	Screw-HHF
13	104-2147	1	Sealant ●
32	106-8678	2	Rod-Bypass
40	104-5304	1	Swashplate-Trunnion
42	104-2116	1	Stud
43	112-9853	1	Puck-Friction
45	114-8491	1	Washer
50	120-5537	1	Spring-Compression
51	120-5538	1	Washer
52	104-5306	1	Shaft-Input
53	104-5311	1	Bearing-Ball
55	104-5308	1	Spacer
60	94-6922	1	Bearing-Thrust
70	104-5339	1	Washer-Flat
72	104-5316	1	Gear-Pinnion, 13T
73	106-8683	1	Shaft-Motor
74	104-5360	1	Washer
80	119-5541	2	Washer
81	104-5317	1	Gear-10T/48T
82	104-5318	1	Gear-Jackshaft, 10T
83	104-5329	1	Pin-Jackshaft
91	120-5539	1	Gear-Bull
92	104-2142	1	Nut-HJ
93	115-8314	1	Bushing-Inboard
94	120-5540	1	Shaft-Axle
95	120-5541	1	Bearing-Sleeve
100	106-8694	1	Disc-Brake, Cog
130	103-2666	1	Cylinder Block Kit
131	110-8561	1	Pump Block ASM
132	117-5362	1	Arm Control Kit
133	106-8688	1	Brake Arm Kit
134	112-9861	1	Center Section Filter Kit
135	114-1634	1	Filter Kit
136	121-5730	1	RH Expansion Tank Kit
137	120-5549	1	Bypass Kit
138	121-5731	1	Hub Kit
139	121-5729	1	Fan Pulley Kit
150	104-5349	1	Fitting-Sae
151	115-8302	1	Hose
159	121-5728	1	Case-Tube
160	125-0041	1	Cap-Axle
161	114-8467	1	Hub-Puller, 4 Bolt
162	120-7103	1	Seal And Ring Kit

● Not illustrated

Right Hand Hydro Transaxle Assembly No. 119-3331

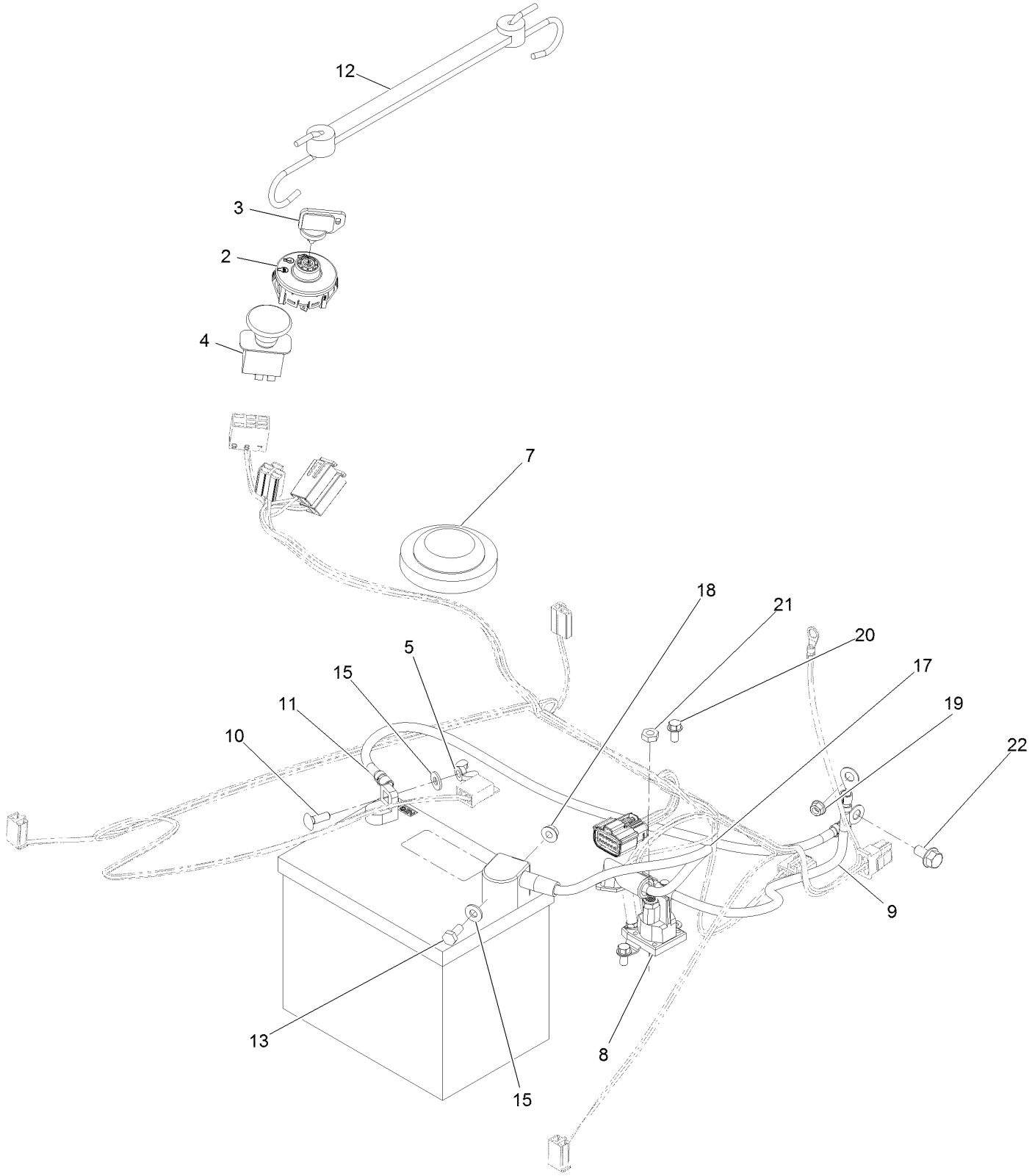


Right Hand Hydro Transaxle Assembly No. 119-3331 (continued)

Ref.	Part Number	Qty.	Description
1	120-5531	1	Main Housing ASM
2	120-5533	1	Housing Side Kit
5	104-2189	1	Plug-Thread, Straight
7	117-5359	16	Screw-HHF
13	104-2147	1	Sealant ●
32	106-8678	2	Rod-Bypass
40	104-5304	1	Swashplate-Trunnion
42	104-2116	1	Stud
43	112-9853	1	Puck-Friction
45	114-8491	1	Washer
50	120-5537	1	Spring-Compression
51	120-5538	1	Washer
52	104-5306	1	Shaft-Input
53	104-5311	1	Bearing-Ball
55	104-5308	1	Spacer
60	94-6922	1	Bearing-Thrust
70	104-5339	1	Washer-Flat
72	104-5316	1	Gear-Pinnion, 13T
73	106-8683	1	Shaft-Motor
74	104-5360	1	Washer
80	119-5541	2	Washer
81	104-5317	1	Gear-10T/48T
82	104-5318	1	Gear-Jackshaft, 10T
83	104-5329	1	Pin-Jackshaft
91	120-5539	1	Gear-Bull
92	104-2142	1	Nut-HJ
93	115-8314	1	Bushing-Inboard
94	120-5540	1	Shaft-Axle
95	120-5541	1	Bearing-Sleeve
100	106-8694	1	Disc-Brake, Cog
130	103-2666	1	Cylinder Block Kit
131	110-8561	1	Pump Block ASM
132	117-5362	1	Arm Control Kit
133	106-8688	1	Brake Arm Kit
134	112-9862	1	Center Section Filter Kit
135	114-1634	1	Filter Kit
136	121-5735	1	LH Expansion Tank Kit
137	107-2489	1	Bypass Arm Kit
138	121-5731	1	Hub Kit
139	121-5729	1	Fan Pulley Kit
150	104-5349	1	Fitting-Sae
151	115-8302	1	Hose
159	121-5728	1	Case-Tube
160	125-0041	1	Cap-Axle
161	114-8467	1	Hub-Puller, 4 Bolt
162	120-7103	1	Seal And Ring Kit

● Not illustrated

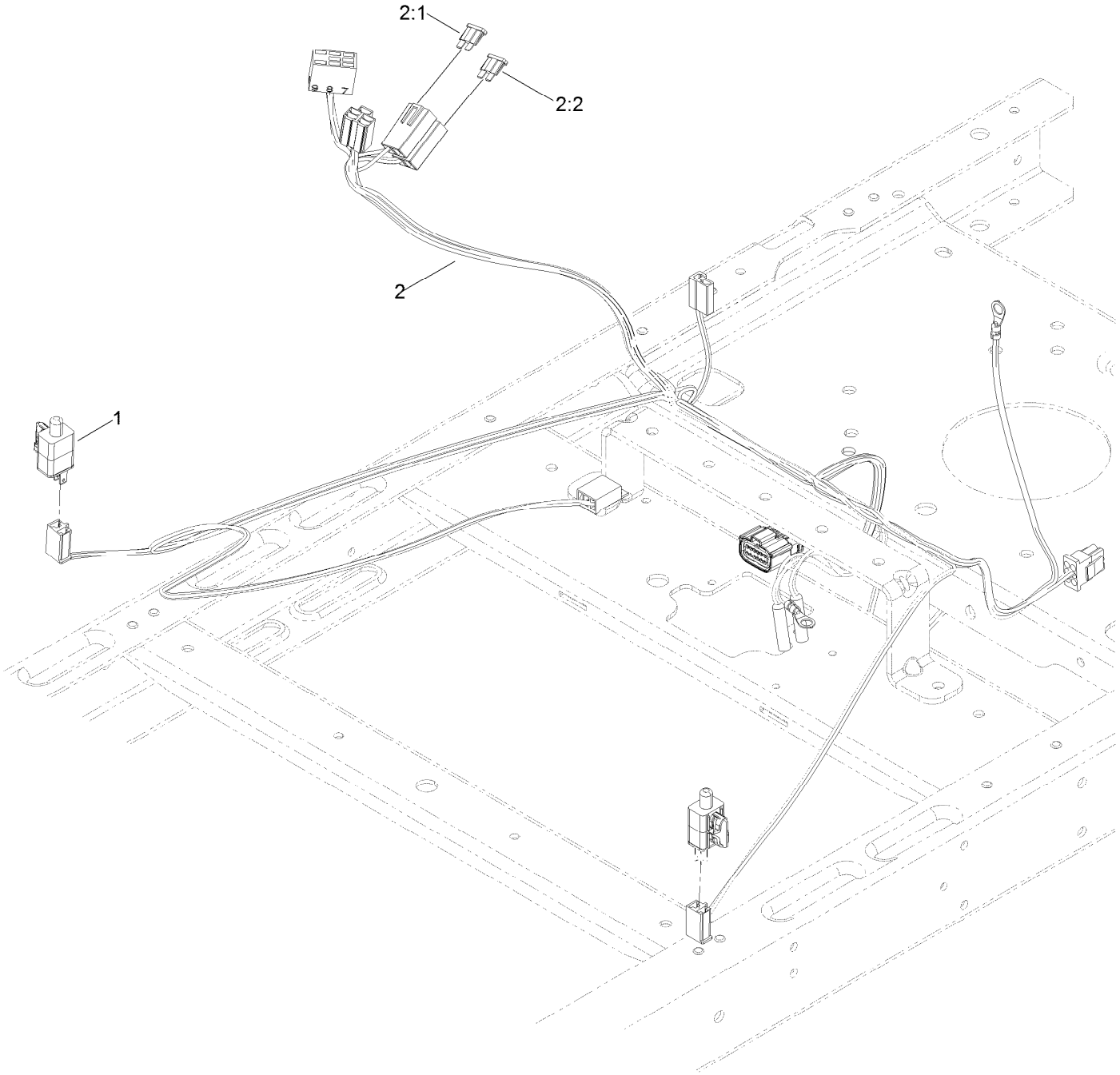
Electrical Assembly



Electrical Assembly (continued)

Ref.	Part Number	Qty.	Description
2	117-2221	1	Switch-Ignition
3	103-2106	1	Key-Exmark Logo
4	103-5221	1	Switch-PTO
5	32103-22	1	Nut-Wing
7	100-3524	1	Switch-Seat
8	117-1197	1	Solenoid
9	121-0711	1	Cable-Battery, Positive
10	3229-1	1	Bolt-Carriage 1/4-20 X 3/4
11	119-8899	1	Cable-Battery, Black
12	104-2466	1	Holddown-Battery
13	321-3	1	Screw-HH 1/4-20 X 5/8
15	3256-22	2	Washer-1/4 Sae
17	119-8897	1	Cable-Battery, Red
18	32128-33	1	Nut-Whizlock 1/4-20
19	33003-00	1	Nut-HF
20	32144-4	2	Screw-HWH 1/4-20 X 1/2 Taptite
21	3220-2	2	Nut-Jam 5/16-24
22	3234-14	1	Screw-HHF

Fuse and Wire Harness Assembly



Fuse and Wire Harness Assembly (continued)

Ref.	Part Number	Qty.	Description
1	110-6765	2	Switch
2	132-0924	1	Harness-Wire ●
2:1	109103	1	Fuse-Blade, 30 Amp
2:2	109102	1	Fuse-Blade, 25 Amp

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:

MAXIMIZE THE PERFORMANCE OF YOUR EXMARK MACHINE.



EXMARK® PREMIUM ENGINE OIL

Exmark now offers a family of engine oil viscosities to perform well in any environment. Each viscosity has the same synthetic formulation to give you what you need in punishing conditions. We designed each grade to the highest quality, making it ideal even for diesel applications. Coupled with Exmark Premium Fuel Treatment, we have the performance products to make your machine hum.

EXMARK PREMIUM ENGINE OIL SAE 30/10W-30

- Meets zero shear requirements of a straight grade SAE 30 as well as the cold temp properties of a 10W-30.
- Most versatile oil in the industry.
- Superior corrosion protection over conventional oil - even in corrosive, humid environments.

EXMARK PREMIUM ENGINE OIL SAE 10W-50

- Full synthetic formulation gives you peak performance. Don't settle for less.
- Wide span multi-grade combines easy starting in cold weather with maximum protection in high temperature operation.
- Reduce friction & wear over standard mineral formulations.

EXMARK PREMIUM ENGINE OIL UTV FORMULATION

- 4-cycle high-temp formulation.
- Heavier viscosity, full synthetic, perfect for your UTV.

EXMARK PREMIUM ENGINE OIL SAE 20W-50

- Perfect for your big block engine, or any application in severe service.
- Same full synthetic formulation as all other Exmark Premium viscosities.
- Also effective for use in severe service small block engines.

EXMARK PREMIUM ENGINE OIL SAE 0W-40

- The perfect choice for when the weather turns cold or unpredictable, and your Exmark UTV has to perform.
- Commercial quality for severe service.
- Advanced additive package helps prevent corrosion from long-term storage.

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- Shear stable, hypoid gear lube.
- Includes a premium additive system to combat wear, oxidation, rust & corrosion.

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CUSTOM RIDE SEAT SUSPENSION SYSTEM
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LIGHT KIT
12V POWER PORT
MICRO-MULCH SYSTEM
OPERATOR CONTROLLED DISCHARGE
SUN SHADE
TRASH CONTAINER
TURF STRIPER
ULTRA VAC COLLECTION SYSTEM
ULTRA VAC QUICK DISPOSAL SYSTEM

OUT-FRONT RIDING ACCESSORIES AND OPTIONS

CUSTOM RIDE SEAT SUSPENSION SYSTEM
DUAL-TAIL WHEEL
FLOOR PAN EXTENDER
HITCH KIT
LIGHT KIT
MICRO-MULCH SYSTEM
ROLL OVER PROTECTION SYSTEM (ROPS)
SNOW BLADE
SNOWBLOWER
SUN SHADE
TRASH CONTAINER
ULTRA VAC COLLECTION SYSTEM
ULTRA VAC QUICK DISPOSAL SYSTEM
WEATHER CAB

WALK-BEHIND ACCESSORIES AND OPTIONS

GRASS CATCHER
MICRO-MULCH SYSTEM
TURF STRIPER
STANDON

*Some accessories and options not available for some models.

Place Model No. and Serial No. Label Here (Included in the Literature Pack) or Fill in Below

Model No. _____

Serial No. _____

Date Purchased _____

Engine Model No. and Spec. No. _____

Engine Serial No. (E/No) _____

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