FORM NO. 3319–724 Rev A

TORO®

Wheel Horse®

518xi

520xi

Lawn and Garden Tractor

Model No. 73470–8900001 & Up

Model No. 73540–8900001 & Up

Model No. 73541–8900001 & Up

Parts Catalog

ORDERING REPLACEMENT PARTS

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

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Accessories

Description	Model / Parts No.
42” Rear Discharge Mower (Model No. 73470 & 73540 Only)	78353
42” Rear Discharge Low Cut Mower (Model No. 73541 Only)	78442
44” Side Discharge Mower (Model No. 73470 & 73540 Only)	78357
44” Recycler Mower (Model No. 73470 & 73540 Only)	78358
44” Side Discharge Low Cut Mower (Model No. 73541 Only)	78444
48” Side Discharge Mower (Model No. 73470 & 73540 Only)	78363
48” Recycler Mower (Model No. 73470 & 73540 Only)	78364
48” Side Discharge Low Cut Mower (Model No. 73541 Only)	78448

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Accessories (Continued)

52” Side Discharge Mower (Model No. 73470 & 73540 Only) 78370
52” Recycler Mower (Model No. 73470 & 73540 Only) 78375
52” Side Discharge Low Cut Mower (Model No. 73541 Only) 78452
60” Side Discharge Mower (Model No. 73470 & 73540 Only) 78395
60” Side Discharge Low Cut Mower (Model No. 73541 Only) 78469
36” Tiller* 79375
50” Grader Blade* 79356
42” Single Stage Snowthrower** 79365
44” Two–Stage Snowthrower** 79366
48” Snow/Dozer Blade** 79355
ROPS 79210
Rear Wheel Weights 81115
Flush Mount Rear Wheel Weights 81117
Front Wheel Weights 81214
Tire Chains 82146
Dual Wheel Adapter 94–2050
Rear Attach–A–Matic 95–4220
Clevis Hitch 94–7800

Note: * Requires 95–4220
** Requires 81115

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HFW	hex flange washer
HH	hex head
HHF	hex head flange
HHST	hex head self tapping
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
INC	incorporated
LH	left hand
PH	pan head
PPH	Phillips pan head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
STD	standard
TAP	self tapping
TH	truss head
TTH	Torx truss head
WH	wing head

Important Format Explanations

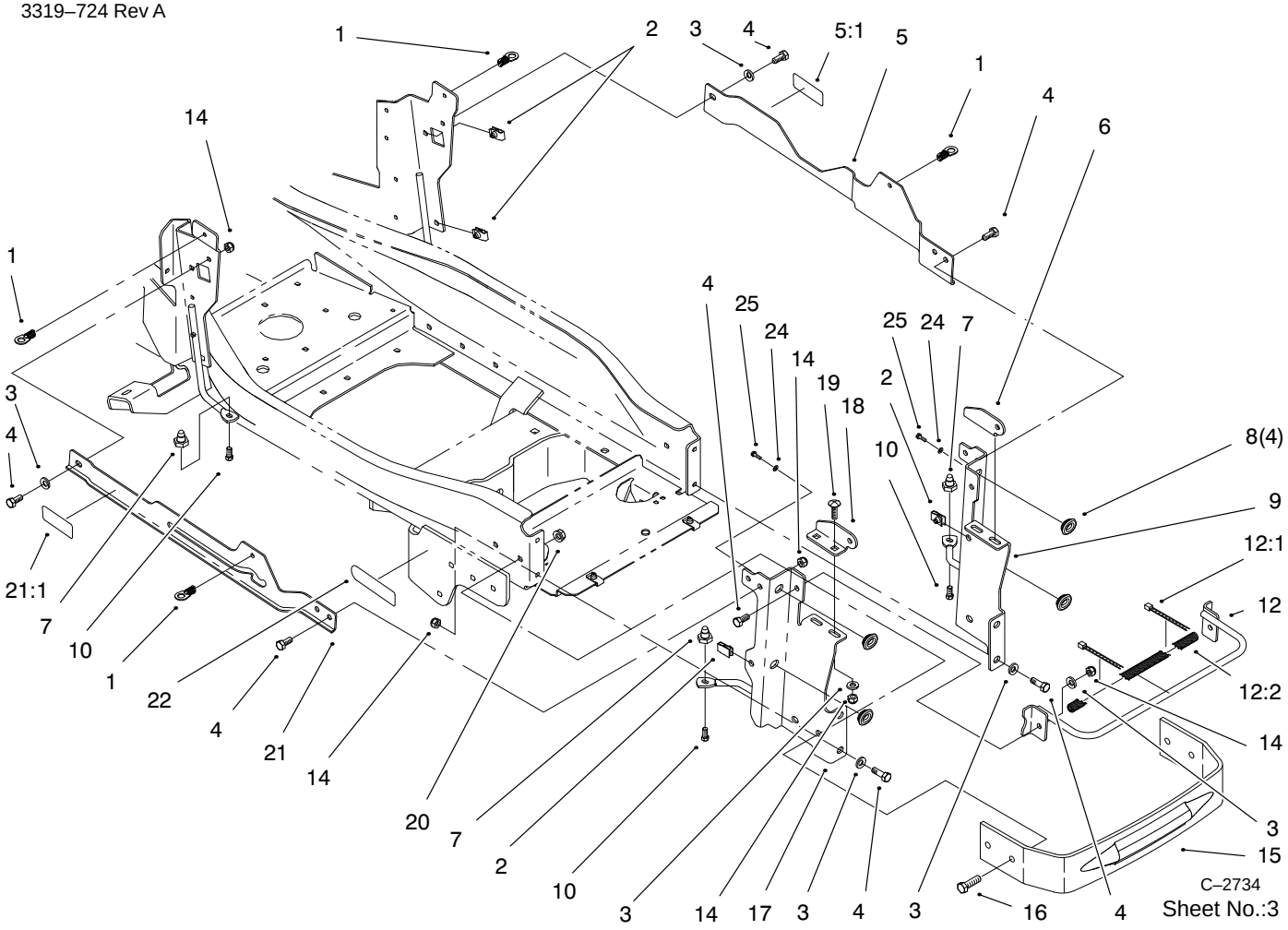
This catalog uses special formats to convey information in illustrations and parts lists. Specifically, one format is used in conjunction with service assemblies and another with quantities associated with reference numbers.

Service Assemblies

Parts within service assemblies have reference numbers in the form *X:Y. X* is the reference number of the service assembly and *Y* is a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

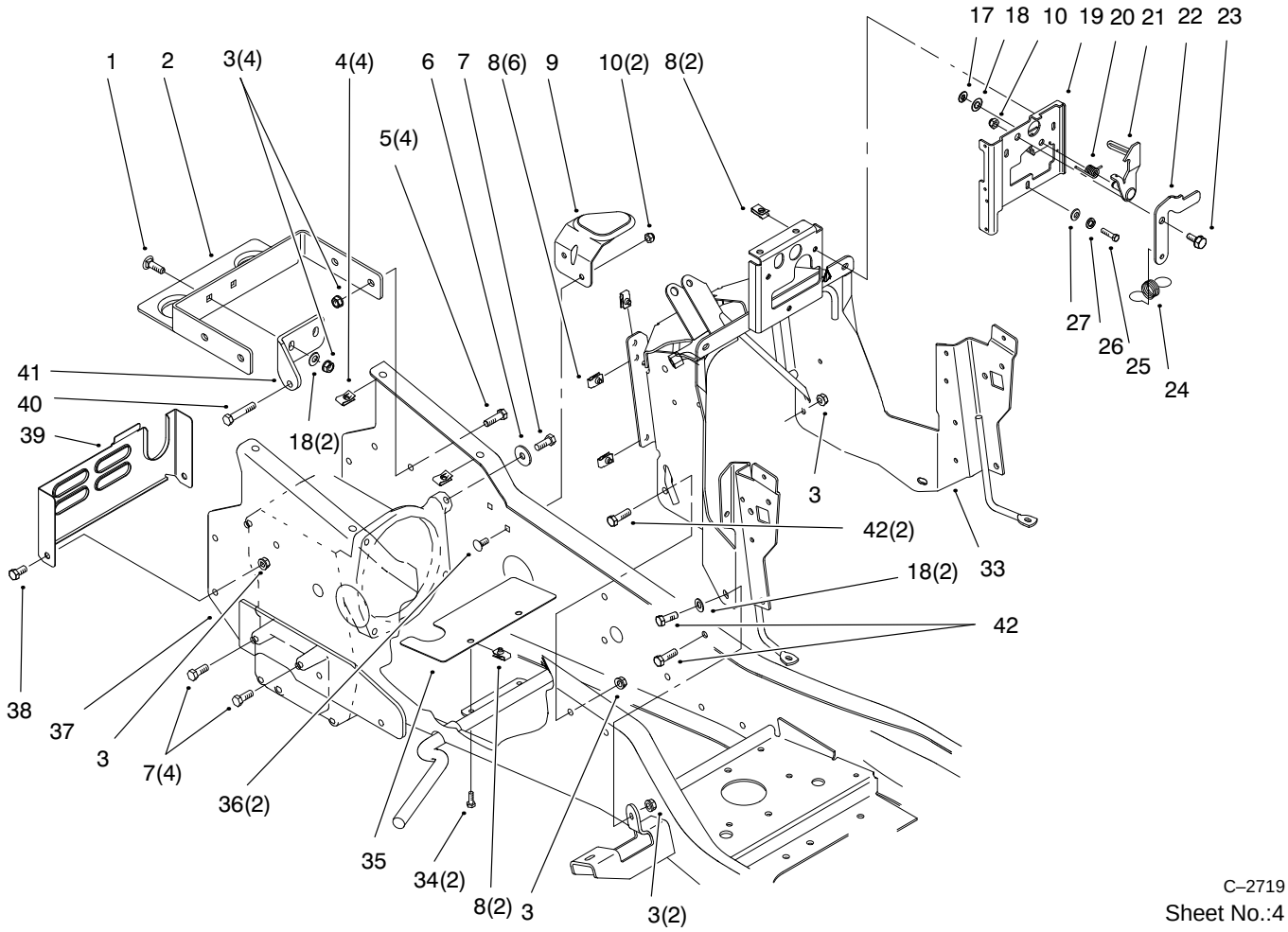
Reference numbers of this type appear in part lists and as callouts in illustrations.



Bumper and Hood Assembly

Ref. No.	Part No.	Qty.	Description
1	95–4013	4	Latch Assembly
2	107069	6	Nut–Panel
3	3256–23	12	Washer–Flat
4	322–3	12	Screw–HH
5	98–5064–03	1	Support ASM (Only On: 73470, 73540)
5	98–5070–03	1	Support ASM (Only On: 73541)
5:1	98–5014	1	Decal–Warning (Only On: 73470, 73540)
5:1	98–5015	1	Decal–Warning (Only On: 73541)
6	94–7995–03	1	Bracket–Hinge Lower LH
7	95–3989	4	Mount–Sidepanel
8	94–7910	4	Grommet
9	95–4082–03	1	Hood Support LH
10	46–8093	4	Screw–TAP
12	98–7203	1	Hood Support ASM
12:1	95–4258	1	Cover–Brace
12:2	614249	2	Tie Strap
14	3296–29	16	Nut–Lock
15	94–2308–03	1	Bumper–Frame
16	323–7	4	Screw–HH
17	95–4081–03	1	Hood Support RH

Ref. No.	Part No.	Qty.	Description
18	94–7994–03	1	Bracket–Hinge Lower RH
19	3230–16	4	Screw–CARR
20	3296–39	4	Nut–Lock
21	98–5061–03	1	Support ASM (Only On: 73470, 73540)
21	98–5063–03	1	Support ASM (Only On: 73541)
21:1	98–5014	1	Decal–Warning (Only On: 73470, 73540)
21:1	98–5015	1	Decal–Warning (Only On: 73541)
22	92–8747	2	Decal–Attach A Matic
24	3256–61	2	Washer–Flat (Only On: 73541)
25	32144–42	2	Screw–HH TAP (Only On: 73541)
26	98–1617	1	Clamp–Tube (Only On: 73551, 73550)
27	93–8069	2	Decal–Hot Surface (Only On: 73551, 73550)

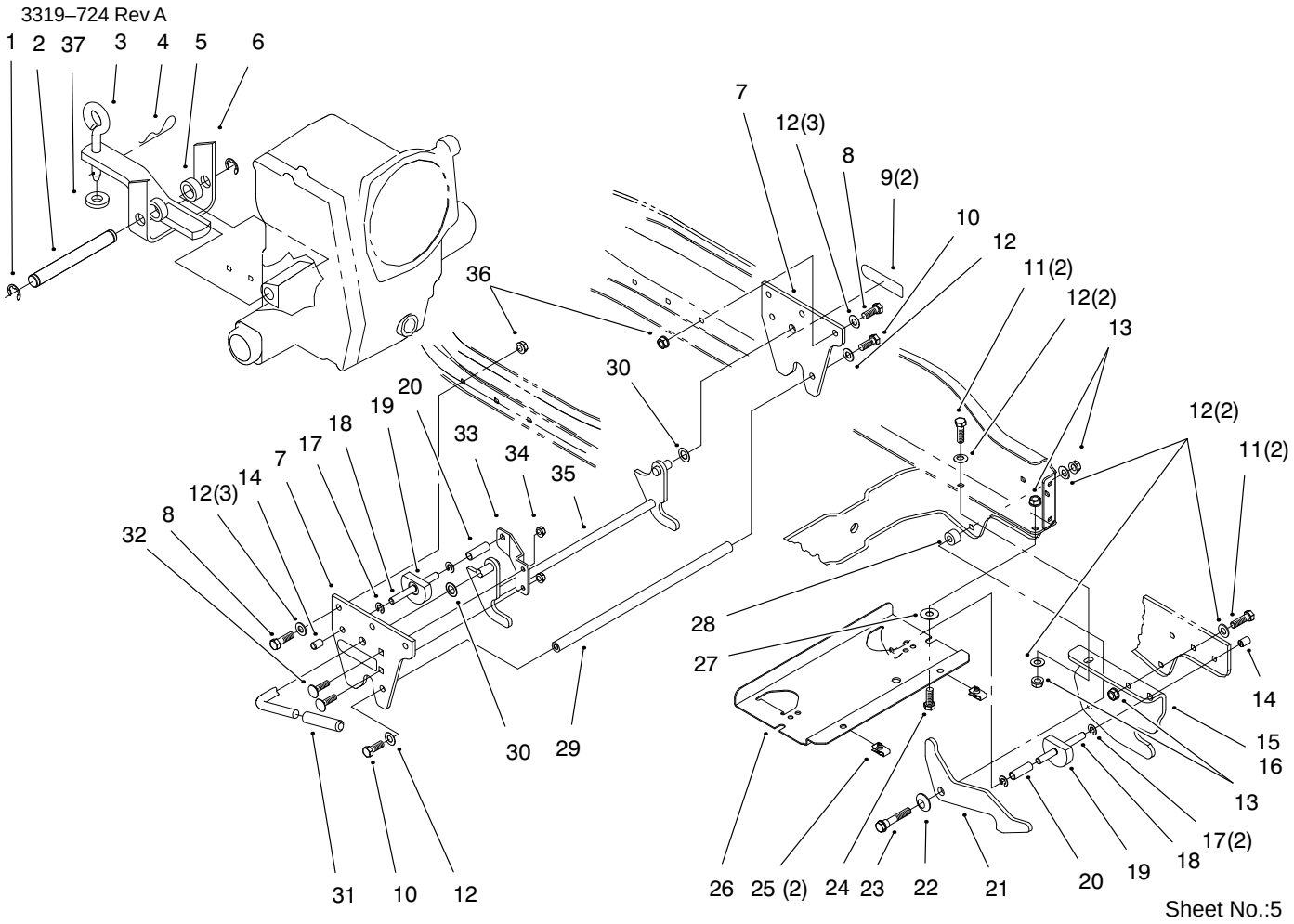


C–2719
Sheet No.:4

Steering Tower and Fuel Tank Assembly

Ref. No.	Part No.	Qty.	Description
1	3231–25	2	Screw–CARR
2	94–7740–03	1	Support – Gas Tank
3	3296–39	10	Nut–Lock
4	94–2413	4	U–Nut
5	323–7	4	Screw–HH
6	2844	1	Washer–Flat
7	3235–22	5	Screw–HH
8	107069	10	Nut–Panel
9	95–3961–03	1	Support–Fuel Tank
10	3296–29	3	Nut–Lock
17	105797	1	Ring–Retaining
18	3256–24	5	Washer–Flat
19	95–3892–03	1	Bracket–Latch
20	95–4165	1	Spring–Torsion
21	95–3899	1	Latch Lever
22	95–3900	1	Tension Lever–Latch
23	37–8771	1	Bolt–Shoulder
24	95–3895	1	Spring–Extension
25	321–4	3	Screw–HH
26	3253–3	3	Washer–Lock
27	3256–22	3	Washer–Flat
33	94–7643–03	1	Tower ASM
34	321–4	2	Screw–HH
35	95–4246	1	Baffle–Fan
36	3230–1	2	Screw–CARR
37	94–2083–03	1	Frame

Ref. No.	Part No.	Qty.	Description
38	323–4	2	Screw–HH
39	95–4005–03	1	Cover–Rear
40	94–7972	1	Screw–HH
41	94–7739–03	1	Strap–Torque
42	323–6	4	Screw–HH

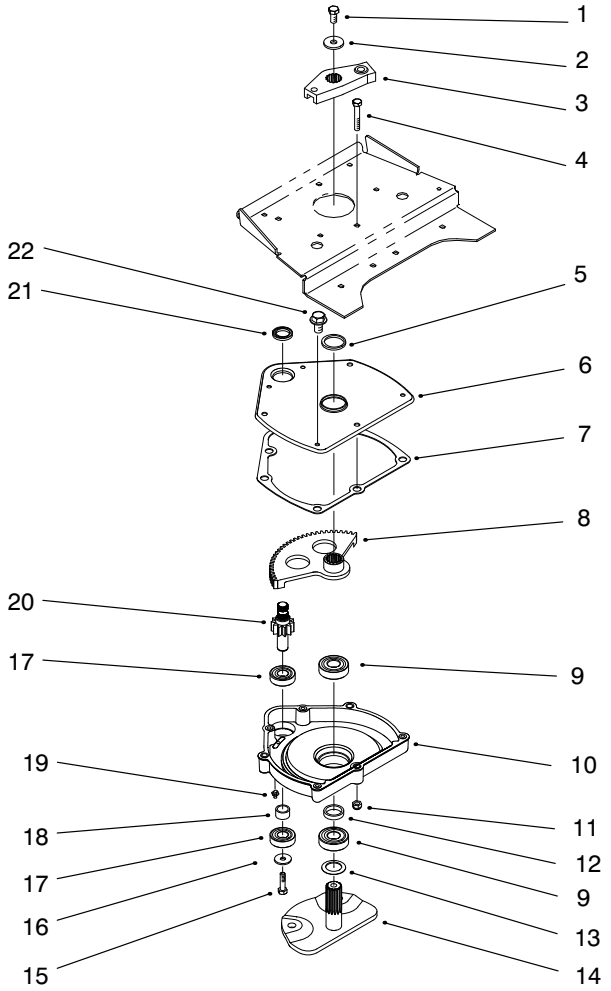


Attach A Matic and Hitch Assembly

Ref. No.	Part No.	Qty.	Description
1	5618	2	Ring–Retaining
2	105269	1	Pin–Hitch
3	106634	1	Pin–Attachment
4	9335054	1	Hairpin
5	9791204	2	Spacer
6	98–8083	1	Hitch ASM
7	94–2251–03	2	Plate–Hitch
8	323–44	6	Screw–HH
9	98–1632	2	Decal–Attach A Matic
10	3235–22	2	Screw–HH
11	323–7	4	Screw–HH
12	3256–24	16	Washer–Flat
13	3296–39	8	Nut–Lock
14	105316	3	Cap–Rod
*15	94–2230–03	1	Hanger RH
16	94–2231–03	1	Hanger LH
17	105797	6	Ring–Retaining
18	94–2256	3	Rod–Lock
19	94–2258	3	Lock–Latch
20	8616	3	Spring–Compression
21	94–7777–03	2	Latch–Pulley Box
22	3290–221	2	Washer–Spring
23	92–7674	2	Bolt–Shoulder
24	323–6	2	Screw–HH
25	107069	2	Nut–Panel
26	94–2304–03	1	Tray–Battery

Ref. No.	Part No.	Qty.	Description
27	3–4685	2	Washer–Thrust
28	94–2233	2	Spacer
29	94–2475	1	Rod–Spacer
30	98–1629	2	Washer
31	9038	1	Grip
32	3230–2	2	Screw–CARR
33	94–7855–03	1	Mid Bracket ASM
34	3296–29	2	Nut–Lock
35	94–2250–03	1	Latch ASM
36	108881	6	Nut–Hex
37	3256–26	1	Washer–Flat

* Not illustrated

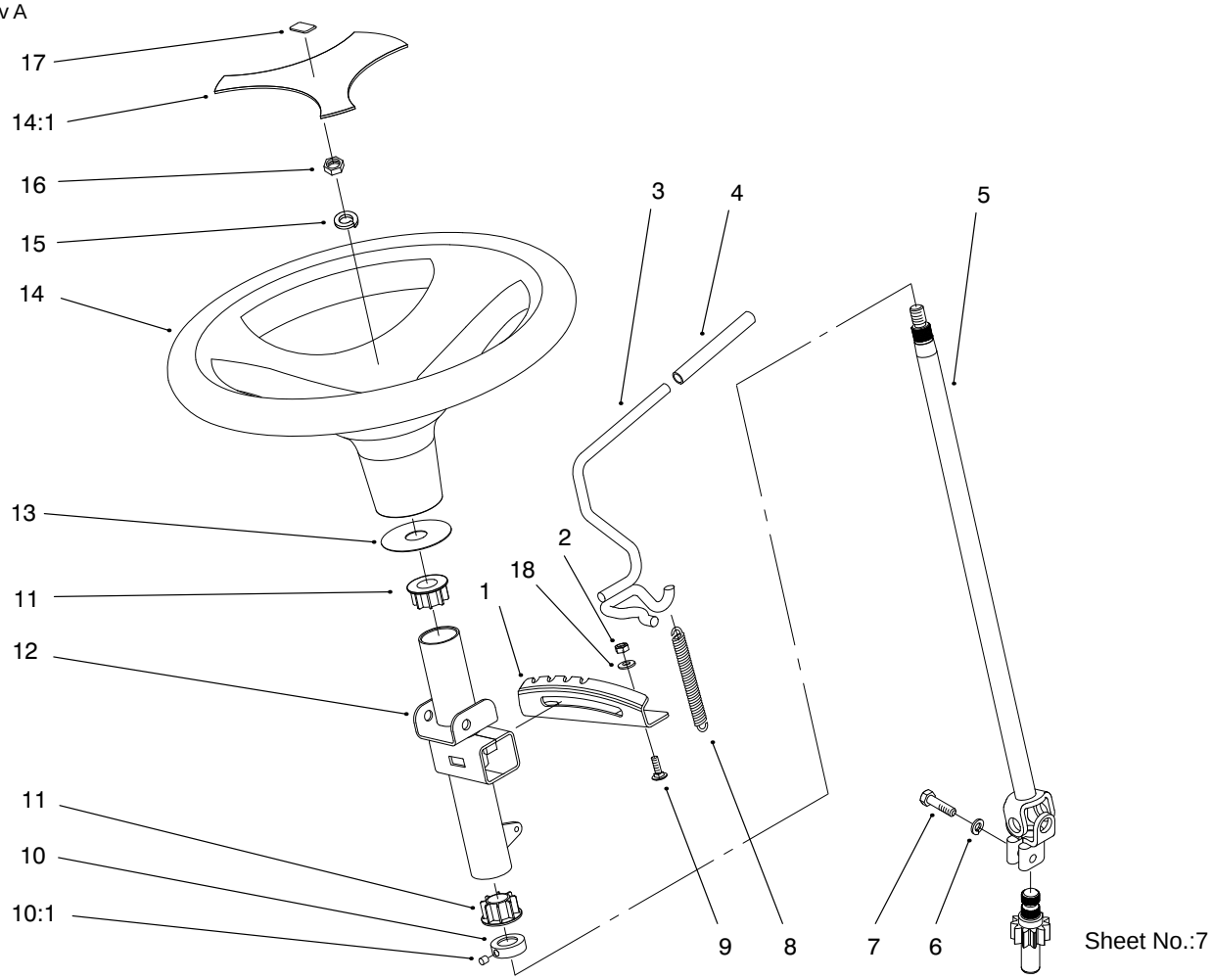


Sheet No.:6

Manual Steering Lower Assembly

Ref. No.	Part No.	Qty.	Description
1	98–3052	1	Screw–Thread Locking
2	2844	1	Washer–Flat
3	94–2140	1	Arm–Upper
4	322–10	3	Screw–HH
5	103118	1	Seal–Oil
6	94–2134–03	1	Cover
7	94–2135	1	Gasket
8	94–2137	1	Gear–Sector
9	251–82	2	Bearing–Ball
10	94–2133	1	Housing–Steering
11	3296–29	3	Nut–Lock
12	94–2218	1	Spacer–Output Shaft
13	3256–42	1	Washer–Flat
14	94–2142–03	1	Arm–Lower
15	98–3498	1	Screw–HH
16	3256–82	1	Washer
17	38–7820	2	Bearing–Ball
18	94–2217	1	Spacer–Input Shaft
19	302–5	1	Fitting–Grease
20	94–2136	1	Pinion–Input Shaft
21	94–7856	1	Seal–Oil
22	32144–10	4	Screw–HH

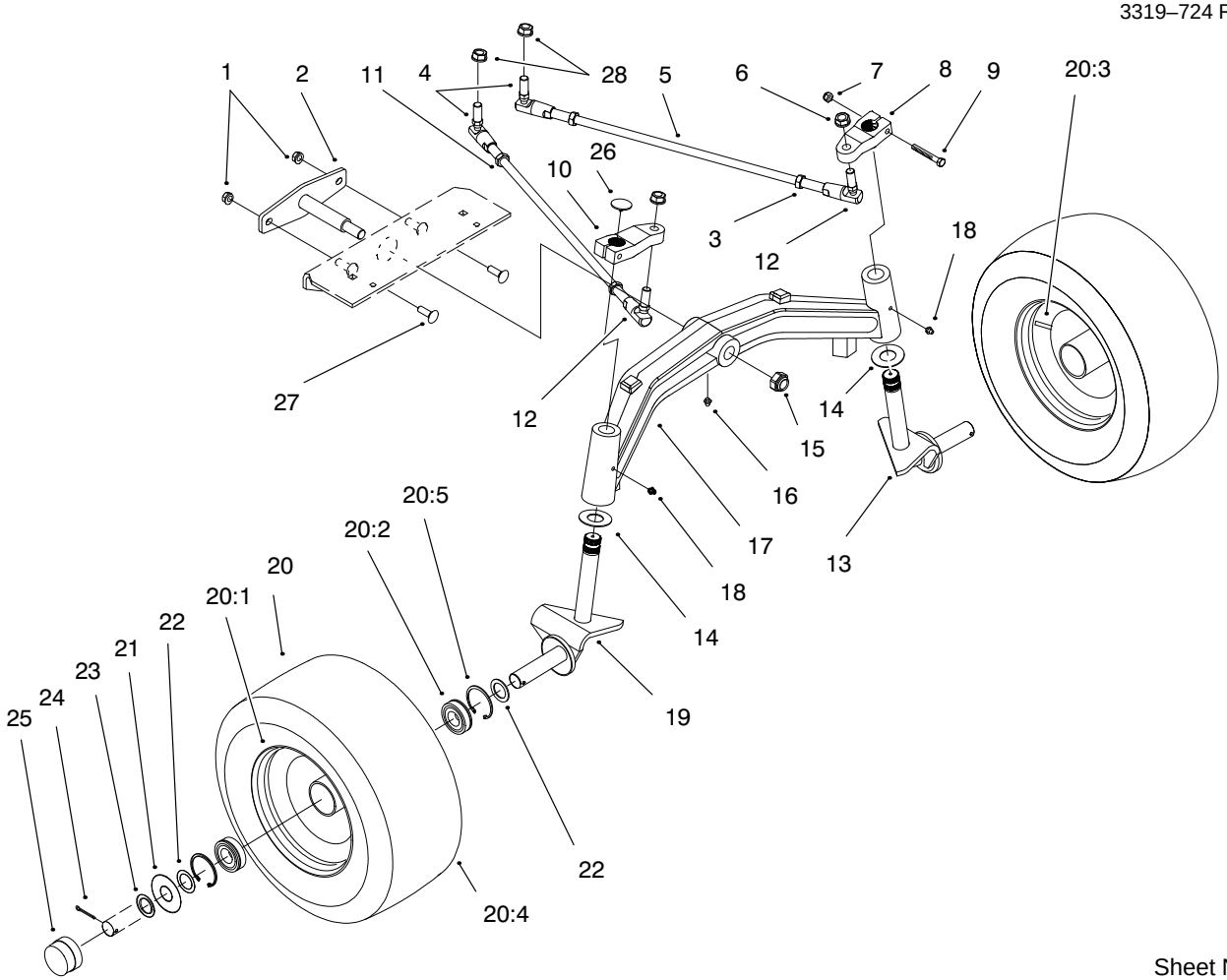
Ref. No.	Part No.	Qty.	Description



Manual Steering and Tilt Assembly

Ref. No.	Part No.	Qty.	Description
1	94–2382	1	Bracket
2	3296–42	2	Nut–Lock
3	95–3964	1	Lever–Tilt
4	92–6798	1	Cap–Rod
5	94–2047	1	Shaft–Steering
6	3253–4	1	Washer–Lock
7	33114–030	1	Screw–HH
8	95–3805	1	Spring
9	3229–1	2	Screw–CARR
10	111383	1	Collar ASM
10:1	3245–32	1	Screw–Set
11	93–1146	2	Bushing–Steering
12	94–2450–03	1	Manual Column ASM
13	94–2025	1	Washer–Boot
14	98–1471	1	Steering Wheel ASM (Only On: 73470)
14	98–1474	1	Steering Wheel ASM (Only On: 73540, 73541)
14:1	98–7211	1	Cover ASM (Incl. Ref. #17)
15	48–8070	1	Washer–Lock
16	3277–1	1	Nut–HH
17	98–1459	1	Decal
18	3256–22	2	Washer–Flat

Ref. No.	Part No.	Qty.	Description



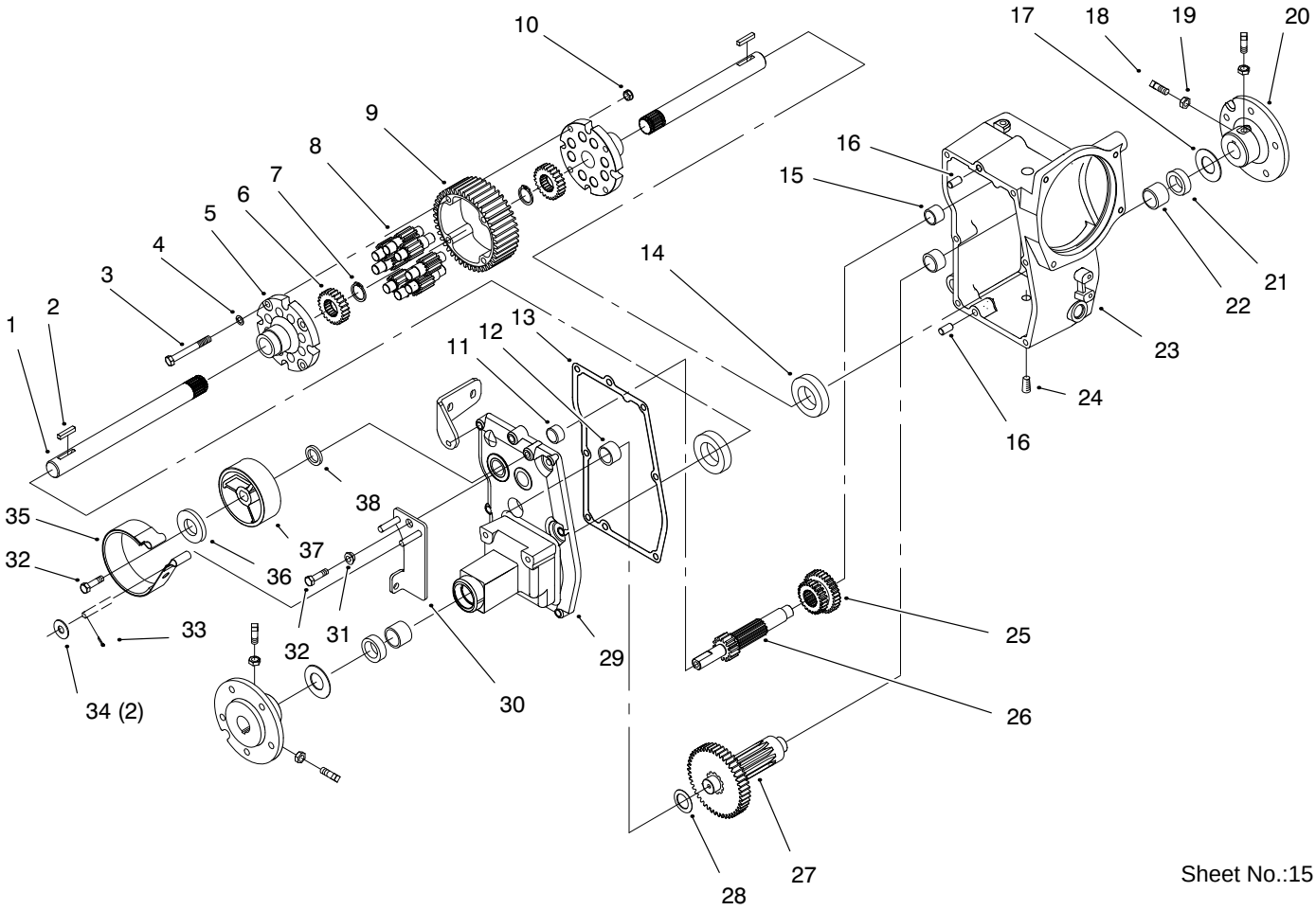
Sheet No.:14

Tie Rods, Spindle & Front Axle Assembly

Ref. No.	Part No.	Qty.	Description
1	3296–39	2	Nut–Lock
2	94–2205–03	1	Pivot Pin
3	3220–5	2	Nut–Hex
4	94–2239	2	Balljoint–LH Thread (Only On: 73470)
4	94–7539	2	Balljoint–LH Thread (Only On: 73540, 73541)
5	94–2212	2	Rod–Steering
6	98–8088	2	Nut–Lock
7	3296–29	2	Nut–Lock
8	94–2197	1	Arm–LH Steering
9	322–32	2	Screw–HH
10	94–2196	1	Arm–RH Steering
11	3220–12	2	Nut–Hex
12	98–8087	2	Balljoint–RH Thread (Only On: 73470)
12	98–8086	2	Balljoint–RH Thread (Only On: 73540, 73541)
13	94–7537–03	1	LH Spindle
14	9548	2	Washer–Thrust
15	3296–61	1	Nut–Hex
16	302–11	1	Fitting–Grease
17	94–7568–03	1	Axle–Front
18	302–5	2	Fitting–Grease

Ref. No.	Part No.	Qty.	Description
19	94–7536–03	1	RH Spindle
20	94–7542	2	Wheel & Tire ASM (Only On: 73470, 73540)
20	95–4084	2	Wheel & Tire ASM (Only On: 73541)
20:1	94–7541	2	Wheel
20:2	94–7538	4	Bearing ASM (Incl. Ref. #20:5)
20:3	5108	2	Valve–Tire Tubeless
20:4	94–2191	2	Tire (Only On: 73470, 73540)
20:4	95–4085	2	Tire (Only On: 73541)
20:5	94–2053	4	Snap Ring
21	95–4060	2	Washer–Wheel
22	9202514	4	Washer–Flat
23	9202524	A/R	Washer
24	3272–18	2	Pin–Cotter
25	94–7871	2	Cap–Dust
26	98–1642	2	Cap–Spindle
27	3231–25	2	Screw–CARR
28	98–8089	2	Nut–Lock
*	112819	2	Tube–Inner

* Not Illustrated

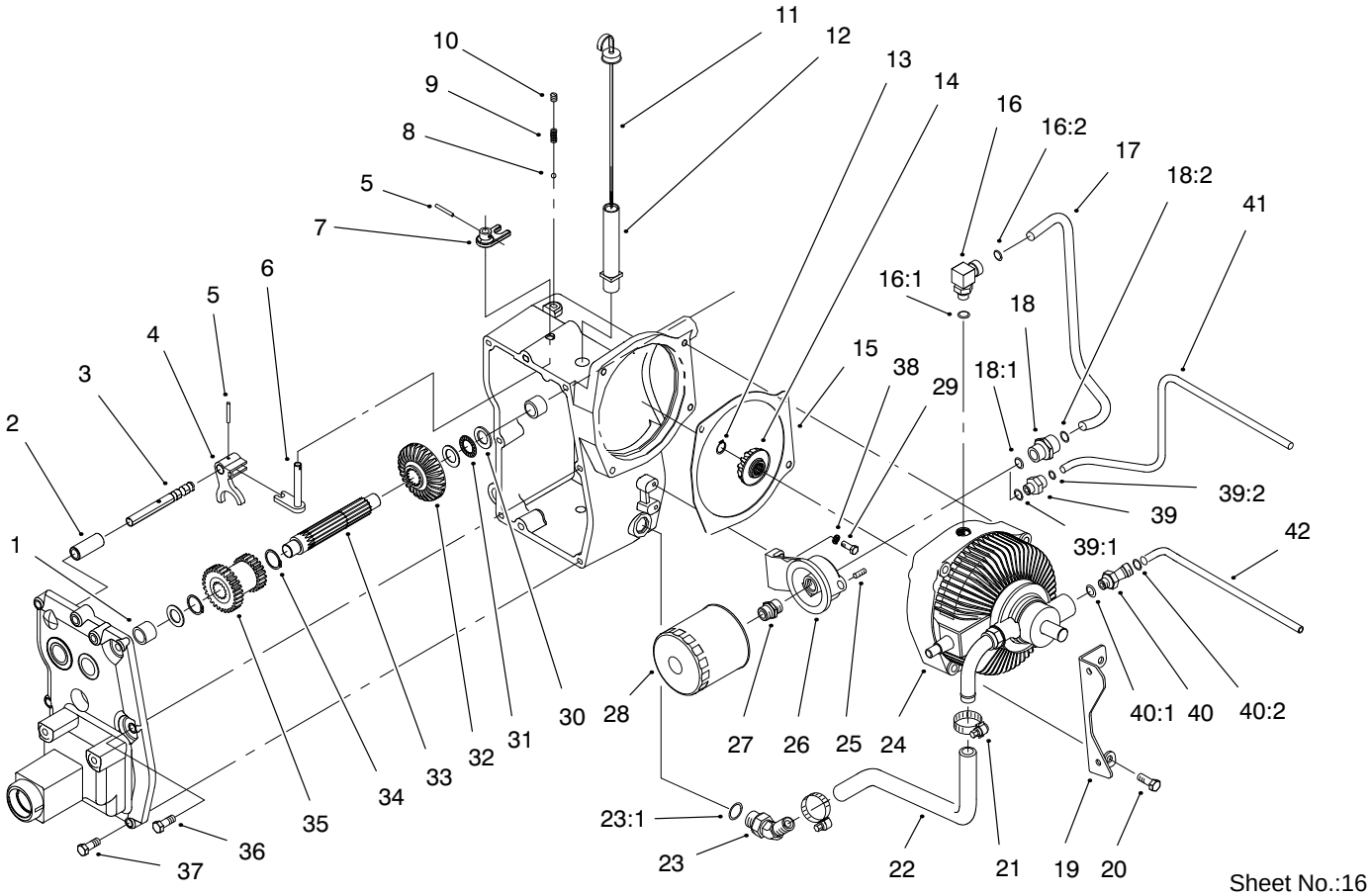


Sheet No.:15

Hydro Trans Axle Assembly

Ref. No.	Part No.	Qty.	Description
1	79–3340	2	Axle–Rear
2	79–3370	2	Key–Square
3	911423	4	Screw–HH
4	107374	4	Washer–Flat
5	111196	2	Cap–End
6	101889	2	Gear–Axle
7	105876	2	Ring–Retaining
8	101623	8	Gear–Pinion
9	105061	1	Gear–Differential
10	108881	4	Nut–Hex
11	1540	1	Bearing–Needle
12	94–2021	2	Bearing–Needle
13	94–2022	1	Gasket–Transaxle
14	111199	2	Bearing–Ball
15	1529	1	Bearing–Needle
16	108363	2	Pin–Locating
17	106826	2	Washer–Thrust
18	3243–5	4	Screw–Set
19	3218–3	4	Nut–HJ
20	105763–03	2	Hub–Wheel
21	6449	2	Seal–Oil
22	9416	2	Bearing–Needle
23	94–2001–03	1	Case–Transaxle
24	281–10	1	Plug–Pipe
25	94–2008	1	Gear–Sliding
26	94–2007	1	Shaft–Brake

Ref. No.	Part No.	Qty.	Description
27	94–2006	1	M–Gear
28	9547	1	Washer–Thrust
29	94–2002–03	1	Case–Transaxle
30	94–2019–03	1	Arm–Brake Pivot
31	100309	1	Bushing–Cam Pivot
32	3235–22	2	Screw–HH
33	3272–6	2	Pin–Cotter
34	3256–24	2	Washer–Flat
35	94–2419	1	Brake Band
36	2844	1	Washer–Flat
37	94–2009	1	Drum–Brake
38	253–44	1	Seal–Oil



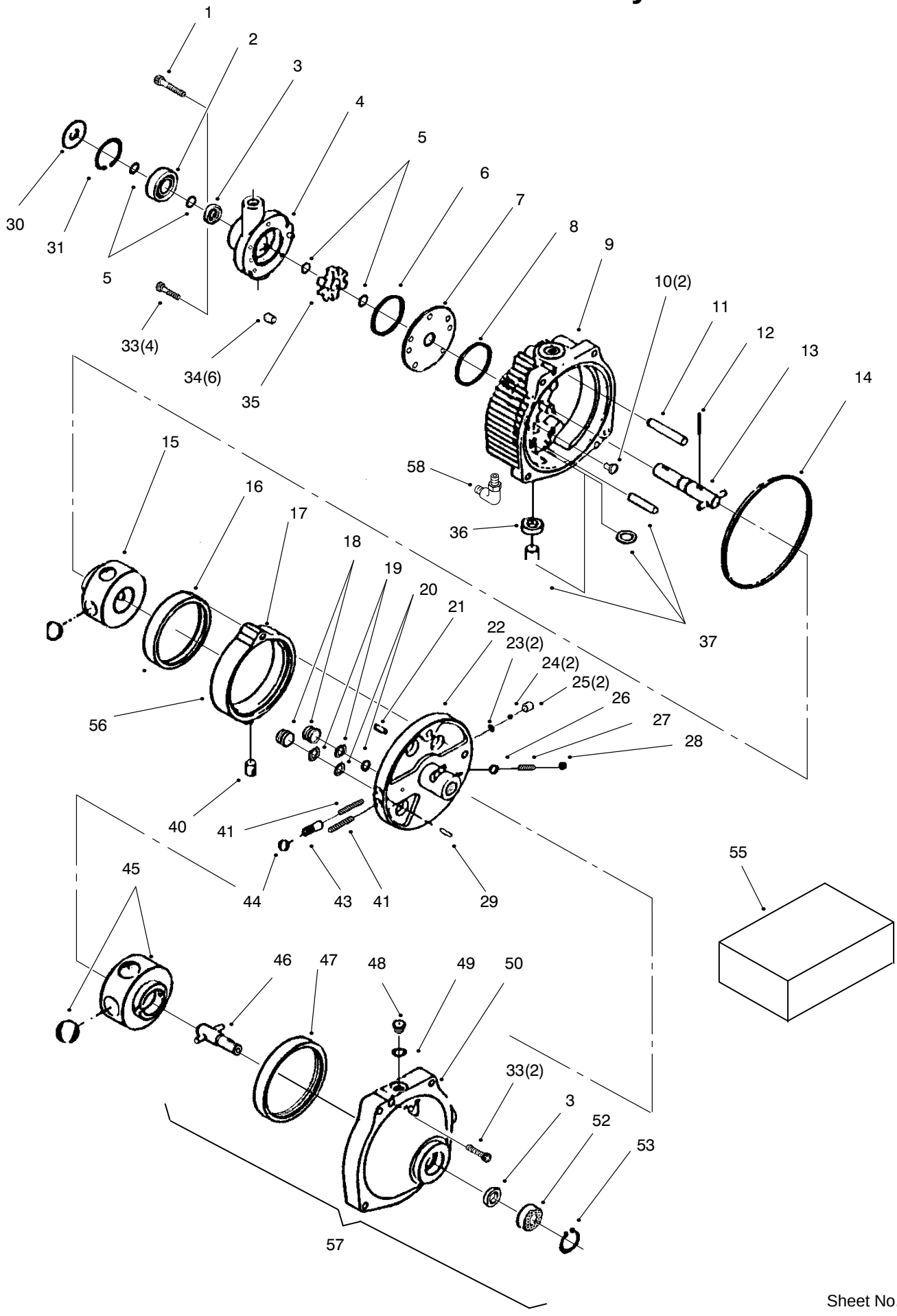
Sheet No.:16

Hydro Trans Axle Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
1	1529	2	Bearing–Needle
2	94–2014	1	Tube–Shifter Rail
3	94–2054	1	Rail–Shift
4	94–2015	1	Fork–Hi Lo Shift
5	933154	2	Pin–Spirol
6	94–2143	1	Arm–Shifter
7	94–7510	1	Arm–Hi Lo
8	3517	1	Ball
9	94–2024	1	Spring–Shift
10	3247–2	1	Screw–Set
11	94–7680–03	1	Dipstick
12	94–7559	1	Tube–Dipstick
13	32120–64	1	Ring–Retaining
14	94–7565	1	Pinion–Bevel
15	702062	1	Gasket–Pump & Motor
16	94–7693	1	Fitting–Hydraulic
16:1	237–42	1	O–Ring
16:2	237–30	1	O–Ring
17	94–7969	1	Tube–Hydraulic
18	94–7694	1	Fitting–Hydraulic
18:1	237–42	1	O–Ring
18:2	237–30	1	O–Ring
19	94–2148–03	1	Plate–Support Bracket
20	323–13	4	Screw–HH
21	2412–141	2	Clamp–Hose
22	95–4133	1	Hose–Suction

Ref. No.	Part No.	Qty.	Description
23	94–7692	1	Fitting–Hose
23:1	237–80	1	O–Ring
24	94–2003	1	Transmission
25	281–10	1	Plug–Pipe
26	108323	1	Base–Filter
27	5991	1	Fitting–Filter
28	79–5270	1	Filter–Oil
29	321–5	2	Screw–HH
30	1535	3	Washer–Thrust
31	8571	1	Bearing–Needle
32	94–7566	1	Gear–Bevel
33	94–2010	1	Shaft–Input
34	32151–29	2	Ring–Ext. Snap
35	94–2011	1	Gear–Hi Lo
36	323–9	3	Screw–HH
37	323–8	2	Screw–HH
38	3253–3	2	Washer–Lock
39	95–4138	1	Fitting–Hydraulic
39:1	237–22	1	O–Ring
39:2	237–42	1	O–Ring
40	95–4135	1	Fitting–Hydraulic 45
40:1	237–42	1	O–Ring
40:2	237–22	1	O–Ring
41	94–7970	1	Tube–Hydraulic
42	95–3806	1	Tube–Hydraulic

Transmission Assembly

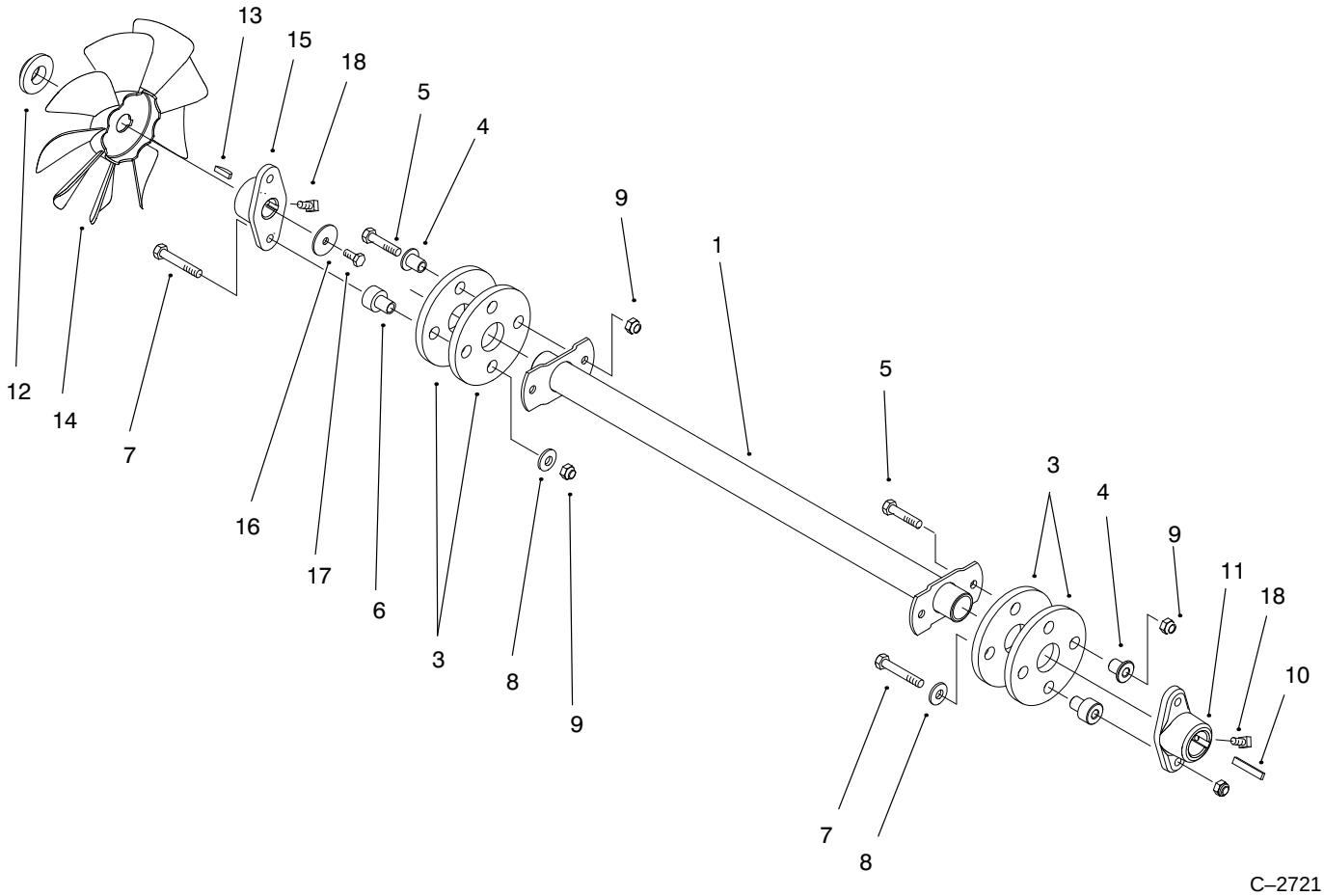


Sheet No.:300

Transmission Assembly

Ref. No.	Part No.	Qty.	Description
1	56–2800	1	Screw–HH
2	56–2810	1	Bearing–Ball
3	56–2820	2	Seal–Oil
4	98–7377	1	ASM–Pump
5	56–3090	4	Ring–Retaining
6	56–2850	1	Ring–Seal
7	56–2860	1	Plate–Pump
8	56–2870	1	Ring–Seal
9	112641	1	Cover ASM
10	56–2880	2	Button
11	56–2890	1	Pin–Dowel
12	56–2900	1	Pin–Drive
13	56–2910	1	Shaft–Input
14	56–2920	1	Ring–Seal
15	56–2930	1	Rotor/Ball–Pump
16	113136	1	Race–Pump
17	93–9810	1	Ring–Cam
18	56–2950	2	Piston
19	56–2960	2	Ring–Backup
20	56–2970	2	O–Ring
21	56–2980	1	Pin–Coil
22	56–2990	1	Pintle ASM
23	56–3000	2	Ring–Retaining
24	56–3010	2	Ball–.313 Dia
25	56–3020	2	Body–Valve
26	56–3030	1	Ball–.438 Dia
27	56–3040	1	Spring–Valve
28	56–3050	1	Plug–Valve
29	56–3060	1	Pin–Dowel
30	112652	1	Shield–Grass
31	112653	1	Ring–Retaining
33	56–3100	6	Screw–HSBH
34	56–3110	6	Roller
35	56–3120	1	Carrier
36	56–3130	1	Seal–Oil
37	56–3140	1	Kit–Shaft
40	56–3170	1	Insert–Ring
41	56–3180	1	Spring–Valve
43	56–3200	2	Body–Valve
44	56–3210	2	Ball–.625 Dia
45	56–3220	1	Rotor/Ball–Motor
46	56–3230	1	Shaft–Output
47	56–3240	1	Race–Motor
48	56–3250	1	ASM–Plug
49	56–3260	1	O–Ring
50	98–7379	1	Body
52	56–3280	1	Bearing–Ball
53	56–3290	1	Ring–Retaining
55	56–3310	1	Kit–Seal
56	56–2940	1	Cam Ring ASM Incl 16 17
57	98–7380	1	ASM–Body
58	98–7378	1	Fitting–90 Bent Tube

Ref. No.	Part No.	Qty.	Description

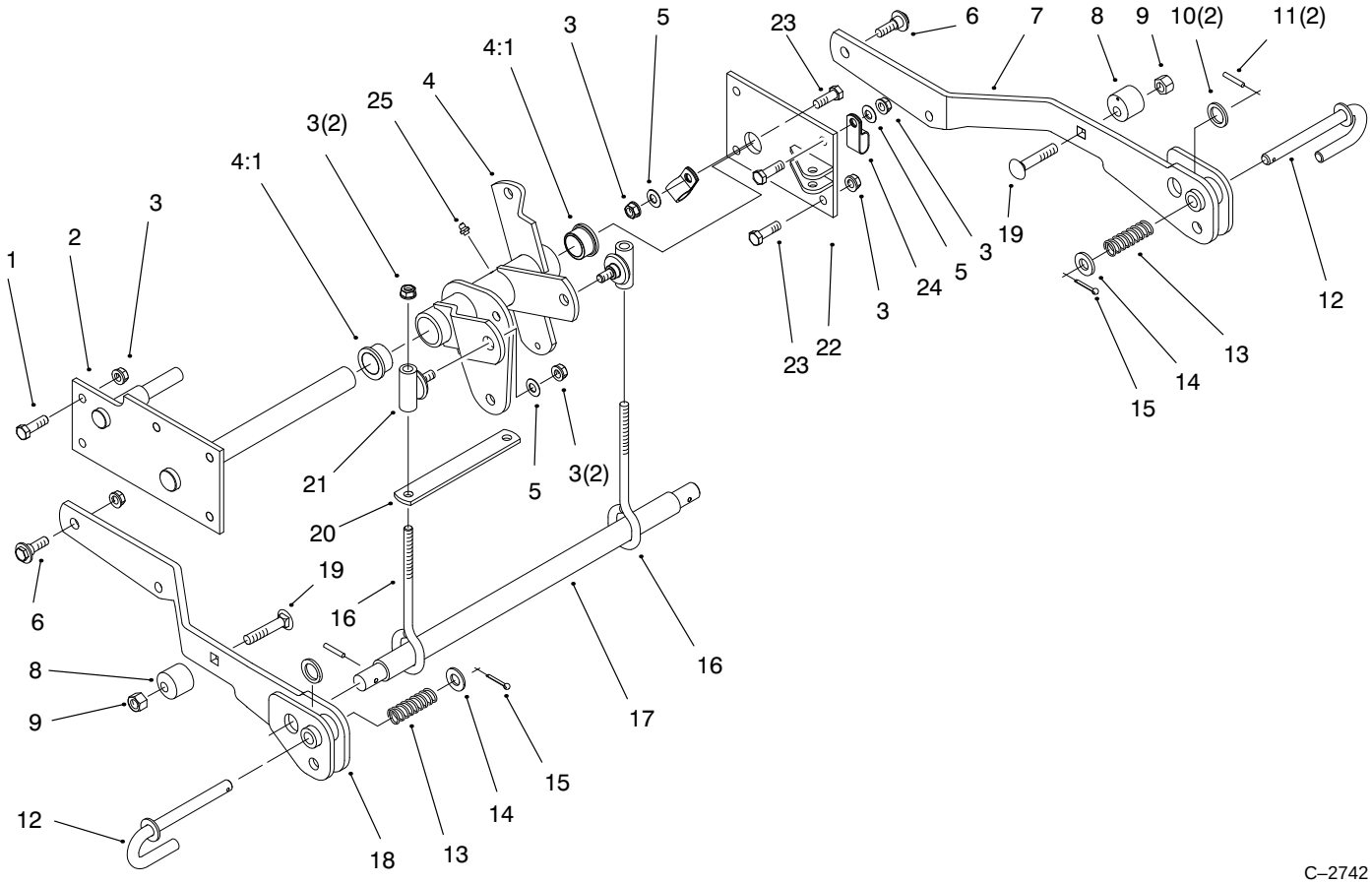


C–2721
Sheet No.:17

Drive Shaft Assembly

Ref. No.	Part No.	Qty.	Description
1	94–2373–03	1	Drive Shaft
3	44–2230	4	Coupling–Rubber
4	71–4411	4	Spacer–Coupling
5	322–7	4	Screw–HH
6	71–4410	4	Spacer–Coupling
7	322–11	4	Screw–HH
8	3256–3	4	Washer–Flat
9	3296–29	8	Nut–Lock
10	94–2425	1	Key–Square
11	94–2059	1	Hub
12	94–2371	1	Spacer–Fan
13	937089	1	Key–Woodruff
14	95–4223	1	Fan–Hydro
15	94–2310	1	Hub
16	103995	1	Washer
17	94–7955	1	Screw–Lock
18	94–7975	4	Screw–Square Set

Ref. No.	Part No.	Qty.	Description



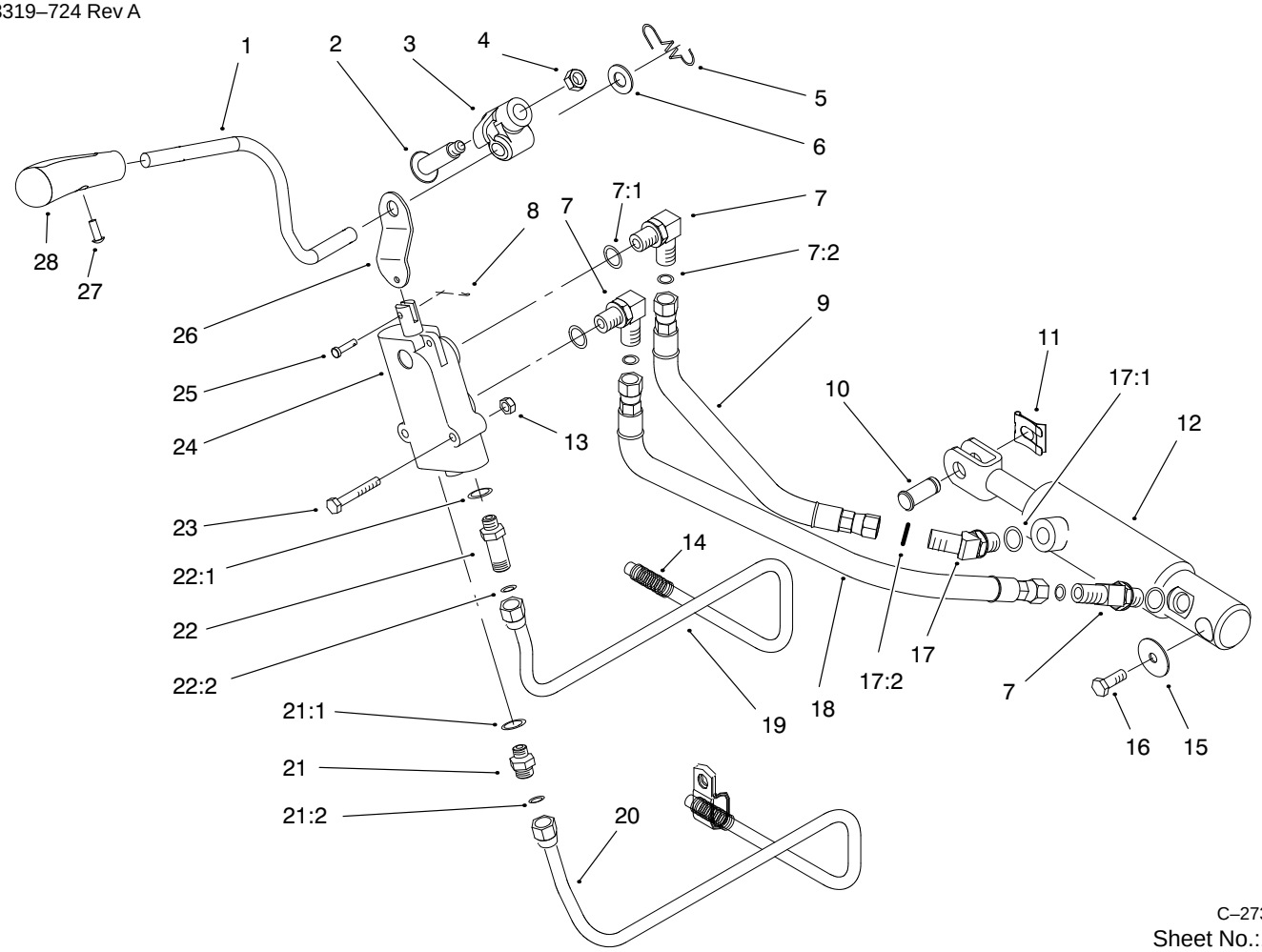
C–2742

Sheet No.:18

Hydro Lift Lower Assembly

Ref. No.	Part No.	Qty.	Description
1	323–7	5	Screw–HH
2	94–2263–03	1	Support–Deck Lift
3	3296–39	15	Nut–Lock
4	98–3582	1	Bellcrank & Bushing ASM
4:1	94–7574	2	Bushing–Flanged
5	3256–24	4	Washer–Flat
6	614672	2	Bolt–Shoulder
7	94–2279–03	1	Lift Arm ASM–LH
8	94–2411	2	Stop–Lift Adj.
9	3296–48	2	Nut–Lock
10	3256–28	2	Washer–Flat
11	32121–79	2	Roll Pin
12	94–2301	2	J Pin
13	95–4256	2	Spring–Compression
14	3256–26	2	Washer–Flat
15	3272–10	2	Pin–Cotter
16	94–2262	2	Rod–Lift
17	94–2277–03	1	Bar–Lift
18	94–2278–03	1	Lift Arm ASM–RH
19	3232–5	2	Screw–CARR
20	94–7600–03	1	Spacer–Strap
21	94–2260	2	Lift Sleeve ASM
22	94–7578–03	1	Plate–Support LH
23	323–18	4	Screw–HH

Ref. No.	Part No.	Qty.	Description
24	98–1617	1	Clamp–Tube
25	302–5	1	Fitting–Grease



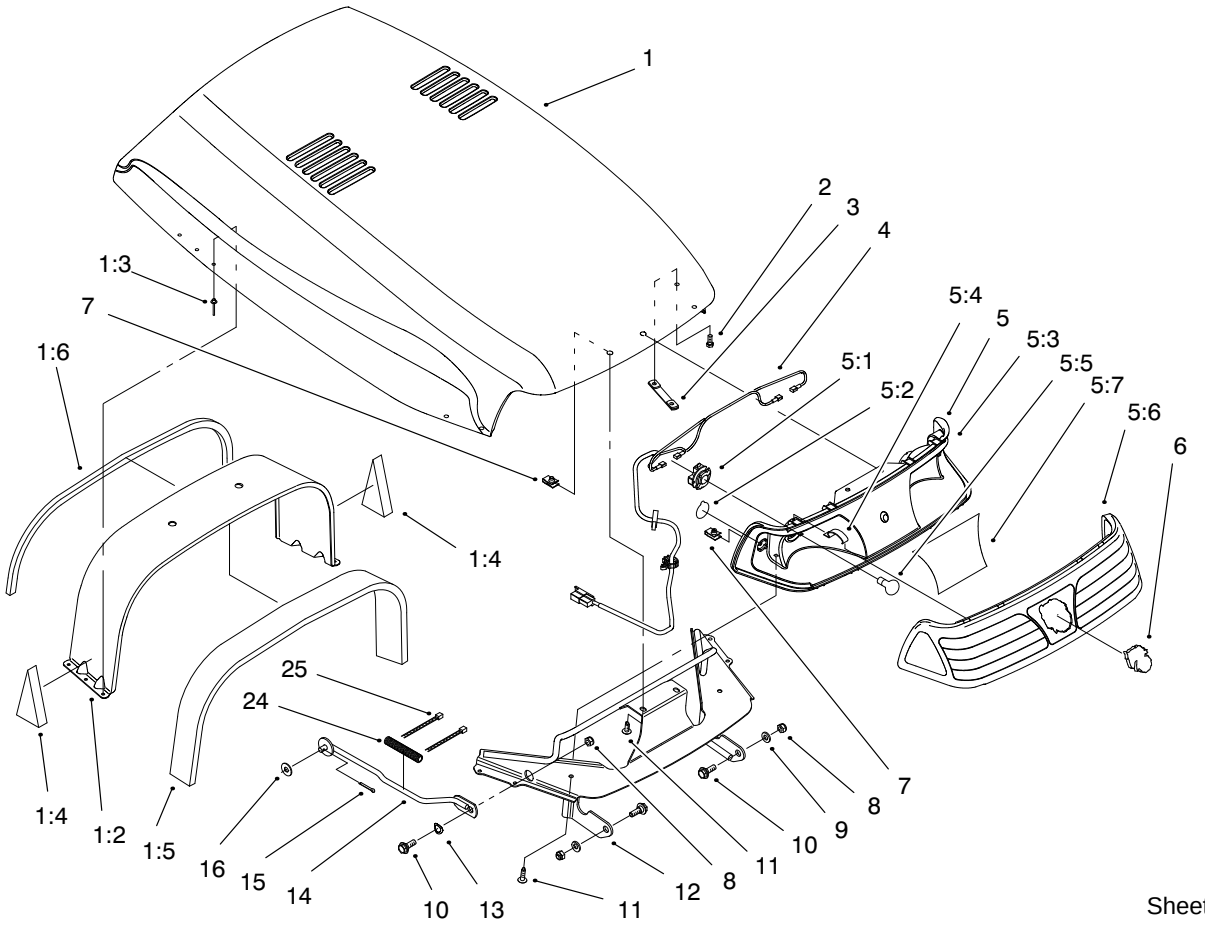
C–2735
Sheet No.:19

Hydro Lift Upper Assembly

Ref. No.	Part No.	Qty.	Description
1	94–7714	1	Handle–Lift
2	92–1099	1	Bolt–Shoulder
3	95–4168	1	Trunnion–Lift Lever
4	610358	1	Nut–Lock
5	95–4221	1	Spring–Ext. Lift
6	95–4235	1	Washer
7	95–4141	3	Fitting–Hydraulic 90 DEG
7:1	237–42	3	O–Ring
7:2	237–21	3	O–Ring
8	3272–1	1	Pin–Cotter
9	94–7945	1	Hose ASM
10	98–1639	1	Pin–Clevis
11	95–4064	1	Clip–Pin
12	94–2300	1	Lift Cylinder ASM
*12:1	95–4007	1	Seal Kit
13	3296–42	2	Nut–Lock
14	95–4258	2	Cover–Brace
15	3256–57	1	Washer–Flat
16	95–4245	1	Screw–Thread Locking
17	95–4136	1	Fitting–Hydraulic 45 DEG
17:1	237–42	1	O–Ring
17:2	237–21	1	O–Ring
18	94–7944	1	Hose ASM

Ref. No.	Part No.	Qty.	Description
19	94–7970	1	Tube–Hydraulic
20	95–3806	1	Tube–Hydraulic
21	95–4138	1	Fitting–Hydraulic
21:1	237–22	1	O–Ring
21:2	237–42	1	O–Ring
22	95–4137	1	Fitting–Hydraulic Long
22:1	237–42	1	O–Ring
22:2	237–22	1	O–Ring
23	321–10	2	Screw–HH
24	94–2458	1	Valve–Hydraulic Lift
25	283–16	1	Pin–Clevis
26	98–1620	1	Link–Lift
27	95–4236	1	Tscrew–PPH
28	94–2100	1	Knob–Lift (Only On: 73470, 73540)
28	95–4106	1	Knob–Lift (Only On: 73541)

* Not illustrated

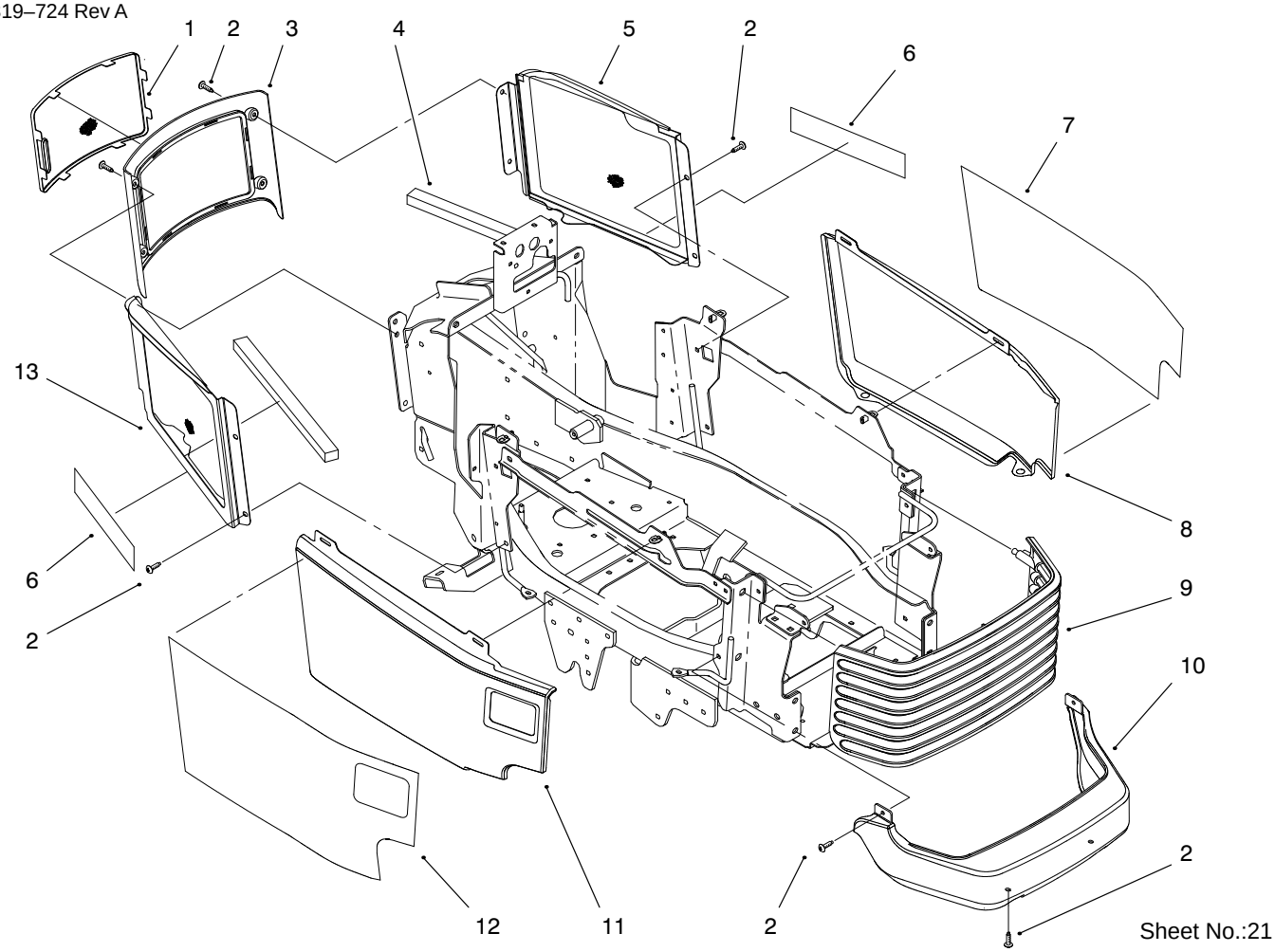


C–2722
Sheet No.:20

Hood & Headlight Assembly

Ref. No.	Part No.	Qty.	Description
1	98–7205	1	Hood ASM
1:2	98–7204	1	Rear Bulkhead ASM (Incl. Ref. #1:4 1:5 1:6)
1:3	3269–12	6	Rivet–Pop
1:4	95–4259	2	Foam–Lower Bulkhead
1:5	95–4078	1	Foam Seal–Rear Bulkhead
1:6	95–4233	1	Foam–Bulkhead/Hood
2	3274–31	4	Screw–HS
3	95–4197	2	Nut Plate
4	95–0691	1	Harness–Wire
5	95–4166	1	Headlight ASM
5:1	98–3591	2	Socket
5:2	98–1602	2	Decal–Sidelight
5:3	98–7210	1	Reflector ASM (Incl. Ref. #5:2 & 5:7)
5:4	95–4129	4	Clip
5:5	7228	2	Bulb–Light
5:6	94–2099	1	Lens–Headlight
5:7	98–3597	1	Decal–Headlight Reflector
6	95–4248	1	Logo–Headlight
7	107069	4	Nut–Panel
8	3296–29	3	Nut–Lock
9	3256–23	2	Washer–Flat

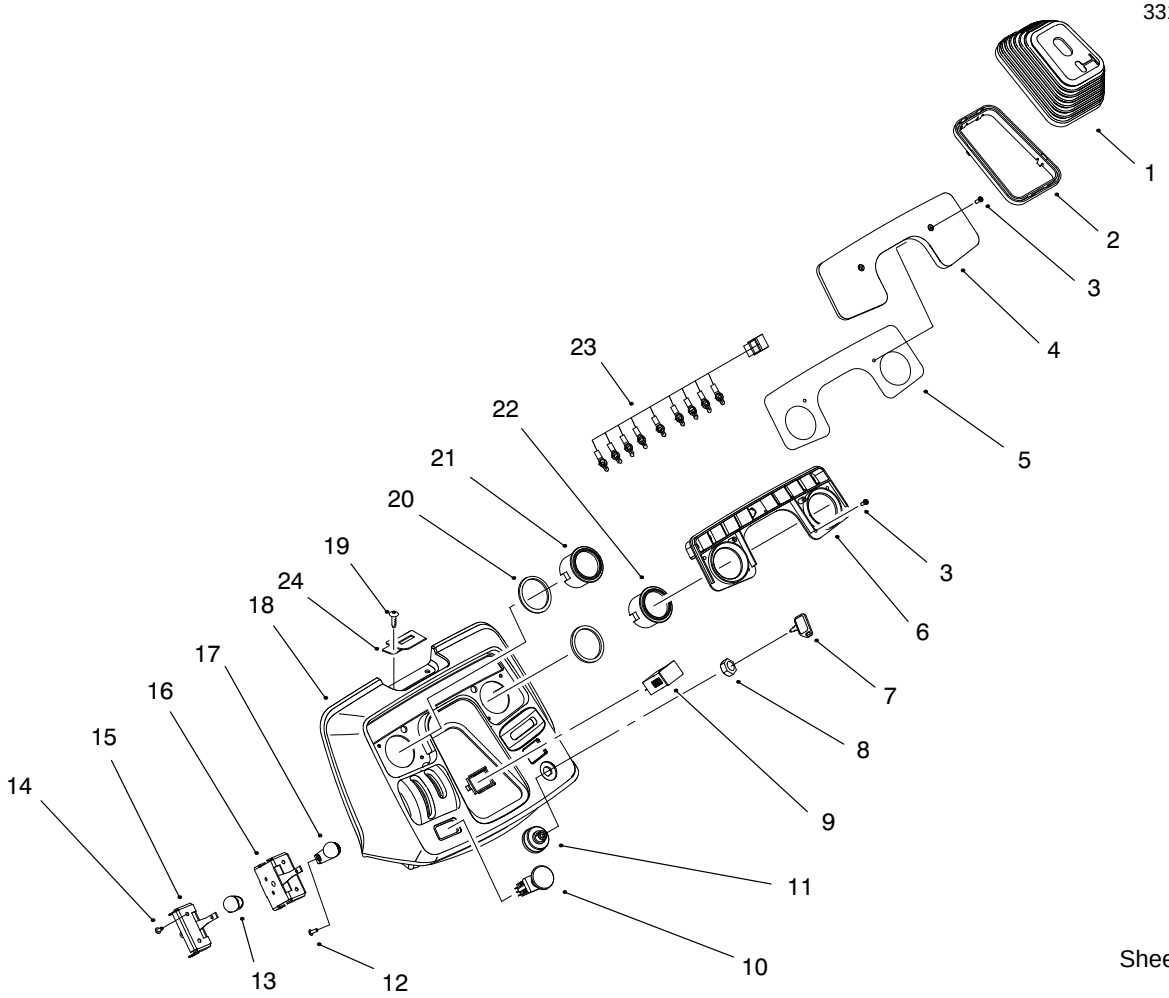
Ref. No.	Part No.	Qty.	Description
10	27–0410	3	Bolt–Shoulder
11	92–7020	4	Screw–TTH
12	95–3800–03	1	Front Bulkhead
13	98–1649	1	Washer–Spring
14	95–4070–03	1	Hood Support Rod
15	3272–10	1	Pin–Cotter
16	98–3051	1	Washer–Plastic
24	98–3595	1	Shield–Support Rod
25	614249	2	Tie Strap



Grille and Side Panel Assembly

Ref. No.	Part No.	Qty.	Description
1	94–2417–03	1	Screen–Rear
2	92–7020	12	Screw–TTH
3	94–2093	1	Cover–Rear
4	95–4231	2	Foam–Seal
5	95–4114–03	1	Cover–Side LH
6	98–1603	2	Decal–518xi (Only On: 73470)
6	98–1604	2	Decal–520xi (Only On: 73540, 73541)
7	95–4260	1	Decal–Hood LH
8	94–2088–01	1	Sidepanel–Hood
9	94–2104	1	Grille
10	94–2103	1	Cover–Bumper
11	94–2087–01	1	Sidepanel–Hood
12	95–4261	1	Decal–Hood RH
13	95–4113–03	1	Cover–Side RH

Ref. No.	Part No.	Qty.	Description

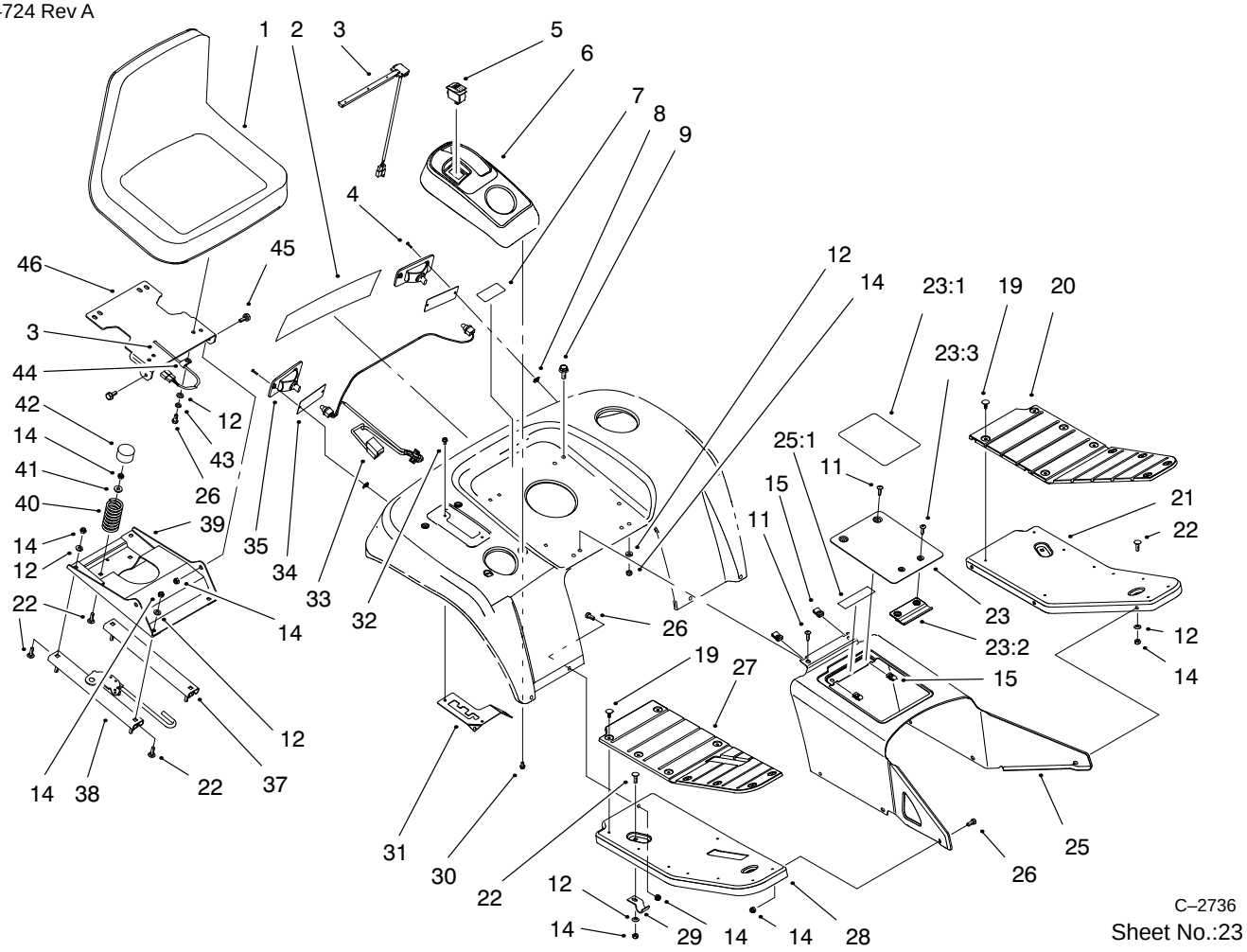


Sheet No.:22

Dash Assembly

Ref. No.	Part No.	Qty.	Description
1	94–2102	1	Boot–Steering
2	95–3844	1	Retainer–Boot
3	95–4234	6	Screw–Pan Hd
4	95–3842	1	Lens–Dash
5	95–4071	1	Decal–Dash Lens (Only On: 73470)
5	95–4072	1	Decal–Dash Lens (Only On: 73540, 73541)
6	95–3843	1	Housing–Light
7	62–7770	1	Key–Ignition
8	700919	1	Nut
9	94–4208	1	Hourmeter
10	95–7489	1	Switch–PTO
11	92–6785	1	Switch–Ignition
12	95–4236	2	Tscrew–PPH
13	94–2121	1	Knob–Throttle
14	32144–32	4	Screw–Plastic
15	95–4036	1	Control Throttle ASM
16	95–4035	1	Control Choke ASM
17	94–2122	1	Knob–Choke
18	94–2101	1	Dash
19	92–7020	4	Screw–TTH
20	95–4238	2	Gasket–Foam
21	94–7616	1	Gauge–Oil Temperature

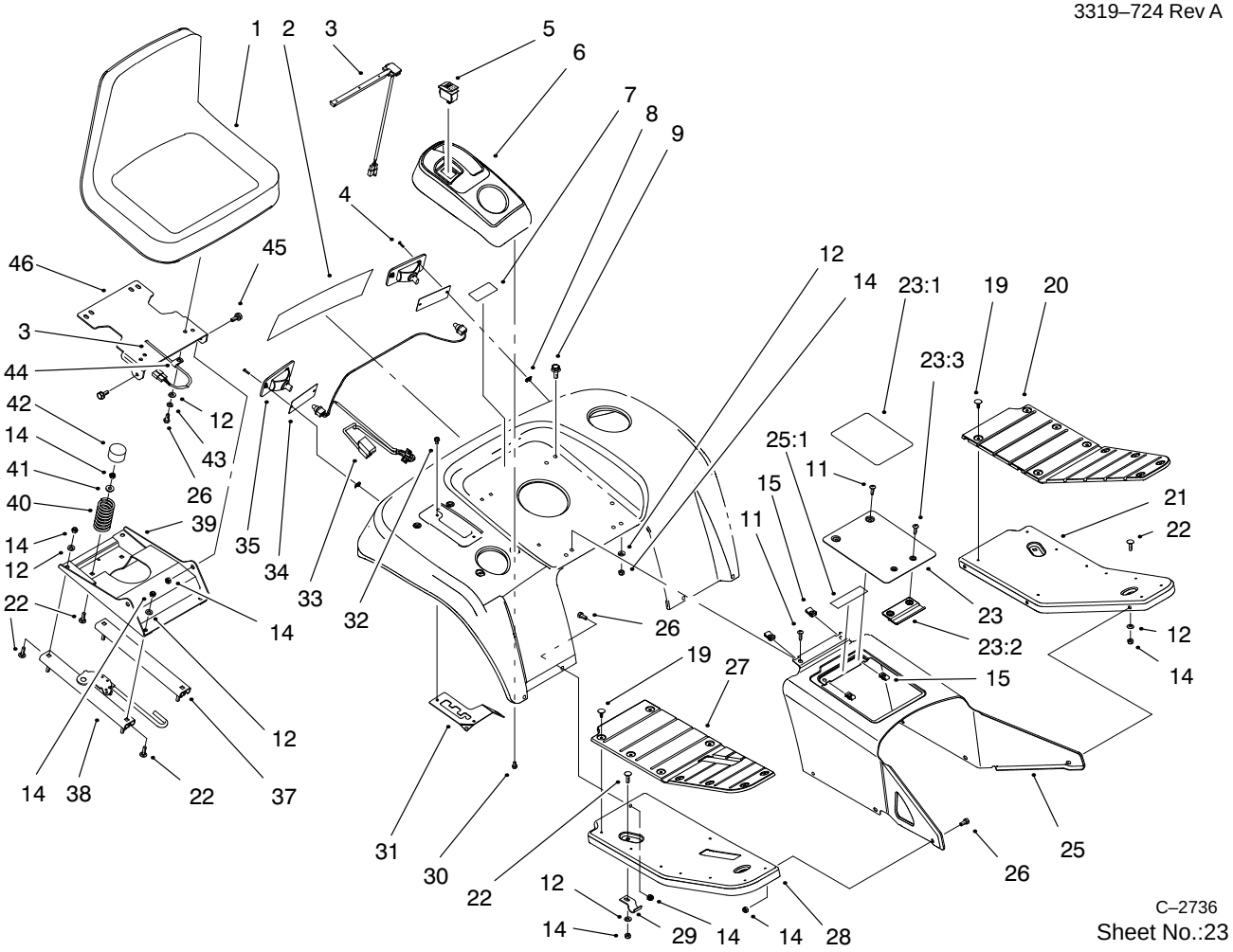
Ref. No.	Part No.	Qty.	Description
22	95–3830	1	Gauge–Fuel
23	94–7607	1	Harness–4 Light (Only On: 73470)
23	94–7608	1	Harness–6 Light (Only On: 73540, 73541)
24	95–4287	1	Guard–Latch (Only On: 73541)



Fender, Footrest and Seat Assembly

Ref. No.	Part No.	Qty.	Description
1	92–6511	1	Seat (Only On: 73470)
1	94–3518	1	Seat V–811 (Only On: 73540, 73541)
2	95–4262	1	Decal–Fender
3	38–1420	1	Switch–Seat
4	3250–29	4	Screw
5	94–7602	1	Switch Cruise (Only On: 73540, 73541)
6	94–2120	1	Pod–Control (Only On: 73540)
6	95–4000	1	Pod–Control (Only On: 73541)
6	95–4001	1	Pod–Control (Only On: 73470)
7	76–1340	1	Decal–USA (Only On: 73470, 73540)
8	95–4115	4	Nut–Speed
9	3234–29	4	Screw–HHF
11	92–7020	4	Screw–TTH
12	3256–23	17	Washer–Flat
14	3296–29	27	Nut–Lock
15	107069	4	Nut–Panel
16	80–8760	1	Decal–Danger (Only On: 73470, 73540)
19	3290–479	18	Fastener–Panel
20	94–2096	1	Pad–Footrest

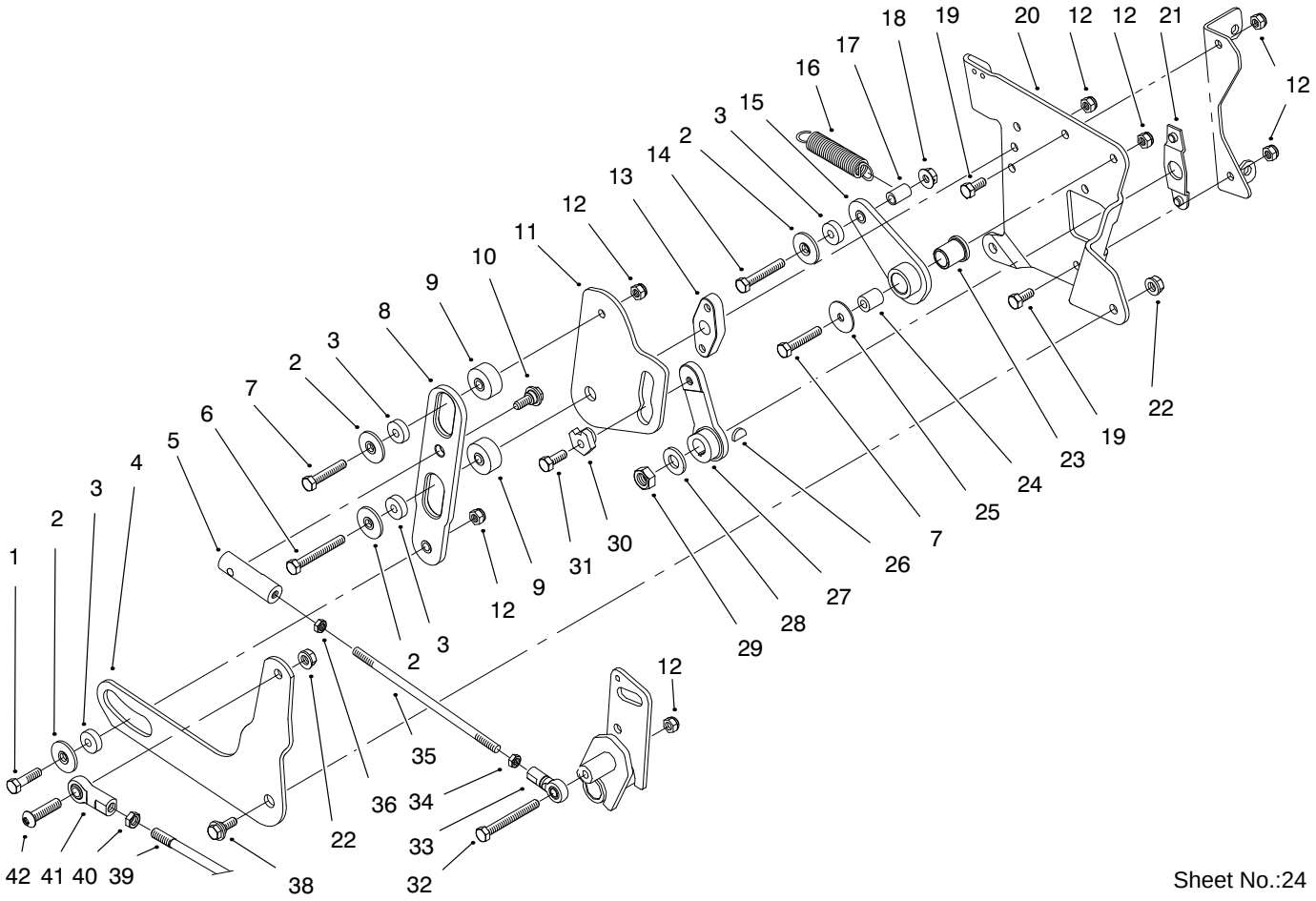
Ref. No.	Part No.	Qty.	Description
21	94–2090–01	1	Footrest
22	3230–16	10	Screw–CARR
23	98–1621	1	Tunnel Cover ASM (Only On: 73470, 73540)
23	98–1623	1	Tunnel Cover ASM (Only On: 73541)
23:1	95–4263	1	Decal–Danger (Only On: 73470, 73540)
23:1	98–1608	1	Decal–Danger (Only On: 73541)
23:2	95–4107	1	Retainer–Cover
23:4	94–4496	2	Screw
25	98–5025–01	1	Tunnel ASM (Only On: 73470, 73540)
25	98–5058–01	1	Tunnel ASM (Only On: 73541)
25:1	80–8760	1	Decal–Danger (Only On: 73470, 73540)
25:1	98–5015	1	Decal–Warning (Only On: 73541)
26	322–3	14	Screw–HH
27	94–2095	1	Pad–Footrest
28	94–2089–01	1	Footrest
29	95–3858	2	Bracket–Footrest
30	32144–20	4	Screw



Fender, Footrest and Seat Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
31	98–8711–03	1	Gate–Hi Lo Shift
32	32144–4	2	Screw–TAP
33	94–7611	1	Harness–Rear (Only On: 73540, 73541)
34	95–4123	2	Gasket–Tail Light (Only On: 73470)
35	94–2124	2	Lamp–Taillight (Only On: 73540, 73541)
35	95–4089	2	Reflector (Only On: 73470)
37	94–2112	1	Slide–Seat
38	94–2177	1	Seat Slide–Latch
39	94–2107–03	1	Base–Seat
40	94–2106–03	2	Spring–Compression
41	105503	2	Bushing
42	95–4242	2	Cap–Seat Spring
43	3253–4	4	Washer–Lock
44	98–2390	1	Clamp–R
45	37–8771	2	Bolt–Shoulder
46	94–2111–03	1	Mount–Seat

Ref. No.	Part No.	Qty.	Description

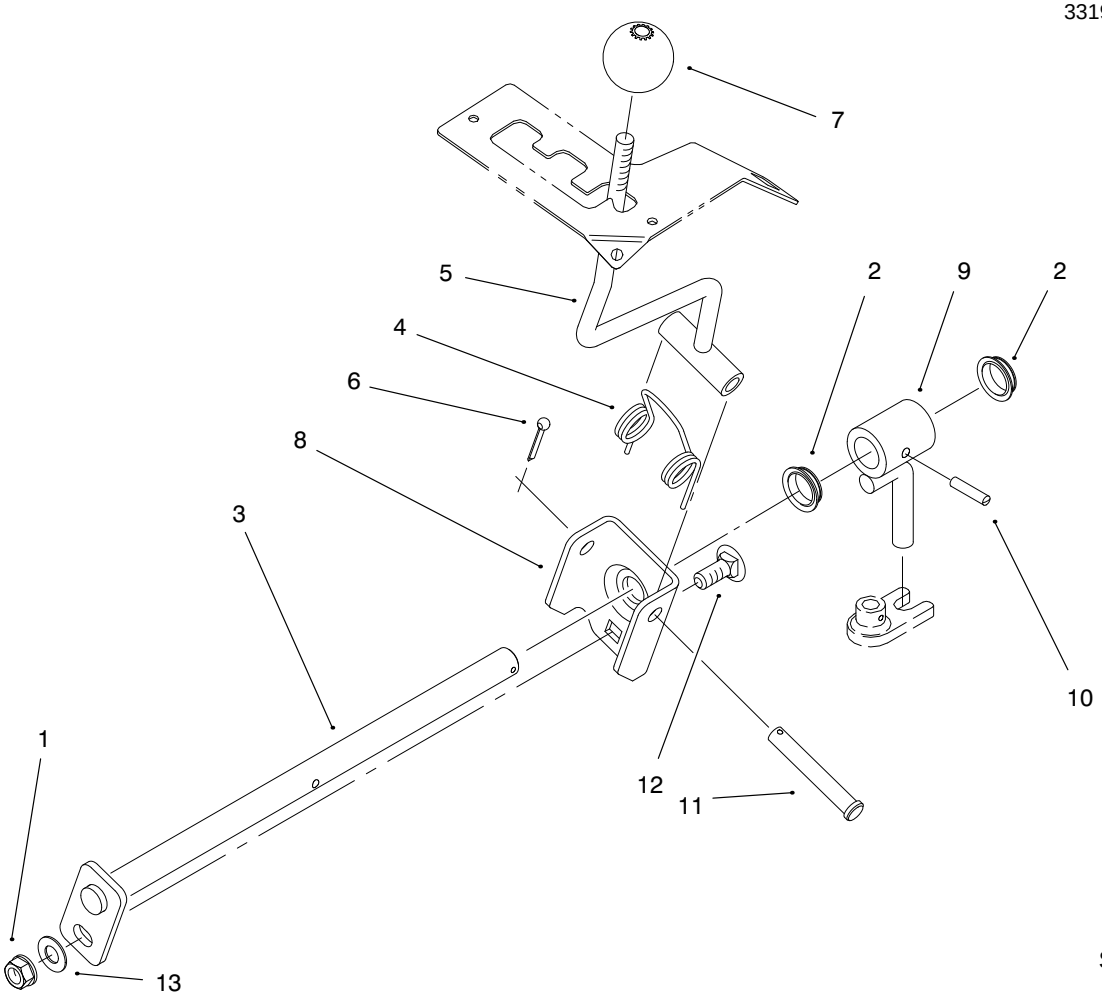


Sheet No.:24

Smart Turn Rear Assembly

Ref. No.	Part No.	Qty.	Description
1	322–6	1	Screw–HH
2	94–2313	4	Retainer–Bearing
3	95–4185	4	Bearing–Ball
4	95–3801–03	1	Slider Lift
5	94–7637	1	Rod End RH
6	322–12	1	Screw HH
7	322–9	2	Screw–HH
8	94–2144	1	Slider–Speed Control
9	94–2169	2	Standoff–Cam
10	94–7817	1	Bolt–Shoulder
11	94–2145	1	Plate–Cam
12	3296–29	7	Nut–Lock
13	94–2168	1	Standoff–Slider
14	322–10	1	Screw–HH
15	94–7586	1	Arm–Return To Neutral
16	63–1590	1	Spring–Extension
17	94–2309	1	Standoff–Spring
18	32128–30	1	Nut–Flange
19	322–3	2	Screw–HH
20	94–2149–03	1	Plate–Control
21	94–7814	1	Locater–Control Plate
22	108881	2	Nut–Hex
23	94–7913	1	Bushing–Flange
24	94–7564	1	Spacer
25	3256–57	1	Washer–Flat

Ref. No.	Part No.	Qty.	Description
26	3257–24	1	Key–Woodruff
27	94–7816	1	Arm–Speed Control
28	3256–26	1	Washer–Flat
29	3296–45	1	Nut
30	94–2468	1	Cam–Eccentric
31	95–4245	1	Screw–Thread Locking
32	322–13	1	Screw–HH
33	94–7571	1	Rod End LH
34	3220–20	1	Nut–Hex Jam
35	94–2497	1	Rod–Slider To Pivot
36	3220–2	1	Nut–Jam
38	94–7582	1	Bolt–Shoulder
39	94–7500	1	Rod–Lift Lever
40	3220–3	1	Nut–Hex Jam
41	92–7008	1	Rod End
42	95–3857	1	Screw–Button Head

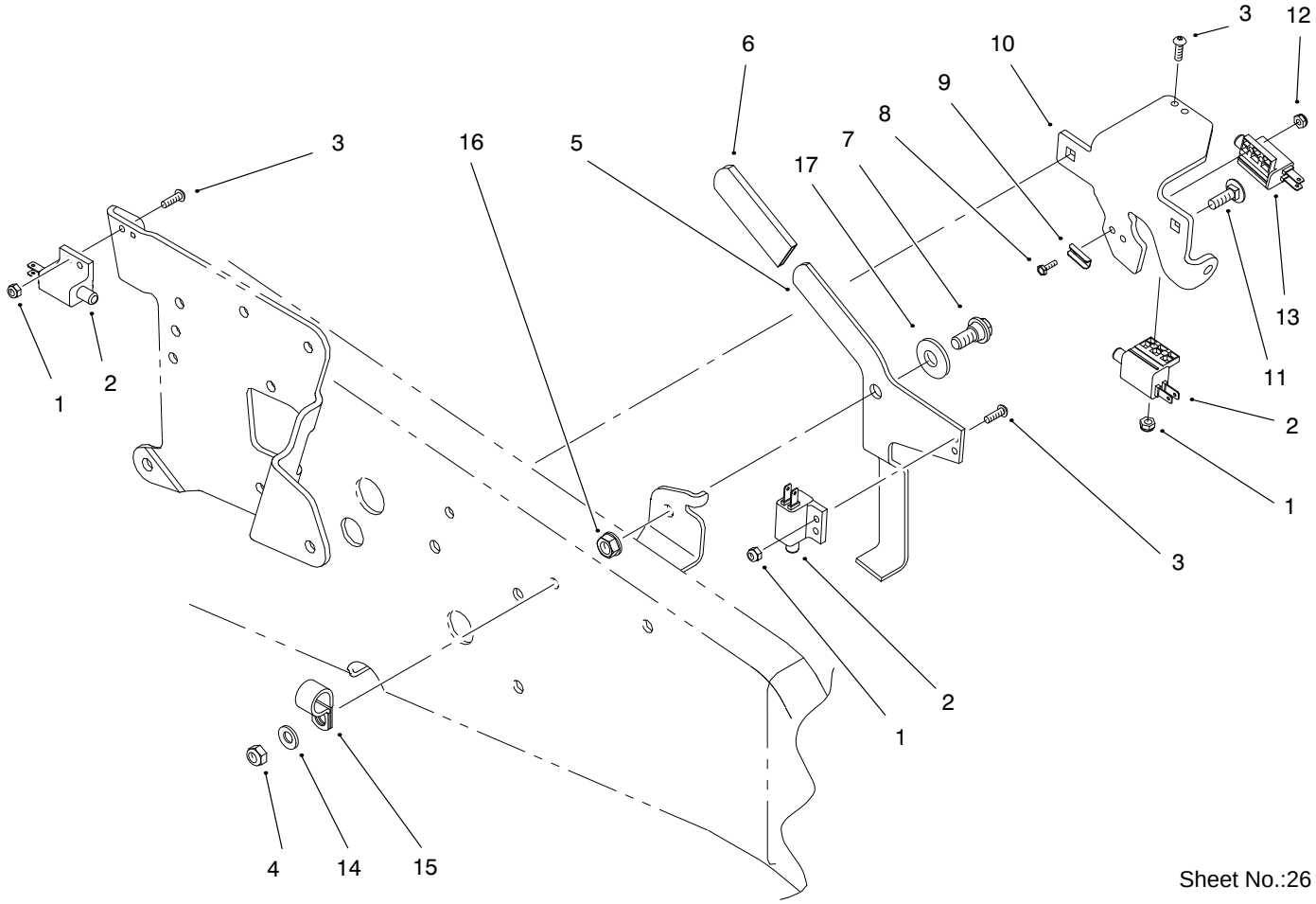


Sheet No.:25

Hi–Lo Shift Assembly

Ref. No.	Part No.	Qty.	Description
1	3296–39	1	Nut–Lock
2	86–9320	2	Bushing–Nylon
3	94–7504	1	Shift Rod
4	94–7835	1	Spring–Torsion
5	94–7833	1	Lever–Hi Lo
6	3272–10	1	Pin–Cotter
7	95–4022	1	Knob–Hi Lo Shift
8	94–7834	1	Bracket–Pivot
9	94–7507	1	Shift Rod
10	32121–16	1	Pin–Roll
11	283–47	1	Pin–Clevis
12	3231–22	1	Bolt–CARR
13	3256–24	1	Washer–Flat

Ref. No.	Part No.	Qty.	Description

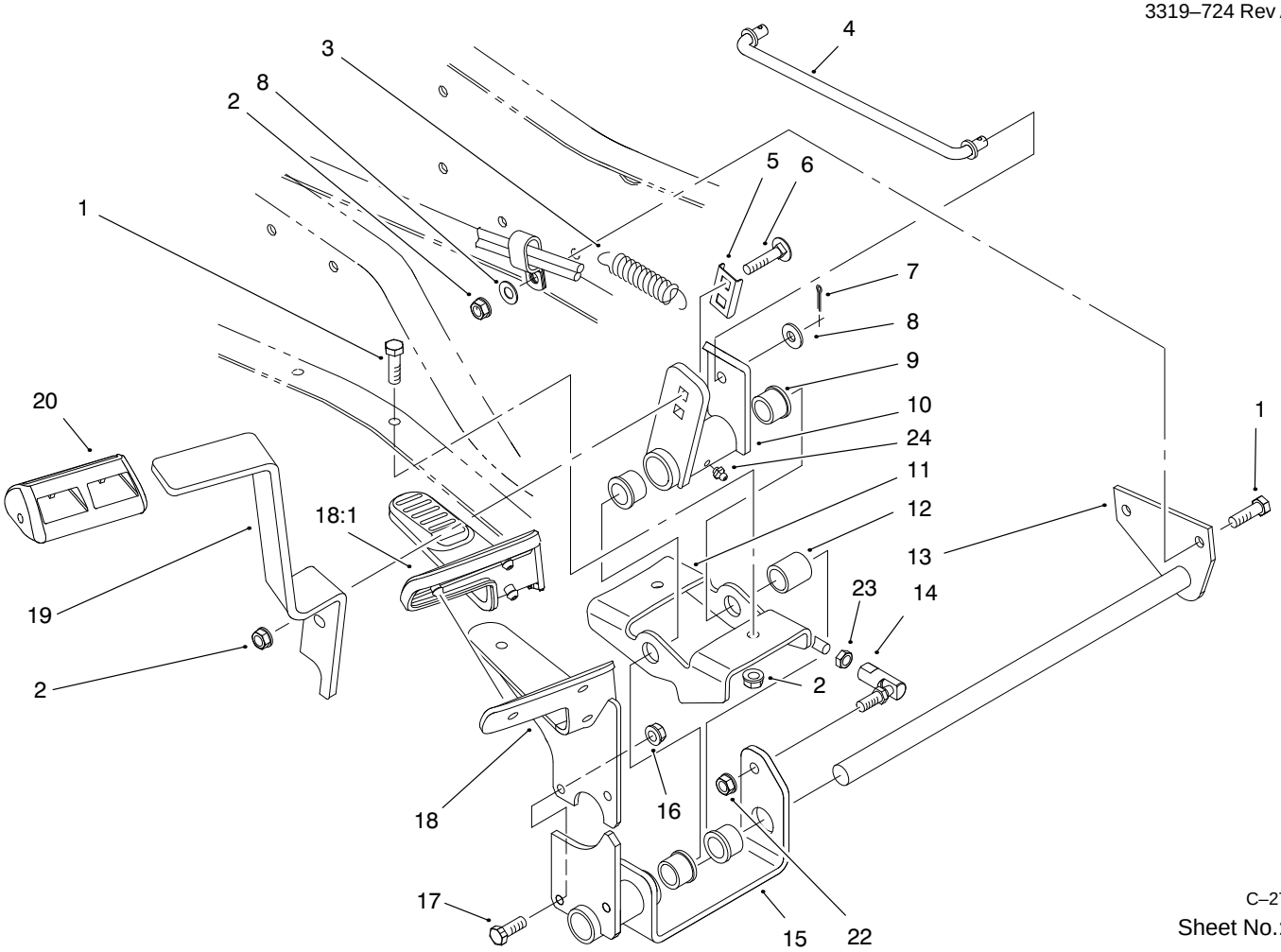


Sheet No.:26

Upper Parking Brake Assembly

Ref. No.	Part No.	Qty.	Description
1	3296–2	4	Nut Lock (Only On: 73470)
1	3296–2	6	Nut Lock (Only On: 73540, 73541)
2	65–7410	2	Switch–Single Pole (Only On: 73470)
2	65–7410	3	Switch–Single Pole (Only On: 73540, 73541)
3	3274–14	4	Screw–HSH (Only On: 73470)
3	3274–14	6	Screw–HSH (Only On: 73540, 73541)
4	3296–29	2	Nut–Lock
5	94–2157–03	1	Latch–Parking Brake
6	102597	1	Grip
7	94–7582	1	Bolt–Shoulder
8	3290–392	2	Screw–HH
9	94–7905	1	Retainer–Screw
10	94–7562–03	1	Bracket–Switch
11	3230–16	2	Screw–CARR
12	3296–1	2	Locknut
13	95–1653	1	Switch–Single Pole
14	3256–23	1	Washer–Flat
15	98–2358	1	Clamp–R
16	108881	1	Nut–Hex

Ref. No.	Part No.	Qty.	Description
17	98–3087	1	Washer–Power Steering

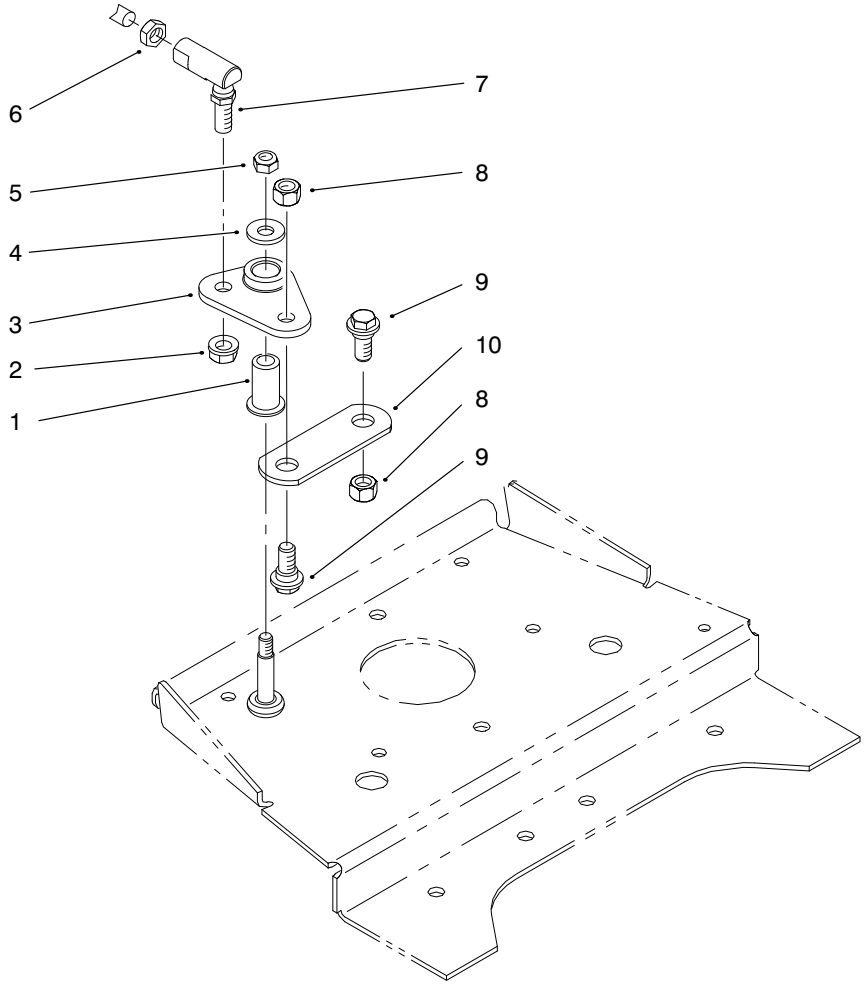


C–2737
Sheet No.:27

Hydro Controls Assembly

Ref. No.	Part No.	Qty.	Description
1	323–7	4	Screw–HH
2	3296–39	6	Nut–Lock
3	63–1590	1	Spring–Extension
4	94–2499	1	Link–Brake Pedal
5	94–7818	1	Retainer–Screw
6	3231–25	2	Screw–CARR
7	3272–10	2	Pin–Cotter
8	3256–24	3	Washer–Flat
9	98–1636	4	Bushing–Flange
10	94–2351–03	1	Brake Bracket
11	94–2343–03	1	Bracket–Support
12	94–7501	1	Spacer–Pedal
13	94–2345–03	1	Pivot Shaft
14	94–7572	1	Tie Rod End RH
15	94–2342–03	1	Bracket–Forward Reverse
16	3296–29	2	Nut–Lock
17	322–5	2	Screw–HH
18	98–7207	1	Hydro Pedal ASM
18:1	94–7824	1	Pad–Hydro Pedal
19	94–2352–03	1	Pedal–Brake
20	94–2123	1	Pad–Brake Pedal
22	3296–6	1	Nut–Lock
23	3220–3	1	Nut–Hex Jam
24	302–5	1	Fitting–Grease

Ref. No.	Part No.	Qty.	Description

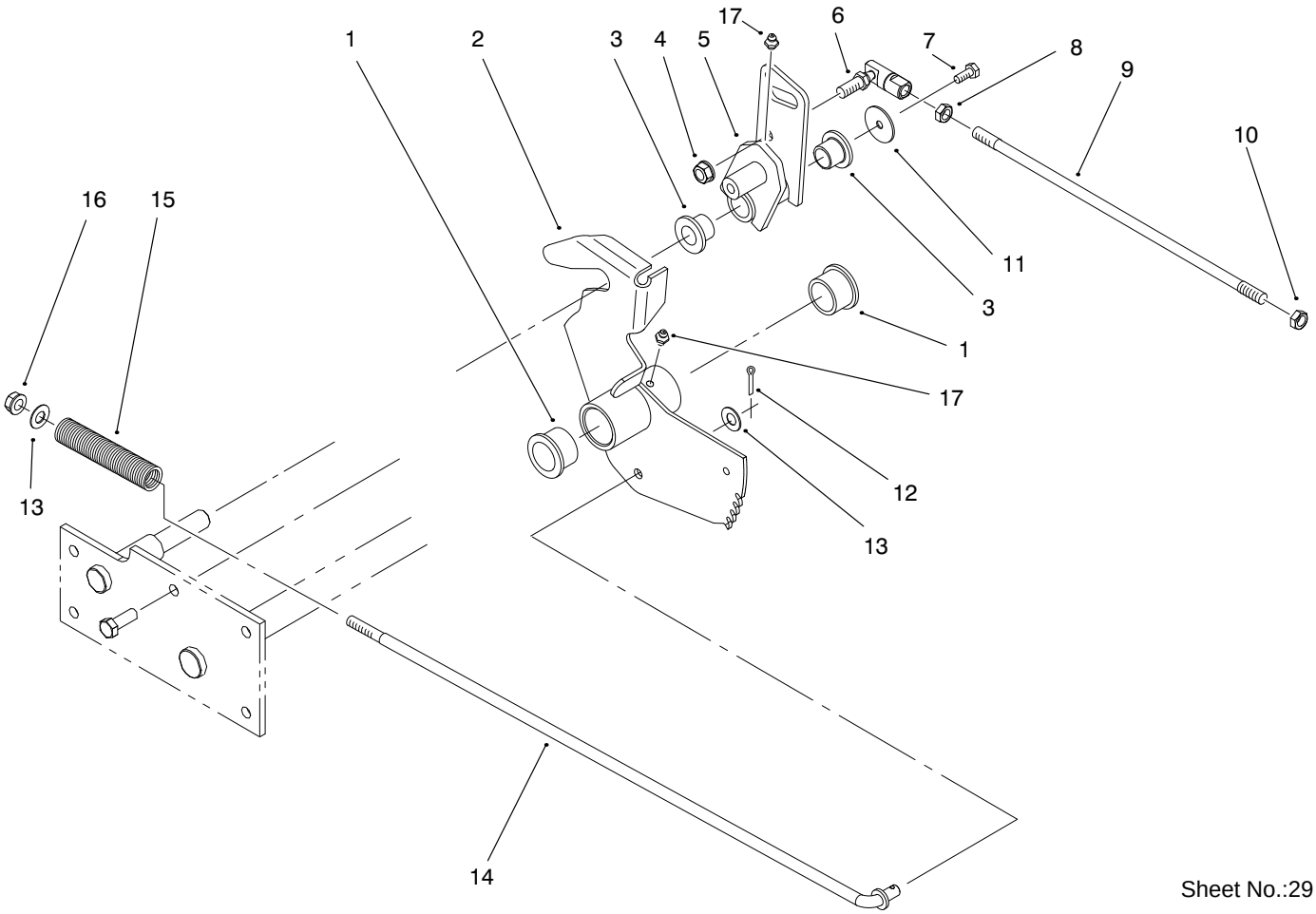


Sheet No.:28

Smart Turn Front Assembly

Ref. No.	Part No.	Qty.	Description
1	94–7919	1	Bushing
2	3296–6	1	Nut–Lock
3	94–7579	1	Lever–Slow Down
4	98–3499	1	Washer–Flat
5	3296–29	1	Nut–Lock
6	3220–16	1	Nut–HJ
7	94–7573	1	Tie Rod End LH
8	108881	2	Nut–Hex
9	94–7582	2	Bolt–Shoulder
10	94–2409	1	Link–Slow Down

Ref. No.	Part No.	Qty.	Description

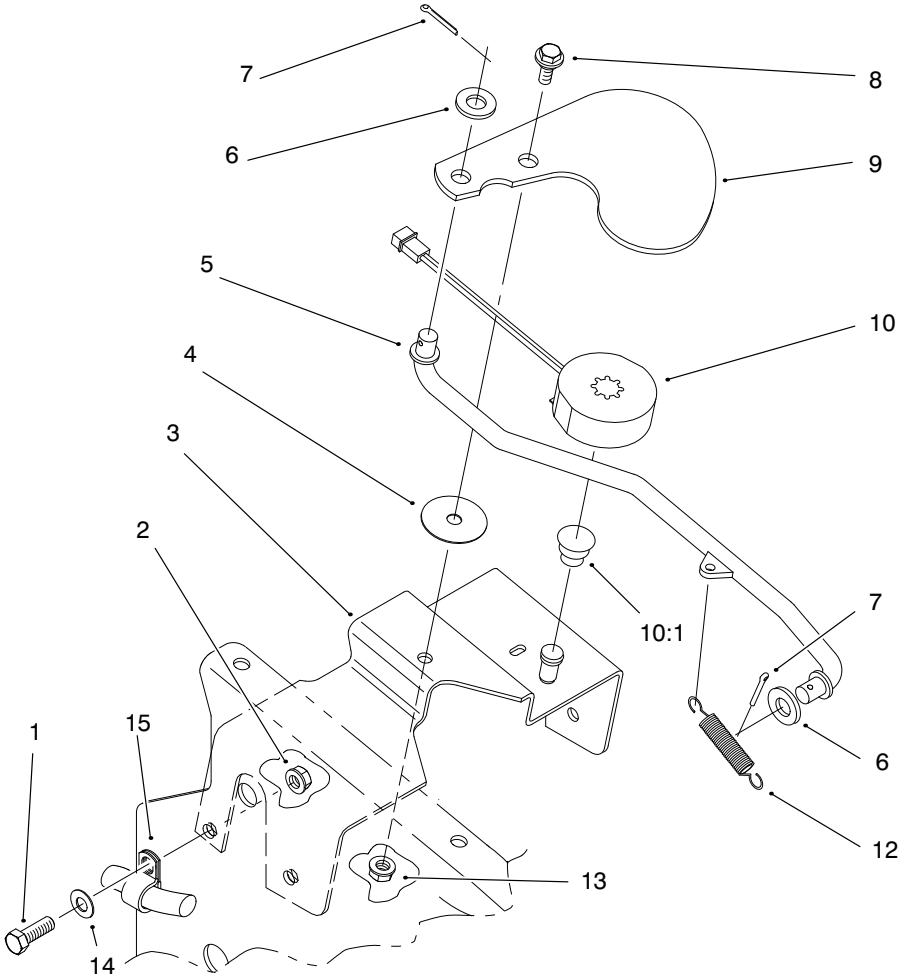


Sheet No.:29

Lower Parking Brake Assembly

Ref. No.	Part No.	Qty.	Description
1	94–7574	2	Bushing–Flanged
2	94–2375–03	1	Brake Pivot Plate
3	94–7569	2	Bushing
4	3296–6	1	Nut–Lock
5	94–2488–03	1	Hydro Pivot
6	94–7573	1	Tie Rod End LH
7	94–7955	1	Screw–Lock
8	3220–16	1	Nut–HJ
9	94–2498	1	Rod–Pivot To Pedal
10	3220–3	1	Nut–Hex Jam
11	3256–55	1	Washer–Flat
12	3272–10	1	Pin–Cotter
13	3256–24	2	Washer–Flat
14	94–2393	1	Rod–Brake
15	94–7906	1	Spring–Compression
16	3296–39	1	Nut–Lock
17	302–5	2	Fitting–Grease

Ref. No.	Part No.	Qty.	Description

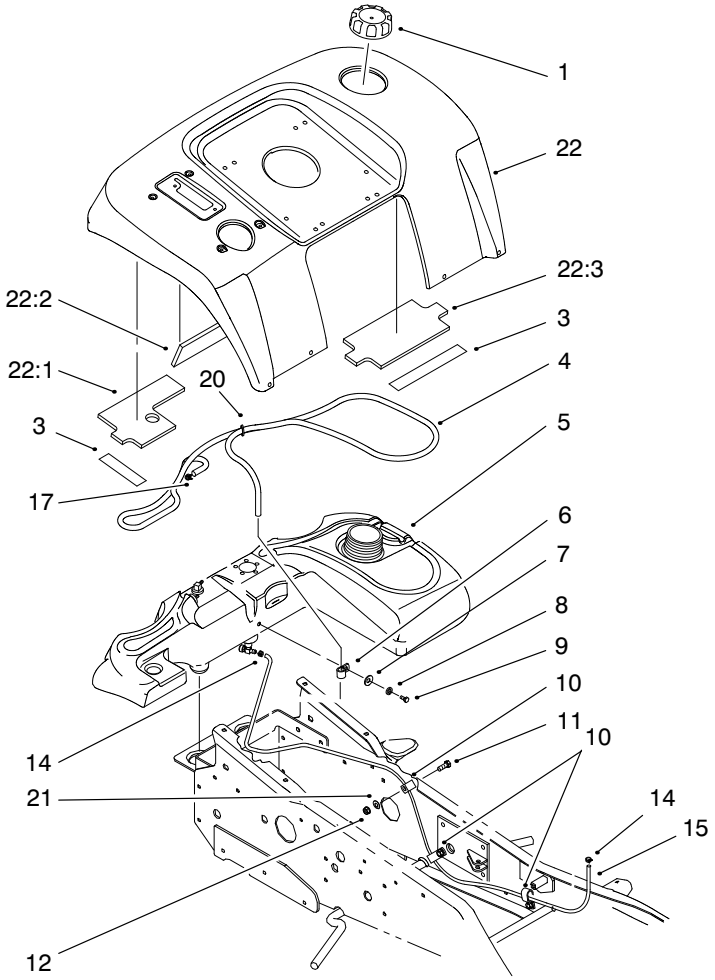


Sheet No.:30

Cruise Control Assembly

Ref. No.	Part No.	Qty.	Description
1	323–6	2	Screw–HH (Only On: 73470)
1	323–6	4	Screw–HH (Only On: 73540, 73541)
2	3296–39	2	Nut–Lock (Only On: 73470)
2	3296–39	4	Nut–Lock (Only On: 73540, 73541)
3	94–2494–03	1	Bracket–Cruise Control (Only On: 73540, 73541)
4	94–7575	1	Spacer–Cruise (Only On: 73540, 73541)
5	94–7980	1	Rod–Cruise Control (Only On: 73540, 73541)
6	3256–26	2	Washer–Flat (Only On: 73540, 73541)
7	3272–10	2	Pin–Cotter (Only On: 73540, 73541)
8	94–7582	1	Bolt–Shoulder (Only On: 73540, 73541)
9	94–2158	1	Plate–Magnet (Only On: 73540, 73541)
10	93–4366	1	Magnet ASM (Only On: 73540, 73541)

Ref. No.	Part No.	Qty.	Description
10:1	93–6601	1	Spring–Conical (Only On: 73450, 73451)
12	66–4160	1	Spring (Only On: 73540, 73541)
13	108881	1	Nut–Hex
14	3256–24	2	Washer–Flat
15	98–2358	2	Clamp–R



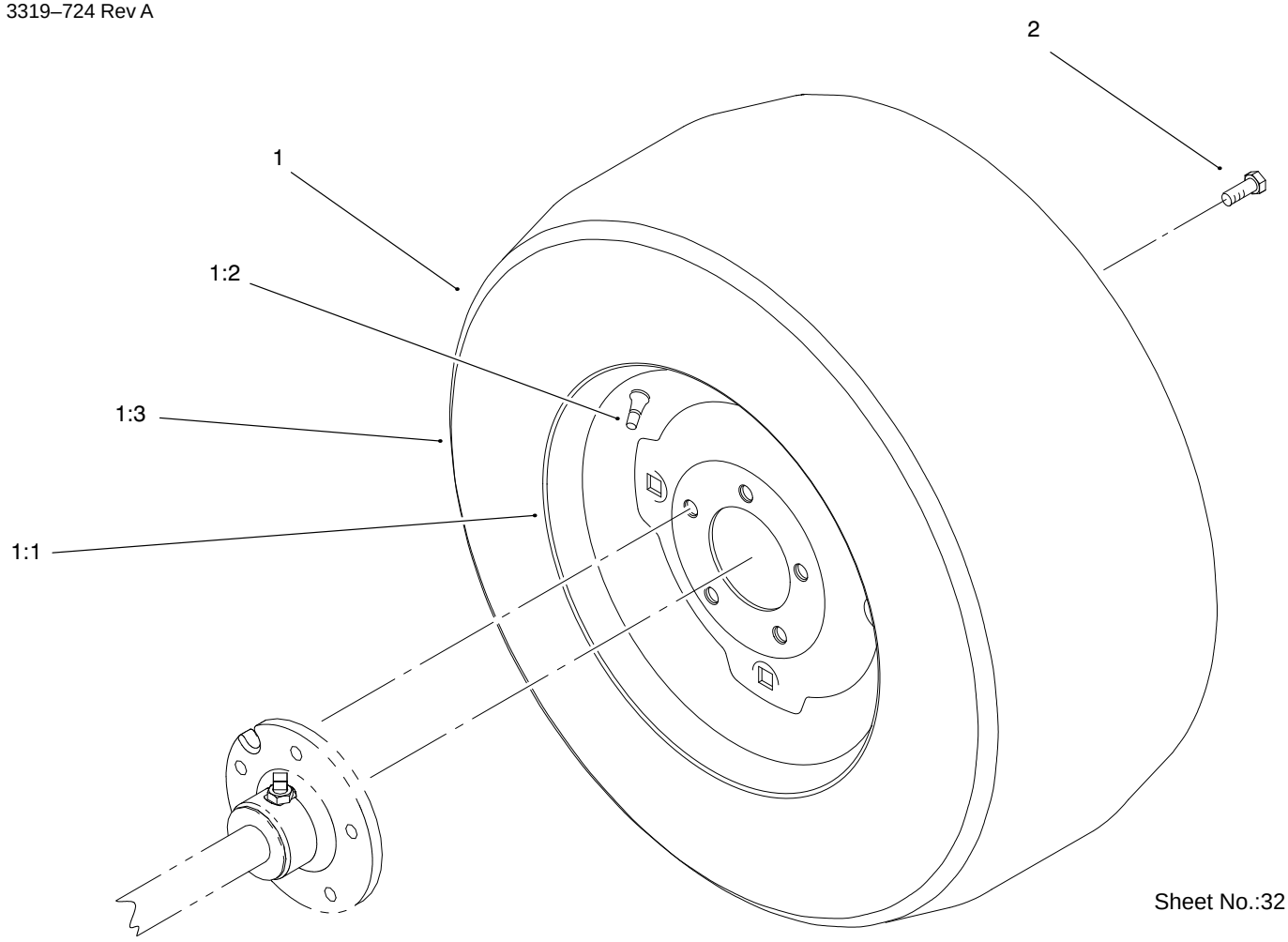
C–2738
Sheet No.:31

Fender and Fuel System Assembly

Ref. No.	Part No.	Qty.	Description
1	95–4192	1	Gas Cap ASM–Unleaded
3		1	Tape
4	95–4186	1	Hose–Vent
5	95–3809	1	Tank–Gas
*5:1	98–3050	1	Fitting Orifice
*5:2	104047	1	Bushing
*5:3	99–3716	1	Fitting–Fuel Shut Off
*5:4	2412–36	1	Clamp
*5:5	95–3971	1	Sender–Fuel level
*5:6	99–2326	1	Gasket–Fuel Sender
*5:7	3250–31	5	Screw
*5:8	3253–17	5	Lockwasher
*5:9	95–3968	1	Fitting
*5:10	98–7390	1	Gage
6	2412–94	1	R–Clamp
7	3256–22	1	Washer–Flat
8	3253–3	1	Washer–Lock
9	321–3	1	Screw–HH
10	98–1616	3	Clamp–Tube
11	323–6	1	Screw–HH
12	3296–39	1	Nut–Lock
14	95–4271	2	Clamp–Hose
15	95–4272	1	Hose–Fuel
17	94–8189	1	Clamp–Hose
20	614249	1	Tie Strap

Ref. No.	Part No.	Qty.	Description
21	3256–24	1	Washer–Flat
22	98–7208	1	Rear Body ASM
22:1	95–4159	1	Foam–Tank LH
22:2	95–4158	1	Foam–Tank RH
22:3	95–4157	1	Foam–Tank Center

* Not Illustrated



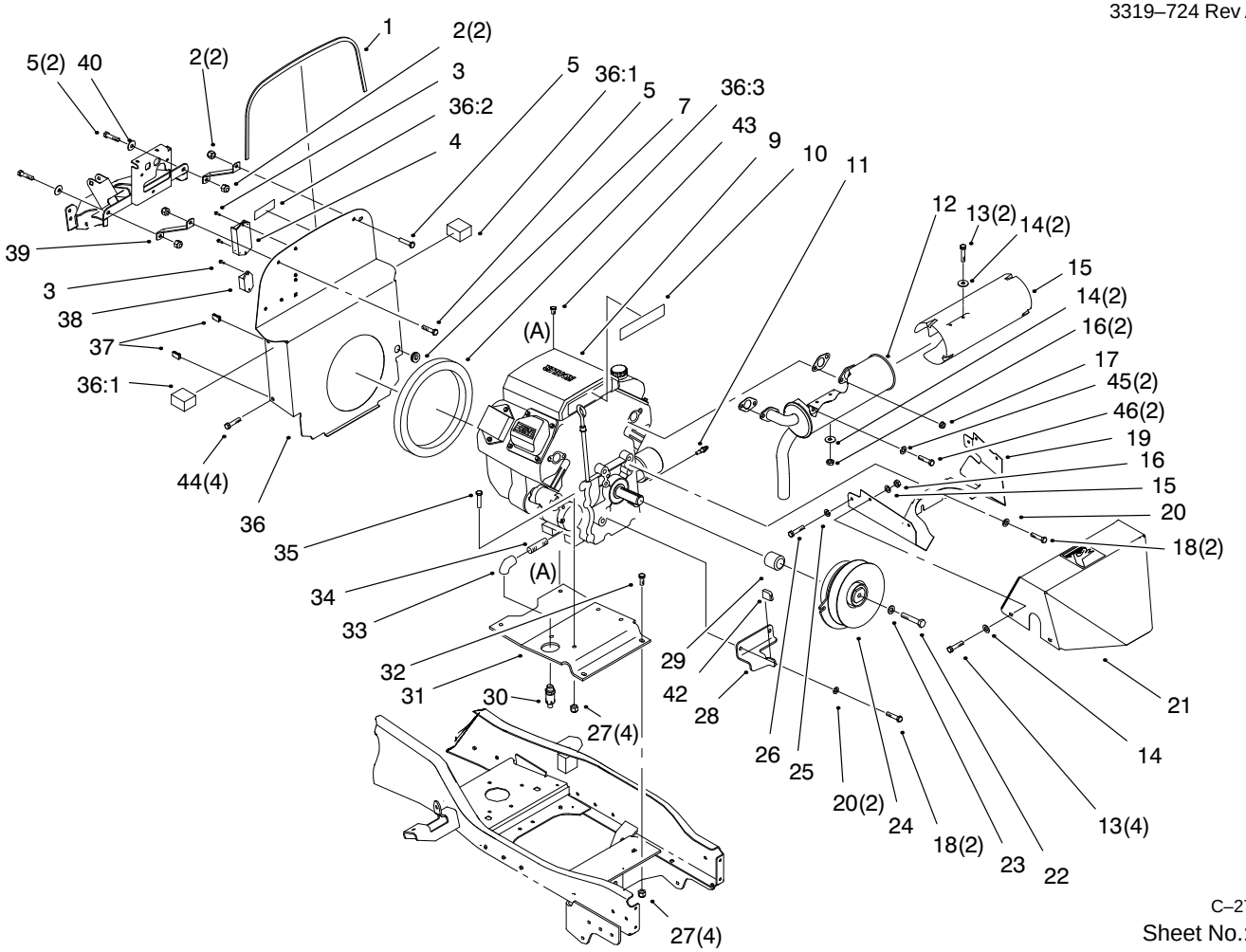
Sheet No.:32

Wheel Assembly

Ref. No.	Part No.	Qty.	Description
1	94–2194	2	Rear Wheel & Tire ASM (Only On: 73470, 73540)
1	95–4086	2	Rear Wheel & Tire ASM (Only On: 73541)
1:1	94–2193	2	Tire (Only On: 73470, 73540)
1:1	95–4087	2	Tire (Only On: 73541)
1:2	5108	2	Valve–Tire Tubeless
1:3	110680	2	Wheel
2	83–2720	10	Bolt–Lug
*	7007	2	Tube–Inner

Ref. No.	Part No.	Qty.	Description

* Not Illustrated



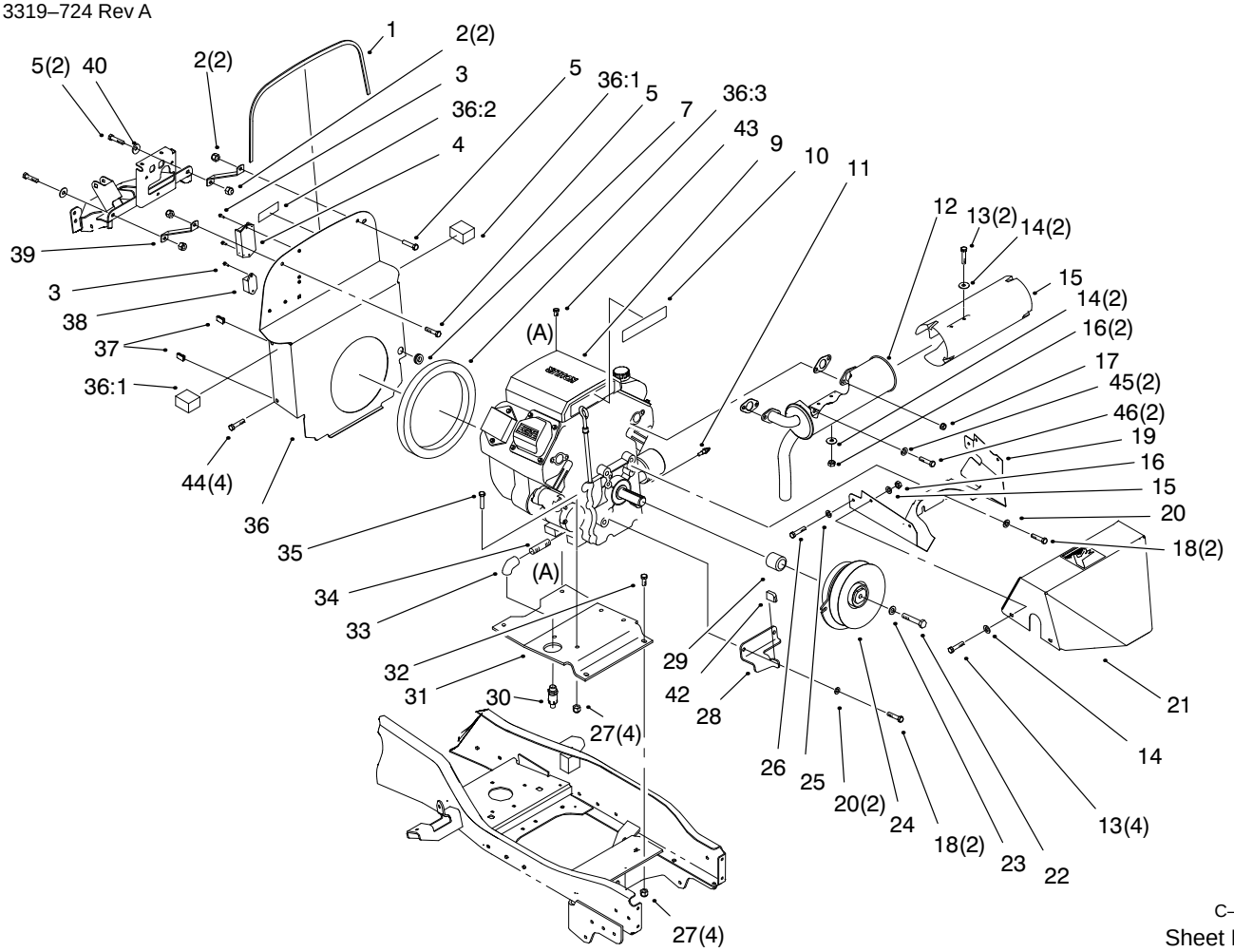
C–2739

Sheet No.:33

Air Cooled Engine Assembly

Ref. No.	Part No.	Qty.	Description
1	95–4125	1	Trim
1	98–8077	31	Trim–Lok
2	3296–29	4	Nut–Lock
3	12–5450	2	Screw–Thread Forming (Only On: 73470)
3	12–5450	3	Screw–Thread Forming (Only On: 73540, 73541)
4	94–7612	1	Module–Kohler
5	322–3	4	Screw–HH
7	240–9	1	Grommet
9		1	Engine (Only On: 73470)
10	98–3579	1	Decal–18hp Engine (Only On: 73470)
10	98–3580	1	Decal–20hp Engine (Only On: 73540, 73541)
11	94–7619	1	Sender–Oil Temp.
12	94–7558	1	Muffler–Kohler
13	321–3	6	Screw–HH
14	3256–22	6	Washer–Flat
15	94–7560	1	Reflector–Heat (Kohler)
16	32152–4	6	Locknut

Ref. No.	Part No.	Qty.	Description
17	92–6780	4	Nut–HHF
18	323–6	4	Screw–HH
19	94–7522–03	1	Shroud–Muffler
20	3253–5	6	Washer–Lock
21	94–7524–03	1	Shroud–Muffler
22	94–7973	1	Screw–Cap
23	3256–25	1	Washer–Flat
24	94–2190	1	Clutch–PTO
25	3253–3	2	Washer–Lock
26	33113–008	2	Screw–HH
27	3296–39	8	Nut–Lock
28	94–2356–03	1	Clutch–Stop
29	94–2068	1	Spacer–Clutch
30	92–6877	1	Valve–Oil Drain
31	94–2199–03	1	Plate–Engine
32	323–7	3	Screw–HH
33	2811–16	1	Elbow–90°
34	98–7200	1	Nipple–Pipe
35	323–9	4	Screw–HH
36	98–5060–03	1	Bulkhead ASM (Only On: 73470, 73540)
36	98–5062–03	1	Bulkhead ASM (Only On: 73541)
36:1	98–3086	2	Foam–Kohler
36:2	98–5012	1	Decal–Warning (Only On: 73470, 73540)



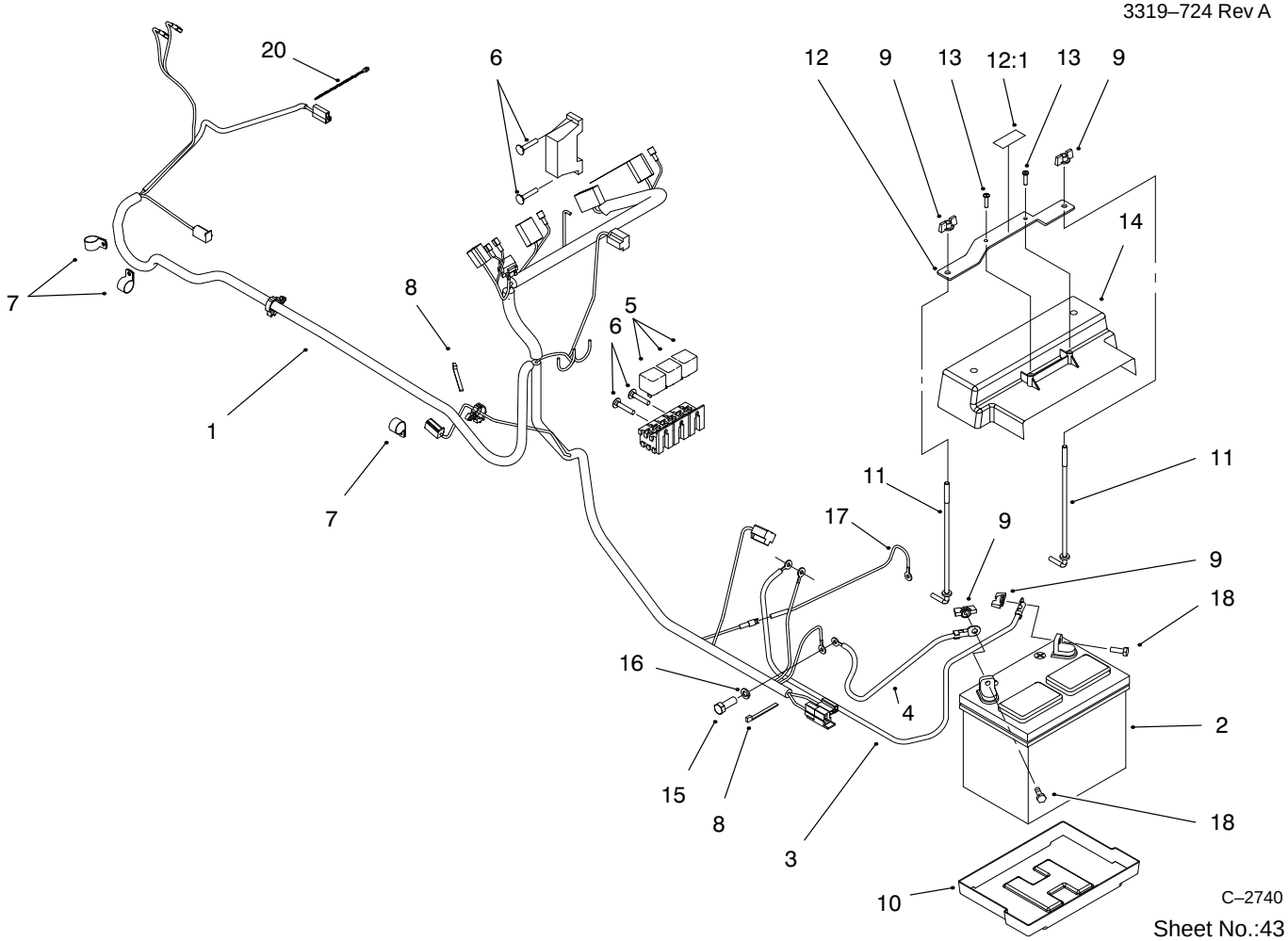
C–2739

Sheet No.:33

Air Cooled Engine Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
36:2	98–5015	1	Decal–Warning (Only On: 73541)
36:3	95–4104	1	Foam Seal
37	107069	4	Nut–Panel
38	95–3029	1	Cruise Module (Only On: 73540, 73541)
39	95–4117–03	2	Bracket–Bulkhead
40	3256–24	2	Washer–Flat
42	98–5023	1	Bumper
43	32144–109	1	Screw–Taptite
44	322–7	4	Screw–HH
45	3253–4	2	Washer–Lock
46	33104–020	2	Screw–HHF

Ref. No.	Part No.	Qty.	Description



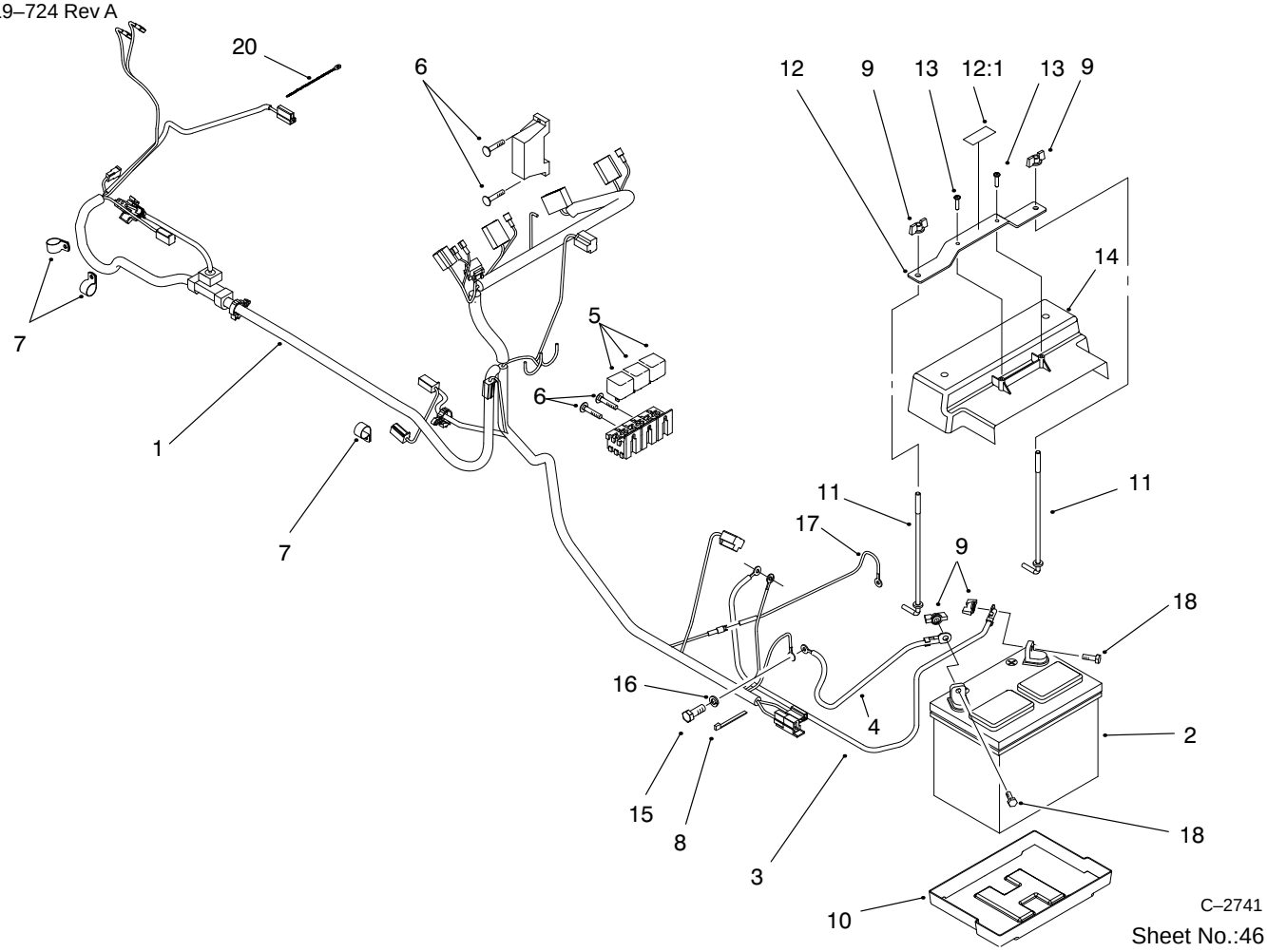
Sheet No.:43

Electrical Assembly (Model 73470 Only)

Ref. No.	Part No.	Qty.	Description
1	94–7603	1	Harness–Main (Only On: 73470)
2	94–1867	1	Battery (Only On: 73470)
3	95–7854	1	Cable–Battery Red (Only On: 73470)
4	95–7873	1	Cable–Battery Black (Only On: 73470)
5	98–7249	3	Relay (Only On: 73470)
6	12–5450	4	Screw–Thread Forming (Only On: 73470)
7	98–2358	3	Clamp–R (Only On: 73470)
8	614249	2	Tie Strap (Only On: 73470)
9	32103–22	4	Nut–Wing (Only On: 73470)
10	106948	1	Tray–Battery (Only On: 73470)
11	95–4042	2	Hold Down–Battery (Only On: 73470)
12	98–5056	1	Strap ASM (Only On: 73470)

Ref. No.	Part No.	Qty.	Description
12:1	93–1265	1	Decal–Hot (Only On: 73470)
13	94–4496	2	Screw (Only On: 73470)
14	95–4044	1	Shield–Battery (Only On: 73470)
15	33104–020	1	Screw–HHF (Only On: 73470)
16	3253–4	1	Washer–Lock (Only On: 73470)
17	98–1492	1	Wire (Only On: 73470)
18	321–4	2	Screw–HH (Only On: 73470)
20	98–5072	1	Tie–Cable (Only On: 73470)
*	218–578	2	10 Amp Fuse
*	109102	1	25 Amp Fuse
*	NN10277	1	30 Amp Fuse

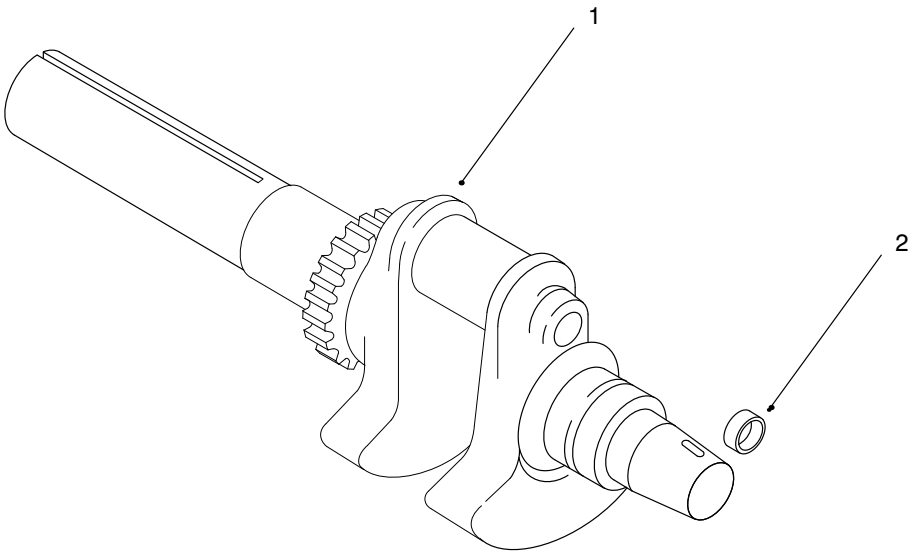
* Not Illustrated



Electrical Assembly (Models 73540 & 73541 Only)

Ref. No.	Part No.	Qty.	Description
1	94–7604	1	Harness–Main (Only On: 73540, 73541)
2	94–1867	1	Battery (Only On: 73540, 73541)
3	95–7854	1	Cable–Battery Red (Only On: 73540, 73541)
4	95–7873	1	Cable–Battery Black (Only On: 73540, 73541)
5	98–7249	3	Relay (Only On: 73540, 73541)
6	12–5450	4	Screw–Thread Forming (Only On: 73540, 73541)
7	98–2358	3	Clamp–R (Only On: 73540, 73541)
8	614249	1	Tie Strap (Only On: 73540, 73541)
9	32103–22	4	Nut–Wing (Only On: 73540, 73541)
10	106948	1	Tray–Battery (Only On: 73540, 73541)
11	95–4042	2	Hold Down–Battery (Only On: 73540, 73541)

Ref. No.	Part No.	Qty.	Description
12	98–5056	1	Strap ASM (Only On: 73540, 73541)
12:1	93–1265	1	Decal–Hot (Only On: 73540, 73541)
13	94–4496	2	Screw (Only On: 73540, 73541)
14	95–4044	1	Shield–Battery (Only On: 73540)
14	95–4092	1	Shield–Battery (Only On: 73541)
15	33104–020	1	Screw–HHF (Only On: 73540, 73541)
16	3253–4	1	Washer–Lock (Only On: 73540, 73541)
17	98–1492	1	Wire (Only On: 73540, 73541)
18	321–4	2	Screw–HH (Only On: 73540, 73541)
20	98–5072	1	Tie–Cable (Only On: 73540, 73541)

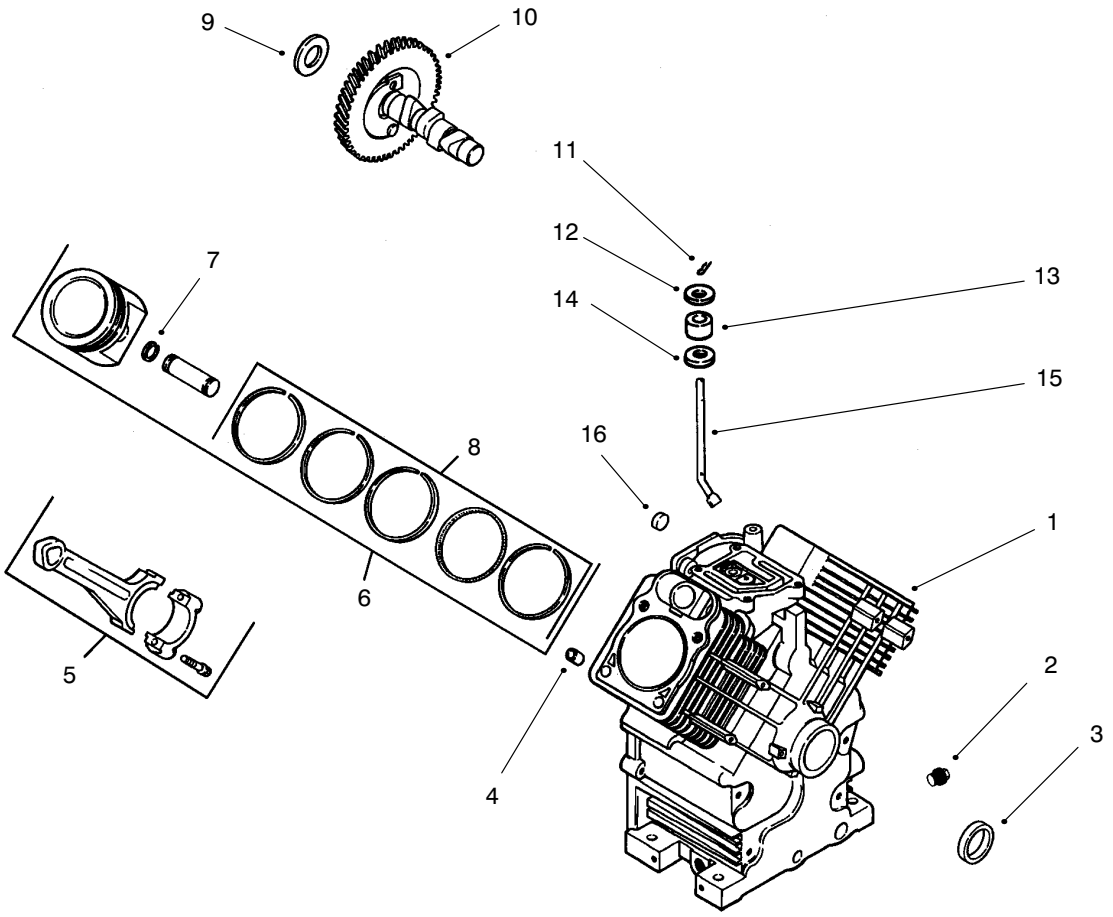


Group 1 – Crankshaft (Model 73470 Only)*

Ref. No.	Part No.	Description	No. Used
1	24 014 14	Crankshaft	2
2	52 139 09	Plug, cup	1

Ref. No.	Part No.	Description	No. Used

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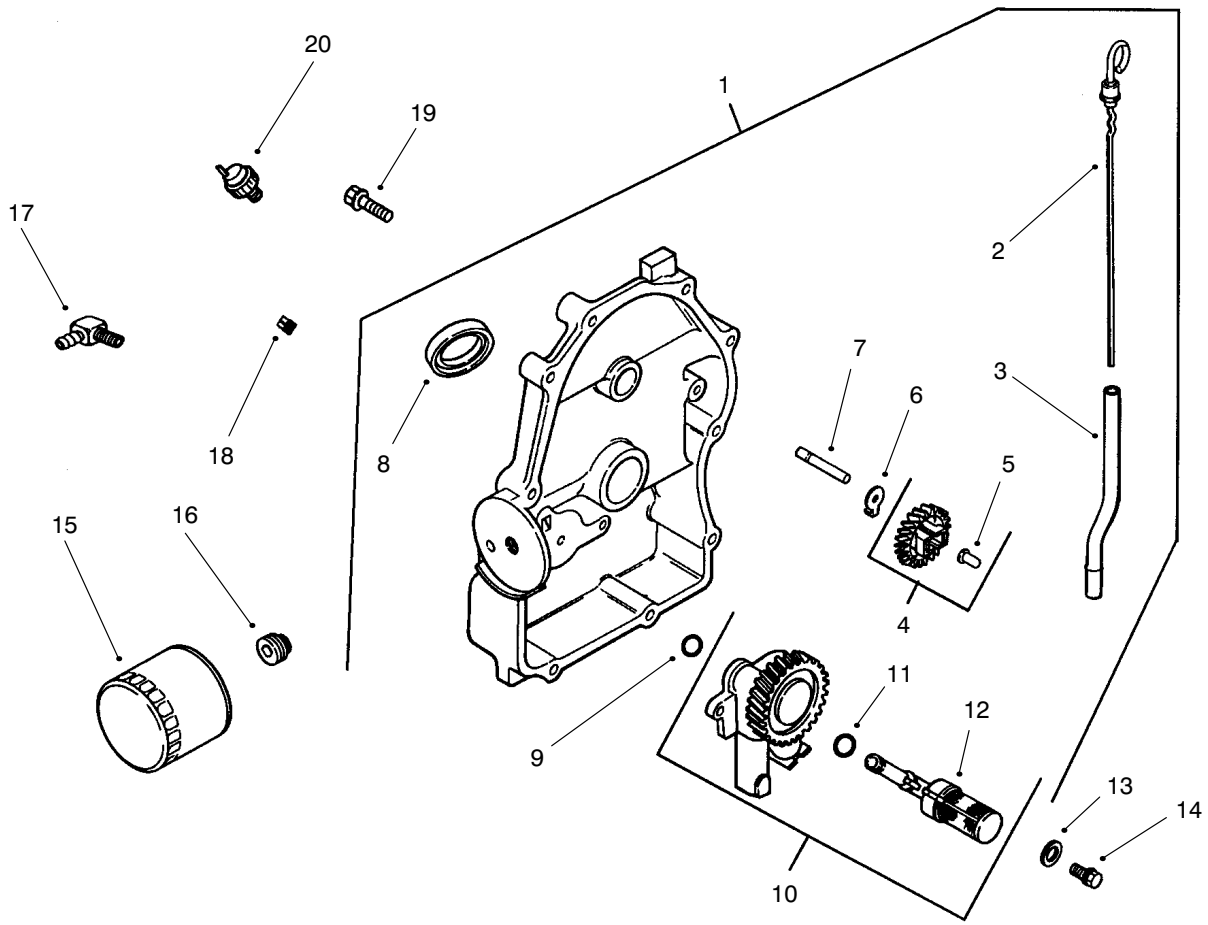


Group 2 − Crankcase (Model 73470 Only)*

Ref. No.	Part No.	Description	No. Used
1		Cylinder Block	1
		(Use Miniblock 24 782 01)	1
2	X−75−10	Plug, hex. head	2
3	24 032 01	Seal, oil front	1
4	12 380 17	Pin, dowel locating	6
5	24 067 09	Connecting Rod (Std.)	2
	24 067 10	Connecting Rod (.25)	2
6	24 874 01	Piston w/Ring Set (Std.)	2
	24 874 02	Piston w/Ring Set (.25)	2
	24 874 03	Piston w/Ring Set (.50)	2
7	24 018 01	Retainer, piston pin	4
8	24 108 01	Ring Set (Std.)	2
	24 108 02	Ring Set (.25)	2
	24 108 03	Ring Set (.50)	2

Ref. No.	Part No.	Description	No. Used
9	12 422 09	Shim, camshaft red	A/R
	12 422 13	Shim, camshaft black	A/R
	12 422 07	Shim, camshaft white	A/R
	12 422 08	Shim, camshaft blue	A/R
	12 422 10	Shim, camshaft yellow	A/R
	12 422 11	Shim, camshaft green	A/R
	12 422 12	Shim, camshaft gray	A/R
10	24 012 05	Camshaft	1
11	12 380 04	Pin, hitch	1
12	M−0631005	Washer, flat	1
13	12 032 01	Seal, governor cross shaft	1
14	X−25−102	Washer	1
15	24 144 01	Shaft, governor cross	1
16	52 139 09	Plug, cup	1

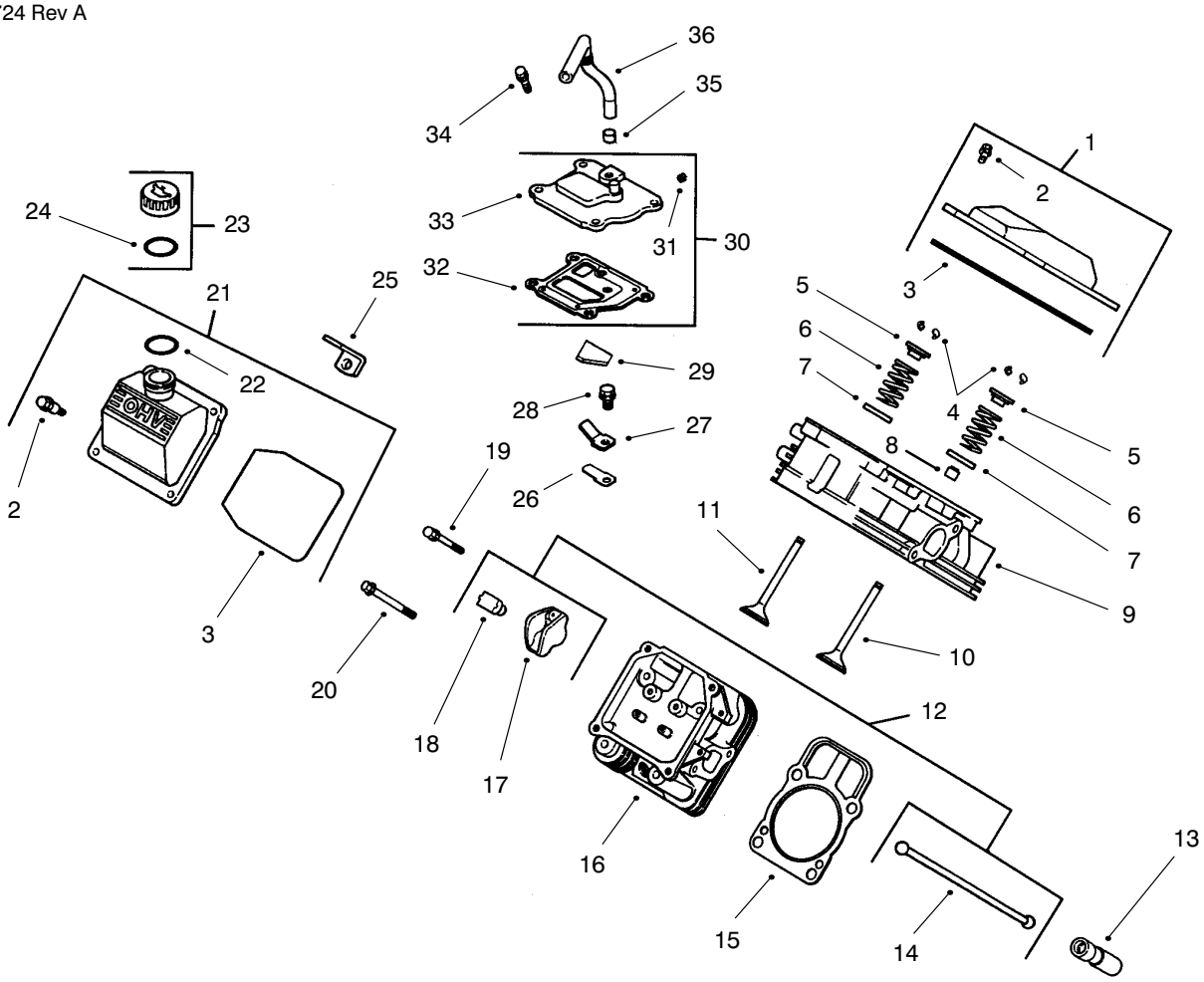
* Obtain Parts From Your Local Kohler Dealer. Kohler Engine #CH18S–62579.



Group 3 − Oil Pan Lubrication (Model 73470 Only)*

Ref. No.	Part No.	Description	No. Used
1	54 009 01	Plate, closure assembly (Includes 2−12)	1
2	24 038 06	Dipstick	1
3	24 123 08	Tube, dipstick	1
4	24 043 12	Kit, governor gear (Includes 5)	1
5	12 380 01	Pin, governor regulating	1
6	52 448 02	Tab, locking	1
7	12 144 02	Shaft, governor gear	1
8	52 032 08	Seal, oil (PTO end)	1
9	24 153 08	O−Ring	1
10	24 393 10	Oil pump assembly (Includes 11−12)	1
11	24 153 01	O−Ring, oil pick−up	1
12	24 381 04	Pick−up, oil	1
13	M−0631005	Washer	2
14	M−0645025	Screw, hex. flange	2
15	12 050 01	Filter, oil	1
16	24 136 01	Nipple, oil filter	1
17	25 155 02	Connector	1
18	X−75−23	Plug, pipe	1
19	24 086 16	Screw, hex. flange	10
20	52 099 06	Switch, pressure	1
		Not Illustrated	
	25 113 05	Decal, oil sentry	1

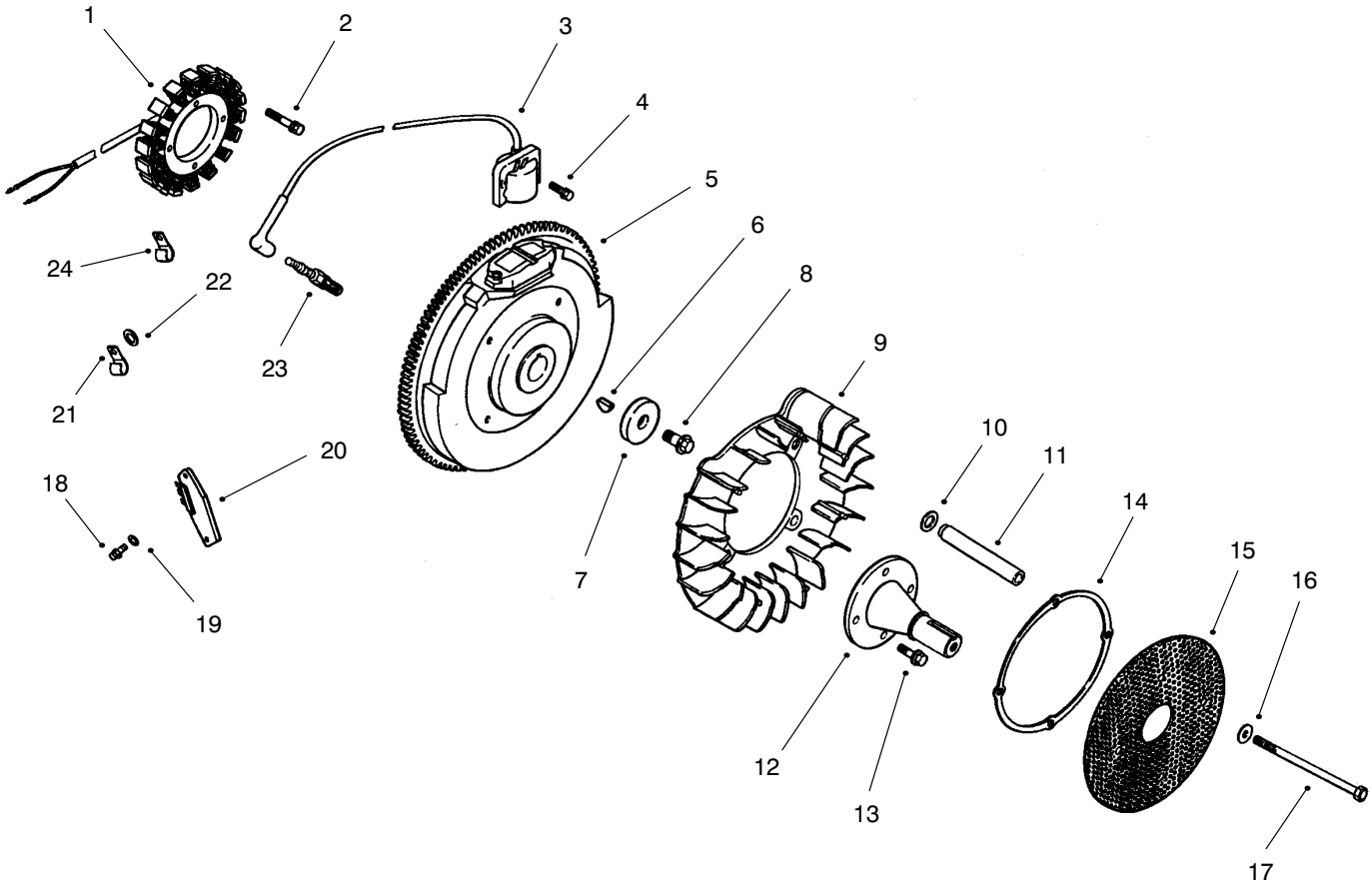
* Obtain Parts From Your Local Kohler Dealer. Kohler Engine #CH18S–62579.



Group 4 − Head/Valve/Breather (Model 73470 Only)*

Ref. No.	Part No.	Description	No. Used
1	24 755 74	Kit, valve cover − plain (Includes 2−3)	1
2	24 086 32	Screw, shoulder	4
3	24 153 16	O−Ring, valve cover	1
4	12 755 03	Kit, retainer	4
5	12 173 01	Cap, valve spring	4
6	24 089 02	Spring, valve	4
7	235011	Retainer, spring	4
8	24 032 05	Seal, valve stem	2
9	24 318 09	Head assembly, #1 cylinder	1
10	24 017 01	Valve, intake (Std.)	2
	24 017 02	Valve, intake (.25)	2
11	24 016 01	Valve, exhaust (Std.)	2
	24 016 02	Valve, exhaust (.25)	2
12	24 755 66	Kit, valve train (Includes 14,17,18)	1
13	12 351 02	Lifter, valve	4
14	24 411 05	Rod, push	4
15	24 041 08	Gasket, cylinder head	2
16	24 318 10	Head assembly, #2 cylinder	1
17	25 186 01	Arm, rocker	4
18	24 599 01	Pivot, rocker arm	4
19	M−0640034	Screw, hex. flange	4
20	12 086 16	Screw, hex. flange	8
21	24 755 75	Kit, valve cover − oil fill (Includes 2,3,22)	1
22	24 153 09	O−Ring	1
23	25 755 13	Kit, oil fill cap (Includes 24)	1
24	12 153 03	O−Ring, oil fill cap	1
25	24 445 01	Strap, lifting	1
26	24 402 03	Reed, breather	1
27	12 018 01	Retainer, breather reed	1
28	M−0545010	Screw, hex. flange	1
29	24 050 01	Filter, breather	1
30	24 033 01	Kit, breather (Includes 31−33)	1
31	X−75−23	Plug, allen head	1
32	24 041 23	Gasket, breather	1
33	24 096 02	Cover, breather	1
34	M−0645020	Screw, hex. flange	4
35	X−426−9	Clamp, breather	1
36	24 326 06	Hose, breather	1

* Obtain Parts From Your Local Kohler Dealer. Kohler Engine #CH18S–62579.

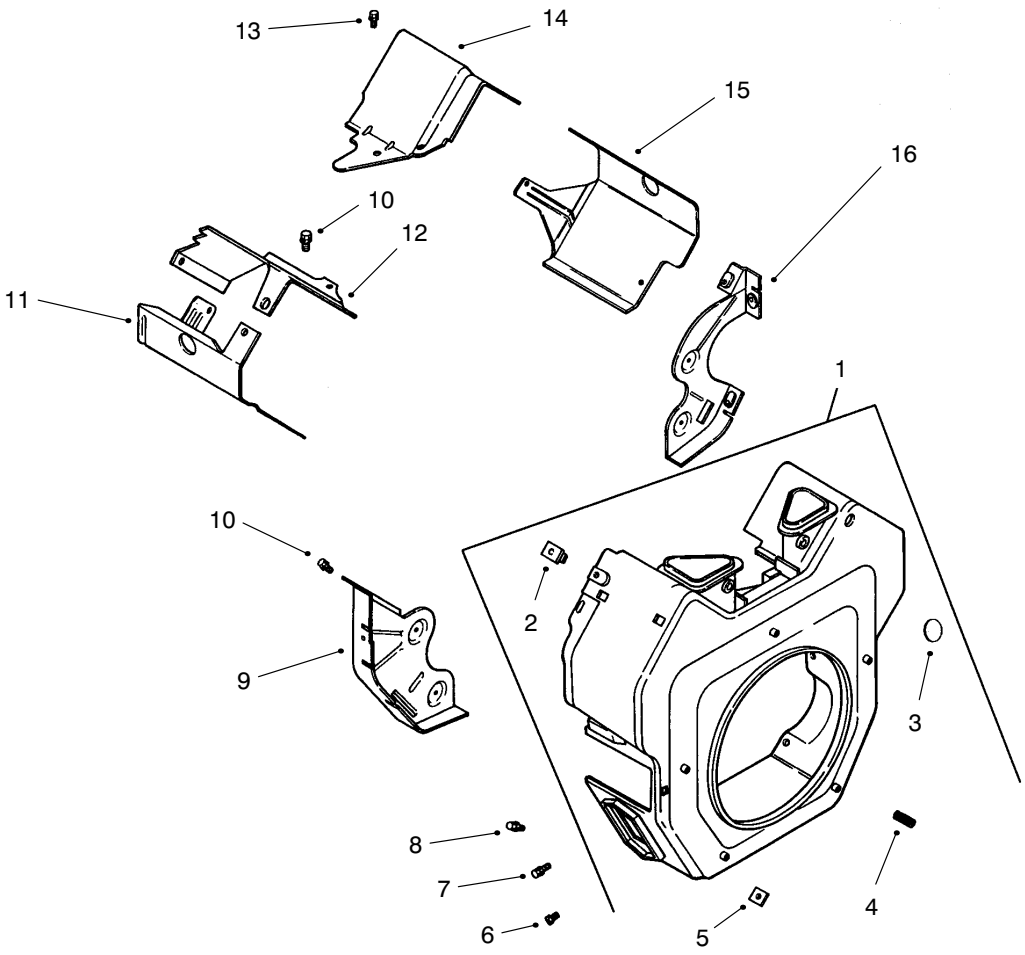


Group 5 − Ignition/Electrical (Model 73470 Only)*

Ref. No.	Part No.	Description	No. Used
1	24 085 03	Kit, 15 amp stator (Incl. 24 126 71 bracket)	1
2	M−0548025	Screw, hex. cap	2
3	24 584 01	Module, ignition	2
4	M−0545020	Screw, hex. flange	4
5	24 025 01	Flywheel	1
6	X−42−15	Key	1
7	12 468 03	Washer	1
8	12 086 14	Screw, hex. flange	1
9	24 157 03	Fan	1
10	24 468 11	Washer, sping	4
11	24 112 14	Spacer, grass screen	4
12	24 144 25	Shaft, front drive	1
13	M−0839025	Screw, hex. flange	4
14	24 141 06	Ring, support	1
15	24 162 22	Screen, grass	1
16	X−25−53	Washer, plain	4
17	M−0603100	Screw, hex. cap	4
18	24 086 18	Screw, phillips head	2
19	X−25−92	Washer	2
20	25 403 03	Rectifier−regulator 15 amp	1
21	235173	Clip, cable	1
22	X−25−63	Washer	1

Ref. No.	Part No.	Description	No. Used
23	12 132 02	Spark Plug	2
24	48 154 02	Clip, cable	1
		Not Illustrated	
	25 518 28	Lead, black, (4" − 18 gauge − insulated grip barrel eyelet terminals)	1
	24 176 08	Harness, wiring	1
	24 176 49	Harness, wiring (Includes 3 connectors)	1
	236602	Connector	1
	15 155 01	Connector	1
	52 155 04	Connector	1
	24 126 71	Bracket, stator wire	1
	25 086 43	Screw, set (adjusts grass scraper blade)	1
	X−22−11	Washer, lock(for ground screw & wire)	1
	41 155 03	Connector	1
	277563	Connector	1
	X−67−3	Screw (mounts 5 wire connector to baffle)	2

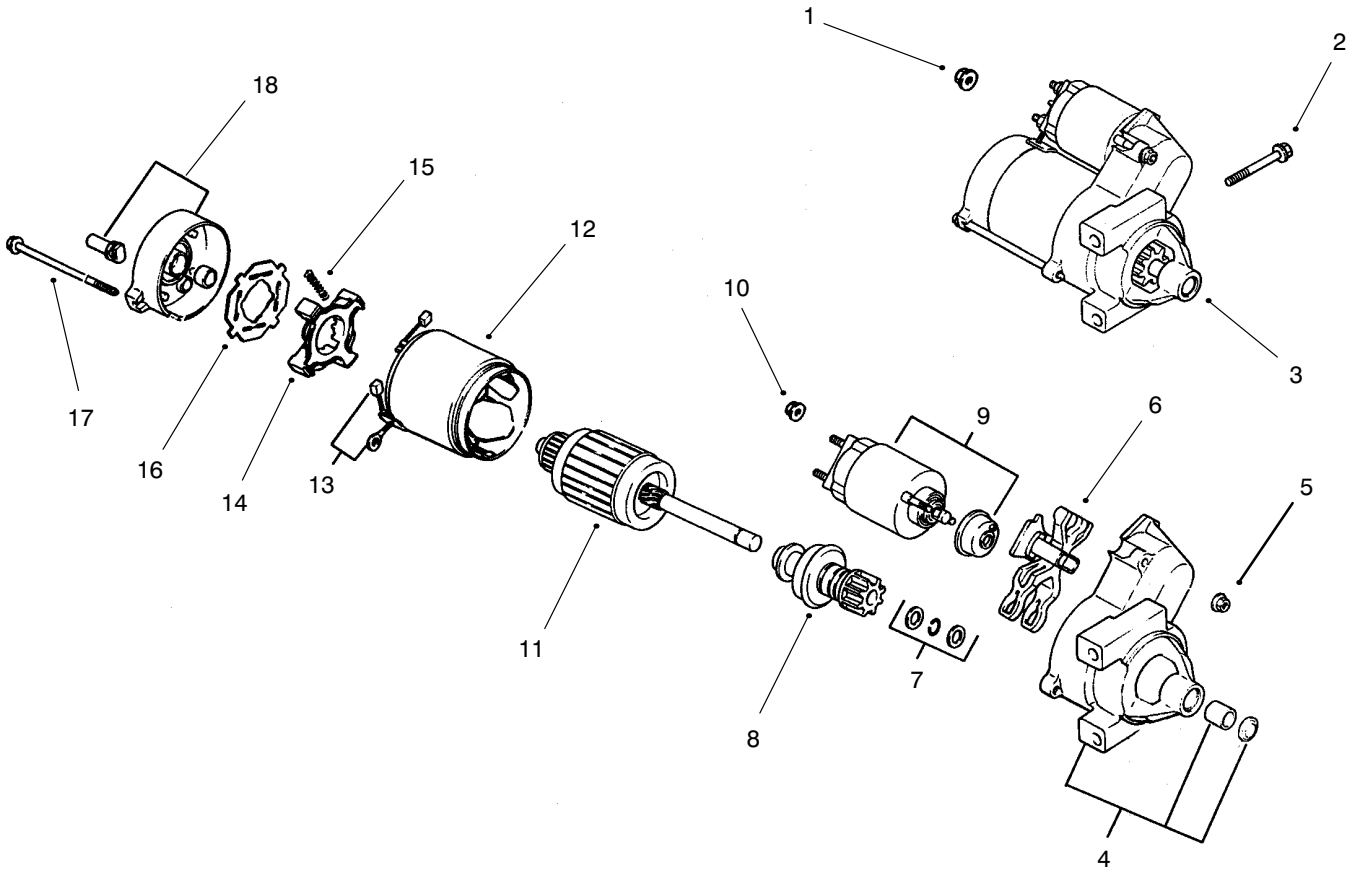
* Obtain Parts From Your Local Kohler Dealer. Kohler Engine #CH18S–62579.



Group 6 − Blower Housing & Baffles (Model 73470 Only)*

Ref. No.	Part No.	Description	No. Used
1	24 027 83	Housing, blower (Includes 2−5)	1
2	24 100 02	Nut, plastic	2
3	24 755 90	Kit, button plug	1
4	24 086 43	Screw, set	1
5	24 100 01	Nut, plastic	2
6	M−0551016	Screw, hex. flange	1
7	M−0545016	Screw, hex. flange	5
8	M−0545020	Screw, hex. flange	2
9	24 146 02	Plate, backing − #2 side	1
10	M−0645016	Screw, hex. flange	6
11	24 063 20	Baffle, cyl. barrel−#2 side	1
12	24 063 17	Baffle, valley − #2 side	1
13	M−0545010	Screw, hex. flange	2
14	24 063 24	Baffle, valley − #1 side	1
15	24 063 30	Baffle, cyl. barrel−#1 side	1
16	24 146 08	Plate, backing − #1 side	1
		Not Illustrated	1
	24 113 11	Decal, HP	1

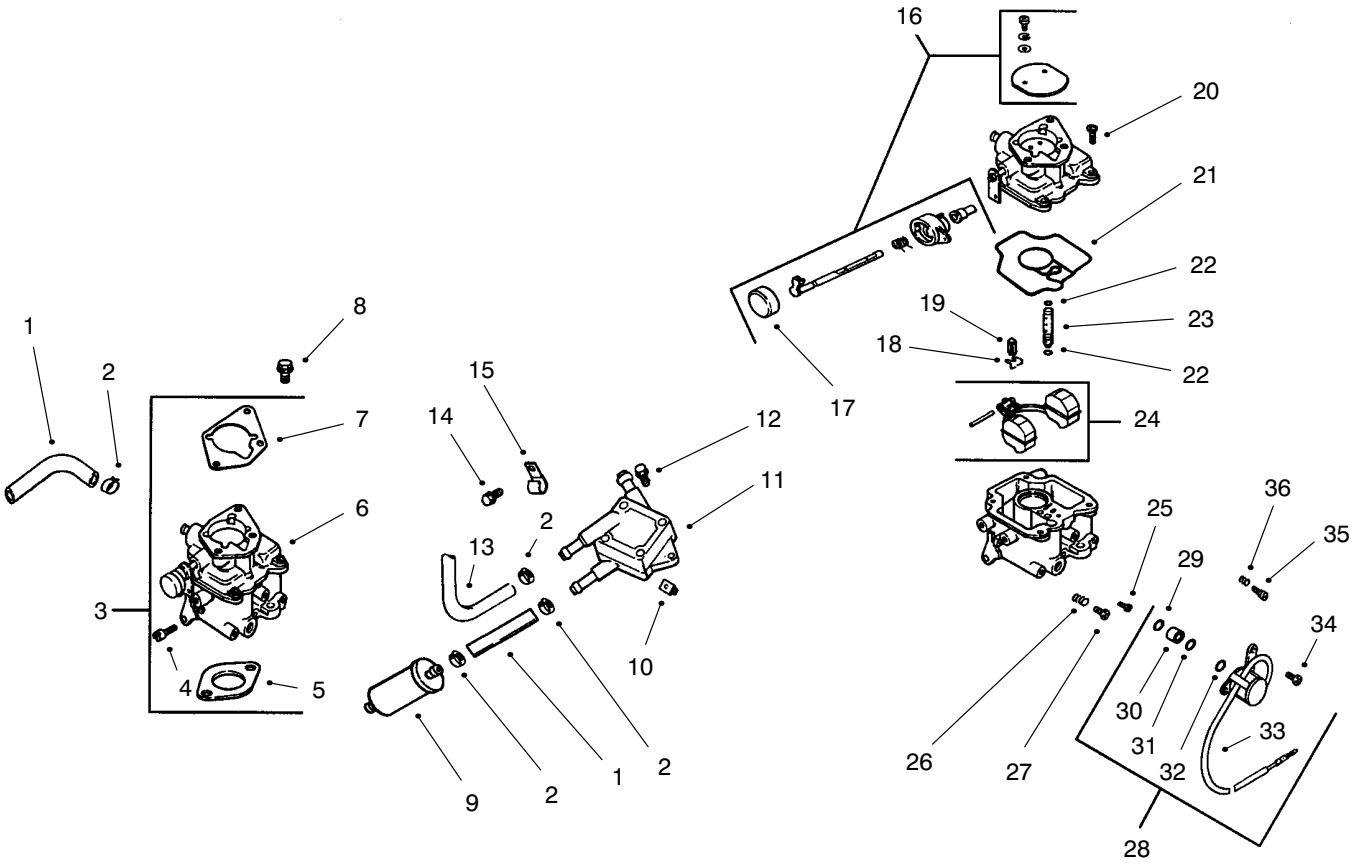
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Group 7 − Starting System (Model 73470 Only)*

Ref. No.	Part No.	Description	No. Used
1	M−0841080	Nut, hex flange	1
2	M−0839080	Screw, hex. flange	2
3	24 098 01	Starter, solenoid shift assembly (Incl. 4−18)	1
4	24 081 04	Drive, end cap	1
5	52 100 10	Nut, starter	2
6	12 090 10	Lever, starter drive	1
7	24 755 84	Kit, starter repair	1
8	12 239 01	Drive, pinion	1
9	52 435 02	Solenoid	1
10	52 100 09	Nut, starter	1
11	12 170 04	Armature, starter	1
12	12 471 01	Frame	1
13	52 221 01	Kit, brush & spring (Includes 15)	1
14	52 323 03	Holder, brush	1
15	52 089 09	Spring, brush	4
16	52 168 01	Insulator	1
17	52 211 05	Bolt, thru	2
18	24 301 01	Commutator, end cap	1

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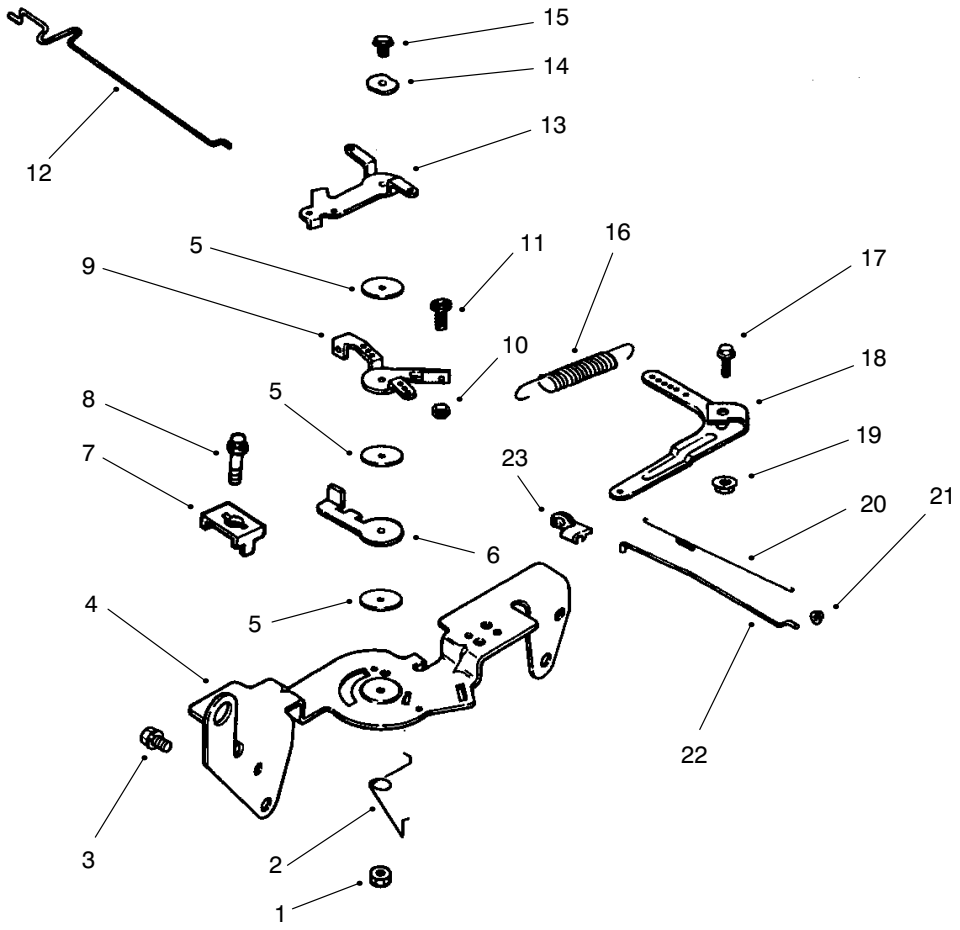


Group 8 − Fuel System (Model 73470 Only)*

Ref. No.	Part No.	Description	No. Used
1	25 353 10	Line, fuel 9”	2
2	X−426−9	Clamp, hose	6
3	24 853 35	Kit, carburetor w/gasket (Includes 4−7)	1
4	24 086 05	Screw, throttle stop	1
5	24 041 06	Gasket, air cleaner base	1
6	24 053 32	Carburetor assembly (Includes 16−36, carburetor repair kit 24 757 03)	1
7	24 041 17	Gasket, carburetor	1
8	M−0651030	Screw, hex. flange	2
9	24 050 02	Filter, fuel	1
10	24 100 01	Nut, plastic	2
11	24 393 04	Pump, fuel − pulse	1
12	24 086 12	Screw, hex. cap	2
13	24 353 04	Line, fuel 17”	1
14	M−0650012	Screw, hex. flange	1
15	47 154 01	Clip, cable	1
16	24 757 07	Kit, choke repair (Includes 17)	1
17	24 173 02	Cap, choke lever	1
18	24 154 01	Clip, inlet needle valve	1

Ref. No.	Part No.	Description	No. Used
19	24 462 01	Valve, inlet needle	1
20	24 086 09	Screw, carburetor body	4
21	24 041 09	Gasket, carburetor body	1
22	24 153 02	O−Ring, slow jet	2
23	24 337 01	Jet, slow	1
24	24 757 02	Kit, float repair	1
25	24 337 02	Jet, main	1
26	24 089 10	Spring, idle adjust screw	1
27	24 086 10	Screw, idle adjusting	1
28	24 757 01	Kit, solenoid (Includes 29−34)	1
29	24 153 06	O−Ring	1
30	24 521 01	Seat, solenoid	1
31	24 153 05	O−Ring	1
32	24 153 04	O−Ring	1
33	24 435 01	Solenoid	1
34	24 086 07	Screw, solenoid	2
35	24 368 01	Needle, idle	1
36	24 089 11	Spring, idle needle	
		Not Illustrated	
	24 757 03	Kit, carburetor repair	1

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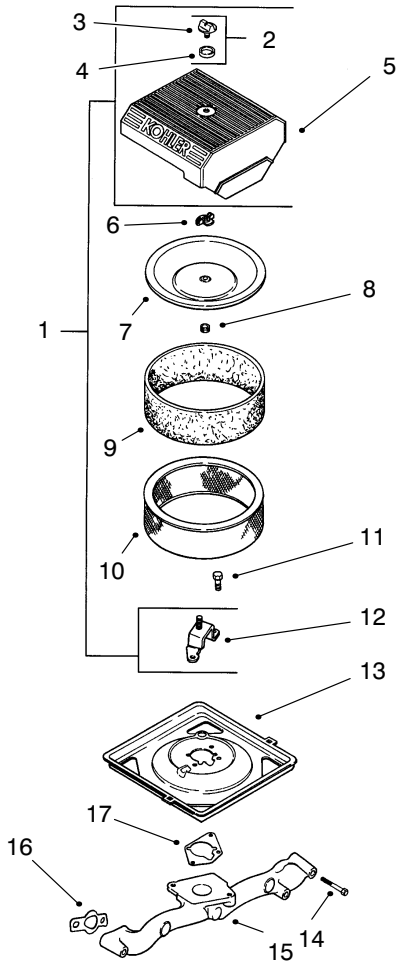


Group 9 − Engine Controls (Model 73470 Only)*

Ref. No.	Part No.	Description	No. Used
1	M−0547050	Nut, hex. lock	1
2	24 089 03	Spring, choke return	1
3	M−0645016	Screw, hex. flange	4
4	24 126 56	Bracket, control	1
5	24 468 01	Washer	3
6	24 090 07	Lever, throttle actuator	1
7	12 237 01	Clamp, cable	2
8	M−0545016	Screw, hex. flange	2
9	24 090 03	Lever, throttle control	1
10	M−0446030	Nut, hex	1
11	M−0401030	Screw, hex. cap	1
12	24 079 02	Linkage, choke	1

Ref. No.	Part No.	Description	No. Used
13	24 090 05	Lever, choke	1
14	41 468 03	Washer, spring	1
15	M−0545020	Screw, hex. flange	1
16	24 089 15	Spring, governor	1
17	SM−0642025	Screw, hex. flange	1
18	24 090 14	Lever, governor	1
19	M−0641060	Nut, hex. flange	1
20	24 089 01	Spring, linkage	1
21	25 158 08	Bushing, linkage retaining	1
22	24 079 01	Linkage, throttle	1
23	25 158 11	Bushing, linkage retaining	1

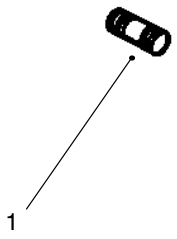
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Group 10 − Air Filter (Model 73470 Only)*

Ref. No.	Part No.	Description	No. Used
1	24 743 05	Kit, air cleaner cover (Includes 2−5, 12)	1
2	54 755 01	Kit, knob with seal (Includes 3−4)	1
3	25 341 03	Knob, cover	1
4	24 153 15	Seal, air cleaner cover knob	1
5	24 096 24	Cover, air cleaner	1
6	12 100 01	Wing Nut	1
7	24 096 01	Cover, inner air cleaner	1
8	24 032 03	Seal, inner air cleaner	1
9	24 083 02	Precleaner, element	1
10	47 083 03	Element, air cleaner	1
11	M−0639016	Screw, hex. flange	3
12	24 126 21	Bracket, air cleaner base	1
13	24 094 03	Base, air cleaner	1
14	M−0651055	Screw, hex. flange	4
15	24 164 14	Manifold, intake	1
16	24 041 01	Gasket, intake manifold	2
17	24 041 06	Gasket, air cleaner base	1

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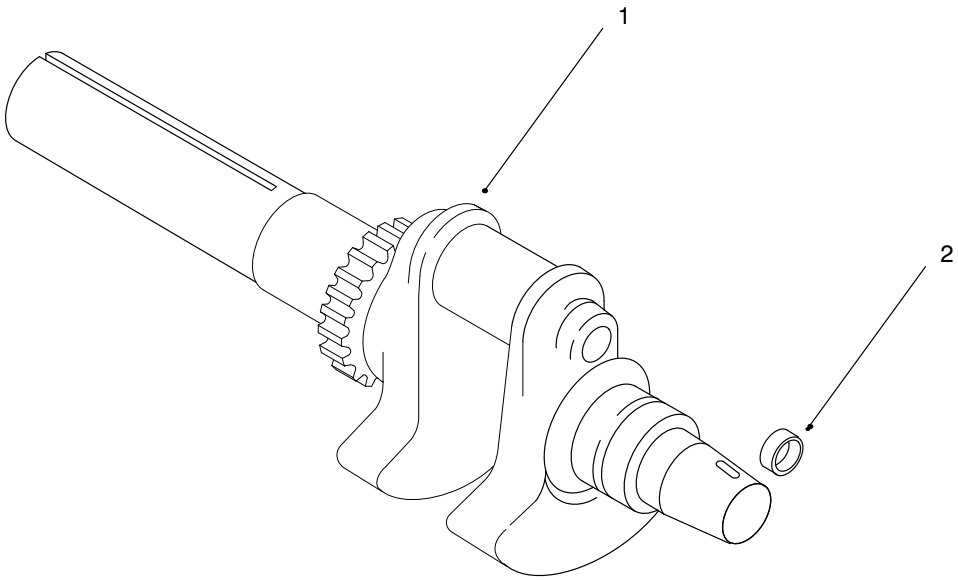


Group 11 − Exhaust (Model 73470 Only)

Ref. No.	Part No.	Description	No. Used
1	25 072 04	Stud	4
		Not Illustrated	
	24 782 01	Miniblock	1
	24 755 03	Gasket Set	1

Ref. No.	Part No.	Description	No. Used

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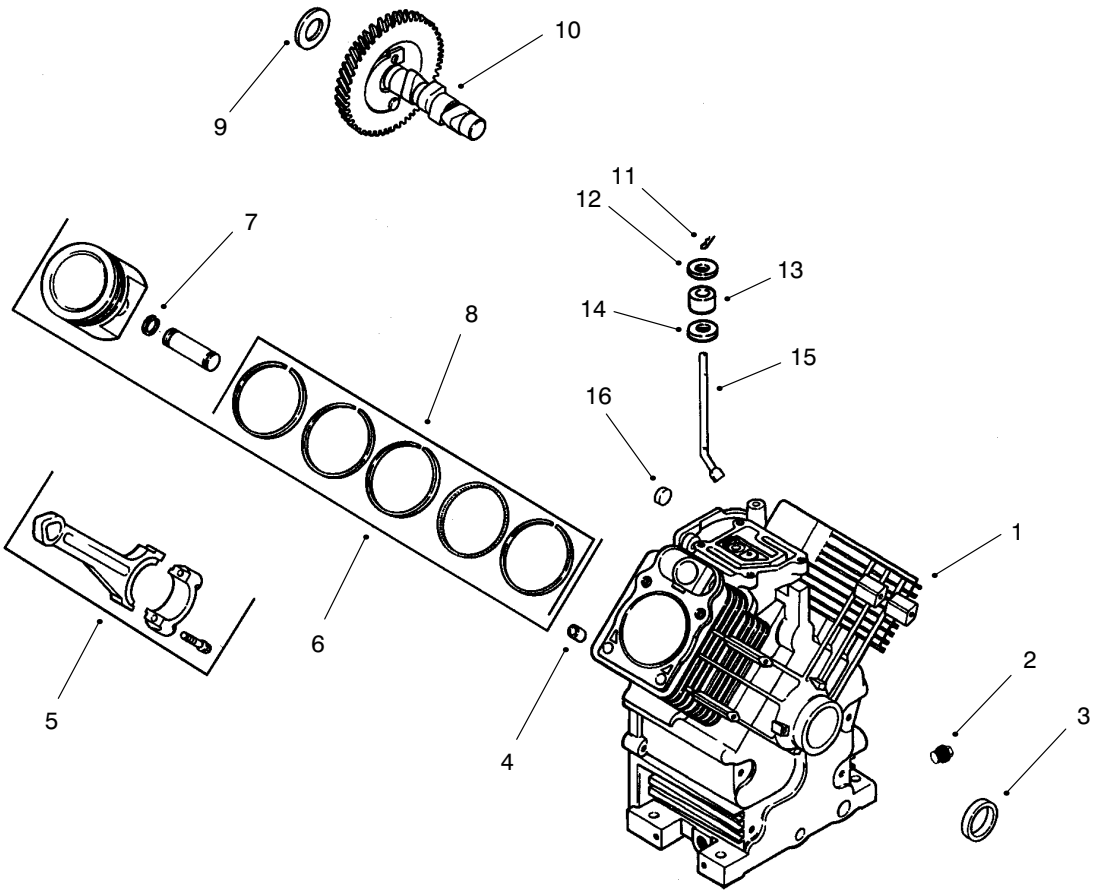


Group 1 – Crankshaft (Model 73540 & 73541)

Ref. No.	Part No.	Description	No. Used
1	24 014 14	Crankshaft (Includes 2)	1
2	52 139 09	Plug, cup	1

Ref. No.	Part No.	Description	No. Used

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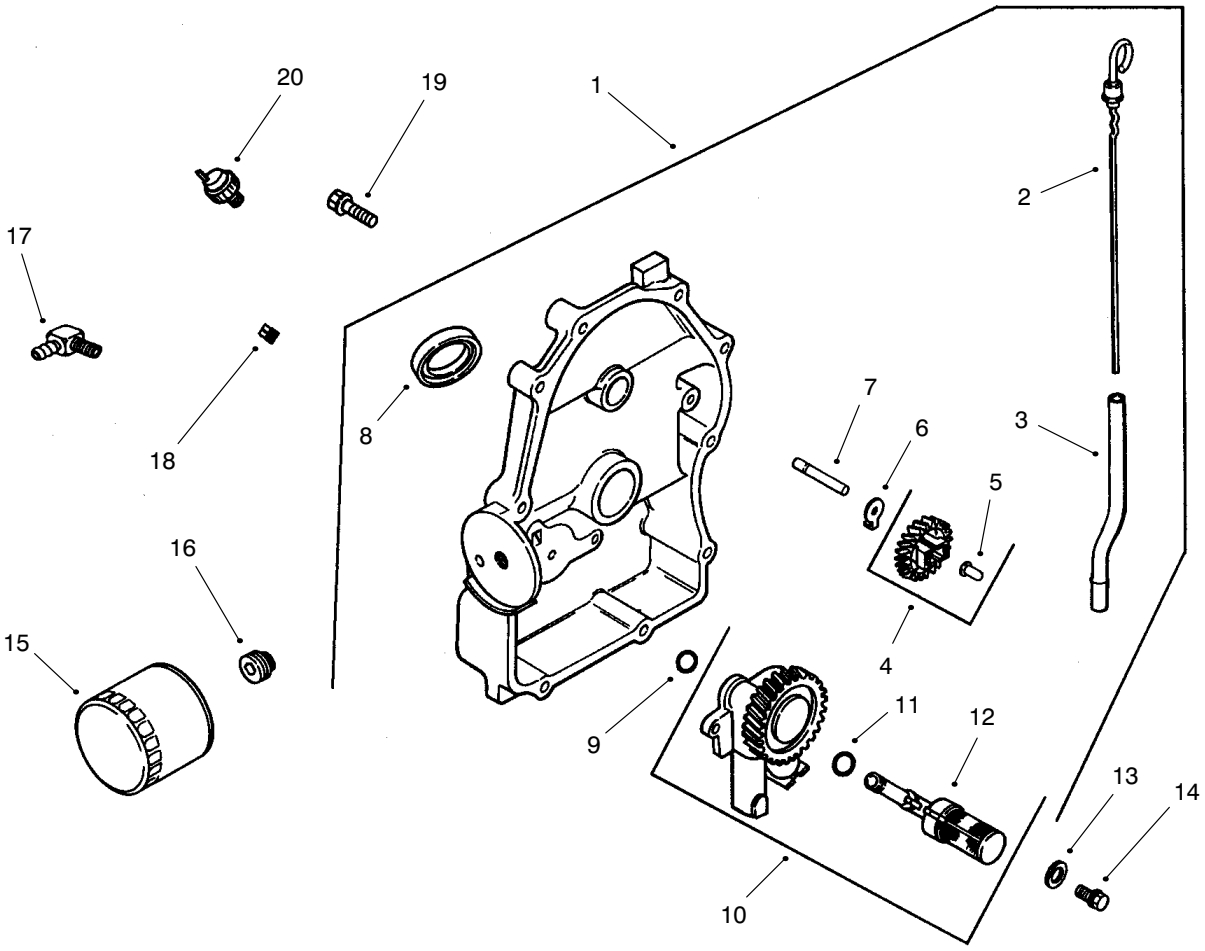


Group 2 − Crankcase (Models 73540 & 73541)

Ref. No.	Part No.	Description	No. Used
1	X−75−10	Cylinder Block	1
		(Use Miniblock 24 782 01)	1
2	24 032 01	Plug, hex. head	2
3	12 380 17	Seal, oil front	1
4		Pin, dowel locating	6
5	24 067 09	Connecting Rod (Std.)	2
	24 067 10	Connecting Rod (.25)	2
6	24 874 01	Piston w/Ring Set (Std.)	2
	24 874 02	Piston w/Ring Set (.25)	2
	24 874 03	Piston w/Ring Set (.50)	2
7	24 018 01	Retainer, piston pin	4
8	24 108 01	Ring Set (Std.)	2
	24 108 02	Ring Set (.25)	2
	24 108 03	Ring Set (.50)	2

Ref. No.	Part No.	Description	No. Used
9	12 422 09	Shim, camshaft red	A/R
	12 422 13	Shim, camshaft black	A/R
	12 422 07	Shim, camshaft white	A/R
	12 422 08	Shim, camshaft blue	A/R
	12 422 10	Shim, camshaft yellow	A/R
	12 422 11	Shim, camshaft green	A/R
	12 422 12	Shim, camshaft gray	A/R
10	24 012 05	Camshaft	1
11	12 380 04	Pin, hitch	1
12	M−0631005	Washer, flat	1
13	12 032 01	Seal, governor cross shaft	1
14	X−25−102	Washer, plain	1
15	24 144 01	Shaft, governor cross	1
16	52 139 09	Plug, cup	1

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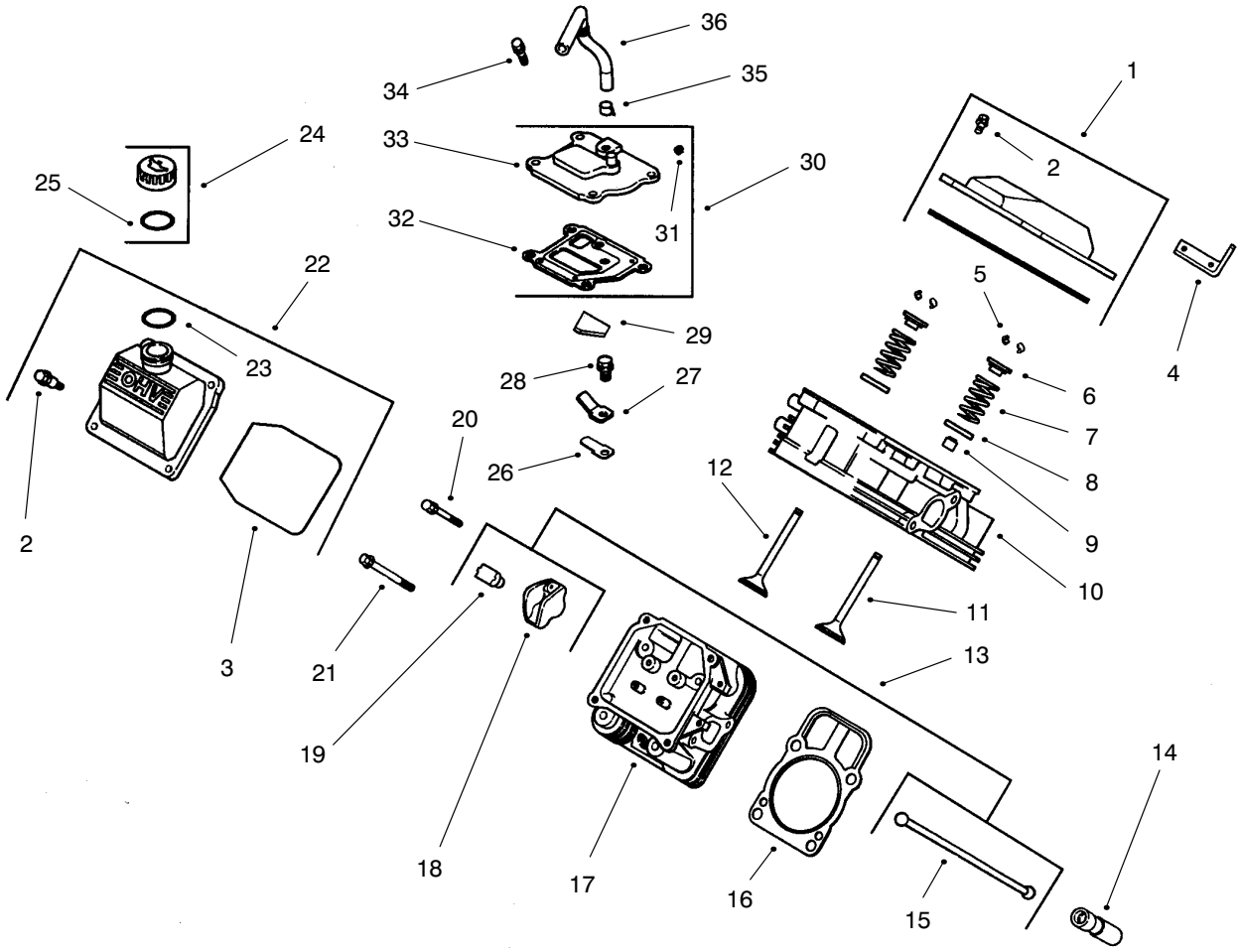


Group 3 − Oil Pan/Lubrication (Models 73540 & 73541)

Ref. No.	Part No.	Description	No. Used
1	54 009 01	Plate, closure assembly (Includes 2−12)	1
2	24 038 06	Dipstick	1
3	24 123 08	Tube, dipstick	1
4	24 043 12	Kit, governor gear (Includes 5)	1
5	12 380 01	Pin, governor regulating	1
6	52 448 02	Tab, locking	1
7	12 144 02	Shaft, governor gear	1
8	52 032 08	Seal, oil (PTO end)	1
9	24 153 08	O−Ring	1
10	24 393 10	Oil pump assembly (Includes 11,12)	1
11	24 153 01	O−Ring, oil pick−up	1

Ref. No.	Part No.	Description	No. Used
12	24 381 04	Pick−up, oil	1
13	M−0631005	Washer, plain	2
14	M−0645025	Screw, hex. flange	2
15	12 050 01	Filter, oil	1
16	24 136 01	Nipple, oil filter	1
17	25 155 02	Connector	1
18	X−75−23	Plug, pipe	1
19	24 086 16	Screw, hex. flange	10
20	52 099 06	Switch, pressure	1
		Not Illustrated	
	25 113 05	Decal, oil sentry	1

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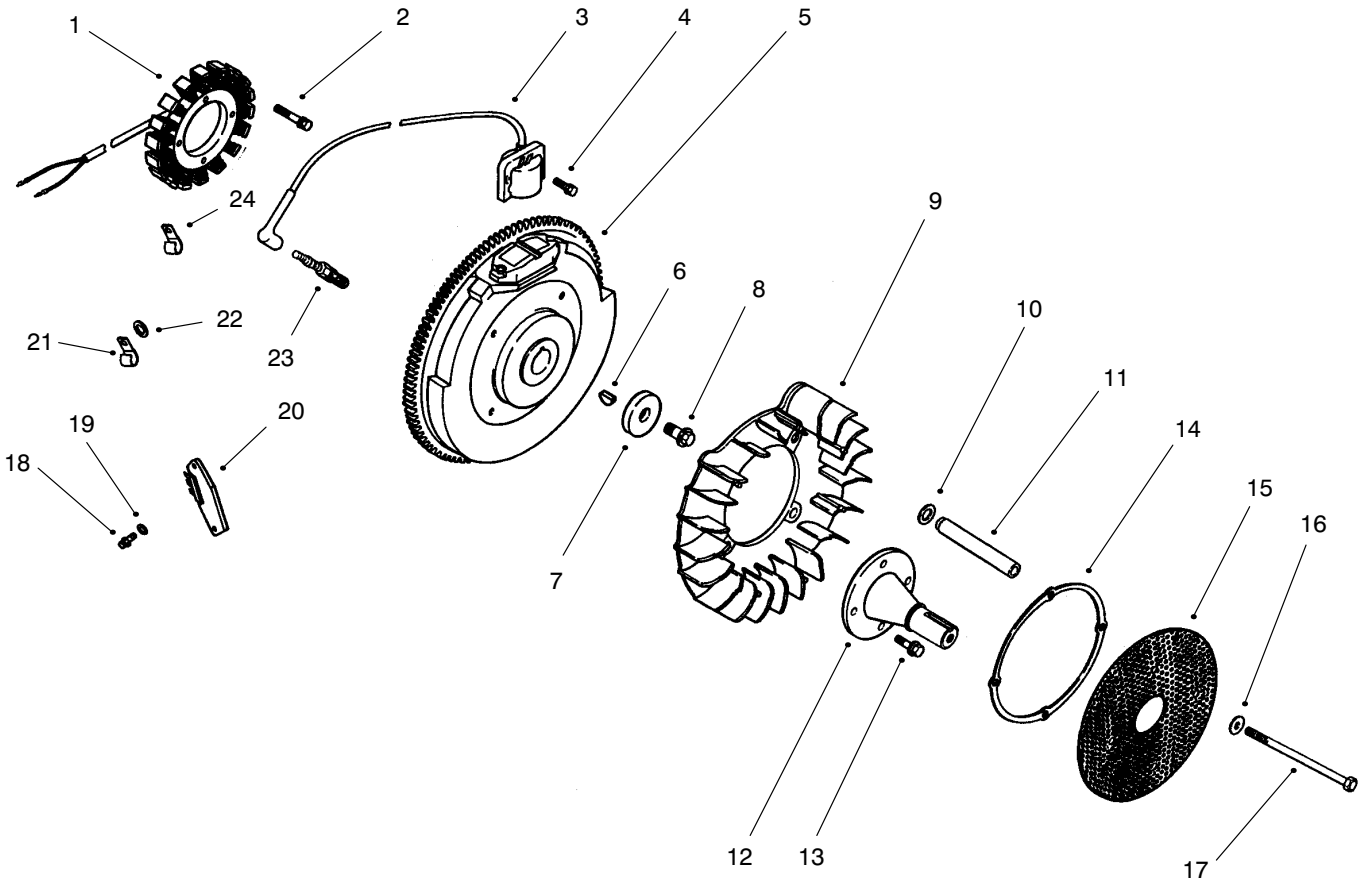


Group 4 − Head/Valve/Breather (Models 73540 & 73541)

Ref. No.	Part No.	Description	No. Used
1	24 755 74	Kit, valve cover − plain (Includes 2−3)	1
2	24 086 32	Screw, shoulder	4
3	24 153 16	O−Ring, valve cover	1
4	24 445 01	Strap, lifting	1
5	12 755 03	Kit, retainer	4
6	12 173 01	Cap, valve spring	4
7	24 089 02	Spring, valve	4
8	235011	Retainer, spring	4
9	24 032 05	Seal, valve stem	2
10	24 318 09	Head assembly, #1 cylinder	1
11	24 017 01	Valve, intake (Std.)	2
	24 017 02	Valve, intake (.25)	2
12	24 016 01	Valve, exhaust (Std.)	2
	24 016 02	Valve, exhaust (.25)	2
13	24 755 66	Kit, valve train (Includes 15,18,19)	1
14	12 351 02	Lifter, valve	4
15	24 411 05	Rod, push	4
16	24 041 08	Gasket, cylinder head	2
17	24 318 10	Head assembly, #2 cylinder	1

Ref. No.	Part No.	Description	No. Used
18	25 186 01	Arm, rocker	4
19	24 599 01	Pivot, rocker arm	4
20	M−0640034	Screw, hex. flange	4
21	12 086 16	Screw, hex. flange	8
22	24 755 75	Kit, valve cover − oil fill (Includes 2,3,23)	1
23	24 153 09	O−Ring	1
24	25 755 13	Kit, oil fill cap (Includes 25)	1
25	12 153 03	O−Ring, oil fill cap	1
26	24 402 03	Reed, breather	1
27	12 018 01	Retainer, breather reed	1
28	M−0545010	Screw, hex. flange	1
29	24 050 01	Filter, breather	1
30	24 033 01	Kit, breather (Includes 31−33)	1
31	X−75−23	Plug, allen head 1/8 pipe	1
32	24 041 23	Gasket, breather	1
33	24 096 02	Cover, breather	1
34	M−0645020	Screw, hex. flange	4
35	X−426−9	Clamp, breather	1
36	24 326 06	Hose, breather	1

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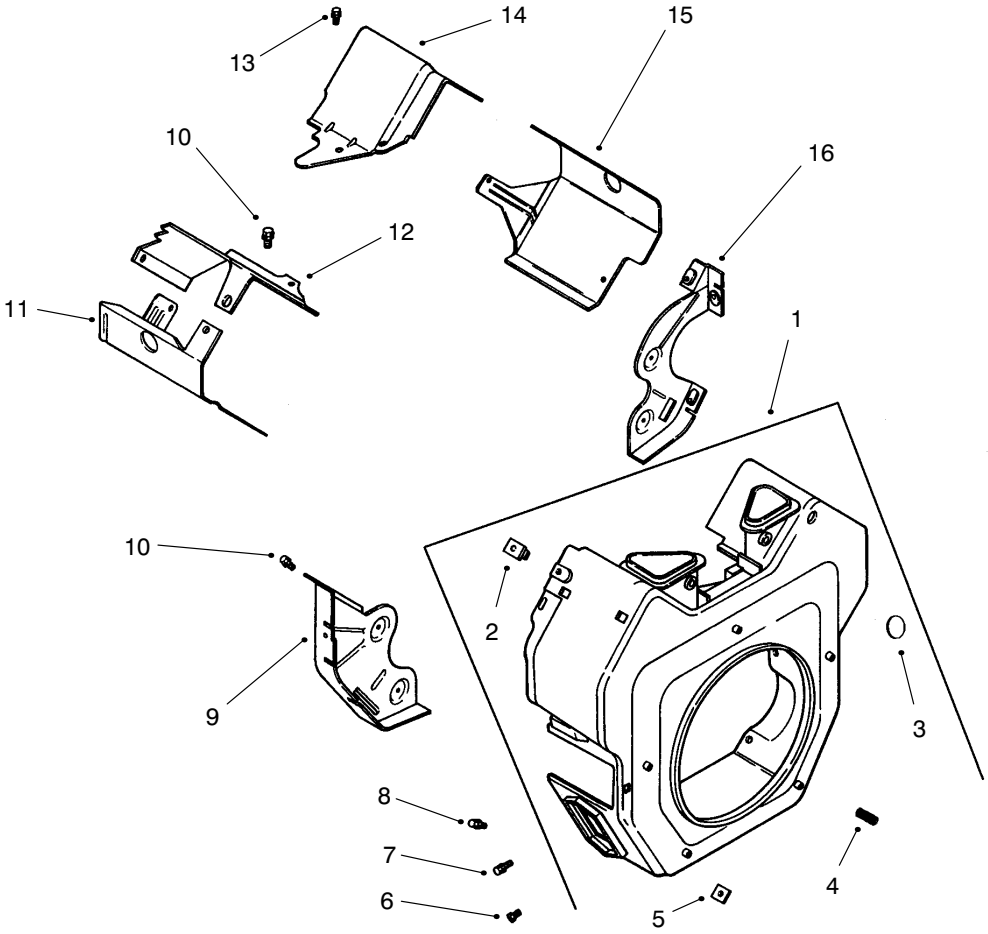


Group 5 − Ignition/Electrical (Models 73540 & 73541)

Ref. No.	Part No.	Description	No. Used
1	54 755 09	Kit, 15 amp stator (Incl. 24 126 71 bracket)	1
2	M−0548025	Screw, hex. cap	2
3	24 584 01	Module, ignition	2
4	M−0545020	Screw, hex. flange	4
5	24 025 01	Flywheel	1
6	X−42−15	Key	1
7	12 468 03	Washer, plain	1
8	12 086 14	Screw, hex. flange	1
9	24 157 03	Fan	1
10	24 468 11	Washer, spring	4
11	24 112 14	Spacer, grass screen	4
12	24 144 25	Shaft, front drive	1
13	M−0839025	Screw, hex. flange	4
14	24 141 06	Ring, support	1
15	24 162 22	Screen, grass	1
16	X−25−53	Washer, plain	4
17	M−0603100	Screw, hex. cap	4
18	24 086 18	Screw, phillips hd.	
19	X−25−92	Washer, plain	2
20	25 403 03	Rectifier−regulator 15 amp	1
21	235173	Clip, cable	1
22	X−25−63	Washer, plain	1
23	12 132 02	Spark Plug	2

Ref. No.	Part No.	Description	No. Used
24	48 154 02	Clip, cable	1
		Not Illustrated	
	25 518 28	Lead, black, (4” − 18 gauge − insulated grip barrel eyelet terminals)	1
	24 176 08	Harness, wiring	1
	24 176 49	Harness, wiring (Includes 3 connectors)	1
	236602	Connector	1
	15 155 01	Connector	1
	52 155 04	Connector	1
	24 126 71	Bracket, stator wire	1
	25 086 43	Screw, set (adjusts grass scraper blade)	1
	X−22−11	Washer, lock (for ground screw & wire)	1
	41 155 03	Connector	1
	277563	Connector	1
	X−67−3	Screw (mounts 5 wire connector to baffle)	2

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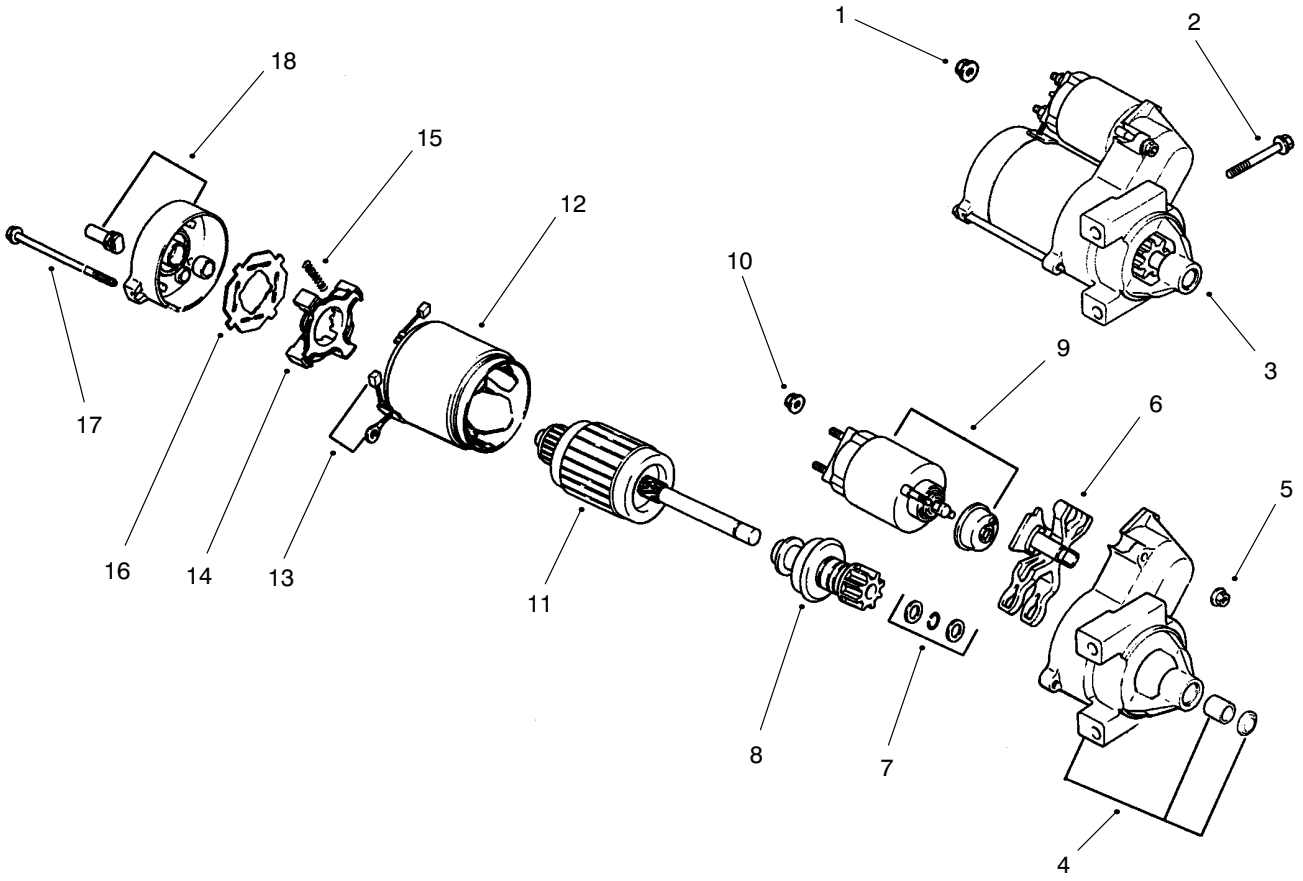


Group 6 − Blower Housing & Baffles (Models 73540 & 73541)

Ref. No.	Part No.	Description	No. Used
1	24 027 86	Housing, blower (Includes 2−5)	1
2	24 100 02	Nut, plastic	2
3	24 755 90	Kit, button plug	1
4	24 086 43	Screw, set	1
5	24 100 01	Nut, plastic	2
6	M−0551016	Screw, hex. flange	1
7	M−0545016	Screw, hex. flange	5
8	M−0545020	Screw, hex. flange	2
9	24 146 02	Plate, backing − #2 side	1

Ref. No.	Part No.	Description	No. Used
10	M−0645016	Screw, hex. flange	6
11	24 063 20	Baffle, cyl. barrel−#2 side	1
12	24 063 17	Baffle, valley − #2 side	1
13	M−0545010	Screw, hex. flange	2
14	24 063 24	Baffle, valley − #1 side	1
15	24 063 30	Baffle, cyl. barrel−#1 side	1
16	24 146 08	Plate, backing − #1 side	1
		Not Illustrated	
	24 113 12	Decal, HP	1

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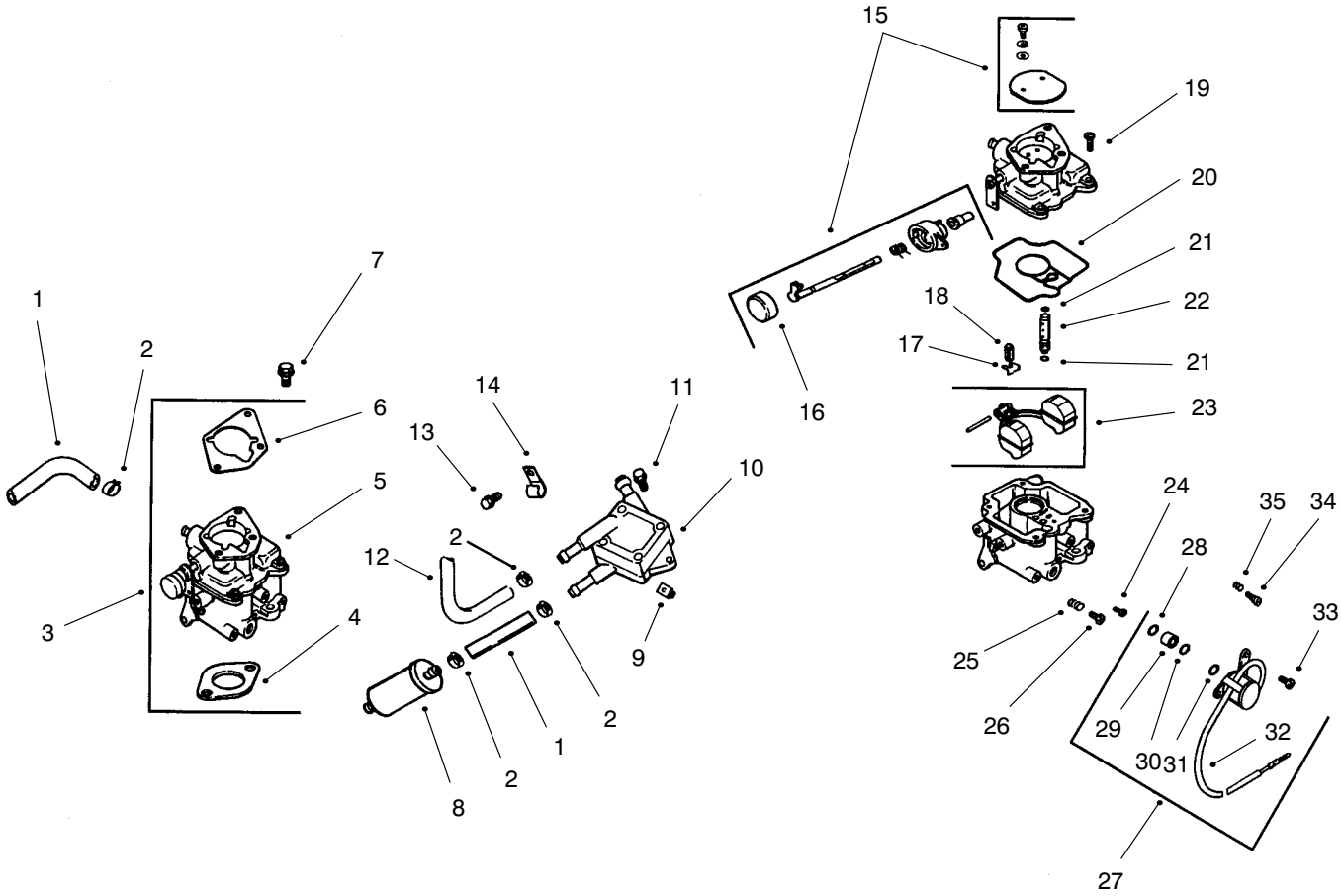


Group 7 − Starting System (Models 73540 & 73541)

Ref. No.	Part No.	Description	No. Used
1	M−0841080	Nut, hex flange	1
2	M−0839080	Screw, hex. flange	2
3	24 098 01	Starter, solenoid shift assembly (Incl. 4−18)	1
4	24 081 04	Drive, end cap	1
5	52 100 10	Nut, starter	2
6	12 090 10	Lever, starter drive	1
7	24 755 84	Kit, starter repair	1
8	12 239 01	Drive, pinion	1
9	52 435 02	Solenoid	1

Ref. No.	Part No.	Description	No. Used
10	52 100 09	Nut, starter	1
11	12 170 04	Armature, starter	1
12	12 471 01	Frame	1
13	52 221 01	Kit, brush & spring (Includes 15)	1
14	52 323 03	Holder, brush	1
15	52 089 09	Spring, brush	4
16	52 168 01	Insulator	1
17	52 211 05	Bolt, thru	2
18	24 301 01	Commutator, end cap	1

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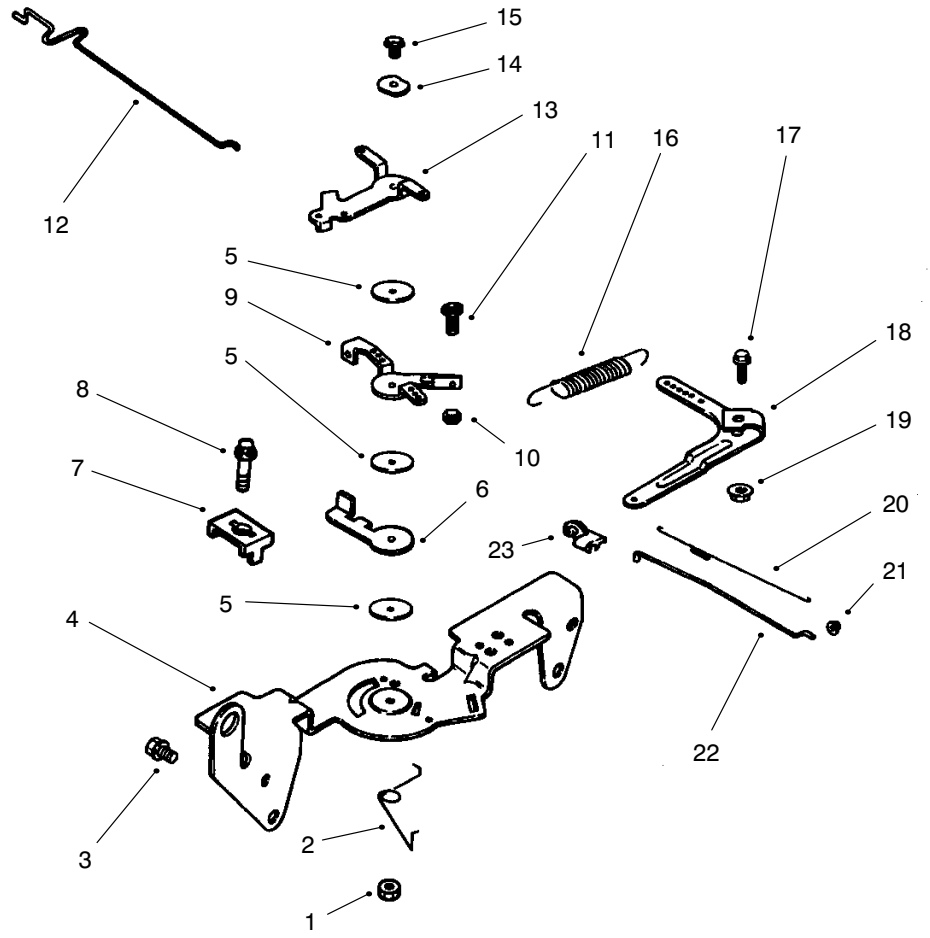


Group 8 − Fuel System (Models 73540 & 73541)

Ref. No.	Part No.	Description	No. Used
1	25 353 10	Line, fuel 9”	2
2	X−426−9	Clamp, hose	6
3	24 853 32	Kit, carburetor w/gasket (Includes 4−6)	1
4	24 041 06	Gasket, air cleaner base	1
5	24 053 32	Carburetor assembly (Includes 15−35)	1
6	24 041 17	Gasket, carburetor	1
7	M−0651030	Screw, hex. flange	2
8	24 050 02	Filter, fuel	1
9	24 100 01	Nut, plastic	2
10	24 393 04	Pump, fuel − pulse	1
11	24 086 12	Screw, hex. cap	2
12	24 353 04	Line, fuel 17”	1
13	M−0650012	Screw, hex. flange	1
14	47 154 01	Clip, cable	1
15	24 757 07	Kit, choke repair (Includes 16)	1
16	24 173 02	Cap, choke lever	1
17	24 154 01	Clip, inlet needle valve	1
18	24 462 01	Valve, inlet needle	1

Ref. No.	Part No.	Description	No. Used
19	24 086 09	Screw, carburetor body	4
20	24 041 09	Gasket, carburetor body	1
21	24 153 02	O−Ring, slow jet	2
22	24 337 01	Jet, slow	1
23	24 757 02	Kit, float repair	1
24	24 337 02	Jet, main	1
25	24 089 10	Spring, idle adjust screw	1
26	24 086 10	Screw, idle adjusting	1
27	24 757 01	Kit, solenoid (Includes 28−33)	1
28	24 153 06	O−Ring	1
29	24 521 01	Seat, solenoid	1
30	24 153 05	O−Ring	1
31	24 153 04	O−Ring	1
32	24 435 01	Solenoid	1
33	24 086 07	Screw, solenoid	2
34	24 368 01	Needle, idle	1
35	24 089 11	Spring, idle needle	1
		Not Illustrated	
	24 757 03	Kit, carburetor repair	1

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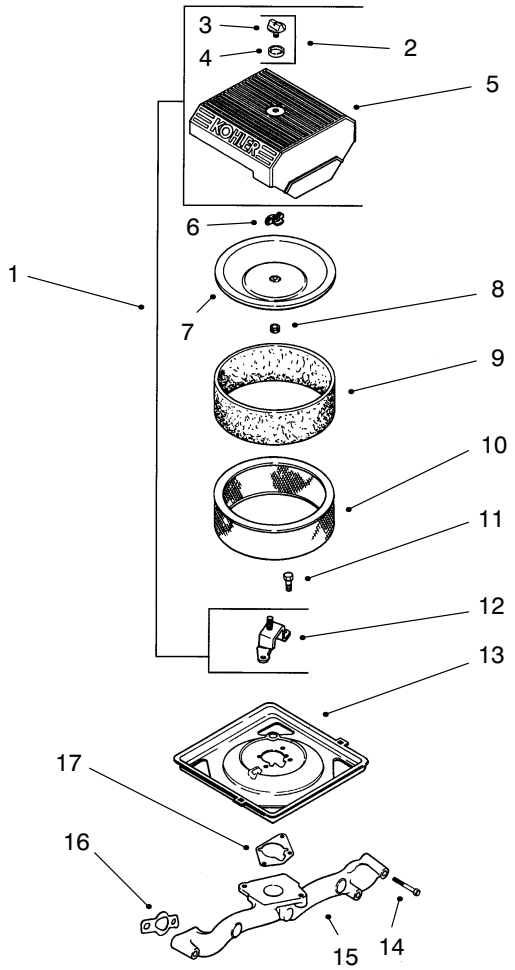


Group 9 − Engine Controls (Models 73540 & 73541)

Ref. No.	Part No.	Description	No. Used
1	M−0547050	Nut, hex. lock	1
2	24 089 03	Spring, choke return	1
3	M−0645016	Screw, hex. flange	4
4	24 126 56	Bracket, control	3
6	24 090 07	Lever, throttle actuator	1
7	12 237 01	Clamp, cable	2
8	M−0545016	Screw, hex. flange (On: 73540 Only)	2
8	98−7374	Screw, torx (On: 73541 Only)	2
9	24 090 03	Lever, throttle control	1
10	M−0446030	Nut, hex	1
11	M−0401030	Screw, hex. cap	1
12	24 079 02	Linkage, choke	1

Ref. No.	Part No.	Description	No. Used
13	24 090 05	Lever, choke	1
14	41 468 03	Washer, spring	1
15	M−0545020	Screw, hex. flange	1
16	24 089 15	Spring, governor	1
17	SM−0642025	Screw, hex. flange	1
18	24 090 14	Lever, governor	1
19	M−0641060	Nut, hex. flange	1
20	24 089 01	Spring, linkage	1
21	25 158 08	Bushing, linkage retaining	1
22	24 079 01	Linkage, throttle	1
23	25 158 11	Bushing, linkage retaining	1

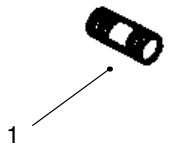
Obtain Parts From Your Local Kohler Dealer
Kohler Engine #CH20S−64583



Group 10 − Air Intake (Models 73540 & 73541)

Ref. No.	Part No.	Description	No. Used
1	24 743 05	Kit, air cleaner cover (Includes 2−5, 12)	1
2	54 755 01	Kit, knob with sea (Includes 3,4)	1
3	25 341 03	Knob, cover	1
4	24 153 15	Seal, air cleaner cover knob	1
5	24 096 24	Cover, air cleaner	1
6	12 100 01	Wing Nut	1
7	24 096 01	Cover, inner air cleaner	1
8	24 032 03	Seal, inner air cleaner	1
9	24 083 02	Precleaner, element	1
10	47 083 03	Element, air cleaner	1
11	M−0639016	Screw, hex. flange	3
12	24 126 21	Bracket, air cleaner base	1
13	24 094 03	Base, air cleaner	1
14	M−0651055	Screw, hex. flange	4
15	24 164 14	Manifold, intake	1
16	24 041 01	Gasket, intake manifold	2
17	24 041 06	Gasket, air cleaner base	1

Obtain Parts From Your Local Kohler Dealer
Kohler Engine #CH20S−64583



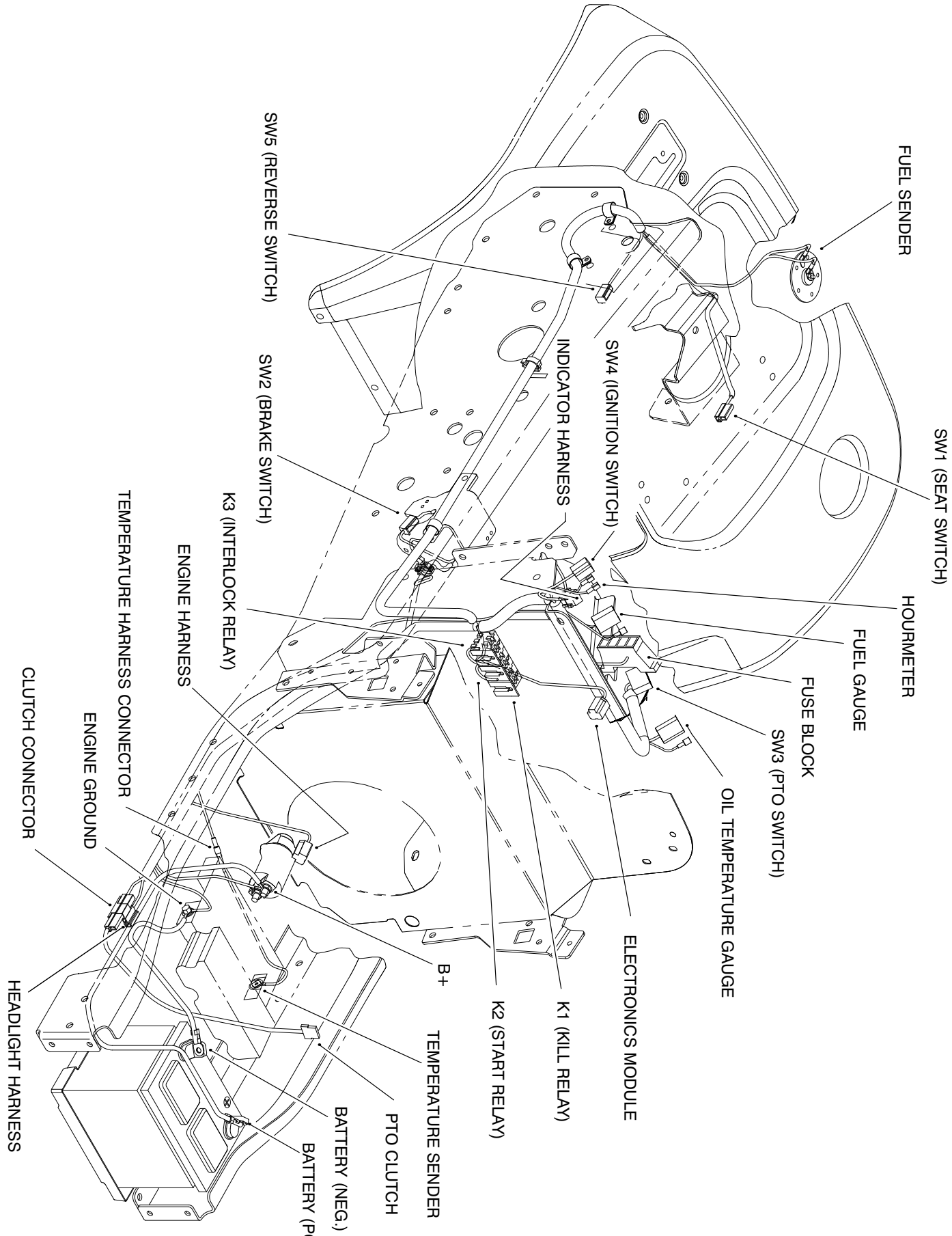
Group 11 − Exhaust (Models 73540 & 73541)

Ref. No.	Part No.	Description	No. Used
1	25 072 04	Stud	4
		Not Illustrated	
	24 782 01	Miniblock	
	24 755 03	Gasket Set	

Ref. No.	Part No.	Description	No. Used

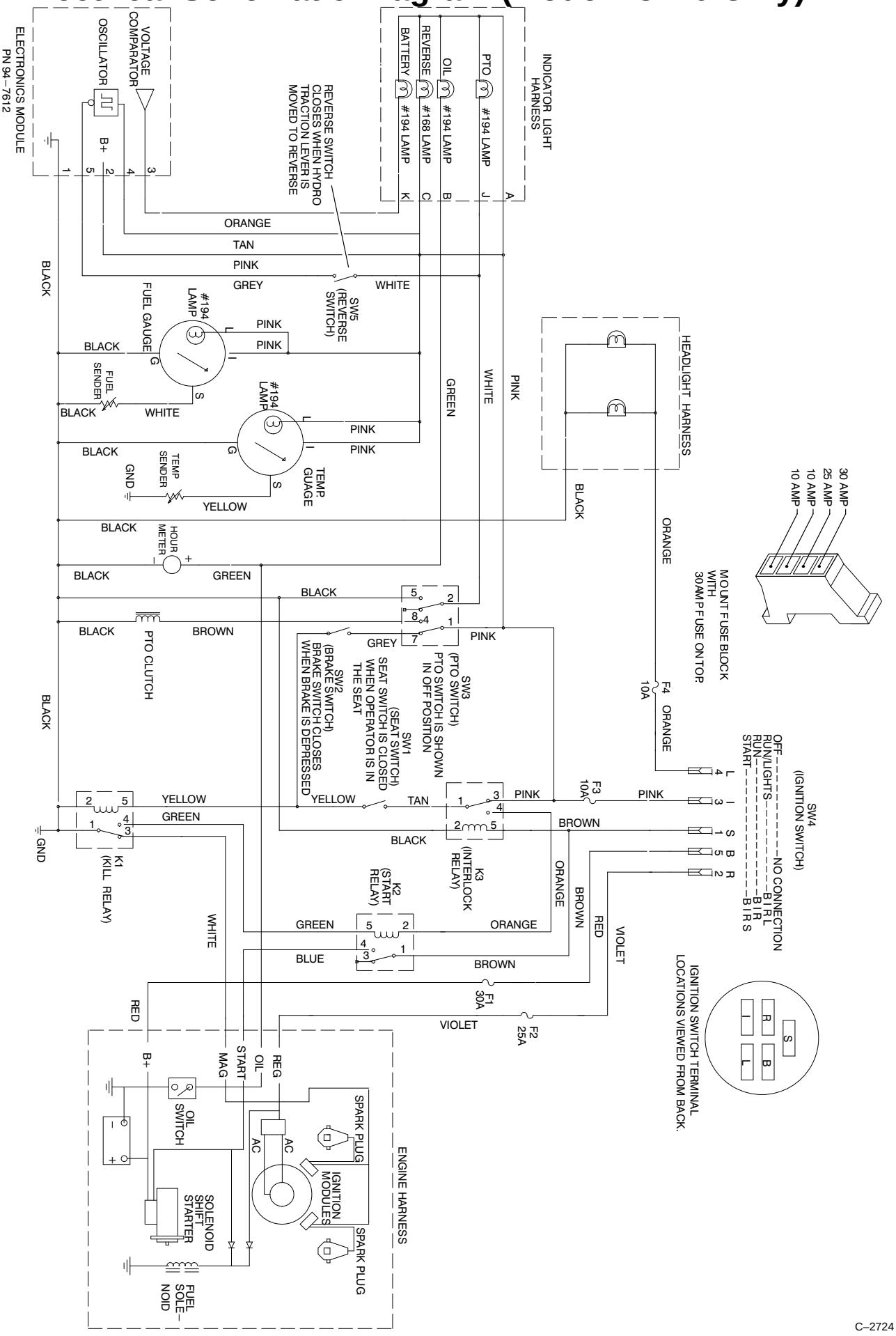
Obtain Parts From Your Local Kohler Dealer
Kohler Engine #CH20S−64583

Wiring Harness Routing (Model 73470 Only)



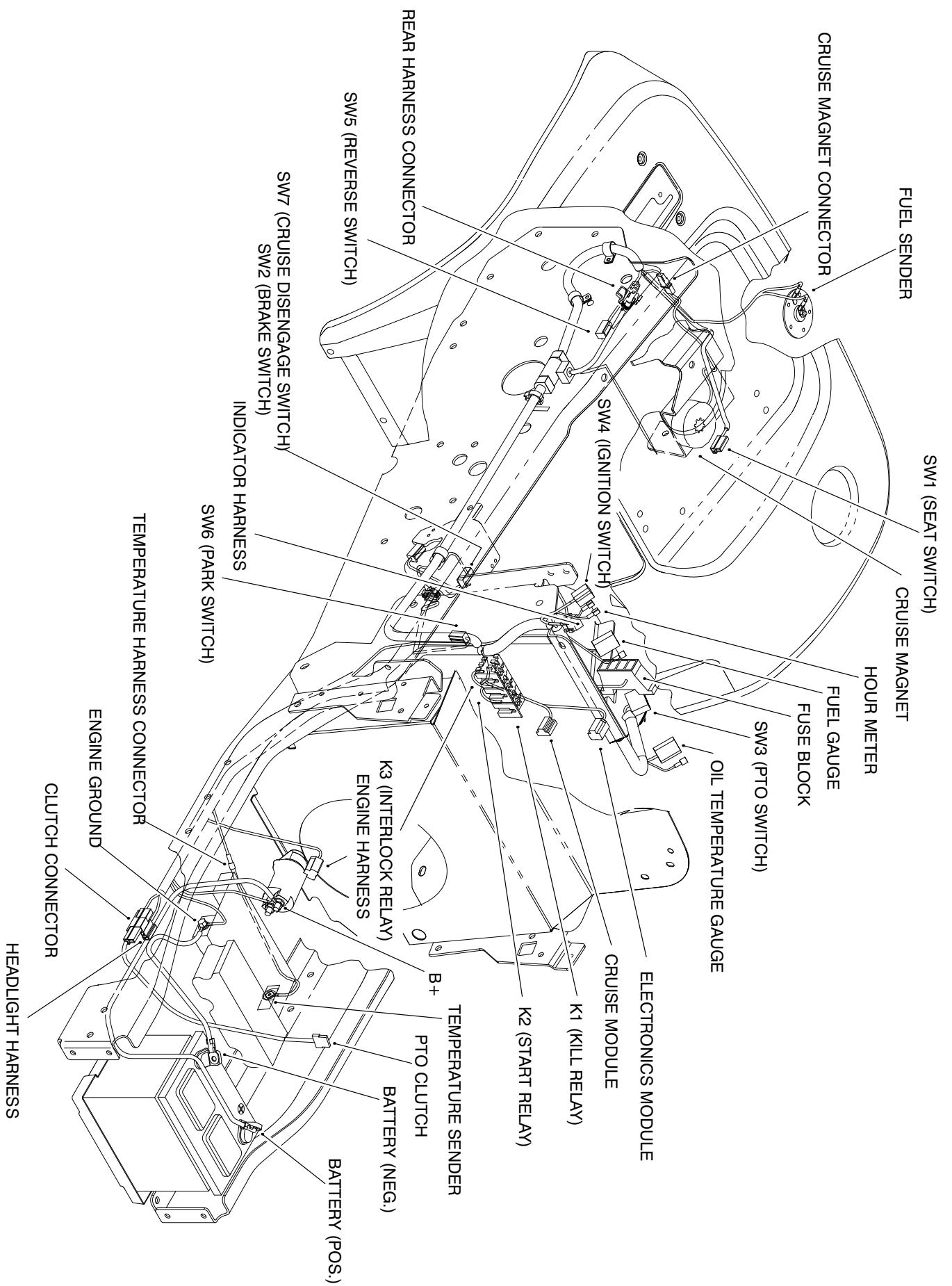
C–2723

Electrical Schematic Diagram (Model 73470 Only)



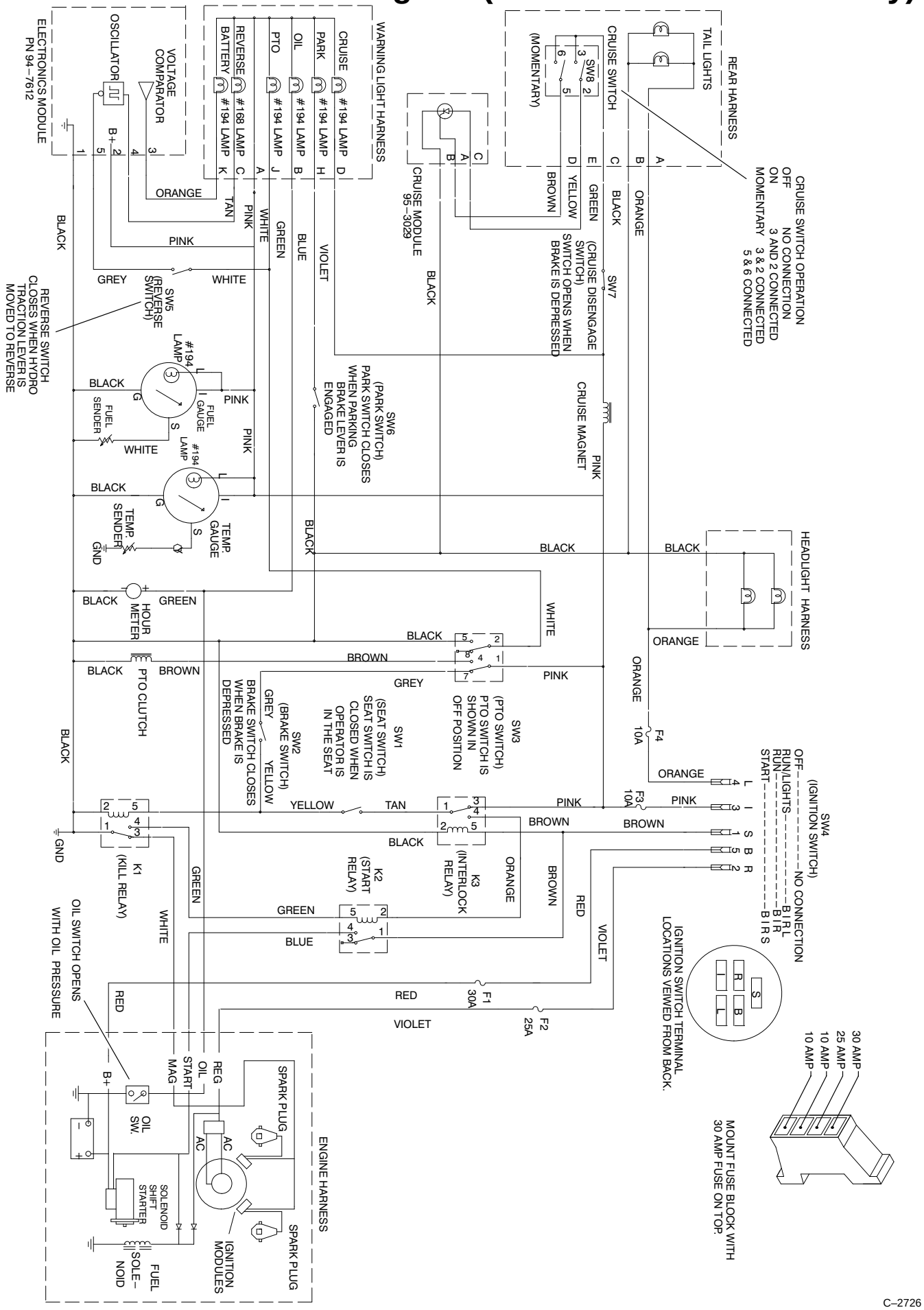
C–2724

Wiring Harness Routing (Model 73540 & 73541 Only)



C–2725

Electrical Schematic Diagram (Model 73540 & 73541 Only)



C–2726

Toro Part Number Index

Part No.	Page No.	Ref. No.	Qty.	Description
1529	7	15	1	Bearing−Needle
1529	8	1	2	Bearing−Needle
1535	8	30	3	Washer−Thrust
1540	7	11	1	Bearing−Needle
2844	2	6	1	Washer−Flat
2844	4	2	1	Washer−Flat
2844	7	36	1	Washer−Flat
3517	8	8	1	Ball
5108	6	20:3	2	Valve−Tire Tubeless
5108	28	1:2	2	Valve−Tire Tubeless
5618	3	1	2	Ring−Retaining
5991	8	27	1	Fitting−Filter
6449	7	21	2	Seal−Oil
7228	15	5:5	2	Bulb−Light
7007	27	*	2	Tube−Liner
8571	8	31	1	Bearing−Needle Thrust
8616	3	20	3	Spring−Compression
9038	3	31	1	Grip
9416	7	22	2	Bearing−Needle
9547	7	28	1	Washer−Thrust
9548	6	14	2	Washer−Thrust
100309	7	31	1	Bushing−Cam Pivot
101623	7	8	8	Gear−Pinion
101889	7	6	2	Gear−Axle
102597	22	6	1	Grip
103118	4	5	1	Seal−Oil
103995	12	16	1	Washer
104047	26	5:2	1	Bushing
105061	7	9	1	Gear−Differential
105269	3	2	1	Pin−Hitch
105316	3	14	3	Cap−Rod
105503	19	41	2	Bushing
105797	2	17	1	Ring−Retaining
105797	3	17	6	Ring−Retaining
105876	7	7	2	Ring−Retaining
106634	3	3	1	Pin−Attachment
106826	7	17	2	Washer−Thrust
106948	31	10	1	Tray−Battery (Only On: 73470)
106948	32	10	1	Tray−Battery (Only On: 73540, 73541)
107069	1	2	6	Nut−Panel
107069	2	8	10	Nut−Panel
107069	3	25	2	Nut−Panel
107069	15	7	4	Nut−Panel
107069	18	15	4	Nut−Panel
107069	30	37	4	Nut−Panel
107374	7	4	4	Washer−Flat
108323	8	26	1	Base−Filter
108363	7	16	2	Pin−Locating
108881	3	36	6	Nut−Hex
108881	7	10	4	Nut−Hex
108881	20	22	2	Nut−Hex
108881	22	16	1	Nut−Hex
108881	24	8	2	Nut−Hex
108881	26	13	1	Nut−Hex
109102	30	*	1	25 Amp Fuse
110680	28	1:3	2	Wheel
111196	7	5	2	Cap−End
111199	7	14	2	Bearing−Ball
111383	5	10	1	Collar ASM
112641	11	9	1	Cover ASM
112652	11	30	1	Shield−Grass
112653	11	31	1	Ring−Retaining

*Not Illustrated

Toro Part Number Index (cont.)

Part No.	Page No.	Ref. No.	Qty.	Description
113136	11	16	1	Race−Pump
610358	14	4	1	Nut−Lock
614249	1	12:2	2	Tie Strap
614249	15	25	2	Tie Strap
614249	27	20	1	Tie Strap
614249	31	8	2	Tie Strap (Only On: 73470)
614249	32	8	1	Tie Strap (Only On: 73540, 73541)
614672	13	6	2	Bolt−Shoulder
700919	17	8	1	Nut
702062	8	15	1	Gasket−Pump & Motor
911423	7	3	4	Screw−HH
933154	8	5	2	Pin−Spirol
937089	12	13	1	Key−Woodruff
9202514	6	22	4	Washer−Flat
9202524	6	23	A/R	Washer
9335054	3	4	1	Hairpin
9791204	3	5	2	Spacer
3−4685	3	27	2	Washer−Thrust
12−5450	29	3	2	Screw−Thread Forming (Only On: 73470)
12−5450	31	6	4	Screw−Thread Forming (Only On: 73470)
12−5450	29	3	3	Screw−Thread Forming (Only On: 73540, 73541)
12−5450	32	6	4	Screw−Thread Forming (Only On: 73540, 73541)
27−0410	15	10	3	Bolt−Shoulder
37−8771	2	23	1	Bolt−Shoulder
37−8771	19	45	2	Bolt−Shoulder
38−1420	18	3	1	Switch−Seat
38−7820	4	17	2	Bearing−Ball
44−2230	12	3	4	Coupling−Rubber
46−8093	1	10	4	Screw−TAP
48−8070	5	15	1	Washer−Lock
56−2800	11	1	1	Screw−HH
56−2810	11	2	1	Bearing−Ball
56−2820	11	3	2	Seal−Oil
56−2850	11	6	1	Ring−Seal
56−2860	11	7	1	Plate−Pump
56−2870	11	8	1	Ring−Seal
56−2880	11	10	2	Button
56−2890	11	11	1	Pin−Dowel
56−2900	11	12	1	Pin−Drive
56−2910	11	13	1	Shaft−Input
56−2920	11	14	1	Ring−Seal
56−2930	11	15	1	Rotor/Ball−Pump
56−2940	11	56	1	Cam Ring ASM Incl 16 17
56−2950	11	18	2	Piston
56−2960	11	19	2	Ring−Backup
56−2970	11	20	2	O−Ring
56−2980	11	21	1	Pin−Coil
56−2990	11	22	1	Pintle ASM
56−3000	11	23	2	Ring−Retaining
56−3010	11	24	2	Ball−.313 Dia
56−3020	11	25	2	Body−Valve
56−3030	11	26	1	Ball−.438 Dia
56−3040	11	27	1	Spring−Valve
56−3050	11	28	1	Plug−Valve
56−3060	11	29	1	Pin−Dowel
56−3090	11	5	4	Ring−Retaining
56−3100	11	33	6	Screw−HSBH
56−3110	11	34	6	Roller
56−3120	11	35	1	Carrier
56−3130	11	36	1	Seal−Oil
56−3140	11	37	1	Kit−Shaft
56−3170	11	40	1	Insert−Ring

*Not Illustrated

Toro Part Number Index (cont.)

Part No.	Page No.	Ref. No.	Qty.	Description
56−3180	11	41	1	Spring−Valve
56−3200	11	43	2	Body−Valve
56−3210	11	44	2	Ball−.625 Dia
56−3220	11	45	1	Rotor/Ball−Motor
56−3230	11	46	1	Shaft−Output
56−3240	11	47	1	Race−Motor
56−3250	11	48	1	ASM−Plug
56−3260	11	49	1	O−Ring
56−3280	11	52	1	Bearing−Ball
56−3290	11	53	1	Ring−Retaining
56−3310	11	55	1	Kit−Seal
62−7770	17	7	1	Key−Ignition
63−1590	20	16	1	Spring−Extension
63−1590	23	3	1	Spring−Extension
65−7410	22	2	2	Switch−Single Pole (Only On: 73470)
65−7410	22	2	3	Switch−Single Pole (Only On: 73540, 73541)
66−4160	26	12	1	Spring (Only On: 73540, 73541)
71−4410	12	6	4	Spacer−Coupling
71−4411	12	4	4	Spacer−Coupling
76−1340	18	7	1	Decal−USA (Only On: 73470, 73540)
79−3340	7	1	2	Axle−Rear
79−3370	7	2	2	Key−Square
79−5270	8	28	1	Filter−Oil
80−8760	18	16	1	Decal−Danger (Only On: 73470, 73540)
80−8760	18	25:1	1	Decal−Danger (Only On: 73470, 73540)
83−2720	28	2	10	Bolt−Lug
86−9320	21	2	2	Bushing−Nylon
92−1099	14	2	1	Bolt−Shoulder
92−6511	18	1	1	Seat (Only On: 73470)
92−6780	29	17	4	Nut−HHF
92−6785	17	11	1	Switch−Ignition
92−6798	5	4	1	Cap−Rod
92−6877	29	30	1	Valve−Oil Drain
92−7008	20	41	1	Rod End
92−7020	15	11	4	Screw−TTH
92−7020	16	2	12	Screw−TTH
92−7020	17	19	4	Screw−TTH
92−7020	18	11	4	Screw−TTH
92−7674	3	23	2	Bolt−Shoulder
92−8747	1	22	2	Decal−Attach A Matic
93−1146	5	11	2	Bushing−Steering
93−1265	31	12:1	1	Decal−Hot (Only On: 73470)
93−1265	32	12:1	1	Decal−Hot (Only On: 73540, 73541)
93−4366	26	10	1	Magnet ASM (Only On: 73540, 73541)
93−9810	11	17	1	Ring−Cam
94−1867	31	2	1	Battery (Only On: 73470)
94−1867	32	2	1	Battery (Only On: 73540, 73541)
94−2001−03	7	23	1	Case−Transaxle
94−2002−03	7	29	1	Case−Transaxle
94−2003	8	24	1	Transmission−Hydrostatic
94−2006	7	27	1	M−Gear
94−2007	7	26	1	Shaft−Brake
94−2008	7	25	1	Gear−Sliding
94−2009	7	37	1	Drum−Brake
94−2010	8	33	1	Shaft−Input
94−2011	8	35	1	Gear−Hi Lo
94−2014	8	2	1	Tube−Shifter Rail
94−2015	8	4	1	Fork−Hi Lo Shift
94−2019−03	7	30	1	Arm−Brake Pivot
94−2021	7	12	2	Bearing−Needle
94−2022	7	13	1	Gasket−Transaxle
94−2024	8	9	1	Spring−Shift

*Not Illustrated

Toro Part Number Index (cont.)

Part No.	Page No.	Ref. No.	Qty.	Description
94−2025	5	13	1	Washer−Boot
94−2047	5	5	1	Shaft−Steering
94−2053	6	20:5	4	Snap Ring
94−2054	8	3	1	Rail−Shift
94−2059	12	11	1	Hub
94−2068	29	29	1	Spacer−Clutch
94−2083−03	2	37	1	Frame
94−2087−01	16	11	1	Sidepanel−Hood
94−2088−01	16	8	1	Sidepanel−Hood
94−2089−01	18	28	1	Footrest
94−2090−01	18	21	1	Footrest
94−2093	16	3	1	Cover−Rear
94−2095	18	27	1	Pad−Footrest
94−2096	18	20	1	Pad−Footrest
94−2099	15	5:6	1	Lens−Headlight
94−2100	14	28	1	Knob−Lift (Only On: 73470, 73540)
94−2101	17	18	1	Dash
94−2102	17	1	1	Boot−Steering
94−2103	16	10	1	Cover−Bumper
94−2104	16	9	1	Grille
94−2106−03	19	40	2	Spring−Compression
94−2107−03	19	39	1	Base−Seat
94−2111−03	19	46	1	Mount−Seat
94−2112	19	37	1	Slide−Seat
94−2120	18	6	1	Pod−Control (Only On: 73540)
94−2121	17	13	1	Knob−Throttle
94−2122	17	17	1	Knob−Choke
94−2123	23	20	1	Pad−Brake Pedal
94−2124	19	35	2	Lamp−Taillight (Only On: 73540, 73541)
94−2133	4	10	1	Housing−Steering
94−2134−03	4	6	1	Cover
94−2135	4	7	1	Gasket
94−2136	4	20	1	Pinion−Input Shaft
94−2137	4	8	1	Gear−Sector
94−2140	4	3	1	Arm−Upper
94−2142−03	4	14	1	Arm−Lower
94−2143	8	6	1	Arm−Shifter
94−2144	20	8	1	Slider−Speed Control
94−2145	20	11	1	Plate−Cam
94−2148−03	8	19	1	Plate−Support Bracket
94−2149−03	20	20	1	Plate−Control
94−2157−03	22	5	1	Latch−Parking Brake
94−2158	26	9	1	Plate−Magnet (Only On: 73540, 73541)
94−2168	20	13	1	Standoff−Slider
94−2169	20	9	2	Standoff−Cam
94−2177	19	38	1	Seat Slide−Latch
94−2190	29	24	1	Clutch−PTO
94−2191	6	20:4	2	Tire (Only On: 73470, 73540)
94−2193	28	1:1	2	Tire (Only On: 73470, 73540)
94−2194	28	1	2	Rear Wheel & Tire ASM (Only On: 73470, 73540)
94−2196	6	10	1	Arm−RH Steering
94−2197	6	8	1	Arm−LH Steering
94−2199−03	29	31	1	Plate−Engine
94−2205−03	6	2	1	Pivot Pin
94−2212	6	5	2	Rod−Steering
94−2217	4	18	1	Spacer−Input Shaft
94−2218	4	12	1	Spacer−Output Shaft
94−2230−03	3	15	1	Hanger RH
94−2231−03	3	16	1	Hanger LH
94−2233	3	28	2	Spacer
94−2239	6	4	2	Balljoint−LH Thread (Only On: 73470)
94−2250−03	3	35	1	Latch ASM

*Not Illustrated

Toro Part Number Index (cont.)

Part No.	Page No.	Ref. No.	Qty.	Description
94−2251−03	3	7	2	Plate−Hitch
94−2256	3	18	3	Rod−Lock
94−2258	3	19	3	Lock−Latch
94−2260	13	21	2	Lift Sleeve ASM
94−2262	13	16	2	Rod−Lift
94−2263−03	13	2	1	Support−Deck Lift
94−2277−03	13	17	1	Bar−Lift
94−2278−03	13	18	1	Lift Arm ASM−RH
94−2279−03	13	7	1	Lift Arm ASM−LH
94−2300	14	12	1	Lift Cylinder ASM
94−2301	13	12	2	J Pin
94−2304−03	3	26	1	Tray−Battery
94−2308−03	1	15	1	Bumper−Frame
94−2309	20	17	1	Standoff−Spring
94−2310	12	15	1	Hub
94−2313	20	2	4	Retainer−Bearing
94−2342−03	23	15	1	Bracket−Forward Reverse
94−2343−03	23	11	1	Bracket−Support
94−2345−03	23	13	1	Pivot Shaft
94−2351−03	23	10	1	Brake Bracket
94−2352−03	23	19	1	Pedal−Brake
94−2356−03	29	28	1	Clutch−Stop
94−2371	12	12	1	Spacer−Fan
94−2373−03	12	1	1	Drive Shaft
94−2375−03	25	2	1	Brake Pivot Plate
94−2382	5	1	1	Bracket
94−2393	25	14	1	Rod−Brake
94−2409	24	10	1	Link−Slow Down
94−2411	13	8	2	Stop−Lift Adj.
94−2413	2	4	4	U−Nut
94−2417−03	16	1	1	Screen−Rear
94−2419	7	35	1	Brake Band
94−2425	12	10	1	Key−Square
94−2450−03	5	12	1	Manual Column ASM
94−2458	14	24	1	Valve−Hydraulic Lift
94−2468	20	30	1	Cam−Eccentric
94−2475	3	29	1	Rod−Spacer
94−2488−03	25	5	1	Hydro Pivot
94−2494−03	26	3	1	Bracket−Cruise Control (Only On: 73540, 73541)
94−2497	20	35	1	Rod−Slider To Pivot
94−2498	25	9	1	Rod−Pivot To Pedal
94−2499	23	4	1	Link−Brake Pedal
94−3518	18	1	1	Seat V−811 (Only On: 73540, 73541)
94−4208	17	9	1	Hourmeter
94−4496	31	13	2	Screw (Only On: 73470)
94−4496	32	13	2	Screw (Only On: 73540, 73541)
94−7500	20	39	1	Rod−Lift Lever
94−7501	23	12	1	Spacer−Pedal
94−7504	21	3	1	Shift Rod
94−7507	21	9	1	Shift Rod
94−7510	8	7	1	Arm−Hi Lo
94−7522−03	29	19	1	Shroud−Muffler
94−7524−03	29	21	1	Shroud−Muffler
94−7536−03	6	19	1	RH Spindle
94−7537−03	6	13	1	LH Spindle
94−7538	6	20:2	4	Bearing ASM (Incl. Ref. #20:5)
94−7539	6	4	2	Balljoint−LH Thread (Only On: 73540, 73541)
94−7541	6	20:1	2	Wheel
94−7542	6	20	2	Wheel & Tire ASM (Only On: 73470, 73540)
94−7558	29	12	1	Muffler−Kohler
94−7559	8	12	1	Tube−Dipstick
94−7560	29	15	1	Reflector−Heat (Kohler)

*Not Illustrated

Toro Part Number Index (cont.)

Part No.	Page No.	Ref. No.	Qty.	Description
94−7562−03	22	10	1	Bracket−Switch
94−7564	20	24	1	Spacer
94−7565	8	14	1	Pinion−Bevel
94−7566	8	32	1	Gear−Bevel
94−7568−03	6	17	1	Axle−Front
94−7569	25	3	2	Bushing
94−7571	20	33	1	Rod End LH
94−7572	23	14	1	Tie Rod End RH
94−7573	24	7	1	Tie Rod End LH
94−7573	25	6	1	Tie Rod End LH
94−7574	13	4:1	2	Bushing−Flanged
94−7574	25	1	2	Bushing−Flanged
94−7575	26	4	1	Spacer−Cruise (Only On: 73540, 73541)
94−7578−03	13	22	1	Plate−Support LH
94−7579	24	3	1	Lever−Slow Down
94−7582	20	38	1	Bolt−Shoulder
94−7582	22	7	1	Bolt−Shoulder
94−7582	24	9	2	Bolt−Shoulder
94−7582	26	8	1	Bolt−Shoulder (Only On: 73540, 73541)
94−7586	20	15	1	Arm−Return To Neutral
94−7600−03	13	20	1	Spacer−Strap
94−7602	18	5	1	Switch Cruise (Only On: 73540, 73541)
94−7603	31	1	1	Harness−Main (Only On: 73470)
94−7604	32	1	1	Harness−Main (Only On: 73540, 73541)
94−7607	17	23	1	Harness−4 Light (Only On: 73470)
94−7608	17	23	1	Harness−6 Light (Only On: 73540, 73541)
94−7611	19	33	1	Harness−Rear (Only On: 73540, 73541)
94−7612	29	4	1	Module−Kohler
94−7616	17	21	1	Gauge−Oil Temperature
94−7619	29	11	1	Sender−Oil Temp.
94−7637	20	5	1	Rod End RH
94−7643−03	2	33	1	Tower ASM
94−7680−03	8	11	1	Dipstick
94−7692	8	23	1	Fitting−Hose
94−7693	8	16	1	Fitting−Hydraulic
94−7694	8	18	1	Fitting−Hydraulic
94−7714	14	1	1	Handle−Lift
94−7739−03	2	41	1	Strap−Torque
94−7740−03	2	2	1	Support − Gas Tank
94−7777−03	3	21	2	Latch−Pulley Box
94−7814	20	21	1	Locater−Control Plate
94−7816	20	27	1	Arm−Speed Control
94−7817	20	10	1	Bolt−Shoulder
94−7818	23	5	1	Retainer−Screw
94−7824	23	18:1	1	Pad−Hydro Pedal
94−7833	21	5	1	Lever−Hi Lo
94−7834	21	8	1	Bracket−Pivot
94−7835	21	4	1	Spring−Torsion
94−7855−03	3	33	1	Mid Bracket ASM
94−7856	4	21	1	Seal−Oil
94−7871	6	25	2	Cap−Dust
94−7905	22	9	1	Retainer−Screw
94−7906	25	15	1	Spring−Compression
94−7910	1	8	4	Grommet
94−7913	20	23	1	Bushing−Flange
94−7919	24	1	1	Bushing
94−7944	14	18	1	Hose ASM
94−7945	14	9	1	Hose ASM
94−7955	12	17	1	Screw−Lock
94−7955	25	7	1	Screw−Lock
94−7969	8	17	1	Tube−Hydraulic
94−7970	9	41	1	Tube−Hydraulic

*Not Illustrated

Toro Part Number Index (cont.)

Part No.	Page No.	Ref. No.	Qty.	Description
94−7970	14	19	1	Tube−Hydraulic
94−7972	2	40	1	Screw−HH
94−7973	29	22	1	Screw−Cap
94−7975	12	18	4	Screw−Square Set
94−7980	26	5	1	Rod−Cruise Control (Only On: 73540, 73541)
94−7994−03	1	18	1	Bracket−Hinge Lower RH
94−7995−03	1	6	1	Bracket−Hinge Lower LH
94−8189	27	17	1	Clamp−Hose
95−0691	15	4	1	Harness−Wire
95−1653	22	13	1	Switch−Single Pole
95−3029	30	38	1	Cruise Module (Only On: 73540, 73541)
95−3800−03	15	12	1	Front Bulkhead
95−3801−03	20	4	1	Slider Lift
95−3805	5	8	1	Spring
95−3806	9	42	1	Tube−Hydraulic
95−3806	14	20	1	Tube−Hydraulic
95−3809	27	5	1	Tank−Gas
95−3830	17	22	1	Gauge−Fuel
95−3842	17	4	1	Lens−Dash
95−3843	17	6	1	Housing−Light
95−3844	17	2	1	Retainer−Boot
95−3857	20	42	1	Screw−Button Head
95−3858	18	29	2	Bracket−Footrest
95−3892−03	2	19	1	Bracket−Latch
95−3895	2	24	1	Spring−Extension
95−3899	2	21	1	Latch Lever
95−3900	2	22	1	Tension Lever−Latch
95−3961−03	2	9	1	Support−Fuel Tank
95−3964	5	3	1	Lever−Tilt
95−3971	26	5:5	1	Sender−Fuel Level
95−3989	1	7	4	Mount−Sidepanel
95−4000	18	6	1	Pod−Control (Only On: 73541)
95−4001	18	6	1	Pod−Control (Only On: 73470)
95−4005−03	2	39	1	Cover−Rear
95−4007	14	12:1	1	Seal Kit
95−4013	1	1	4	Latch Assembly
95−4022	21	7	1	Knob−Hi Lo Shift
95−4035	17	16	1	Control Choke ASM
95−4036	17	15	1	Control Throttle ASM
95−4042	31	11	2	Hold Down−Battery (Only On: 73470)
95−4042	32	11	2	Hold Down−Battery (Only On: 73540, 73541)
95−4044	31	14	1	Shield−Battery (Only On: 73470)
95−4044	32	14	1	Shield−Battery (Only On: 73540)
95−4060	6	21	2	Washer−Wheel
95−4064	14	11	1	Clip−Pin
95−4070−03	15	14	1	Hood Support Rod
95−4071	17	5	1	Decal−Dash Lens (Only On: 73470)
95−4072	17	5	1	Decal−Dash Lens (Only On: 73540, 73541)
95−4078	15	1:5	1	Foam Seal−Rear Bulkhead
95−4081−03	1	17	1	Hood Support RH
95−4082−03	1	9	1	Hood Support LH
95−4084	6	20	2	Wheel & Tire ASM (Only On: 73541)
95−4085	6	20:4	2	Tire (Only On: 73541)
95−4086	28	1	2	Rear Wheel & Tire ASM (Only On: 73541)
95−4087	28	1:1	2	Tire (Only On: 73541)
95−4089	19	35	2	Reflector (Only On: 73470)
95−4092	32	14	1	Shield−Battery (Only On: 73541)
95−4104	30	36:3	1	Foam Seal
95−4106	14	28	1	Knob−Lift (Only On: 73541)
95−4107	18	23:2	1	Retainer−Cover
95−4113−03	16	13	1	Cover−Side RH
95−4114−03	16	5	1	Cover−Side LH

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Toro Part Number Index (cont.)

Part No.	Page No.	Ref. No.	Qty.	Description
95−4115	18	8	4	Nut−Speed
95−4117−03	30	39	2	Bracket−Bulkhead
95−4123	19	34	2	Gasket−Tail Light (Only On: 73470)
95−4125	29	1	1	Trim
95−4129	15	5:4	4	Clip
95−4133	8	22	1	Hose−Suction
95−4135	8	40	1	Fitting−Hydraulic 45 DEG
95−4136	14	17	1	Fitting−Hydraulic 45 DEG
95−4137	14	22	1	Fitting−Hydraulic Long
95−4138	8	39	1	Fitting−Hydraulic Straight
95−4138	14	21	1	Fitting−Hydraulic Straight
95−4141	14	7	3	Fitting−Hydraulic 90 DEG
95−4157	27	22:3	1	Foam−Tank Center
95−4158	27	22:2	1	Foam−Tank RH
95−4159	27	22:1	1	Foam−Tank LH
95−4165	2	20	1	Spring−Torsion
95−4166	15	5	1	Headlight ASM
95−4168	14	3	1	Trunnion−Lift Lever
95−4185	20	3	4	Bearing−Ball
95−4186	27	4	1	Hose−Vent
95−4192	27	1	1	Gas Cap ASM−Unleaded
95−4197	15	3	2	Nut Plate
95−4221	14	5	1	Spring−Ext. Lift
95−4223	12	14	1	Fan−Hydro
95−4231	16	4	2	Foam−Seal
95−4233	15	1:6	1	Foam−Bulkhead/Hood
95−4234	17	3	6	Screw−Pan Hd
95−4235	14	6	1	Washer
95−4236	14	27	1	Tscrew−PPH
95−4236	17	12	2	Tscrew−PPH
95−4238	17	20	2	Gasket−Foam
95−4242	19	42	2	Cap−Seat Spring
95−4245	14	16	1	Screw−Thread Locking
95−4245	20	31	1	Screw−Thread Locking
95−4246	2	35	1	Baffle−Fan
95−4248	15	6	1	Logo−Headlight
95−4256	13	13	2	Spring−Compression
95−4258	1	12:1	1	Cover−Brace
95−4258	14	14	2	Cover−Brace
95−4259	15	1:4	2	Foam−Lower Bulkhead
95−4260	16	7	1	Decal−Hood LH
95−4261	16	12	1	Decal−Hood RH
95−4262	18	2	1	Decal−Fender
95−4263	18	23:1	1	Decal−Danger (Only On: 73470, 73540)
95−4271	27	14	2	Clamp−Hose
95−4272	27	15	1	Hose−Fuel
95−4287	17	24	1	Guard−Latch (Only On: 73541)
95−7489	17	10	1	Switch−PTO
95−7854	31	3	1	Cable−Battery Red (Only On: 73470)
95−7854	32	3	1	Cable−Battery Red (Only On: 73540, 73541)
95−7873	31	4	1	Cable−Battery Black (Only On: 73470)
95−7873	32	4	1	Cable−Battery Black (Only On: 73540, 73541)
98−1459	5	17	1	Decal
98−1471	5	14	1	Steering Wheel ASM (Only On: 73470)
98−1474	5	14	1	Steering Wheel ASM (Only On: 73540, 73541)
98−1492	31	17	1	Wire (Only On: 73470)
98−1492	32	17	1	Wire (Only On: 73540, 73541)
98−1602	15	5:2	2	Decal−Sidelight
98−1603	16	6	2	Decal−518xi (Only On: 73470)
98−1604	16	6	2	Decal−520xi (Only On: 73540, 73541)
98−1608	18	23:1	1	Decal−Danger (Only On: 73541)
98−1616	27	10	3	Clamp−Tube

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Toro Part Number Index (cont.)

Part No.	Page No.	Ref. No.	Qty.	Description
98−1617	13	24	1	Clamp−Tube
98−1620	14	26	1	Link−Lift
98−1621	18	23	1	Tunnel Cover ASM (Only On: 73470, 73540)
98−1623	18	23	1	Tunnel Cover ASM (Only On: 73541)
98−1629	3	30	2	Washer
98−1632	3	9	2	Decal−Attach A Matic
98−1636	23	9	4	Bushing−Flange
98−1639	14	10	1	Pin−Clevis
98−1642	6	26	2	Cap−Spindle
98−1649	15	13	1	Washer−Spring
98−2358	22	15	1	Clamp−R
98−2358	26	15	2	Clamp−R
98−2358	31	7	3	Clamp−R (Only On: 73470)
98−2358	32	7	3	Clamp−R (Only On: 73540, 73541)
98−2390	19	44	1	Clamp−R
98−3050	26	5:1	1	Fitting−Orifice
98−3051	15	16	1	Washer−Plastic
98−3052	4	1	1	Screw−Thread Locking
98−3086	29	36:1	2	Foam−Kohler
98−3087	22	17	1	Washer−Power Steering
98−3498	4	15	1	Screw−HH
98−3499	24	4	1	Washer−Flat
98−3579	29	10	1	Decal−18hp Engine (Only On: 73470)
98−3580	29	10	1	Decal−20hp Engine (Only On: 73540, 73541)
98−3582	13	4	1	Bellcrank & Bushing ASM
98−3591	15	5:1	2	Socket
98−3595	15	24	1	Shield−Support Rod
98−3597	15	5:7	1	Decal−Headlight Reflector
98−5012	29	36:2	1	Decal−Warning (Only On: 73470, 73540)
98−5014	1	5:1	1	Decal−Warning (Only On: 73470, 73540)
98−5014	1	21:1	1	Decal−Warning (Only On: 73470, 73540)
98−5015	30	36:2	1	Decal−,Warning (Only On: 73541)
98−5015	1	5:1	1	Decal−Warning (Only On: 73541)
98−5015	1	21:1	1	Decal−Warning (Only On: 73541)
98−5015	18	25:1	1	Decal−Warning (Only On: 73541)
98−5023	30	42	1	Bumper
98−5025−01	18	25	1	Tunnel ASM (Only On: 73470, 73540)
98−5056	31	12	1	Strap ASM (Only On: 73470)
98−5056	32	12	1	Strap ASM (Only On: 73540, 73541)
98−5058−01	18	25	1	Tunnel ASM (Only On: 73541)
98−5060−03	29	36	1	Bulkhead ASM (Only On: 73470, 73540)
98−5061−03	1	21	1	Support ASM (Only On: 73470, 73540)
98−5062−03	29	36	1	Bulkhead ASM (Only On: 73541)
98−5063−03	1	21	1	Support ASM (Only On: 73541)
98−5064−03	1	5	1	Support ASM (Only On: 73470, 73540)
98−5070−03	1	5	1	Support ASM (Only On: 73541)
98−5072	31	20	1	Tie−Cable (Only On: 73470)
98−5072	32	20	1	Tie−Cable (Only On: 73540, 73541)
98−7200	29	34	1	Nipple−Pipe
98−7203	1	12	1	Hood Support ASM
98−7205	15	1	1	Hood ASM
98−7204	15	1:2	1	Rear Bulkhead ASM (Incl. Ref. #1:4 1:5 1:6)
98−7207	23	18	1	Hydro Pedal ASM
98−7208	27	22	1	Rear Body ASM
98−7210	15	5:3	1	Reflector ASM (Incl. Ref. #5:2 & 5:7)
98−7211	5	14:1	1	Cover ASM (Incl. Ref. #17)
98−7249	31	5	3	Relay (Only On: 73470)
98−7249	32	5	3	Relay (Only On: 73540, 73541)
98−7374	44	8	2	Screw−Torx (Only On: 73541)
98−7377	11	4	1	ASM−Pump
98−7378	11	58	1	Fitting−90 Bent Tube
98−7379	11	50	1	Body

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Toro Part Number Index (cont.)

Part No.	Page No.	Ref. No.	Qty.	Description
98−7380	11	57	1	ASM−Body
98−7390	26	5:10	1	Gage
98−8083−03	3	6	1	Hitch ASM
98−8086	6	12	2	Balljoint−RH Thread (Onlt On: 73540,73541)
98−8087	6	12	2	Balljoint−LH Thread (Onlt On: 73470)
98−8088	6	6	2	Nut−Lock
98−8089	6	28	2	Nut−Lock
98−8711−03	19	31	1	Gate−Hi Lo Shift
99−2326	26	5:6	1	Gasket−Fuel Sender
99−3716	26	5:3	1	Fitting−Fuel Shut Off
105763−03	7	20	2	Hub−Wheel
218−578	30	*	2	10 Amp Fuse
237−21	14	7:2	3	O−Ring
237−21	14	17:2	1	O−Ring
237−22	8	39:1	1	O−Ring
237−22	9	40:2	1	O−Ring
237−22	14	21:1	1	O−Ring
237−22	14	22:2	1	O−Ring
237−30	8	16:2	1	O−Ring
237−30	8	18:2	1	O−Ring
237−42	8	16:1	1	O−Ring
237−42	8	18:1	1	O−Ring
237−42	8	39:2	1	O−Ring
237−42	8	40:1	1	O−Ring
237−42	14	7:1	3	O−Ring
237−42	14	17:1	1	O−Ring
237−42	14	21:2	1	O−Ring
237−42	14	22:1	1	O−Ring
237−80	8	23:1	1	O−Ring
240−9	29	7	1	Grommet
2412−36	26	5:4	1	Clamp
2412−94	27	6	1	R−Clamp
2412−141	8	21	2	Clamp−Hose
251−82	4	9	2	Bearing−Ball
253−44	7	38	1	Seal−Oil
281−10	7	24	1	Plug−Pipe
281−10	8	25	1	Plug−Pipe
283−16	14	25	1	Pin−Clevis
283−47	21	11	1	Pin−Clevis
2811−16	29	33	1	Elbow−90 DEG
302−5	4	19	1	Fitting−Grease
302−5	6	18	2	Fitting−Grease
302−5	13	25	1	Fitting−Grease
302−5	23	24	1	Fitting−Grease
302−5	25	17	2	Fitting−Grease
302−11	6	16	1	Fitting−Grease
321−3	27	9	1	Screw−HH
321−3	29	13	6	Screw−HH
321−4	2	25	3	Screw−HH
321−4	2	34	2	Screw−HH
321−4	31	18	2	Screw−HH (Only On: 73470)
321−4	32	18	2	Screw−HH (Only On: 73540, 73541)
321−5	8	29	2	Screw−HH
321−10	14	23	2	Screw−HH
322−3	1	4	12	Screw−HH
322−3	18	26	14	Screw−HH
322−3	20	19	2	Screw−HH
322−3	29	5	4	Screw−HH
322−5	23	17	2	Screw−HH
322−6	20	1	1	Screw−HH
322−7	12	5	4	Screw−HH
322−7	30	44	4	Screw−HH

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Toro Part Number Index (cont.)

Part No.	Page No.	Ref. No.	Qty.	Description
322−9	20	7	2	Screw−HH
322−10	4	4	3	Screw−HH
322−10	12	7	4	Screw−HH
322−10	20	14	1	Screw−HH
322−12	20	6	1	Screw HH
322−13	20	32	1	Screw−HH
322−32	6	9	2	Screw−HH
323−4	2	38	2	Screw−HH
323−6	2	42	4	Screw−HH
323−6	3	24	2	Screw−HH
323−6	29	18	4	Screw−HH
323−7	1	16	4	Screw−HH
323−7	2	5	8	Screw−HH
323−7	3	11	4	Screw−HH
323−7	13	1	5	Screw−HH
323−7	23	1	4	Screw−HH
323−7	27	11	1	Screw−HH
323−7	29	32	3	Screw−HH
323−8	8	37	2	Screw−HH
323−9	8	36	3	Screw−HH
323−9	29	35	4	Screw−HH
323−13	8	20	4	Screw−HH
323−18	13	23	4	Screw−HH
323−18	26	1	4	Screw−HH (Only On: 73540, 73541)
323−44	3	8	6	Screw−HH
3218−3	7	19	4	Nut−HJ
3220−2	20	36	1	Nut−Jam
3220−3	20	40	1	Nut−Hex Jam
3220−3	23	23	1	Nut−Hex Jam
3220−3	25	10	1	Nut−Hex Jam
3220−5	6	3	2	Nut−Hex
3220−12	6	11	2	Nut−Hex
3220−16	24	6	1	Nut−HJ
3220−16	25	8	1	Nut−HJ
3220−20	20	34	1	Nut−Hex Jam
3229−1	5	9	2	Screw−CARR
3230−1	2	36	2	Screw−CARR
3230−2	3	32	2	Screw−CARR
3230−16	1	19	4	Screw−CARR
3230−16	18	22	10	Screw−CARR
3230−16	22	11	2	Screw−CARR
3231−22	21	12	1	Bolt−CARR
3231−25	2	1	2	Screw−CARR
3231−25	6	27	2	Screw−CARR
3231−25	23	6	2	Screw−CARR
3232−5	13	19	2	Screw−CARR
3234−29	18	9	4	Screw−HHF
3235−22	2	7	5	Screw−HH
3235−22	3	10	2	Screw−HH
3235−22	7	32	2	Screw−HH
3243−5	7	18	4	Screw−Set
3245−32	5	10:1	1	Screw−Set
3247−2	8	10	1	Screw−Set
3250−29	18	4	4	Screw
3250−31	26	5:7	5	Screw
3253−3	2	26	3	Washer−Lock
3253−3	8	38	2	Washer−Lock
3253−3	27	8	1	Washer−Lock
3253−3	29	25	2	Washer−Lock
3253−4	5	6	1	Washer−Lock
3253−4	19	43	4	Washer−Lock
3253−4	30	45	2	Washer−Lock

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Part No.	Page No.	Ref. No.	Qty.	Description
3253−4	31	16	1	Washer−Lock (Only On: 73470)
3253−4	32	16	1	Washer−Lock (Only On: 73540, 73541)
3253−5	29	20	6	Washer−Lock
3253−17	26	5:8	5	Lockwasher
3256−3	12	8	4	Washer−Flat
3256−22	2	27	3	Washer−Flat
3256−22	5	18	2	Washer−Flat
3256−22	27	7	1	Washer−Flat
3256−22	29	14	6	Washer−Flat
3256−23	1	3	12	Washer−Flat
3256−23	15	9	2	Washer−Flat
3256−23	18	12	17	Washer−Flat
3256−23	22	14	1	Washer−Flat
3256−24	2	18	5	Washer−Flat
3256−24	3	12	16	Washer−Flat
3256−24	7	34	2	Washer−Flat
3256−24	13	5	4	Washer−Flat
3256−24	21	13	1	Washer−Flat
3256−24	23	8	3	Washer−Flat
3256−24	25	13	2	Washer−Flat
3256−24	26	14	2	Washer−Flat
3256−24	27	21	1	Washer−Flat
3256−24	30	40	2	Washer−Flat
3256−25	29	23	1	Washer−Flat
3256−26	3	37	1	Washer−Flat
3256−26	13	14	2	Washer−Flat
3256−26	20	28	1	Washer−Flat
3256−26	26	6	2	Washer−Flat (Only On: 73540, 73541)
3256−28	13	10	2	Washer−Flat
3256−42	4	13	1	Washer−Flat
3256−55	25	11	1	Washer−Flat
3256−57	14	15	1	Washer−Flat
3256−57	20	25	1	Washer−Flat
3256−61	1	24	2	Washer−Flat (Only On: 73541)
3256−82	4	16	1	Washer
3257−24	20	26	1	Key−Woodruff
3269−12	15	1:3	6	Rivet−Pop
3272−1	14	8	1	Pin−Cotter
3272−6	7	33	2	Pin−Cotter
3272−10	13	15	2	Pin−Cotter
3272−10	15	15	1	Pin−Cotter
3272−10	21	6	1	Pin−Cotter
3272−10	23	7	2	Pin−Cotter
3272−10	25	12	1	Pin−Cotter
3272−10	26	7	2	Pin−Cotter (Only On: 73540, 73541)
3272−18	6	24	2	Pin−Cotter
3274−14	22	3	4	Screw−HSH (Only On: 73470)
3274−14	22	3	6	Screw−HSH (Only On: 73540, 73541)
3274−31	15	2	4	Screw−HS
3277−1	5	16	1	Nut−HH
3290−221	3	22	2	Washer−Spring
3290−392	22	8	2	Screw−HH
3290−479	18	19	18	Fastener−Panel
3296−1	22	12	2	Locknut
3296−2	22	1	4	Nut Lock (Only On: 73470)
3296−2	22	1	6	Nut Lock (Only On: 73540, 73541)
3296−6	23	22	1	Nut−Lock
3296−6	24	2	1	Nut−Lock
3296−6	25	4	1	Nut−Lock
3296−29	1	14	16	Nut−Lock
3296−29	2	10	3	Nut−Lock
3296−29	3	34	2	Nut−Lock

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Toro Part Number Index (cont.)

Part No.	Page No.	Ref. No.	Qty.	Description
3296−29	4	11	3	Nut−Lock
3296−29	6	7	2	Nut−Lock
3296−29	12	9	8	Nut−Lock
3296−29	15	8	3	Nut−Lock
3296−29	18	14	27	Nut−Lock
3296−29	20	12	7	Nut−Lock
3296−29	22	4	2	Nut−Lock
3296−29	23	16	2	Nut−Lock
3296−29	24	5	1	Nut−Lock
3296−29	29	2	4	Nut−Lock
3296−39	1	20	4	Nut−Lock
3296−39	2	3	10	Nut−Lock
3296−39	3	13	8	Nut−Lock
3296−39	6	1	2	Nut−Lock
3296−39	13	3	15	Nut−Lock
3296−39	21	1	1	Nut−Lock
3296−39	23	2	6	Nut−Lock
3296−39	25	16	1	Nut−Lock
3296−39	27	12	1	Nut−Lock
3296−39	29	27	8	Nut−Lock
3296−39	26	2	4	Nut−Lock (Only On: 73540, 73541)
3296−42	5	2	2	Nut−Lock
3296−42	14	13	2	Nut−Lock
3296−45	20	29	1	Nut
3296−48	13	9	2	Nut−Lock
3296−61	6	15	1	Nut−Hex
32103−22	31	9	4	Nut−Wing (Only On: 73470)
32103−22	32	9	4	Nut−Wing (Only On: 73540, 73541)
32104−121	18	23:3	2	Screw−PH
32120−64	8	13	1	Ring−Retaining
32121−16	21	10	1	Pin−Roll
32121−79	13	11	2	Roll Pin
32128−30	20	18	1	Nut−Flange
33114−030	5	7	1	Screw−HH
32144−4	19	32	2	Screw−TAP
32144−10	4	22	4	Screw−HH
32144−20	18	30	4	Screw
32144−32	17	14	4	Screw−Plastic
32144−42	1	25	2	Screw−HH TAP (Only On: 73541)
32144−109	30	43	1	Screw−Taptite
32151−29	8	34	2	Ring−Ext. Snap
32152−4	29	16	6	Locknut
33104−020	30	46	2	Screw−HHF
33104−020	31	15	1	Screw−HHF (Only On: 73470)
33104−020	32	15	1	Screw−HHF (Only On: 73540, 73541)
33113−008	29	26	2	Screw−HH
NN10277	30	*	1	30 Amp Fuse

*Not Illustrated

PRODUCT CHANGES

In an effort to make improvements available to TORO owners as quickly as possible, minor changes are incorporated into Toro's products from time to time that do not become immediately shown in the Parts Catalog. If such a change has been made in your unit, which is not reflected in your manual, see your TORO Distributor or his Authorized TORO Service Dealer for information and part numbers.

COUNTRIES OTHER THAN THE UNITED STATES OR CANADA

Customers who have purchased TORO products exported from the United States or Canada should contact their Toro Distributor (Dealer) to obtain guarantee policies for your country, province or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the TORO importer. If all other remedies fail, you may contact us at The Toro Company.

MAINTENANCE RECORD

Date								

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