



Count on it.

Form No. 3398-663 Rev B

Parts Catalog

CM-1258Y-SD

Concrete Mixer

Model No. 68011—Serial No. 316000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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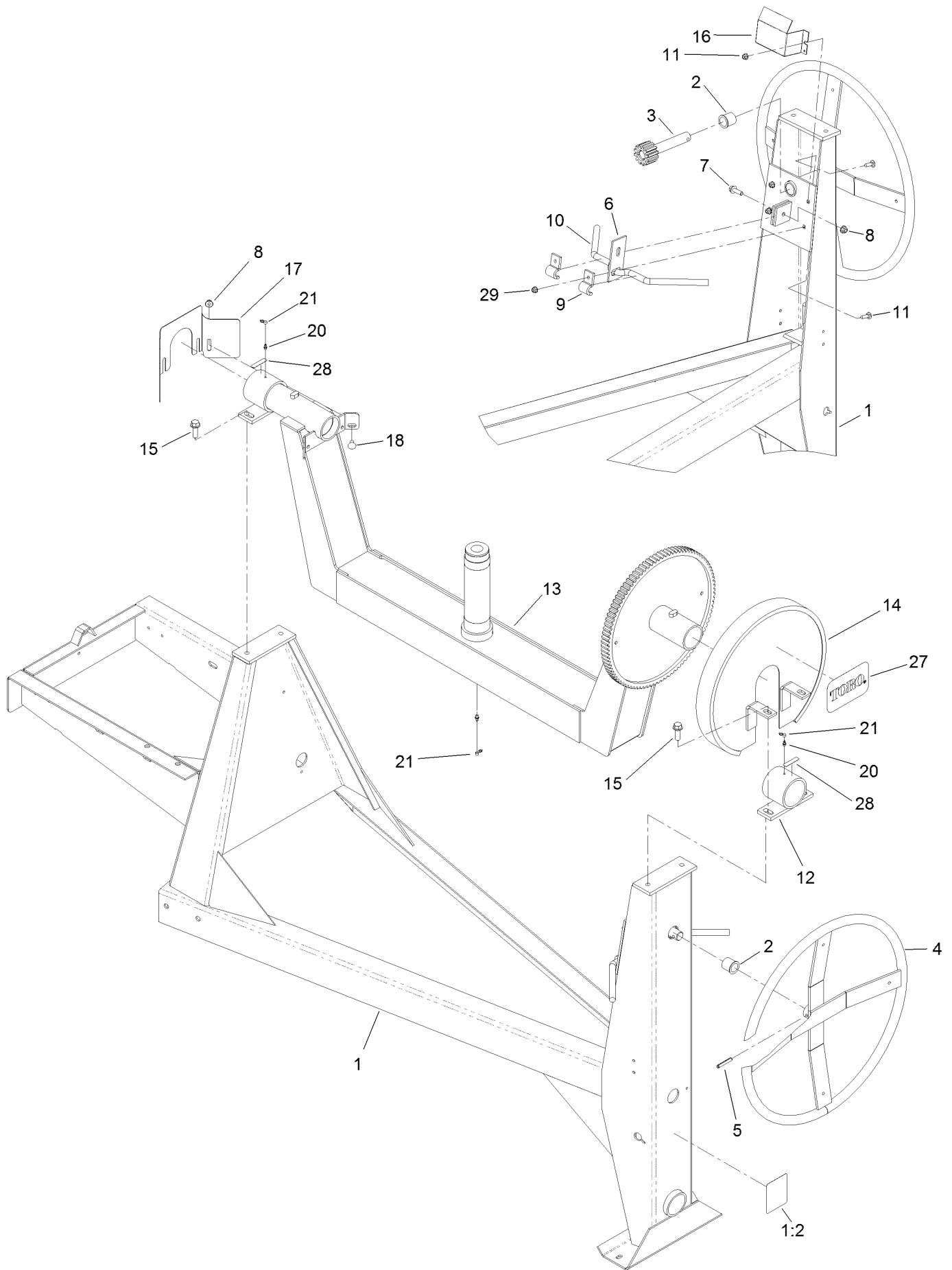
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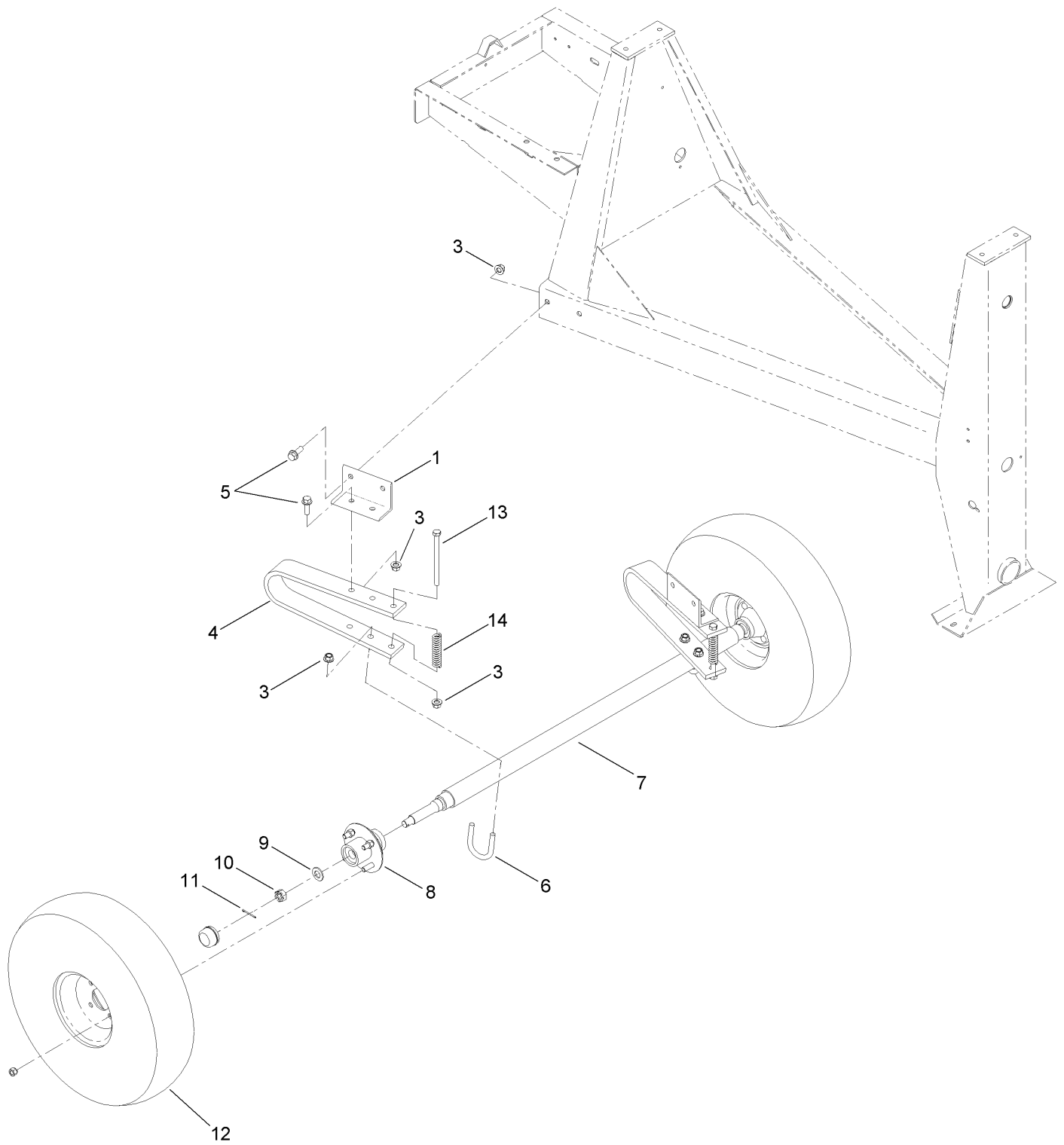
Frame Assembly



Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-2815	1	Frame ASM	12	ST24349-03	2	Trunnion
1:2	125-8216	1	Decal-Safety Chain, Towing	13	125-8693	1	Yoke ASM
2	ST32032	2	Bushing-Nylon	14	ST27617-03	1	Guard-Brake, Upper
3	ST22029	1	Shaft-Tilt	15	ST80031	4	Screw-HWH
4	ST22096-03	1	Handwheel	16	ST27618-03	1	Guard-Brake, Lower
5	32121-27	1	Pin-Roll	17	130-2208-03	1	Guard-Pinion
6	ST27619-03	1	Dog-Brake	18	3231-21	2	Screw-CARR
7	3234-24	1	Screw-HHF	20	ST46042	2	Fitting-Grease
8	104-8301	3	Nut-HF, NI	21	ST47001	3	Cap-Plug
9	ST27559-03	2	Bracket-Handle	27	99-4693	1	Decal
10	ST27621	1	Handle-Brake	28	125-8175	2	Decal-Grease
11	3230-2	4	Bolt-CARR	29	104-8300	4	Nut-HF, NI

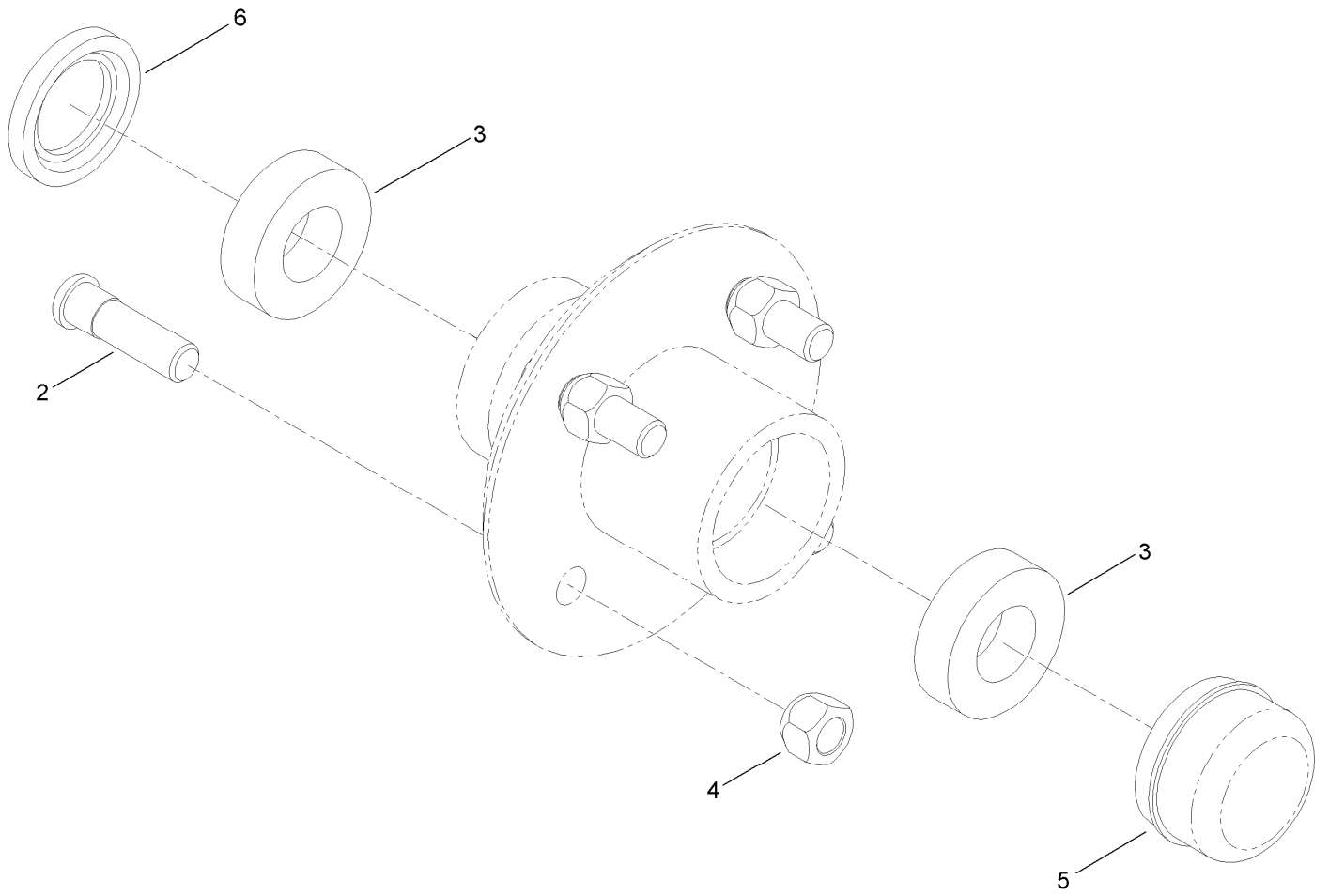
Axle Assembly



Axle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	ST26949-03	2	Bracket-Axle, Spring	9	3256-28	2	Washer-Flat
3	99-5107	14	Nut-Lock	10	ST80054	2	Nut
4	ST26971	2	Spring-Leaf	11	3272-13	2	Pin-Cotter
5	100-6116	8	Screw-HHF	12	ST32307	2	Tire And Rim ASM
6	ST26195	2	Bolt-U	13	325-33	2	Screw-HH
7	ST21460-03	1	Axle-Spring	14	ST34972	2	Spring-Coil
8	125-8171	2	Hub ASM				

Hub Assembly No. 125-8171

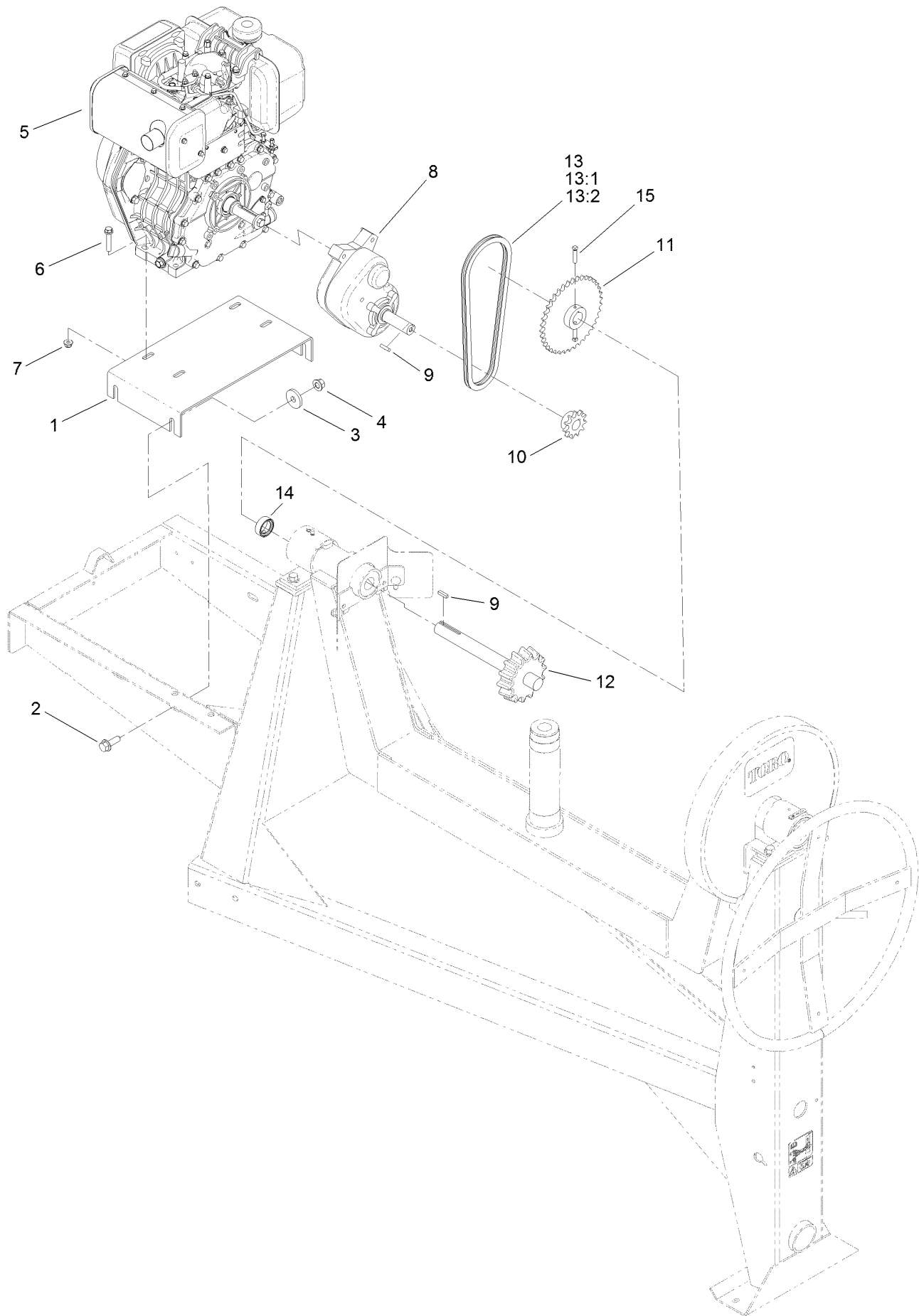


Hub Assembly No. 125-8171 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	ST39190	4	Stud-Wheel
3	ST32233	2	Bearing-Roller
4	ST80045	4	Nut-Lug

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	ST34573	1	Cap-Dust
6	ST32052	1	Seal-Hub, Wheel

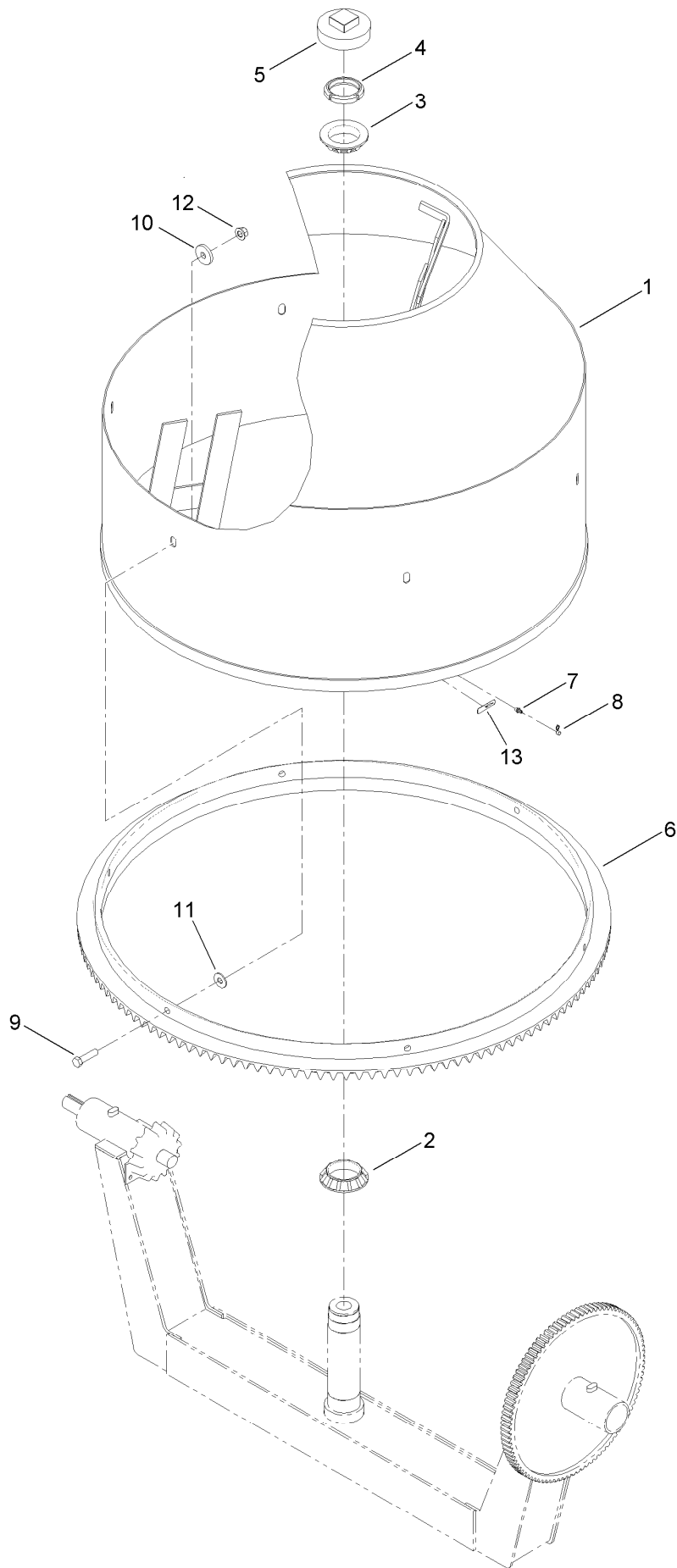
Engine and Drive Assembly



Engine and Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	ST39665-03	1	Base-Motor	10	ST35284	1	Sprocket
2	100-6116	4	Screw-HHF	11	ST34099	1	Sprocket
3	ST26326	4	Washer-Flat	12	ST21487	1	Shaft-Drive
4	99-5107	4	Nut-Lock	13	ST22040	1	Chain Set
5	133-5622	1	Engine (Yanmar L100W)	13:1	ST34102	3	Chain
6	108-3742	4	Screw-HHF	13:2	ST34104	1	Link-Connecting, No. 50
7	104-8301	4	Nut-HF, NI	14	ST32176	1	Collar-Locking
8	ST39667	1	Reducer-Gear	15	909546	2	Screw-Set
9	5-7280	2	Key				

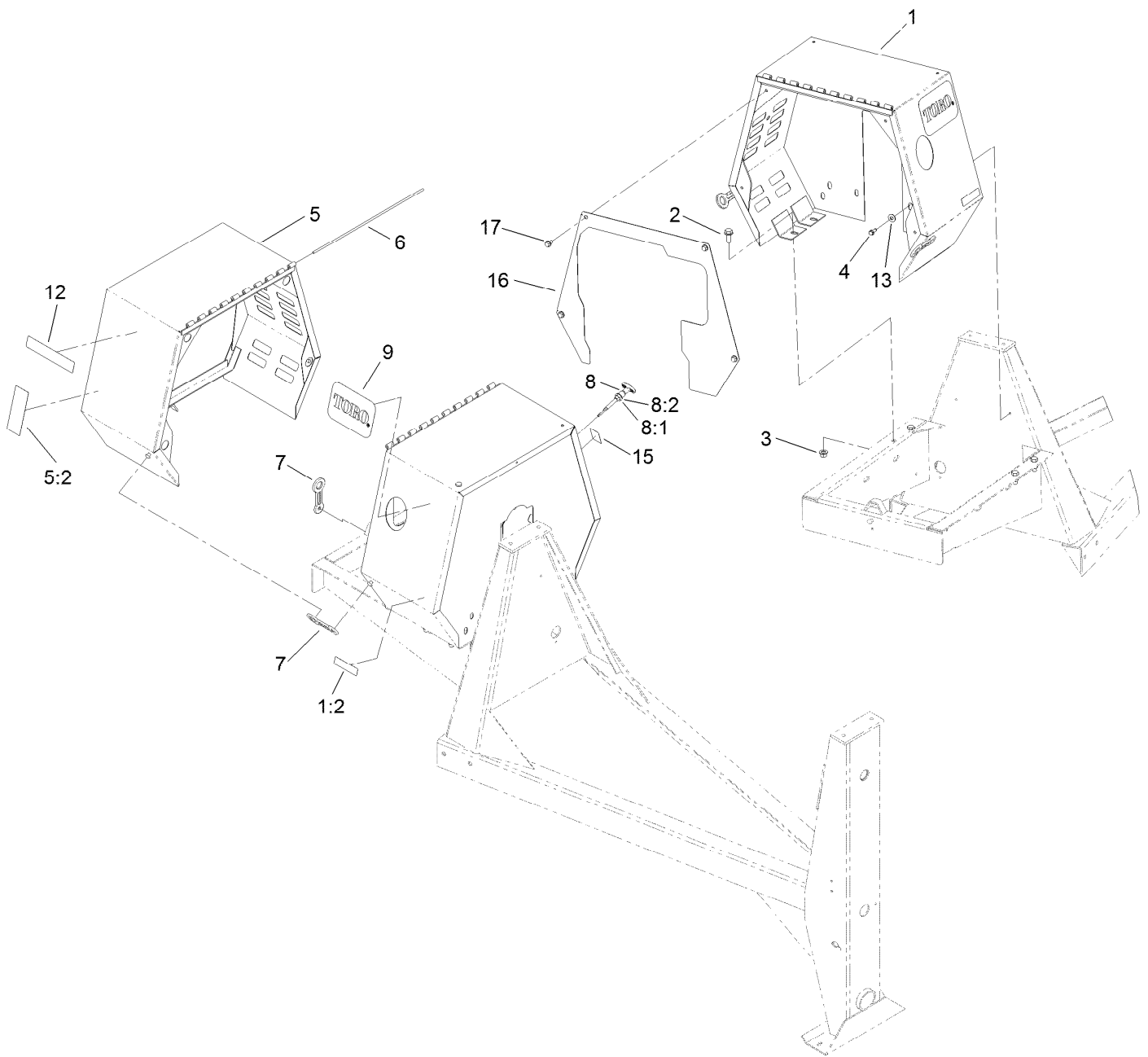
Drum Assembly



Drum Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-8687-01	1	Drum	8	ST47001	1	Cap-Plug
2	ST32283	1	Bearing	9	325-8	6	Screw-HH
3	ST32282	1	Bearing	10	ST26326	6	Washer-Flat
4	ST32285	1	Nut-Lock	11	3256-6	6	Washer-Flat
5	ST32287	1	Plug-Pipe	12	99-5107	6	Nut-Lock
6	ST39078-01	1	Gear-Ring	13	125-8175	1	Decal-Grease
7	ST46057	1	Fitting				

Cowl Assembly



Cowl Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-7177	1	Cowl ASM	8	132-7173	1	Cable-Throttle, 125Cm
1:2	117-2718	1	Decal-Arrester, Spark	8:1	3220-11	1	Nut-Jam
2	3234-38	4	Screw-HHF	8:2	218-447	1	Washer-Lock
3	99-5107	4	Nut-Lock	9	67-7320	2	Decal
4	701243	2	Screw-Thd Roll, HWH	12	125-4938	2	Decal
5	127-1685	1	Movable Cowl ASM	13	3256-4	2	Washer-Flat
5:2	125-4939	1	Decal-Warning	15	132-7176	1	Decal-Throttle, Diesel
6	ST44368	1	Pin	16	132-7179-03	1	Plate-Drive, Guard
7	ST47182	3	Latch-Rubber	17	110-9380	4	Screw-HWH

Attachments and Accessories

For 68011 CM-1258Y-SD Concrete Mixer

Product Name	Model/Part
50in Forged Tow Pole Hitch	68057
50in Pintel Tow Pole Hitch	68059
50in Stamped Tow Pole Hitch	68061
Trailer Light Kit.....	68062

Notes:

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Count on it.